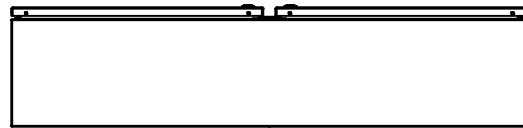


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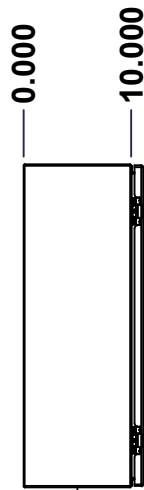
TOP



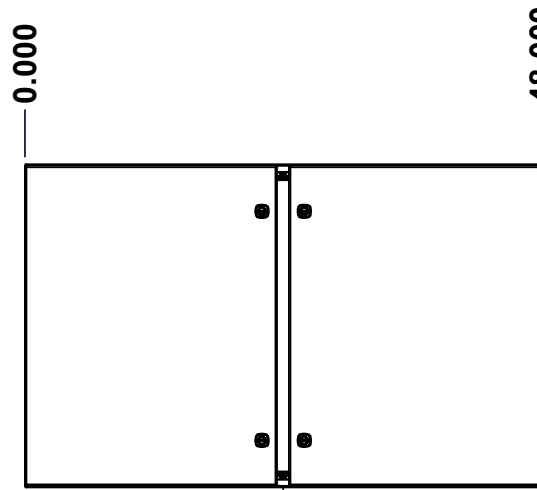
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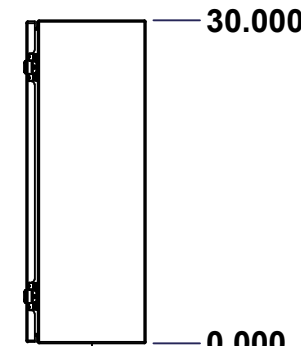
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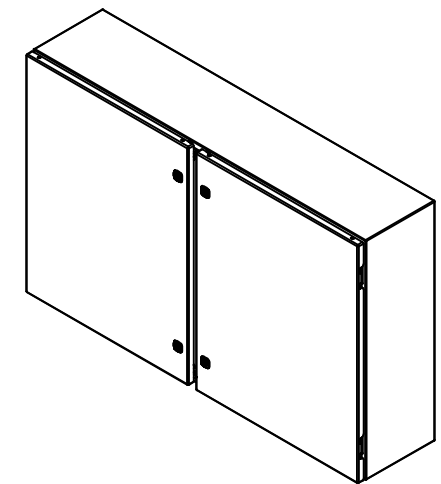
LEFT



FRONT




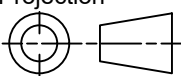
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Jan-25
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESSDD 30" x 48" x 10" Assembly		
Part Number Numéro Pièce	Rev. 0	1 / 13
5412ESSDD304810P		

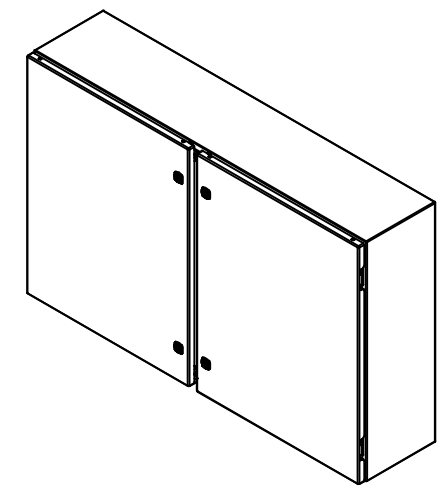
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373
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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client
 Drawn By Dessiné Par BoxCad: BoxCad
 Date 14-Jan-25

Material Matière 14 Ga Stainless Steel 304 (1.7mm)

Color Couleur Asa-61 Grey
 Finish Fini Smooth

Description 5412ESSDD 30" x 48" x 10" Assembly
 Detail Rev.

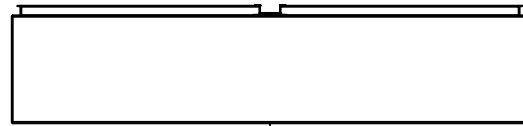
Part Number Numéro Pièce **5412ESSDD304810P**
 Rev. 0

Qty	Part Number	Rev	Description
1	881 SP4830G	0	881 SP - Inner Panel
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSDD304810PRD	0	5412ESSDD 30" x 48" Cover
1	5412ESSDD304810PLD	0	5412ESSDD 30" x 48" Cover
1	5412ESSDD304810PB	0	5412ESSDD 30" x 48" x 10" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Parts List			

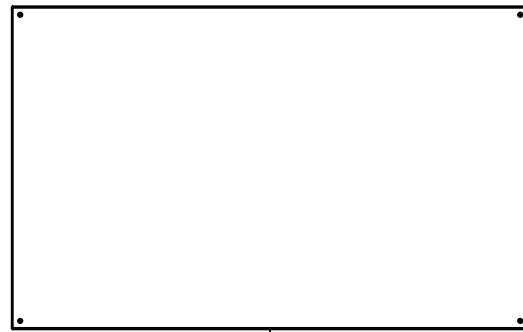
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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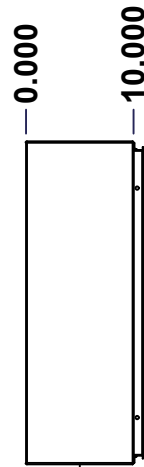
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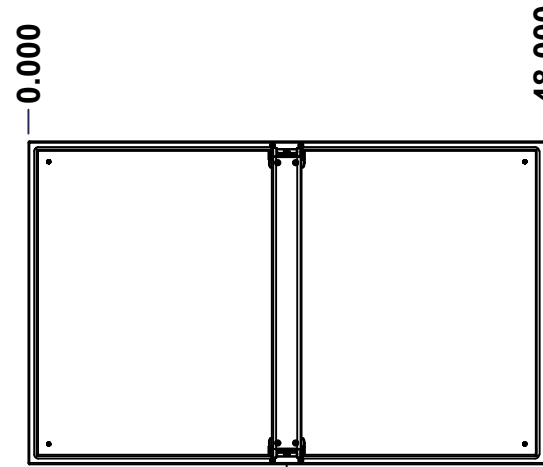
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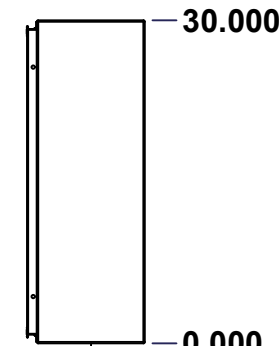
BOTTOM



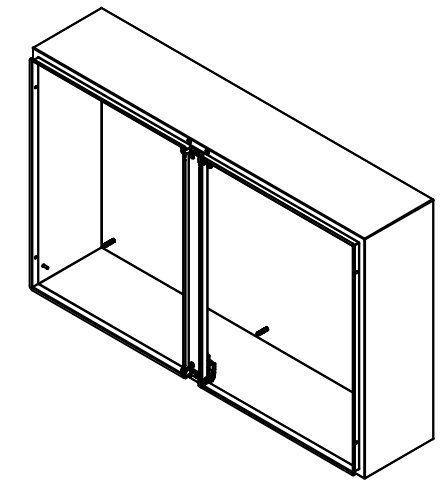
LEFT



FRONT




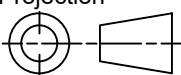
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Jan-25
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESSDD 30" x 48" x 10" Body		
Part Number Numéro Pièce	Rev. 0	3 / 13
5412ESSDD304810PB		

SEE BILL OF MATERIAL ON LAST PAGE

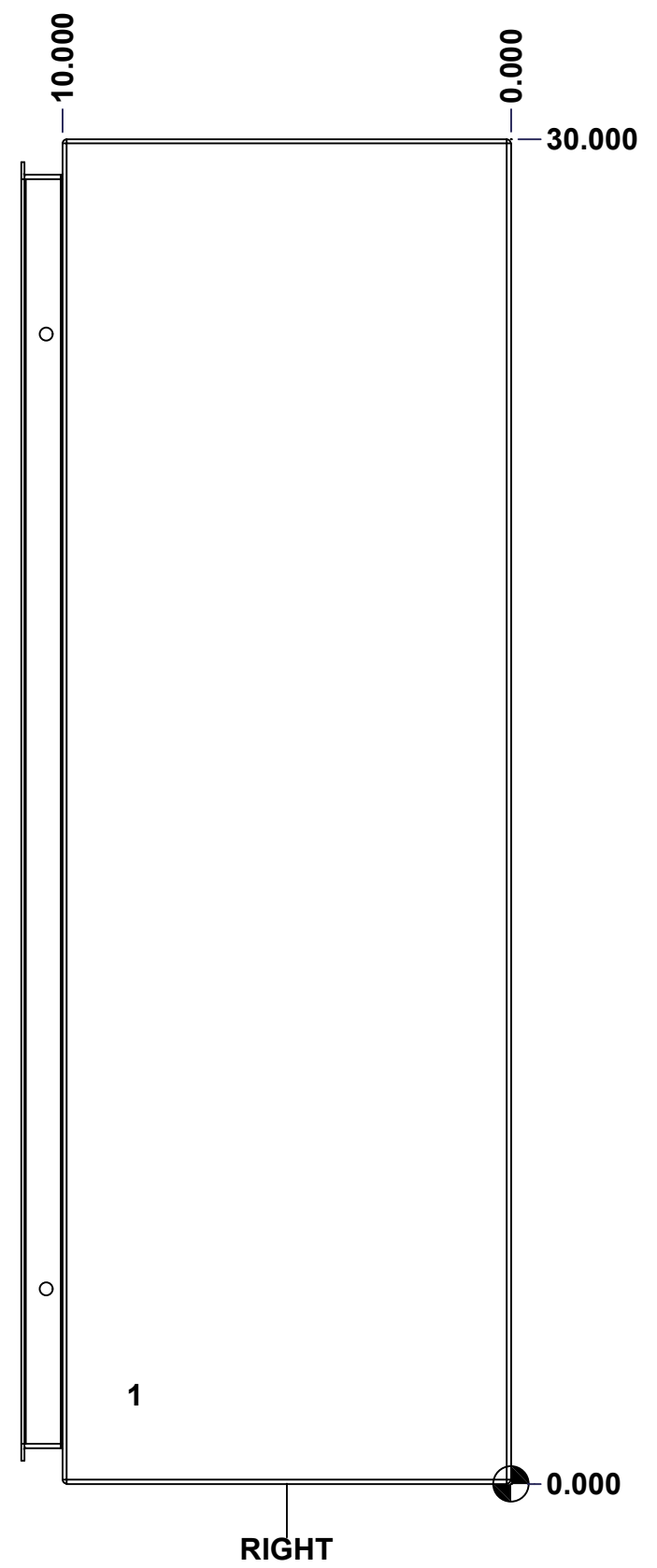
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412ESSDD 30" x 48" x 10" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD304810PB	0 / 4
		13

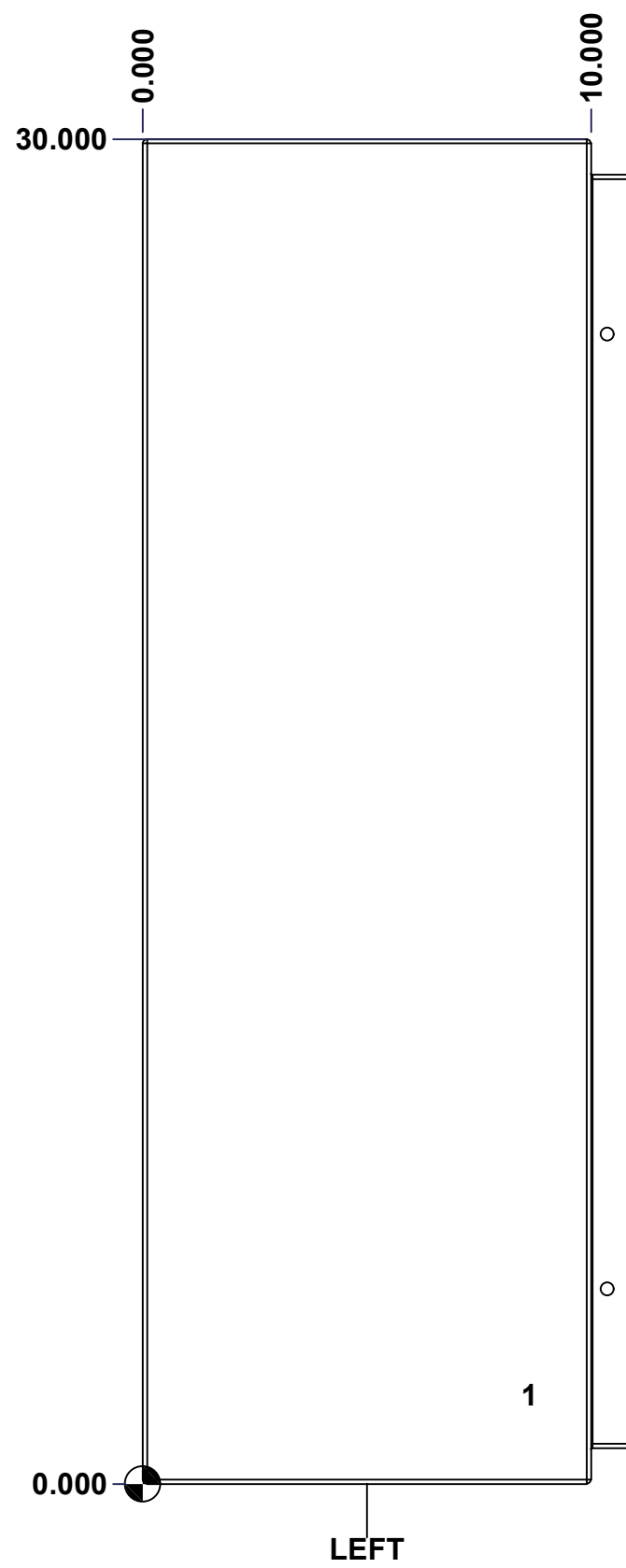
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSDD 30" x 48" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESSDD304810PB	0	13

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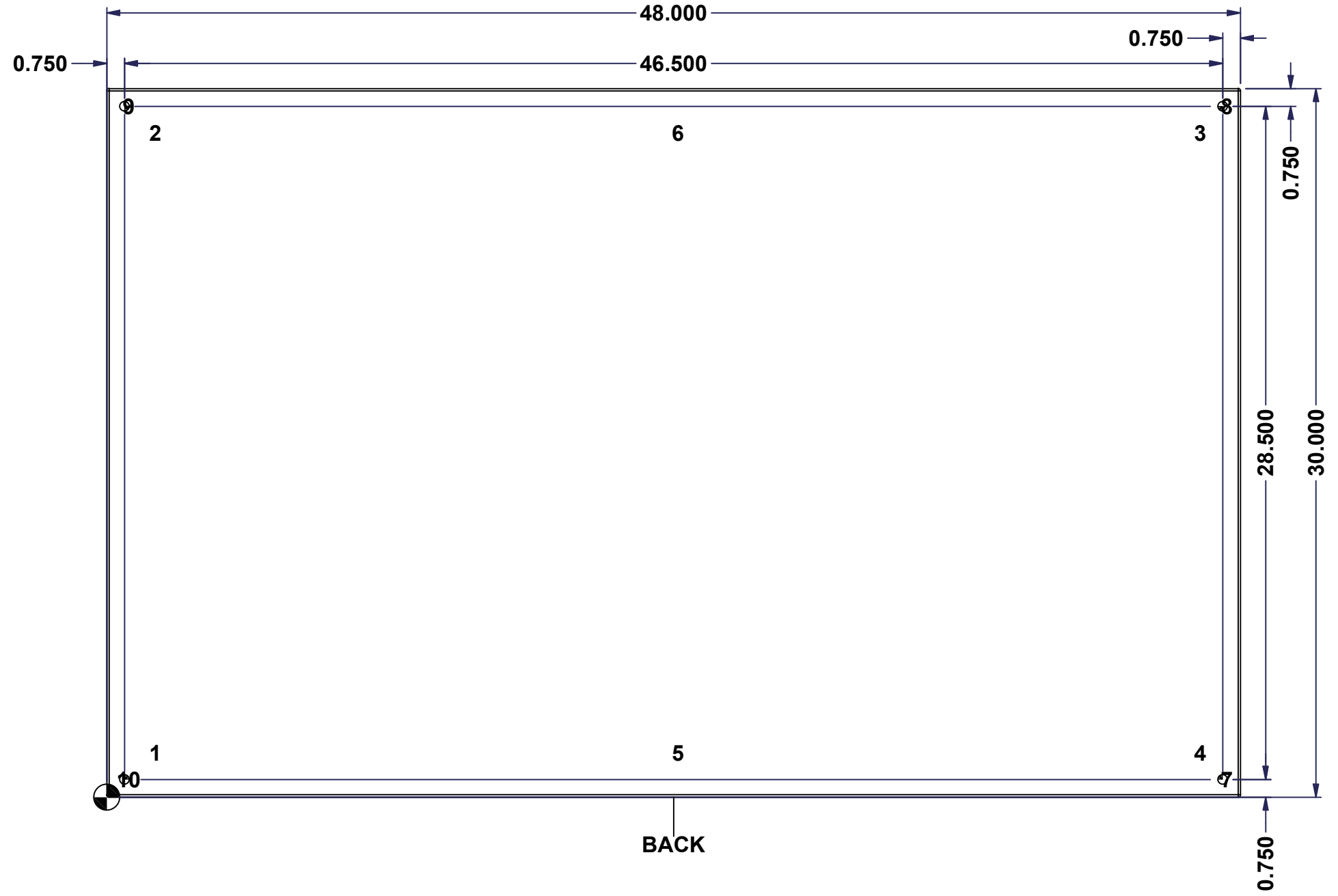
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	46.125	28.125	IP STUD M8 x 35mm (Inside)
4	46.125	1.875	IP STUD M8 x 35mm (Inside)
5	24.000	1.875	IP STUD M8 x 35mm (Inside)
6	24.000	28.125	IP STUD M8 x 35mm (Inside)

7	47.250	0.750	RND Ø0.390
8	47.250	29.250	RND Ø0.390
9	0.750	29.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



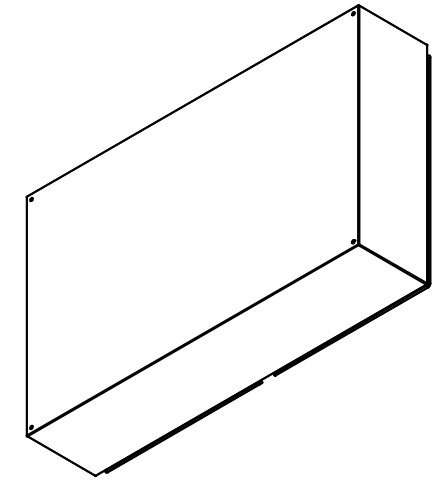
BACK

	Description	Status
	5412ESSDD 30" x 48" x 10" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD304810PB	0 / 6
		13

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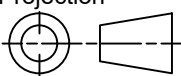
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No.	Revisions	Date	By/Par



Isometric View

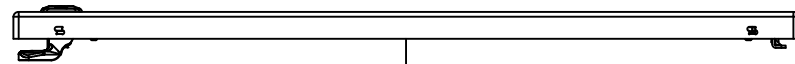


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 14-Jan-25	
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)	Color / Couleur: Asa-61 Grey	
Description: 5412ESSDD 30" x 48" x 10" Body		Finish / Fini: Smooth
Part Number / Numéro Pièce: 5412ESSDD304810PB	Rev. 0	7 / 13

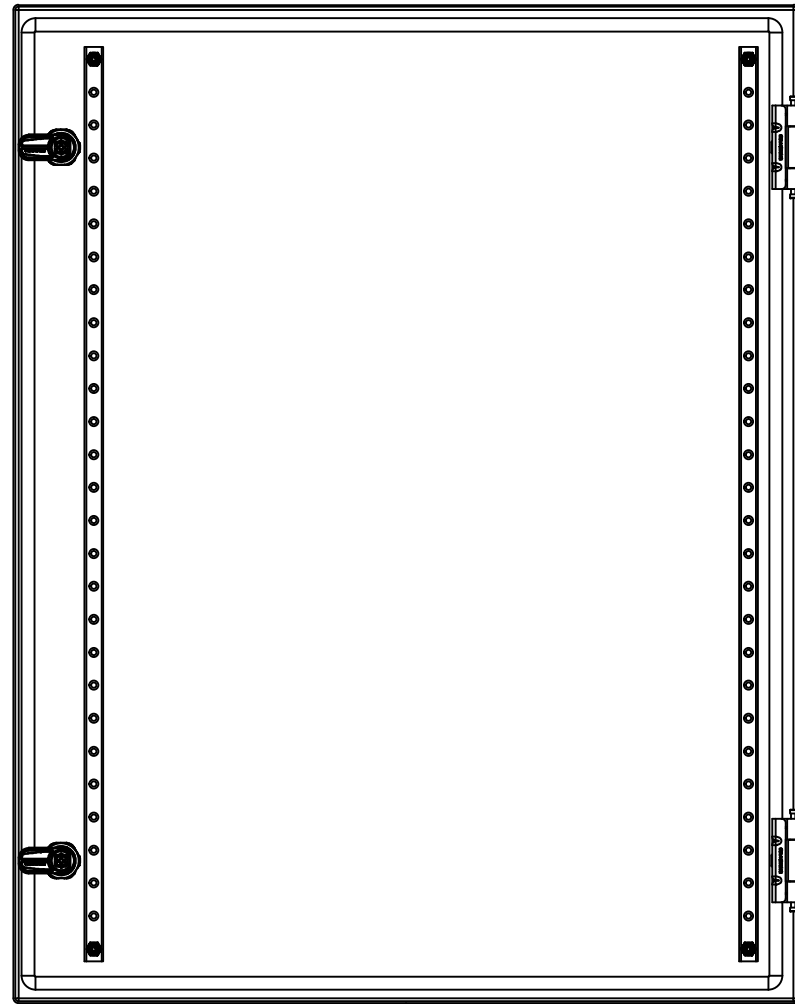
Qty	Part Number	Rev	Description
2	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	STK-A-75455	2	Center Post - Stainless Steel Sealing Block with Latch Assembly (Small)
1	5412ESSDD304810PCP-P	0	5412ESSDD 30" Center Post Part
1	5412ESSDD304810PB-P	0	5412ESSDD 30" x 48" x 10" Body Part
Parts List			

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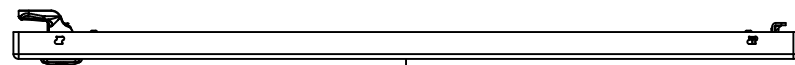
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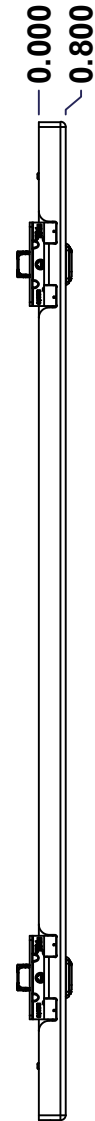
TOP



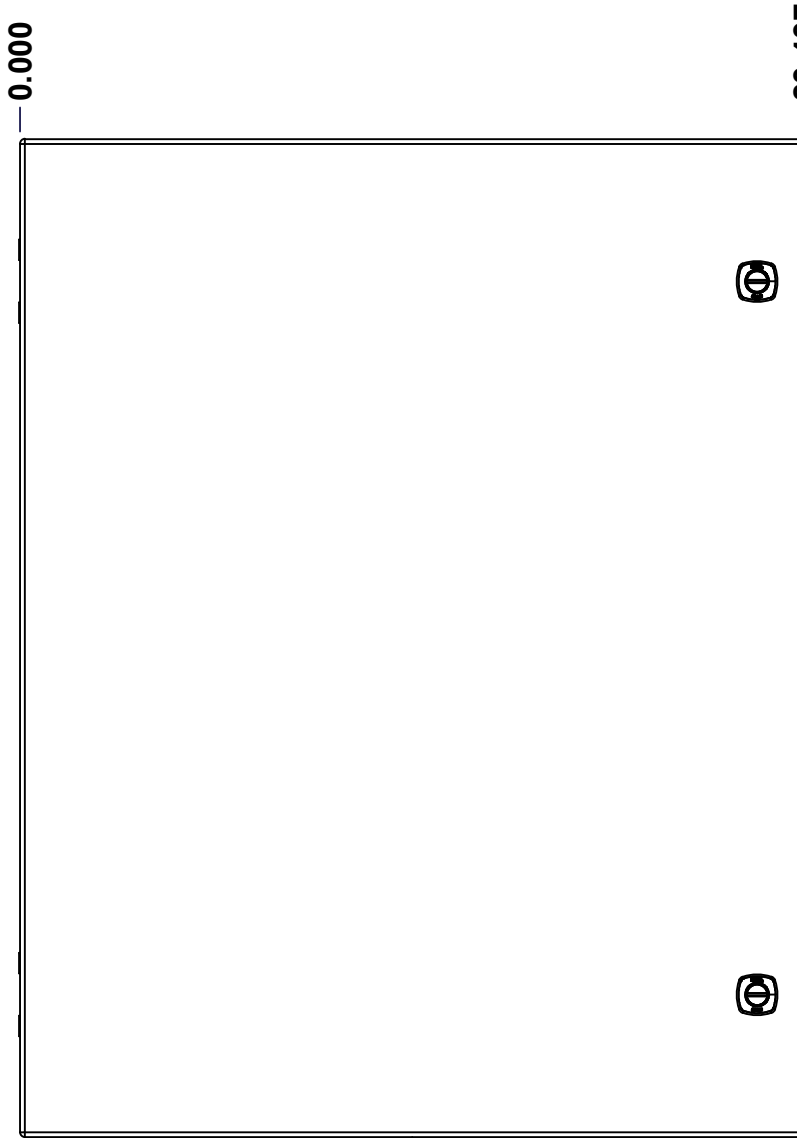
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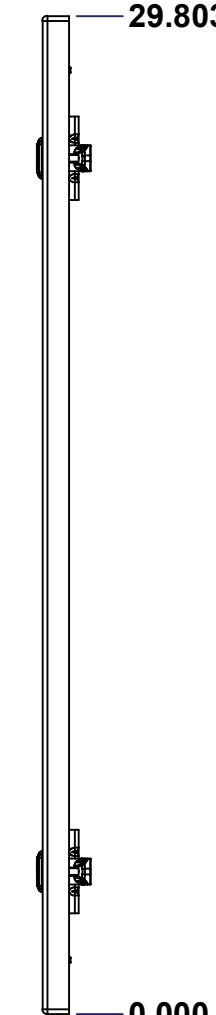
BOTTOM



LEFT

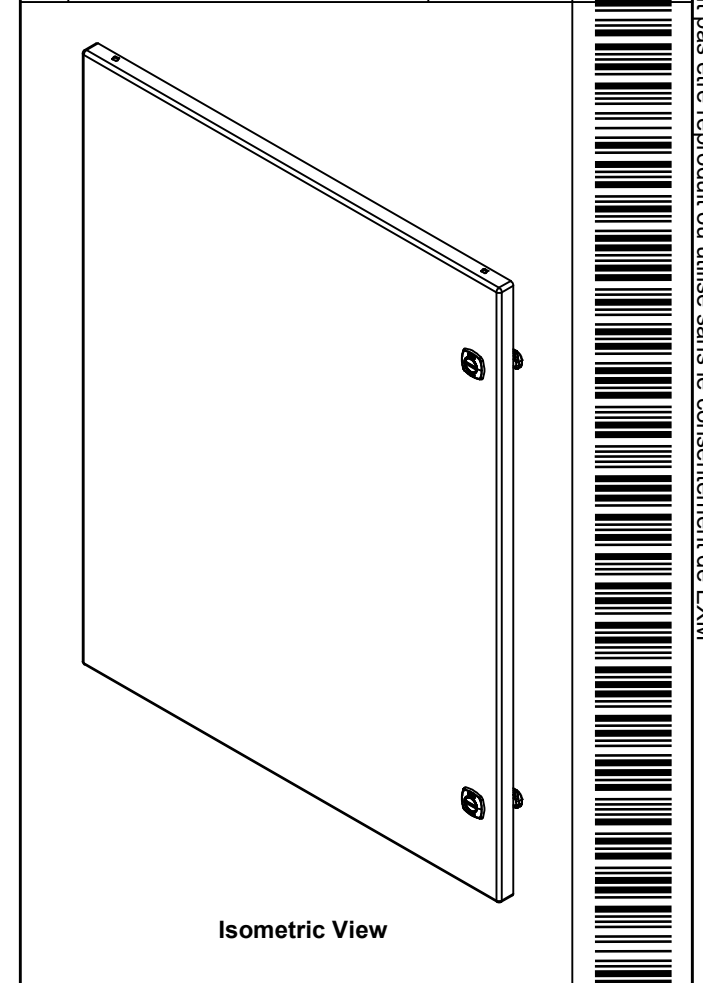


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Jan-25
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESSDD 30" x 48" Cover		
Part Number Numéro Pièce	Rev. 0	8
SEE BILL OF MATERIAL ON LAST PAGE		13

SEE BILL OF MATERIAL ON LAST PAGE

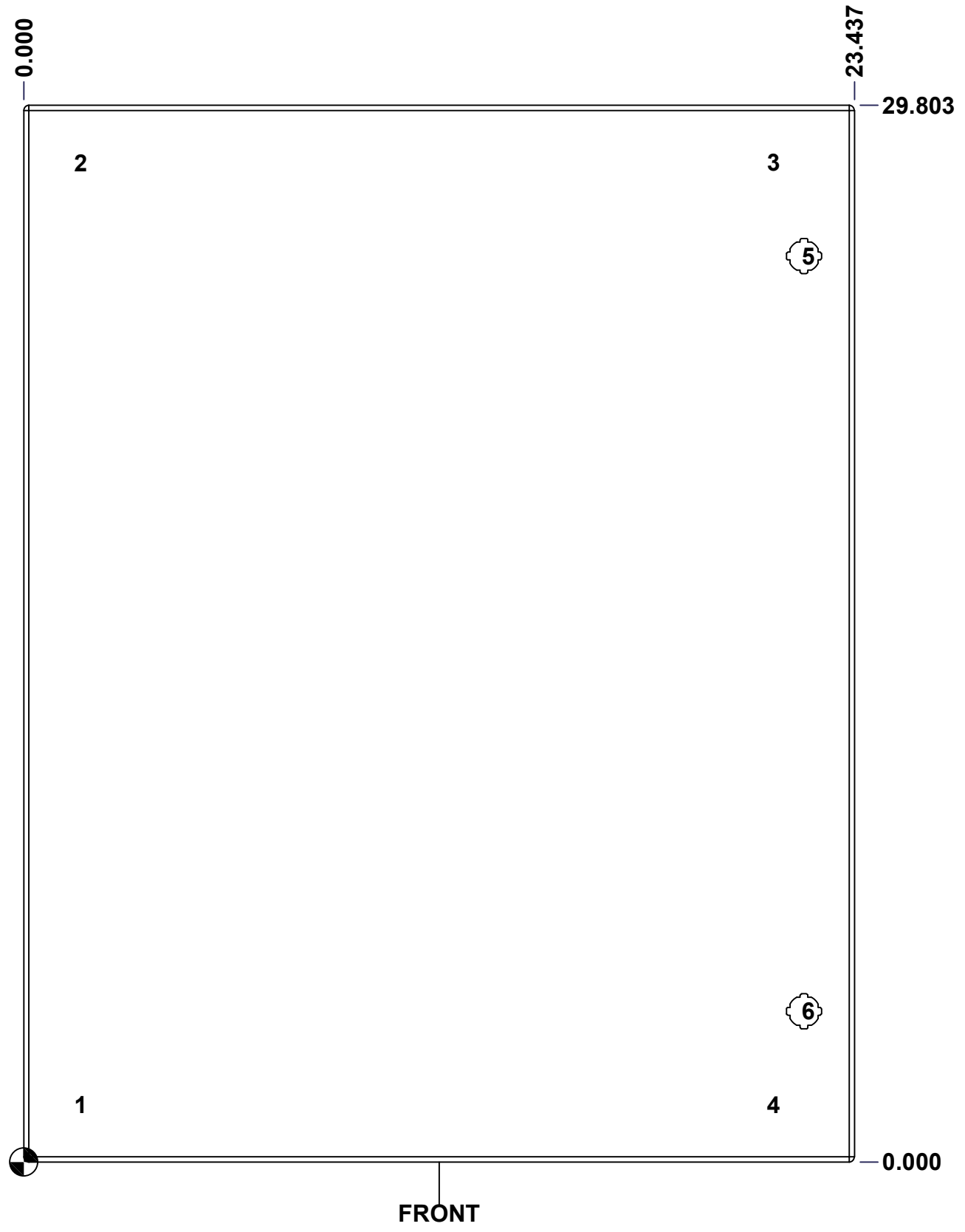
5412ESSDD304810PLD

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	21.036	28.189	STUD M6 x 18mm (Inside)
4	21.036	1.614	STUD M6 x 18mm (Inside)

5	22.013	25.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
6	22.013	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



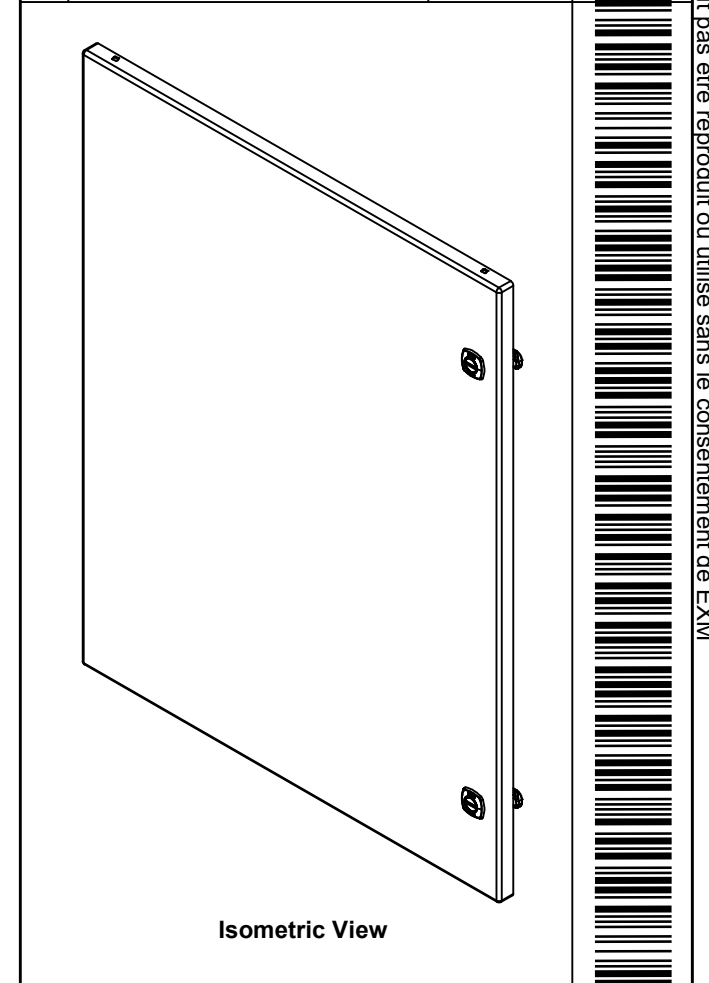
FRONT

	Description	Status
	5412ESSDD 30" x 48" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD304810PLD	0
		9
		13

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No.	Revisions	Date	By/Par



Isometric View


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Flatness / Aplatissement: Max 3.0mm
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 14-Jan-25

Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 5412ESSDD 30" x 48" Cover

Detail Rev.

Part Number / Numéro Pièce: 5412ESSDD304810PLD	Rev. 0	10
		13

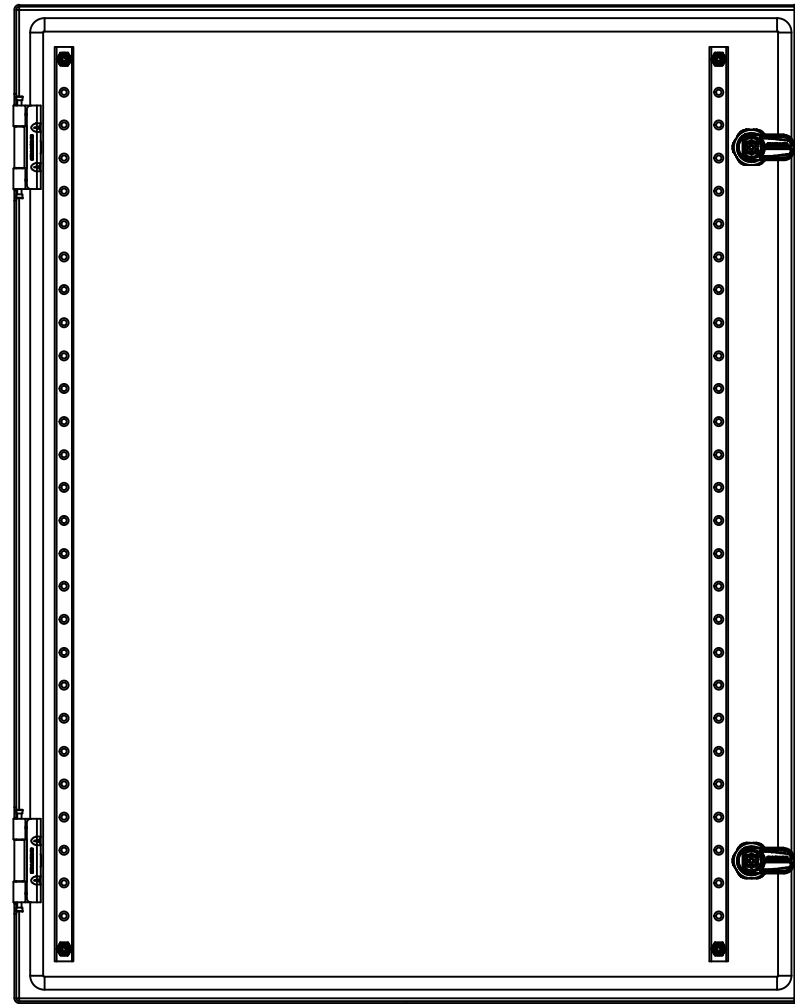
QTY	Part Number	Rev	Description
2	STK-K-12590	7	5412 ESS 1/4 Turn Lock
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-30	6	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSDD304810PLD-G	0	5412ESSDD 30" x 23.437" Cover Gasket Part
1	5412ESSDD304810PLD-P	0	5412ESSDD 30" x 48" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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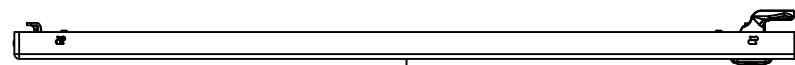
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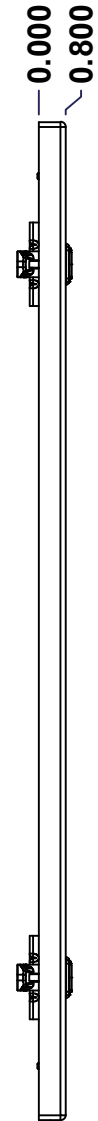
TOP



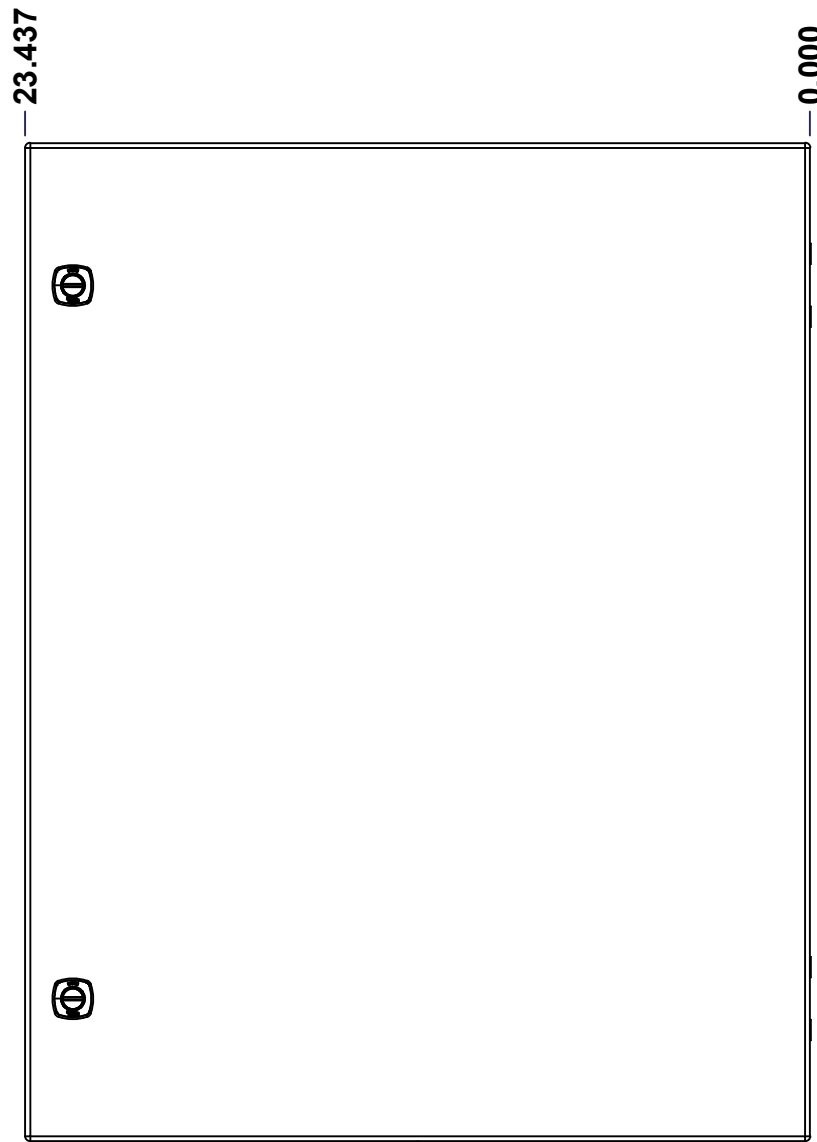
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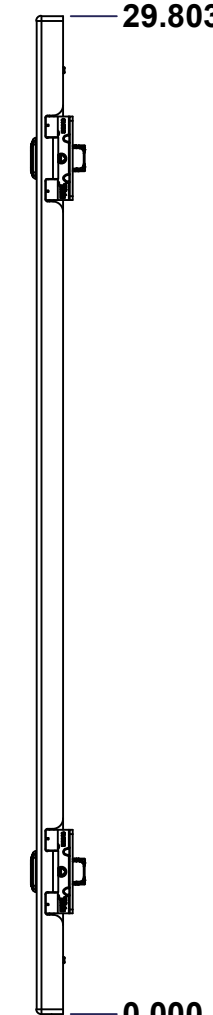
BOTTOM



LEFT

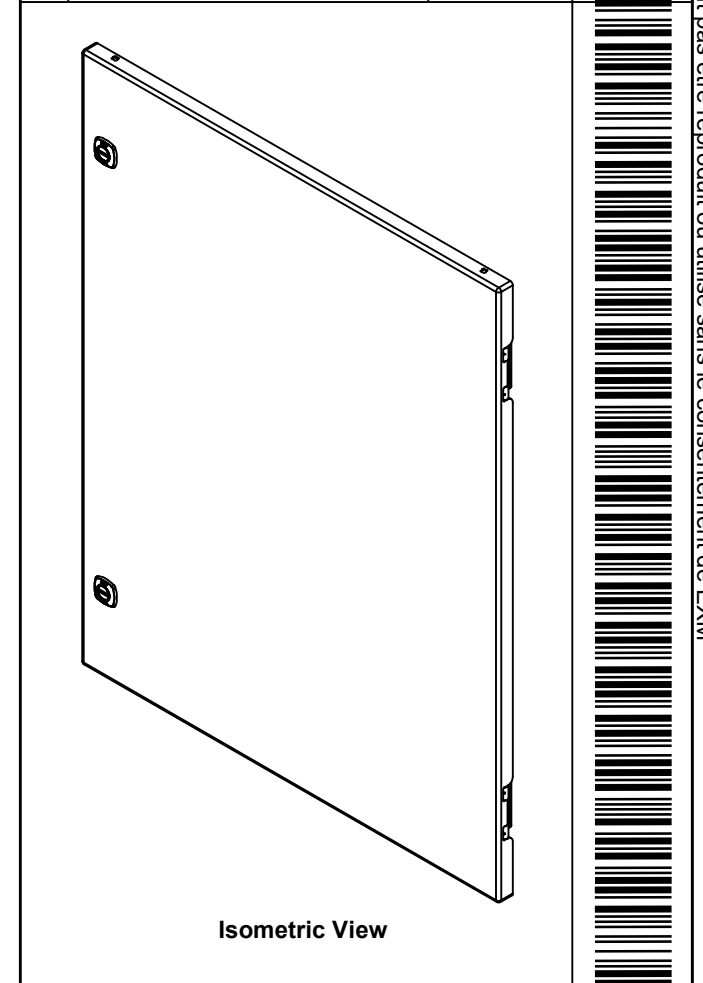


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Jan-25
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESSDD 30" x 48" Cover		Detail Rev.
Part Number Numéro Pièce	5412ESSDD304810PRD	Rev. 11 0

SEE BILL OF MATERIAL ON LAST PAGE

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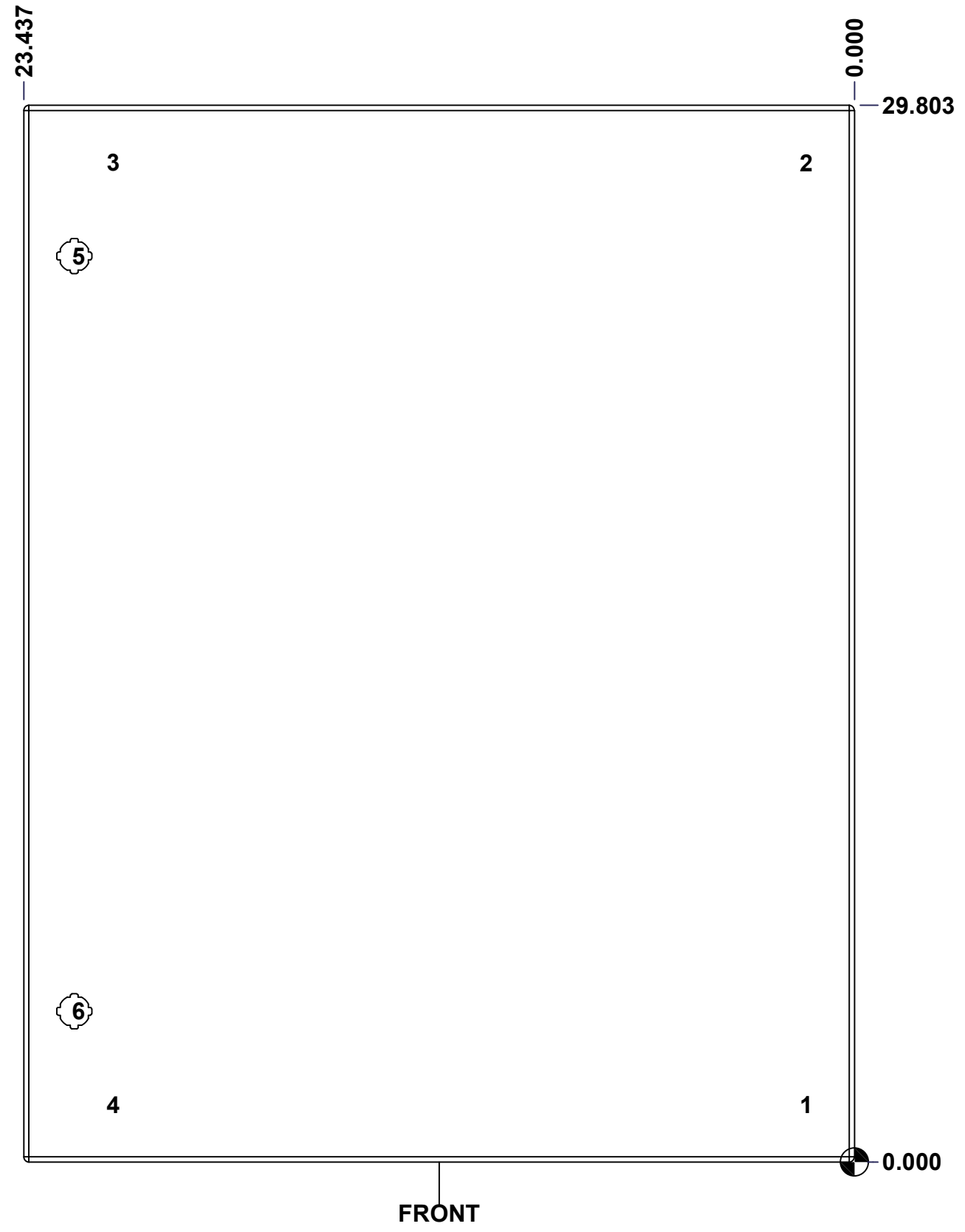
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	21.036	28.189	STUD M6 x 18mm (Inside)
4	21.036	1.614	STUD M6 x 18mm (Inside)

5	22.013	25.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
6	22.013	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°

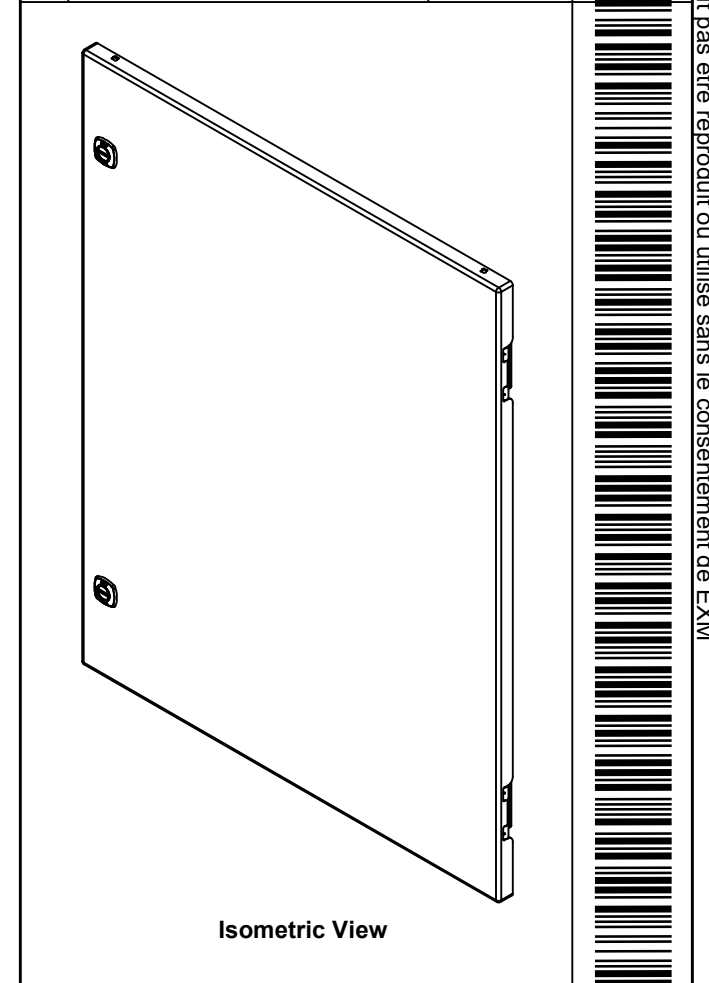


	Description	Status
	5412ESSDD 30" x 48" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD304810PRD	0
		12
		13

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No.	Revisions	Date	By/Par



Isometric View


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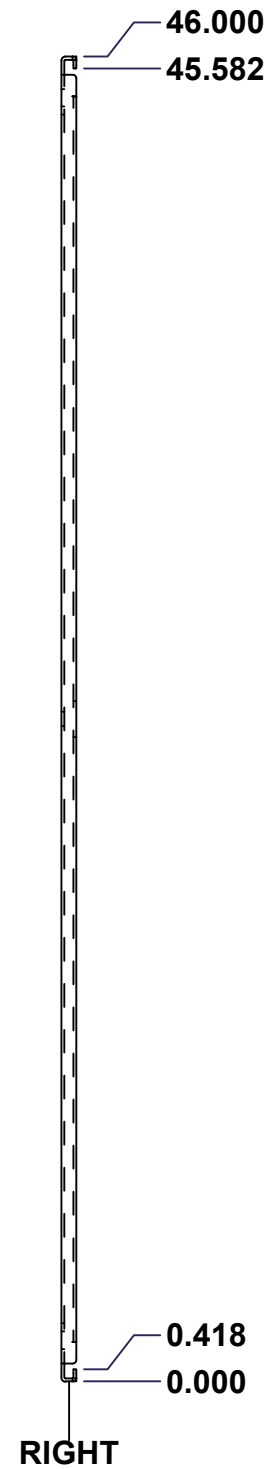
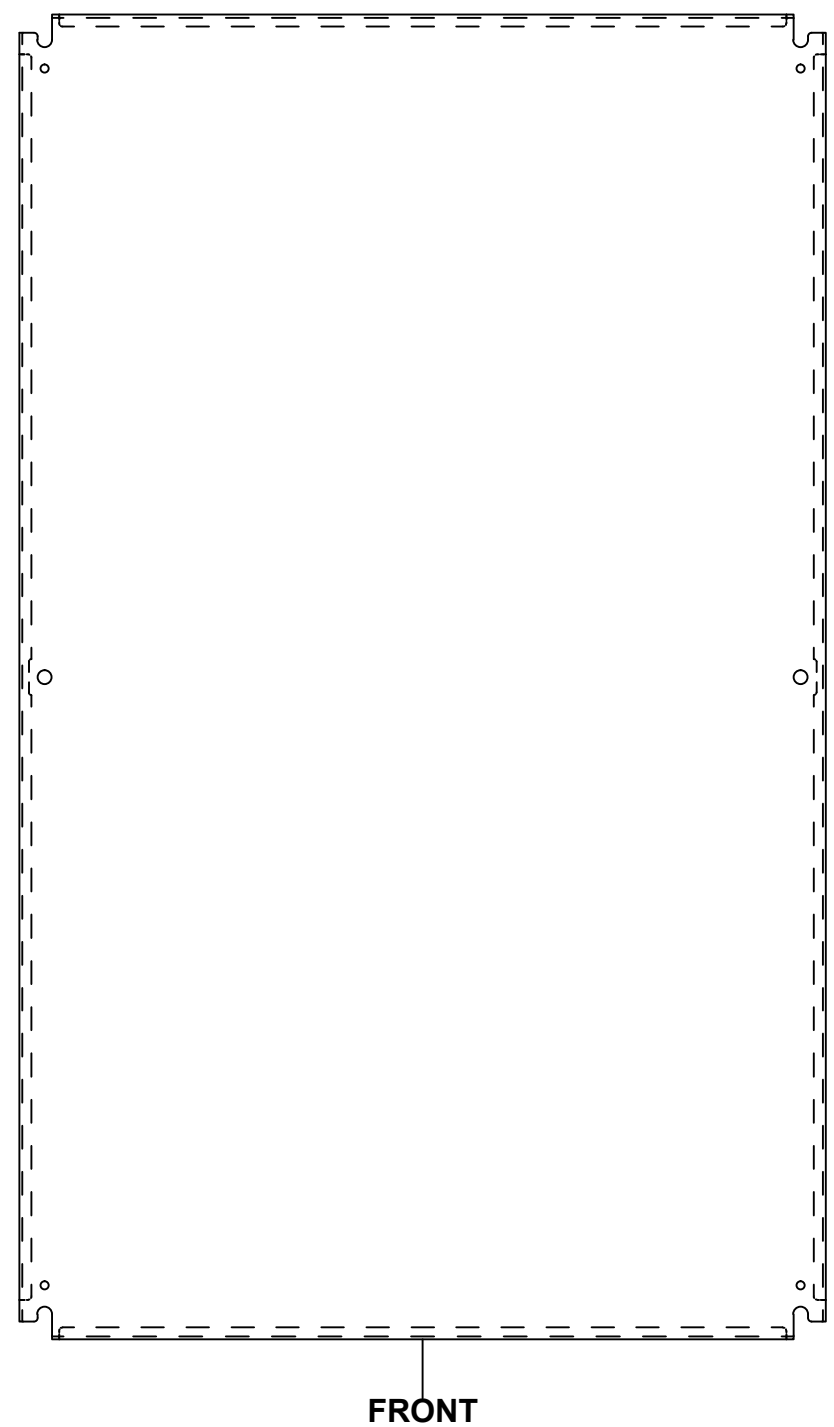
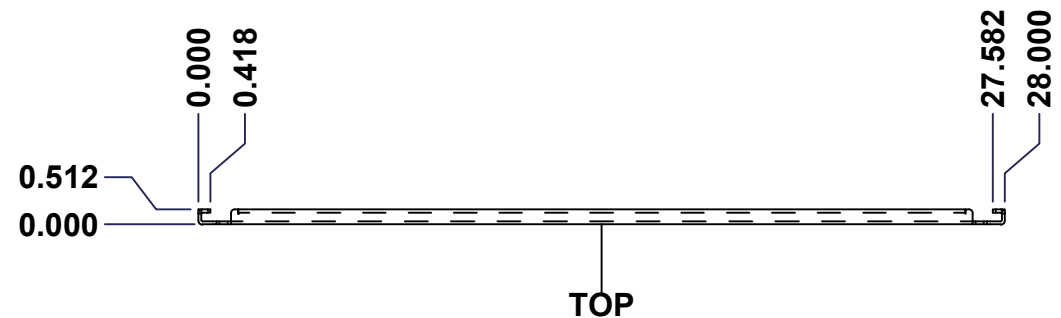
Flatness / Aplatissement: Max 3.0mm
 Projection: 

2	STK-K-12590	7	5412 ESS 1/4 Turn Lock
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-30	6	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSDD304810PRD-G	0	5412ESSDD 30" x 23.437" Cover Gasket Part
1	5412ESSDD304810PRD-P	0	5412ESSDD 30" x 48" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 14-Jan-25
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESSDD 30" x 48" Cover	Detail Rev.
Part Number / Numéro Pièce: 5412ESSDD304810PRD	Rev. 0 / 13

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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
881 SP4830G	0 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4830G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

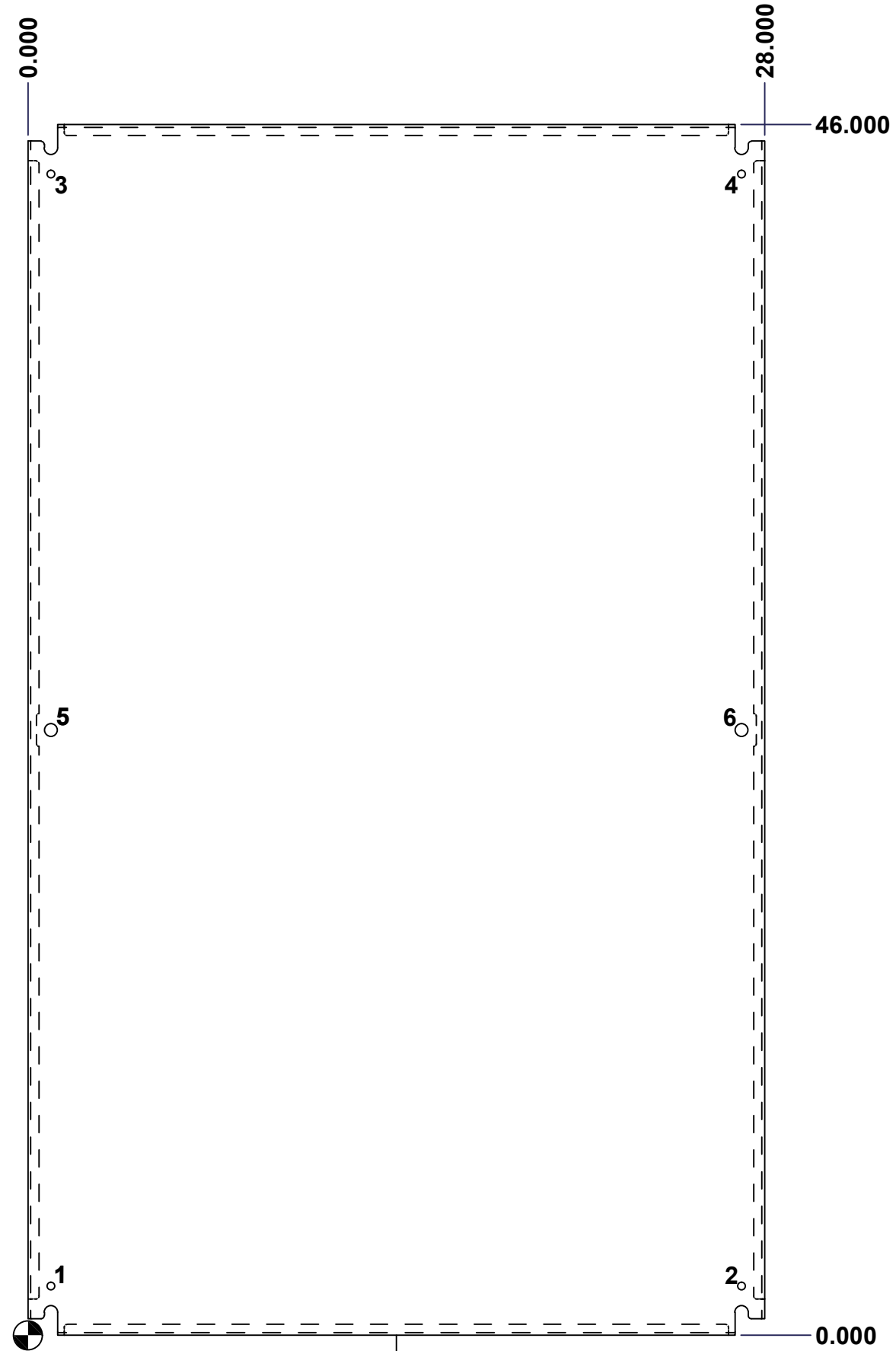
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	44.125	GROUND HOLE (RND Ø0.290)
4	27.125	44.125	GROUND HOLE (RND Ø0.290)
5	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	23.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



FRONT

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm Projection
Customer Client			Date
Drawn By / Dessiné Par	BoxCad	Date 23-Jan-07	
Material / Matière	See Part List		
Color / Couleur	See Part List	Finish / Fini	See Part List
Description	881 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce	881 SP4830G		Rev. 2 0