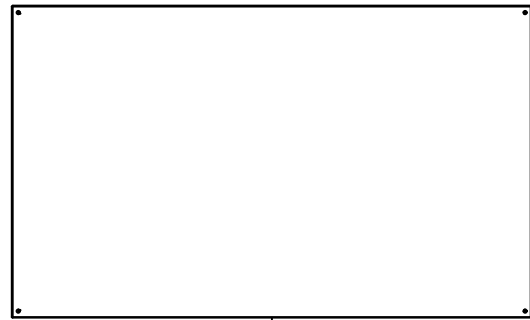


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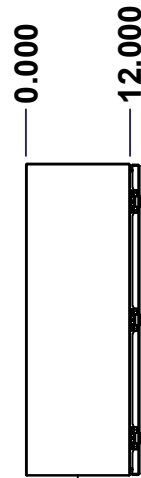
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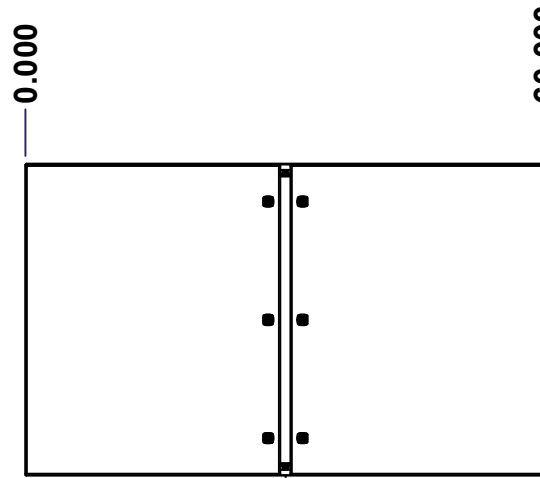
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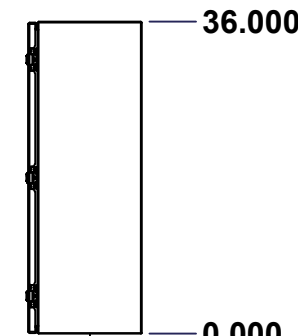
BOTTOM



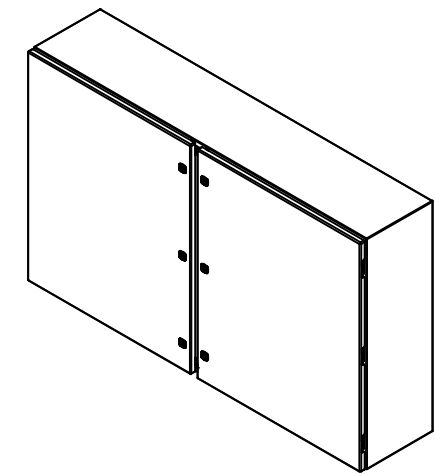
LEFT



FRONT



RIGHT




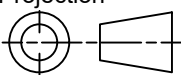
Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

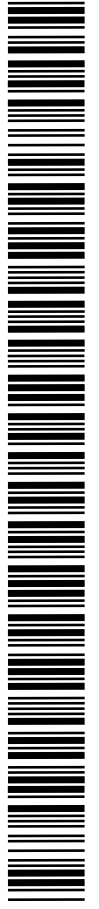
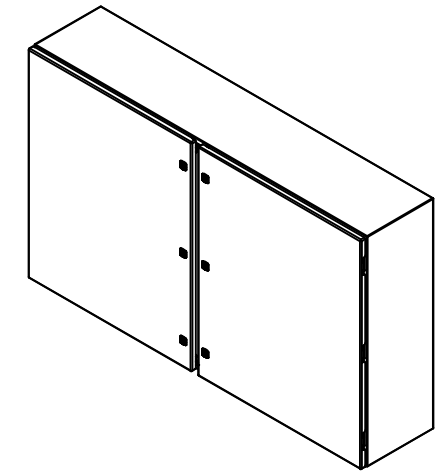
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Oct-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSDD 36" x 60" x 12" Assembly		
Part Number Numéro Pièce	Rev. 0	1 13

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 17-Oct-14

Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)

Color / Couleur: Unpainted	Finish / Fini: Brushed
----------------------------	------------------------

Description: 5412ESSDD 36" x 60" x 12" Assembly

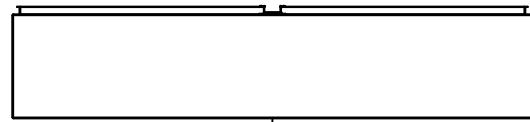
Part Number / Numéro Pièce: 5412ESSDD366012	Rev. / Révisé: 0	2
		13

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

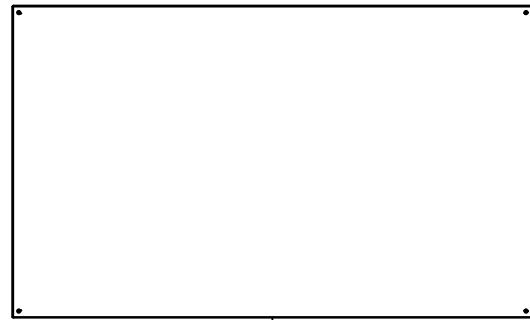
Qty	Part Number	Rev	Description
1	881 SP6036G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSDD366012RD	0	5412ESSDD 36" x 60" Cover
1	5412ESSDD366012LD	0	5412ESSDD 36" x 60" Cover
1	5412ESSDD366012B	0	5412ESSDD 36" x 60" x 12" Body
6	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Parts List			

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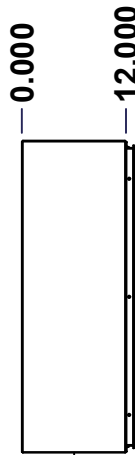
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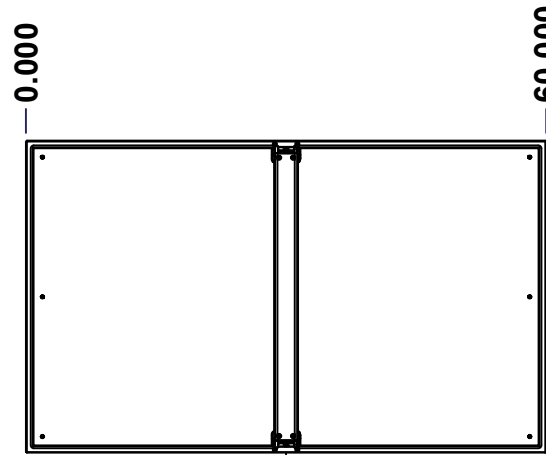
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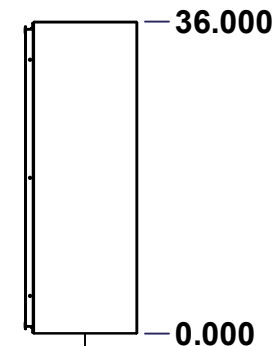
BACK



LEFT



FRONT

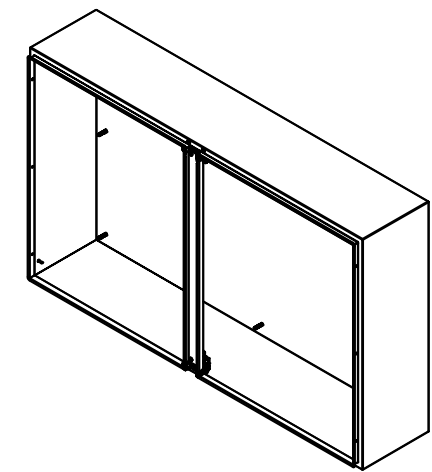


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

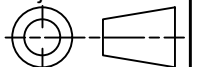


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Flatness
Aplatissement

Max 3.0mm

Projection



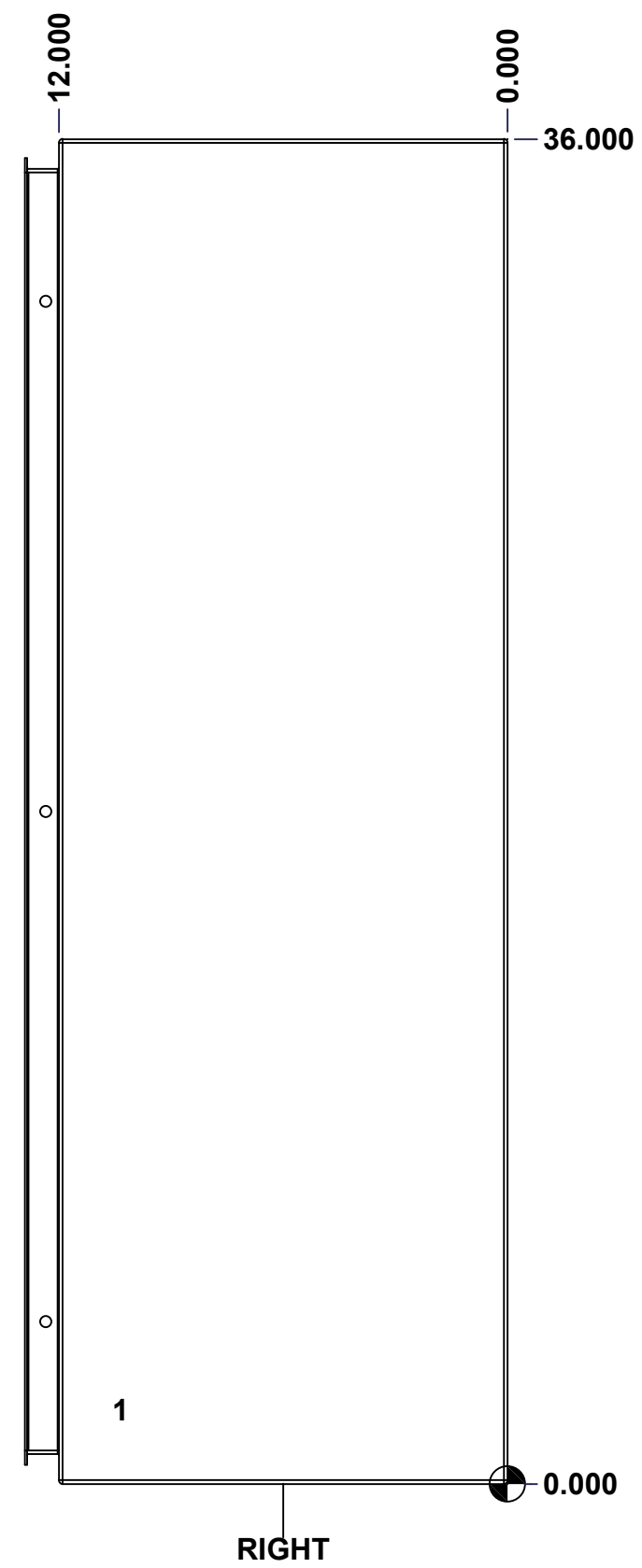
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Oct-14
Material Matière 14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSDD 36" x 60" x 12" Body	Detail Rev.
Part Number Numéro Pièce 5412ESSDD366012B	Rev. 0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412ESSDD 36" x 60" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD366012B	0 / 4
		13

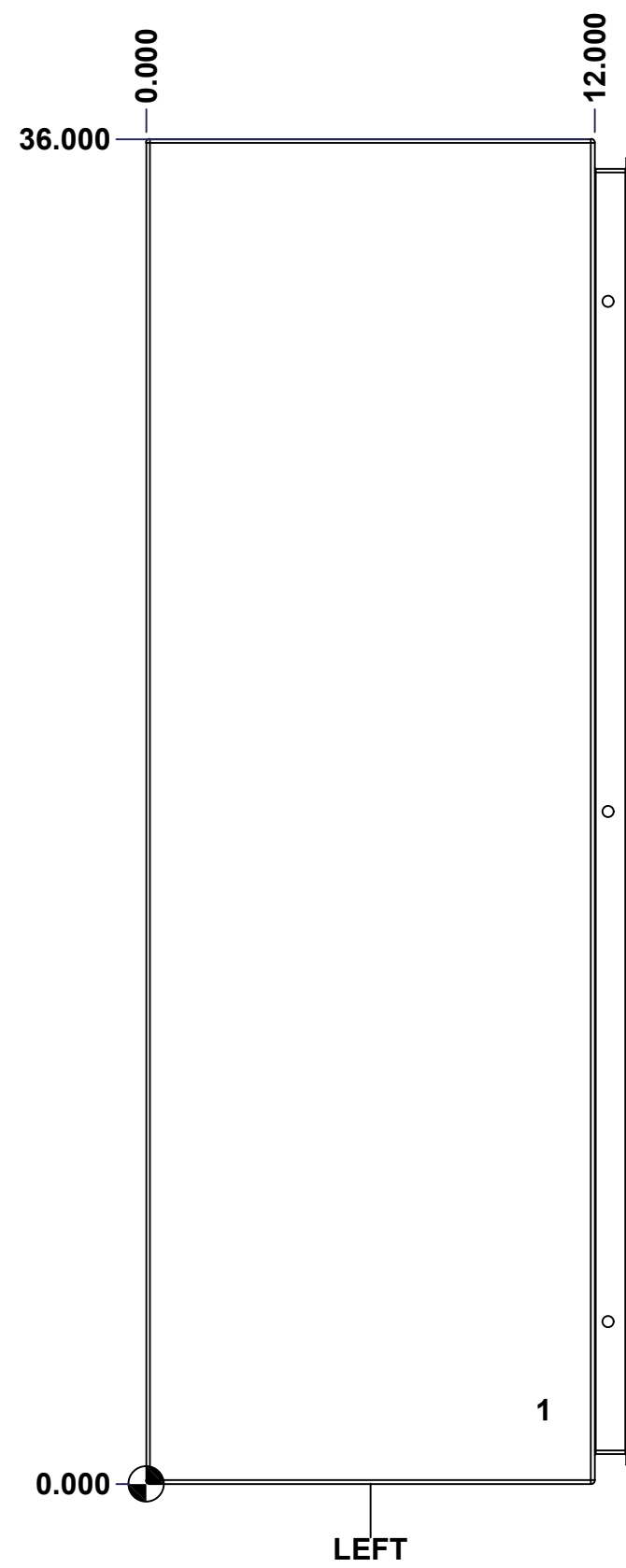
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status
	5412ESSDD 36" x 60" x 12" Body		(NULL)
Part Number Numéro Pièce		Rev.	5
5412ESSDD366012B		0	13

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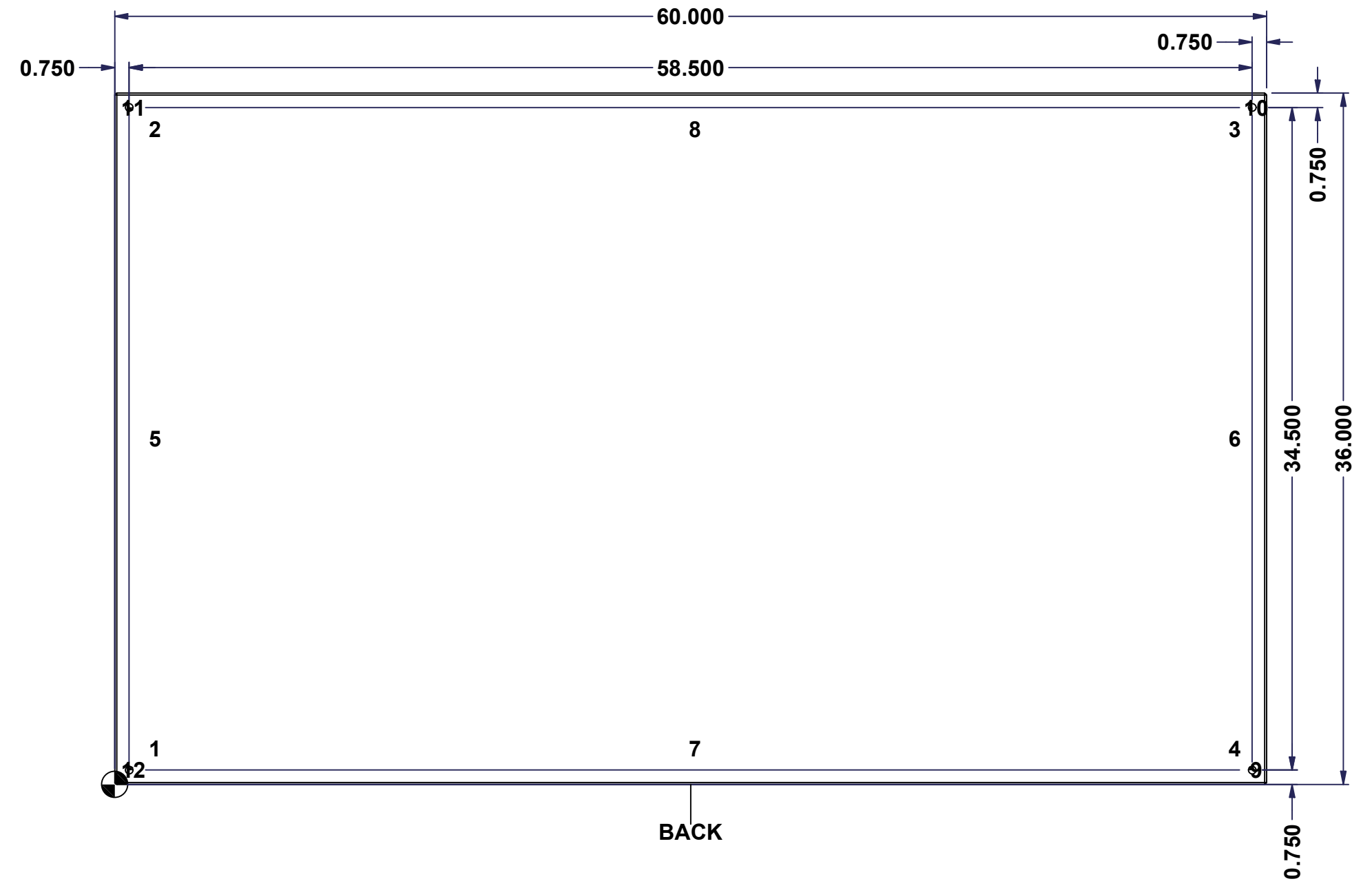
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	58.125	34.125	IP STUD M8 x 35mm (Inside)
4	58.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	58.125	18.000	IP STUD M8 x 35mm (Inside)
7	30.000	1.875	IP STUD M8 x 35mm (Inside)
8	30.000	34.125	IP STUD M8 x 35mm (Inside)

9	59.250	0.750	RND Ø0.390
10	59.250	35.250	RND Ø0.390
11	0.750	35.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



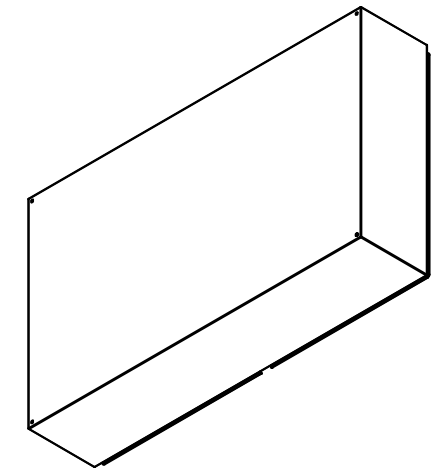
BACK

	Description	Status
	5412ESSDD 36" x 60" x 12" Body	(NULL)
	Part Number	Rev.
	5412ESSDD366012B	0
		6
		13

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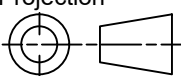
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Oct-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSDD 36" x 60" x 12" Body		
Part Number Numéro Pièce	Rev.	7
5412ESSDD366012B	0	13

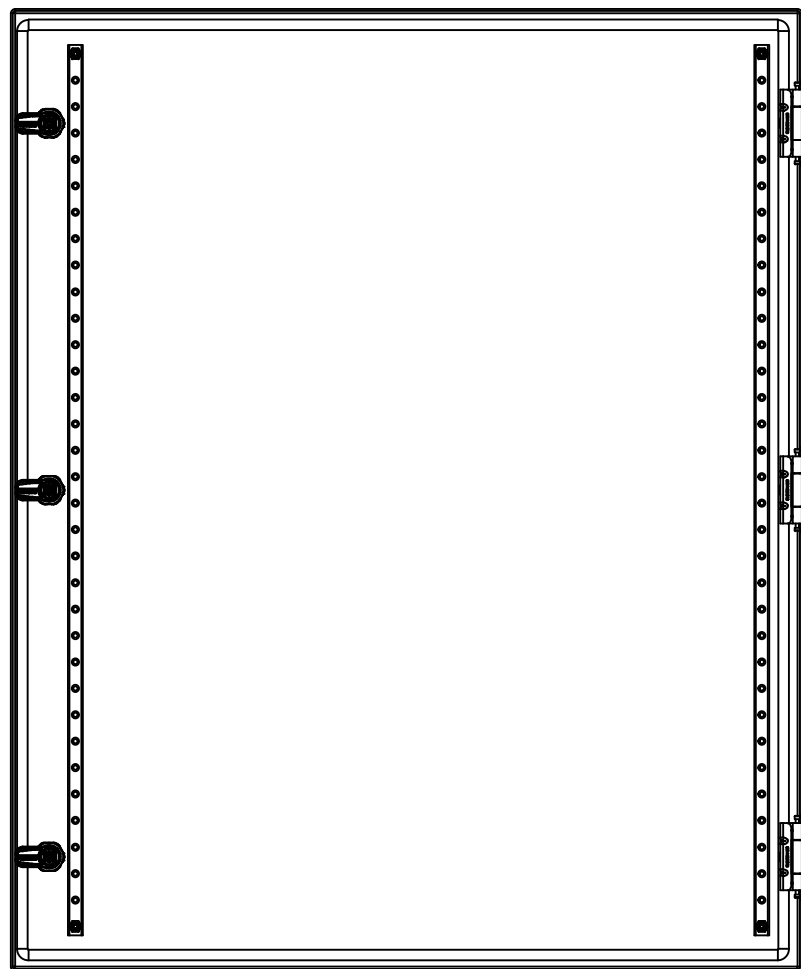
Qty	Part Number	Rev	Description
2	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	STK-A-75455	2	Center Post - Stainless Steel Sealing Block with Latch Assembly (Small)
1	5412ESSDD366012CP-P	0	5412ESSDD 36" Center Post Part
1	5412ESSDD366012B-P	0	5412ESSDD 36" x 60" x 12" Body Part
Parts List			

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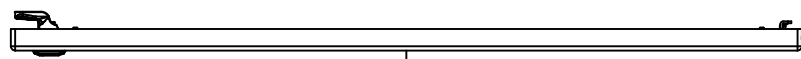
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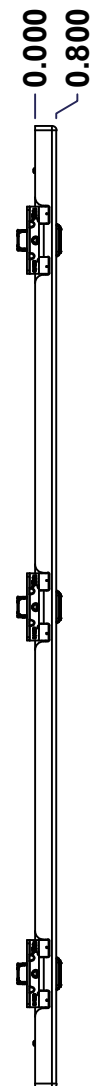
TOP



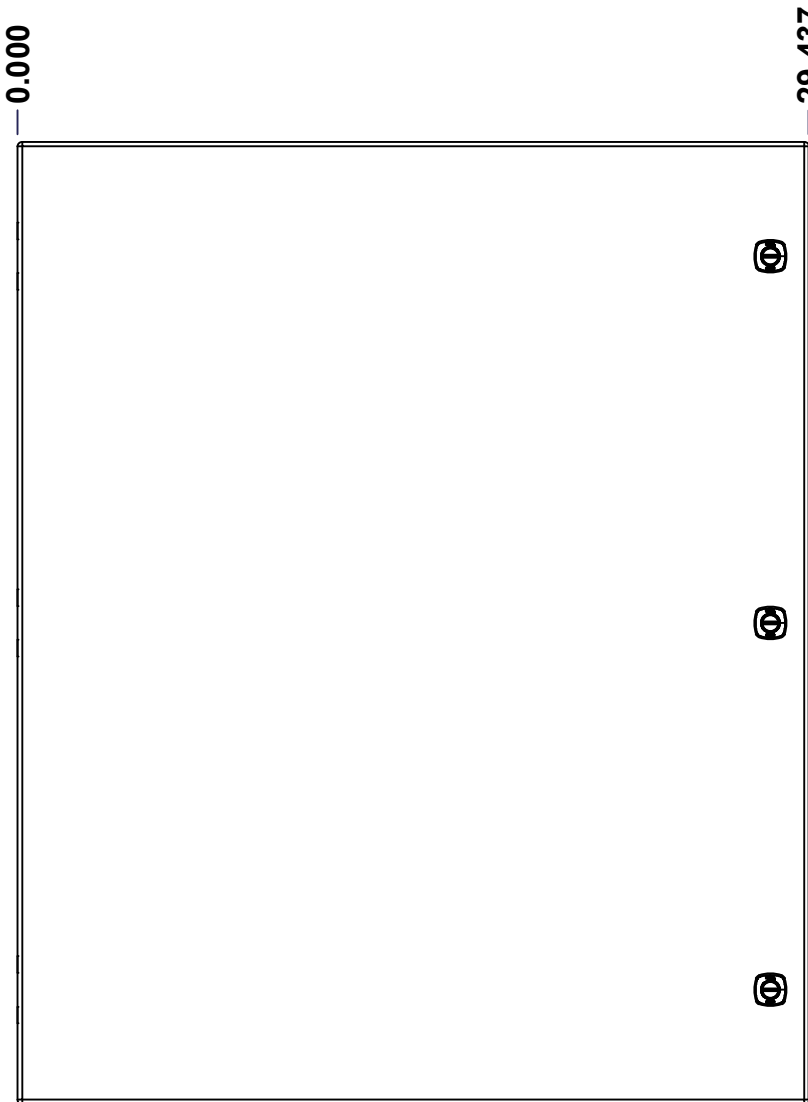
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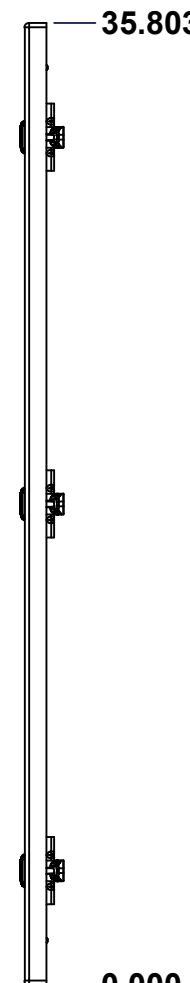
BOTTOM



LEFT

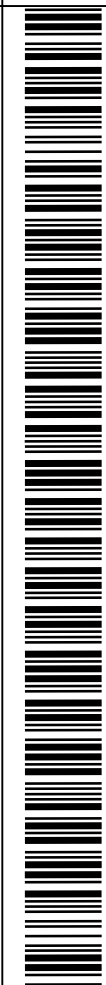
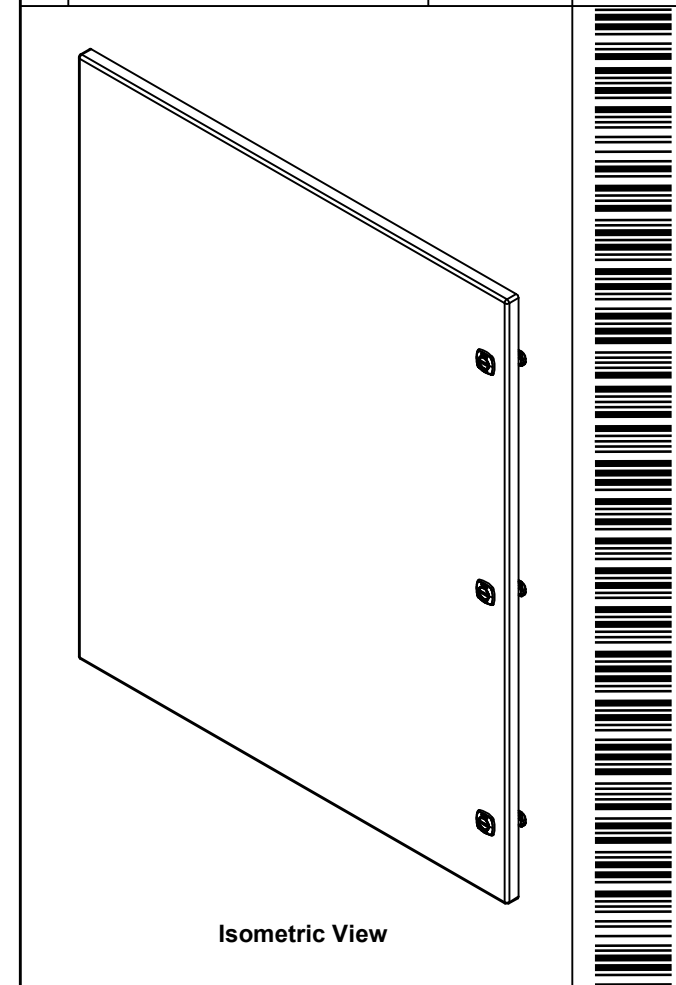


FRONT



RIGHT

No.	Revisions	Date	By/Par



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		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 17-Oct-14	
Material Matière 14 Ga Stainless Steel 304 (1.7mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESSDD 36" x 60" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESSDD366012LD		Rev. 0	8 13

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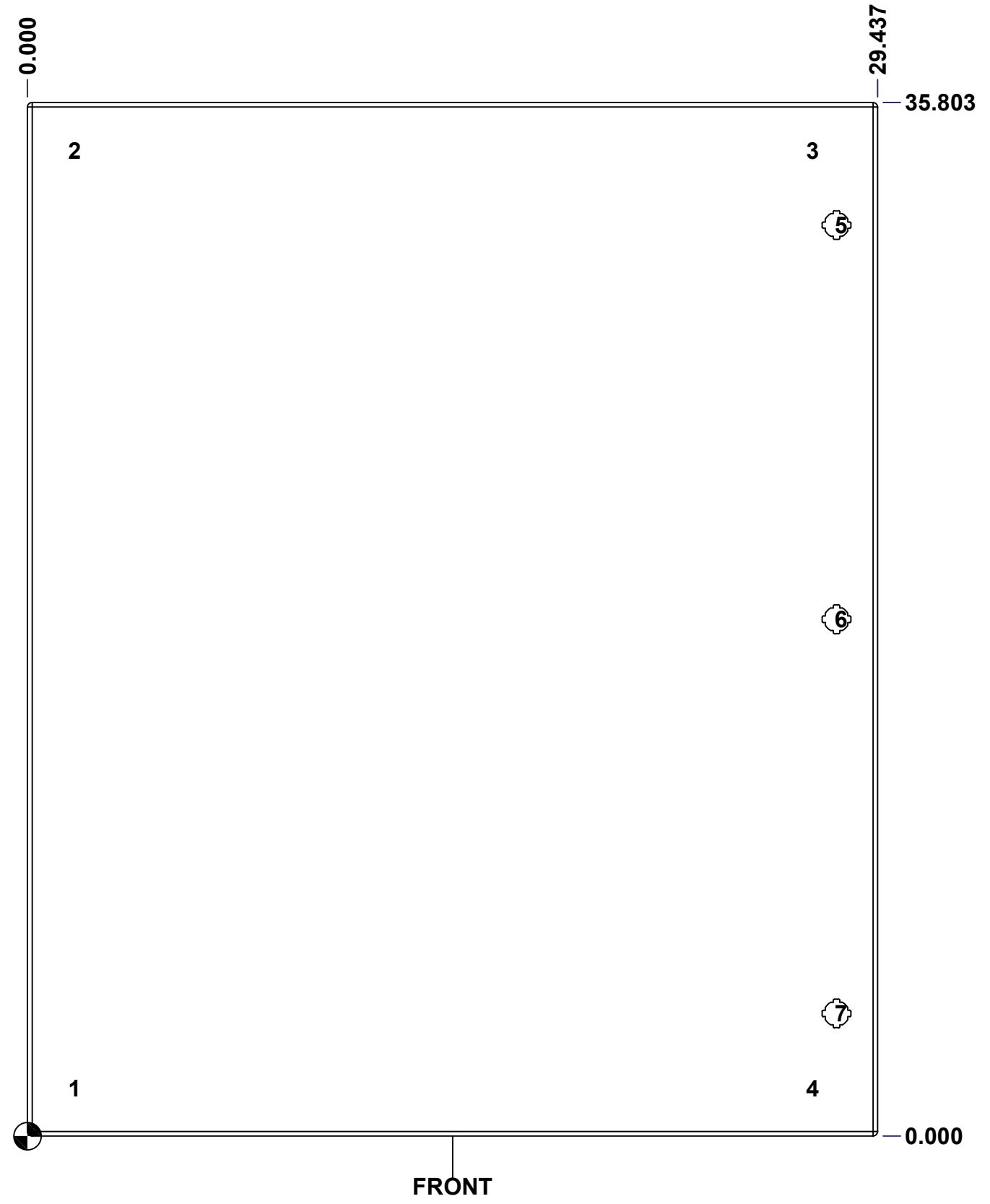
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	27.036	34.142	STUD M6 x 18mm (Inside)
4	27.036	1.661	STUD M6 x 18mm (Inside)

5	28.013	31.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
6	28.013	17.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	28.013	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°

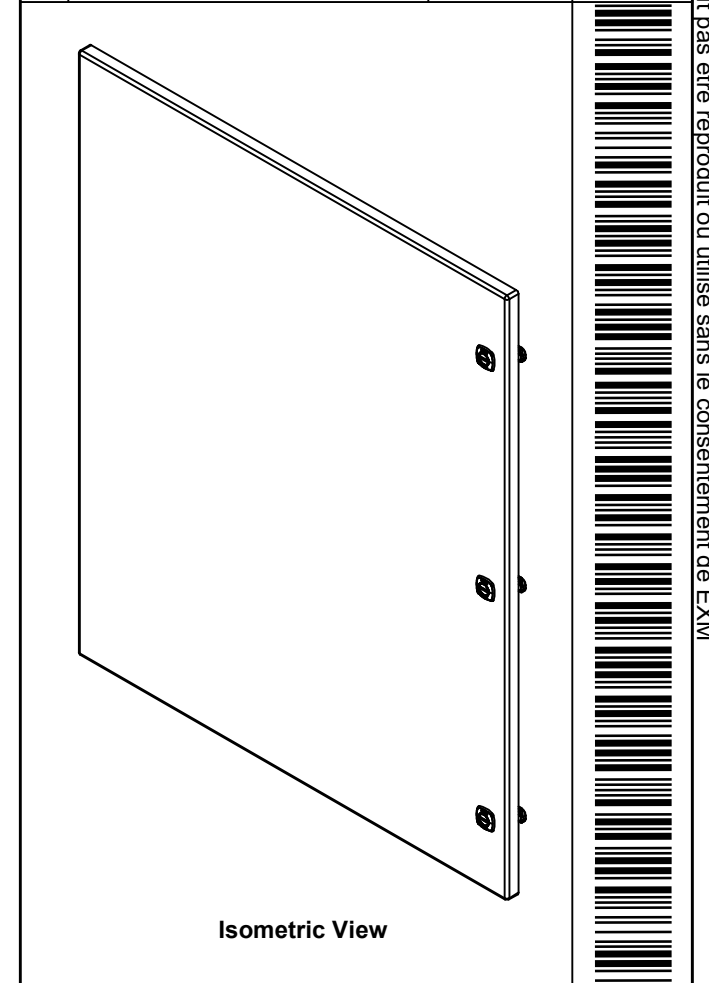


	Description	Status
	5412ESSDD 36" x 60" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD366012LD	0
		9
		13

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		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fini
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	10
5412ESSDD366012LD		0	13

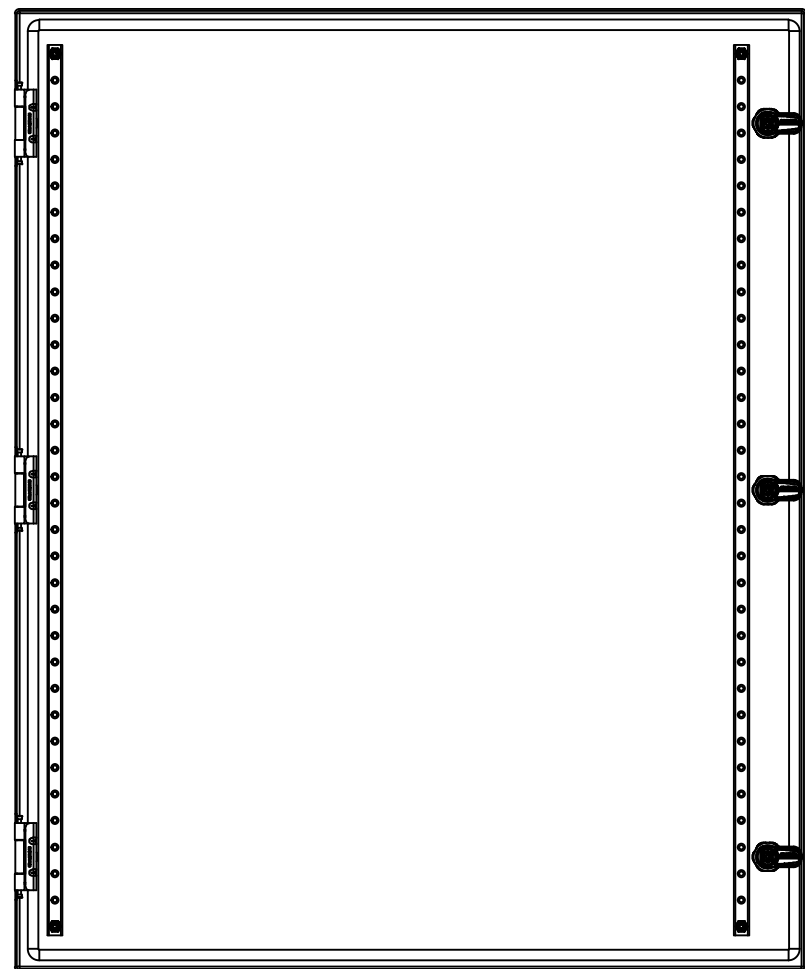
QTY	Part Number	Rev	Description
3	STK-K-12590	7	5412 ESS 1/4 Turn Lock
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSDD366012LD-G	0	5412ESSDD 36" x 29.437" Cover Gasket Part
1	5412ESSDD366012LD-P	0	5412ESSDD 36" x 60" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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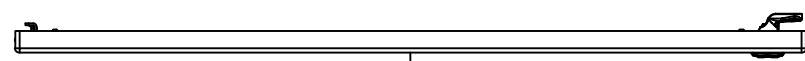
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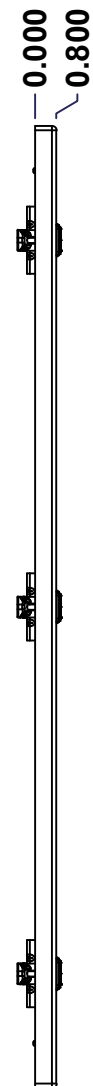
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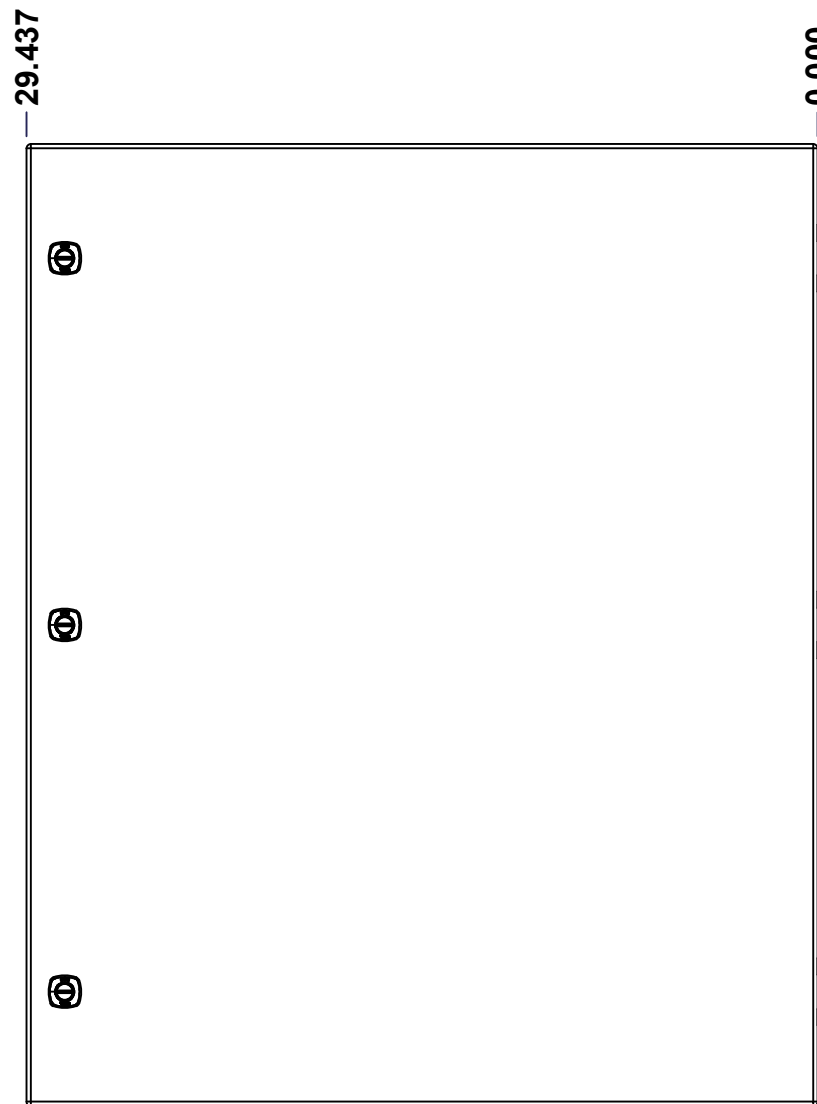
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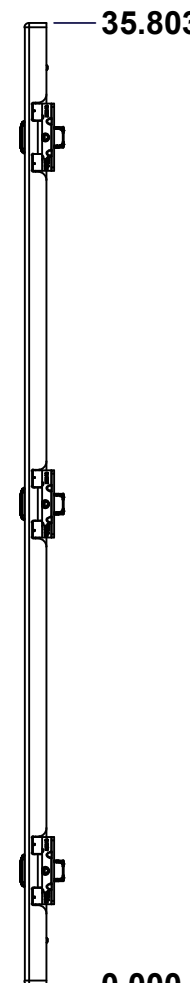
BOTTOM



LEFT

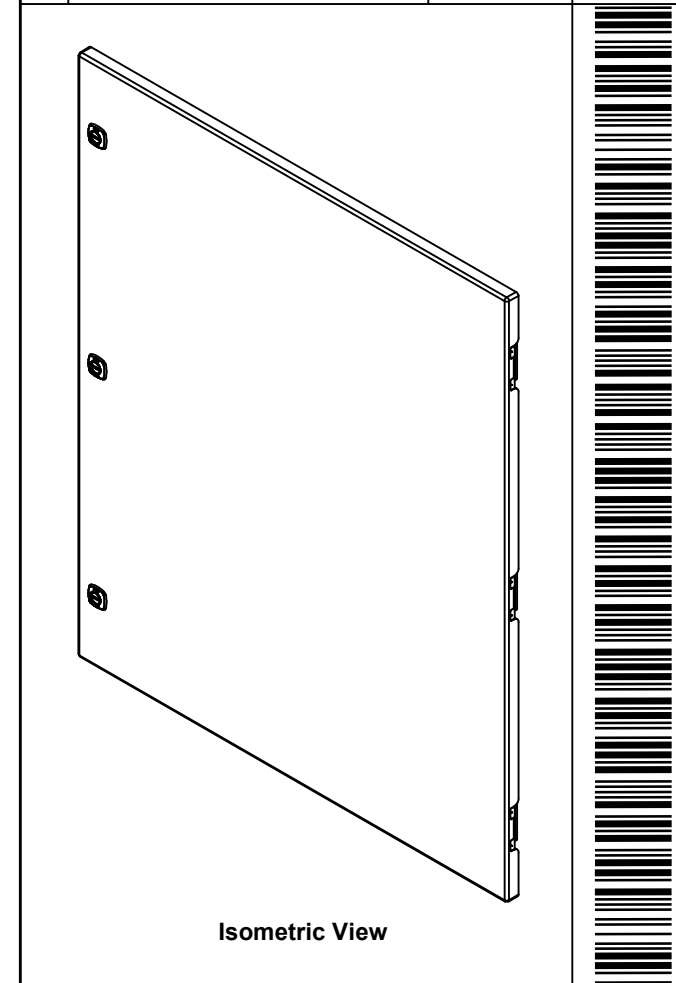


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

EXM
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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Oct-14

Material
Matière 14 Ga Stainless Steel 304 (1.7mm)

Color Couleur Unpainted	Finish Fini Brushed
----------------------------	------------------------

Description 5412ESSDD 36" x 60" Cover	Detail Rev.
--	-------------

Part Number Numéro Pièce 5412ESSDD366012RD	Rev. 0	11
		13

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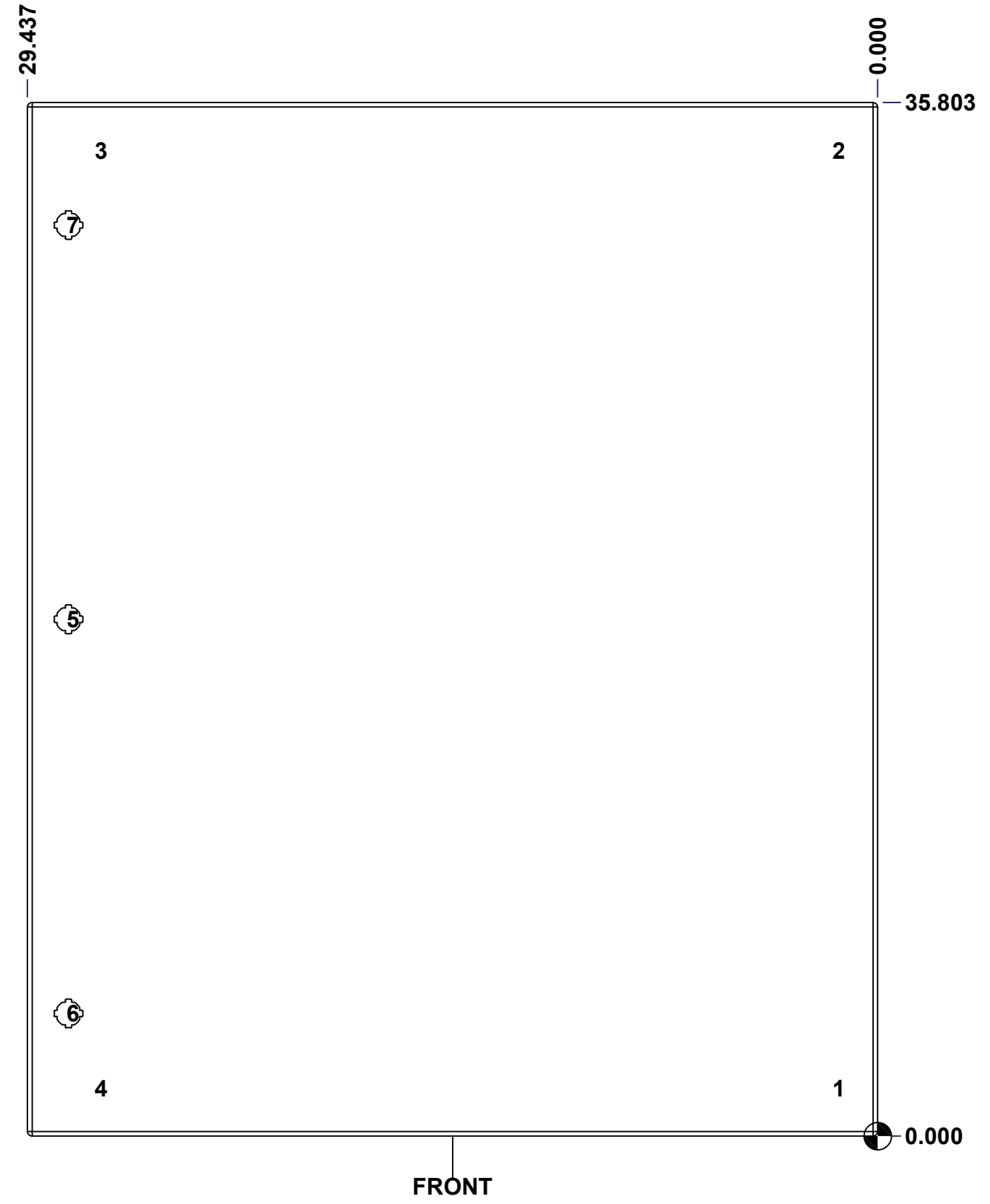
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	27.036	34.142	STUD M6 x 18mm (Inside)
4	27.036	1.661	STUD M6 x 18mm (Inside)

5	28.013	17.902	LOCK 880 SCQ4-SLSS6 @ 180.0°
6	28.013	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°
7	28.013	31.553	LOCK 880 SCQ4-SLSS6 @ 180.0°



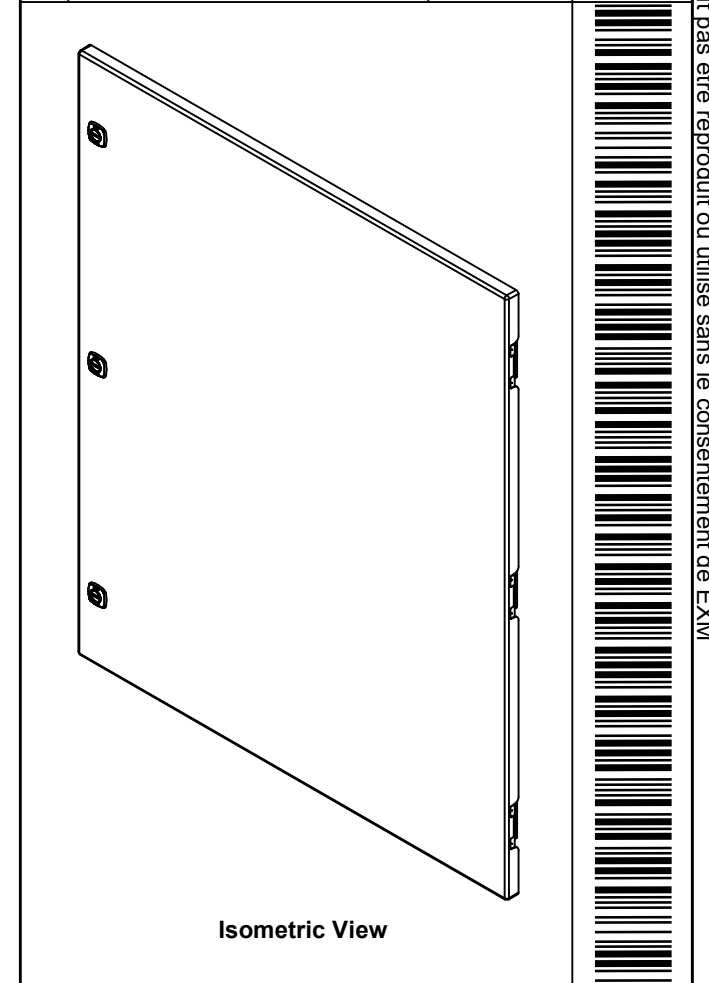
FRONT

	Description	Status
	5412ESSDD 36" x 60" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD366012RD	0
		12
		13

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 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
	Projection
	

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Oct-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)

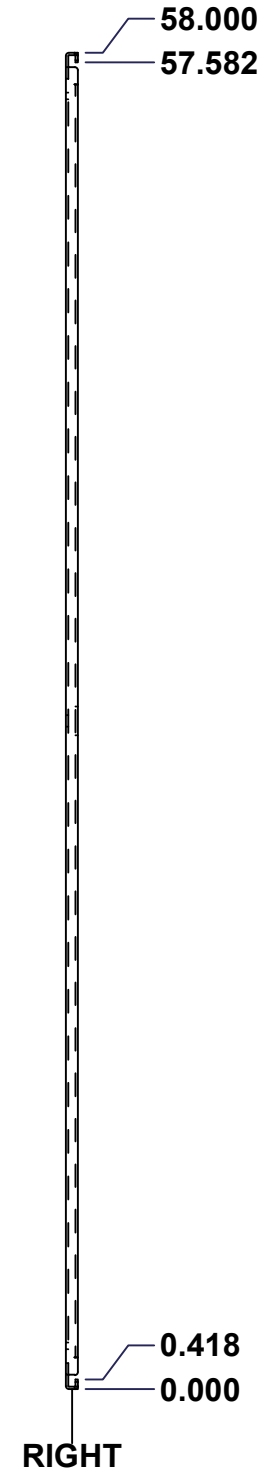
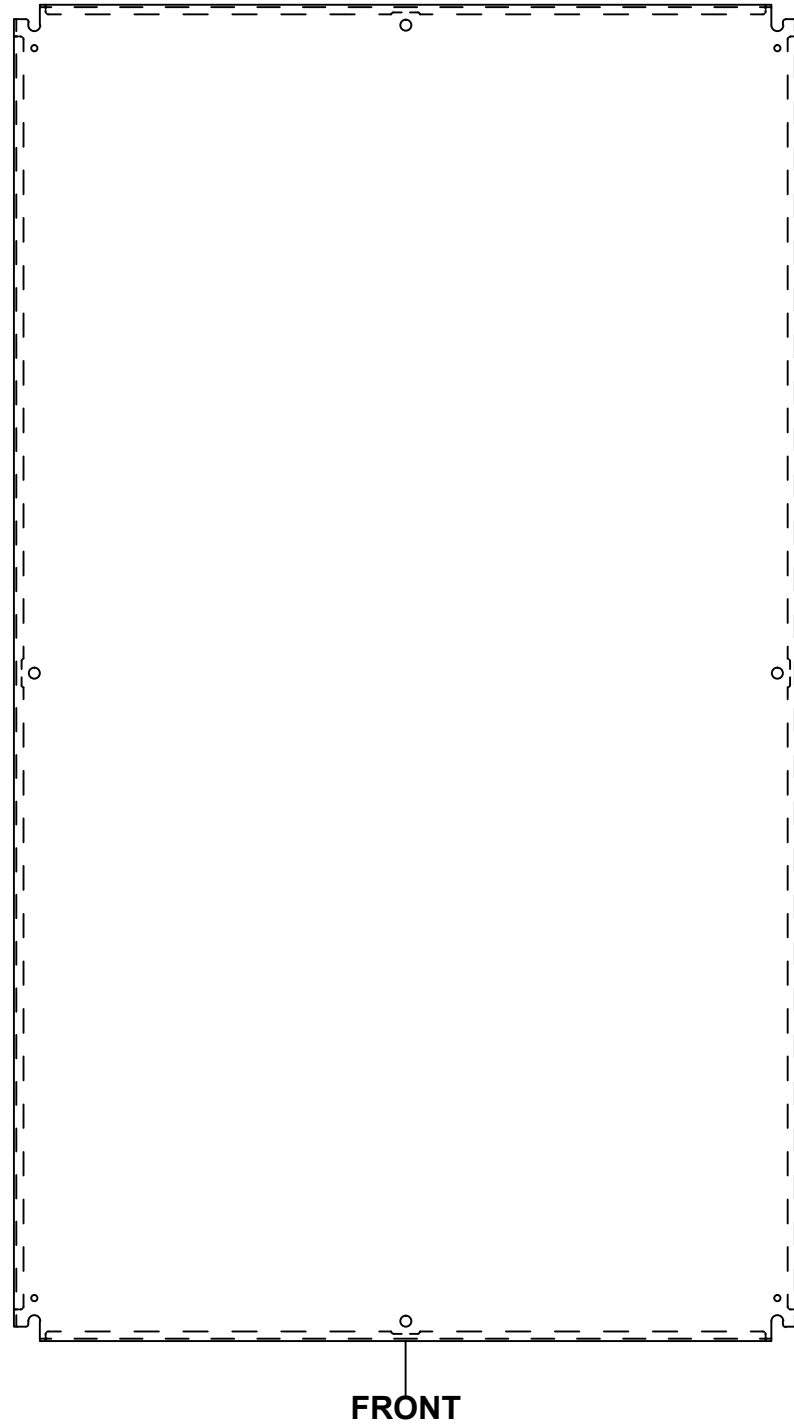
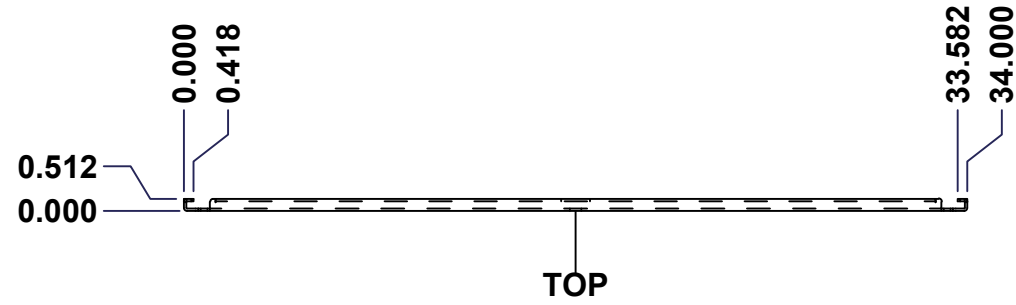
Color Couleur	Unpainted	Finish Fini	Brushed
Description		Detail Rev.	
5412ESSDD 36" x 60" Cover			

Part Number Numéro Pièce	Rev.	13
5412ESSDD366012RD	0	13

QTY	Part Number	Rev	Description
3	STK-K-12590	7	5412 ESS 1/4 Turn Lock
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSDD366012RD-G	0	5412ESSDD 36" x 29.437" Cover Gasket Part
1	5412ESSDD366012RD-P	0	5412ESSDD 36" x 60" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
881 SP6036G	0 2

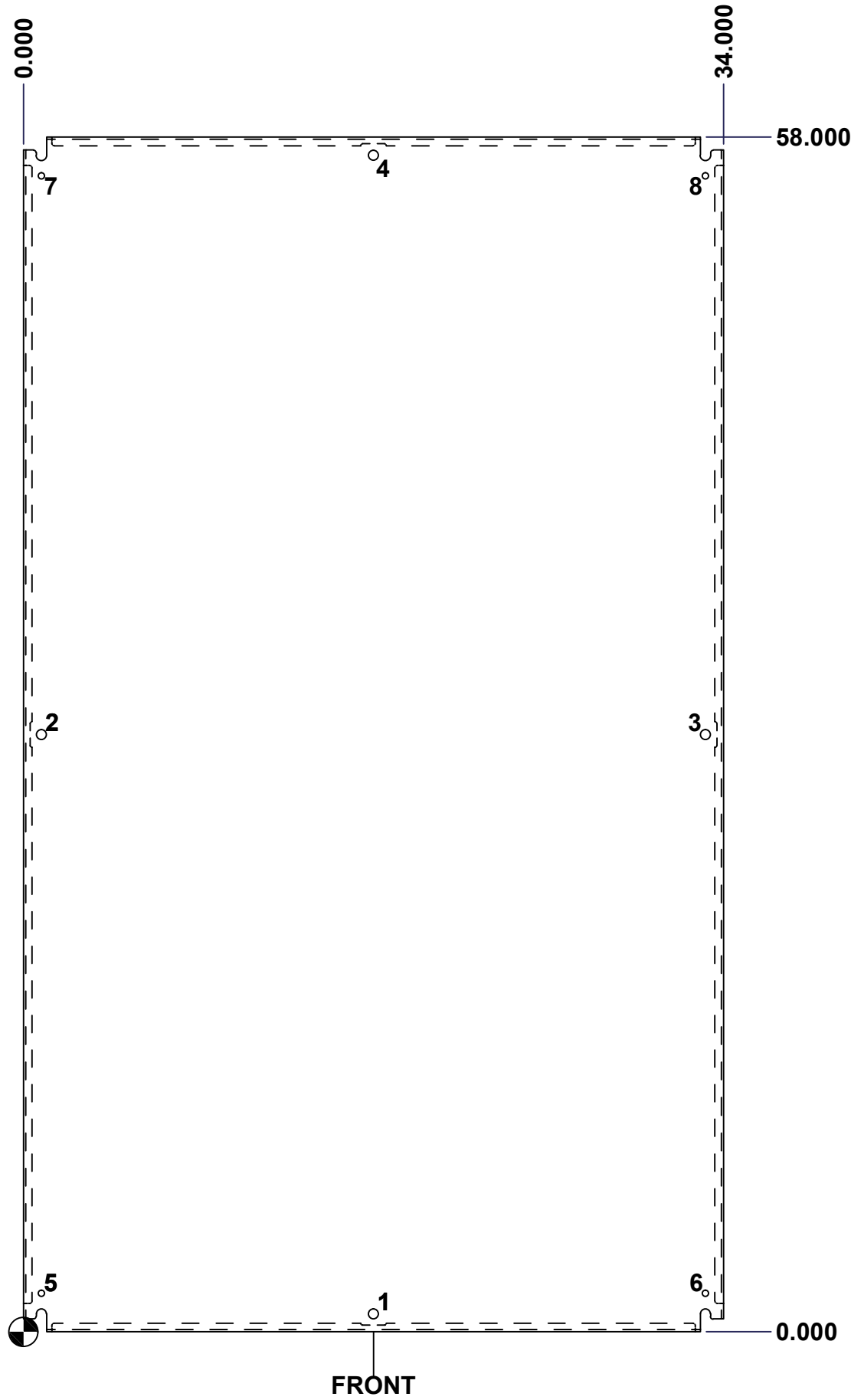
Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6036G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	29.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	57.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	56.125	GROUND HOLE (RND Ø0.290)
8	33.125	56.125	GROUND HOLE (RND Ø0.290)



All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad		Date 23-Jan-07	
Material Matière		See Part List			
Color Couleur		See Part List		Finish Fini	
Description 881 SP - Inner Panel				Detail Rev.	
Part Number Numéro Pièce 881 SP6036G				Rev. 2 0	