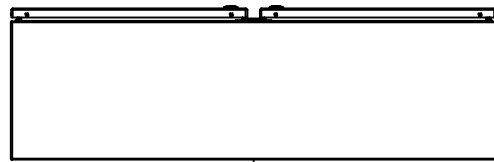
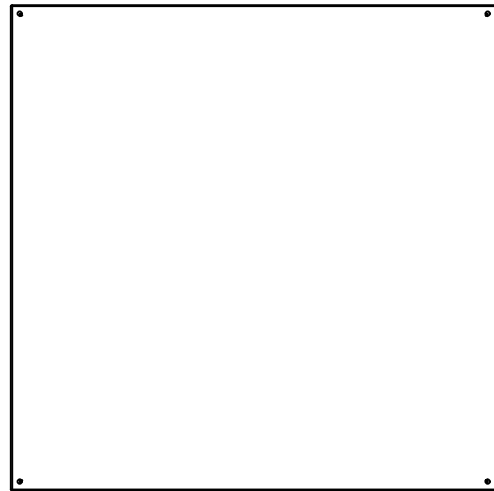


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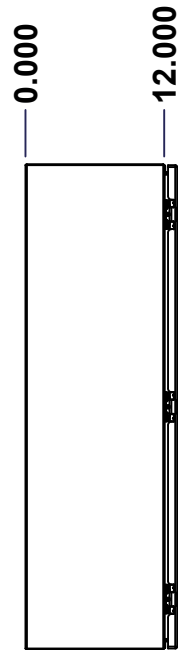
TOP



BACK



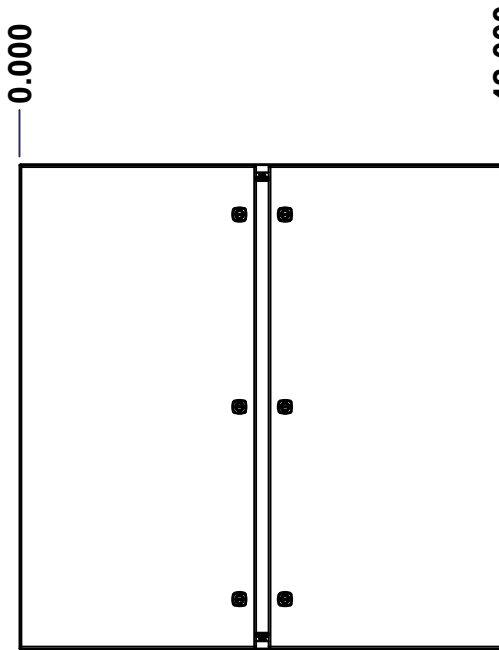
BOTTOM



0.000

12.000

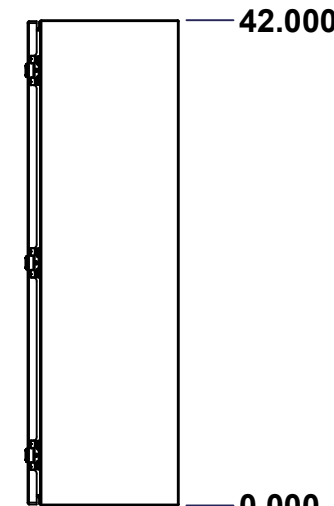
LEFT



0.000

42.000

FRONT

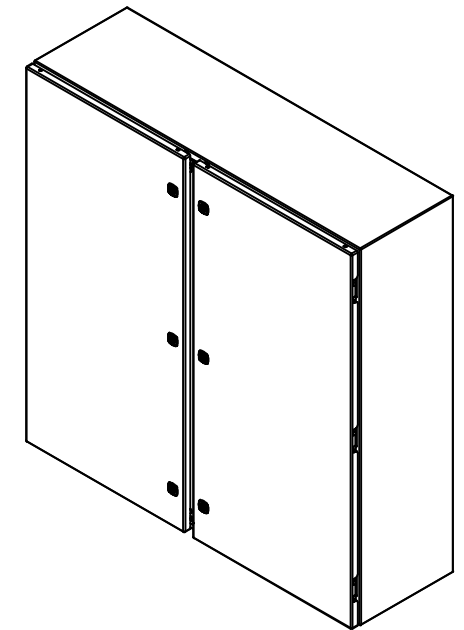


42.000

0.000

RIGHT

No.	Revisions	Date	By/Par



Isometric View

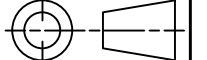


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 14-Jan-25
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESSDD 42" x 42" x 12" Assembly	Detail Rev.
Part Number / Numéro Pièce: 5412ESSDD424212P	Rev. 0

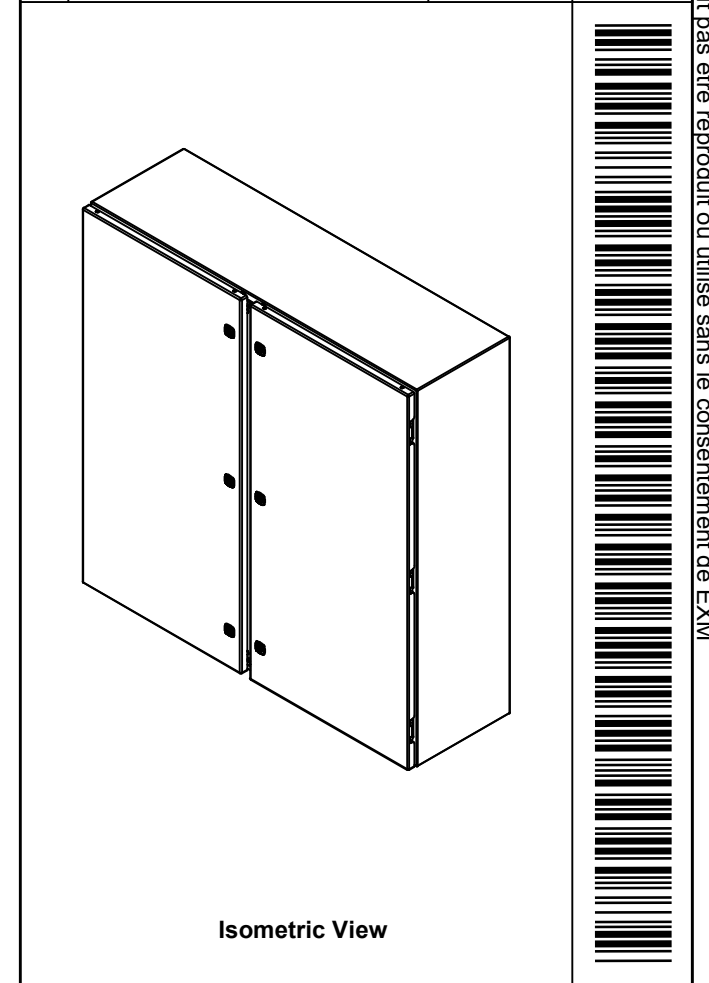
SEE BILL OF MATERIAL ON LAST PAGE

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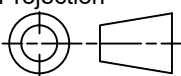
NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



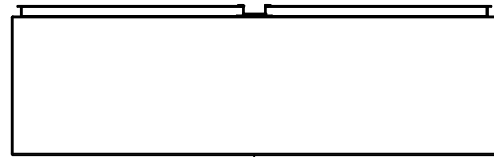
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	881 SP4242G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSDD424212PRD	0	5412ESSDD 42" x 42" Cover
1	5412ESSDD424212PLD	0	5412ESSDD 42" x 42" Cover
1	5412ESSDD424212PB	0	5412ESSDD 42" x 42" x 12" Body
6	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

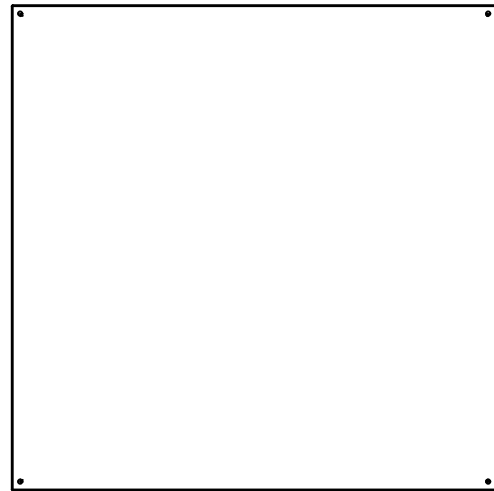
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Jan-25
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESSDD 42" x 42" x 12" Assembly		
Part Number Numéro Pièce	Rev.	2
5412ESSDD424212P	0	13

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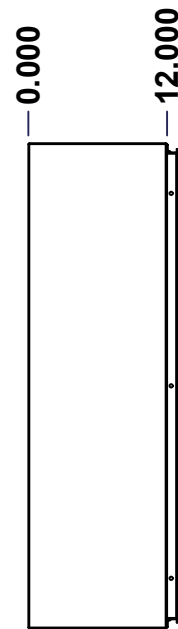
TOP



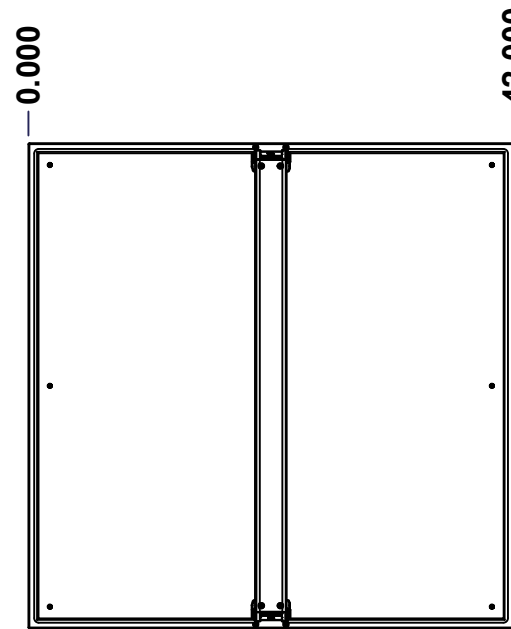
BACK



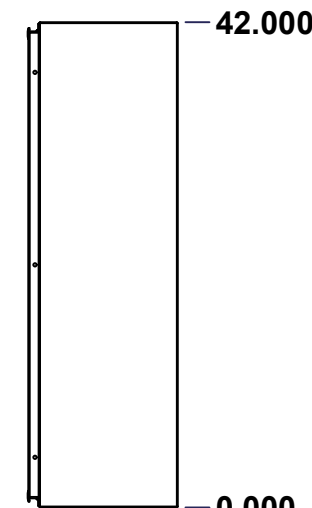
BOTTOM



LEFT

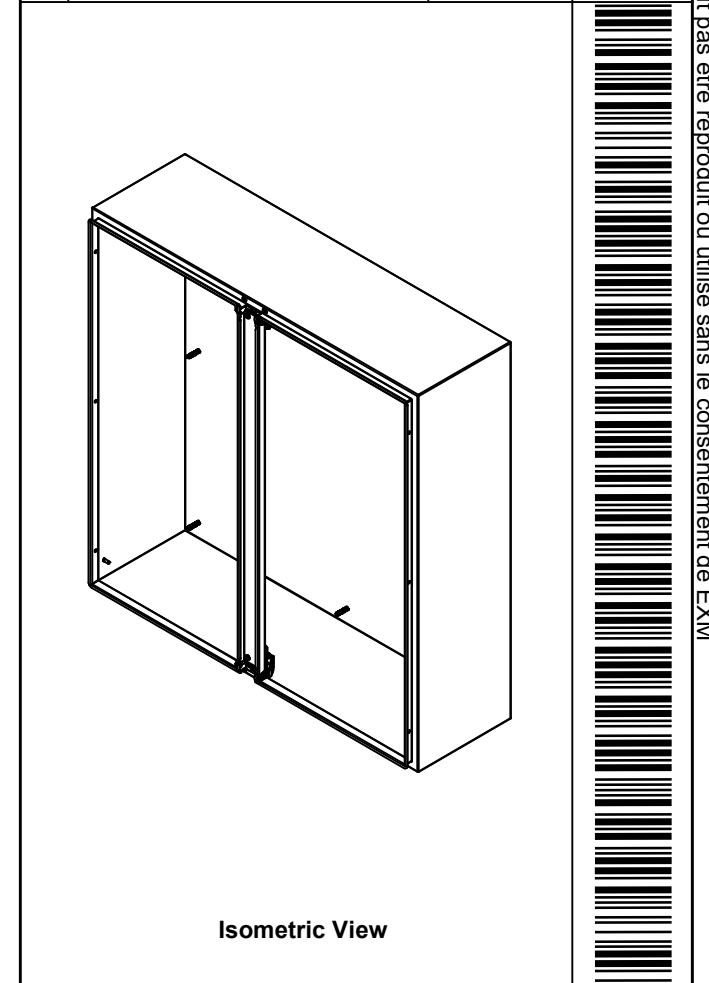


FRONT




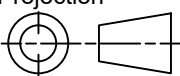
RIGHT

No.	Revisions	Date	By/Par



Isometric View



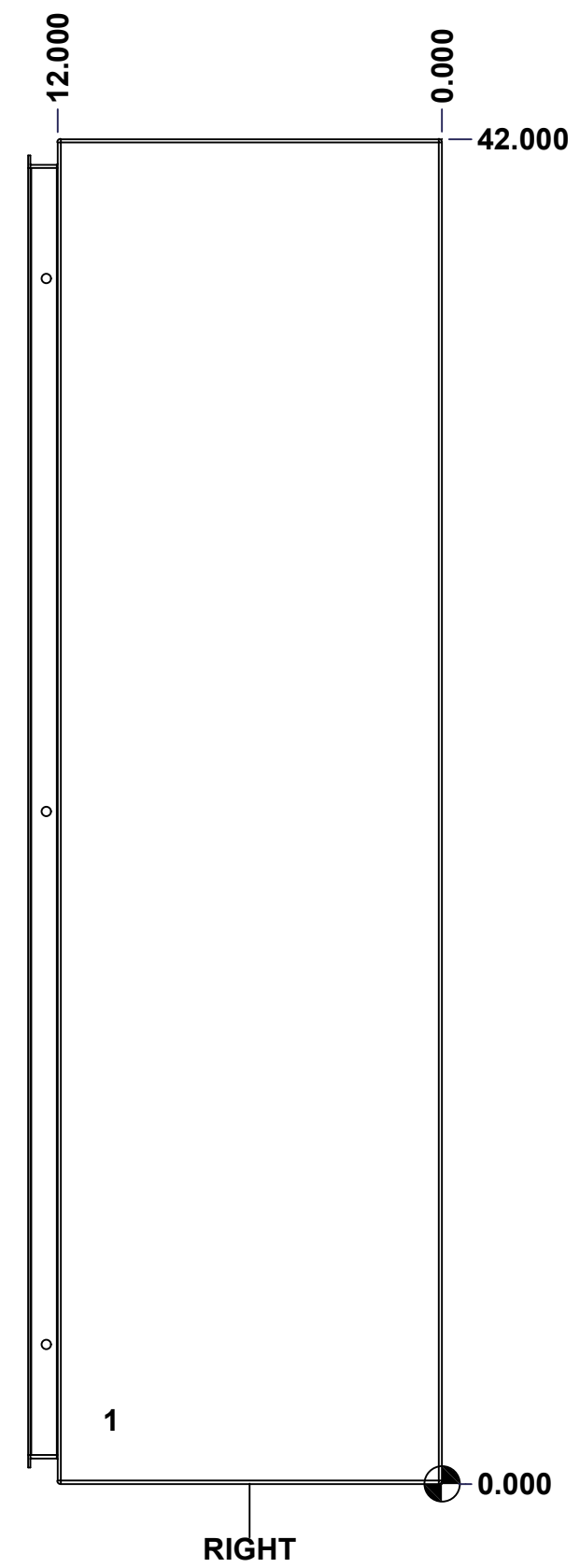
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Jan-25
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESSDD 42" x 42" x 12" Body		
Part Number Numéro Pièce	Rev. 0	3 / 13
5412ESSDD424212PB		

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412ESSDD 42" x 42" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD424212PB	0

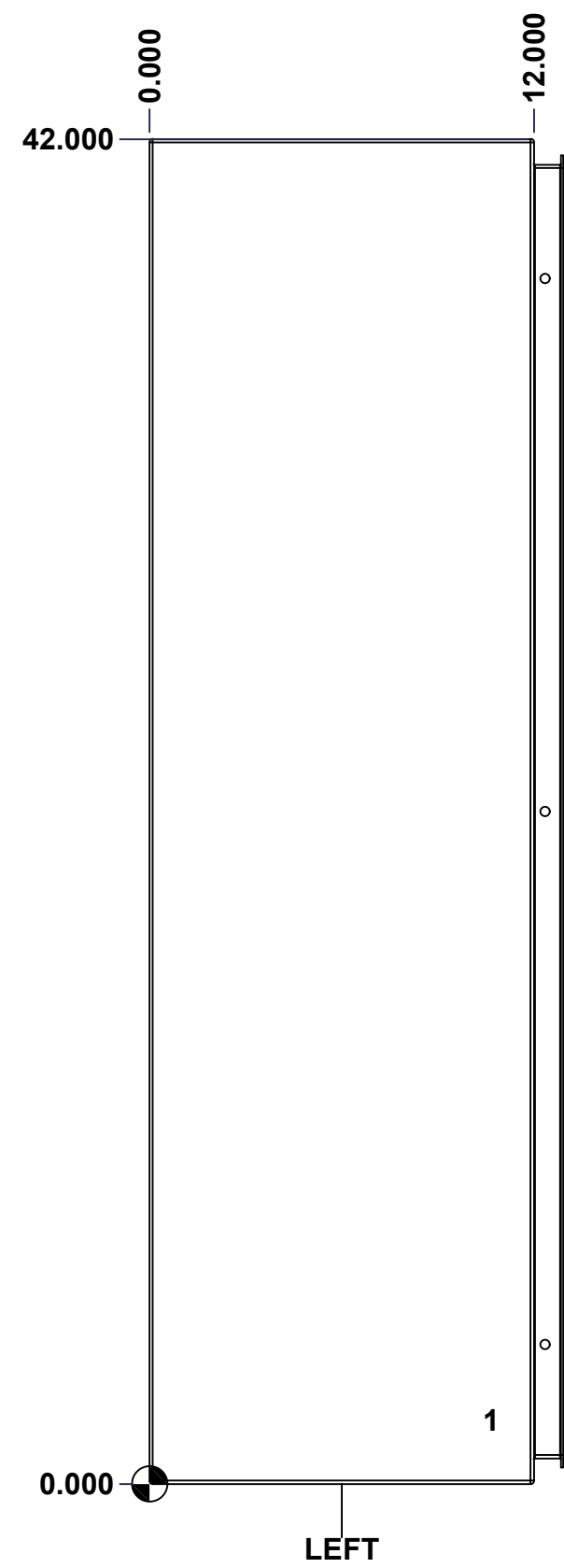
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSDD 42" x 42" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
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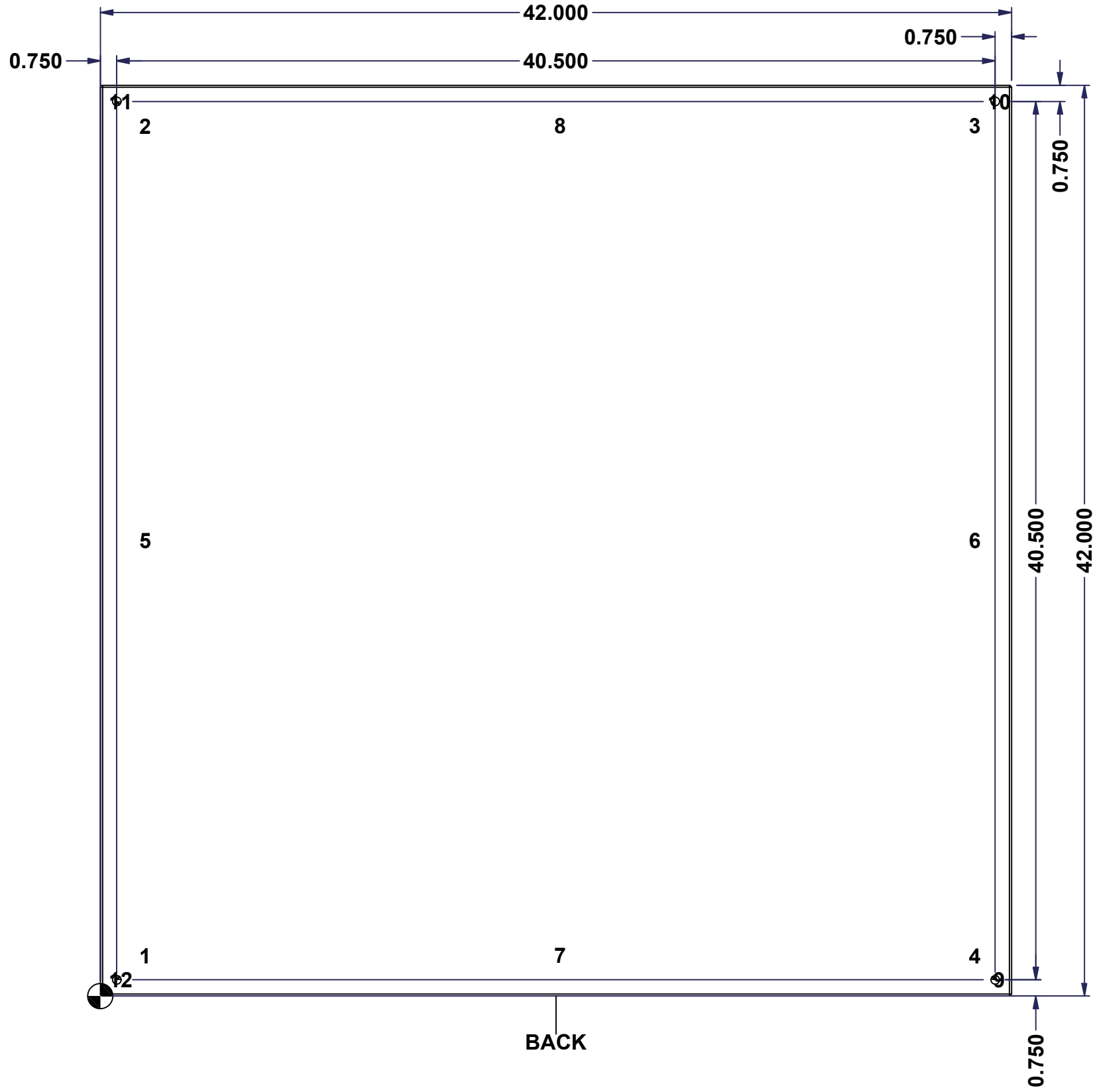
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	40.125	40.125	IP STUD M8 x 35mm (Inside)
4	40.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	40.125	21.000	IP STUD M8 x 35mm (Inside)
7	21.000	1.875	IP STUD M8 x 35mm (Inside)
8	21.000	40.125	IP STUD M8 x 35mm (Inside)

9	41.250	0.750	RND Ø0.390
10	41.250	41.250	RND Ø0.390
11	0.750	41.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390

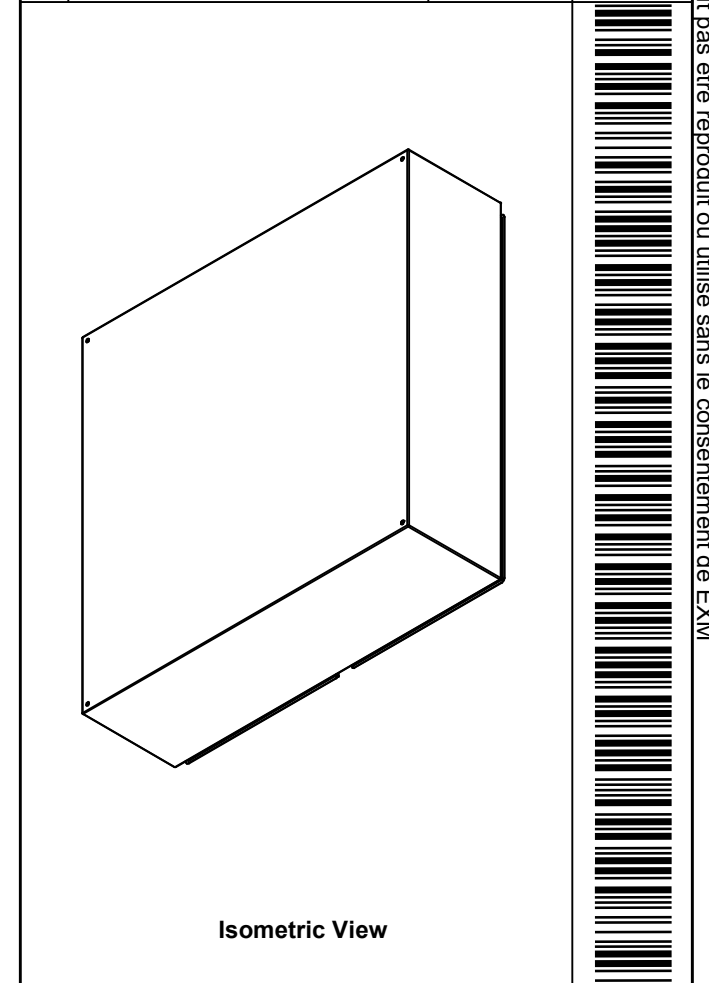



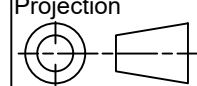
	Description	Status
	5412ESSDD 42" x 42" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD424212PB	0 / 6
		13

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No.	Revisions	Date	By/Par

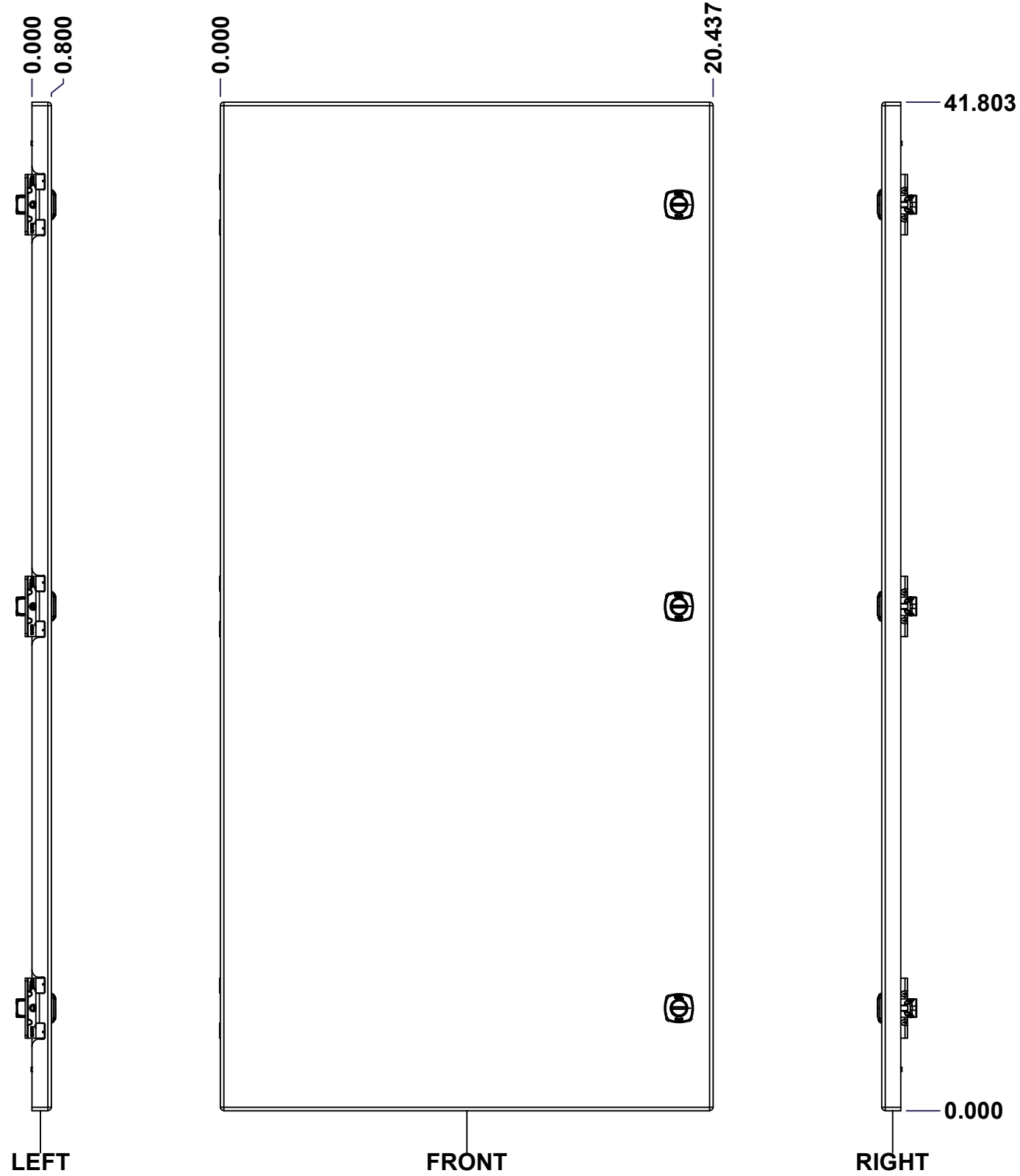
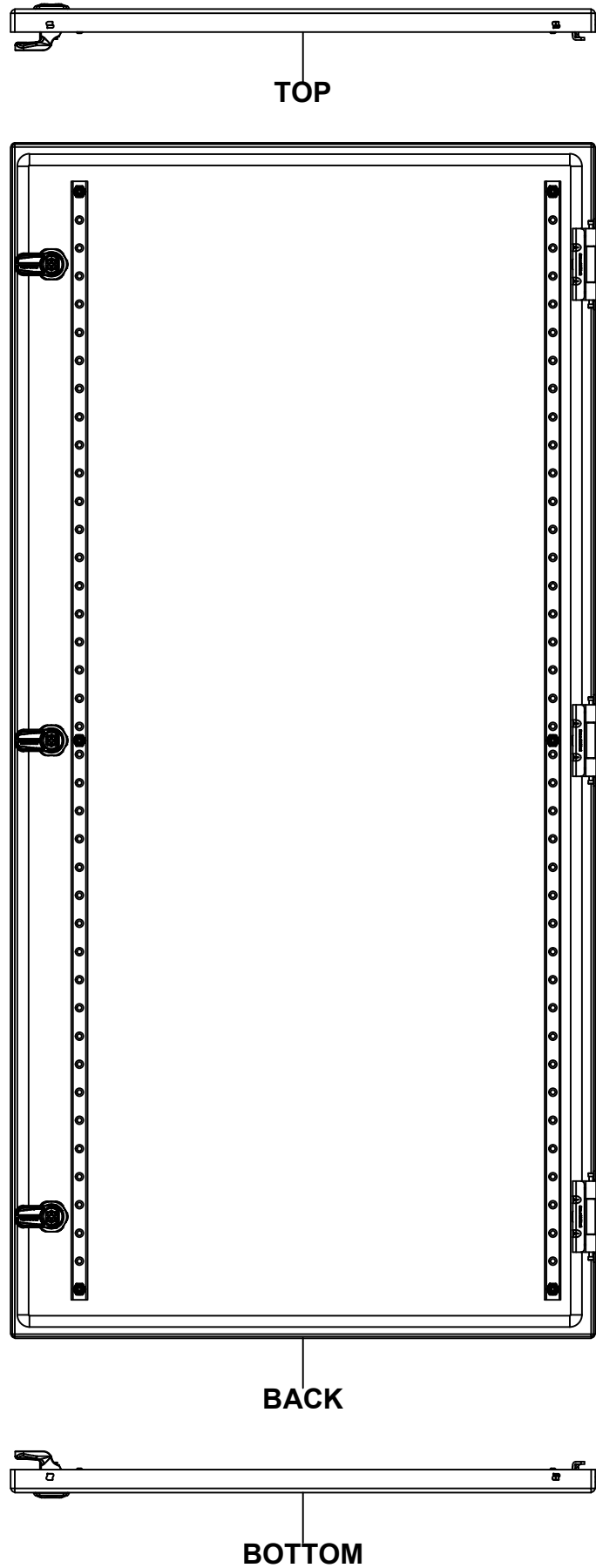


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Jan-25
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESSDD 42" x 42" x 12" Body		
Part Number Numéro Pièce	Rev. 0	7 / 13
5412ESSDD424212PB		

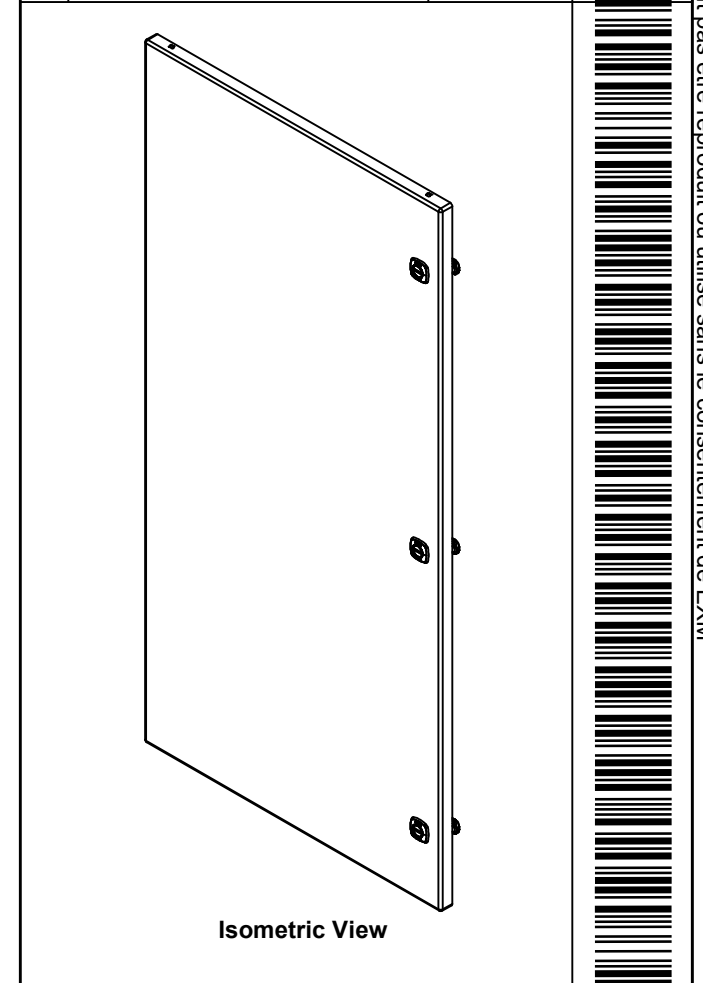
Qty	Part Number	Rev	Description
2	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	STK-A-75455	2	Center Post - Stainless Steel Sealing Block with Latch Assembly (Small)
1	5412ESSDD424212PCP-P	0	5412ESSDD 42" Center Post Part
1	5412ESSDD424212PB-P	0	5412ESSDD 42" x 42" x 12" Body Part
Parts List			

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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Jan-25
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESSDD 42" x 42" Cover		
Part Number Numéro Pièce	Rev. 0	8
SEE BILL OF MATERIAL ON LAST PAGE		13

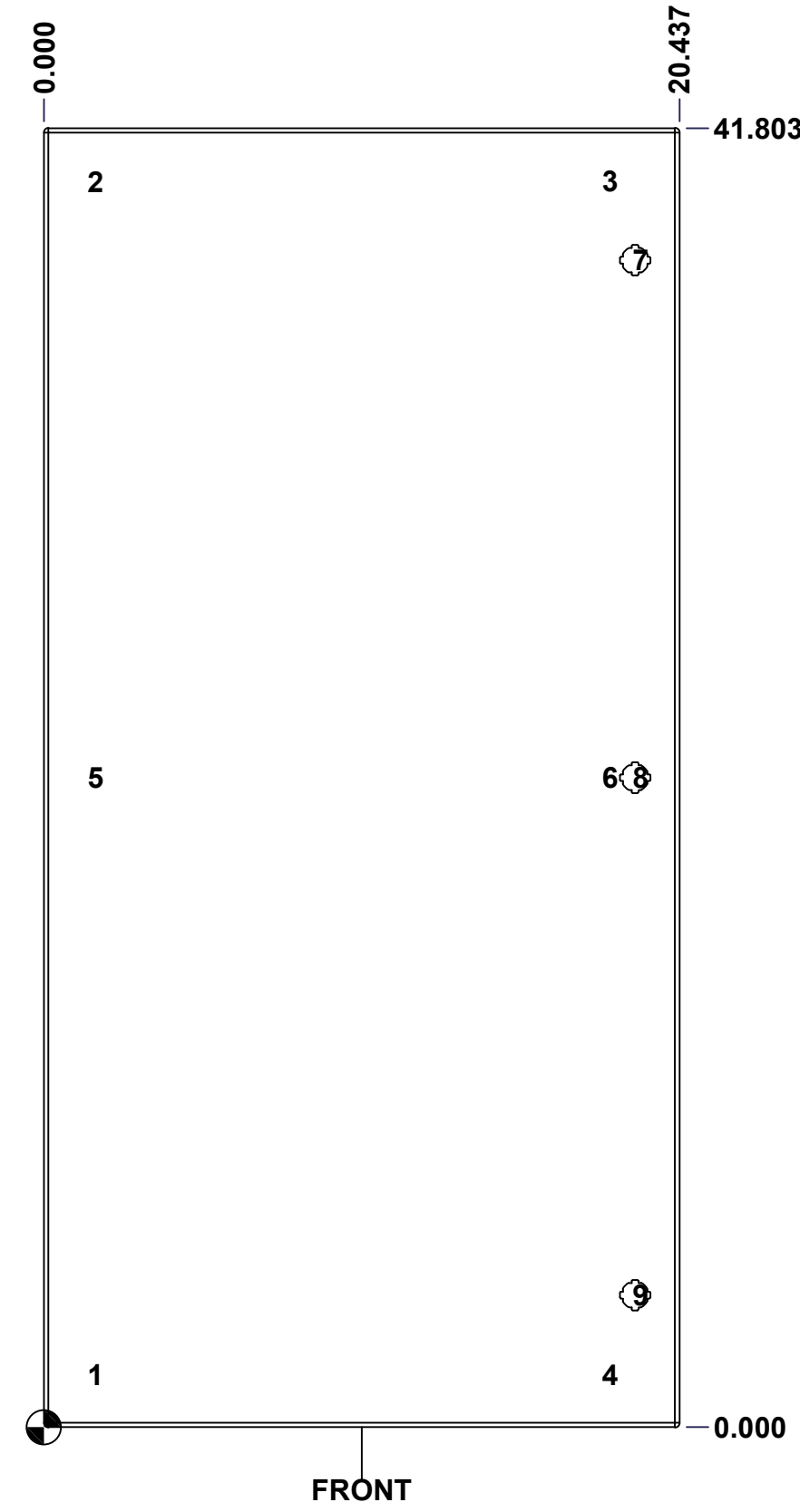
SEE BILL OF MATERIAL ON LAST PAGE **5412ESSDD424212PLD**

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	18.036	40.094	STUD M6 x 18mm (Inside)
4	18.036	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	18.036	20.902	STUD M6 x 18mm (Inside)

7	19.013	37.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
8	19.013	20.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
9	19.013	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



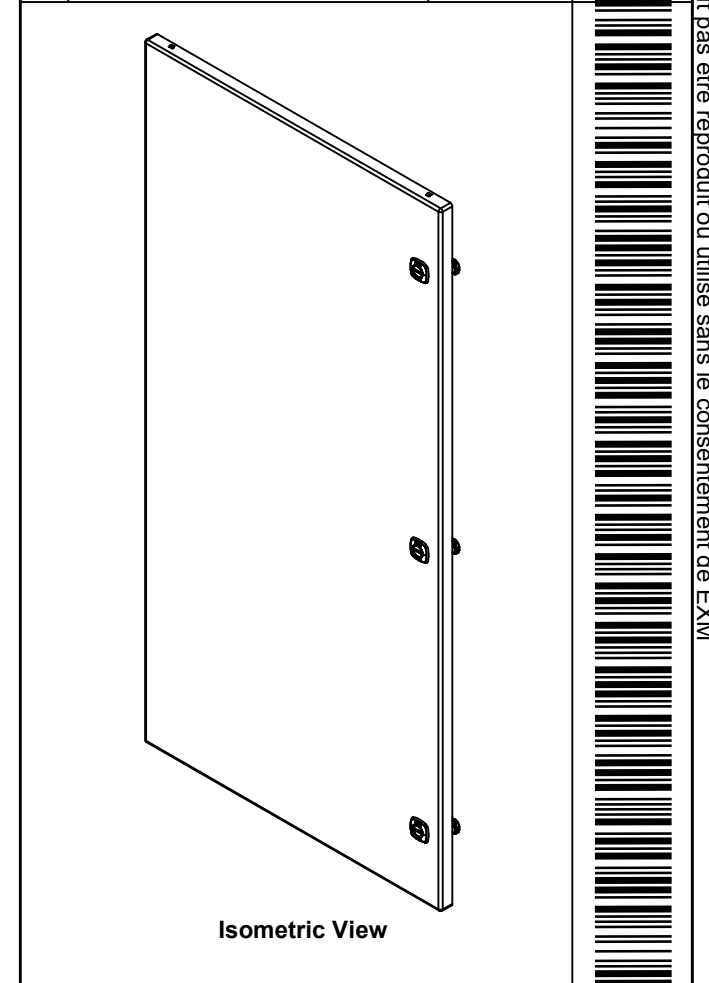
FRONT

	Description	Status
	5412ESSDD 42" x 42" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD424212PLD	0
		9
		13

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No.	Revisions	Date	By/Par



Isometric View


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Flatness / Aplatissement: Max 3.0mm
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 14-Jan-25

Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

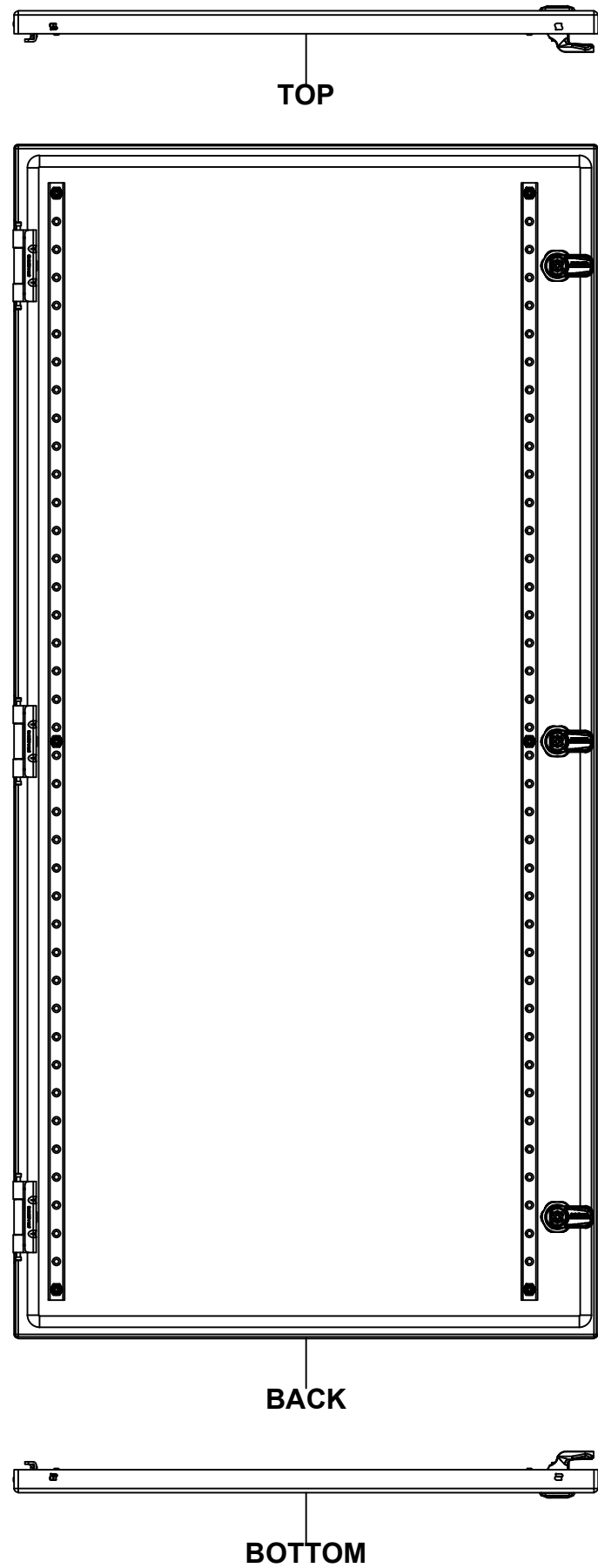
Description: 5412ESSDD 42" x 42" Cover	Detail Rev.
--	-------------

Part Number / Numéro Pièce: 5412ESSDD424212PLD	Rev. / Révis: 0	10
		13

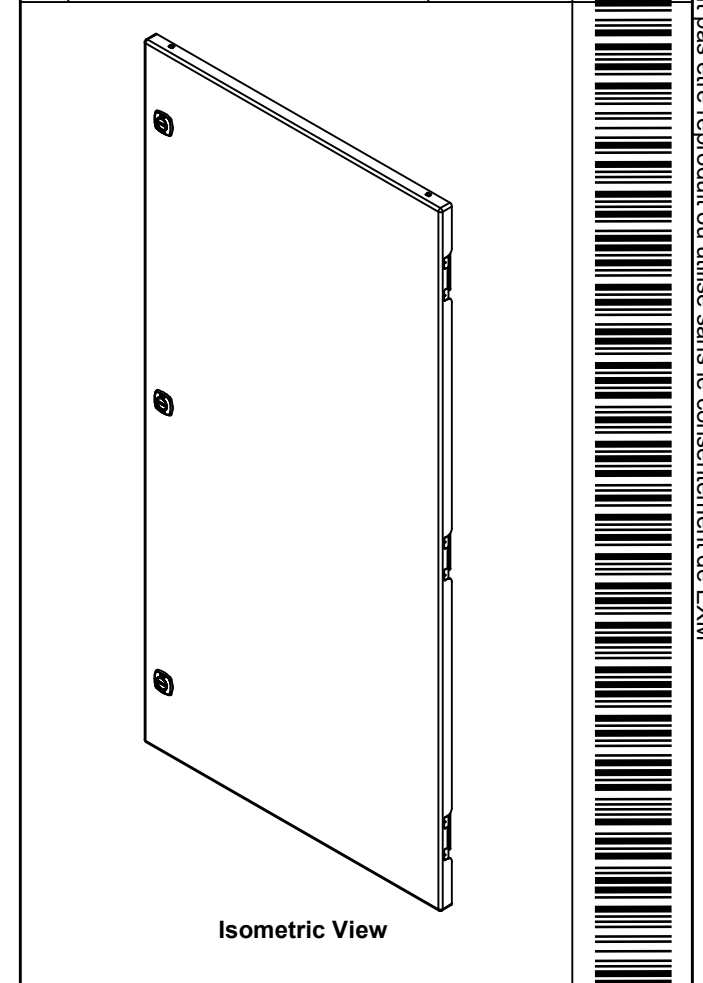
QTY	Part Number	Rev	Description
3	STK-K-12590	7	5412 ESS 1/4 Turn Lock
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
6	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSDD424212PLD-G	0	5412ESSDD 42" x 20.437" Cover Gasket Part
1	5412ESSDD424212PLD-P	0	5412ESSDD 42" x 42" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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No.	Revisions	Date	By/Par



<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Jan-25
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini: Smooth
Description	5412ESSDD 42" x 42" Cover	
Part Number Numéro Pièce	Rev. 0	11 / 13

SEE BILL OF MATERIAL ON LAST PAGE

5412ESSDD424212PRD

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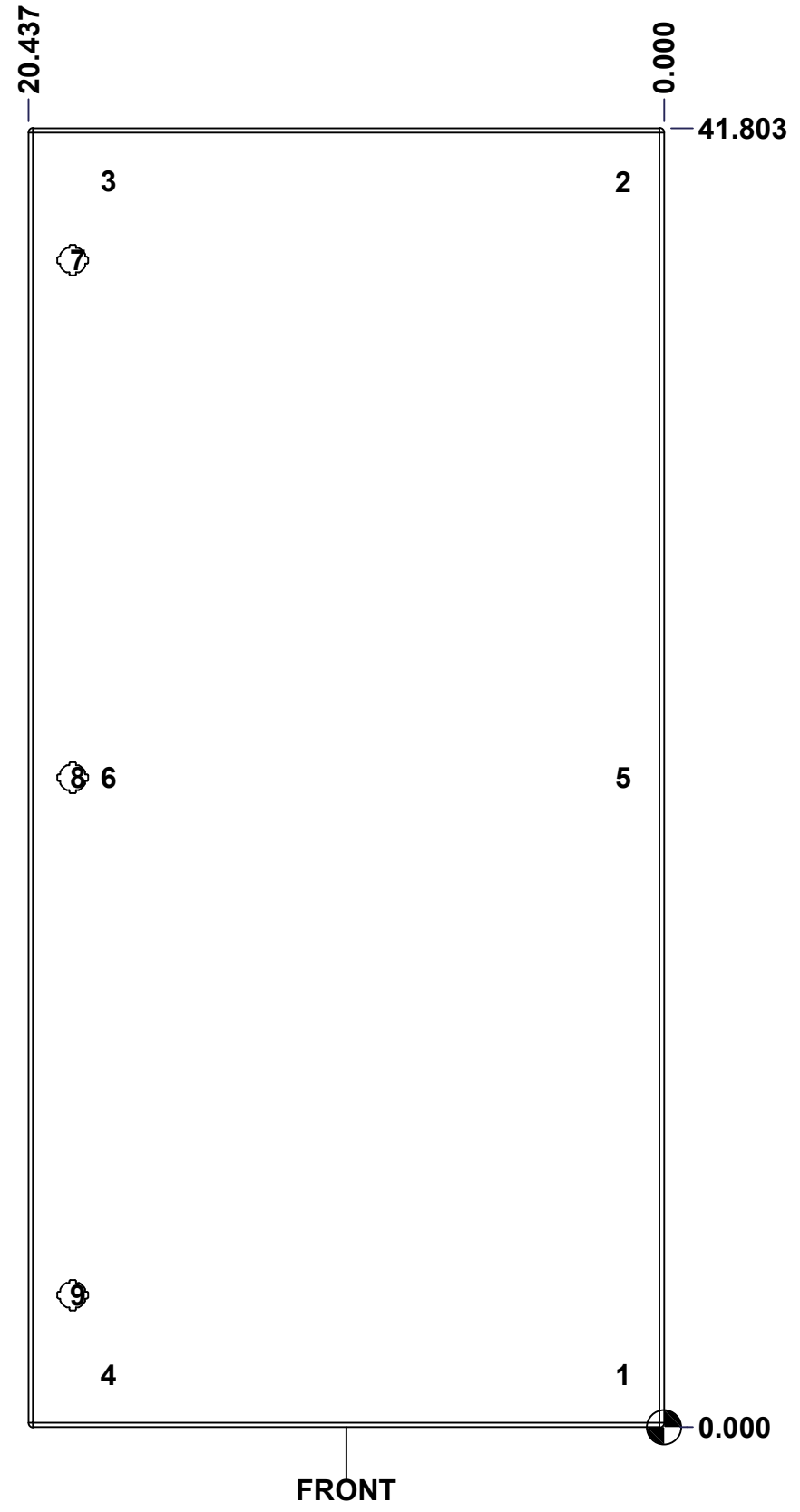
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	18.036	40.094	STUD M6 x 18mm (Inside)
4	18.036	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	18.036	20.902	STUD M6 x 18mm (Inside)

7	19.013	37.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
8	19.013	20.902	LOCK 880 SCQ4-SLSS6 @ 180.0°
9	19.013	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°

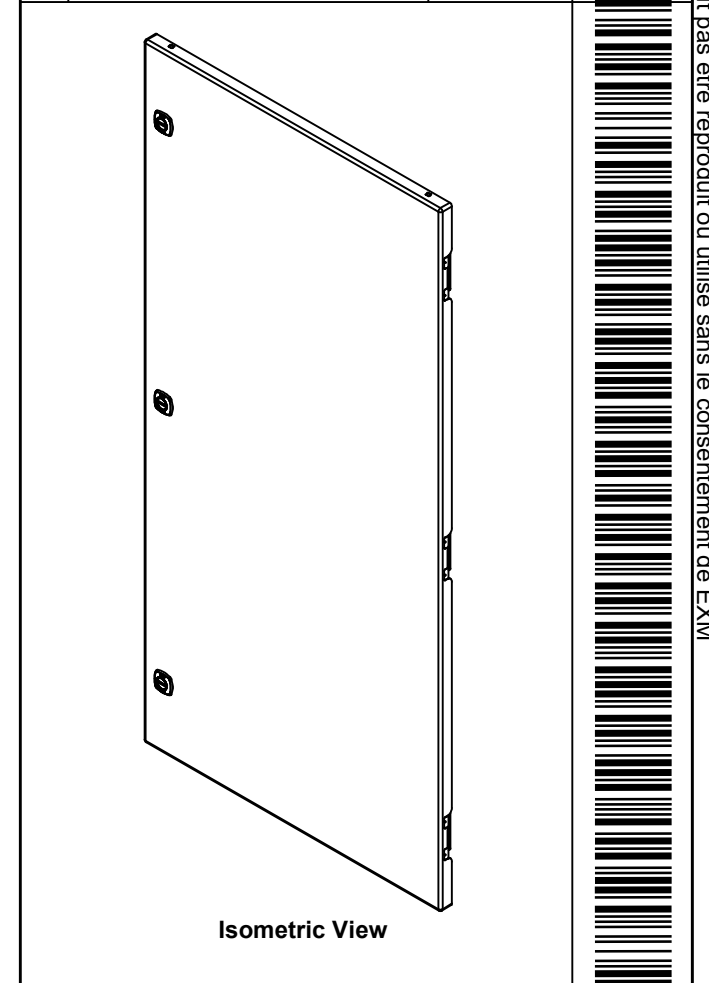


	Description	Status
	5412ESSDD 42" x 42" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD424212PRD	0
		12
		13

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No.	Revisions	Date	By/Par



Isometric View


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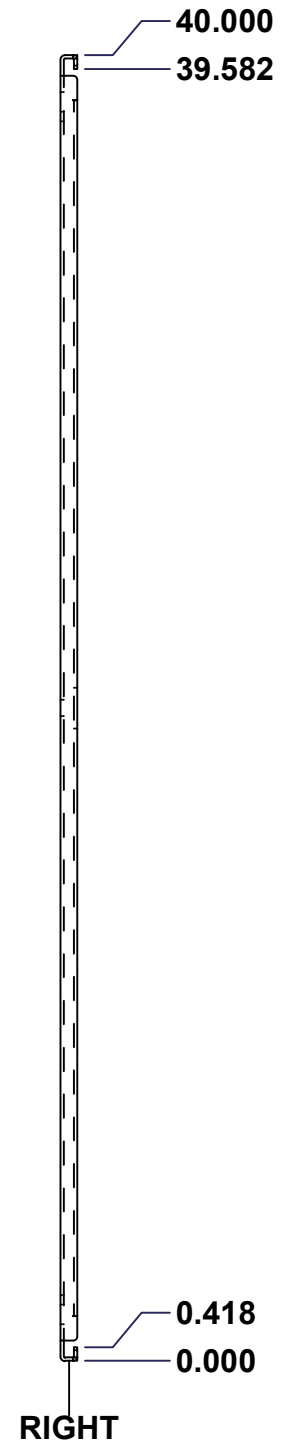
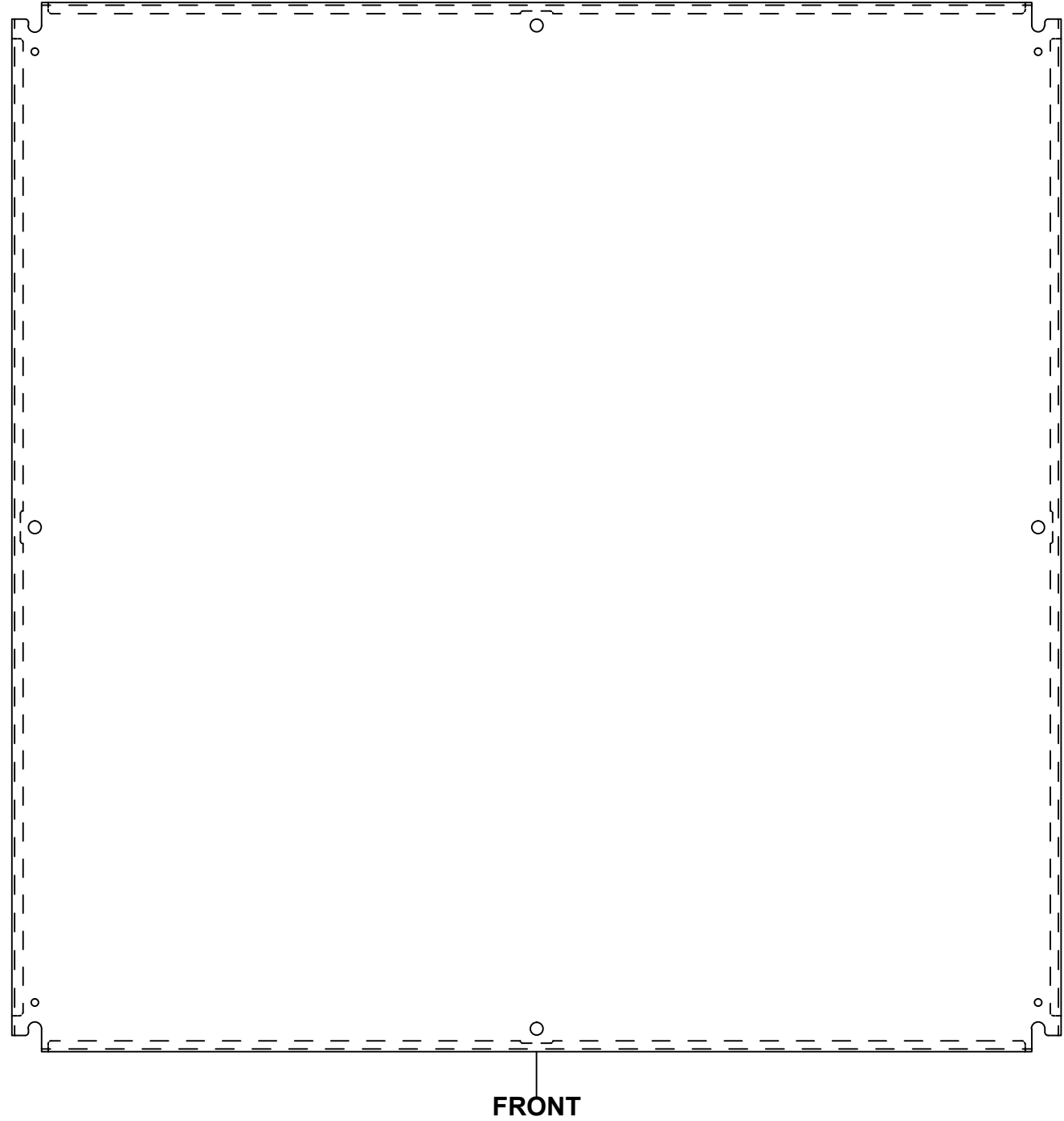
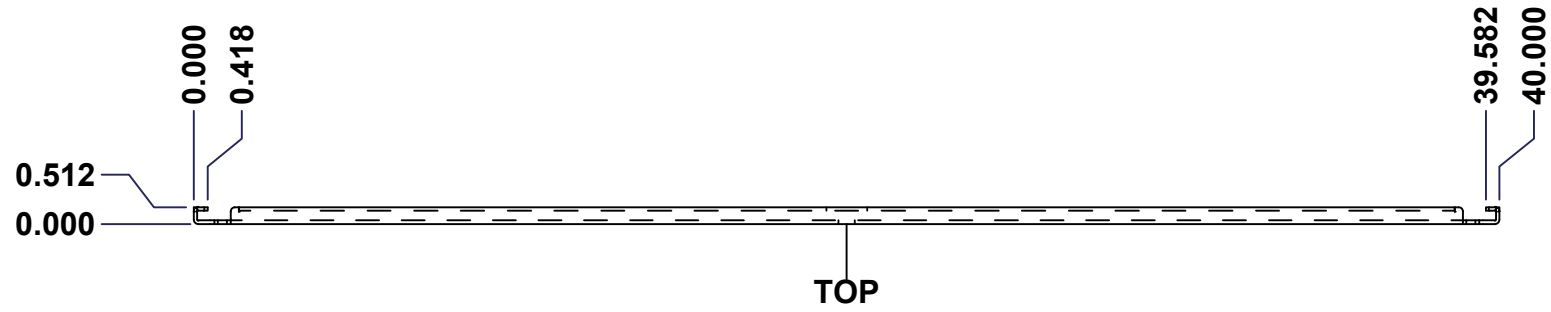
Flatness / Aplatissement: Max 3.0mm
 Projection: 

3	STK-K-12590	7	5412 ESS 1/4 Turn Lock
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
6	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSDD424212PRD-G	0	5412ESSDD 42" x 20.437" Cover Gasket Part
1	5412ESSDD424212PRD-P	0	5412ESSDD 42" x 42" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

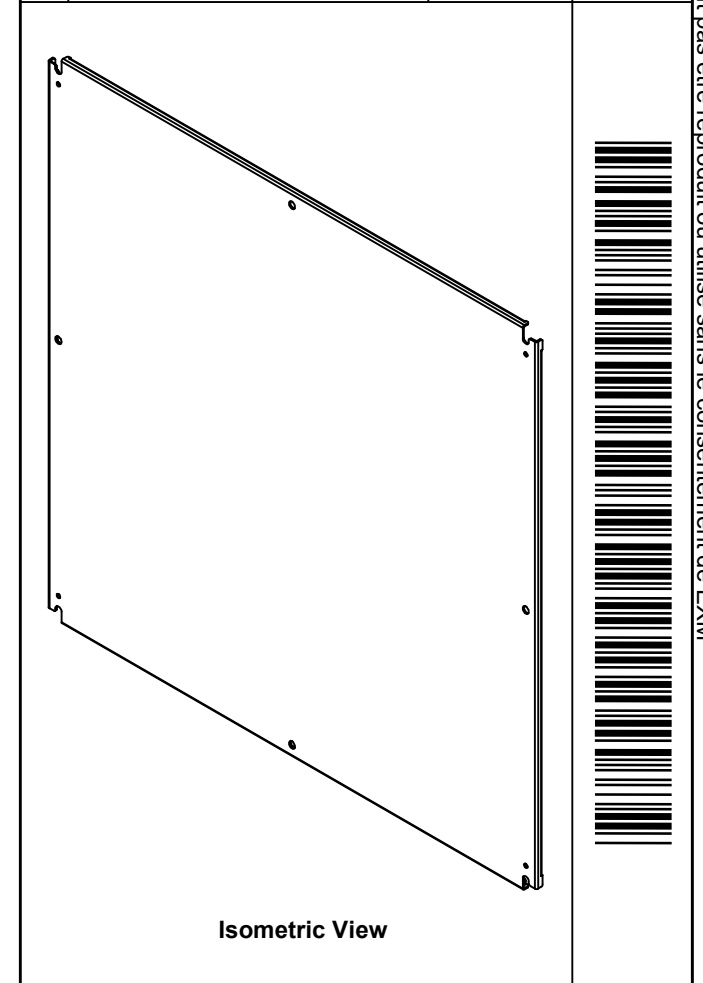
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 14-Jan-25
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESSDD 42" x 42" Cover	Detail Rev.
Part Number / Numéro Pièce: 5412ESSDD424212PRD	Rev. 0
	13

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No.	Revisions	Date	By/Par



	Flatness Aplatissement Max 3.0mm
	Projection
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Customer Client Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière See Part List	
Color Couleur See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel	
Detail Rev.	
Part Number Numéro Pièce 881 SP4242G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4242G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

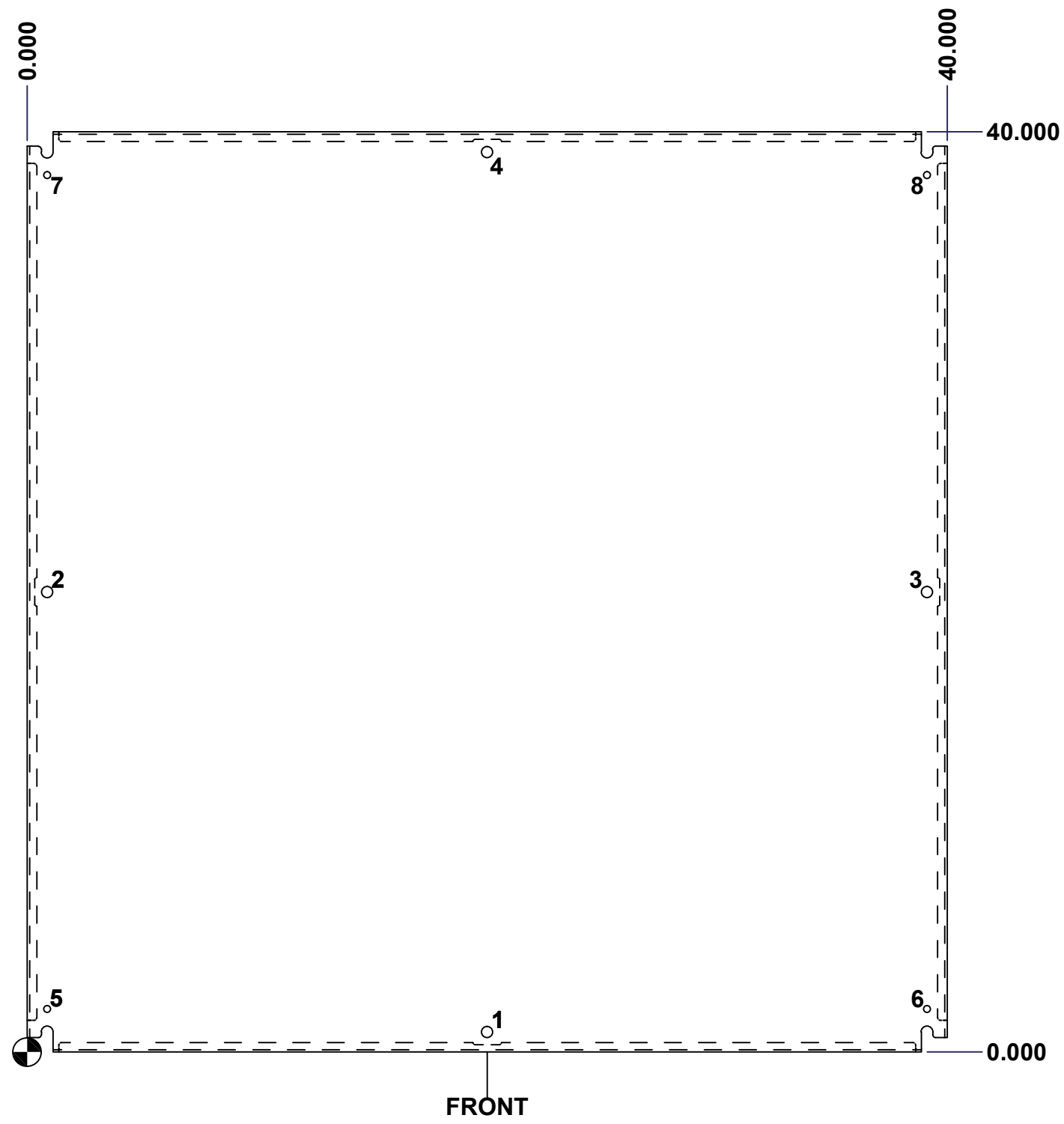
Parts List

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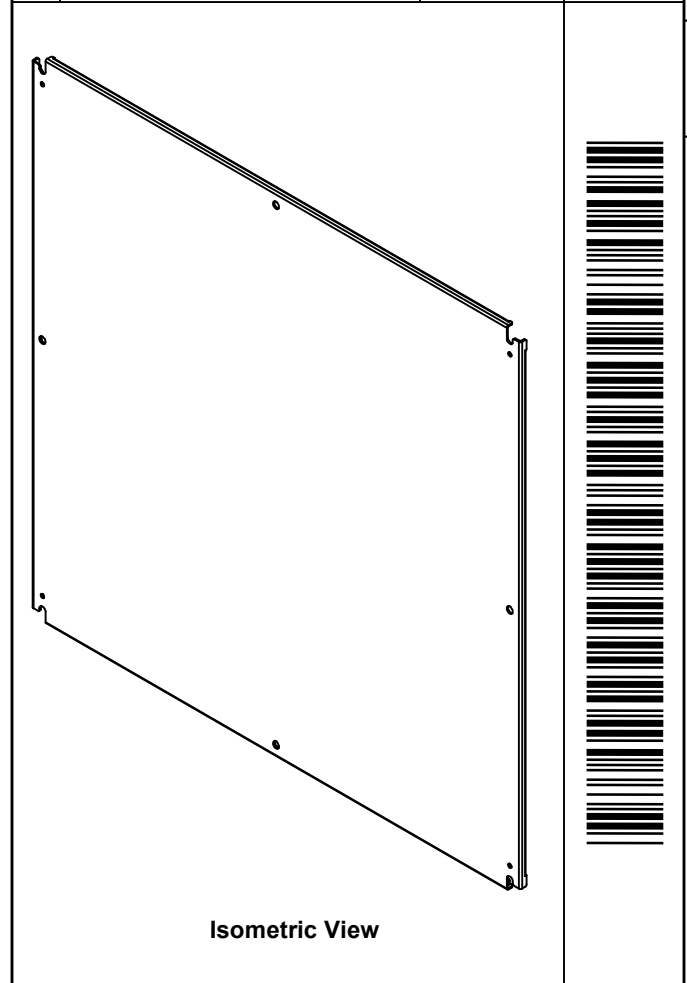
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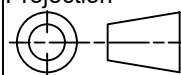
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
3	39.125	20.000	MTG STUD HOLE (RND Ø0.500)
4	20.000	39.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	39.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	38.125	GROUND HOLE (RND Ø0.290)
8	39.125	38.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev.
881 SP4242G	0
	2
	2