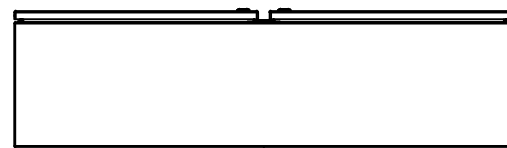
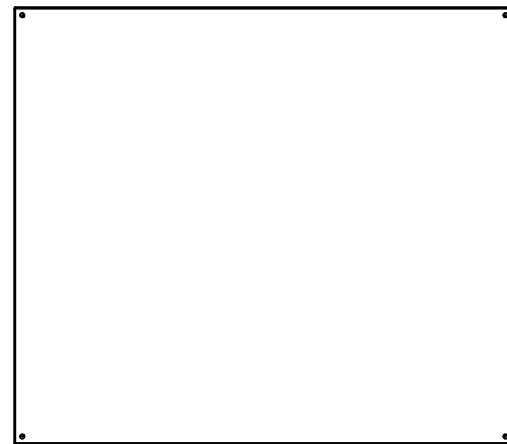


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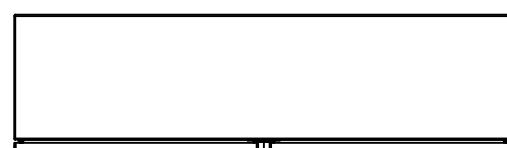
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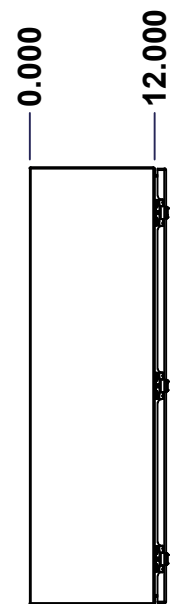
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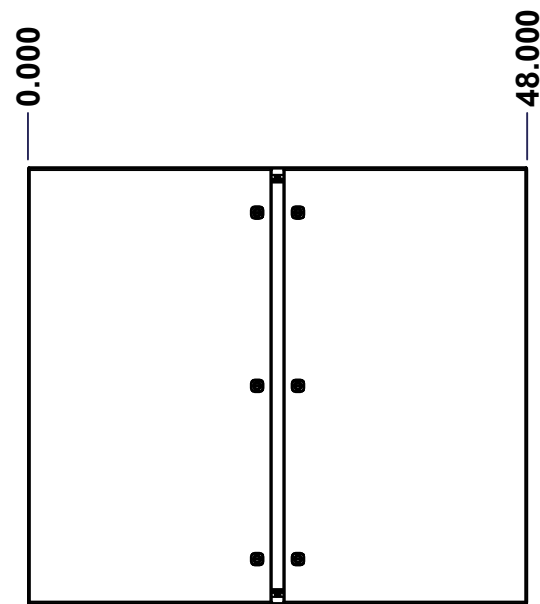
BACK



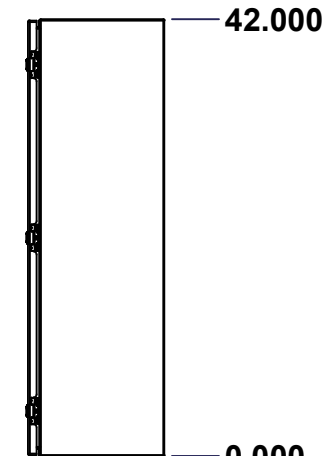
BOTTOM



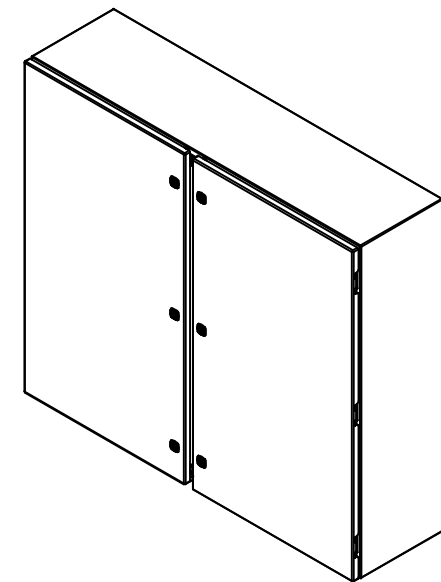
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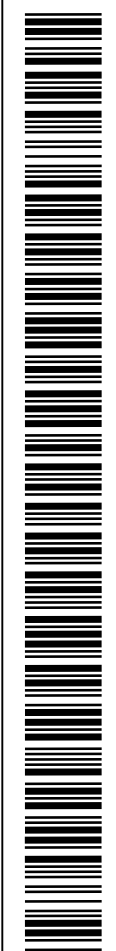
FRONT



RIGHT




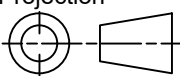
Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

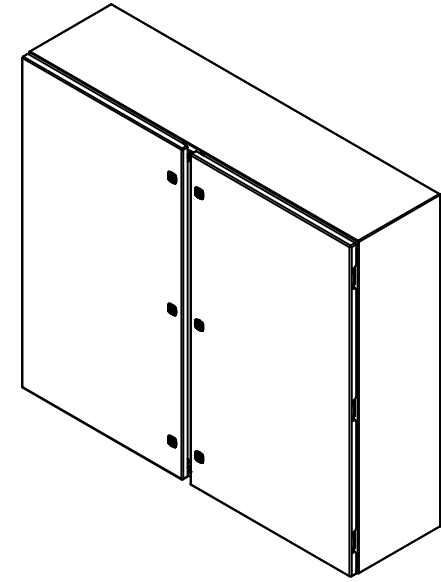
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Jan-25
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSDD 42" x 48" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESSDD4248126	0	13

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

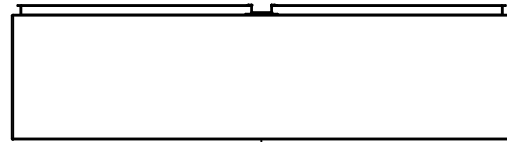
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	881 SP4842G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSDD4248126RD	0	5412ESSDD 42" x 48" Cover
1	5412ESSDD4248126LD	0	5412ESSDD 42" x 48" Cover
1	5412ESSDD4248126B	0	5412ESSDD 42" x 48" x 12" Body
6	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

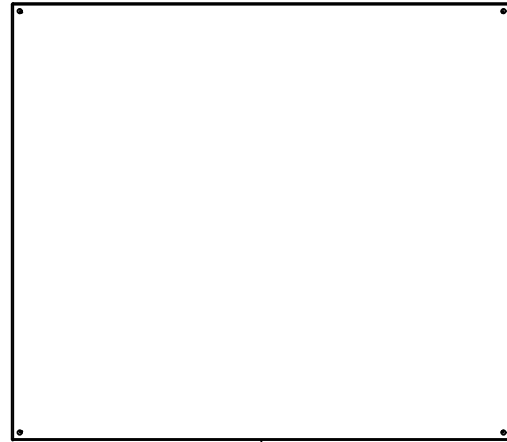
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 14-Jan-25	Material Matière 14 Ga Stainless Steel 316 (1.7mm)
Color Couleur Unpainted	Finish Fini Brushed	Description 5412ESSDD 42" x 48" x 12" Assembly Detail Rev.
Part Number Numéro Pièce 5412ESSDD4248126	Rev. 0	2 13

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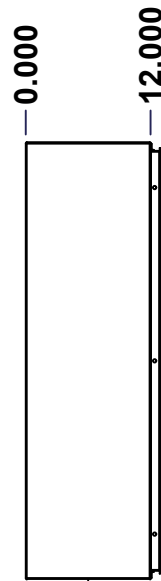
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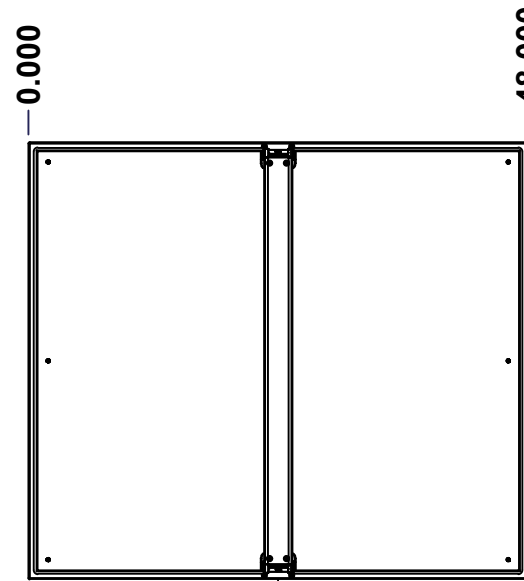
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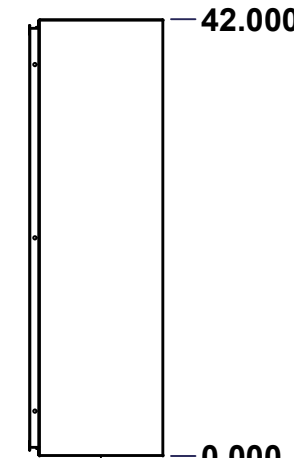
BACK



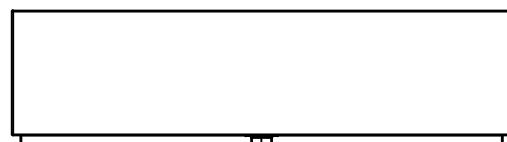
LEFT



FRONT

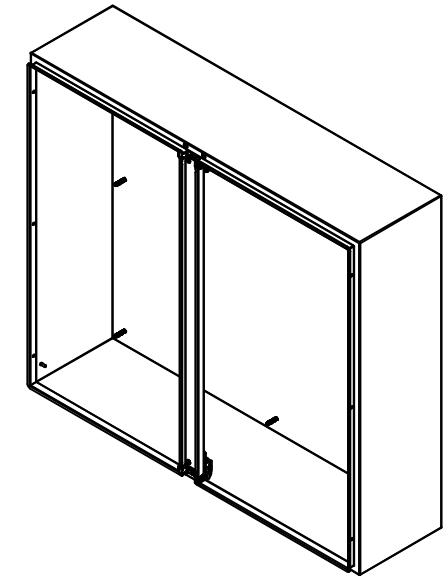


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



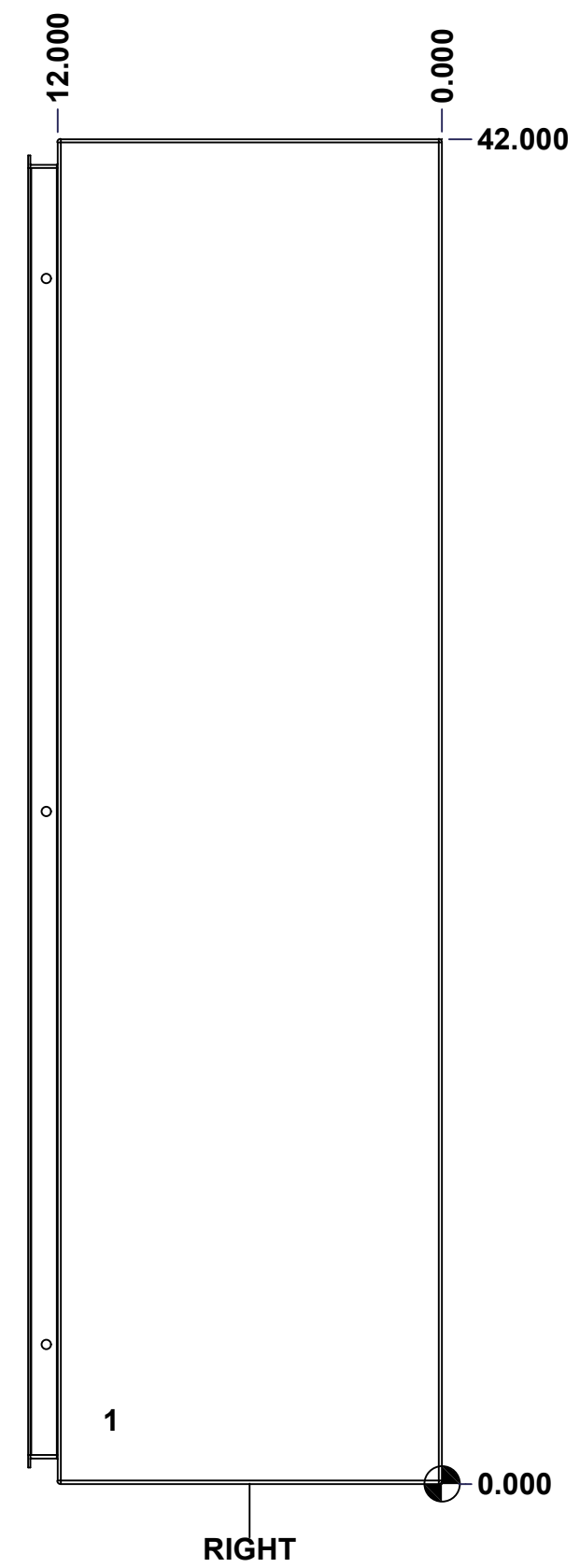
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 14-Jan-25
Material Matière 14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSDD 42" x 48" x 12" Body	Detail Rev.
Part Number Numéro Pièce 5412ESSDD4248126B	Rev. 0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412ESSDD 42" x 48" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD4248126B	0 / 4
		13

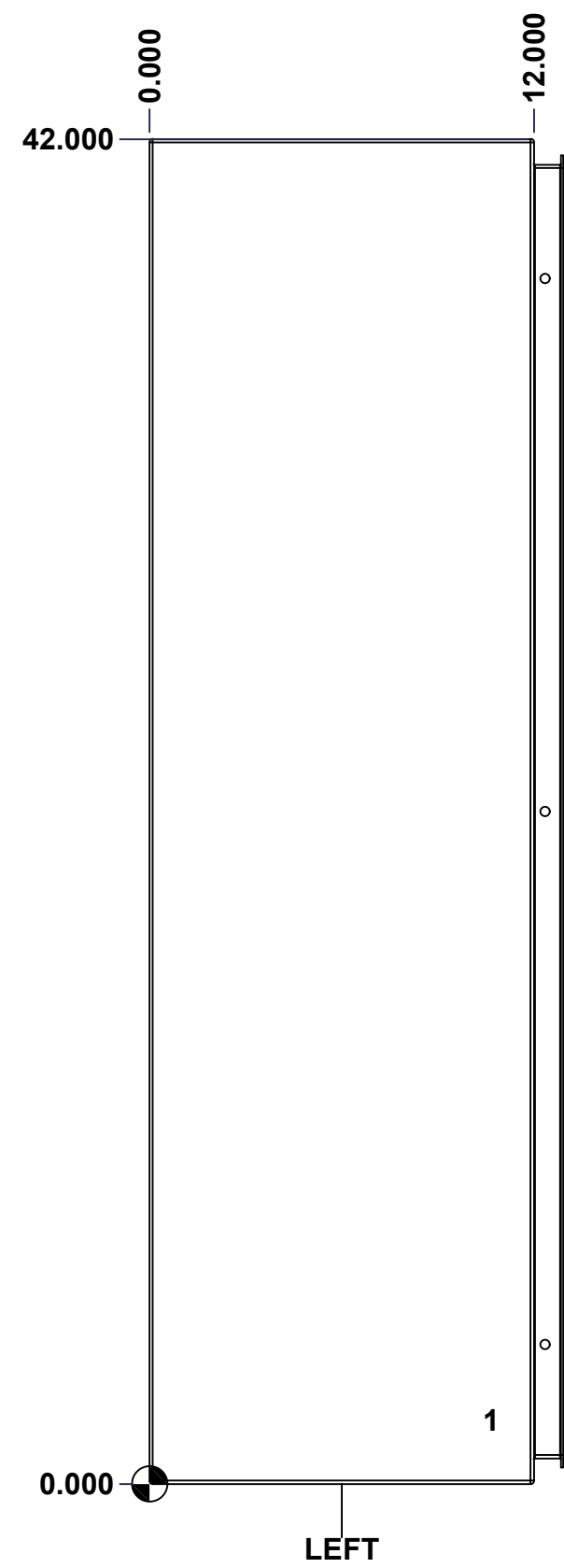
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSDD 42" x 48" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESSDD4248126B	0	13

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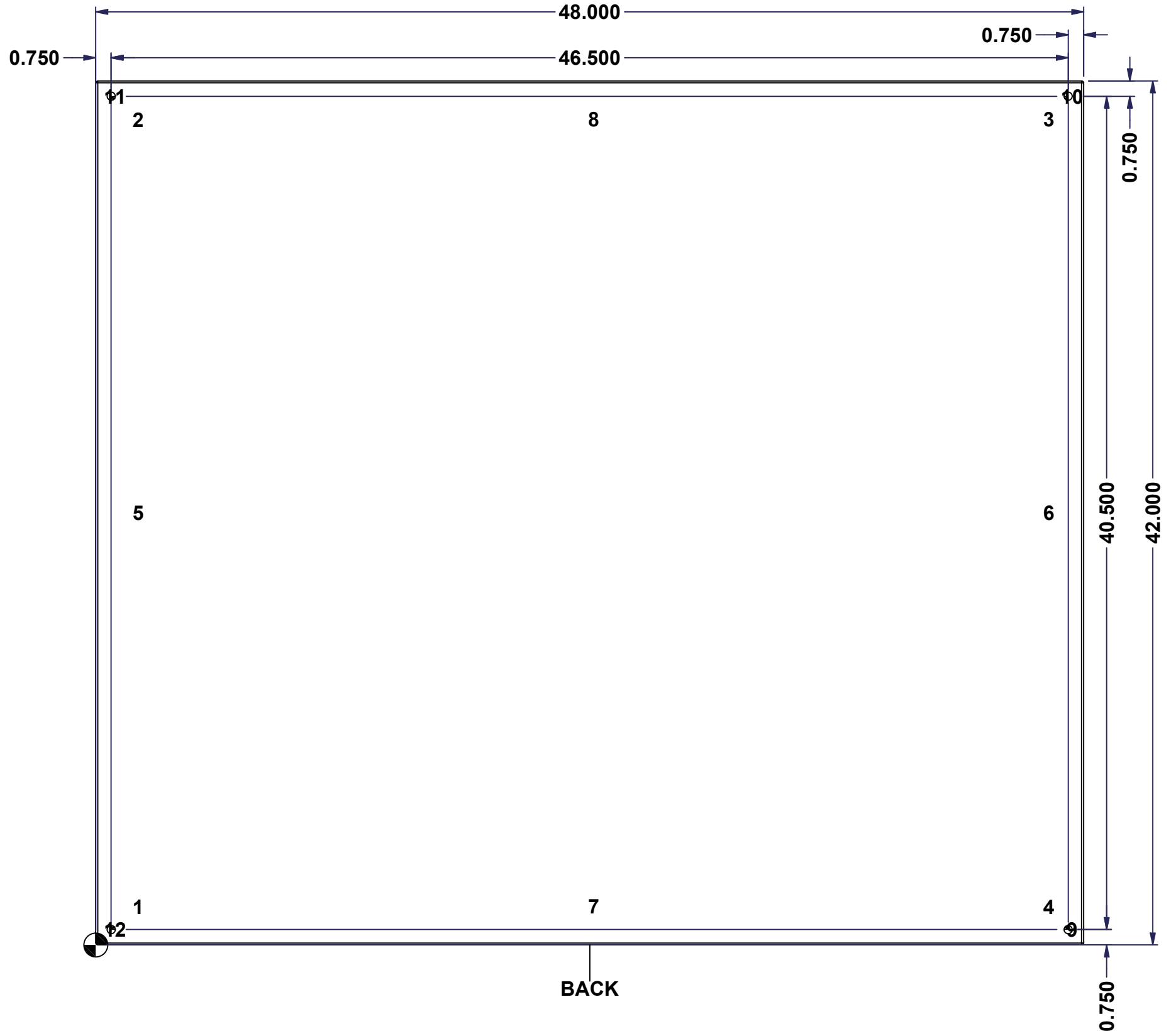
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	46.125	40.125	IP STUD M8 x 35mm (Inside)
4	46.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	46.125	21.000	IP STUD M8 x 35mm (Inside)
7	24.000	1.875	IP STUD M8 x 35mm (Inside)
8	24.000	40.125	IP STUD M8 x 35mm (Inside)

9	47.250	0.750	RND Ø0.390
10	47.250	41.250	RND Ø0.390
11	0.750	41.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390

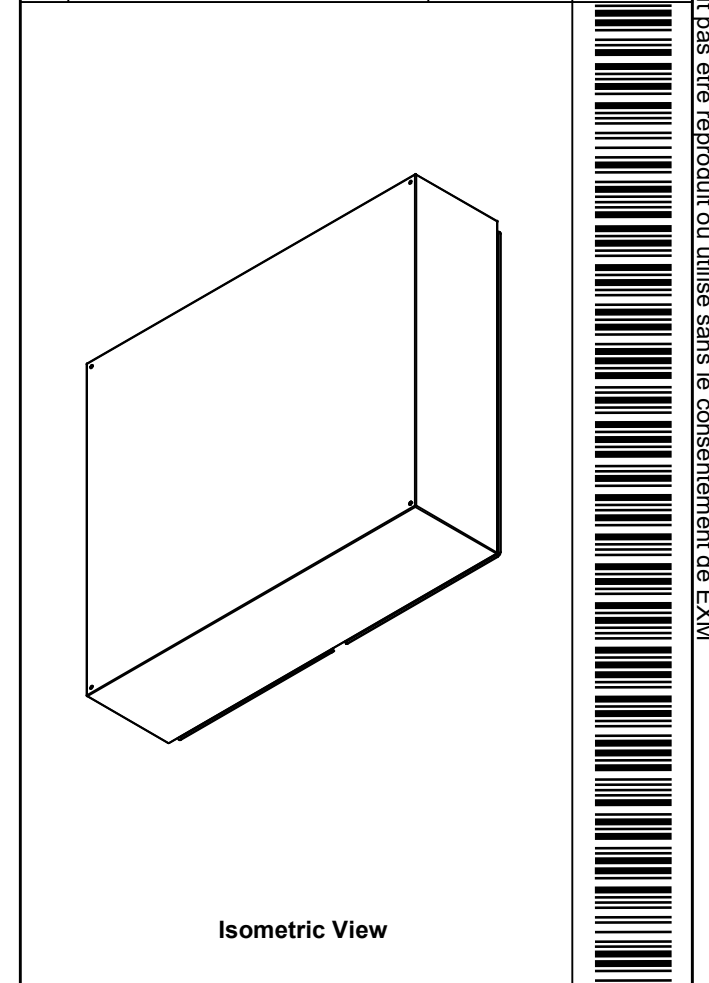


	Description	Status
	5412ESSDD 42" x 48" x 12" Body	(NULL)
	Part Number	Rev.
	Numéro Pièce	6
	5412ESSDD4248126B	0
		13


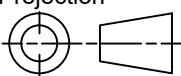
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No.	Revisions	Date	By/Par



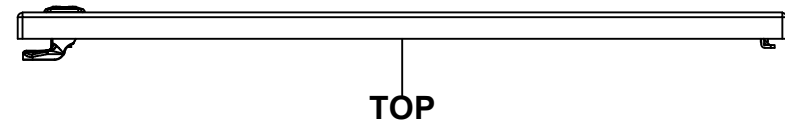
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Jan-25
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSDD 42" x 48" x 12" Body		
Part Number Numéro Pièce	Rev.	7
5412ESSDD4248126B	0	13

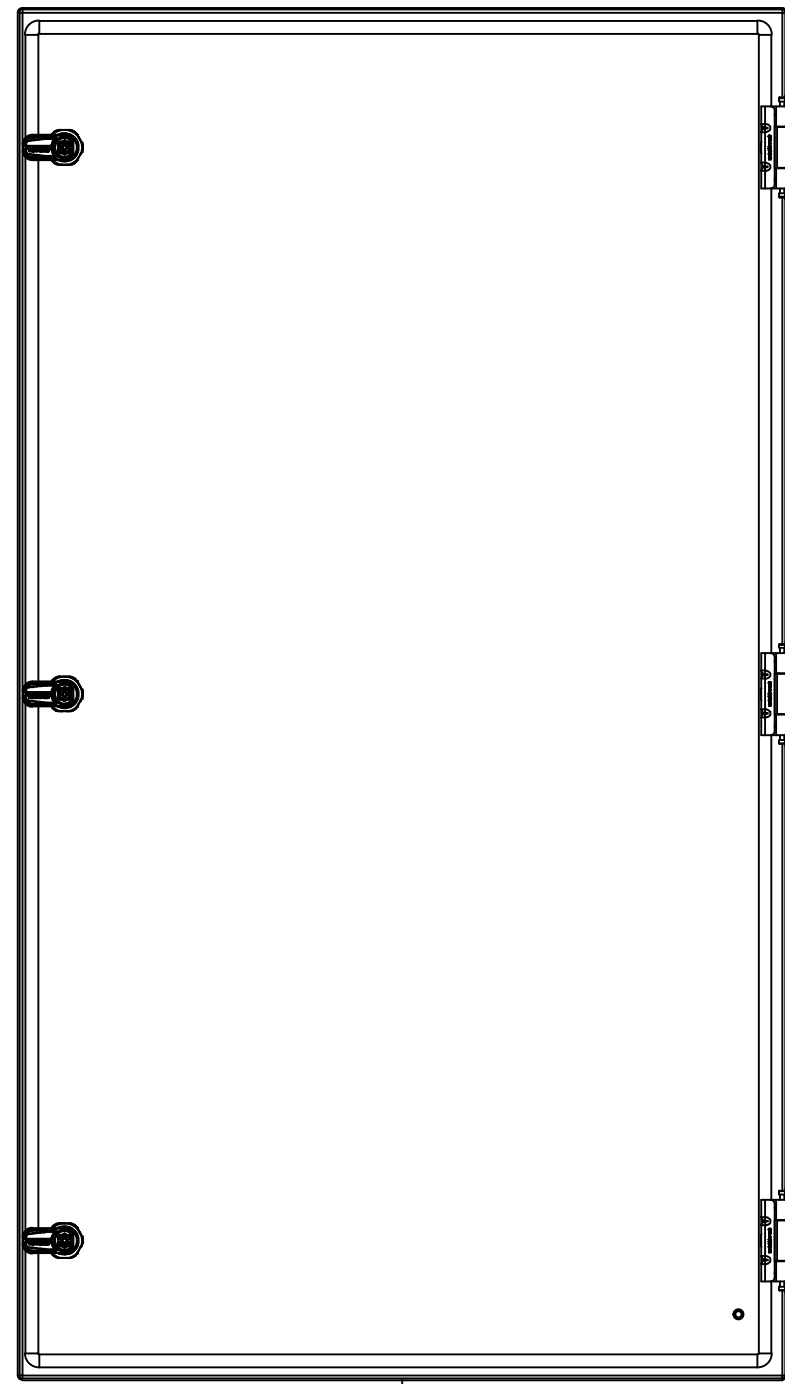
Qty	Part Number	Rev	Description
2	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	STK-A-75455	2	Center Post - Stainless Steel Sealing Block with Latch Assembly (Small)
1	5412ESSDD4248126CP-P	0	5412ESSDD 42" Center Post Part
1	5412ESSDD4248126B-P	0	5412ESSDD 42" x 48" x 12" Body Part
Parts List			

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TOP

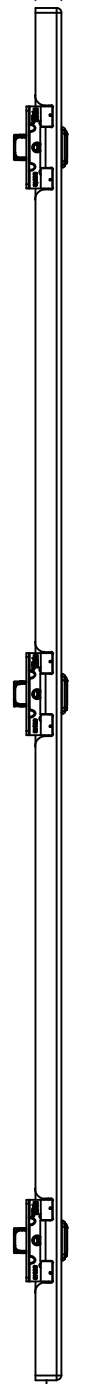


BACK



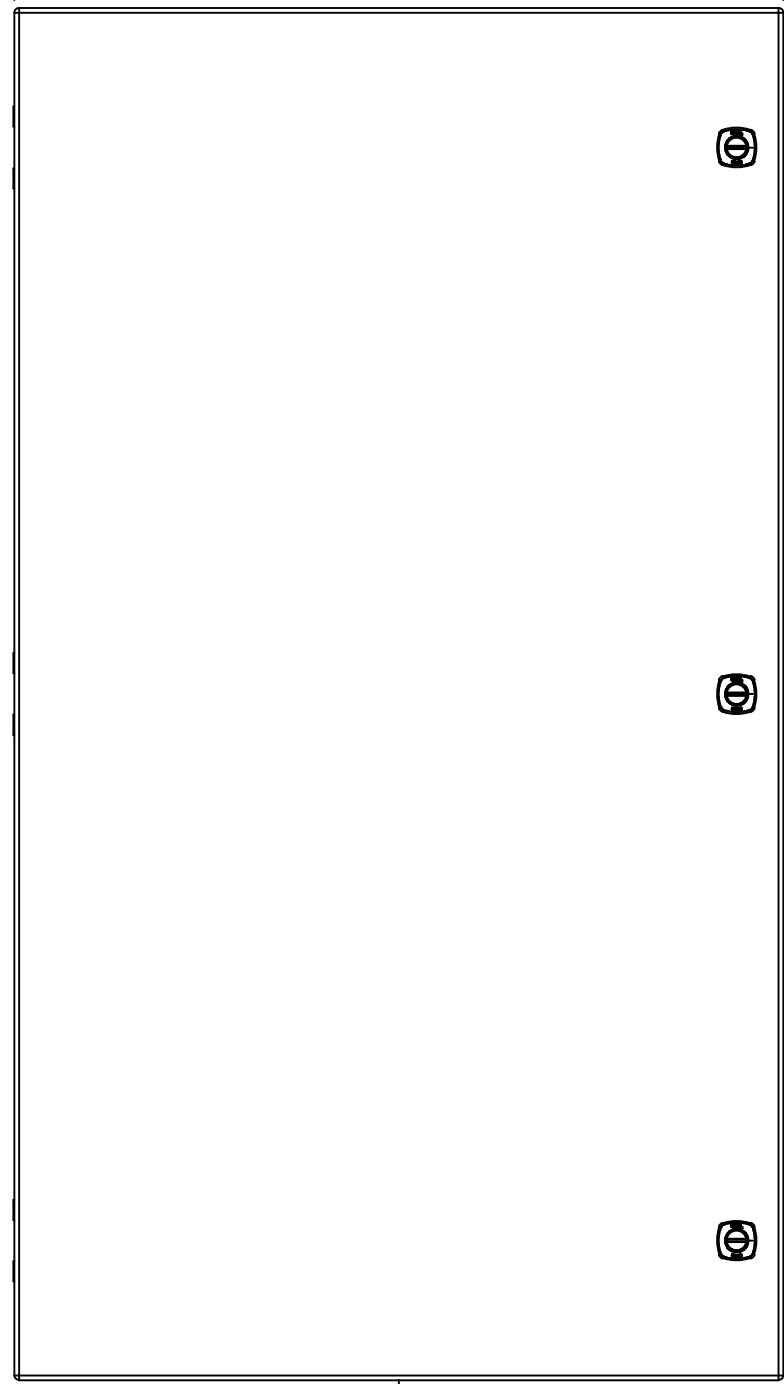
BOTTOM

0.000
0.800



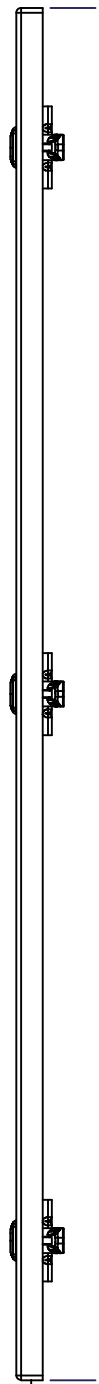
LEFT

0.000
23.437



FRONT

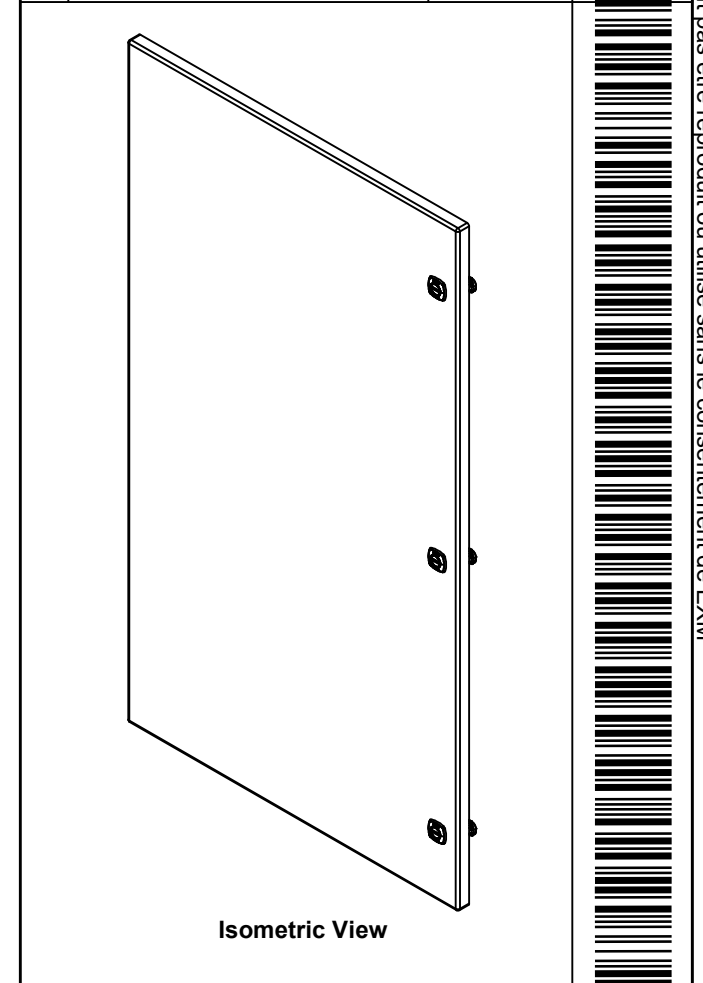
41.803



RIGHT

0.000

No.	Revisions	Date	By/Par



Isometric View



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	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 14-Jan-25
Material Matière 16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSDD 42" x 48" Cover	Detail Rev.
Part Number Numéro Pièce 5412ESSDD4248126LD	Rev. 8
SEE BILL OF MATERIAL ON LAST PAGE	

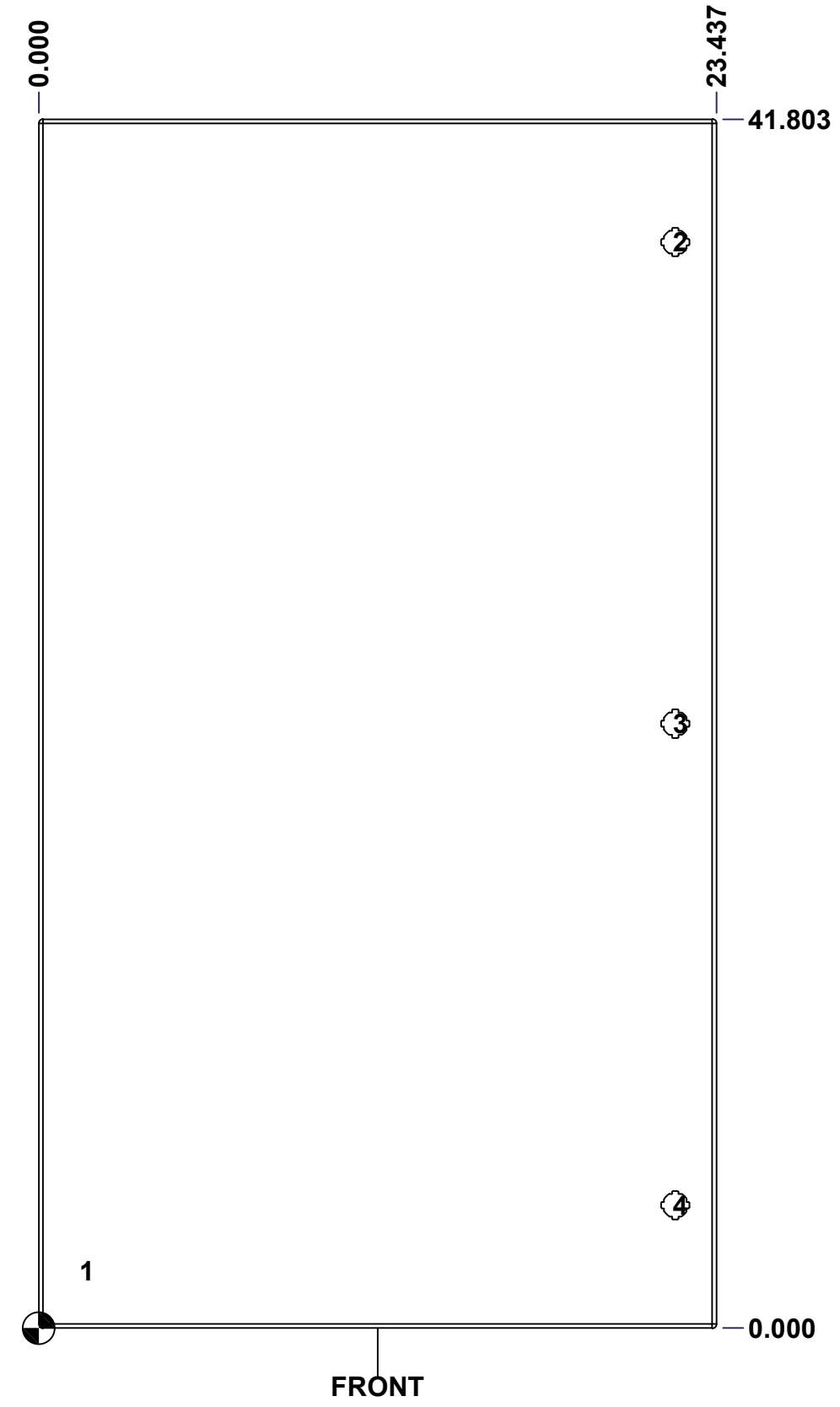
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	2.000	GND STUD M6 x 16mm (Inside)
2	22.013	37.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
3	22.013	20.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
4	22.013	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



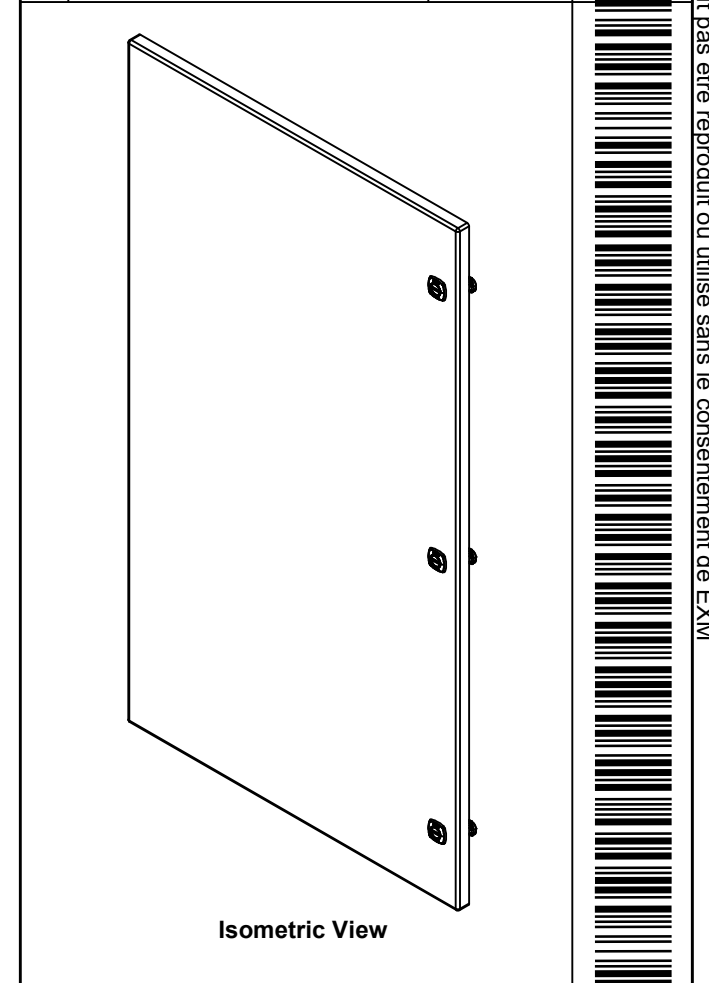
FRONT

	Description	Status
	5412ESSDD 42" x 48" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD4248126LD	0
		9
		13

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Flatness / Aplatissement: Max 3.0mm
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 14-Jan-25
Material / Matière: 16 Ga Stainless Steel 316 (1.4mm)	

Color / Couleur: Unpainted	Finish / Fini: Brushed
----------------------------	------------------------

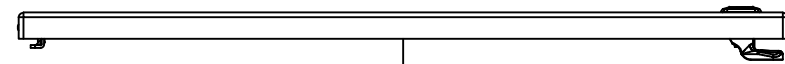
Description: 5412ESSDD 42" x 48" Cover	Detail Rev.
--	-------------

Part Number / Numéro Pièce: 5412ESSDD4248126LD	Rev. 0	10
		13

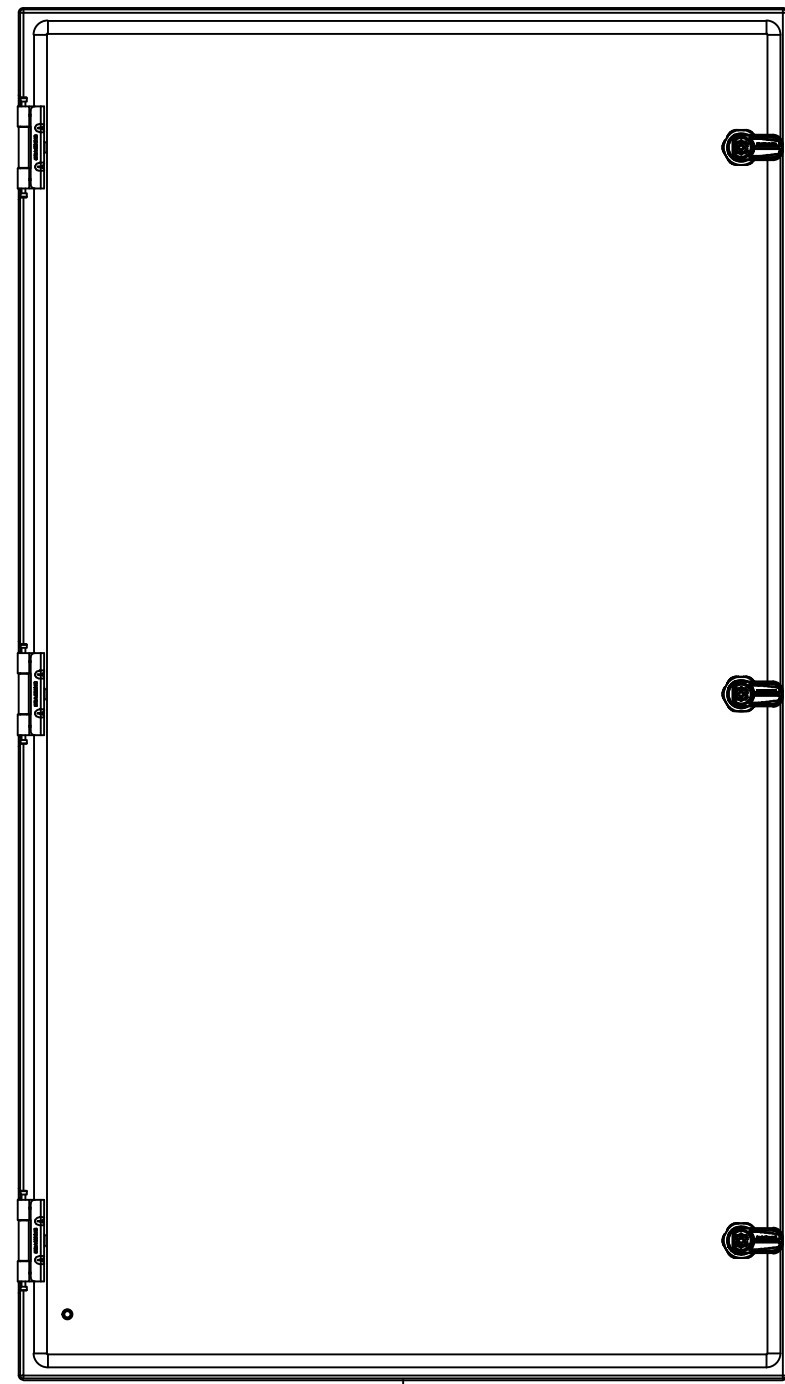
QTY	Part Number	Rev	Description
3	STK-K-12590	7	5412 ESS 1/4 Turn Lock
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	5412ESSDD4248126LD-G	0	5412ESSDD 42" x 23.437" Cover Gasket Part
1	5412ESSDD4248126LD-P	0	5412ESSDD 42" x 48" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
Parts List			

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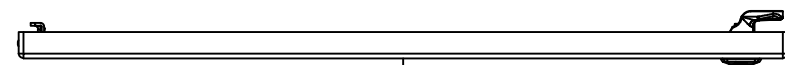
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TOP

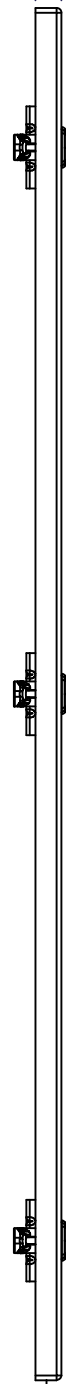


BACK



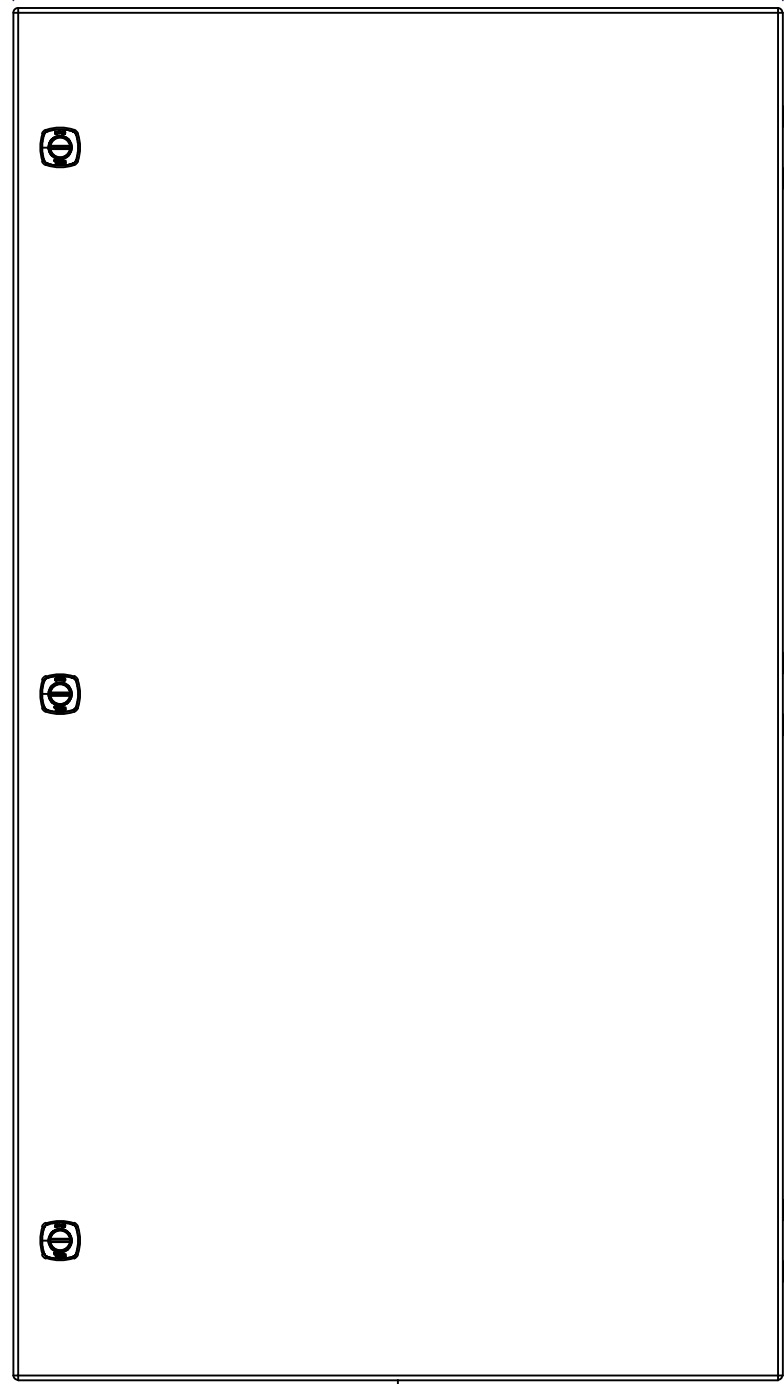
BOTTOM

0.000
0.800



LEFT

23.437



FRONT

0.000

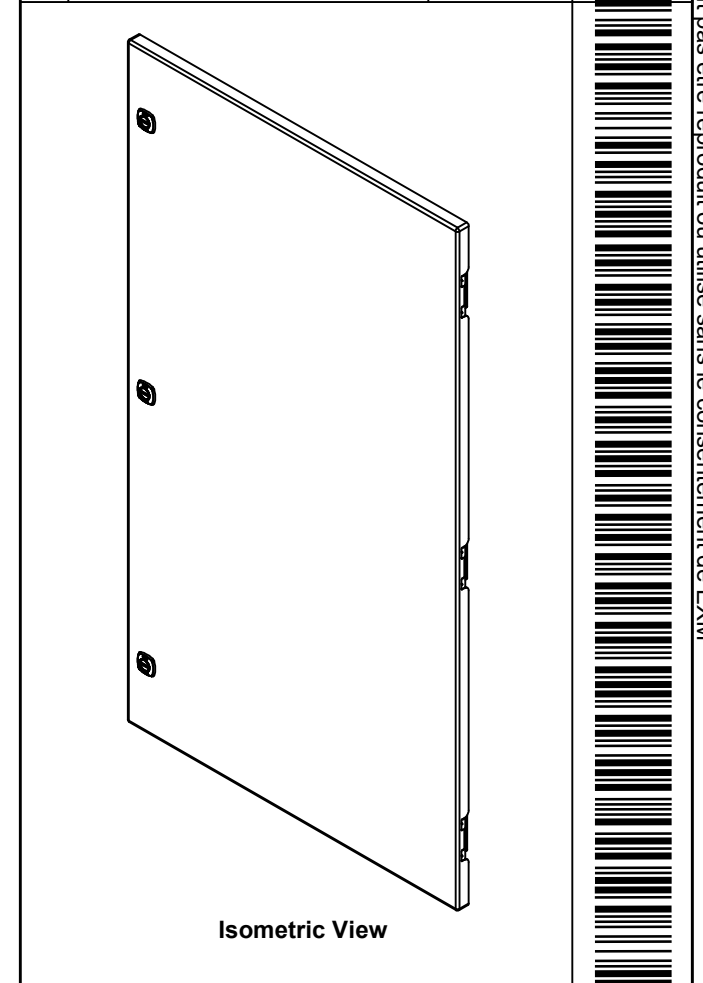


RIGHT

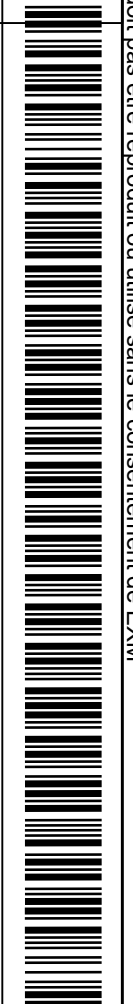
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0.000

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 14-Jan-25
Material Matière 16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSDD 42" x 48" Cover	Detail Rev.
Part Number Numéro Pièce 5412ESSDD4248126RD	Rev. 11 0

SEE BILL OF MATERIAL ON LAST PAGE

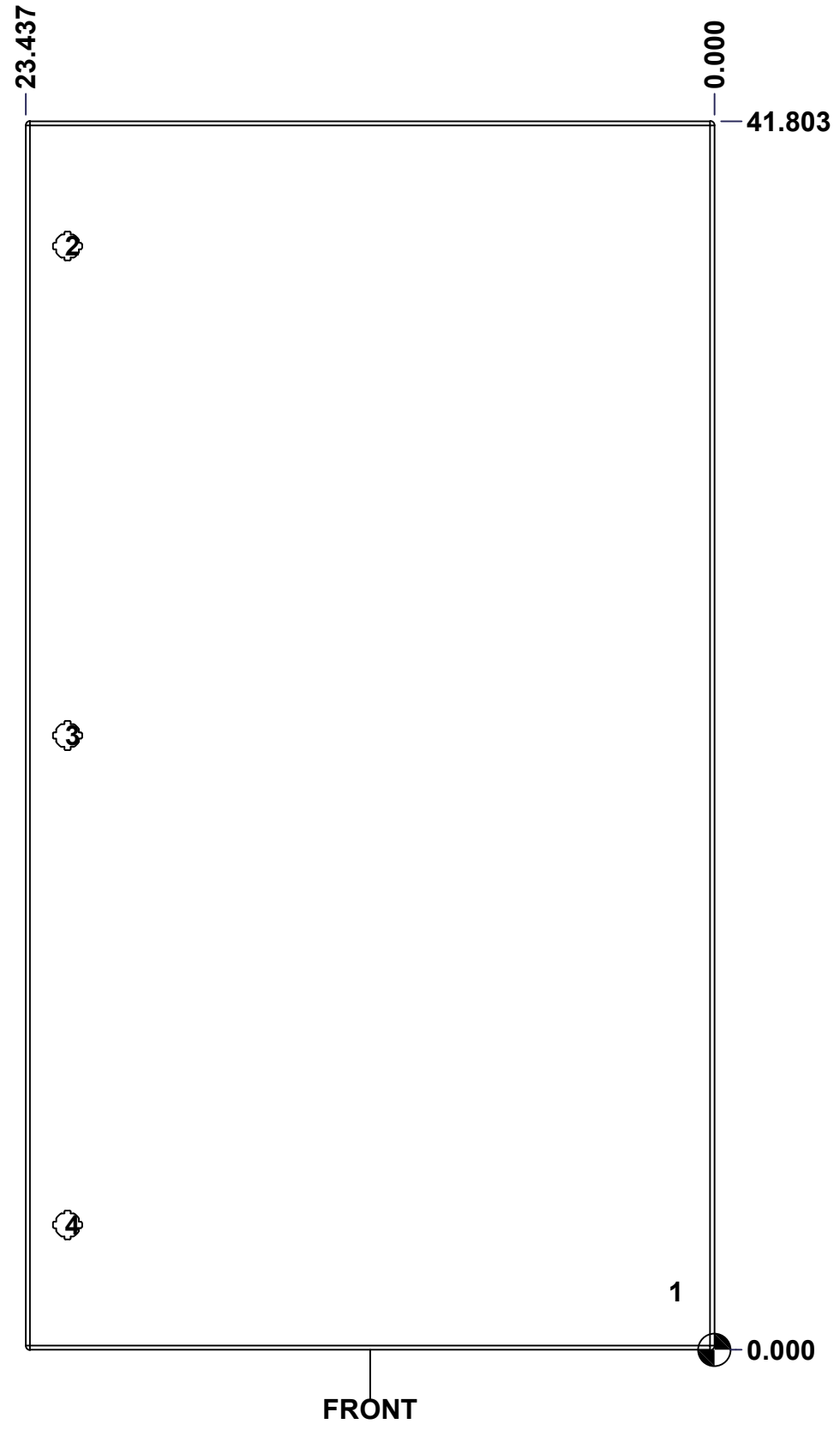
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	2.000	GND STUD M6 x 16mm (Inside)
2	22.013	37.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
3	22.013	20.902	LOCK 880 SCQ4-SLSS6 @ 180.0°
4	22.013	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°

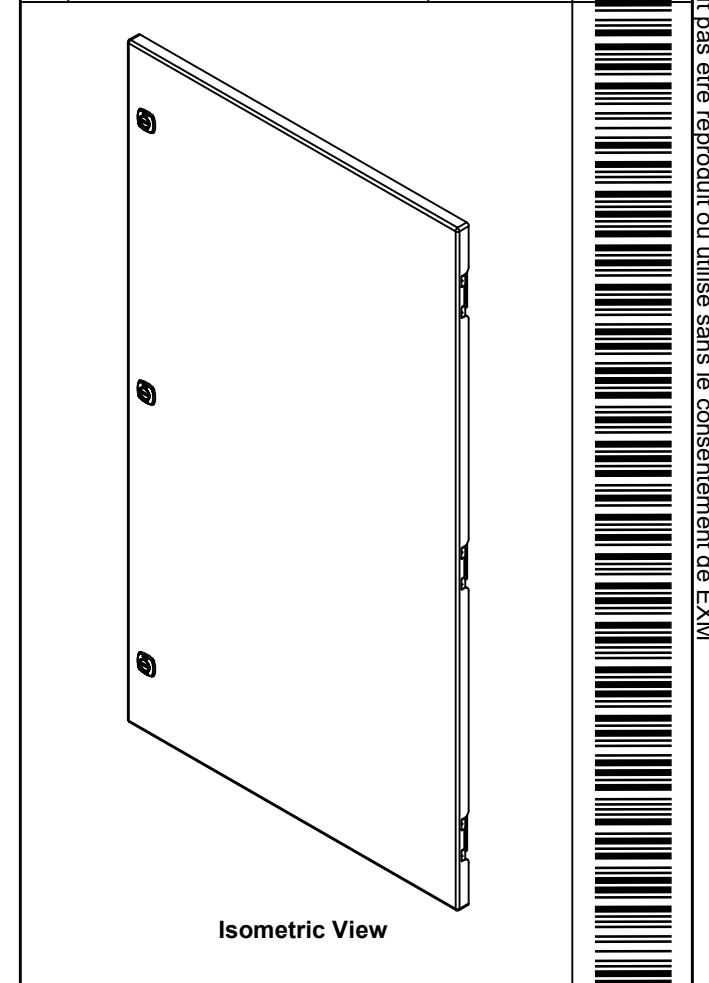


	Description	Status
	5412ESSDD 42" x 48" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD4248126RD	0
		12
		13


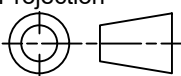
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No.	Revisions	Date	By/Par



Isometric View

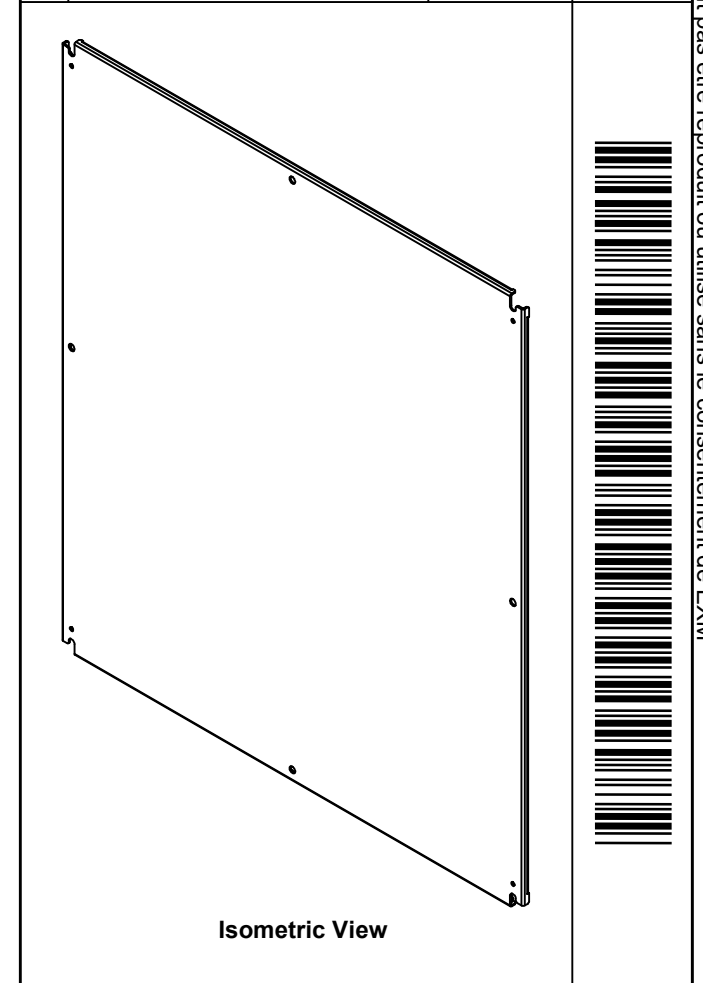
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 14-Jan-25
Material / Matière: 16 Ga Stainless Steel 316 (1.4mm)		
Color / Couleur: Unpainted	Finish / Fini: Brushed	
Description: 5412ESSDD 42" x 48" Cover		Detail Rev.
Part Number / Numéro Pièce: 5412ESSDD4248126RD		Rev. 0


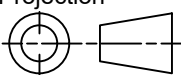
QTY	Part Number	Rev	Description
3	STK-K-12590	7	5412 ESS 1/4 Turn Lock
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	5412ESSDD4248126RD-G	0	5412ESSDD 42" x 23.437" Cover Gasket Part
1	5412ESSDD4248126RD-P	0	5412ESSDD 42" x 48" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
Parts List			

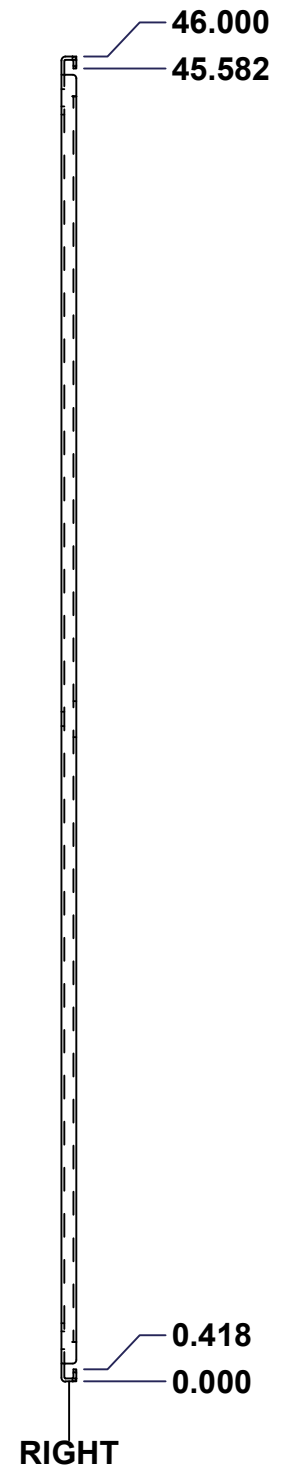
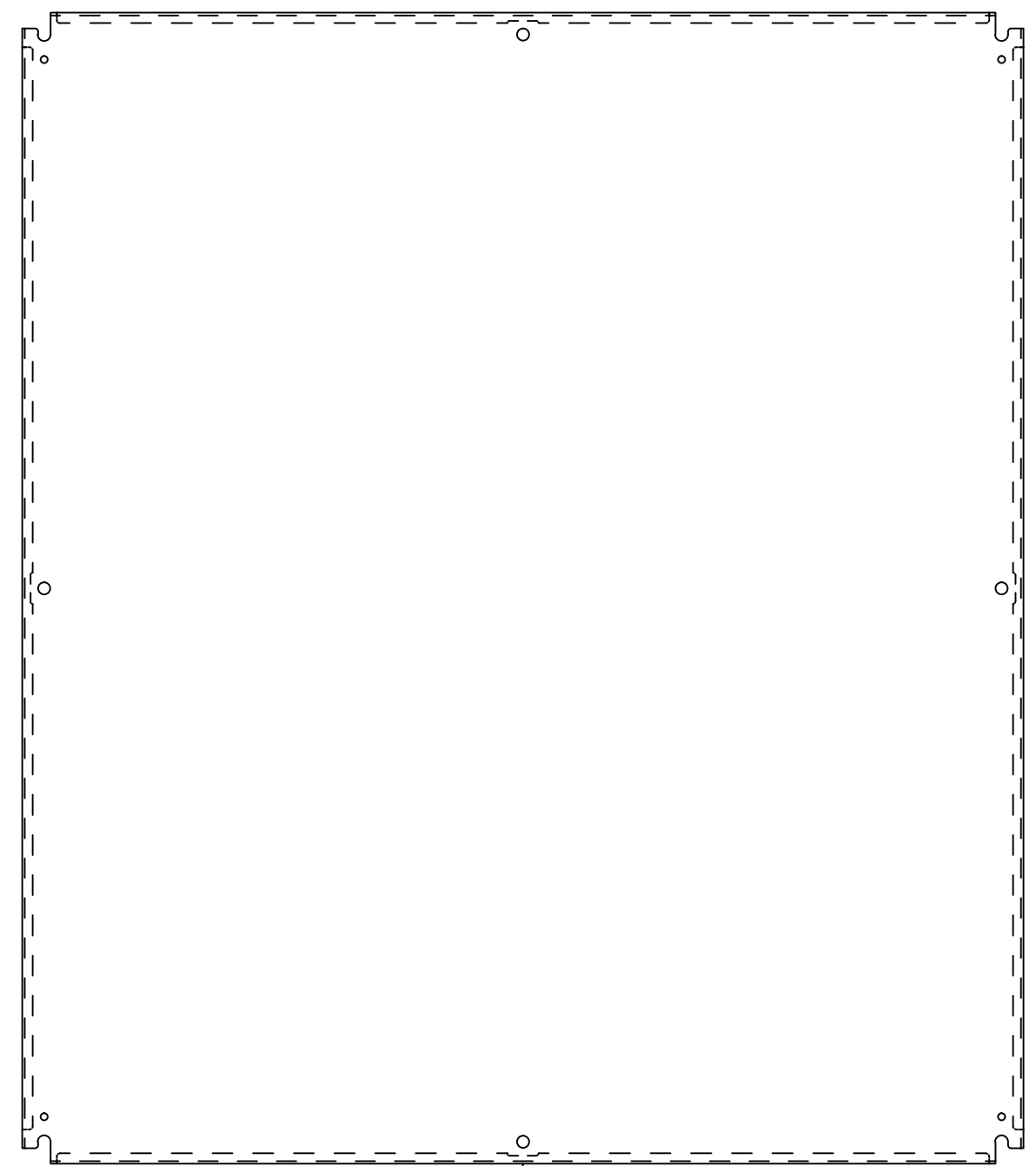
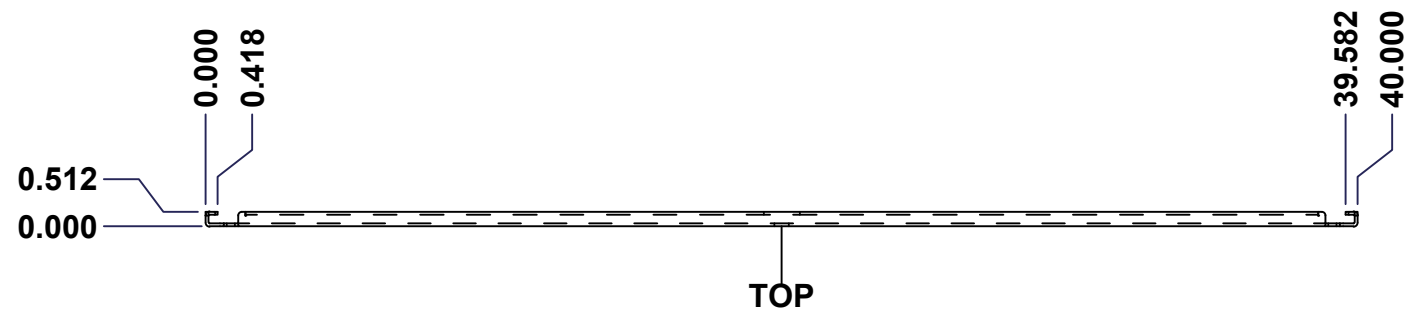
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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par BoxCad	Date 23-Jan-07	
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce 881 SP4842G		Rev. 1 0



Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4842G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

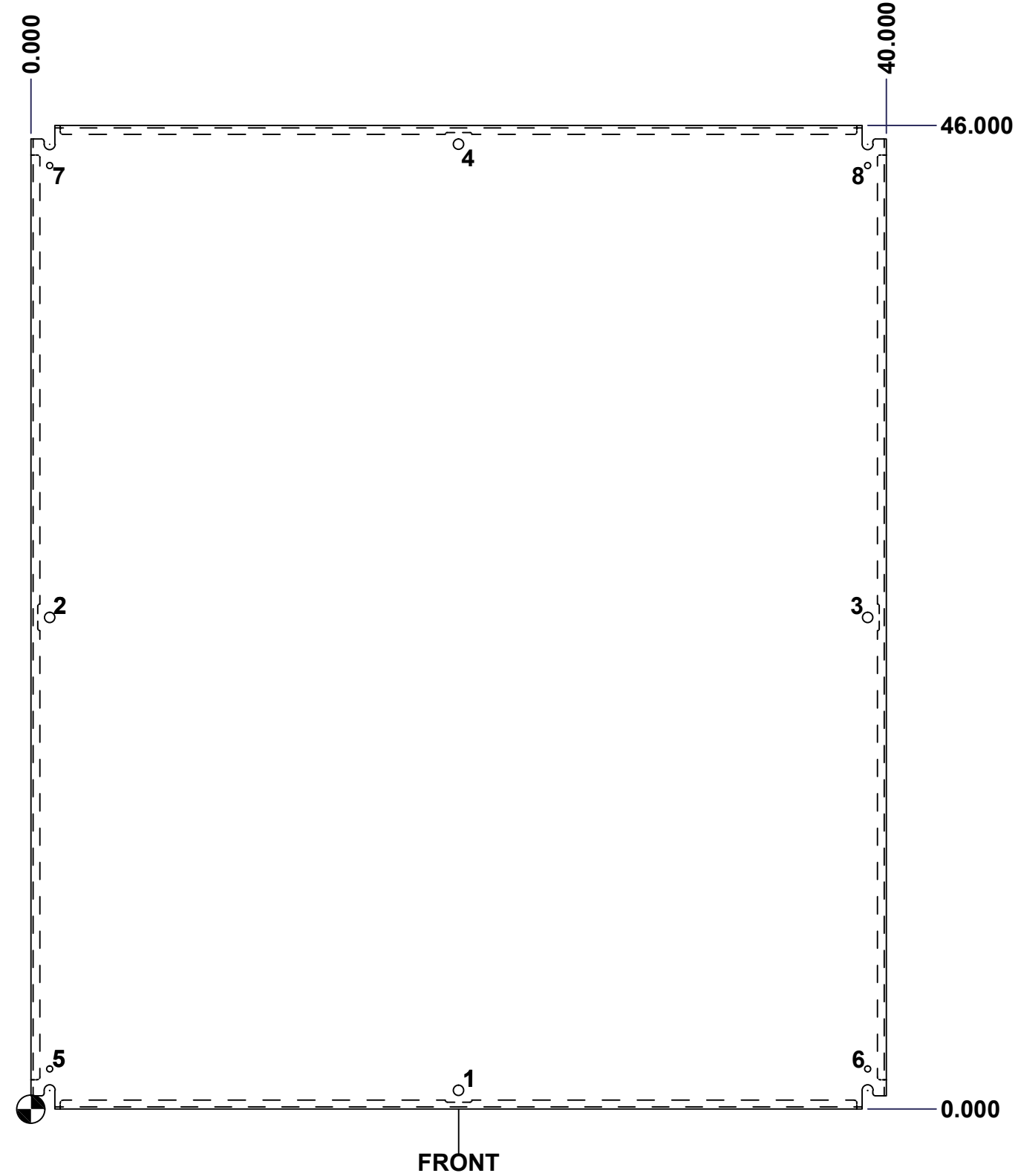
Parts List

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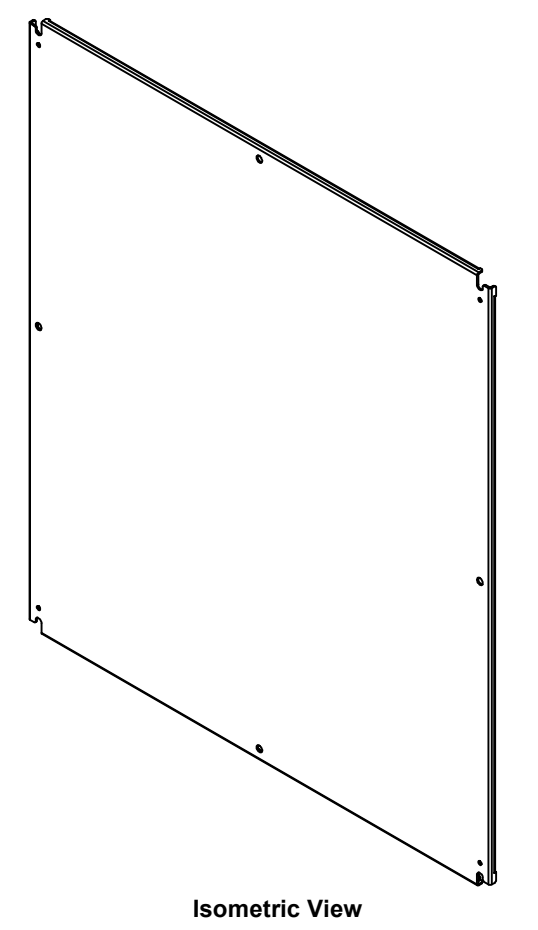
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
3	39.125	23.000	MTG STUD HOLE (RND Ø0.500)
4	20.000	45.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	39.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	44.125	GROUND HOLE (RND Ø0.290)
8	39.125	44.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



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Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce 881 SP4842G		Rev. 0		Detail Rev. 2	