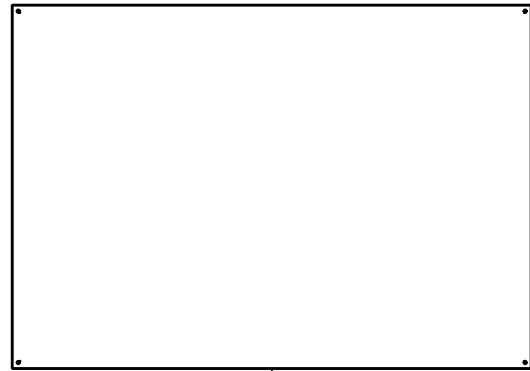


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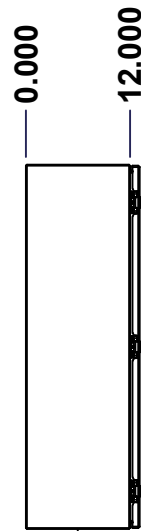
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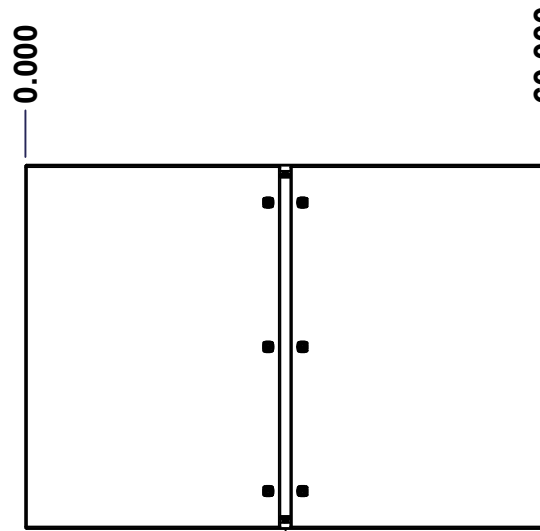
BACK



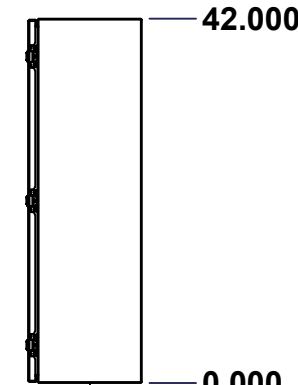
BOTTOM



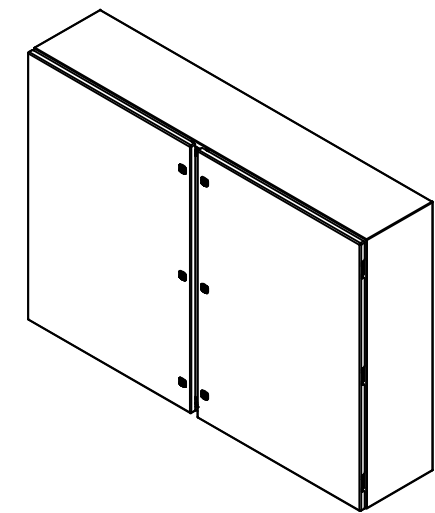
LEFT



FRONT



RIGHT




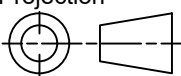
Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

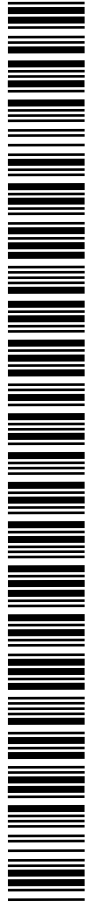
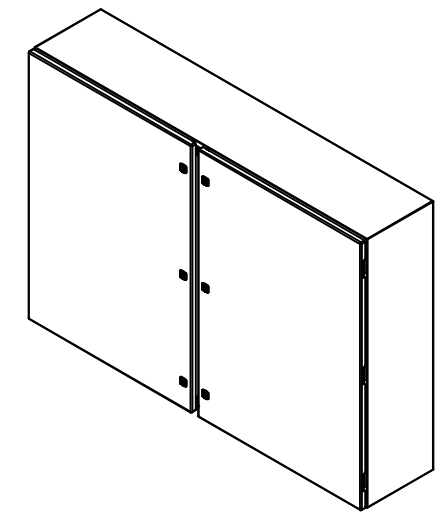
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Oct-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSDD 42" x 60" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESSDD426012	0	13

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

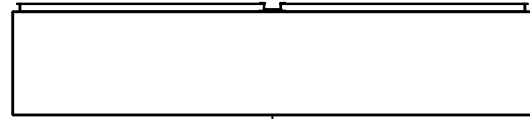
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	881 SP6042G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSDD426012RD	0	5412ESSDD 42" x 60" Cover
1	5412ESSDD426012LD	0	5412ESSDD 42" x 60" Cover
1	5412ESSDD426012B	0	5412ESSDD 42" x 60" x 12" Body
6	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

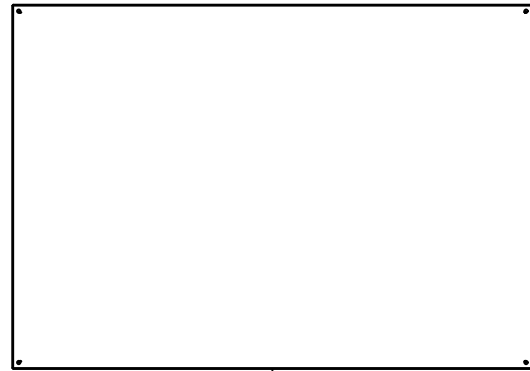
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Oct-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	5412ESSDD 42" x 60" x 12" Assembly	
Part Number Numéro Pièce	Rev. 0	2 / 13
5412ESSDD426012		

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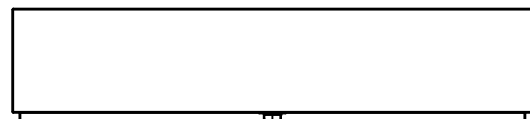
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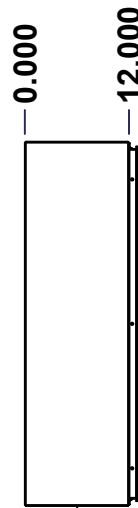
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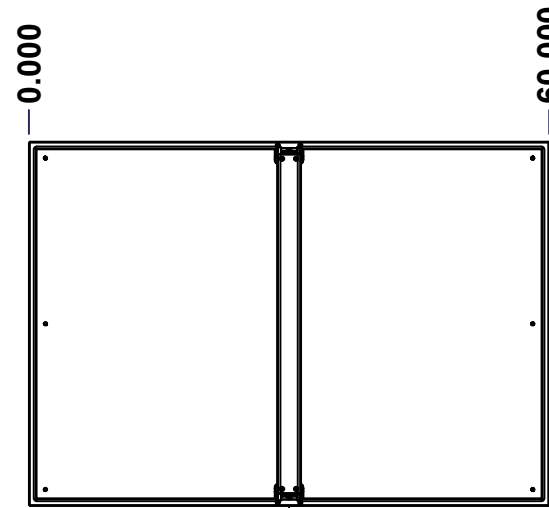
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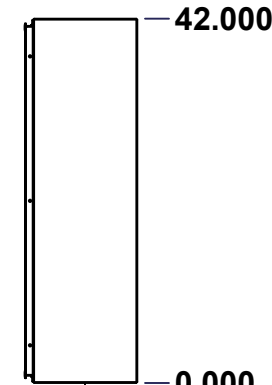
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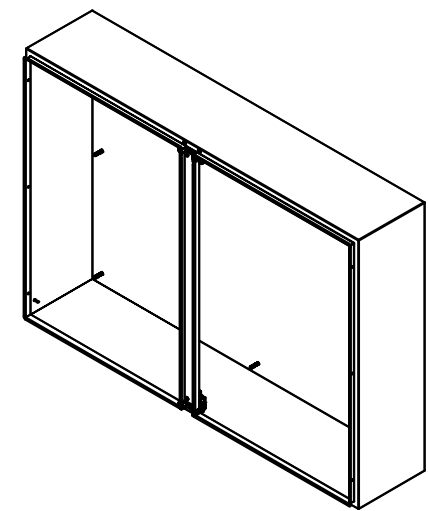
LEFT



FRONT




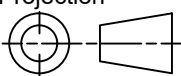
RIGHT



Isometric View



No.	Revisions	Date	By/Par

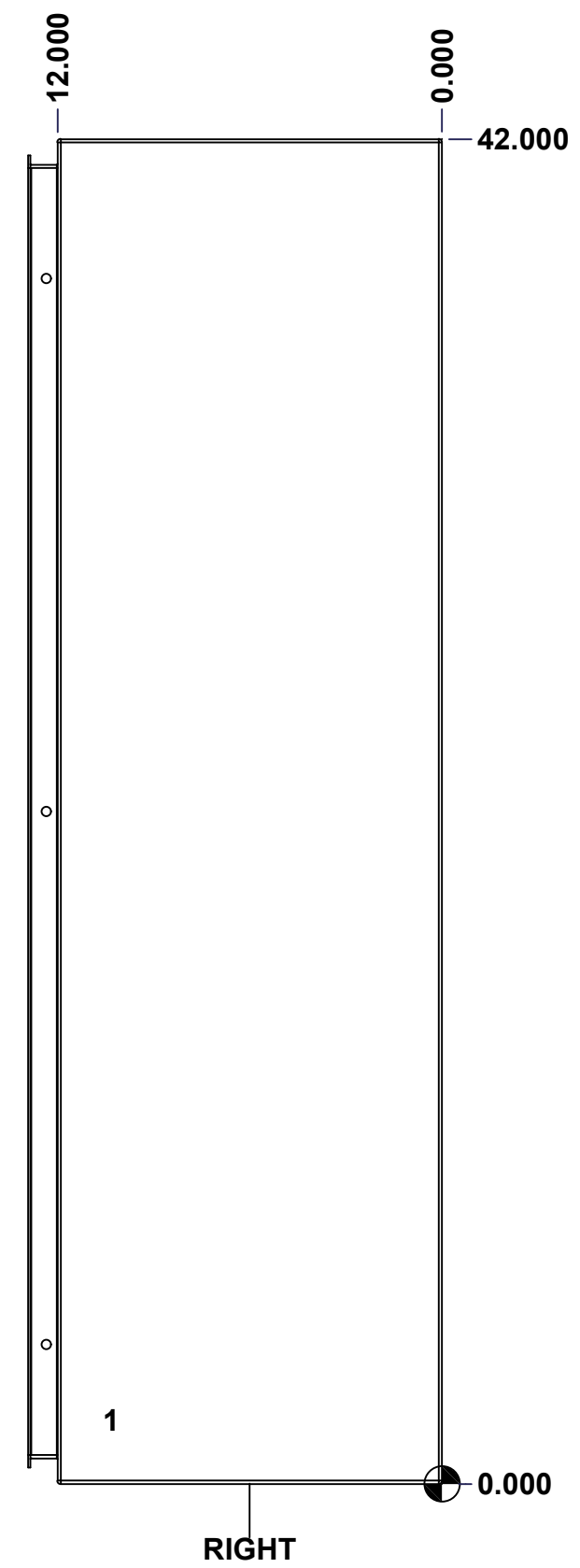
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Oct-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSDD 42" x 60" x 12" Body		
Part Number Numéro Pièce	Rev.	3
5412ESSDD426012B	0	13

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412ESSDD 42" x 60" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD426012B	0 / 4
		13

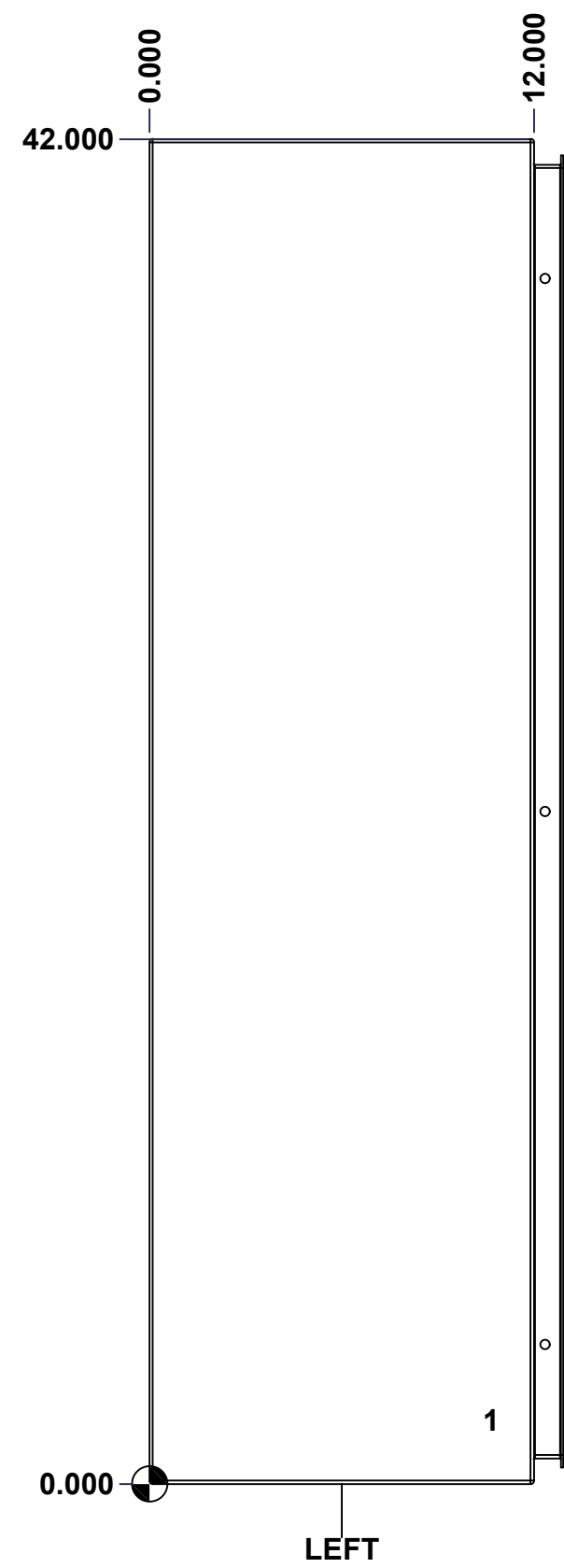
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSDD 42" x 60" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESSDD426012B	0	13

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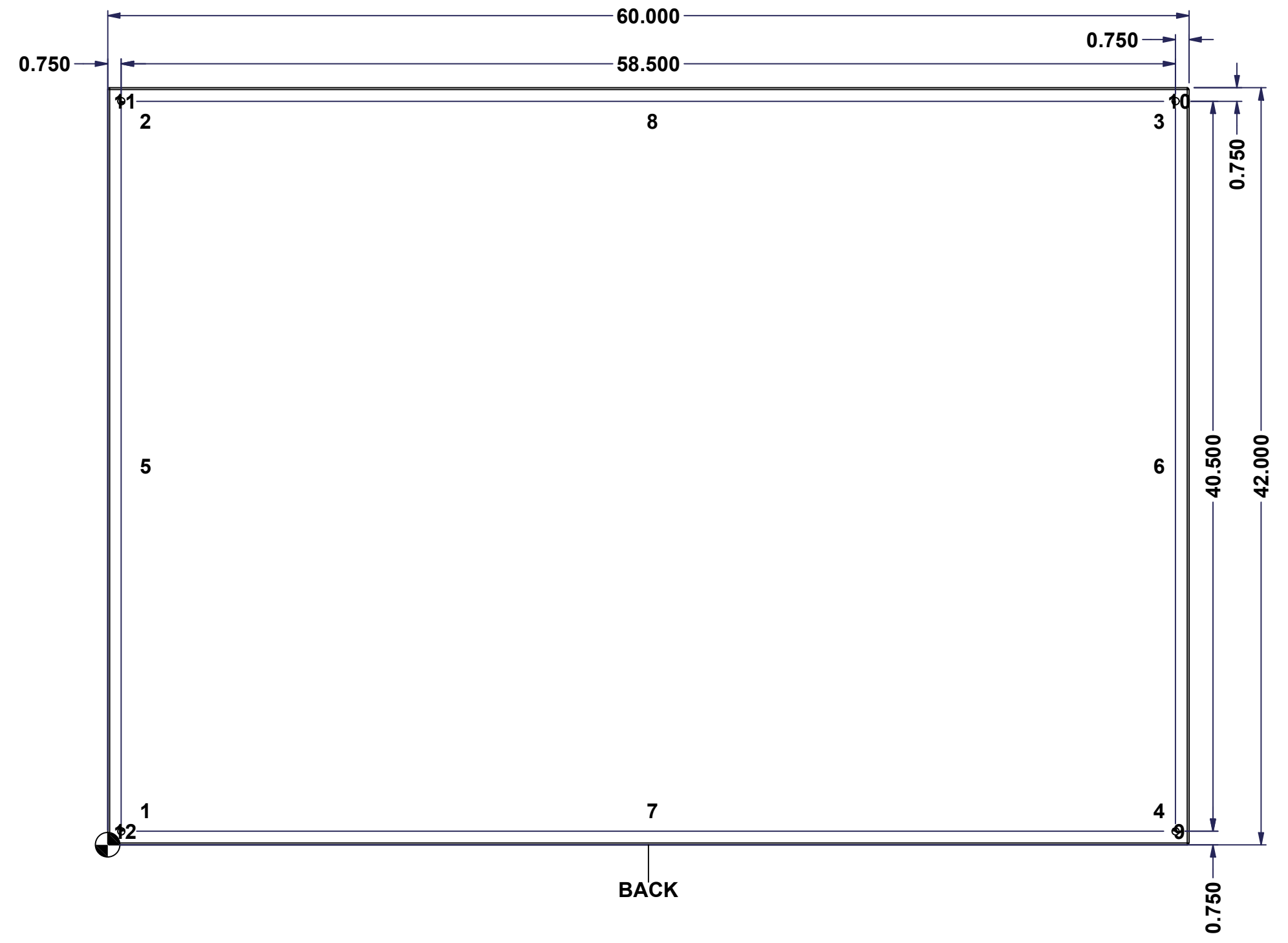
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	58.125	40.125	IP STUD M8 x 35mm (Inside)
4	58.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	58.125	21.000	IP STUD M8 x 35mm (Inside)
7	30.000	1.875	IP STUD M8 x 35mm (Inside)
8	30.000	40.125	IP STUD M8 x 35mm (Inside)

9	59.250	0.750	RND Ø0.390
10	59.250	41.250	RND Ø0.390
11	0.750	41.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



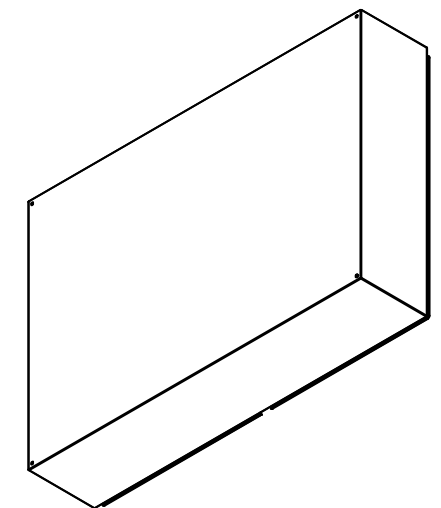
BACK

	Description	Status
	5412ESSDD 42" x 60" x 12" Body	(NULL)
	Part Number	Rev.
	5412ESSDD426012B	0
		6
		13

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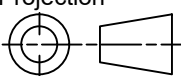
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No.	Revisions	Date	By/Par



Isometric View

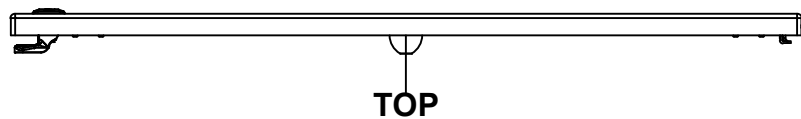


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Oct-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSDD 42" x 60" x 12" Body		
Part Number Numéro Pièce	Rev.	7
5412ESSDD426012B	0	13

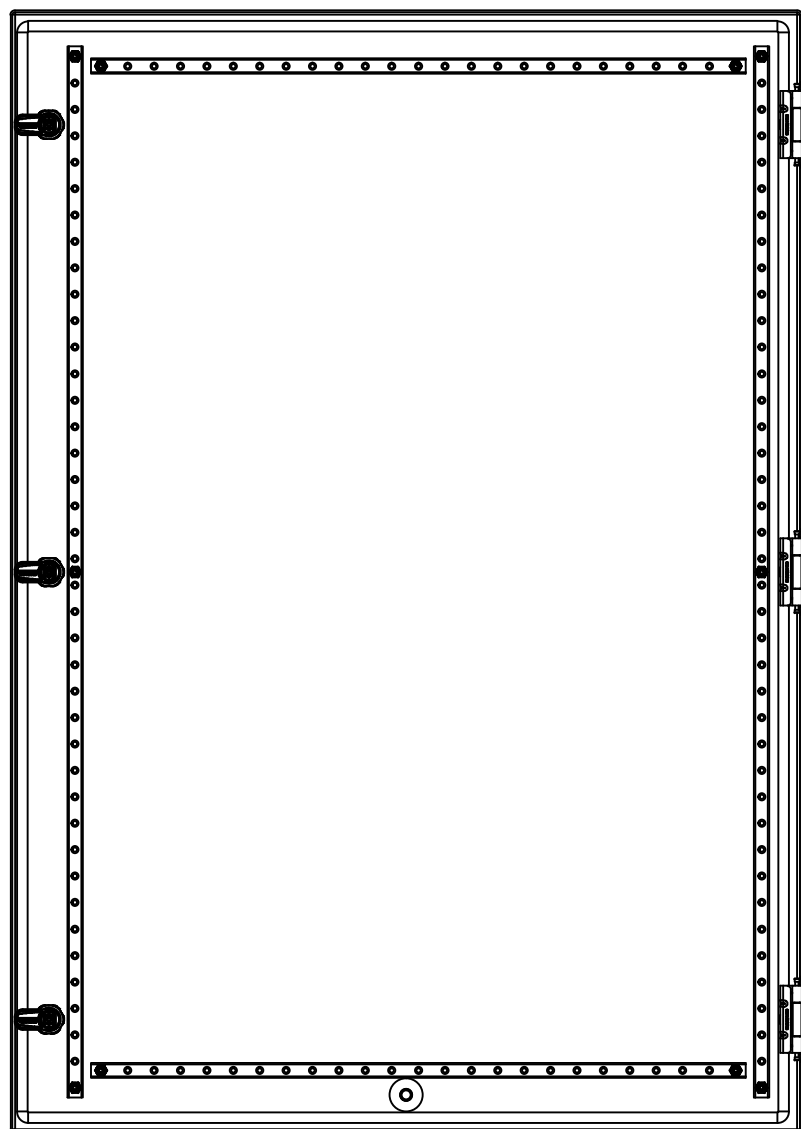
Qty	Part Number	Rev	Description
2	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	STK-A-75455	2	Center Post - Stainless Steel Sealing Block with Latch Assembly (Small)
1	5412ESSDD426012CP-P	0	5412ESSDD 42" Center Post Part
1	5412ESSDD426012B-P	0	5412ESSDD 42" x 60" x 12" Body Part
Parts List			

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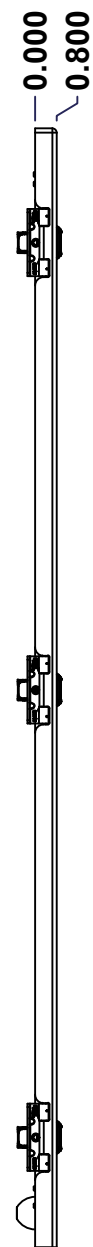
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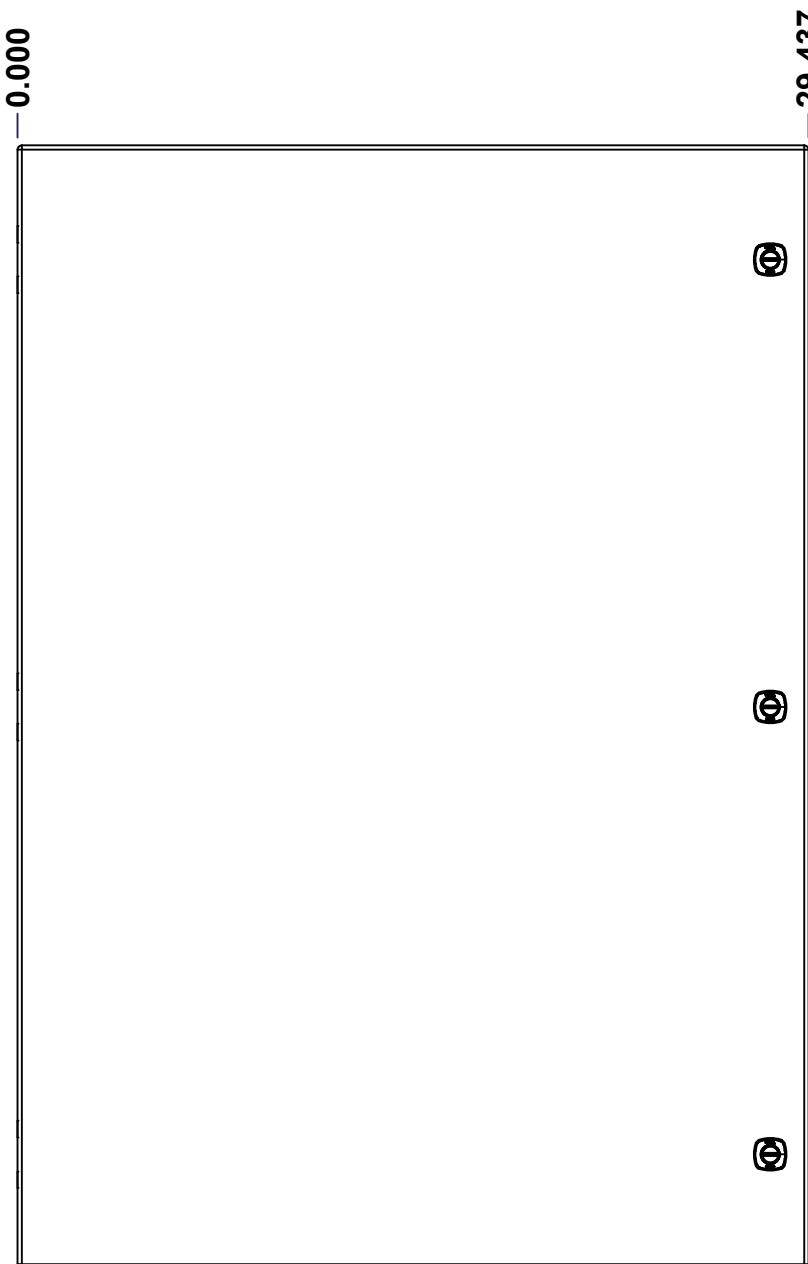
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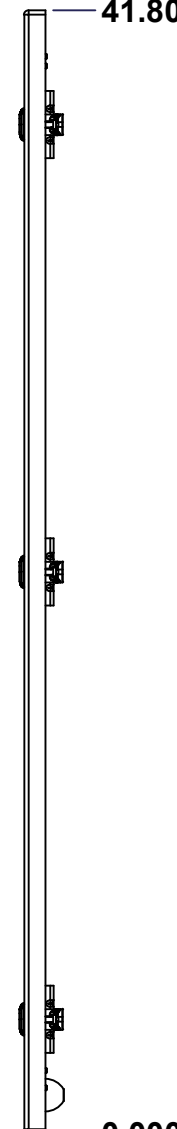
BOTTOM



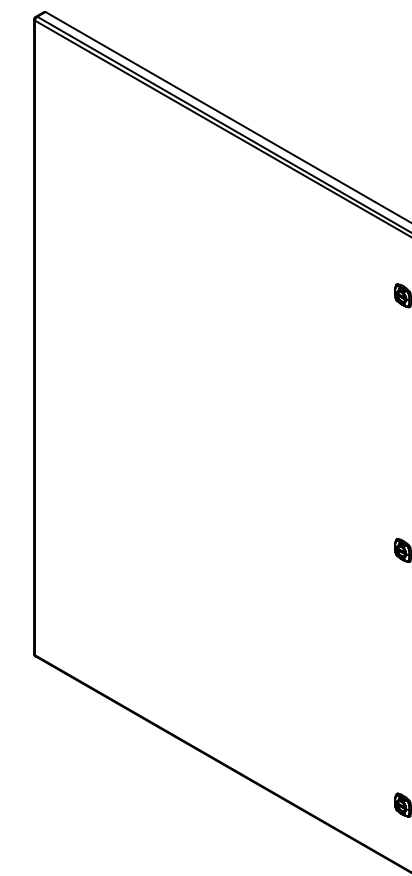
LEFT



FRONT



RIGHT



Isometric View



No.	Revisions	Date	By/Par

Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Oct-14
Material Matière 14 Ga Stainless Steel 304 (1.7mm)	

Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSDD 42" x 60" Cover	
Detail Rev.	

Part Number Numéro Pièce	Rev.	8
5412ESSDD426012LD	0	13

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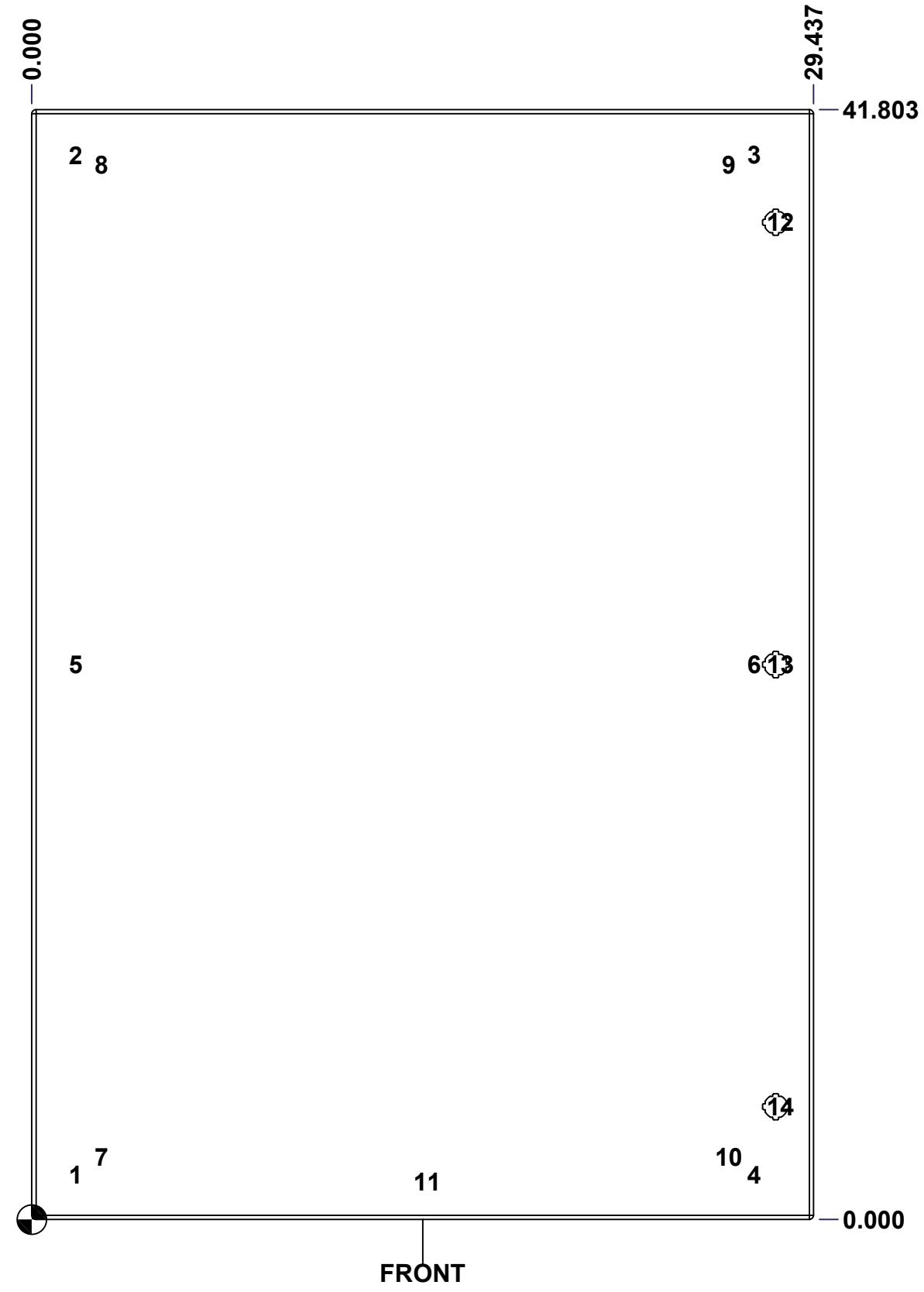
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	27.036	40.094	STUD M6 x 18mm (Inside)
4	27.036	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	27.036	20.902	STUD M6 x 18mm (Inside)
7	2.450	2.350	STUD M6 x 18mm (Inside)
8	2.450	39.733	STUD M6 x 18mm (Inside)
9	26.072	39.733	STUD M6 x 18mm (Inside)
10	26.072	2.350	STUD M6 x 18mm (Inside)
11	14.719	1.435	STUD M6 x 18mm (Inside)

12	28.013	37.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
13	28.013	20.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
14	28.013	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



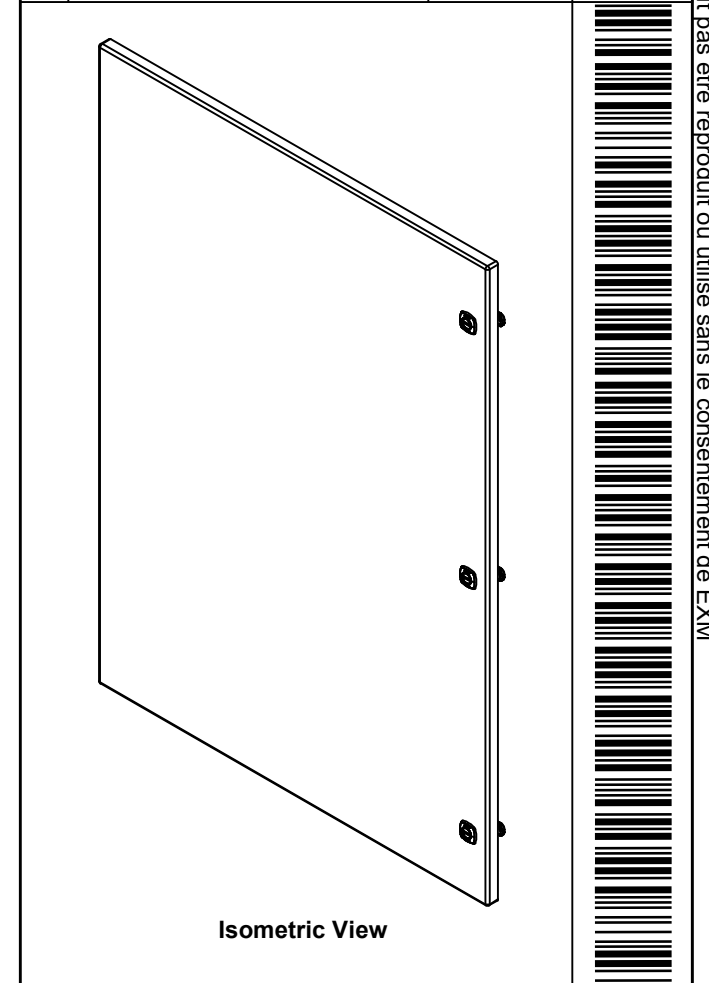
FRONT

	Description	Status
	5412ESSDD 42" x 60" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD426012LD	0 / 9
		13

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Isometric View


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Flatness / Aplatissement: Max 3.0mm
 Projection: 

Customer / Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 17-Oct-14
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)	

Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSDD 42" x 60" Cover	
Detail Rev.:	

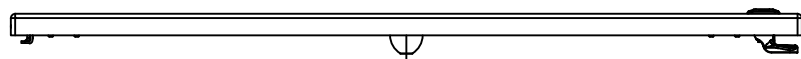
3	STK-K-12590	7	5412 ESS 1/4 Turn Lock
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
11	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSDD426012LD-G	0	5412ESSDD 42" x 29.437" Cover Gasket Part
1	5412ESSDD426012LD-P	0	5412ESSDD 42" x 60" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut

QTY	Part Number	Rev	Description
Parts List			

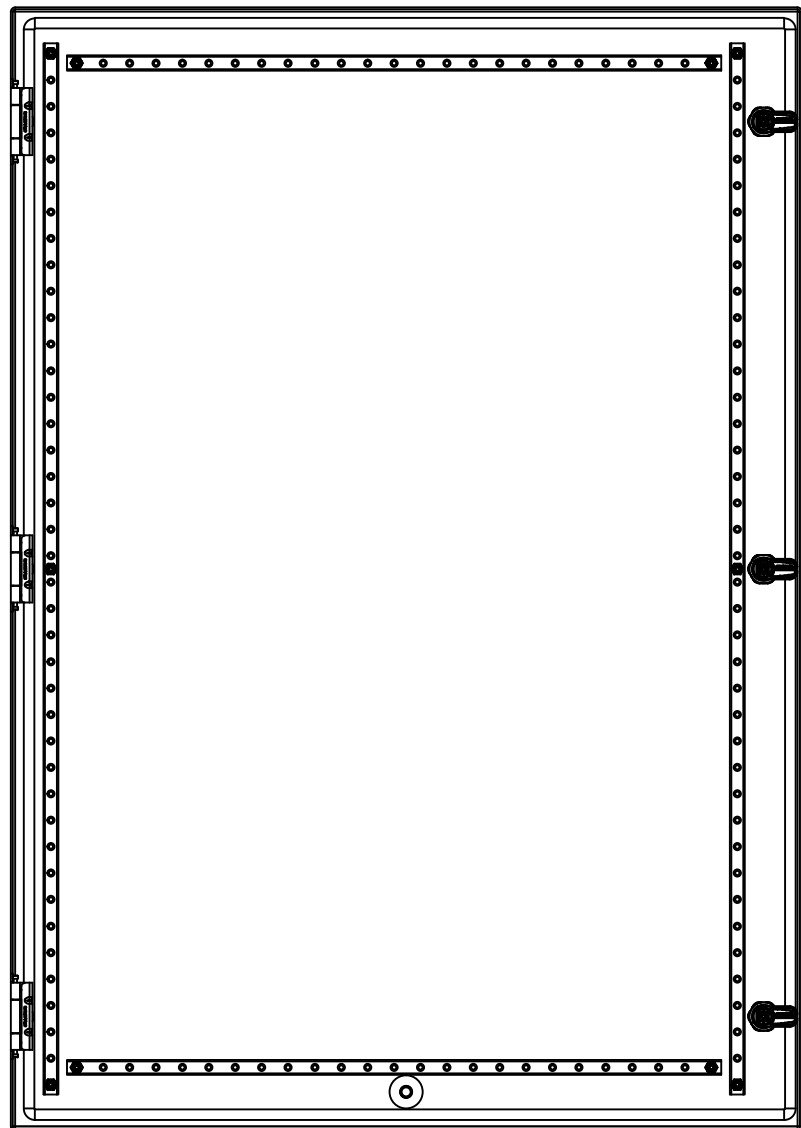
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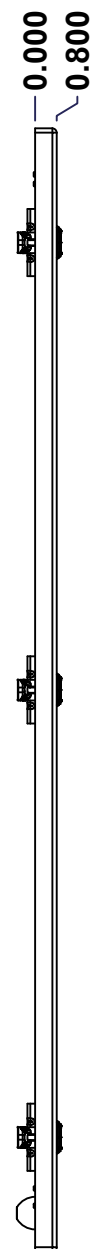
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BACK

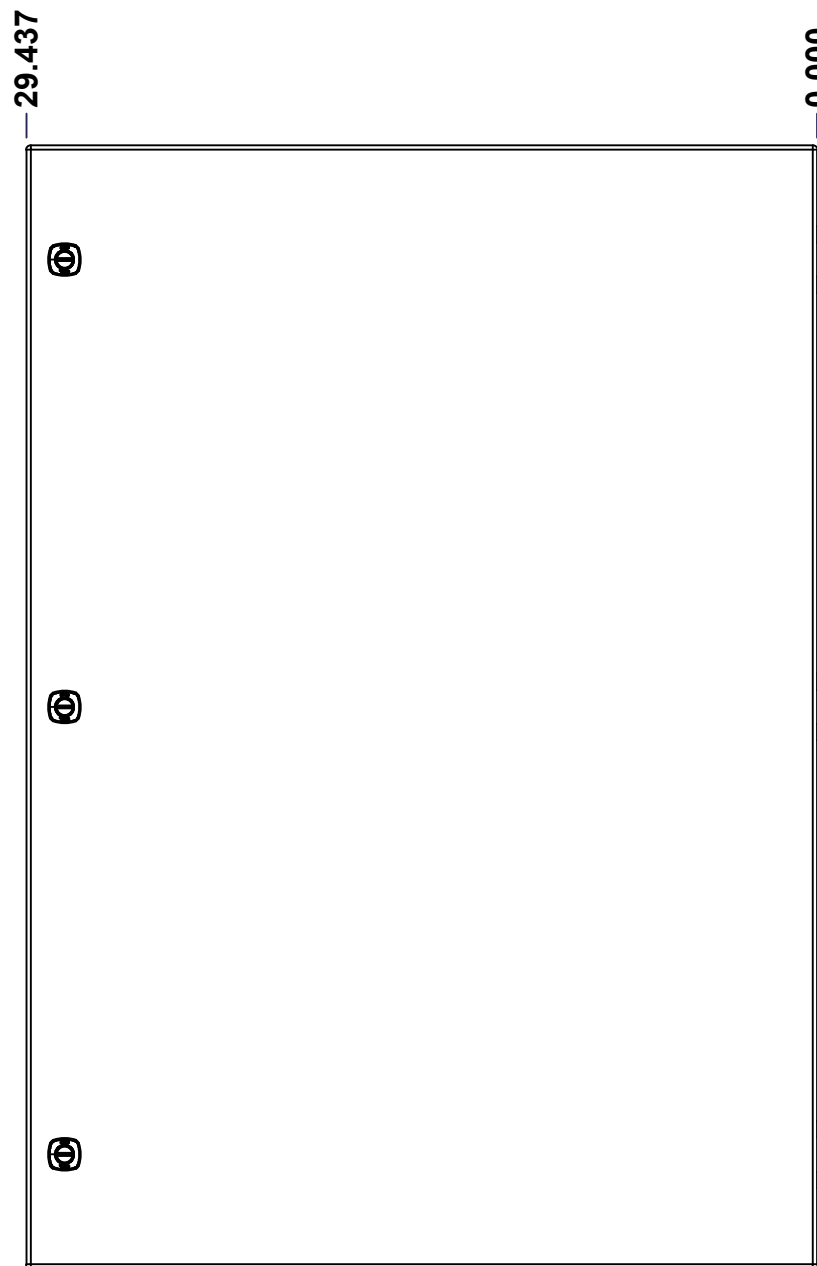


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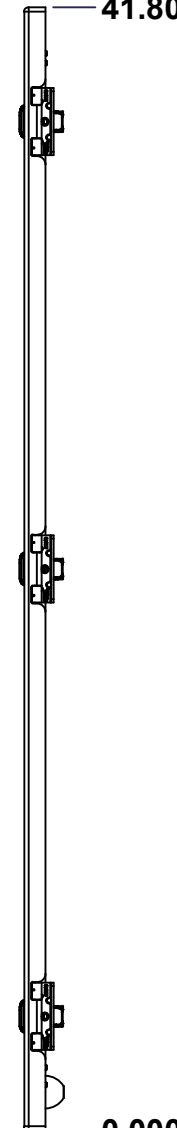
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FRONT

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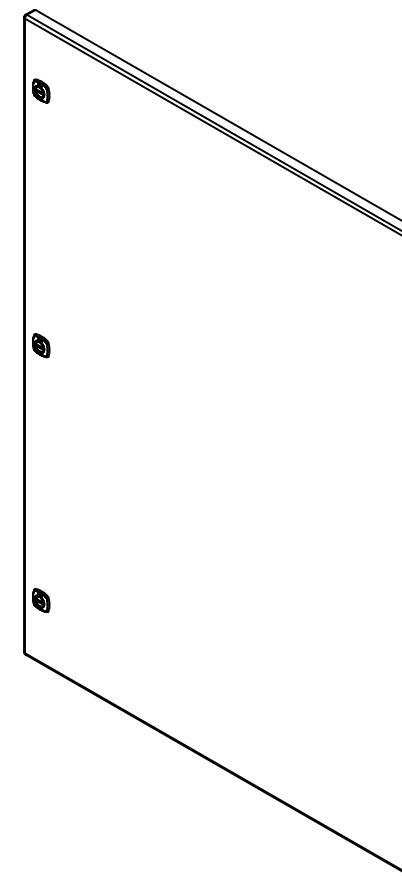


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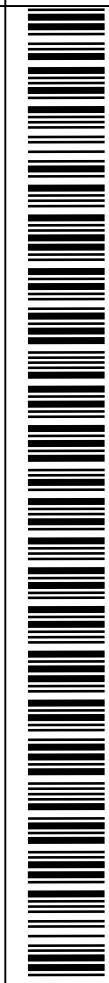
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0.000

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Oct-14
Material Matière 14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSDD 42" x 60" Cover	Detail Rev.
Part Number Numéro Pièce 5412ESSDD426012RD	Rev. 11 0

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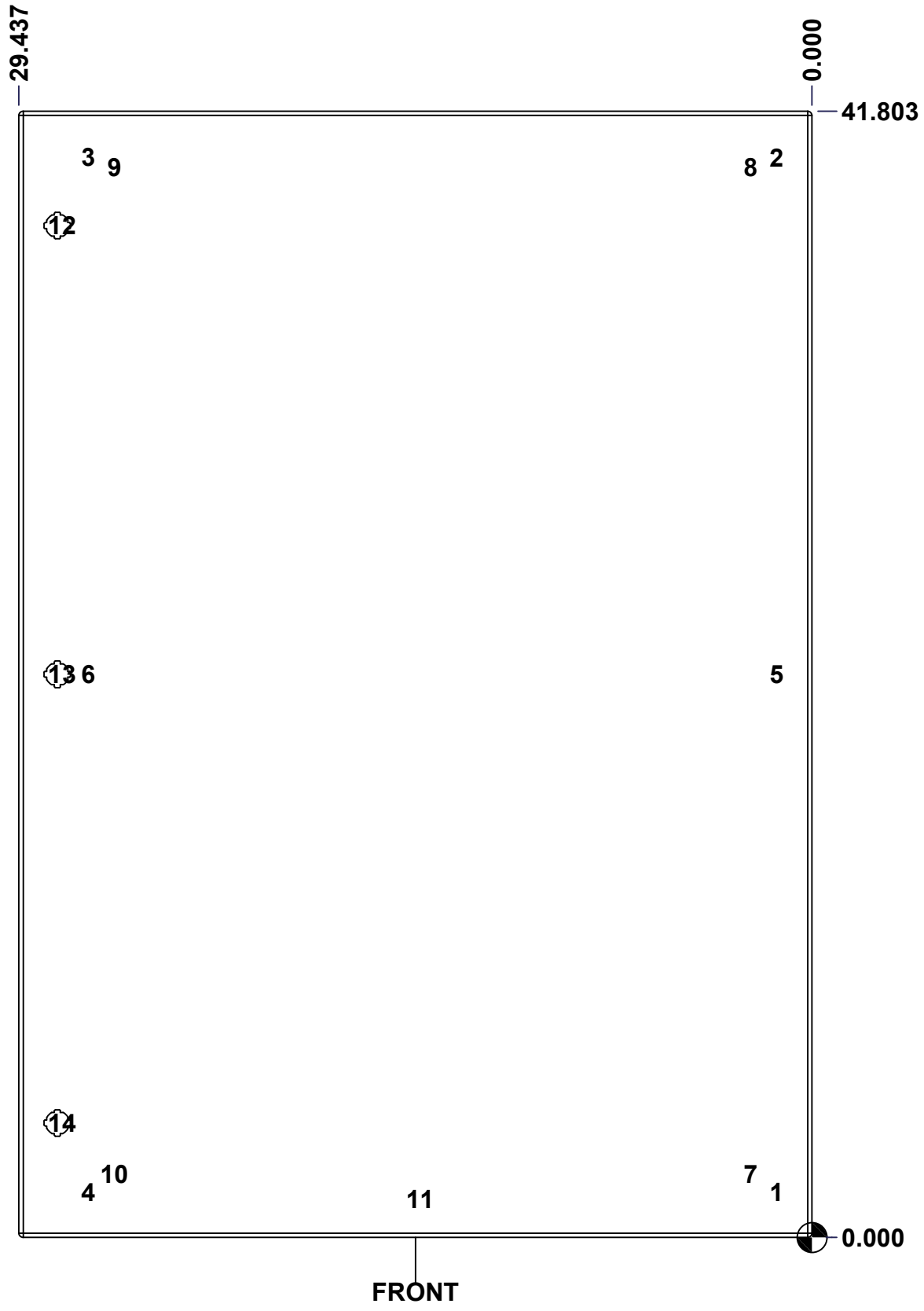
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	27.036	40.094	STUD M6 x 18mm (Inside)
4	27.036	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	27.036	20.902	STUD M6 x 18mm (Inside)
7	2.450	2.350	STUD M6 x 18mm (Inside)
8	2.450	39.733	STUD M6 x 18mm (Inside)
9	26.072	39.733	STUD M6 x 18mm (Inside)
10	26.072	2.350	STUD M6 x 18mm (Inside)
11	14.719	1.435	STUD M6 x 18mm (Inside)

12	28.013	37.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
13	28.013	20.902	LOCK 880 SCQ4-SLSS6 @ 180.0°
14	28.013	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°

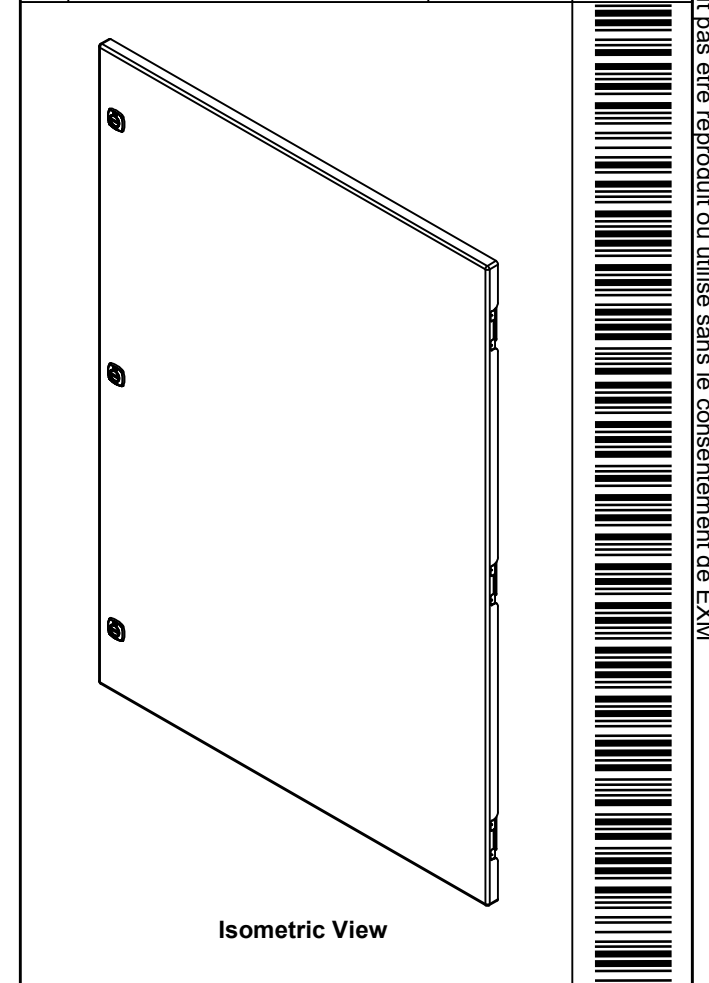


	Description	Status
	5412ESSDD 42" x 60" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD426012RD	0
		12
		13

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
 Max 3.0mm
Projection


Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 17-Oct-14

Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)

Color / Couleur: Unpainted	Finish / Fini: Brushed
----------------------------	------------------------

Description: 5412ESSDD 42" x 60" Cover	Detail Rev.
--	-------------

Part Number / Numéro Pièce: 5412ESSDD426012RD	Rev. 0	13
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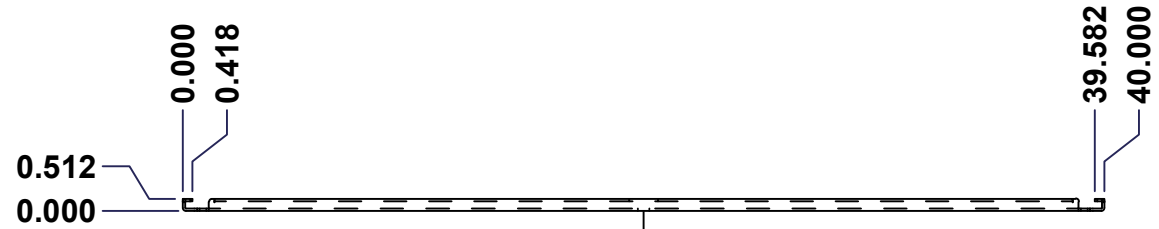
QTY	Part Number	Rev	Description
3	STK-K-12590	7	5412 ESS 1/4 Turn Lock
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
11	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSDD426012RD-G	0	5412ESSDD 42" x 29.437" Cover Gasket Part
1	5412ESSDD426012RD-P	0	5412ESSDD 42" x 60" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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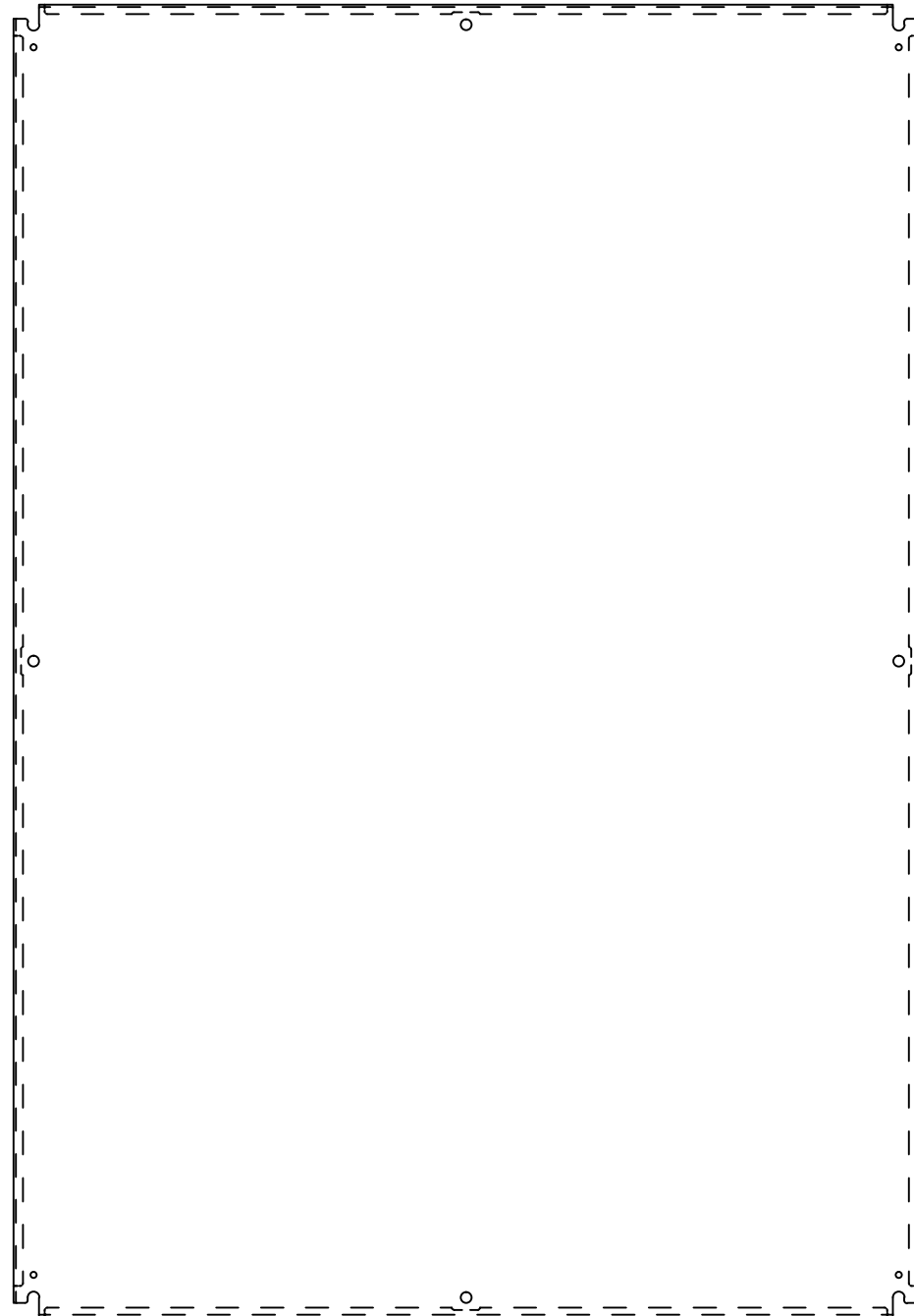
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6042G.idw

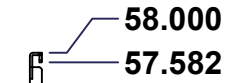
Tolérance ±1/32" sauf spécification contraire



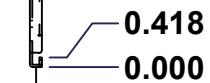
TOP



FRONT



RIGHT



No.	Revisions	Date	By/Par

Isometric View

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		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad		Date: 23-Jan-07	
Material / Matière: See Part List			
Color / Couleur: See Part List		Finish / Fini: See Part List	
Description: 881 SP - Inner Panel			Detail Rev.
Part Number / Numéro Pièce: 881 SP6042G			Rev. 1/2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6042G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

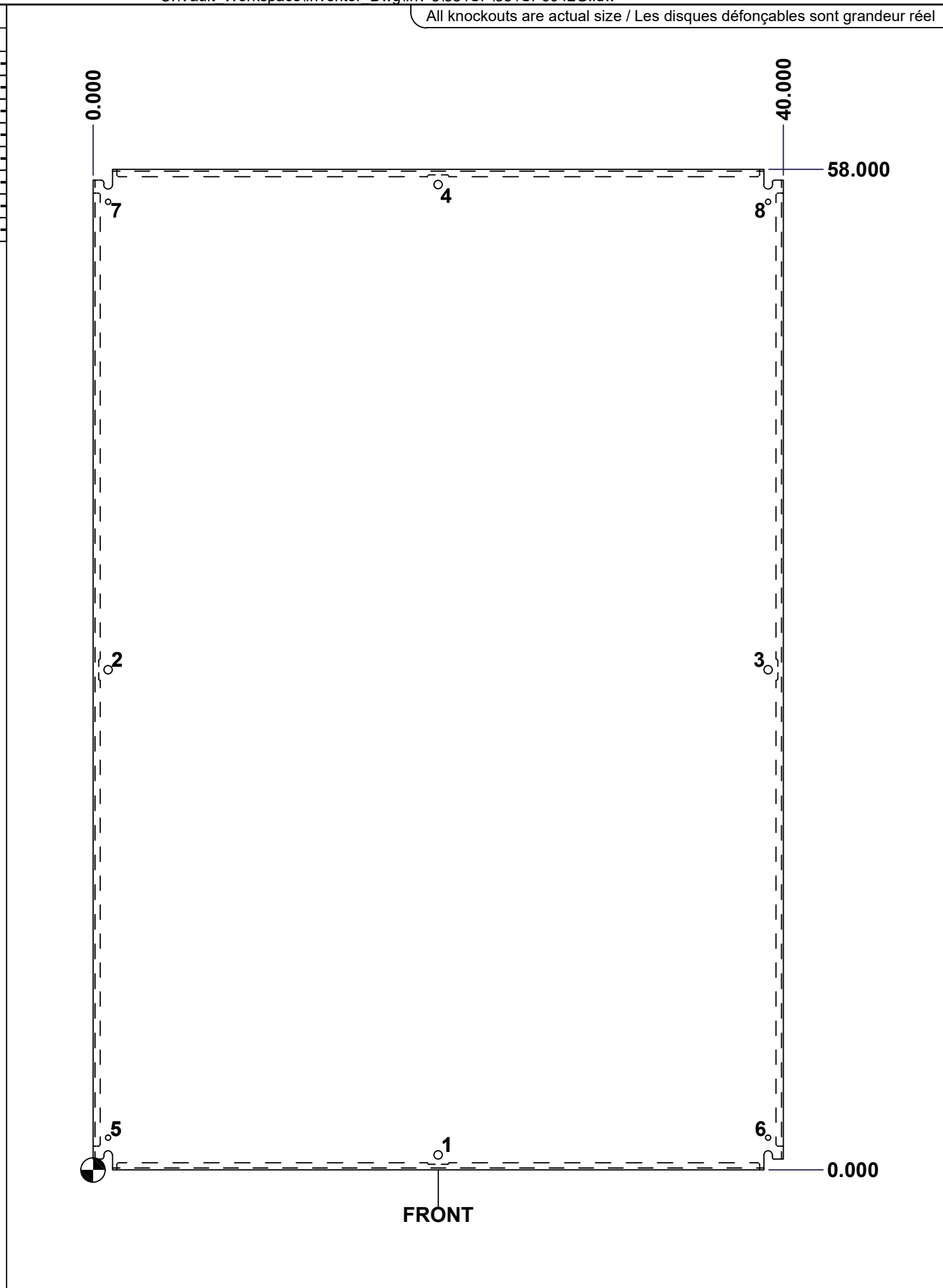
Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
3	39.125	29.000	MTG STUD HOLE (RND Ø0.500)
4	20.000	57.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	39.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	56.125	GROUND HOLE (RND Ø0.290)
8	39.125	56.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce 881 SP6042G		Rev. 0		Detail Rev. 2	