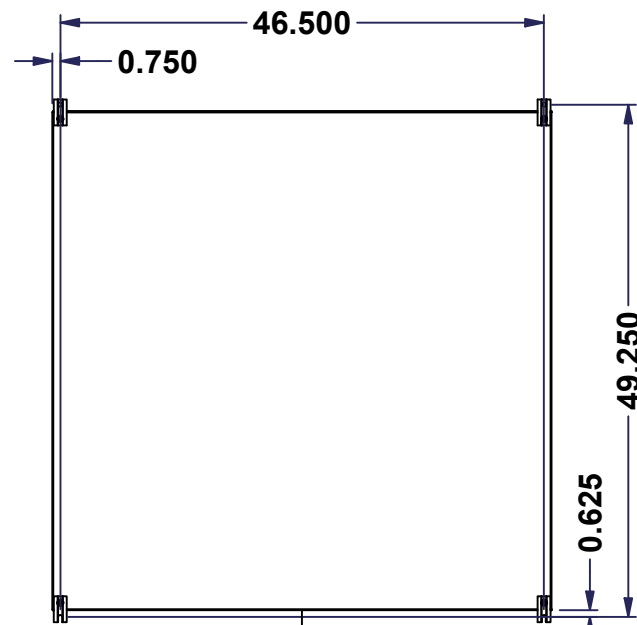


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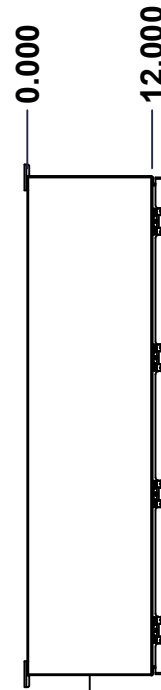
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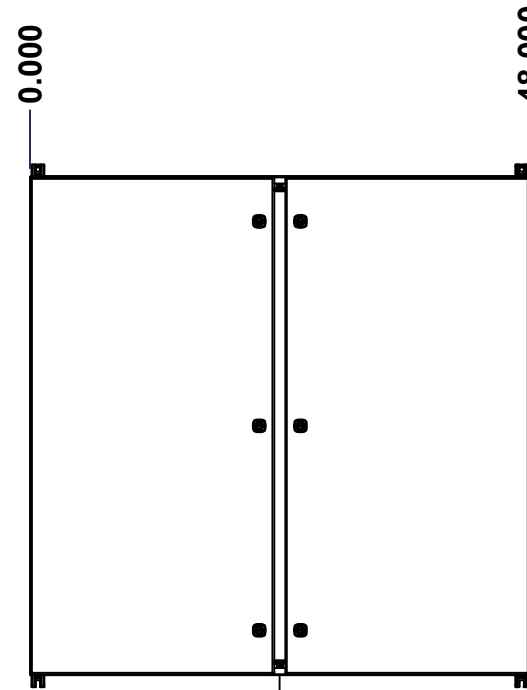
TOP



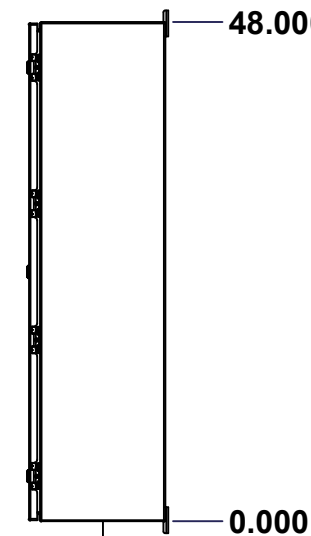
BACK



LEFT



FRONT

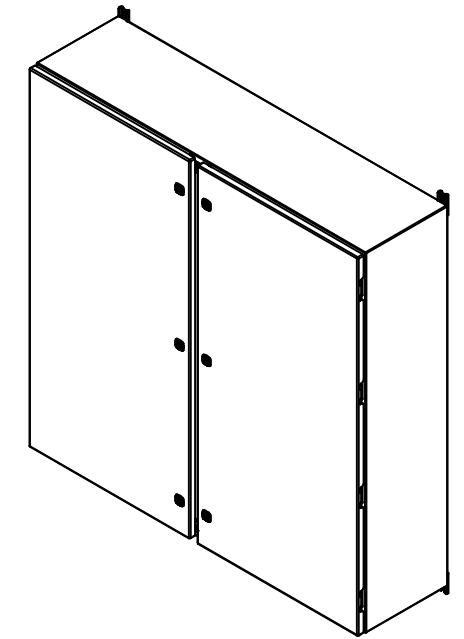


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Jan-25
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSDD 48" x 48" x 12" Assembly		
Part Number Numéro Pièce	Rev. 0	1 / 20
5412ESSDD484812TH		

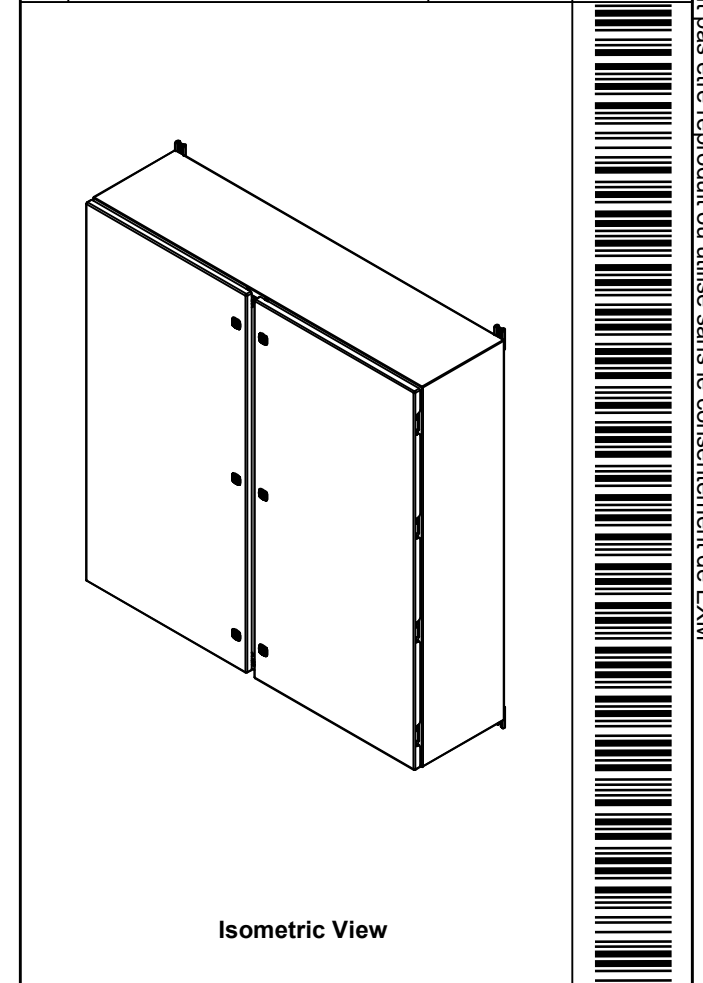
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)


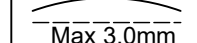
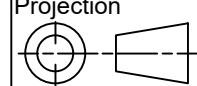
No.	Revisions	Date	By/Par



Isometric View

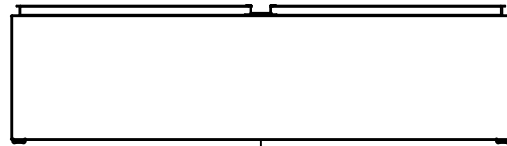
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4848G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSDD484812THRD	0	5412ESSDD 48" x 48" Cover
1	5412ESSDD484812THLD	0	5412ESSDD 48" x 48" Cover
1	5412ESSDD484812THB	0	5412ESSDD 48" x 48" x 12" Body
8	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

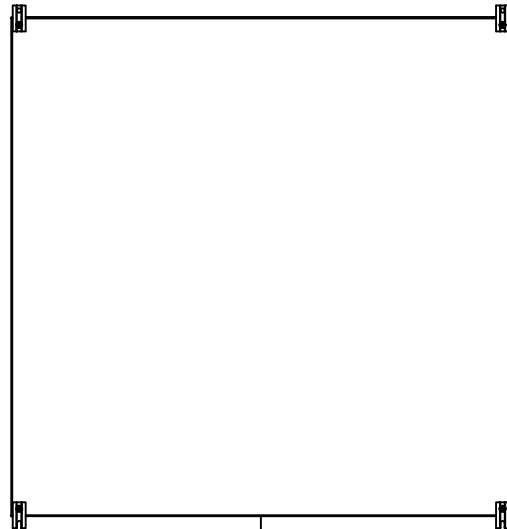
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Projection 		Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 17-Jan-25
Material Matière 14 Ga Stainless Steel 304 (1.7mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description 5412ESSDD 48" x 48" x 12" Assembly		Detail Rev.
Part Number Numéro Pièce 5412ESSDD484812TH		Rev. 0 / 2 20

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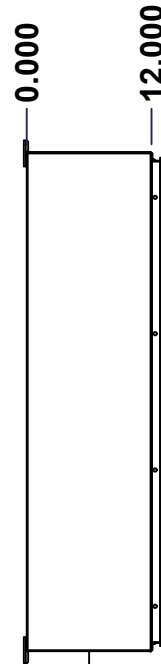
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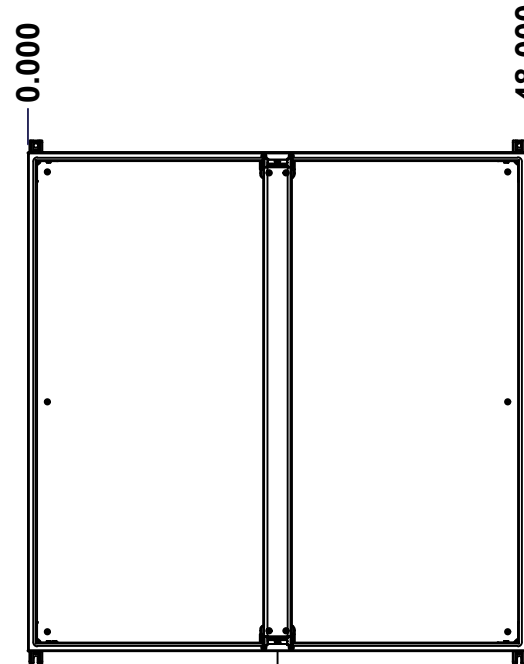
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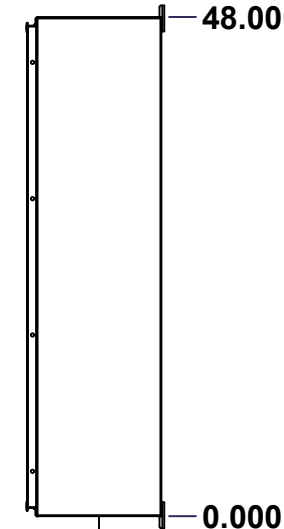
BACK



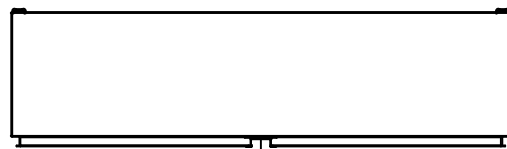
LEFT



FRONT

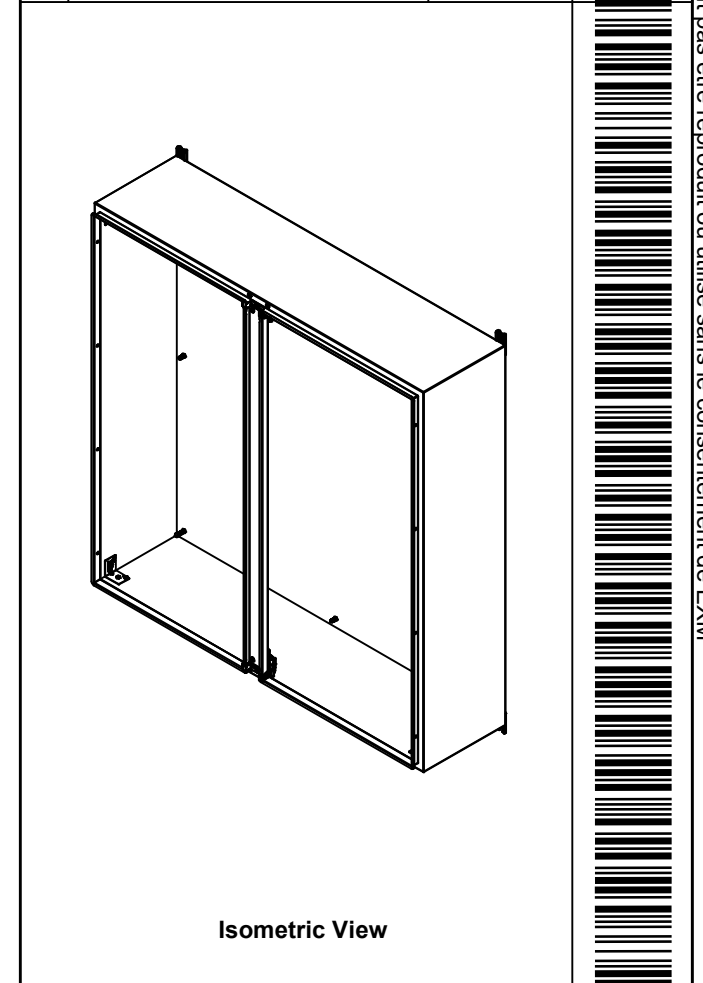


RIGHT

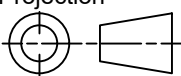


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Jan-25
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSDD 48" x 48" x 12" Body		
Part Number Numéro Pièce	Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE	5412ESSDD484812THB	0

SEE BILL OF MATERIAL ON LAST PAGE

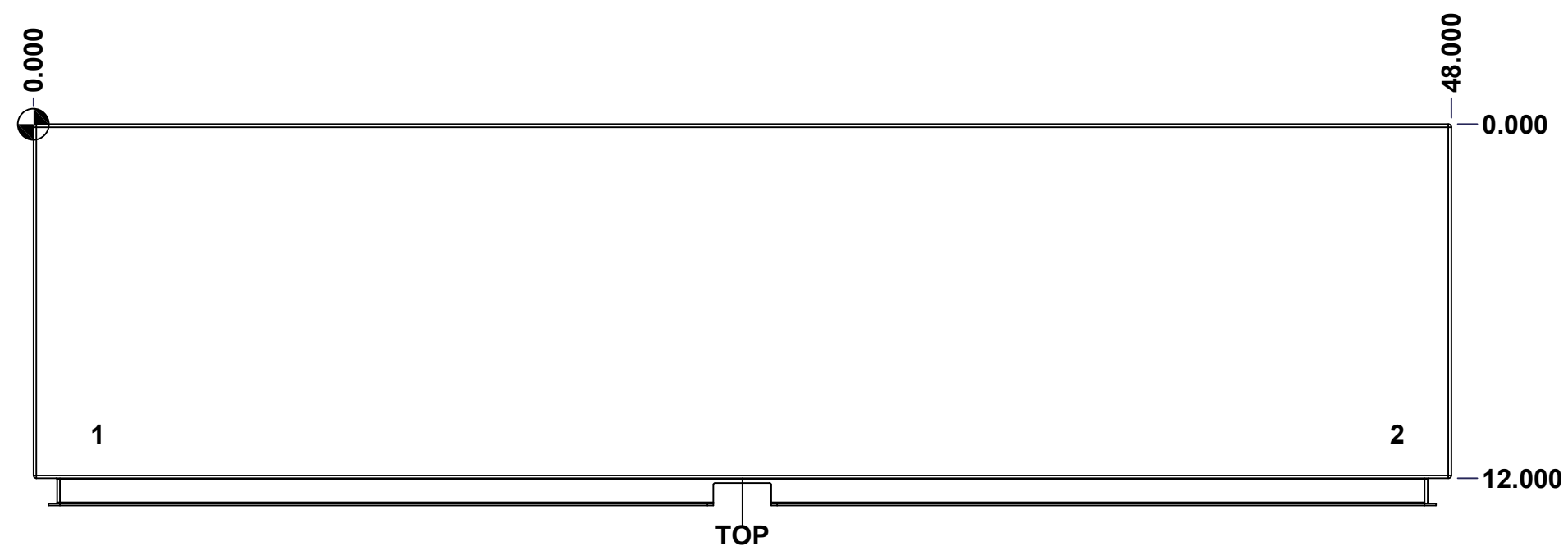
5412ESSDD484812THB

Rev. 0 3 20

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	46.000	10.500	INSUL. STUD M6 x 18mm (Inside)

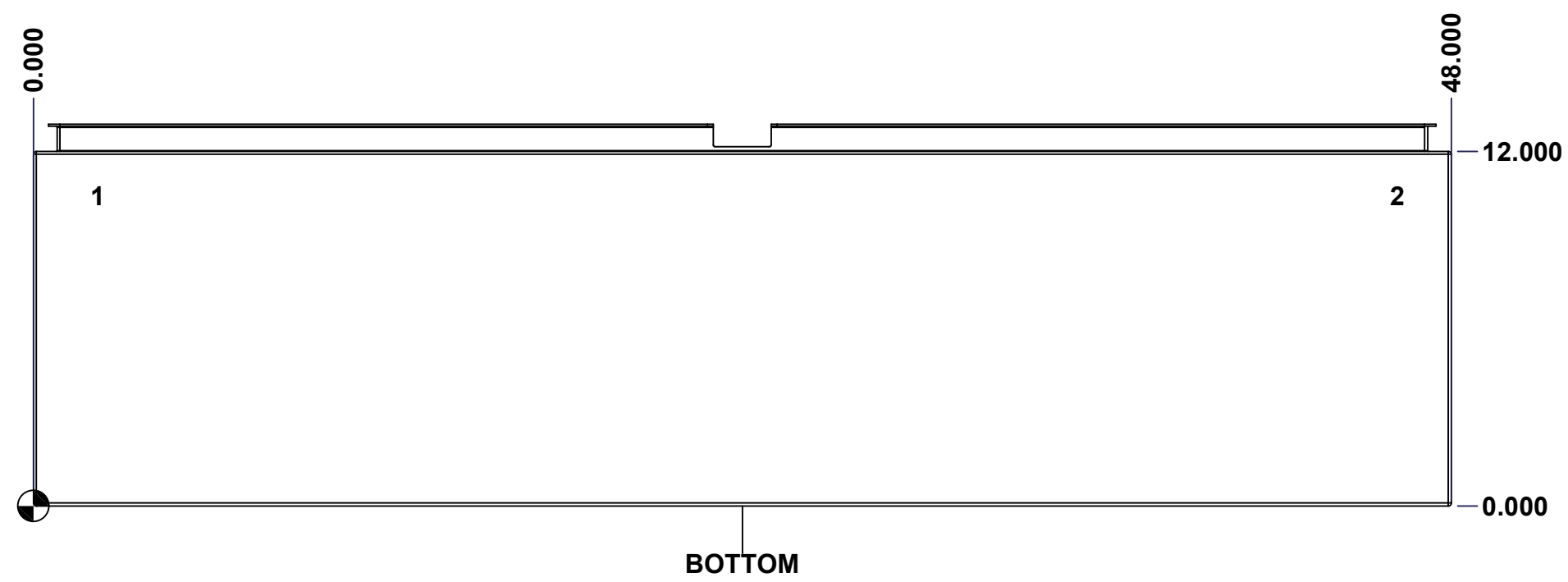


	Description	Status
	5412ESSDD 48" x 48" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD484812THB	0 / 4
		20

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	46.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSDD 48" x 48" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD484812THB	0 / 5
		20

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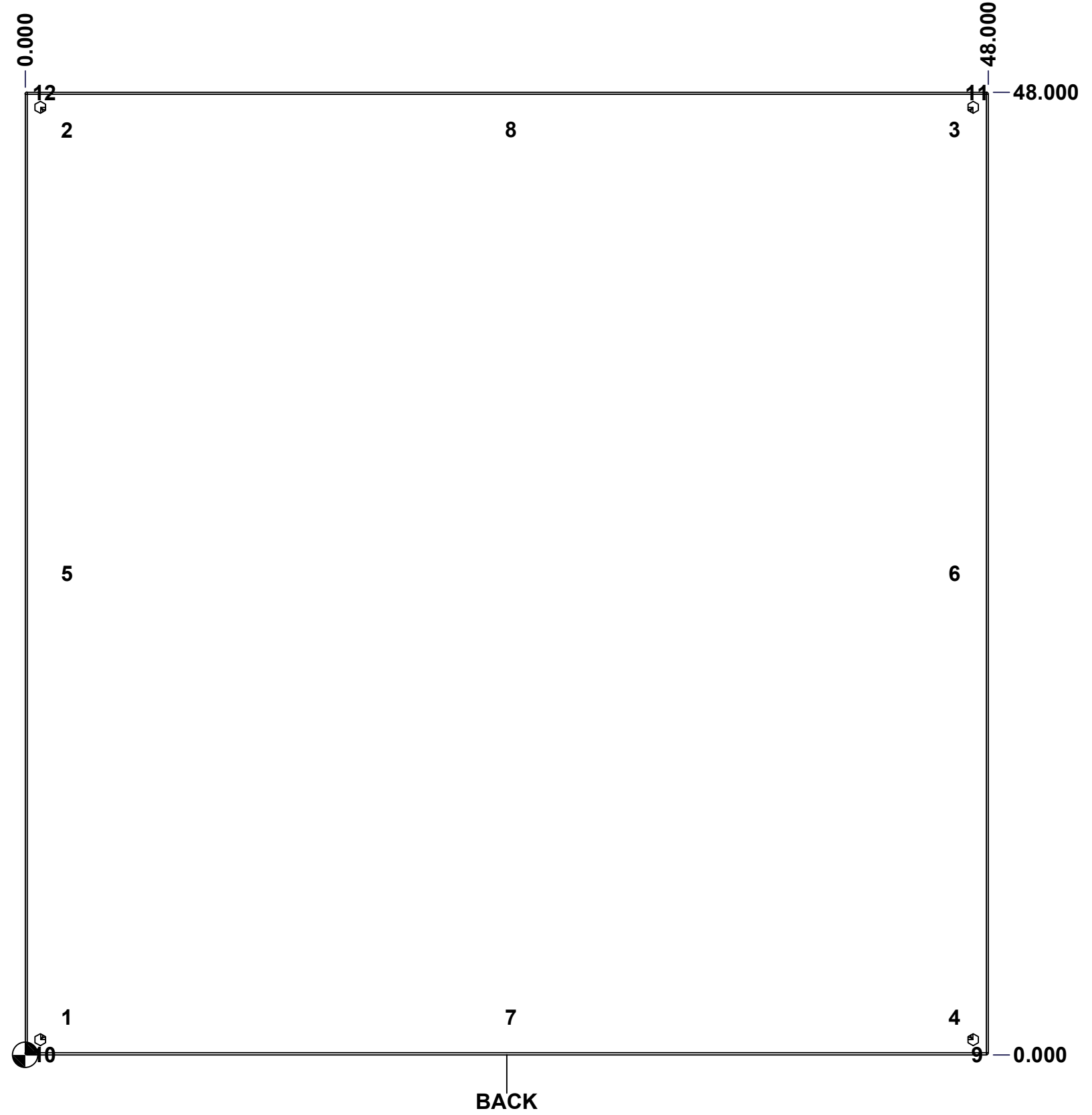
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	46.125	46.125	IP STUD M8 x 35mm (Inside)
4	46.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	46.125	24.000	IP STUD M8 x 35mm (Inside)
7	24.000	1.875	IP STUD M8 x 35mm (Inside)
8	24.000	46.125	IP STUD M8 x 35mm (Inside)

9	47.250	0.000	FOOT 885 ESMF4_OPEN
10	0.750	0.000	FOOT 885 ESMF4_OPEN
11	47.250	48.000	FOOT 885 ESMF4_CLOSE
12	0.750	48.000	FOOT 885 ESMF4_CLOSE

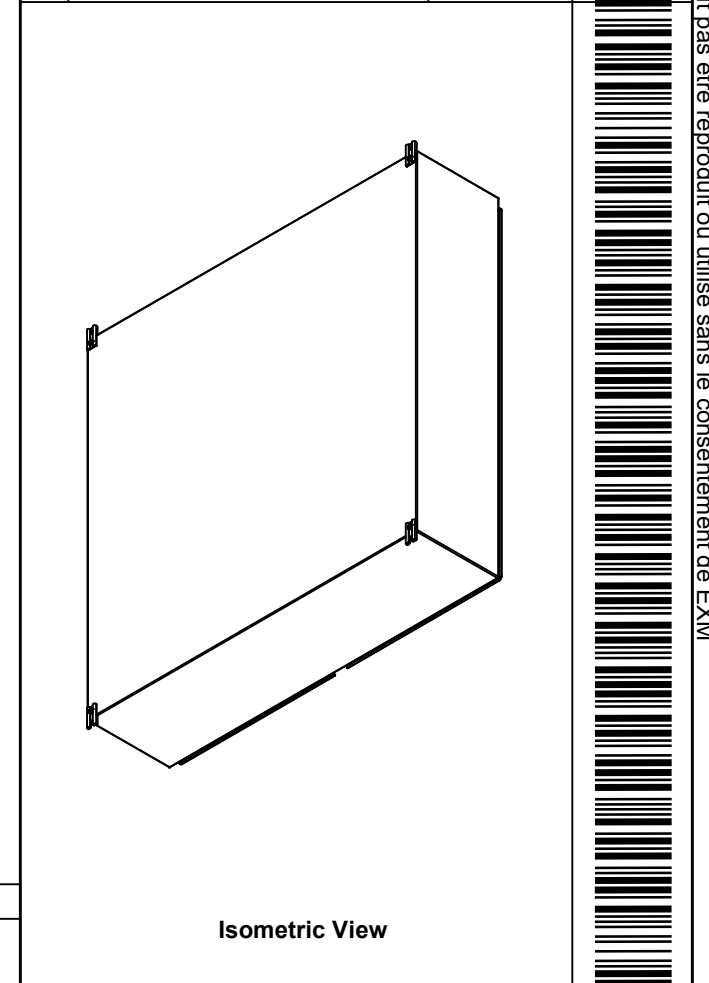


	Description	Status
	5412ESSDD 48" x 48" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD484812THB	0 / 6
		20

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No.	Revisions	Date	By/Par



Isometric View

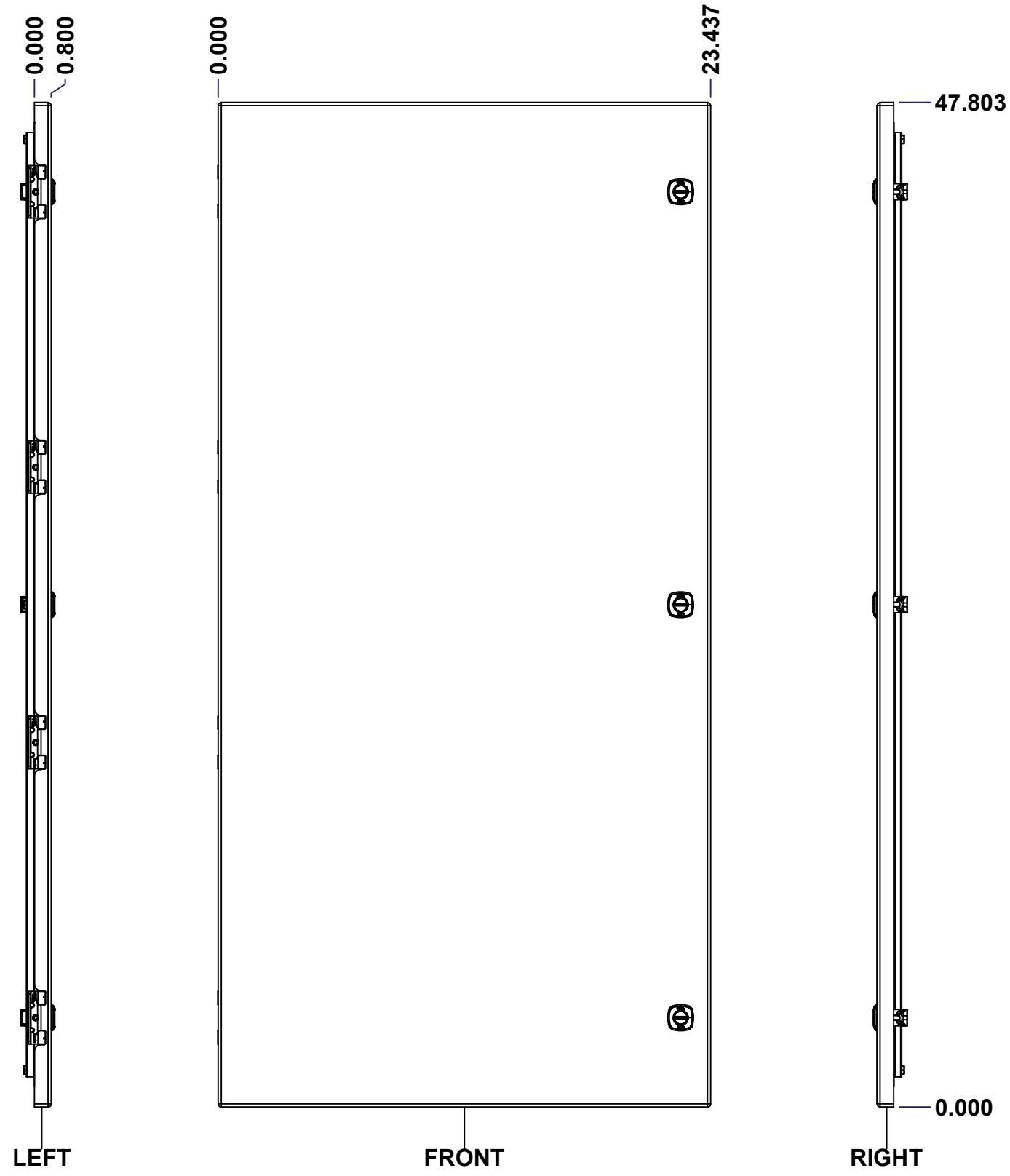
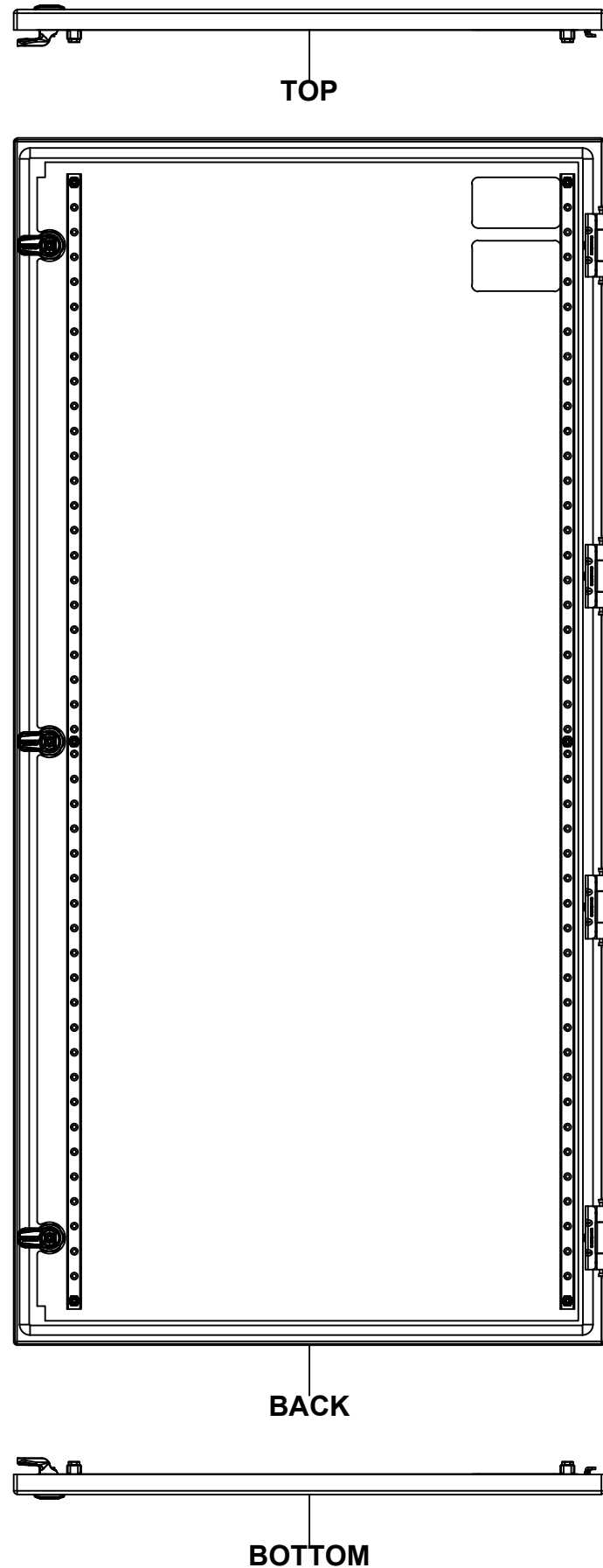


1	885 ESMF4	0	885 ESMF4 Mounting Foot Kit
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSDD484812THI-RS	0	5412ESSDD 48" x 48" Right Insulation
1	5412ESSDD484812THI-LS	0	5412ESSDD 48" x 48" Left Insulation
1	5412ESSDD484812THI-BT	0	5412ESSDD 48" x 48"Bottom Insulation
1	5412ESSDD484812THI-TP	0	5412ESSDD 48" x 48"Top Insulation
1	5412ESSDD484812THI-B	0	5412ESSDD 48" x 48" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	STK-A-75455	2	Center Post - Stainless Steel Sealing Block with Latch Assembly (Small)
1	5412ESSDD484812THCP-P	0	5412ESSDD 48" Center Post Part
1	5412ESSDD484812THB-P	0	5412ESSDD 48" x 48" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

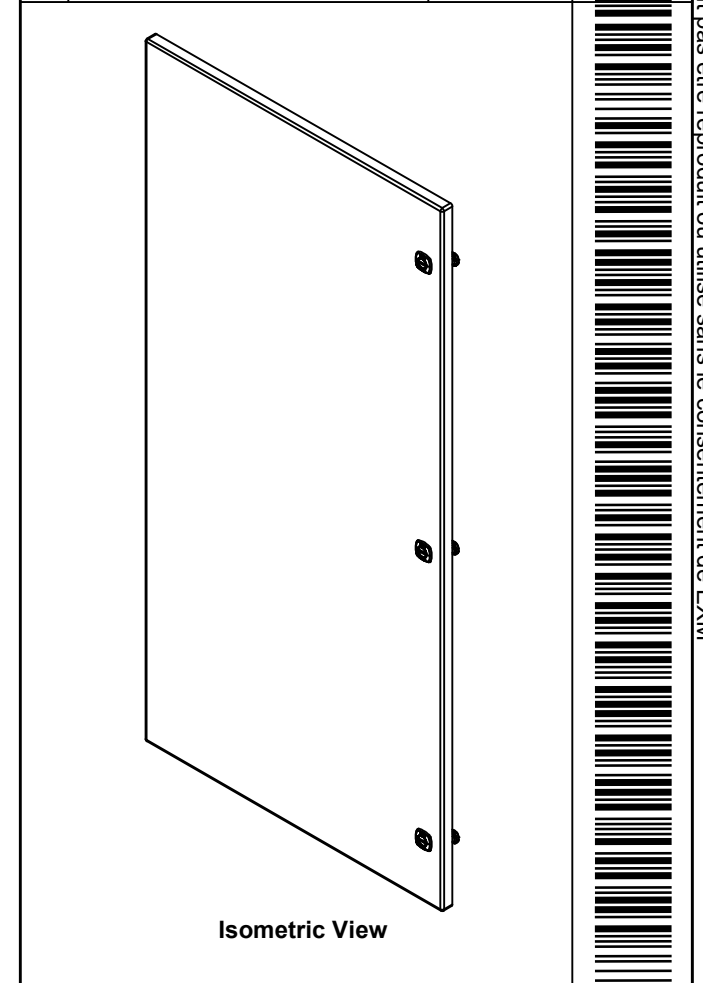
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Jan-25	Material Matière 14 Ga Stainless Steel 304 (1.7mm)
Color Couleur Unpainted	Finish Fini Brushed	Description 5412ESSDD 48" x 48" x 12" Body Detail Rev.
Part Number Numéro Pièce 5412ESSDD484812THB	Rev. 0	7 20


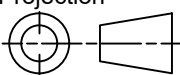
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Jan-25
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 5412ESSDD 48" x 48" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 20

SEE BILL OF MATERIAL ON LAST PAGE **5412ESSDD484812THLD**

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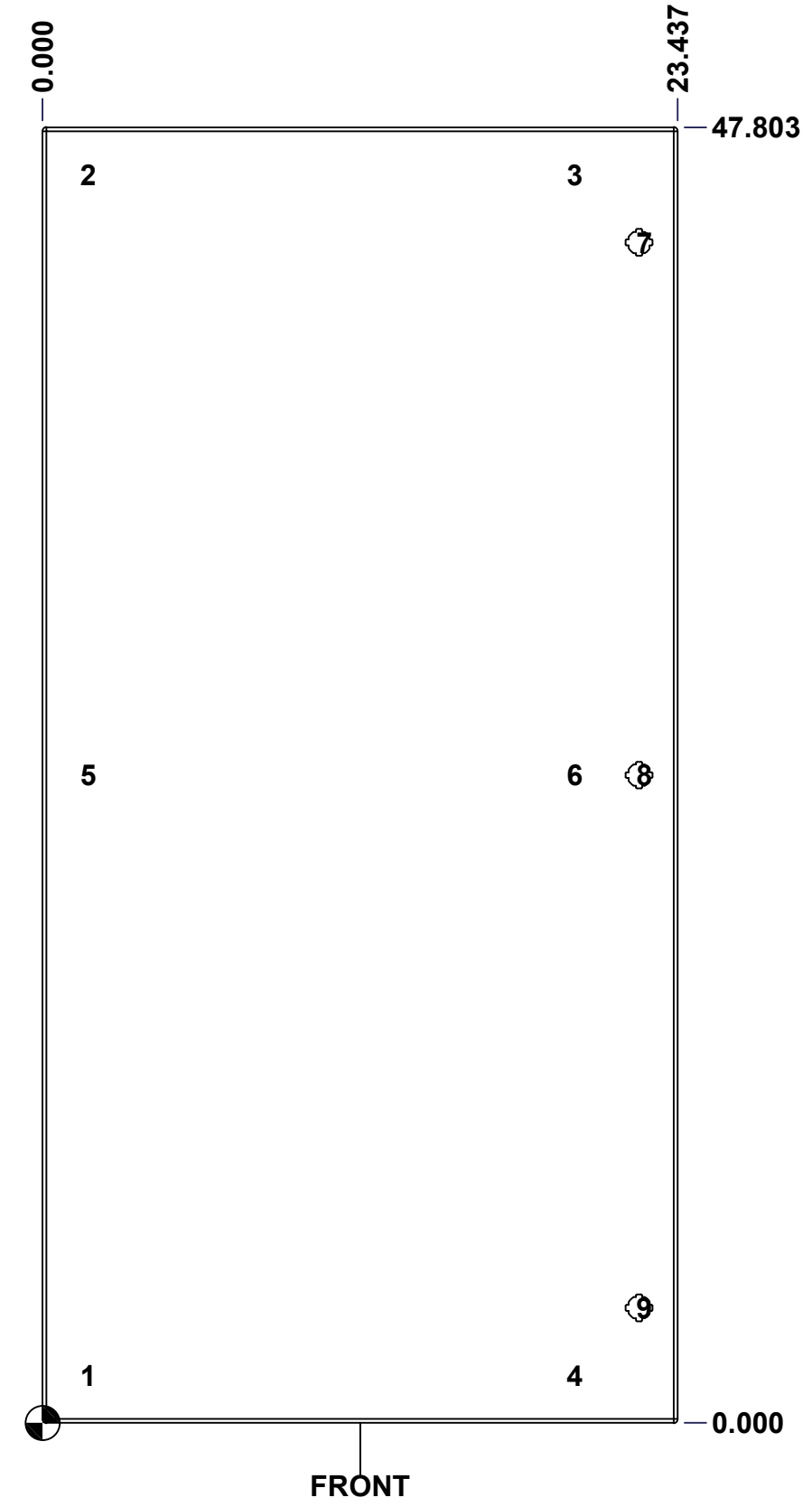
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	19.442	46.047	STUD M6 x 18mm (Inside)
4	19.442	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	19.442	23.902	STUD M6 x 18mm (Inside)

7	22.013	43.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
8	22.013	23.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
9	22.013	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°

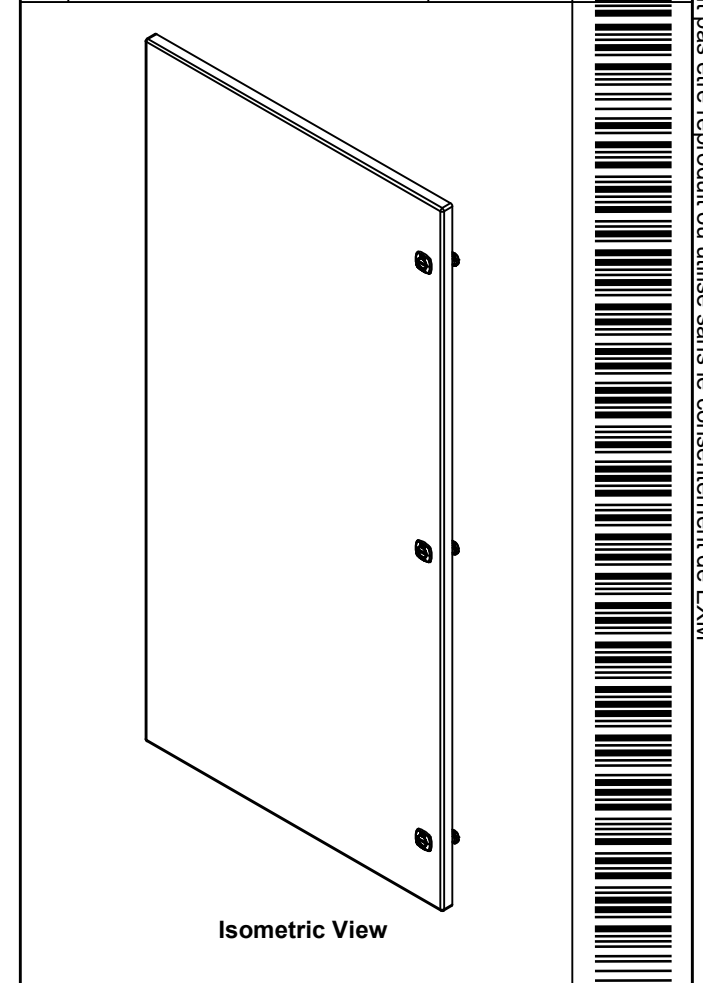


	Description	Status
	5412ESSDD 48" x 48" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD484812THLD	0
		9
		20


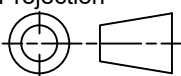
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No.	Revisions	Date	By/Par

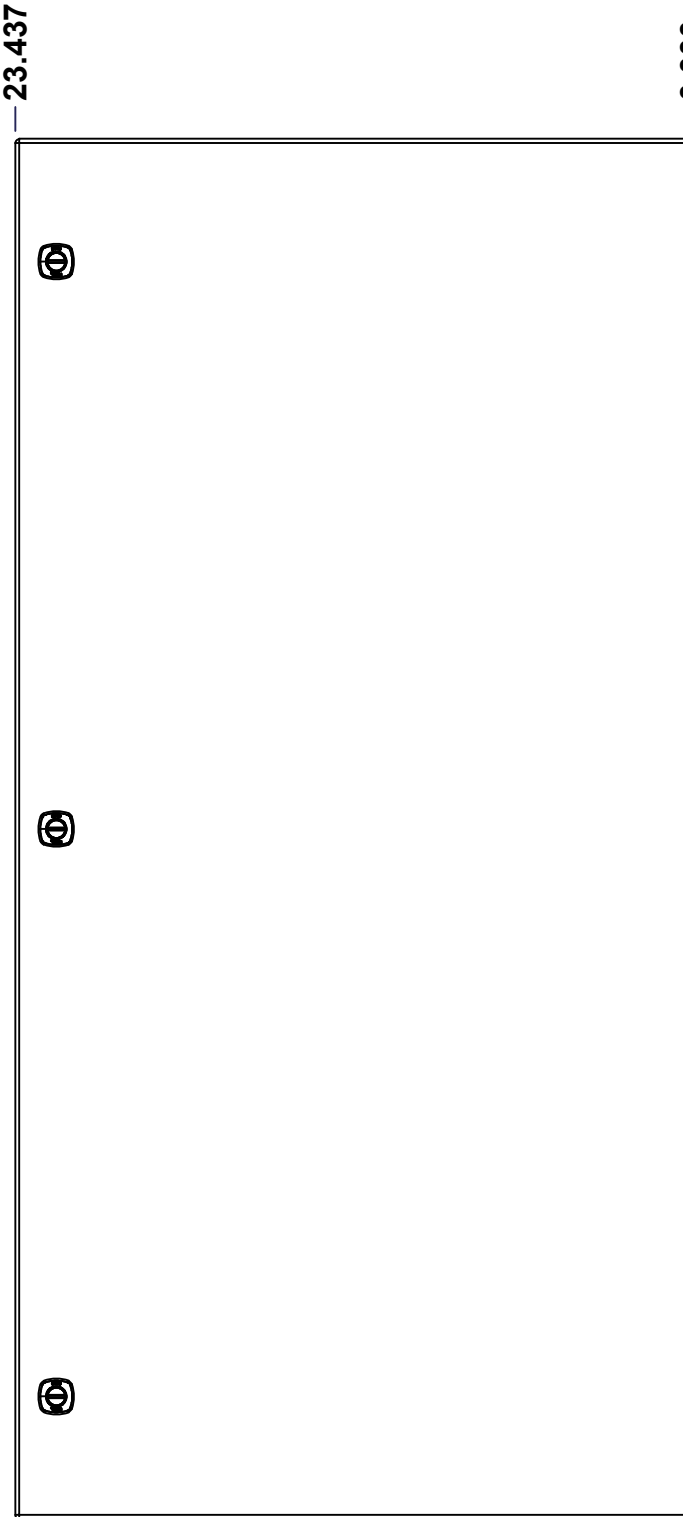
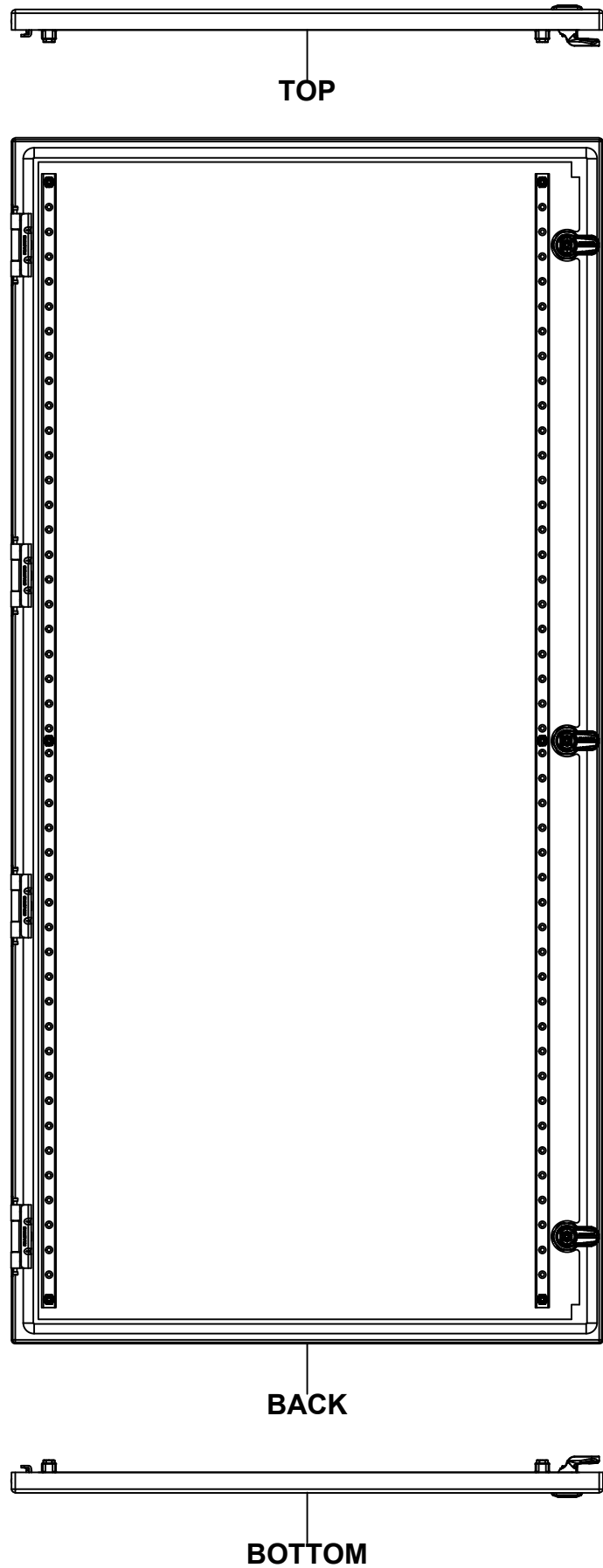


6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5412ESSDD484812THI-L D	0	5412ESSDD 48" x 48" Left Door Insulation
3	STK-K-12590	7	5412 ESS 1/4 Turn Lock
6	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSDD484812THLD-G	0	5412ESSDD 48" x 23.437" Cover Gasket Part
1	5412ESSDD484812THLD-P	0	5412ESSDD 48" x 48" Cover Part
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

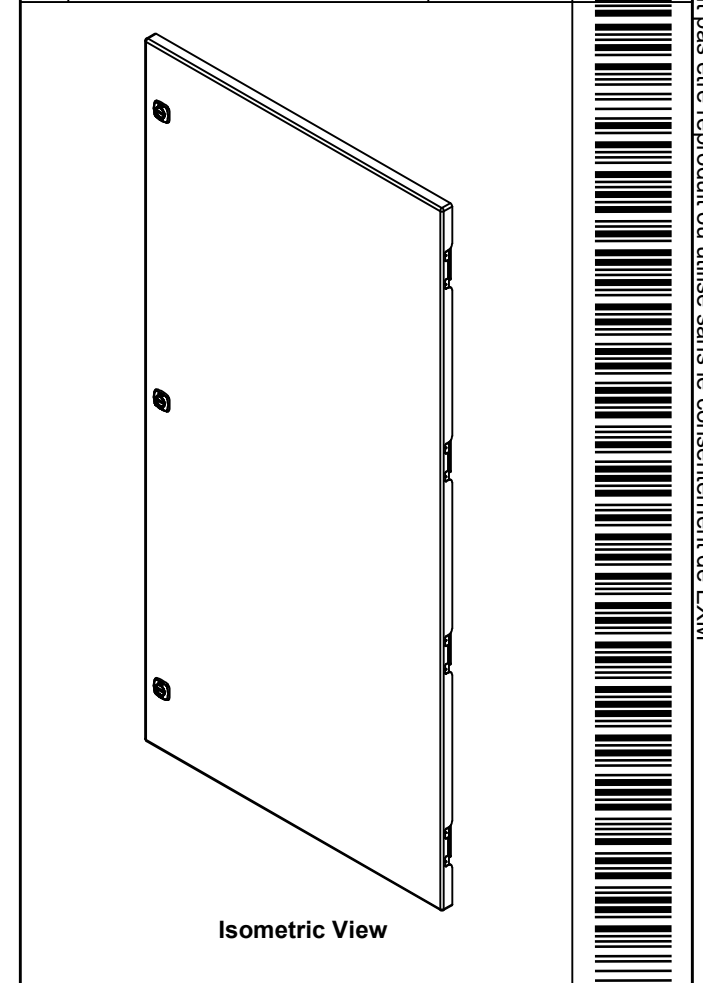
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Jan-25
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 5412ESSDD 48" x 48" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	10 20
5412ESSDD484812THLD		


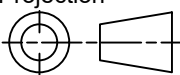
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Jan-25
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 5412ESSDD 48" x 48" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	11 20

SEE BILL OF MATERIAL ON LAST PAGE **5412ESSDD484812THRD**

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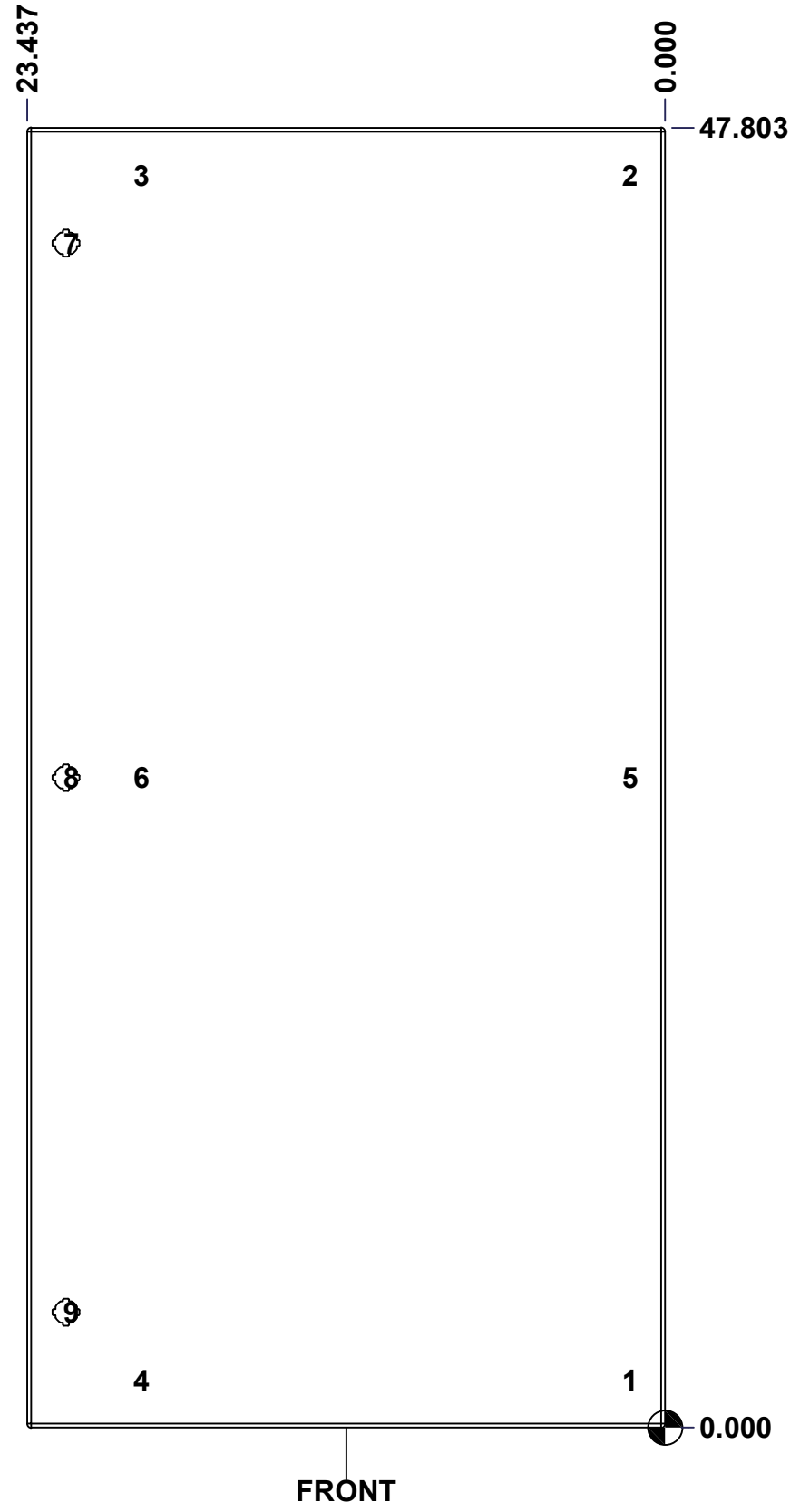
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	19.442	46.047	STUD M6 x 18mm (Inside)
4	19.442	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	19.442	23.902	STUD M6 x 18mm (Inside)

7	22.013	43.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
8	22.013	23.902	LOCK 880 SCQ4-SLSS6 @ 180.0°
9	22.013	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°

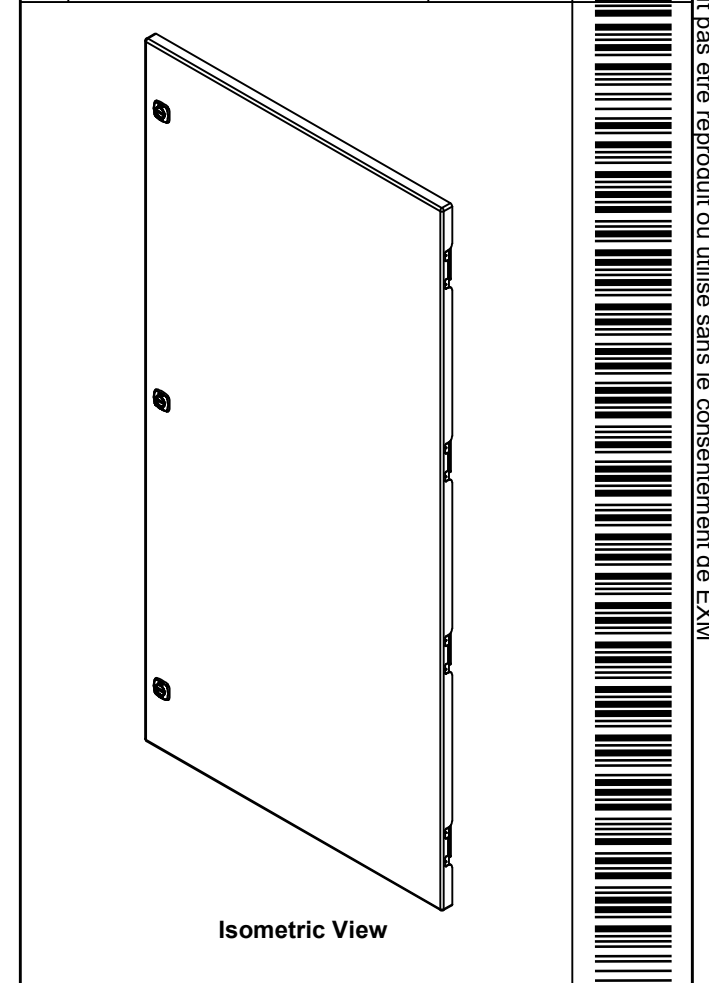


	Description	Status
	5412ESSDD 48" x 48" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSDD484812THRD	0
		12 20

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No.	Revisions	Date	By/Par

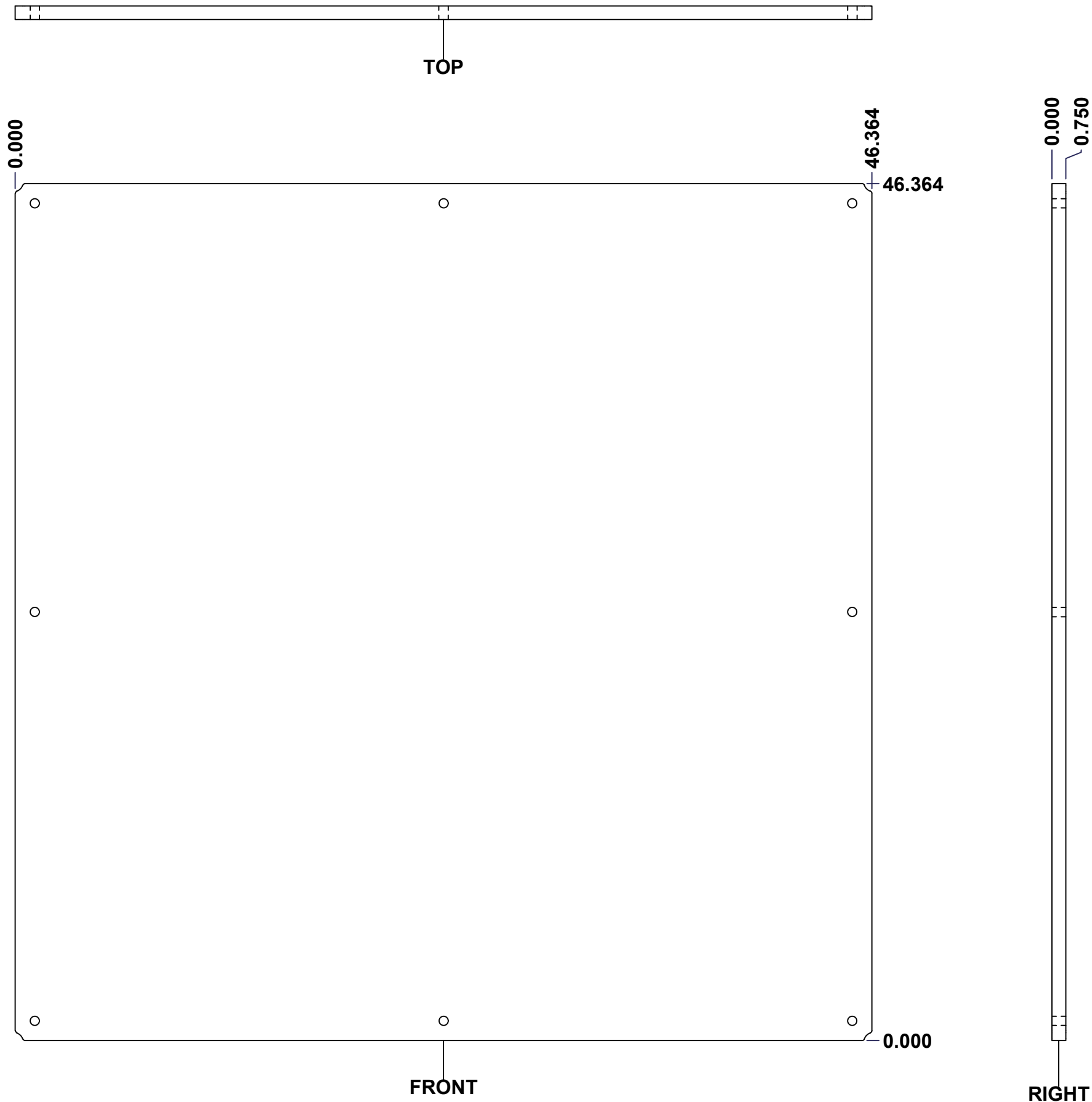


6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
1	5412ESSDD484812THI-R D	0	5412ESSDD 48" x 48" Right Door Insulation
3	STK-K-12590	7	5412 ESS 1/4 Turn Lock
6	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSDD484812THRD -G	0	5412ESSDD 48" x 23.437" Cover Gasket Part
1	5412ESSDD484812THRD -P	0	5412ESSDD 48" x 48" Cover Part
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	Date 17-Jan-25
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSDD 48" x 48" Cover		
Part Number Numéro Pièce	Rev.	13
5412ESSDD484812THRD	0	20

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No.	Revisions	Date	By/Par

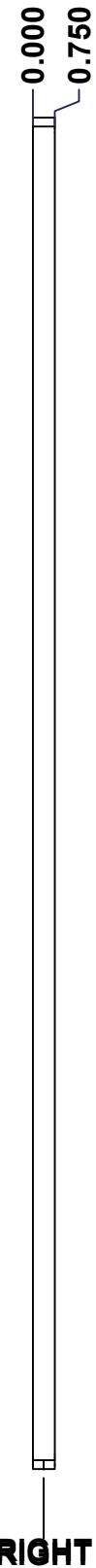
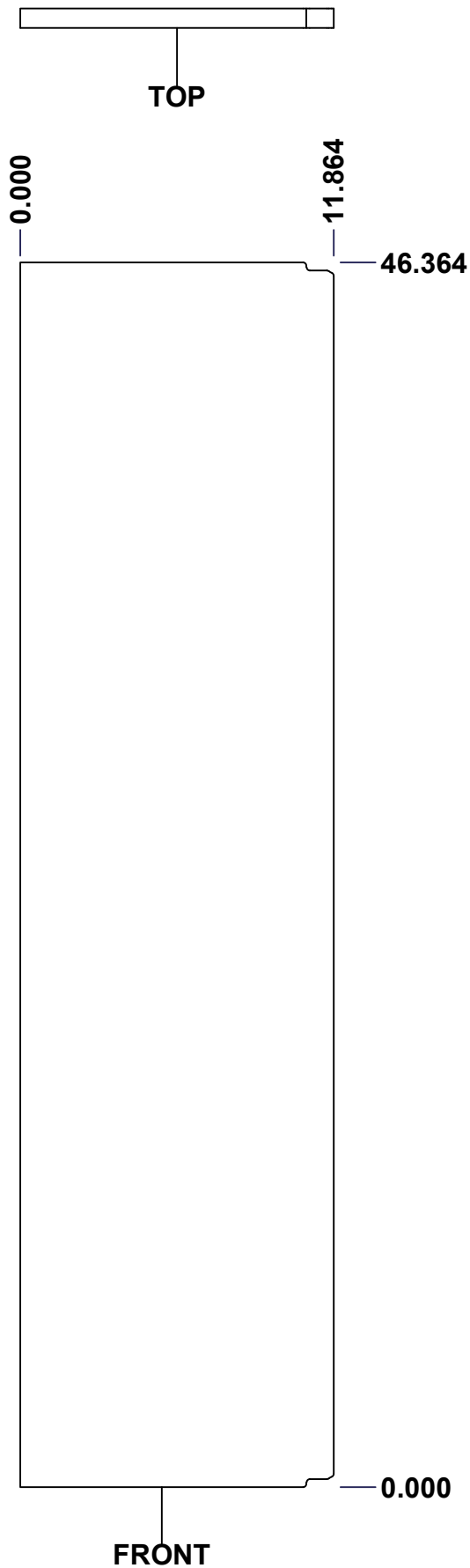
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement Max 3.0mm
	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5412ESSDD 48" x 48" Back Insulation	
Detail Rev.	
Part Number Numéro Pièce 5412ESSDD484812THI-B	Rev. 14 0 20

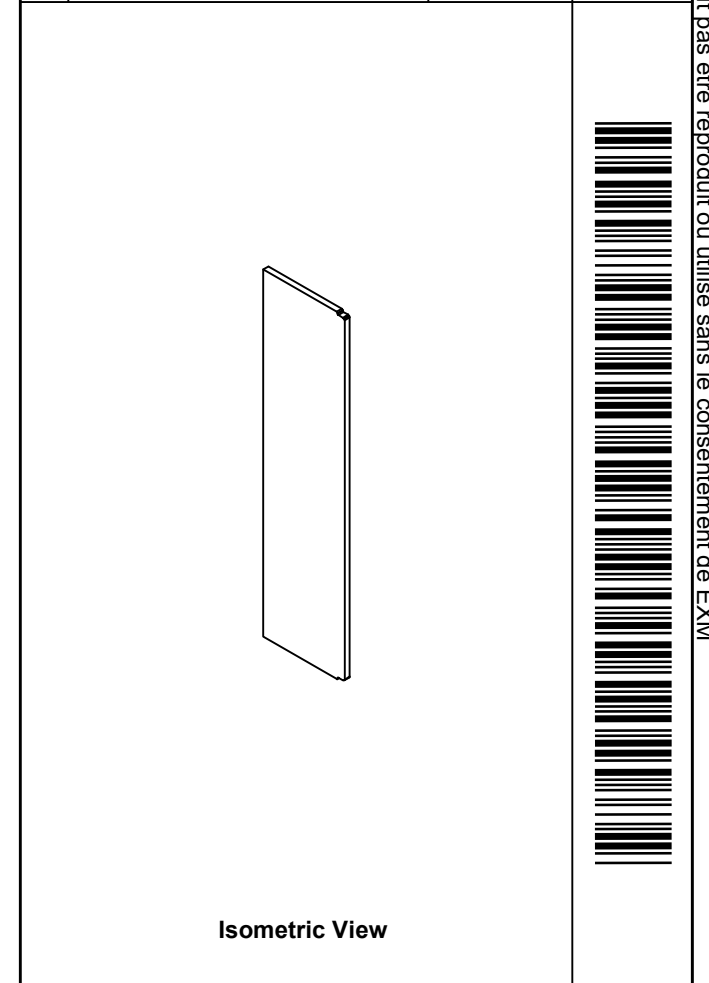
SEE BILL OF MATERIAL ON LAST PAGE


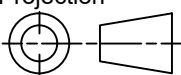
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No.	Revisions	Date	By/Par

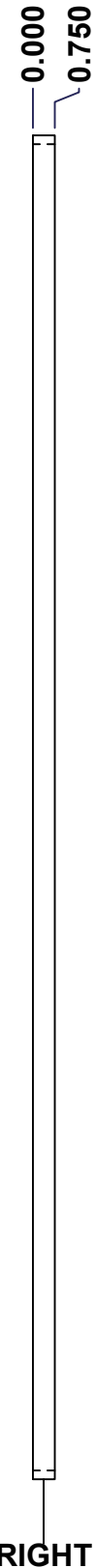
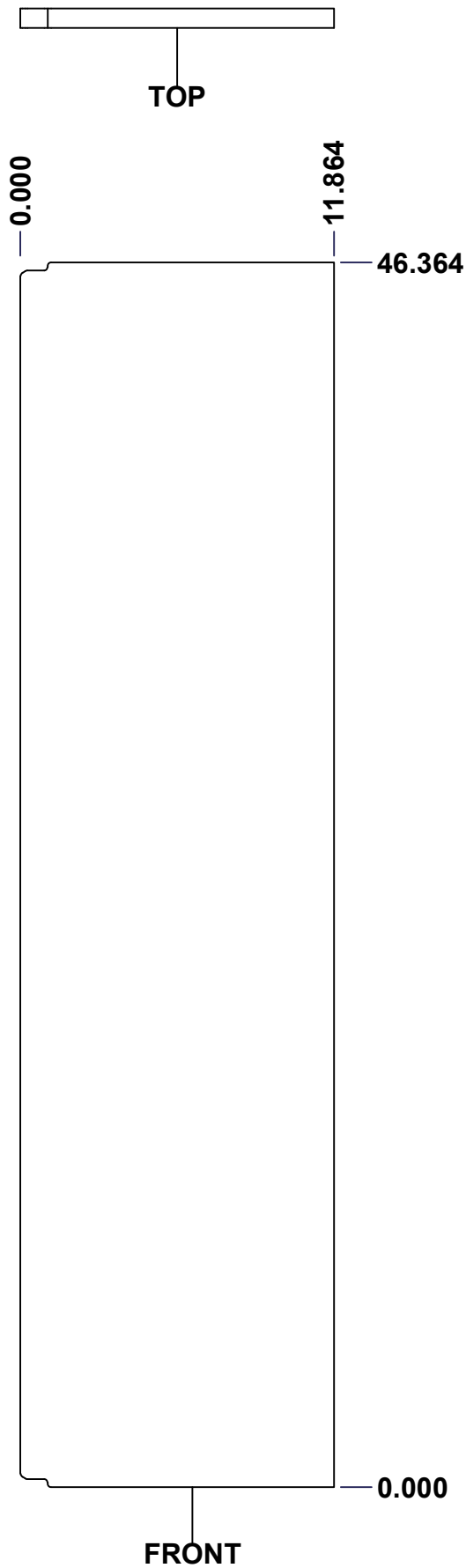


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSDD 48" x 48" Left Insulation		
Part Number Numéro Pièce	Rev.	15
5412ESSDD484812TH-LS	0	20

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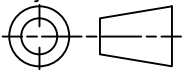
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Isometric View



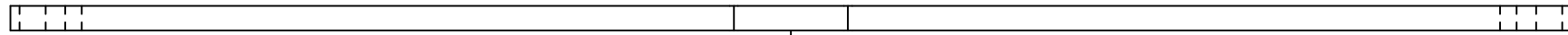
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07	
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSDD 48" x 48" Right Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESSDD484812THI-RS	Rev. 0	16 / 20

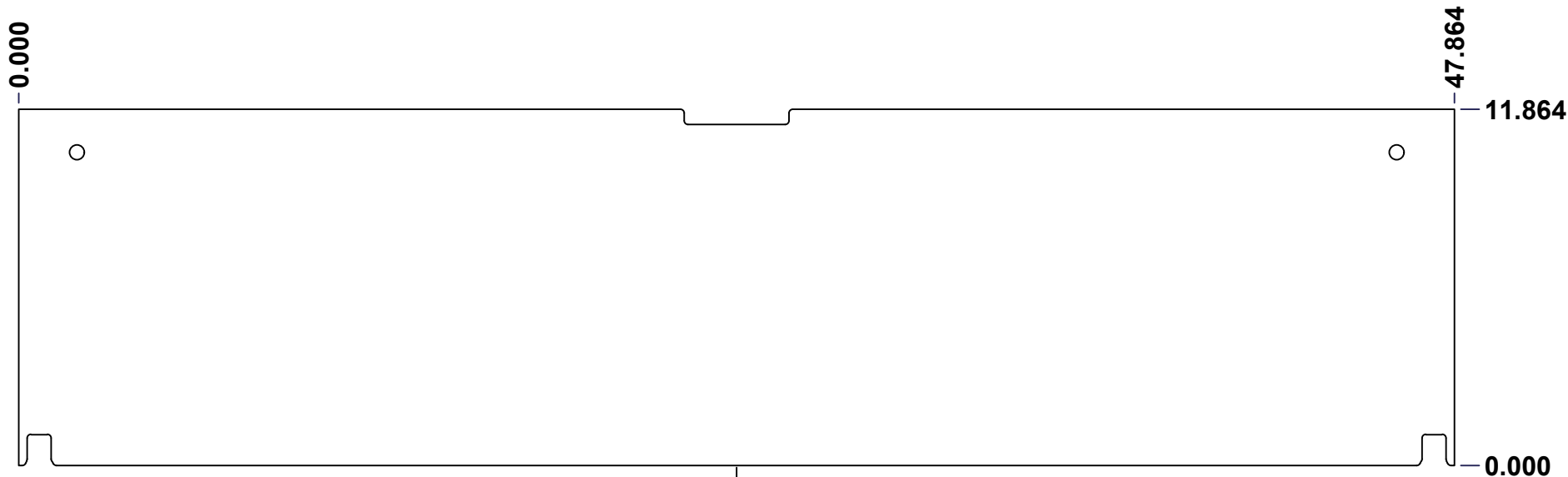
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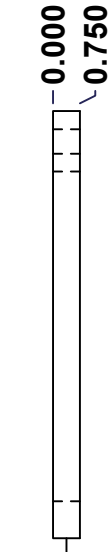
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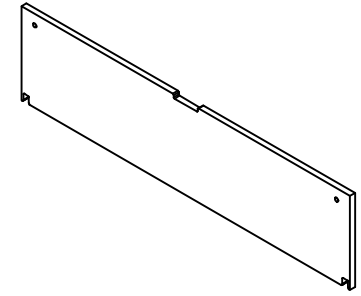
TOP



FRONT



RIGHT



Isometric View



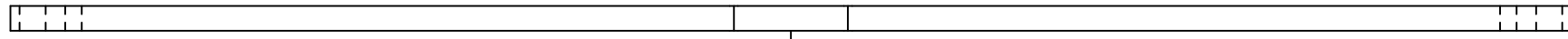
No.	Revisions	Date	By/Par

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/3/2024
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini Brushed
Description	Detail Rev.	
5412ESSDD 48" x 48"Top Insulation		
Part Number Numéro Pièce	Rev.	17
5412ESSDD484812THI-TP	0	20

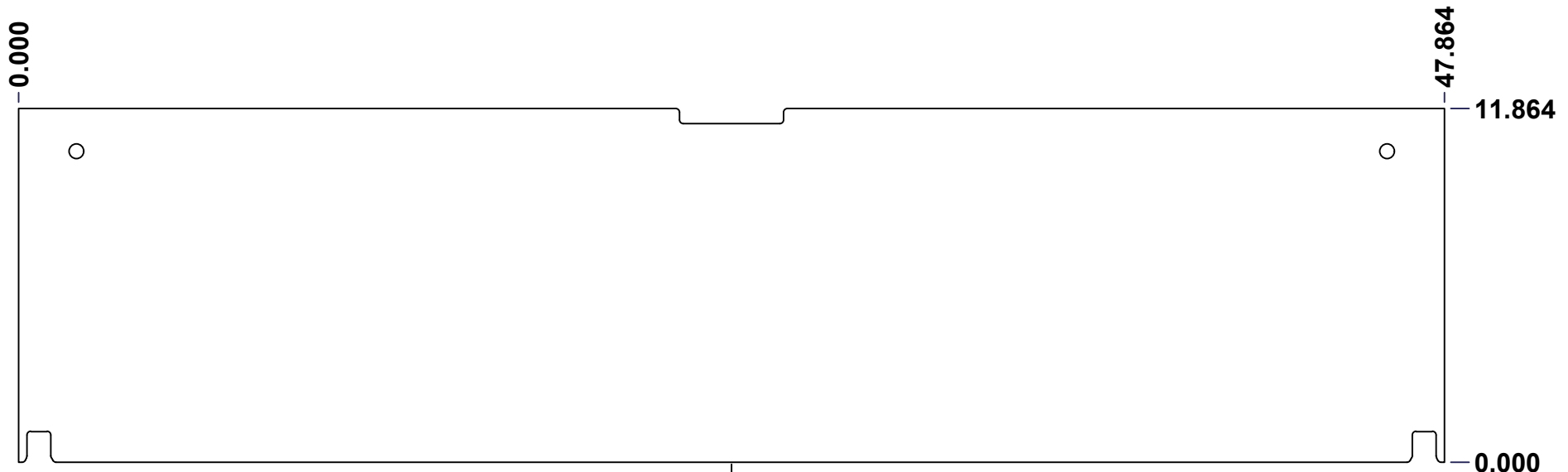
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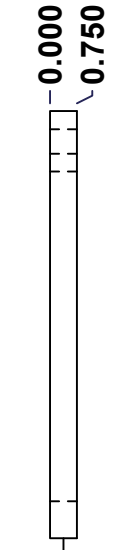
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TOP

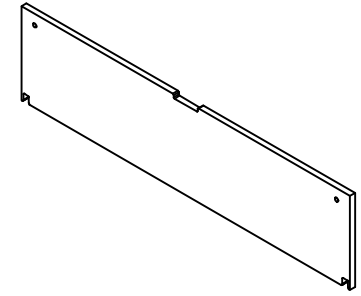


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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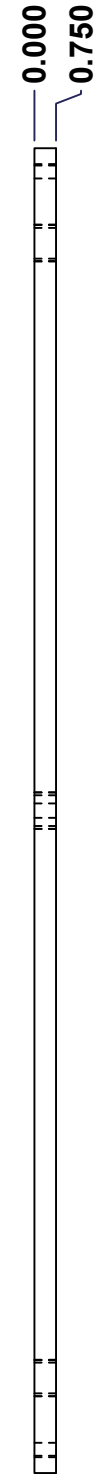
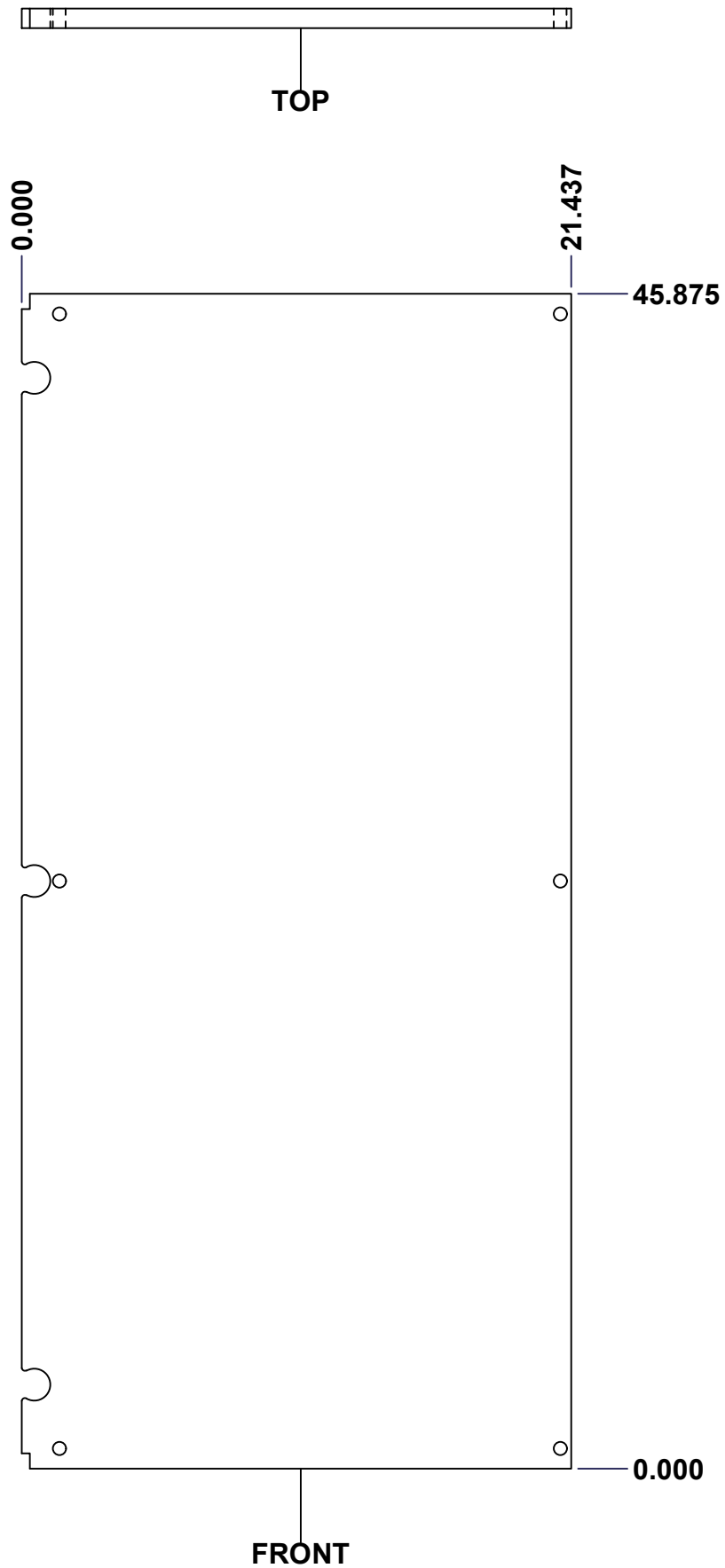
Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Brushed
Description: 5412ESSDD 48" x 48" Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESSDD484812THI-BT	Rev. 18 / 20

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No.	Revisions	Date	By/Par

Isometric View

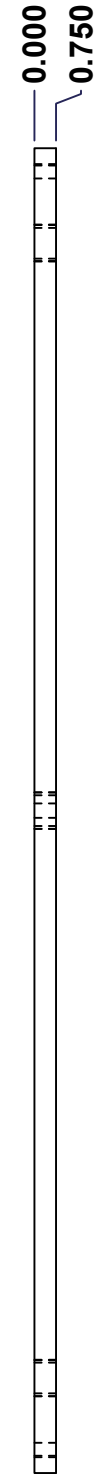
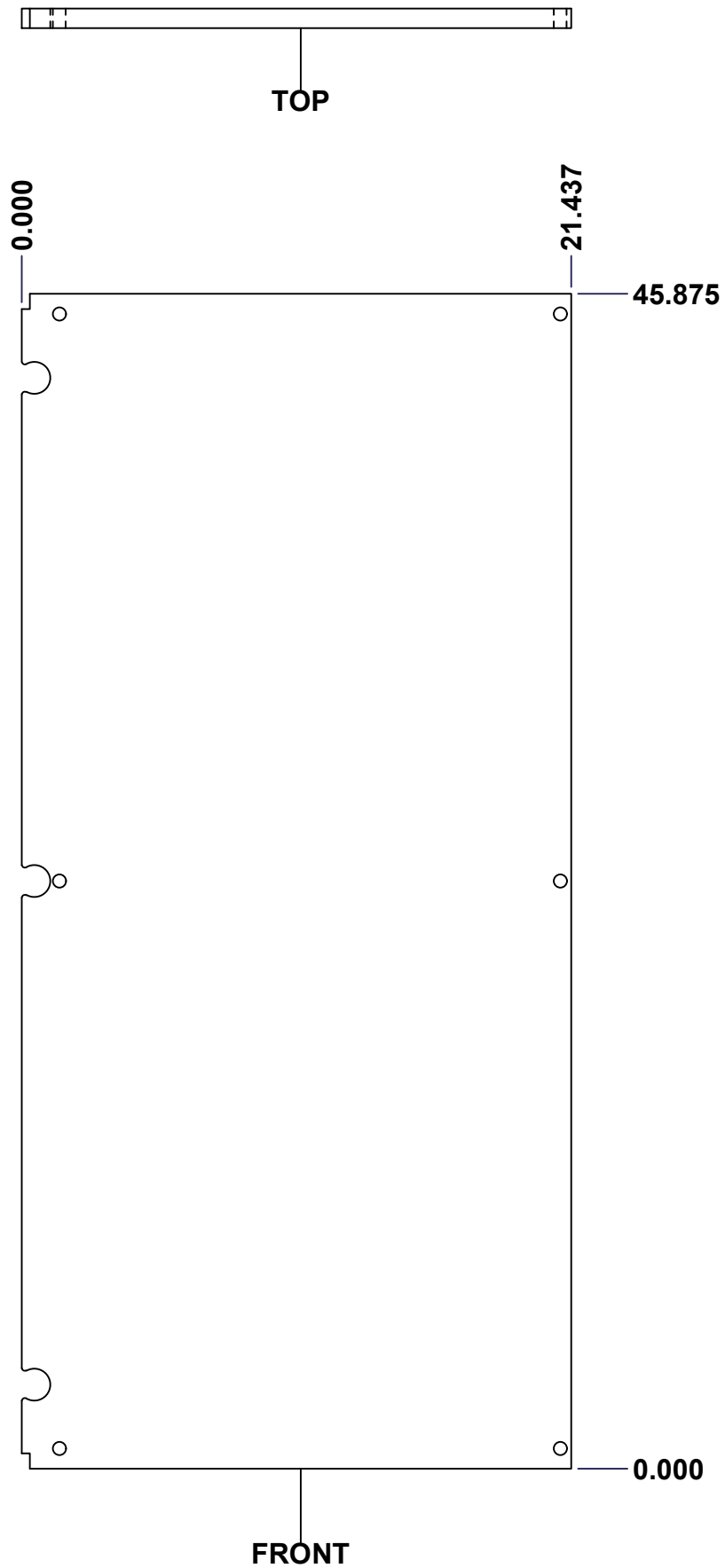
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description		Detail Rev.
5412ESSDD 48" x 48" Left Door Insulation		
Part Number Numéro Pièce	Rev. 0	19 20

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5412ESSDD484812TH-LD

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No.	Revisions	Date	By/Par

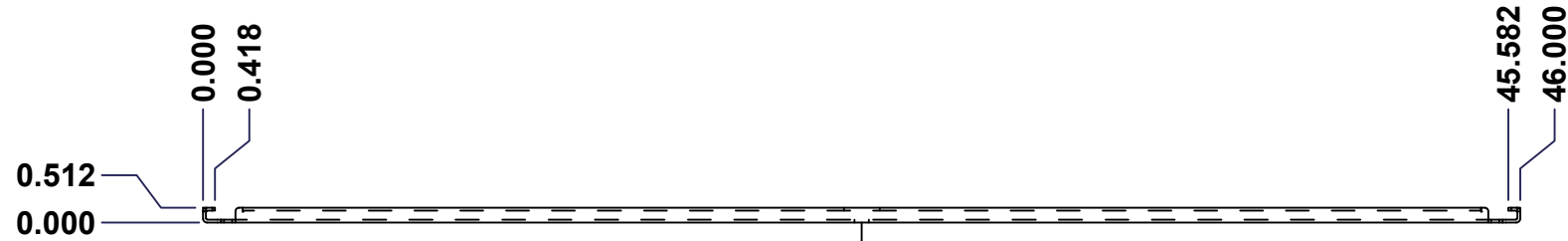
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description			Detail Rev.
5412ESSDD 48" x 48" Right Door Insulation			
Part Number Numéro Pièce		Rev.	20
5412ESSDD484812TH-RD		0	20

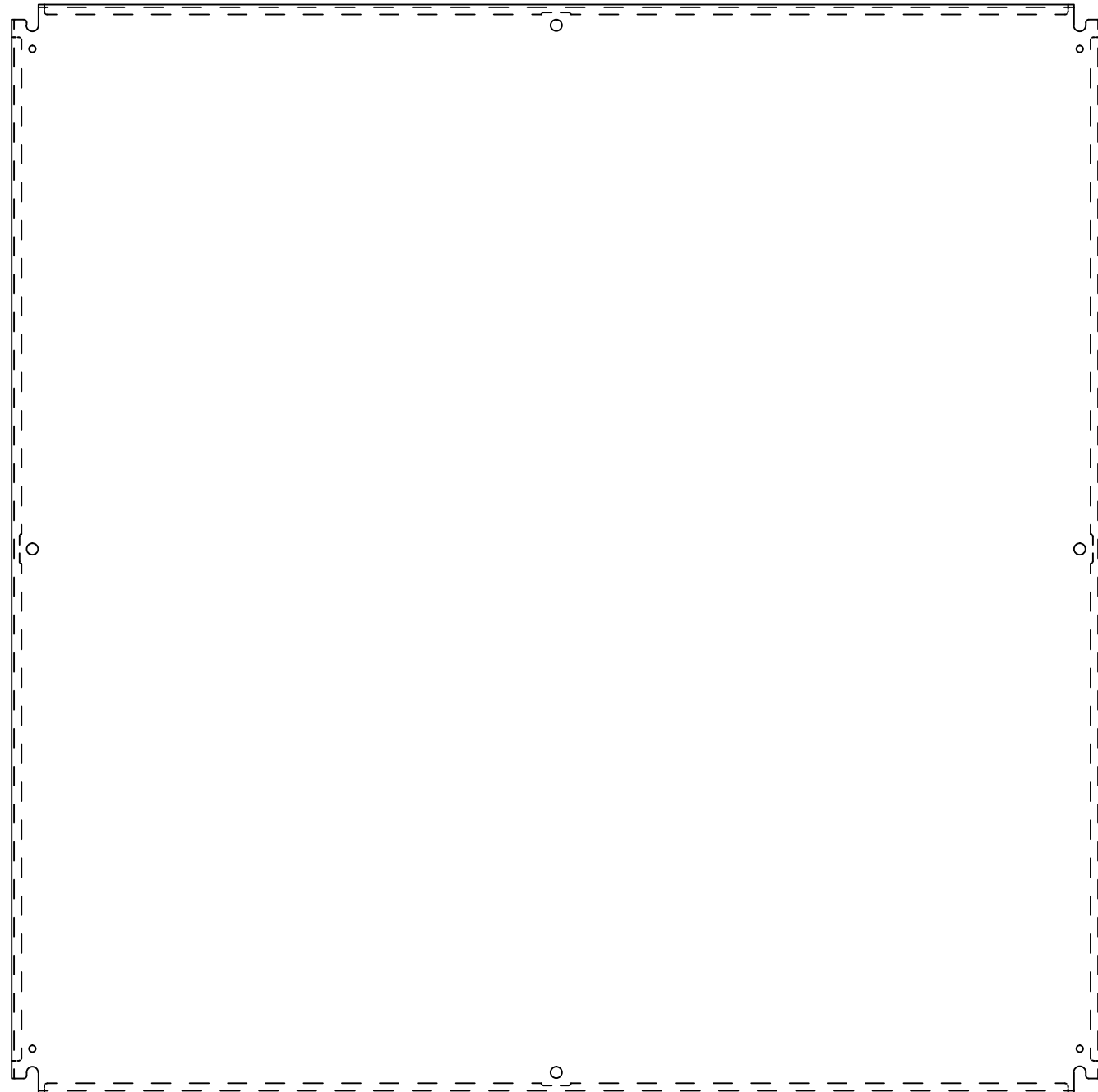
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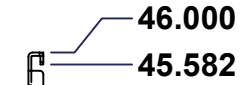
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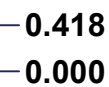
TOP



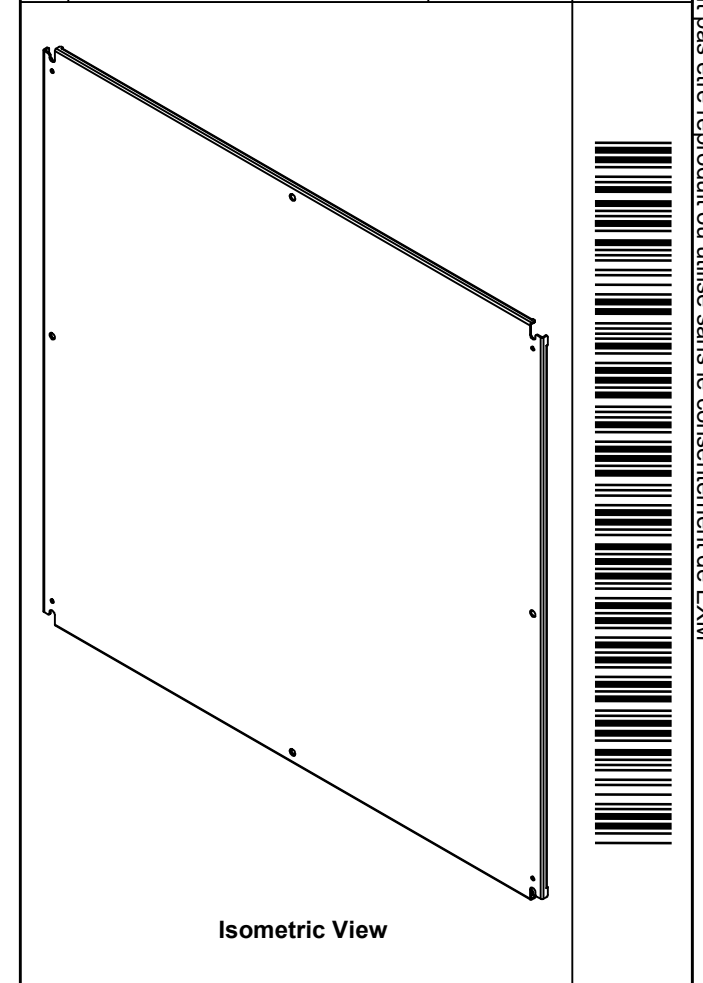
FRONT


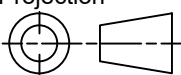


RIGHT



No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
881 SP4848G	0 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4848G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

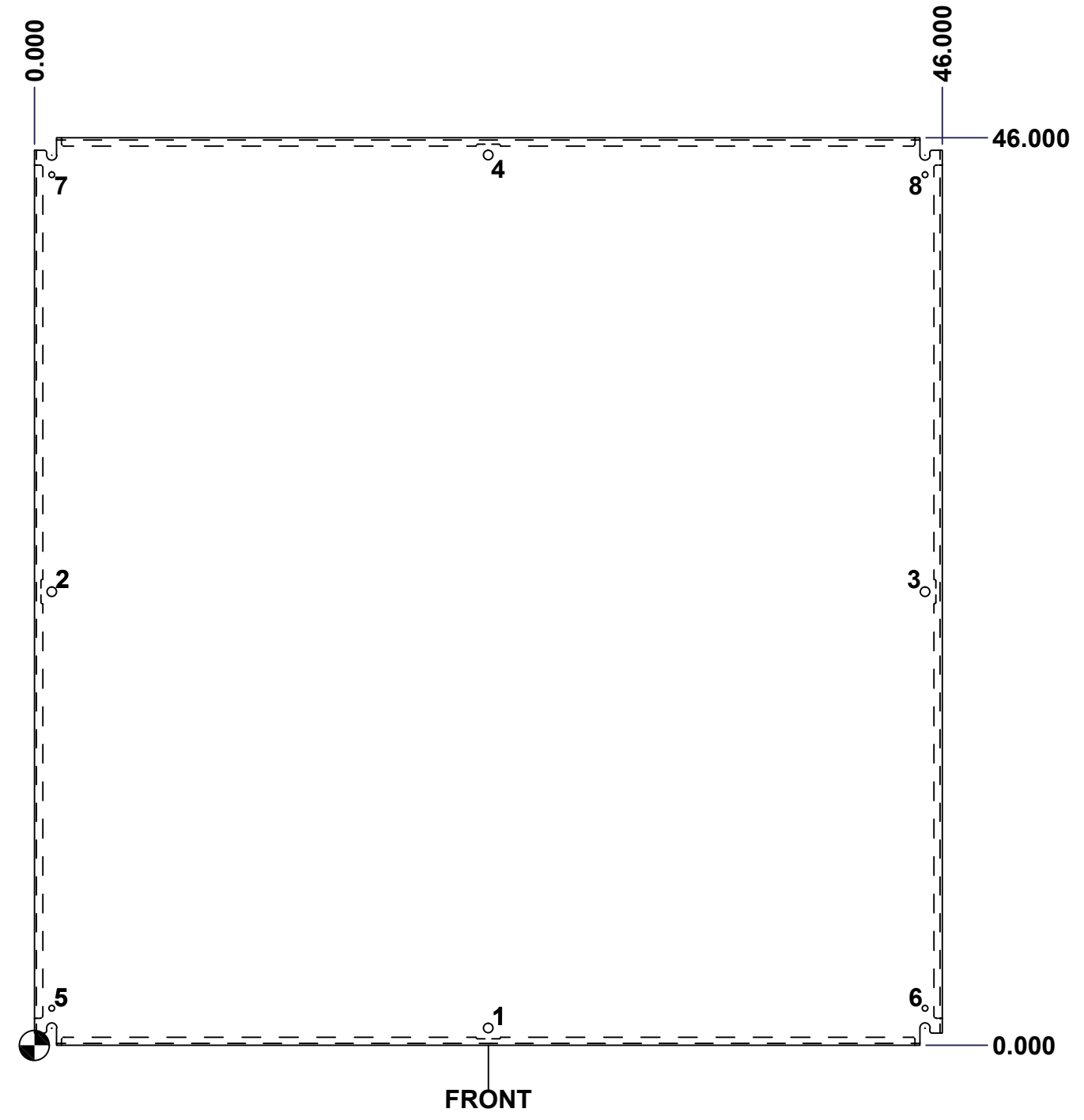
Parts List

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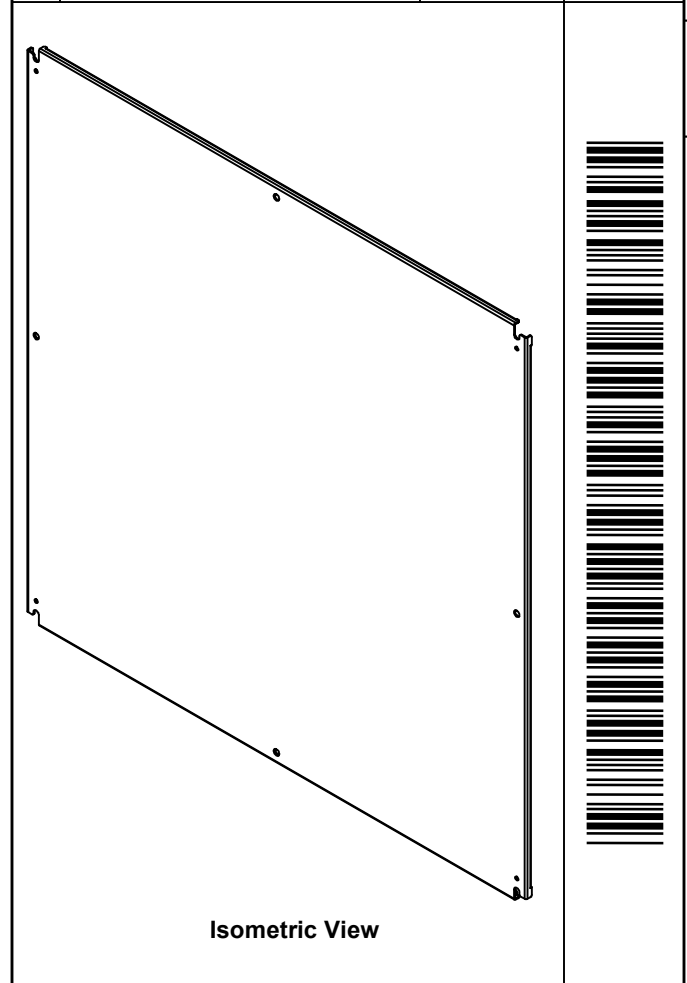
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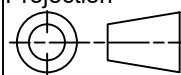
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	23.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
3	45.125	23.000	MTG STUD HOLE (RND Ø0.500)
4	23.000	45.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	45.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	44.125	GROUND HOLE (RND Ø0.290)
8	45.125	44.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP4848G	0	2