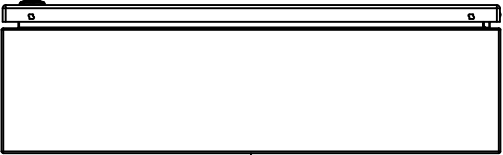


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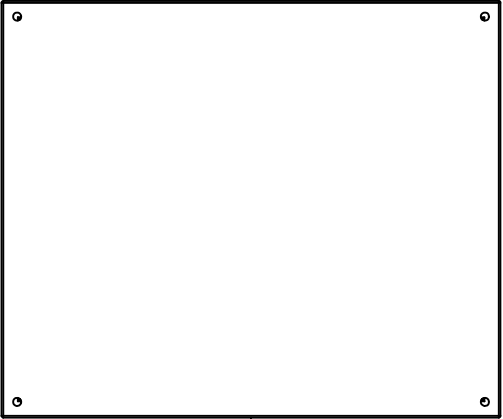
Tolerance ±1/32" unless otherwise specified

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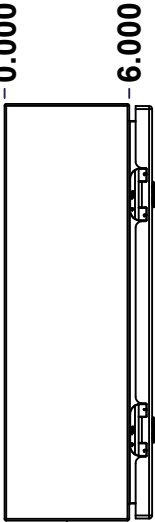
Tolérance ±1/32" sauf spécification contraire



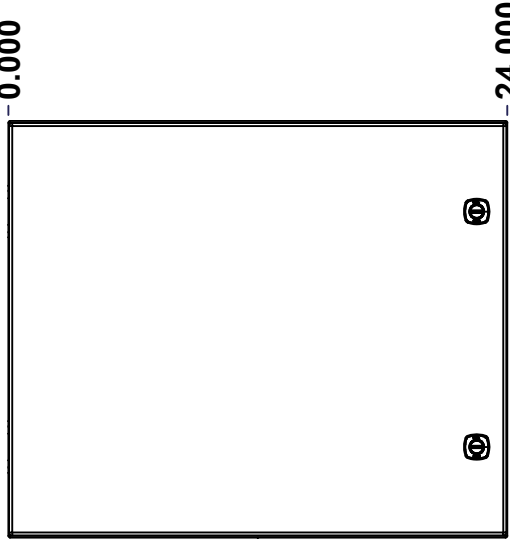
TOP



BACK



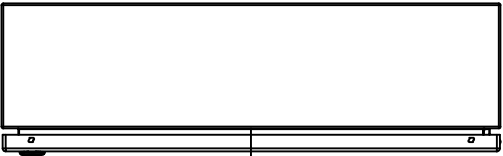
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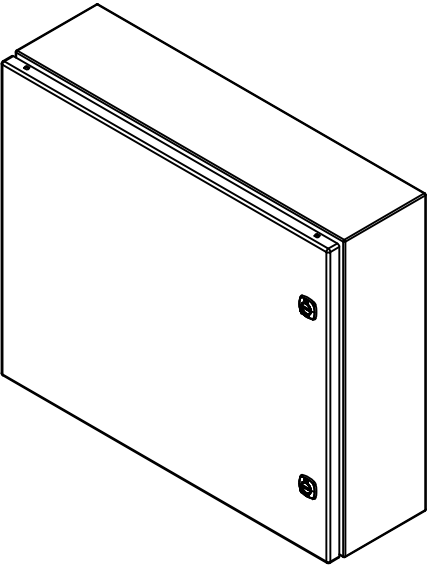
FRONT



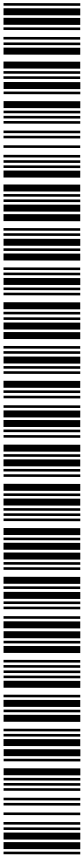
RIGHT



BOTTOM



Isometric View



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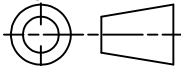


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 06-Aug-13

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 20" x 24" x 6" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSP202406

Rev.

1

2

SEE BILL OF MATERIAL ON LAST PAGE

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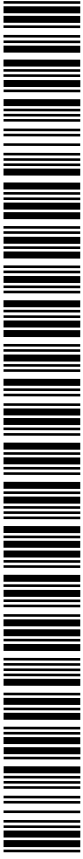
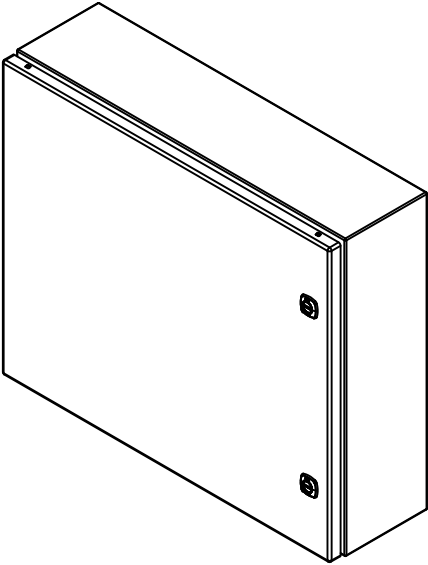
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	Date 06-Aug-13
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ESSP 20" x 24" x 6" Assembly			
Part Number Numéro Pièce			Rev.
5412ESSP202406			0
			2

1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP2420G	0	881 SP - Inner Panel
1	5412ESSP202406C	0	5412ESSP 20" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSP202406B	0	5412ESSP 20" x 24" x 6" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

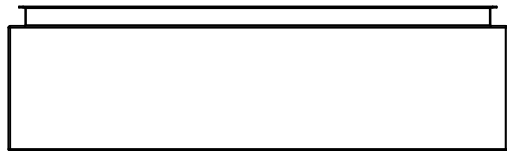
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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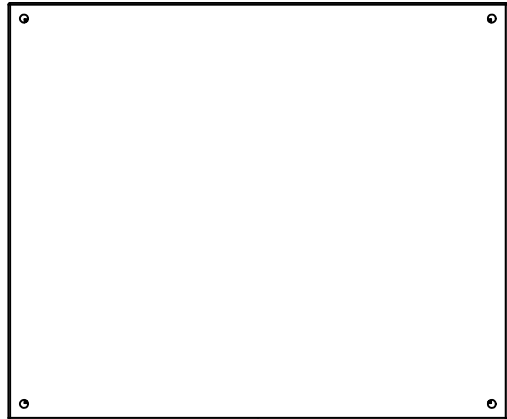
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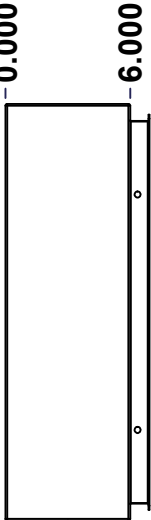
Tolérance ±1/32" sauf spécification contraire



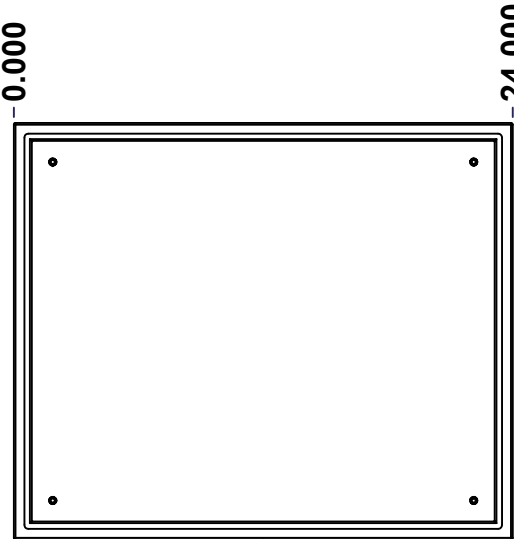
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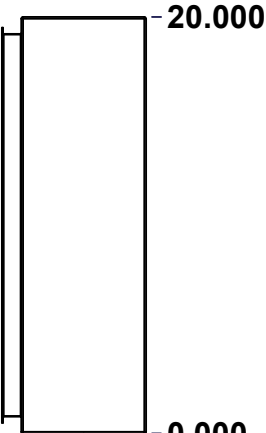
BACK



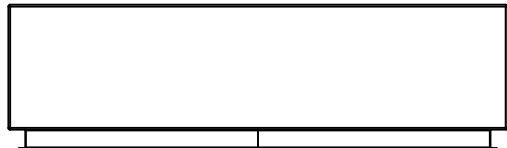
LEFT



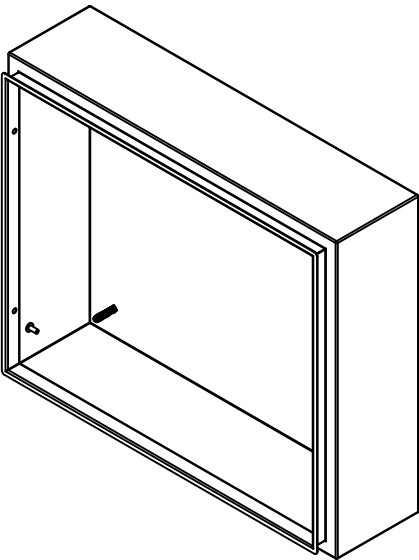
FRONT



RIGHT



BOTTOM



Isometric View



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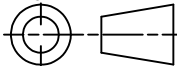


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 06-Aug-13

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESSP 20" x 24" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSP202406B

Rev.

1

0

7

SEE BILL OF MATERIAL ON LAST PAGE

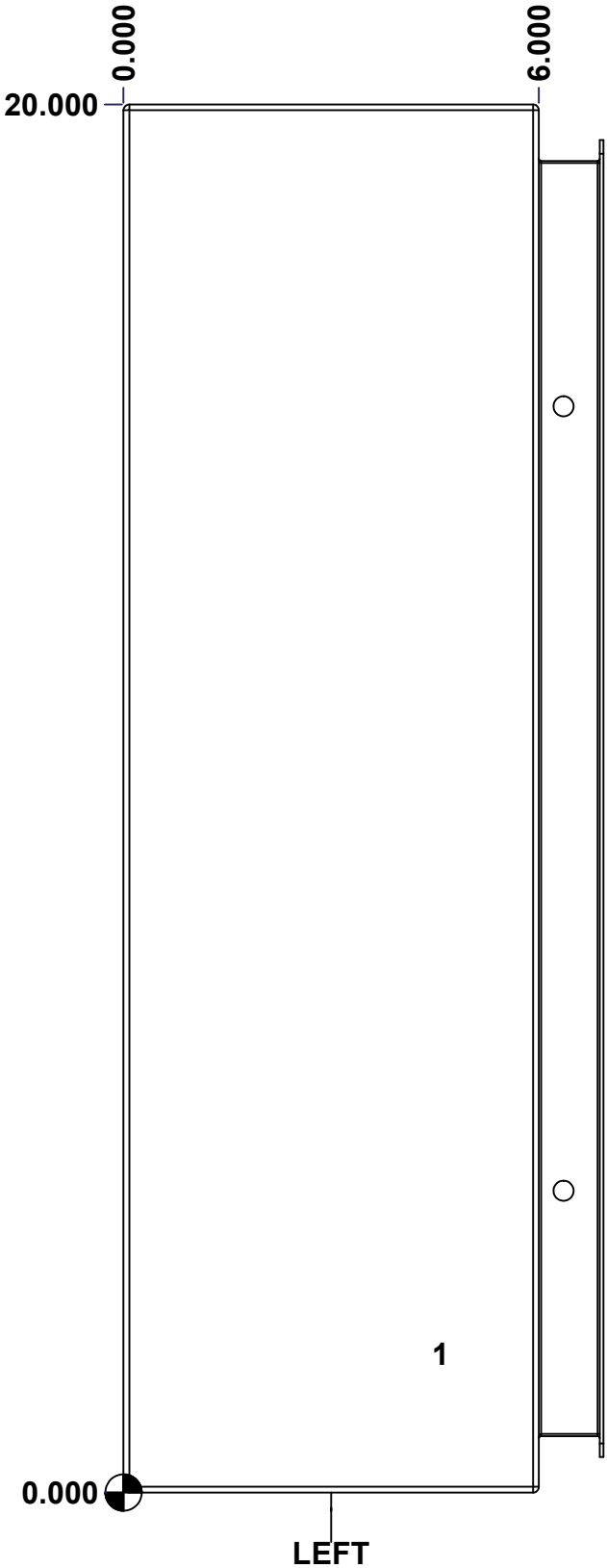
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSP 20" x 24" x 6" Body		
	Part Number Numéro Pièce	Rev.	5 7
	5412ESSP202406B	0	

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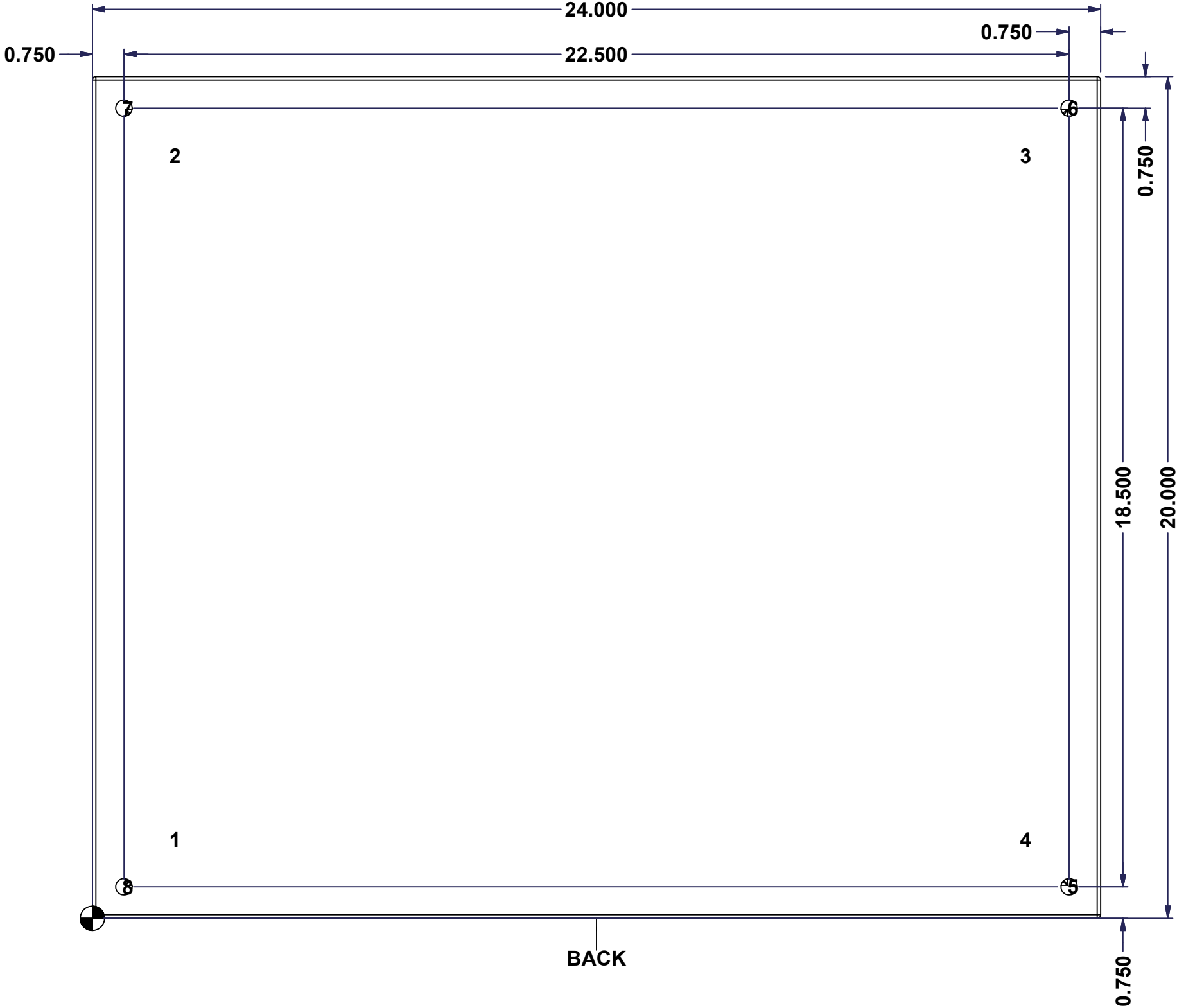
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	22.125	18.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



BACK

	Description	Status	
	5412ESSP 20" x 24" x 6" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESSP202406B			

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Tolerance ±1/32" unless otherwise specified

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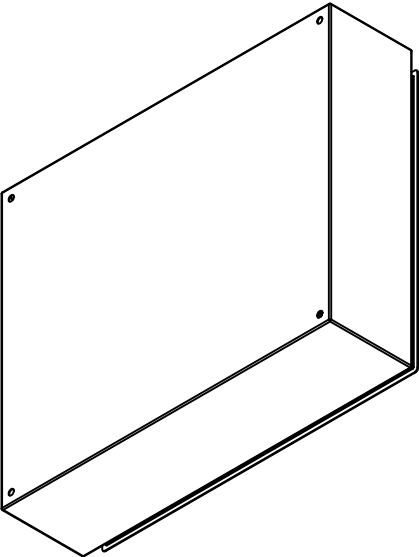
Tolérance ±1/32" sauf spécification contraire

No.

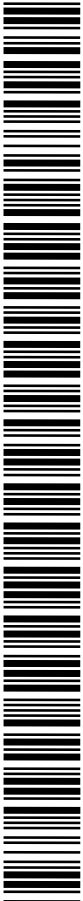
Revisions

Date

By/Par



Isometric View





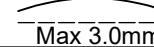
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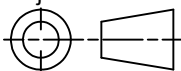
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

06-Aug-13

Material

Matière

16 Ga Stainless Steel 304 (1.4mm)

Color

Couleur

Asa-61 Grey

Finish

Fin

Smooth

Description

5412ESSP 20" x 24" x 6" Body

Detail Rev.

Part Number

Numéro Pièce

5412ESSP202406B

Rev.

7

7

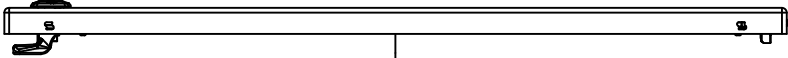
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP202406B-P	0	5412ESSP 20" x 24" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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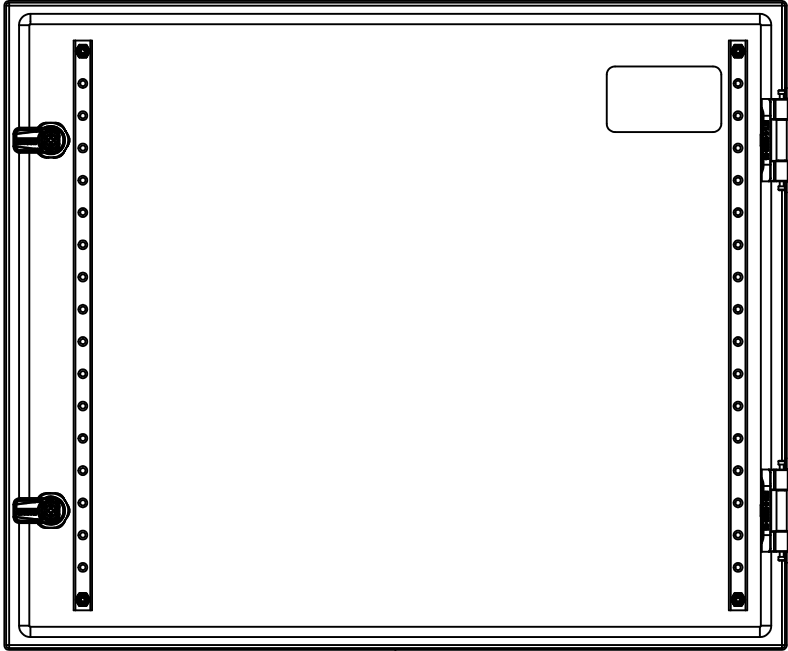
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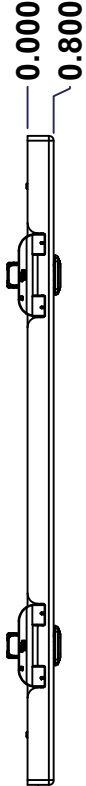
Tolérance ±1/32" sauf spécification contraire



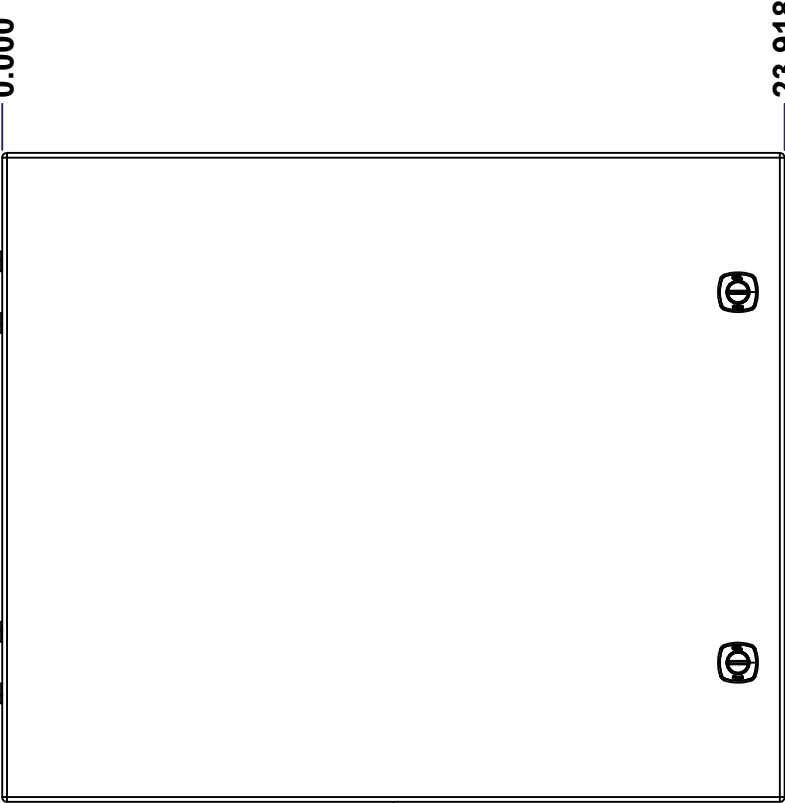
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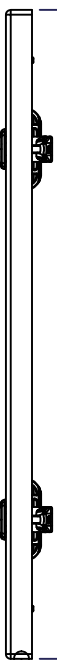
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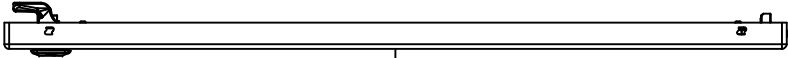
LEFT



FRONT

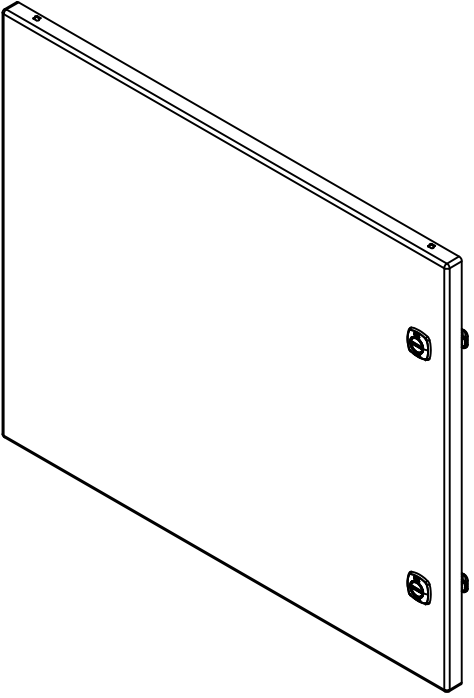


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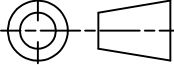
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 06-Aug-13	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESSP 20" x 24" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	1 3
SEE BILL OF MATERIAL ON LAST PAGE		5412ESSP202406C	

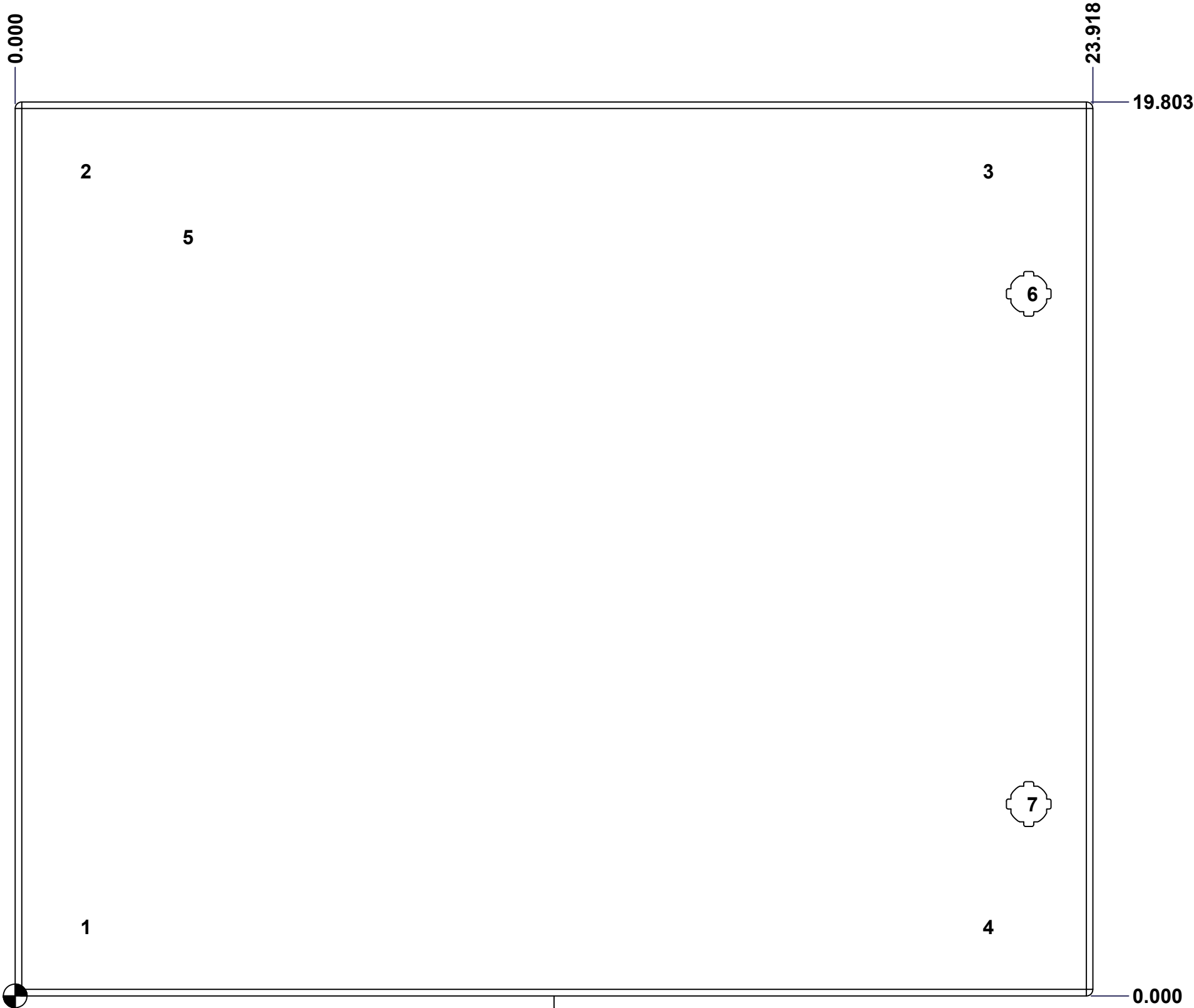
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	21.517	18.268	STUD M6 x 18mm (Inside)
4	21.517	1.535	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	16.803	LABEL_EXM (Inside)
6	22.494	15.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	22.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description		Status	
	5412ESSP 20" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESSP202406C		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

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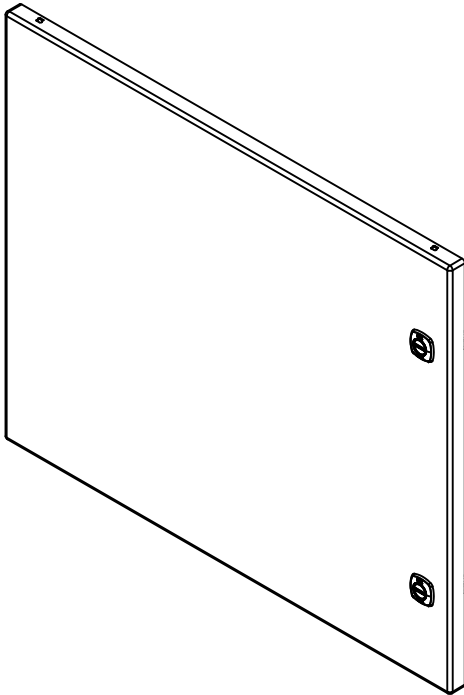
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





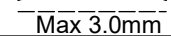
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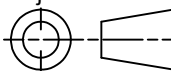
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date 06-Aug-13

Material

Matière

16 Ga Stainless Steel 304 (1.4mm)

Color

Couleur

Asa-61 Grey

Finish

Fin

Smooth

Description

5412ESSP 20" x 24" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESSP202406C

Rev.

0

3

3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP202406G	0	5412ESSP 20" x 24" Cover Gasket Part
1	5412ESSP202406C-P	0	5412ESSP 20" x 24" Cover Part
2	STK-K-09850	6	5412 ESS Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2420G.idw

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Isometric View

1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

FRONT

