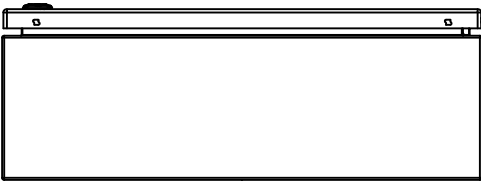


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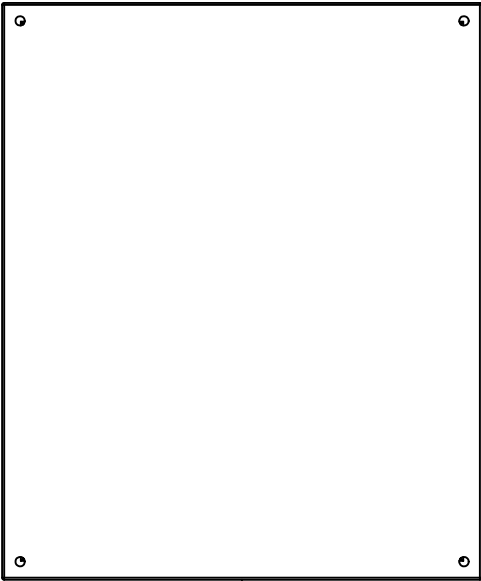
Tolerance ±1/32" unless otherwise specified

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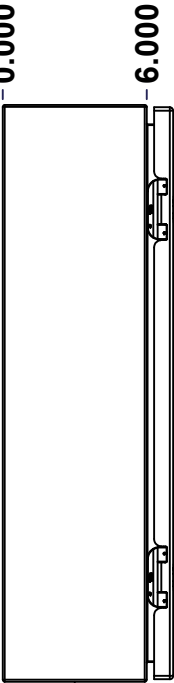
Tolérance ±1/32" sauf spécification contraire



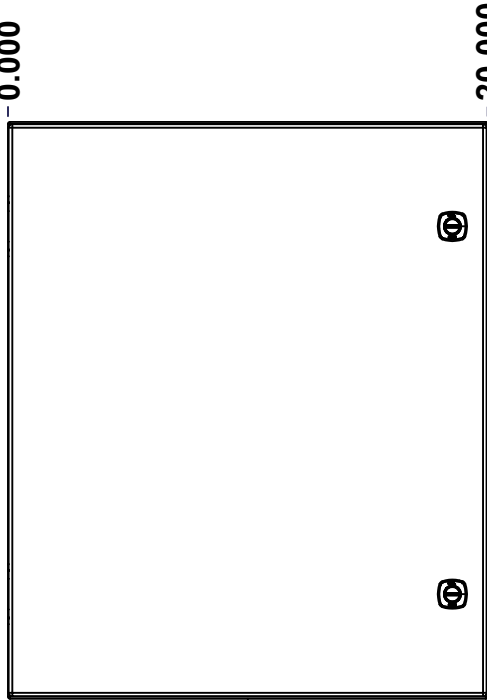
TOP



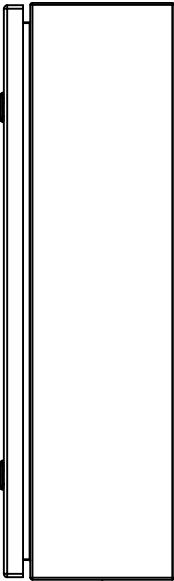
BACK



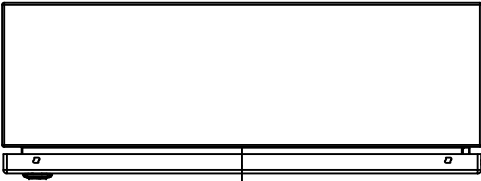
LEFT



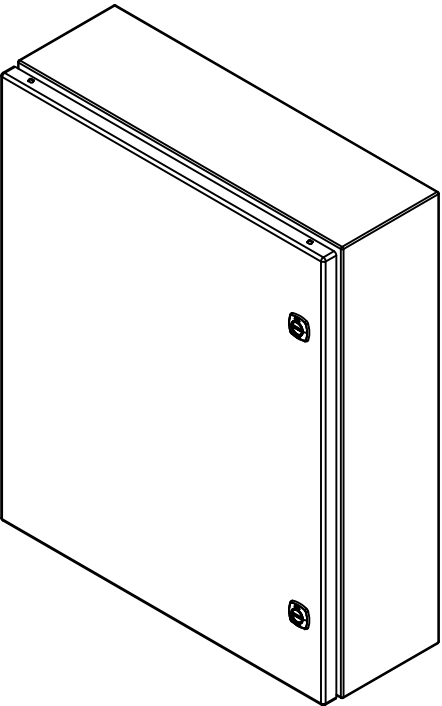
FRONT



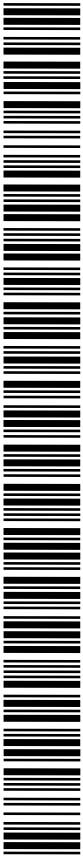
RIGHT



BOTTOM



Isometric View



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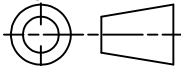


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 07-Aug-13

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESSP 24" x 20" x 6" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSP242006

Rev.

1

0

2

SEE BILL OF MATERIAL ON LAST PAGE

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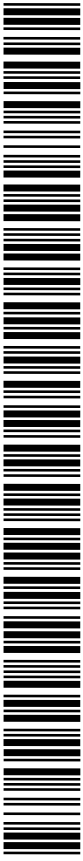
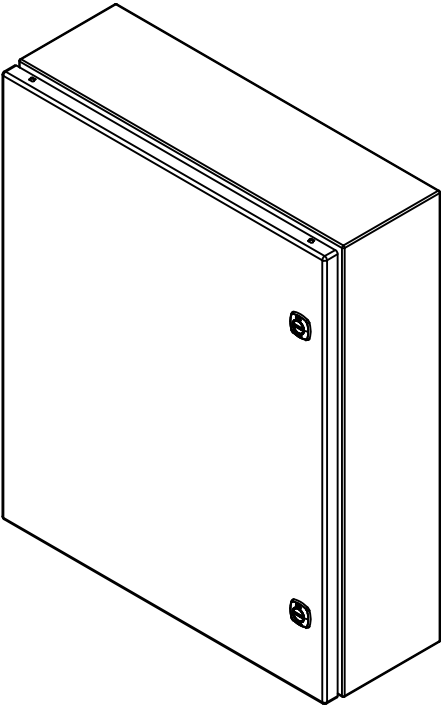
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 07-Aug-13	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
------------------	-------------	---------------	--------

Description	5412ESSP 24" x 20" x 6" Assembly	Detail Rev.	

Part Number Numéro Pièce	Rev.	2
5412ESSP242006	0	2

1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP2420G	0	881 SP - Inner Panel
1	5412ESSP242006C	0	5412ESSP 24" x 20" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSP242006B	0	5412ESSP 24" x 20" x 6" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP242006\5412ESSP242006B.idw

Tolérance ±1/32" sauf spécification contraire

TOP

BACK

LEFT

FRONT

RIGHT

BOTTOM

0.000

6.000

24.000

0.000

0.000

20.000

0.000

24.000

Isometric View

Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client

Drawn By
Dessiné Par

Material
Matière

Color
Couleur

Description

Part Number
Numéro Pièce

Date

Date 07-Aug-13

16 Ga Stainless Steel 304 (1.4mm)

Asa-61 Grey

5412ESSP 24" x 20" x 6" Body

5412ESSP242006B

Date

Rev. 0

1

7

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SEE BILL OF MATERIAL ON LAST PAGE

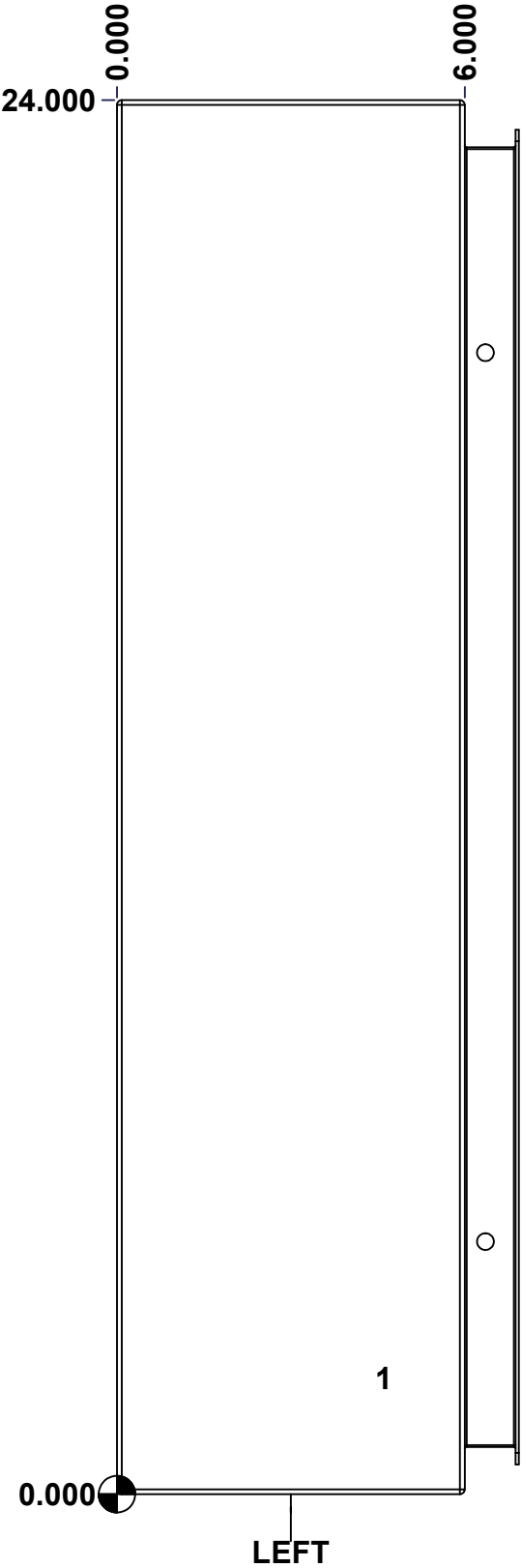
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP242006\5412ESSP242006B5.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSP 24" x 20" x 6" Body		
	Part Number Numéro Pièce	Rev.	5 / 7
	5412ESSP242006B	0	

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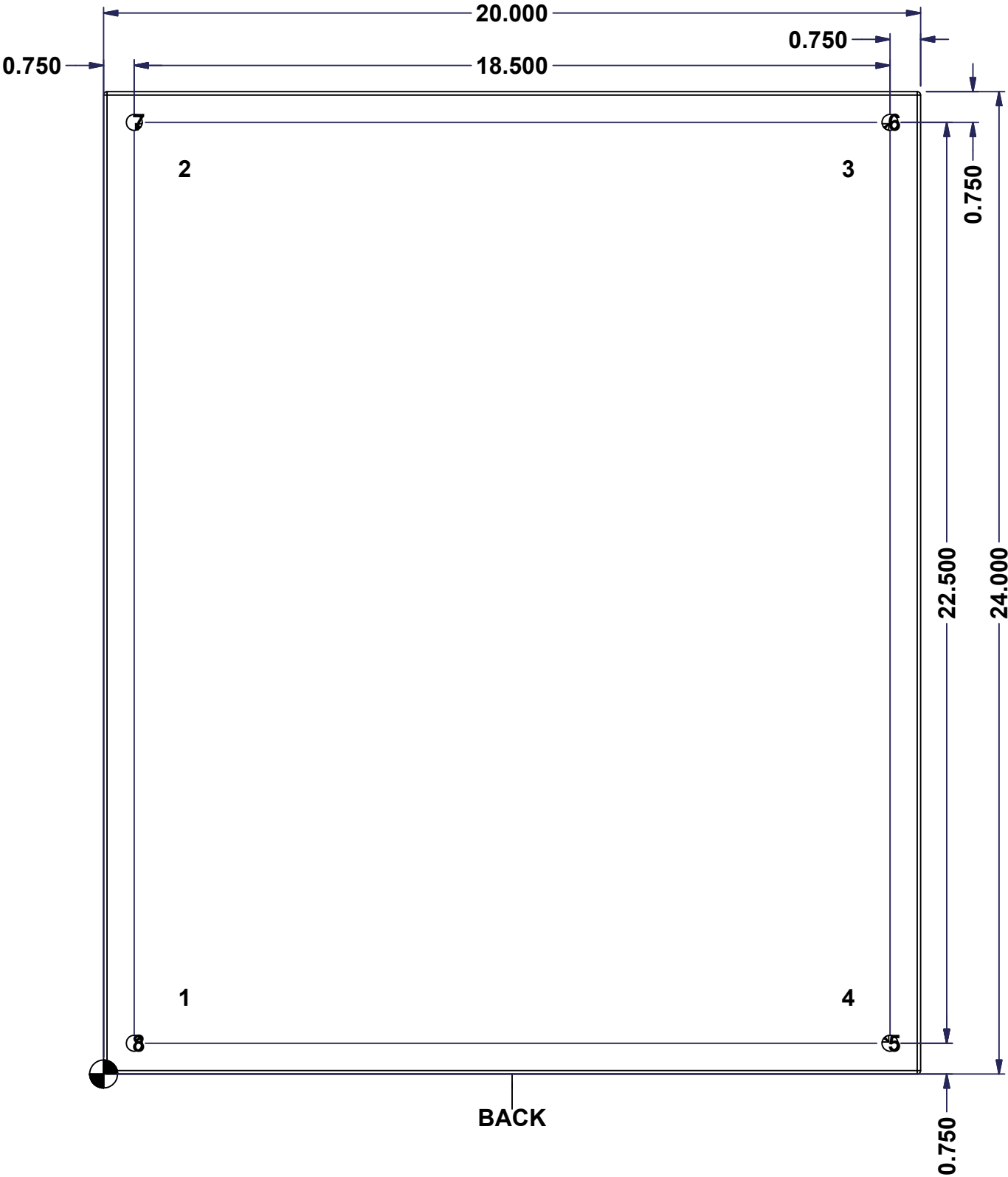
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP242006\5412ESSP242006B6.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



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	Description	Status	
	5412ESSP 24" x 20" x 6" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESSP242006B			

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Tolerance ±1/32" unless otherwise specified

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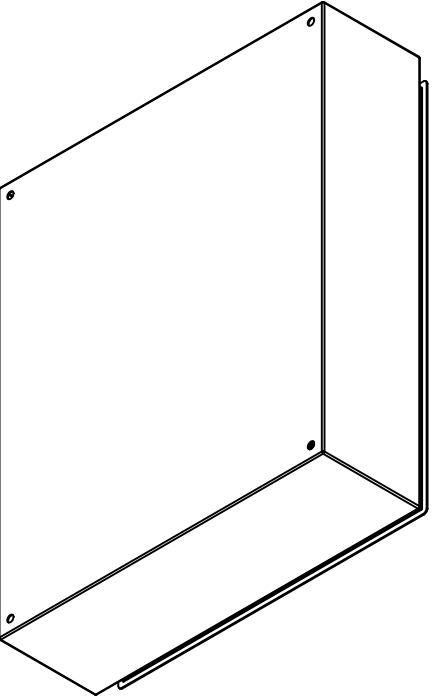
Tolérance ±1/32" sauf spécification contraire

No.

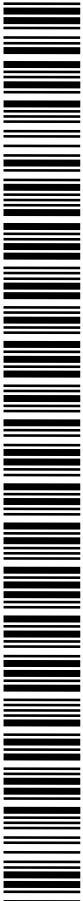
Revisions

Date

By/Par



Isometric View





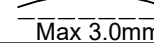
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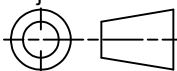
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

07-Aug-13

Material

Matière

16 Ga Stainless Steel 304 (1.4mm)

Color

Couleur

Asa-61 Grey

Finish

Fin

Smooth

Description

5412ESSP 24" x 20" x 6" Body

Detail Rev.

Part Number

Numéro Pièce

5412ESSP242006B

Rev.

7

7

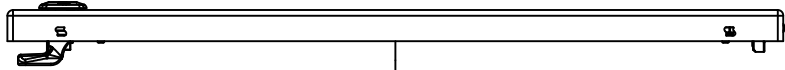
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP242006B-P	0	5412ESSP 24" x 20" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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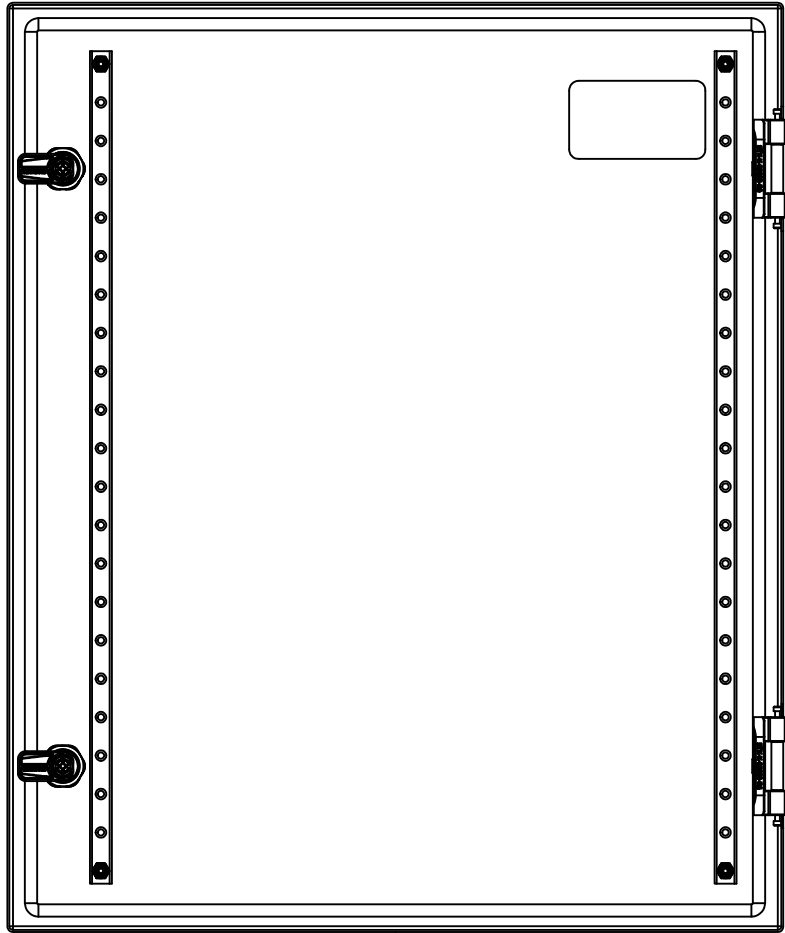
Tolerance ±1/32" unless otherwise specified

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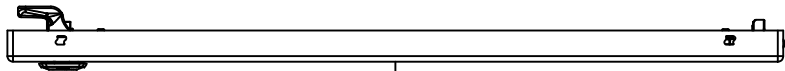
Tolérance ±1/32" sauf spécification contraire



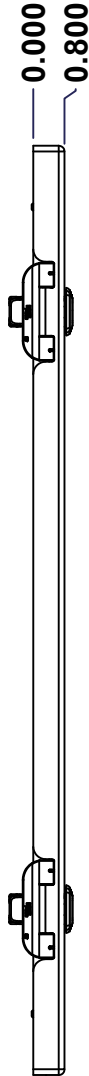
TOP



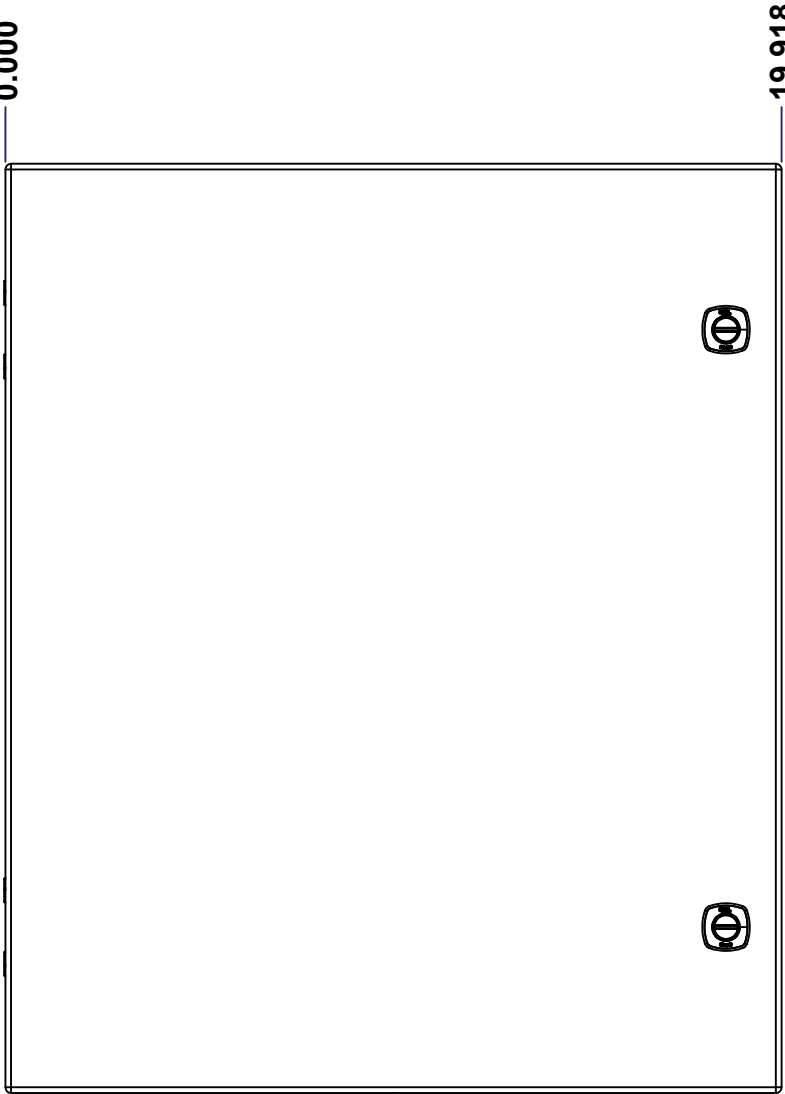
BACK



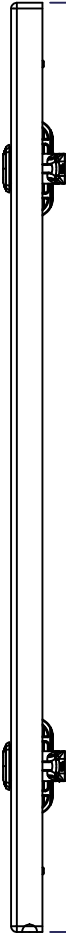
BOTTOM



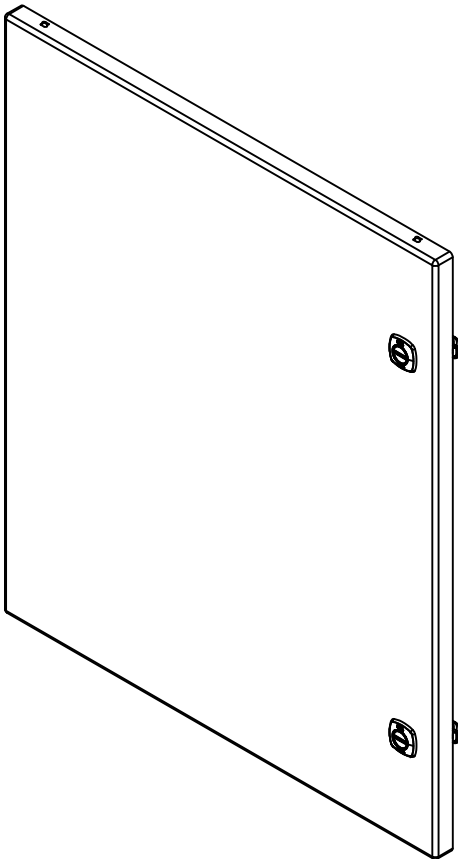
LEFT



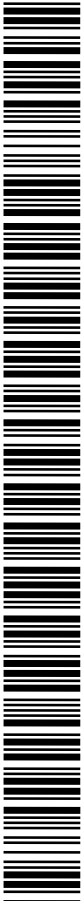
FRONT



RIGHT



Isometric View



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No.	Revisions	Date	By/Par

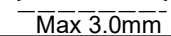


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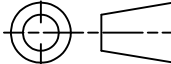
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

07-Aug-13

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESSP 24" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSP242006C

Rev.

0

1

3

SEE BILL OF MATERIAL ON LAST PAGE

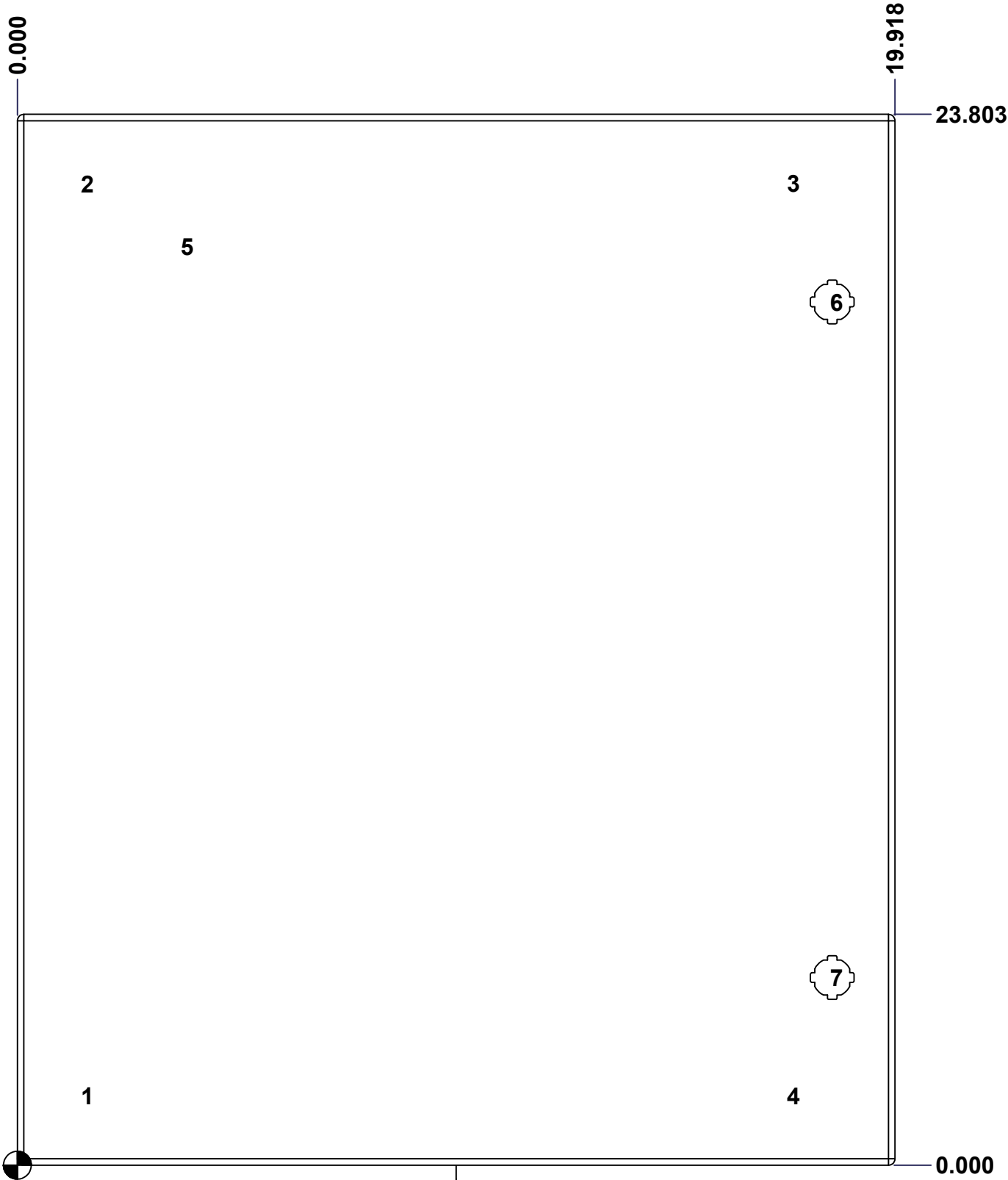
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP242006\5412ESSP242006C.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	17.517	22.236	STUD M6 x 18mm (Inside)
4	17.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	18.494	19.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	18.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description		Status	
	5412ESSP 24" x 20" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESSP242006C		0	3

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Tolerance ±1/32" unless otherwise specified

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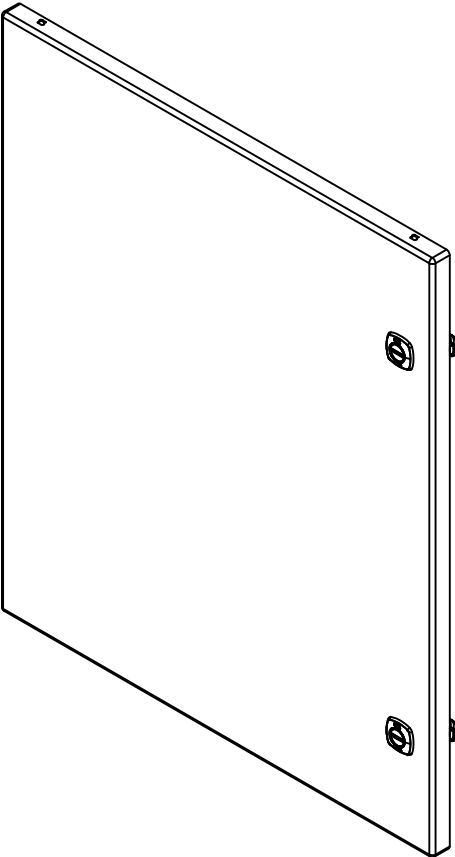
Tolérance ±1/32" sauf spécification contraire

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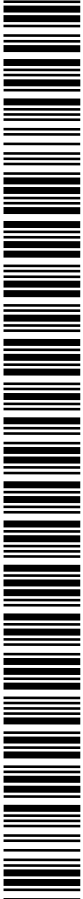
Revisions

Date

By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 07-Aug-13

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESSP 24" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSP242006C

Rev. 0

3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP242006G	0	5412ESSP 24" x 20" Cover Gasket Part
1	5412ESSP242006C-P	0	5412ESSP 24" x 20" Cover Part
2	STK-K-09850	6	5412 ESS Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2420G.idw

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1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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