

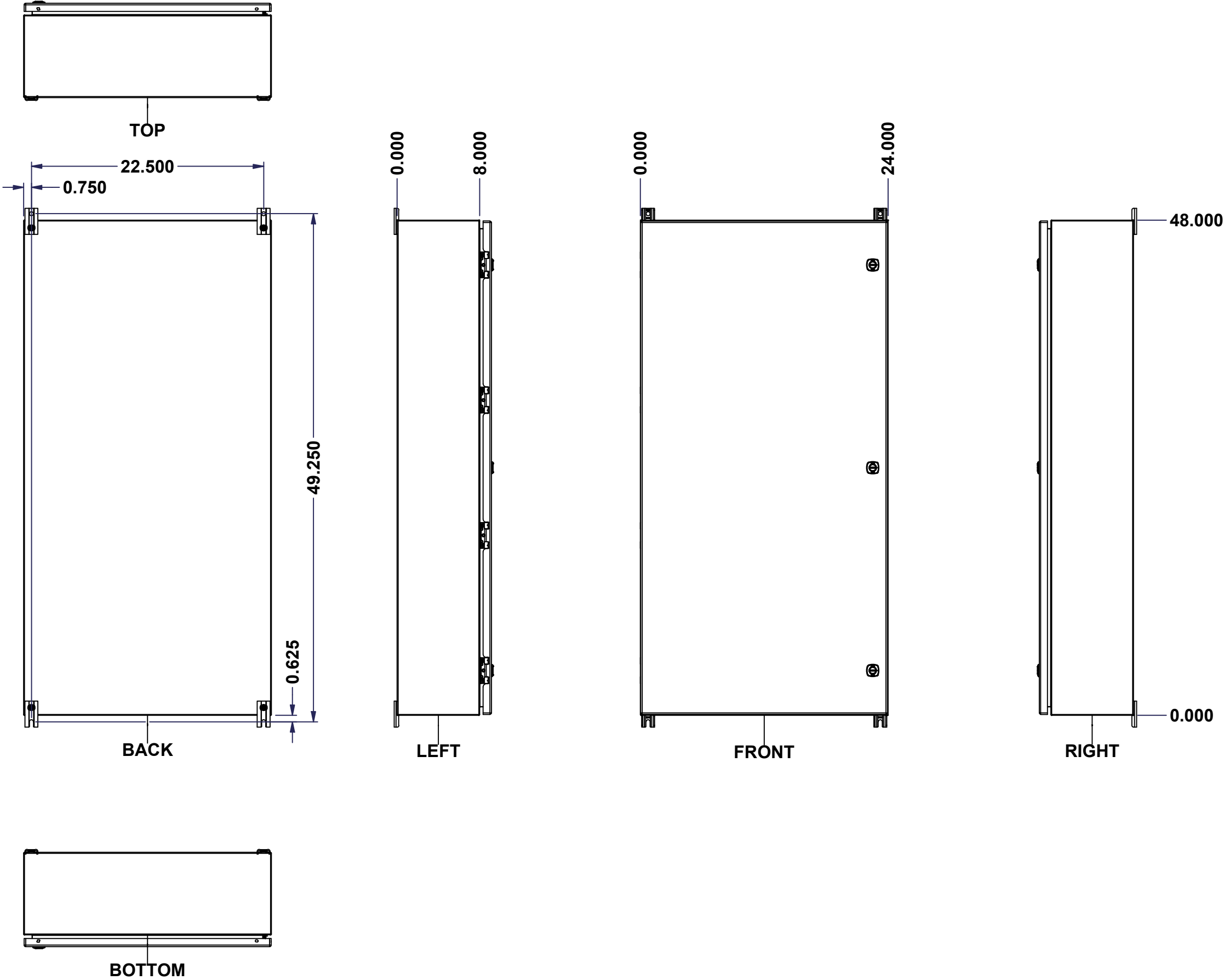
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP482408TH\5412ESSP482408TH.idw

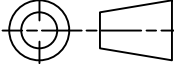
Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 04-May-23	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 48" x 24" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESSP482408TH			

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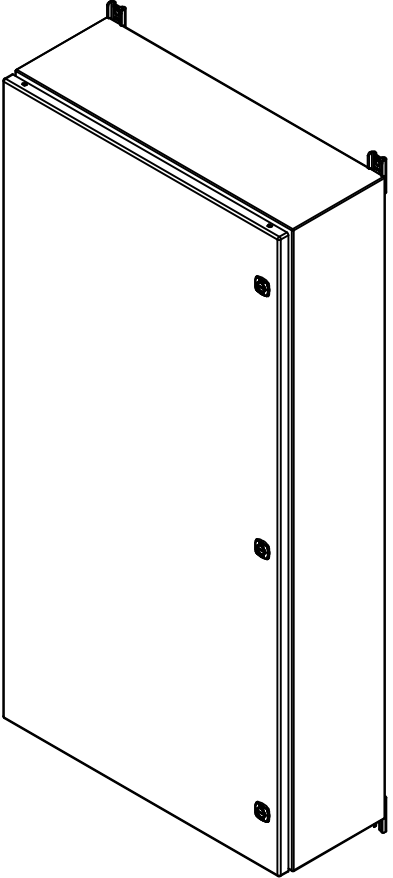
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Special locks sold separately (Installed)
7	C/W 885 ESMF4_OPEN Sold separately (Installed)
8	C/W 885 ESMF4_CLOSE Sold separately (Installed)
9	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-May-23

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 48" x 24" x 8" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSP482408TH

Rev.

0

2

16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4824G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP482408THC	0	5412ESSP 48" x 24" Cover
1	5412ESSP482408THB	0	5412ESSP 48" x 24" x 8" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

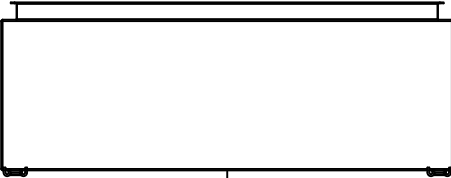
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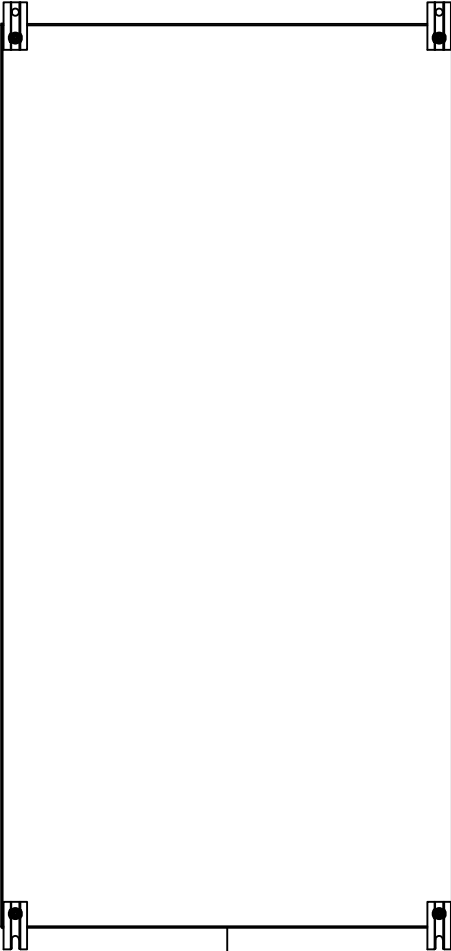
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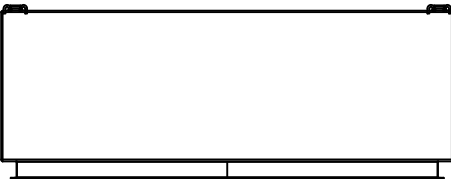
Tolérance $\pm 1/32$ " sauf spécification contraire



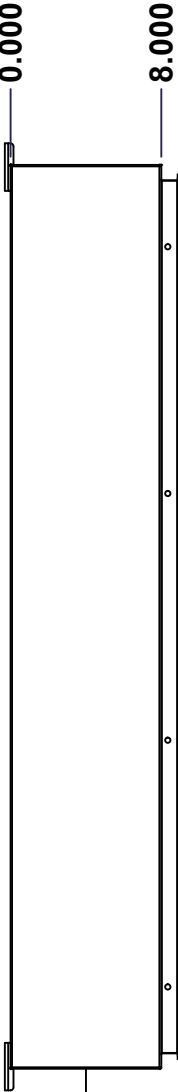
TOP



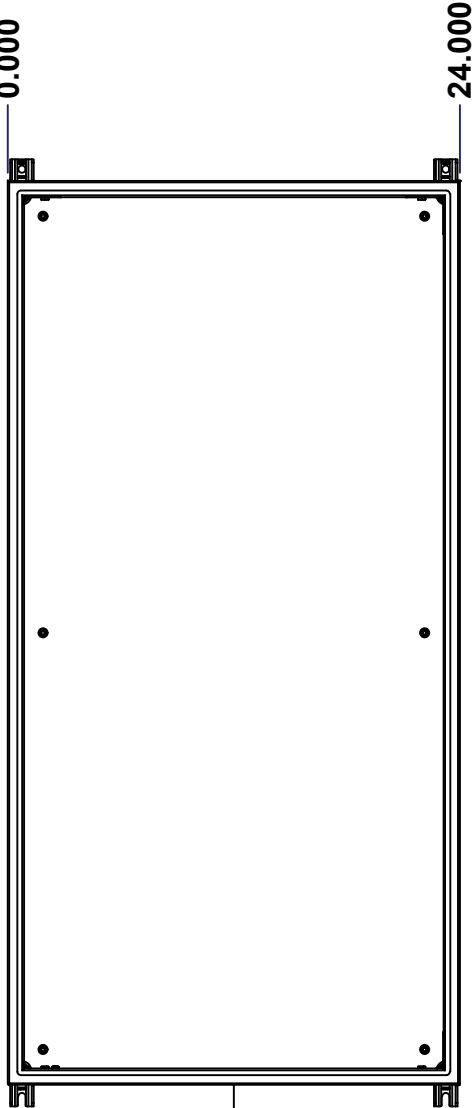
BACK



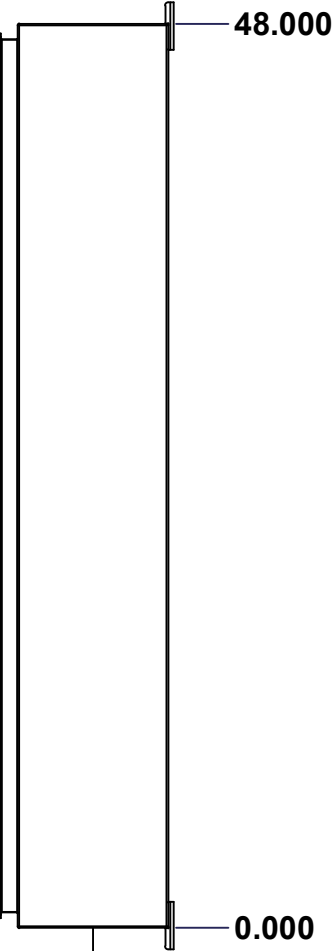
BOTTOM



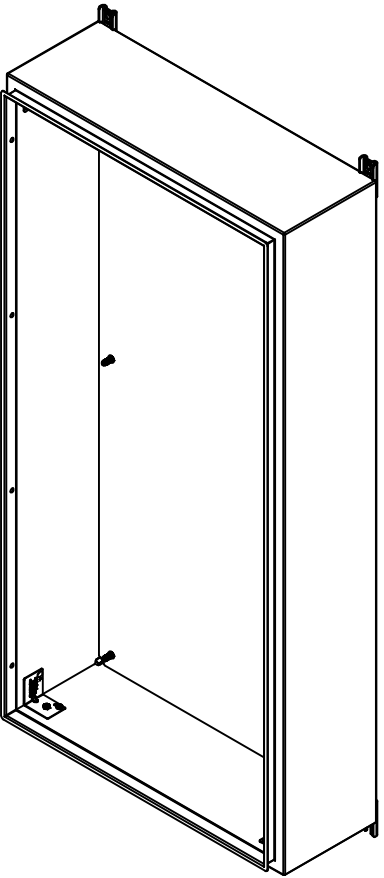
LEFT



FRONT



RIGHT

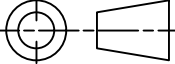


Isometric View



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No.	Revisions	Date	By/Par

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 04-May-23	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 48" x 24" x 8" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 16
SEE BILL OF MATERIAL ON LAST PAGE			
5412ESSP482408THB			

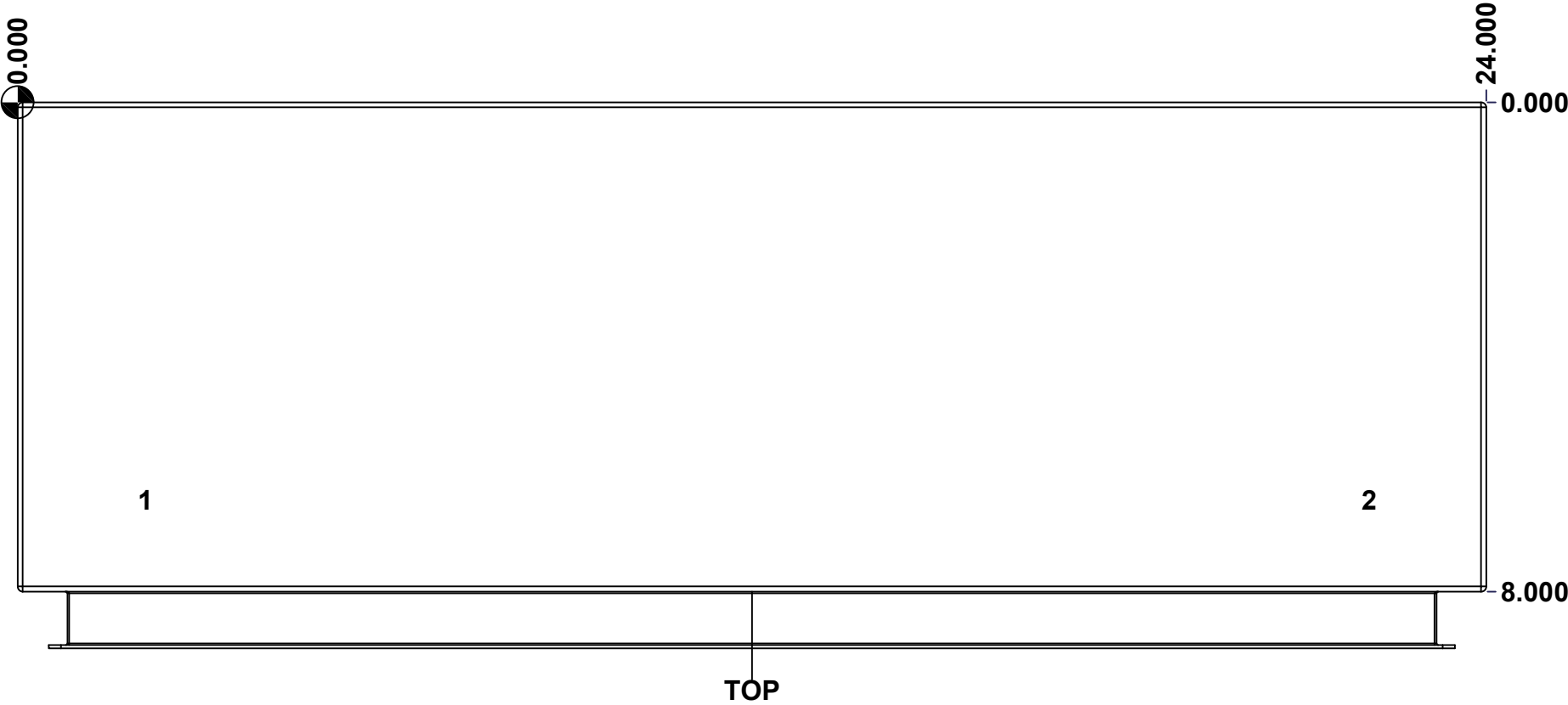
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Tolerance ±1/32" unless otherwise specified

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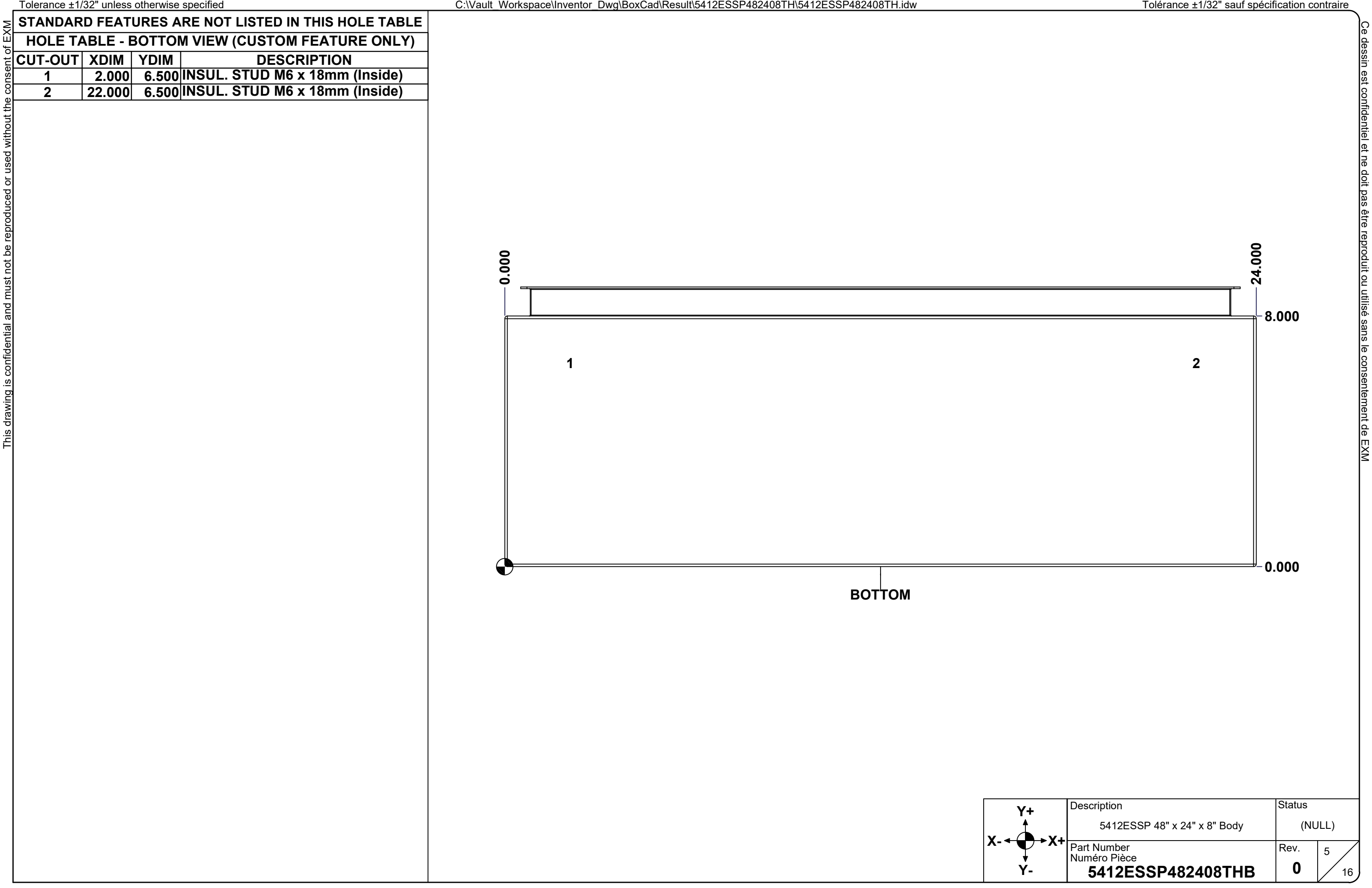
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description 5412ESSP 48" x 24" x 8" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP482408THB	Rev. 0	4 16

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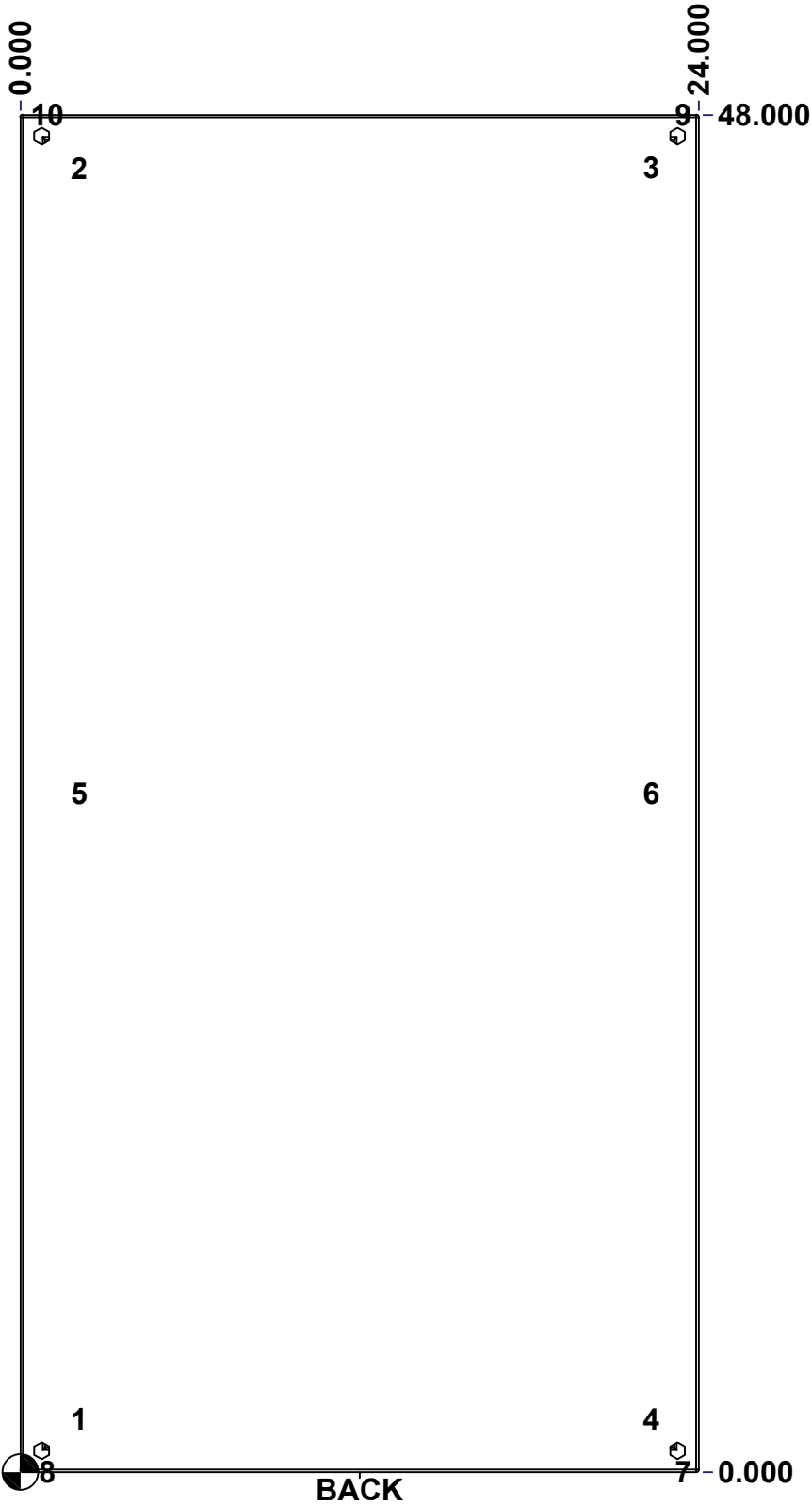
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	23.250	48.000	FOOT 885 ESMF4_CLOSE
10	0.750	48.000	FOOT 885 ESMF4_CLOSE



	Description	Status	
	5412ESSP 48" x 24" x 8" Body	(NULL)	
	Part Number	Rev.	6 / 16
	Numéro Pièce 5412ESSP482408THB	0	

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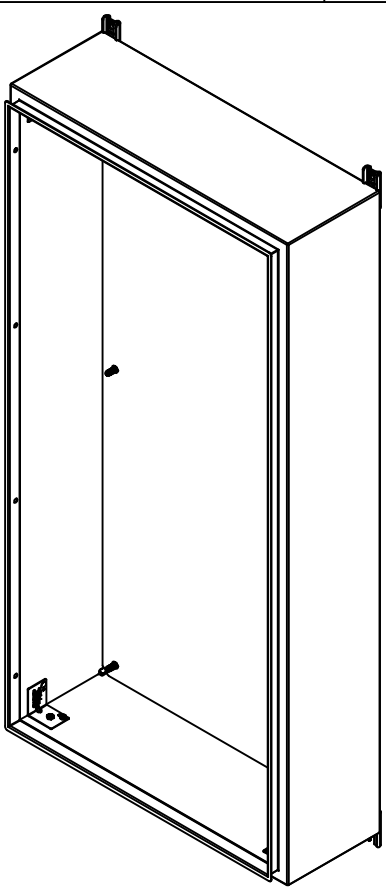
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Tolerance ±1/32" unless otherwise specified

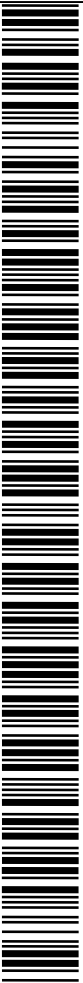
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP482408THI-RS	0	5412ESSP 48" x 24" Right Insulation
1	5412ESSP482408THI-LS	0	5412ESSP 48" x 24" Left Insulation
1	5412ESSP482408THI-BT	0	5412ESSP 48" x 24" Top and Bottom Insulation
1	5412ESSP482408THI-TP	0	5412ESSP 48" x 24" Top and Bottom Insulation
1	5412ESSP482408THI-B	0	5412ESSP 48" x 24" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP482408THB-P	0	5412ESSP 48" x 24" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			

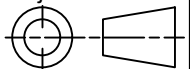


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
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Drawn By Dessiné Par	BoxCad: BoxCad	Date 04-May-23
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Material Matière	16 Ga Stainless Steel 304 (1.4mm)
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Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412ESSP 48" x 24" x 8" Body	

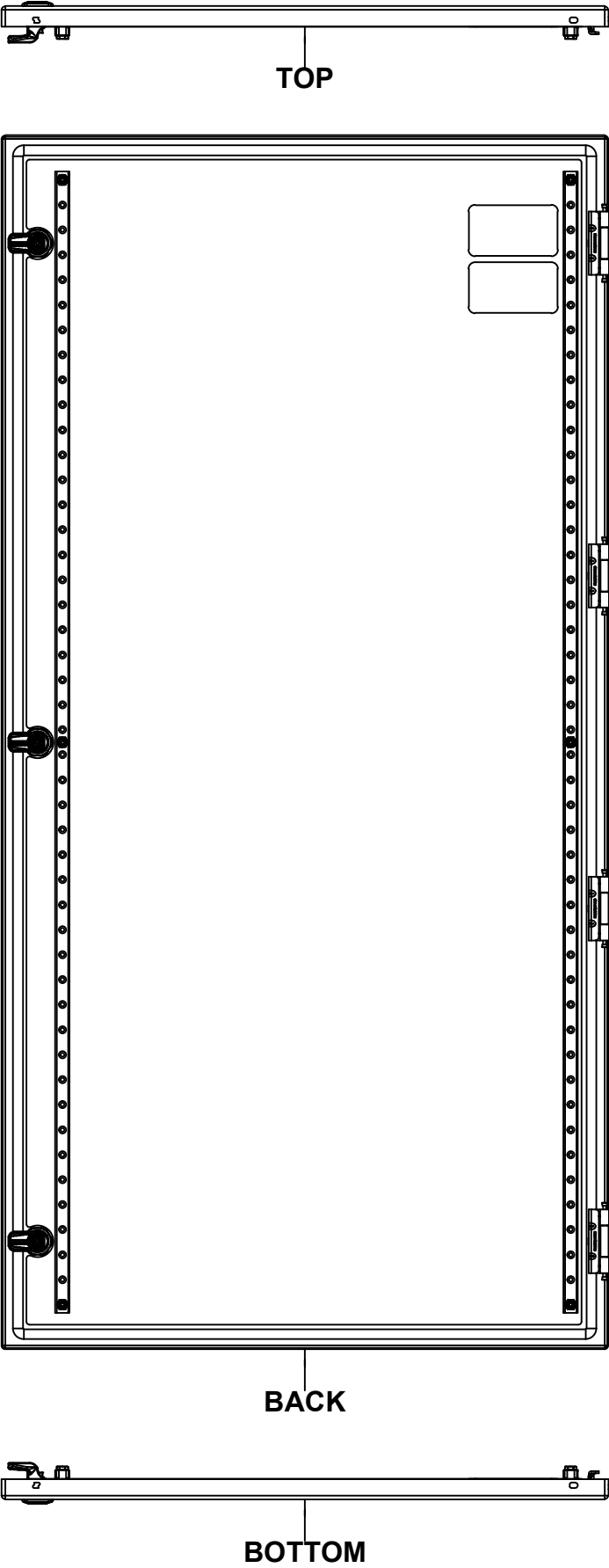
Part Number Numéro Pièce	Rev.	7
5412ESSP482408THB	0	16

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Tolerance ±1/32" unless otherwise specified

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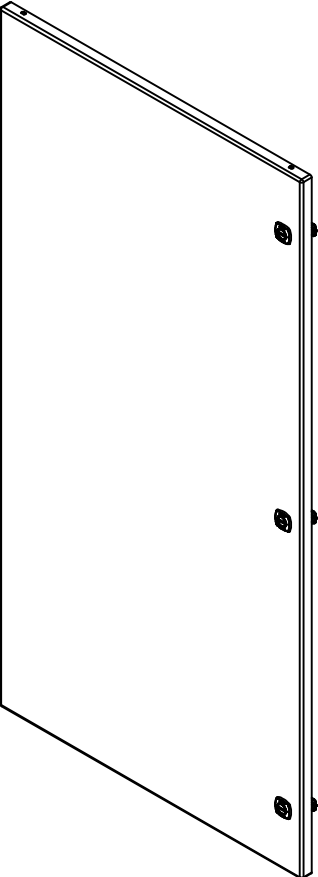
Tolérance ±1/32" sauf spécification contraire



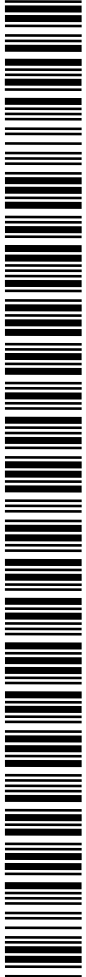
0.000
0.800
LEFT

0.000
23.918
FRONT

47.803
0.000
RIGHT



Isometric View



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No.	Revisions	Date	By/Par

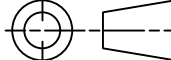


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Flatness
Aplatissement


Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 04-May-23	
Material Matière 16 Ga Stainless Steel 304 (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESSP 48" x 24" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESSP482408THC			Rev. 8
			16

SEE BILL OF MATERIAL ON LAST PAGE

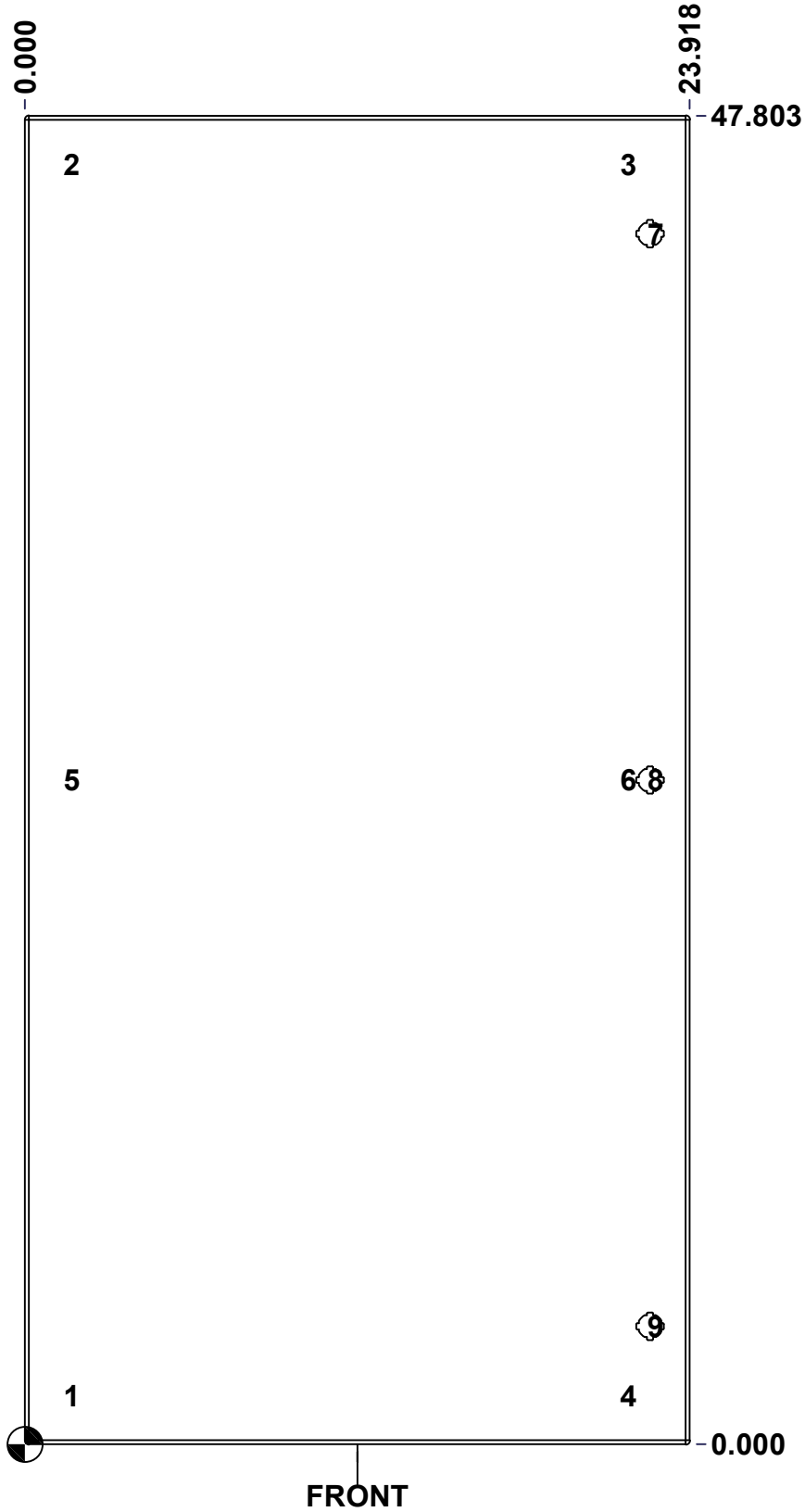
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	21.517	46.047	STUD M6 x 18mm (Inside)
4	21.517	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	21.517	23.902	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
7	22.494	43.553	880 SCQ4-SLSS6
8	22.494	23.902	880 SCQ4-SLSS6
9	22.494	4.250	880 SCQ4-SLSS6



	Description 5412ESSP 48" x 24" Cover	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP482408THC	Rev. 0	9 16

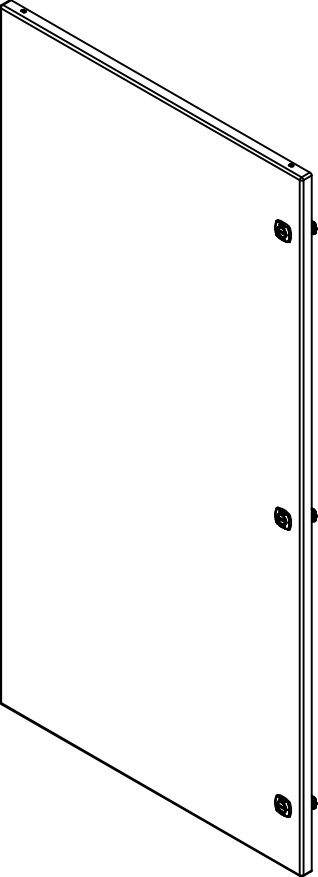
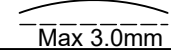
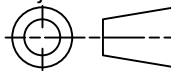
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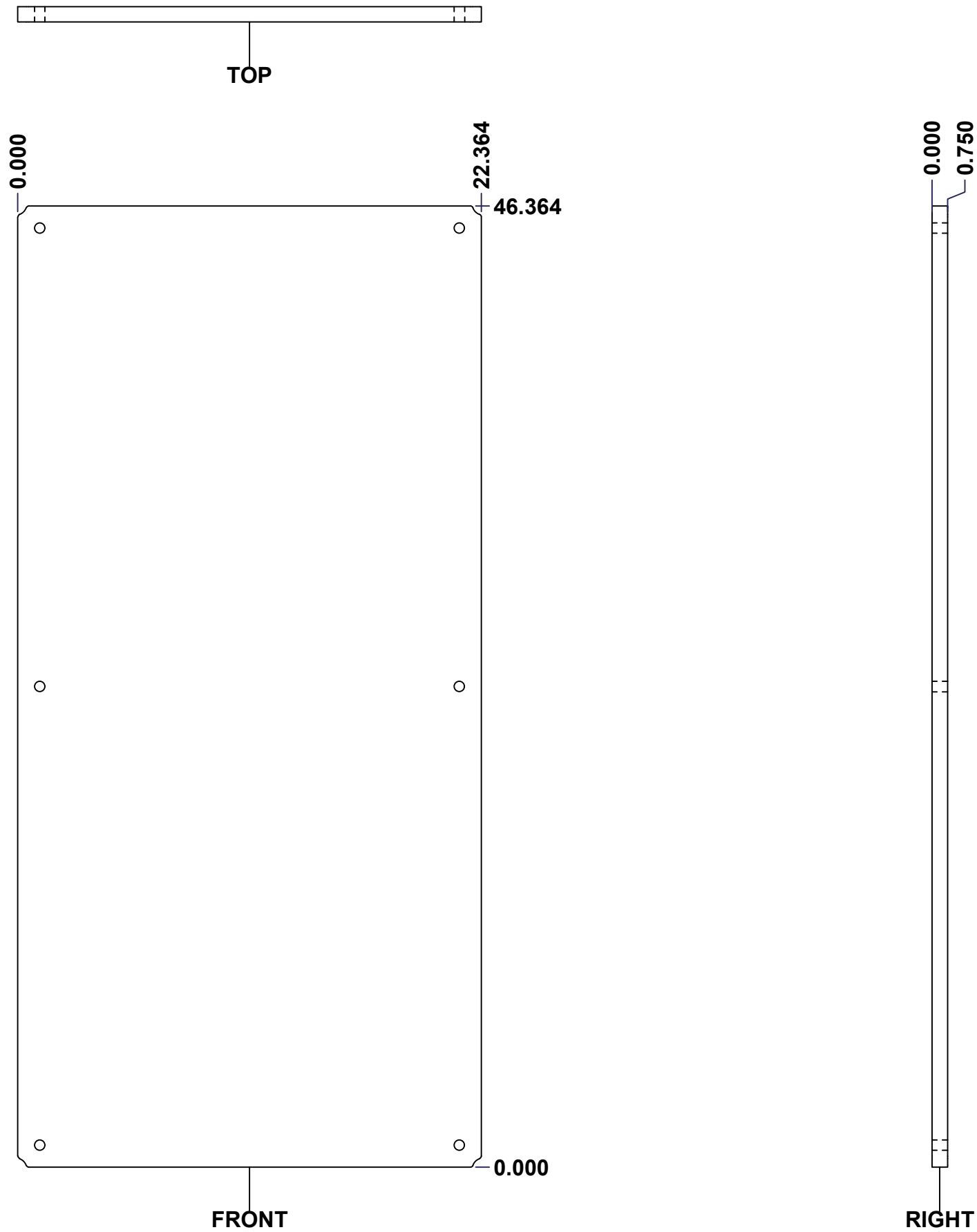
Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement  Max 3.0mm Projection 
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 04-May-23
Material Matière 16 Ga Stainless Steel 304 (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESSP 48" x 24" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESSP482408THC			Rev. 10 016

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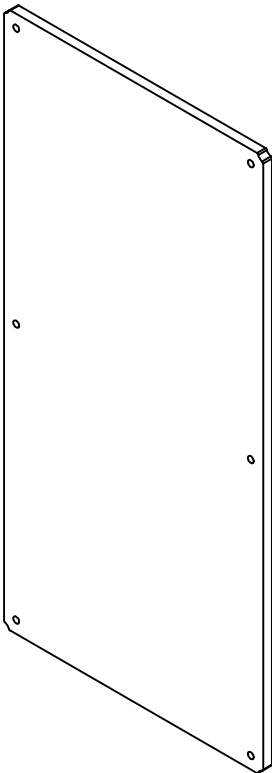
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
1	5412ESSP482408THI-C	0	5412ESSP 48" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP482408THG	0	5412ESSP 48" x 24" Cover Gasket Part
1	5412ESSP482408THC-P	0	5412ESSP 48" x 24" Cover Part
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

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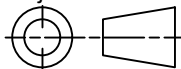
SEE BILL OF MATERIAL ON LAST PAGE

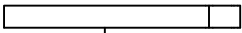
No.	Revisions	Date	By/Par



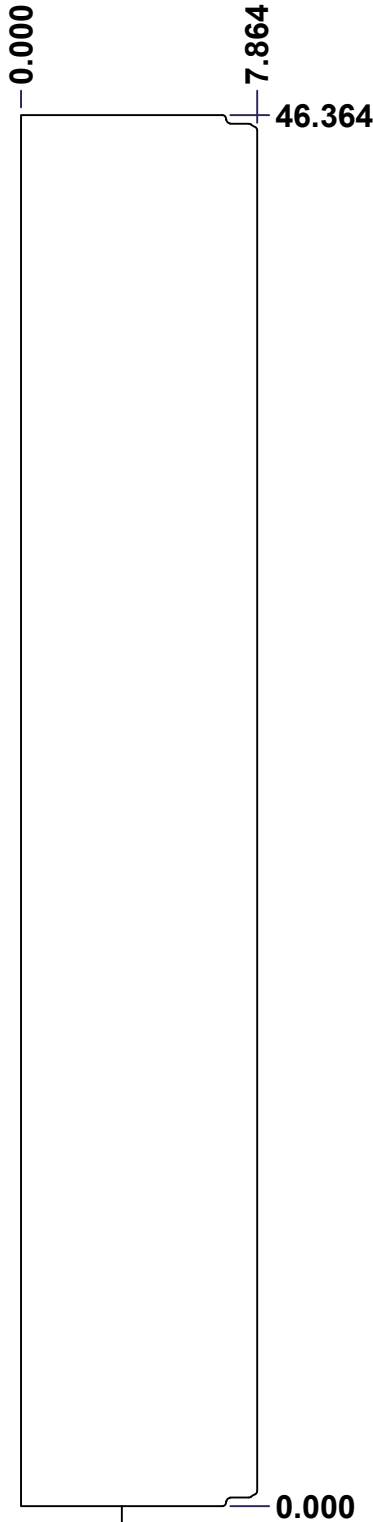
Isometric View



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		Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07
Material Matériau Polyisocyanurate		
Color Couleur Aluminum	Finish Fini N/A	
Description 5412ESSP 48" x 24" Back Insulation		Detail Rev.
Part Number Numéro Pièce 5412ESSP482408THI-B		Rev. 0
		11 / 16



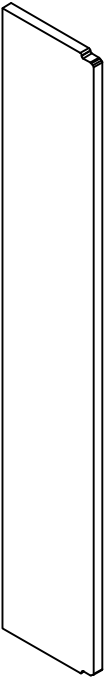
TOP



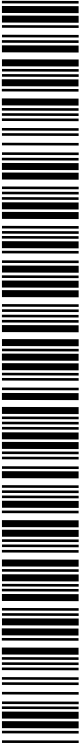
FRONT



RIGHT



Isometric View

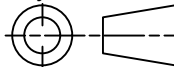


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESSP 48" x 24" Left Insulation

Detail Rev.

Part Number
Numéro Pièce
5412ESSP482408THI-LS

Rev.

12
0

SEE BILL OF MATERIAL ON LAST PAGE

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0.000

7.864

0.000

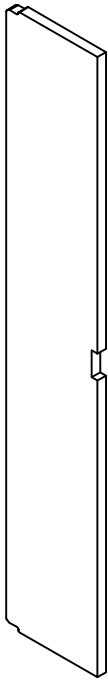
0.750

— 0.000

RIGHT

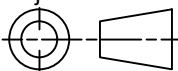
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm		Projection 	
		Customer Client Drawn By Dessiné Par Material Matière Date BoxCad: Patrick Deschenes Polyisocyanurate	
Color Couleur Aluminum Finish Fini N/A		Description 5412ESSP 48" x 24" Right Insulation	
Part Number Numéro Pièce 5412ESSP482408THI-RS		Rev. 0	13 16

Isometric View



Max 3.0mm

Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
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Color	Finish

Description	Detail Rev.
5412ESSP 48" x 24" Top and Bottom	

Part Number Numéro Pièce	Rev.	14
51405000-100-1007HLEP	0	

5412ESSP482408THI-TP	0	16
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16

FRONT

Group	Proportion
No	0.10
Yes	0.10

RIGHT

SEE BILL OF MATERIAL ON LAST PAGE



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Customer Client	Date
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Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
-------------------------	---------------------------	----------------

Material	
Matière	Polyisocyanurate

Color	Finish

Couleur	Aluminum	Finis	N/A

Description	Detail Rev.
5412ESSP 48" x 24" Top and Bottom	

3" x 22" x 16" XPS Top and Bottom Insulation			
Part Number			

Part Number Numéro Pièce	Rev.	14
51405000-100-1007HLEP	0	

16

Isometric View



Max 3.0mm

Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
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Color	Finish

Description	Detail Rev.
5412ESSP 48" x 24" Top and Bottom	

Part Number Numéro Pièce	Rev.	15
5-1407000-100-1007H-DE	0	

16

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SEE BILL OF MATERIAL ON LAST PAGE

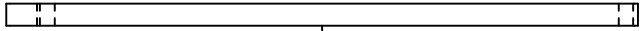
5412ESSP482408THI-BT

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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP482408TH\5412ESSP482408TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

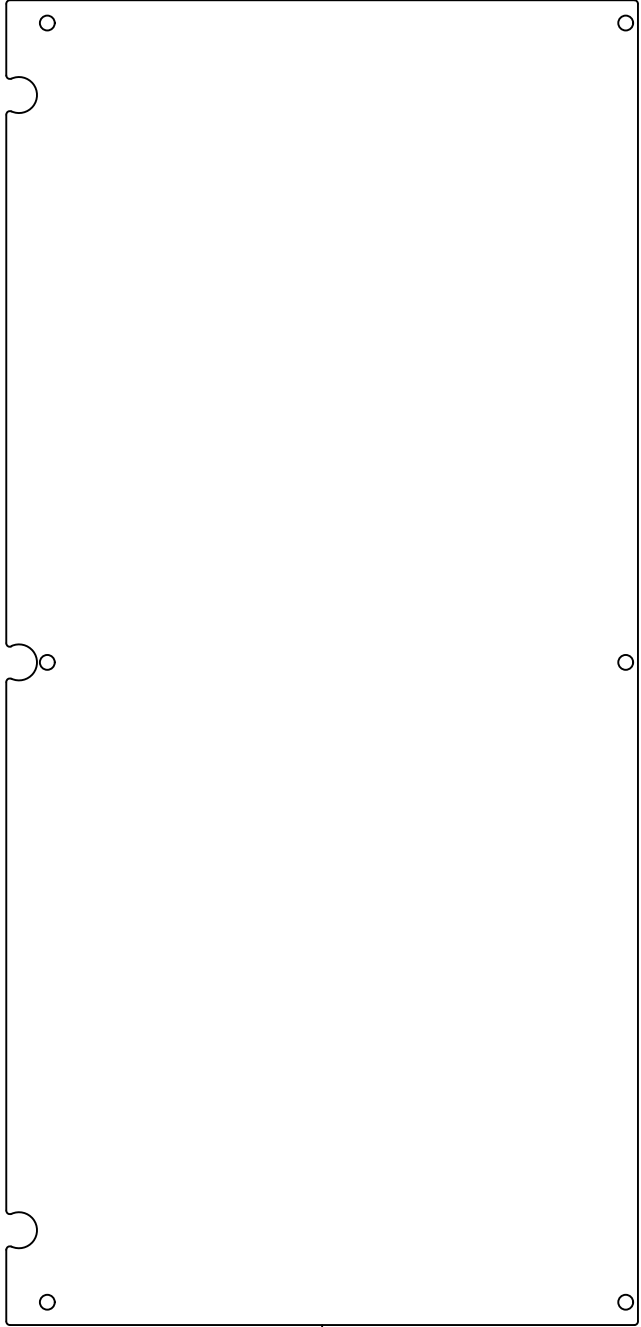


TOP

0.000

21.875

45.875



0.000

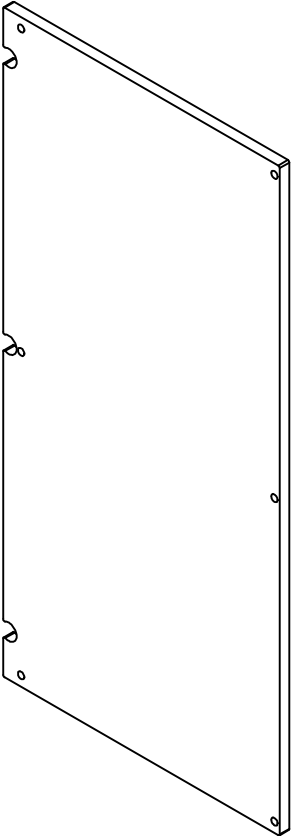
FRONT

0.000

0.750



RIGHT



Isometric View

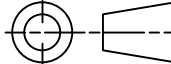


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 48" x 24" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP482408THI-C

Rev.

16

0

16

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C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4824G.idw

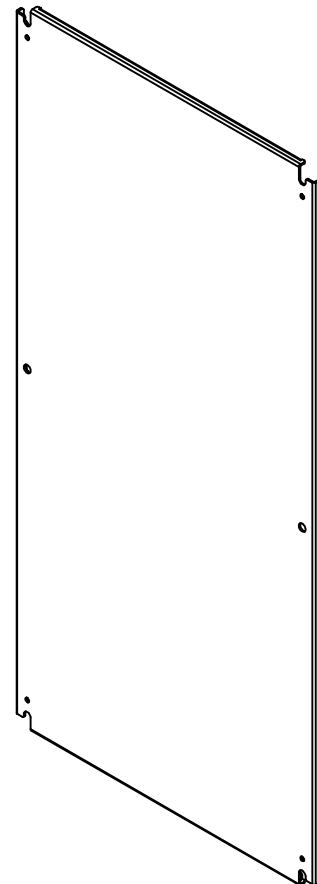
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Year	Number of people in the workforce
1990	45.582
2000	46.000
2010	46.000

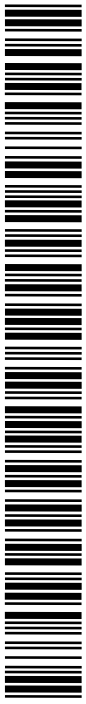
0.418

0.000

RIGHT



Isometric View

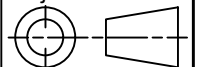


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Flatness	
Aplatissement	

Max 3.0mm

Max 5.0mm
Projection



Customer Client	
--------------------	--

Date	
------	--

Client	
Drawn By	BoxCad
Dessiné Par	

Date	23-Jan-07
------	-----------

Material
Matière

See Part List

Color	
Couleur	

[See Part List](#)

Finish	
Finis	\$

See Part List

Description

881 SP - Inner Panel

Detail Rev.

	Part Number Numéro Pièce
--	-----------------------------

881 SP4824G

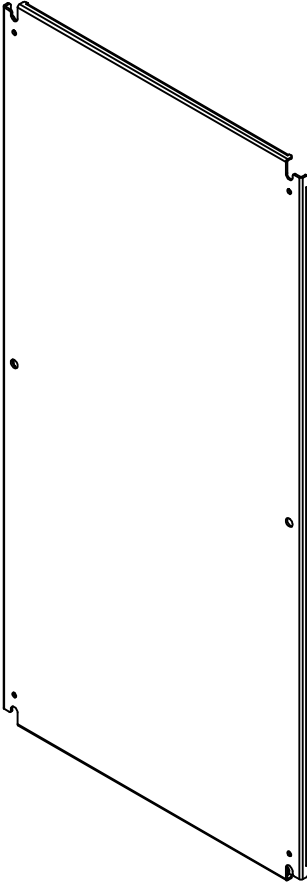
Rev.

ev.	1
0	

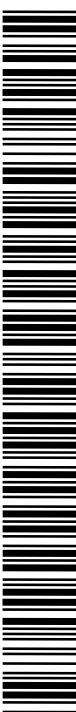
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Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

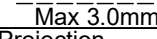
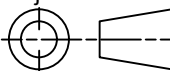
Parts List

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection 		Customer Client Drawn By Dessiné Par BoxCad Material Matière See Part List Color Couleur See Part List Description 881 SP - Inner Panel Part Number Numéro Pièce 881 SP4824G
Date Date 23-Jan-07 Finish Fini See Part List Detail Rev.		Rev. 0 2 / 2

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