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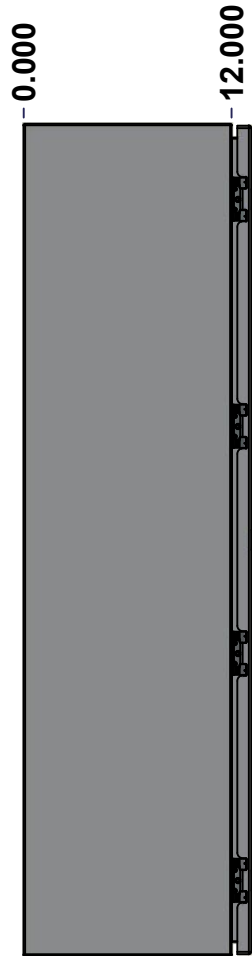
TOP



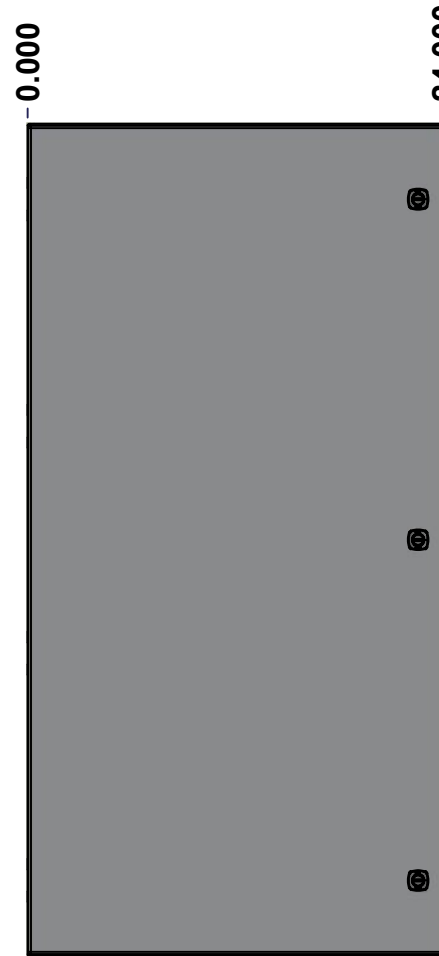
BACK



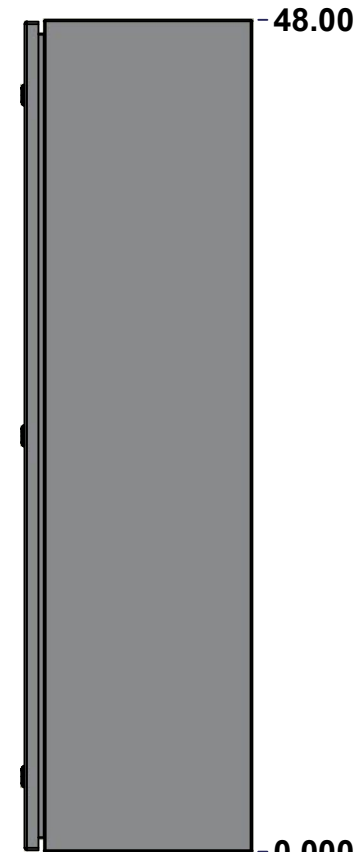
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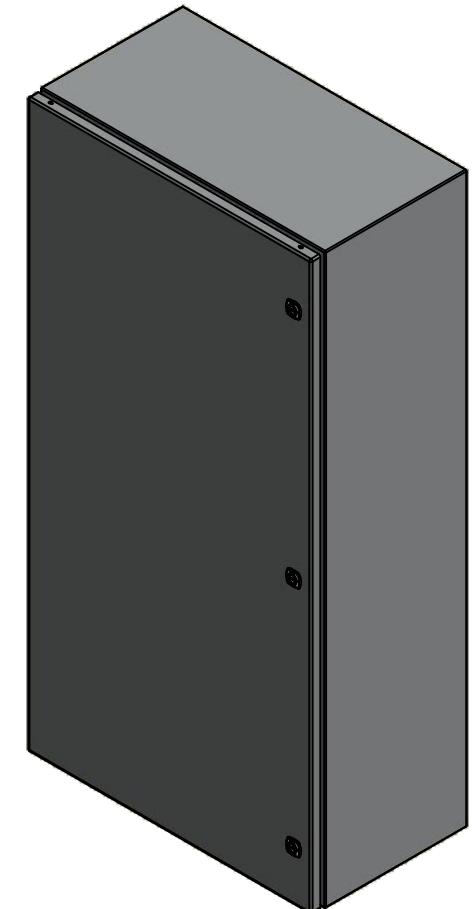
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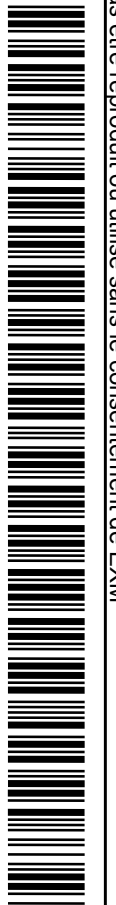
FRONT




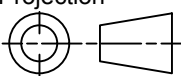
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Jul-22
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESSP 48" x 24" x 12" Assembly		
Part Number Numéro Pièce	Rev. 0	1 9
5412ESSP4824126		

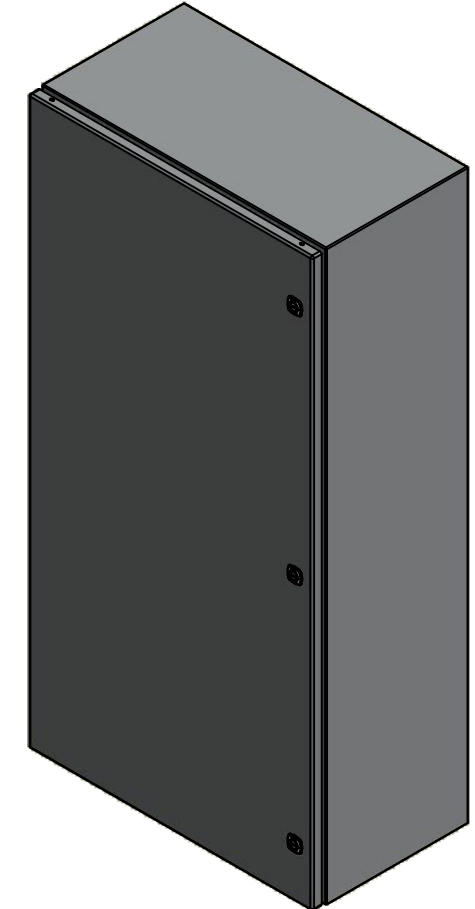
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Special locks sold separately (Installed)

No.	Revisions	Date	By/Par



Isometric View




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Flatness
 Aplatissement
 Max 3.0mm
 Projection


Customer Client	Date
Drawn By Dessiné Par	Date 11-Jul-22

Material Matière 16 Ga Stainless Steel 316 (1.4mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412ESSP 48" x 24" x 12" Assembly Detail Rev.

Part Number Numéro Pièce 5412ESSP4824126 Rev. 0 2/9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

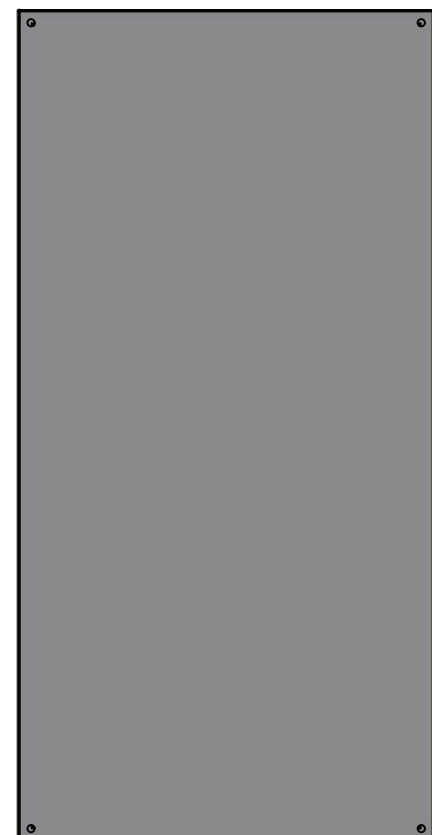
Qty	Part Number	Rev	Description
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4824G	0	881 SP - Inner Panel
1	5412ESSP4824126C	0	5412ESSP 48" x 24" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSP4824126B	0	5412ESSP 48" x 24" x 12" Body
4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Parts List			

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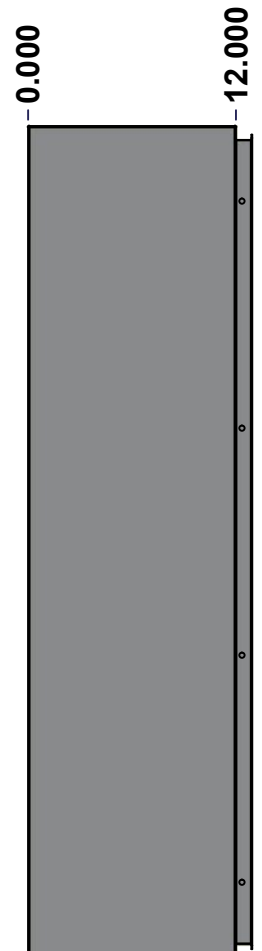
TOP



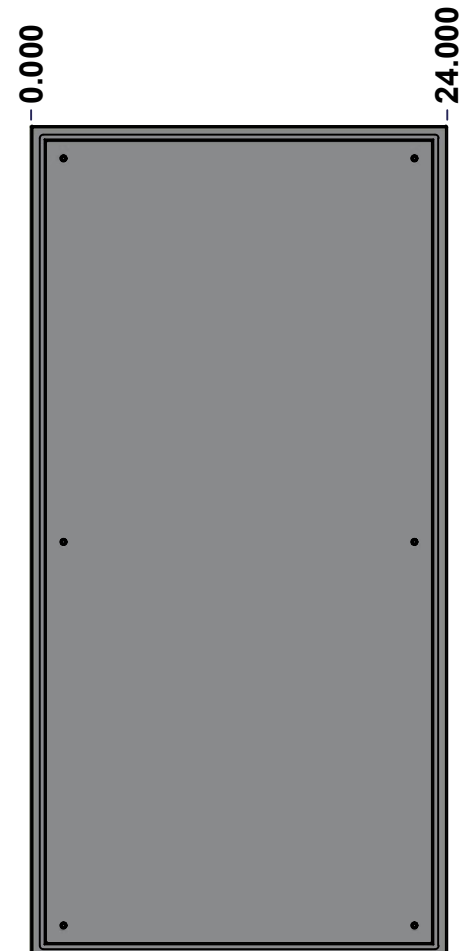
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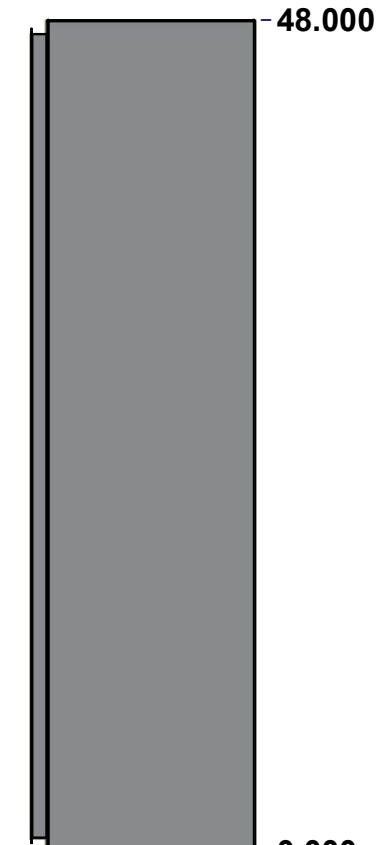
BOTTOM



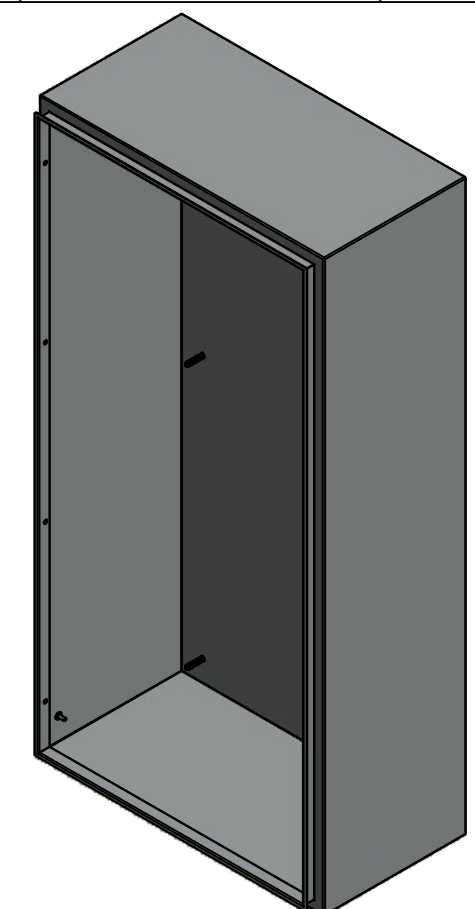
LEFT



FRONT




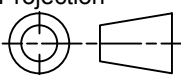
RIGHT



Isometric View



No.	Revisions	Date	By/Par

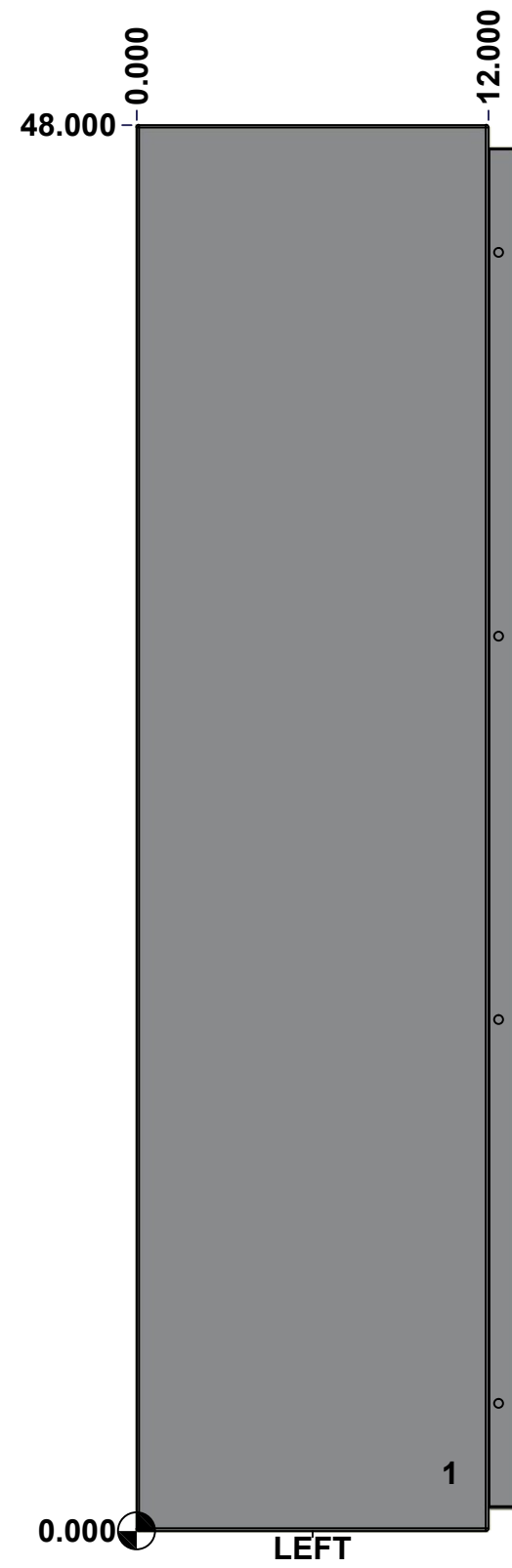
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Jul-22
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESSP 48" x 24" x 12" Body		
Part Number Numéro Pièce	Rev.	3
5412ESSP4824126B	0	9

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSP 48" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESSP4824126B	0	4/9

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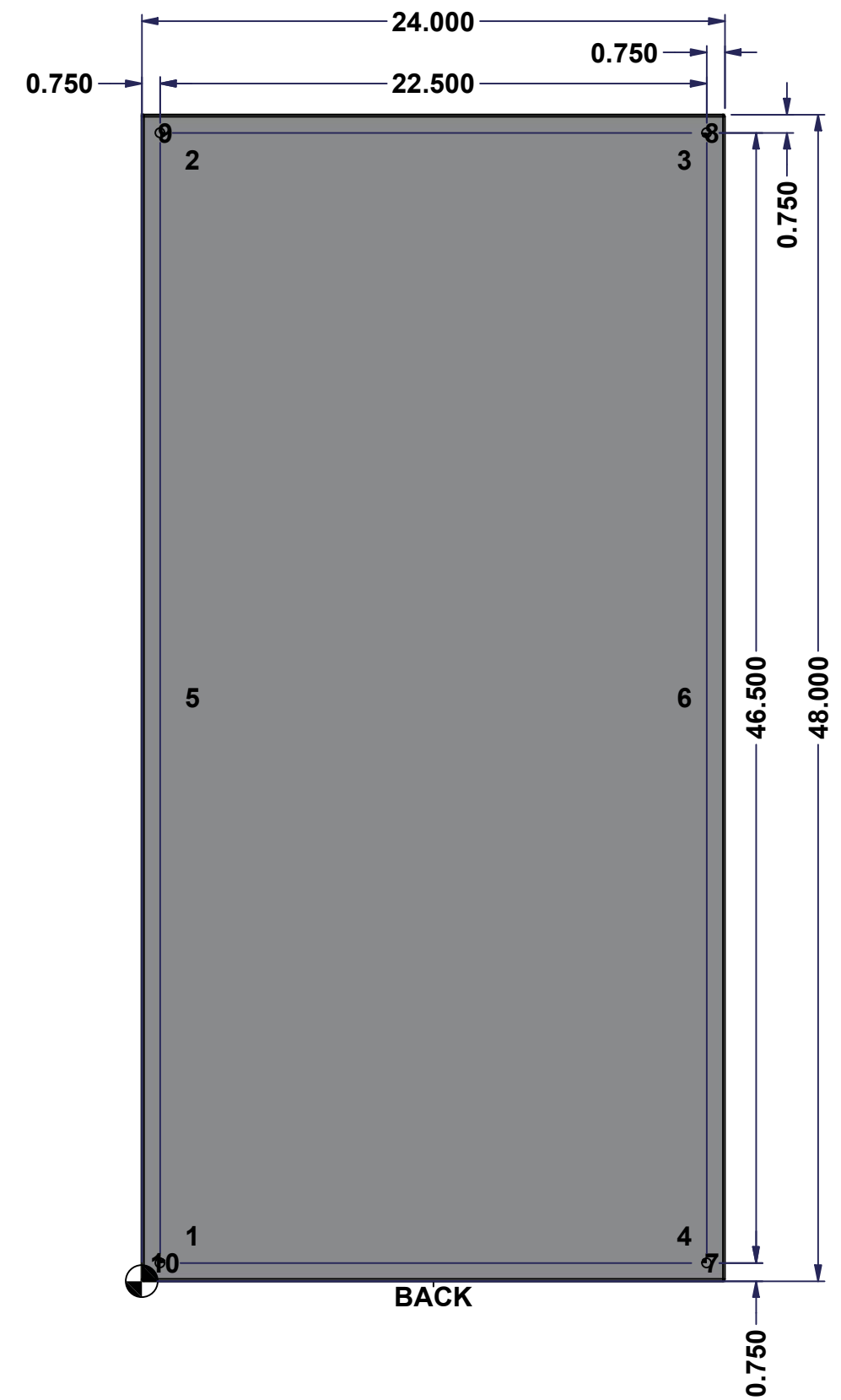
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.750	RND Ø0.390
8	23.250	47.250	RND Ø0.390
9	0.750	47.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



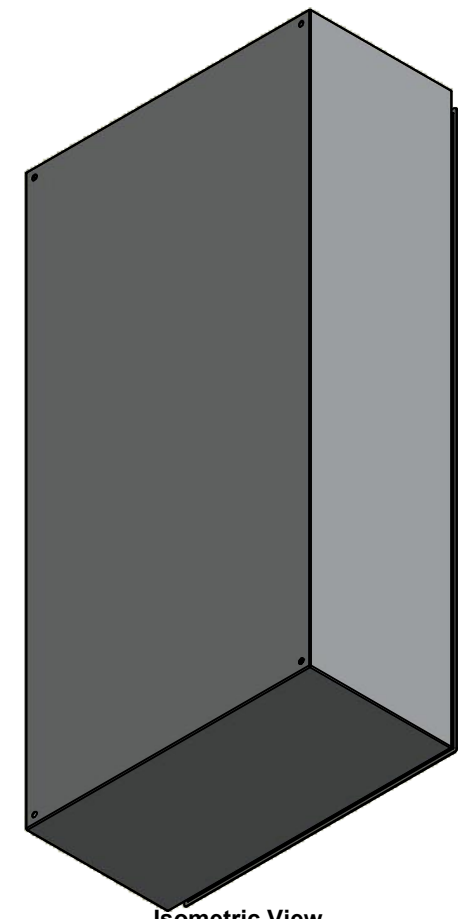
BACK

	Description	Status	
	5412ESSP 48" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESSP4824126B	0	5 9

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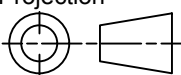
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client		Projection 
Drawn By Dessiné Par BoxCad: BoxCad		Date 11-Jul-22
Material Matière 16 Ga Stainless Steel 316 (1.4mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESSP 48" x 24" x 12" Body		Detail Rev.
Part Number Numéro Pièce 5412ESSP4824126B		Rev. 6 0

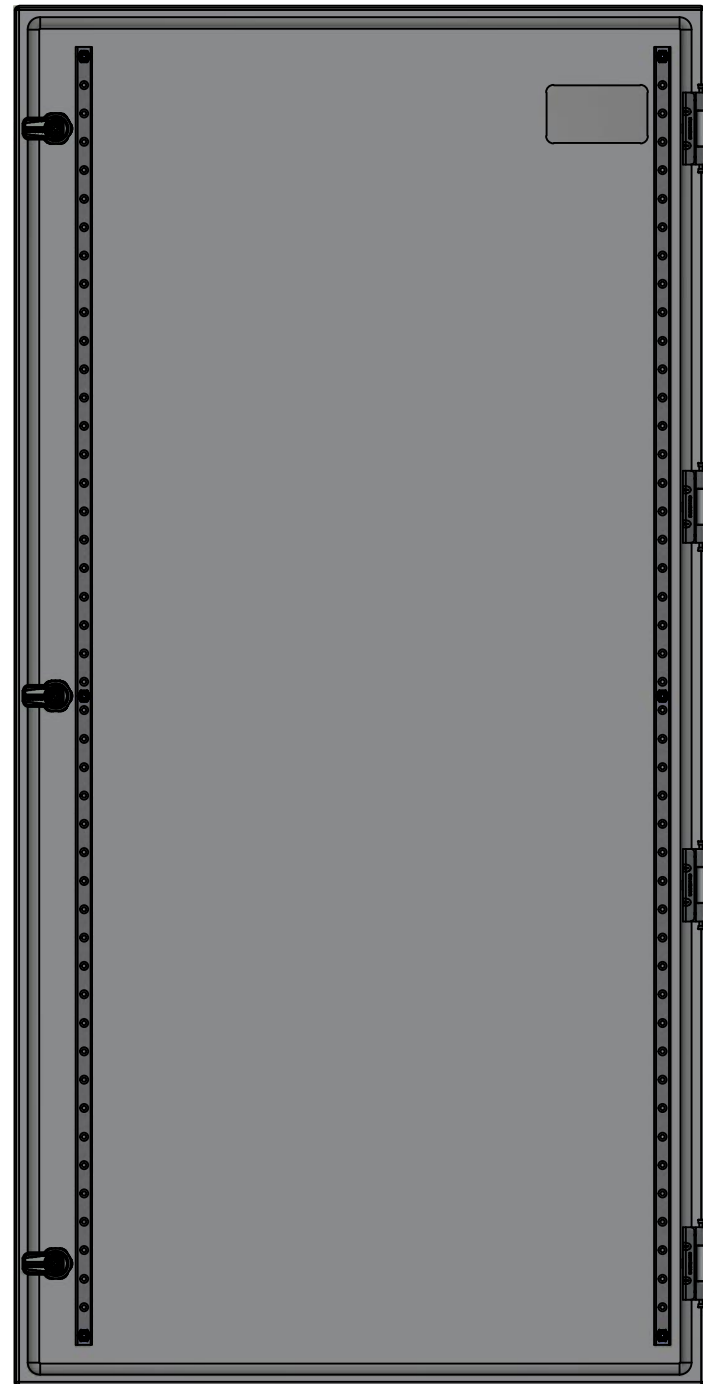
Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP4824126B-P	0	5412ESSP 48" x 24" x 12" Body Part
Parts List			

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TOP

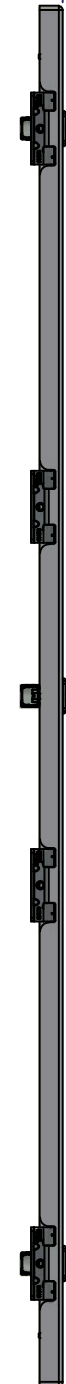


BACK



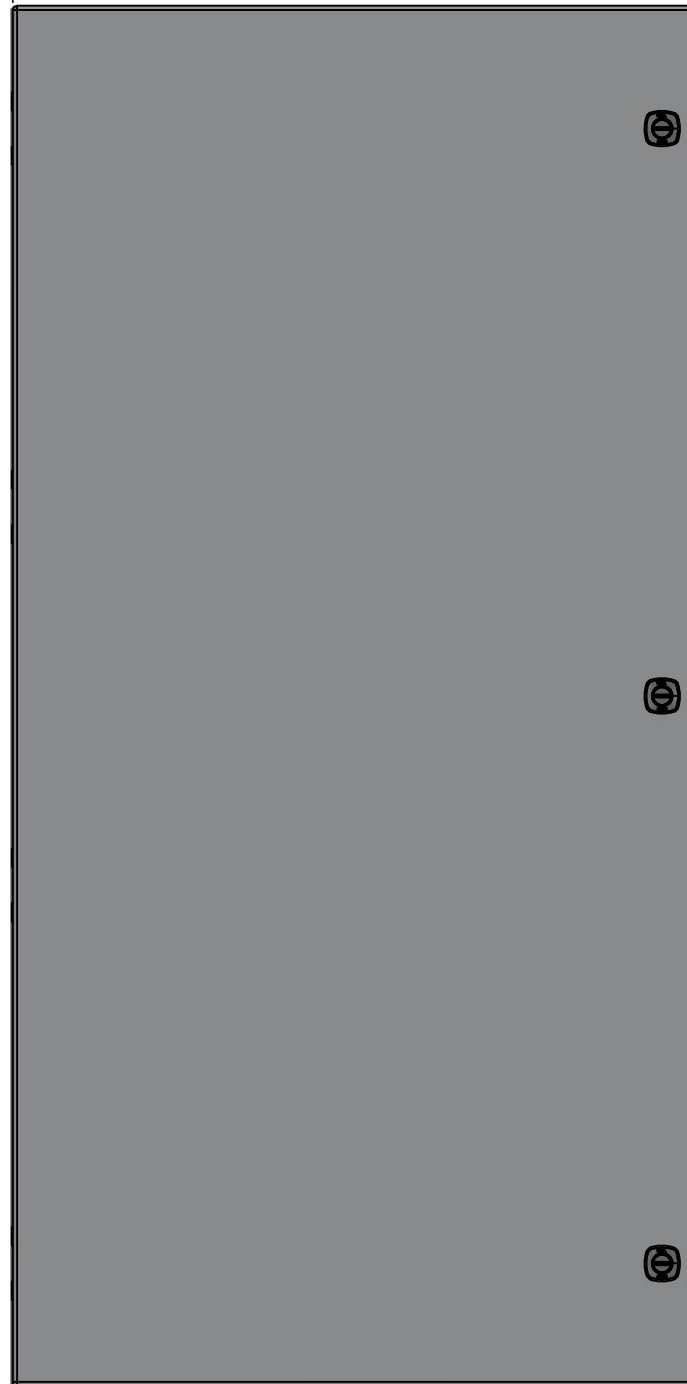
BOTTOM

0.000
0.800



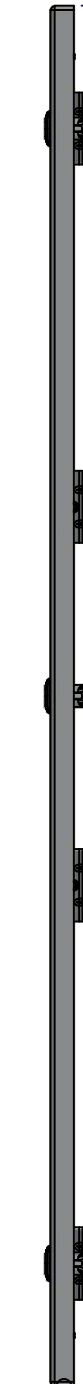
LEFT

0.000
23.918



FRONT

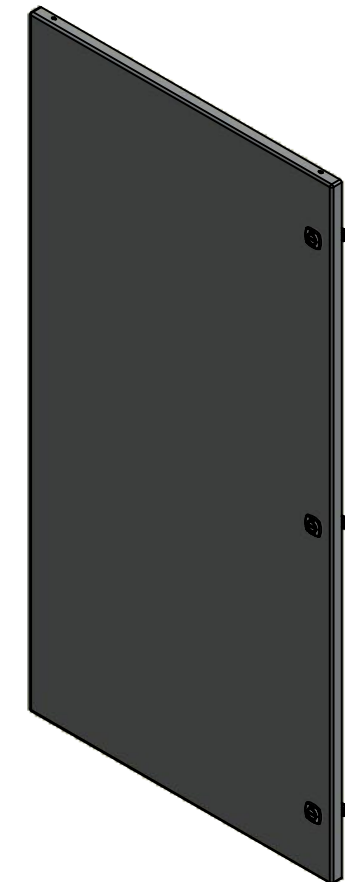
47.803



RIGHT

0.000

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 11-Jul-22
Material Matière 16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 48" x 24" Cover	Detail Rev.
Part Number Numéro Pièce 5412ESSP4824126C	Rev. 7 0

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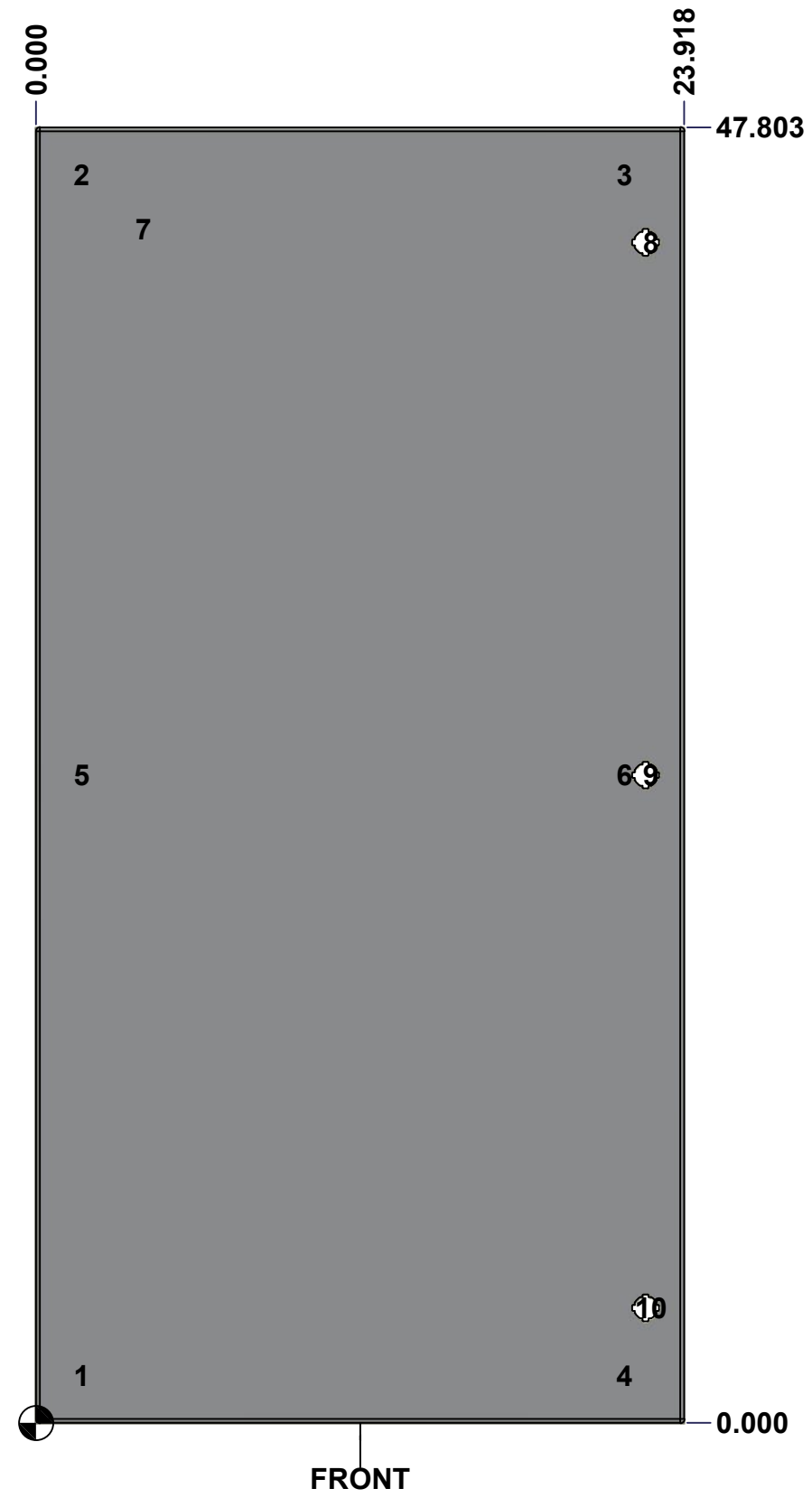
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	21.517	46.047	STUD M6 x 18mm (Inside)
4	21.517	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	21.517	23.902	STUD M6 x 18mm (Inside)

7	3.750	44.053	LABEL_EXM (Inside)
8	22.494	43.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
9	22.494	23.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
10	22.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°

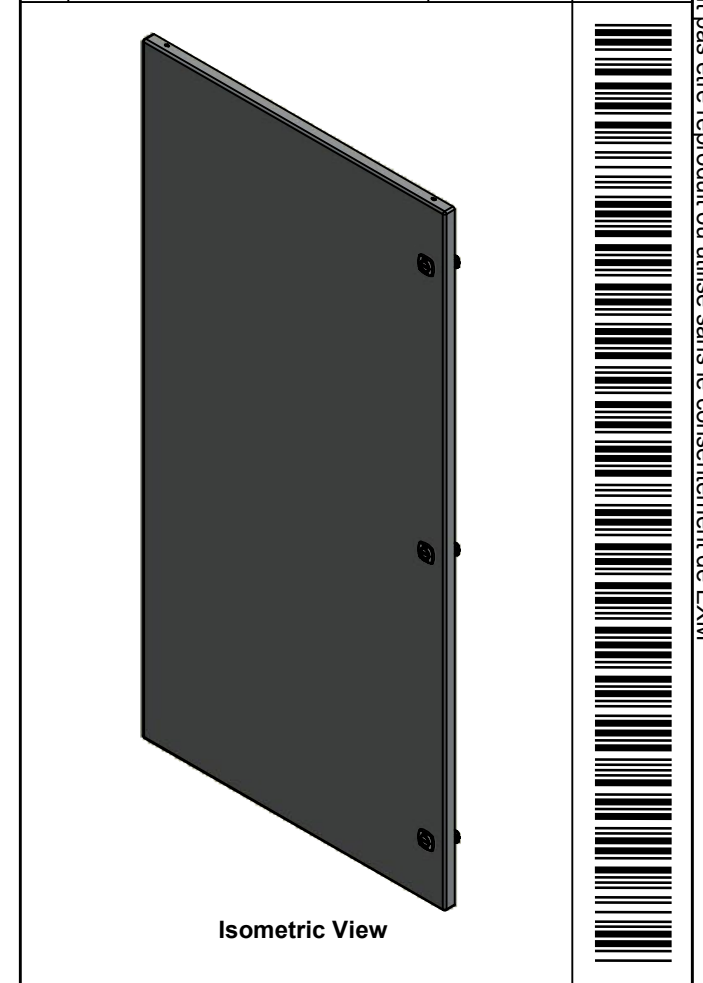


	Description	Status
	5412ESSP 48" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSP4824126C	0 / 8 / 9

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client _____ Date _____

Drawn By Dessiné Par BoxCad: BoxCad Date 11-Jul-22

Material Matière 16 Ga Stainless Steel 316 (1.4mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

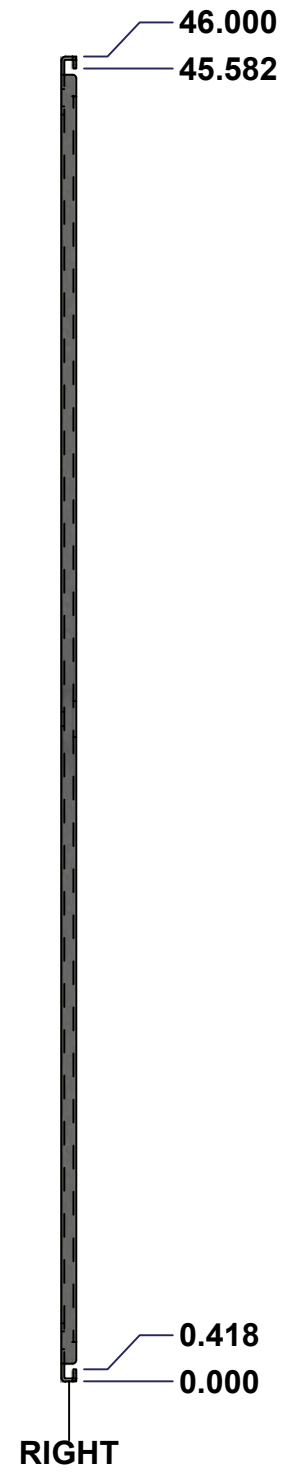
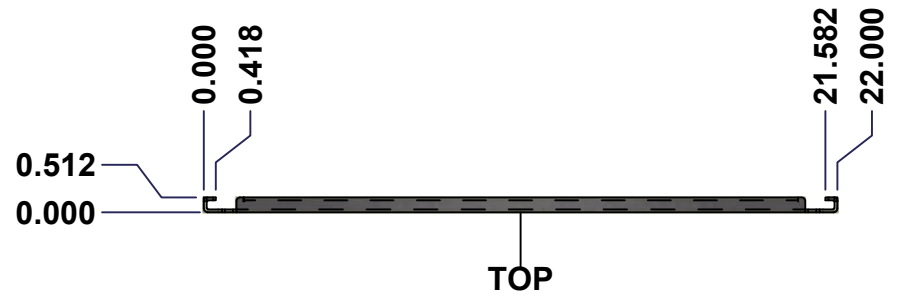
Description 5412ESSP 48" x 24" Cover Detail Rev. _____

Part Number Numéro Pièce **5412ESSP4824126C** Rev. **0** 9

Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
6	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP4824126G	0	5412ESSP 48" x 24" Cover Gasket Part
1	5412ESSP4824126C-P	0	5412ESSP 48" x 24" Cover Part
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 1/23/2007
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
881 SP4824G	0 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4824G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

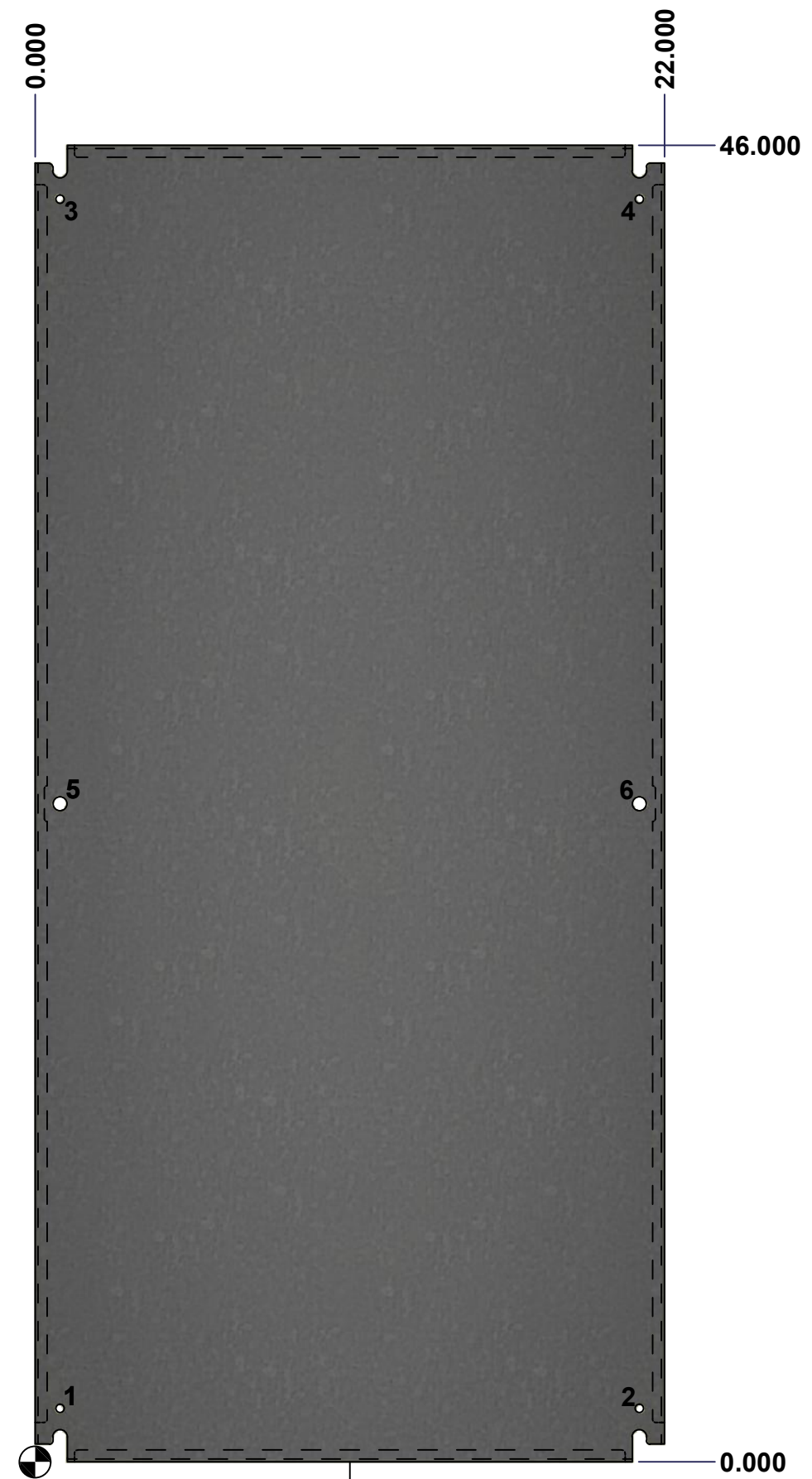
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	44.125	GROUND HOLE (RND Ø0.290)
4	21.125	44.125	GROUND HOLE (RND Ø0.290)
5	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	23.000	MTG STUD HOLE (RND Ø0.500)


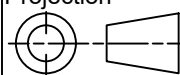
All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View



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	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 1/23/2007
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description 881 SP - Inner Panel	Detail Rev.
Part Number Numéro Pièce 881 SP4824G	Rev. 2 0