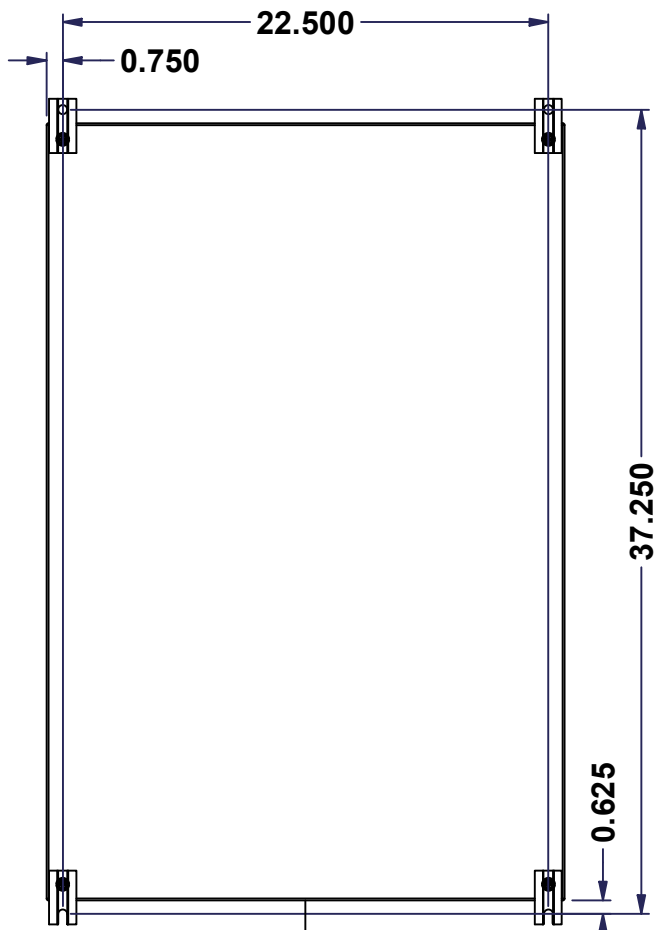


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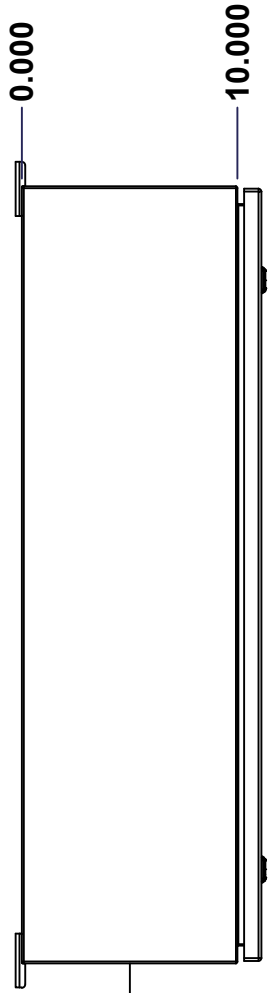
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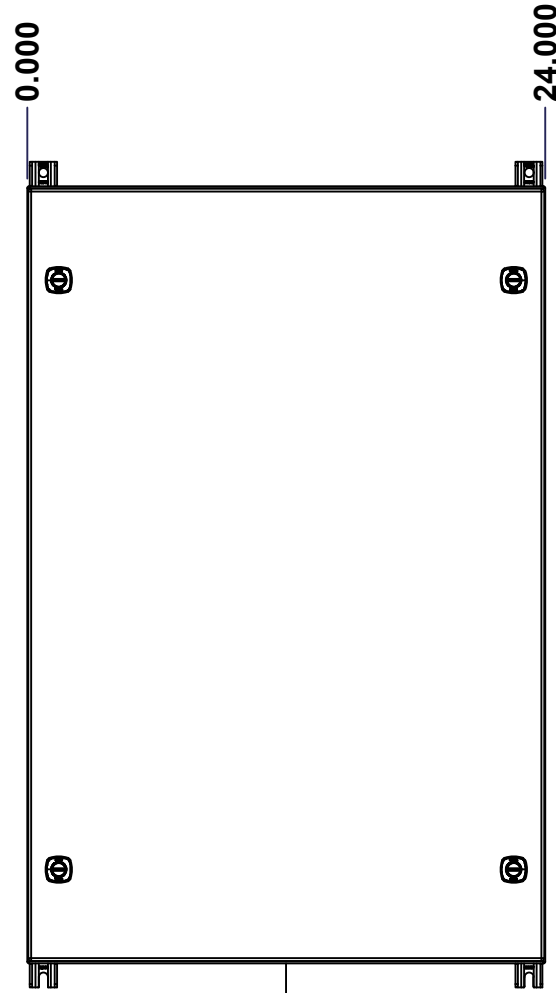
TOP



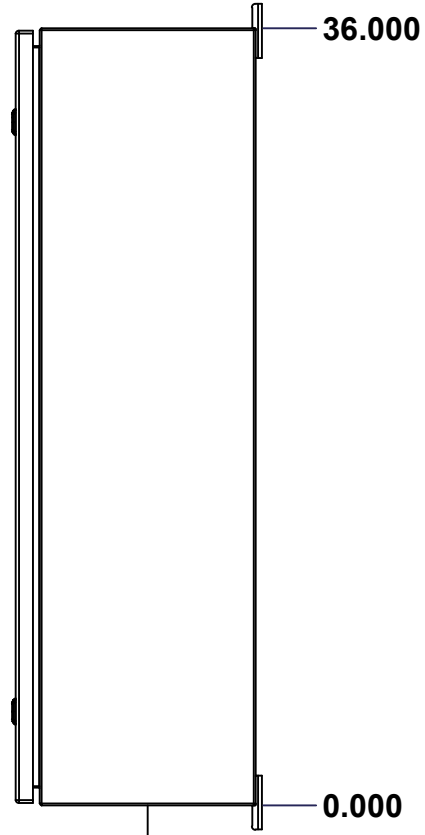
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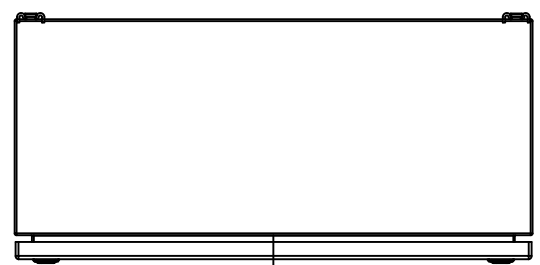
LEFT



FRONT



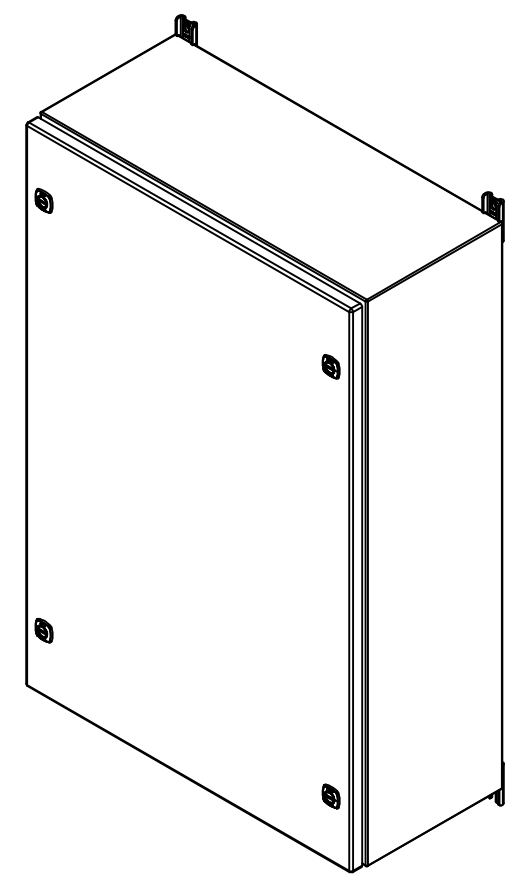
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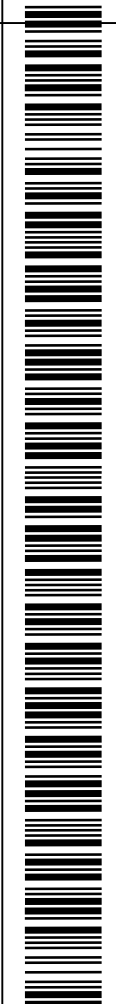
BOTTOM

**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL**

No.	Revisions	Date	By/Par



Isometric View



	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par: BoxCad: BoxCad	Date: 13-Feb-26
Material Matière: 16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur: Unpainted	Finish Fini: Brushed
Description: 5412ESSQT 36" x 24" x 10" Assembly	
Part Number Numéro Pièce: 5412ESSQT3024106TH	Detail Rev. / Rev. 1 / 0

SEE BILL OF MATERIAL ON LAST PAGE

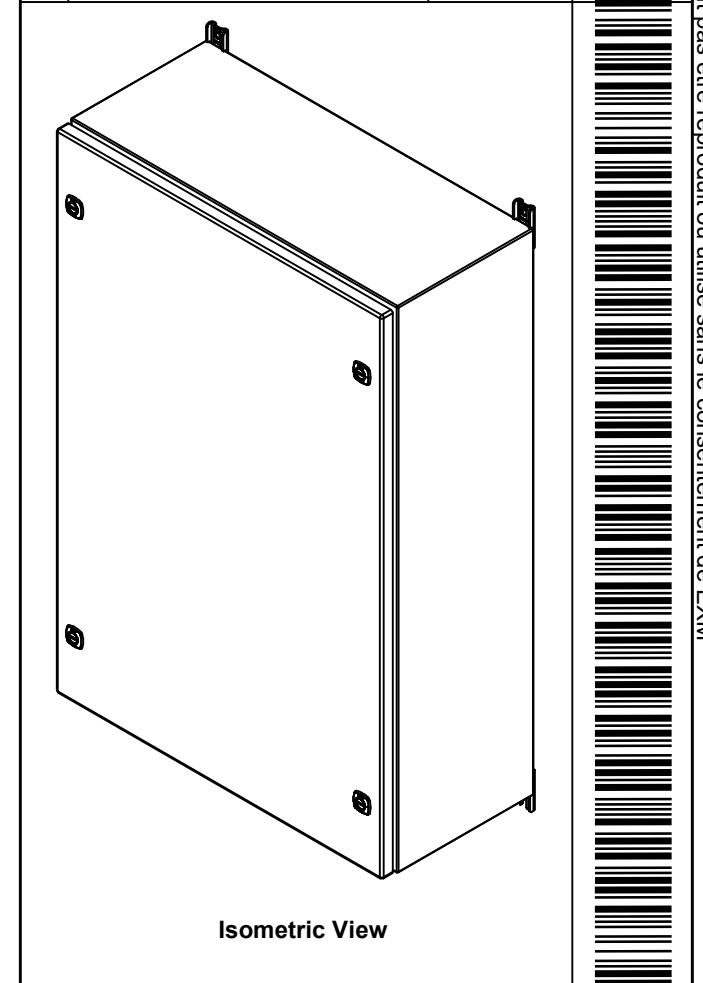
**5412ESSQT3024106TH**

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par




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Flatness / Aplatissement: Max 3.0mm  
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 13-Feb-26
Material / Matière: 16 Ga Stainless Steel 316 (1.4mm)	

Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSQT 36" x 24" x 10" Assembly	
Part Number / Numéro Pièce: <b>5412ESSQT3024106TH</b>	Rev. 0

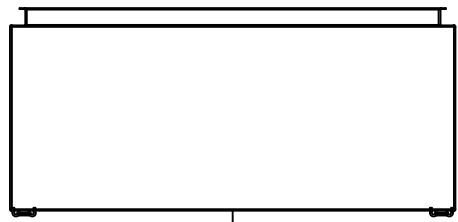
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

Qty	Part Number	Rev	Description
1	STK-K-01800	5	5412 ES Accessory Kit
6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3624G	0	881 SP - Inner Panel
1	5412ESSQT3024106THC	0	5412ESSQT 36" x 24" Cover
1	5412ESSQT3024106THB	0	5412ESSQT 36" x 24" x 10" Body

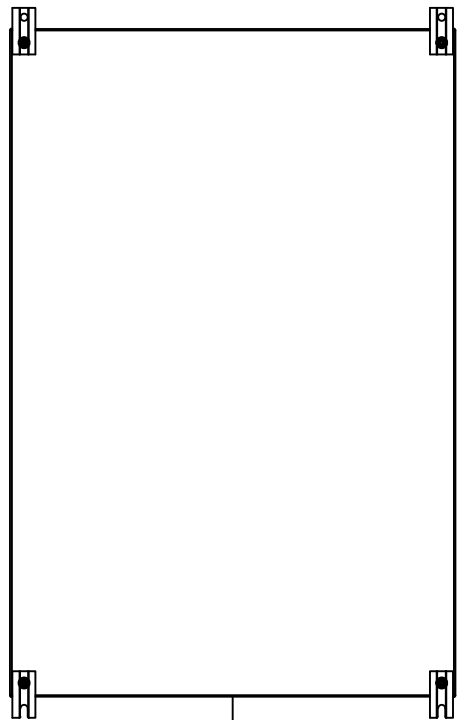
Parts List

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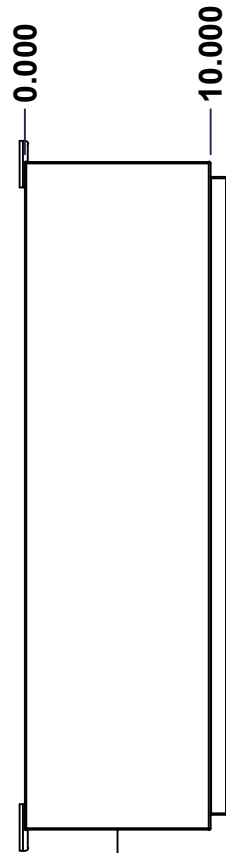
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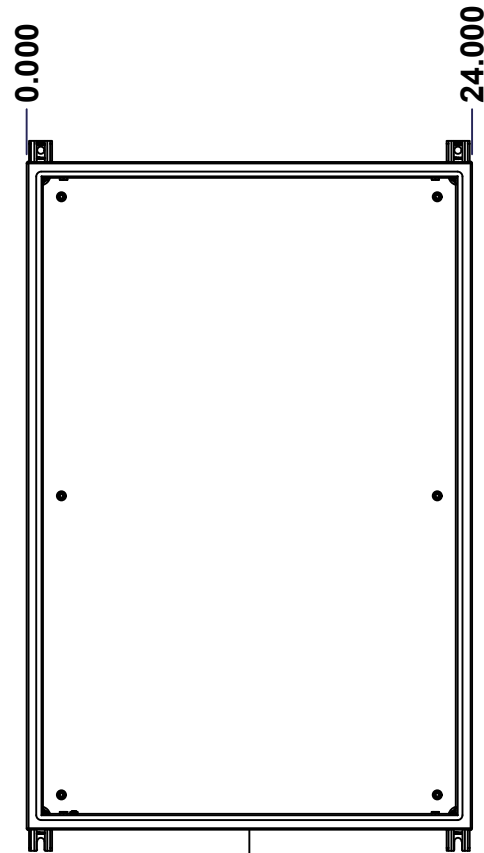
TOP



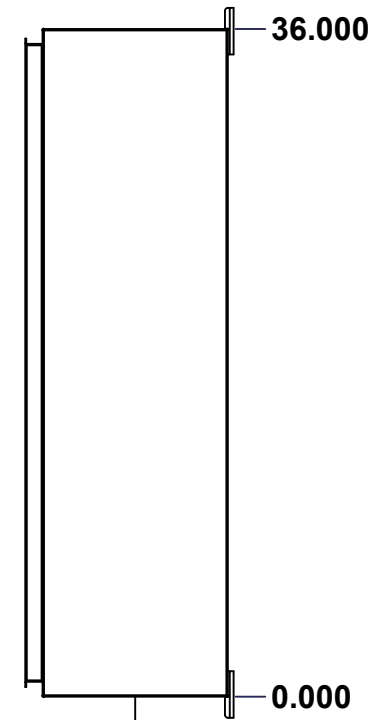
BACK



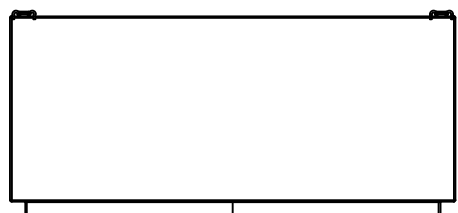
LEFT



FRONT

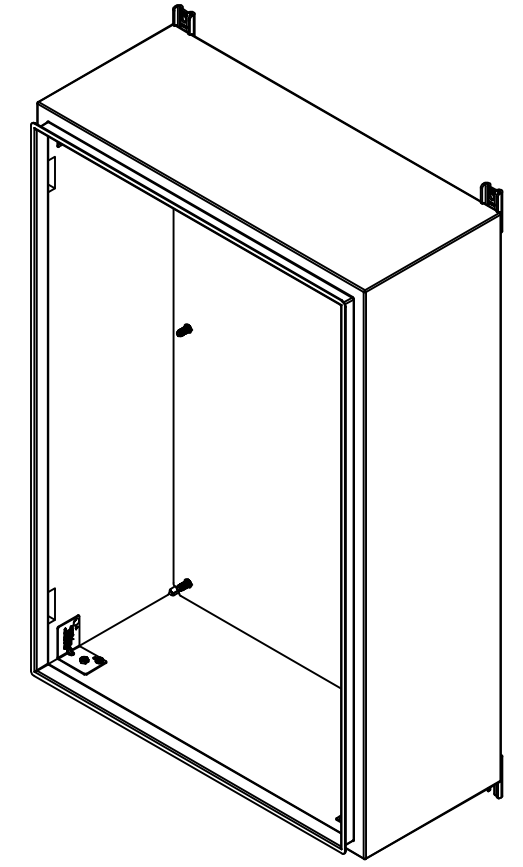


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

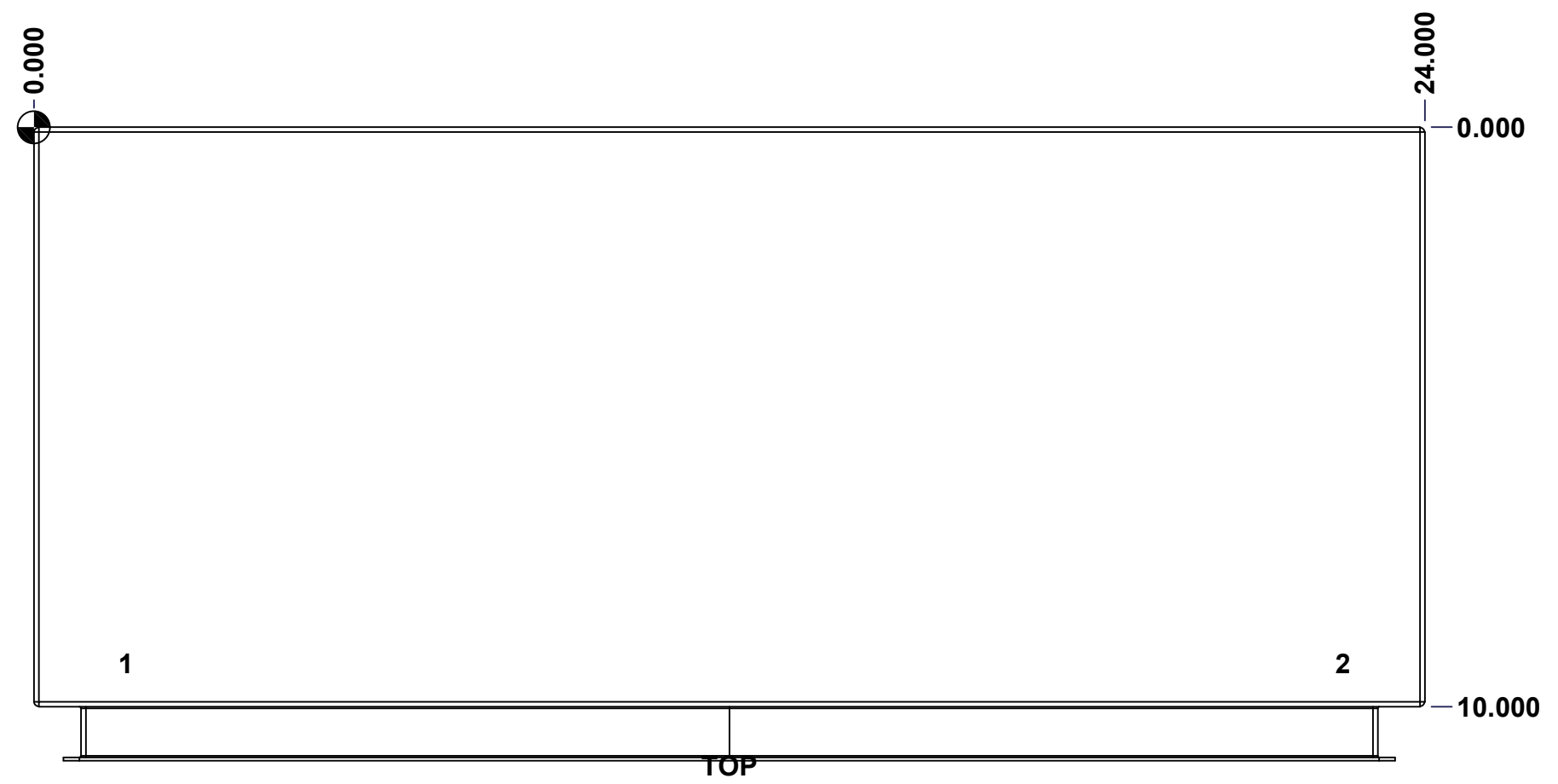
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 13-Feb-26
Material Matière 16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSQT 36" x 24" x 10" Body	Detail Rev.
Part Number Numéro Pièce 5412ESSQT3024106THB	Rev. 3 0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	9.250	INSUL. STUD M6 x 18mm (Inside)
2	22.500	9.250	INSUL. STUD M6 x 18mm (Inside)

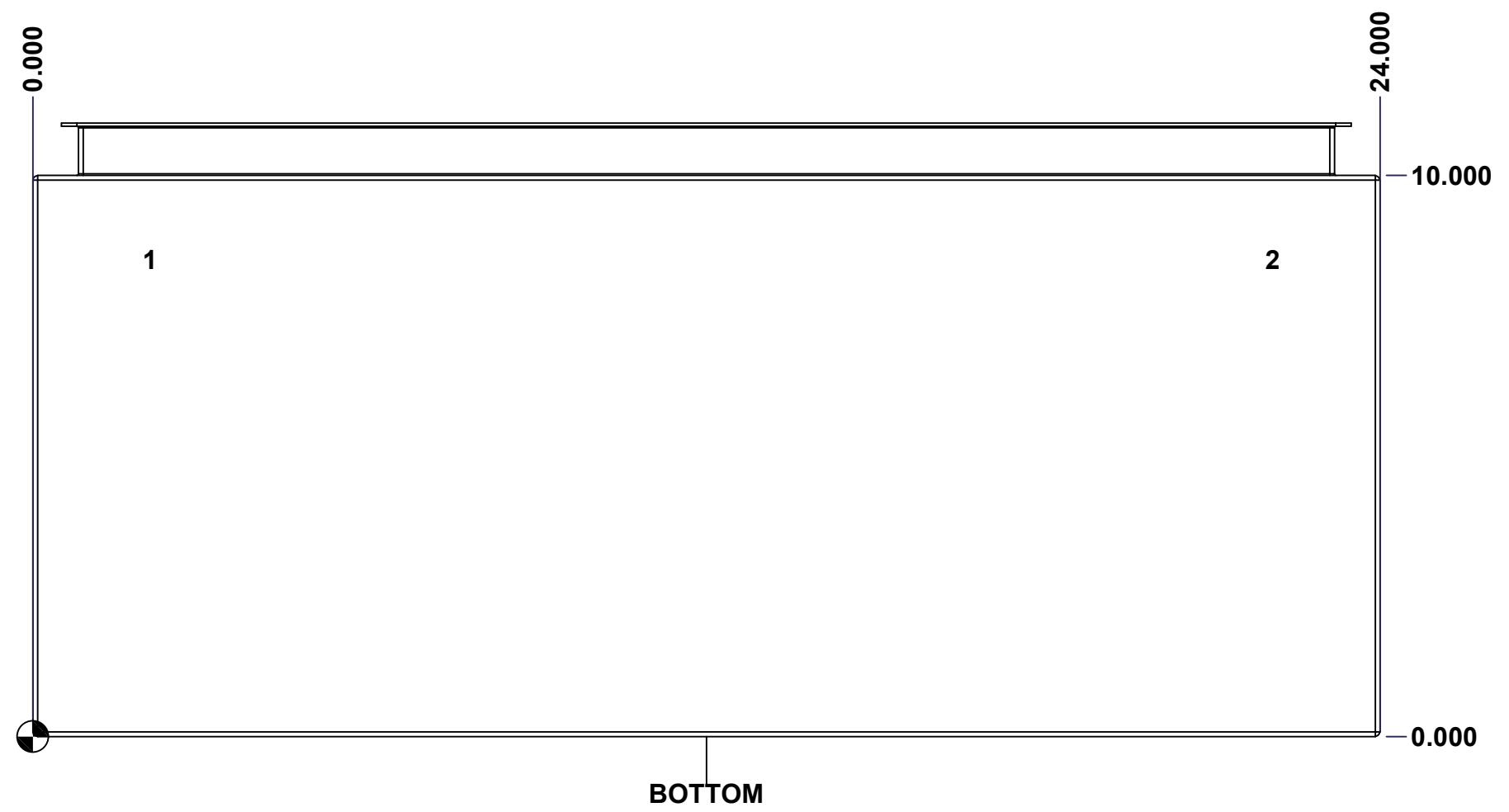


	Description	Status
	5412ESSQT 36" x 24" x 10" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSQT3024106THB</b>	<b>0</b>
		4
		16

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSQT 36" x 24" x 10" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSQT3024106THB</b>	<b>0</b>
		5
		16

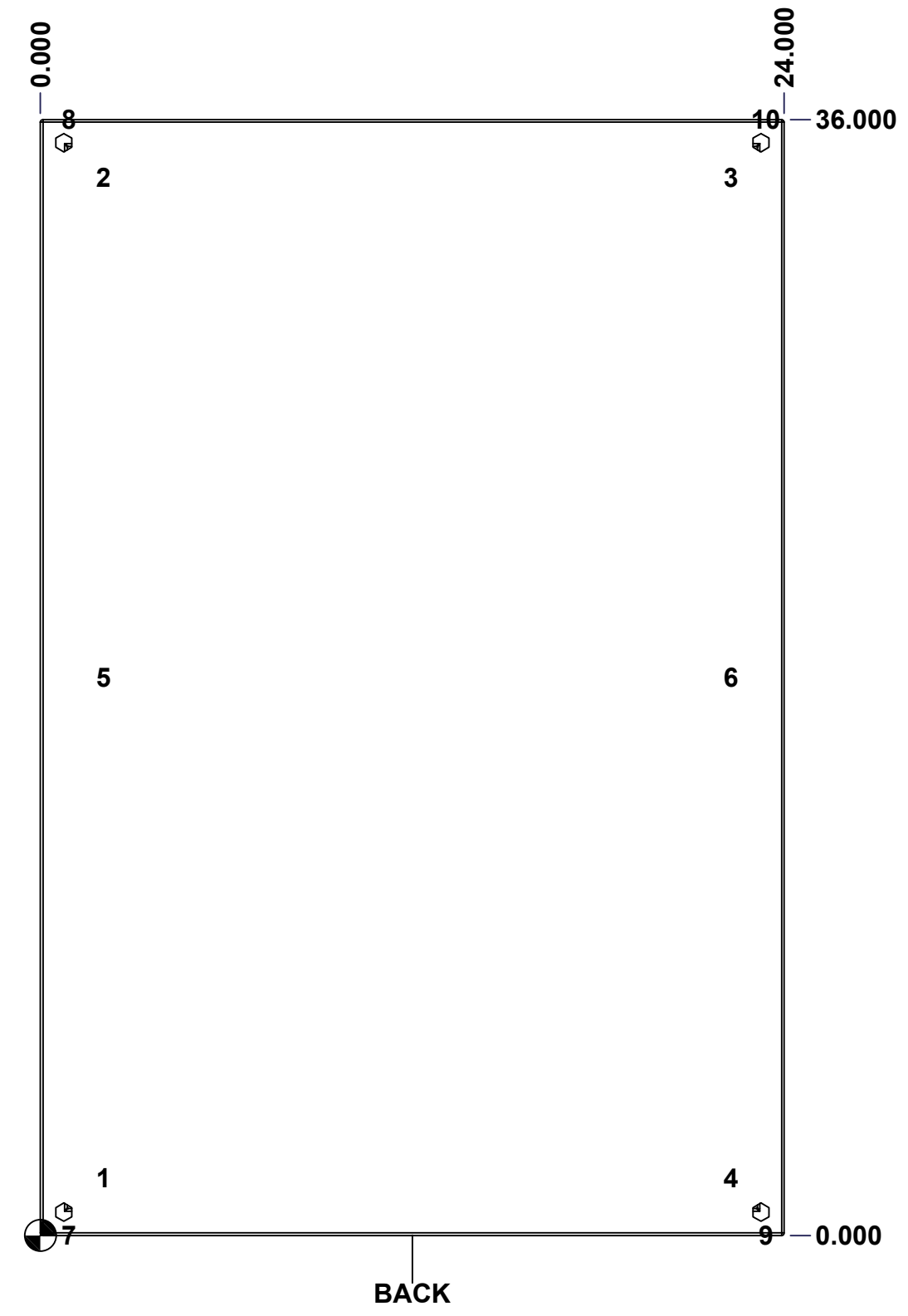
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	22.125	34.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	22.125	18.000	IP STUD M8 x 35mm (Inside)
-----			
7	0.750	0.000	FOOT 885 ESMF4_OPEN
8	0.750	36.000	FOOT 885 ESMF4_CLOSE
9	23.250	0.000	FOOT 885 ESMF4_OPEN
10	23.250	36.000	FOOT 885 ESMF4_CLOSE

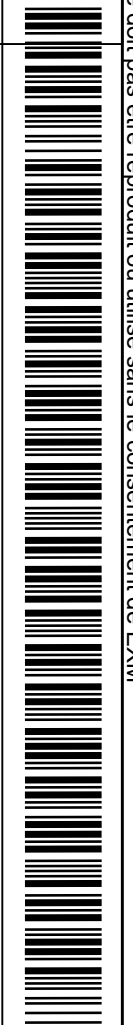
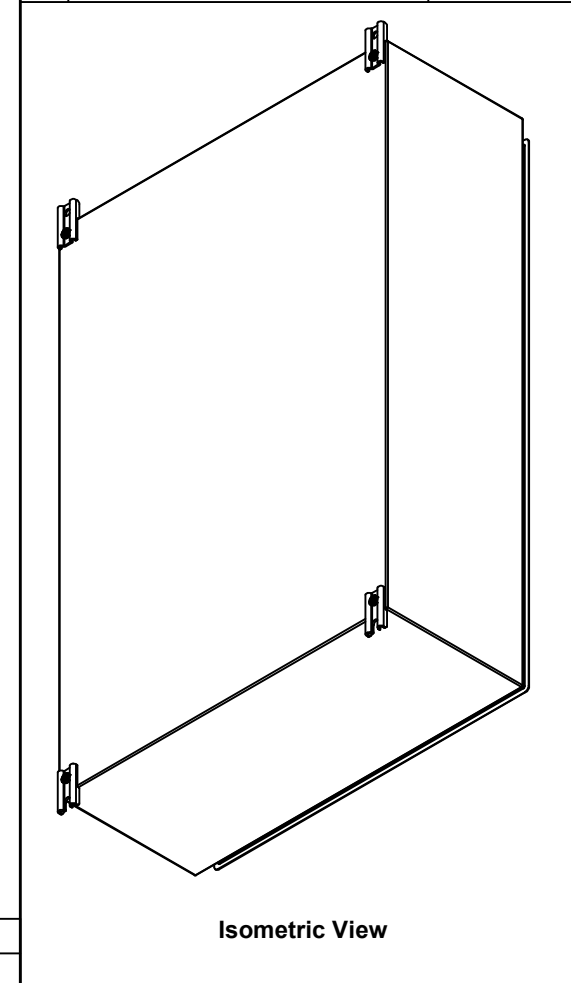


	Description	Status
	5412ESSQT 36" x 24" x 10" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSQT3024106THB</b>	<b>0</b> / 6
		16

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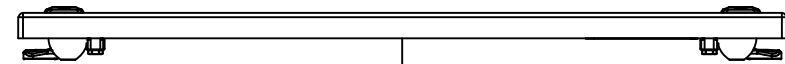


1	885 ESMF4	0	885 ESMF4 Mounting Foot Kit
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSQT3024106THI-RS	0	5412ESSQT 36" x 24" Right Insulation
1	5412ESSQT3024106THI-LS	0	5412ESSQT 36" x 24" Left Insulation
1	5412ESSQT3024106THI-BT	0	5412ESSQT 36" x 24"Bottom Insulation
1	5412ESSQT3024106THI-TP	0	5412ESSQT 36" x 24"Top Insulation
1	5412ESSQT3024106THI-B	0	5412ESSQT 36" x 24" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSQT3024106THB-P	0	5412ESSQT 36" x 24" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

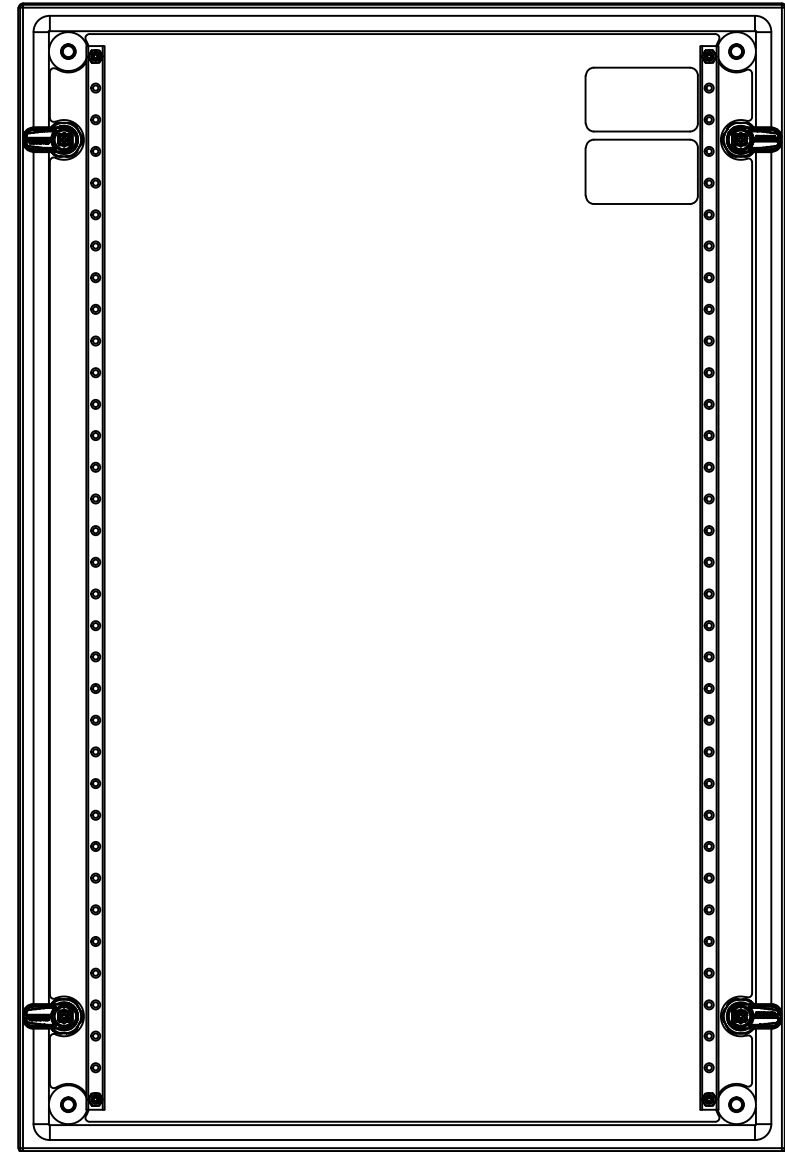
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 13-Feb-26
Material Matière 16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSQT 36" x 24" x 10" Body	Detail Rev.
Part Number Numéro Pièce <b>5412ESSQT3024106THB</b>	Rev. <b>0</b>

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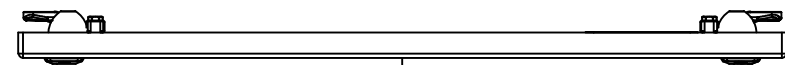
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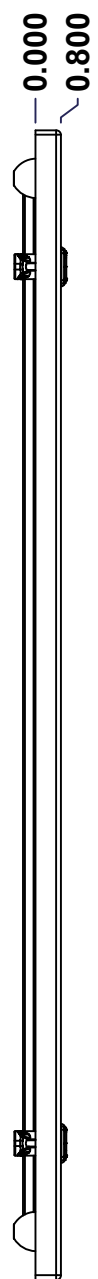
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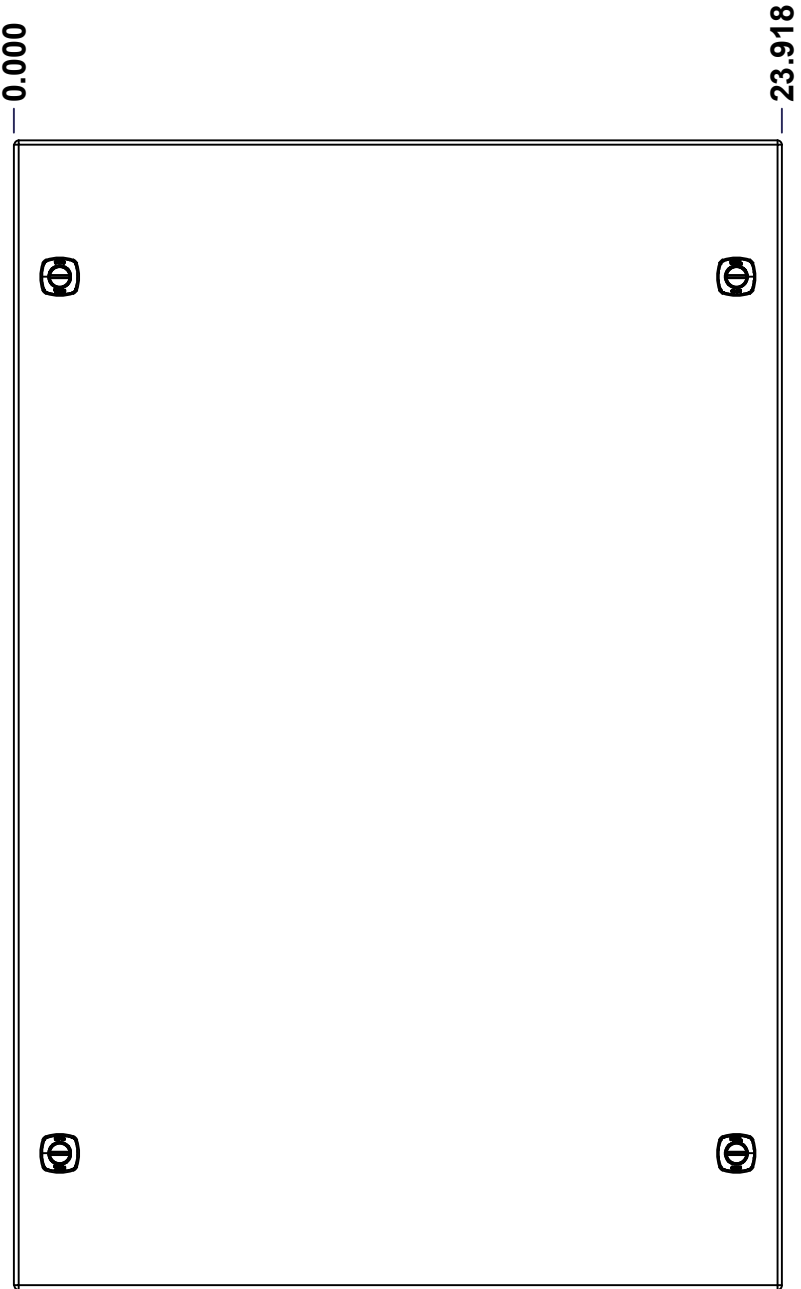
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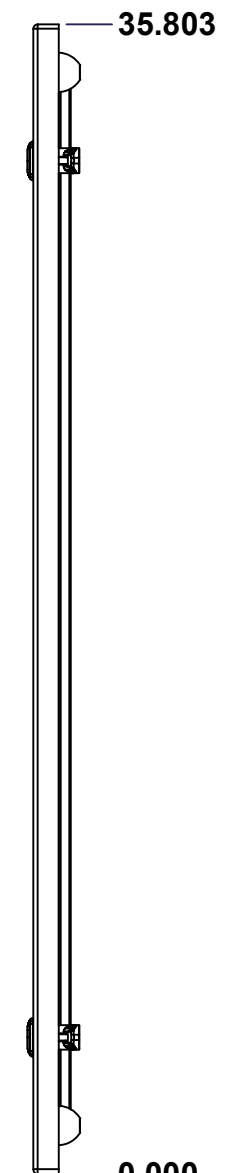
BOTTOM



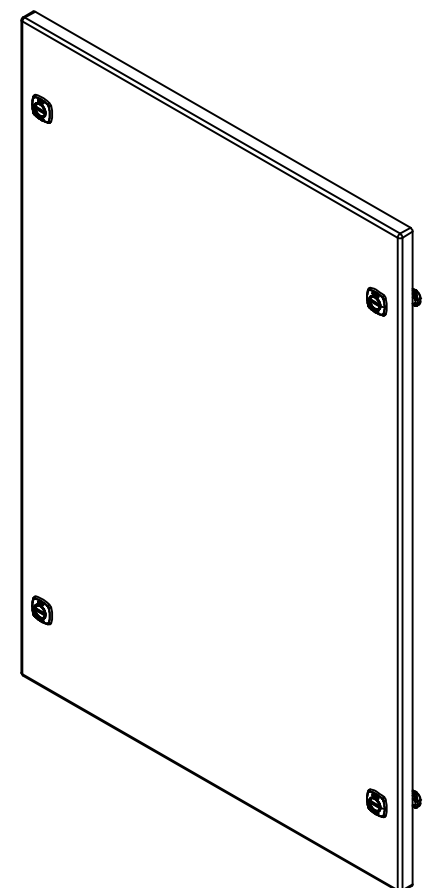
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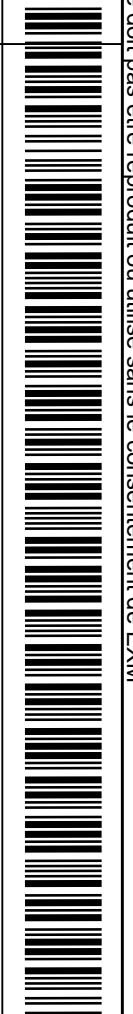
FRONT




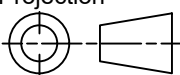
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Feb-26
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 5412ESSQT 36" x 24" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 16

SEE BILL OF MATERIAL ON LAST PAGE **5412ESSQT3024106THC**

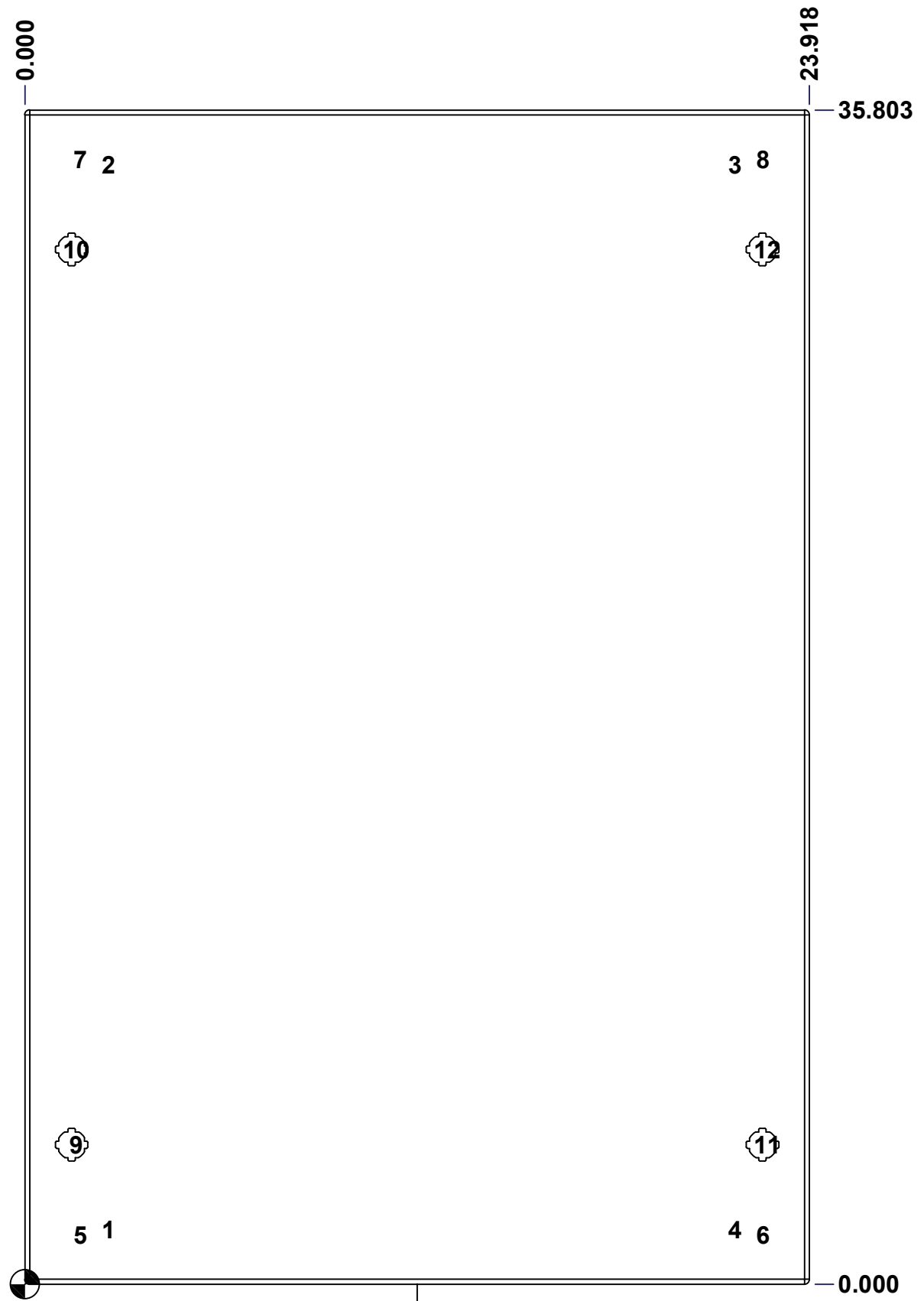
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.661	STUD M6 x 18mm (Inside)
2	2.401	34.142	STUD M6 x 18mm (Inside)
3	21.517	34.142	STUD M6 x 18mm (Inside)
4	21.517	1.661	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	22.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	34.303	STUD M6 x 18mm (Inside)
8	22.368	34.303	STUD M6 x 18mm (Inside)
-----			
9	1.424	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°
10	1.424	31.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
11	22.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°
12	22.494	31.553	LOCK 880 SCQ4-SLSS6 @ 0.0°



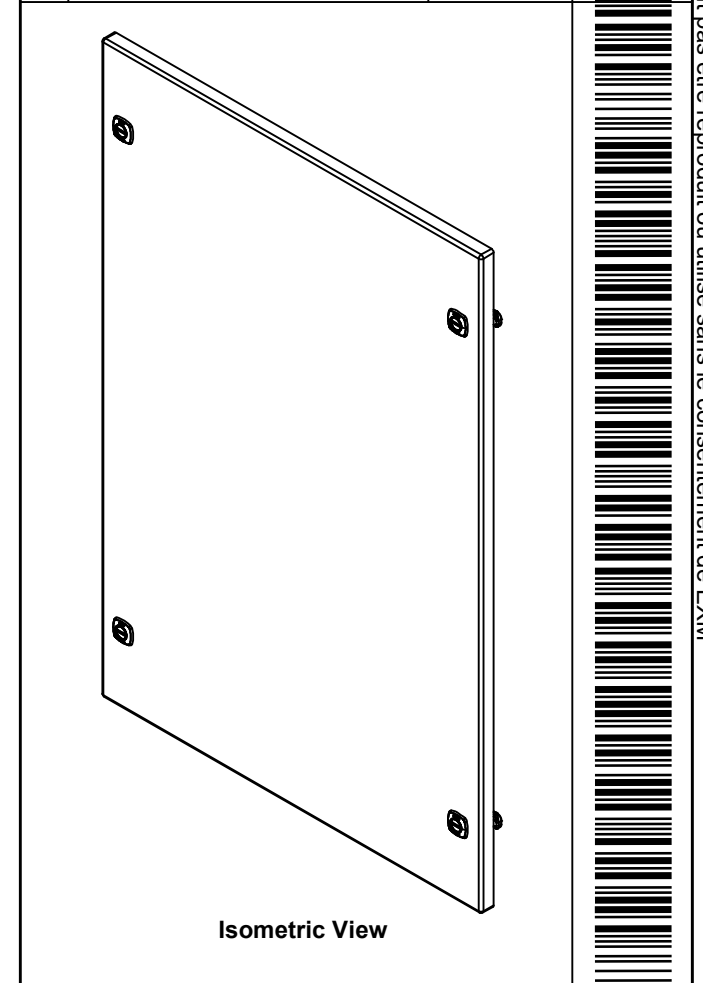
FRONT

	Description	Status
	5412ESSQT 36" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSQT3024106THC</b>	<b>0</b>
		9
		16

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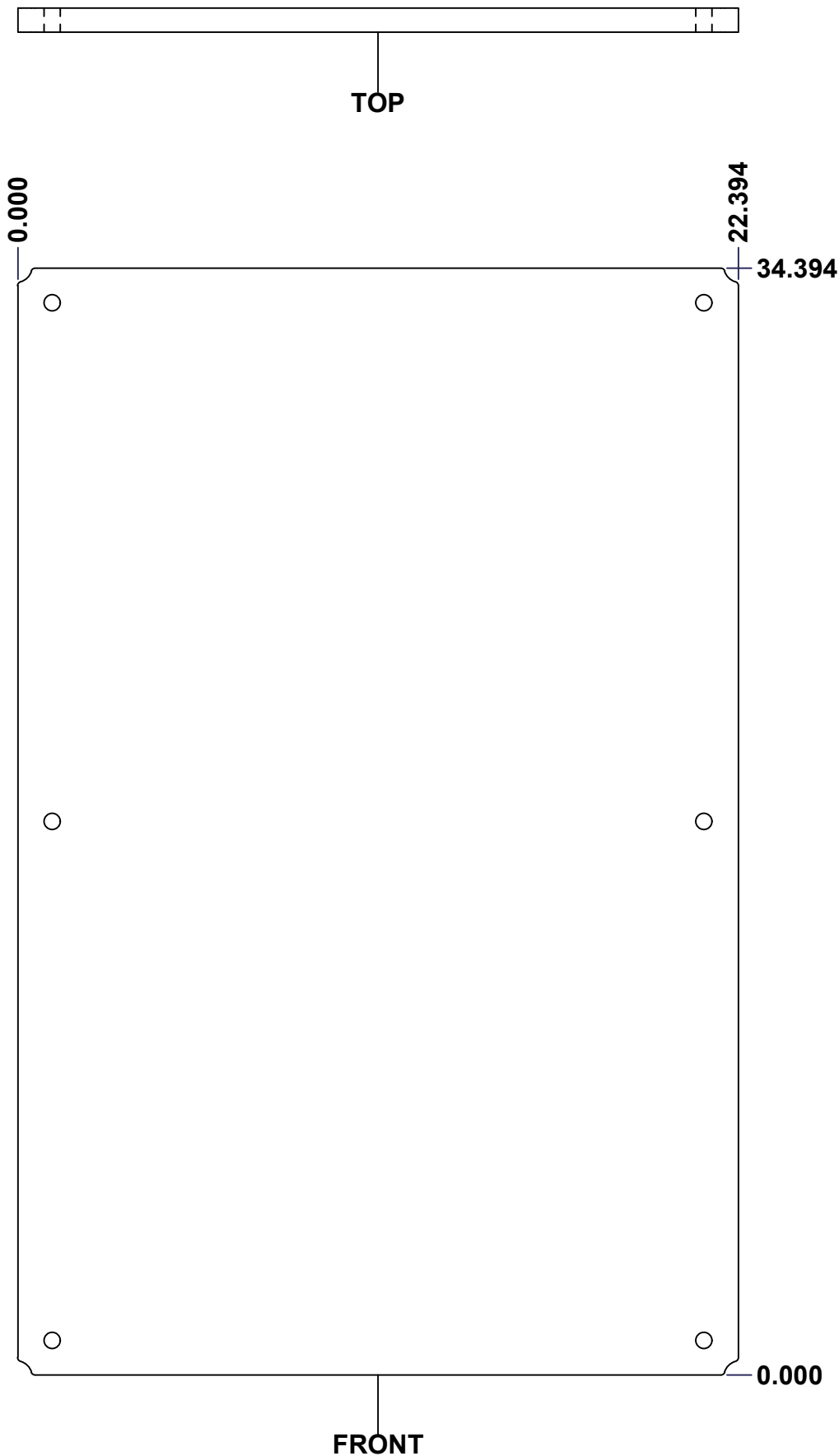
Flatness / Aplatissement: Max 3.0mm  
 Projection: 

QTY	Part Number	Rev	Description
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5412ESSQT3024106THI-C	0	5412ESSQT 36" x 24" Cover Insulation
4	STK-K-12590	7	5412 ESS 1/4 Turn Lock
8	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSQT3024106THG	0	5412ESSQT 36" x 24" Cover Gasket Part
1	5412ESSQT3024106THC-P	0	5412ESSQT 36" x 24" Cover Part
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 13-Feb-26
Material / Matière: 16 Ga Stainless Steel 316 (1.4mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSQT 36" x 24" Cover	Detail Rev.
Part Number / Numéro Pièce: <b>5412ESSQT3024106THC</b>	Rev. 0
	10 / 16

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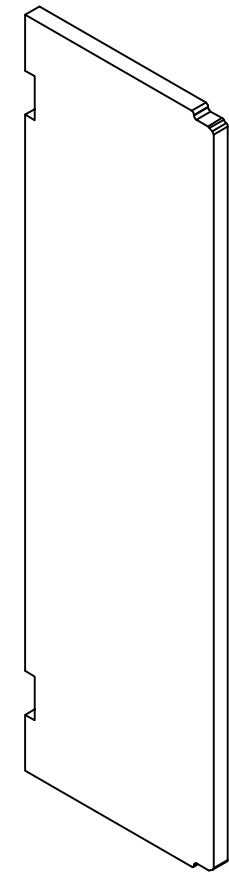
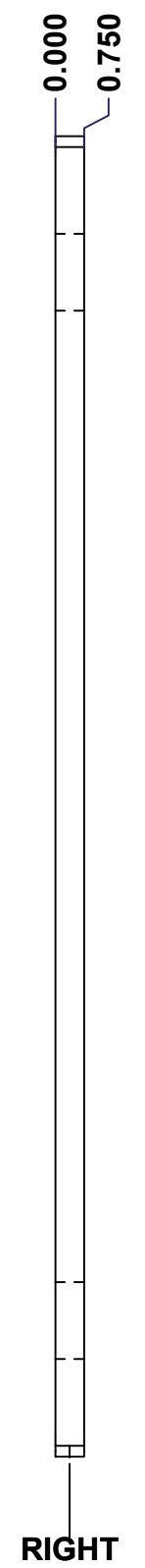
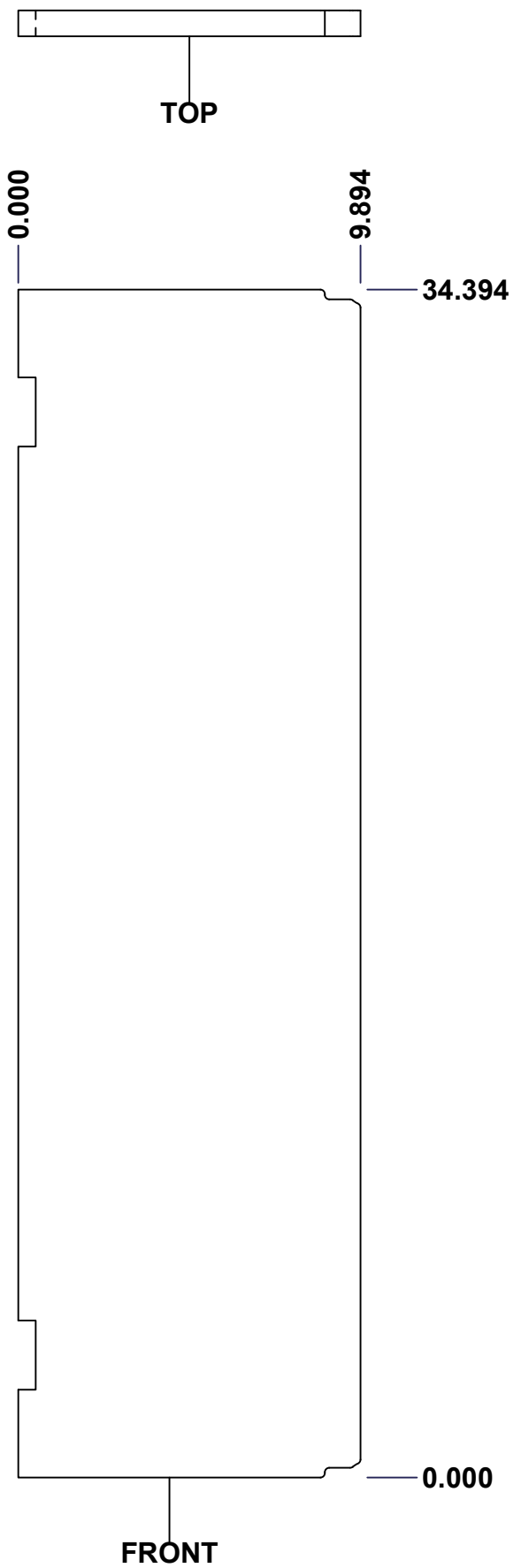
No.	Revisions	Date	By/Par

**Isometric View**


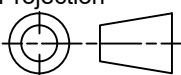
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	11
SEE BILL OF MATERIAL ON LAST PAGE		0	16

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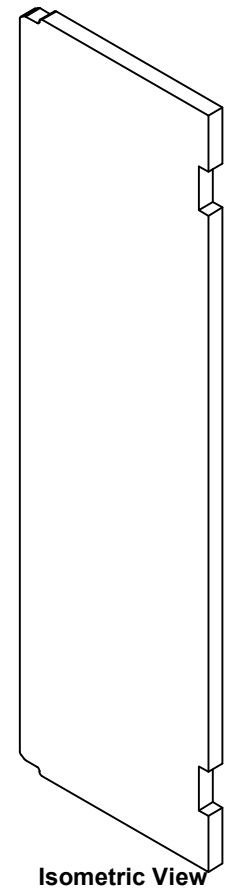
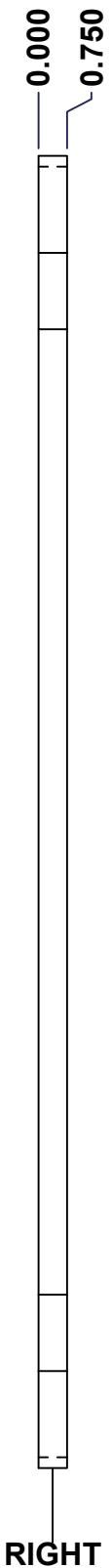
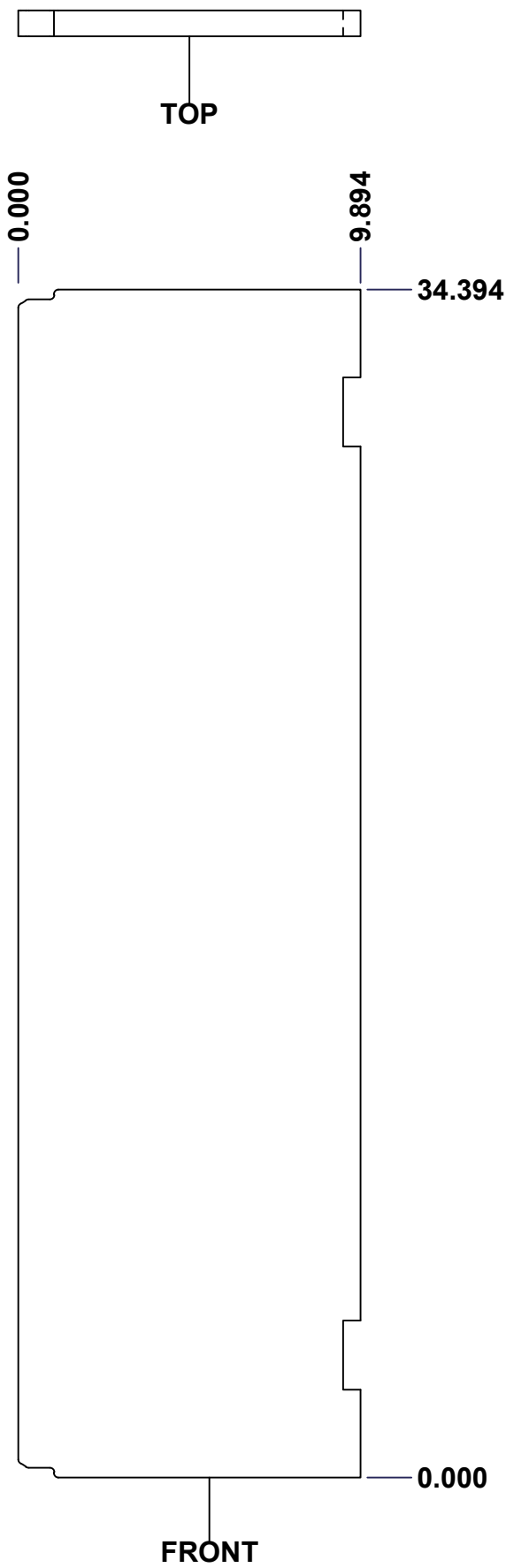
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSQT 36" x 24" Left Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT3024106THI-LS		Rev. 12 0


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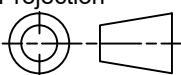
No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm

Projection

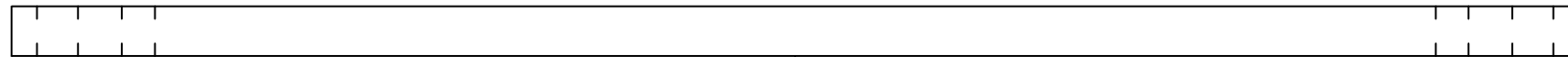


Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A
Description: 5412ESSQT 36" x 24" Right Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT3024106THI-RS	Rev. 13
SEE BILL OF MATERIAL ON LAST PAGE	0

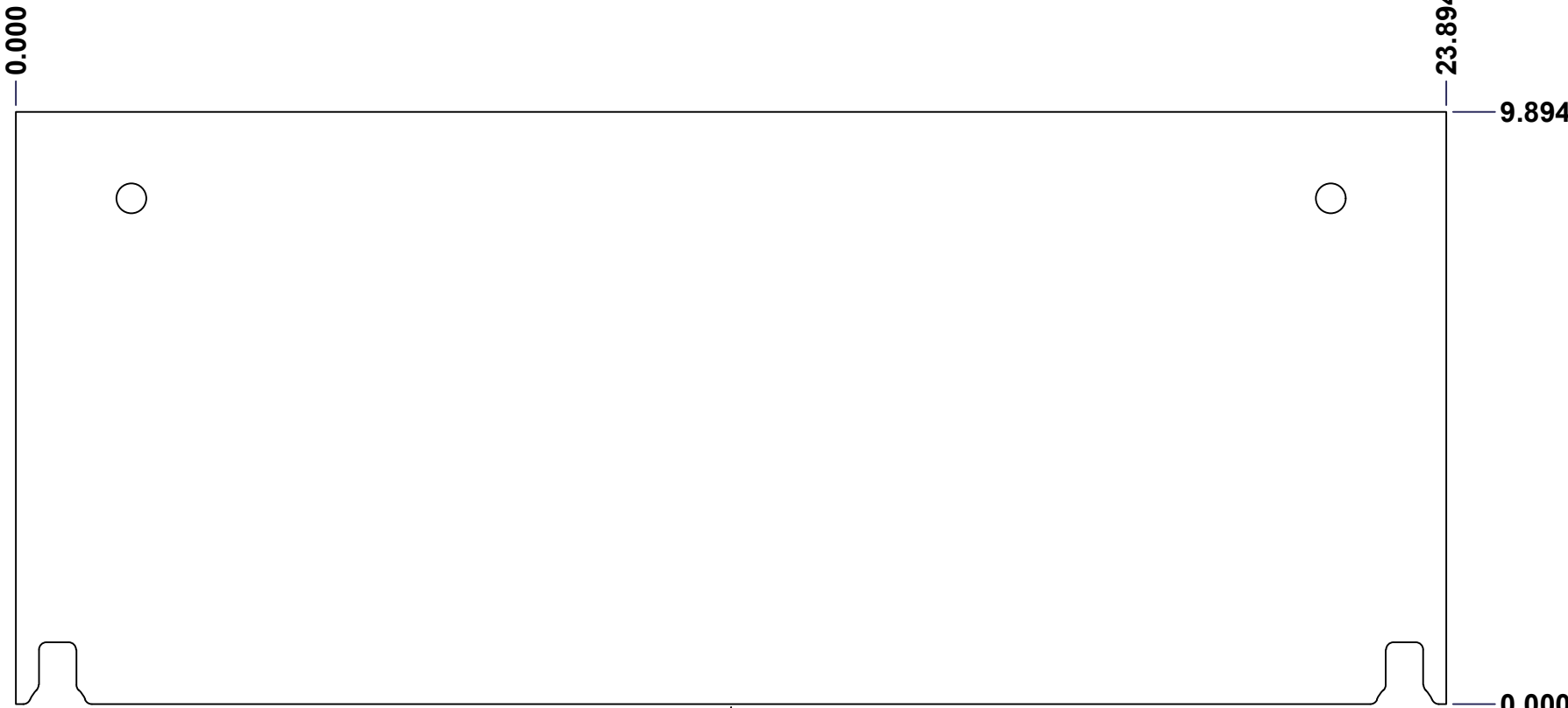
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSQT3024106THI-RS 0 16

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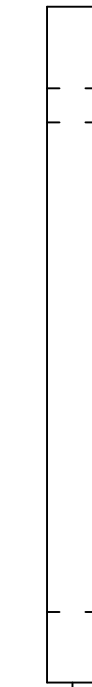


TOP



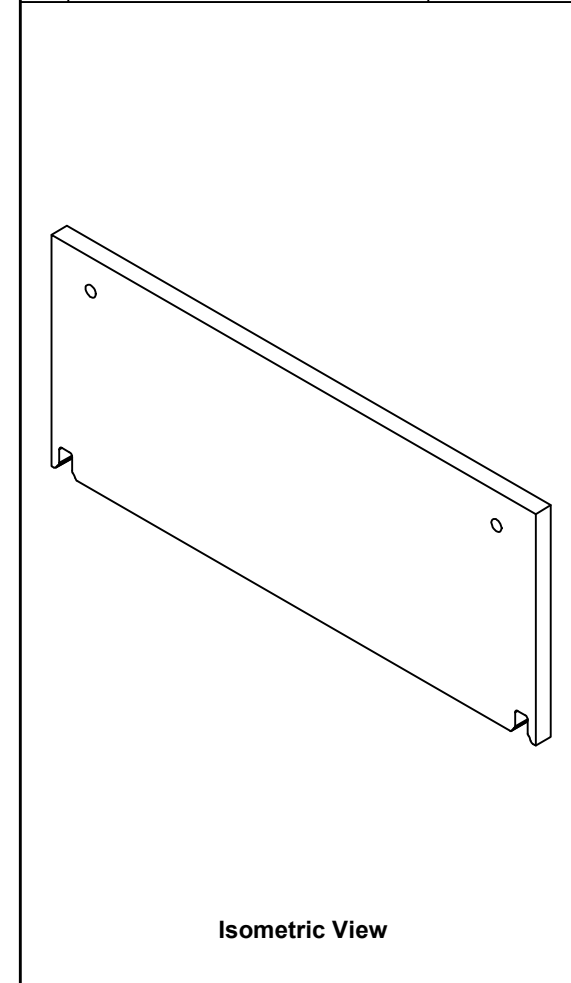
FRONT

0.000  
0.750



RIGHT

No.	Revisions	Date	By/Par



Isometric View

**EXM**  
exm

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Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness: Max 5.0mm  
Aplatissement: Max 5.0mm

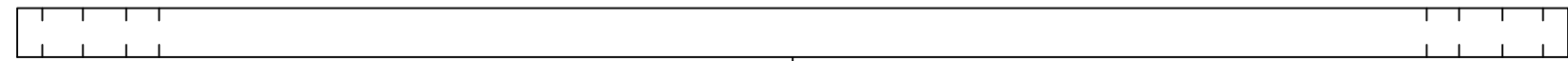
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Brushed
Description: 5412ESSQT 36" x 24"Top Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT3024106THI-TP	Rev. 0

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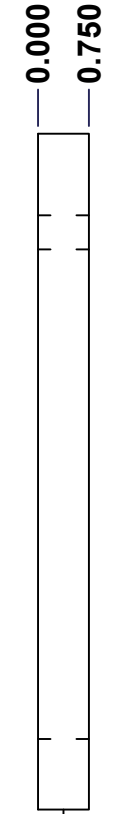
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TOP

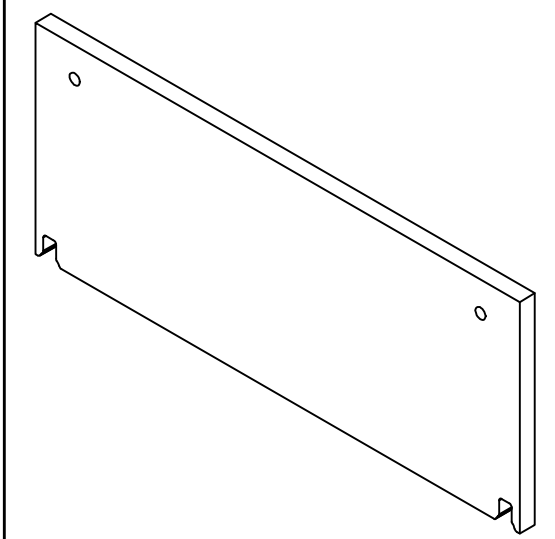


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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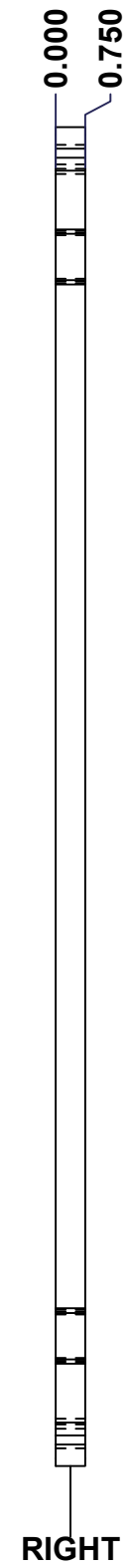
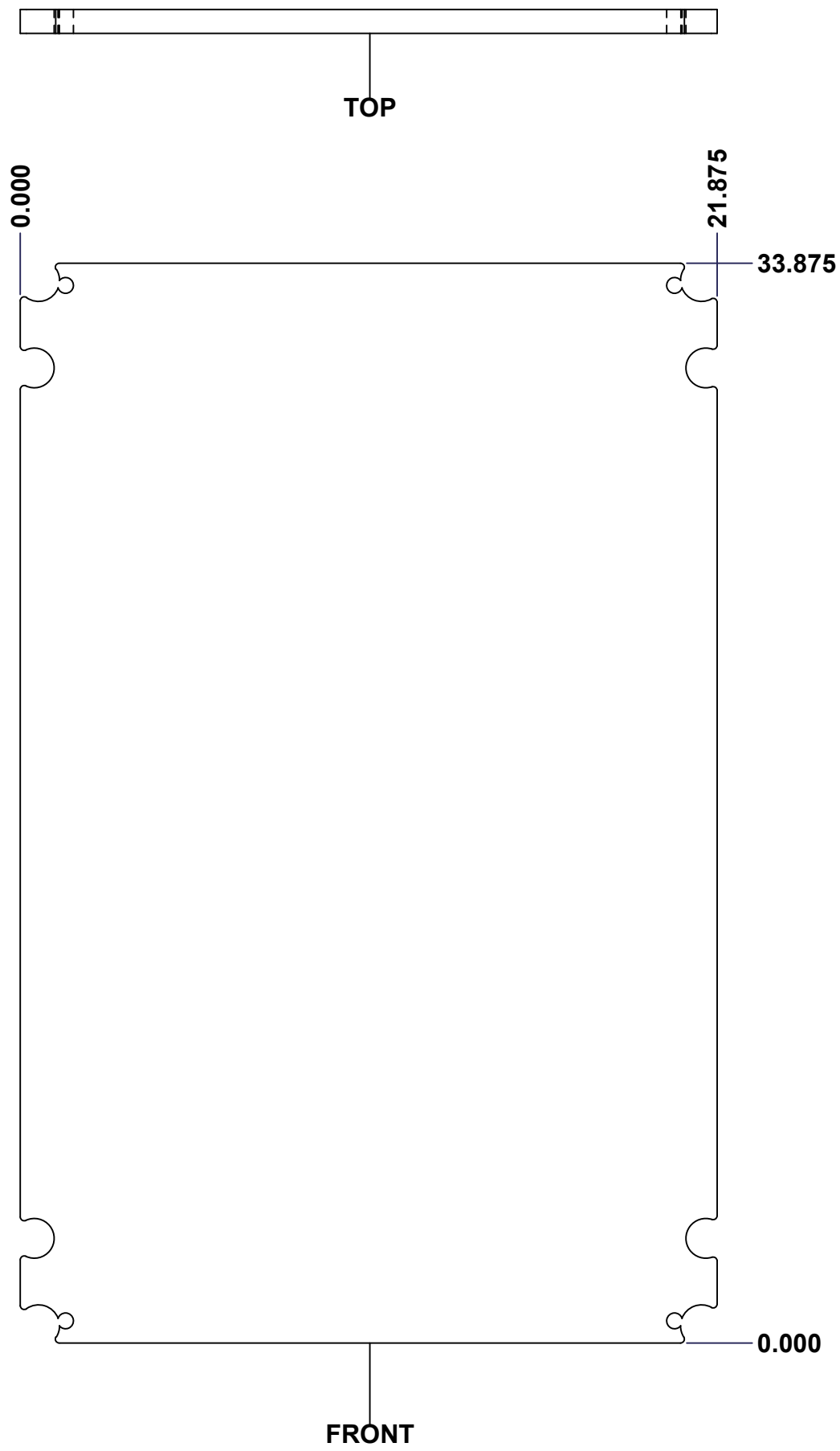
Flatness  
 Aplatissement  
 Max 5.0mm  
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Brushed
Description: 5412ESSQT 36" x 24"Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT3024106THI-BT	Rev. 15
SEE BILL OF MATERIAL ON LAST PAGE	0

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSQT3024106THI-BT 0 16

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No.	Revisions	Date	By/Par

**Isometric View**

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSQT 36" x 24" Cover Insulation		
Part Number Numéro Pièce	Rev.	16
<b>5412ESSQT3024106THI-C</b>	<b>0</b>	16

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad	Date: 23-Jan-07	
Material / Matière	See Part List	
Color / Couleur	See Part List	Finish / Fini: See Part List
Description: 881 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: <b>881 SP3624G</b>	Rev.:	1 / 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3624G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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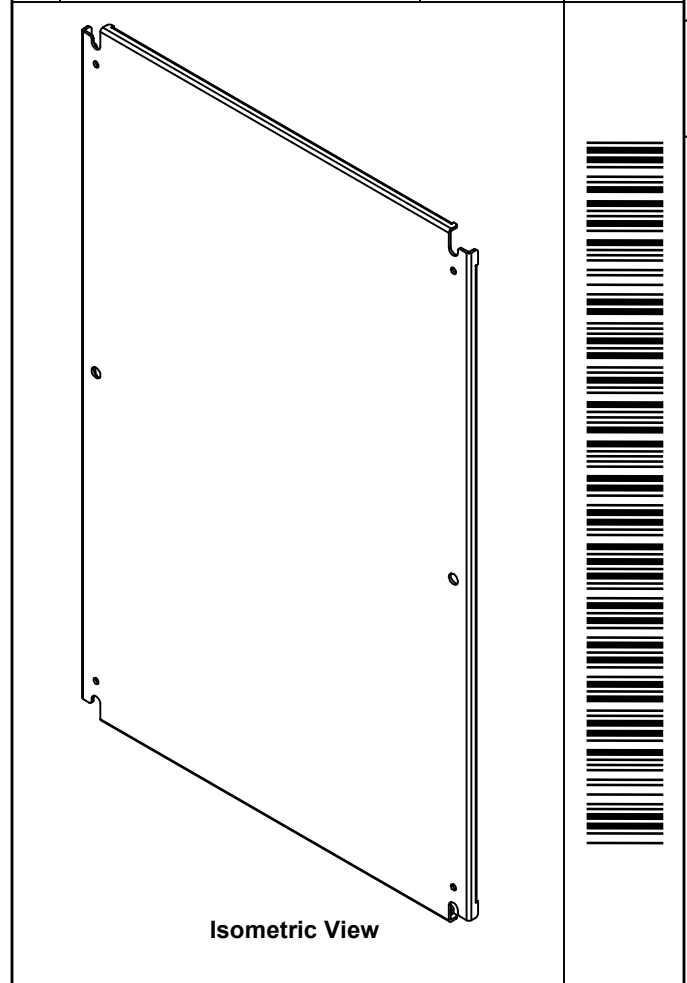
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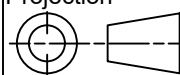
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	32.125	GROUND HOLE (RND Ø0.290)
4	21.125	32.125	GROUND HOLE (RND Ø0.290)
5	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	17.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



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	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description 881 SP - Inner Panel	Detail Rev.
Part Number Numéro Pièce <b>881 SP3624G</b>	Rev. 2 <b>0</b>