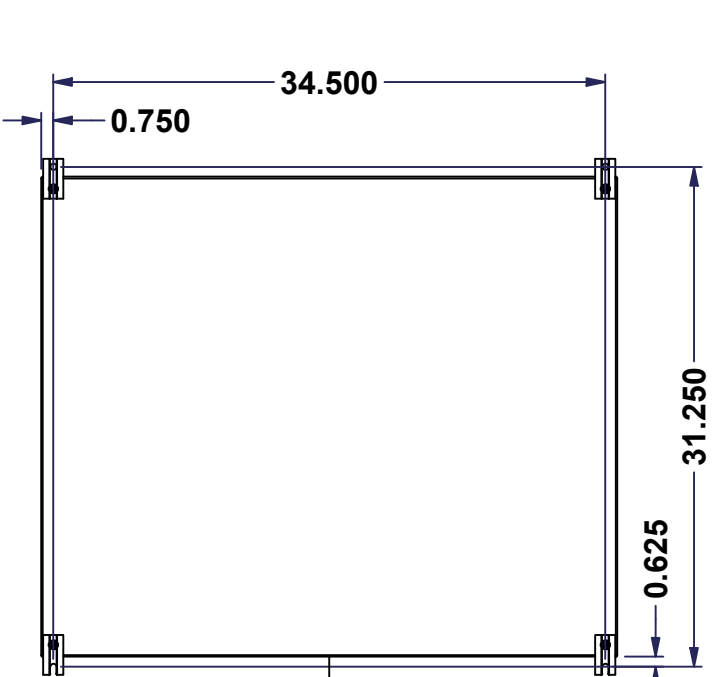


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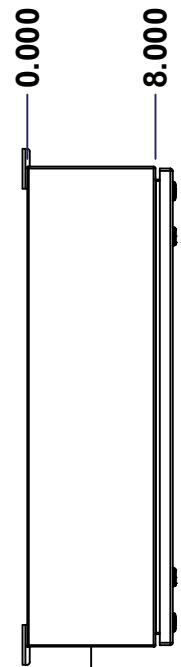
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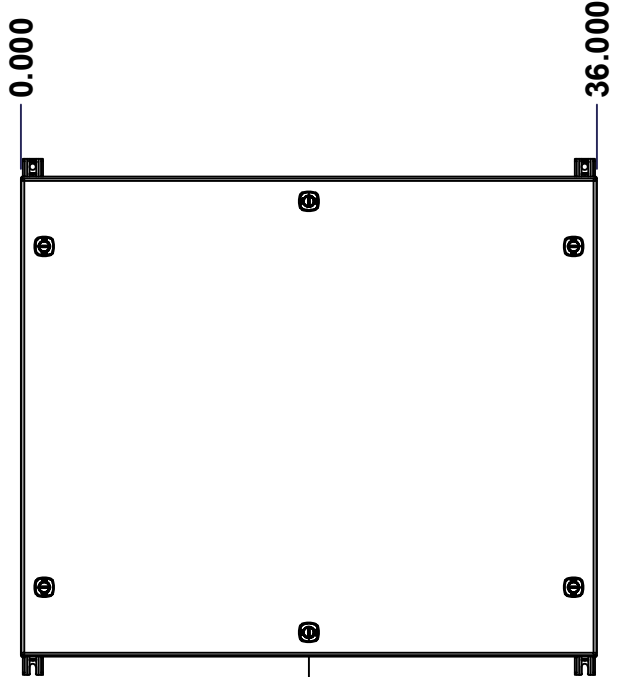
TOP



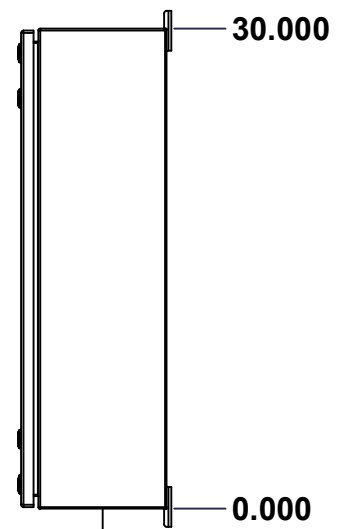
BACK



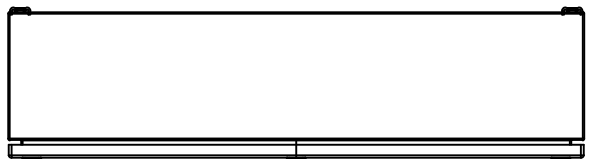
LEFT



FRONT

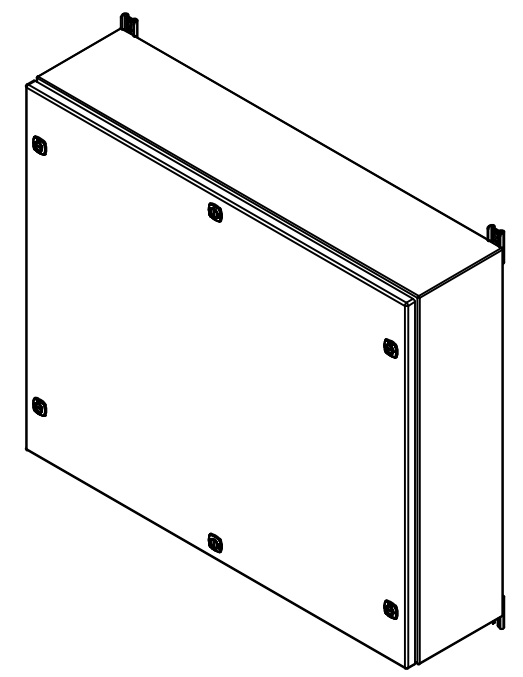


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL**

	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par: BoxCad: BoxCad	Date: 13-Feb-26
Material Matière: 14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur: Unpainted	Finish Fini: Brushed
Description: 5412ESSQT 30" x 36" x 8" Assembly	
Part Number Numéro Pièce: 5412ESSQT3036086TH	Detail Rev. 1 Rev. 0

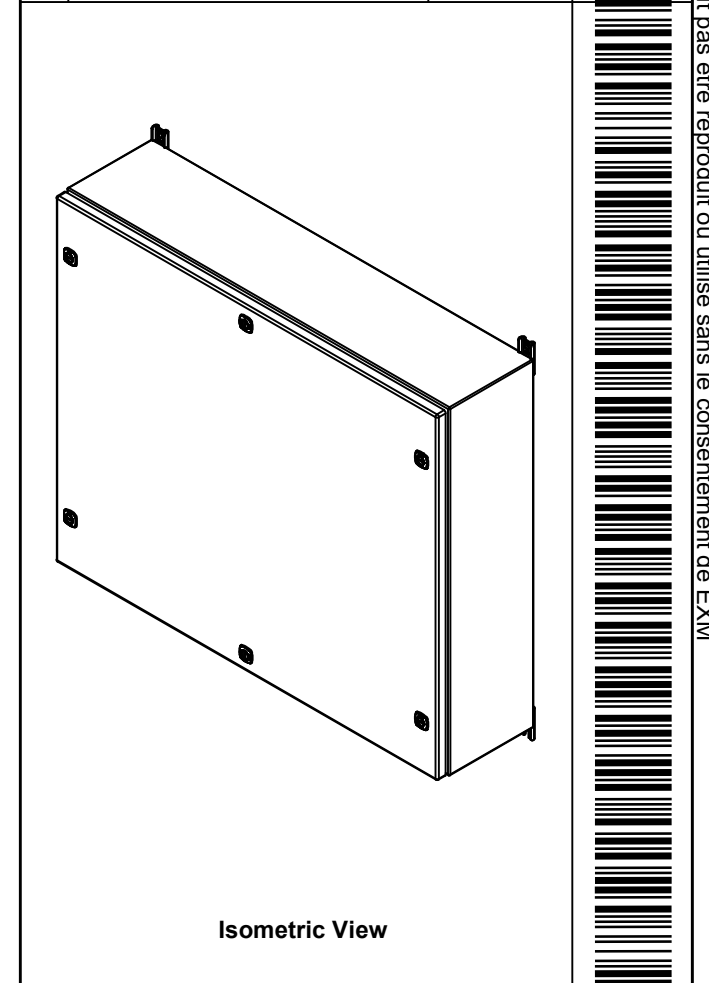
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par




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 Fax: (450) 979-4626  
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Flatness / Aplatissement: Max 3.0mm  
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 13-Feb-26
Material / Matière: 14 Ga Stainless Steel 316 (1.7mm)	

Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSQT 30" x 36" x 8" Assembly	
Part Number / Numéro Pièce: <b>5412ESSQT3036086TH</b>	Rev. 0

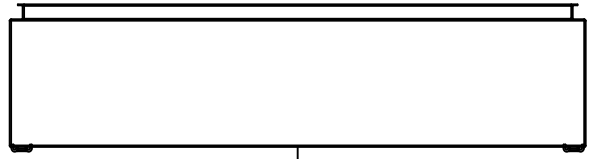
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

Qty	Part Number	Rev	Description
1	STK-K-01800	5	5412 ES Accessory Kit
6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3630G	0	881 SP - Inner Panel
1	5412ESSQT3036086THC	0	5412ESSQT 30" x 36" Cover
1	5412ESSQT3036086THB	0	5412ESSQT 30" x 36" x 8" Body

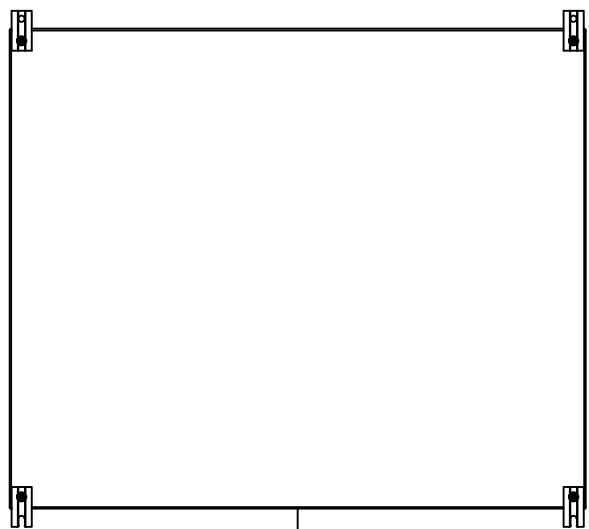
Parts List

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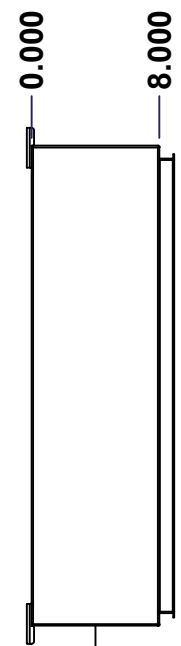
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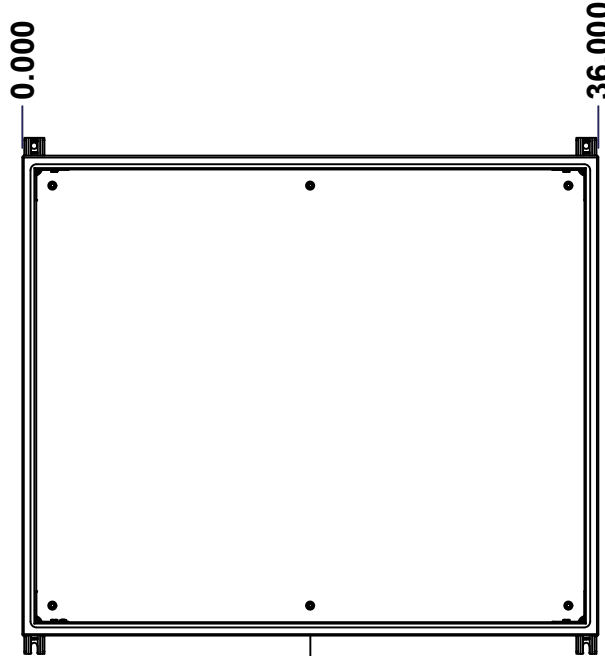
TOP



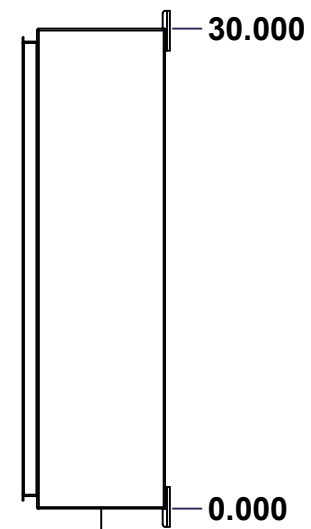
BACK



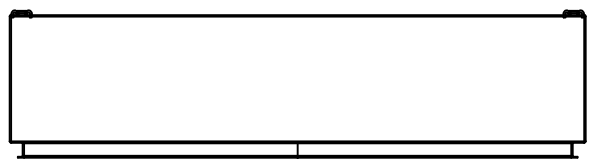
LEFT



FRONT

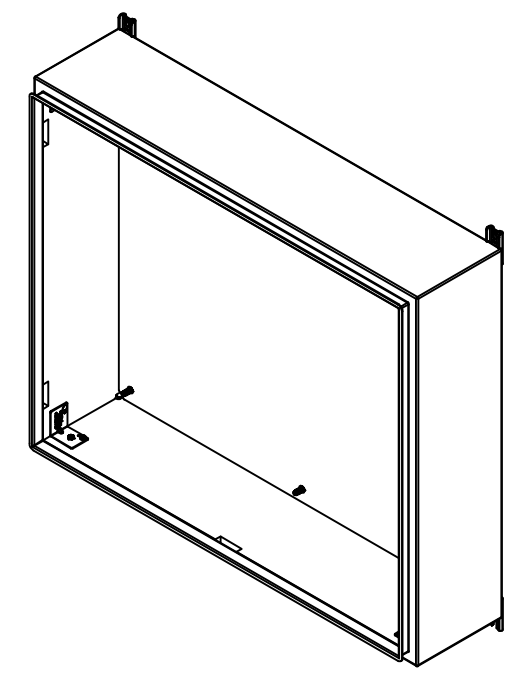


RIGHT

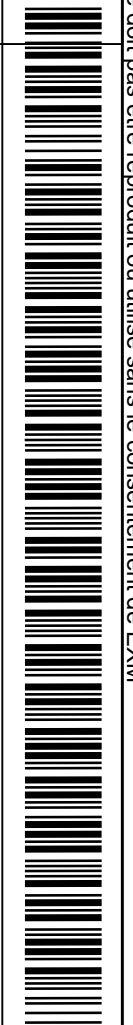


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 13-Feb-26
Material Matière 14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSQT 30" x 36" x 8" Body	Detail Rev.

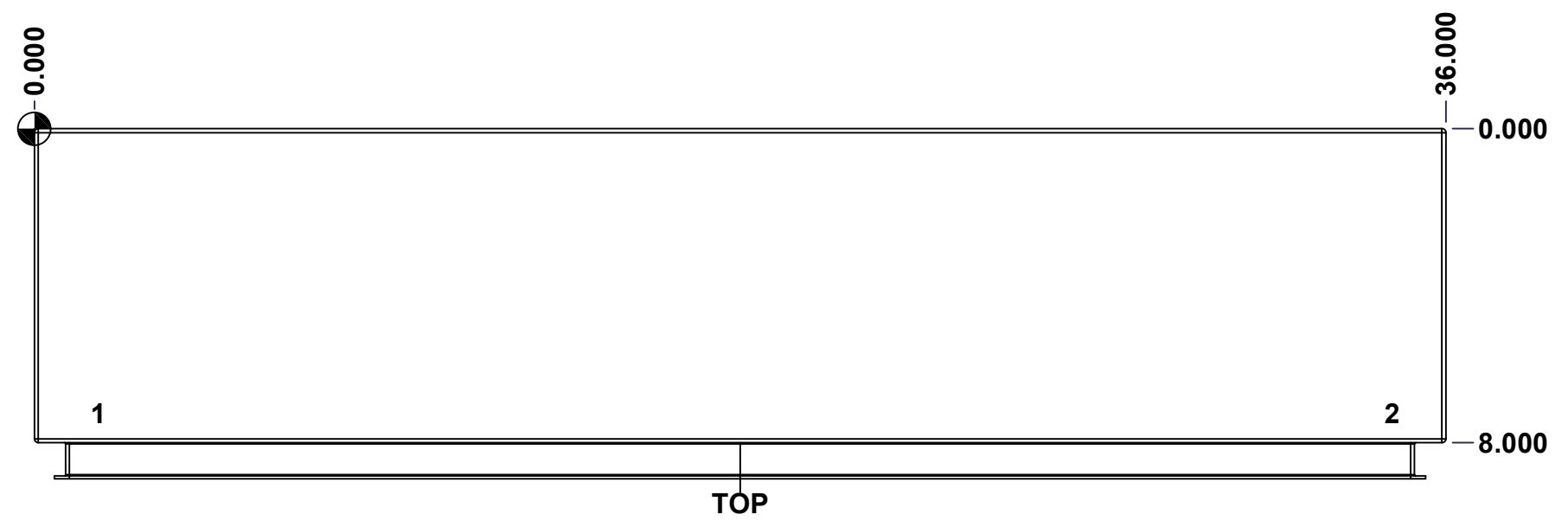
Part Number Numéro Pièce	Rev.	3
<b>5412ESSQT3036086THB</b>	<b>0</b>	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	7.250	INSUL. STUD M6 x 18mm (Inside)
2	34.500	7.250	INSUL. STUD M6 x 18mm (Inside)

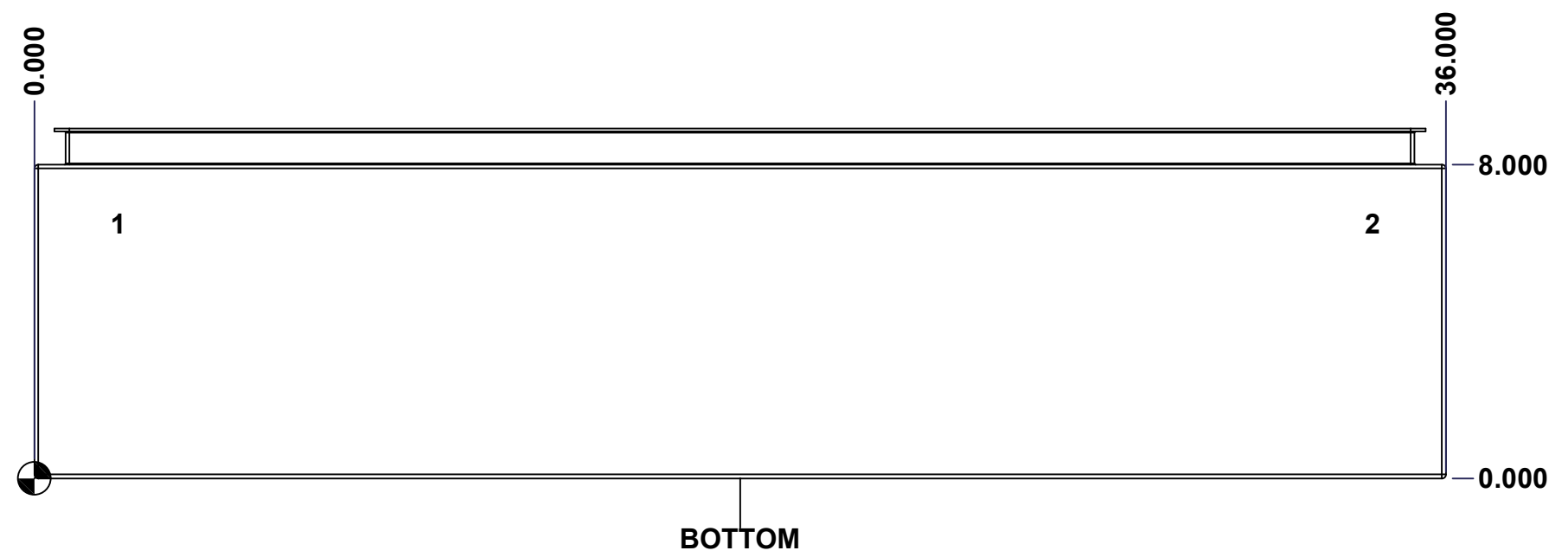


	Description	Status
	5412ESSQT 30" x 36" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSQT3036086THB</b>	<b>0</b> / 4
		16

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSQT 30" x 36" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSQT3036086THB</b>	<b>0</b>
		5
		16

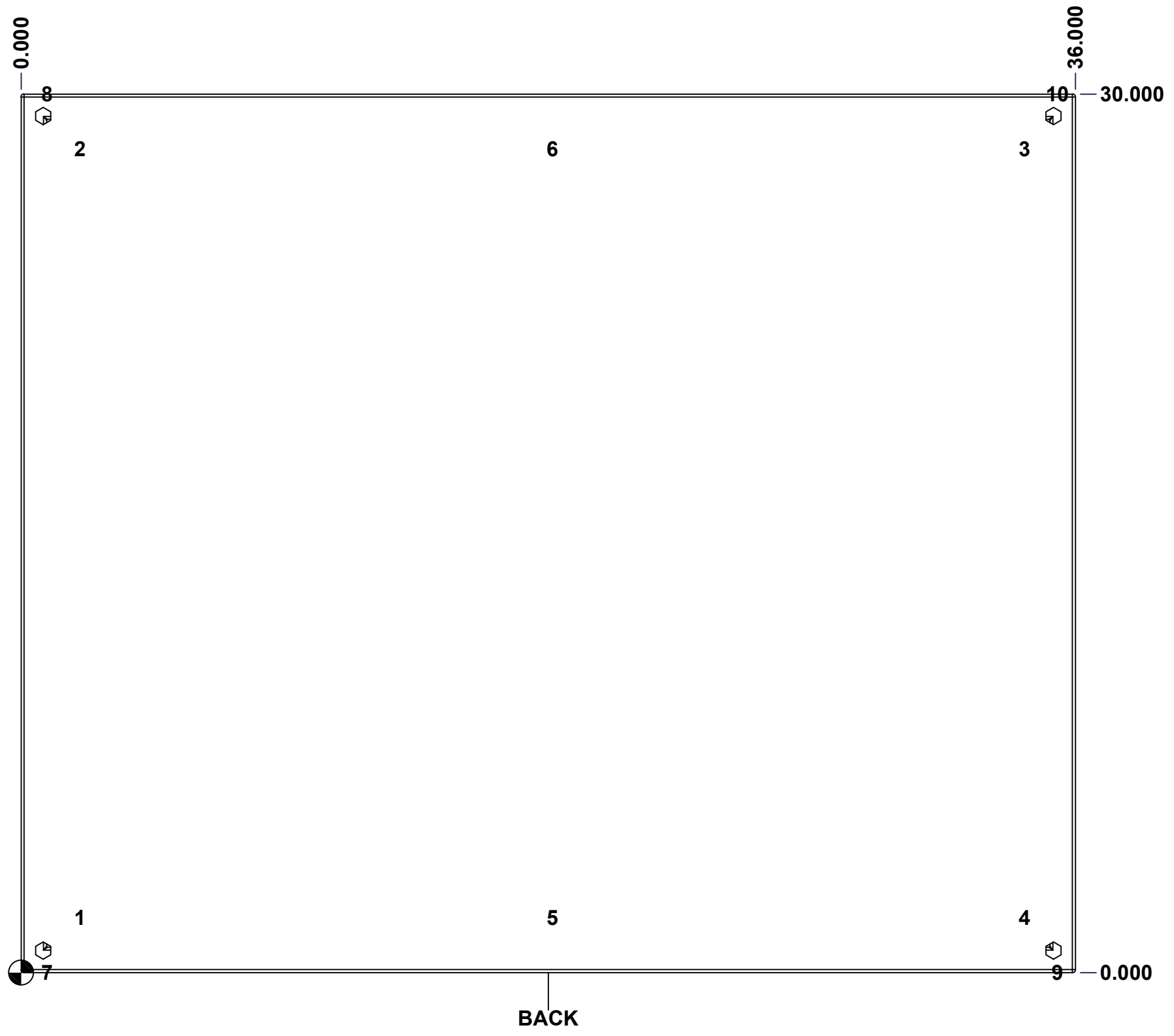
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	34.125	28.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	18.000	1.875	IP STUD M8 x 35mm (Inside)
6	18.000	28.125	IP STUD M8 x 35mm (Inside)
-----			
7	0.750	0.000	FOOT 885 ESMF4_OPEN
8	0.750	30.000	FOOT 885 ESMF4_CLOSE
9	35.250	0.000	FOOT 885 ESMF4_OPEN
10	35.250	30.000	FOOT 885 ESMF4_CLOSE

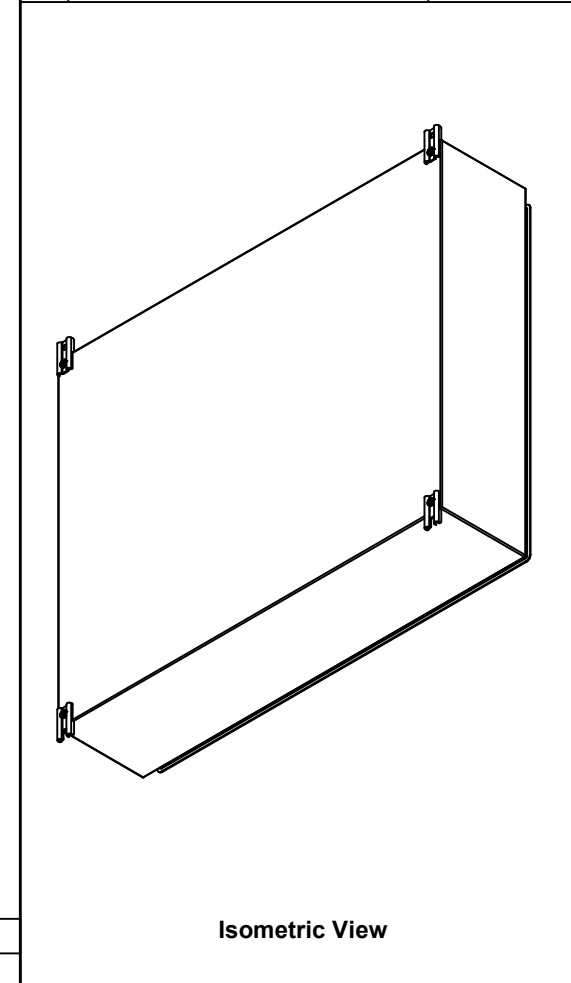


	Description	Status
	5412ESSQT 30" x 36" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSQT3036086THB</b>	<b>0</b> / 6
		16

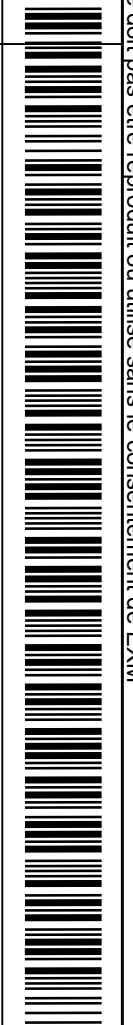
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Isometric View

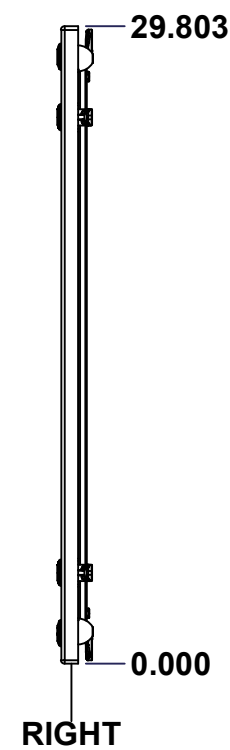
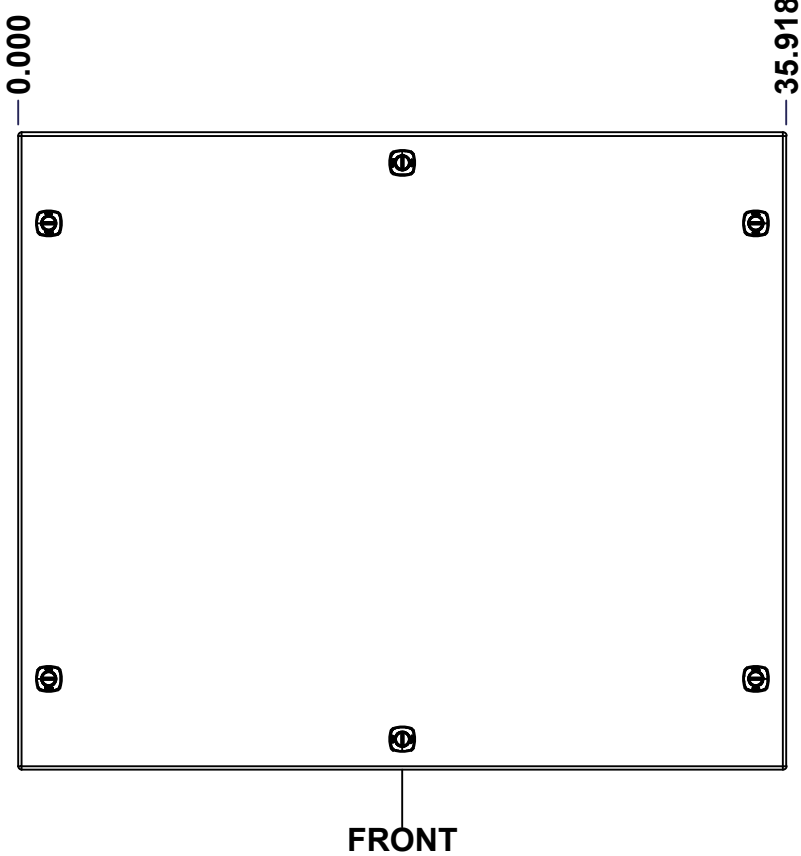
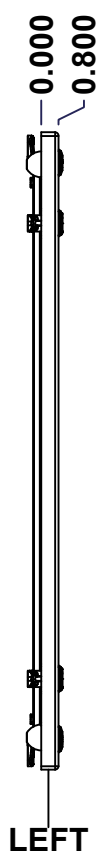
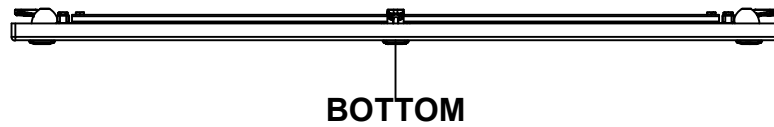
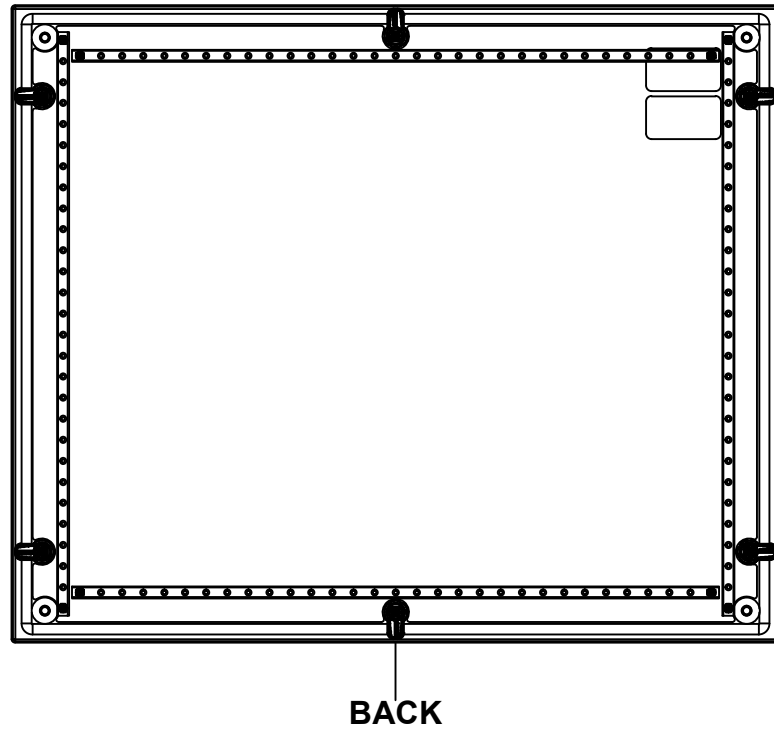
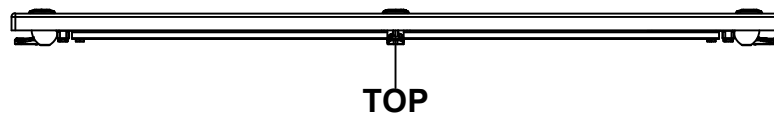


1	885 ESMF4	0	885 ESMF4 Mounting Foot Kit
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSQT3036086TH-RS	0	5412ESSQT 30" x 36" Right Insulation
1	5412ESSQT3036086TH-LS	0	5412ESSQT 30" x 36" Left Insulation
1	5412ESSQT3036086TH-BT	0	5412ESSQT 30" x 36"Bottom Insulation
1	5412ESSQT3036086TH-TP	0	5412ESSQT 30" x 36"Top Insulation
1	5412ESSQT3036086TH-B	0	5412ESSQT 30" x 36" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSQT3036086THB-P	0	5412ESSQT 30" x 36" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

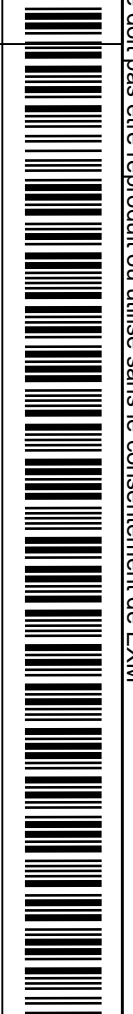
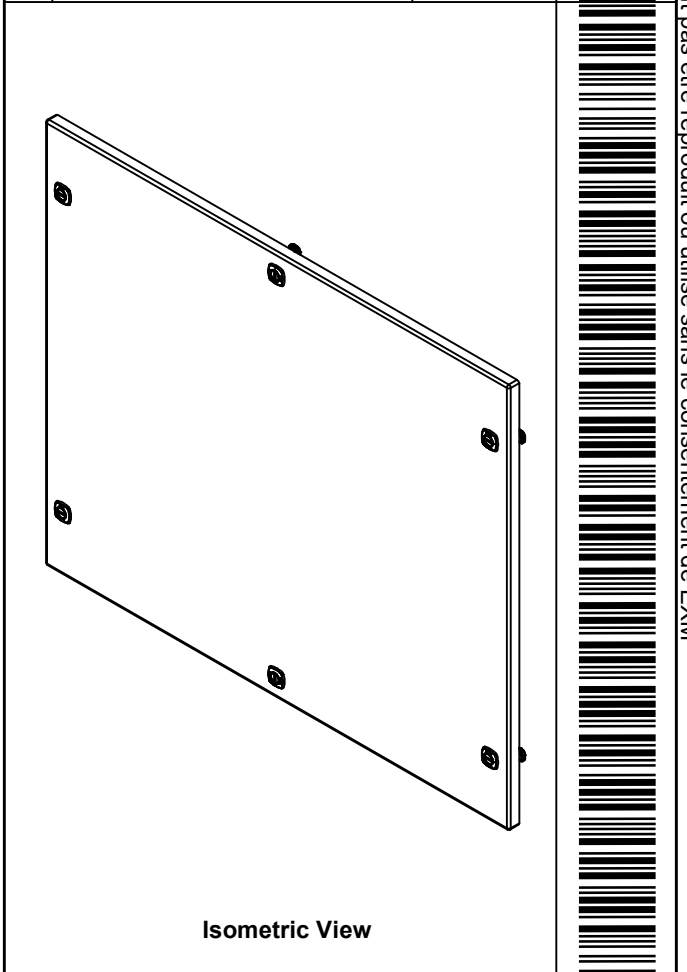
	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	5412ESSQT 30" x 36" x 8" Body	
Part Number Numéro Pièce	Rev. 0	7 16
<b>5412ESSQT3036086THB</b>		


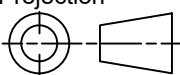
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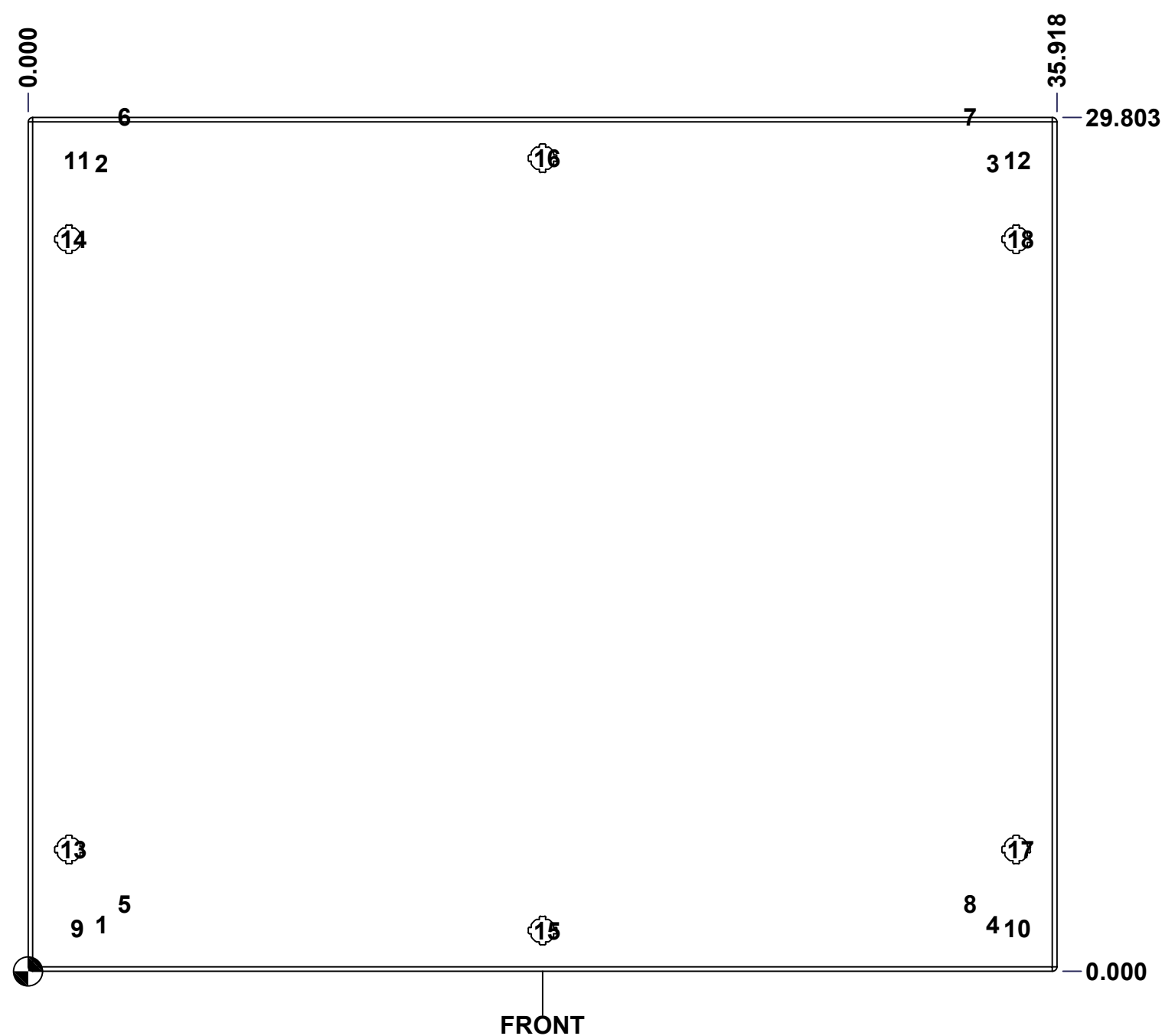
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 5412ESSQT 30" x 36" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 / 16

**SEE BILL OF MATERIAL ON LAST PAGE 5412ESSQT3036086THC**

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.614	STUD M6 x 18mm (Inside)
2	2.401	28.189	STUD M6 x 18mm (Inside)
3	33.517	28.189	STUD M6 x 18mm (Inside)
4	33.517	1.614	STUD M6 x 18mm (Inside)
5	3.195	2.350	STUD M6 x 18mm (Inside)
6	3.195	29.803	STUD M6 x 18mm (Inside)
7	32.723	29.803	STUD M6 x 18mm (Inside)
8	32.723	2.350	STUD M6 x 18mm (Inside)
9	1.550	1.500	STUD M6 x 18mm (Inside)
10	34.368	1.500	STUD M6 x 18mm (Inside)
11	1.550	28.303	STUD M6 x 18mm (Inside)
12	34.368	28.303	STUD M6 x 18mm (Inside)
-----			
13	1.424	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°
14	1.424	25.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
15	17.959	1.424	LOCK 880 SCQ4-SLSS6 @ 270.0°
16	17.959	28.379	LOCK 880 SCQ4-SLSS6 @ 90.0°
17	34.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°
18	34.494	25.553	LOCK 880 SCQ4-SLSS6 @ 0.0°

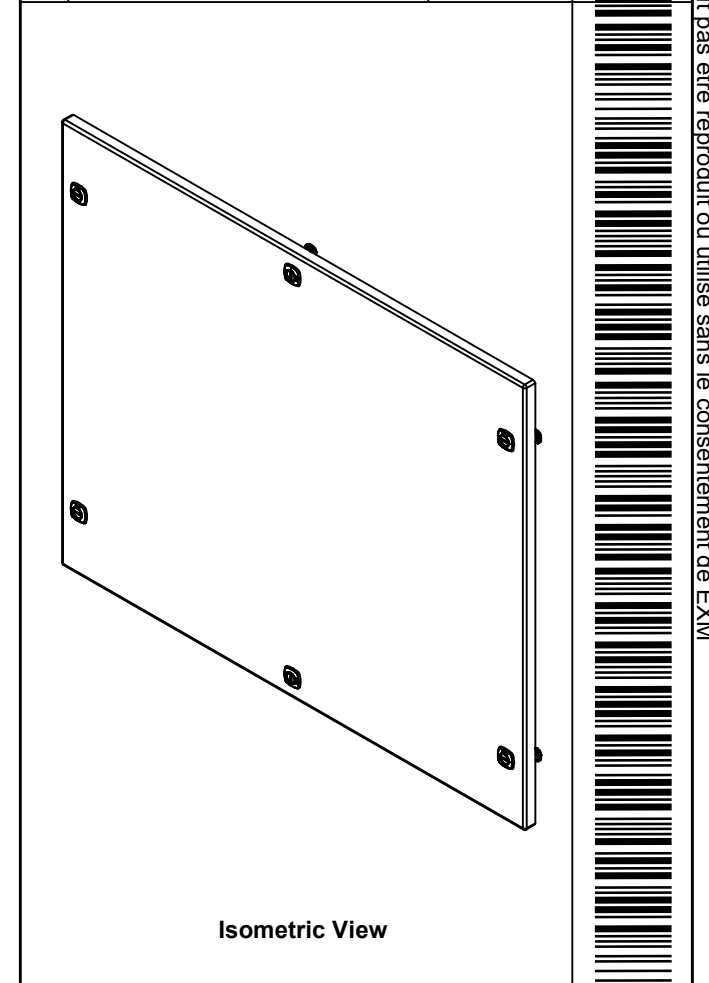


	Description	Status
	5412ESSQT 30" x 36" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSQT3036086THC</b>	<b>0</b> / 9
		16


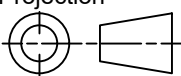
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No.	Revisions	Date	By/Par

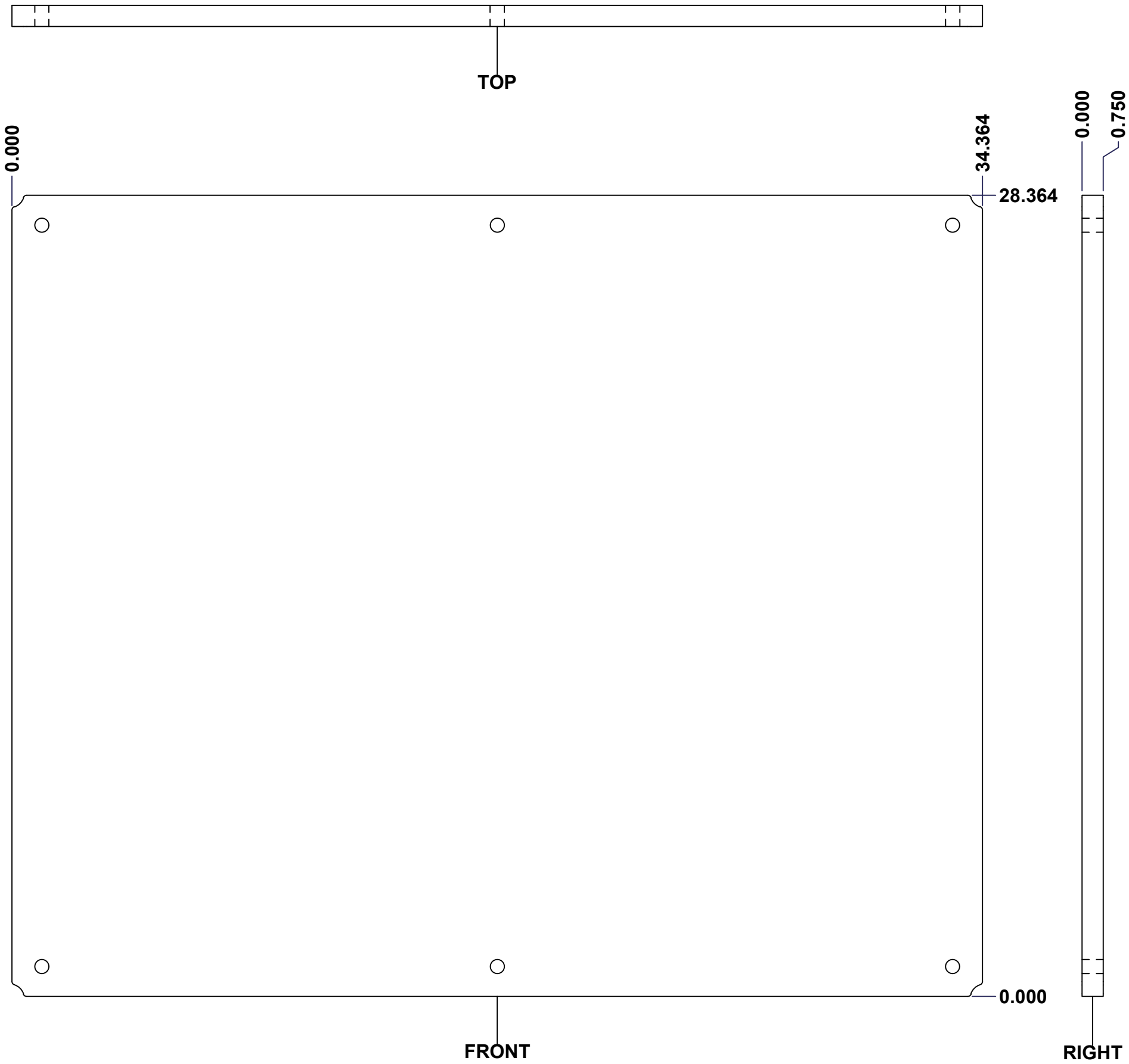


QTY	Part Number	Rev	Description
2	STK-Q-46025-36-3	6	5412 ES Horizontal Door Stiffener 36" (3 Pts)
8	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-30	6	5412 ES Vertical Door Stiffener 30"
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5412ESSQT3036086THI-C	0	5412ESSQT 30" x 36" Cover Insulation
6	STK-K-12590	7	5412 ESS 1/4 Turn Lock
12	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSQT3036086THG	0	5412ESSQT 30" x 36" Cover Gasket Part
1	5412ESSQT3036086THC-P	0	5412ESSQT 30" x 36" Cover Part
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			

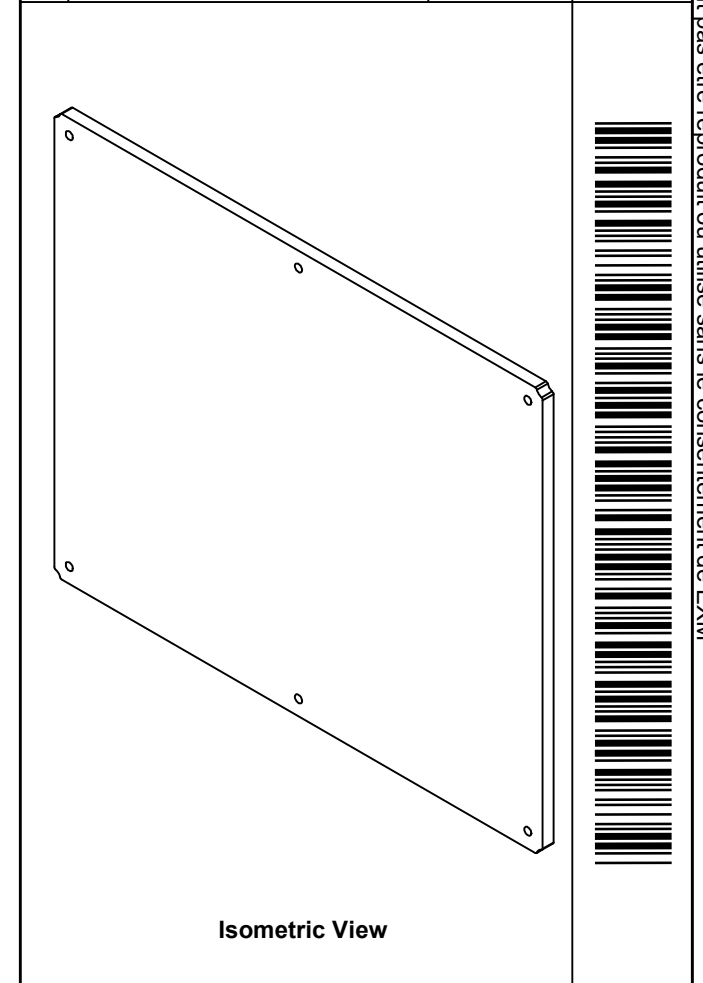
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 5412ESSQT 30" x 36" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	10 16


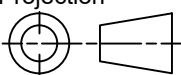
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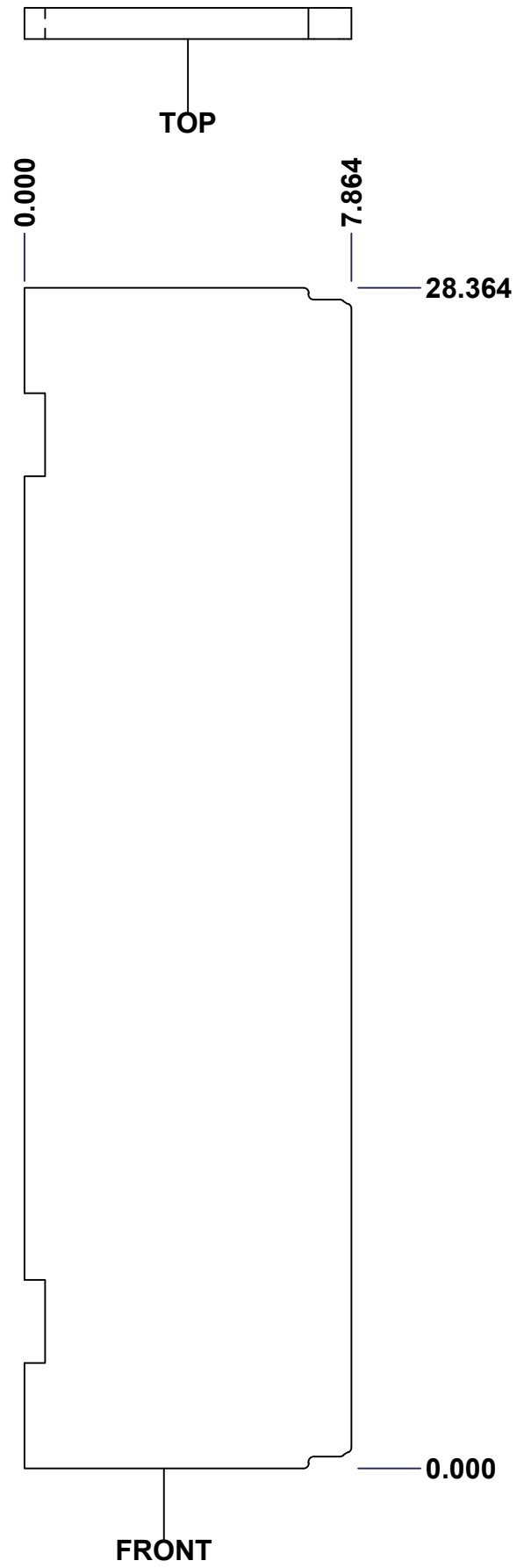
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESSQT 30" x 36" Back Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	11 / 16

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**5412ESSQT3036086THI-B**

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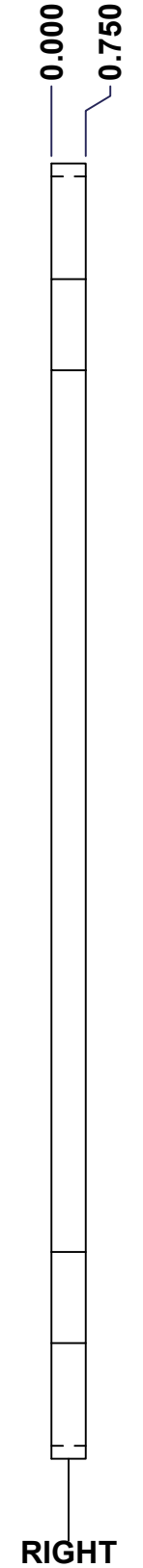
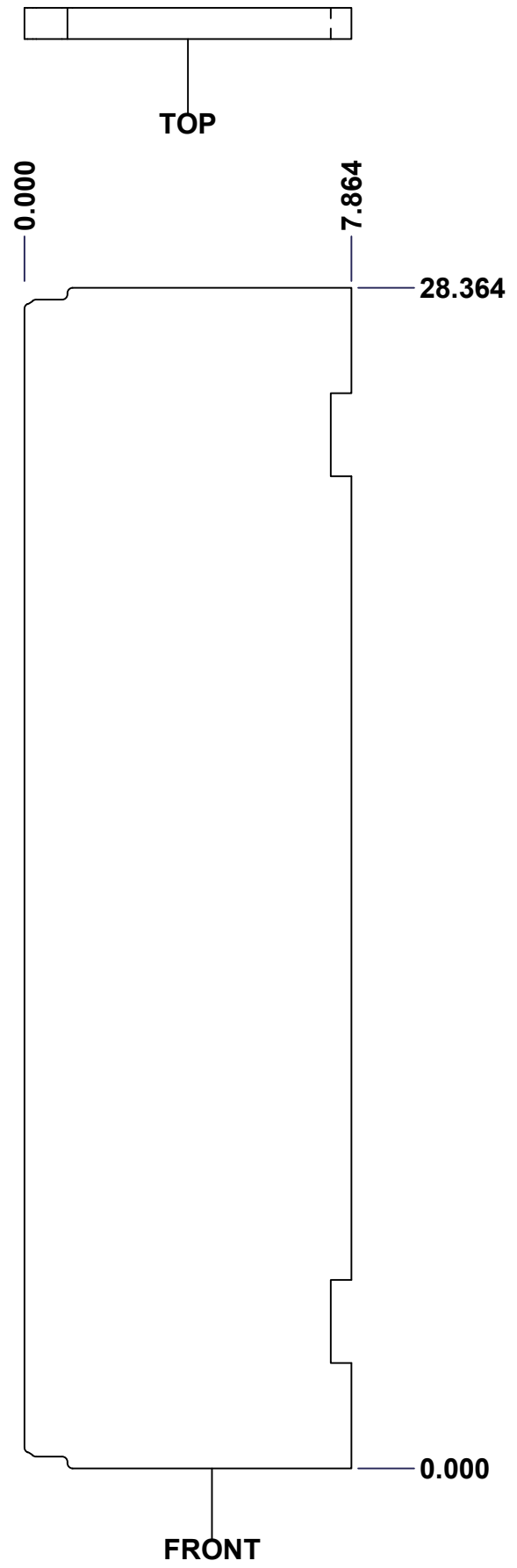
**Isometric View**

<p>Tél: (450) 979-4373                  Fax: (450) 979-4626  <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description		Detail Rev.
5412ESSQT 30" x 36" Left Insulation		
Part Number Numéro Pièce	Rev. 0	12 / 16

**SEE BILL OF MATERIAL ON LAST PAGE 5412ESSQT3036086THI-LS**

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No.	Revisions	Date	By/Par

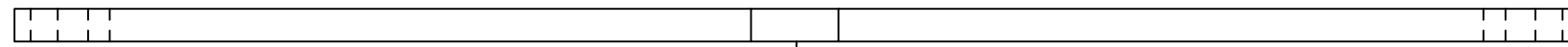
**Isometric View**

<p>Tél: (450) 979-4373                  Fax: (450) 979-4626  <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSQT 30" x 36" Right Insulation		
Part Number Numéro Pièce	Rev.	13
5412ESSQT3036086THI-RS	0	16

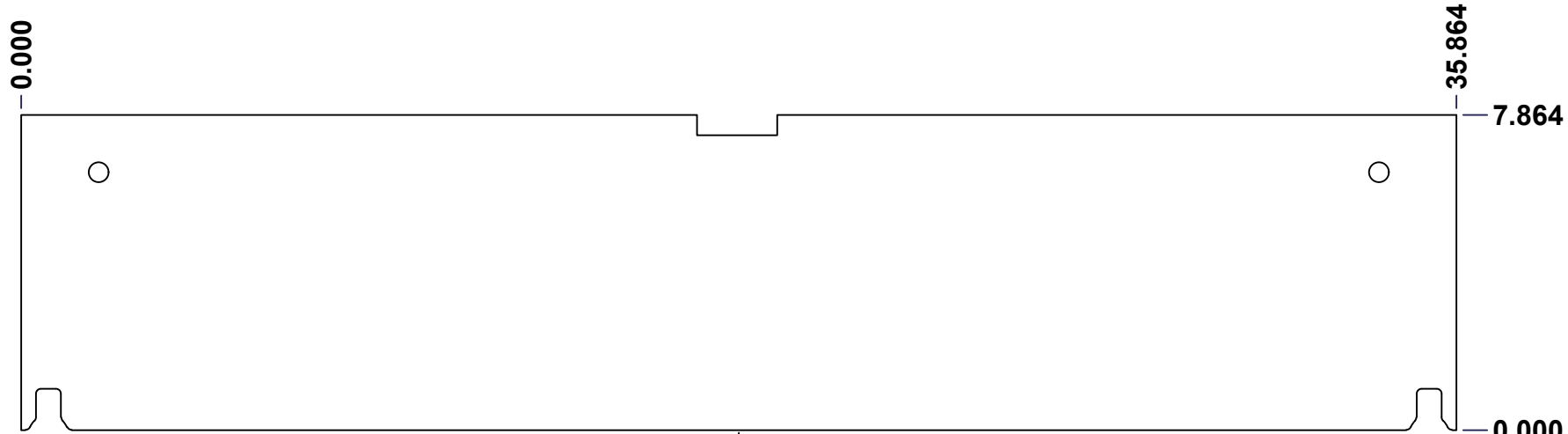
SEE BILL OF MATERIAL ON LAST PAGE

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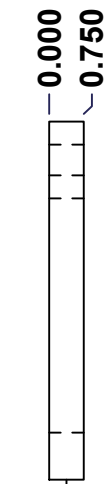
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TOP

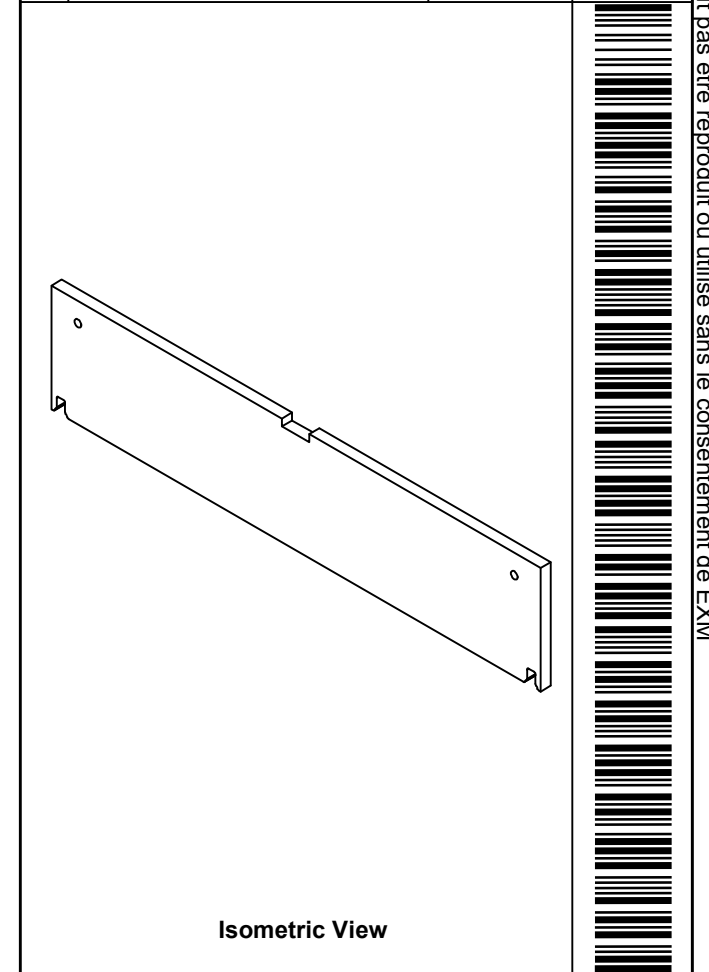


FRONT


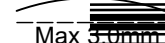
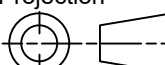


RIGHT

No.	Revisions	Date	By/Par



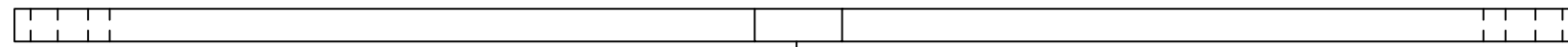
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 5.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/3/2024
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 30" x 36"Top Insulation		
Part Number Numéro Pièce	Rev.	14
5412ESSQT3036086THI-TP	0	16

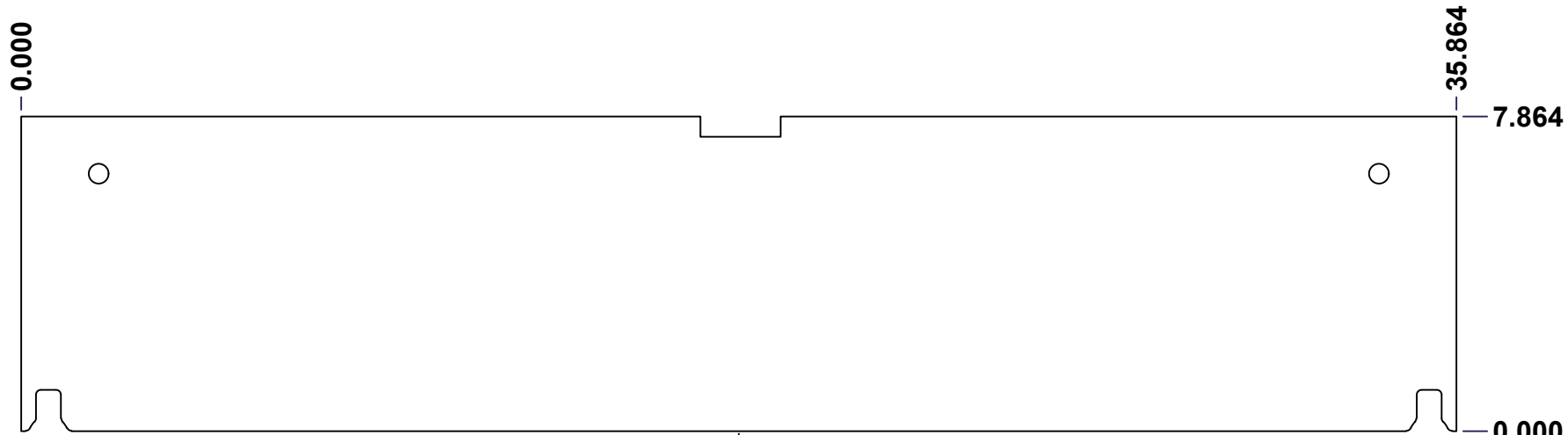
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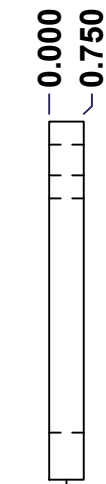
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TOP

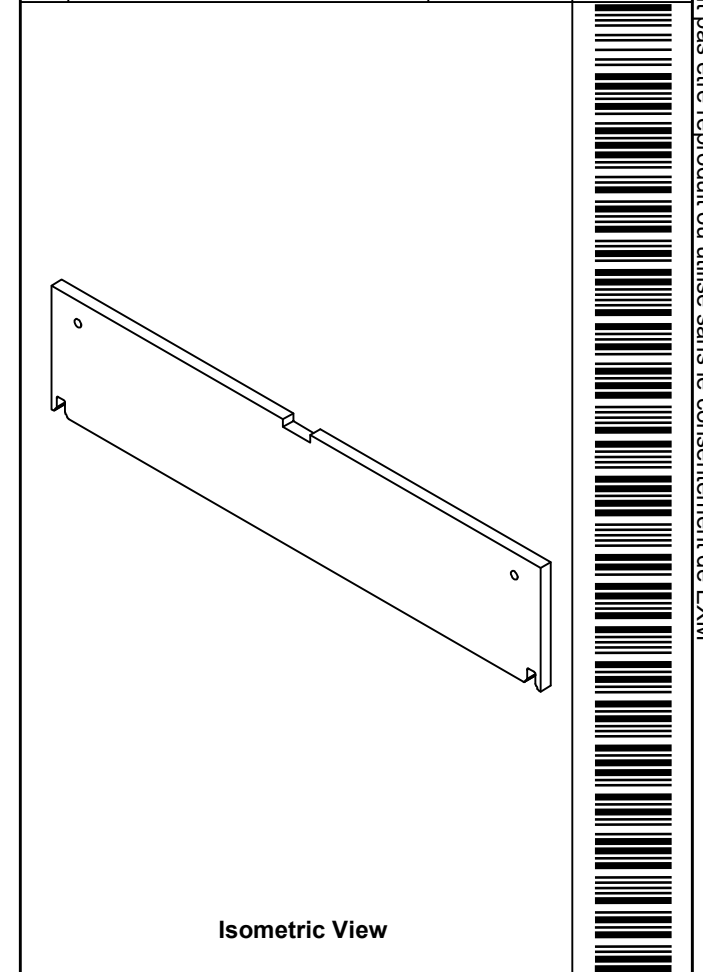


FRONT


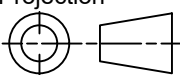


RIGHT

No.	Revisions	Date	By/Par



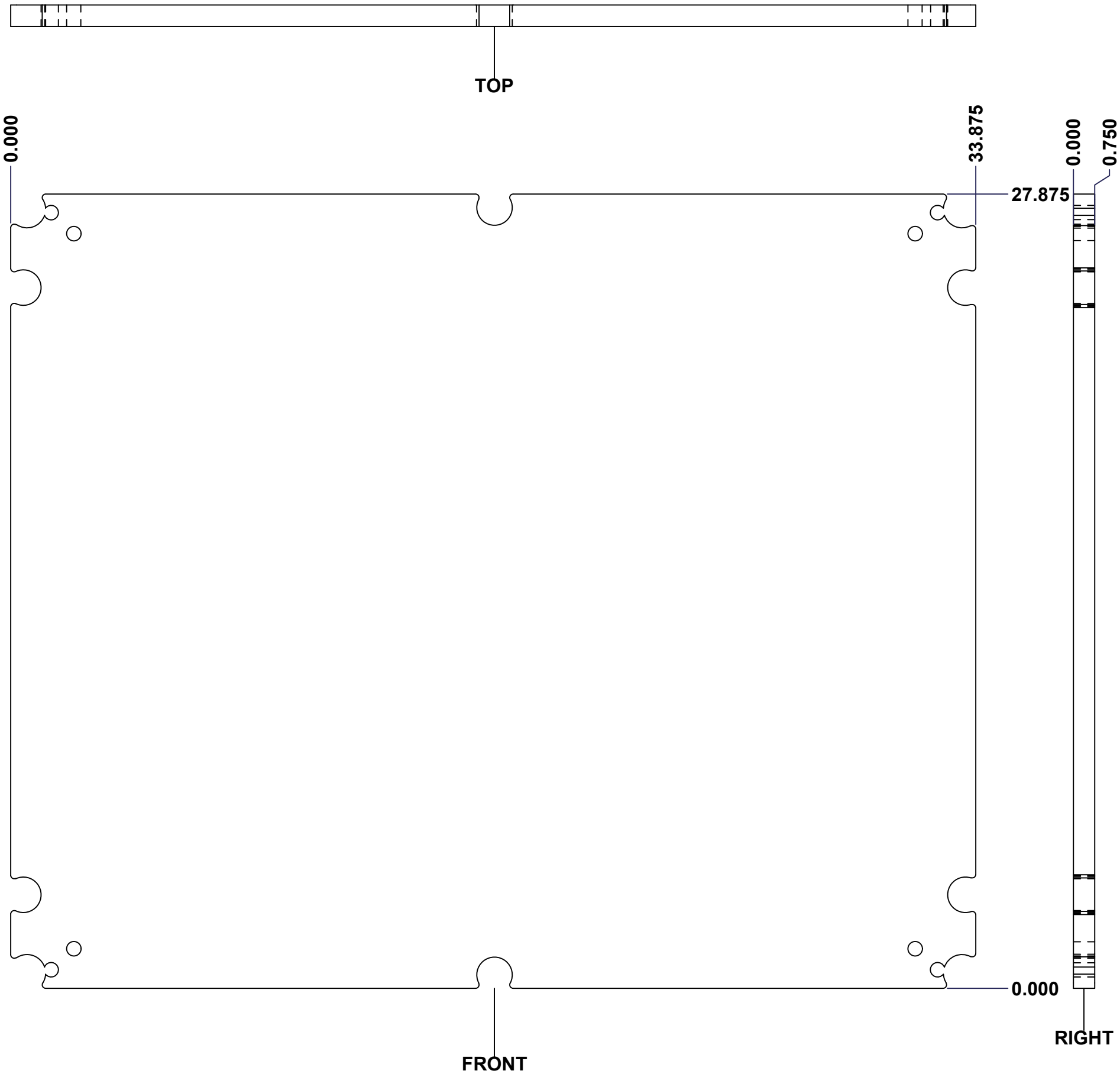
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 5.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/3/2024
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini Brushed
Description 5412ESSQT 30" x 36"Bottom Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	15 / 16

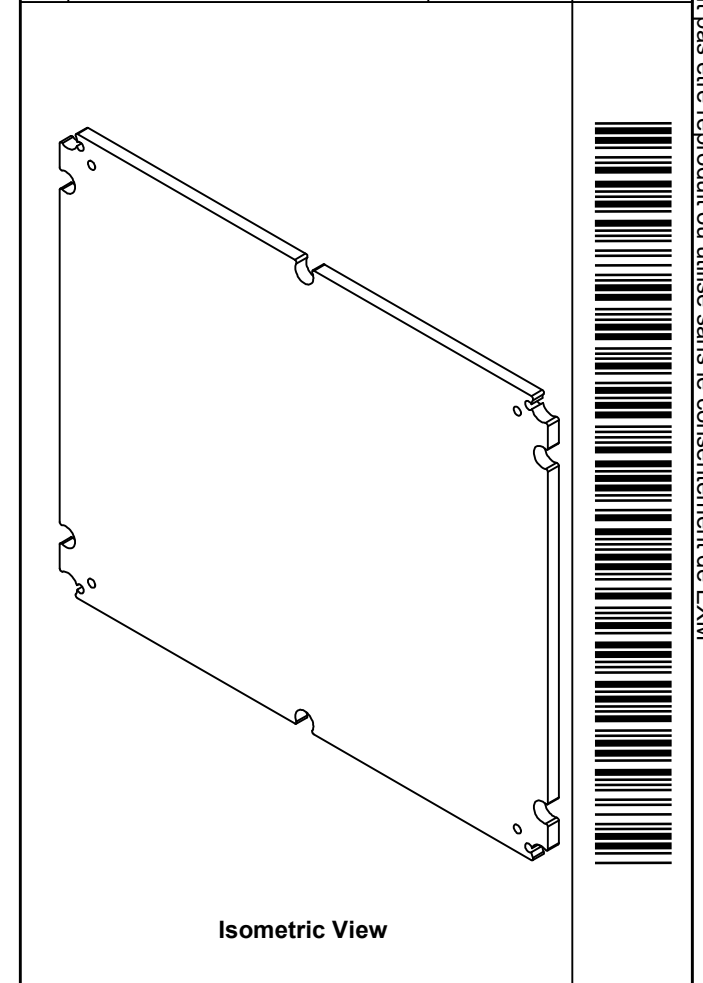
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSQT3036086THI-BT

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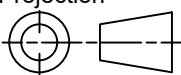
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No.	Revisions	Date	By/Par



Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSQT 30" x 36" Cover Insulation		
Part Number Numéro Pièce	Rev.	16
<b>5412ESSQT3036086THI-C</b>	<b>0</b>	16

SEE BILL OF MATERIAL ON LAST PAGE

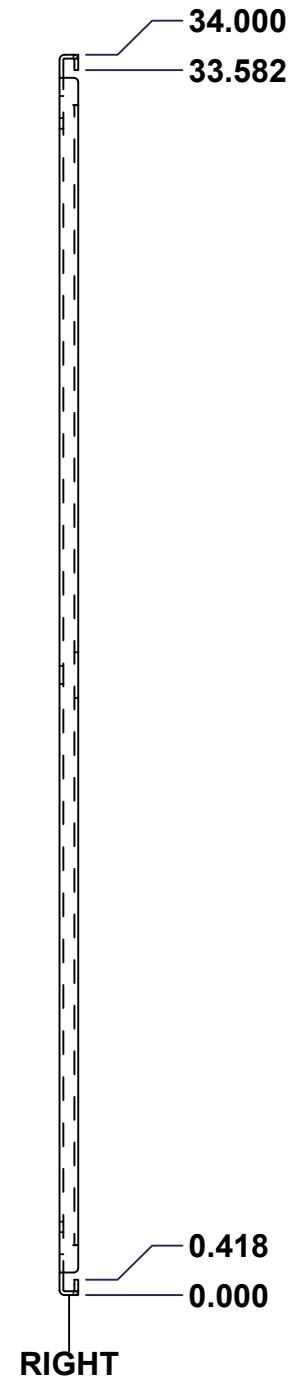
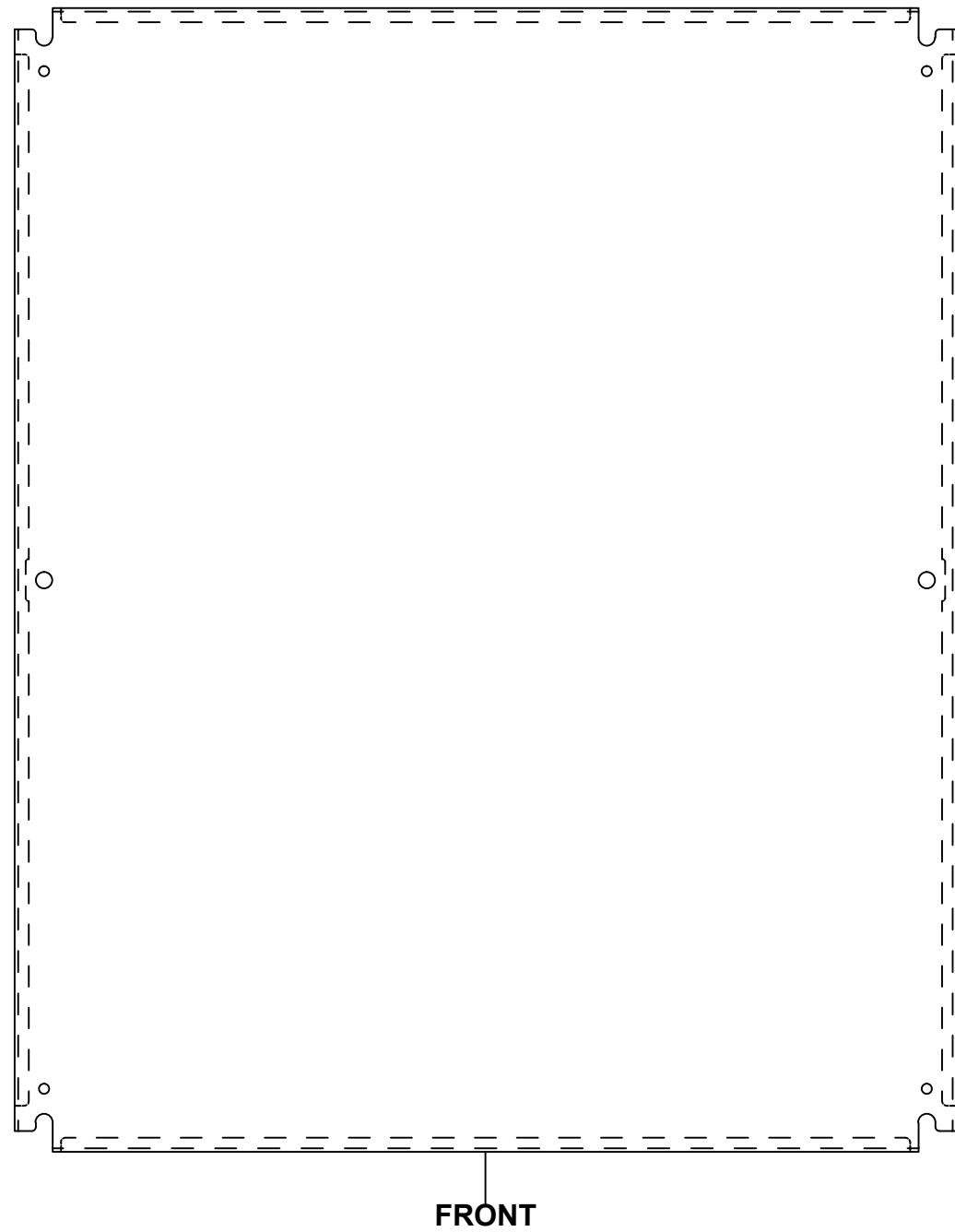
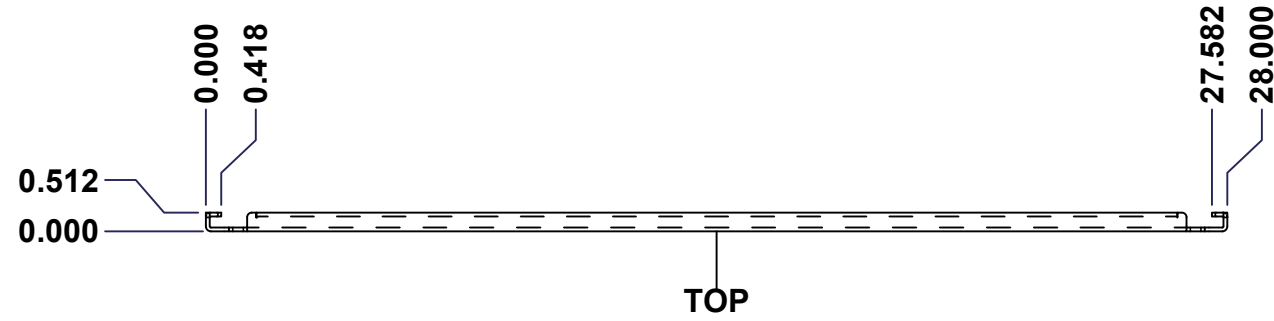
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Tolerance ±1/32" unless otherwise specified

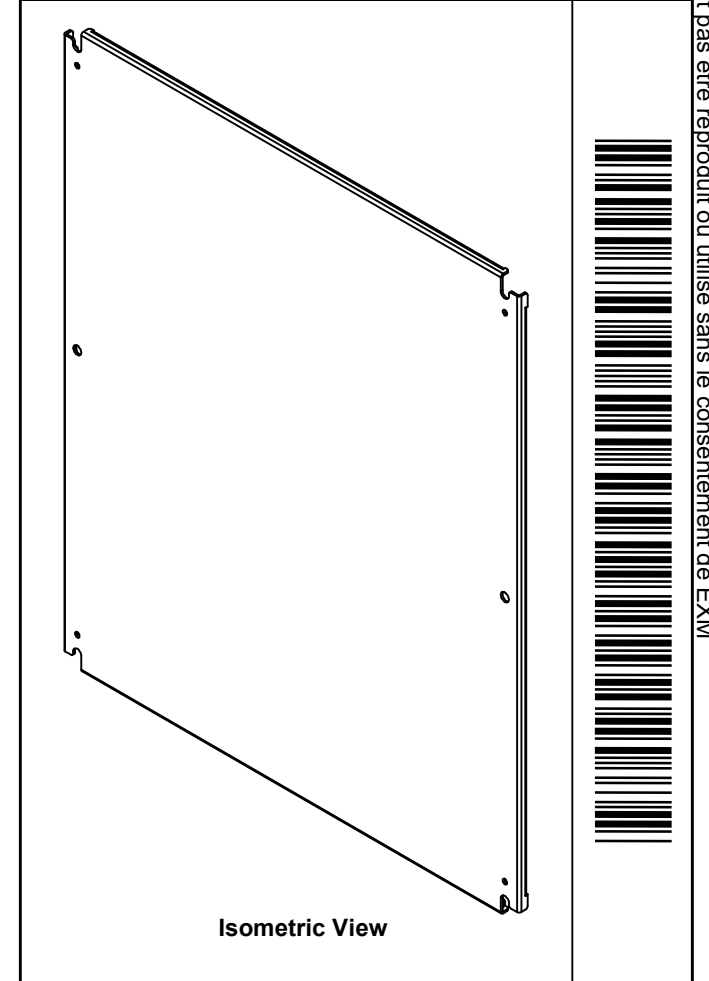
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3630G.idw

Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	1
<b>881 SP3630G</b>	<b>0</b>	2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3630G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

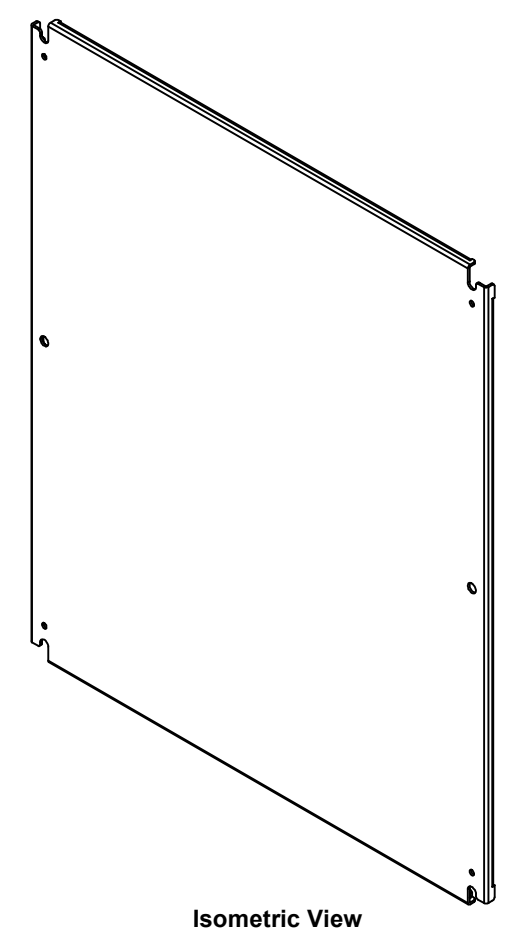
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	32.125	GROUND HOLE (RND Ø0.290)
4	27.125	32.125	GROUND HOLE (RND Ø0.290)
5	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	17.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP3630G	0	2

FRONT