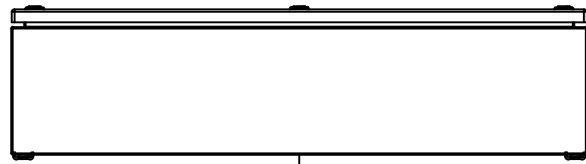
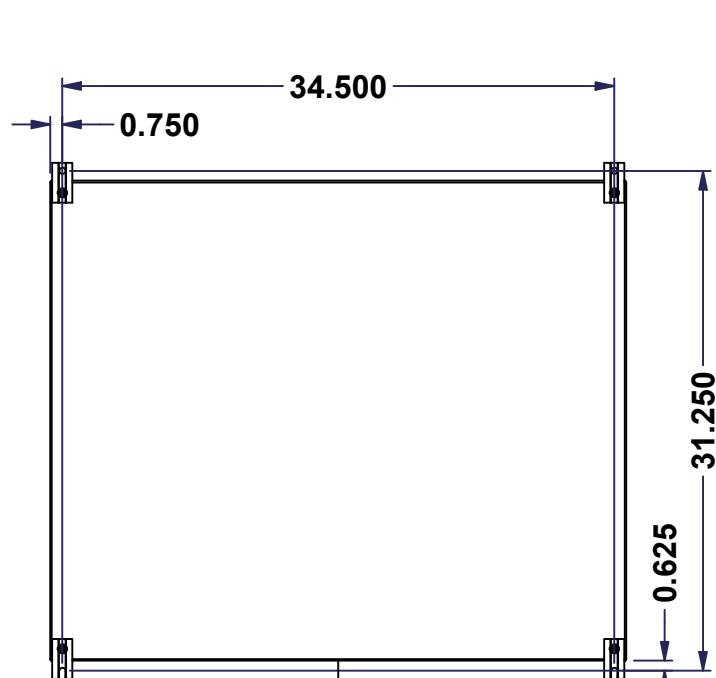


This drawing is confidential and must not be reproduced or used without the consent of EXM

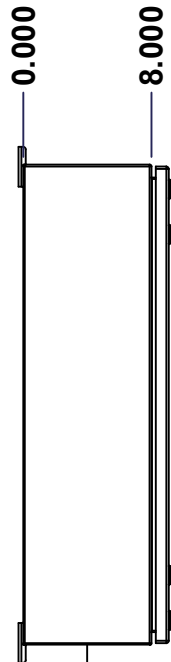
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



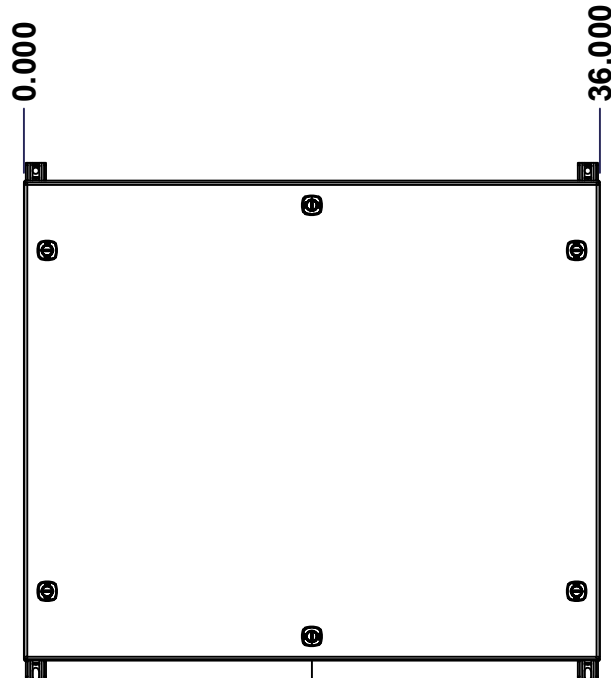
TOP



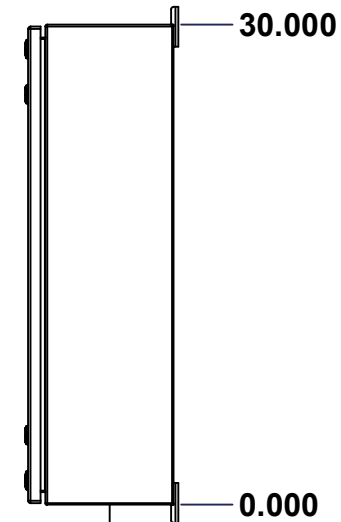
BACK



LEFT

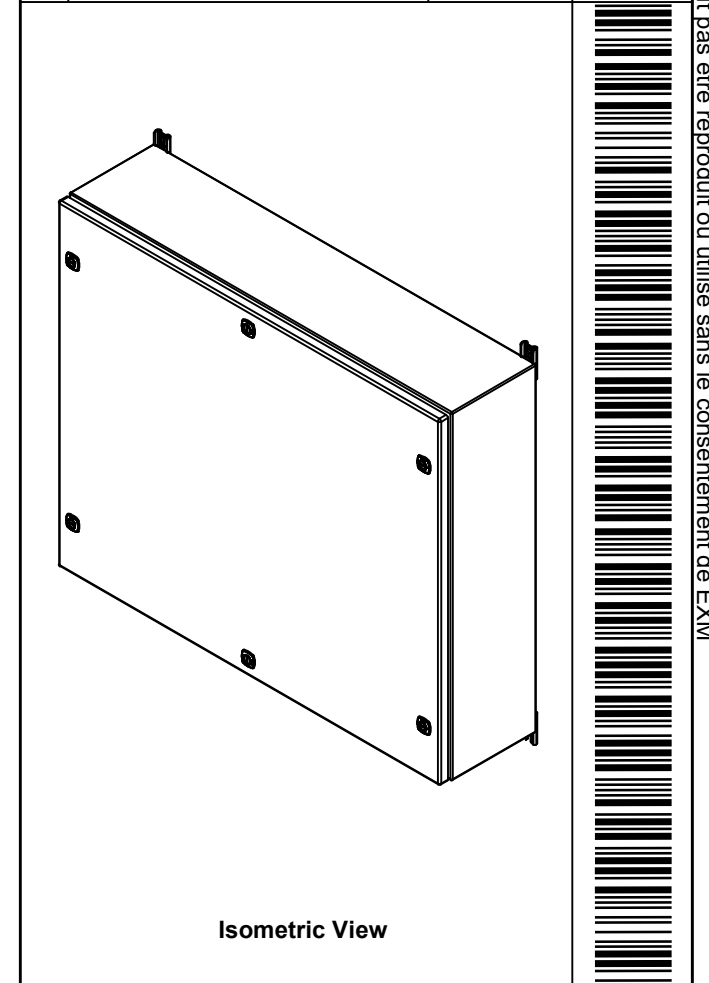


FRONT

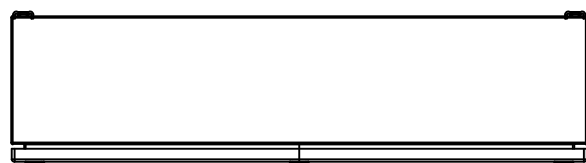


RIGHT

No.	Revisions	Date	By/Par



Isometric View



BOTTOM

**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

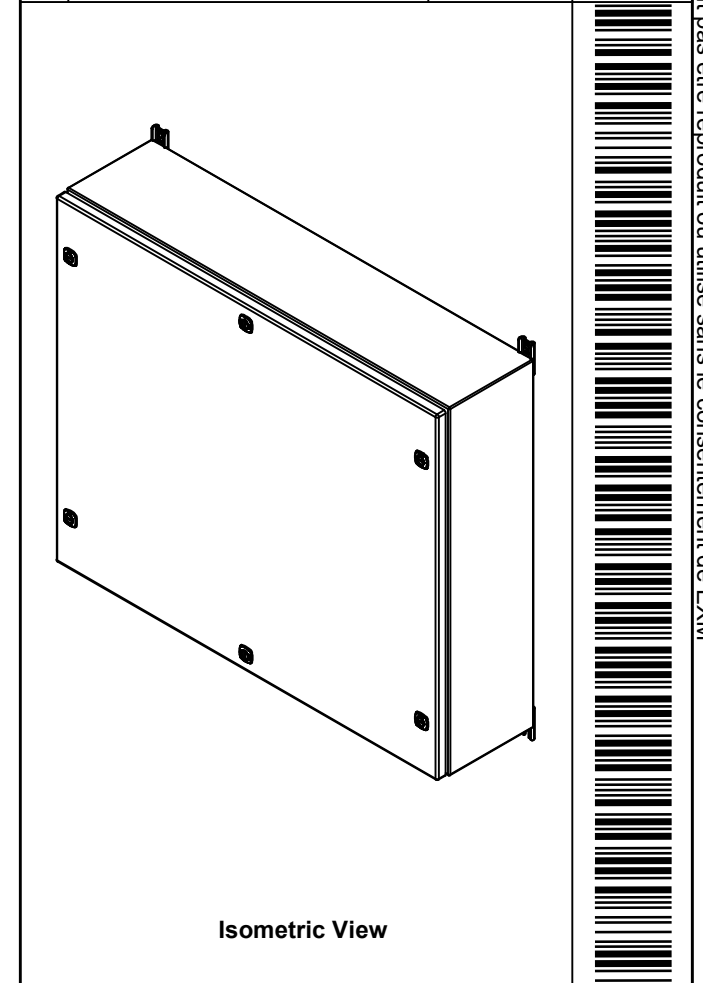
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Feb-26
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 30" x 36" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE	5412ESSQT303608TH	0


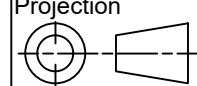
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



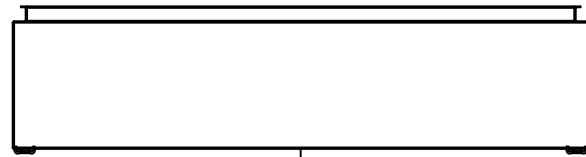
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Feb-26
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 30" x 36" x 8" Assembly		
Part Number Numéro Pièce	Rev.	2
5412ESSQT303608TH	0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

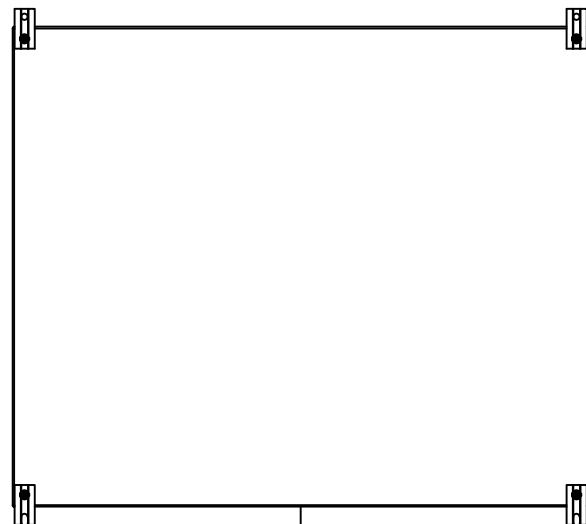
1	STK-K-01800	5	5412 ES Accessory Kit
6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3630G	0	881 SP - Inner Panel
1	5412ESSQT303608THC	0	5412ESSQT 30" x 36" Cover
1	5412ESSQT303608THB	0	5412ESSQT 30" x 36" x 8" Body
Qty	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

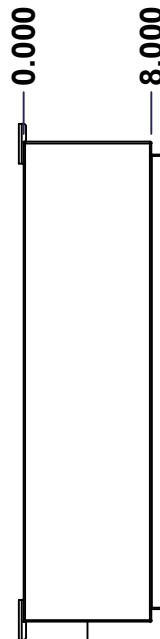
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



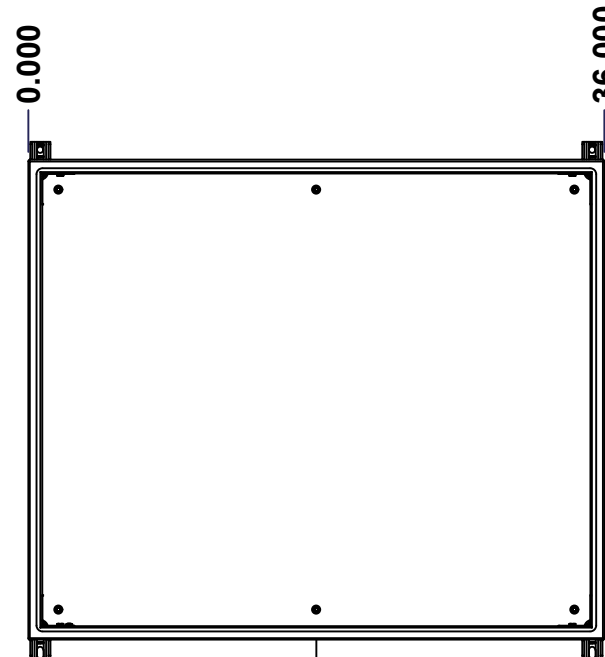
TOP



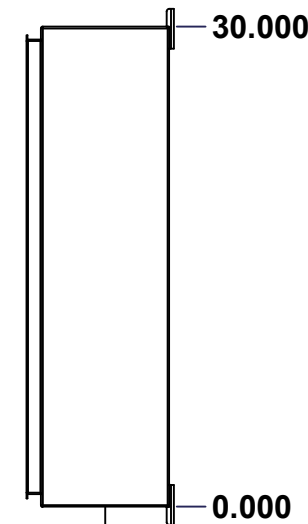
BACK



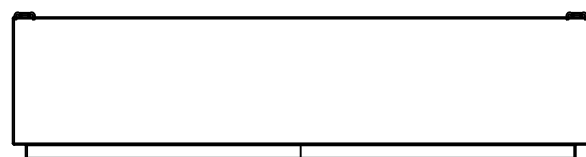
LEFT



FRONT

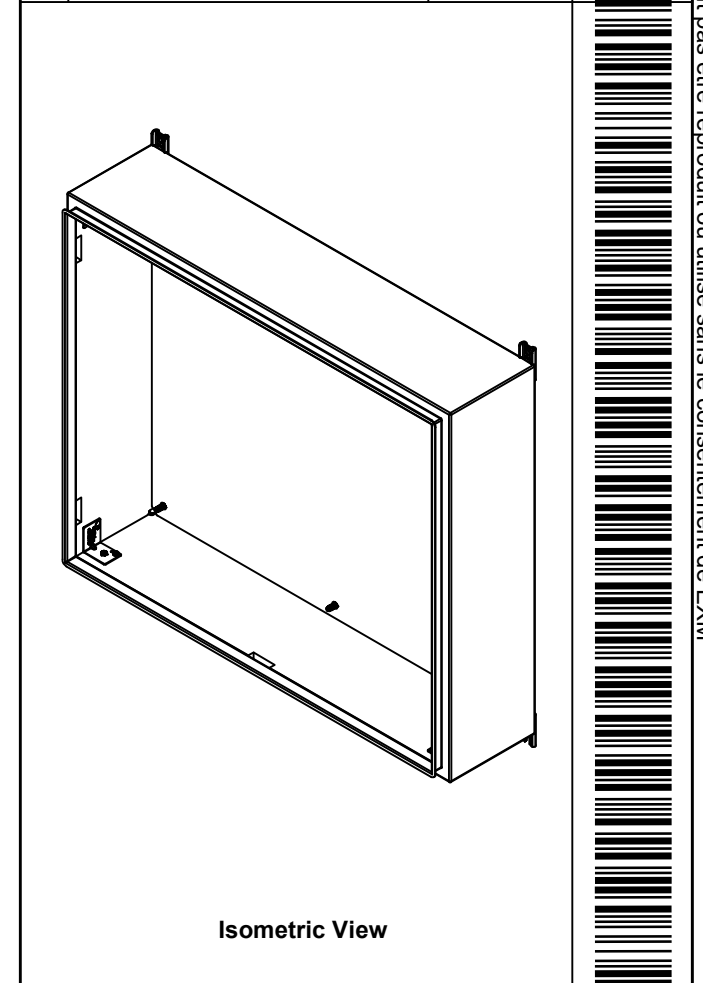


RIGHT




BOTTOM

No.	Revisions	Date	By/Par



Isometric View

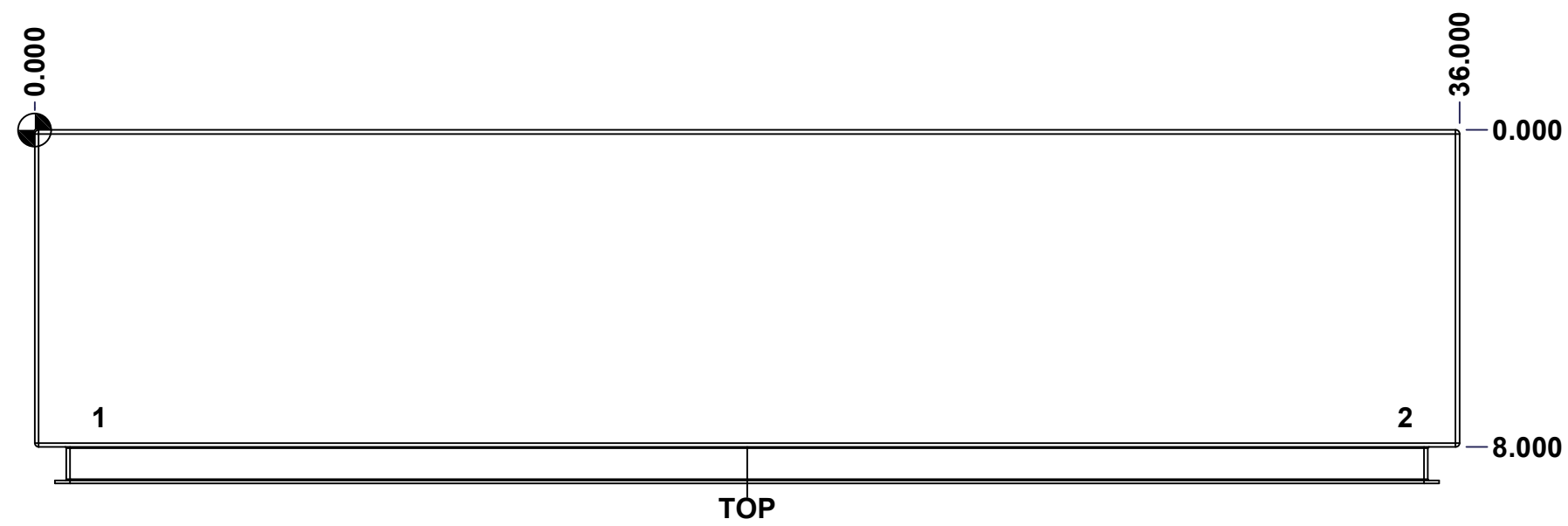
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10-Feb-26
Material Matière 14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSQT 30" x 36" x 8" Body	
Part Number Numéro Pièce 5412ESSQT303608THB	Detail Rev. Rev. 3 0

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	7.250	INSUL. STUD M6 x 18mm (Inside)
2	34.500	7.250	INSUL. STUD M6 x 18mm (Inside)

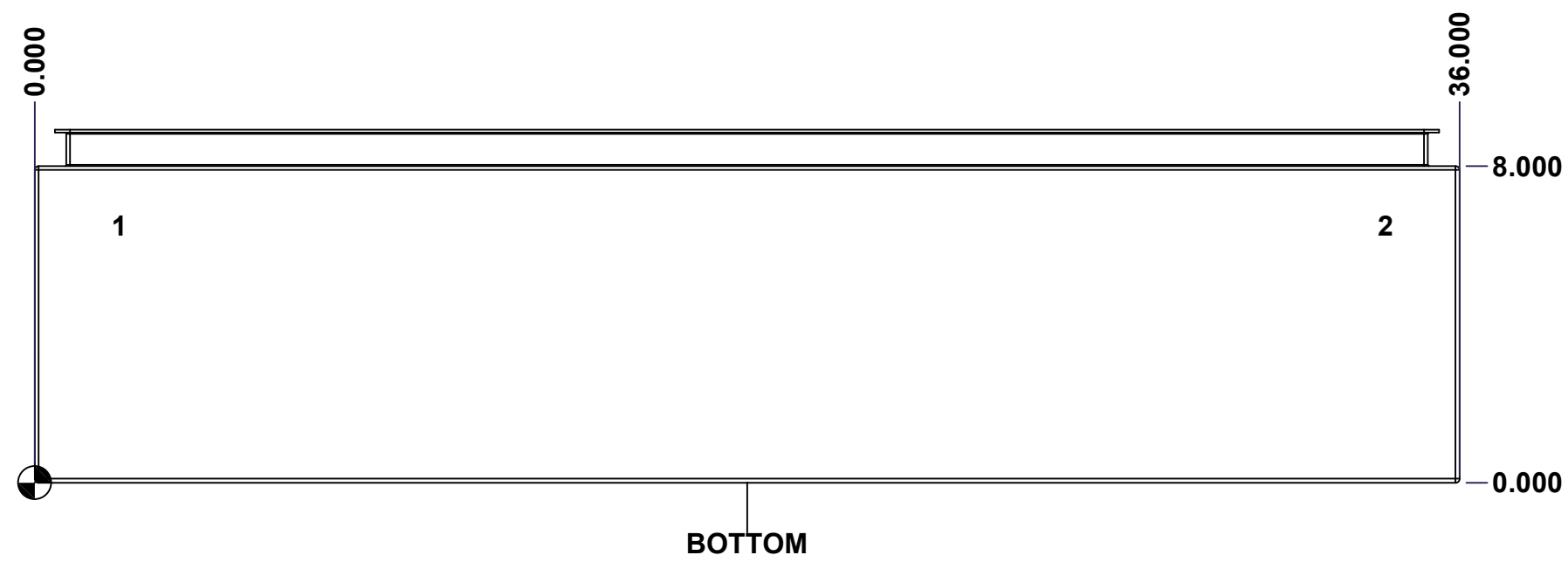


	Description	Status	
	5412ESSQT 30" x 36" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESSQT303608THB	0	16

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSQT 30" x 36" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESSQT303608THB	0	16

This drawing is confidential and must not be reproduced or used without the consent of EXM

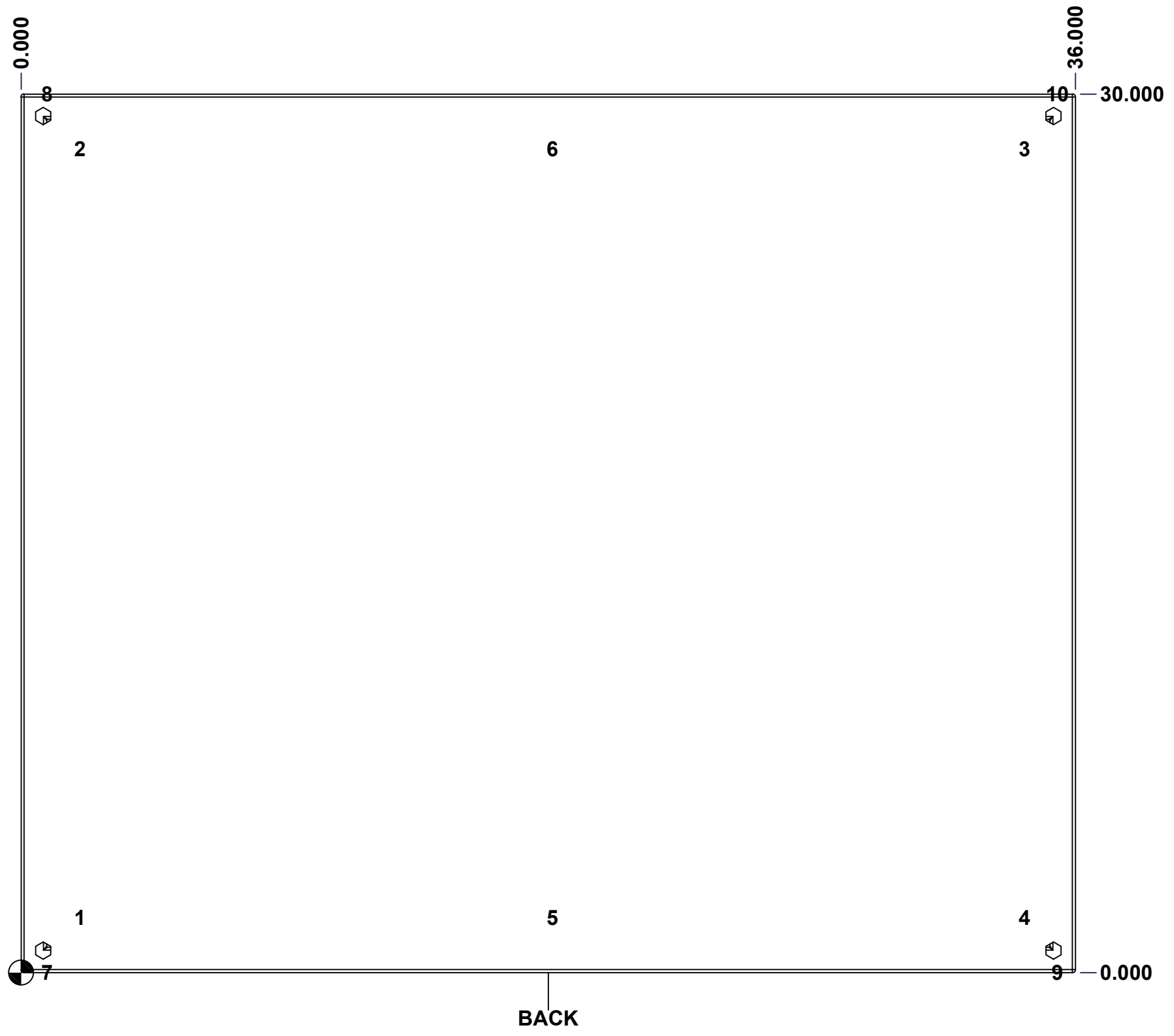
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	34.125	28.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	18.000	1.875	IP STUD M8 x 35mm (Inside)
6	18.000	28.125	IP STUD M8 x 35mm (Inside)

7	0.750	0.000	FOOT 885 ESMF4_OPEN
8	0.750	30.000	FOOT 885 ESMF4_CLOSE
9	35.250	0.000	FOOT 885 ESMF4_OPEN
10	35.250	30.000	FOOT 885 ESMF4_CLOSE

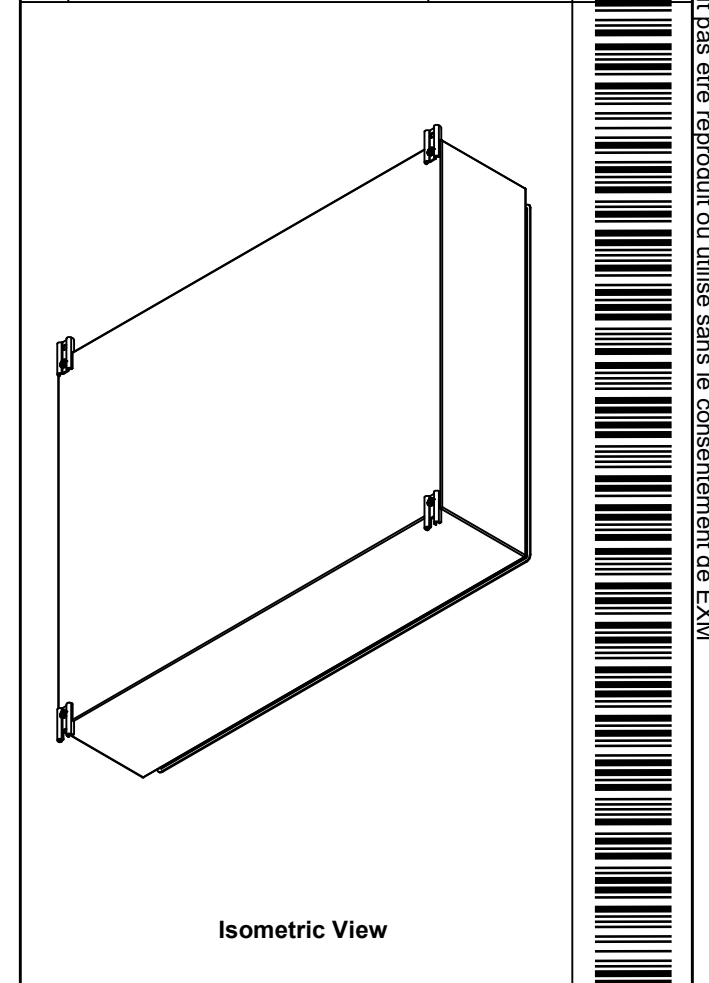


	Description	Status
	5412ESSQT 30" x 36" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT303608THB	0 / 6
		16

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



Isometric View

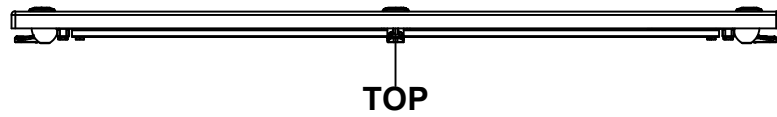


1	885 ESMF4	0	885 ESMF4 Mounting Foot Kit
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSQT303608THI-R S	0	5412ESSQT 30" x 36" Right Insulation
1	5412ESSQT303608THI-L S	0	5412ESSQT 30" x 36" Left Insulation
1	5412ESSQT303608THI-B T	0	5412ESSQT 30" x 36"Bottom Insulation
1	5412ESSQT303608THI-T P	0	5412ESSQT 30" x 36"Top Insulation
1	5412ESSQT303608THI-B	0	5412ESSQT 30" x 36" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
4	RIVET_NUT_SS_M10_FH _CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSQT303608THB-P	0	5412ESSQT 30" x 36" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

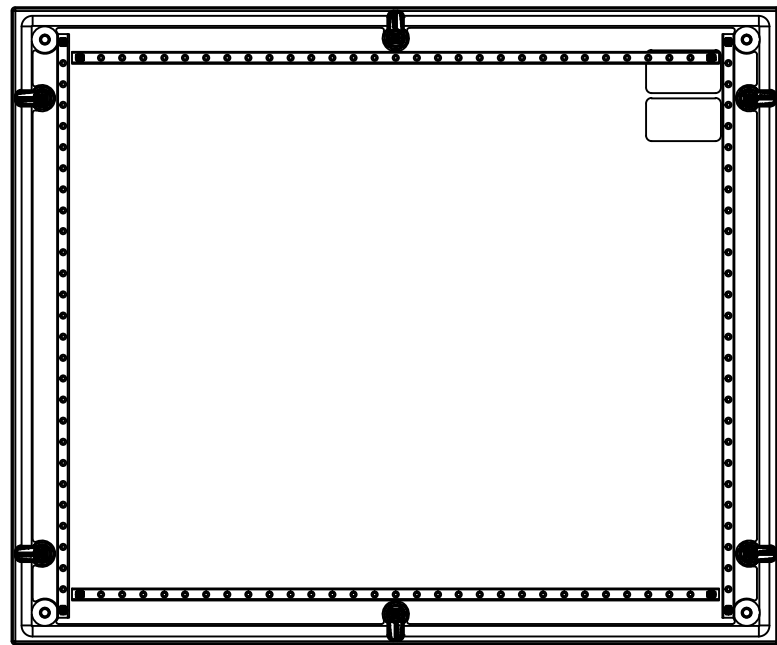
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Date
Customer Client	BoxCad: BoxCad	Date 10-Feb-26
Drawn By Dessiné Par	Material Matière	14 Ga Stainless Steel 304 (1.7mm)
Color Couleur	Unpainted	Finish Fini Brushed
Description	5412ESSQT 30" x 36" x 8" Body	
Part Number Numéro Pièce	Rev.	7
5412ESSQT303608THB	0	16

This drawing is confidential and must not be reproduced or used without the consent of EXM

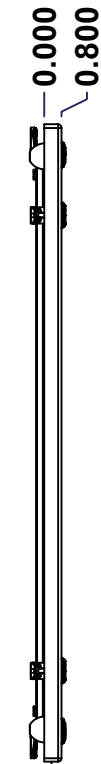
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



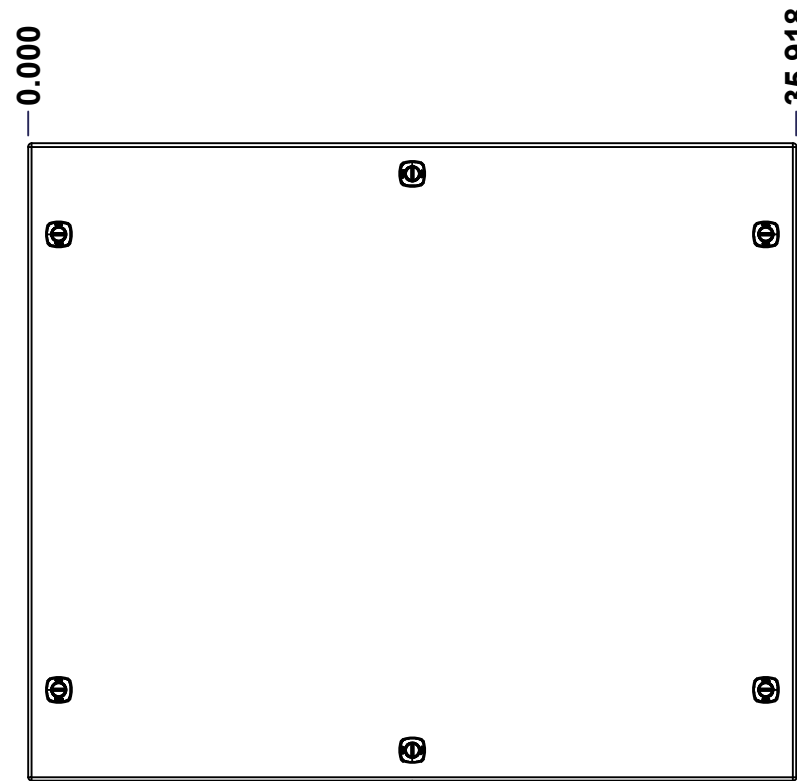
TOP



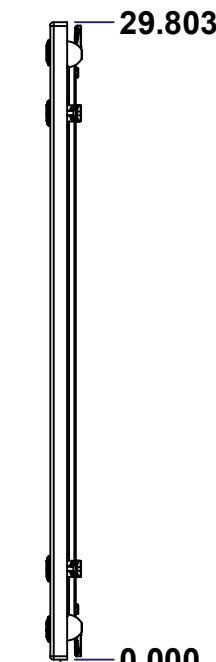
BACK



LEFT



FRONT

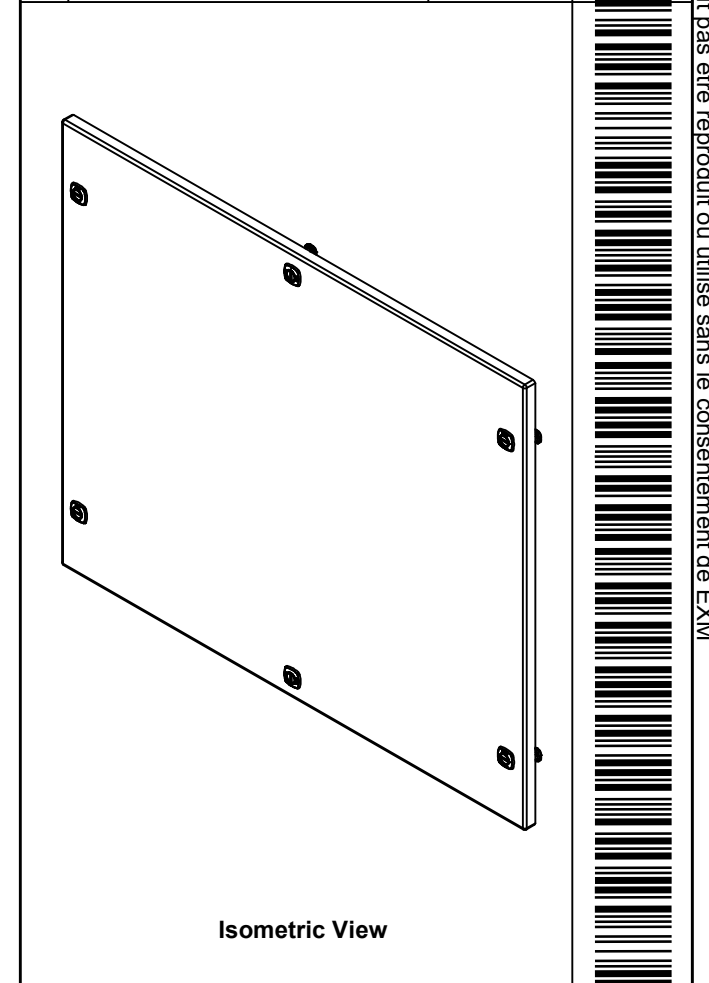


RIGHT




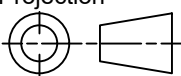
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Feb-26
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 5412ESSQT 30" x 36" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 / 16

SEE BILL OF MATERIAL ON LAST PAGE

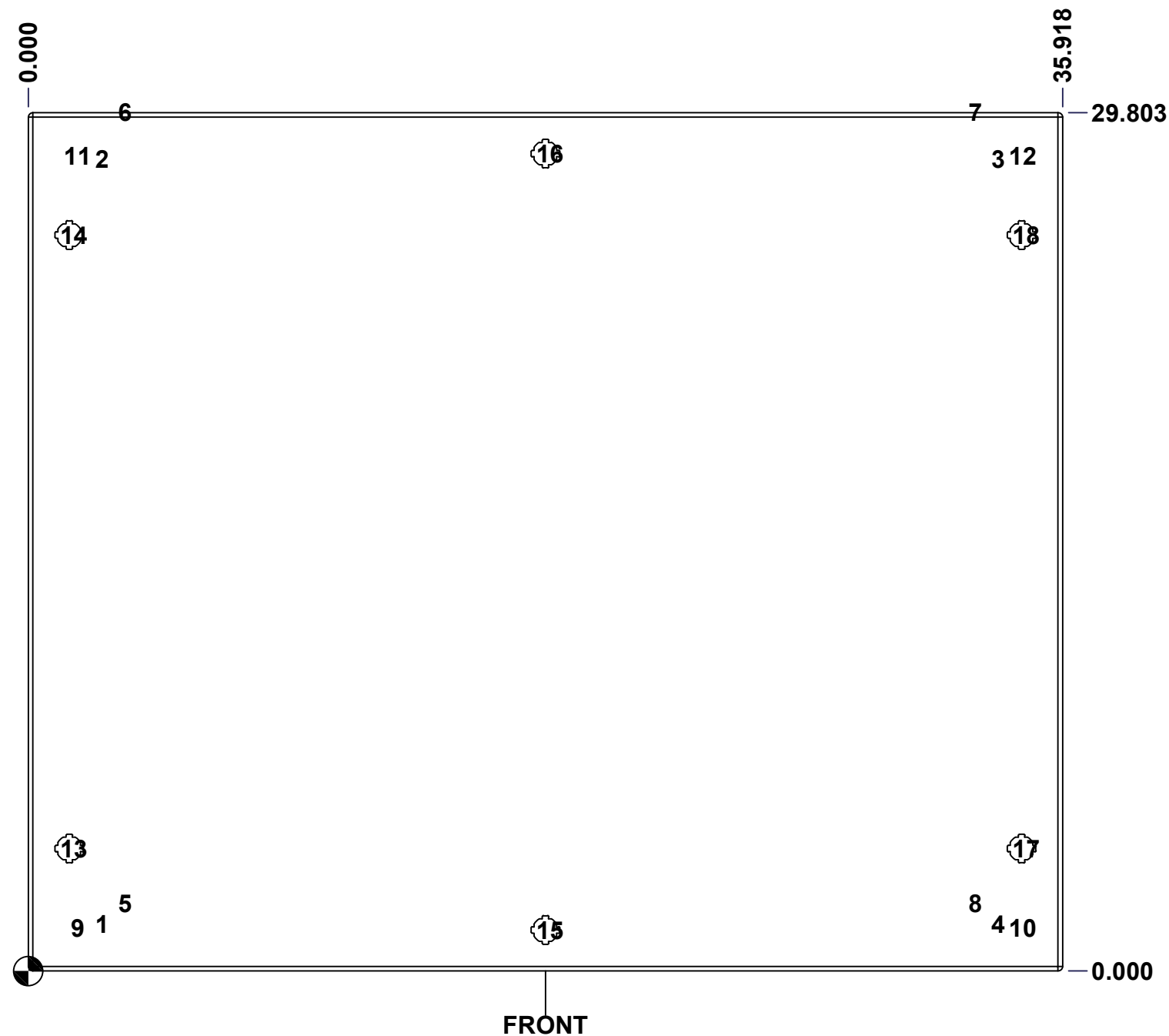
5412ESSQT303608THC

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.614	STUD M6 x 18mm (Inside)
2	2.401	28.189	STUD M6 x 18mm (Inside)
3	33.517	28.189	STUD M6 x 18mm (Inside)
4	33.517	1.614	STUD M6 x 18mm (Inside)
5	3.195	2.350	STUD M6 x 18mm (Inside)
6	3.195	29.803	STUD M6 x 18mm (Inside)
7	32.723	29.803	STUD M6 x 18mm (Inside)
8	32.723	2.350	STUD M6 x 18mm (Inside)
9	1.550	1.500	STUD M6 x 18mm (Inside)
10	34.368	1.500	STUD M6 x 18mm (Inside)
11	1.550	28.303	STUD M6 x 18mm (Inside)
12	34.368	28.303	STUD M6 x 18mm (Inside)

13	1.424	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°
14	1.424	25.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
15	17.959	1.424	LOCK 880 SCQ4-SLSS6 @ 270.0°
16	17.959	28.379	LOCK 880 SCQ4-SLSS6 @ 90.0°
17	34.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°
18	34.494	25.553	LOCK 880 SCQ4-SLSS6 @ 0.0°

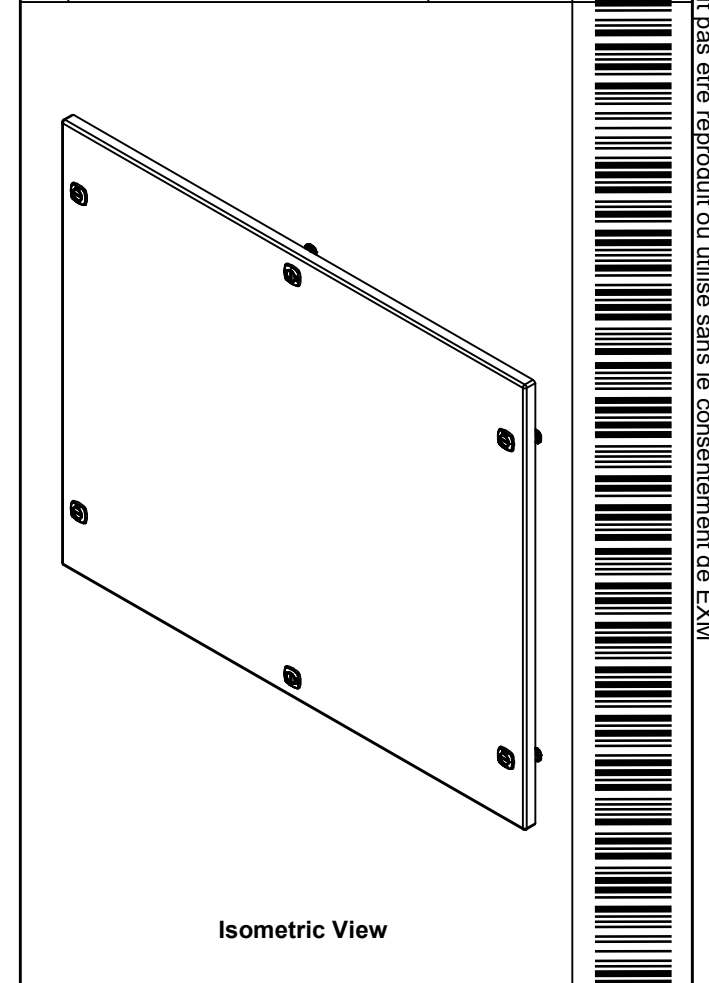


	Description	Status
	5412ESSQT 30" x 36" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT303608THC	0 / 9
		16

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par




 Tél: (450) 979-4373
 Fax: (450) 979-4626
www.exmweb.com

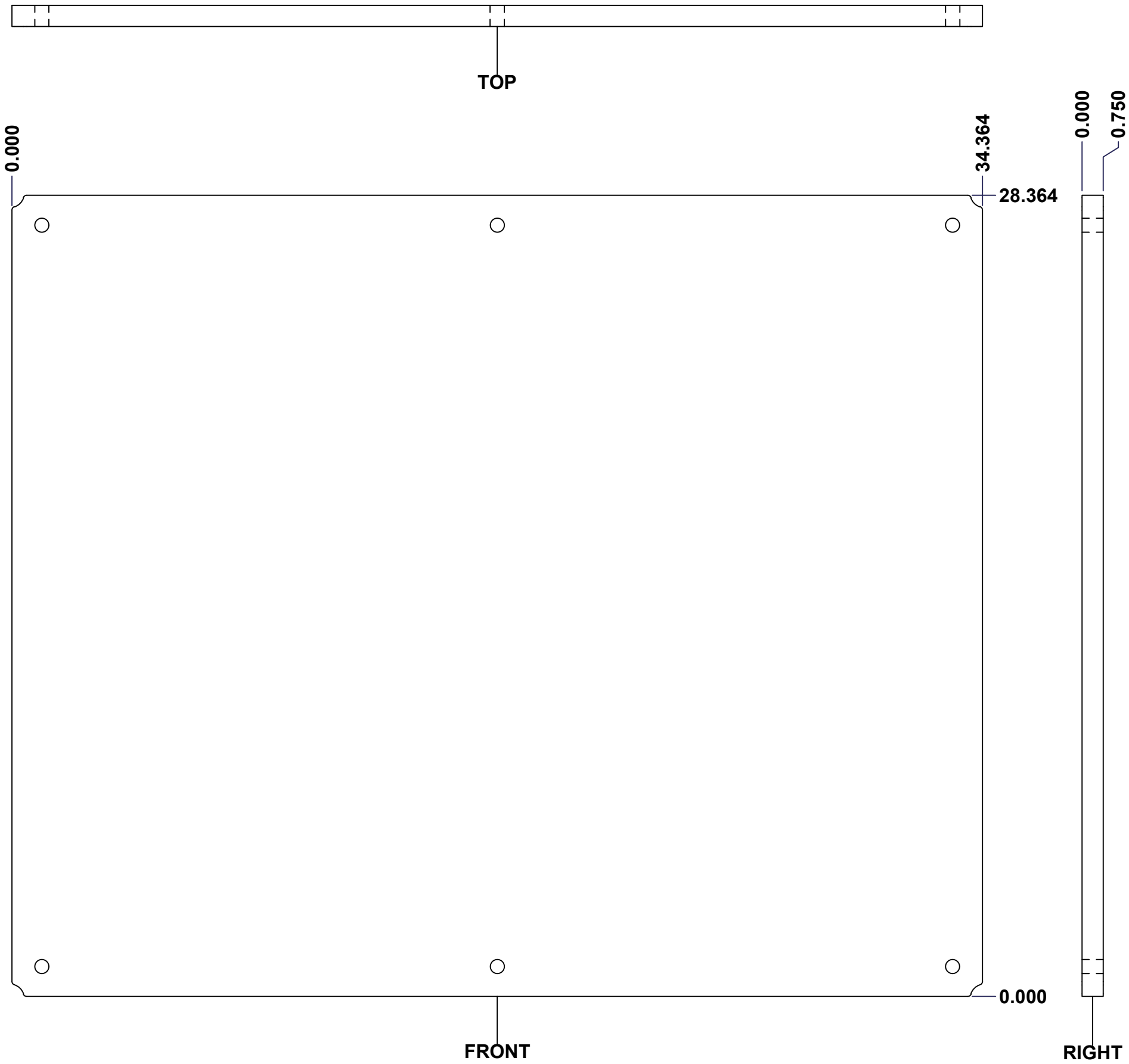
Flatness / Aplatissement: Max 3.0mm
 Projection: 

QTY	Part Number	Rev	Description
2	STK-Q-46025-36-3	6	5412 ES Horizontal Door Stiffener 36" (3 Pts)
8	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-30	6	5412 ES Vertical Door Stiffener 30"
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5412ESSQT303608THI-C	0	5412ESSQT 30" x 36" Cover Insulation
6	STK-K-12590	7	5412 ESS 1/4 Turn Lock
12	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSQT303608THG	0	5412ESSQT 30" x 36" Cover Gasket Part
1	5412ESSQT303608THC-P	0	5412ESSQT 30" x 36" Cover Part
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			

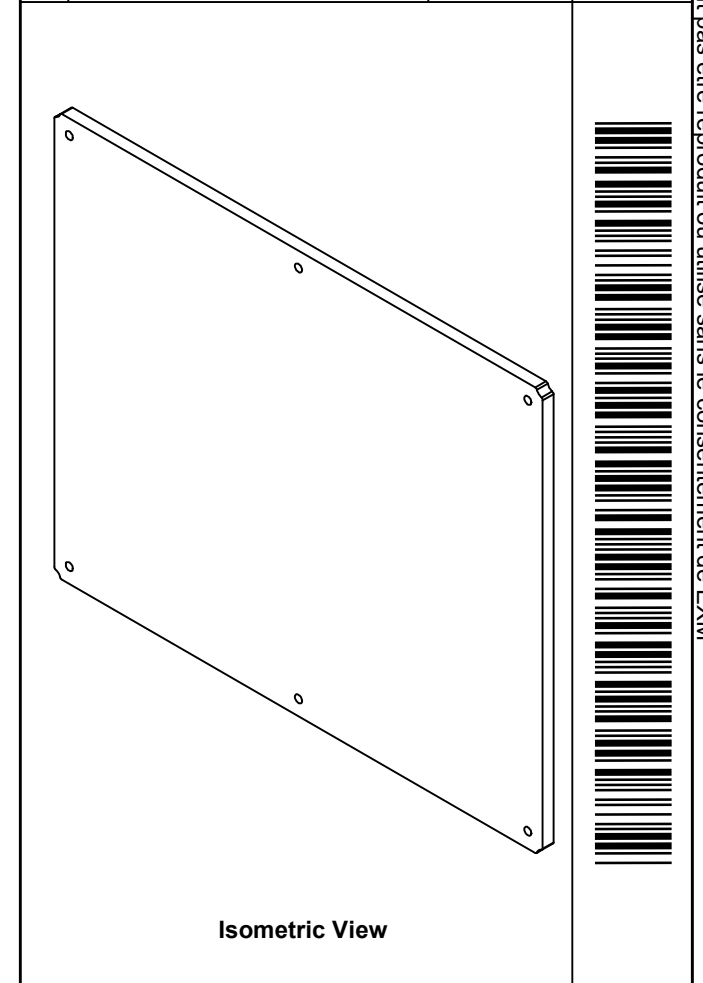
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 10-Feb-26
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSQT 30" x 36" Cover	Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT303608THC	Rev. 0
	10 / 16


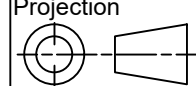
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par

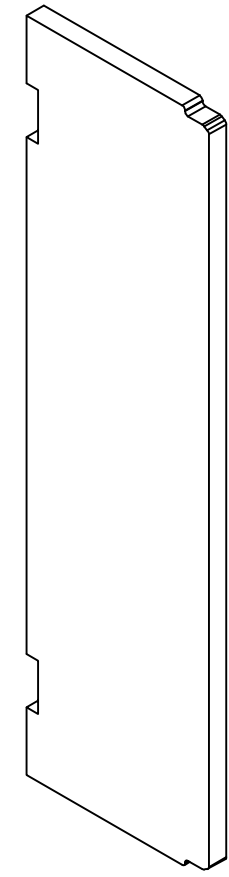
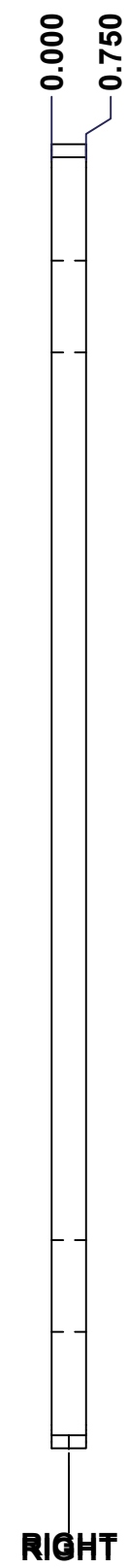
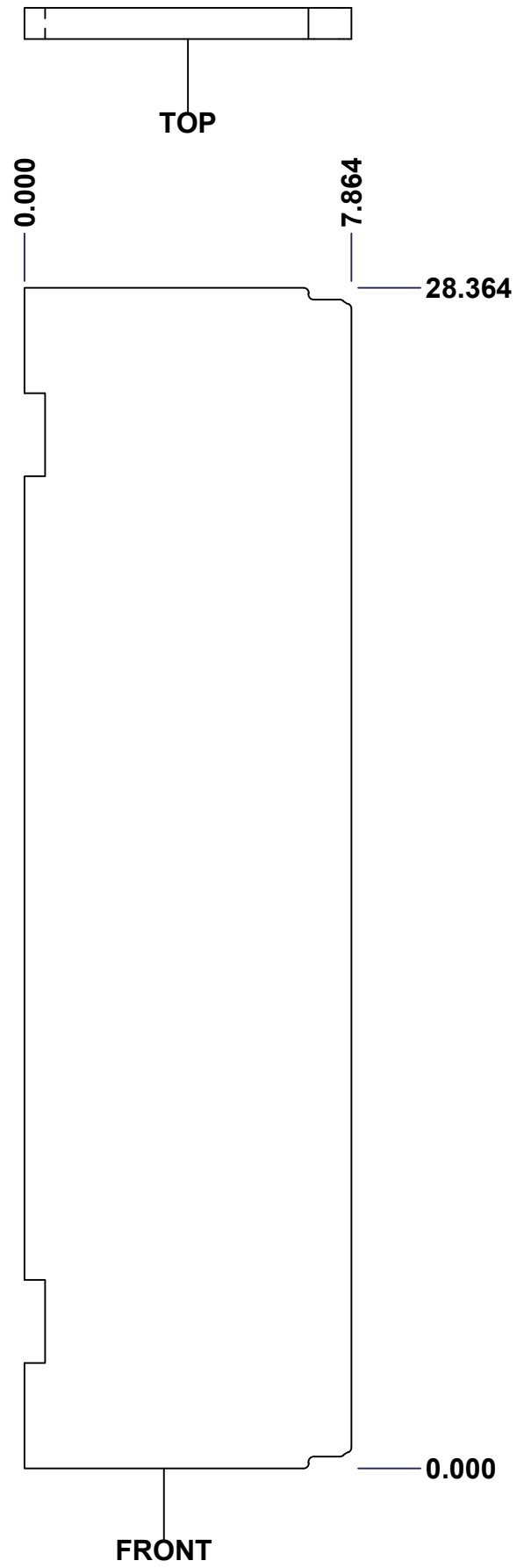


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini N/A	
Description 5412ESSQT 30" x 36" Back Insulation		Detail Rev.
Part Number Numéro Pièce 5412ESSQT303608THI-B		Rev. 11 0


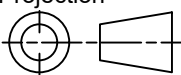
SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



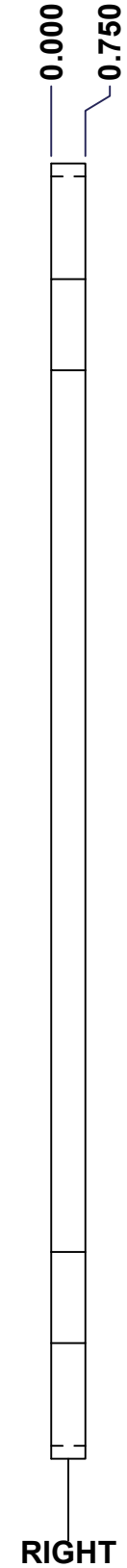
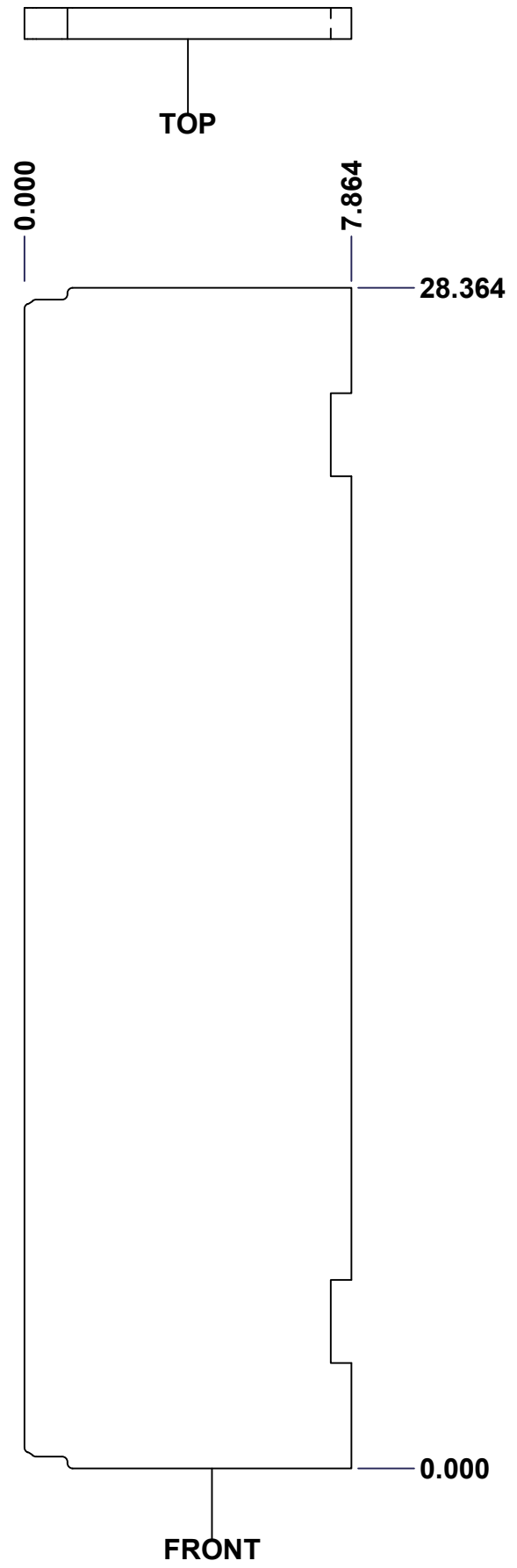
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07	
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSQT 30" x 36" Left Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT303608THI-LS	Rev. 0	12 / 16

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par

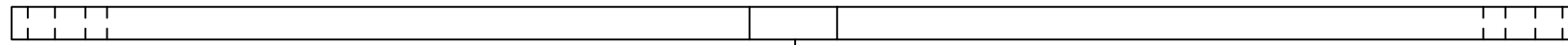
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESSQT 30" x 36" Right Insulation			
Part Number Numéro Pièce		Rev.	
5412ESSQT303608TH-RS		0	13 16

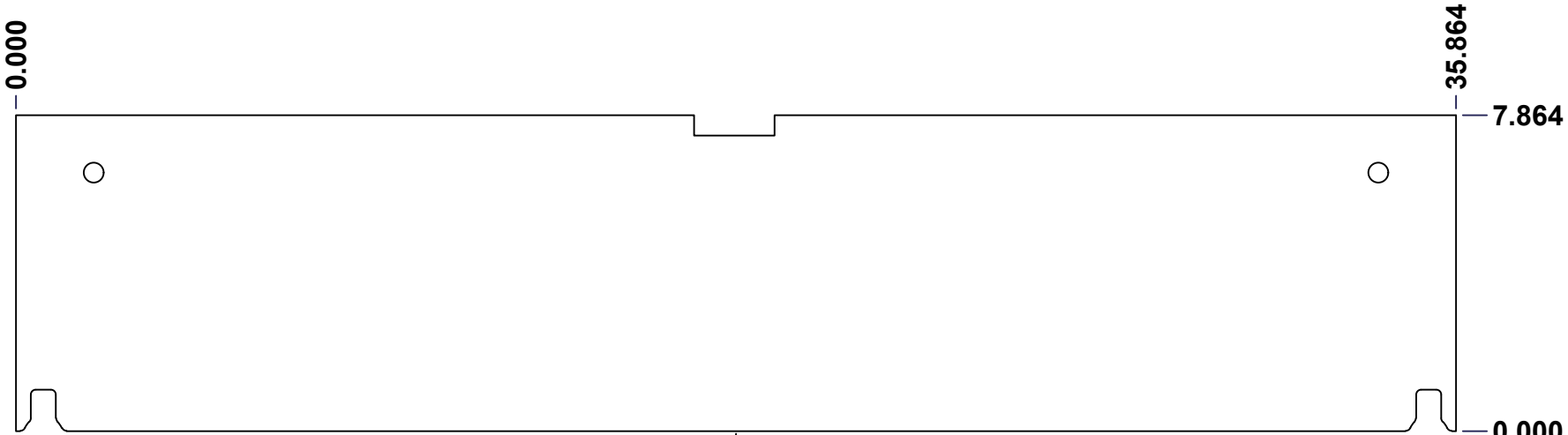
SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

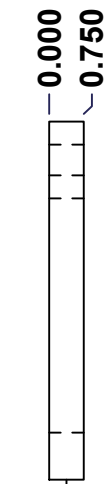
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



TOP

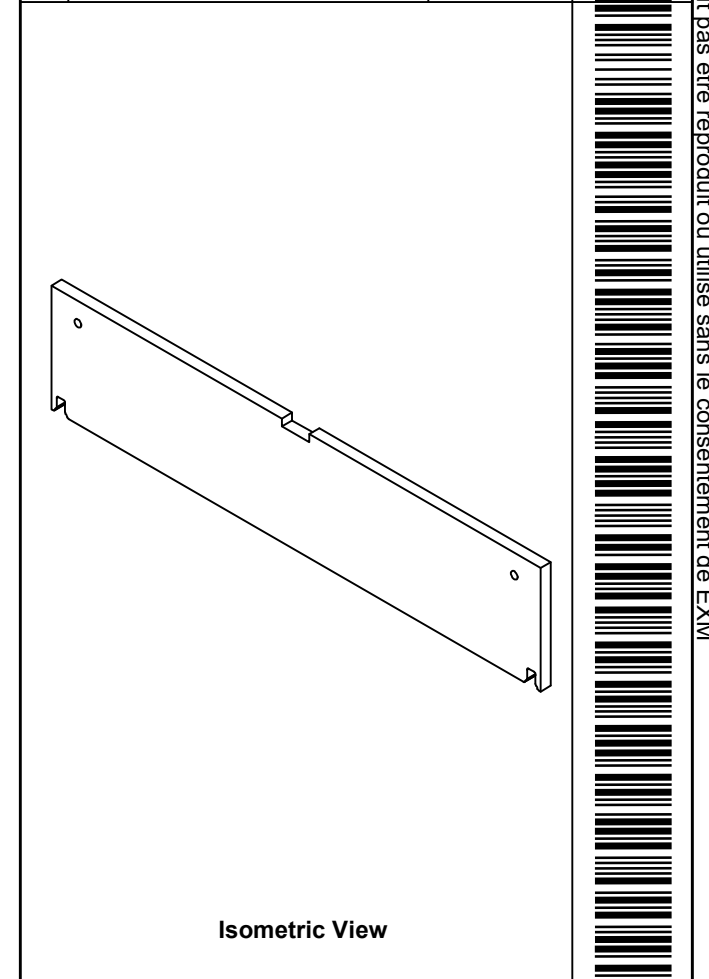


FRONT



RIGHT

No.	Revisions	Date	By/Par



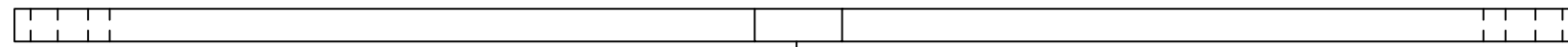
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement Max 3.0mm
	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Brushed
Description 5412ESSQT 30" x 36"Top Insulation	Detail Rev.
Part Number Numéro Pièce 5412ESSQT303608THI-TP	Rev. 0

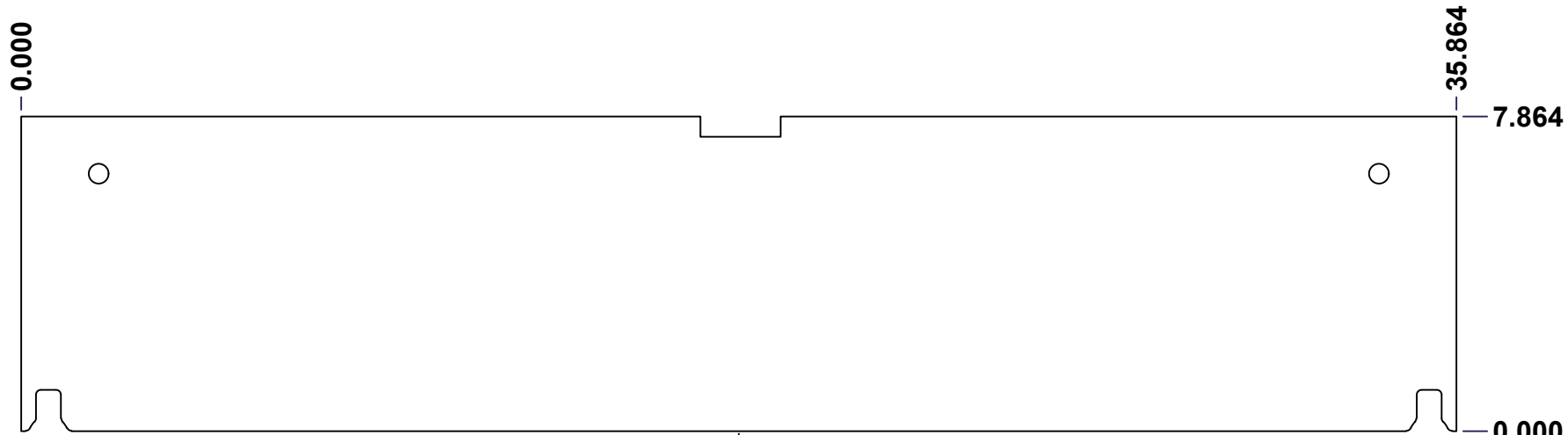
SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

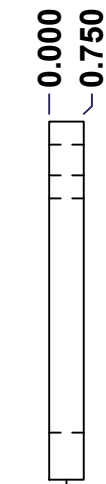
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



TOP

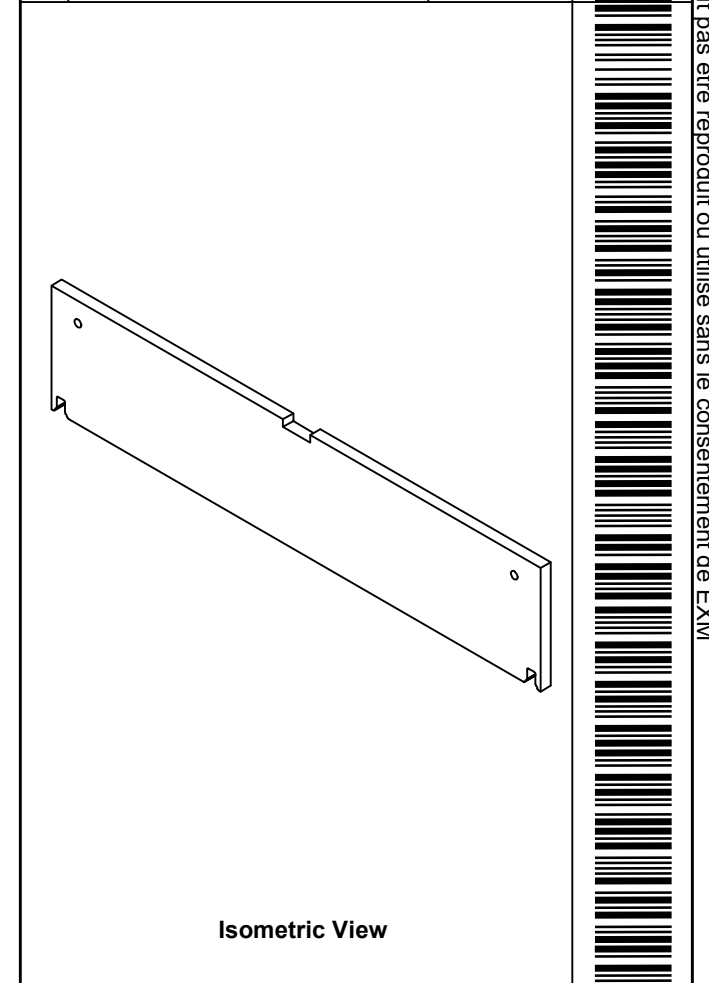


FRONT

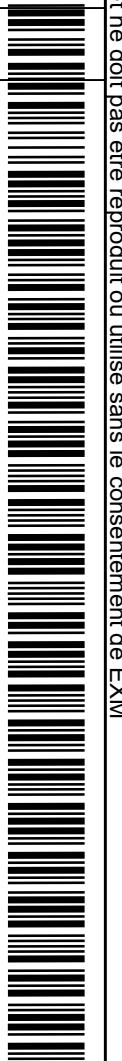




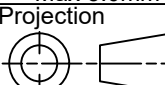
RIGHT

No.	Revisions	Date	By/Par



Isometric View

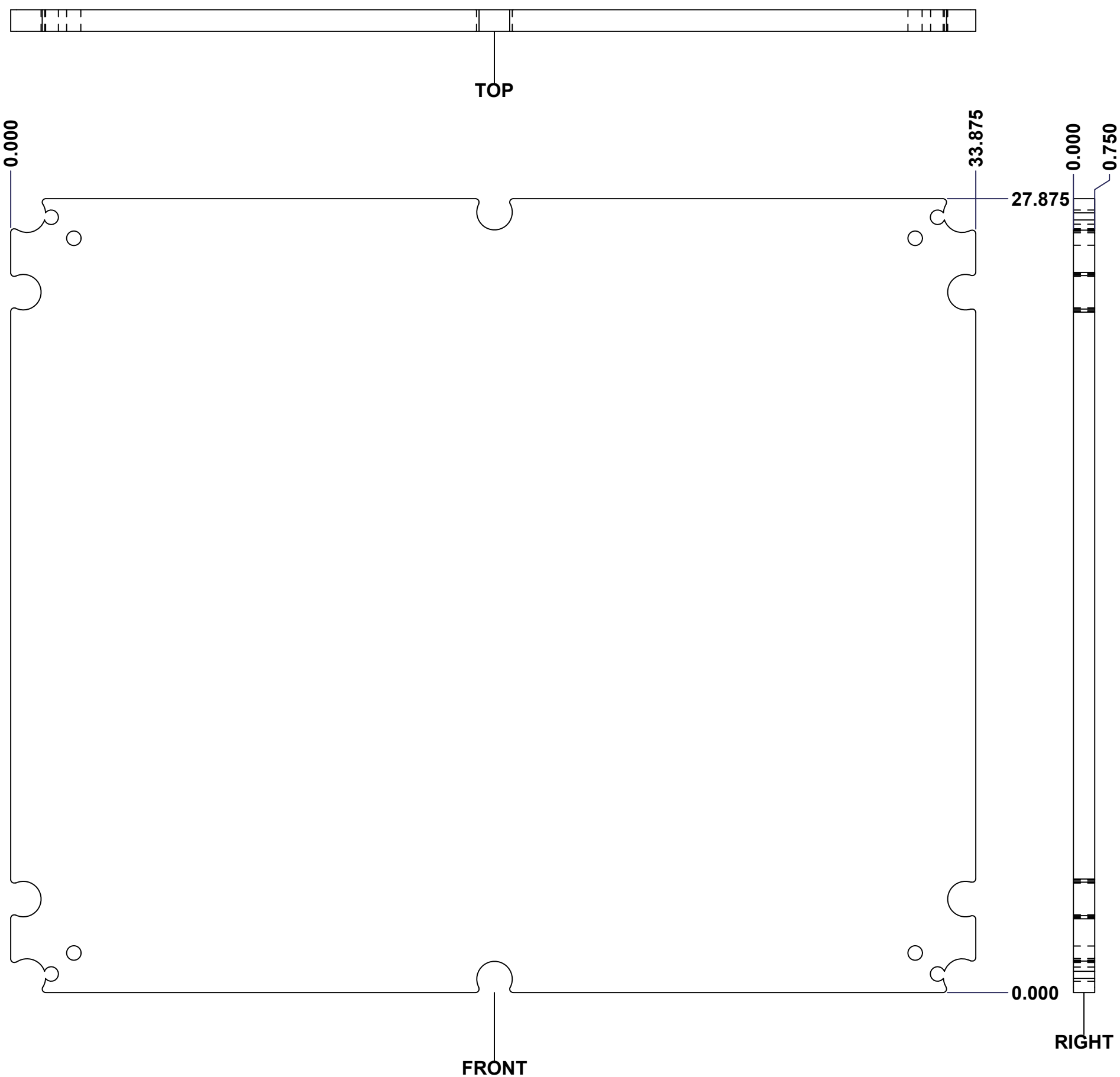


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement  Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Brushed
Description 5412ESSQT 30" x 36"Bottom Insulation	Detail Rev.
Part Number Numéro Pièce 5412ESSQT303608THI-BT	Rev. 0

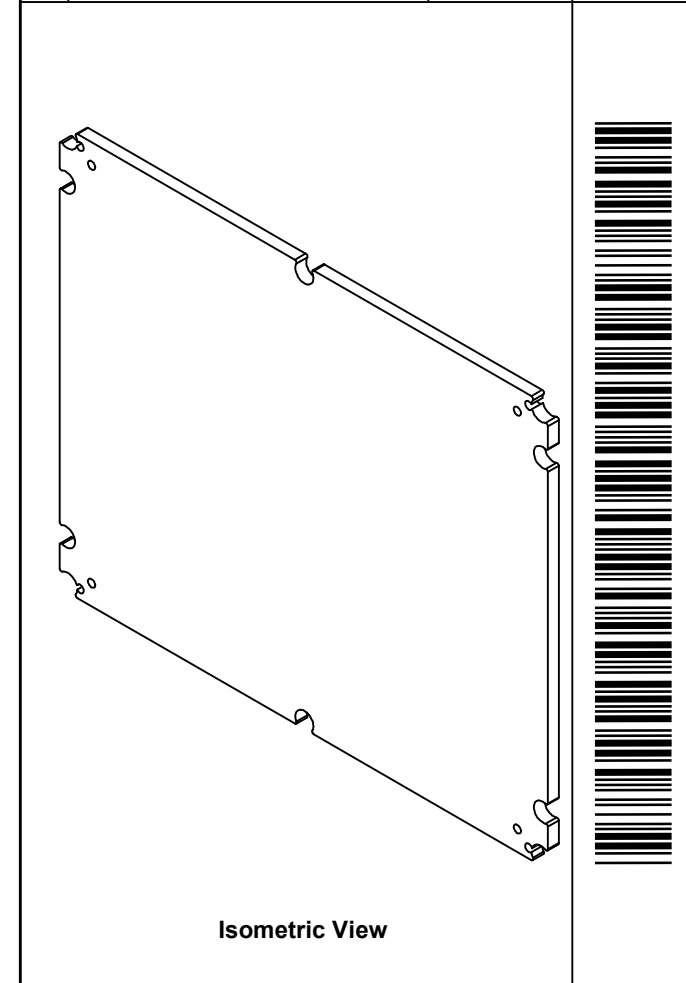
SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM


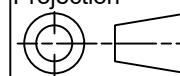
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par



Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSQT 30" x 36" Cover Insulation		
Part Number Numéro Pièce	Rev.	16
5412ESSQT303608THI-C	0	16

SEE BILL OF MATERIAL ON LAST PAGE

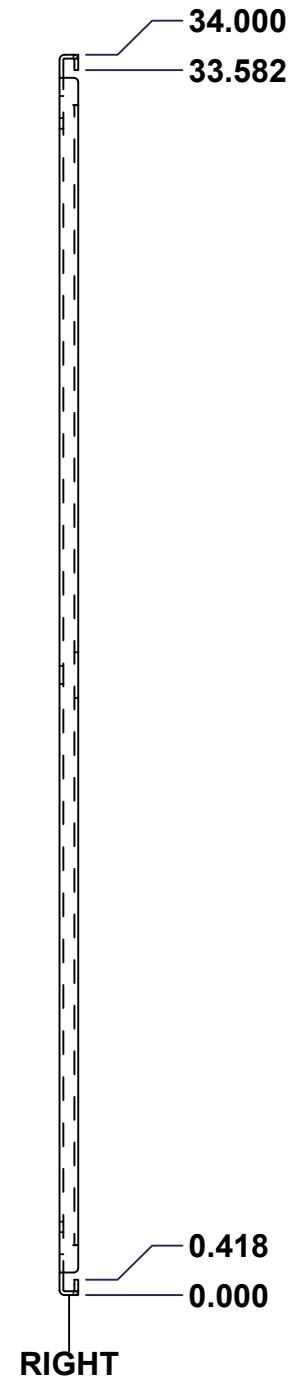
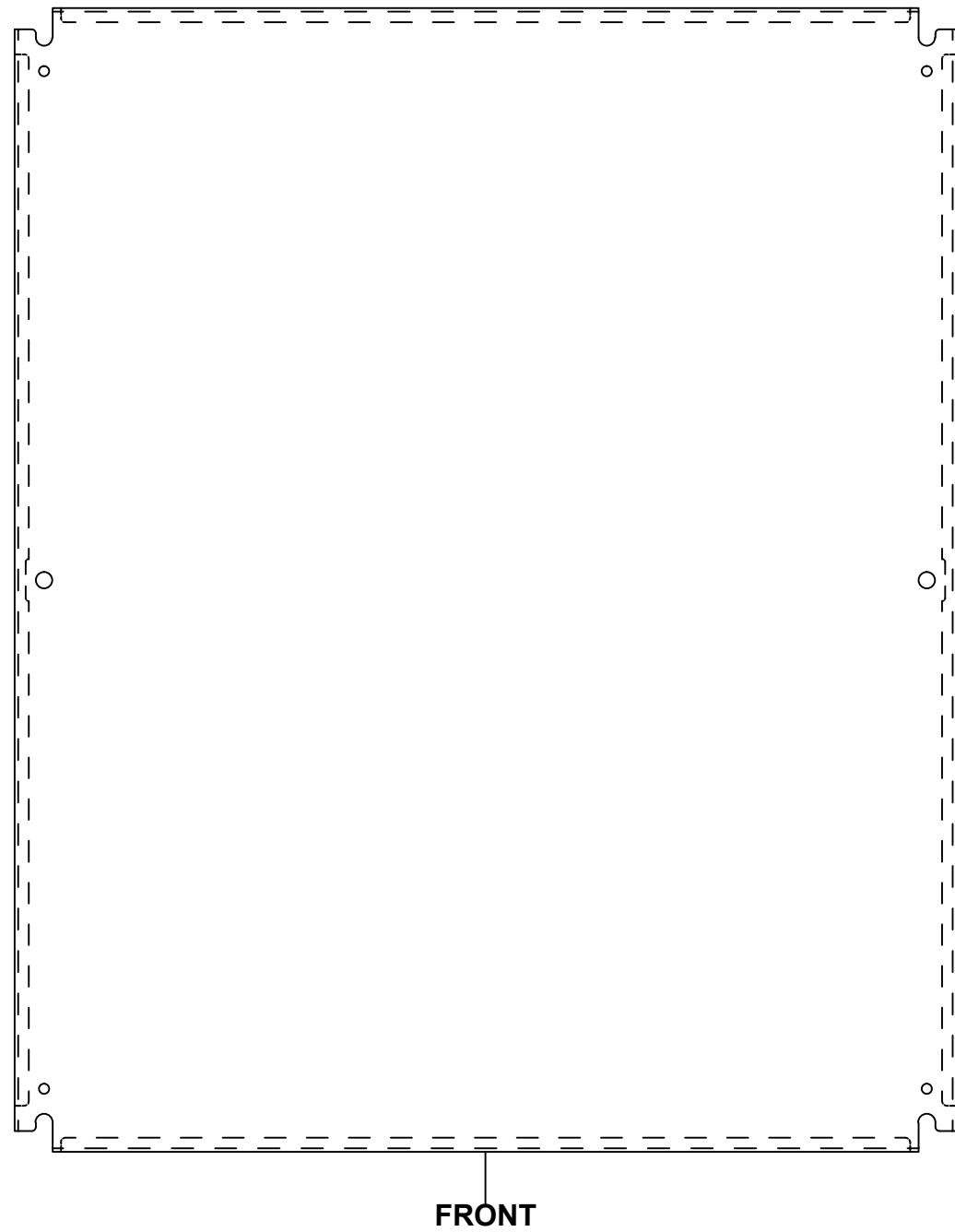
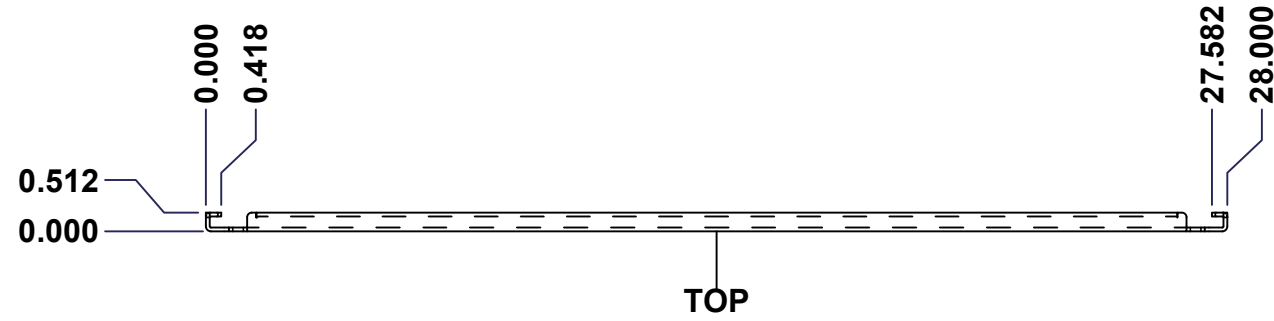
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

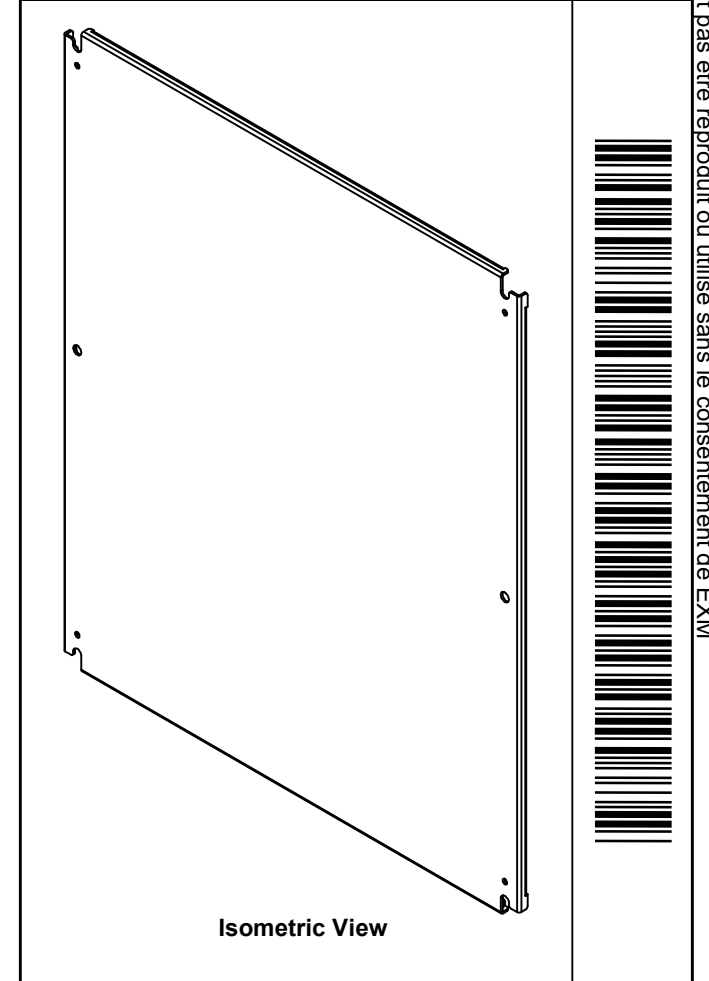
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3630G.idw

Tolérance ±1/32" sauf spécification contraire

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par



		Flatness Aplatissement Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Customer Client Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List Finish Fini See Part List	
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP3630G			Rev. 1 0 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3630G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	32.125	GROUND HOLE (RND Ø0.290)
4	27.125	32.125	GROUND HOLE (RND Ø0.290)
5	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	17.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07	Material Matière See Part List
Color Couleur See Part List	Finish Fini See Part List	Description 881 SP - Inner Panel
Part Number Numéro Pièce 881 SP3630G	Detail Rev. Rev. 0	2 2