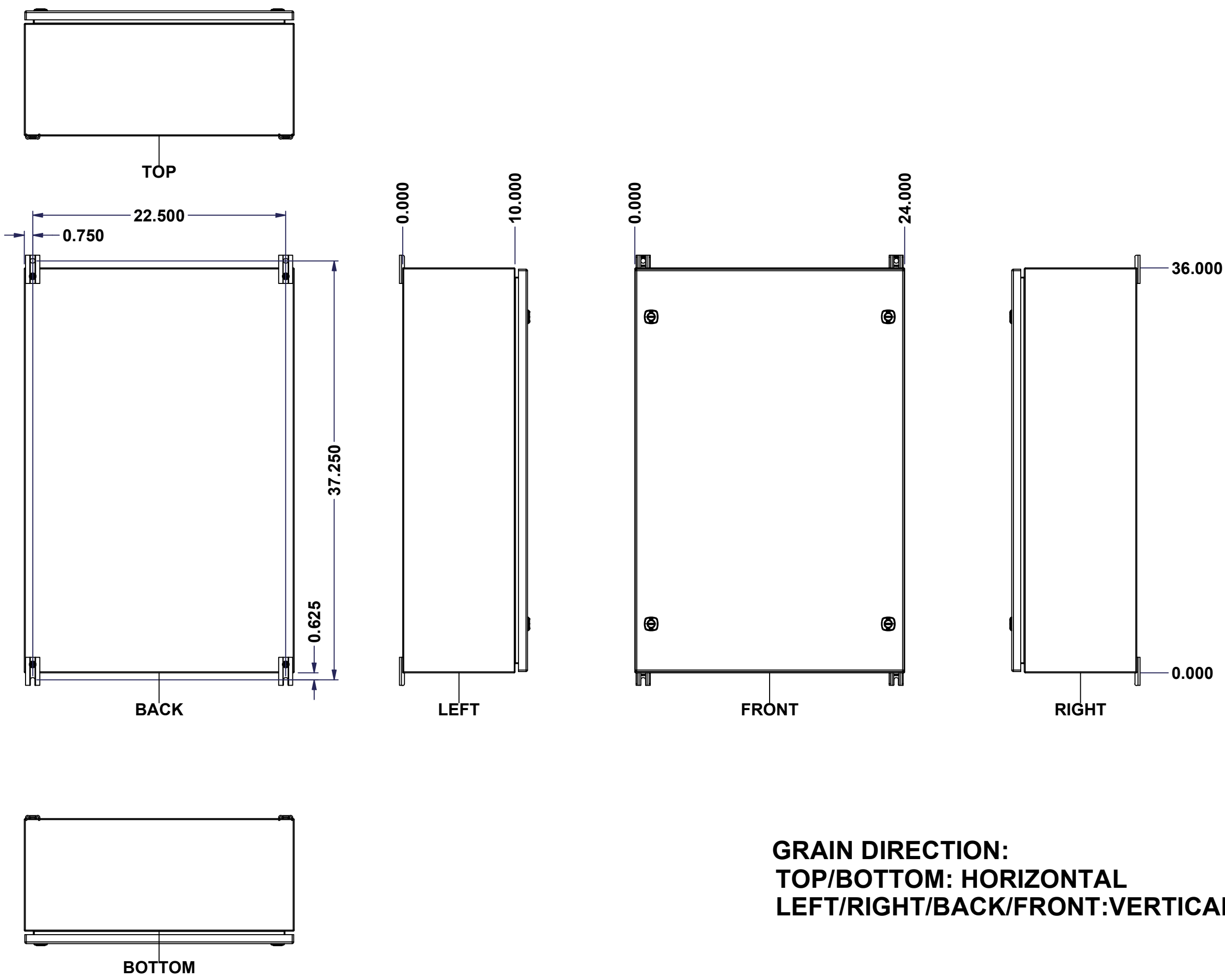
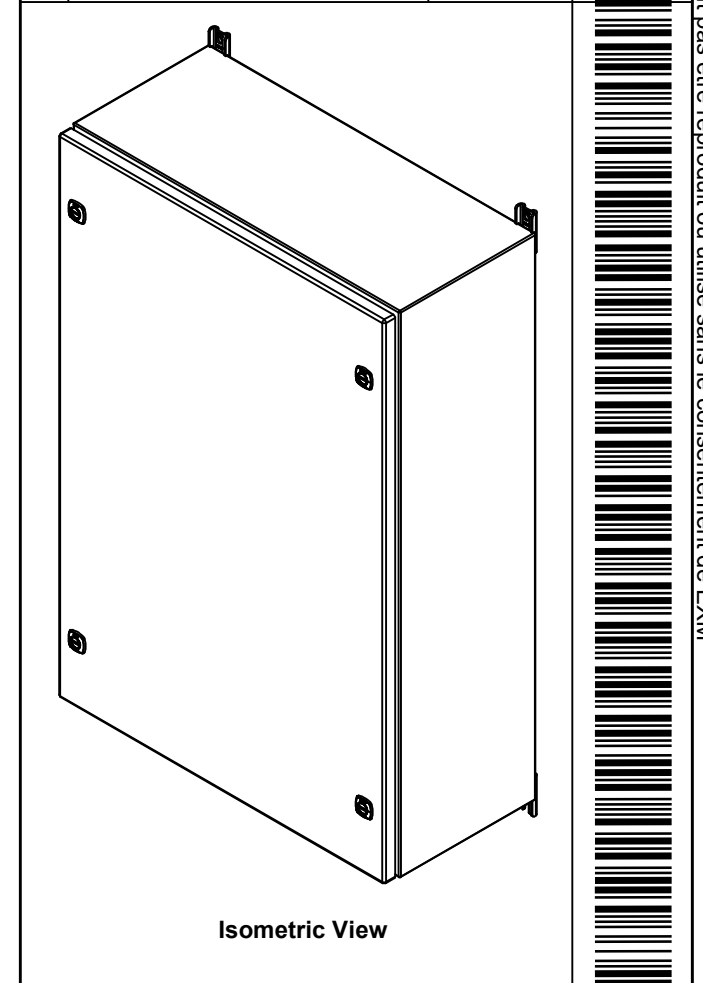


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No.	Revisions	Date	By/Par



**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL**

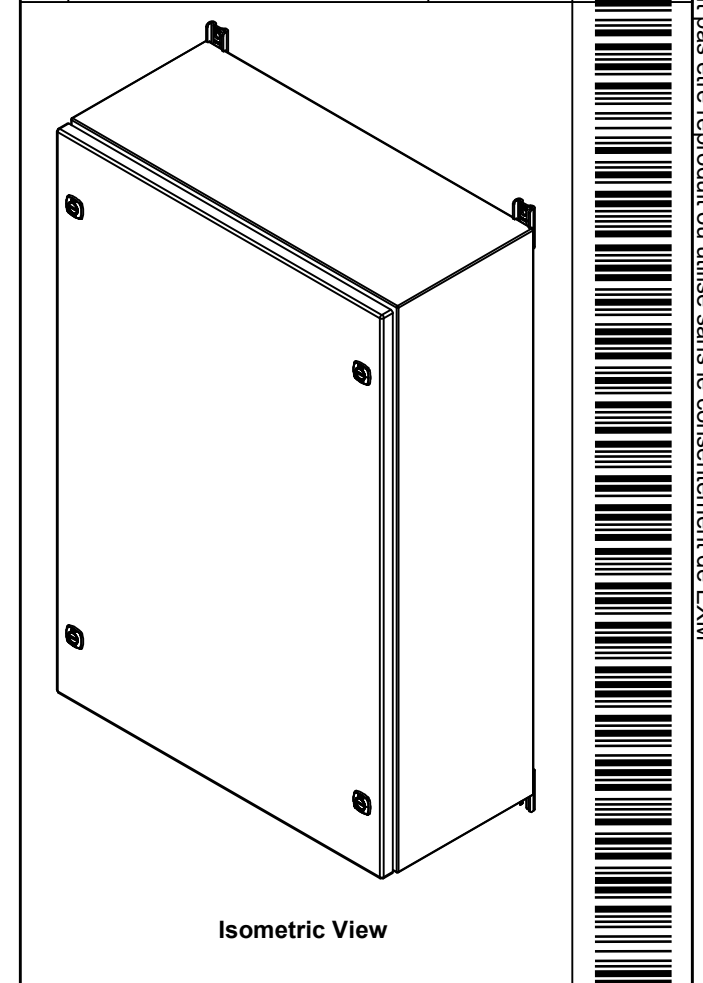
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Feb-26
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 36" x 24" x 10" Assembly		
Part Number Numéro Pièce	Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE	<b>5412ESSQT3624106TH</b>	<b>0</b>

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



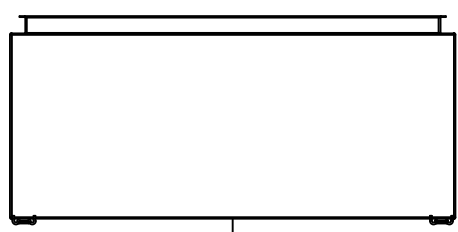
	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm Projection
		Customer Client Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Feb-26
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 5412ESSQT 36" x 24" x 10" Assembly		Detail Rev.
Part Number Numéro Pièce <b>5412ESSQT3624106TH</b>	Rev. <b>0</b>	2 16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

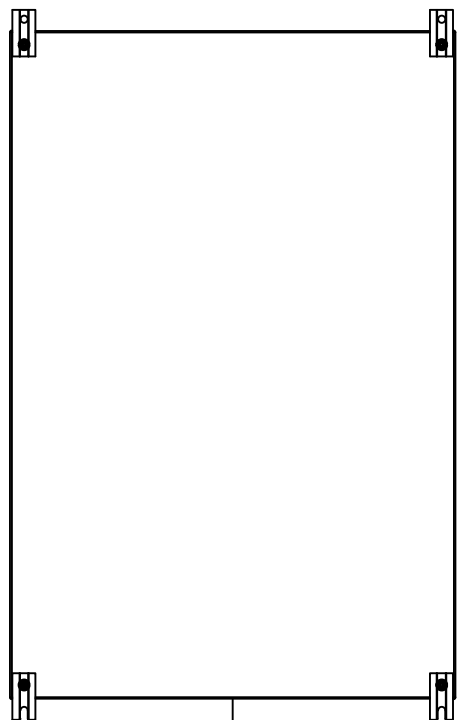
1	STK-K-01800	5	5412 ES Accessory Kit
6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3624G	0	881 SP - Inner Panel
1	5412ESSQT3624106THC	0	5412ESSQT 36" x 24" Cover
1	5412ESSQT3624106THB	0	5412ESSQT 36" x 24" x 10" Body
Qty	Part Number	Rev	Description
Parts List			

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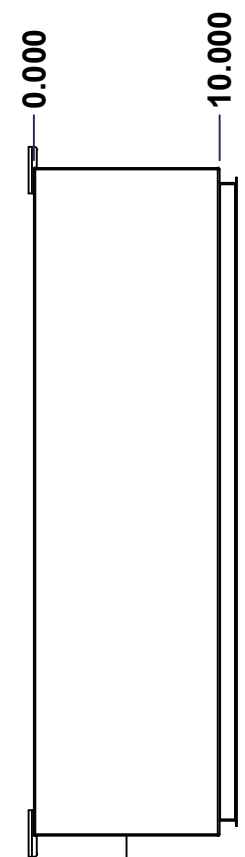
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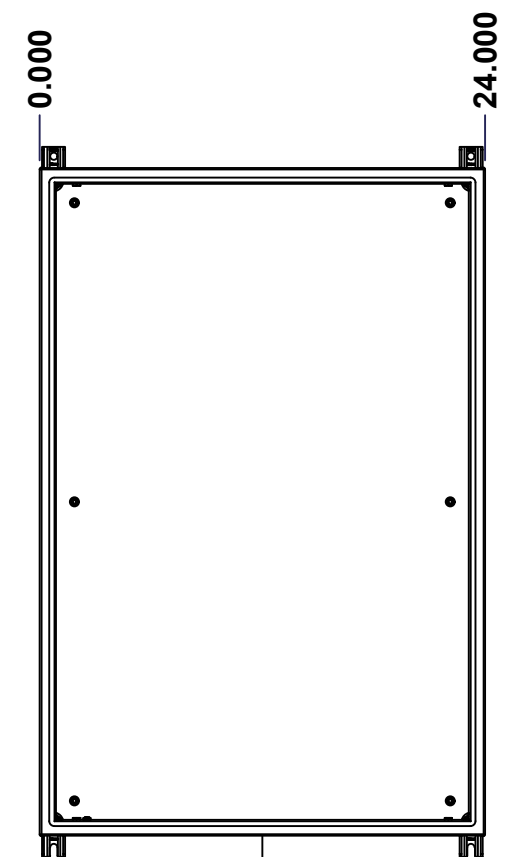
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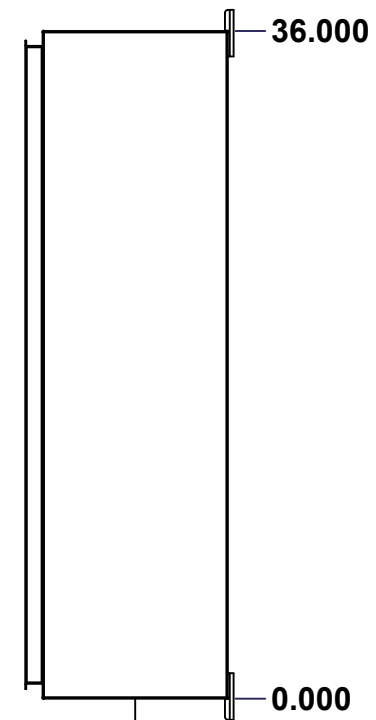
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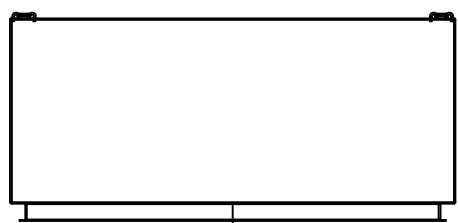
LEFT



FRONT

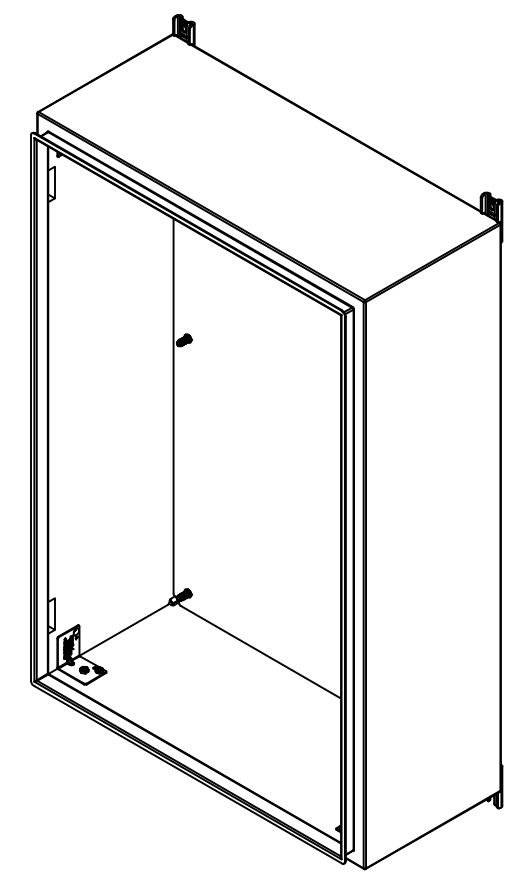


RIGHT

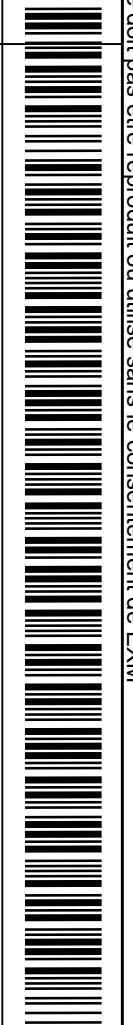



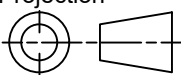
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Feb-26
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 36" x 24" x 10" Body		
Part Number Numéro Pièce	Rev. 0	3
SEE BILL OF MATERIAL ON LAST PAGE		16

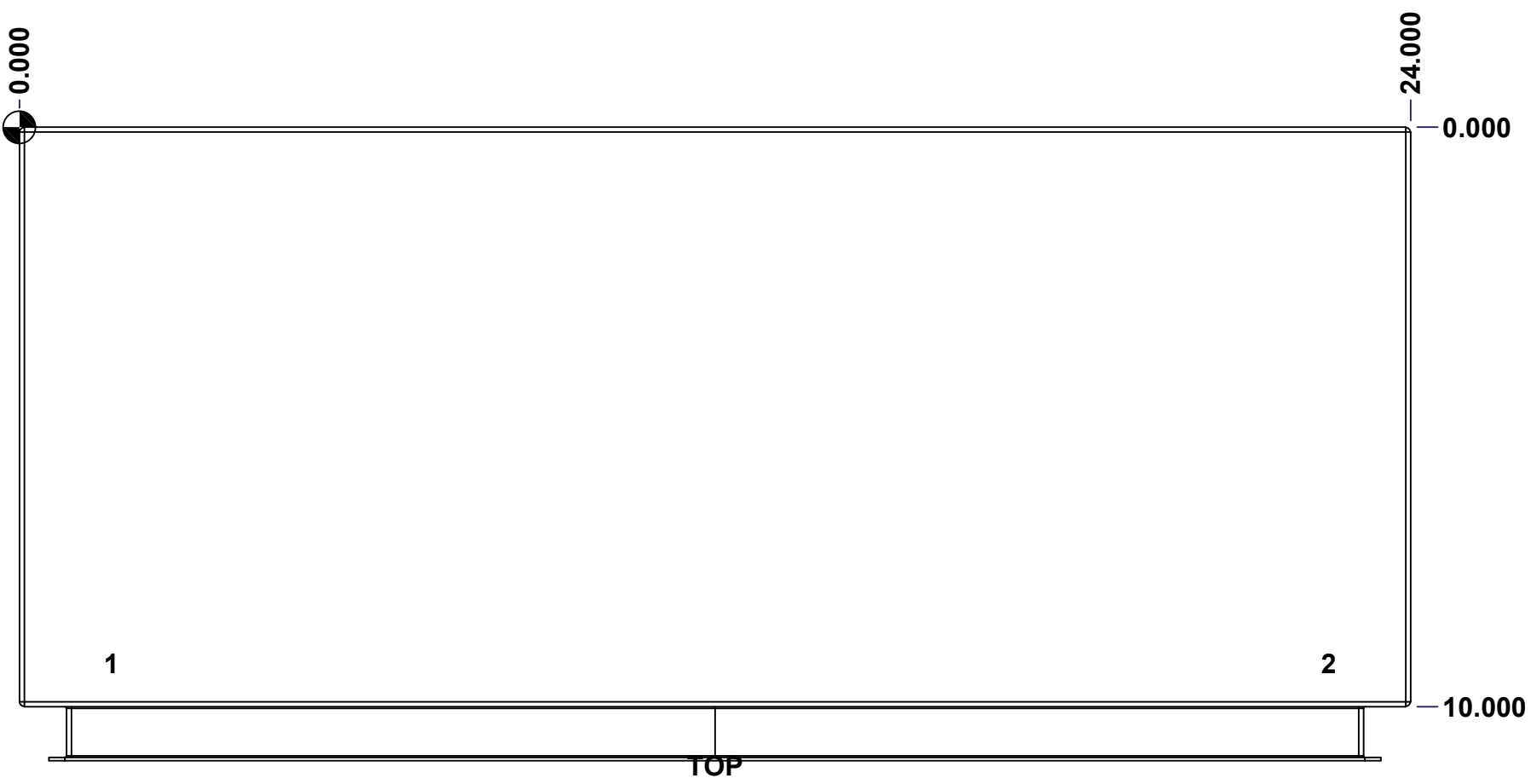
SEE BILL OF MATERIAL ON LAST PAGE

**5412ESSQT3624106THB**

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	9.250	INSUL. STUD M6 x 18mm (Inside)
2	22.500	9.250	INSUL. STUD M6 x 18mm (Inside)

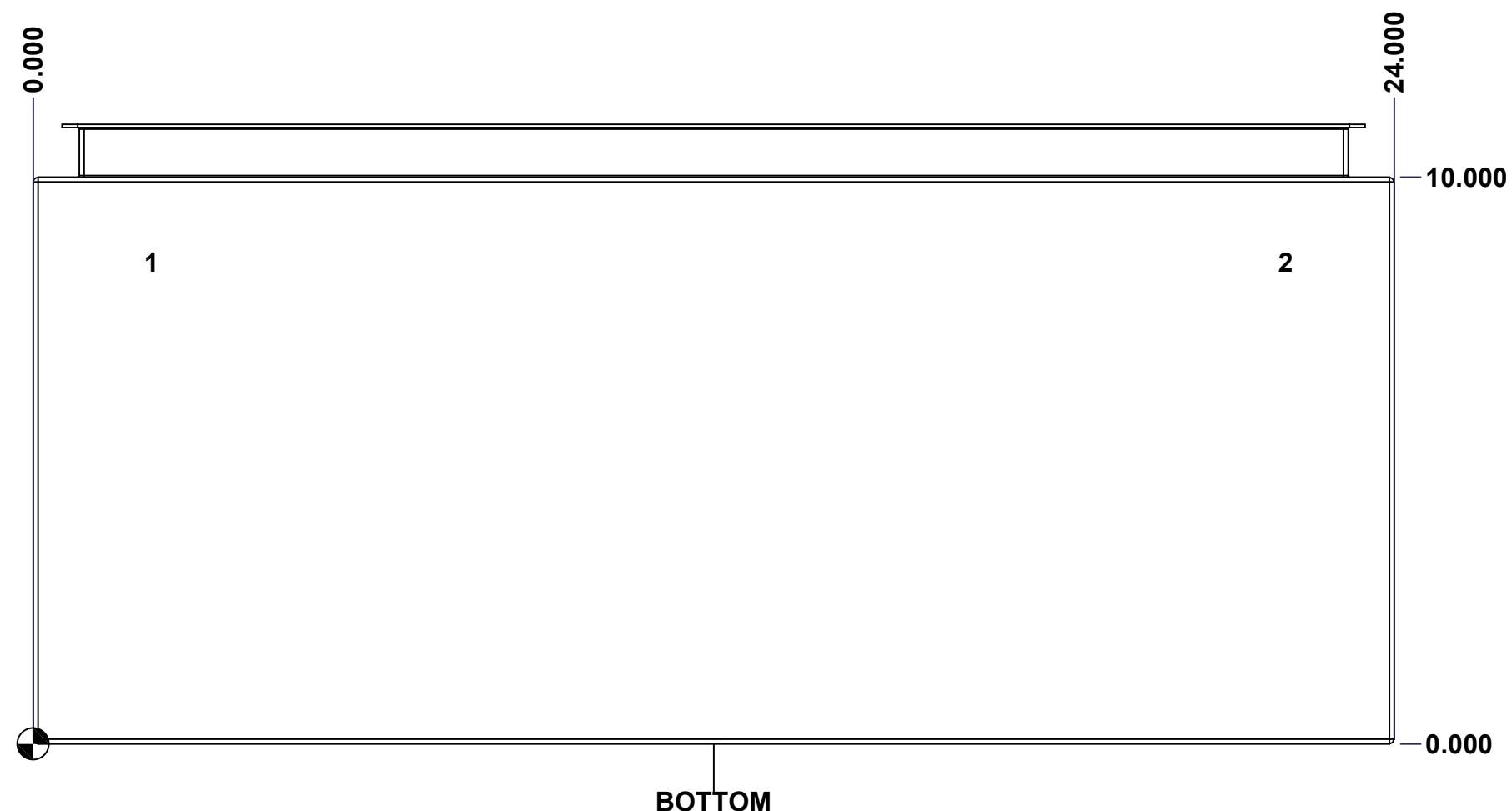


	Description	Status
	5412ESSQT 36" x 24" x 10" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSQT3624106THB</b>	<b>0</b> / 4
		16

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSQT 36" x 24" x 10" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSQT3624106THB</b>	<b>0</b> / 5
		16

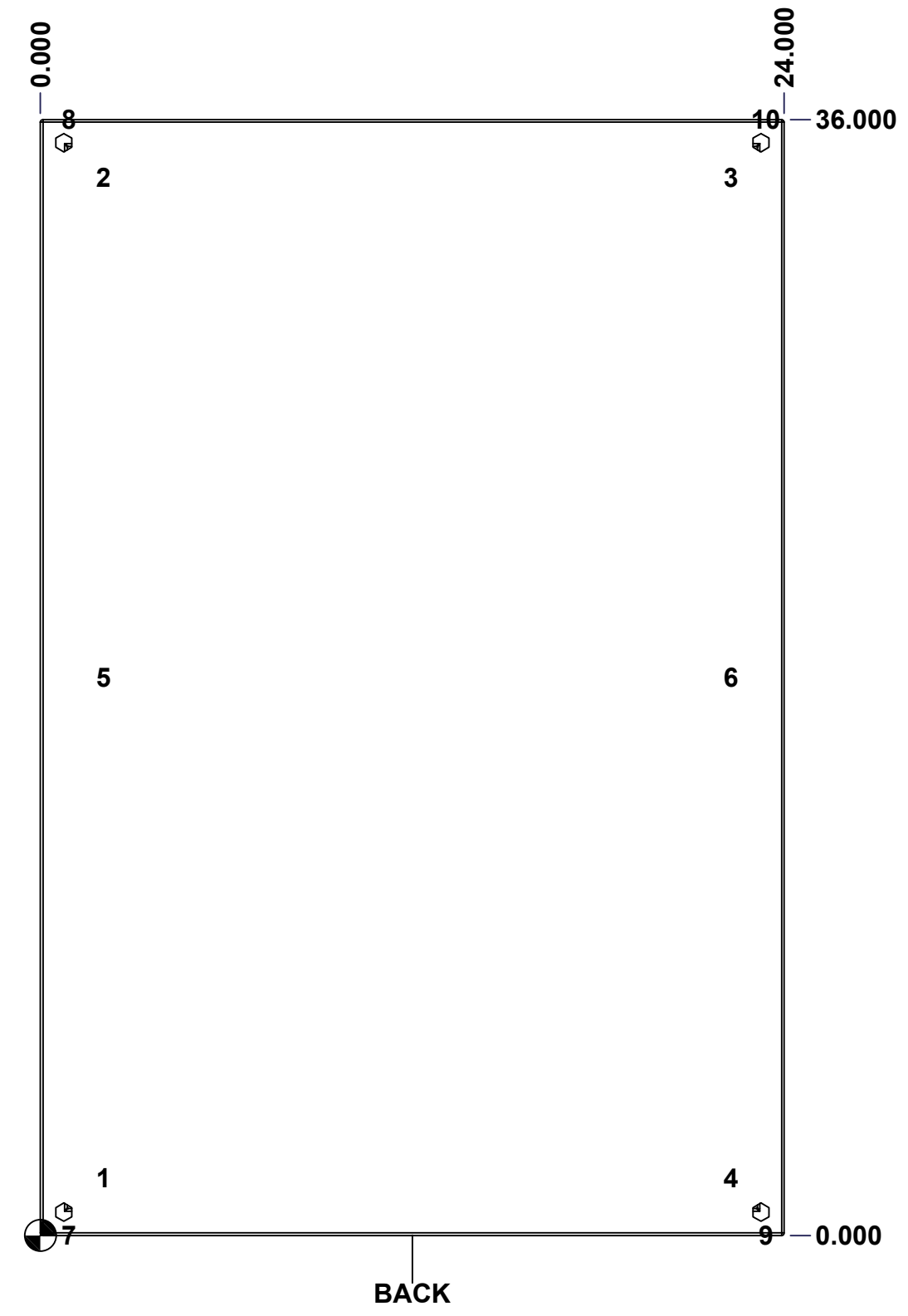
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	22.125	34.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	22.125	18.000	IP STUD M8 x 35mm (Inside)
-----			
7	0.750	0.000	FOOT 885 ESMF4_OPEN
8	0.750	36.000	FOOT 885 ESMF4_CLOSE
9	23.250	0.000	FOOT 885 ESMF4_OPEN
10	23.250	36.000	FOOT 885 ESMF4_CLOSE

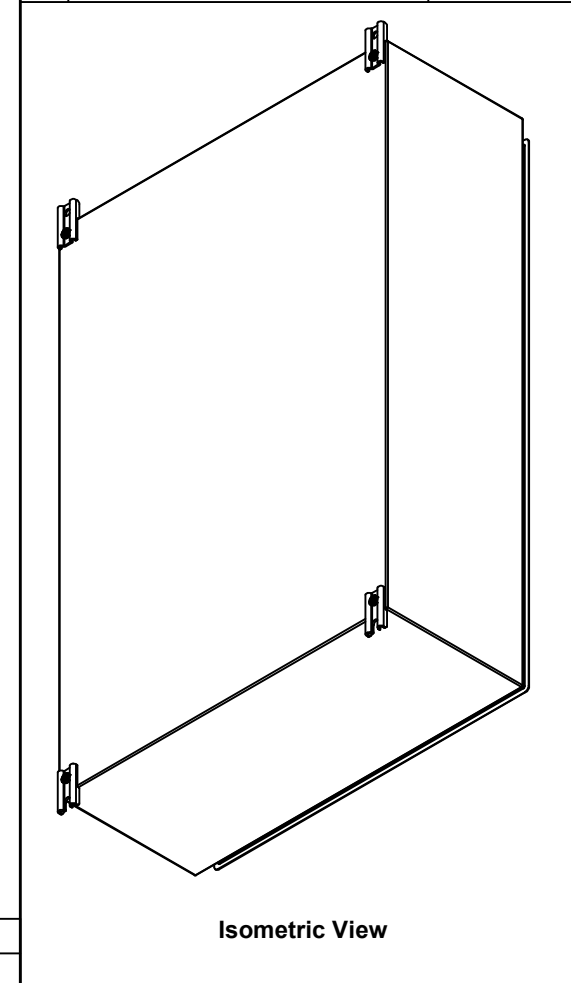


	Description	Status
	5412ESSQT 36" x 24" x 10" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSQT3624106THB</b>	<b>0</b> / 6
		16

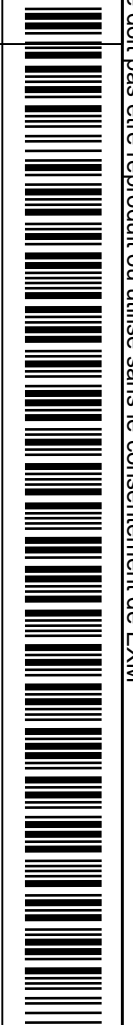
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No.	Revisions	Date	By/Par



Isometric View

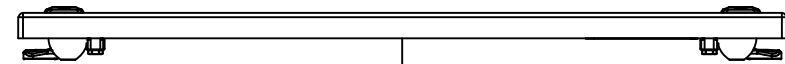


1	885 ESMF4	0	885 ESMF4 Mounting Foot Kit
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSQT3624106THI-RS	0	5412ESSQT 36" x 24" Right Insulation
1	5412ESSQT3624106THI-LS	0	5412ESSQT 36" x 24" Left Insulation
1	5412ESSQT3624106THI-BT	0	5412ESSQT 36" x 24"Bottom Insulation
1	5412ESSQT3624106THI-TP	0	5412ESSQT 36" x 24"Top Insulation
1	5412ESSQT3624106THI-B	0	5412ESSQT 36" x 24" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSQT3624106THB-P	0	5412ESSQT 36" x 24" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

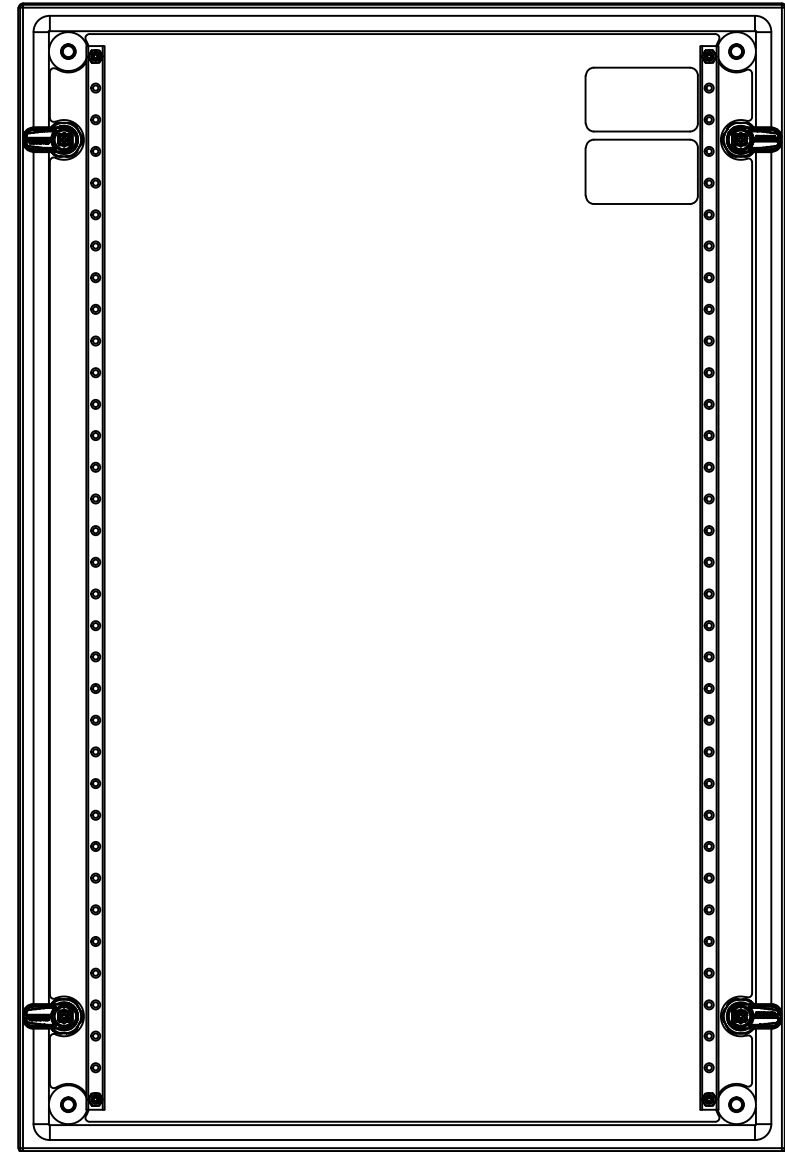
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Feb-26
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 36" x 24" x 10" Body		
Part Number Numéro Pièce	Rev.	7
<b>5412ESSQT3624106THB</b>	<b>0</b>	16

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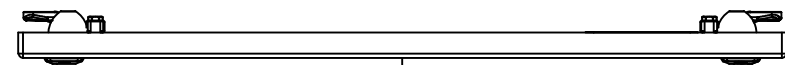
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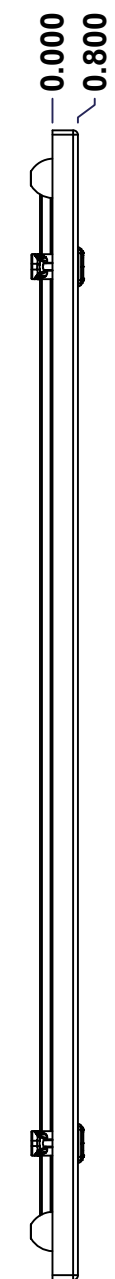
TOP



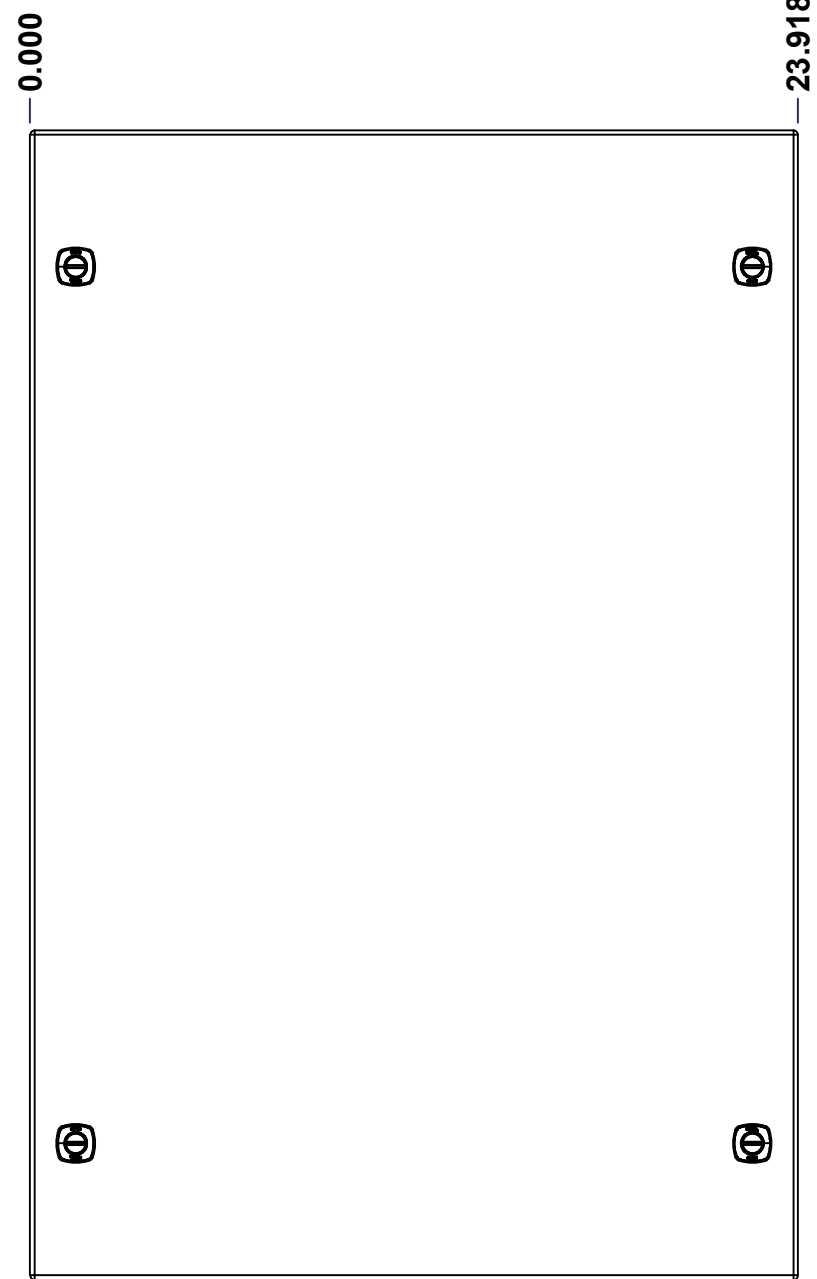
BACK



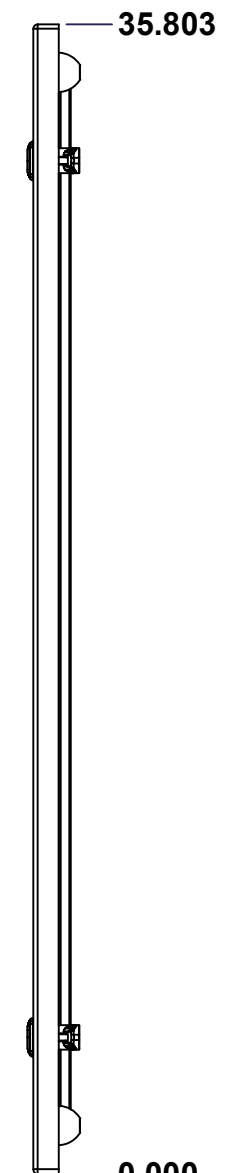
BOTTOM



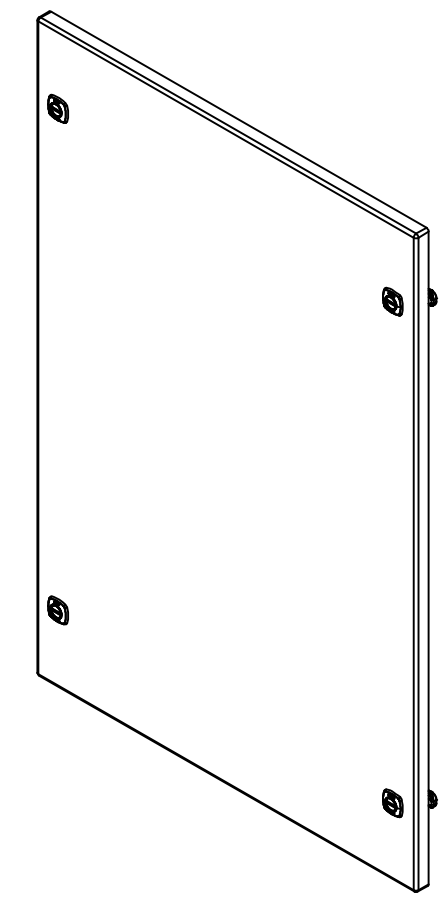
LEFT



FRONT




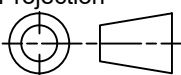
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Feb-26
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 5412ESSQT 36" x 24" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 / 16

SEE BILL OF MATERIAL ON LAST PAGE

**5412ESSQT3624106THC**

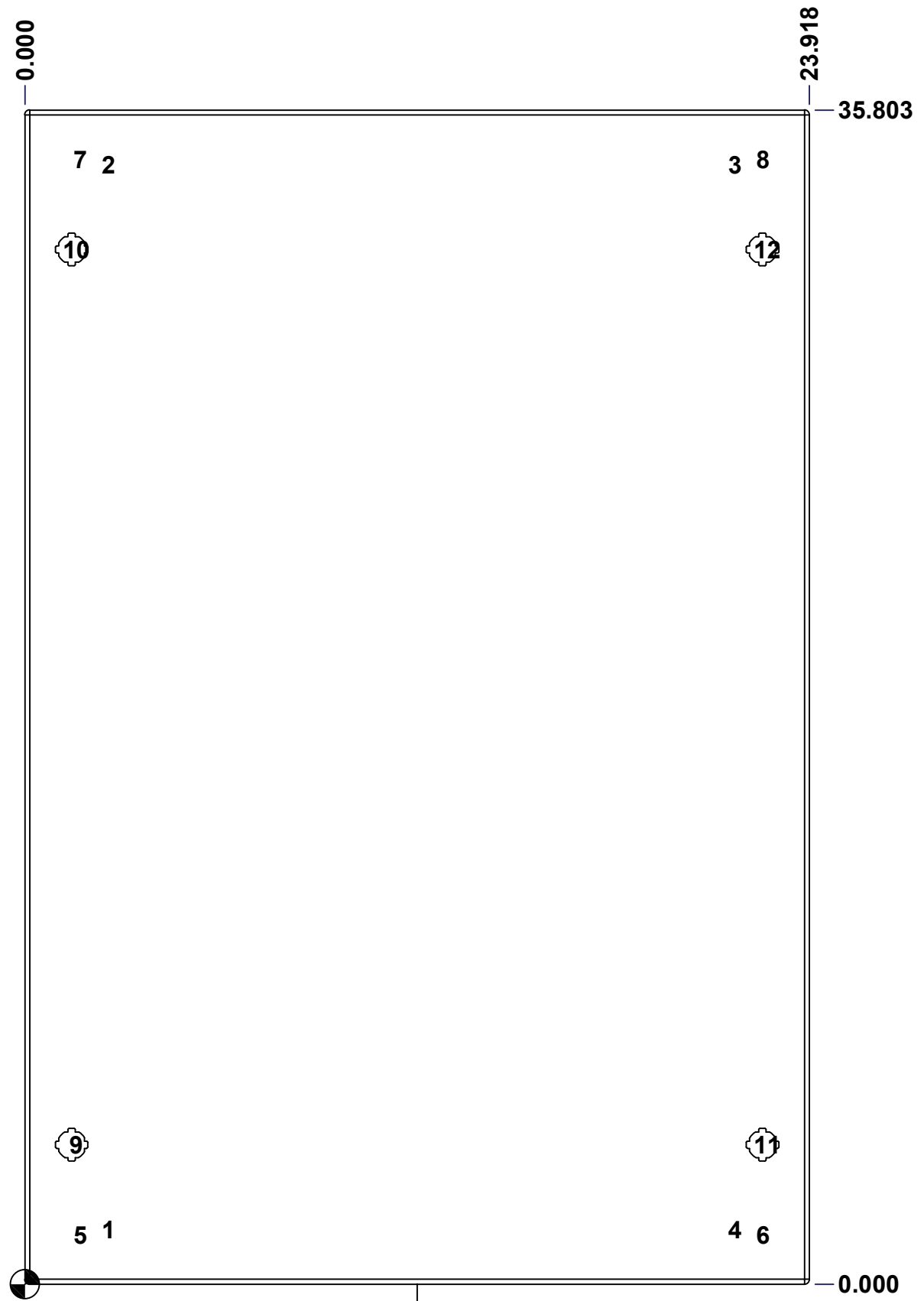
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.661	STUD M6 x 18mm (Inside)
2	2.401	34.142	STUD M6 x 18mm (Inside)
3	21.517	34.142	STUD M6 x 18mm (Inside)
4	21.517	1.661	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	22.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	34.303	STUD M6 x 18mm (Inside)
8	22.368	34.303	STUD M6 x 18mm (Inside)
-----			
9	1.424	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°
10	1.424	31.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
11	22.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°
12	22.494	31.553	LOCK 880 SCQ4-SLSS6 @ 0.0°



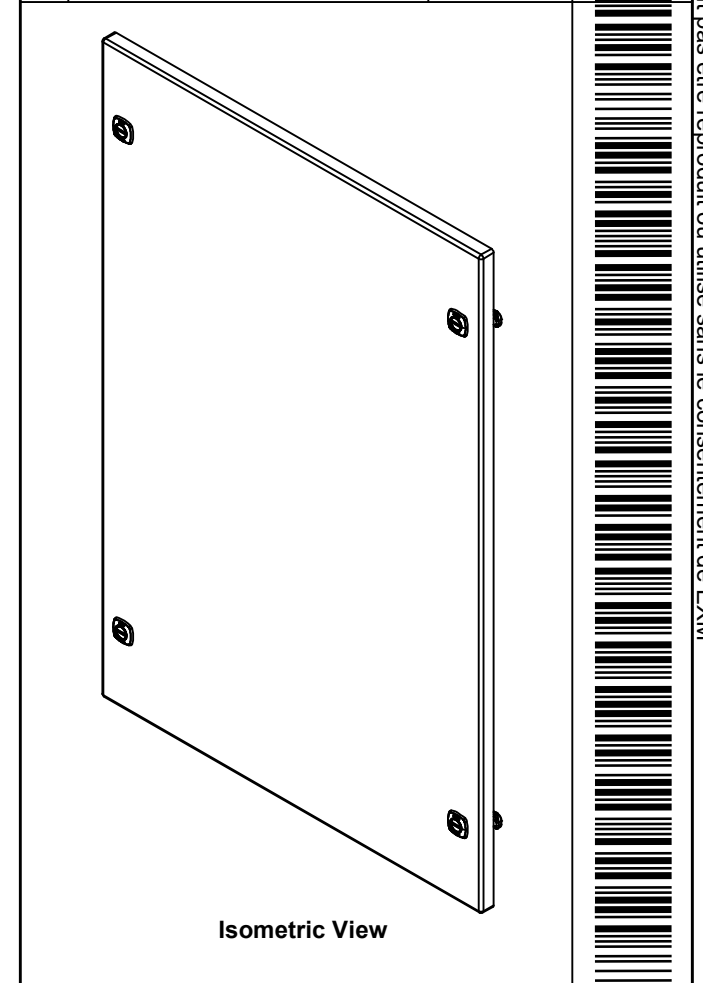
FRONT

	Description	Status
	5412ESSQT 36" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSQT3624106THC</b>	<b>0</b> / 9
		16

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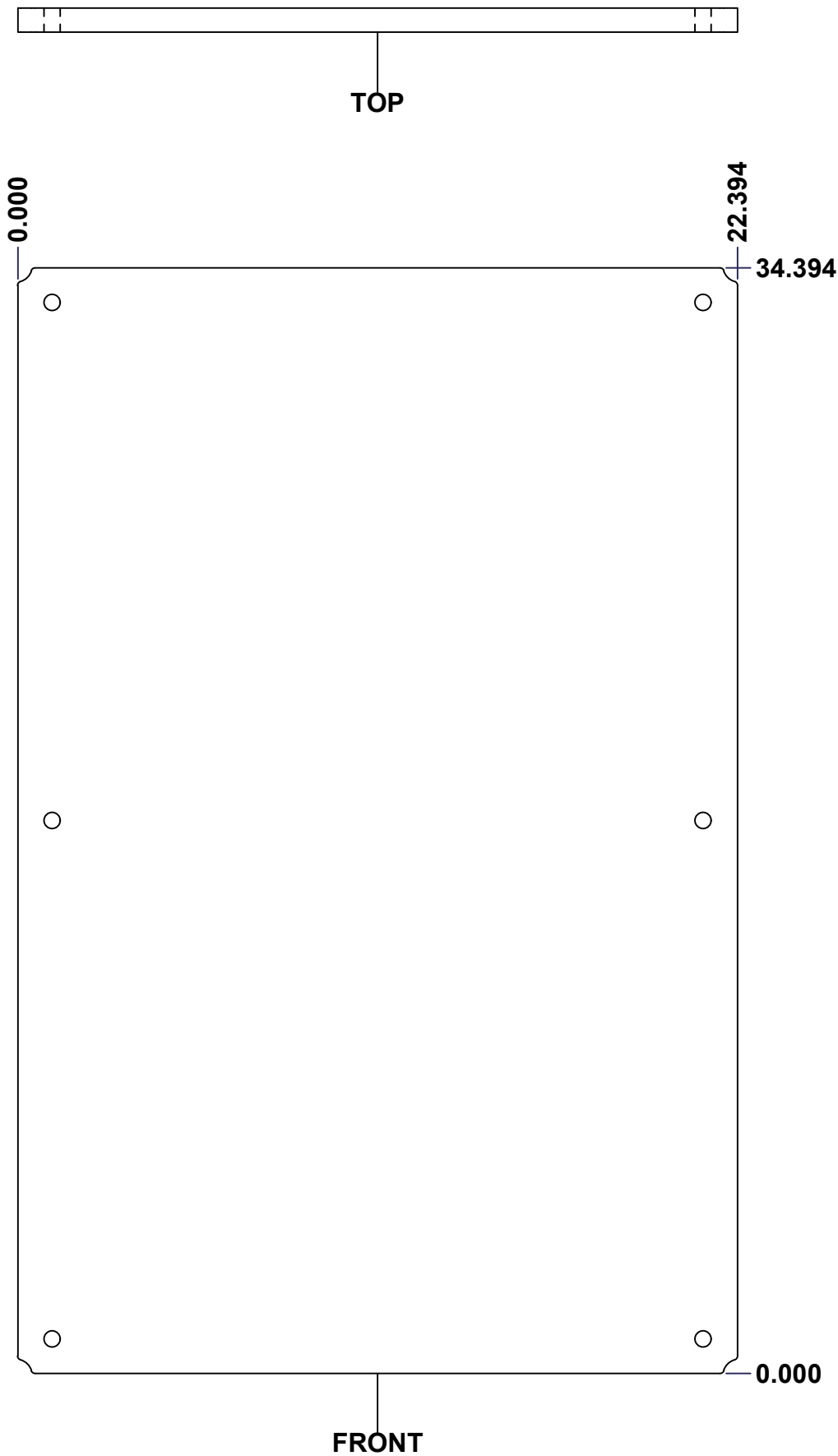
Flatness / Aplatissement: Max 3.0mm  
 Projection: 

QTY	Part Number	Rev	Description
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5412ESSQT3624106THI-C	0	5412ESSQT 36" x 24" Cover Insulation
4	STK-K-12590	7	5412 ESS 1/4 Turn Lock
8	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSQT3624106THG	0	5412ESSQT 36" x 24" Cover Gasket Part
1	5412ESSQT3624106THC-P	0	5412ESSQT 36" x 24" Cover Part
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 13-Feb-26
Material / Matière: 16 Ga Stainless Steel 316 (1.4mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSQT 36" x 24" Cover	Detail Rev.
Part Number / Numéro Pièce: <b>5412ESSQT3624106THC</b>	Rev. 0
	10 / 16

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No.	Revisions	Date	By/Par

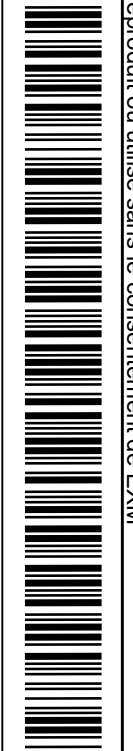
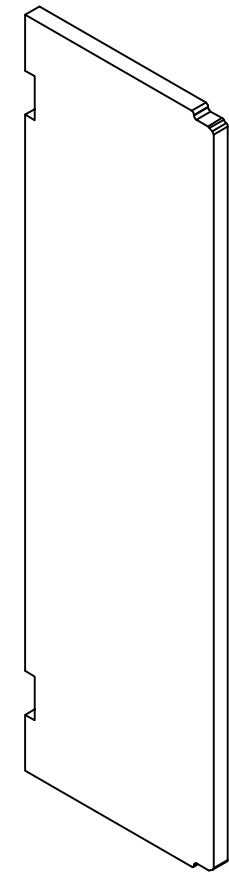
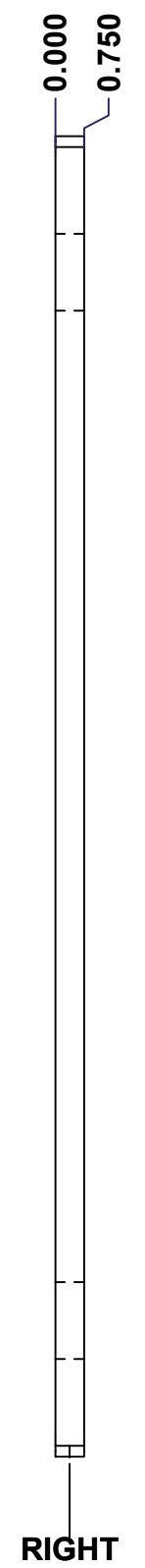
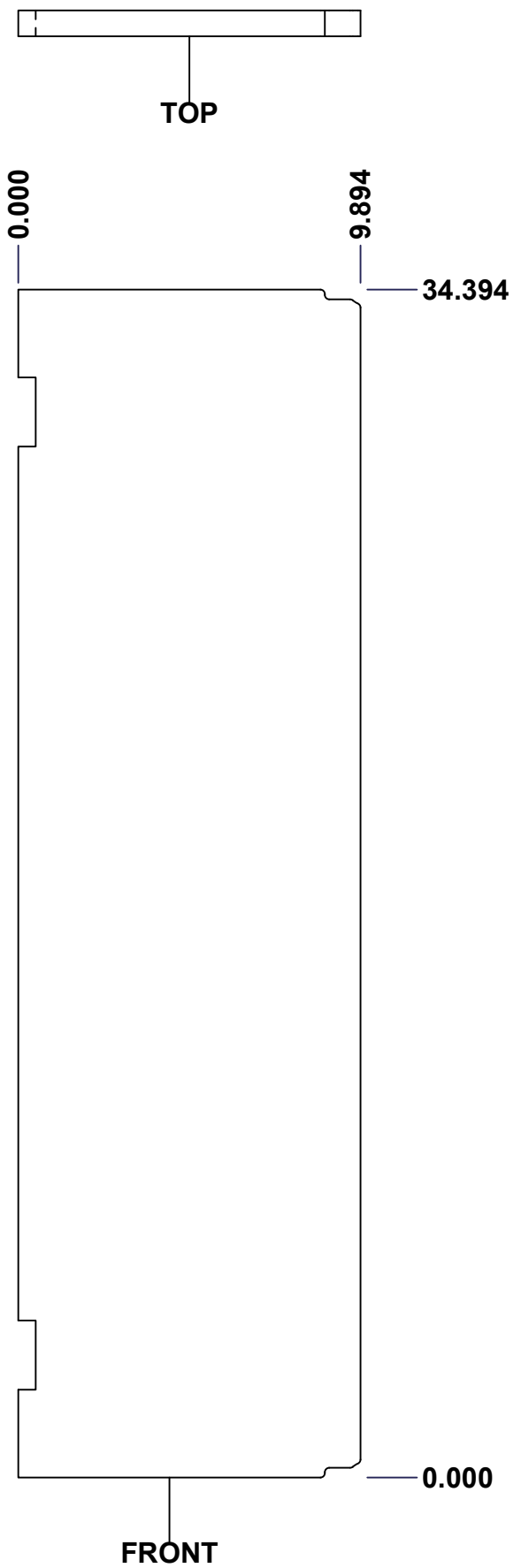
**Isometric View**

<p>Tél: (450) 979-4373                  Fax: (450) 979-4626  <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	11
5412ESSQT3624106THI-B		0	16


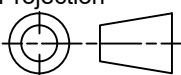
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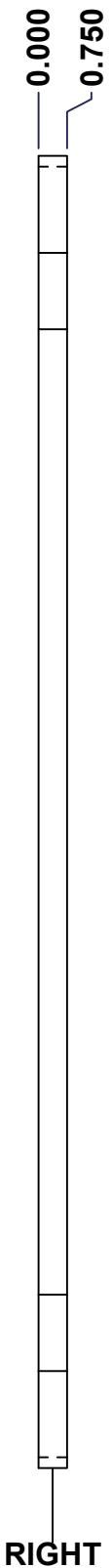
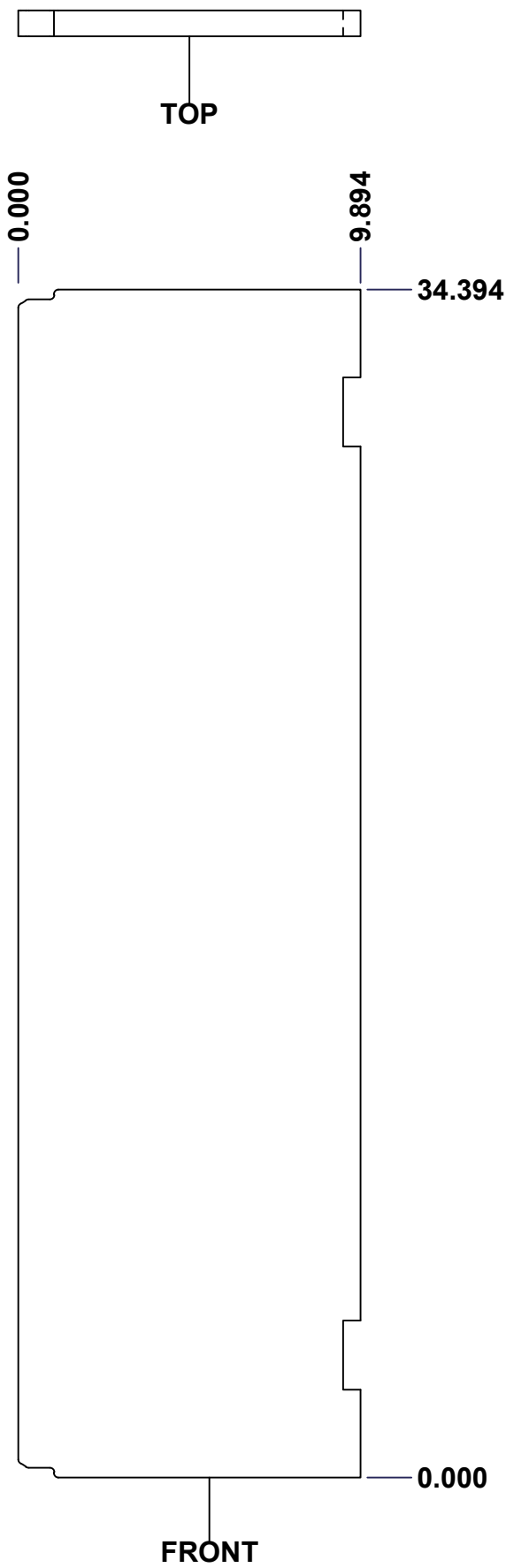
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSQT 36" x 24" Left Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT3624106TH-LS		Rev. 12 / 16

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No.	Revisions	Date	By/Par

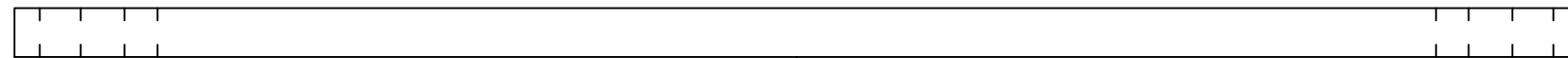
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description			Detail Rev.
5412ESSQT 36" x 24" Right Insulation			
Part Number Numéro Pièce		Rev.	13
5412ESSQT3624106THI-RS		0	16

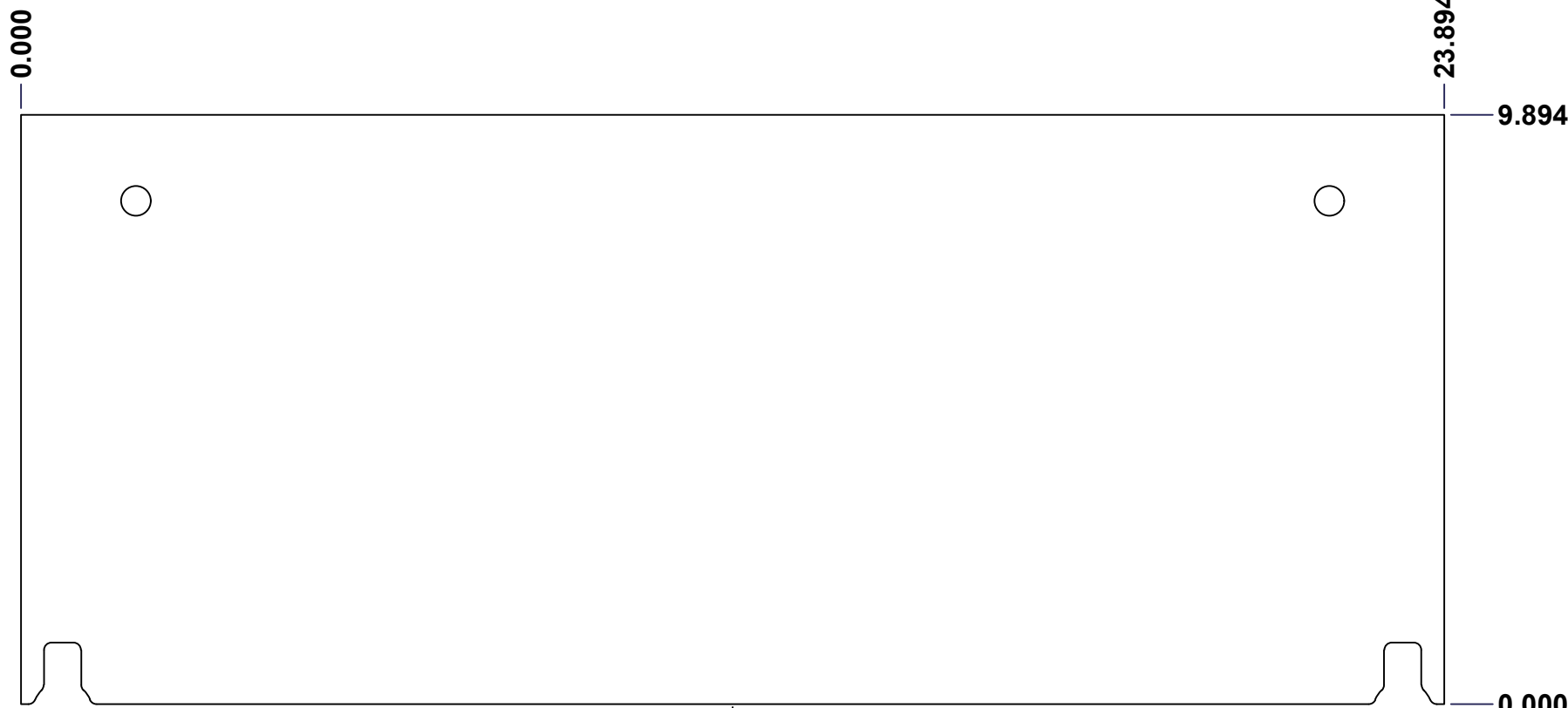
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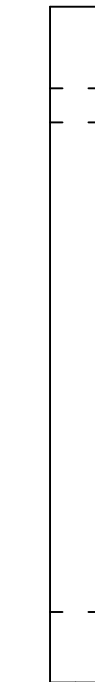


TOP



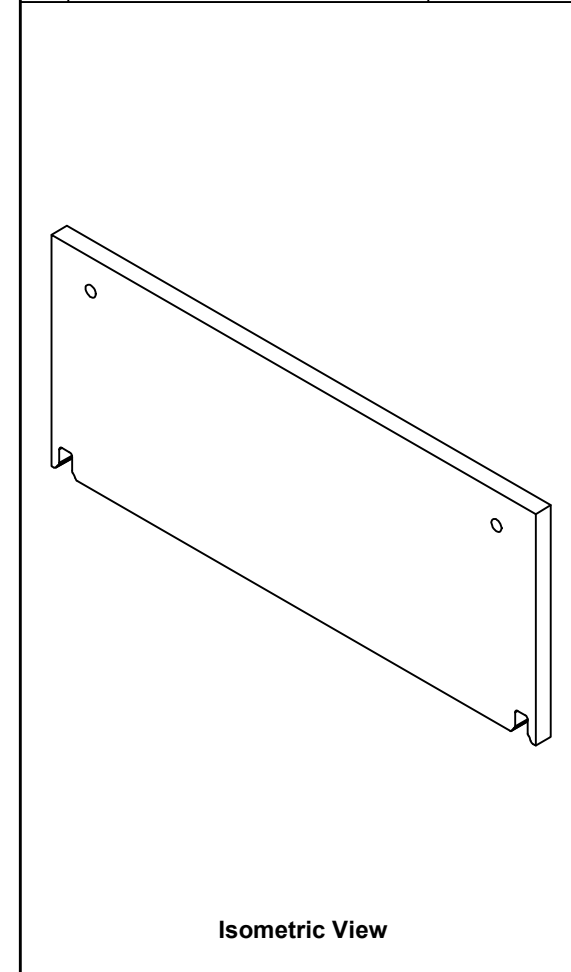
FRONT

0.000  
0.750



RIGHT

No.	Revisions	Date	By/Par



Isometric View

**EXM**  
exm

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[www.exmweb.com](http://www.exmweb.com)

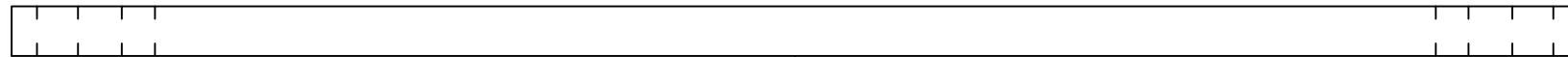
Flatness  
Aplatissement  
Max 5.0mm  
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Brushed
Description 5412ESSQT 36" x 24"Top Insulation	Detail Rev.
Part Number Numéro Pièce <b>5412ESSQT3624106THI-TP</b>	Rev. <b>0</b>

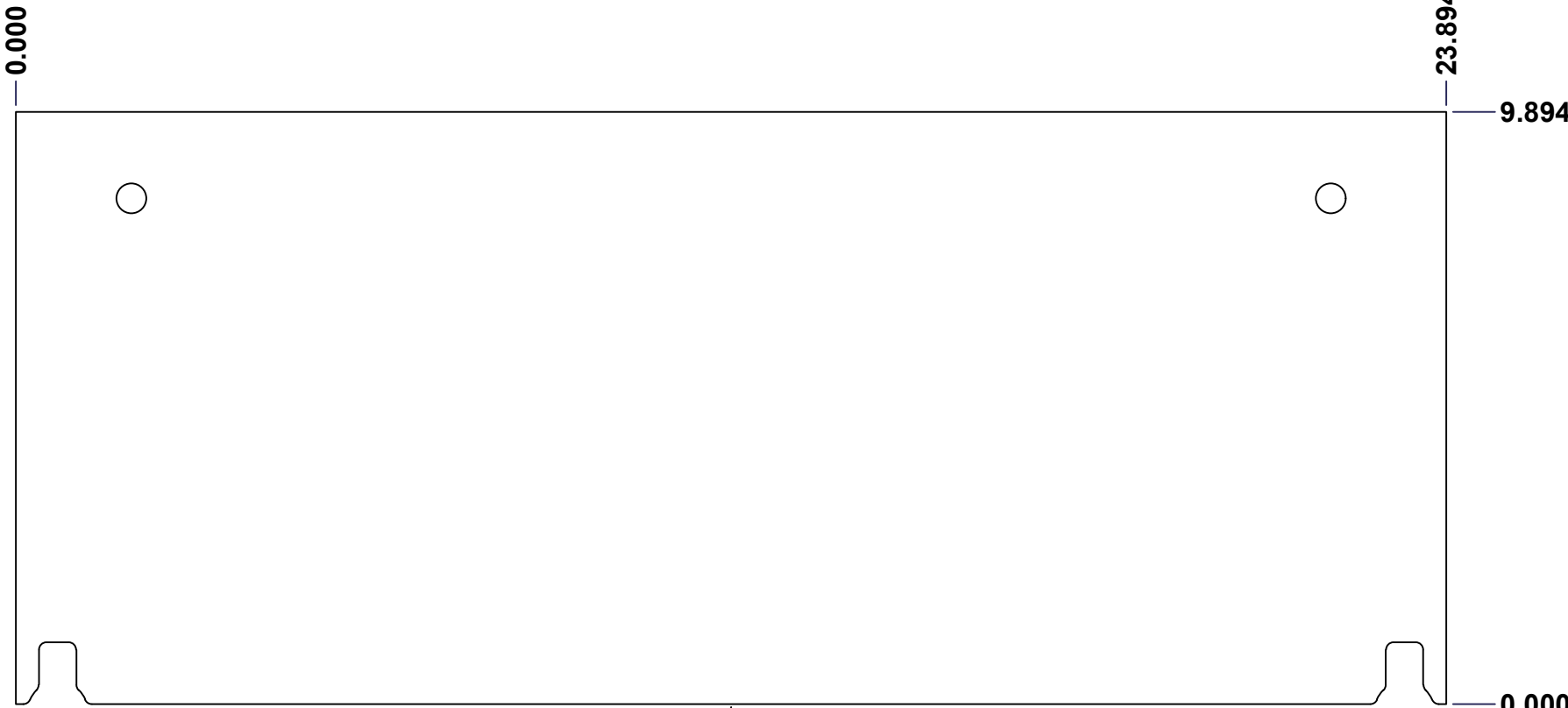
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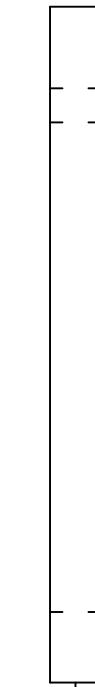


TOP



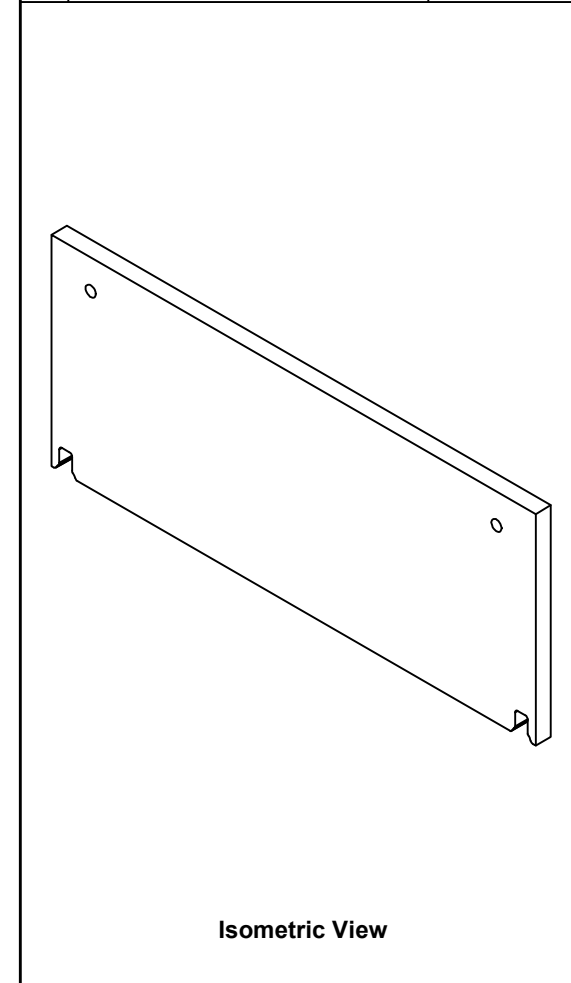
FRONT

0.000  
0.750



RIGHT

No.	Revisions	Date	By/Par



Isometric View


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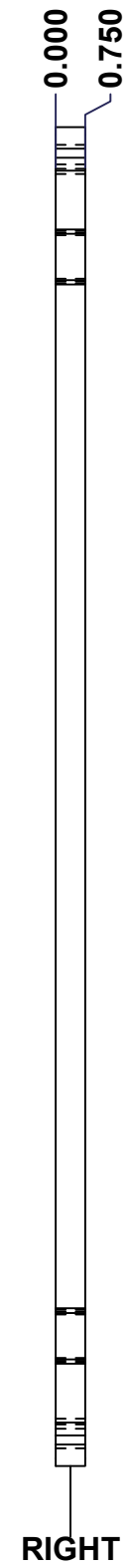
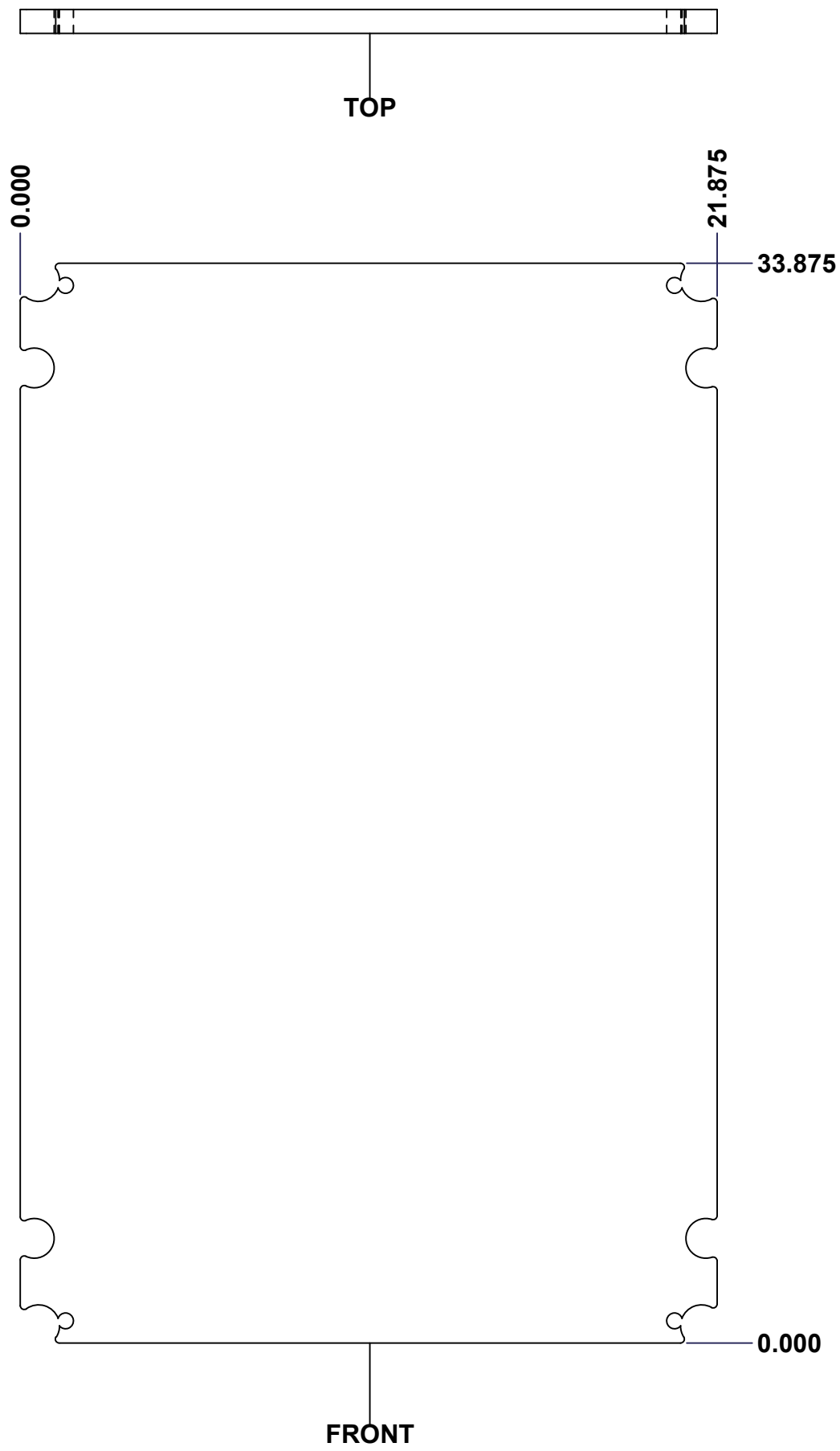
Flatness / Aplatissement: Max 5.0mm  
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Brushed
Description: 5412ESSQT 36" x 24"Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT3624106THI-BT	Rev. 15
SEE BILL OF MATERIAL ON LAST PAGE	0

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSQT3624106THI-BT 0 16

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No.	Revisions	Date	By/Par

**Isometric View**

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement
		Max 3.0mm
		Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSQT 36" x 24" Cover Insulation		
Part Number Numéro Pièce	Rev. 0	16
5412ESSQT3624106THI-C		16

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev. 0	1 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3624G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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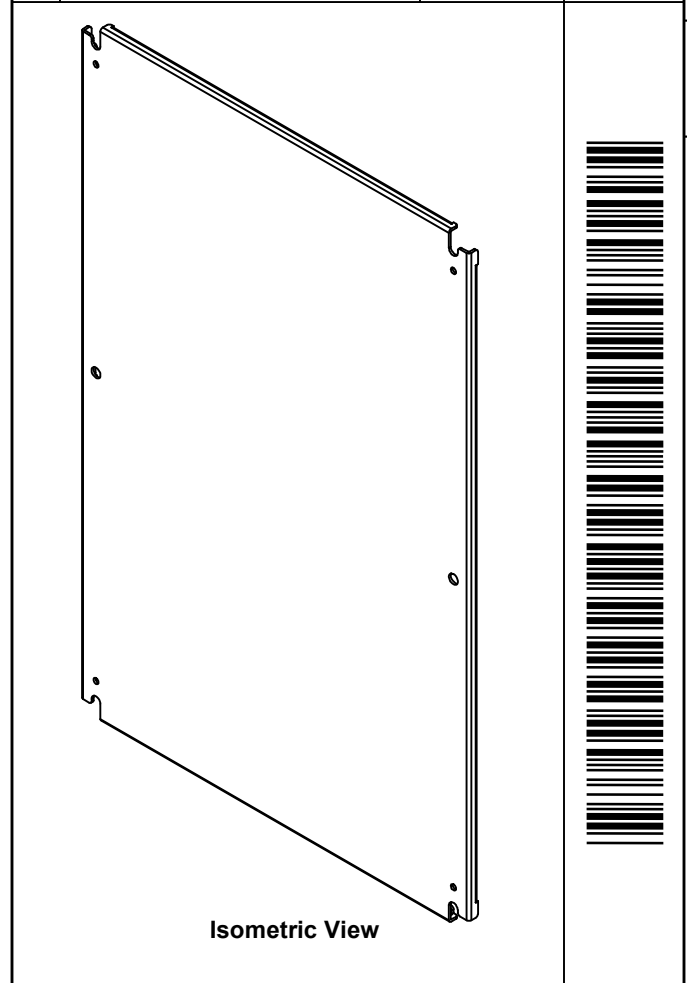
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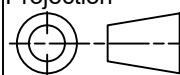
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	32.125	GROUND HOLE (RND Ø0.290)
4	21.125	32.125	GROUND HOLE (RND Ø0.290)
5	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	17.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP3624G	0	2