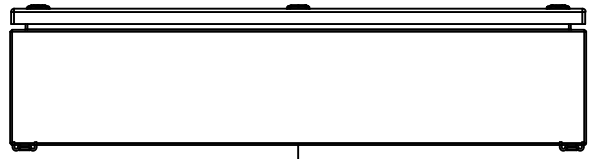
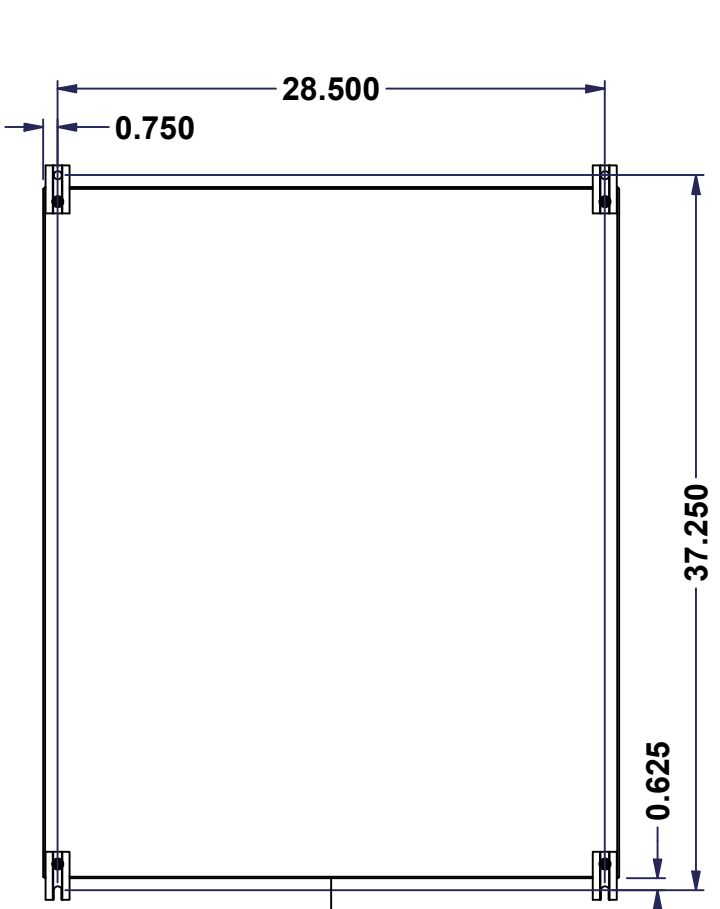


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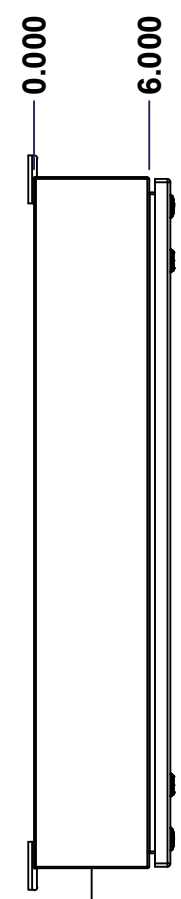
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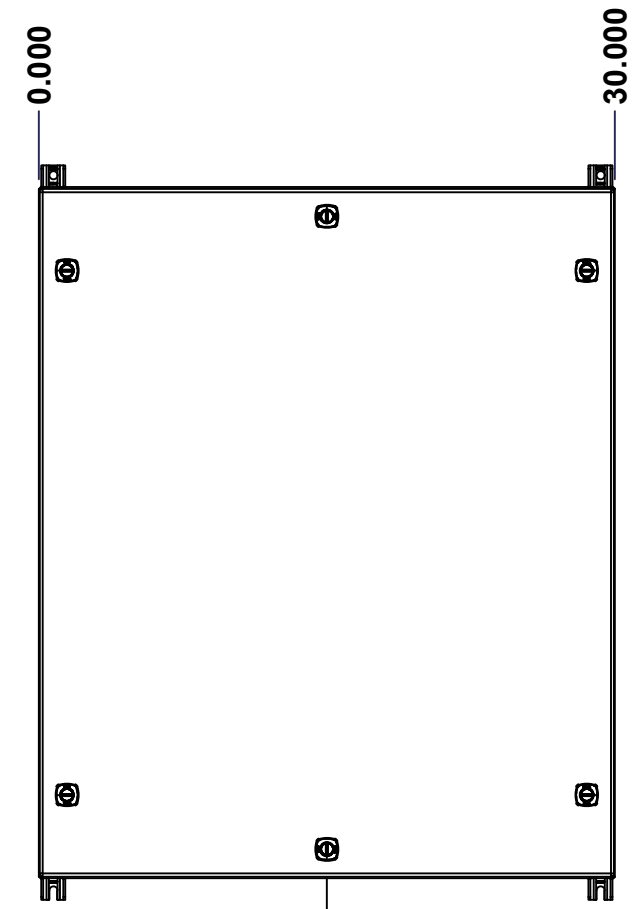
TOP



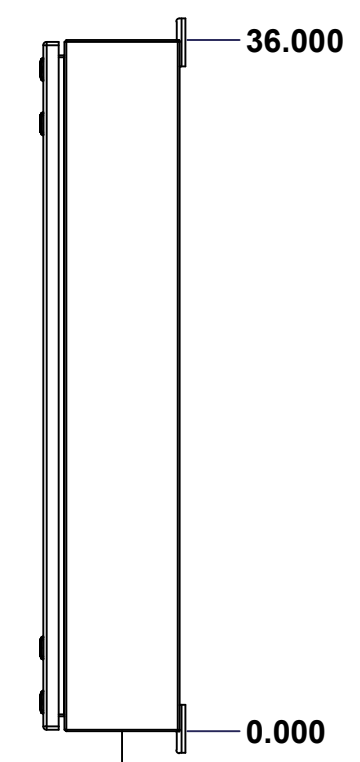
BACK



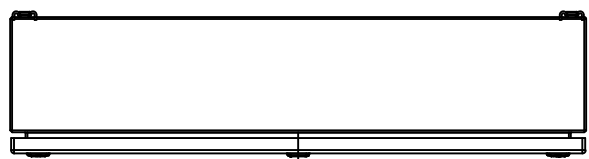
LEFT



FRONT

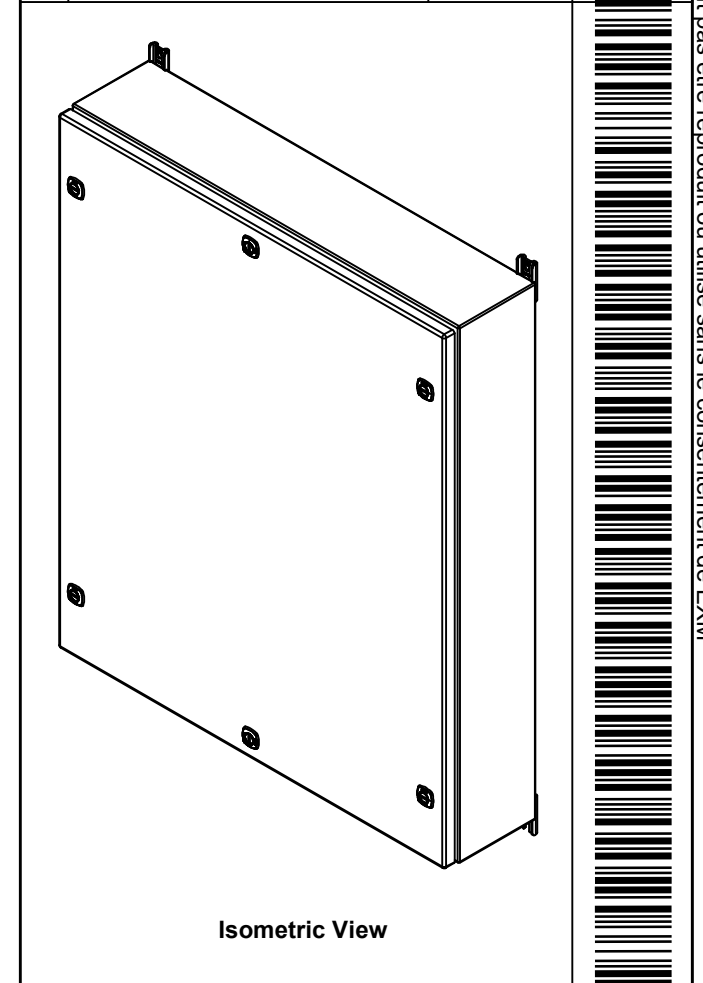


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

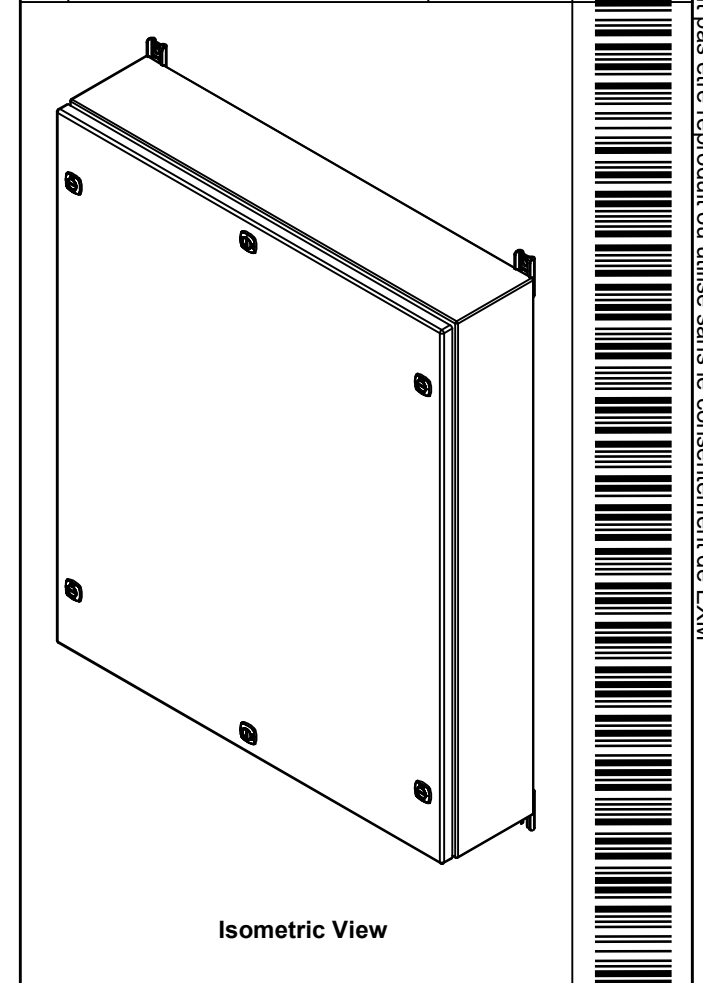
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 36" x 30" x 6" Assembly		
Part Number Numéro Pièce	Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE	5412ESSQT3630066TH	0

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



	Flatness Aplatissement Max 3.0mm
	Projection
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 14-Feb-26
Material Matière 14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSQT 36" x 30" x 6" Assembly	
Part Number Numéro Pièce 5412ESSQT3630066TH	Rev. 0

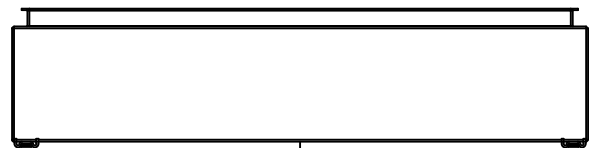
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

Qty	Part Number	Rev	Description
1	STK-K-01800	5	5412 ES Accessory Kit
6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3630G	0	881 SP - Inner Panel
1	5412ESSQT3630066THC	0	5412ESSQT 36" x 30" Cover
1	5412ESSQT3630066THB	0	5412ESSQT 36" x 30" x 6" Body

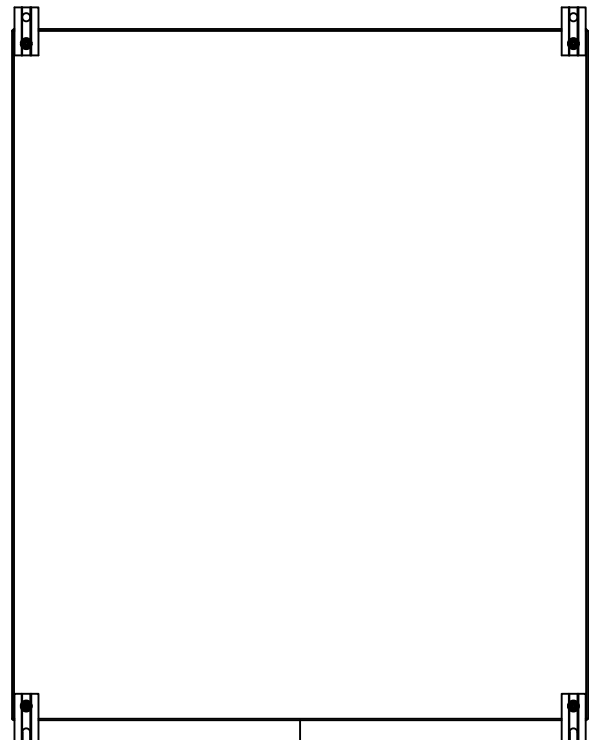
Parts List

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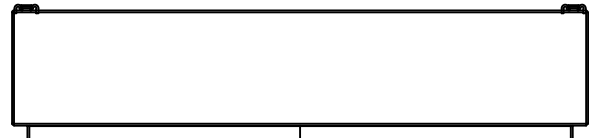
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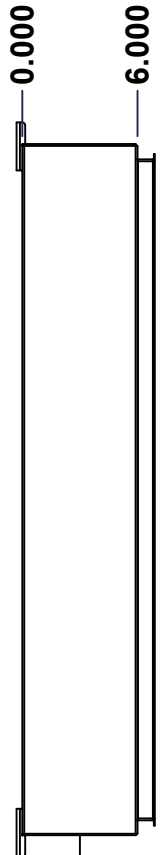
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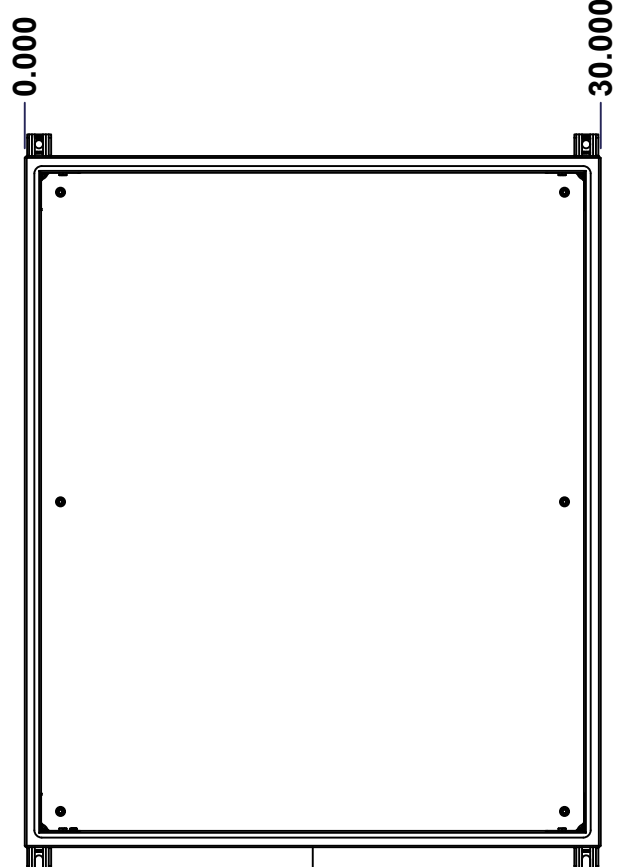
BACK



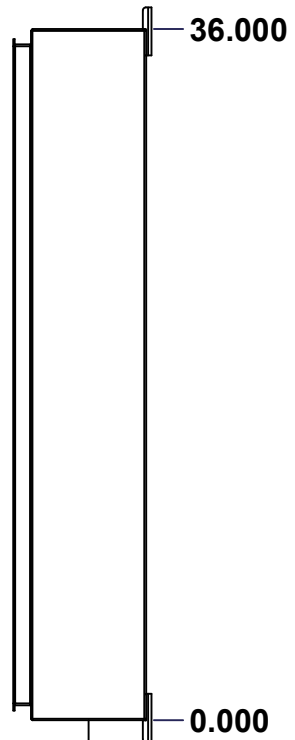
BOTTOM



LEFT

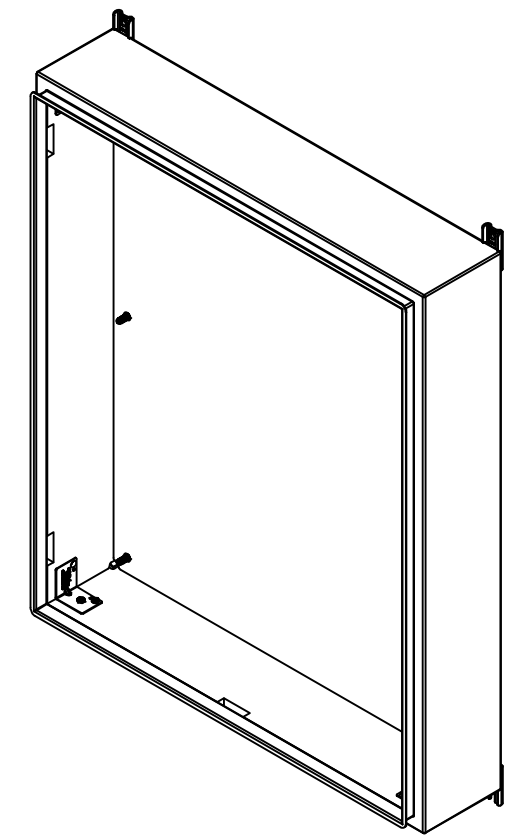


FRONT

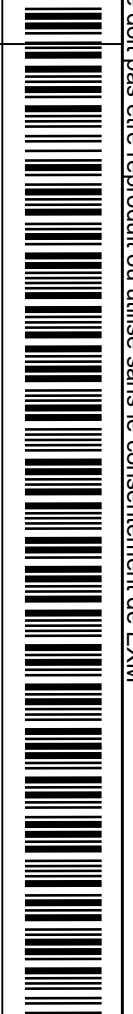


RIGHT

No.	Revisions	Date	By/Par



Isometric View



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 Fax: (450) 979-4626
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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 14-Feb-26
Material Matière 14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSQT 36" x 30" x 6" Body	Detail Rev.

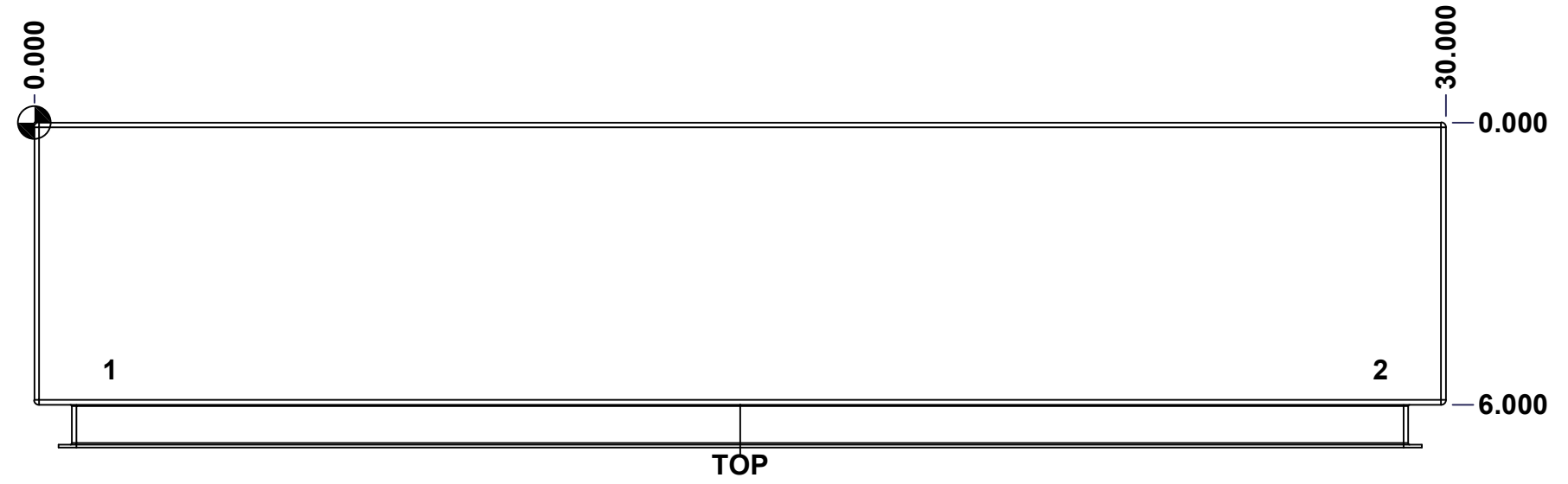
Part Number Numéro Pièce	Rev.	3
5412ESSQT3630066THB	0	16

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	5.250	INSUL. STUD M6 x 18mm (Inside)
2	28.500	5.250	INSUL. STUD M6 x 18mm (Inside)

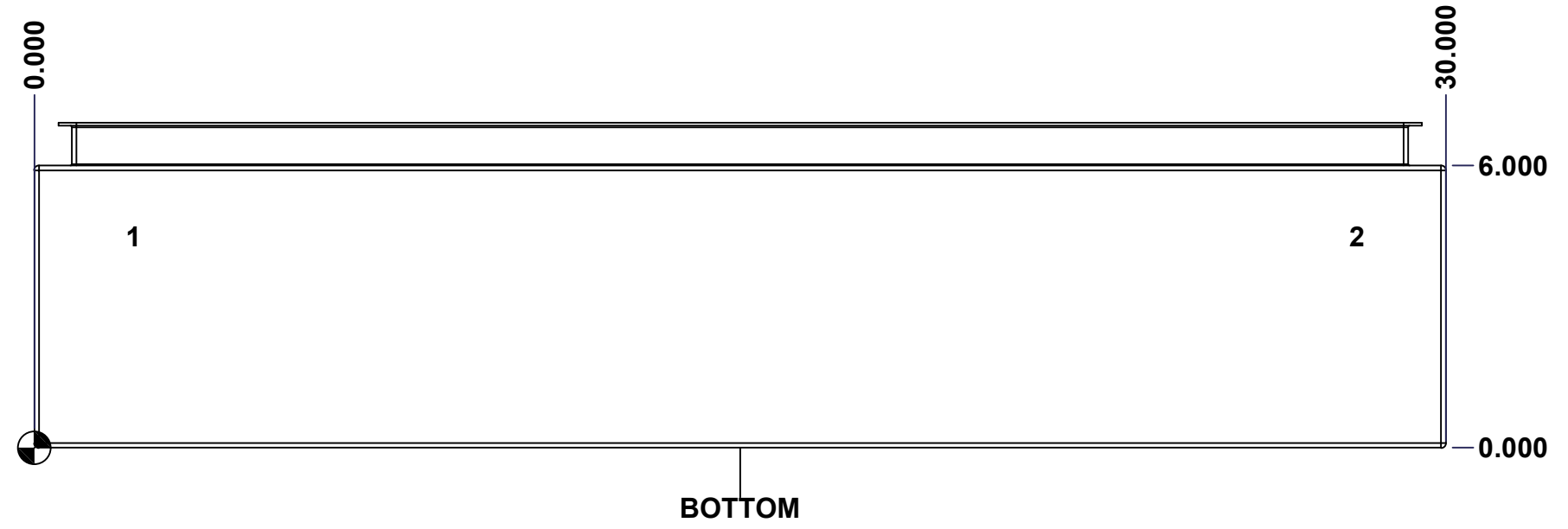


	Description	Status
	5412ESSQT 36" x 30" x 6" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT3630066THB	0
		4
		16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSQT 36" x 30" x 6" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT3630066THB	0 / 5
		16

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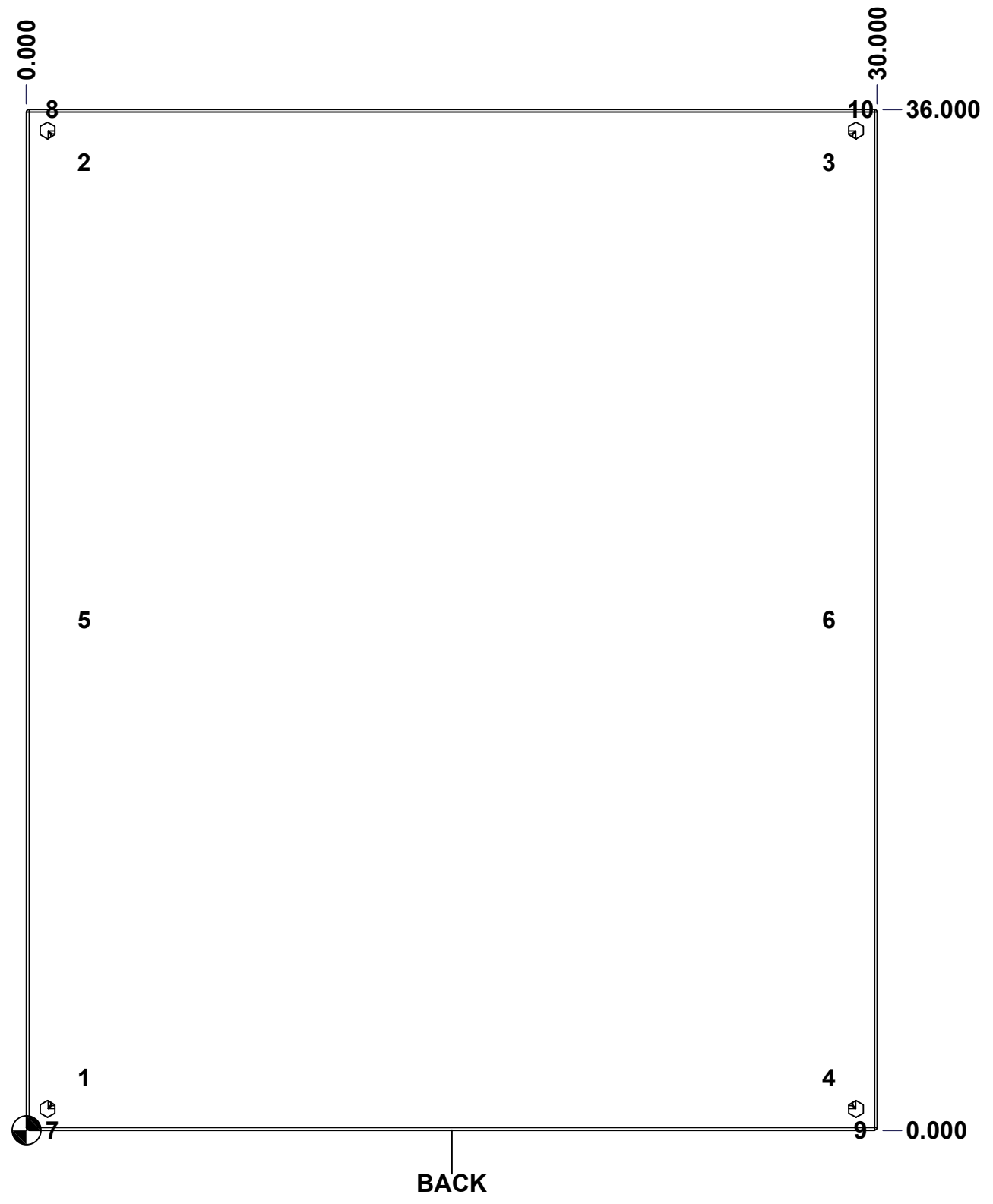
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	28.125	34.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	28.125	18.000	IP STUD M8 x 35mm (Inside)

7	0.750	0.000	FOOT 885 ESMF4_OPEN
8	0.750	36.000	FOOT 885 ESMF4_CLOSE
9	29.250	0.000	FOOT 885 ESMF4_OPEN
10	29.250	36.000	FOOT 885 ESMF4_CLOSE

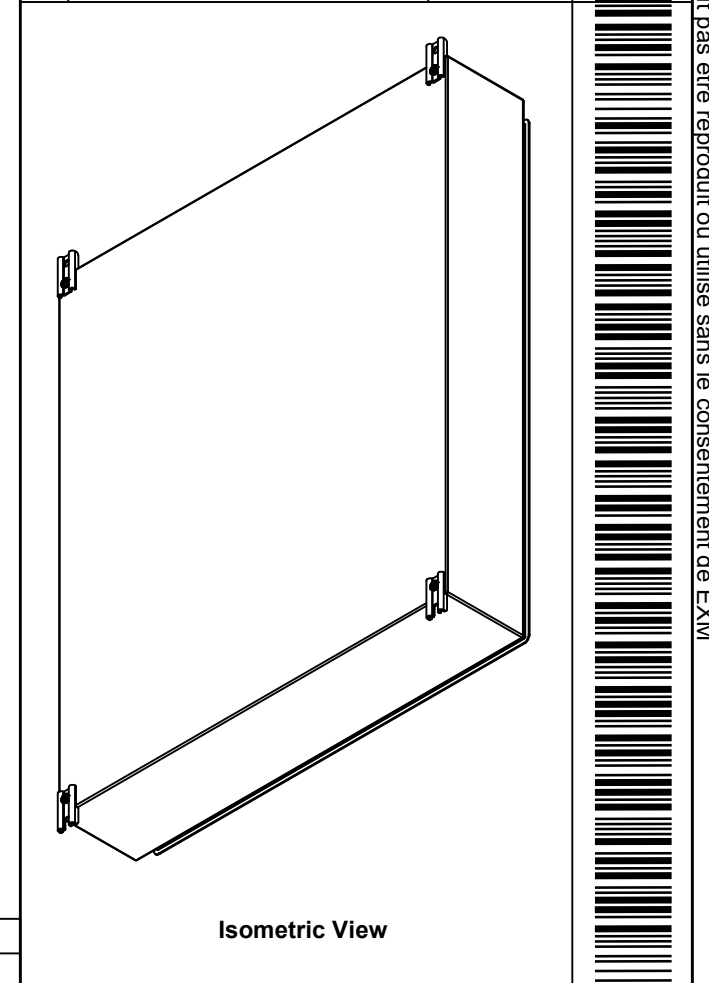


	Description	Status
	5412ESSQT 36" x 30" x 6" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT3630066THB	0 / 6
		16

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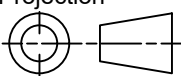
No.	Revisions	Date	By/Par



Isometric View

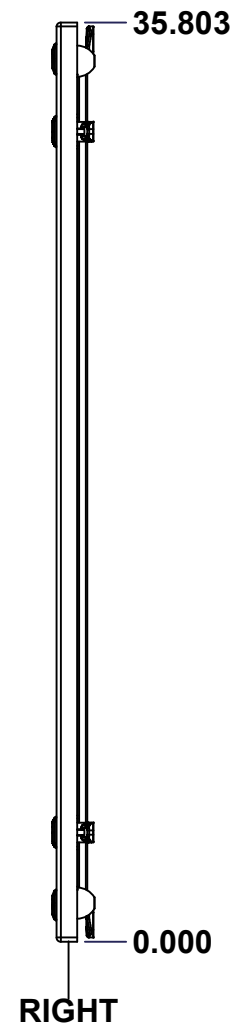
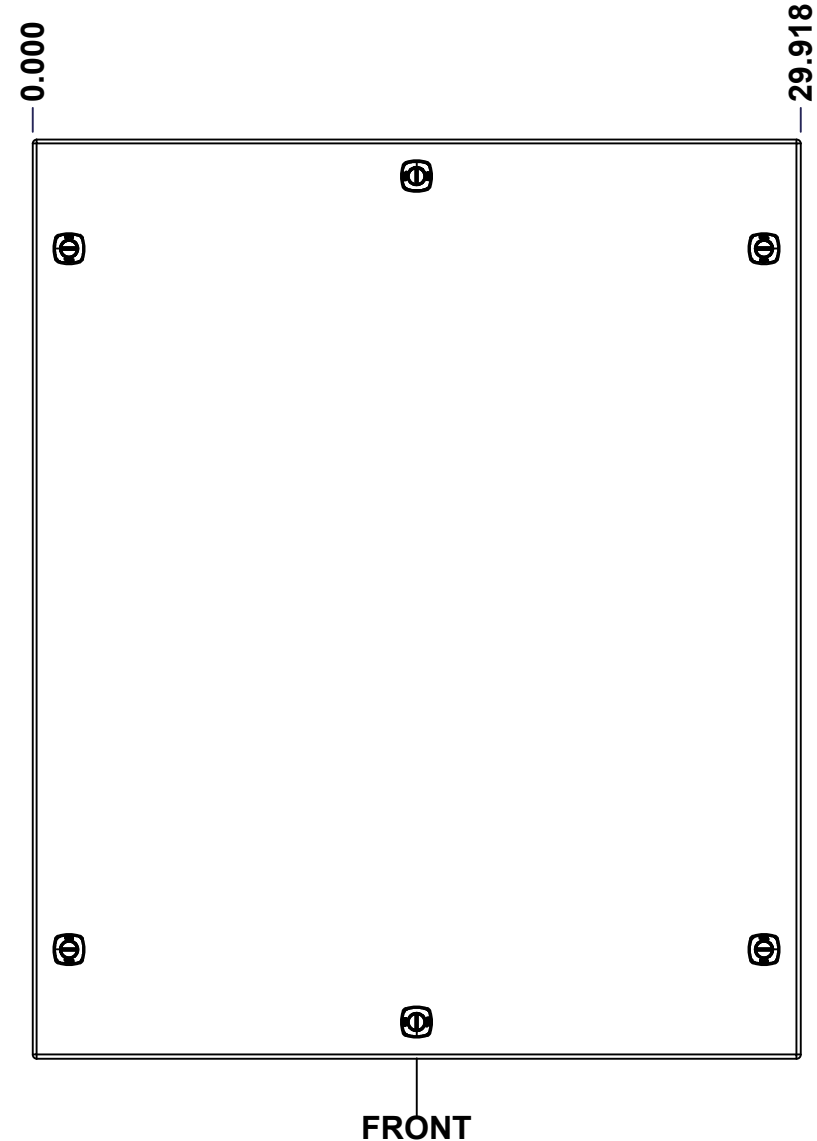
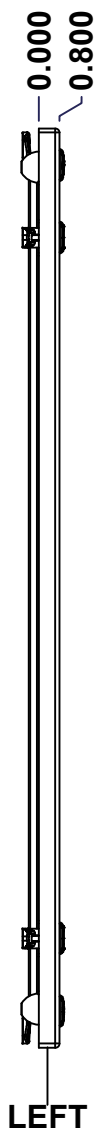
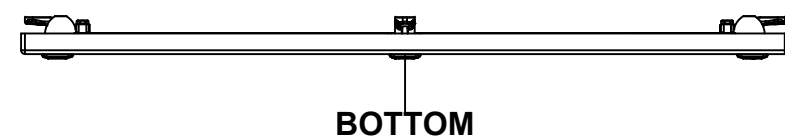
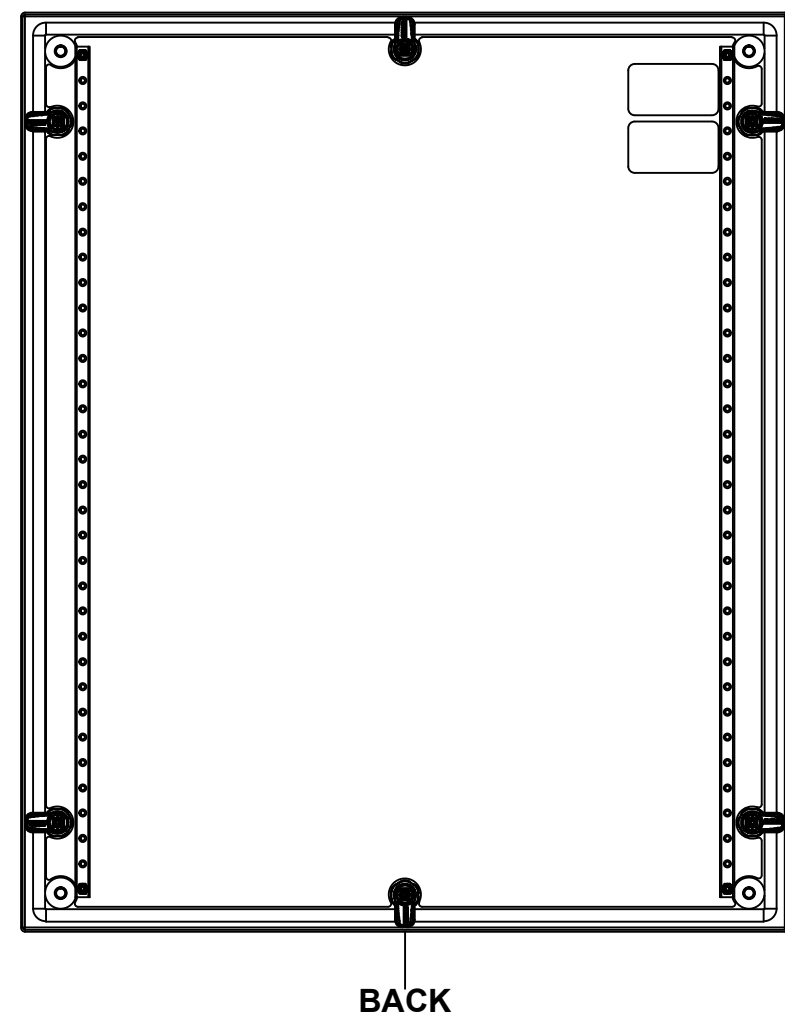
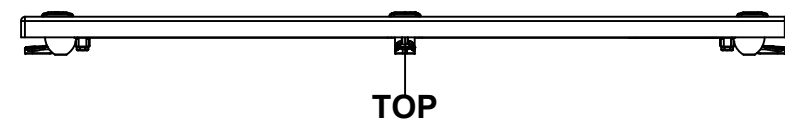


1	885 ESMF4	0	885 ESMF4 Mounting Foot Kit
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSQT3630066TH-RS	0	5412ESSQT 36" x 30" Right Insulation
1	5412ESSQT3630066TH-LS	0	5412ESSQT 36" x 30" Left Insulation
1	5412ESSQT3630066TH-BT	0	5412ESSQT 36" x 30"Bottom Insulation
1	5412ESSQT3630066TH-TP	0	5412ESSQT 36" x 30"Top Insulation
1	5412ESSQT3630066TH-B	0	5412ESSQT 36" x 30" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSQT3630066THB-P	0	5412ESSQT 36" x 30" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

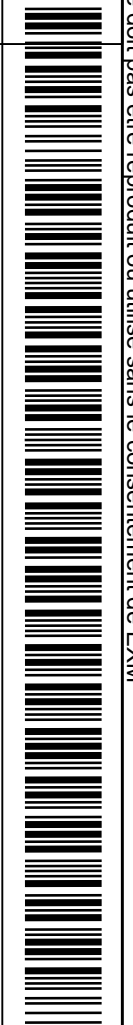
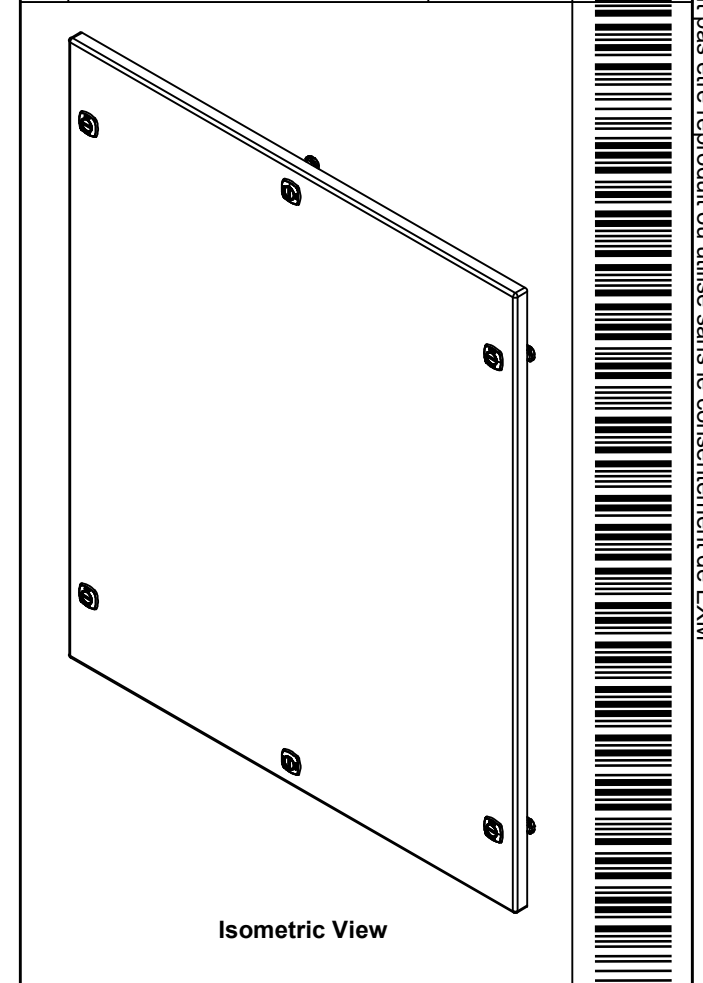
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 14-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)
Color Couleur	Unpainted
Finish Fini	Brushed
Description	Detail Rev.
5412ESSQT 36" x 30" x 6" Body	
Part Number Numéro Pièce	Rev. 7
5412ESSQT3630066THB	0
	16

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No.	Revisions	Date	By/Par



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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Feb-26
Material Matière 14 Ga Stainless Steel 316 (1.7mm)		
Color Couleur	Unpainted	Finish Fini Brushed
Description 5412ESSQT 36" x 30" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 / 16

SEE BILL OF MATERIAL ON LAST PAGE

5412ESSQT3630066THC

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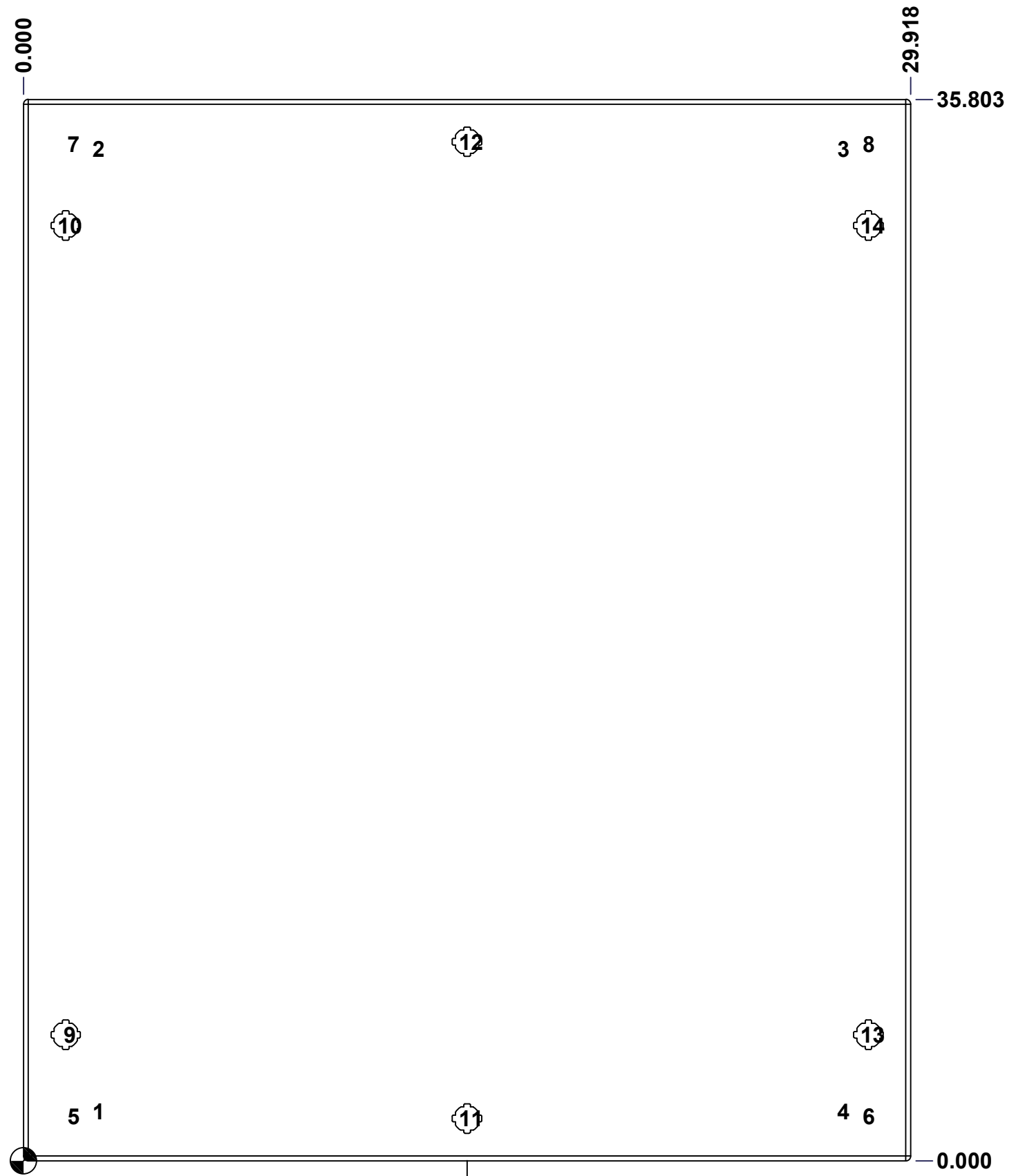
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.661	STUD M6 x 18mm (Inside)
2	2.401	34.142	STUD M6 x 18mm (Inside)
3	27.517	34.142	STUD M6 x 18mm (Inside)
4	27.517	1.661	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	28.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	34.303	STUD M6 x 18mm (Inside)
8	28.368	34.303	STUD M6 x 18mm (Inside)

9	1.424	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°
10	1.424	31.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
11	14.959	1.424	LOCK 880 SCQ4-SLSS6 @ 270.0°
12	14.959	34.379	LOCK 880 SCQ4-SLSS6 @ 90.0°
13	28.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°
14	28.494	31.553	LOCK 880 SCQ4-SLSS6 @ 0.0°

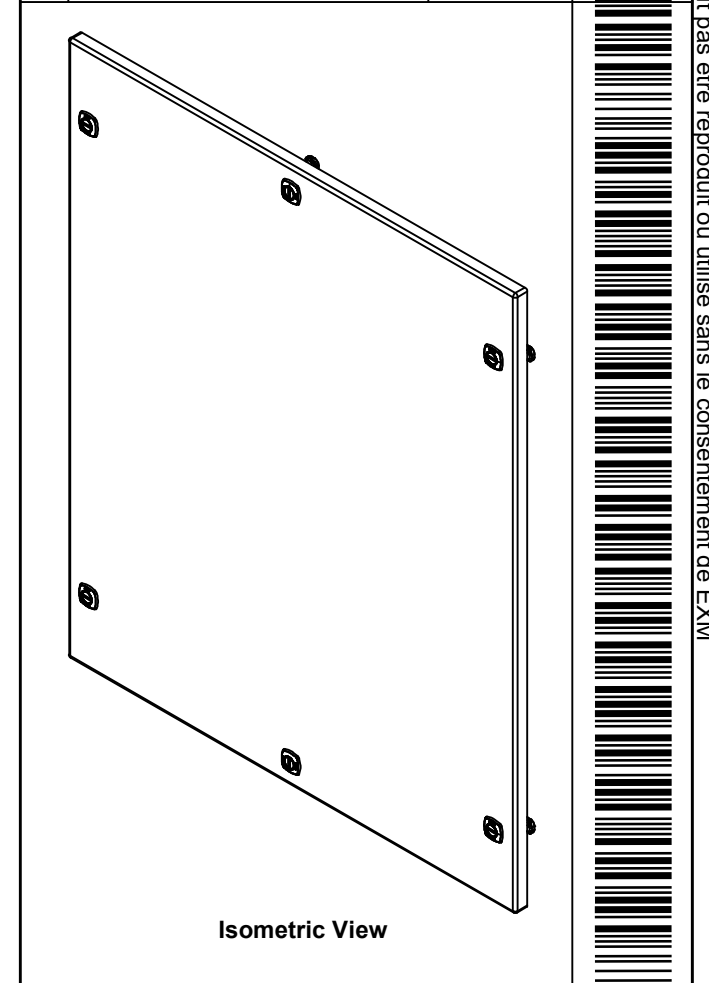


	Description	Status
	5412ESSQT 36" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT3630066THC	0 / 9
		16

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No.	Revisions	Date	By/Par




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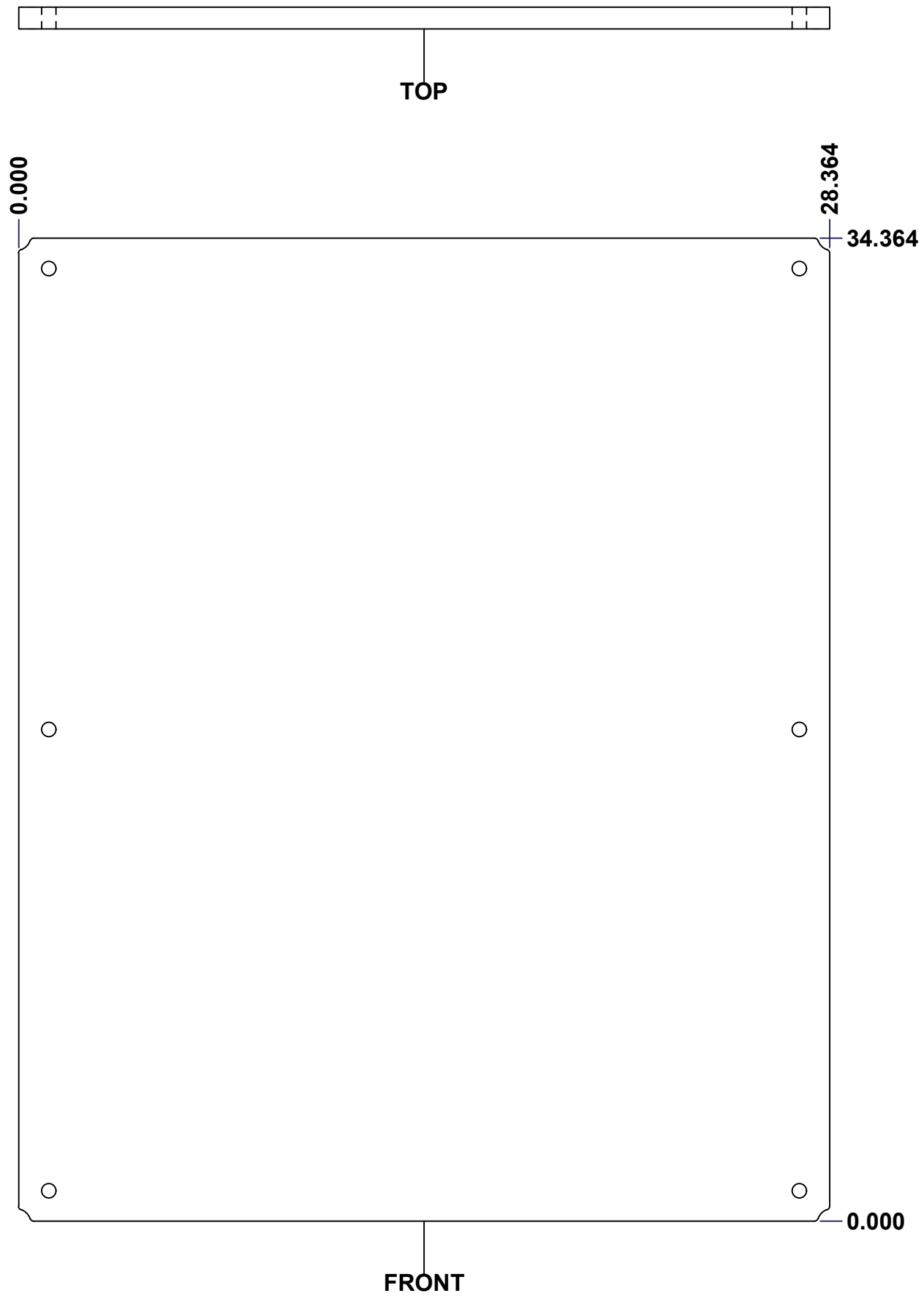
Flatness / Aplatissement: Max 3.0mm
 Projection: 

QTY	Part Number	Rev	Description
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5412ESSQT3630066THI-C	0	5412ESSQT 36" x 30" Cover Insulation
6	STK-K-12590	7	5412 ESS 1/4 Turn Lock
8	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSQT3630066THG	0	5412ESSQT 36" x 30" Cover Gasket Part
1	5412ESSQT3630066THC-P	0	5412ESSQT 36" x 30" Cover Part
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 14-Feb-26
Material / Matière: 14 Ga Stainless Steel 316 (1.7mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSQT 36" x 30" Cover	Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT3630066THC	Rev. 0
	10 / 16

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No.	Revisions	Date	By/Par

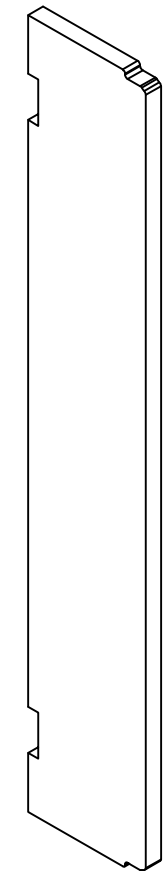
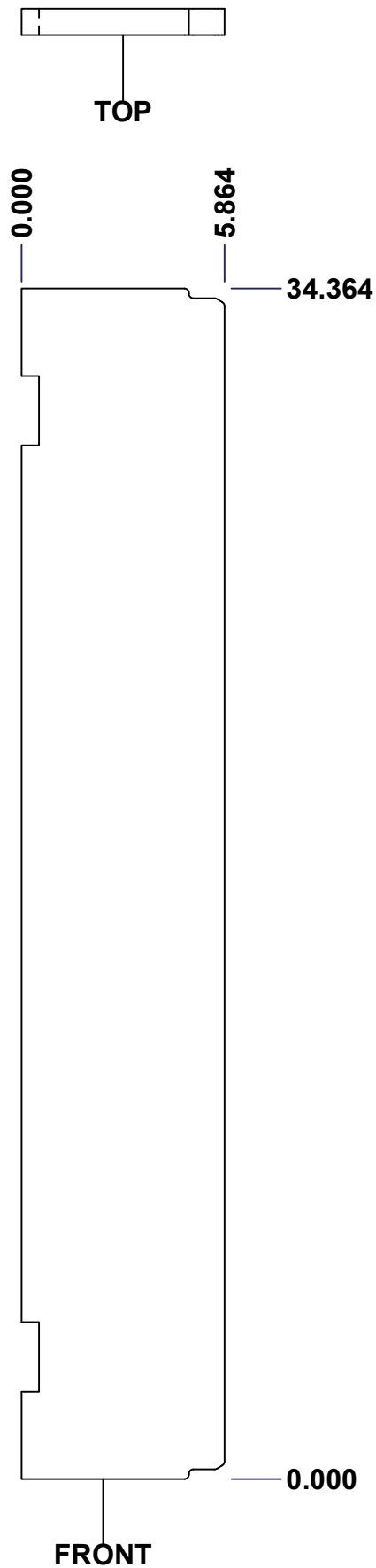
Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSQT 36" x 30" Back Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT3630066THI-B		Rev. 11 / 16

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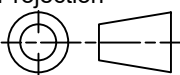
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Isometric View



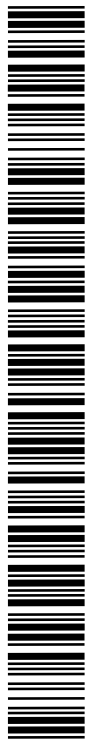
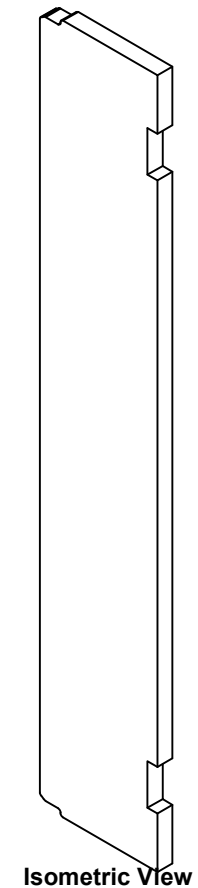
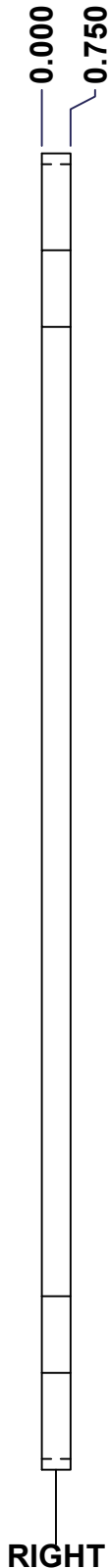
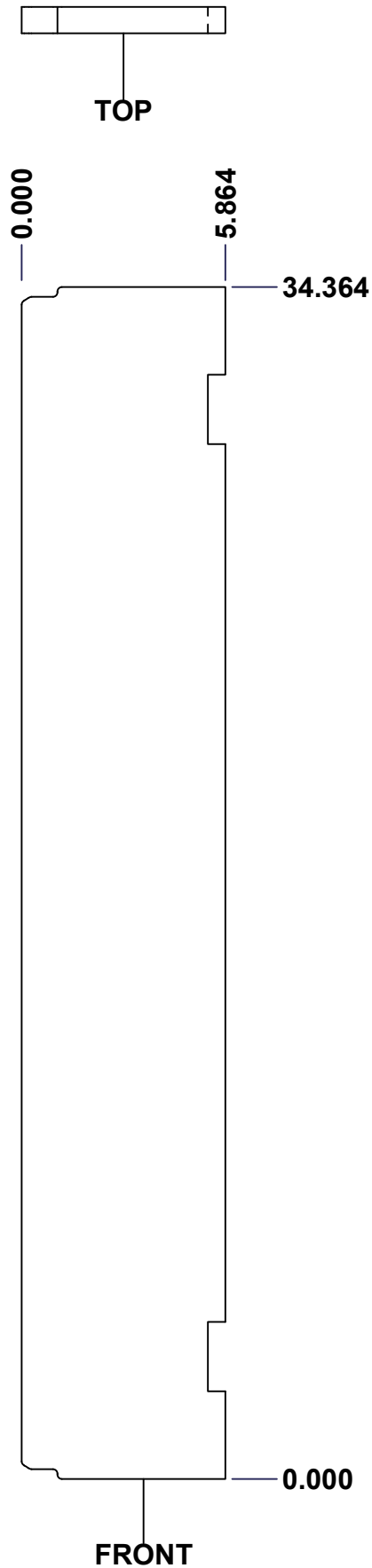
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSQT 36" x 30" Left Insulation		
Part Number Numéro Pièce	Rev. 0	12 / 16


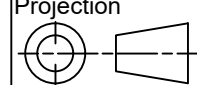
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSQT3630066THI-LS

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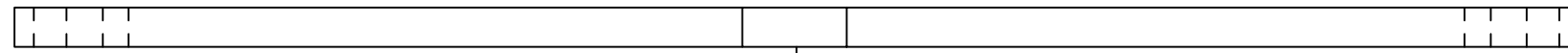
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Customer Client Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSQT 36" x 30" Right Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT3630066THI-RS		Rev. 13 / 16

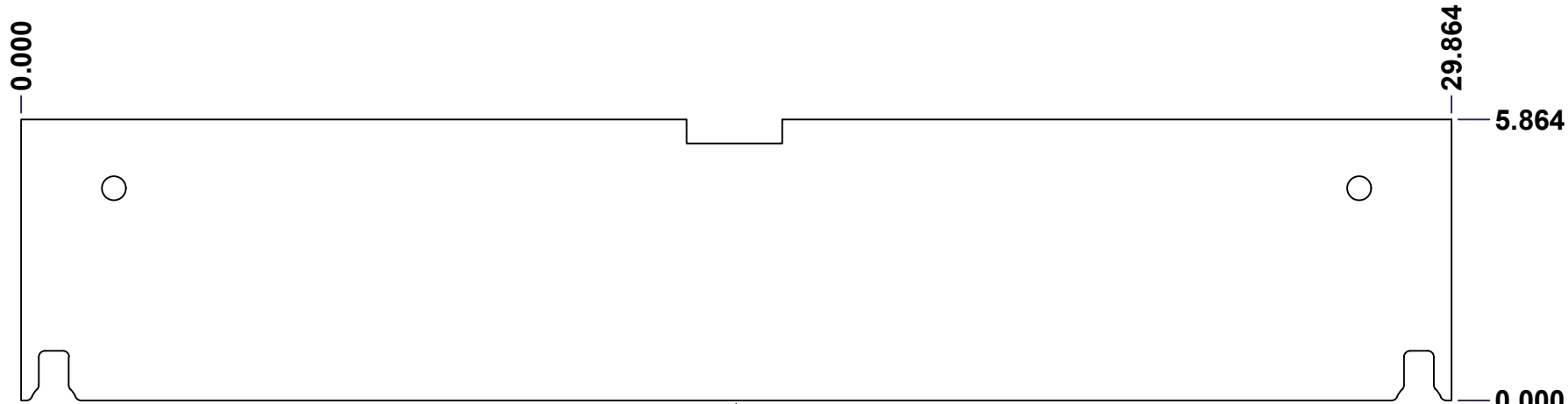
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSQT3630066THI-RS 0

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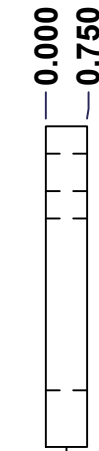
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TOP

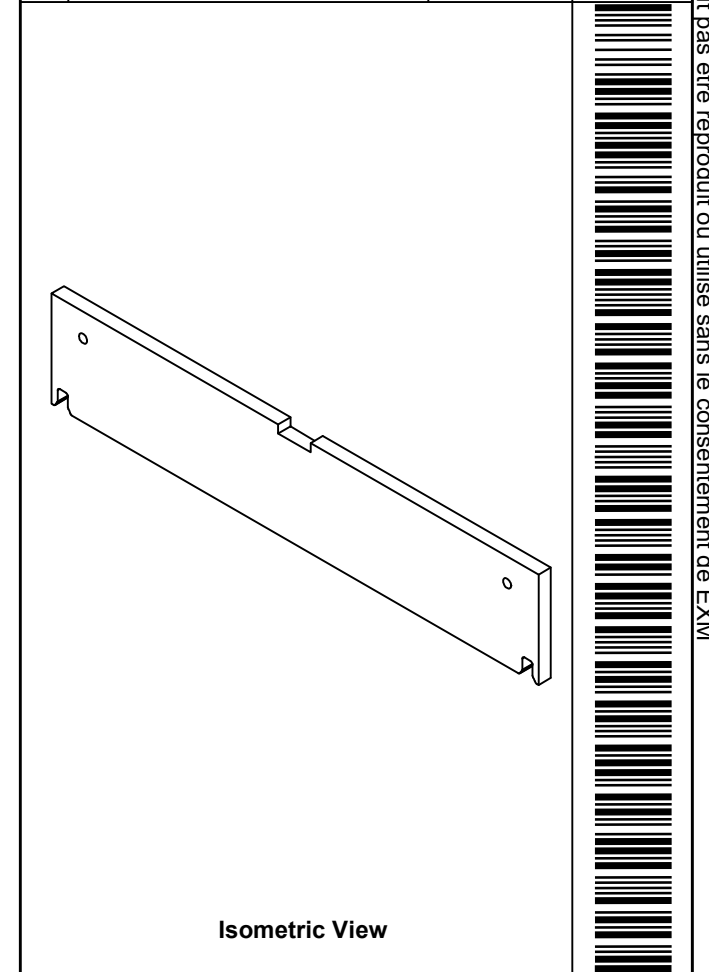


FRONT



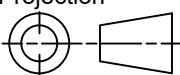


RIGHT

No.	Revisions	Date	By/Par



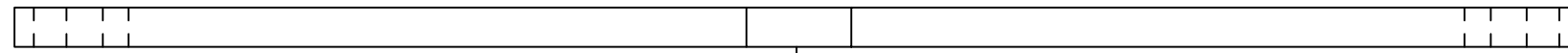
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 5.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/3/2024
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 36" x 30"Top Insulation		
Part Number Numéro Pièce	Rev. 0	14 / 16

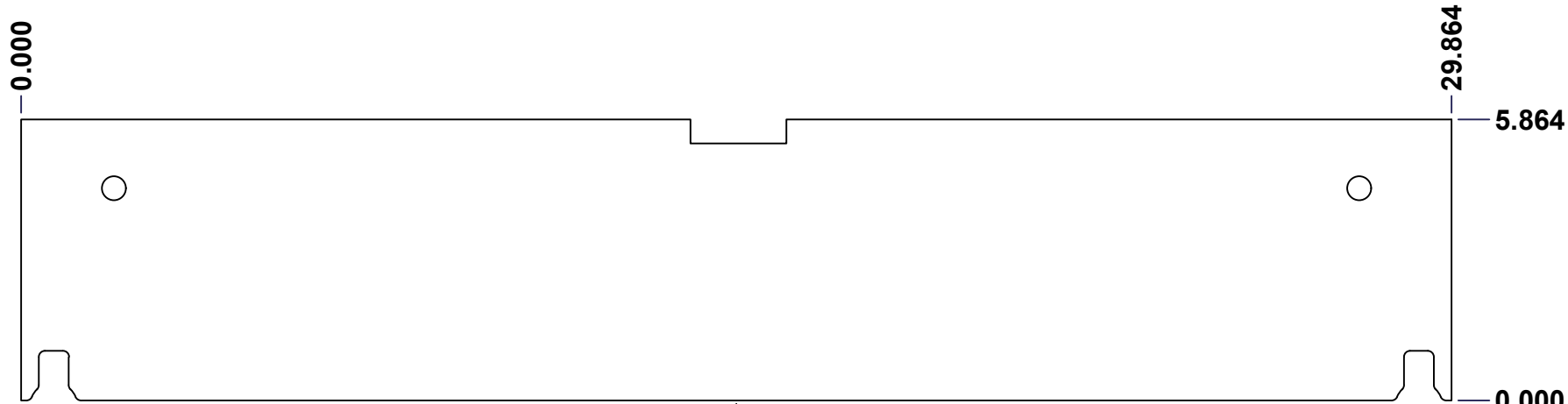
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSQT3630066THI-TP

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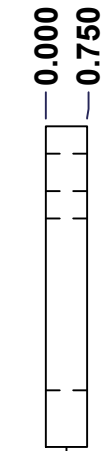
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TOP

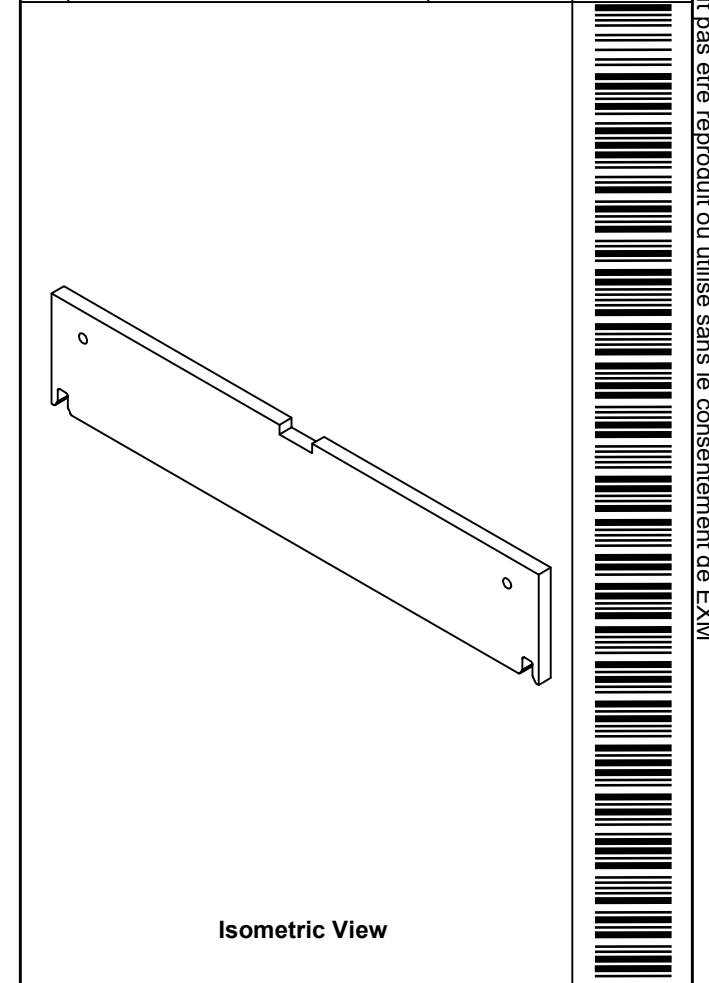


FRONT


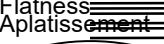
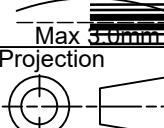


RIGHT

No.	Revisions	Date	By/Par



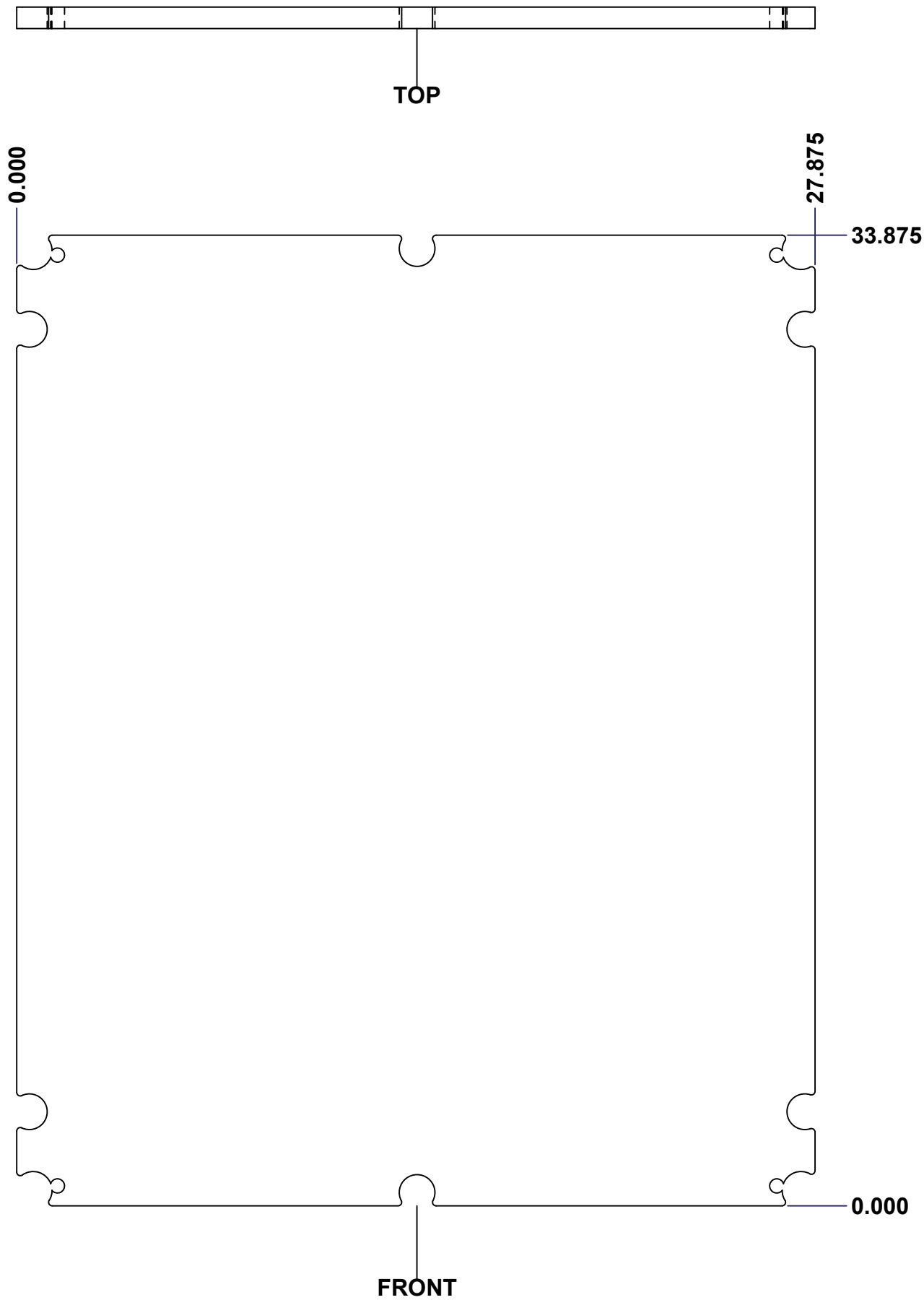
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 5.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/3/2024
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 36" x 30"Bottom Insulation		
Part Number Numéro Pièce	Rev. 0	15 / 16

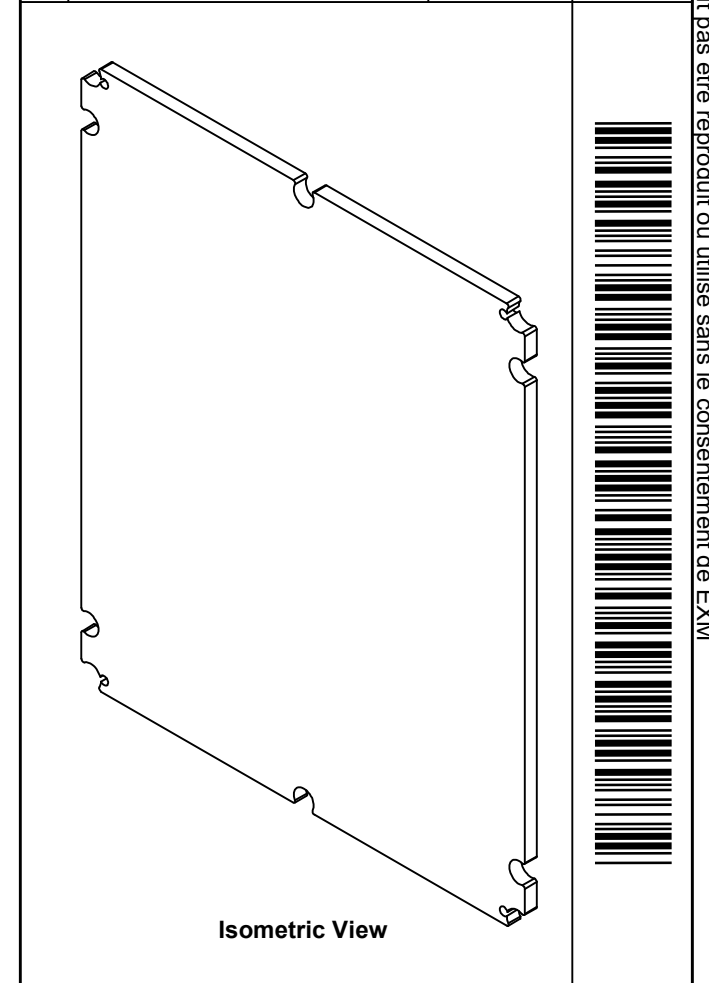
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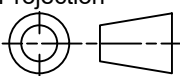
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESSQT 36" x 30" Cover Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	16 / 16

SEE BILL OF MATERIAL ON LAST PAGE

5412ESSQT3630066THI-C

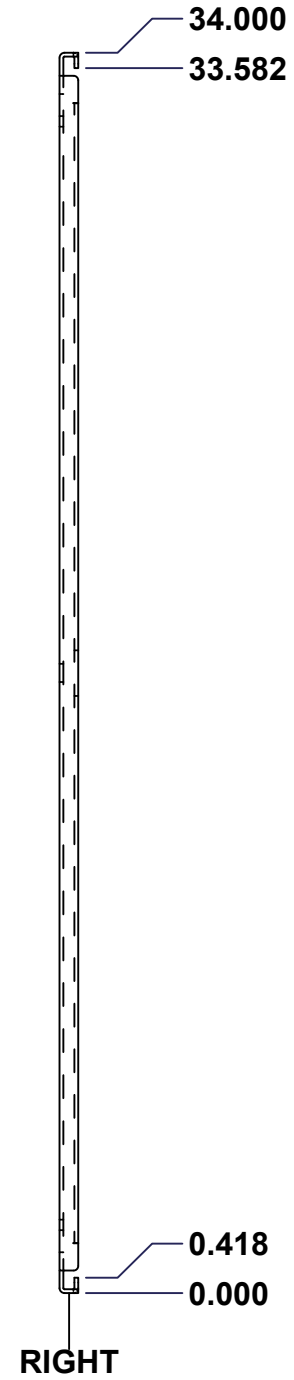
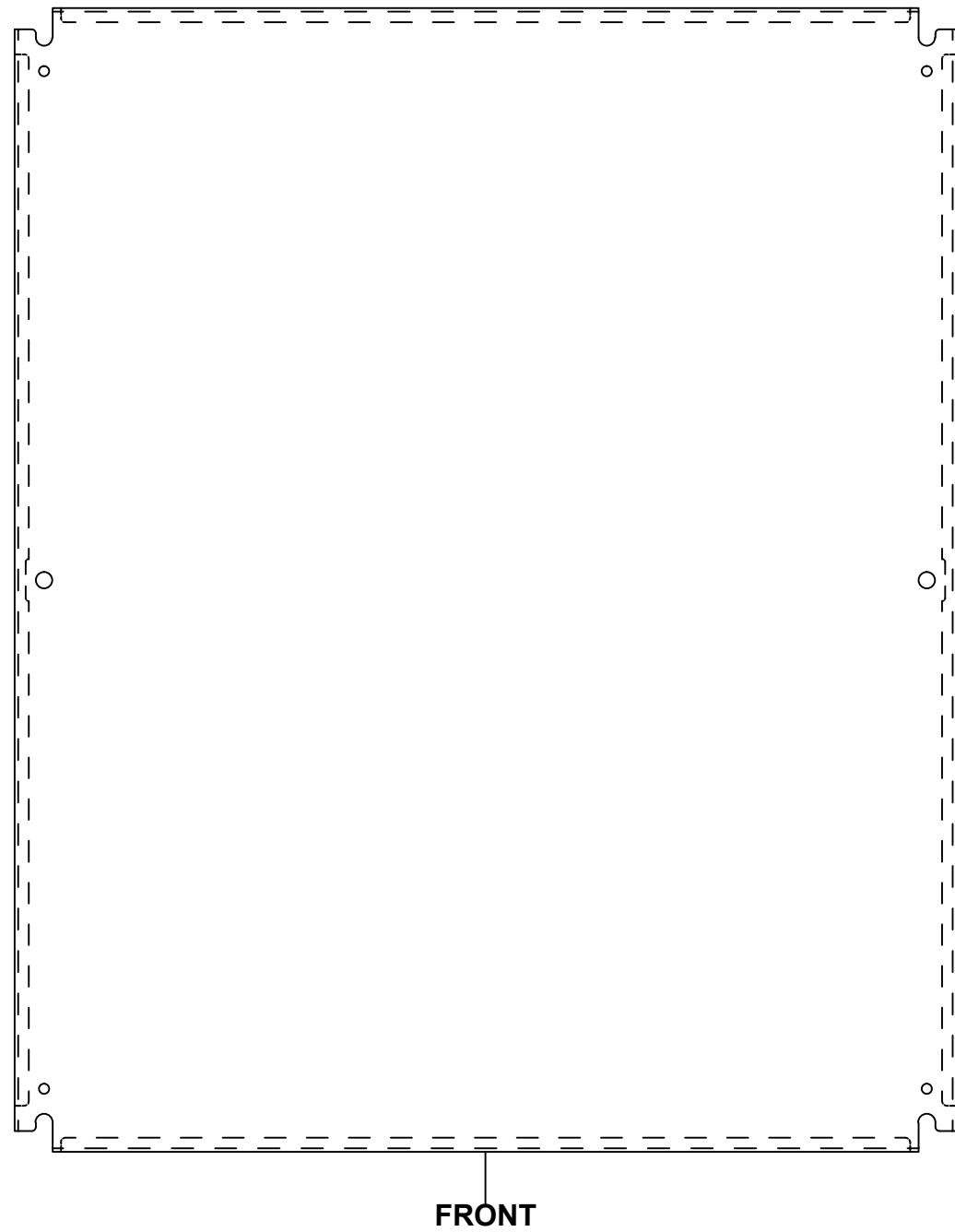
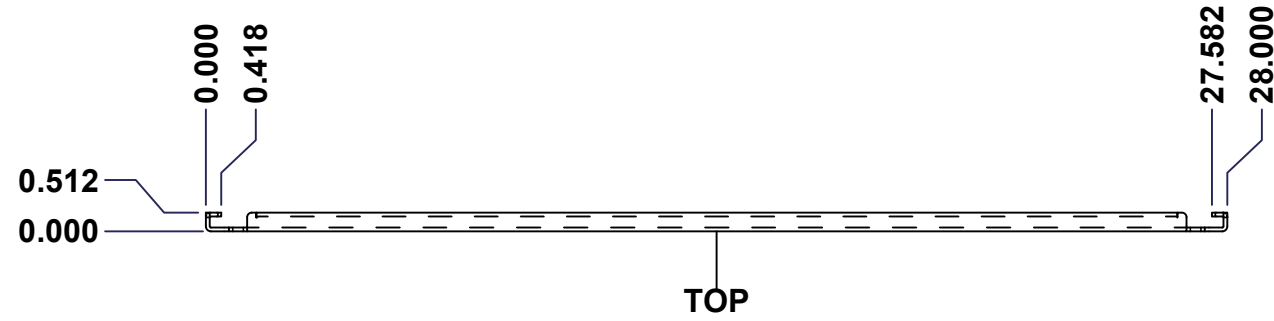
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Tolerance ±1/32" unless otherwise specified

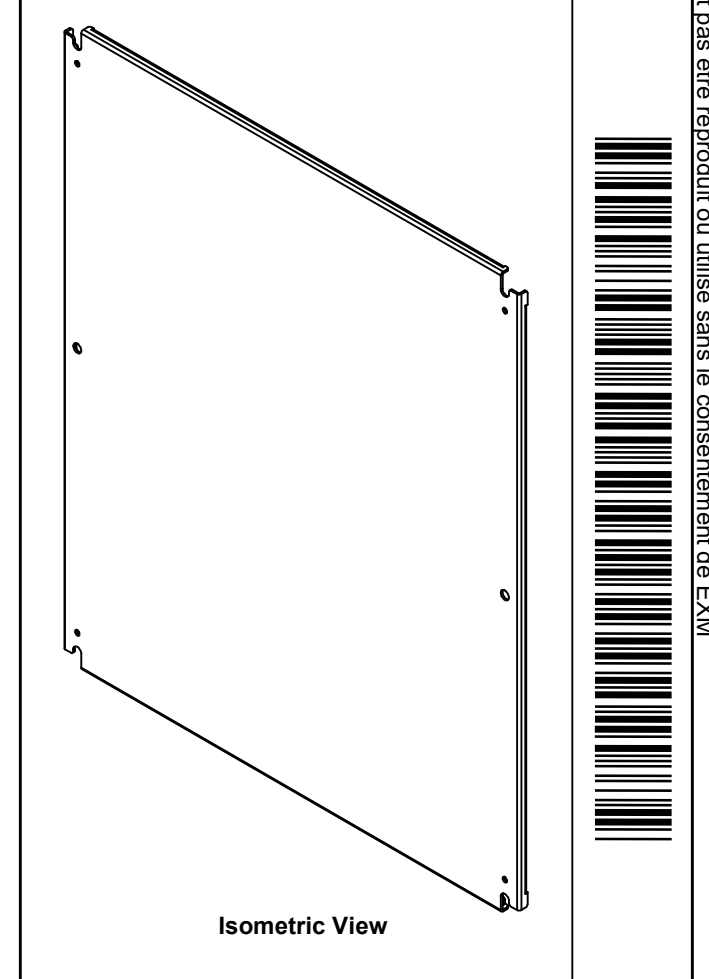
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3630G.idw

Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	1
881 SP3630G	0	2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3630G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

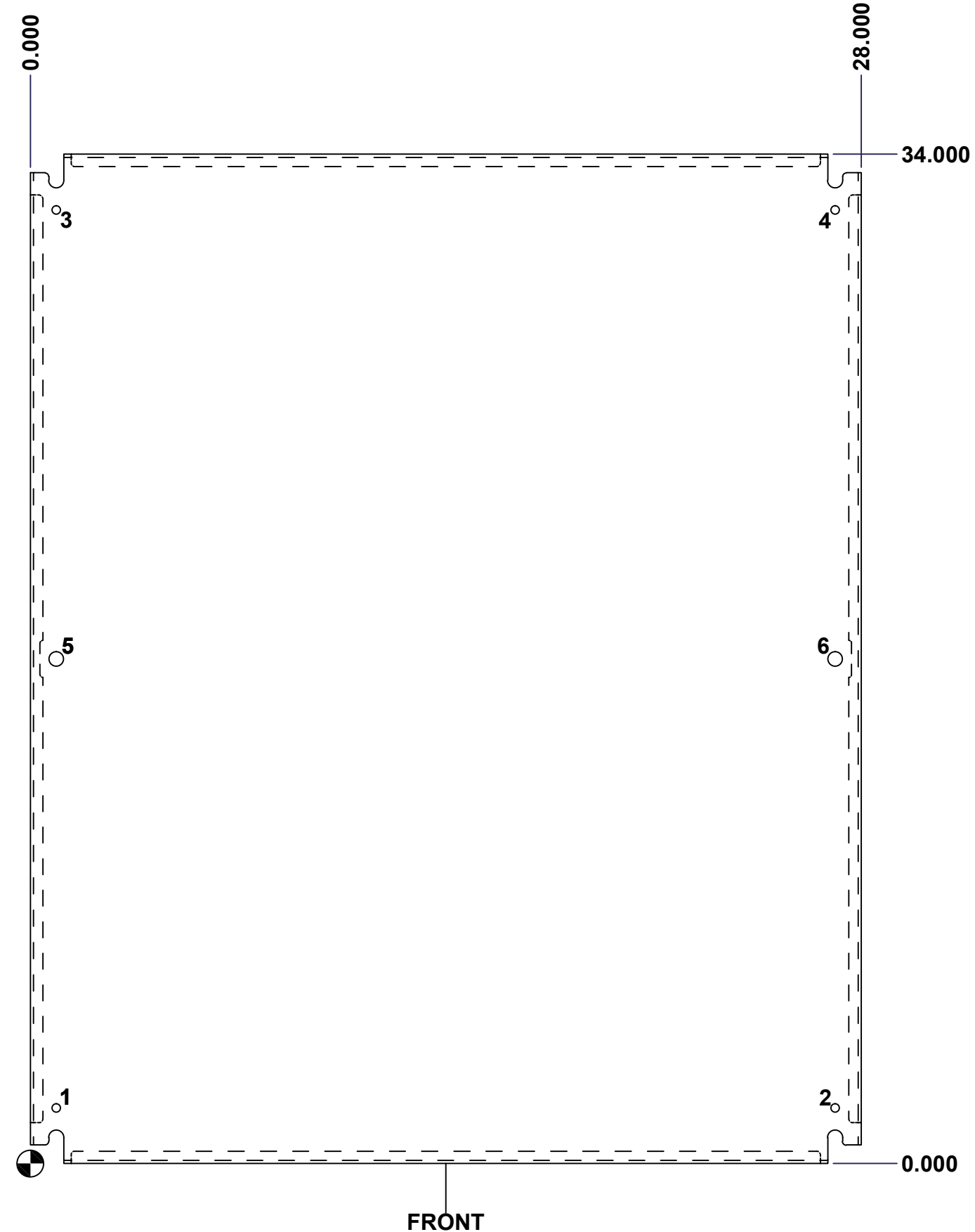
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	32.125	GROUND HOLE (RND Ø0.290)
4	27.125	32.125	GROUND HOLE (RND Ø0.290)
5	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	17.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07	Material Matière See Part List
Color Couleur See Part List	Finish Fini See Part List	Description 881 SP - Inner Panel
Part Number Numéro Pièce 881 SP3630G	Detail Rev. Rev. 0	2 2