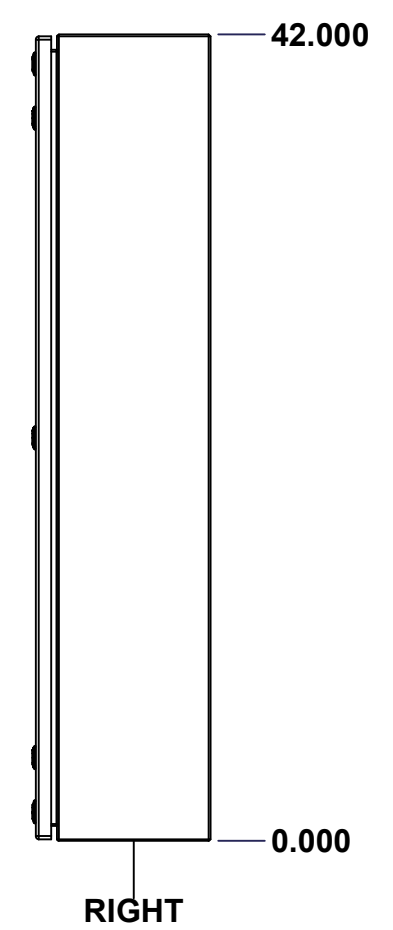
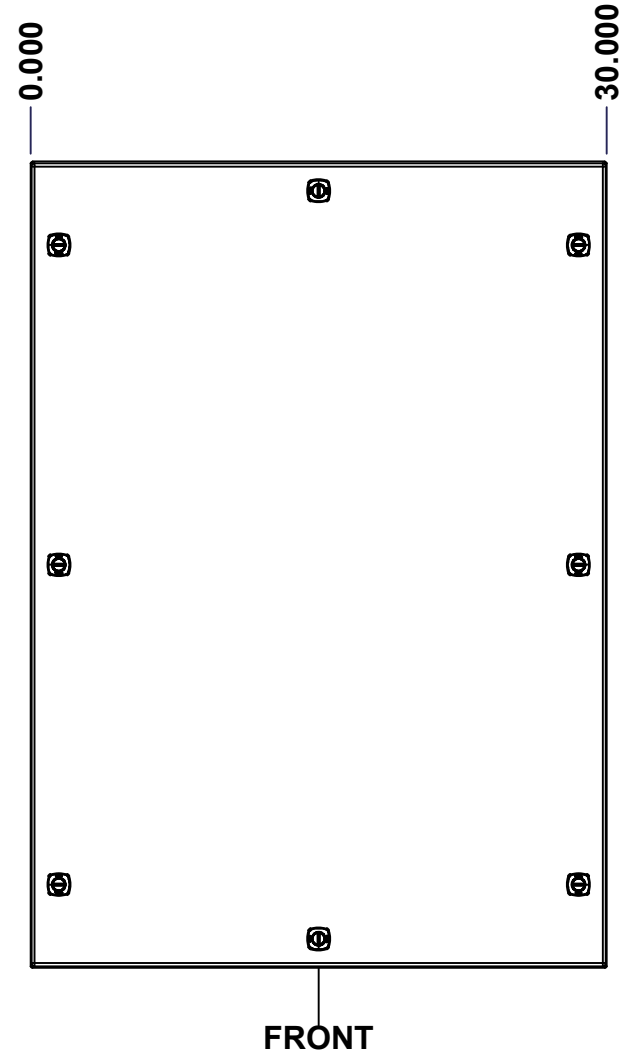
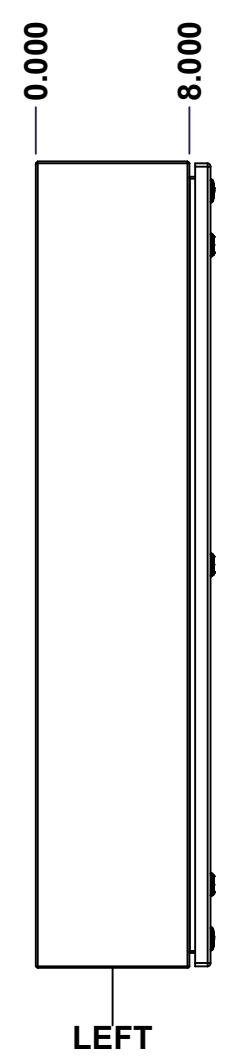
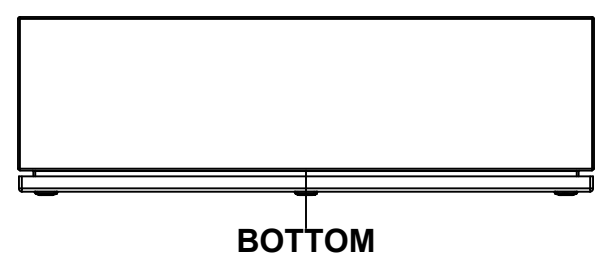
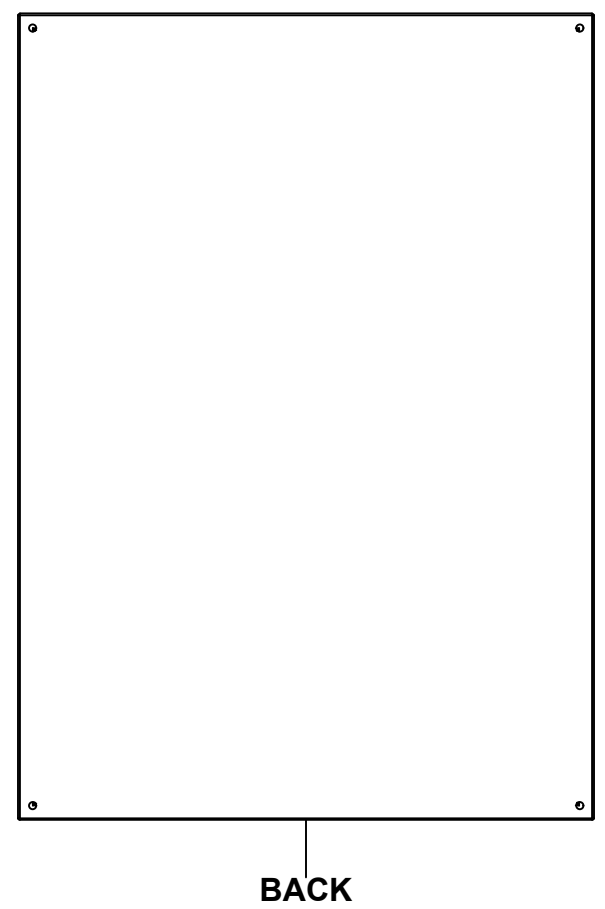
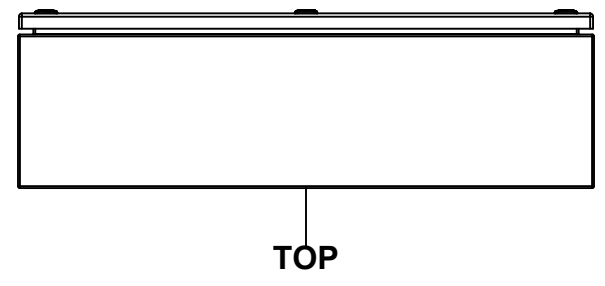
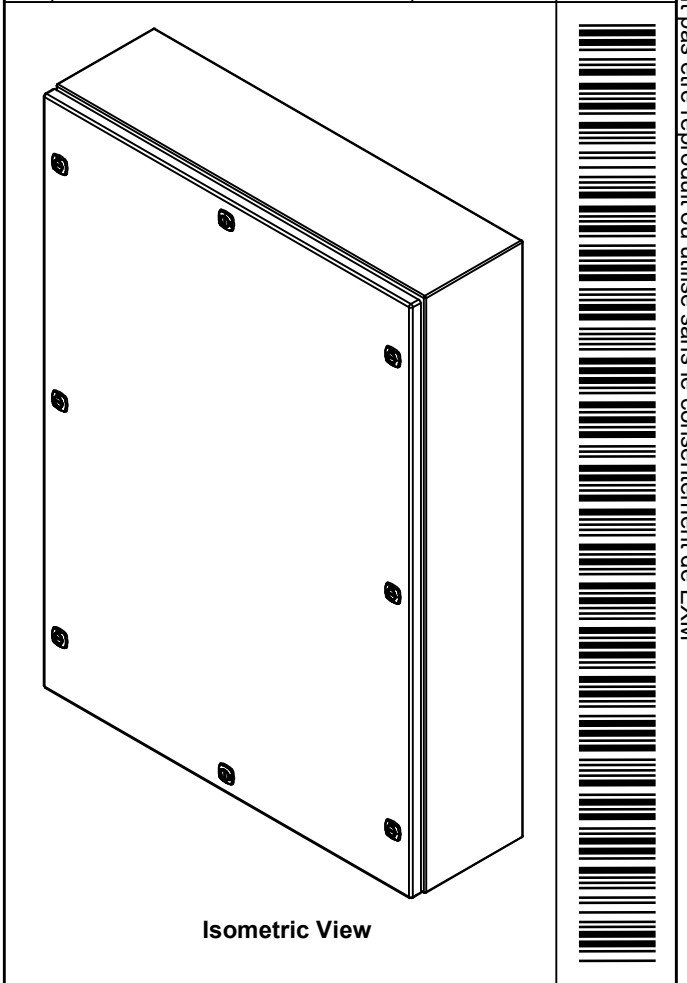


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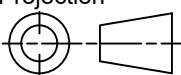


No.	Revisions	Date	By/Par



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

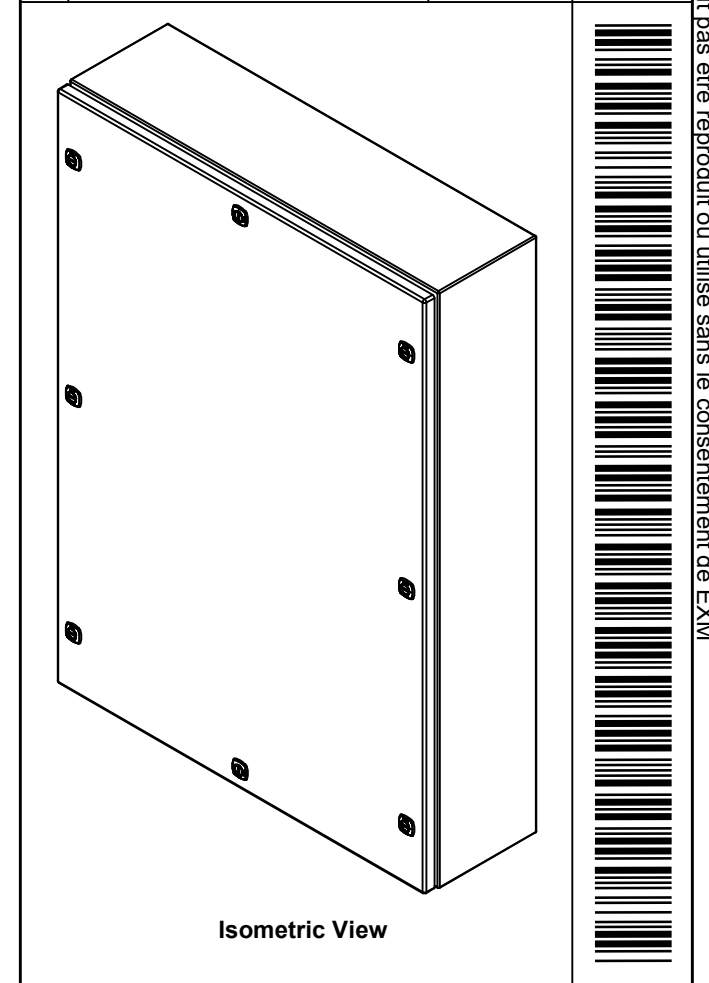
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 42" x 30" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESSQT4230086	0	9

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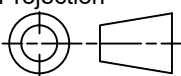
NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



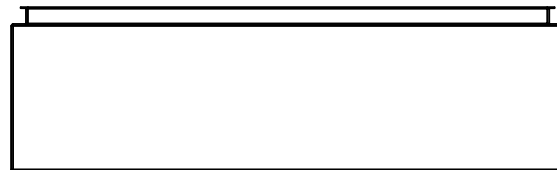
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4230G	0	881 SP - Inner Panel
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	5412ESSQT4230086C	0	5412ESSQT 42" x 30" Cover
1	5412ESSQT4230086B	0	5412ESSQT 42" x 30" x 8" Body
Qty	Part Number	Rev	Description
Parts List			

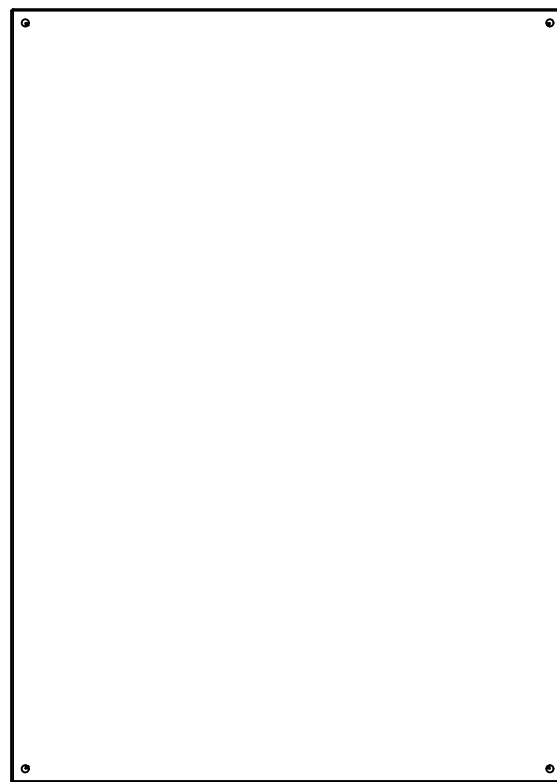
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 02-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)
Color Couleur	Unpainted Finish Fini Brushed
Description	Detail Rev.
5412ESSQT 42" x 30" x 8" Assembly	
Part Number Numéro Pièce	Rev. 2
5412ESSQT4230086	0 9

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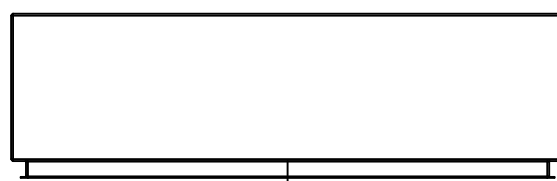
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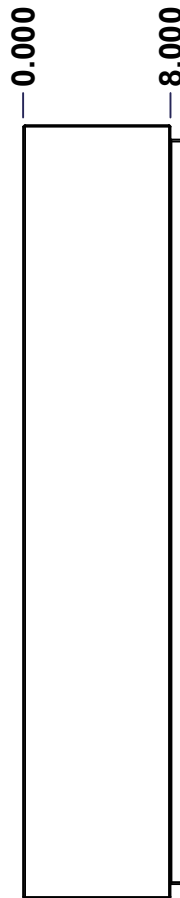
TOP



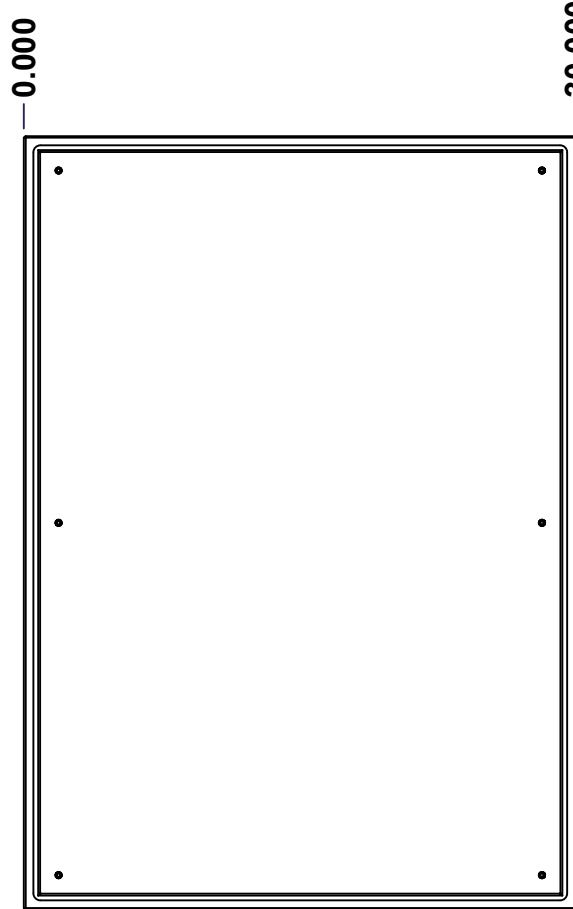
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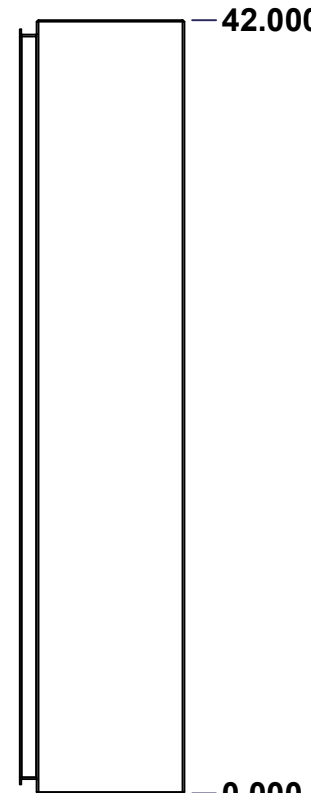
BOTTOM



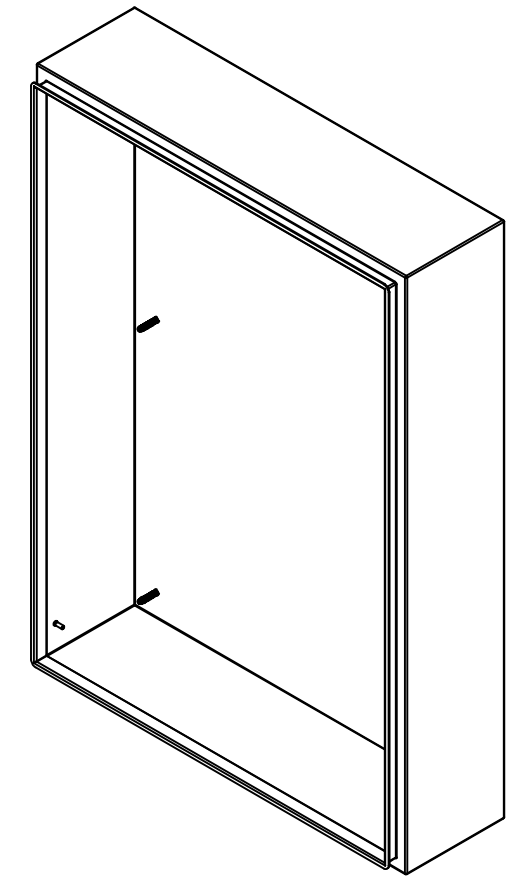
LEFT



FRONT




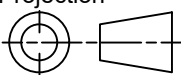
RIGHT



Isometric View



No.	Revisions	Date	By/Par

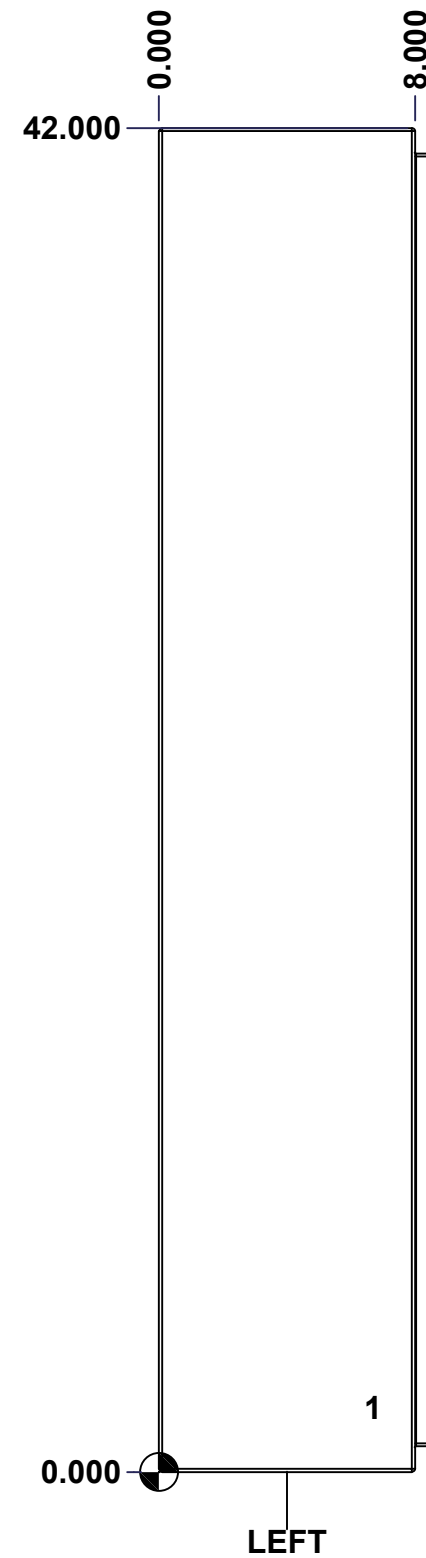
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 42" x 30" x 8" Body		
Part Number Numéro Pièce	Rev.	3
5412ESSQT4230086B	0	9

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSQT 42" x 30" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESSQT4230086B	0	4 9

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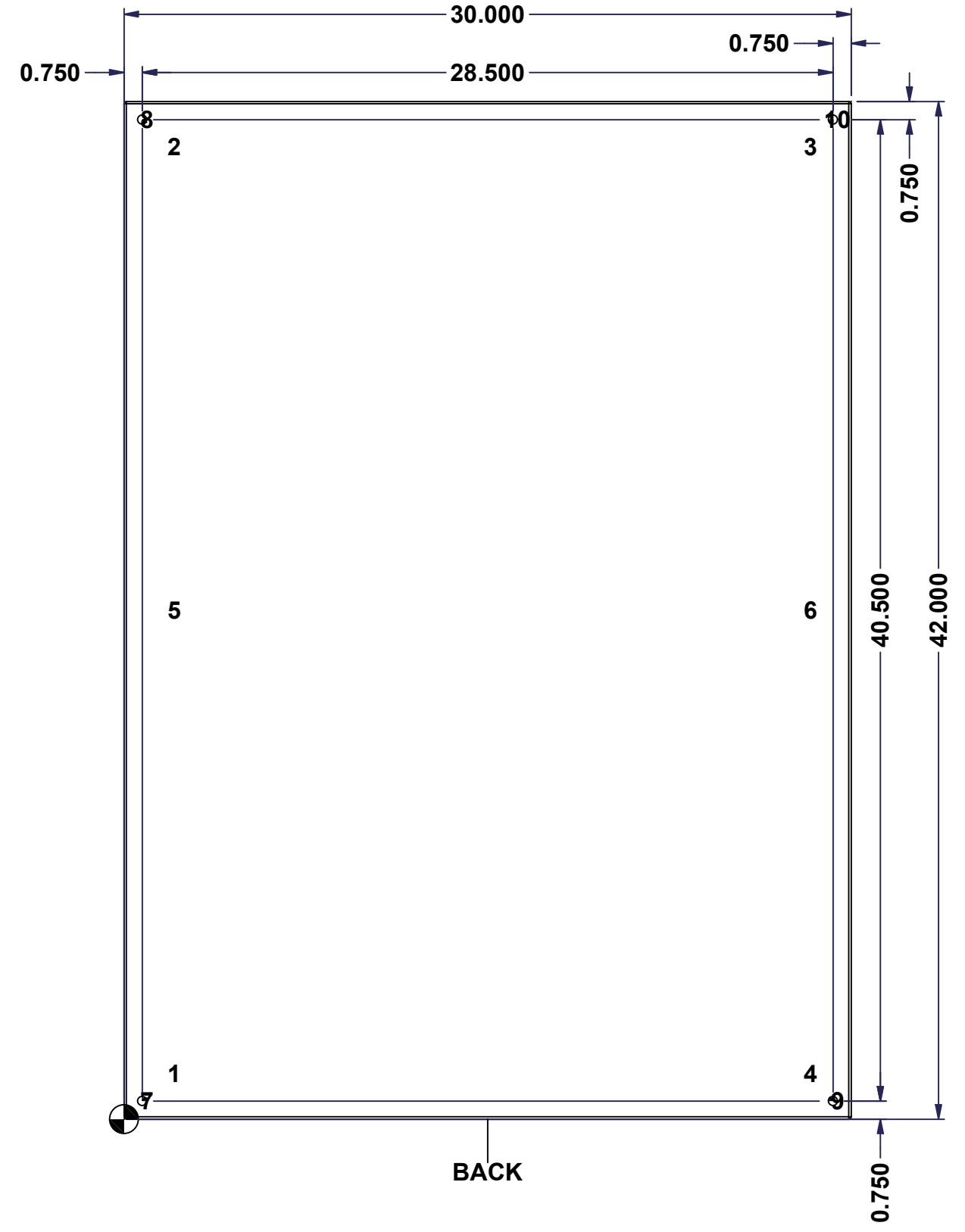
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	28.125	40.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	28.125	21.000	IP STUD M8 x 35mm (Inside)

7	0.750	0.750	RND Ø0.390
8	0.750	41.250	RND Ø0.390
9	29.250	0.750	RND Ø0.390
10	29.250	41.250	RND Ø0.390

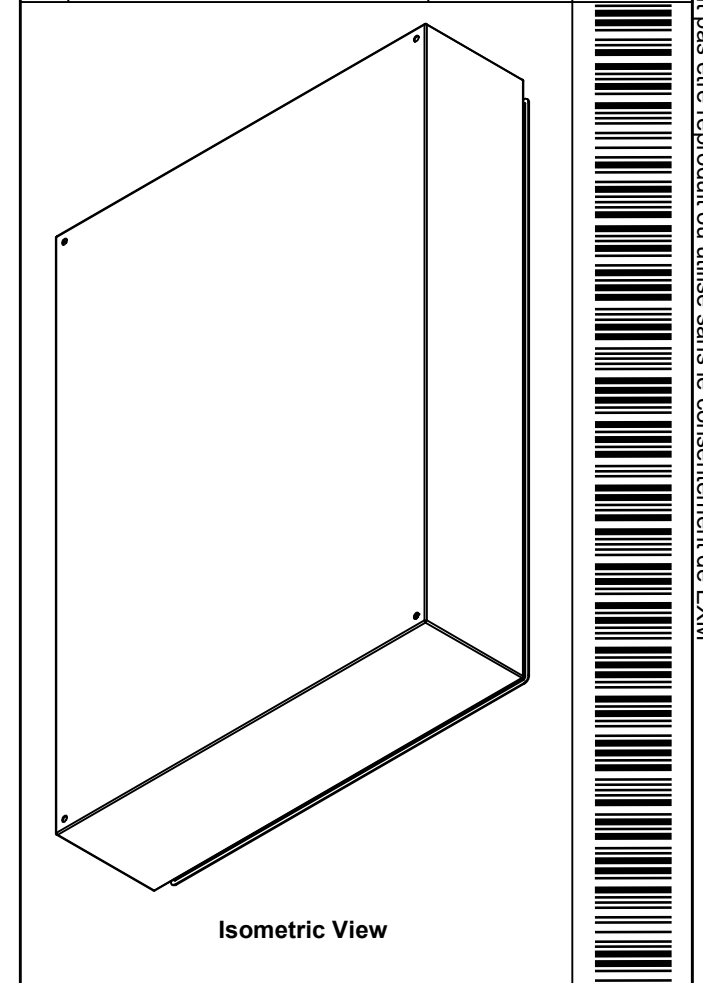



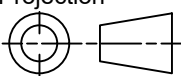
	Description	Status
	5412ESSQT 42" x 30" x 8" Body	(NULL)
	Part Number	Rev.
	Numéro Pièce	5
	5412ESSQT4230086B	0
		9

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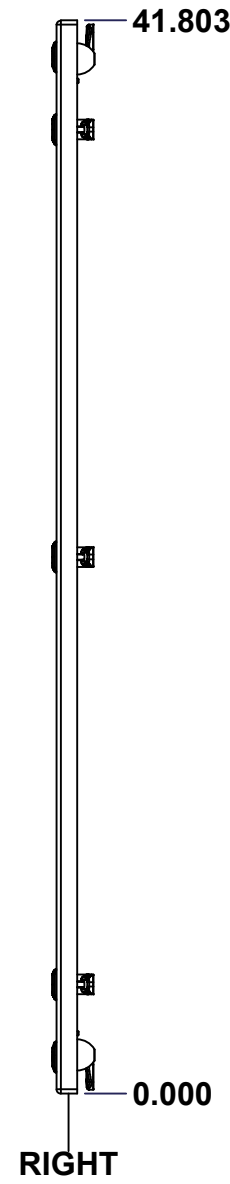
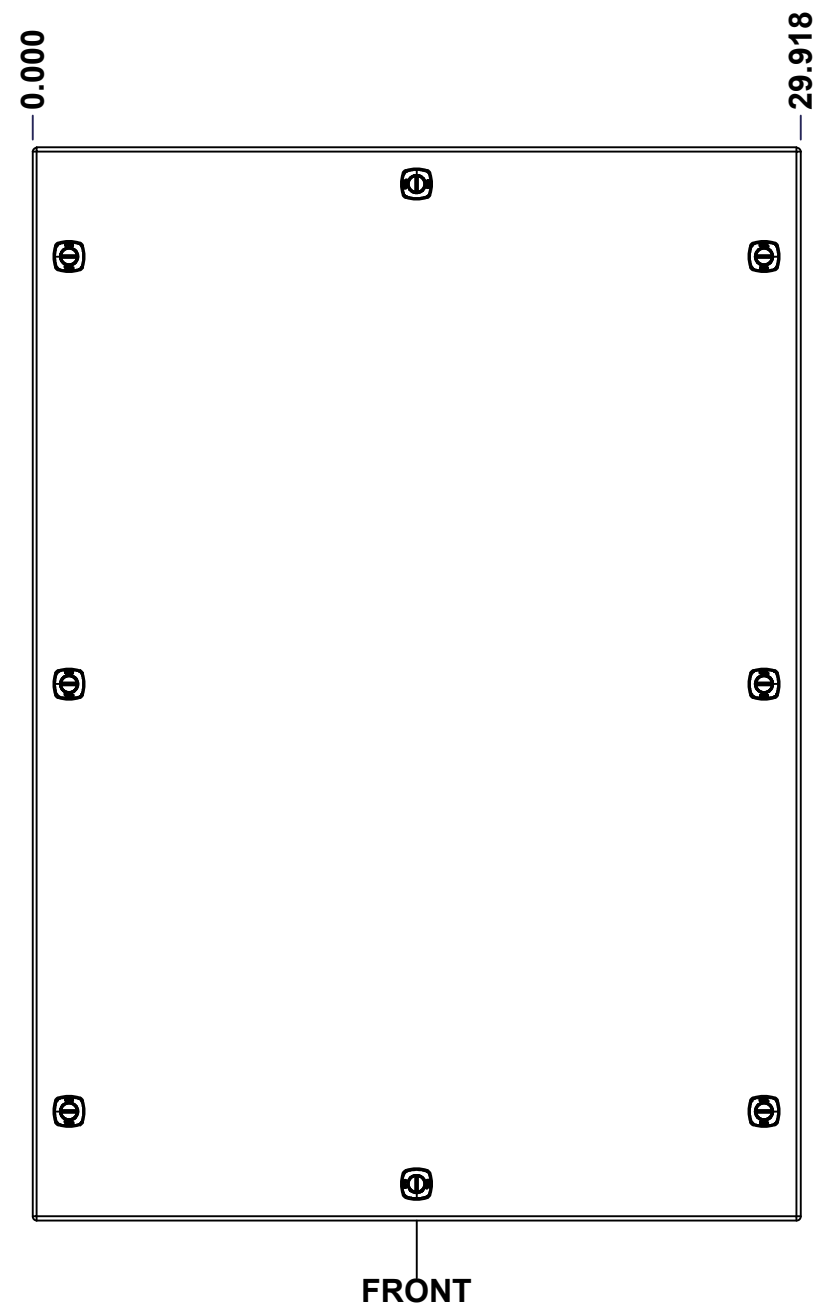
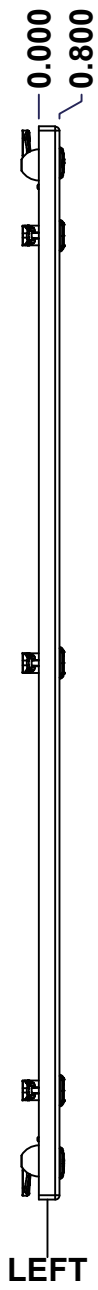
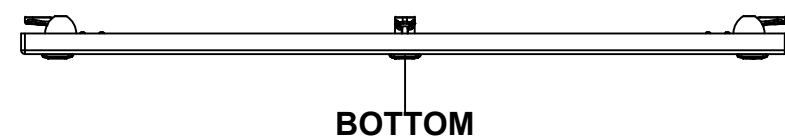
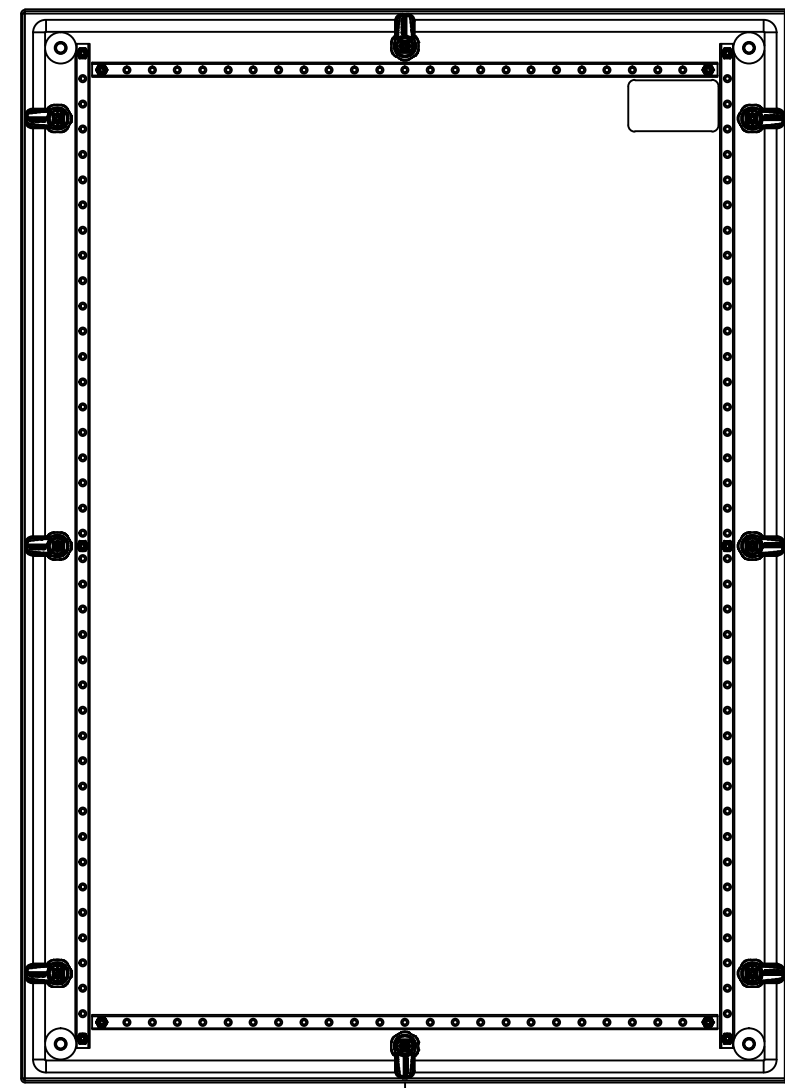
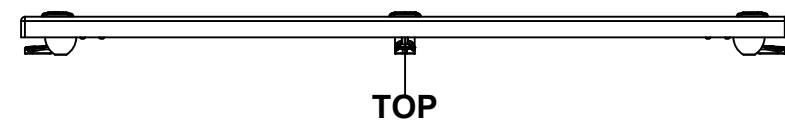


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Customer Client		Projection 
Drawn By Dessiné Par BoxCad: BoxCad		Date 02-Feb-26
Material Matière 14 Ga Stainless Steel 316 (1.7mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description 5412ESSQT 42" x 30" x 8" Body		Detail Rev.
Part Number Numéro Pièce 5412ESSQT4230086B		Rev. 6 0

Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSQT4230086B-P	0	5412ESSQT 42" x 30" x 8" Body Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

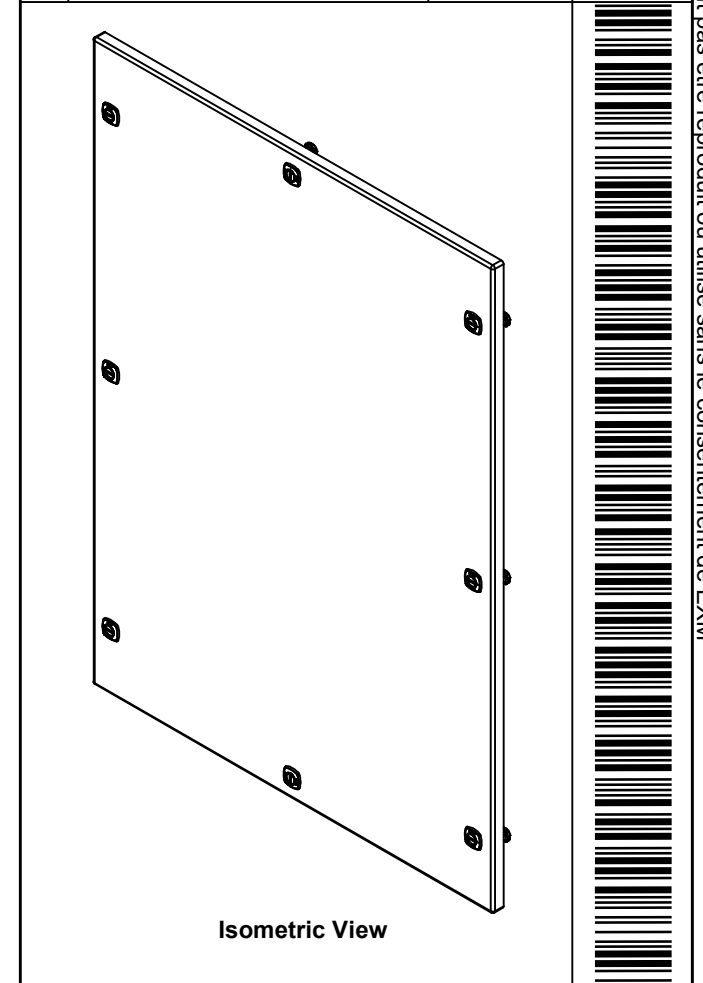
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 42" x 30" Cover		
Part Number Numéro Pièce	Rev.	7
5412ESSQT4230086C	0	9

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Flatness
Aplatissement
 Max 3.0mm
Projection


Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 02-Feb-26

Material / Matière: 14 Ga Stainless Steel 316 (1.7mm)

Color / Couleur: Unpainted	Finish / Fini: Brushed
----------------------------	------------------------

Description: 5412ESSQT 42" x 30" Cover	Detail Rev.
--	-------------

Part Number / Numéro Pièce: 5412ESSQT4230086C	Rev. 0	9
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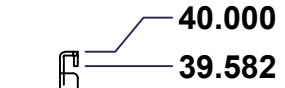
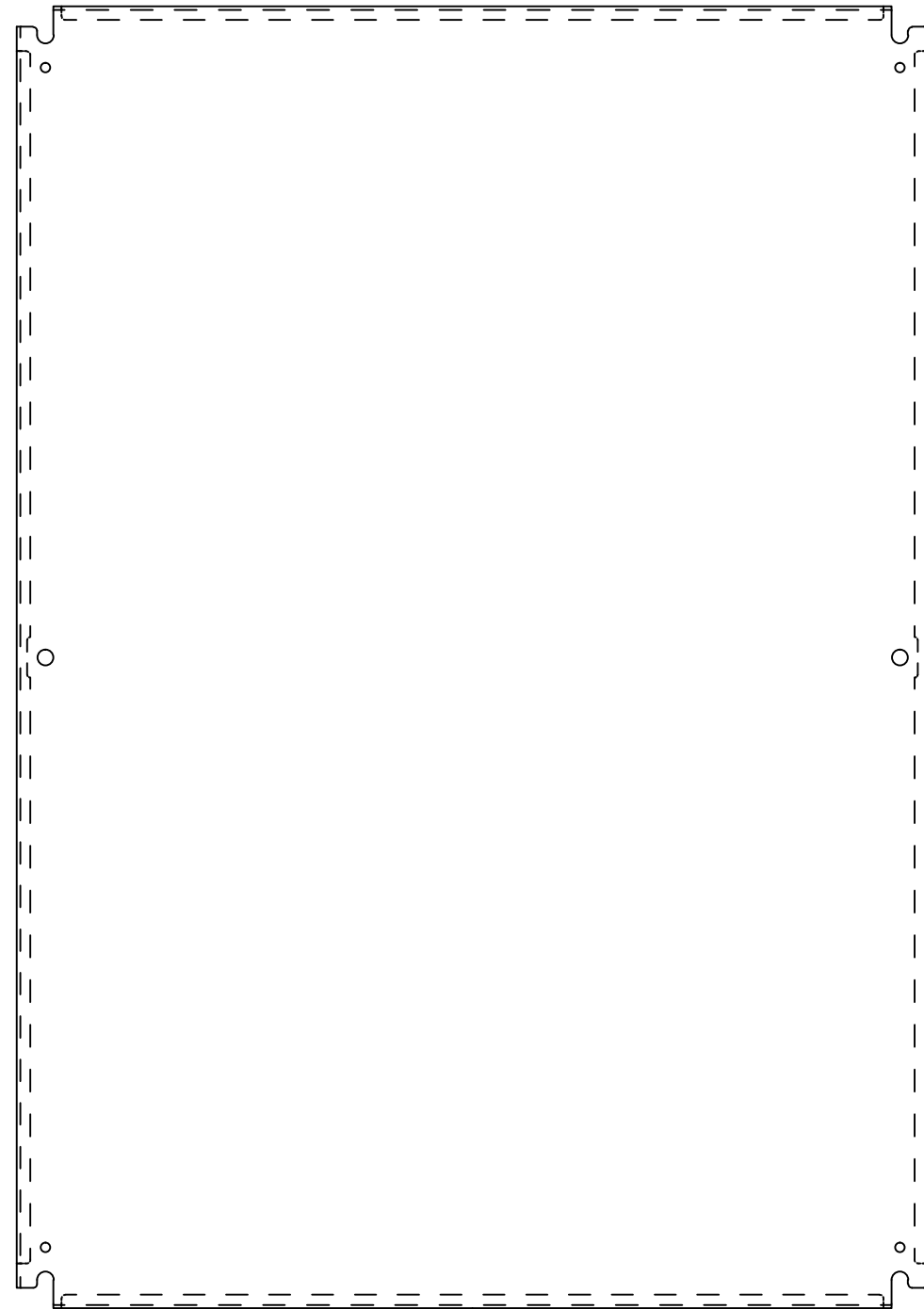
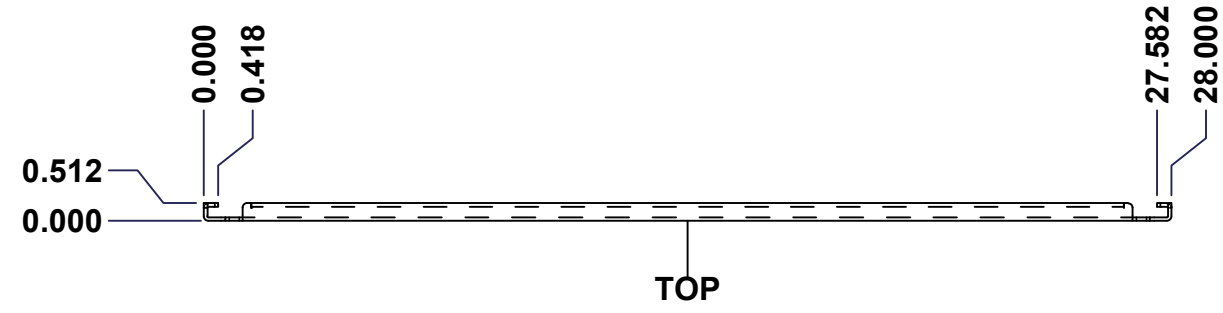
QTY	Part Number	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
8	STK-K-12590	7	5412 ESS 1/4 Turn Lock
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	STK-Q-46025-30-3	6	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
14	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSQT4230086G	0	5412ESSQT 42" x 30" Cover Gasket Part
1	5412ESSQT4230086C-P	0	5412ESSQT 42" x 30" Cover Part
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4230G.idw

Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad		Date: 23-Jan-07	
Material / Matière: See Part List			
Color / Couleur: See Part List		Finish / Fini: See Part List	
Description: 881 SP - Inner Panel			Detail Rev.
Part Number / Numéro Pièce: 881 SP4230G			Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

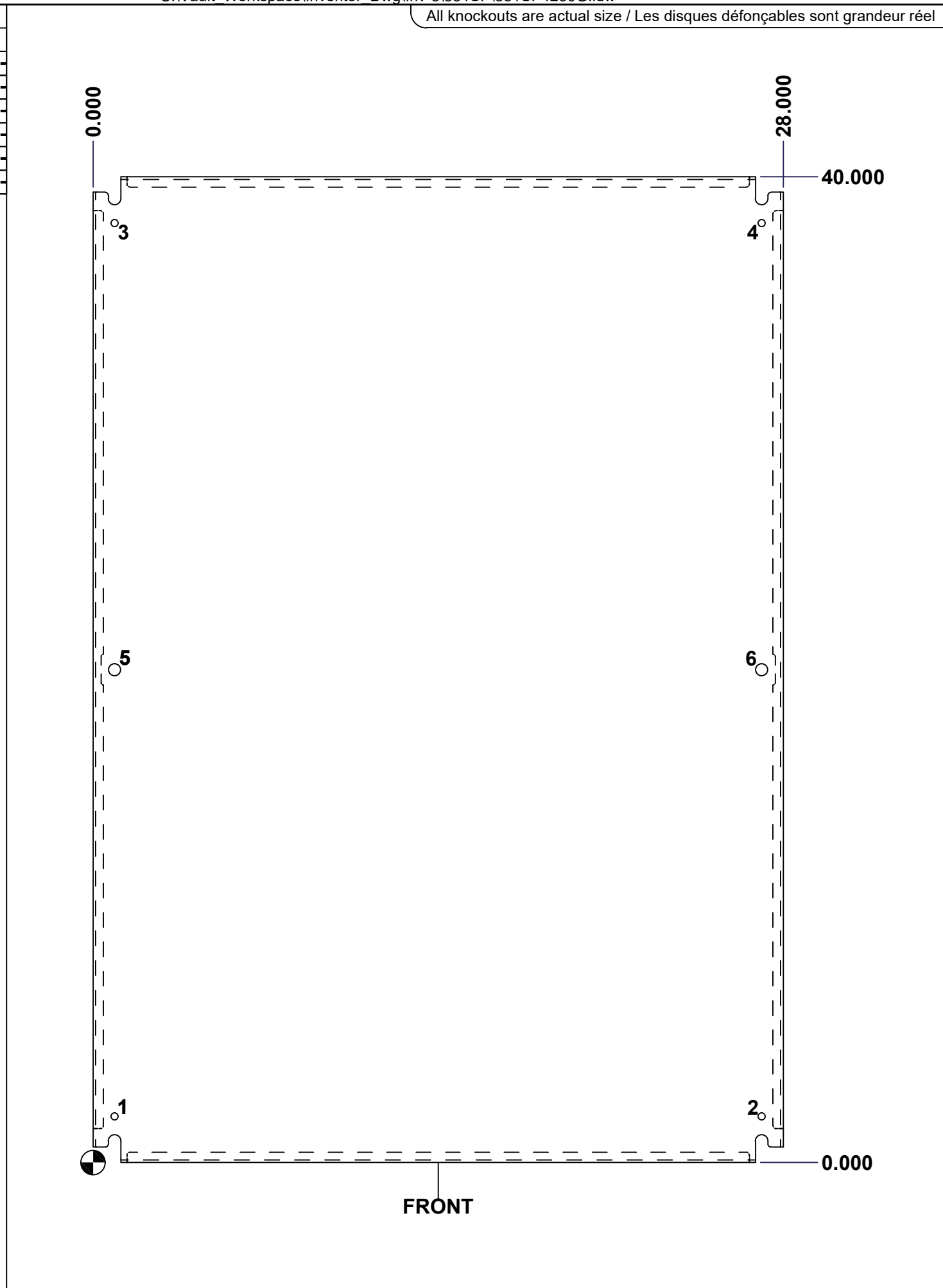
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	38.125	GROUND HOLE (RND Ø0.290)
4	27.125	38.125	GROUND HOLE (RND Ø0.290)
5	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	20.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement
		Max 3.0mm
Projection 		Date Date 23-Jan-07
Customer Client	Drawn By Dessiné Par BoxCad	Material Matière See Part List
Color Couleur See Part List	Finish Fini See Part List	Description 881 SP - Inner Panel
Part Number Numéro Pièce 881 SP4230G		Detail Rev. Rev. 2 0