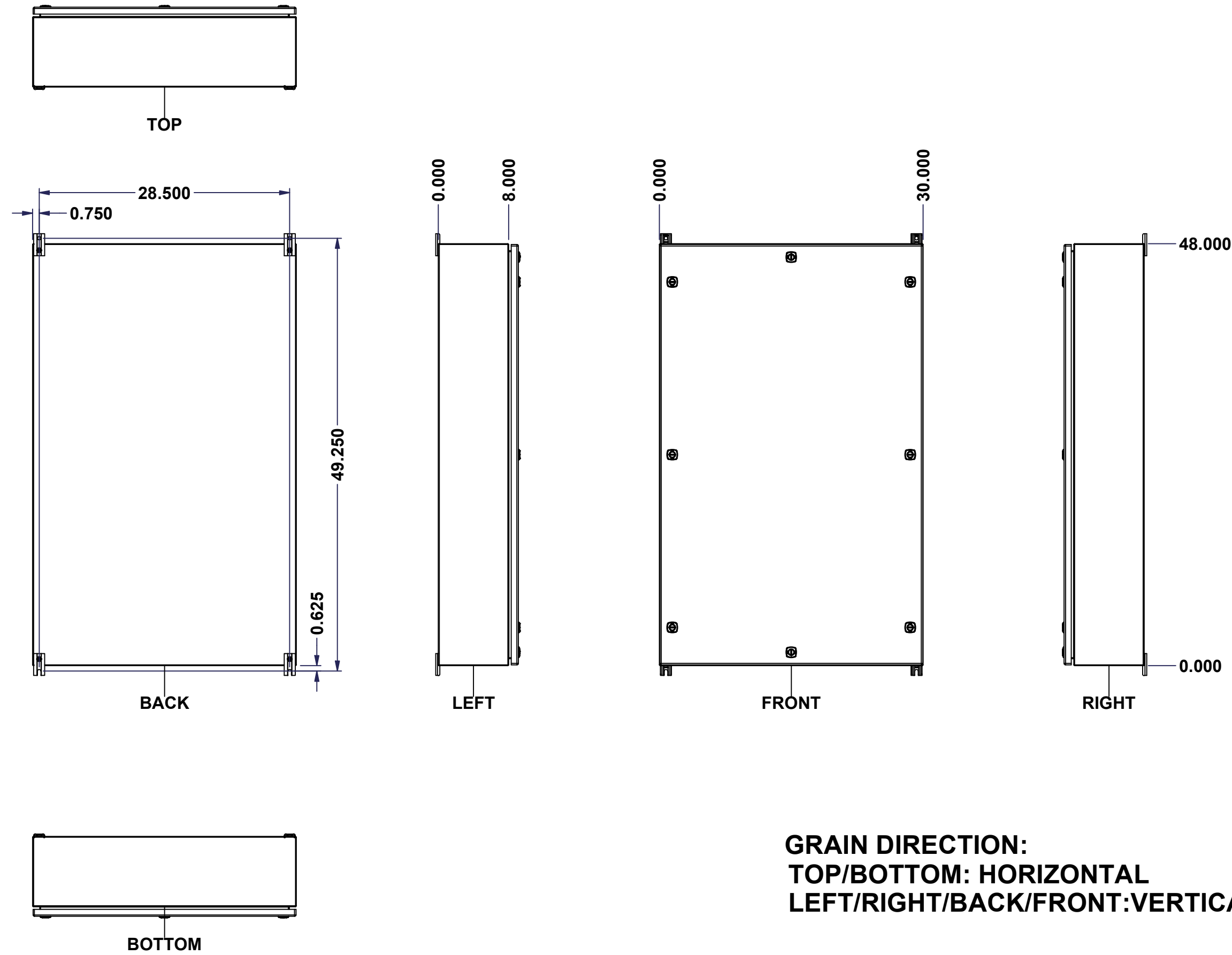


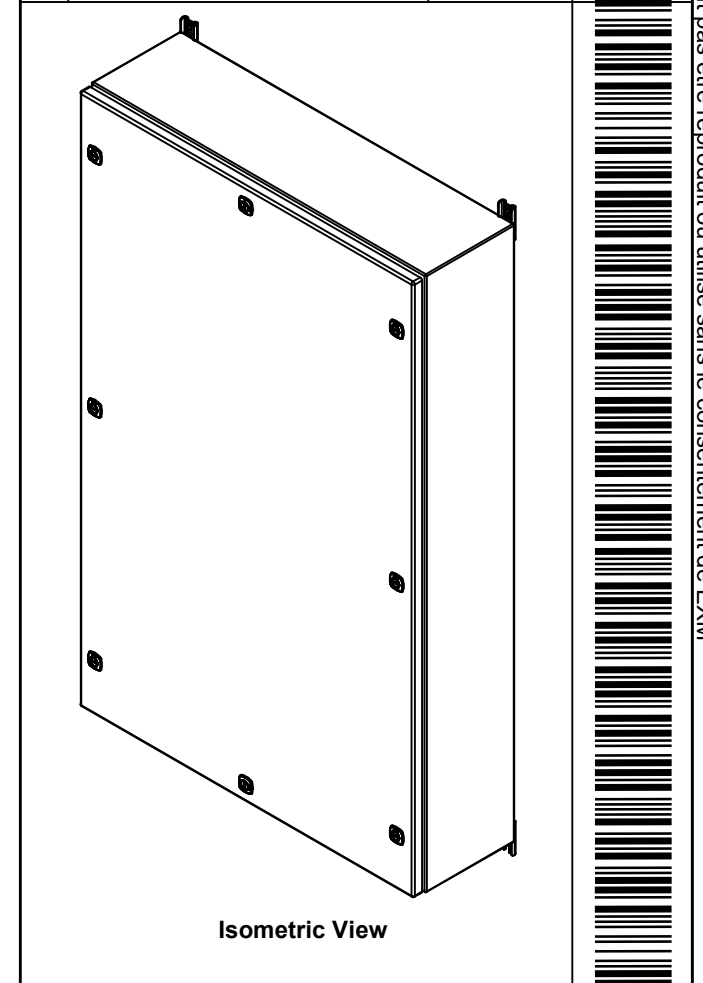
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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

No.	Revisions	Date	By/Par



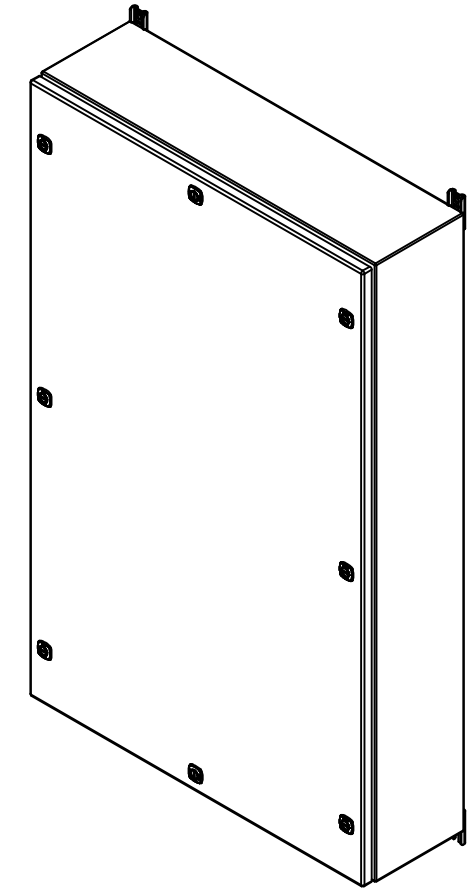
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 25-Feb-26	
Material / Matière: 14 Ga Stainless Steel 316 (1.7mm)		
Color / Couleur: Unpainted	Finish / Fini: Brushed	
Description: 5412ESSQT 48" x 30" x 8" Assembly	Detail Rev.	
Part Number / Numéro Pièce: 5412ESSQT4830086TH	Rev.:	1
SEE BILL OF MATERIAL ON LAST PAGE	0	16

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



Isometric View



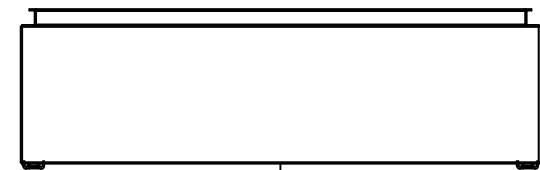
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	STK-K-01800	5	5412 ES Accessory Kit
6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4830G	0	881 SP - Inner Panel
1	5412ESSQT4830086THC	0	5412ESSQT 48" x 30" Cover
1	5412ESSQT4830086THB	0	5412ESSQT 48" x 30" x 8" Body
Qty	Part Number	Rev	Description
Parts List			

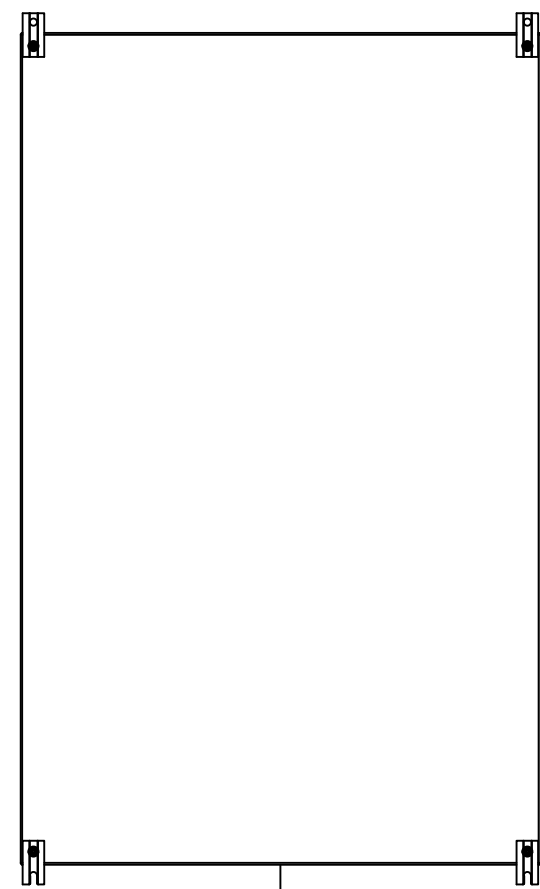
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 25-Feb-26	Material Matière 14 Ga Stainless Steel 316 (1.7mm)
Color Couleur Unpainted	Finish Fini Brushed	Description 5412ESSQT 48" x 30" x 8" Assembly
Part Number Numéro Pièce 5412ESSQT4830086TH	Rev. 0	Detail Rev. 2 16

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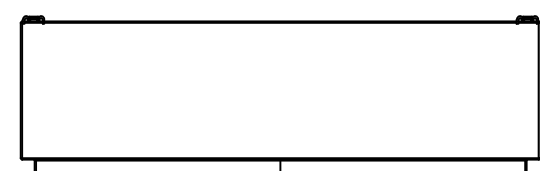
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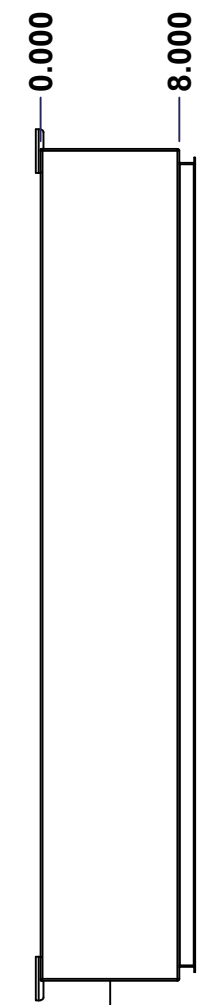
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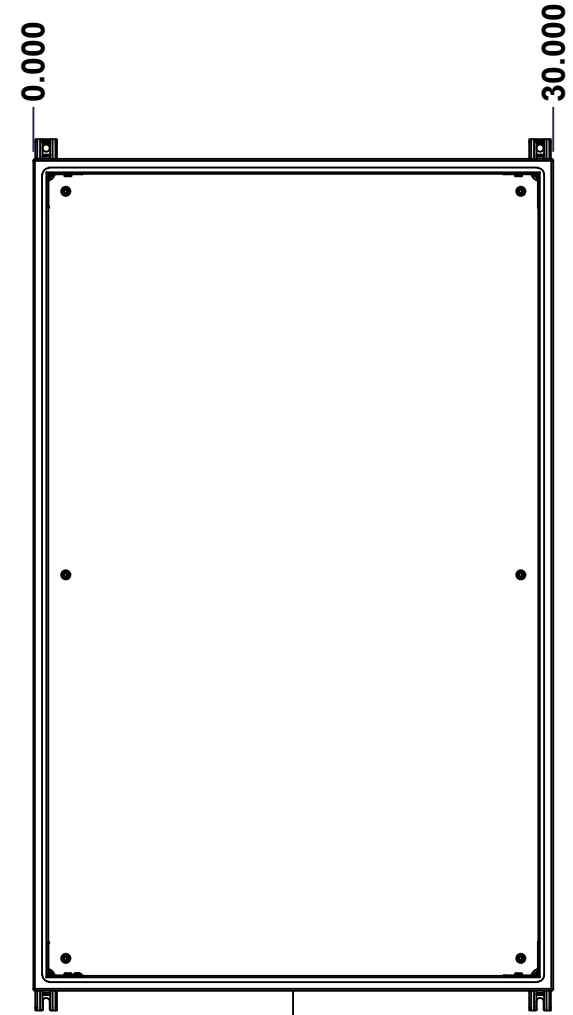
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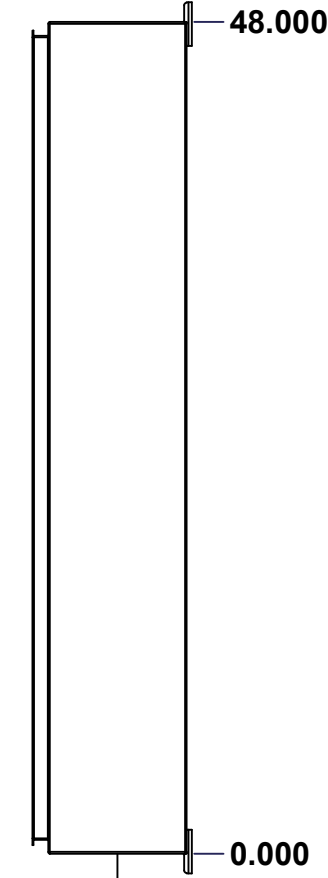
BOTTOM



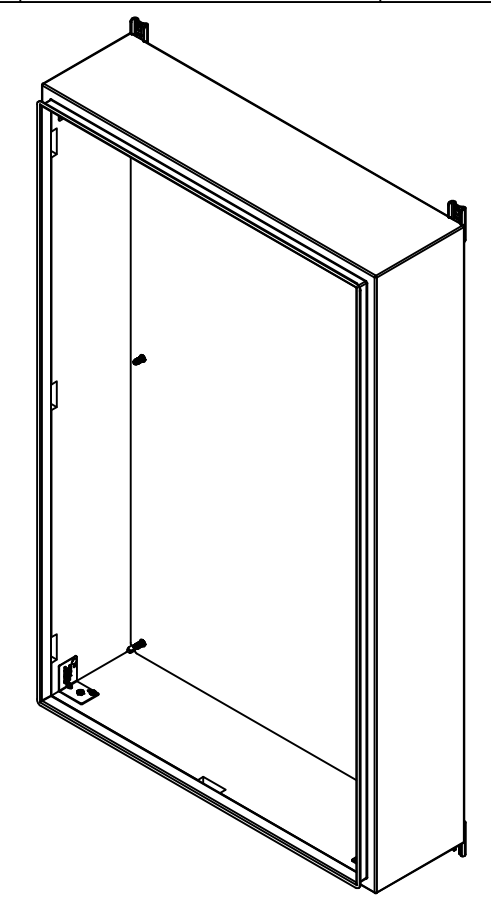
LEFT



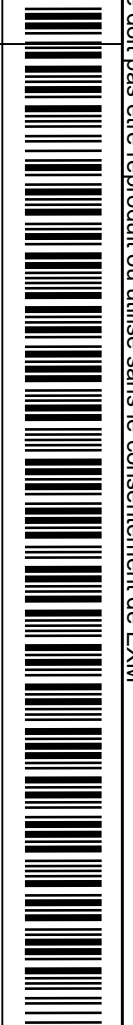
FRONT




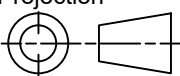
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 25-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 48" x 30" x 8" Body		
Part Number Numéro Pièce	Rev. 0	3 / 16

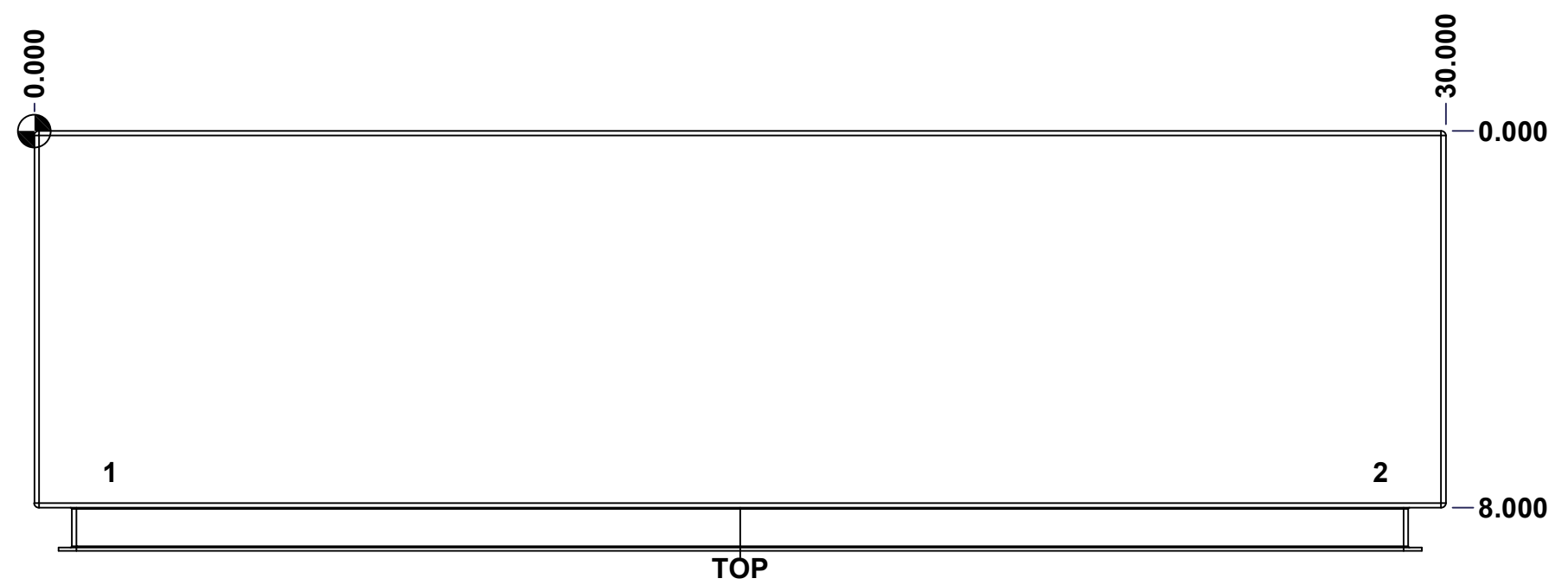
SEE BILL OF MATERIAL ON LAST PAGE

5412ESSQT4830086THB

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	7.250	INSUL. STUD M6 x 18mm (Inside)
2	28.500	7.250	INSUL. STUD M6 x 18mm (Inside)

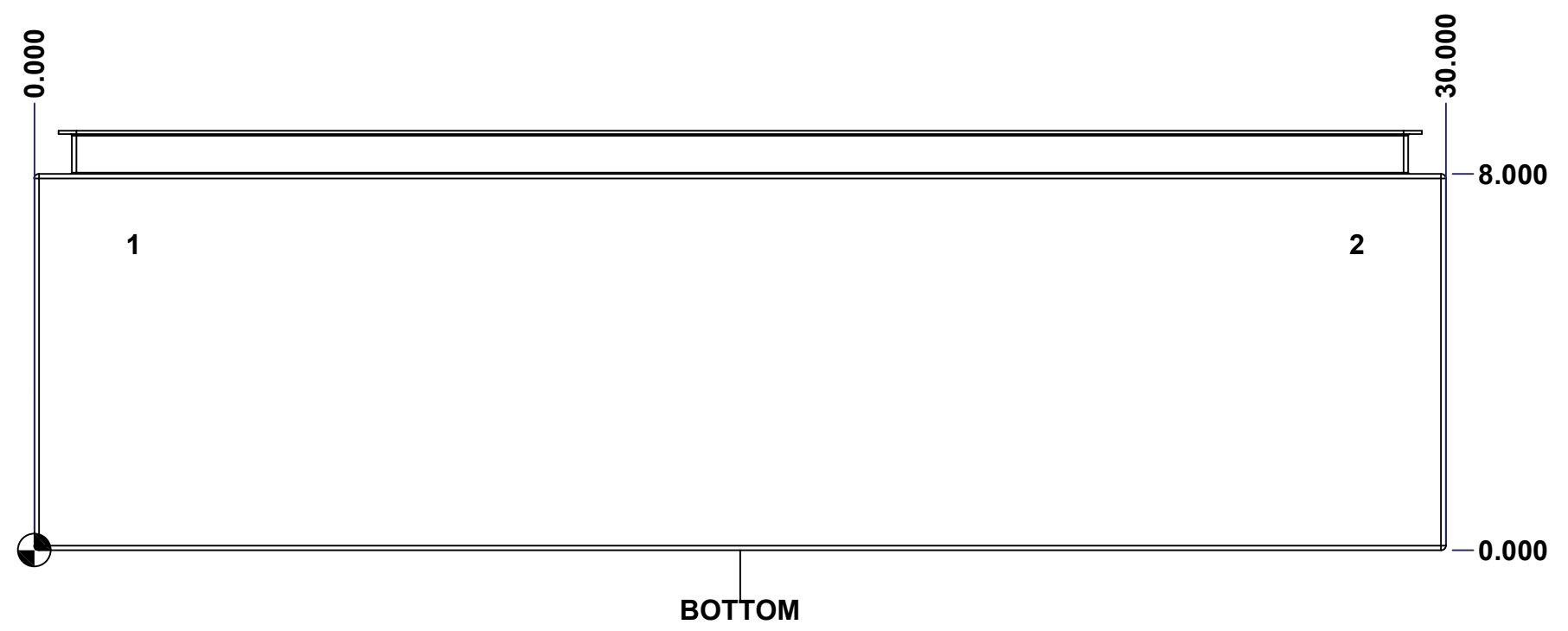


	Description	Status
	5412ESSQT 48" x 30" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT4830086THB	0
		4
		16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSQT 48" x 30" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT4830086THB	0
		5
		16

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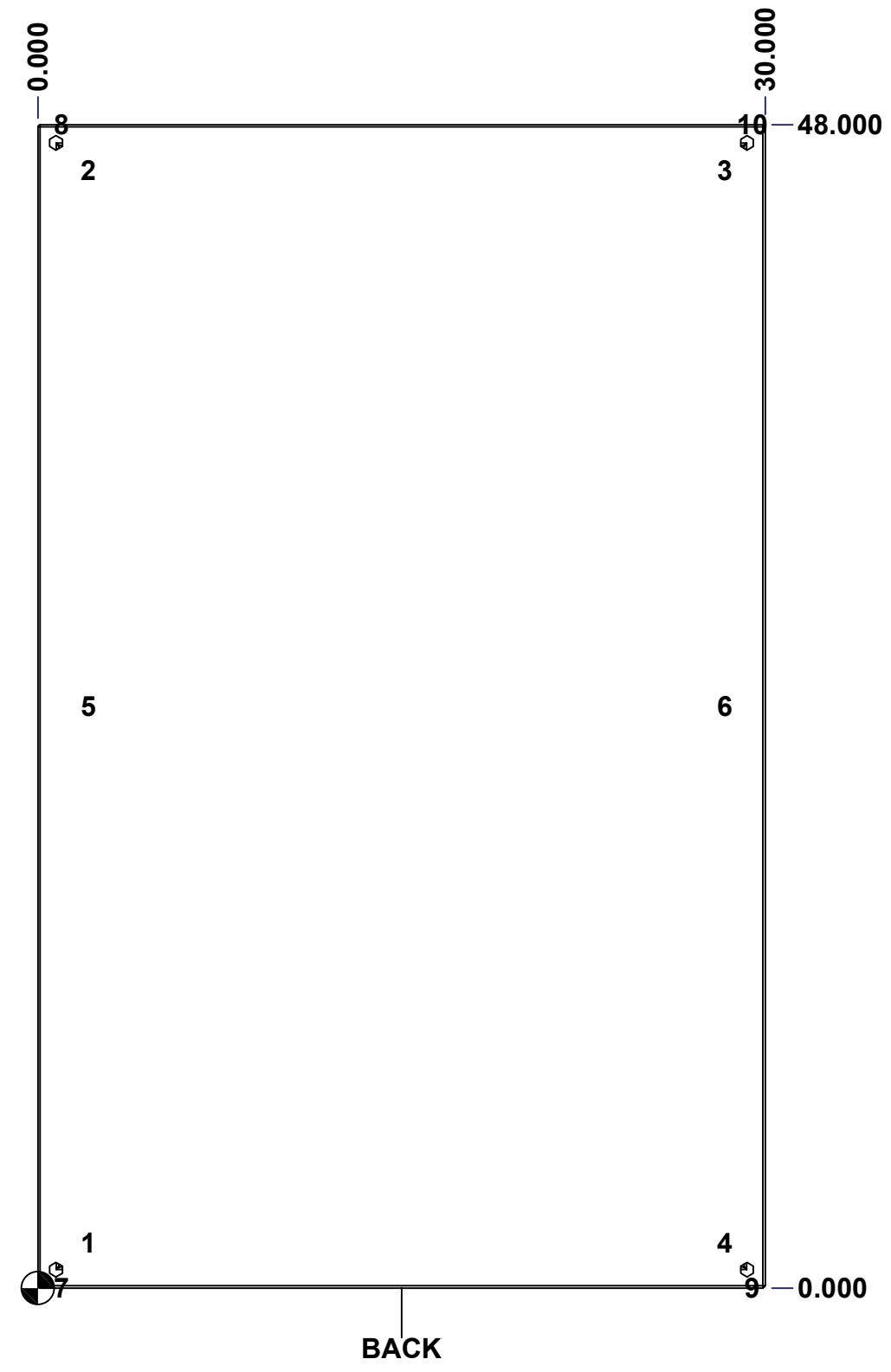
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	28.125	46.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	28.125	24.000	IP STUD M8 x 35mm (Inside)

7	0.750	0.000	FOOT 885 ESMF4_OPEN
8	0.750	48.000	FOOT 885 ESMF4_CLOSE
9	29.250	0.000	FOOT 885 ESMF4_OPEN
10	29.250	48.000	FOOT 885 ESMF4_CLOSE

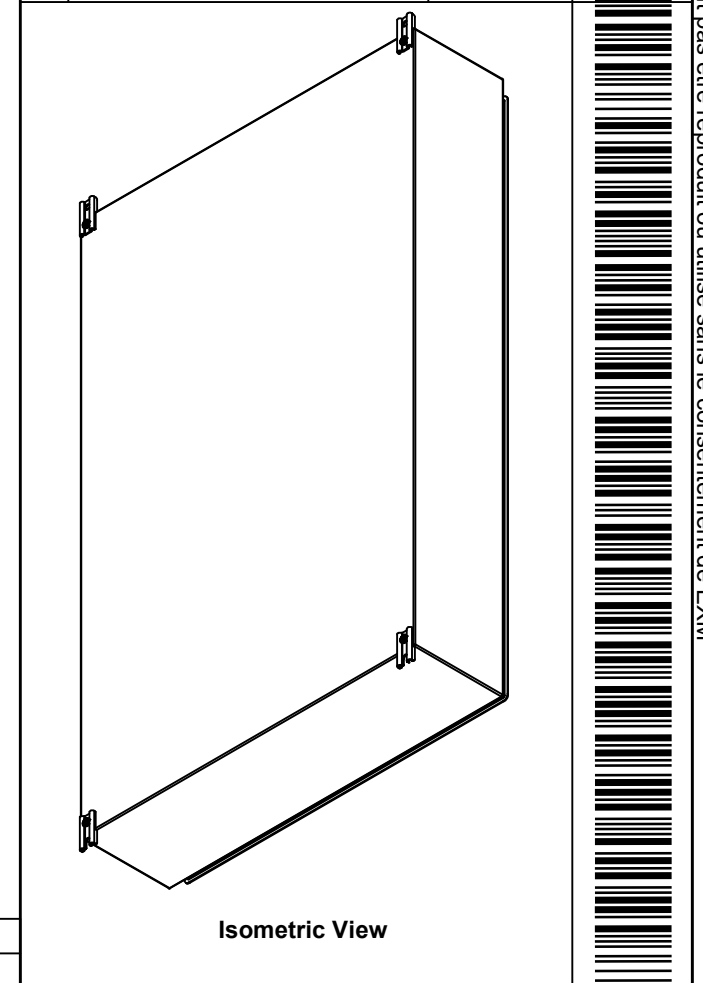


	Description	Status
	5412ESSQT 48" x 30" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT4830086THB	0 / 6
		16


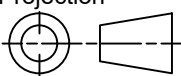
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No.	Revisions	Date	By/Par

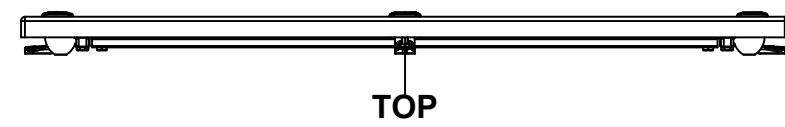


1	885 ESMF4	0	885 ESMF4 Mounting Foot Kit
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSQT4830086TH-RS	0	5412ESSQT 48" x 30" Right Insulation
1	5412ESSQT4830086TH-LS	0	5412ESSQT 48" x 30" Left Insulation
1	5412ESSQT4830086TH-BT	0	5412ESSQT 48" x 30"Bottom Insulation
1	5412ESSQT4830086TH-TP	0	5412ESSQT 48" x 30"Top Insulation
1	5412ESSQT4830086TH-B	0	5412ESSQT 48" x 30" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSQT4830086THB-P	0	5412ESSQT 48" x 30" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

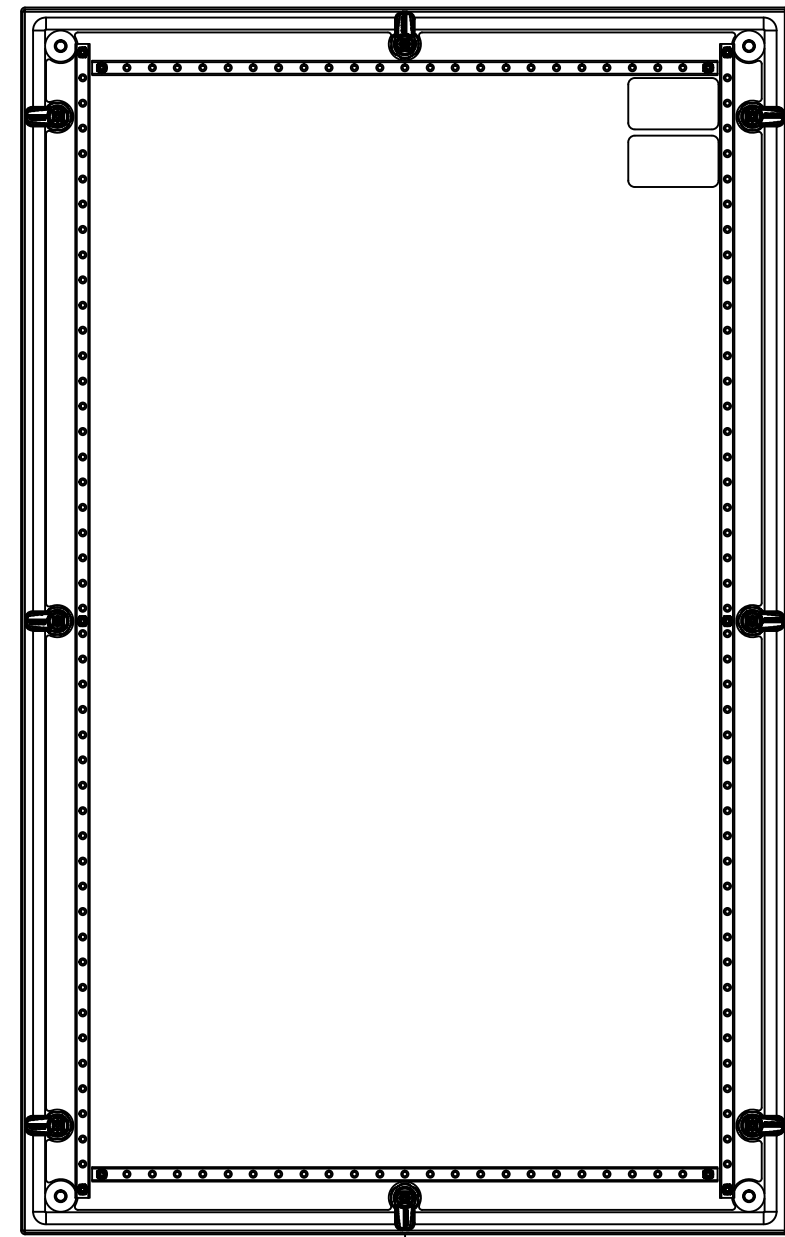
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 25-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)
Color Couleur	Unpainted
Finish Fini	Brushed
Description	Detail Rev.
5412ESSQT 48" x 30" x 8" Body	
Part Number Numéro Pièce	Rev. 7
5412ESSQT4830086THB	0

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TOP



BACK



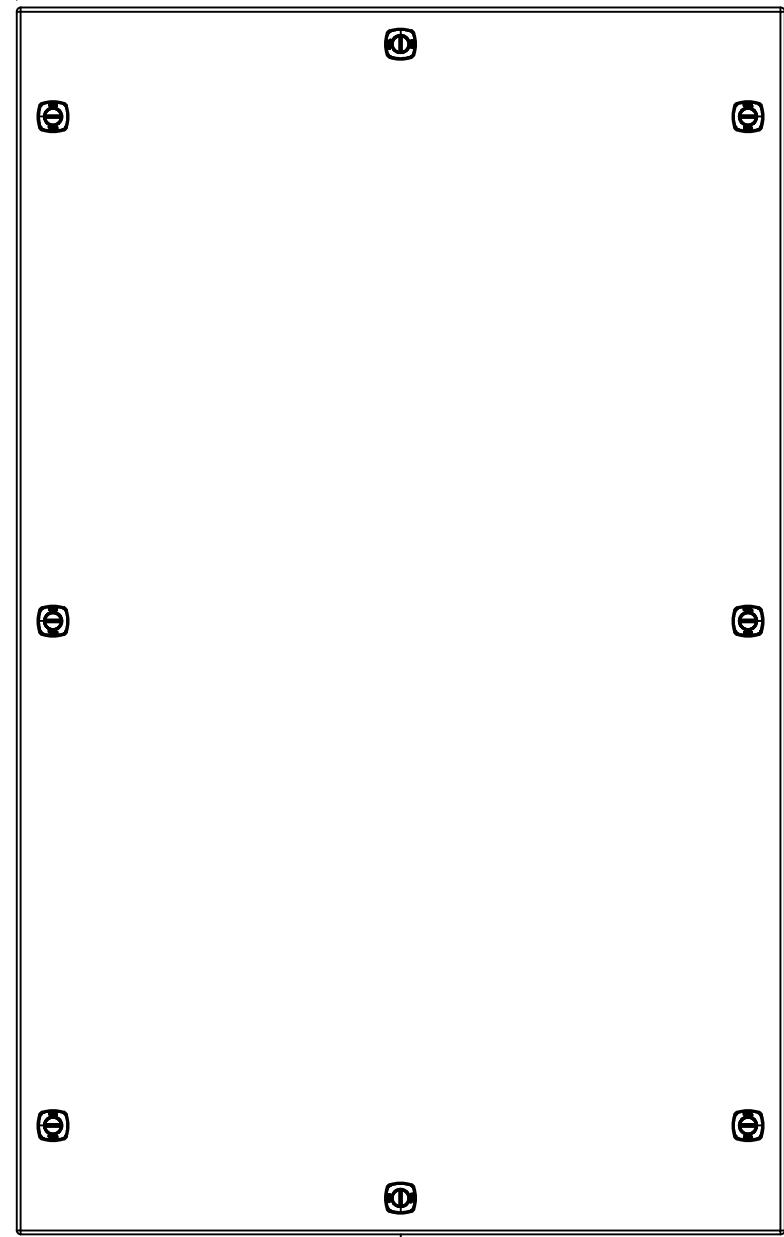
BOTTOM

0.000
0.800



LEFT

0.000
29.918



FRONT

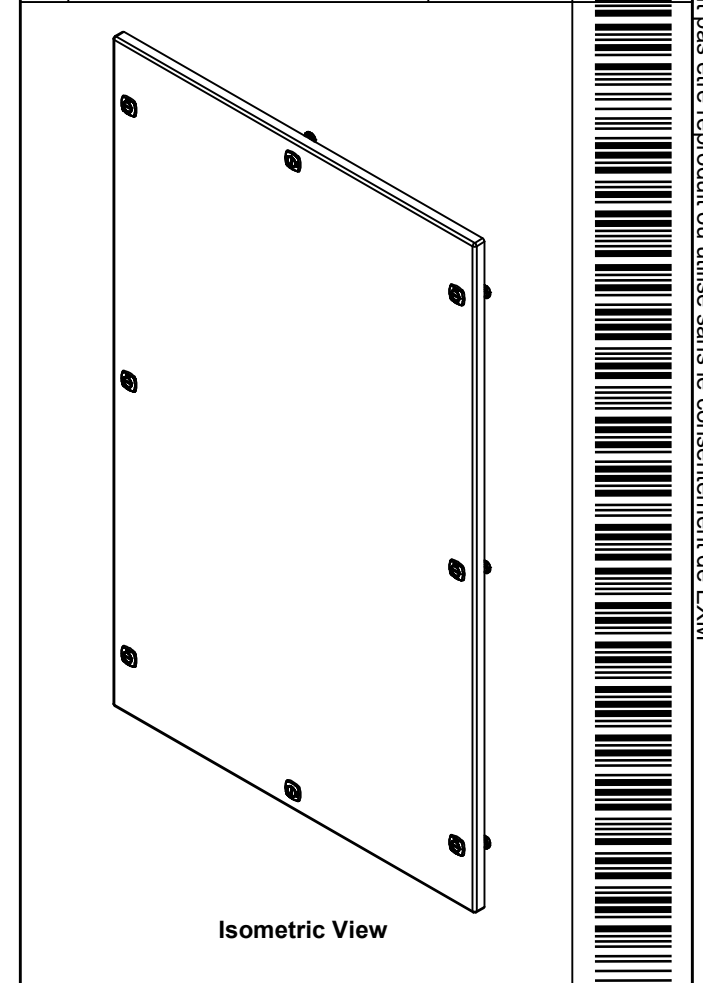
47.803



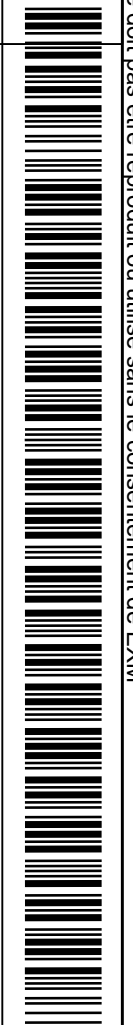
RIGHT

0.000

No.	Revisions	Date	By/Par



Isometric View



	Flatness Aplatissement Max 3.0mm
	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 25-Feb-26
Material Matière 14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSQT 48" x 30" Cover	
Part Number Numéro Pièce 5412ESSQT4830086THC	
Rev. 0	8 16

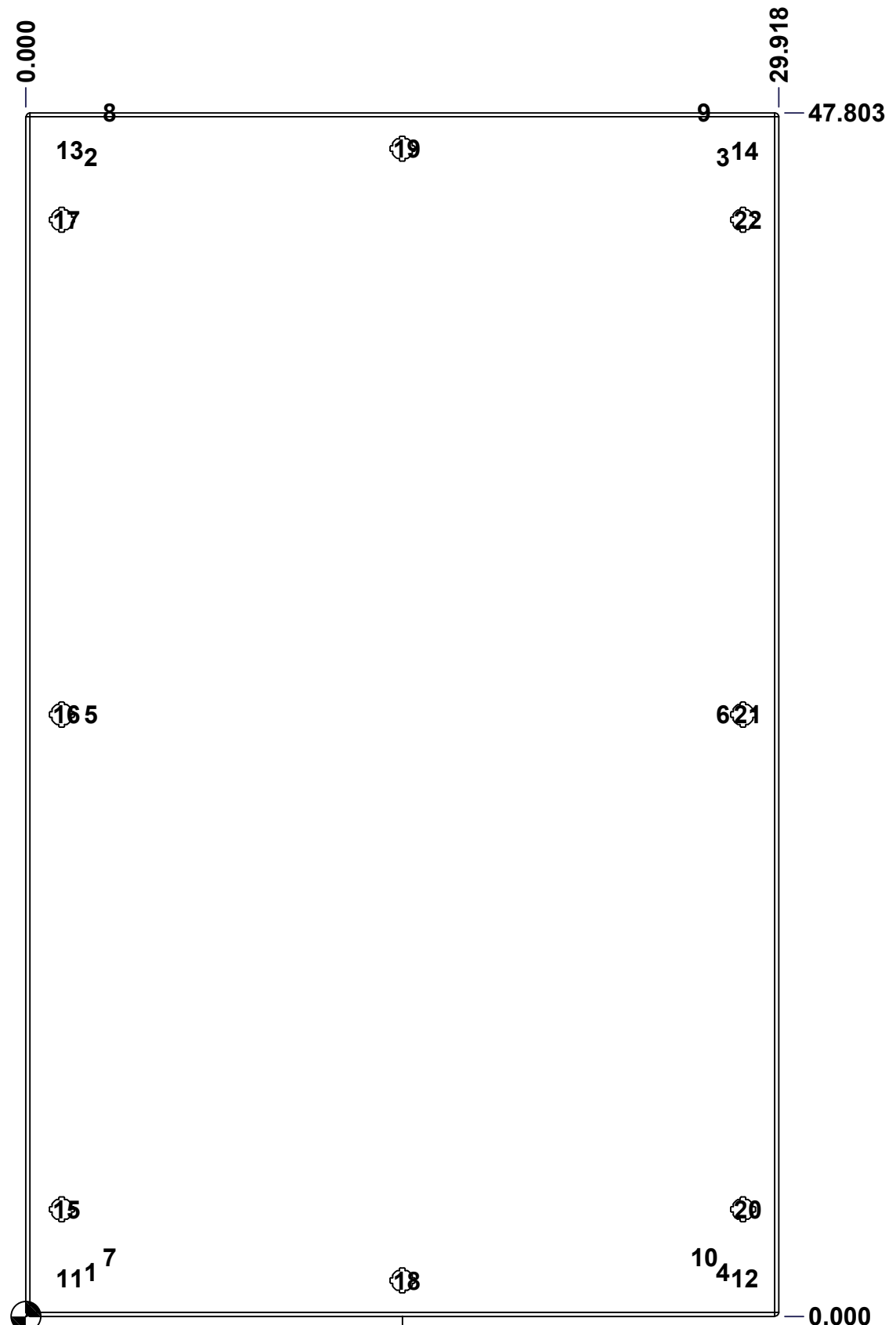
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.756	STUD M6 x 18mm (Inside)
2	2.401	46.047	STUD M6 x 18mm (Inside)
3	27.517	46.047	STUD M6 x 18mm (Inside)
4	27.517	1.756	STUD M6 x 18mm (Inside)
5	2.401	23.902	STUD M6 x 18mm (Inside)
6	27.517	23.902	STUD M6 x 18mm (Inside)
7	3.148	2.350	STUD M6 x 18mm (Inside)
8	3.148	47.803	STUD M6 x 18mm (Inside)
9	26.770	47.803	STUD M6 x 18mm (Inside)
10	26.770	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	28.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	46.303	STUD M6 x 18mm (Inside)
14	28.368	46.303	STUD M6 x 18mm (Inside)

15	1.424	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°
16	1.424	23.902	LOCK 880 SCQ4-SLSS6 @ 180.0°
17	1.424	43.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
18	14.959	1.424	LOCK 880 SCQ4-SLSS6 @ 270.0°
19	14.959	46.379	LOCK 880 SCQ4-SLSS6 @ 90.0°
20	28.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°
21	28.494	23.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
22	28.494	43.553	LOCK 880 SCQ4-SLSS6 @ 0.0°



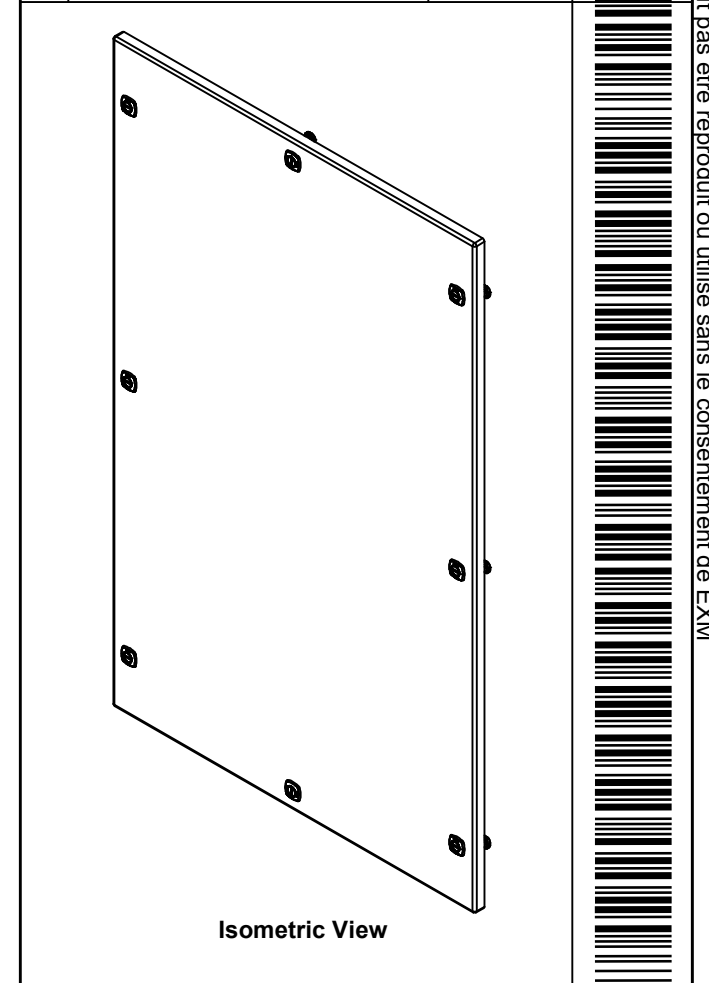
FRONT

	Description	Status
	5412ESSQT 48" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT4830086THC	0
		9
		16


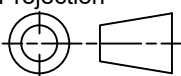
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No.	Revisions	Date	By/Par

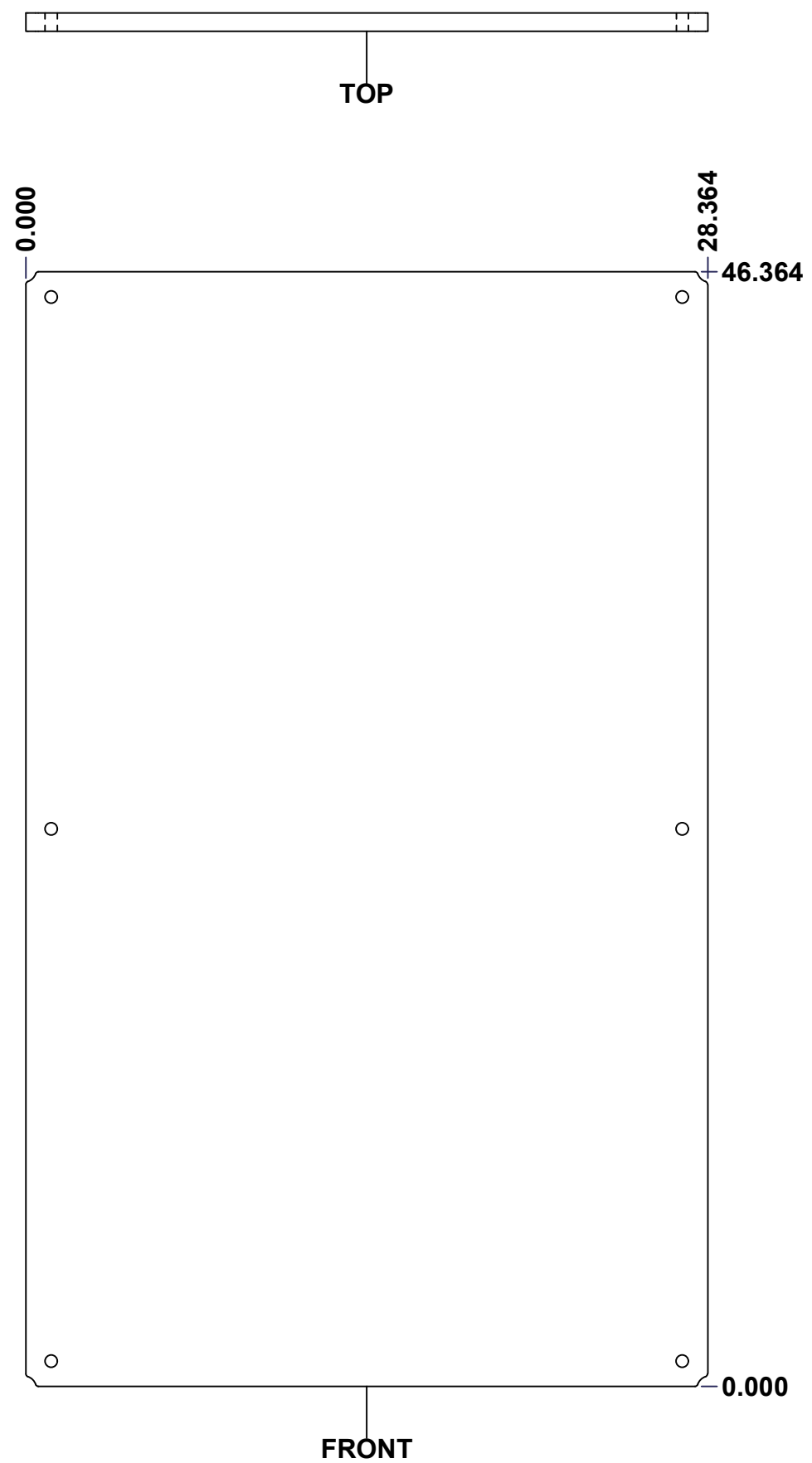


2	STK-Q-46025-30-3	6	5412 ES Horizontal Door Stiffener 30" (3Pts)
10	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5412ESSQT4830086THI-C	0	5412ESSQT 48" x 30" Cover Insulation
8	STK-K-12590	7	5412 ESS 1/4 Turn Lock
14	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSQT4830086THG	0	5412ESSQT 48" x 30" Cover Gasket Part
1	5412ESSQT4830086THC-P	0	5412ESSQT 48" x 30" Cover Part
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 25-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSQT 48" x 30" Cover		
Part Number Numéro Pièce	Rev.	10
5412ESSQT4830086THC	0	16

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No.	Revisions	Date	By/Par

Isometric View

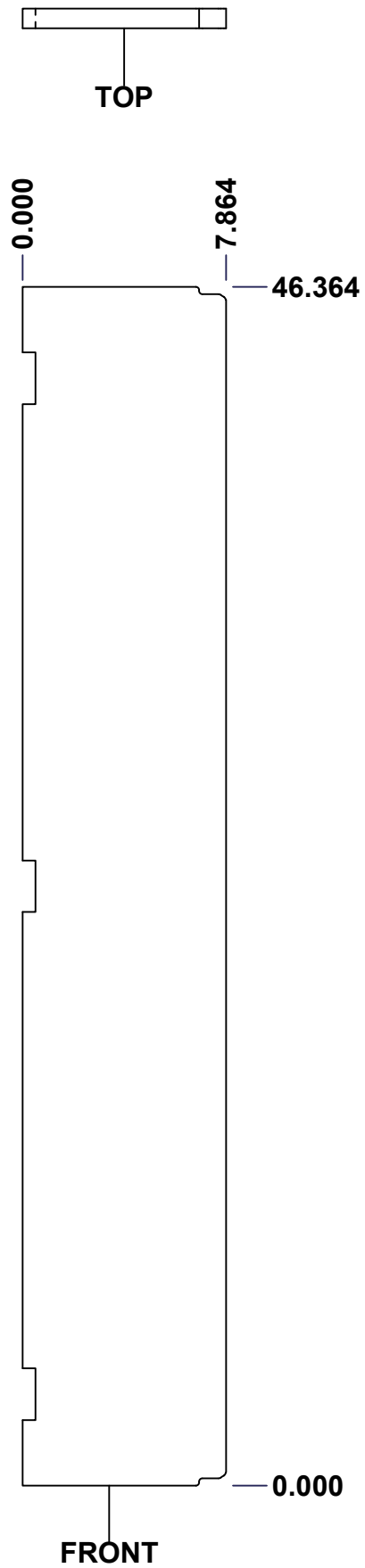
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Projection		Date
Customer Client	BoxCad: Patrick Deschenes	Date
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSQT 48" x 30" Back Insulation		
Part Number Numéro Pièce	Rev. 0	11 / 16

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5412ESSQT4830086THI-B

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No.	Revisions	Date	By/Par

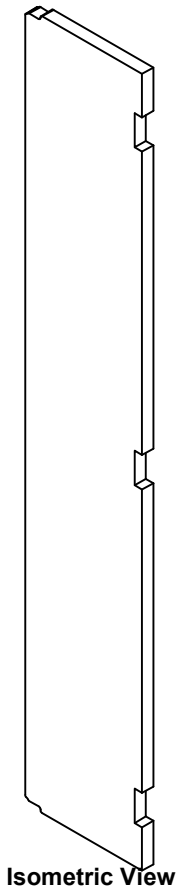
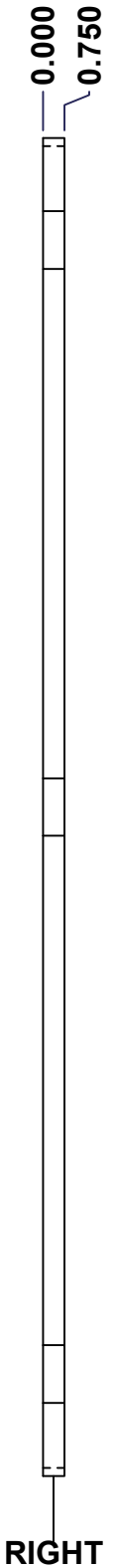
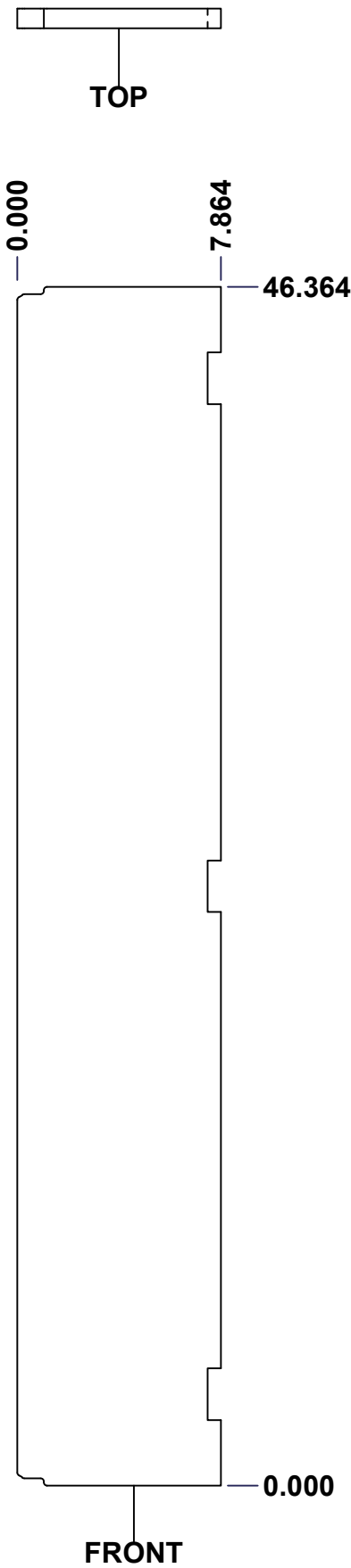
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description		Detail Rev.	
5412ESSQT 48" x 30" Left Insulation			
Part Number Numéro Pièce		Rev.	12
5412ESSQT4830086THI-LS		0	16


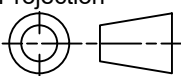
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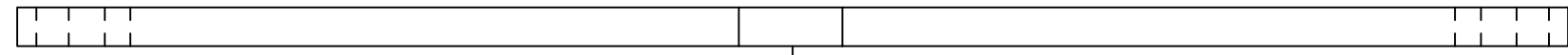
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSQT 48" x 30" Right Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT4830086THI-RS		Rev. 13 / 16

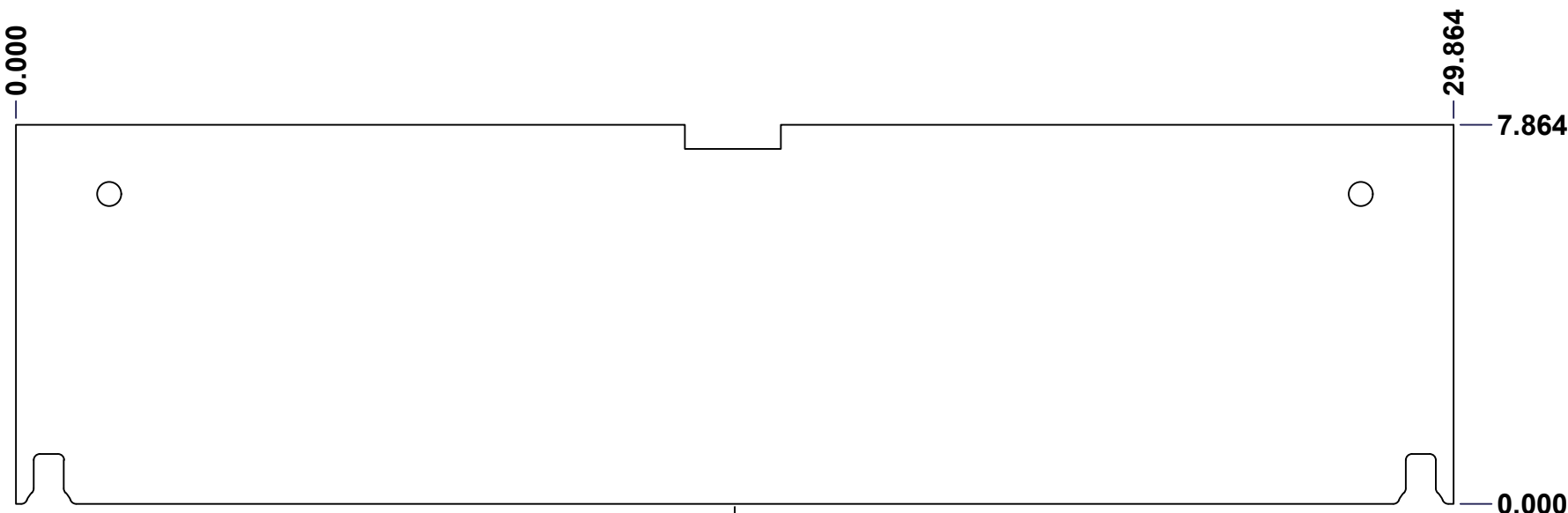
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSQT4830086THI-RS

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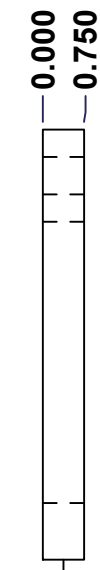
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TOP

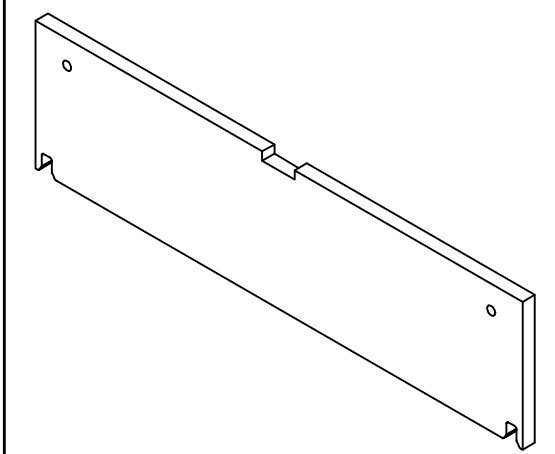
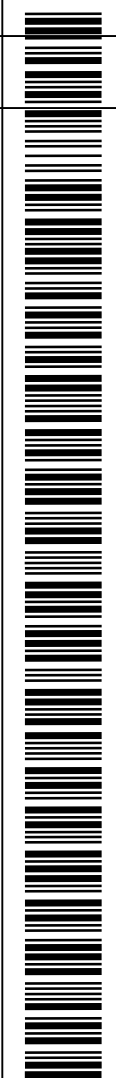


FRONT



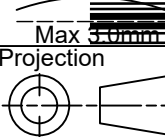
RIGHT

No.	Revisions	Date	By/Par



Isometric View


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 Fax: (450) 979-4626
www.exmweb.com

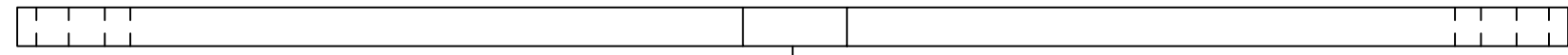
Flatness / Aplatissement:  Max 5.0mm
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Brushed
Description: 5412ESSQT 48" x 30"Top Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT4830086THI-TP	Rev. 14
SEE BILL OF MATERIAL ON LAST PAGE	0

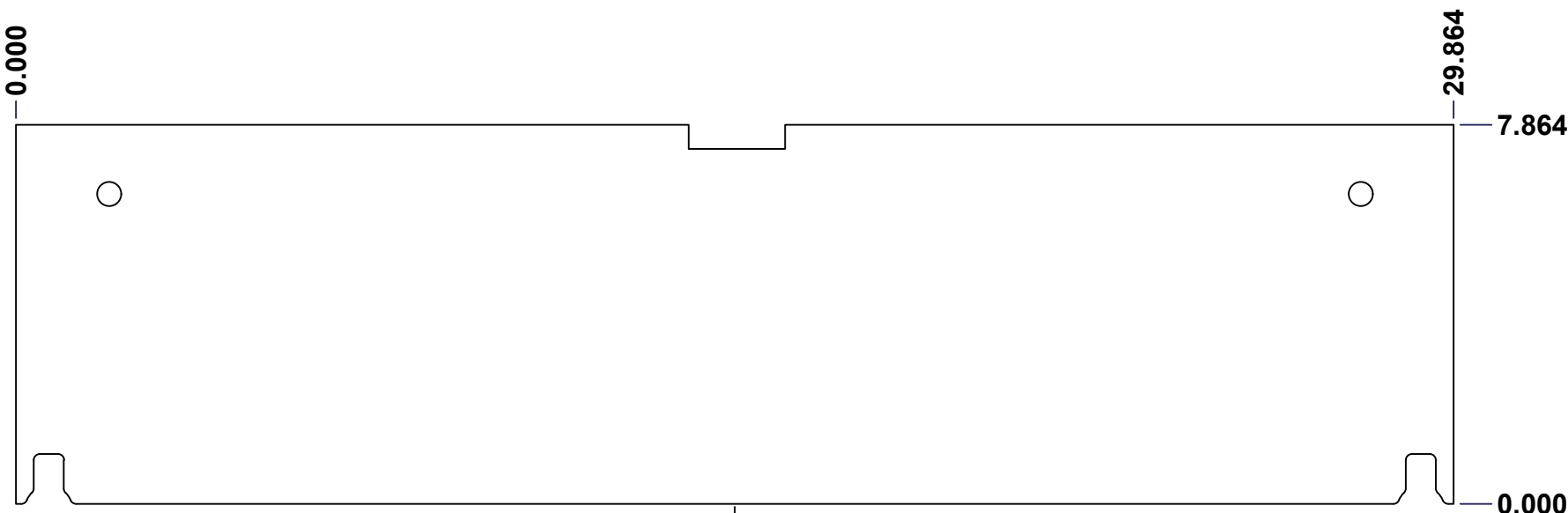
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSQT4830086THI-TP 0 16

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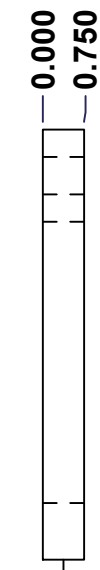
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TOP

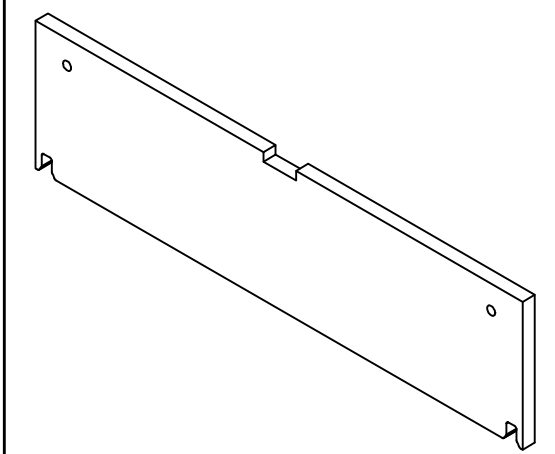
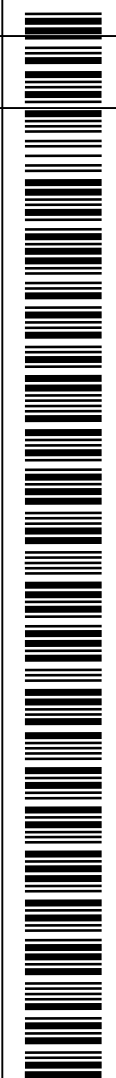


FRONT






RIGHT

No.	Revisions	Date	By/Par



Isometric View


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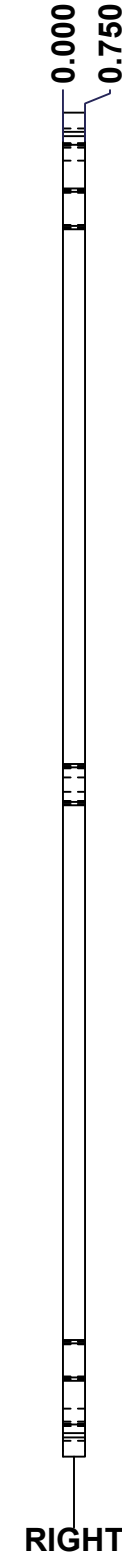
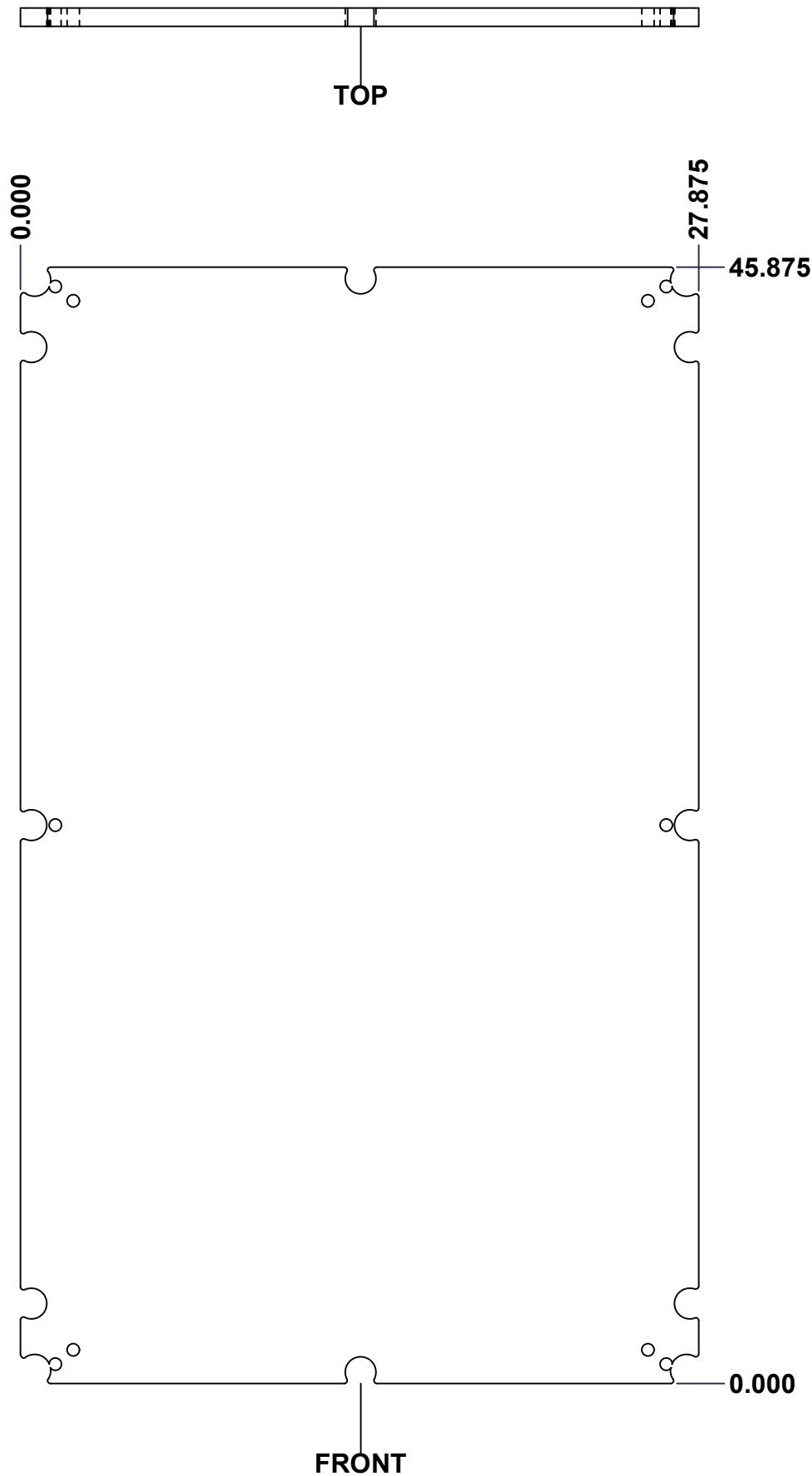
Flatness / Aplatissement:  Max 5.0mm
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Brushed
Description: 5412ESSQT 48" x 30"Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT4830086THI-BT	Rev. 15
SEE BILL OF MATERIAL ON LAST PAGE	0

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSQT4830086THI-BT 0 16

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No.	Revisions	Date	By/Par

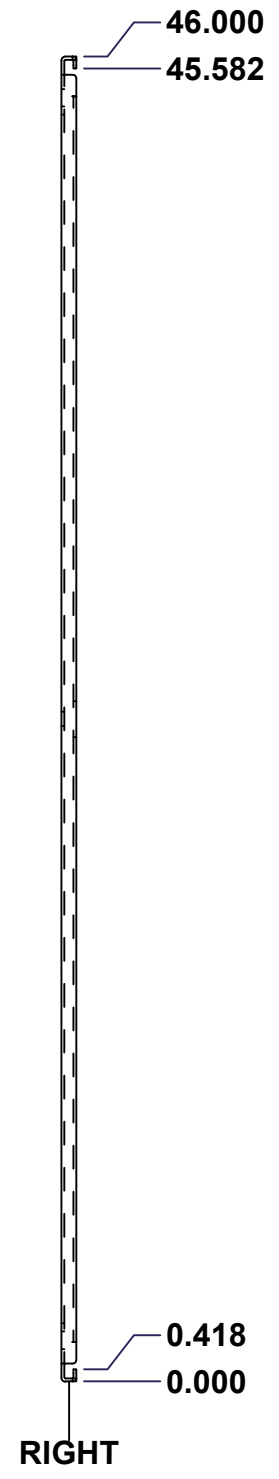
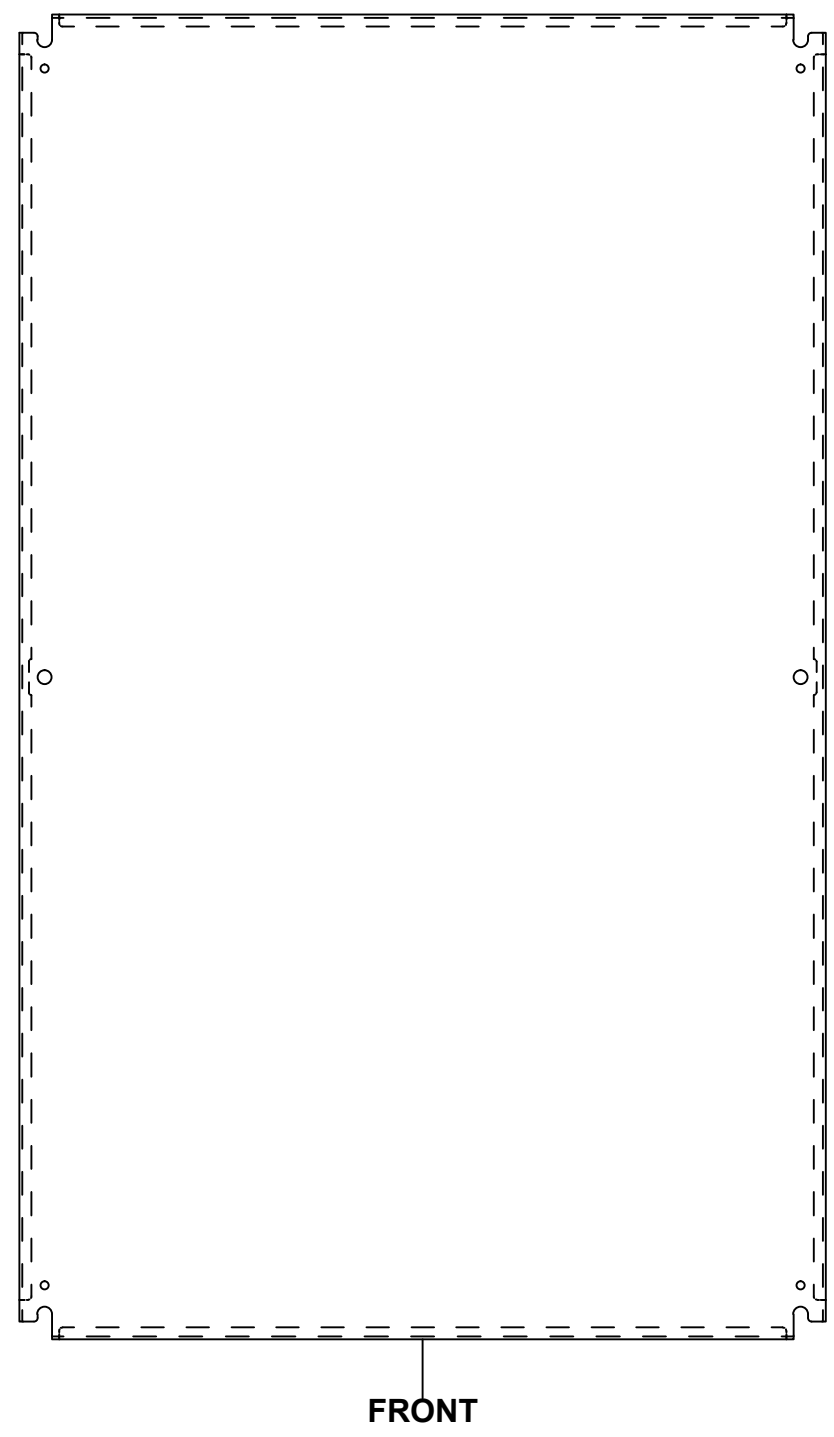
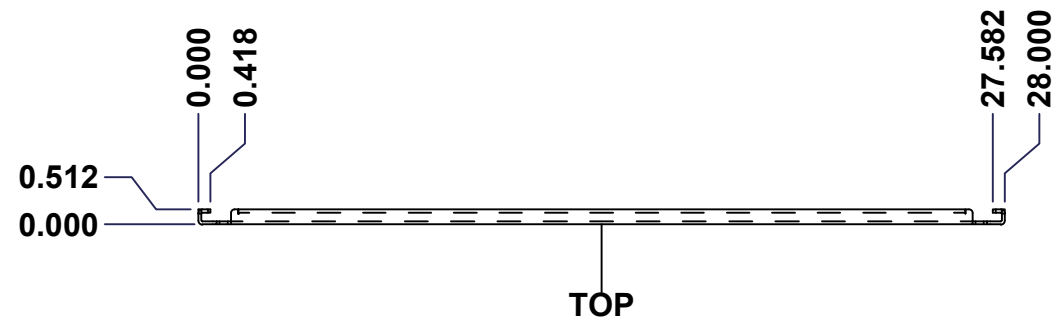
Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSQT 48" x 30" Cover Insulation		
Part Number Numéro Pièce	Rev. 0	16 / 16
5412ESSQT4830086THI-C		

SEE BILL OF MATERIAL ON LAST PAGE

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No.	Revisions	Date	By/Par

Isometric View

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	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
881 SP4830G	0 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4830G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

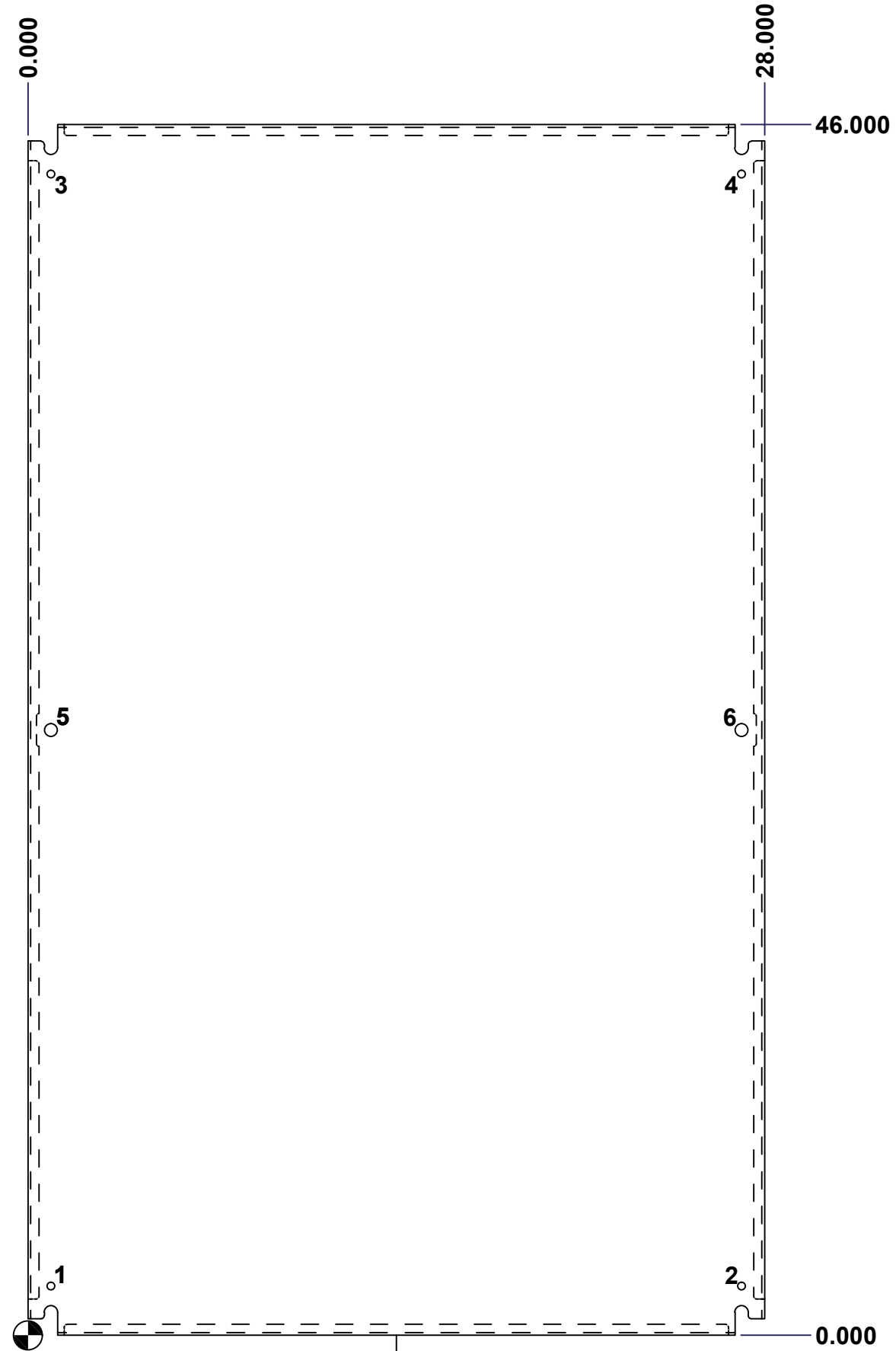
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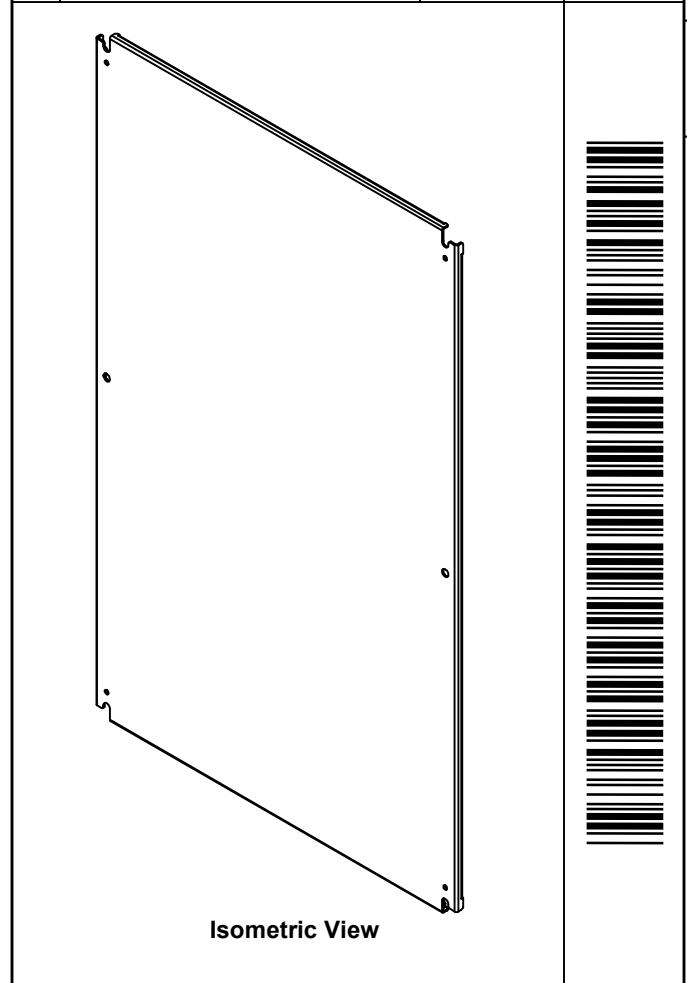
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	44.125	GROUND HOLE (RND Ø0.290)
4	27.125	44.125	GROUND HOLE (RND Ø0.290)
5	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	23.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



FRONT



		Flatness Aplatissement Max 3.0mm Projection
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Date Date 23-Jan-07
Customer Client		
Drawn By / Dessiné Par	BoxCad	
Material / Matière	See Part List	
Color / Couleur	See Part List	Finish / Fini: See Part List
Description	881 SP - Inner Panel	
Part Number / Numéro Pièce	881 SP4830G	Detail Rev. Rev. 2 0