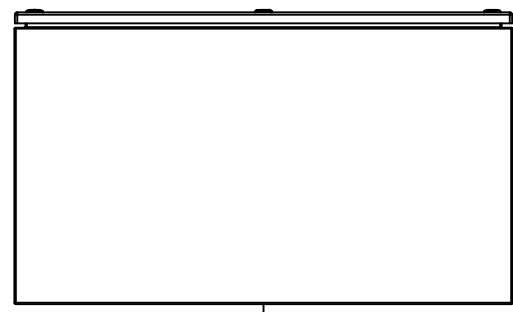
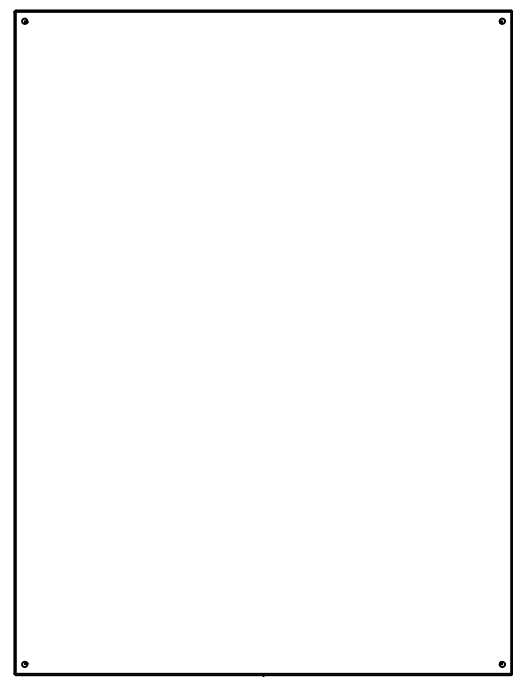


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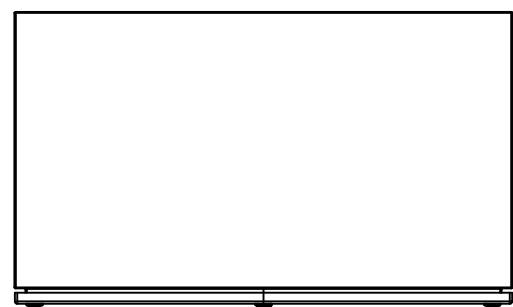
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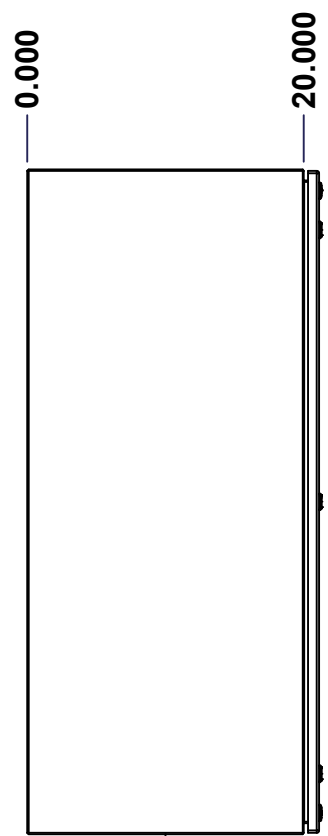
TOP



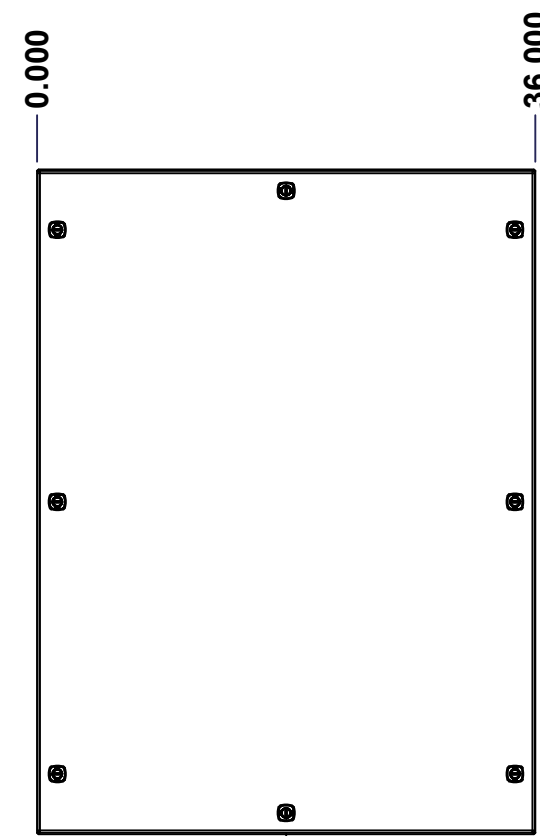
BACK



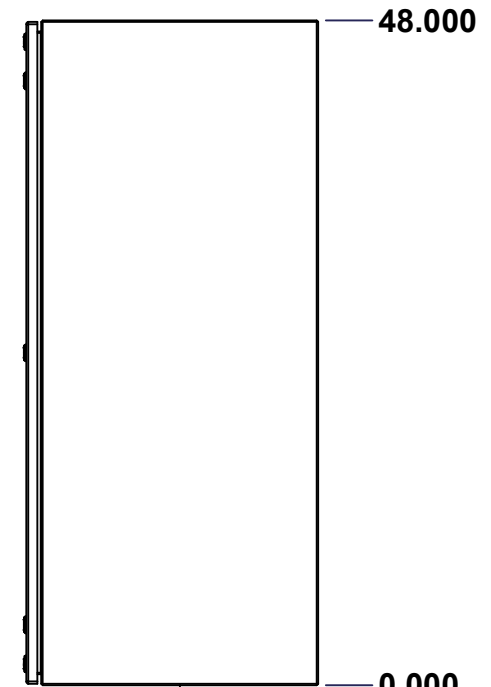
BOTTOM



LEFT

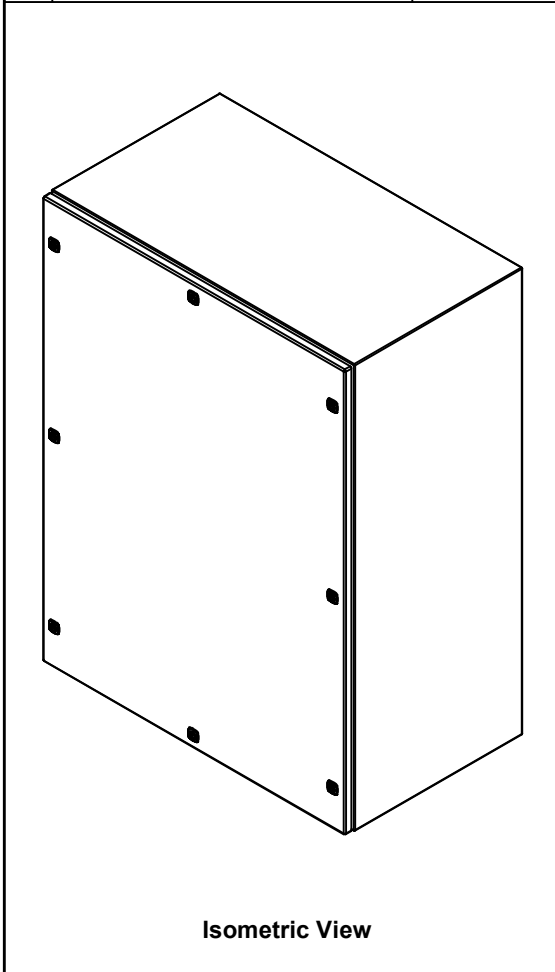


FRONT

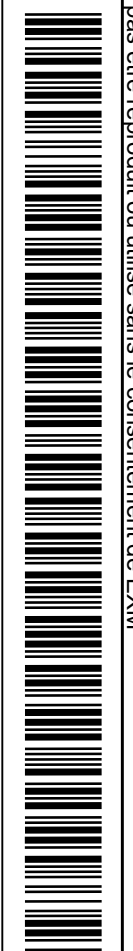


RIGHT


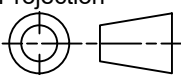
No.	Revisions	Date	By/Par



Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 48" x 36" x 20" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESSQT4836206	0	9

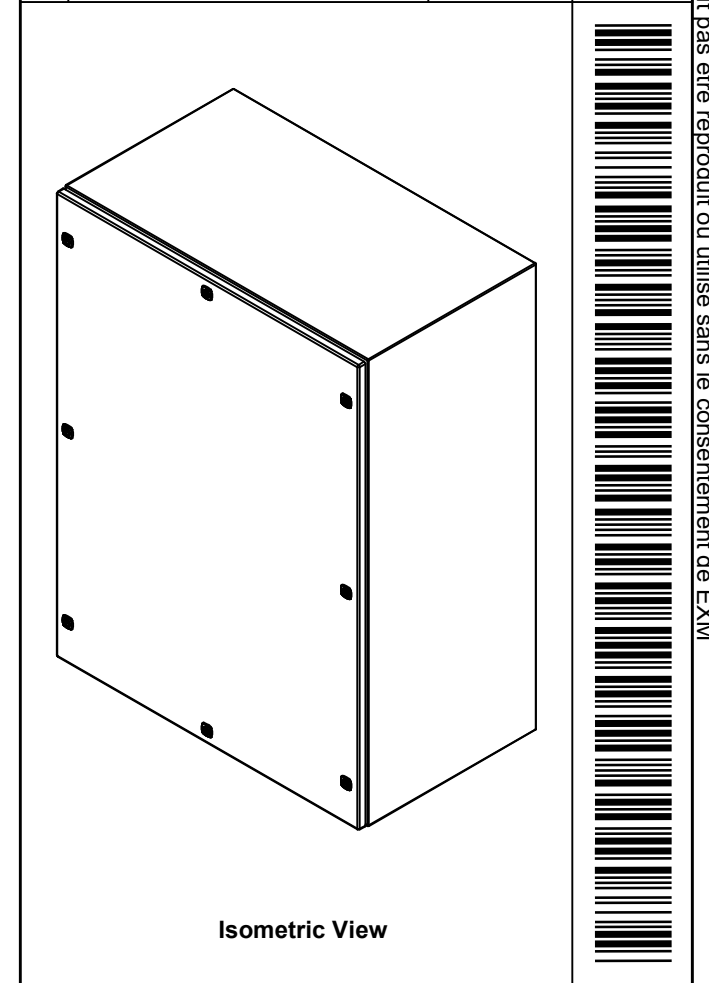
SEE BILL OF MATERIAL ON LAST PAGE

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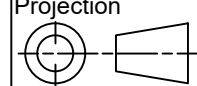
NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



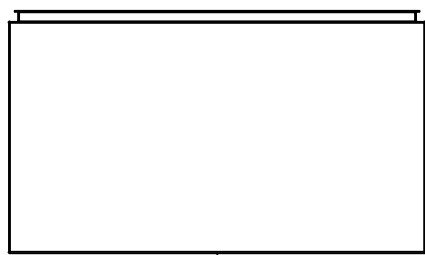
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4836G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	5412ESSQT4836206C	0	5412ESSQT 48" x 36" Cover
1	5412ESSQT4836206B	0	5412ESSQT 48" x 36" x 20" Body
Qty	Part Number	Rev	Description
Parts List			

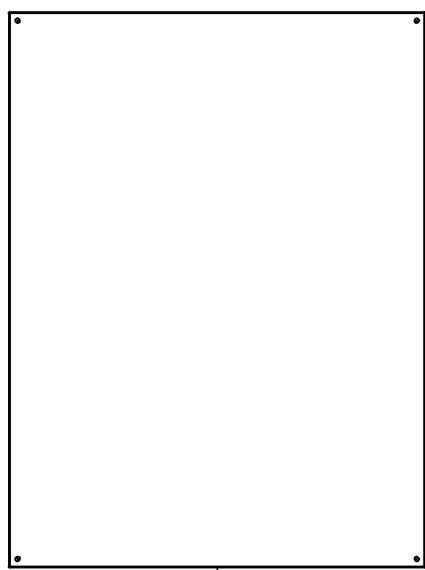
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 48" x 36" x 20" Assembly		
Part Number Numéro Pièce	Rev.	2
5412ESSQT4836206	0	9

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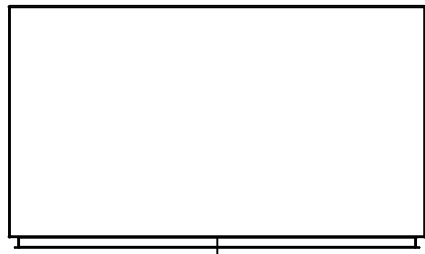
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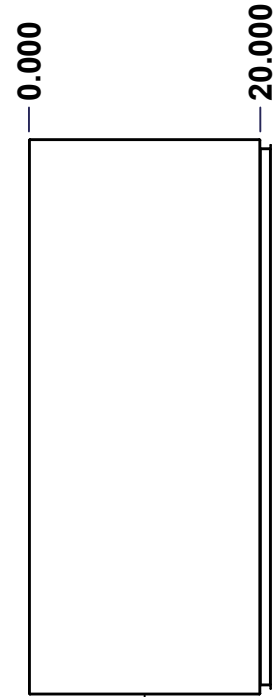
TOP



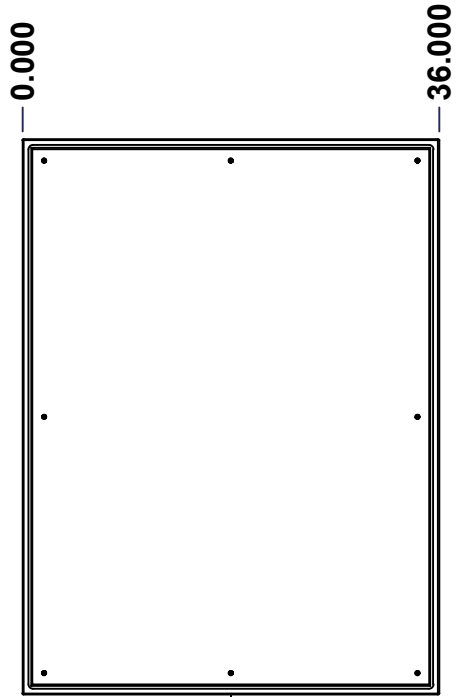
BACK



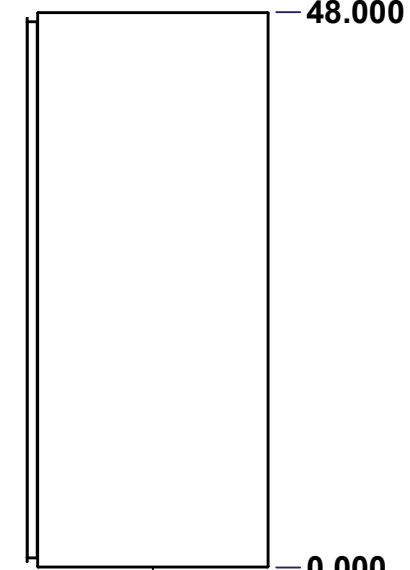
BOTTOM



LEFT

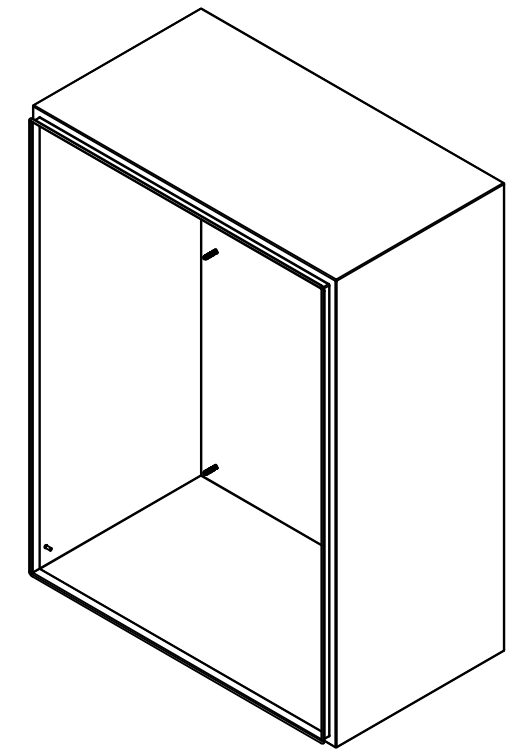


FRONT

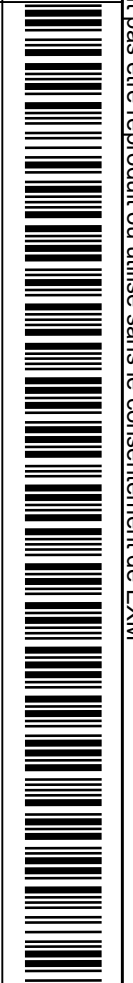


RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 03-Feb-26
Material Matière 14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSQT 48" x 36" x 20" Body	Detail Rev.
Part Number Numéro Pièce 5412ESSQT4836206B	Rev. 0

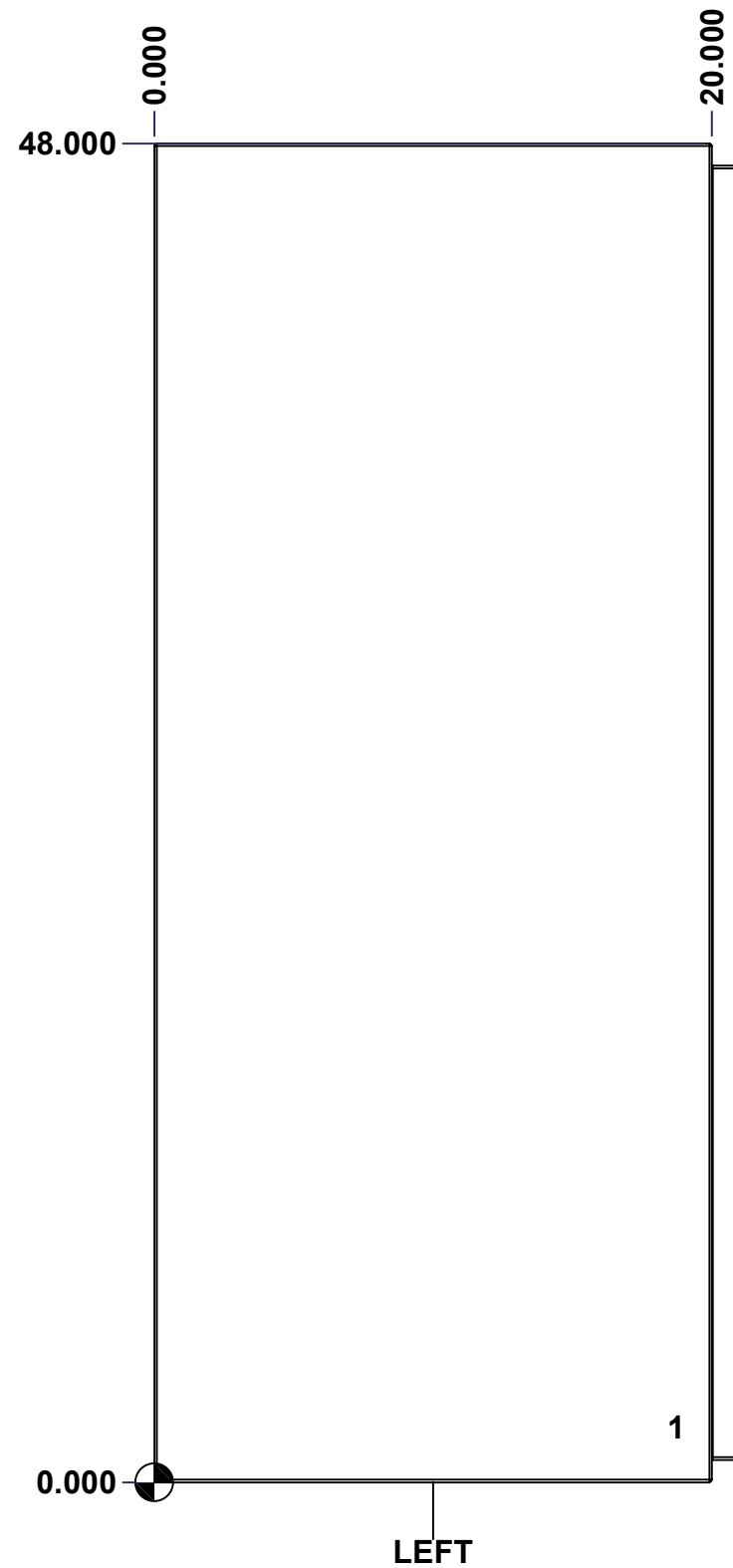
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3
9

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSQT 48" x 36" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESSQT4836206B	0	4 9

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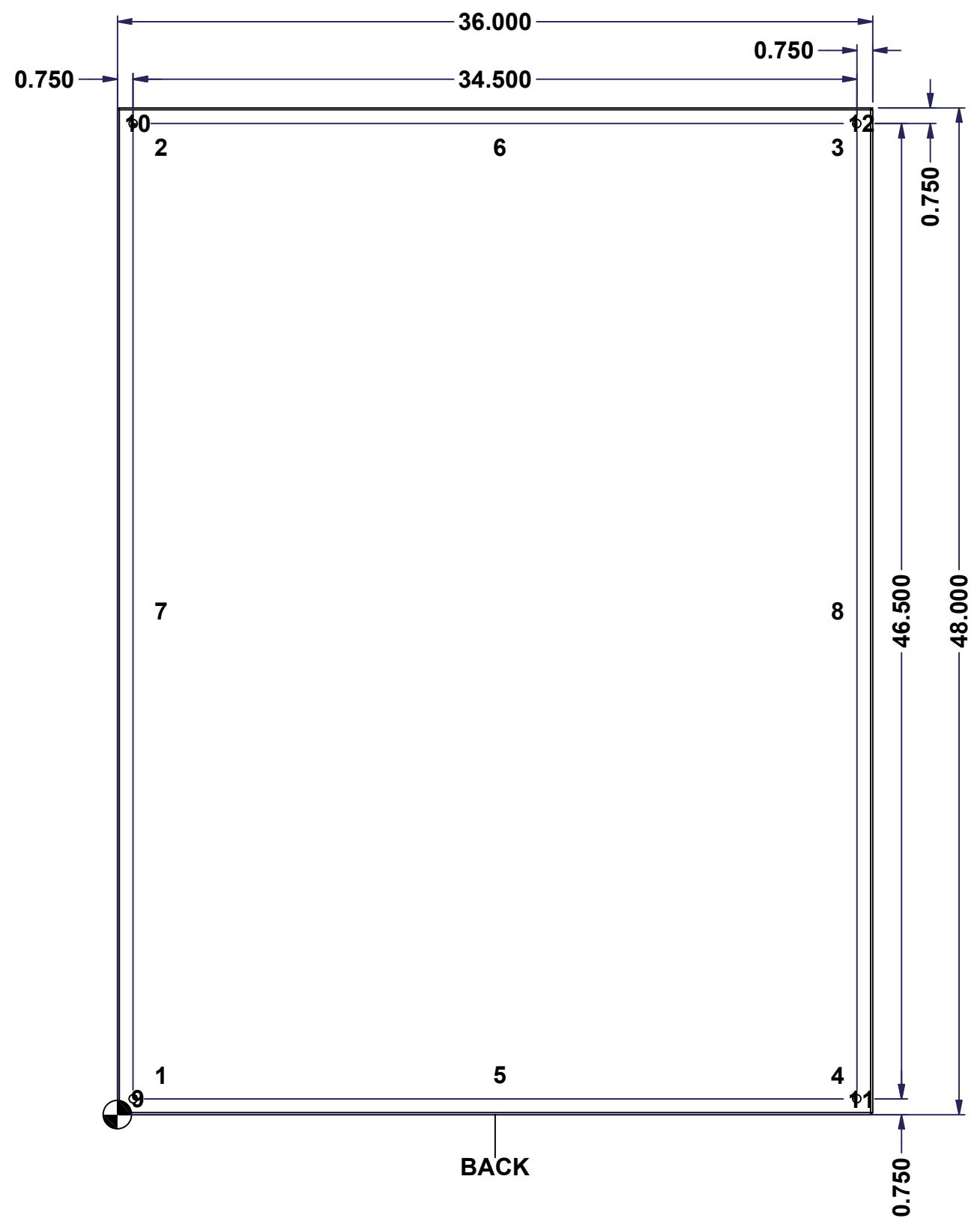
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	34.125	46.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	18.000	1.875	IP STUD M8 x 35mm (Inside)
6	18.000	46.125	IP STUD M8 x 35mm (Inside)
7	1.875	24.000	IP STUD M8 x 35mm (Inside)
8	34.125	24.000	IP STUD M8 x 35mm (Inside)

9	0.750	0.750	RND Ø0.390
10	0.750	47.250	RND Ø0.390
11	35.250	0.750	RND Ø0.390
12	35.250	47.250	RND Ø0.390

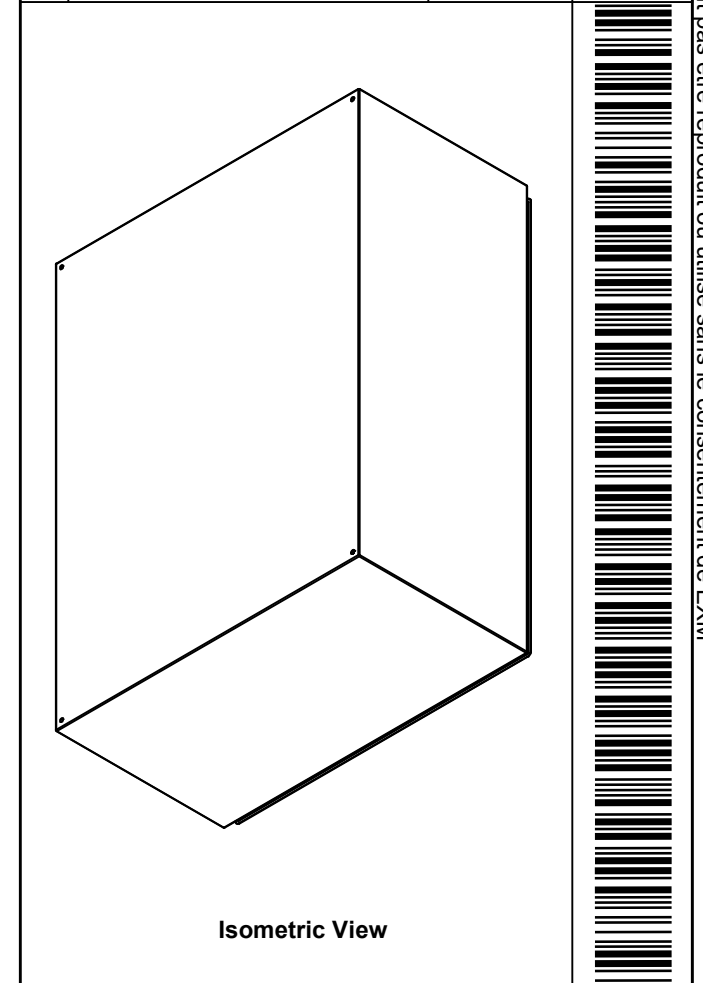



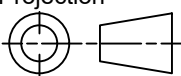
	Description	Status	
	5412ESSQT 48" x 36" x 20" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
	5412ESSQT4836206B		

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No.	Revisions	Date	By/Par



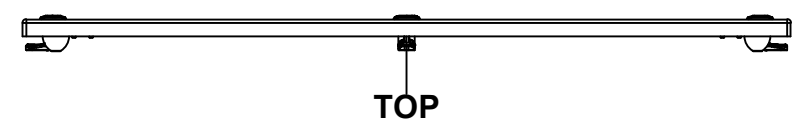
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 03-Feb-26
Material / Matière: 14 Ga Stainless Steel 316 (1.7mm)		
Color / Couleur: Unpainted	Finish / Fini: Brushed	
Description: 5412ESSQT 48" x 36" x 20" Body		Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT4836206B		Rev. 0

Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSQT4836206B-P	0	5412ESSQT 48" x 36" x 20" Body Part
Parts List			

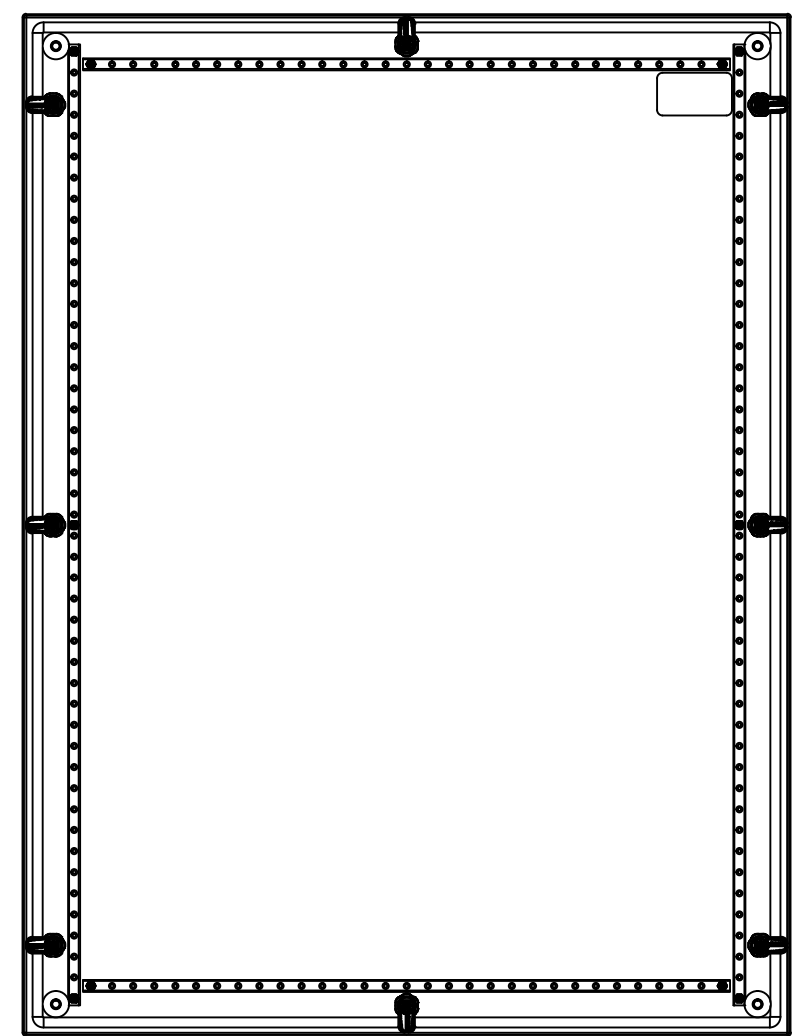
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9

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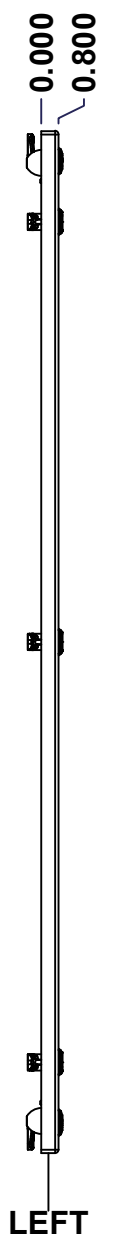
TOP



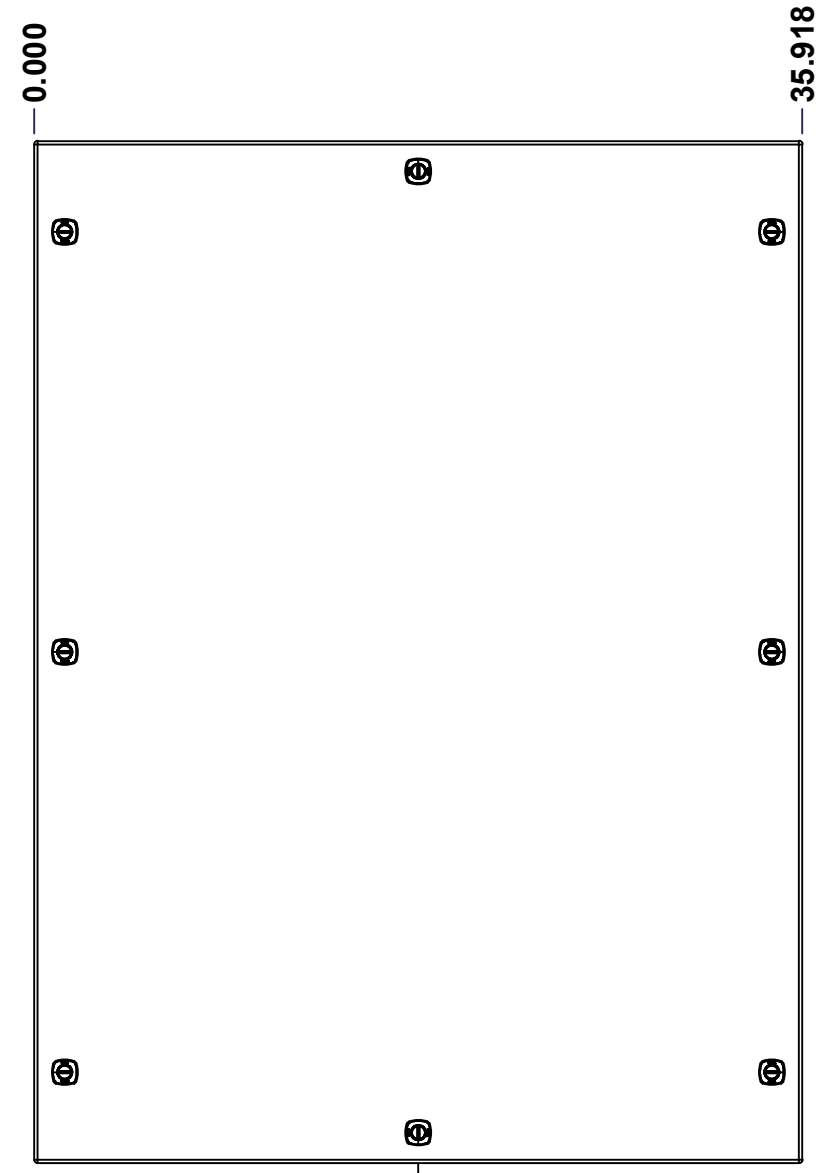
BACK



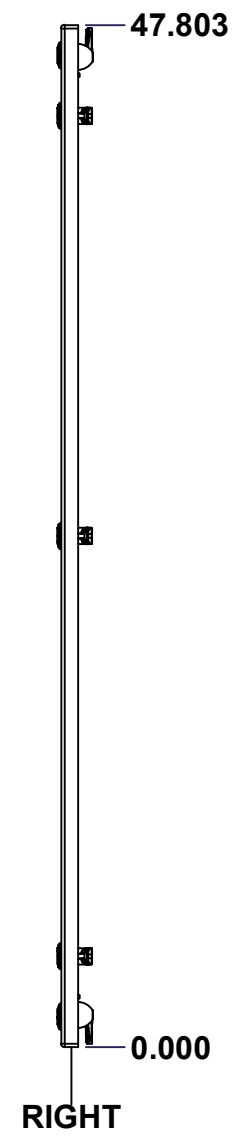
BOTTOM



LEFT



FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Unpainted	Finish Fini
Description		Detail Rev.	
5412ESSQT 48" x 36" Cover			
Part Number Numéro Pièce		Rev.	7
5412ESSQT4836206C		0	9

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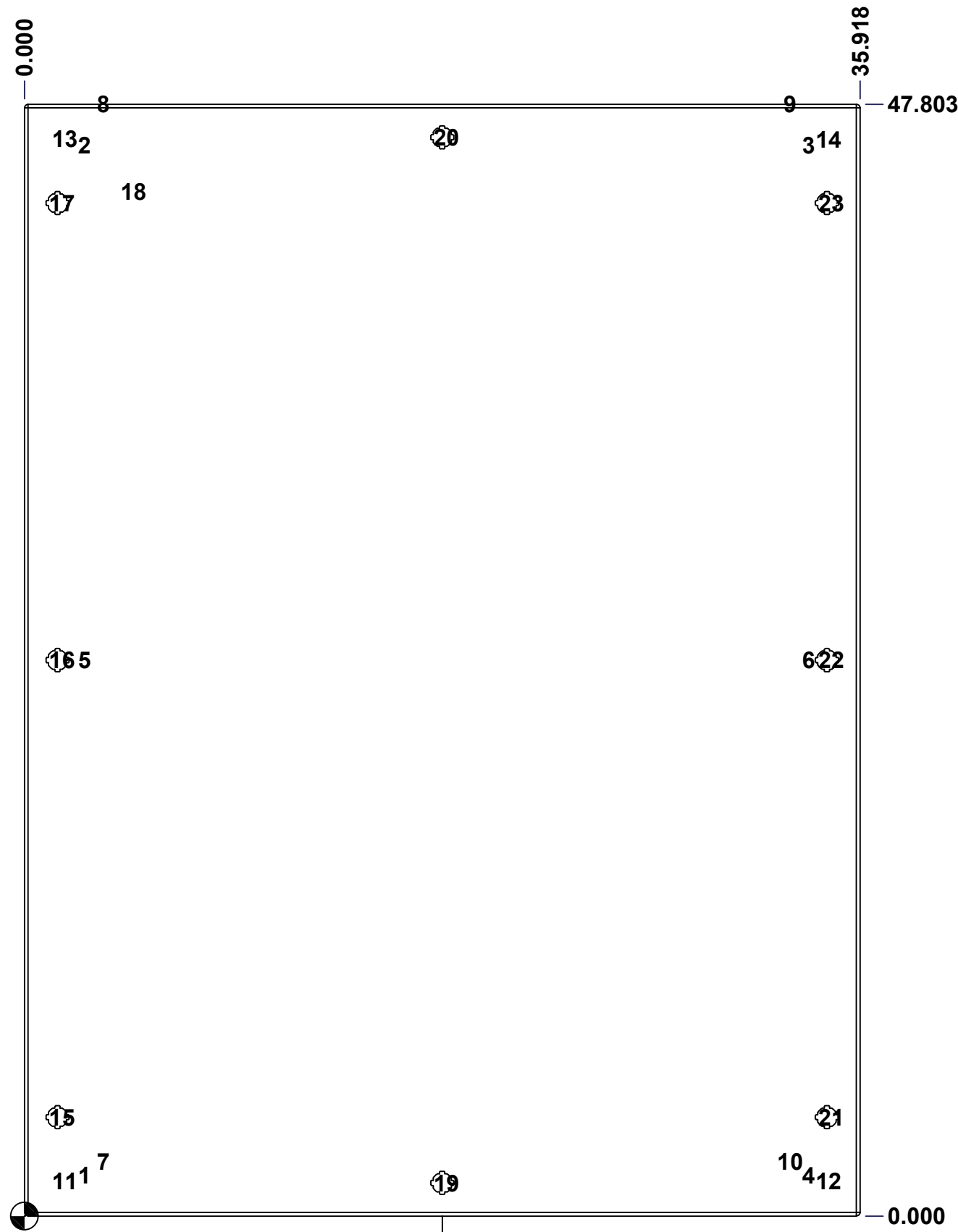
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.756	STUD M6 x 18mm (Inside)
2	2.401	46.047	STUD M6 x 18mm (Inside)
3	33.517	46.047	STUD M6 x 18mm (Inside)
4	33.517	1.756	STUD M6 x 18mm (Inside)
5	2.401	23.902	STUD M6 x 18mm (Inside)
6	33.517	23.902	STUD M6 x 18mm (Inside)
7	3.195	2.350	STUD M6 x 18mm (Inside)
8	3.195	47.803	STUD M6 x 18mm (Inside)
9	32.723	47.803	STUD M6 x 18mm (Inside)
10	32.723	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	34.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	46.303	STUD M6 x 18mm (Inside)
14	34.368	46.303	STUD M6 x 18mm (Inside)

15	1.424	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°
16	1.424	23.902	LOCK 880 SCQ4-SLSS6 @ 180.0°
17	1.424	43.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
18	4.500	44.053	LABEL_EXM (Inside)
19	17.959	1.424	LOCK 880 SCQ4-SLSS6 @ 270.0°
20	17.959	46.379	LOCK 880 SCQ4-SLSS6 @ 90.0°
21	34.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°
22	34.494	23.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
23	34.494	43.553	LOCK 880 SCQ4-SLSS6 @ 0.0°



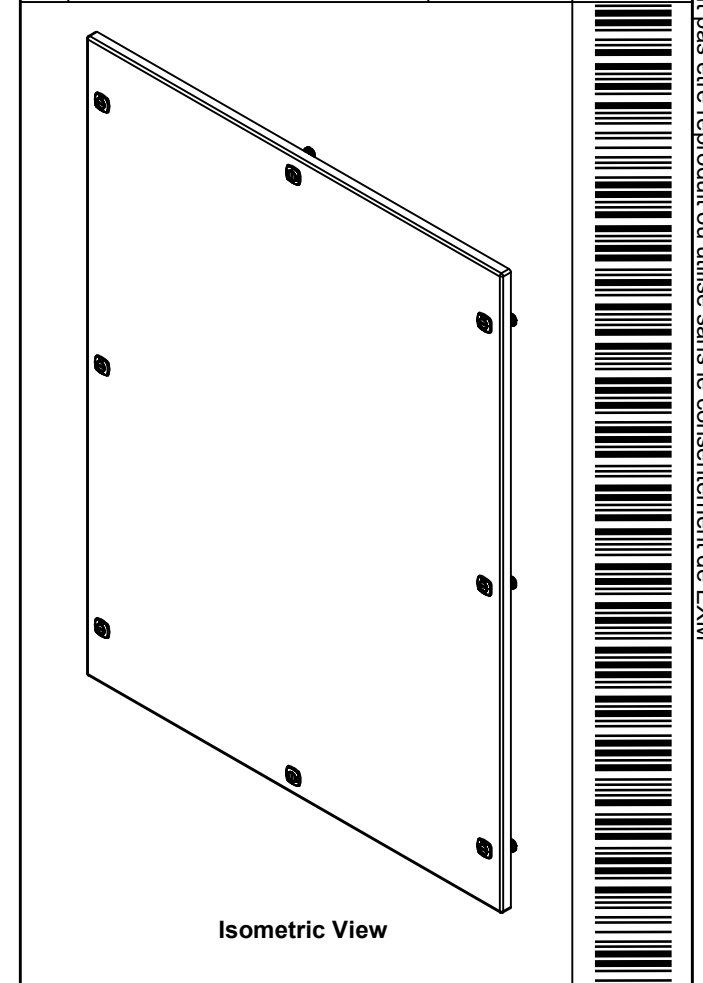
FRONT

	Description	Status
	5412ESSQT 48" x 36" Cover	(NULL)
	Part Number	Rev.
	Numéro Pièce 5412ESSQT4836206C	8 0

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No.	Revisions	Date	By/Par




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Flatness
 Aplatissement
 Max 3.0mm
Projection


Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 03-Feb-26
Material / Matière: 14 Ga Stainless Steel 316 (1.7mm)	

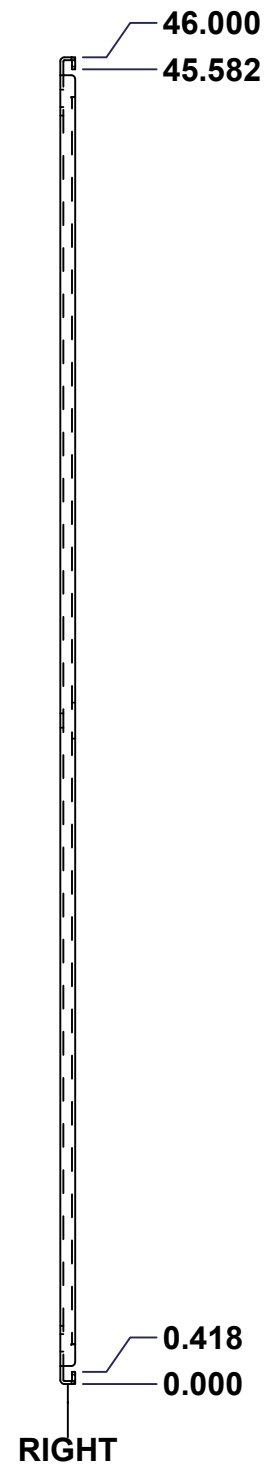
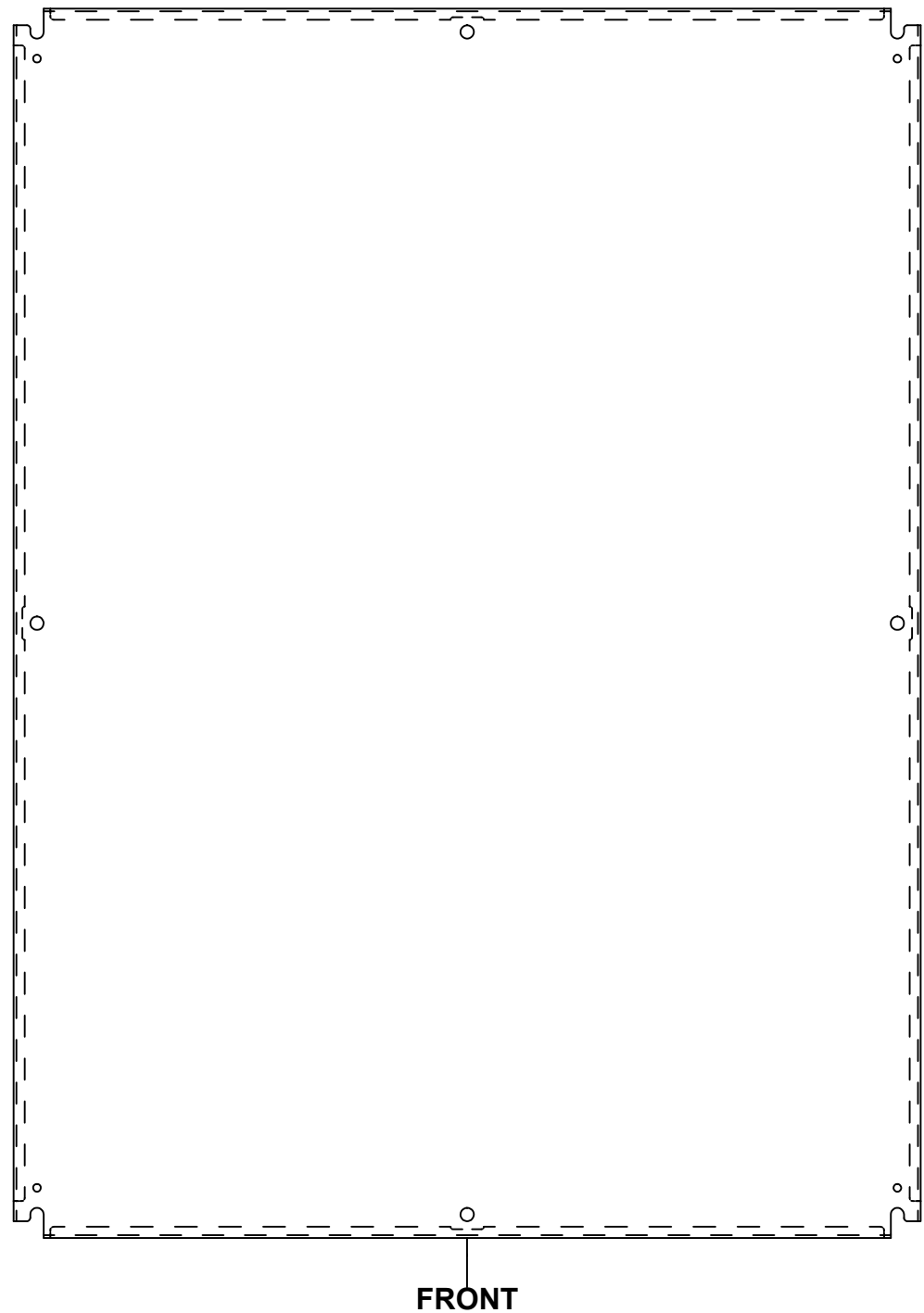
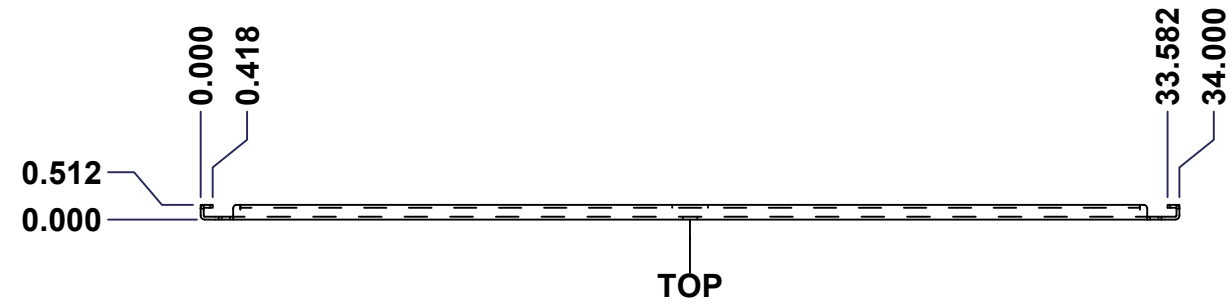
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSQT 48" x 36" Cover	
Detail Rev.	

Part Number / Numéro Pièce: 5412ESSQT4836206C	Rev. 0	9
--	--------	---

QTY	Part Number	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
8	STK-K-12590	7	5412 ESS 1/4 Turn Lock
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	STK-Q-46025-36-3	6	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
14	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSQT4836206G	0	5412ESSQT 48" x 36" Cover Gasket Part
1	5412ESSQT4836206C-P	0	5412ESSQT 48" x 36" Cover Part
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP4836G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4836G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

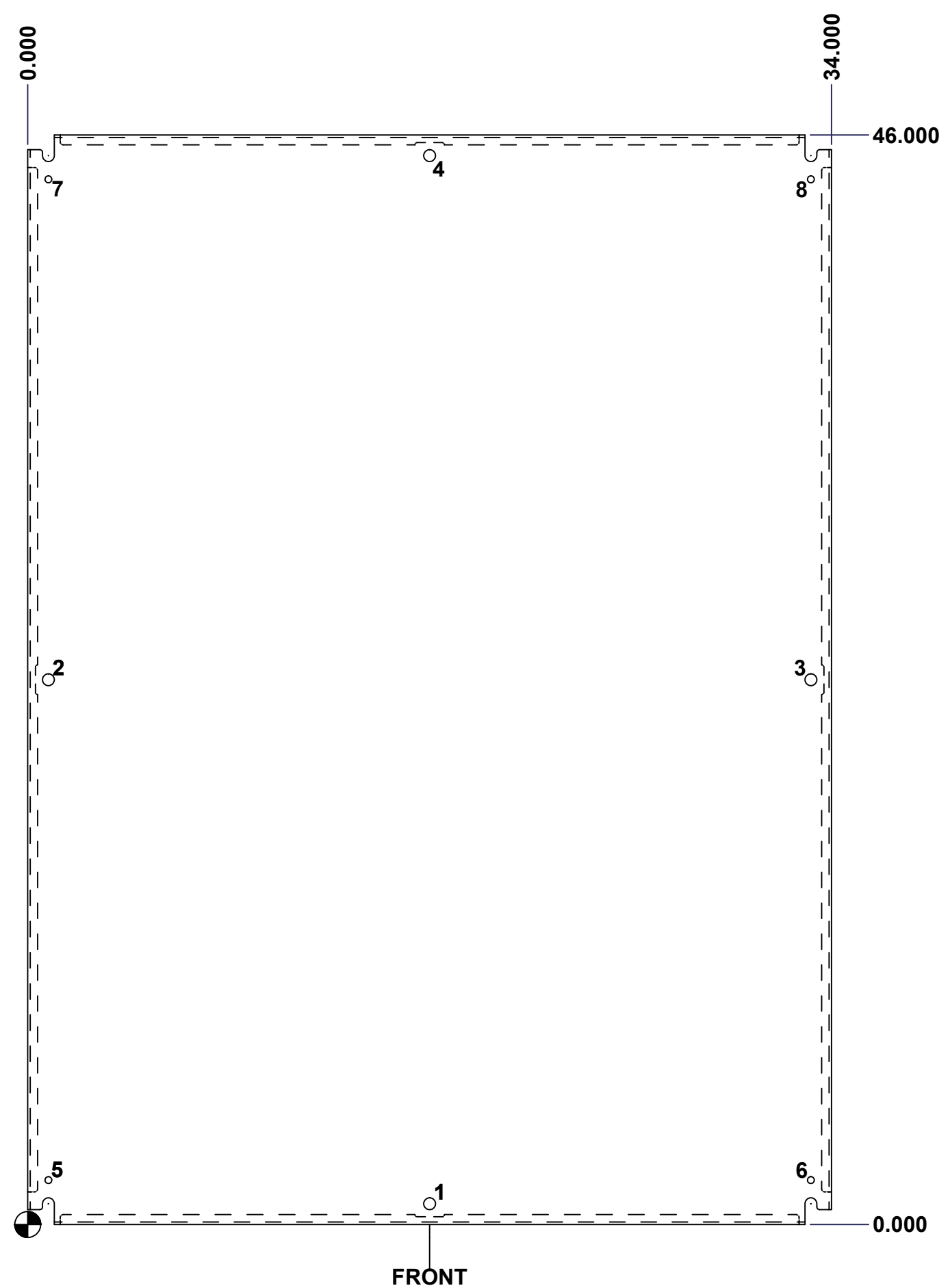
Parts List

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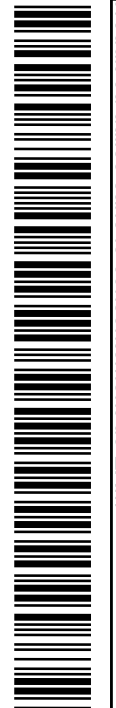
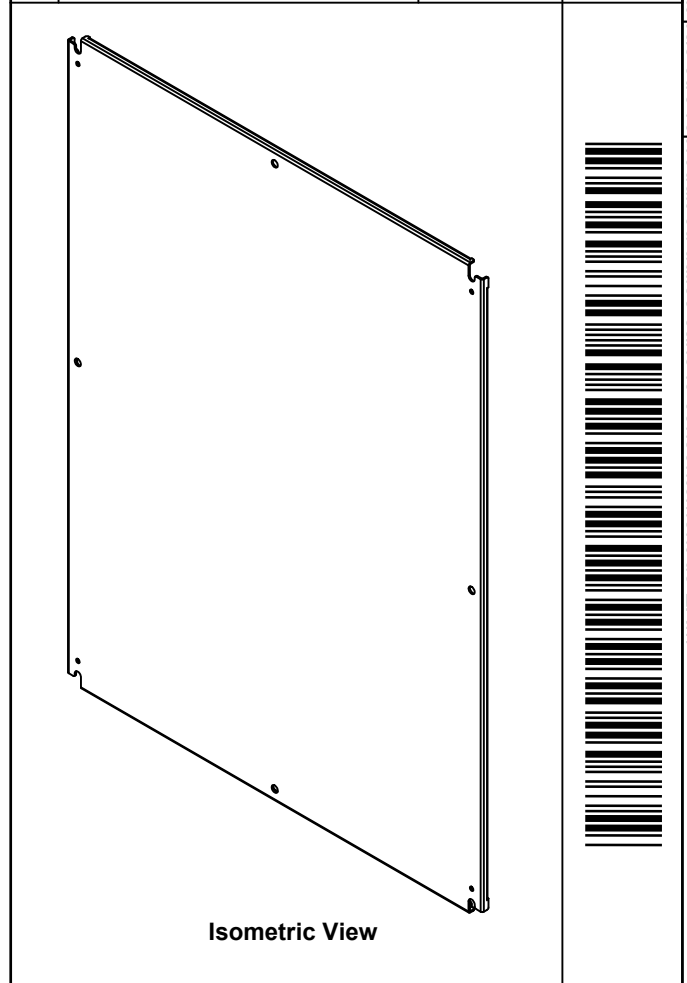
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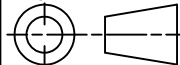
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	23.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	45.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	44.125	GROUND HOLE (RND Ø0.290)
8	33.125	44.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP4836G	Rev. 2 0