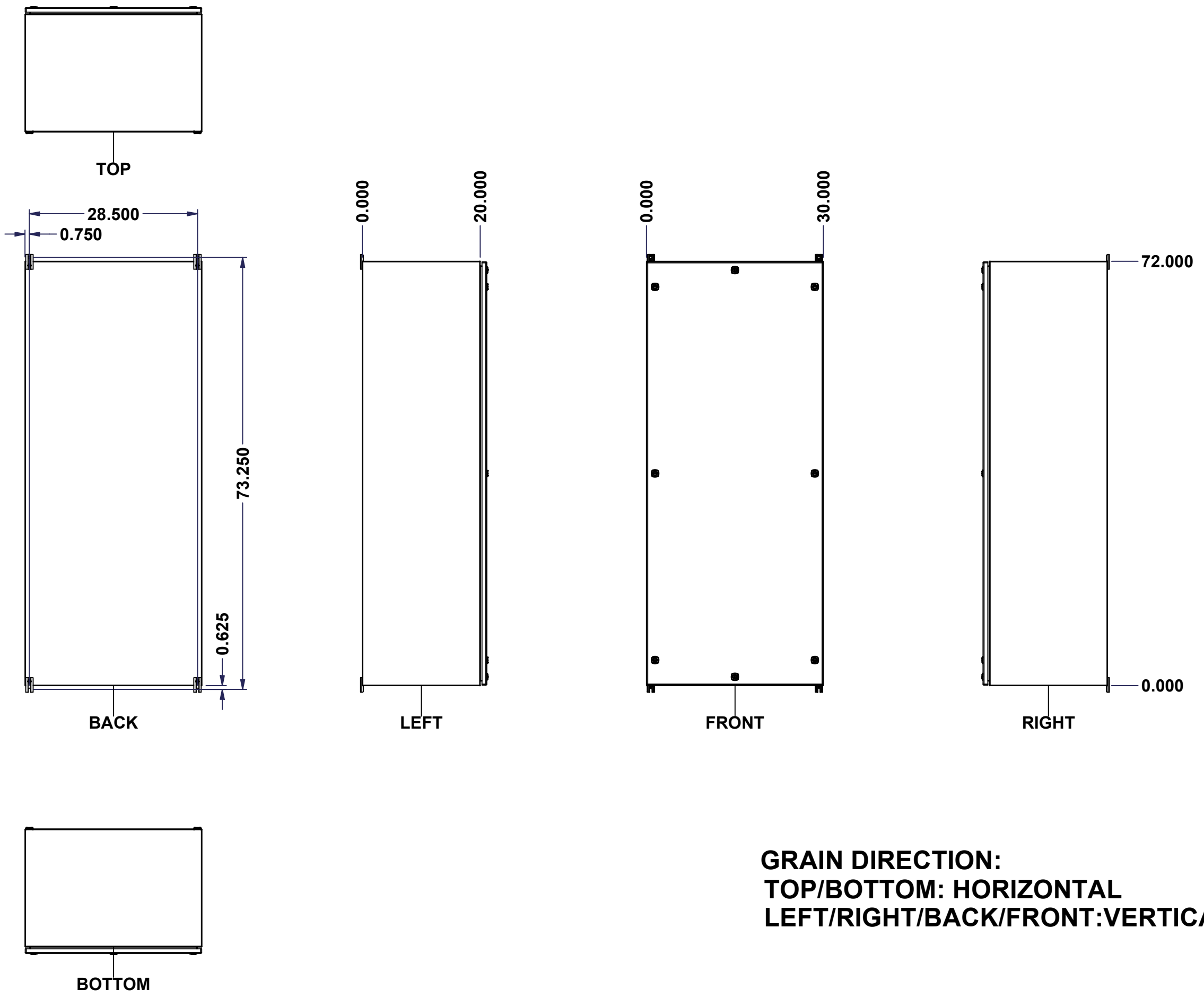
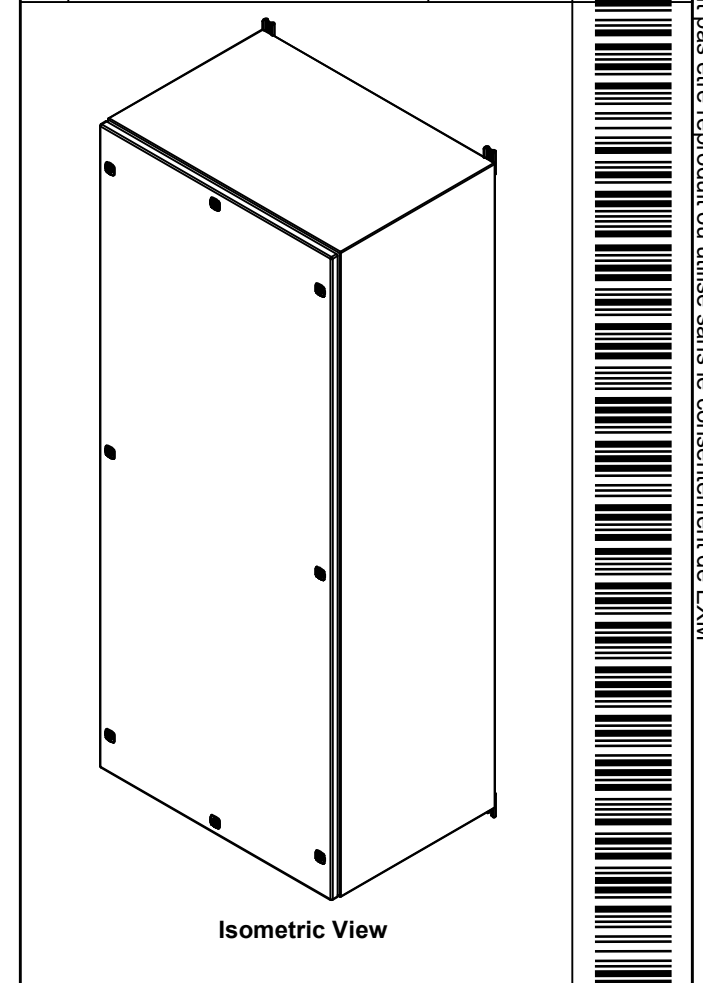


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No.	Revisions	Date	By/Par



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

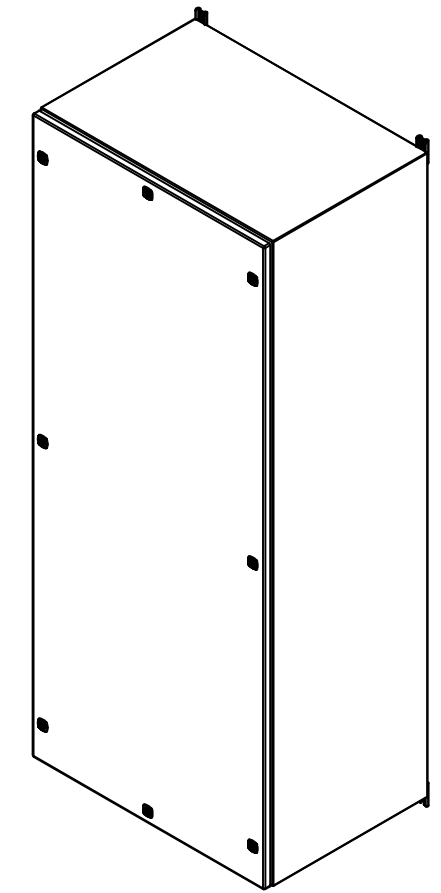
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 26-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 72" x 30" x 20" Assembly		
Part Number Numéro Pièce	Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE	5412ESSQT7230206TH	0

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



Isometric View



PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	STK-K-01800	5	5412 ES Accessory Kit
6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP7230G	0	881 SP - Inner Panel
1	5412ESSQT7230206THC	0	5412ESSQT 72" x 30" Cover
1	5412ESSQT7230206THB	0	5412ESSQT 72" x 30" x 20" Body

Parts List

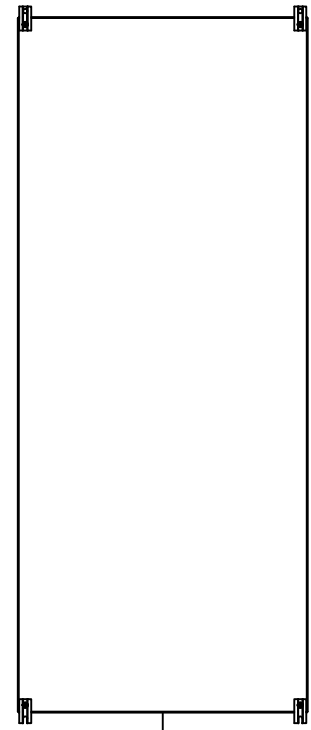
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 26-Feb-26	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini	Brushed
Description			Detail Rev.
5412ESSQT 72" x 30" x 20" Assembly			
Part Number Numéro Pièce		Rev.	2
5412ESSQT7230206TH		0	16

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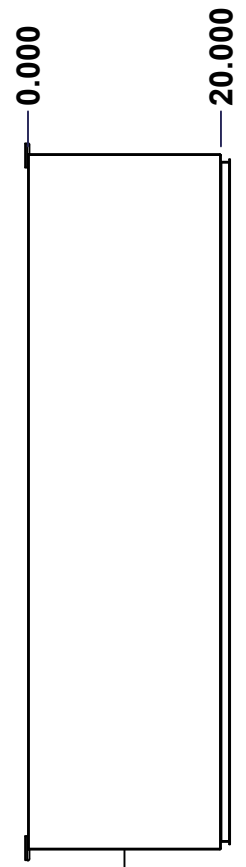
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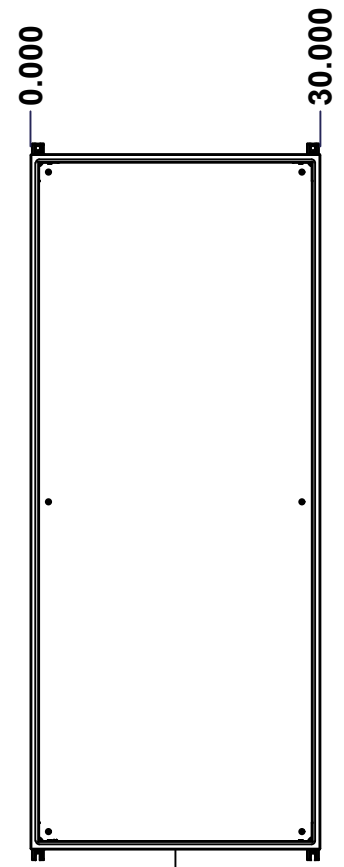
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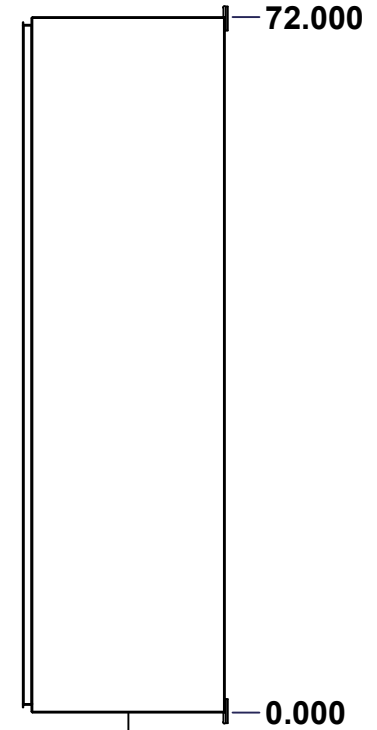
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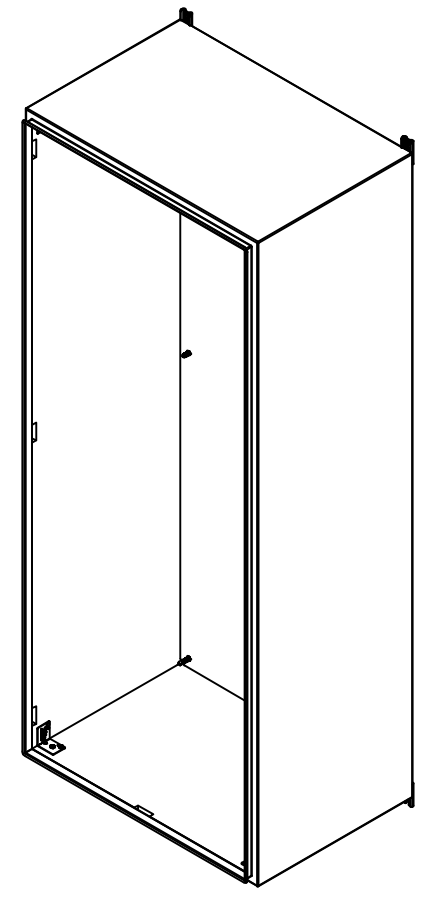
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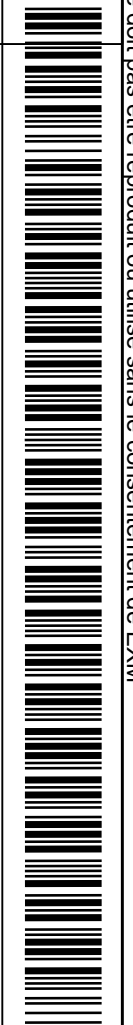
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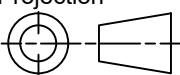
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Isometric View



No.	Revisions	Date	By/Par

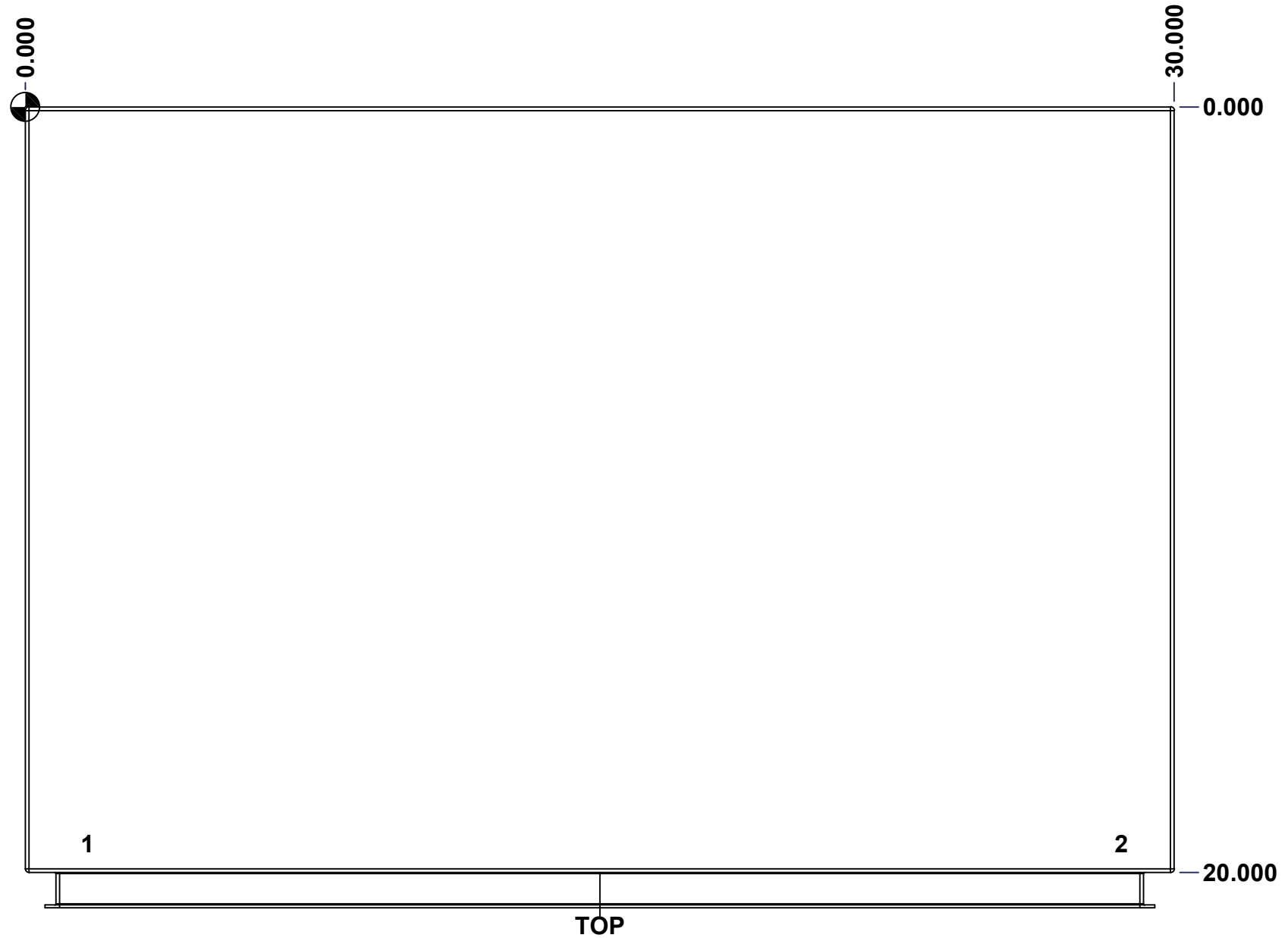
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 26-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 72" x 30" x 20" Body		
Part Number Numéro Pièce	Rev. 0	3 / 16

SEE BILL OF MATERIAL ON LAST PAGE **5412ESSQT7230206THB**

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	19.250	INSUL. STUD M6 x 18mm (Inside)
2	28.500	19.250	INSUL. STUD M6 x 18mm (Inside)

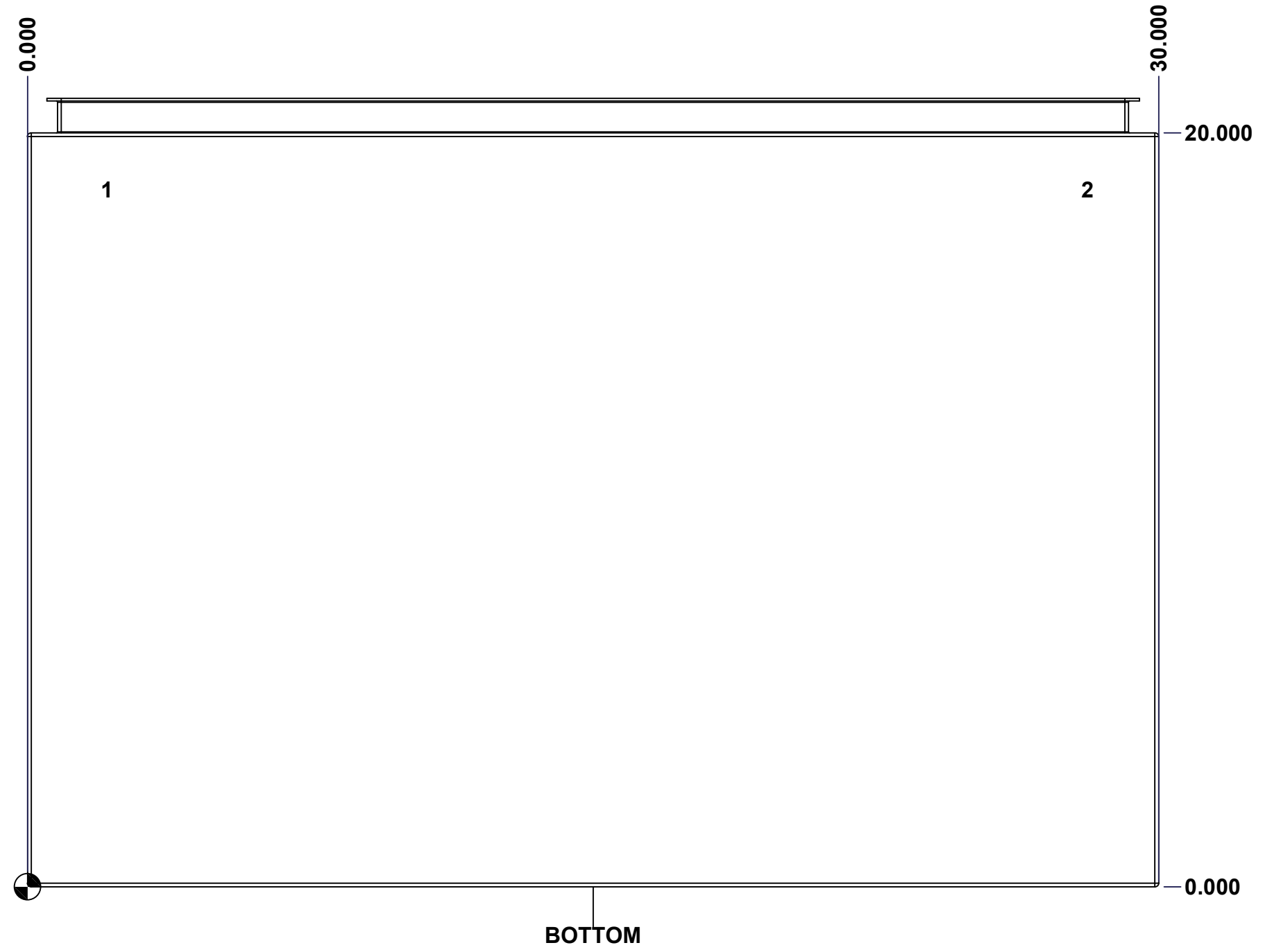


	Description	Status
	5412ESSQT 72" x 30" x 20" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT7230206THB	0
		4
		16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	18.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	18.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSQT 72" x 30" x 20" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT7230206THB	0
		5
		16

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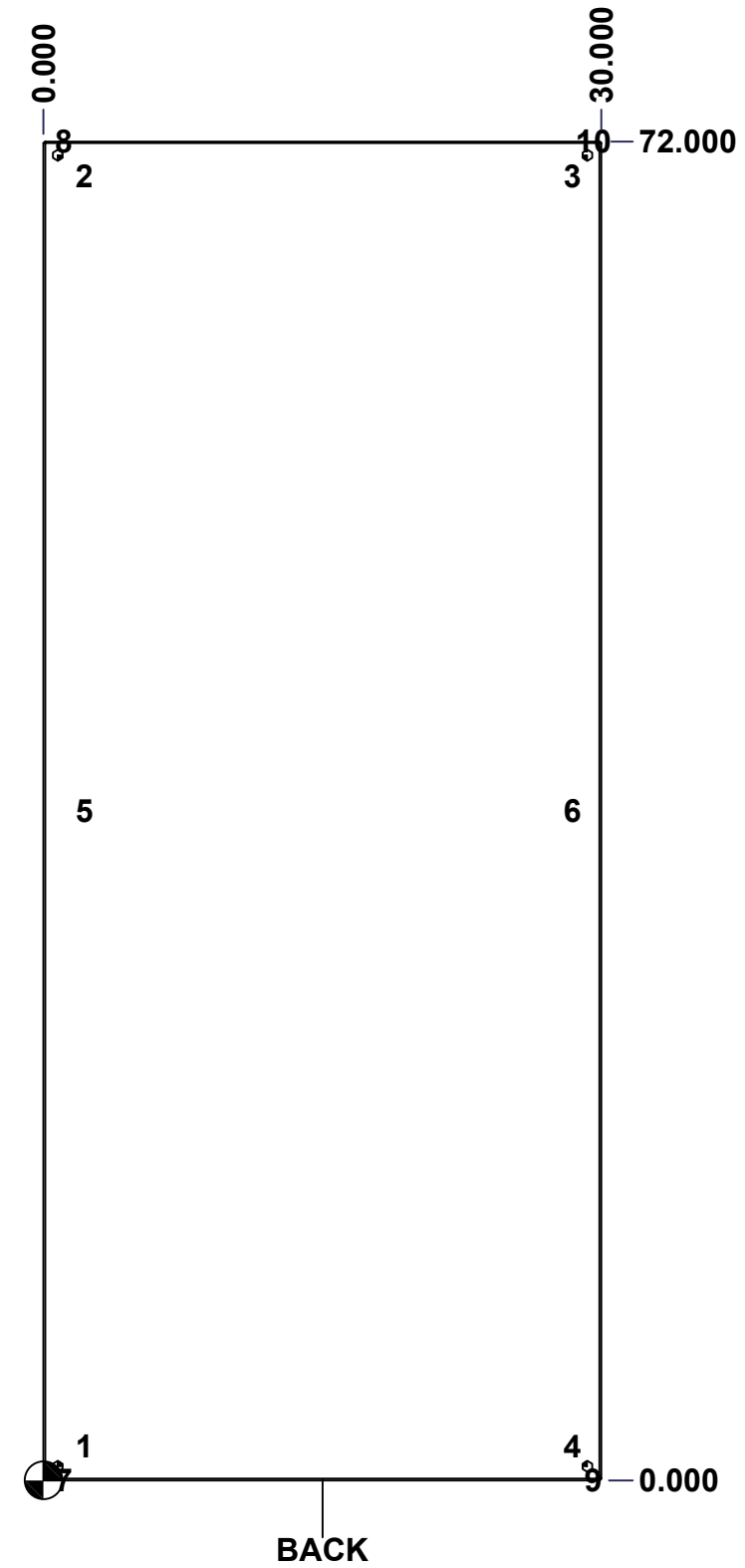
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)

7	0.750	0.000	FOOT 885 ESMF4_OPEN
8	0.750	72.000	FOOT 885 ESMF4_CLOSE
9	29.250	0.000	FOOT 885 ESMF4_OPEN
10	29.250	72.000	FOOT 885 ESMF4_CLOSE

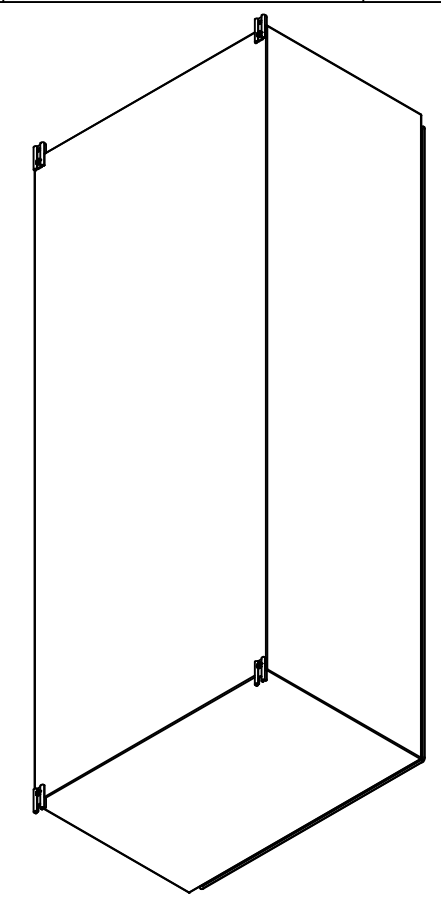


	Description	Status
	5412ESSQT 72" x 30" x 20" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT7230206THB	0 / 6
		16

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No.	Revisions	Date	By/Par



Isometric View

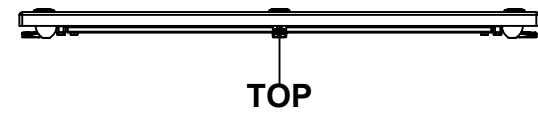


1	885 ESMF4	0	885 ESMF4 Mounting Foot Kit
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSQT7230206TH-RS	0	5412ESSQT 72" x 30" Right Insulation
1	5412ESSQT7230206TH-L S	0	5412ESSQT 72" x 30" Left Insulation
1	5412ESSQT7230206TH-BT	0	5412ESSQT 72" x 30"Bottom Insulation
1	5412ESSQT7230206TH-TP	0	5412ESSQT 72" x 30"Top Insulation
1	5412ESSQT7230206TH-B	0	5412ESSQT 72" x 30" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSQT7230206THB-P	0	5412ESSQT 72" x 30" x 20" Body Part
Qty	Part Number	Rev	Description
Parts List			

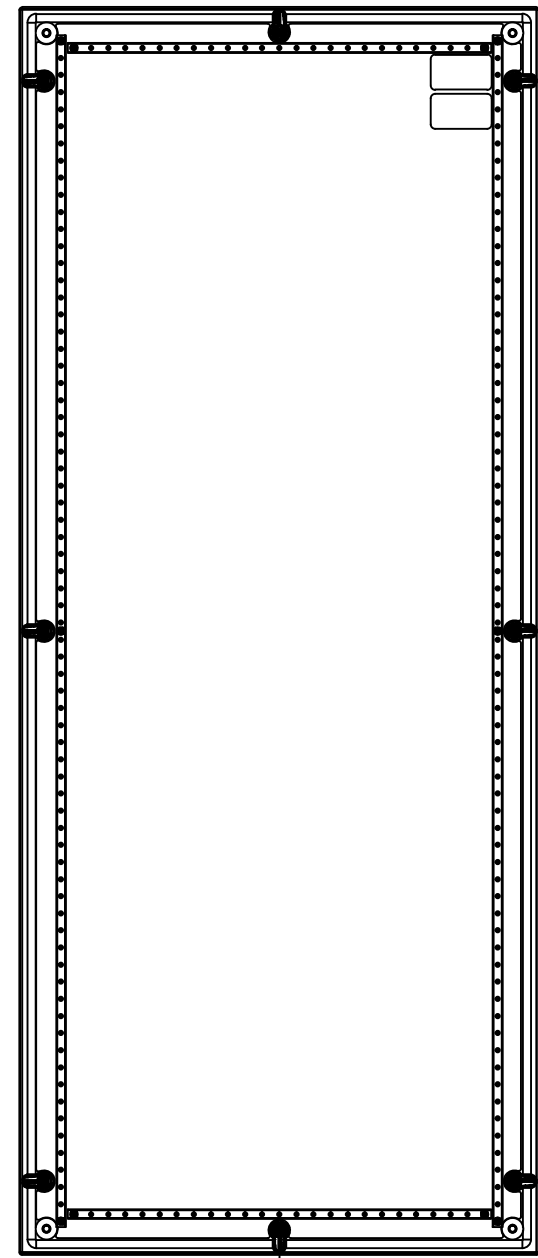
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	<p>Flatness Aplatissement</p> <p>Max 3.0mm</p>
	<p>Projection</p>
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 26-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)
Color Couleur	Unpainted
Finish Fini	Brushed
Description	Detail Rev.
5412ESSQT 72" x 30" x 20" Body	
Part Number Numéro Pièce	Rev. 7
5412ESSQT7230206THB	0

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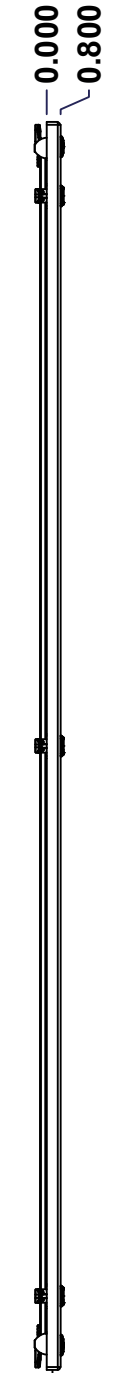
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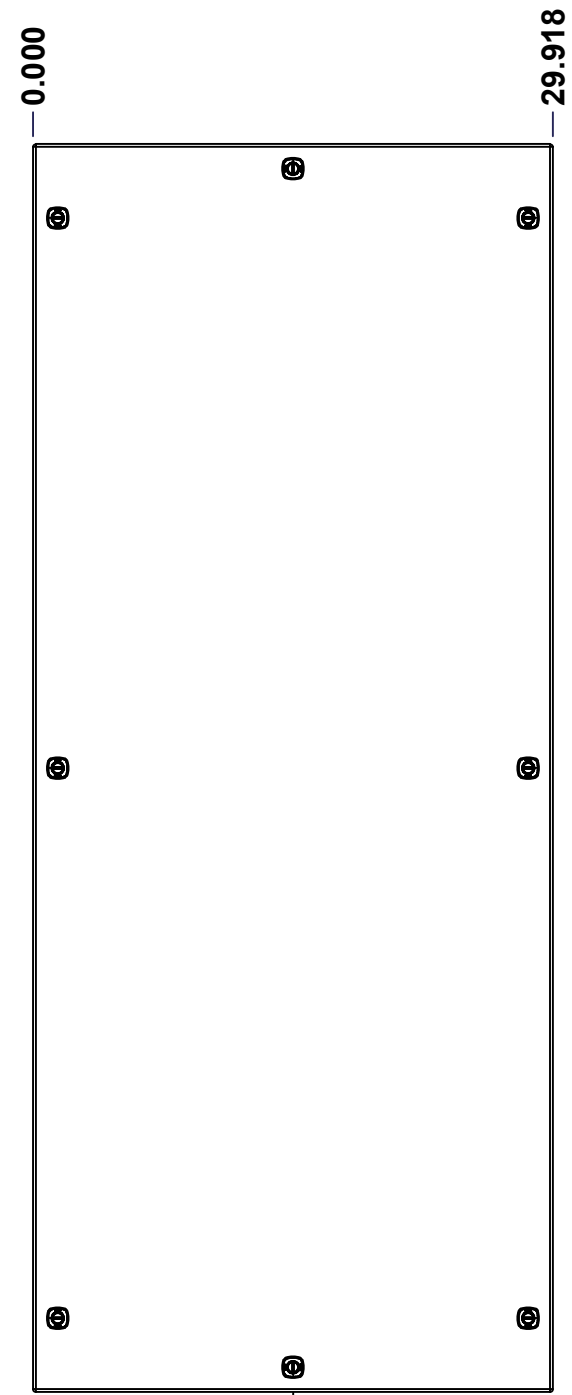
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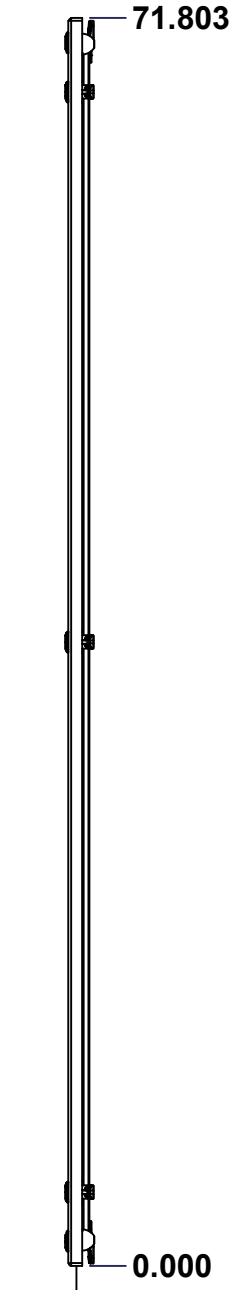
BOTTOM



LEFT

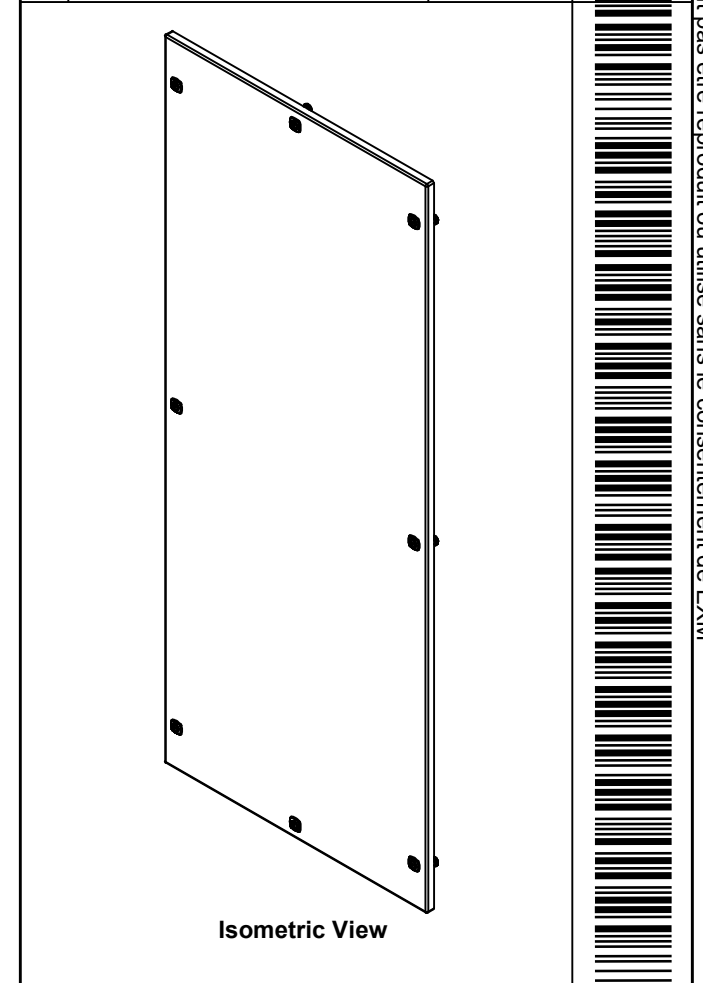


FRONT

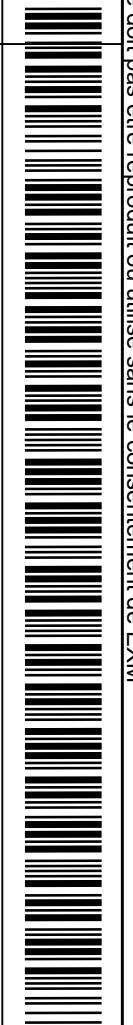



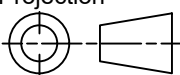
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 26-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSQT 72" x 30" Cover		
Part Number Numéro Pièce	Rev. 8	
	0	16

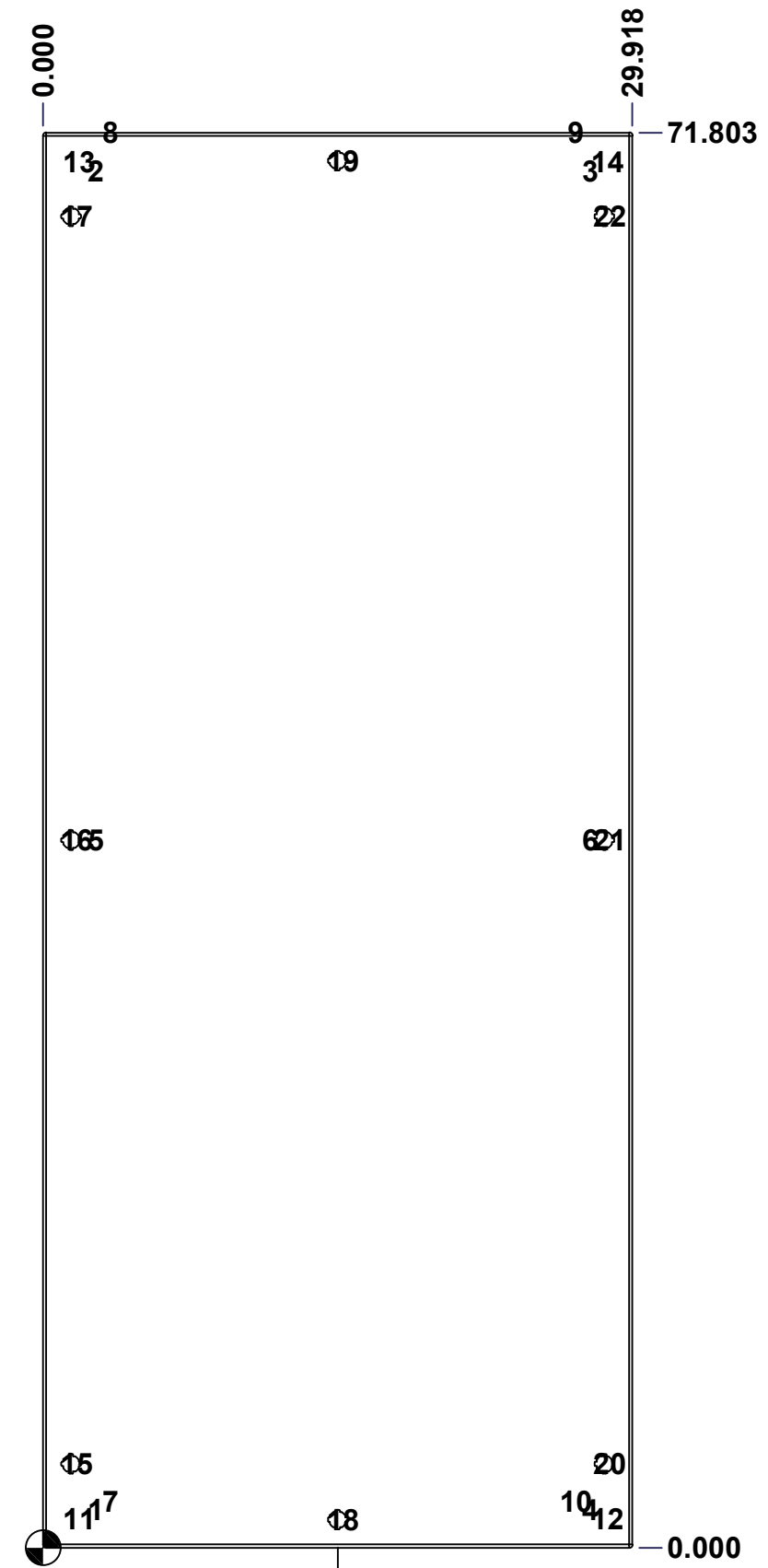
SEE BILL OF MATERIAL ON LAST PAGE **5412ESSQT7230206THC**

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.945	STUD M6 x 18mm (Inside)
2	2.401	69.858	STUD M6 x 18mm (Inside)
3	27.517	69.858	STUD M6 x 18mm (Inside)
4	27.517	1.945	STUD M6 x 18mm (Inside)
5	2.401	35.902	STUD M6 x 18mm (Inside)
6	27.517	35.902	STUD M6 x 18mm (Inside)
7	3.148	2.350	STUD M6 x 18mm (Inside)
8	3.148	71.803	STUD M6 x 18mm (Inside)
9	26.770	71.803	STUD M6 x 18mm (Inside)
10	26.770	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	28.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	70.303	STUD M6 x 18mm (Inside)
14	28.368	70.303	STUD M6 x 18mm (Inside)

15	1.424	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°
16	1.424	35.902	LOCK 880 SCQ4-SLSS6 @ 180.0°
17	1.424	67.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
18	14.959	1.424	LOCK 880 SCQ4-SLSS6 @ 270.0°
19	14.959	70.379	LOCK 880 SCQ4-SLSS6 @ 90.0°
20	28.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°
21	28.494	35.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
22	28.494	67.553	LOCK 880 SCQ4-SLSS6 @ 0.0°



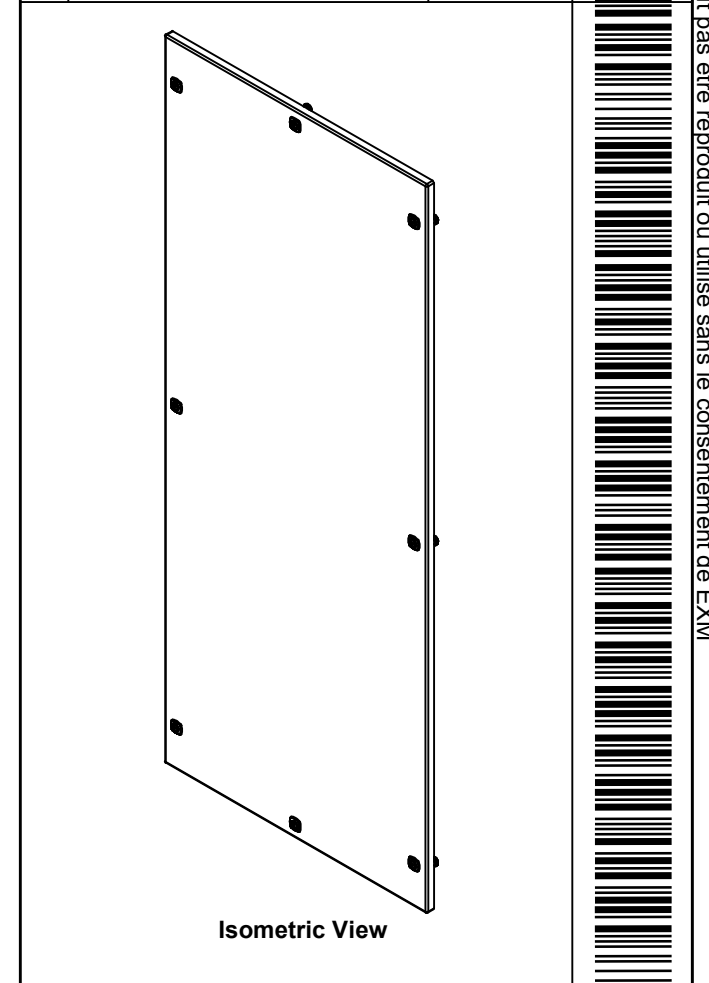
FRONT

	Description	Status
	5412ESSQT 72" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT7230206THC	0 / 9
		16


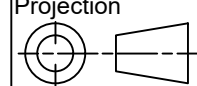
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No.	Revisions	Date	By/Par

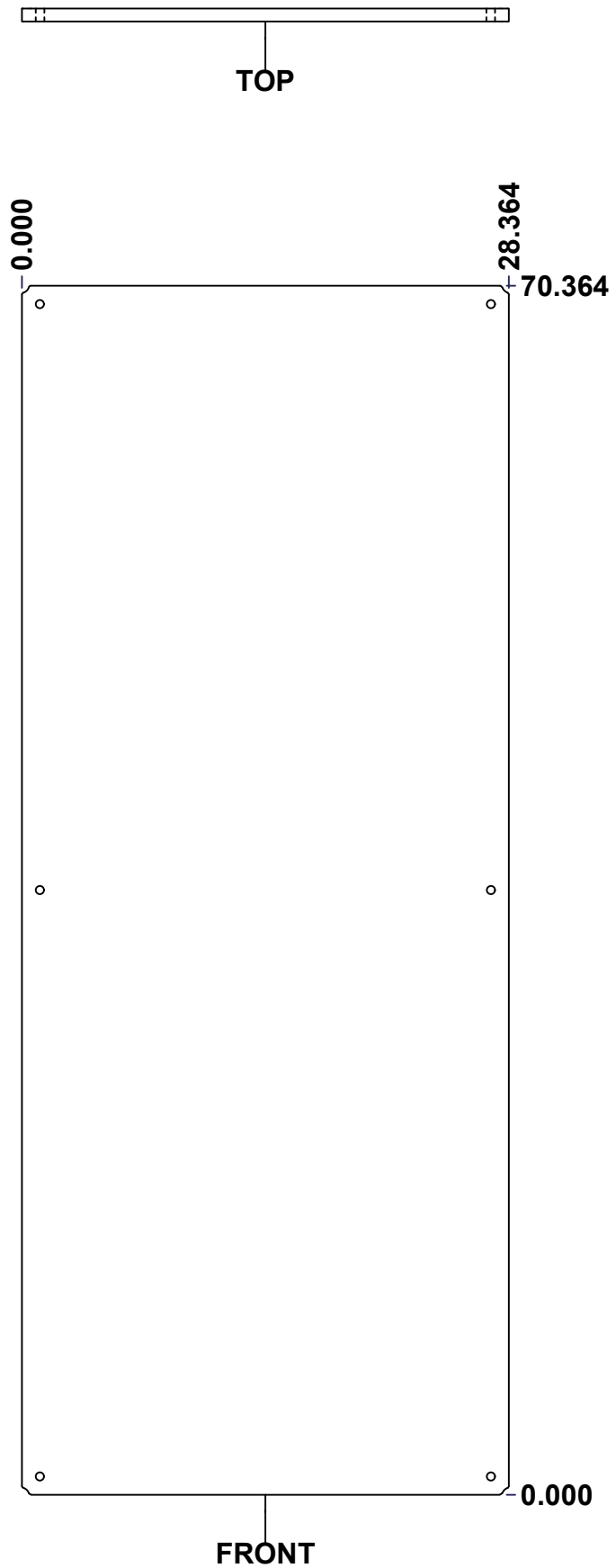


2	STK-Q-46025-30-3	6	5412 ES Horizontal Door Stiffener 30" (3Pts)
10	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5412ESSQT7230206THI-C	0	5412ESSQT 72" x 30" Cover Insulation
8	STK-K-12590	7	5412 ESS 1/4 Turn Lock
14	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSQT7230206THG	0	5412ESSQT 72" x 30" Cover Gasket Part
1	5412ESSQT7230206THC-P	0	5412ESSQT 72" x 30" Cover Part
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 26-Feb-26
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSQT 72" x 30" Cover		
Part Number Numéro Pièce	Rev.	10
5412ESSQT7230206THC	0	16

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No.	Revisions	Date	By/Par

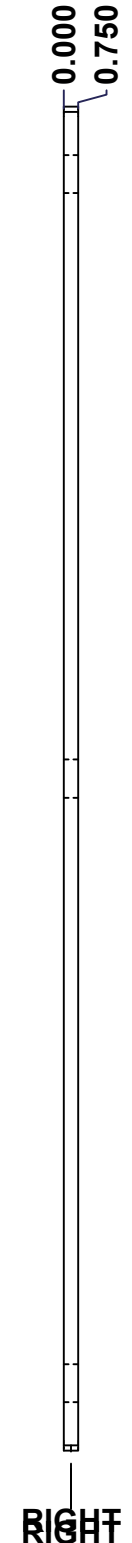
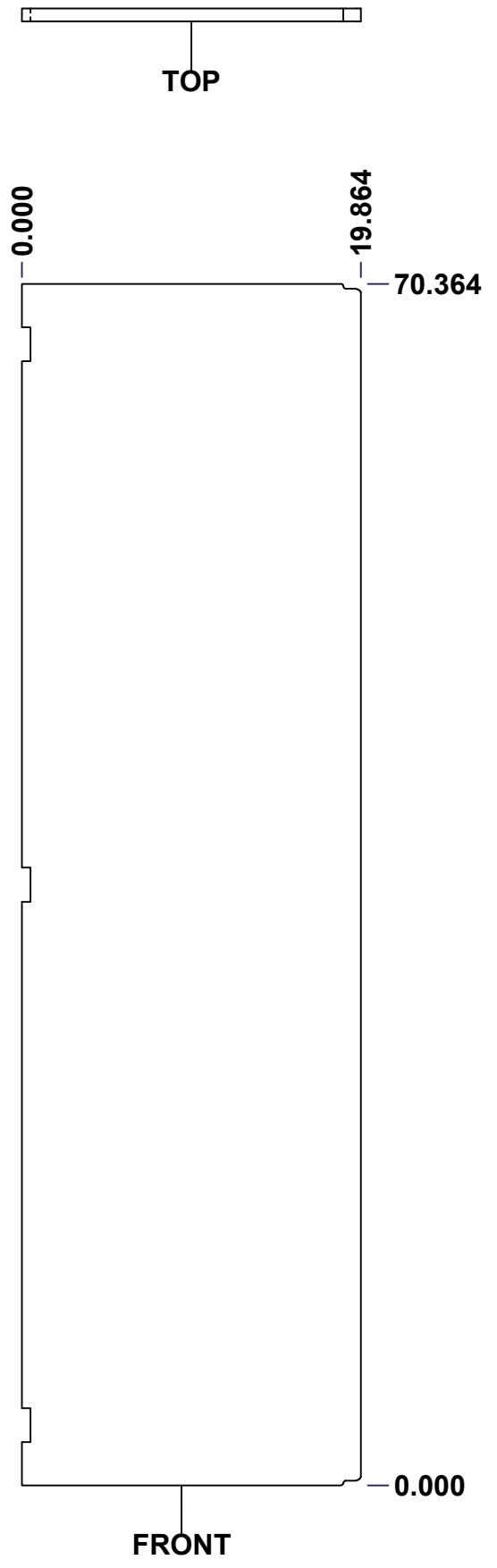
Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière: Polyisocyanurate		
Color Couleur: Aluminum	Finish Fini: N/A	
Description 5412ESSQT 72" x 30" Back Insulation		Detail Rev.
Part Number Numéro Pièce: 5412ESSQT7230206THI-B	Rev. 0	11 / 16

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Isometric View

No.	Revisions	Date	By/Par

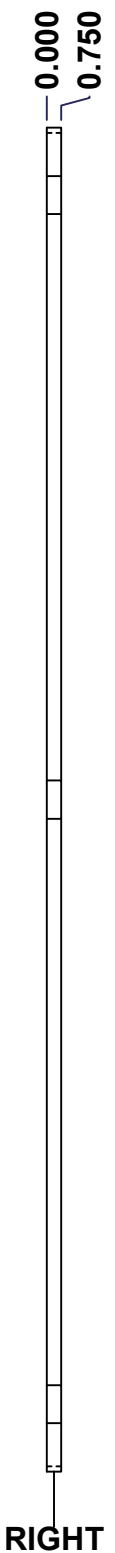
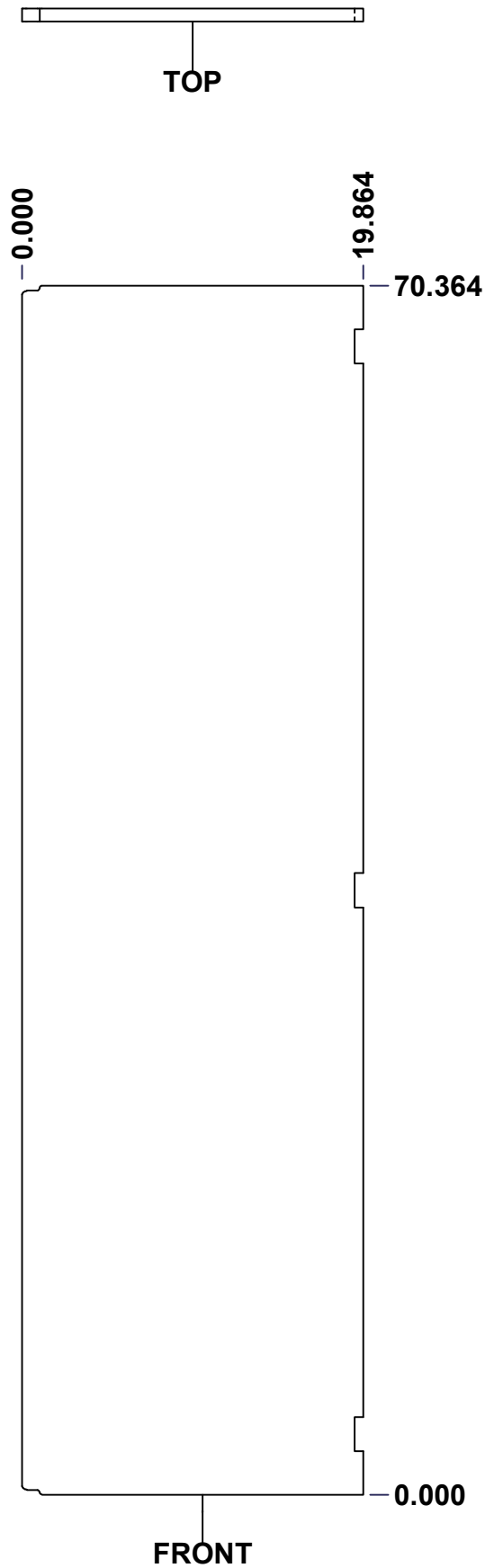


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	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5412ESSQT 72" x 30" Left Insulation	
Part Number Numéro Pièce 5412ESSQT7230206TH-LS	Detail Rev. Rev. 12 0

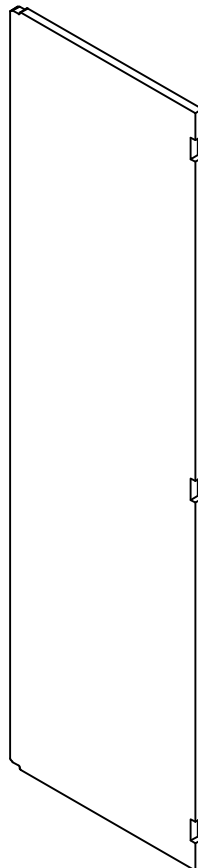
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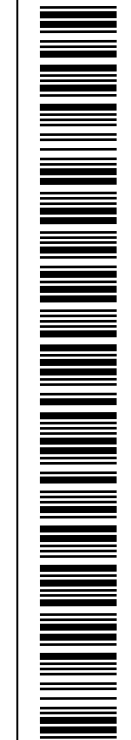
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No.	Revisions	Date	By/Par



Isometric View

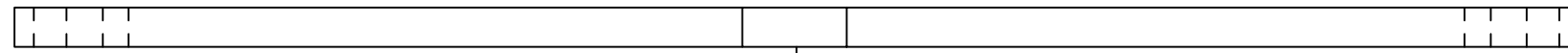


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESSQT 72" x 30" Right Insulation			
Part Number Numéro Pièce		Rev.	
5412ESSQT7230206THI-RS		0	13 16

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TOP

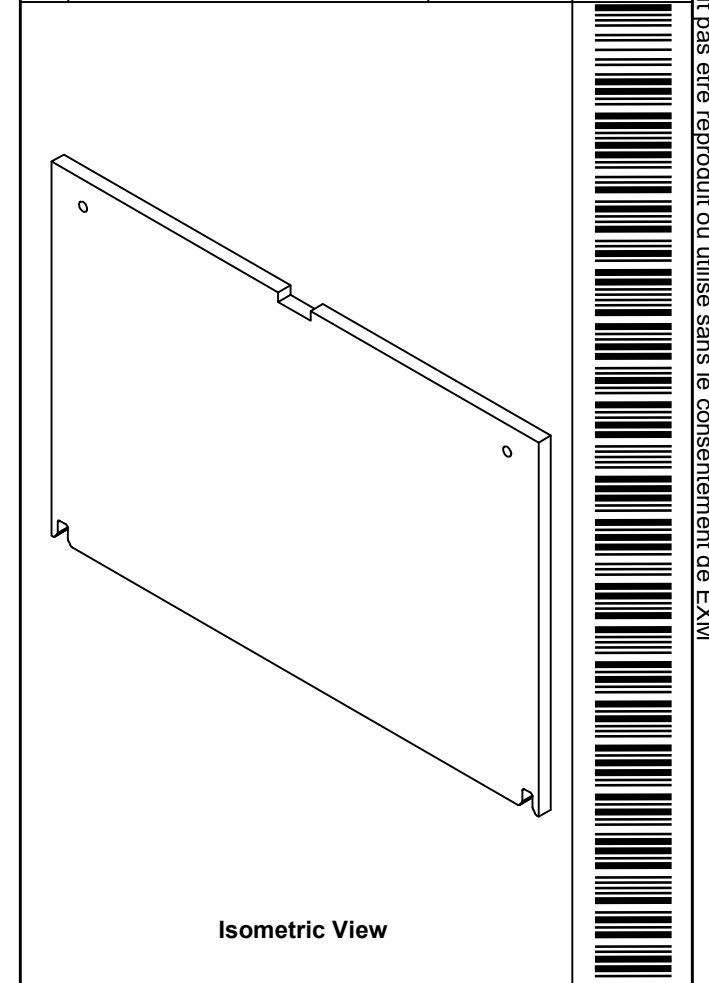


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View


 Tél: (450) 979-4373
 Fax: (450) 979-4626
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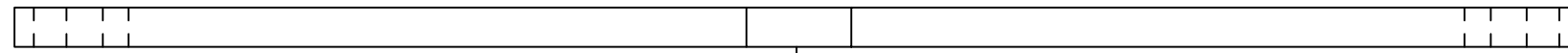
Flatness: Max 5.0mm
 Aplatissement: Max 5.0mm
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Brushed
Description: 5412ESSQT 72" x 30"Top Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT7230206THI-TP	Rev. 14
SEE BILL OF MATERIAL ON LAST PAGE	0

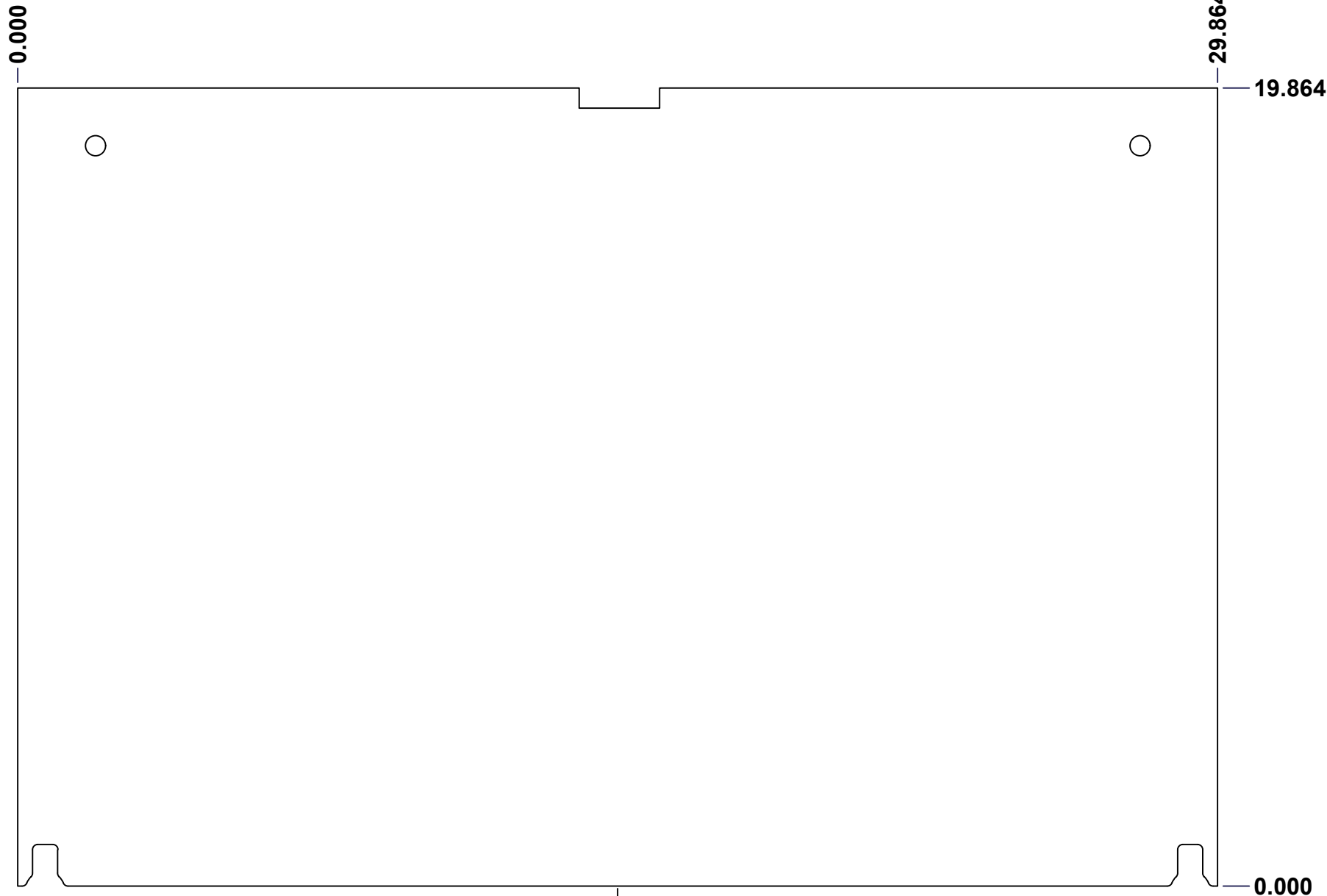
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSQT7230206THI-TP 0 16

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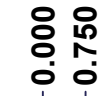
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TOP

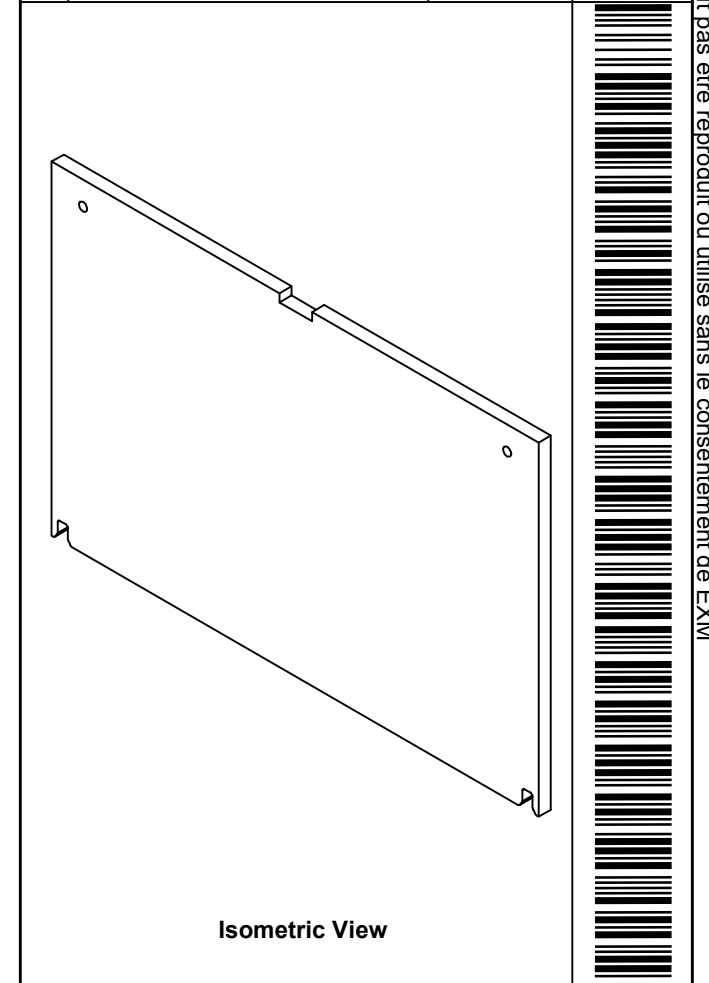


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View


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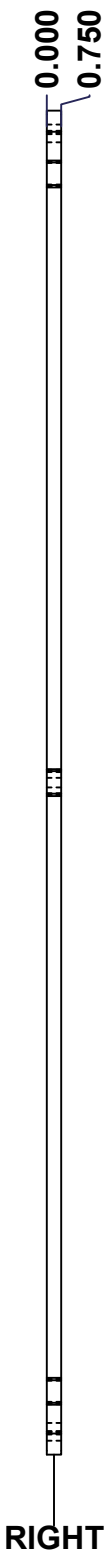
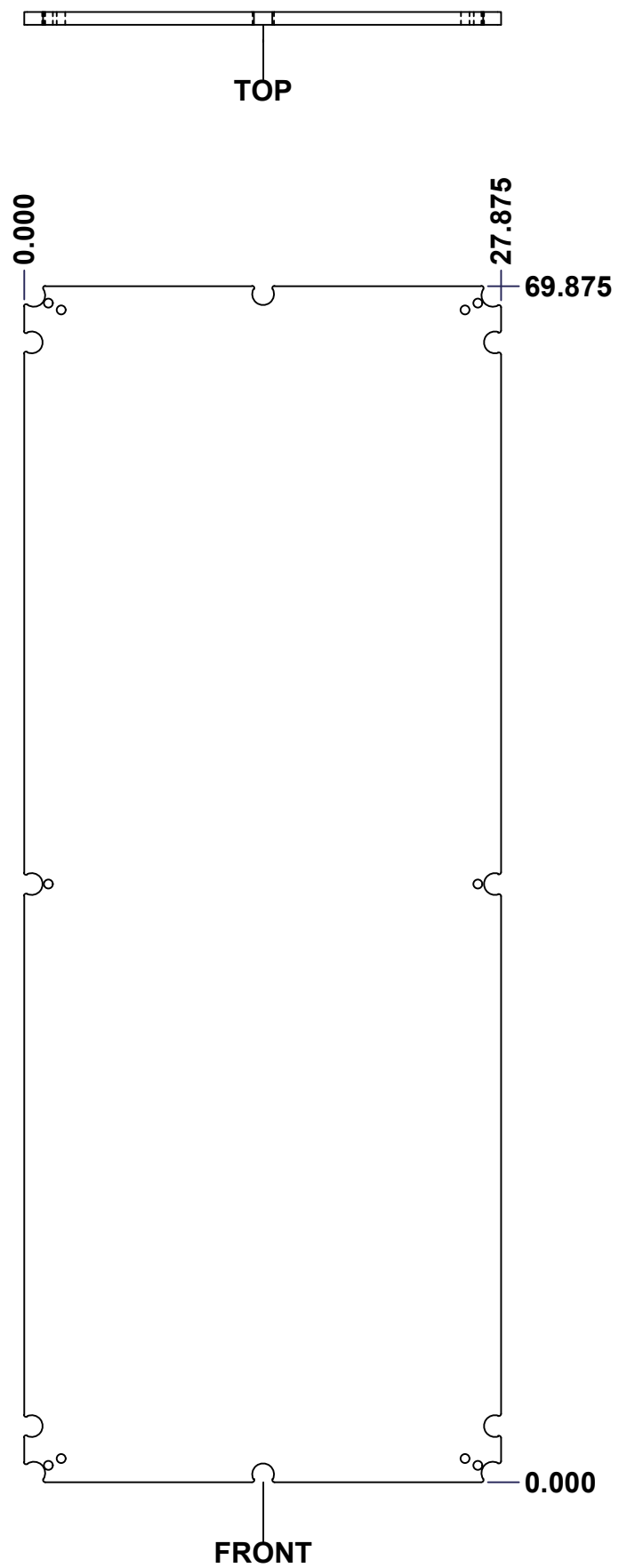
Flatness: Max 5.0mm
 Aplatissement: Max 5.0mm
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Brushed
Description: 5412ESSQT 72" x 30"Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT7230206THI-BT	Rev. 15
SEE BILL OF MATERIAL ON LAST PAGE	0

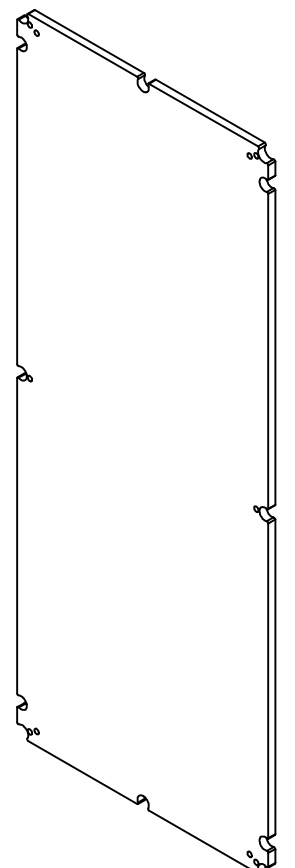
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSQT7230206THI-BT 0 16

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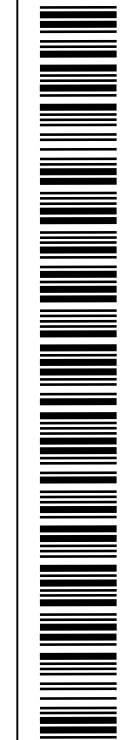
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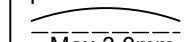
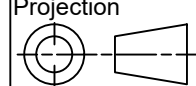


No.	Revisions	Date	By/Par



Isometric View

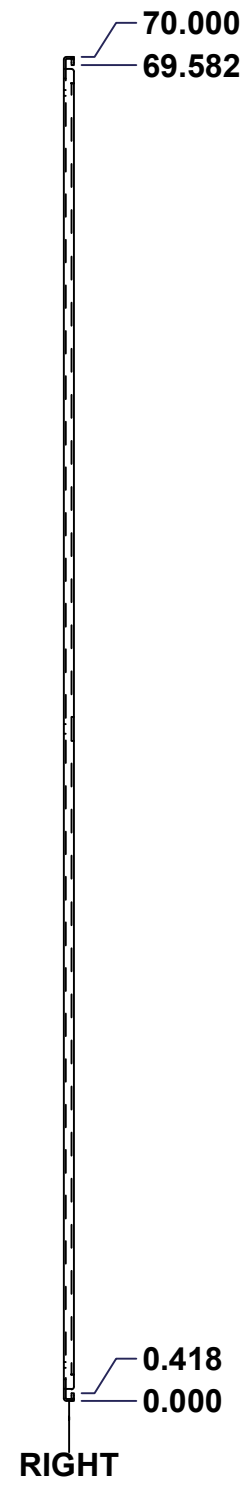
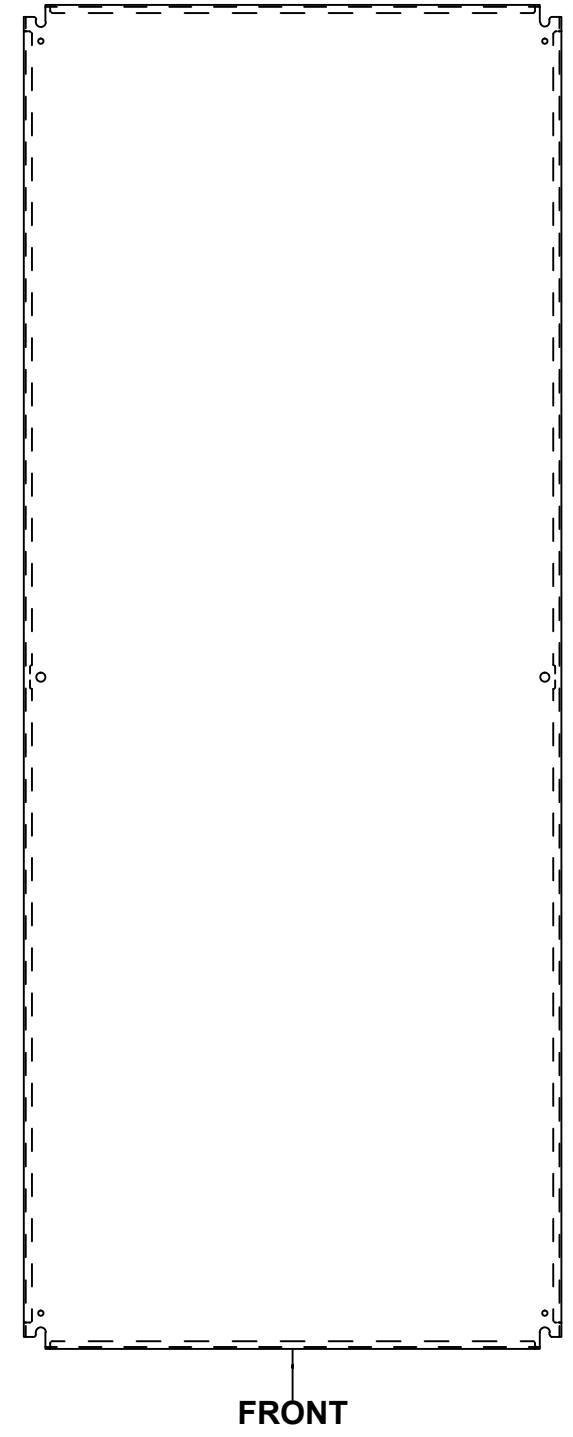
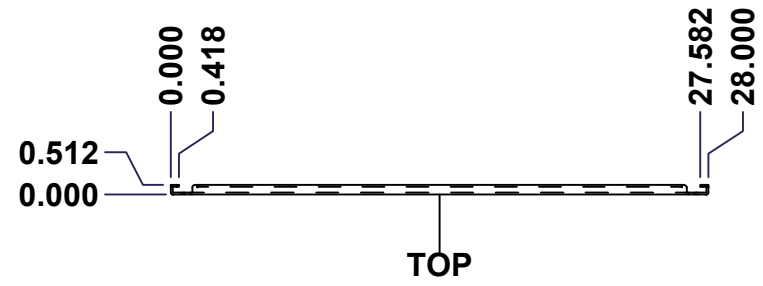


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur	Aluminum	Finish Fini	N/A
Description 5412ESSQT 72" x 30" Cover Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	16
5412ESSQT7230206THI-C		0	16

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad	Date: 23-Jan-07	
Material / Matière	See Part List	
Color / Couleur	See Part List	Finish / Fini: See Part List
Description: 881 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 881 SP7230G	Rev.:	1 / 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP7230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

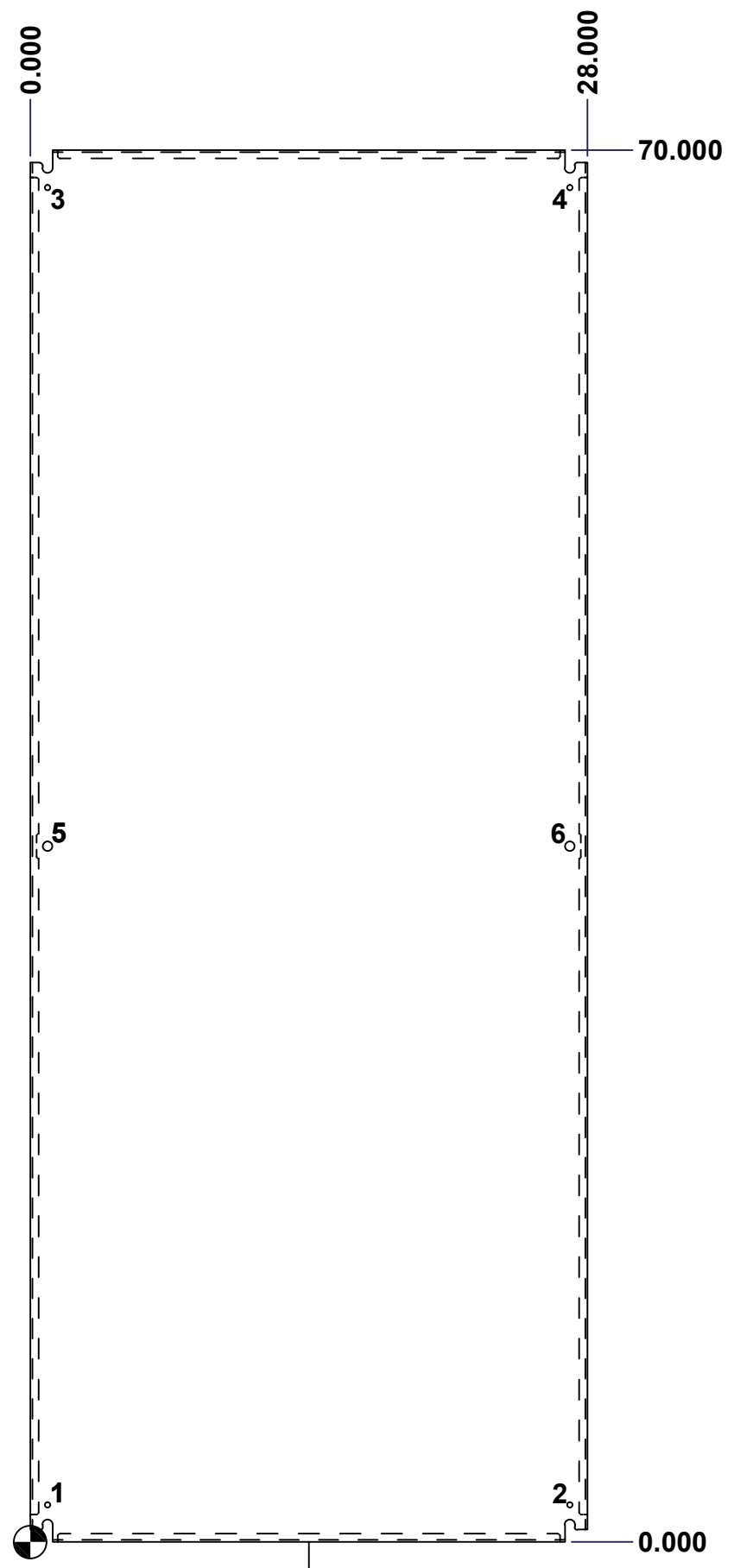
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	68.125	GROUND HOLE (RND Ø0.290)
4	27.125	68.125	GROUND HOLE (RND Ø0.290)
5	0.875	35.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	35.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



FRONT

Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP7230G	0	2