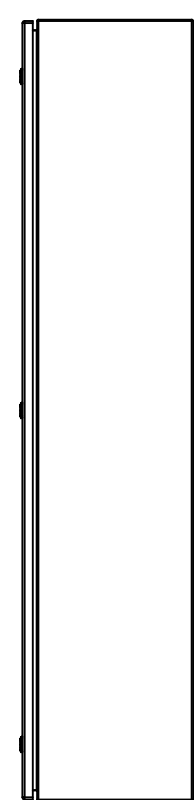
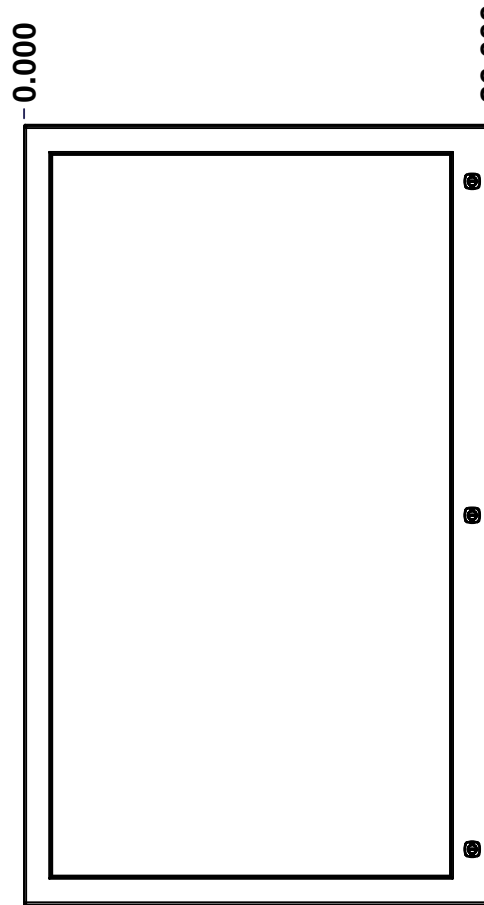
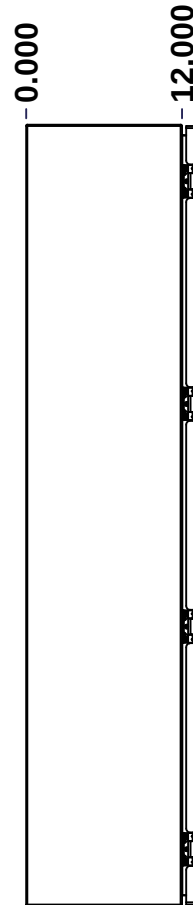
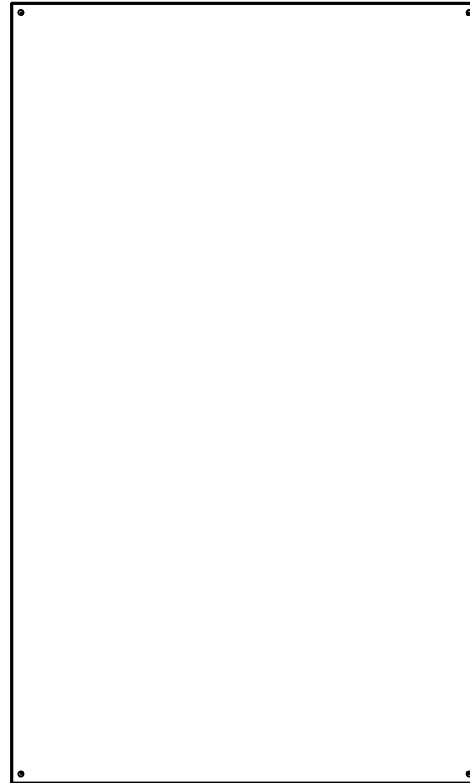
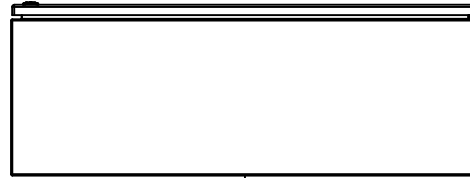


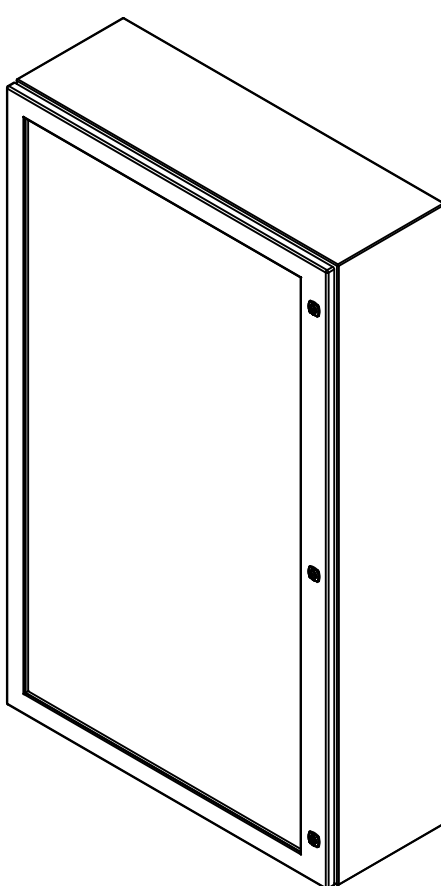
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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

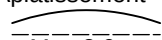
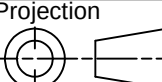
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

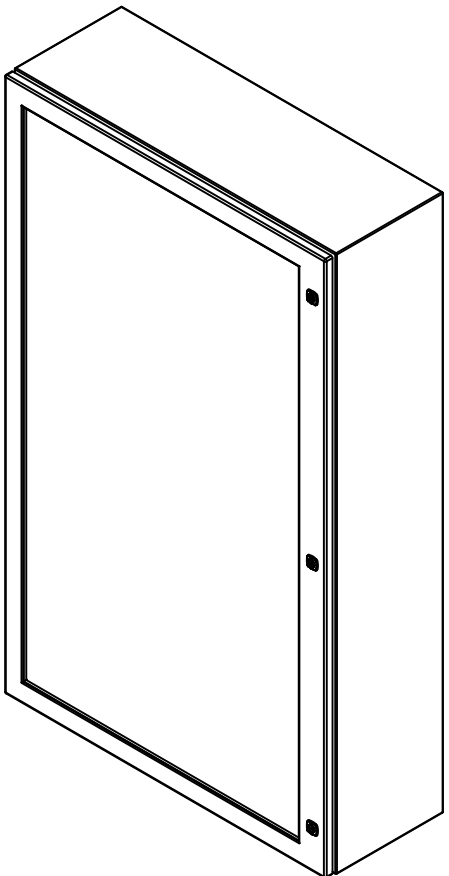


Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement 	
		Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 24-Jul-13	
Material Matière 14 Ga Stainless Steel 304 (1.7mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description		Detail Rev.	
5412ESSW 60" x 36" x 12" Assembly			
Part Number Numéro Pièce 5412ESSW603612		Rev. 0	1 2

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSW603612\5412ESSW603612.idw		Tolérance ±1/32" sauf spécification contraire							
NOTE				No.	Revisions	Date	By/Par				
ITEM	DESCRIPTION										
1	NEMA 4X Enclosure										
2	C/W Standard ground studs on box and cover										
3	W/O Standard door stiffener										
4	C/W Standard inner panel (Included)										
5	C/W Standard inner panel mounting studs										
		 Isometric View									
PACKING		1 880 PP		6	Self Adhesive Print Pocket						
ITEM	QTY	DESCRIPTION		1	STK-K-01800	5	5412 ES Accessory Kit				
Cardboard sleeve	2	Top and Bottom		1	881 SP6036G	0	881 SP - Inner Panel				
Cardboard strip	2	Between back of enclosure and inner panel		1	5412ESSW603612C	0	5412ESSW 60" x 36" Cover				
Plastic bag	1	To protect cover surface and inside gasket		8	STK-Q-07310	2	Flange Lock Nut M8				
Cardboard corner	4	To reinforced for the plastic strap tightening		8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm				
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together		1	5412ESSW603612B	0	5412ESSW 60" x 36" x 12" Body				
Packaging label	3	White label with PN		4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal				
Plastic strap- Green	2	To secure the enclosure to the wood pallet		Qty	Part Number	Rev	Description				
Wood Pallet	1	2" deeper and 3" larger than enclosure size		Parts List							
								Customer Client		Date	
								Drawn By Dessiné Par		BoxCad: BoxCad	
								Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
								Color Couleur		Unpainted	
								Finish Fini		Brushed	
								Description		Detail Rev.	
								5412ESSW 60" x 36" x 12" Assembly			
								Part Number Numéro Pièce		Rev.	
								5412ESSW603612		0	
										2	
										2	

Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

TOP

BACK

BOTTOM

LEFT

FRONT

RIGHT

0.000

12.000

0.000

36.000

60.000

0.000

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

24-Jul-13

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESSW 60" x 36" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSW603612B

Rev.

0

1

7

SEE BILL OF MATERIAL ON LAST PAGE

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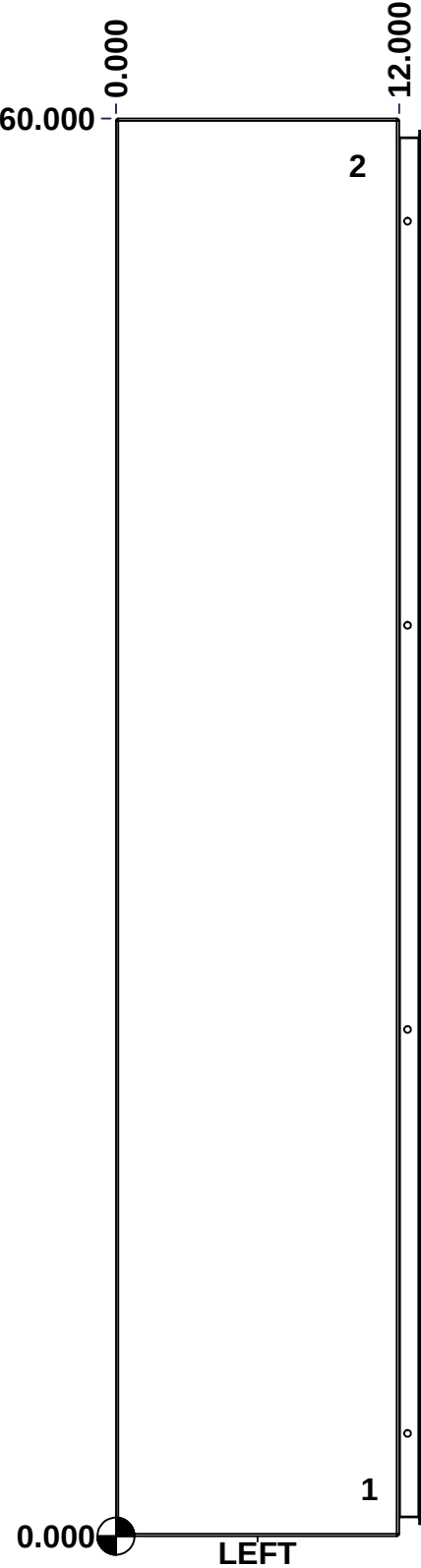
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)
2	10.000	58.000	LABEL_EXM (Inside)



	Description	Status	
	5412ESSW 60" x 36" x 12" Body		
	Part Number	Rev.	5
	Numéro Pièce	0	7
5412ESSW603612B			

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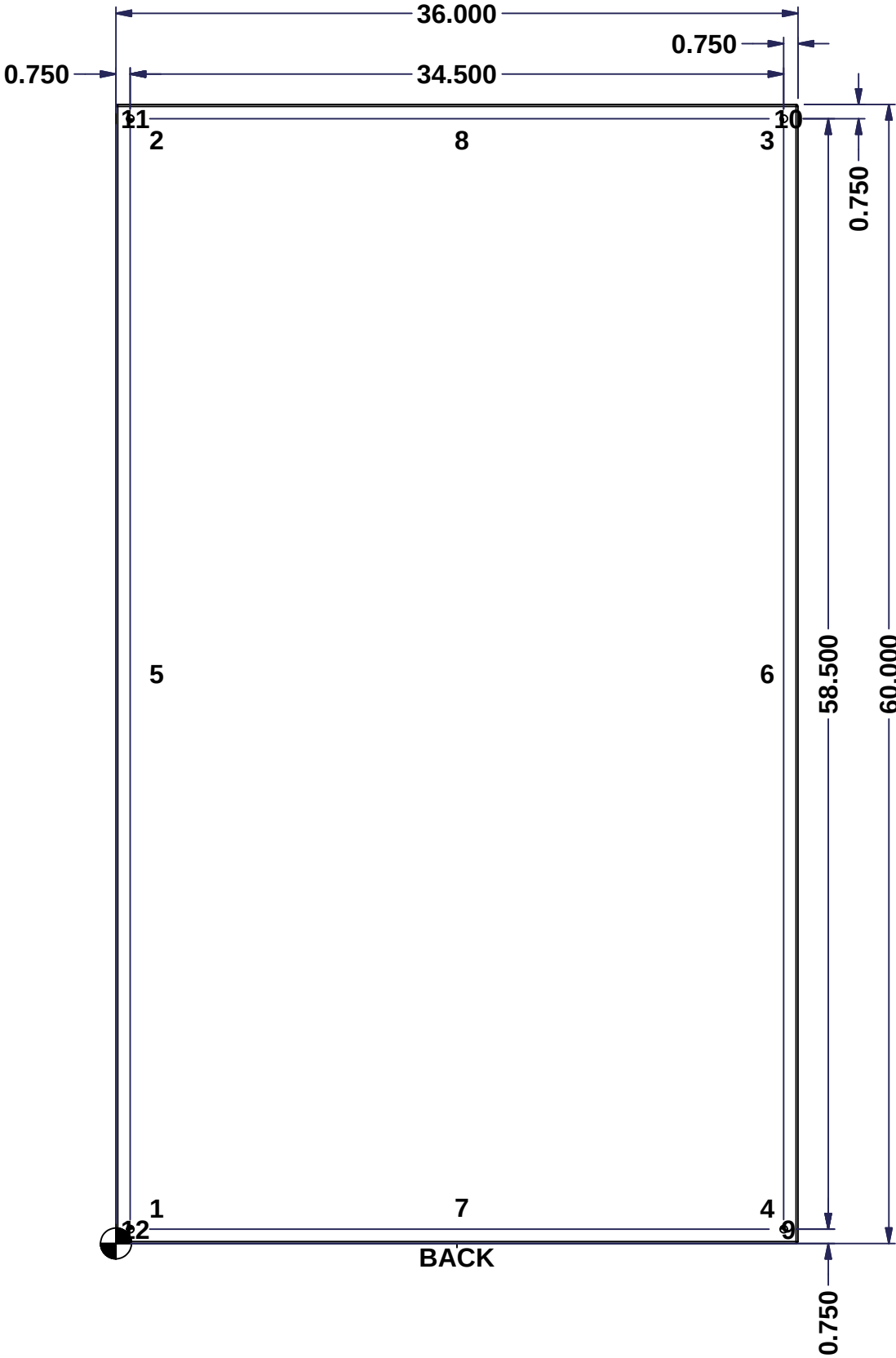
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.750	RND Ø0.390
10	35.250	59.250	RND Ø0.390
11	0.750	59.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESSW 60" x 36" x 12" Body			
	Part Number Numéro Pièce 5412ESSW603612B		Rev. 0	6 7

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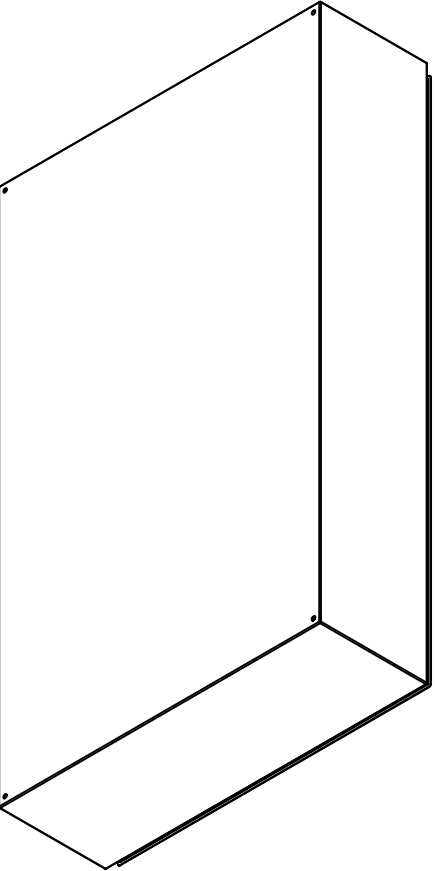
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Tolerance ±1/32" unless otherwise specified

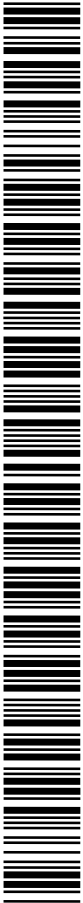
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

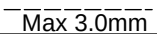


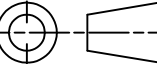
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

24-Jul-13

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESSW 60" x 36" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSW603612B

Rev.

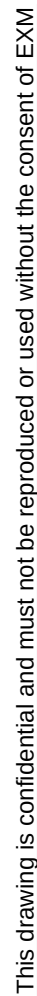
7

7

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSW603612B-P	0	5412ESSW 60" x 36" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSW603612\5412ESSW603612C.idw

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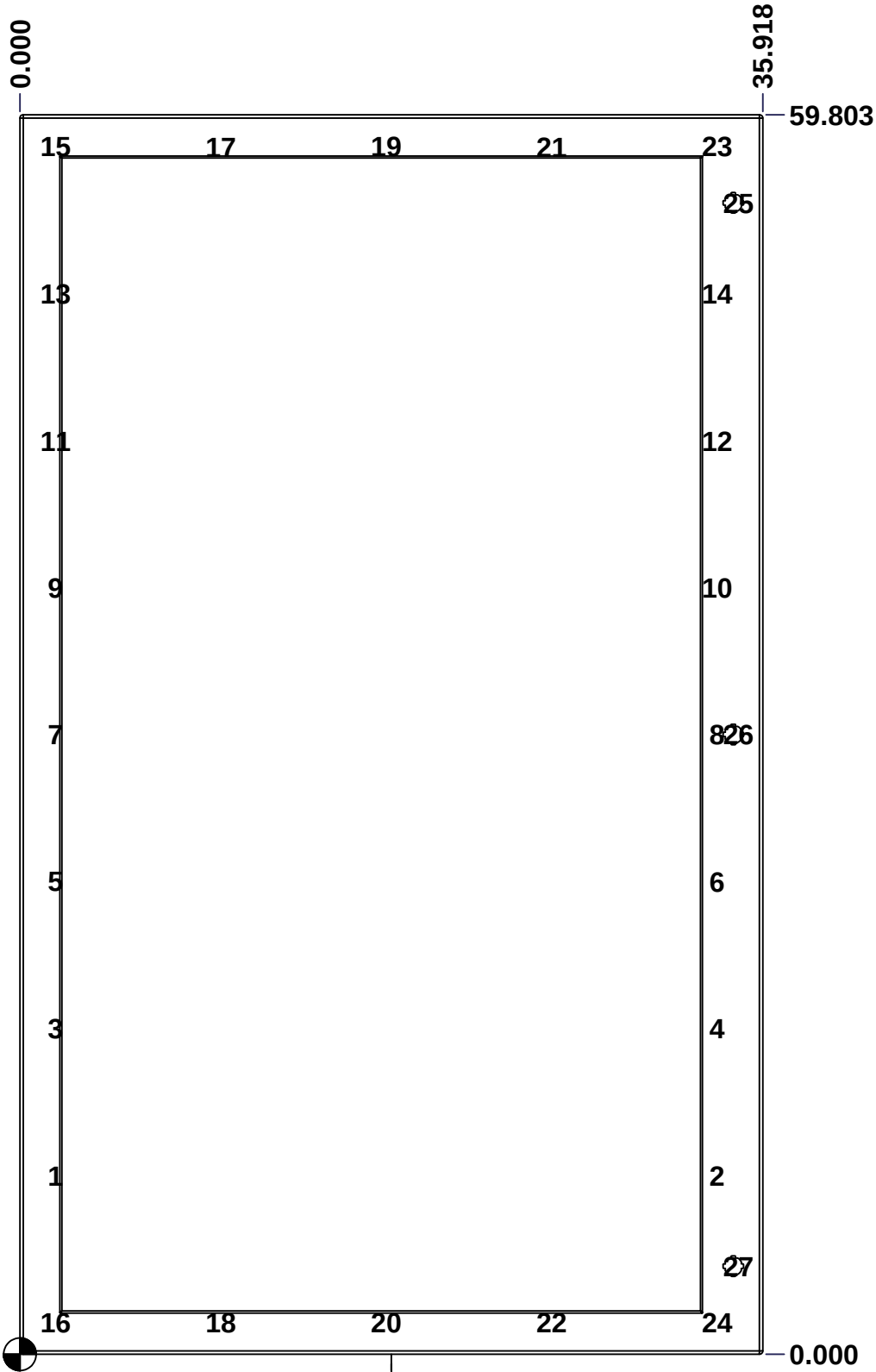
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.621	STUD M6 x 18mm (Inside)
2	33.468	8.621	STUD M6 x 18mm (Inside)
3	1.469	15.714	STUD M6 x 18mm (Inside)
4	33.468	15.714	STUD M6 x 18mm (Inside)
5	1.469	22.808	STUD M6 x 18mm (Inside)
6	33.468	22.808	STUD M6 x 18mm (Inside)
7	1.469	29.902	STUD M6 x 18mm (Inside)
8	33.468	29.902	STUD M6 x 18mm (Inside)
9	1.469	36.995	STUD M6 x 18mm (Inside)
10	33.468	36.995	STUD M6 x 18mm (Inside)
11	1.469	44.089	STUD M6 x 18mm (Inside)
12	33.468	44.089	STUD M6 x 18mm (Inside)
13	1.469	51.182	STUD M6 x 18mm (Inside)
14	33.468	51.182	STUD M6 x 18mm (Inside)
15	1.469	58.276	STUD M6 x 18mm (Inside)
16	1.469	1.527	STUD M6 x 18mm (Inside)
17	9.469	58.276	STUD M6 x 18mm (Inside)
18	9.469	1.527	STUD M6 x 18mm (Inside)
19	17.469	58.276	STUD M6 x 18mm (Inside)
20	17.469	1.527	STUD M6 x 18mm (Inside)
21	25.468	58.276	STUD M6 x 18mm (Inside)
22	25.468	1.527	STUD M6 x 18mm (Inside)
23	33.468	58.276	STUD M6 x 18mm (Inside)
24	33.468	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
25	34.494	55.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
26	34.494	29.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
27	34.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°

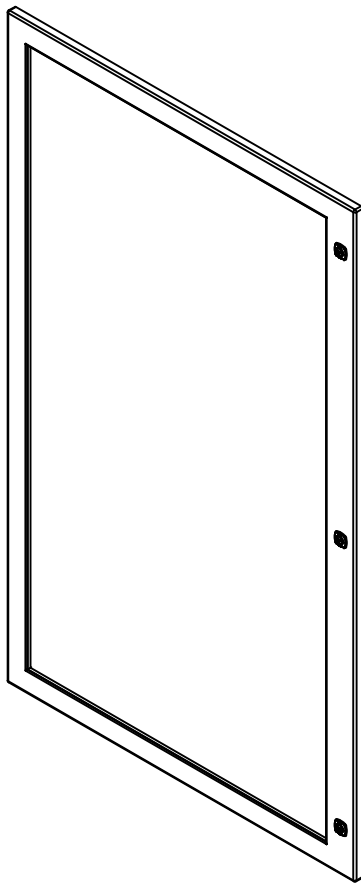


	Description		Status	
	5412ESSW 60" x 36" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESSW603612C		0	3

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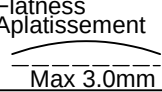
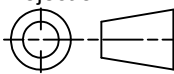
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-13
Material Matière		
14 Ga Stainless Steel 304 (1.7mm)		
Color Couleur	Unpainted	Finish Fini
		Brushed
Description		Detail Rev.
5412ESSW 60" x 36" Cover		
Part Number Numéro Pièce		Rev.
5412ESSW603612C		0
		3 3

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Isometric View

1	881 SP6036G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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