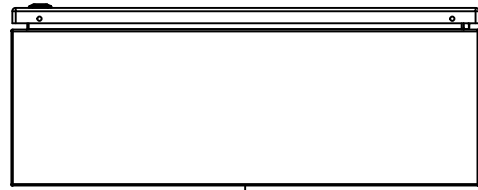
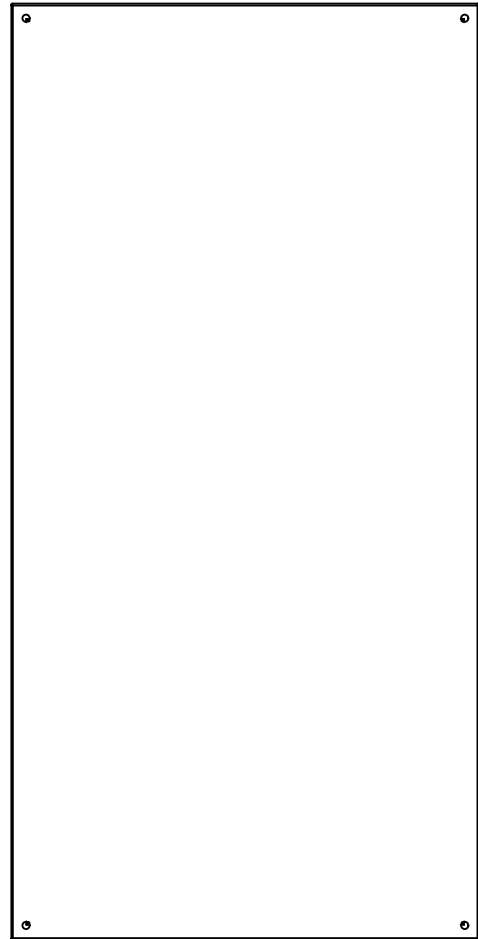


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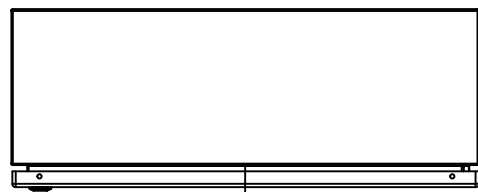
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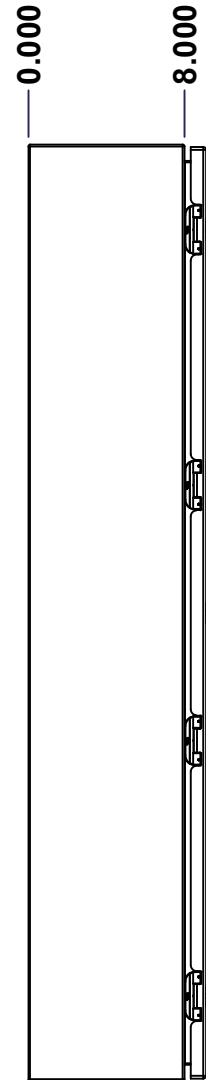
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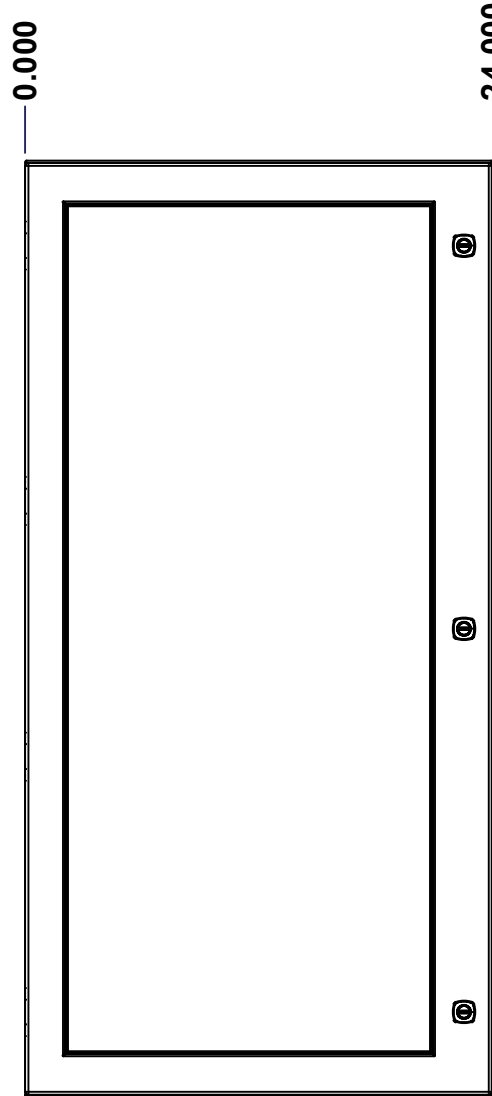
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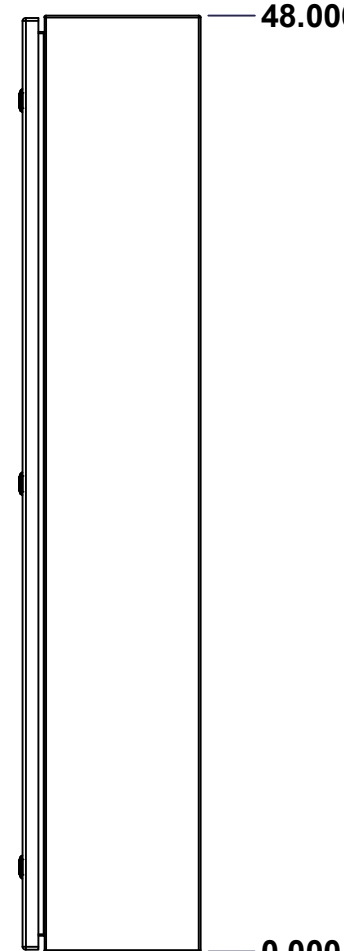
BOTTOM



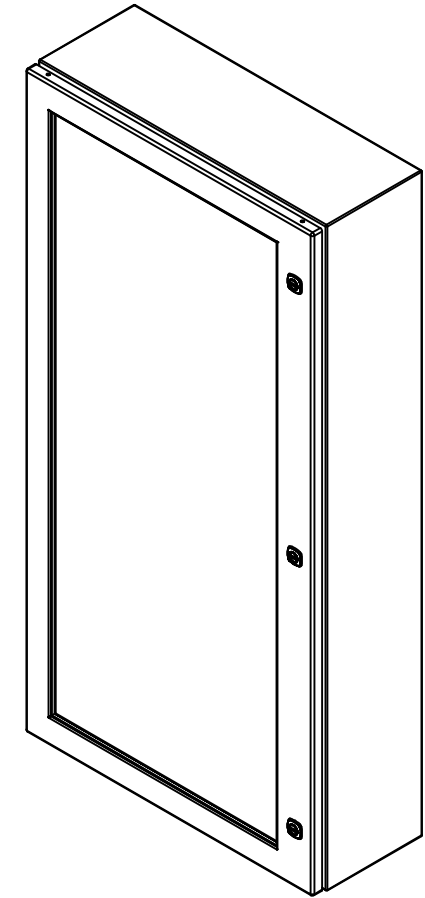
LEFT



FRONT




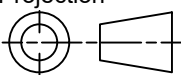
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Sep-13
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESW 48" x 24" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESW482408	0	9

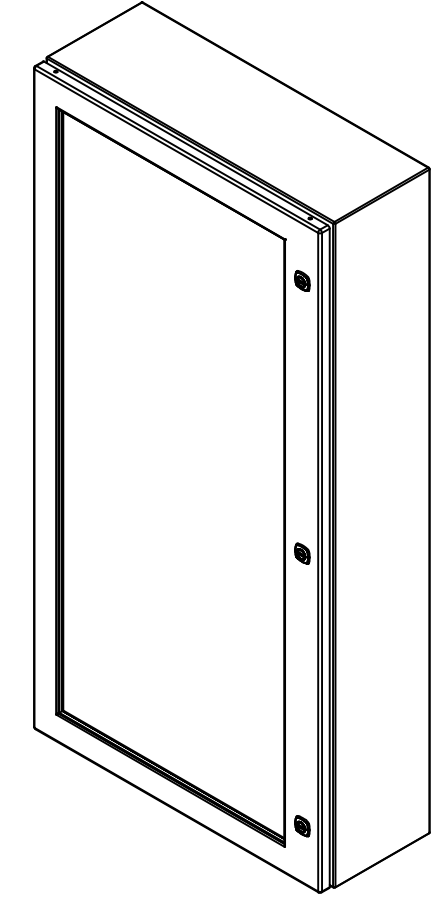
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



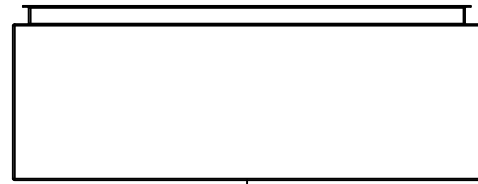
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	881 SP4824G	0	881 SP - Inner Panel
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESW482408C	0	5412ESW 48" x 24" Cover
1	5412ESW482408B	0	5412ESW 48" x 24" x 8" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm Projection
	Customer Client Drawn By Dessiné Par Material Matière	Date Date BoxCad: BoxCad 16 Ga Cold Rolled A1008 CS Type B (1.4mm)
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 48" x 24" x 8" Assembly		Detail Rev.
Part Number Numéro Pièce 5412ESW482408		Rev. 0 2 9

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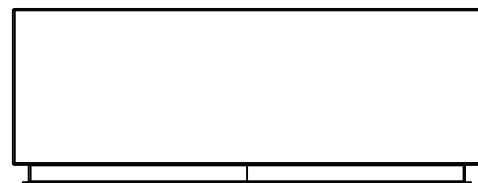
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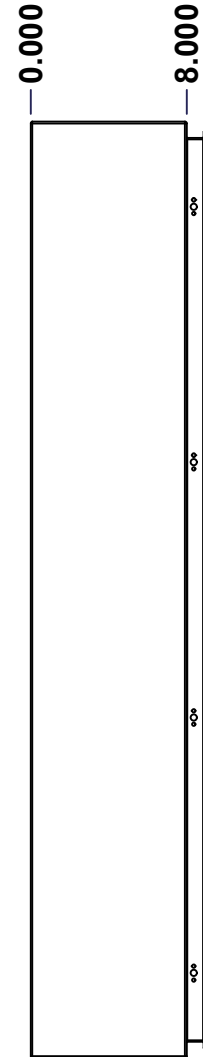
TOP



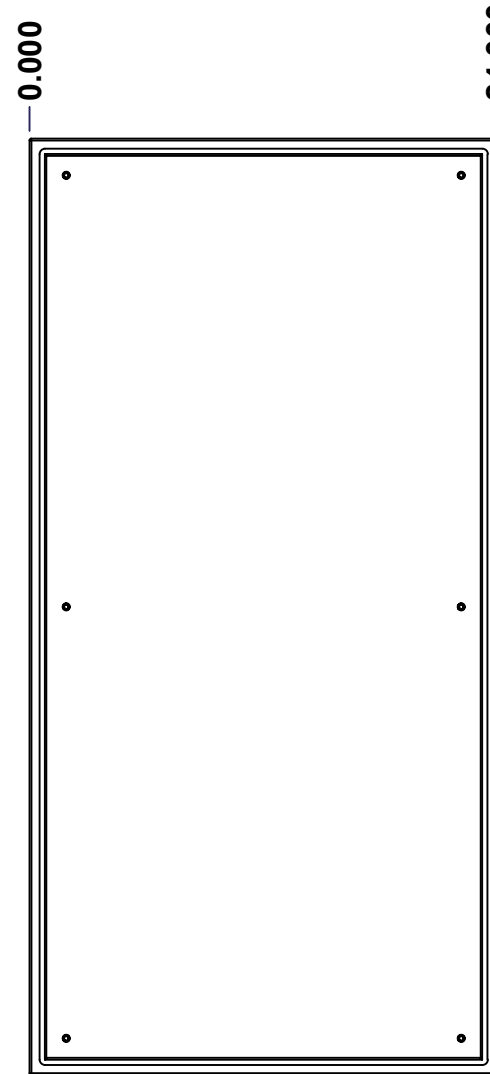
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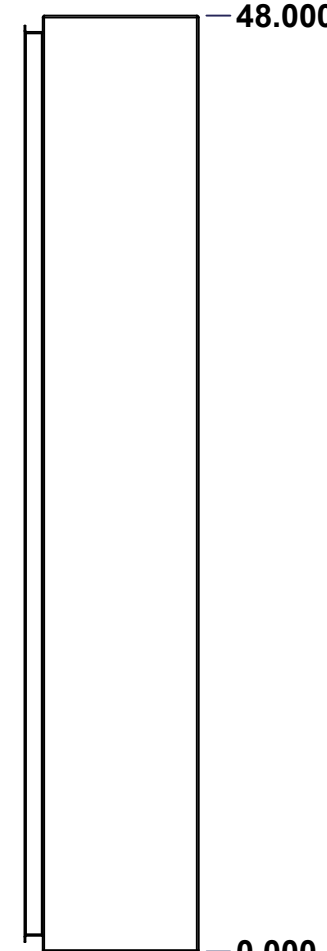
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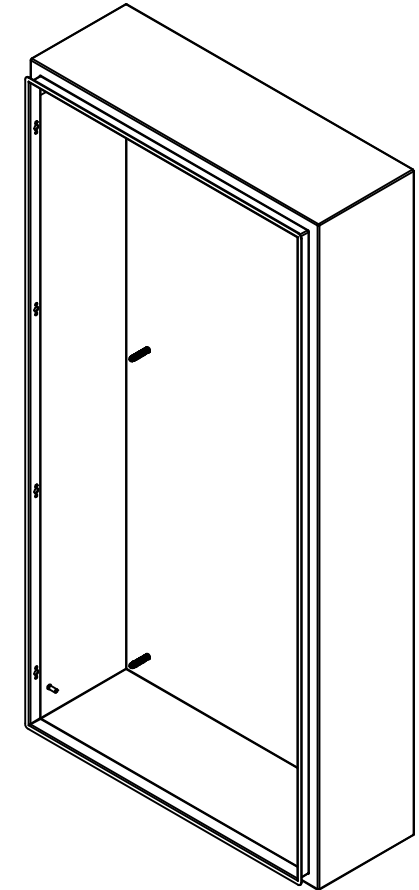
LEFT



FRONT




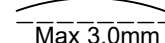
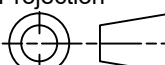
RIGHT



Isometric View



No.	Revisions	Date	By/Par

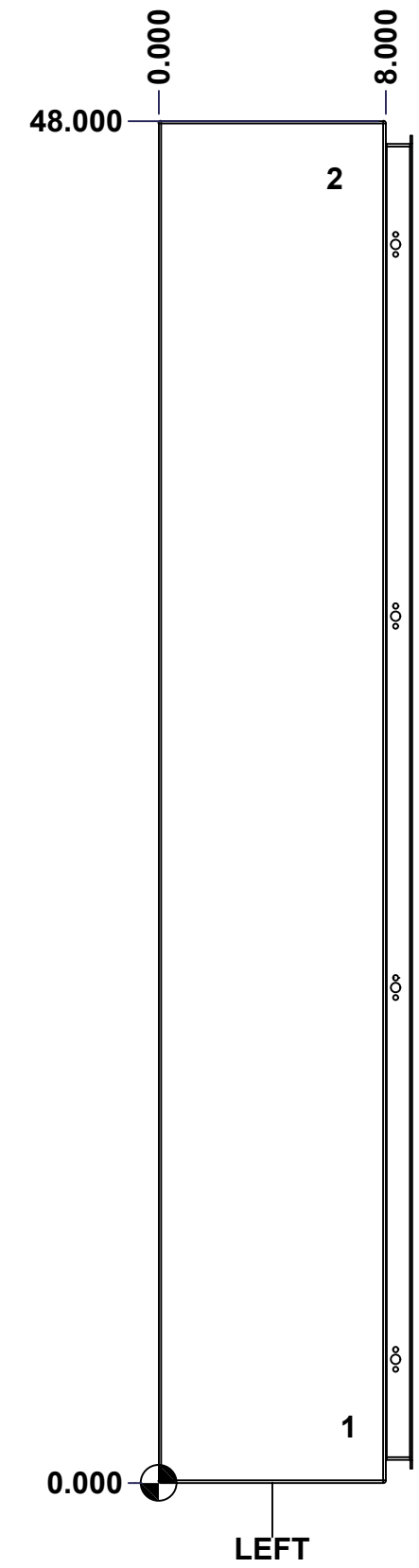
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Sep-13
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESW 48" x 24" x 8" Body		
Part Number Numéro Pièce	Rev.	3
5412ESW482408B	0	9

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)
2	6.000	46.000	LABEL_EXM (Inside)



	Description	Status	
	5412ESW 48" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESW482408B	0	4 9

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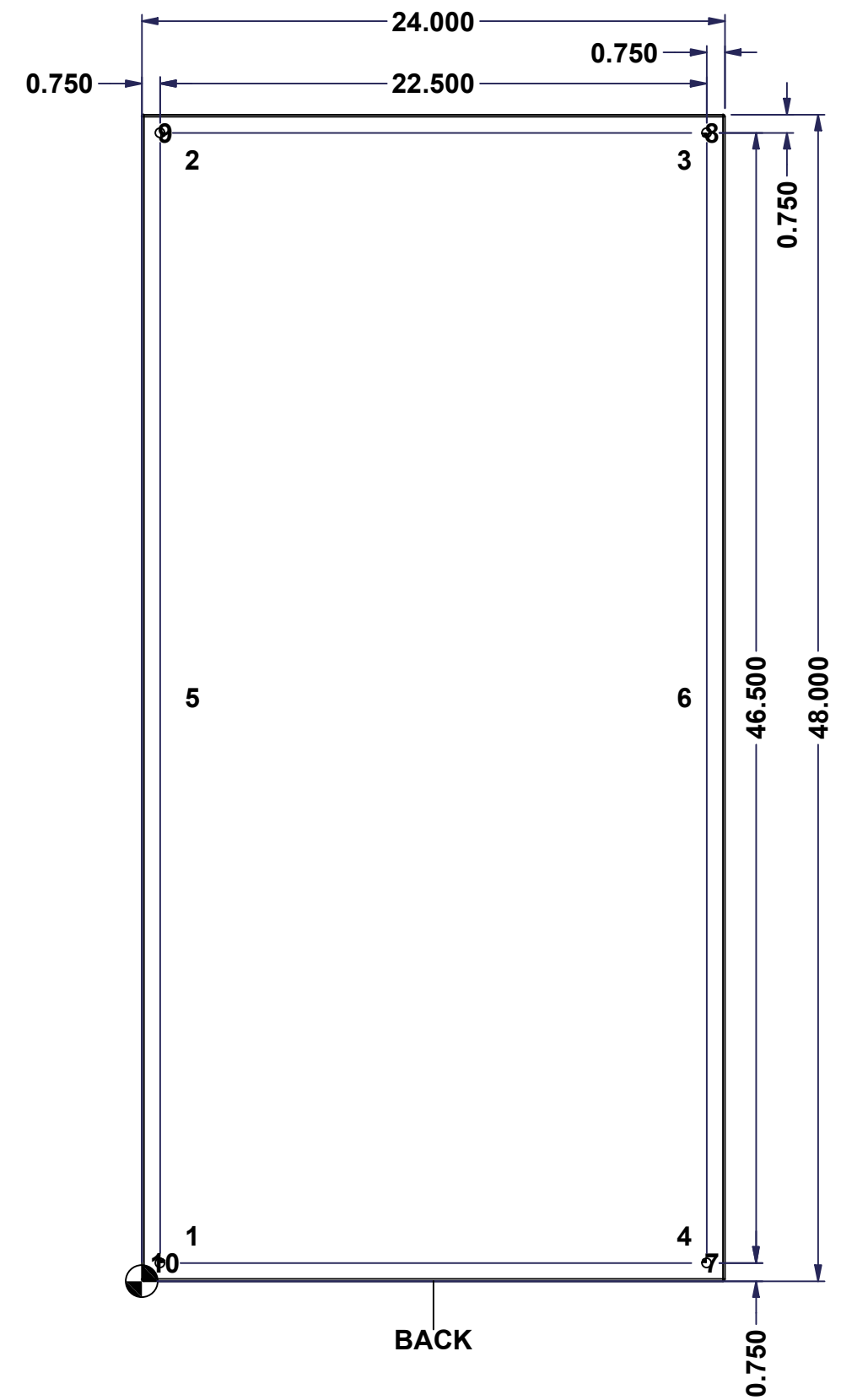
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.750	RND Ø0.390
8	23.250	47.250	RND Ø0.390
9	0.750	47.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390

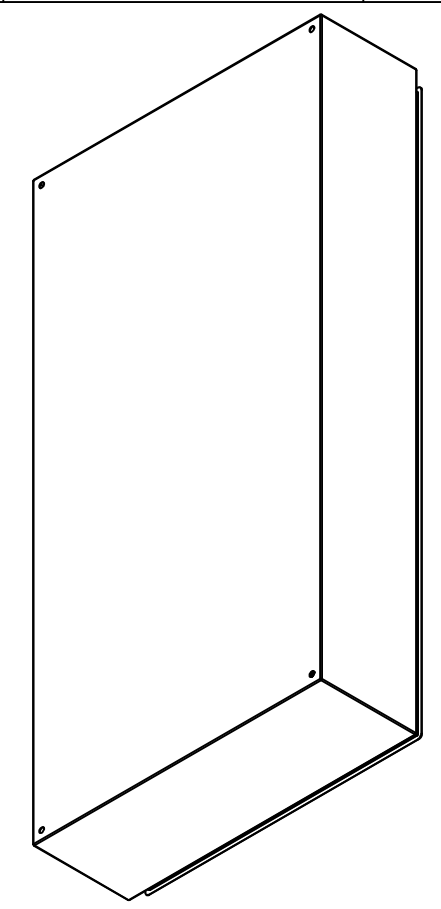


	Description	Status
	5412ESW 48" x 24" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESW482408B	0 / 5 / 9

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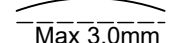
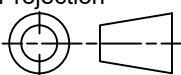
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No.	Revisions	Date	By/Par



Isometric View

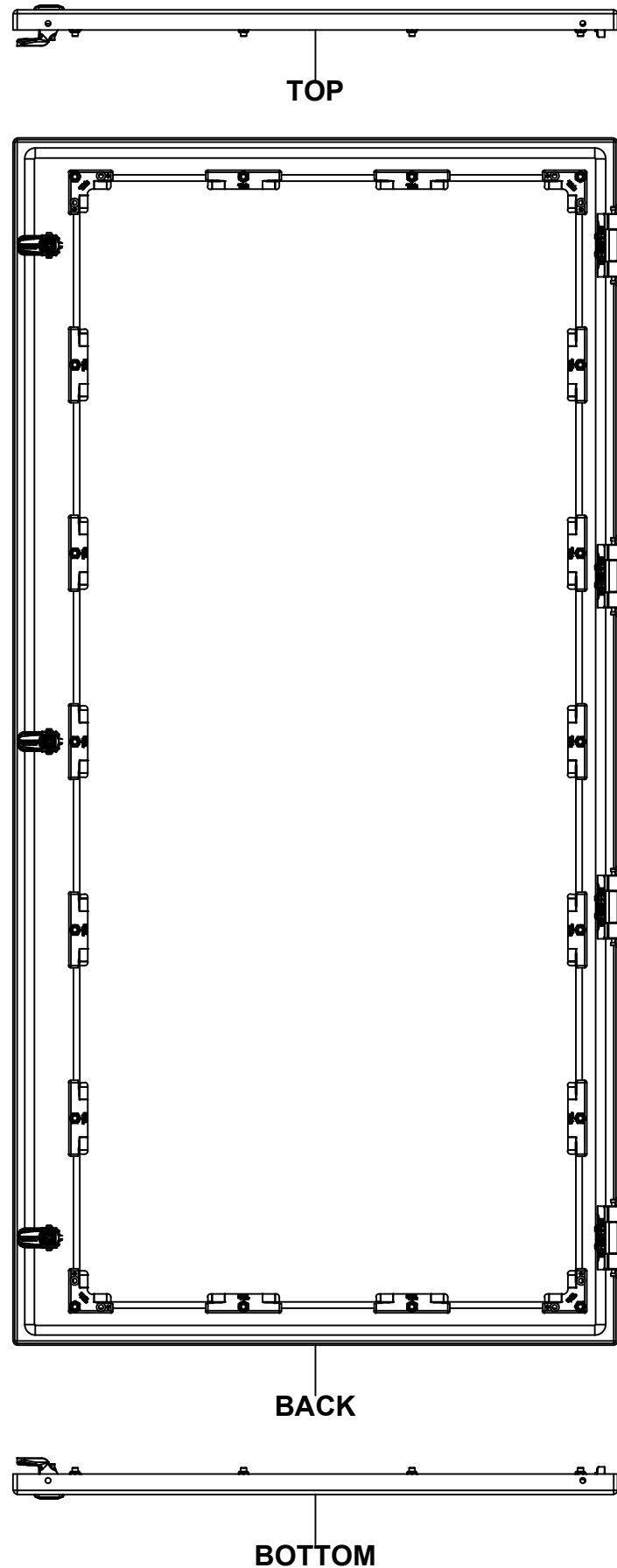


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Sep-13
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESW 48" x 24" x 8" Body		
Part Number Numéro Pièce	Rev.	6
5412ESW482408B	0	9

Qty	Part Number	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESW482408B-P	0	5412ESW 48" x 24" x 8" Body Part
Parts List			

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0.000
0.800

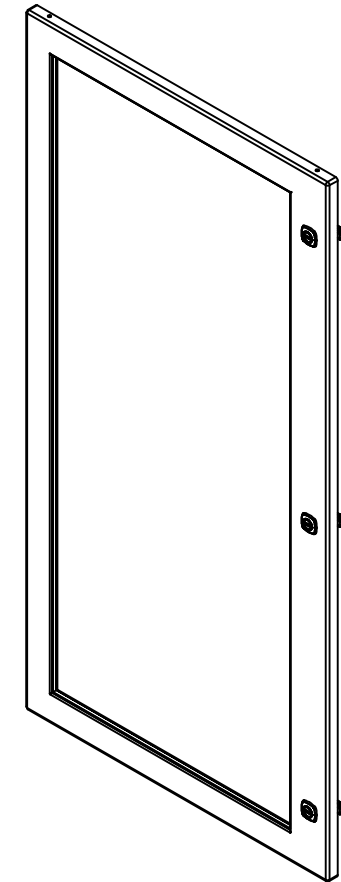
0.000

23.918

47.803

0.000

No.	Revisions	Date	By/Par



Isometric View

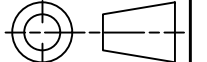


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 12-Sep-13

Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412ESW 48" x 24" Cover Detail Rev.

Part Number Numéro Pièce	Rev.	7
5412ESW482408C	0	9

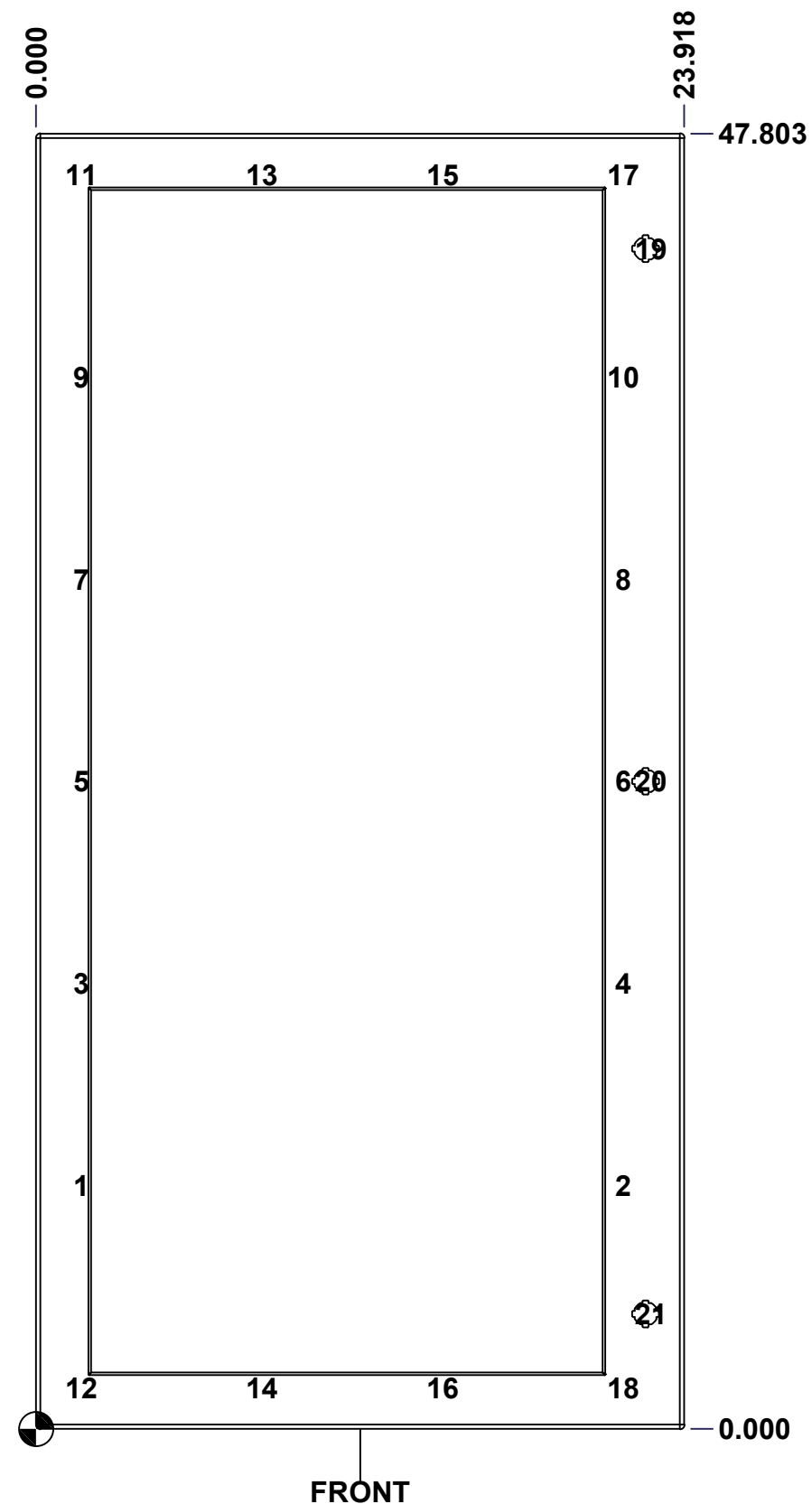
SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.985	STUD M6 x 25mm (Inside)
2	21.468	8.985	STUD M6 x 25mm (Inside)
3	1.469	16.443	STUD M6 x 25mm (Inside)
4	21.468	16.443	STUD M6 x 25mm (Inside)
5	1.469	23.902	STUD M6 x 25mm (Inside)
6	21.468	23.902	STUD M6 x 25mm (Inside)
7	1.469	31.360	STUD M6 x 25mm (Inside)
8	21.468	31.360	STUD M6 x 25mm (Inside)
9	1.469	38.818	STUD M6 x 25mm (Inside)
10	21.468	38.818	STUD M6 x 25mm (Inside)
11	1.469	46.276	STUD M6 x 25mm (Inside)
12	1.469	1.527	STUD M6 x 25mm (Inside)
13	8.135	46.276	STUD M6 x 25mm (Inside)
14	8.135	1.527	STUD M6 x 25mm (Inside)
15	14.802	46.276	STUD M6 x 25mm (Inside)
16	14.802	1.527	STUD M6 x 25mm (Inside)
17	21.468	46.276	STUD M6 x 25mm (Inside)
18	21.468	1.527	STUD M6 x 25mm (Inside)

19	22.494	43.553	LOCK 880 SCQ4-SL @ 0.0°
20	22.494	23.902	LOCK 880 SCQ4-SL @ 0.0°
21	22.494	4.250	LOCK 880 SCQ4-SL @ 0.0°

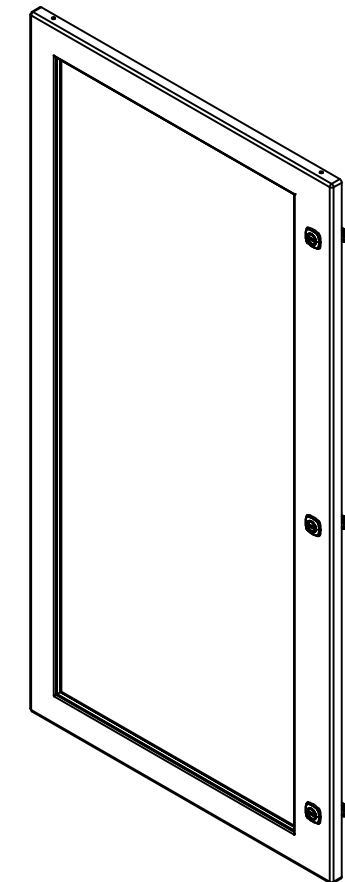


	Description	Status
	5412ESW 48" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESW482408C	0 / 8 / 9

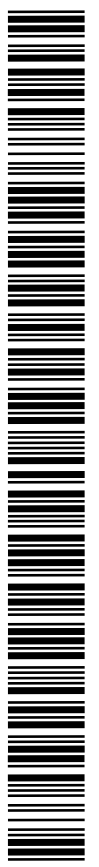
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No.	Revisions	Date	By/Par



Isometric View



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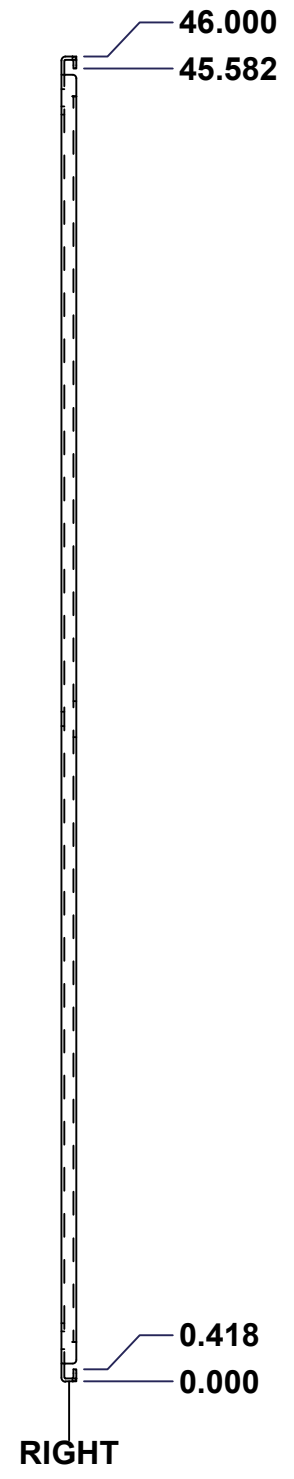
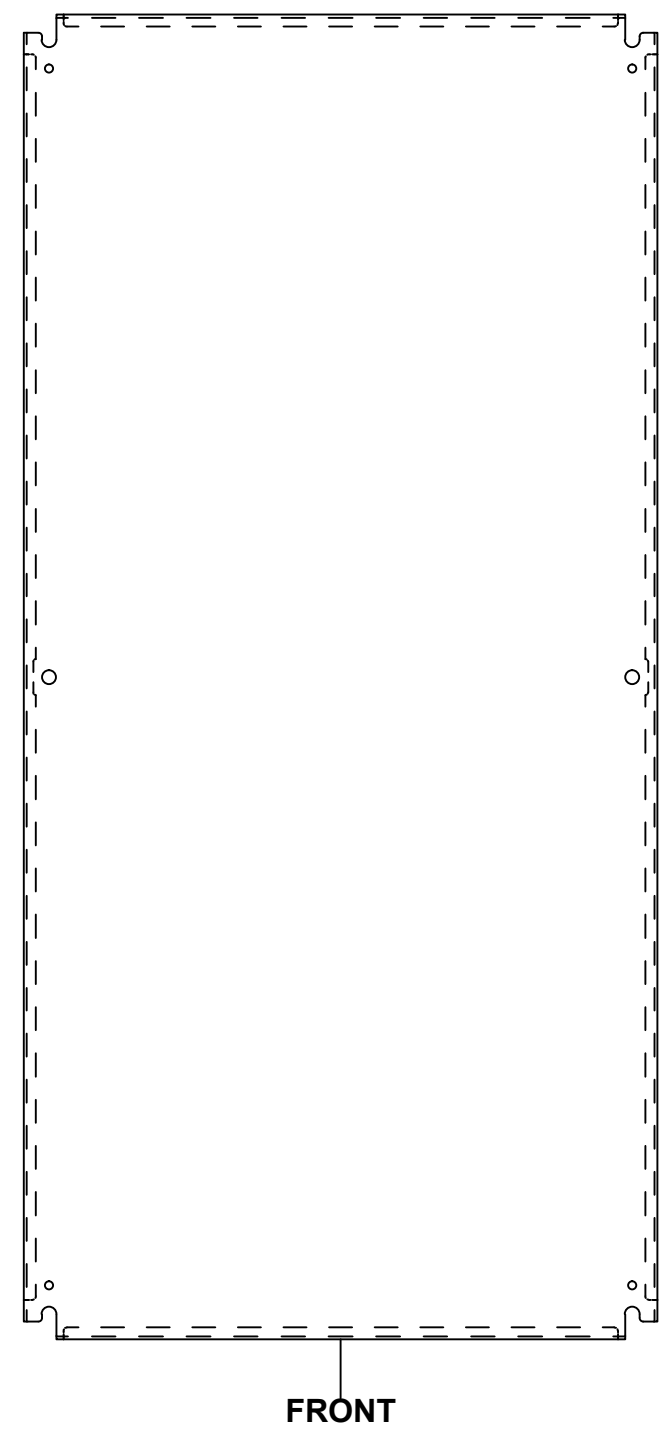
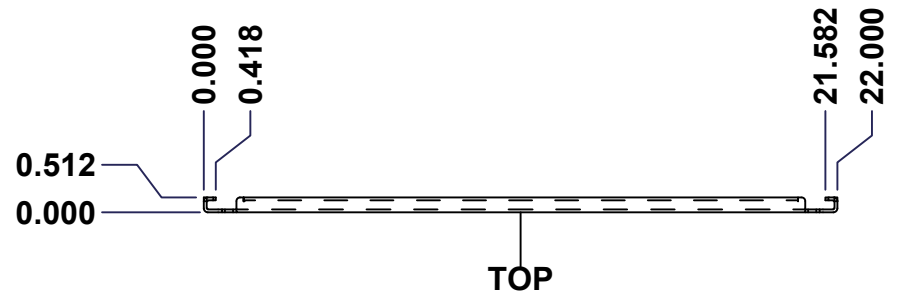
Flatness
Aplatissement
Max 3.0mm
Projection

3	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
18	STK-Q-16012	0	Stud M6 x 25mm Steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW482408LXG	0	5412ESW 48" x 24" Lexan Gasket Part
1	5412ESW482408LX	0	5412ESW 44.375" x 20.125" Lexan Part
1	5412ESW482408G	0	5412ESW 48" x 24" Cover Gasket Part
1	5412ESW482408C-P	0	5412ESW 48" x 24" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
14	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
QTY	Part Number	Rev	Description
Parts List			

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 12-Sep-13
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESW 48" x 24" Cover	Detail Rev.
Part Number / Numéro Pièce: 5412ESW482408C	Rev. 0 / 9

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP4824G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4824G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

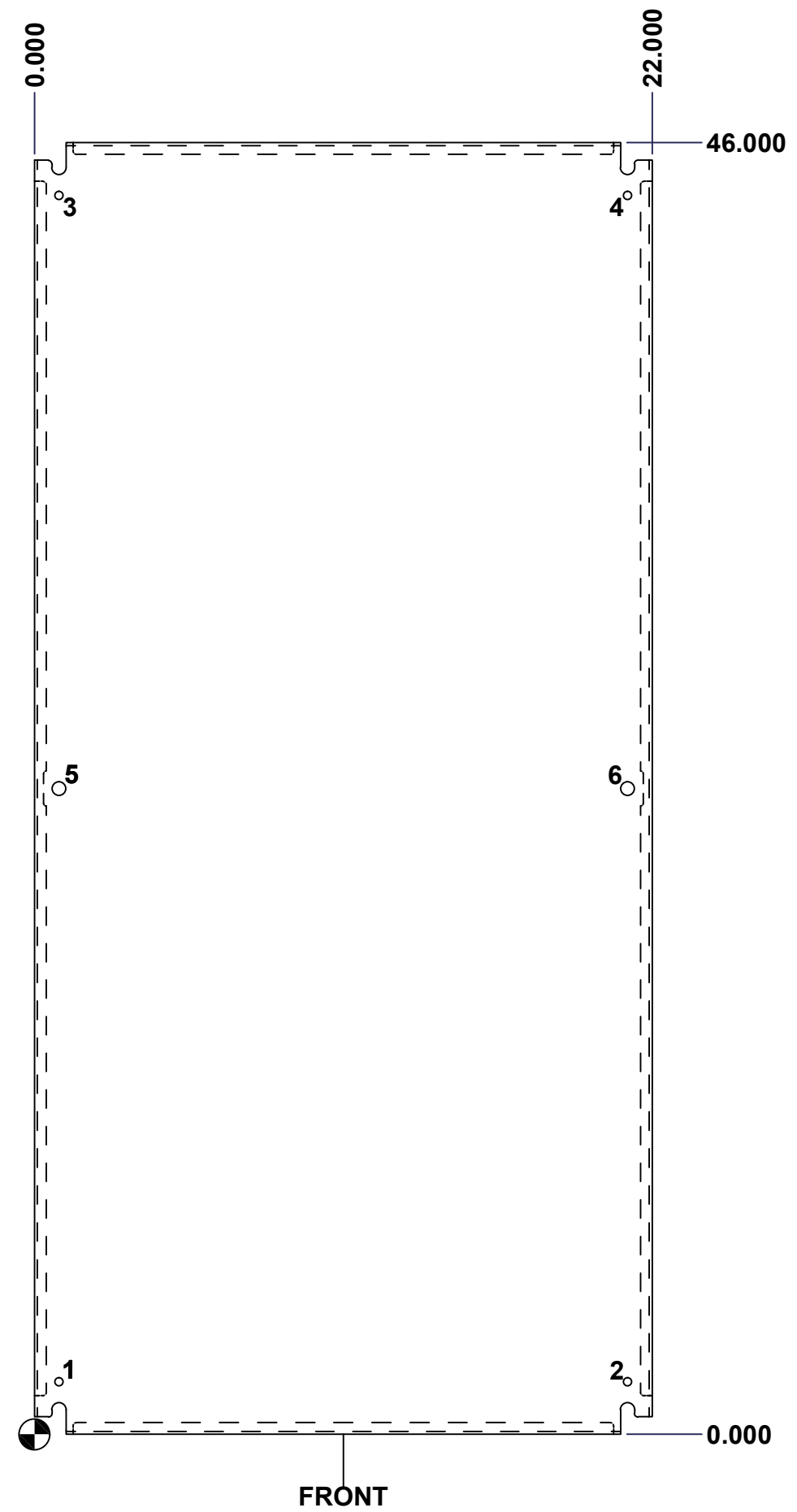
Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	44.125	GROUND HOLE (RND Ø0.290)
4	21.125	44.125	GROUND HOLE (RND Ø0.290)
5	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	23.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



FRONT

No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce 881 SP4824G		Rev. 0		Detail Rev. 2	