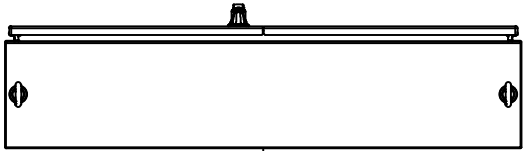


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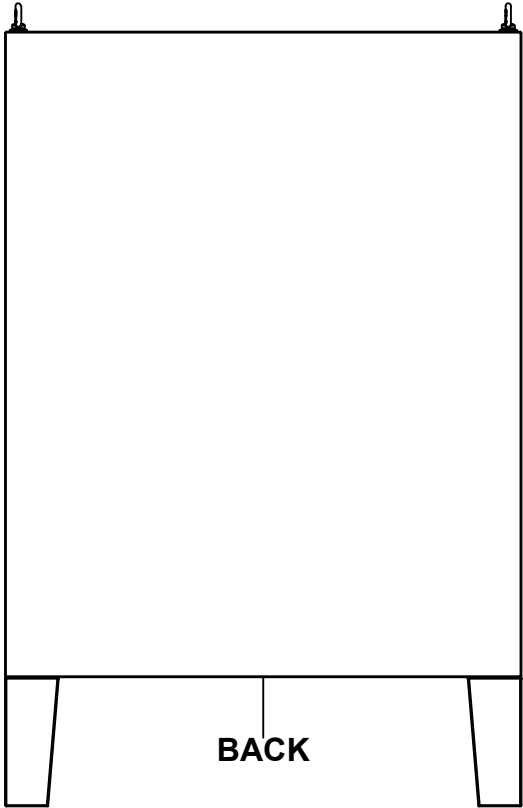
Tolerance ±1/32" unless otherwise specified

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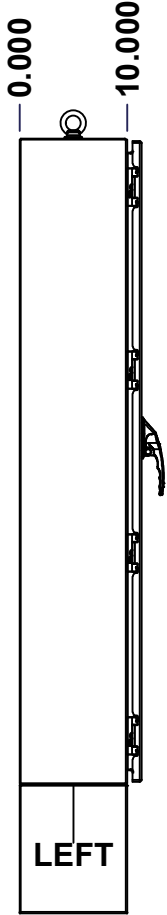
Tolérance ±1/32" sauf spécification contraire



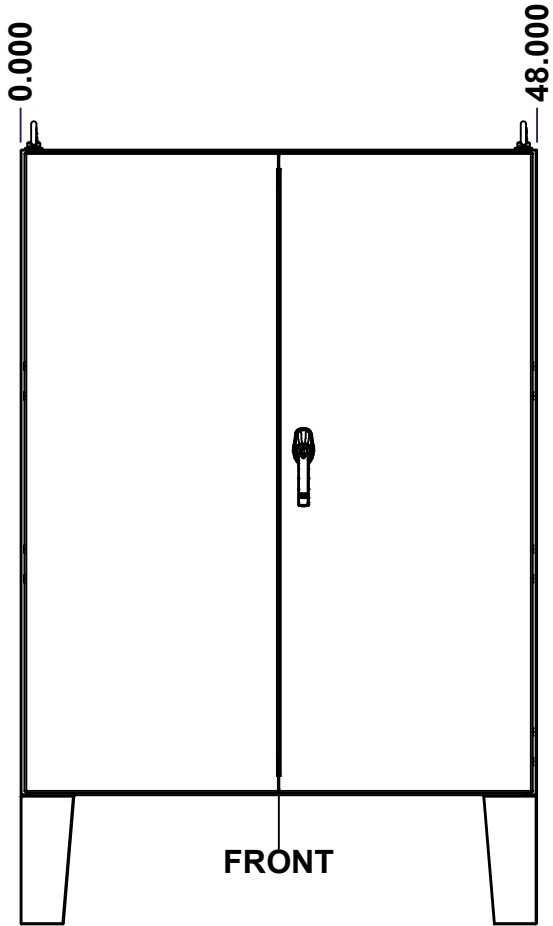
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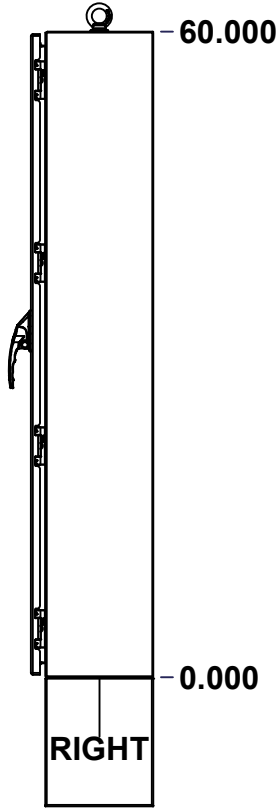
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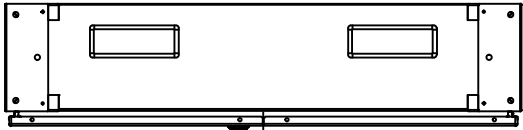
LEFT



FRONT

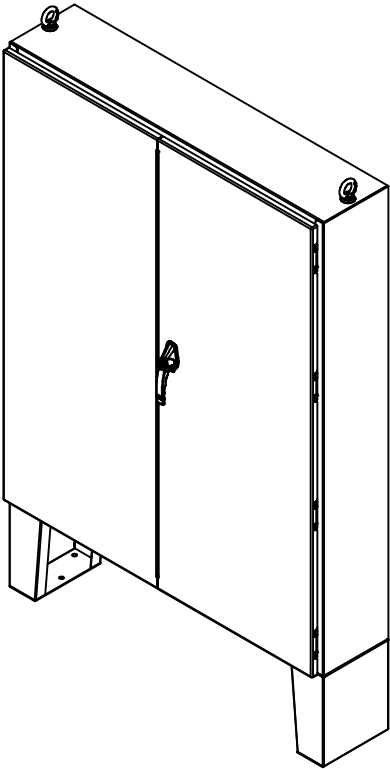


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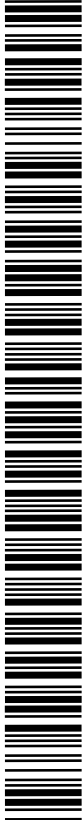


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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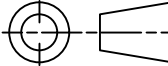


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 09-Sep-14	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5500DDS 60" x 48" x 10" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
5500DDS604810			0

SEE BILL OF MATERIAL ON LAST PAGE

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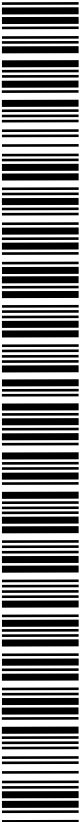
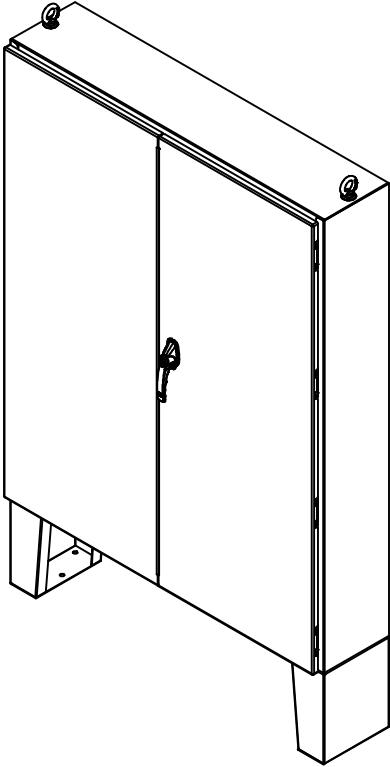
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Struts installed (Included)
7	C/W Eyebolts sold separately (Installed by EXM)
8	C/W Mounting feet sold separately (Installed)

No.	Revisions	Date	By/Par



Isometric View

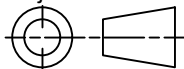


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 09-Sep-14	
Material Matière		BoxCad: BoxCad 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5500DDS 60" x 48" x 10" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	2
5500DDS604810		0	17

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

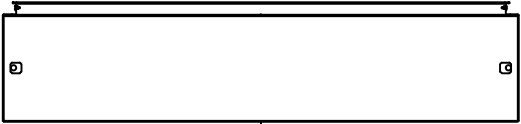
1	5500DDS604810MF	0	885 MFHD 12" x 10" Mounting Feet
1	880EB14	2	Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP6048G	0	885 SP6048G Inner Panel
8	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5500DDS604810FD	0	5500DDS 60" x 48" Cover
1	5500DDS604810LD	0	5500DDS 60" x 48" Cover
1	5500DDS604810B	0	5500DDS 60" x 48" x 10" Body
2	5500DDS604810GP	0	5500DDS Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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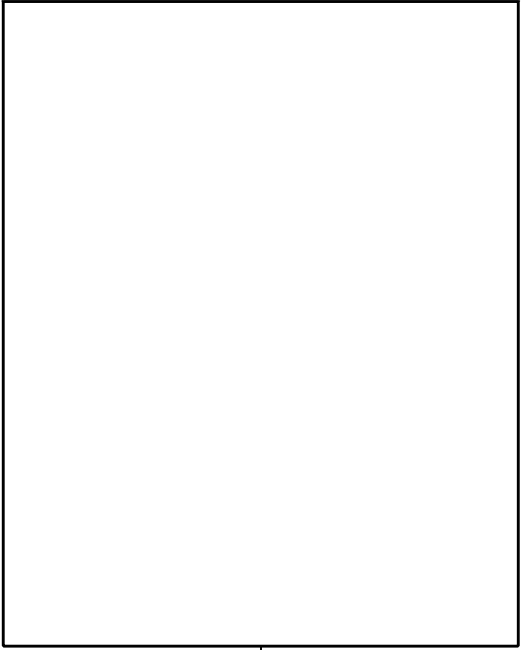
Tolerance ±1/32" unless otherwise specified

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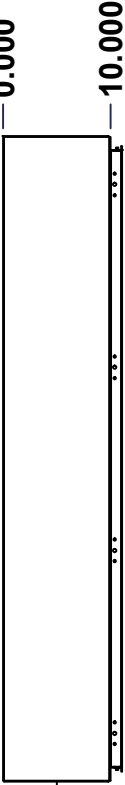
Tolérance ±1/32" sauf spécification contraire



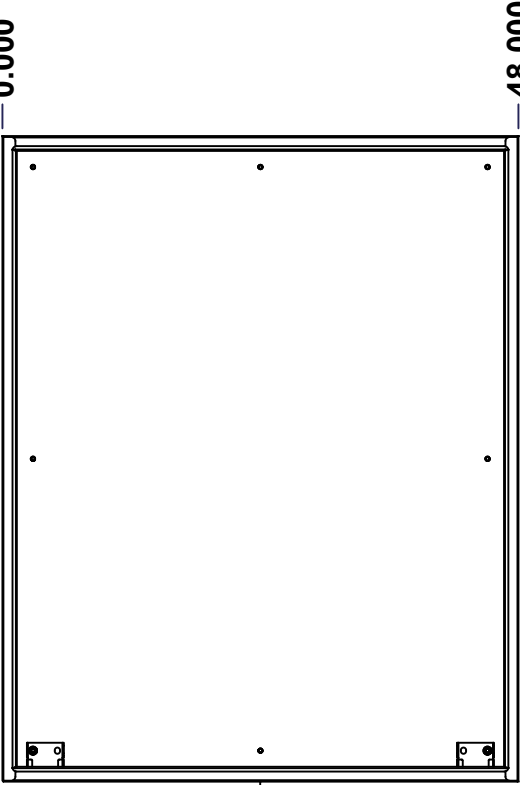
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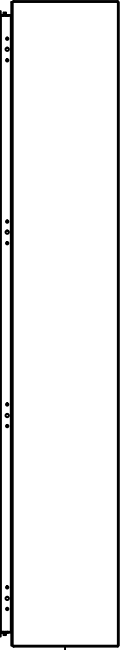
BACK



LEFT



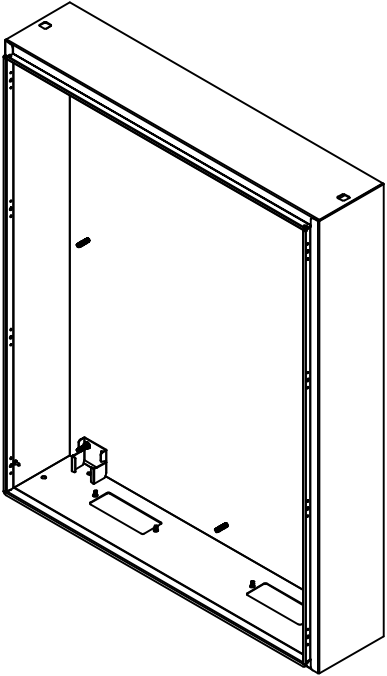
FRONT



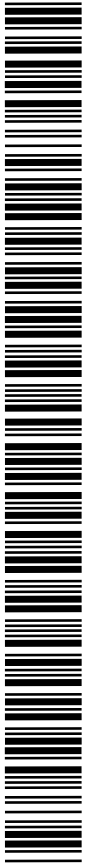
RIGHT



BOTTOM



Isometric View



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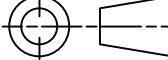


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-Sep-14

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description
5500DDS 60" x 48" x 10" Body

Detail Rev.

Part Number
Numéro Pièce
5500DDS604810B

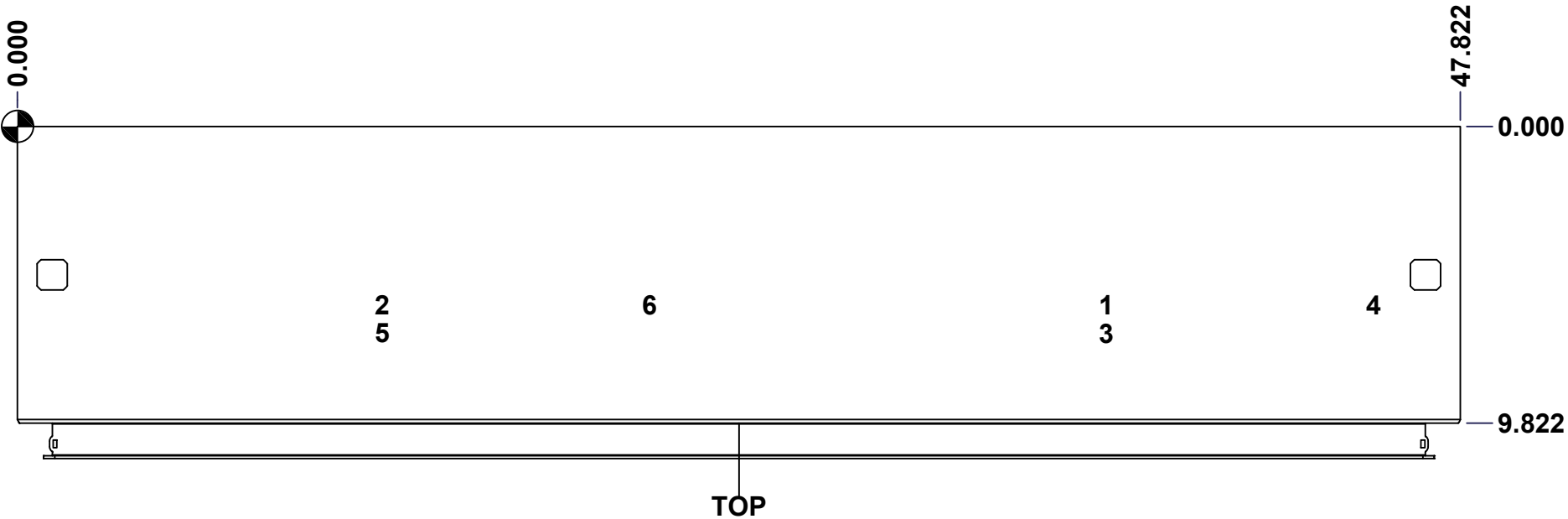
Rev.
0

3
17

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	35.911	5.911	Struts CR400 17.500" (Inside)
2	11.911	5.911	Struts CR400 17.500" (Inside)
3	35.911	6.840	STUDS M6 x 10mm (Inside)
4	44.777	5.911	STUDS M6 x 10mm (Inside)
5	11.911	6.840	STUDS M6 x 10mm (Inside)
6	20.777	5.911	STUDS M6 x 10mm (Inside)



	Description 5500DDS 60" x 48" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce 5500DDS604810B	Rev. 0	4 17

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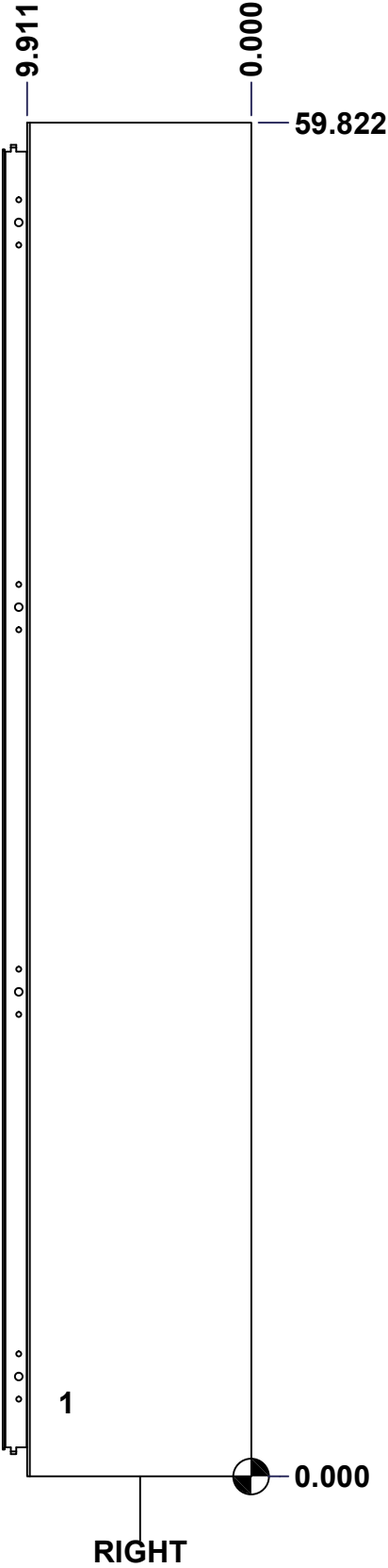
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500DDS 60" x 48" x 10" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	17
5500DDS604810B			

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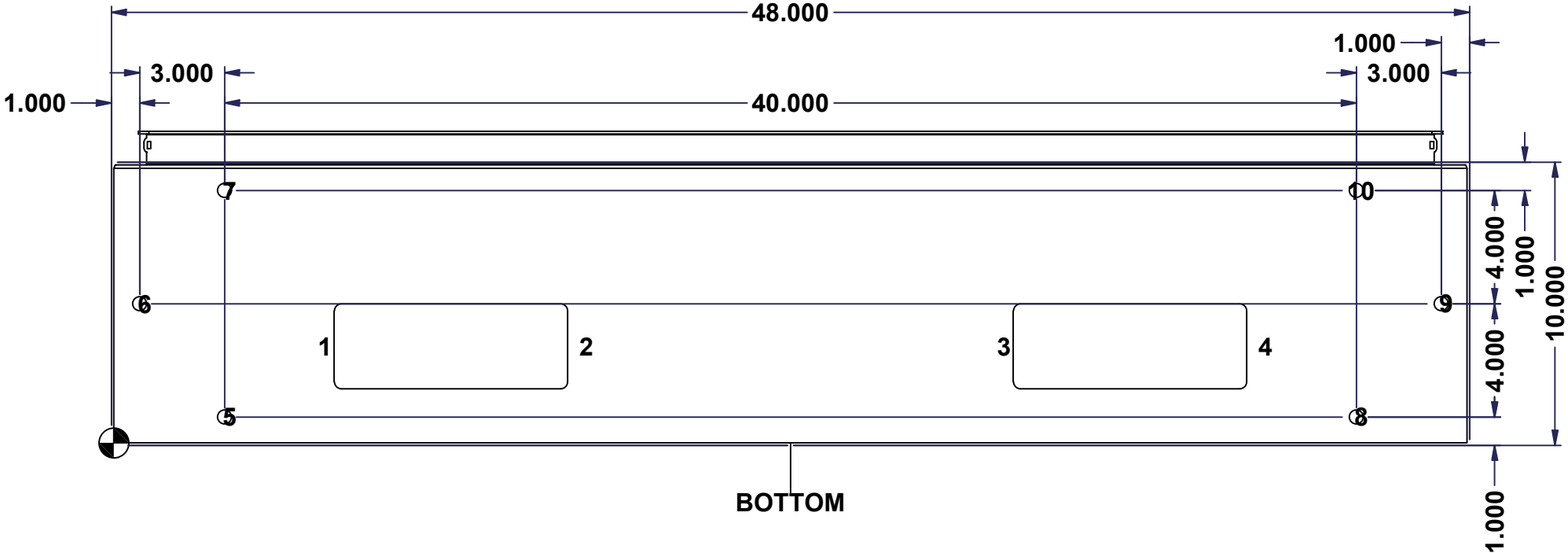
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	31.286	3.411	GP STUD M6 x 16mm (Inside)
4	40.536	3.411	GP STUD M6 x 16mm (Inside)
-----	-----	-----	-----
5	3.911	0.911	RND Ø0.500
6	0.911	4.911	RND Ø0.500
7	3.911	8.911	RND Ø0.500
8	43.911	0.911	RND Ø0.500
9	46.911	4.911	RND Ø0.500
10	43.911	8.911	RND Ø0.500



	Description	Status	
	5500DDS 60" x 48" x 10" Body	(NULL)	
	Part Number Numéro Pièce 5500DDS604810B	Rev. 0	6 17

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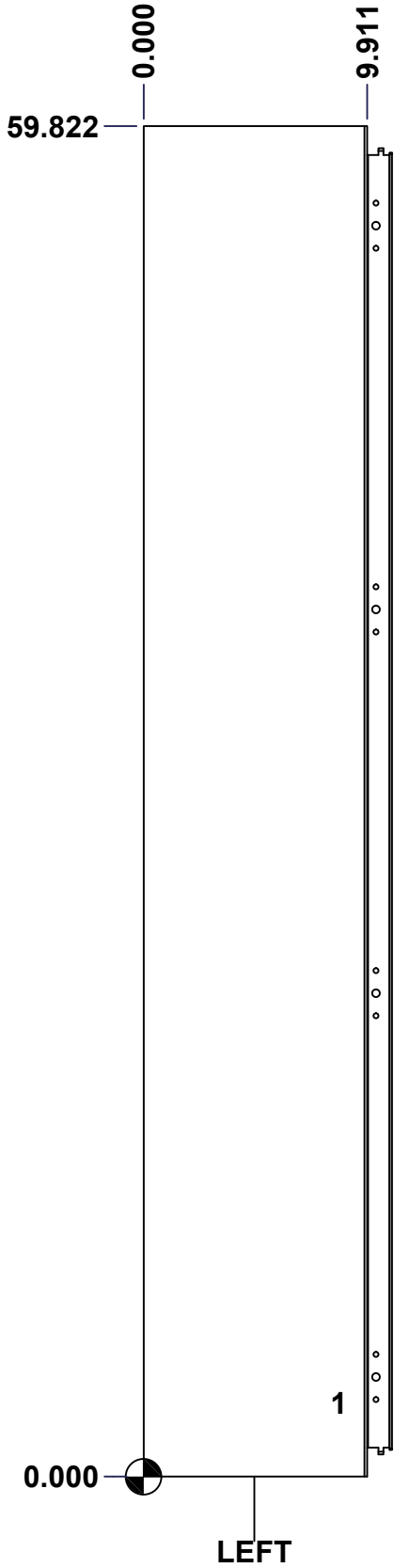
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500DDS 60" x 48" x 10" Body	(NULL)	
	Part Number	Rev.	7
	Numéro Pièce	0	17

5500DDS604810B

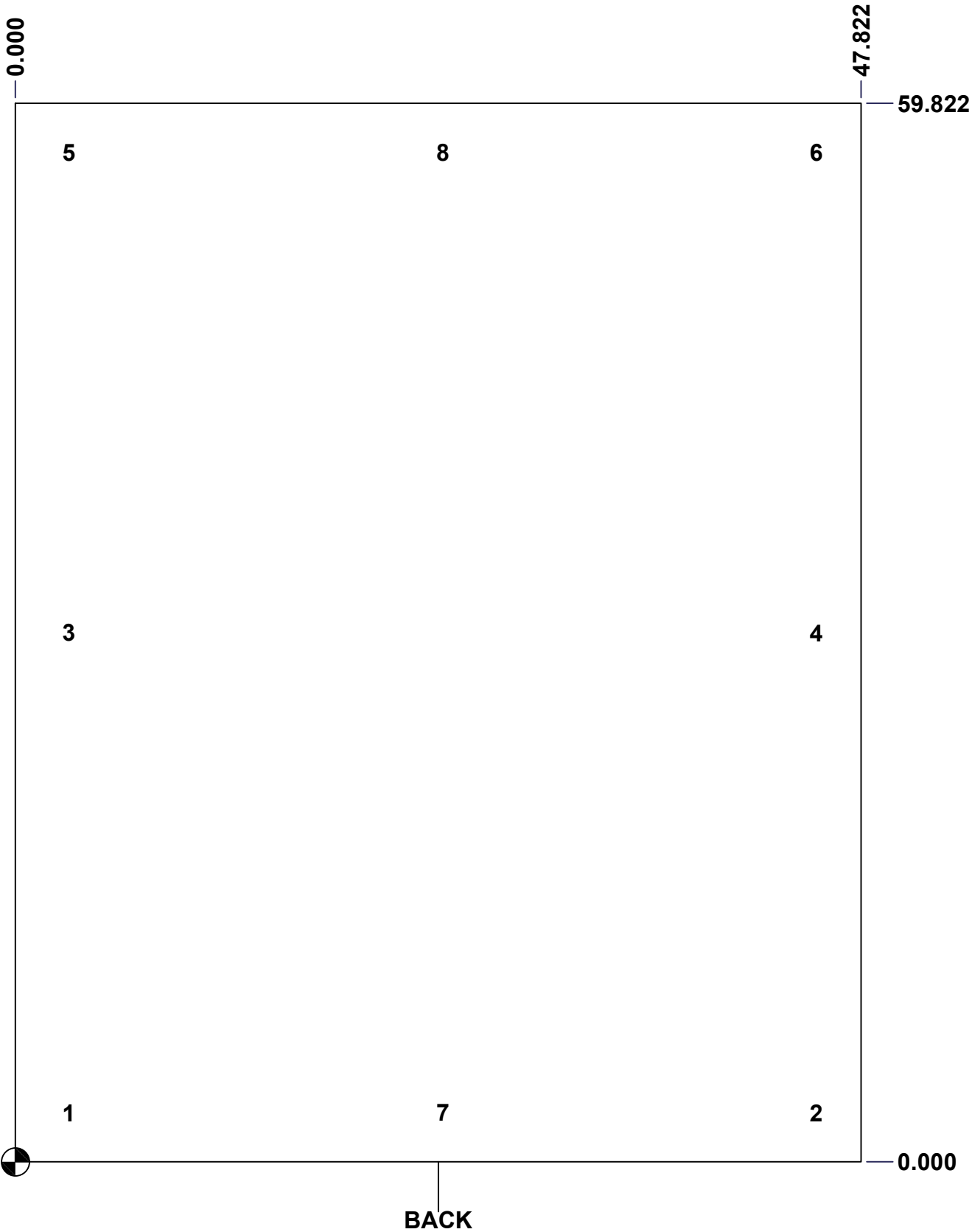
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	2.786	IP STUD M10 x 40mm (Inside)
2	45.036	2.786	IP STUD M10 x 40mm (Inside)
3	2.786	29.911	IP STUD M10 x 40mm (Inside)
4	45.036	29.911	IP STUD M10 x 40mm (Inside)
5	2.786	57.036	IP STUD M10 x 40mm (Inside)
6	45.036	57.036	IP STUD M10 x 40mm (Inside)
7	23.911	2.786	IP STUD M10 x 40mm (Inside)
8	23.911	57.036	IP STUD M10 x 40mm (Inside)



	Description	Status	
	5500DDS 60" x 48" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5500DDS604810B	0	17

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

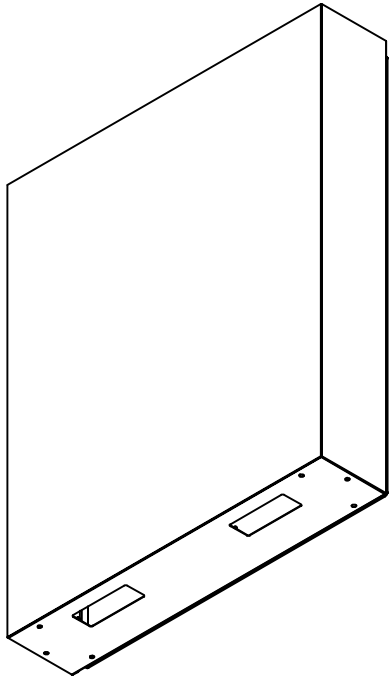
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No.

Revisions

Date

By/Par



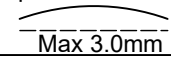
Isometric View





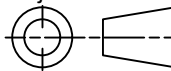
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-Sep-14

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5500DDS 60" x 48" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5500DDS604810B

Rev.

9

17

4

STK-Q-16030

0

Stud M6 x 10mm Steel

2

STK-Q-74930

0

Eyebolt Lifting Angle (6.750")

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

2

STK-Q-07320

0

Flange Lock Nut M10

2

STK-Q-07618

1

5500 Series Inner Panel Support Bracket

8

STK-Q-16100

0

Stud M10 x 40mm Steel

1

5500DDS604810BT-P

0

5500DDS 48" x 10" Bottom Part

1

5500DDS604810T-P

0

5500DDS 48" x 10" Top Part

1

5500DDS604810RS-P

0

5500DDS 60" x 48" Right Part

1

5500DDS604810LS-P

0

5500DDS 60" x 48" Left Part

1

5500DDS604810B-P

0

5500DDS 60" x 48" Back Part

2

CR400MS_17.5

0

Commercial Roll Mild Steel (17.5in long)

6

STK-Q-16080

0

Ground Stud M6 x 16mm Steel

Qty

Part Number

Rev

Description

Parts List

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Tolerance $\pm 1/32$ " unless otherwise specified

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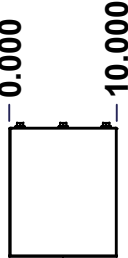
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP



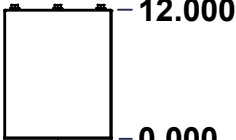
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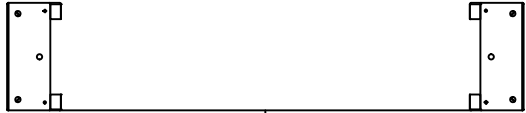
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FRONT



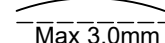
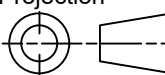
RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Projection 	
Date		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Date		09-Sep-14	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
885 MFHD 12" x 10" Mounting Feet			
Part Number Numéro Pièce		Rev.	10
SEE BILL OF MATERIAL ON LAST PAGE		0	17
5500DDS604810MF			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
Isometric View			
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			
Flatness Aplatissement Max 3.0mm Projection			
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 09-Sep-14
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey			Finish Fini Smooth
Description 885 MFHD 12" x 10" Mounting Feet			Detail Rev.
Part Number Numéro Pièce 5500DDS604810MF			Rev. 0
			11
			17

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5500DDS604810MFR-P	0	885 MFHD 12" x 10" Right Mounting Feet Part
1	5500DDS604810MFL-P	0	885 MFHD 12" x 10" Left Mounting Feet Part
3	STK-K-11600	2	885 MF Accessory Kit
Qty	Part Name	Rev	Description
Parts List			

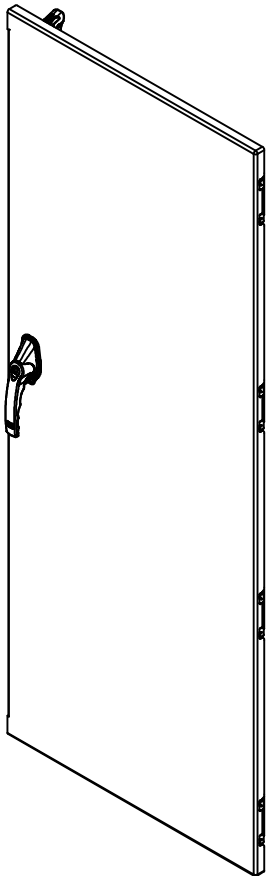
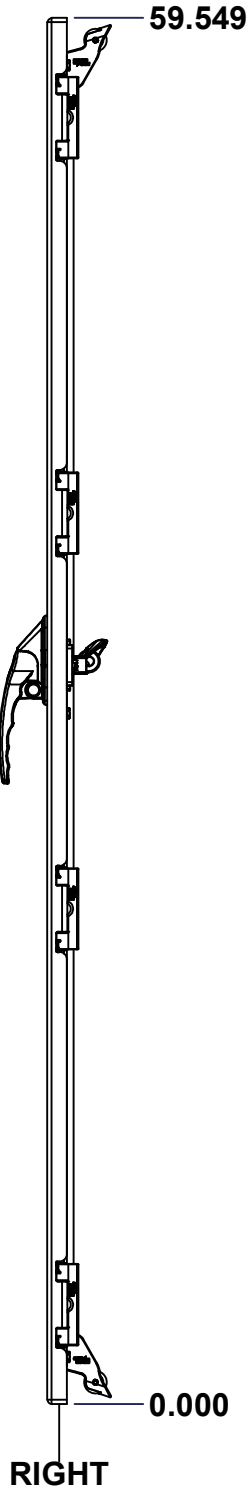
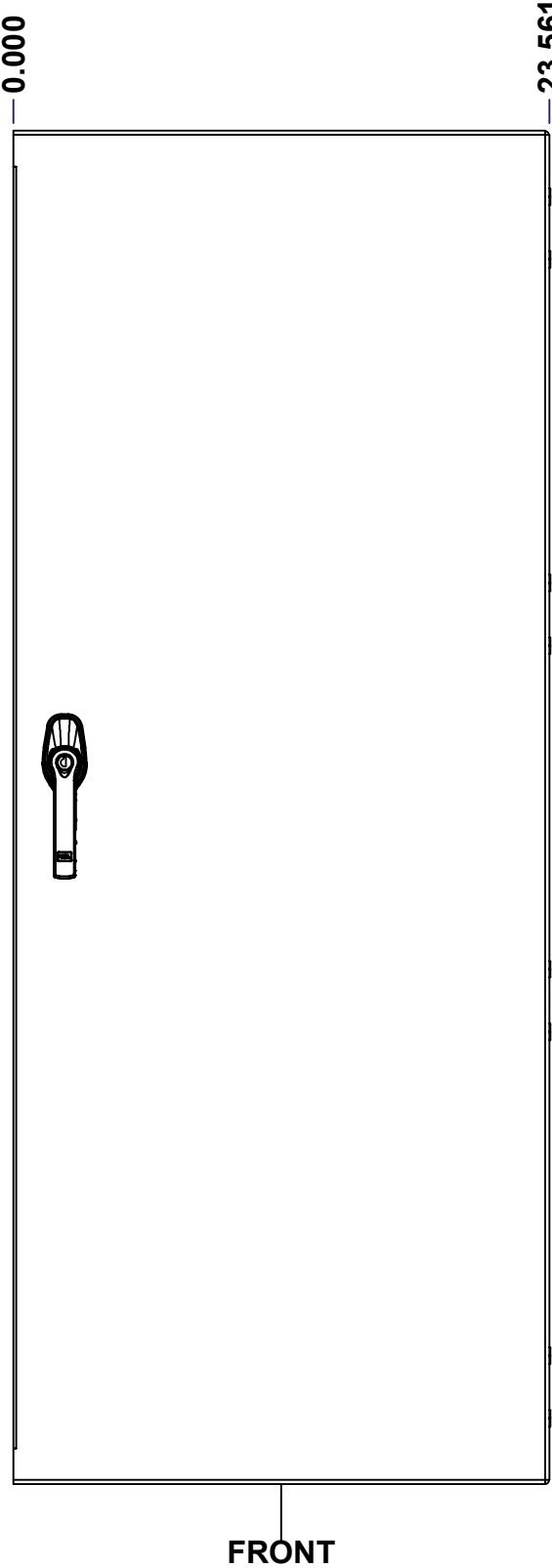
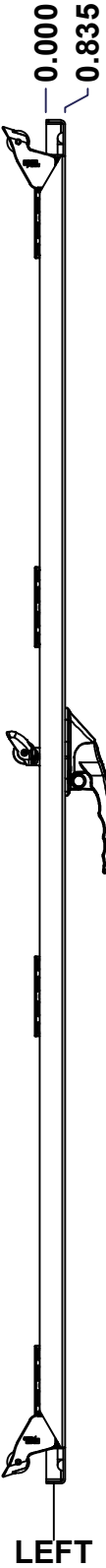
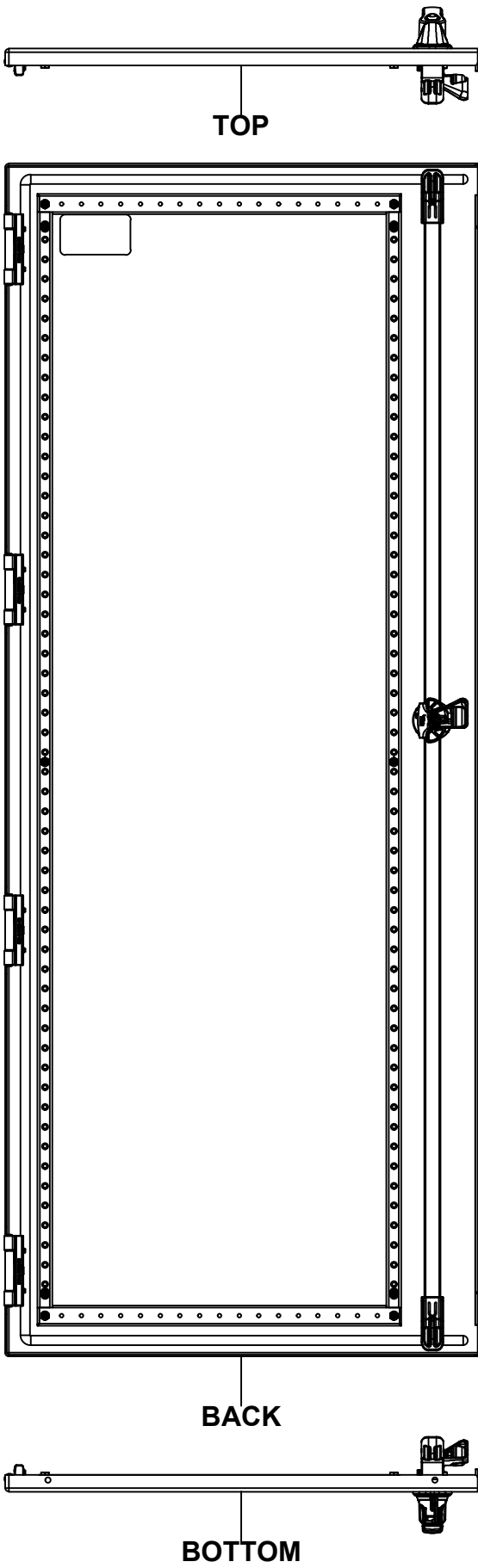
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Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500DDS604810\5500DDS604810.idw

Tolérance $\pm 1/32"$ sauf spécification contraire

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Isometric View

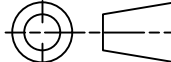


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Fax: (450) 979-4626
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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-Sep-14

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5500DDS 60" x 48" Cover

Detail Rev.

Part Number
Numéro Pièce

5500DDS604810LD

Rev.

12

0

17

SEE BILL OF MATERIAL ON LAST PAGE

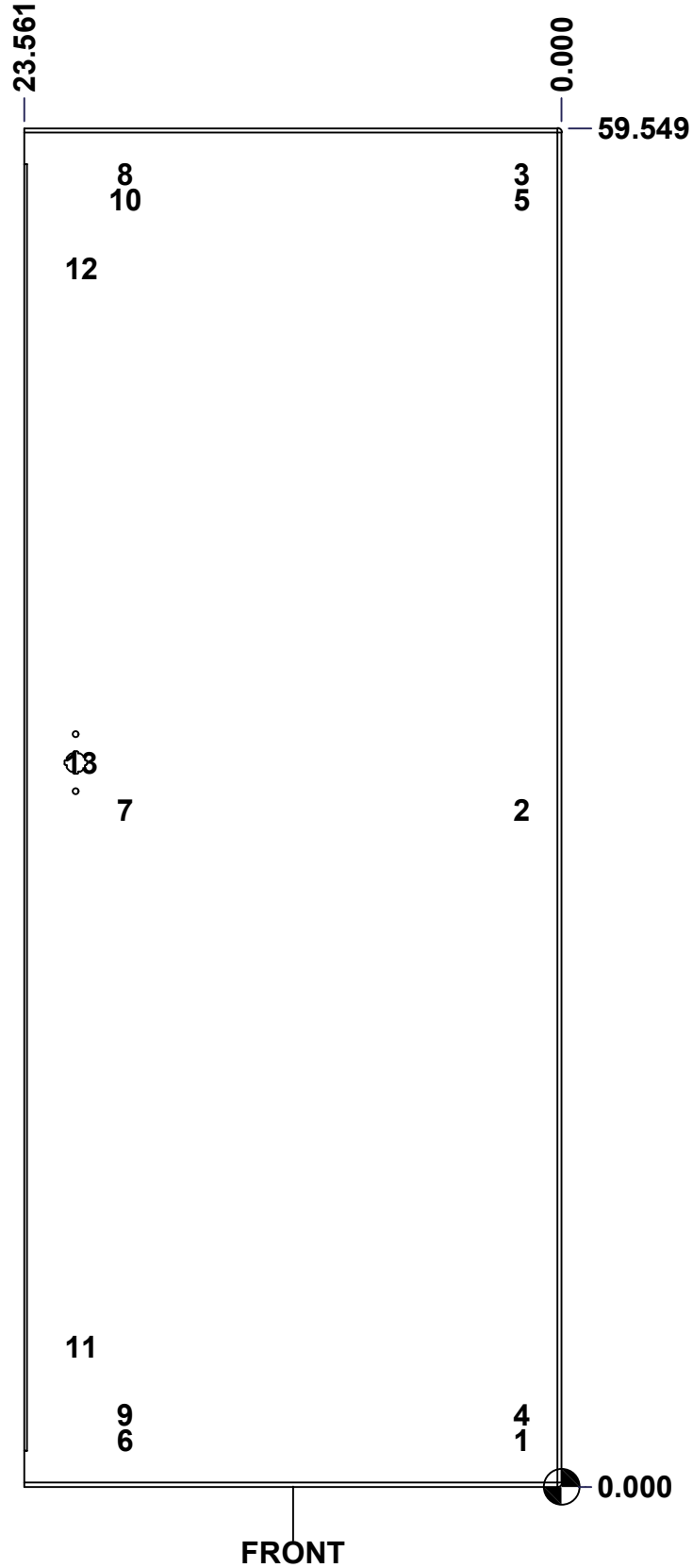
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500DDS604810\5500DDS604810.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.983	2.028	STUD M6 x 18mm (Inside)
2	1.983	29.675	STUD M6 x 18mm (Inside)
3	1.983	57.521	STUD M6 x 18mm (Inside)
4	1.983	3.139	STUD M6 x 18mm (Inside)
5	1.983	56.409	STUD M6 x 18mm (Inside)
6	19.390	2.028	STUD M6 x 18mm (Inside)
7	19.390	29.675	STUD M6 x 18mm (Inside)
8	19.390	57.521	STUD M6 x 18mm (Inside)
9	19.390	3.139	STUD M6 x 18mm (Inside)
10	19.390	56.409	STUD M6 x 18mm (Inside)
11	21.311	6.118	LARGE CBAR GUIDE (Inside)
12	21.311	53.430	LARGE CBAR GUIDE (Inside)
-----	-----	-----	-----
13	21.311	31.743	HANDLE 885 ESL2A-APHK @ 0.0°



	Description	Status	
	5500DDS 60" x 48" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	13
	5500DDS604810LD	0	17

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500DDS604810\5500DDS604810.idw

Tolérance ±1/32" sauf spécification contraire

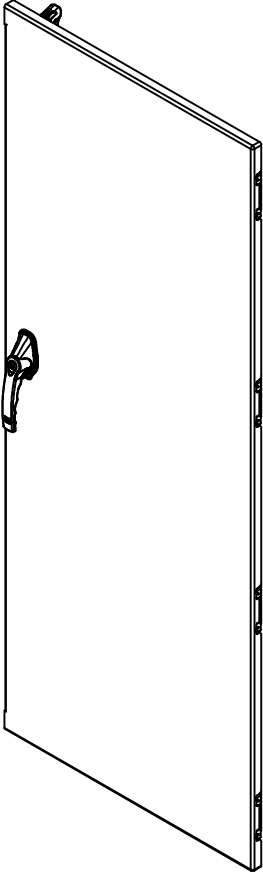
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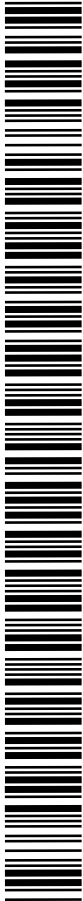
Revisions

Date

By/Par



Isometric View



1

STK-Q-47541

1

5500 DDS Lower Closing Bar 60"

1

STK-Q-47531

0

5500 DDS Upper Closing Bar 60"

1

STK-A-50537

3

9500 Handle Cam Assembly (Left Side, Grip 36mm)

1

STK-Q-90051

3

5412 ES - Handle Cam Spacer

1

885ESL2A-APHK

7

885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

1

STK-S-00100

0

3.5" x 2" Silver Milar Flexcon Sticker

1

STK-K-10700

3

5500 DDS - Door Stiffener Assembly

2

STK-Q-16410

0

Guide Stud - Largel (No Paint Cap Required)

10

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

1

5500DDS604810LDG

0

5500DDS 60" x 48" Lock Door Gasket

1

5500DDS604810LD-P

0

5500DDS 60" x 48" Lock Door Part

2

STK-A-90025

0

9500 - Cabinet Closing Bar End (Large)

4

STK-K-09860

7

Cabinet Hinge with Captive Pins

2

STK-Q-07220

1

M6 Nylon Insert Lock Nut

QTY

Part Number

Rev

Description

Parts List



Tél: (450) 979-4373

Fax: (450) 979-4626

www.exmweb.com

Customer Client

Drawn By Dessiné Par BoxCad: BoxCad

Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color Couleur Asa-61 Grey

Finish Fini Smooth

Description

5500DDS 60" x 48" Cover

Part Number Numéro Pièce

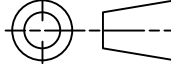
5500DDS604810LD

Flatness Aplatissement

Max 3.0mm



Projection



Date

Date 09-Sep-14

Detail Rev.

Rev. 0

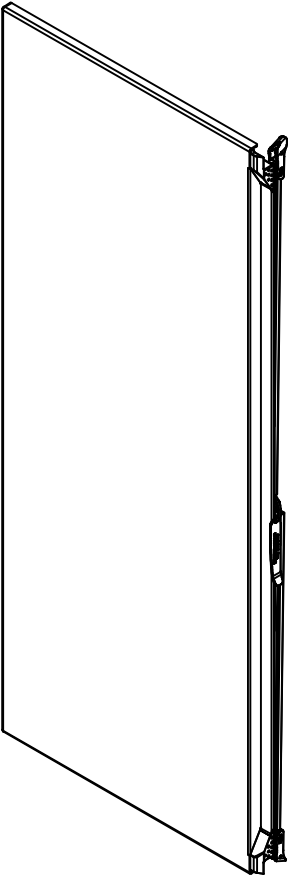
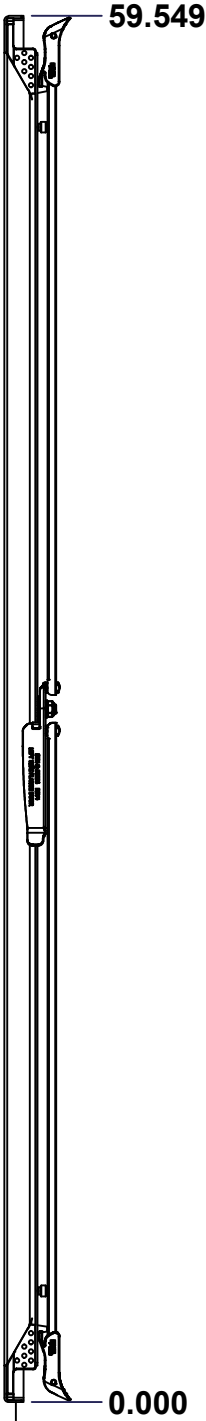
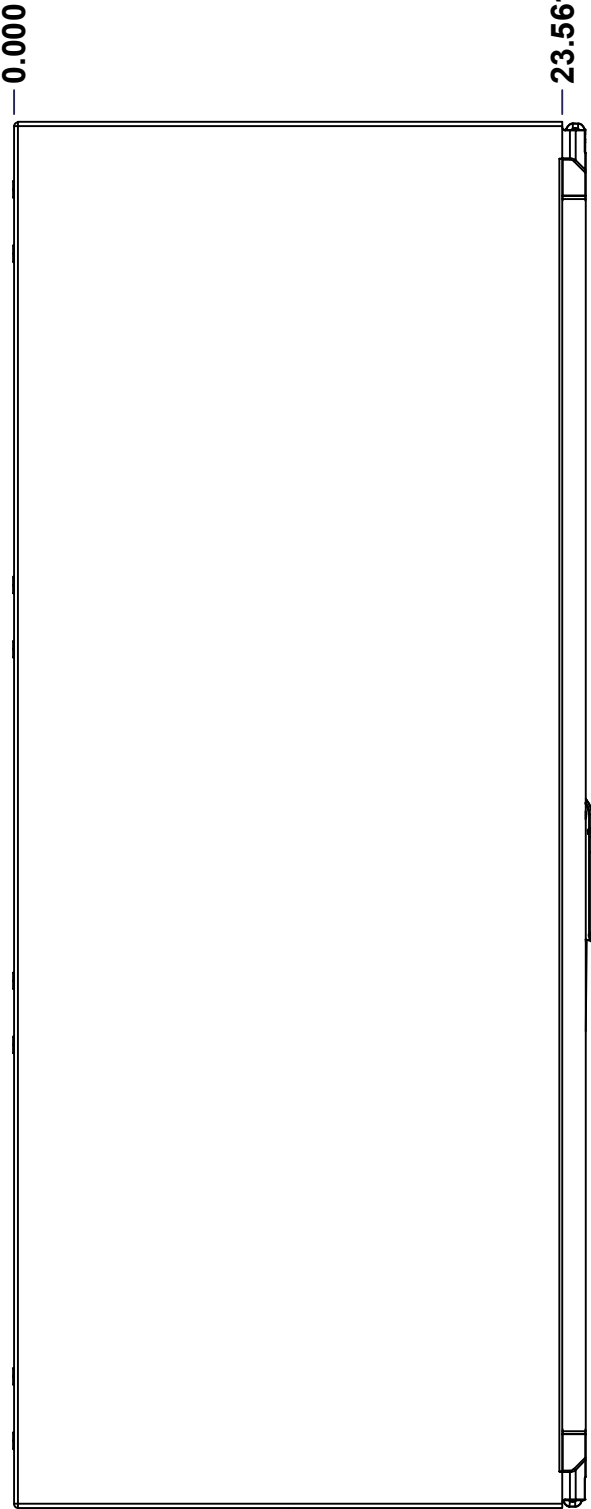
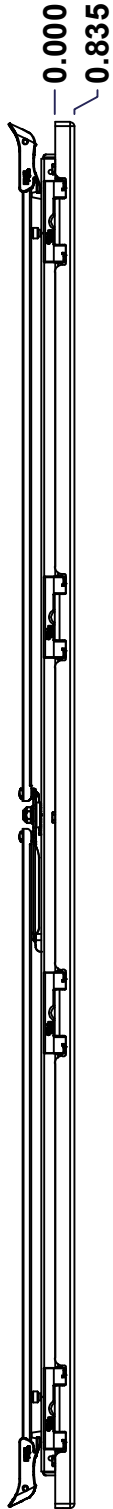
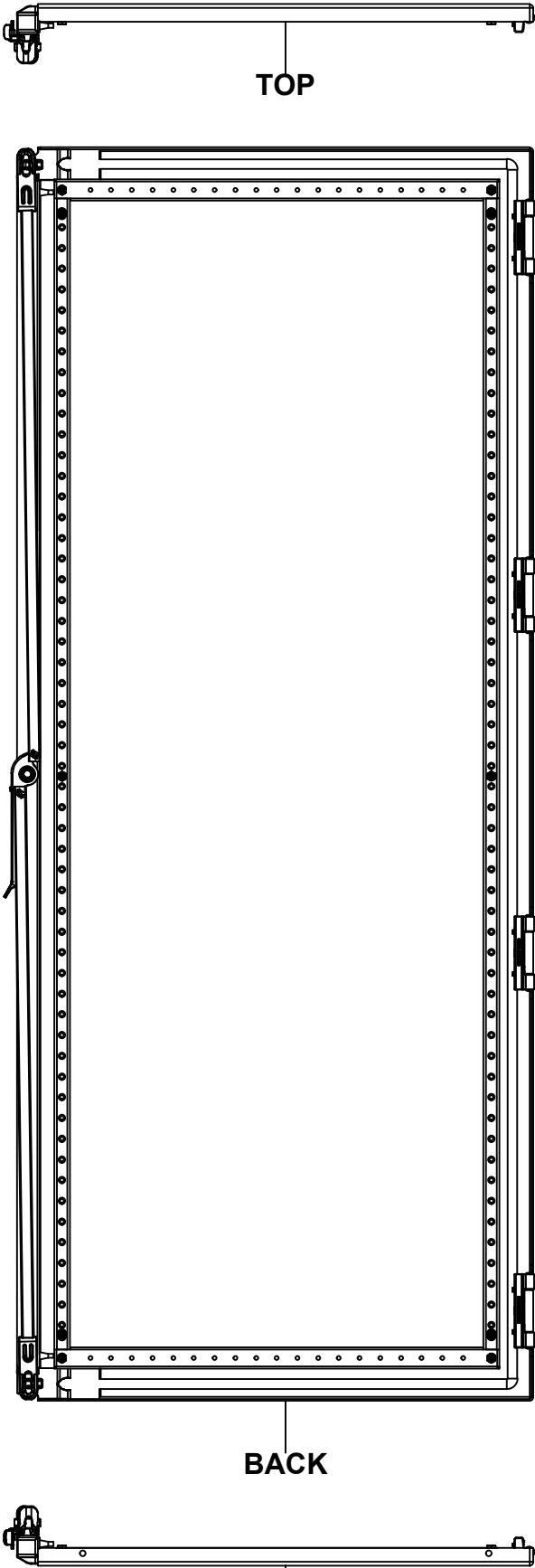
1417

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

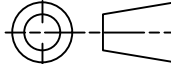


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-Sep-14

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5500DDS 60" x 48" Cover

Detail Rev.

Part Number
Numéro Pièce

5500DDS604810FD

Rev.

15

0

17

SEE BILL OF MATERIAL ON LAST PAGE

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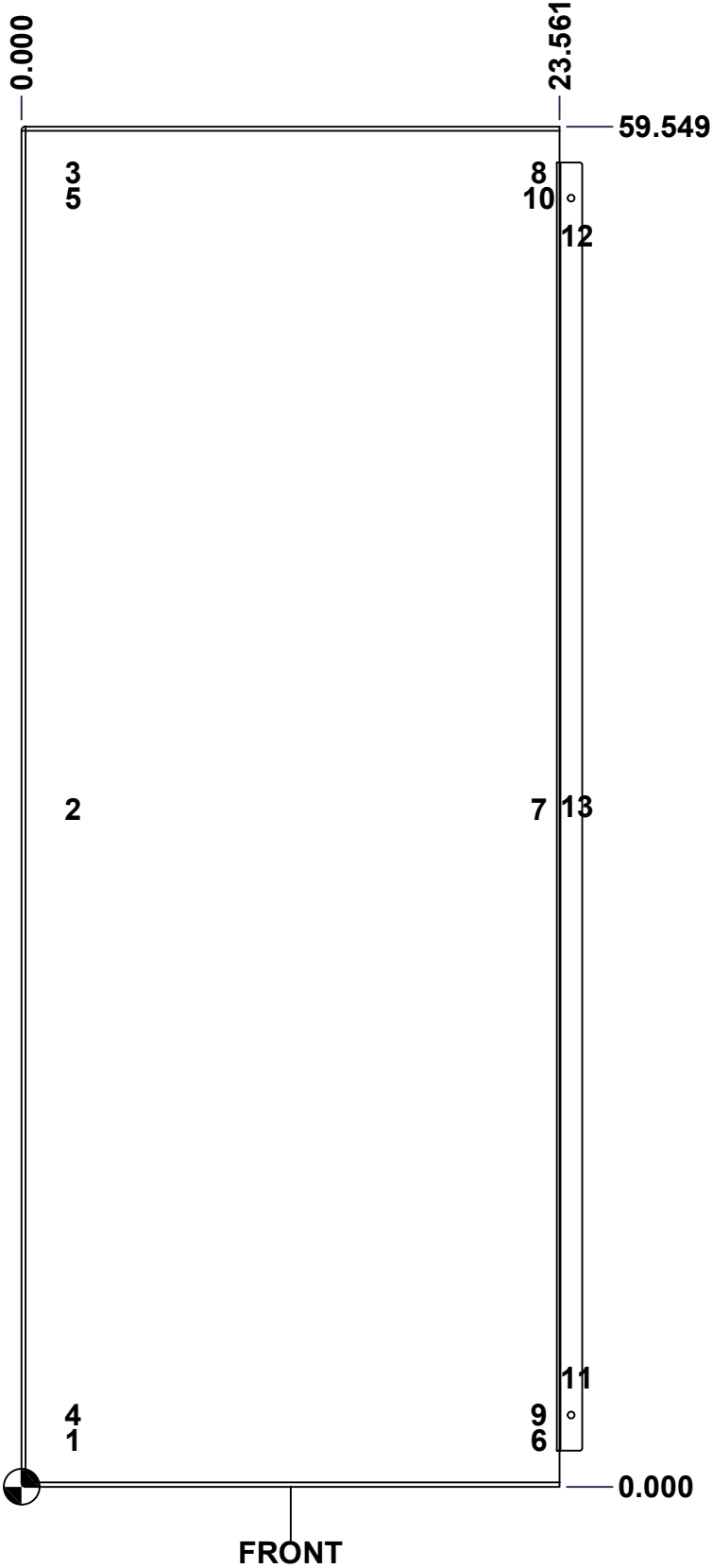
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	29.675	STUD M6 x 18mm (Inside)
3	2.000	57.521	STUD M6 x 18mm (Inside)
4	2.000	3.139	STUD M6 x 18mm (Inside)
5	2.000	56.409	STUD M6 x 18mm (Inside)
6	22.407	2.028	STUD M6 x 18mm (Inside)
7	22.407	29.675	STUD M6 x 18mm (Inside)
8	22.407	57.521	STUD M6 x 18mm (Inside)
9	22.407	3.139	STUD M6 x 18mm (Inside)
10	22.407	56.409	STUD M6 x 18mm (Inside)
11	24.061	4.774	SMALL CBAR GUIDE (Inside)
12	24.061	54.774	SMALL CBAR GUIDE (Inside)
13	24.061	29.774	STUD M10 x 20mm (Inside)



	Description	Status	
	5500DDS 60" x 48" Cover	(NULL)	
	Part Number	Rev.	16 / 17
	Numéro Pièce 5500DDS604810FD	0	

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Flatness	Aplatissement
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Projection



Date

Date 09-Sep-14

Smooth

17 /

5500DDS604810FD

0

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-G-03400	1	5500 DD Lower Flange Door Gasket
1	STK-G-03300	2	5500 DD Upper Flange Door Gasket
2	STK-Q-90045	1	5500 DDS Flange Door Closing Bar End Assembly
2	STK-Q-45670-60	2	5500 DDS - Flange Door Closing Bar
1	STK-K-50556	4	9500 DD - Flange Door Handle Assy
1	STK-K-20700	4	5500 DDS - Flange Door Stiffener Assembly
1	STK-Q-16122	2	Stud M10 x 20mm
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	5500DDS604810FDG	0	5500DDS 60" x 48" Flange Door Gasket
1	5500DDS604810FD-P	0	5500DDS 60" x 48" Flange Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
QTY	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

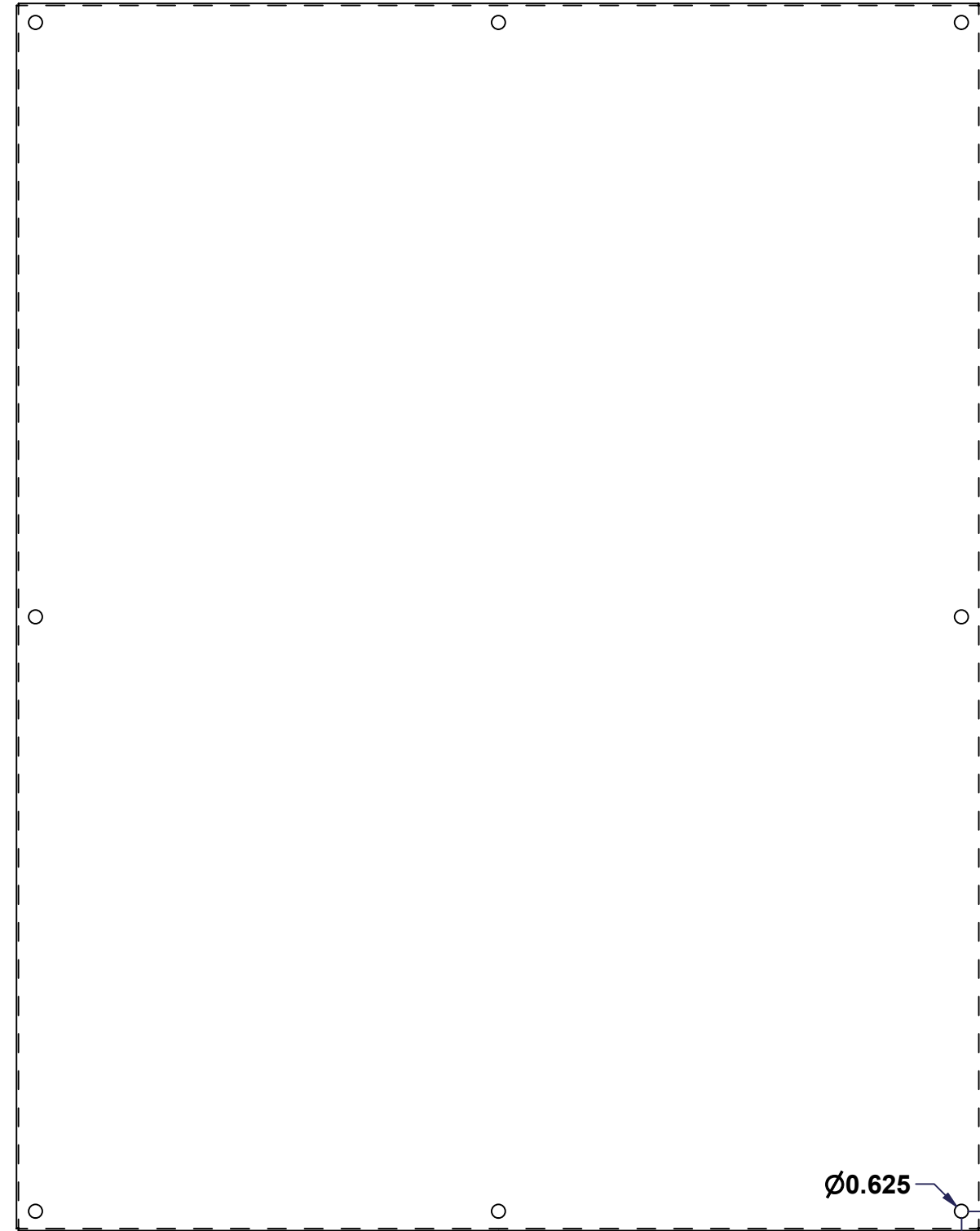
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Tolérance ±1/32" sauf spécification contraire

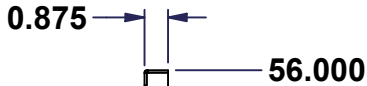
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TOP



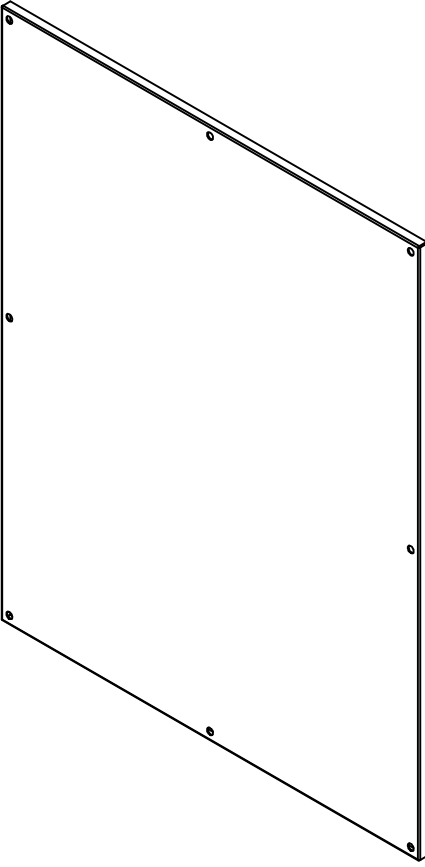
FRONT



RIGHT

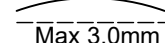
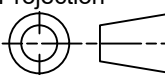
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 04/11/2009	
Material Matière		12 Ga Galvanized (2.5mm)	
Color Couleur Unpainted		Finish Fini Unpainted	
Description 885 SP6048G Inner Panel			Detail Rev.
Part Number Numéro Pièce 885SP6048G			Rev. 0
			1 2

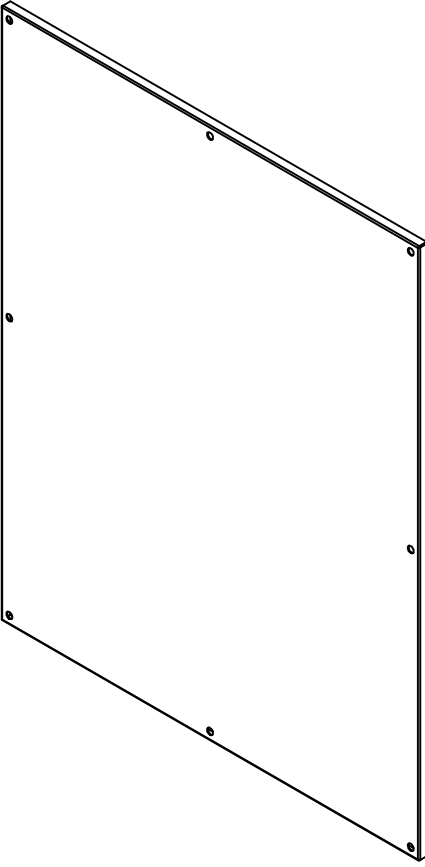
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\885SP\885SP6048G.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

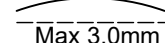


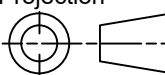
Isometric View





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Fax: (450) 979-4626
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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad

Date

04/11/2009

Material
Matière

12 Ga Galvanized (2.5mm)

Color
Couleur

Unpainted

Finish
Fini

Unpainted

Description

885 SP6048G Inner Panel

Detail Rev.

Part Number
Numéro Pièce

885SP6048G

Rev.

0

2

2

1	885SP6048G-P	0	885 SP6048G Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			