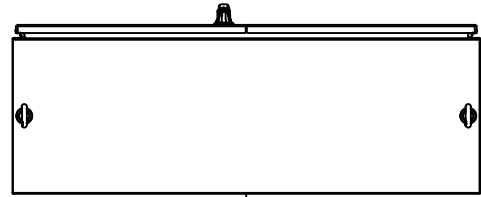
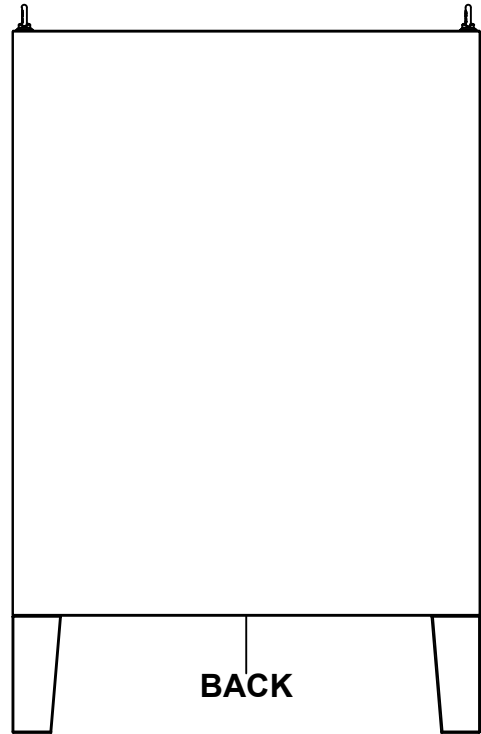


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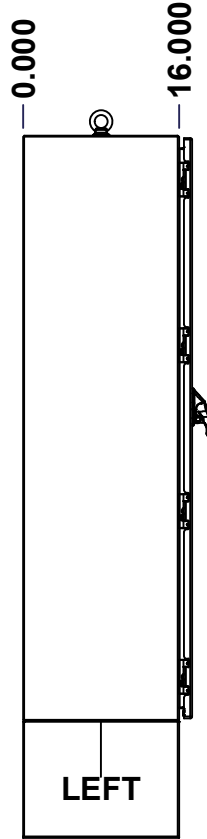
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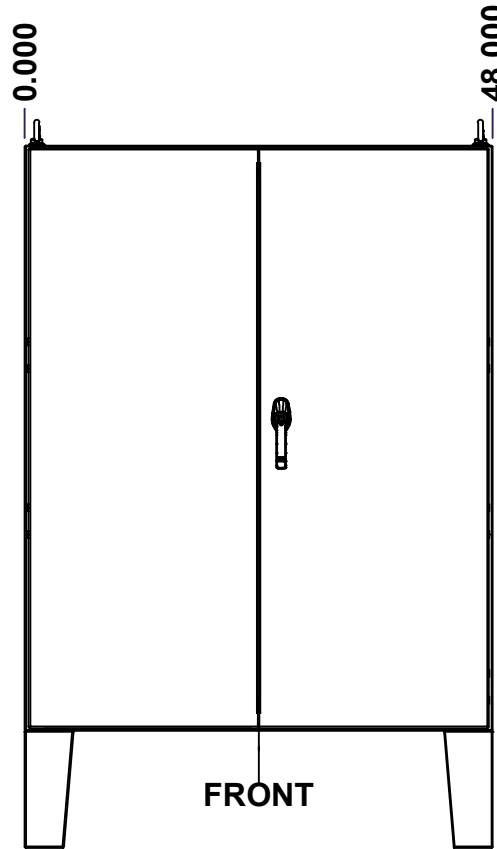
TOP



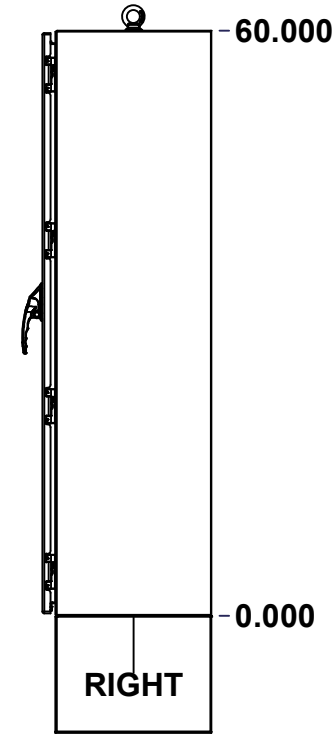
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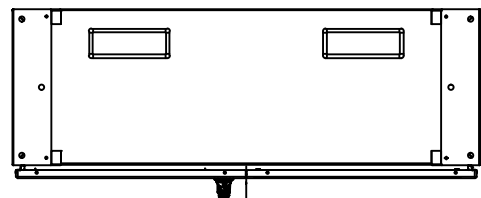
LEFT



FRONT

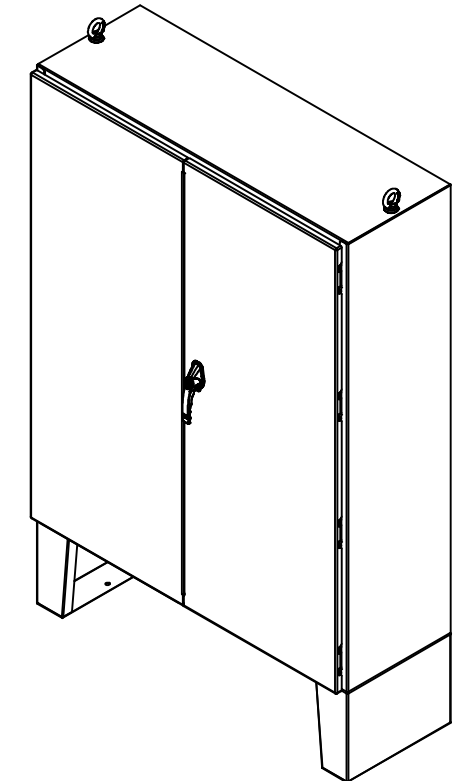


RIGHT




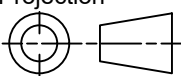
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5500DDS 60" x 48" x 16" Assembly		Detail Rev.
Part Number Numéro Pièce	Rev. 0	1 / 17

SEE BILL OF MATERIAL ON LAST PAGE

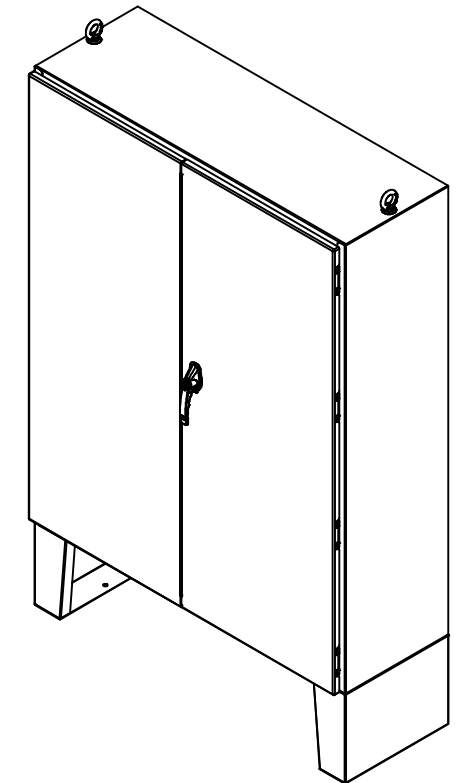
**5500DDS604816**

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Mounting feet sold separately (Installed)
8	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View

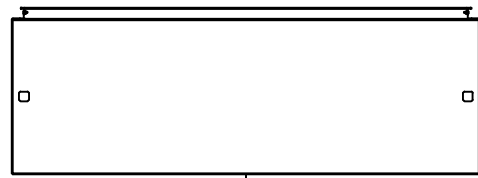
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	5500DDS604816MF	0	885 MFHD 12" x 16" Mounting Feet
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP6048G	0	885 SP6048G Inner Panel
1	880EB14	2	Eye Bolt M14 (Pack of 2)
8	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5500DDS604816FD	0	5500DDS 60" x 48" Flange Door
1	5500DDS604816LD	0	5500DDS 60" x 48" Lock Door
1	5500DDS604816B	0	5500DDS 60" x 48" x 16" Body
2	5500DDS604816GP	0	5500DDS Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

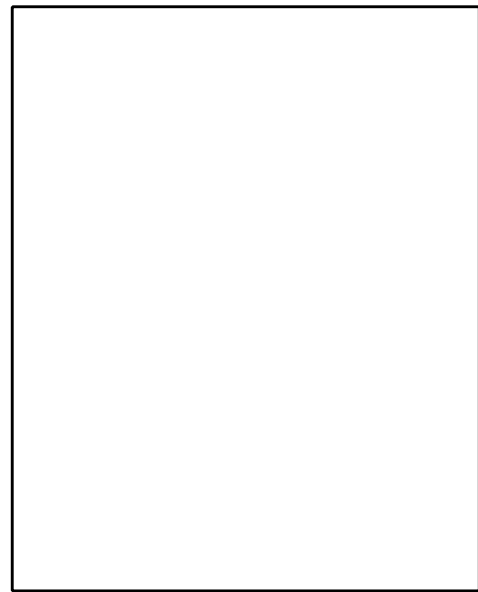
	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm
	Projection 	Date
Customer Client	BoxCad: BoxCad	Date 09-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	5500DDS 60" x 48" x 16" Assembly	
Part Number Numéro Pièce	<b>5500DDS604816</b>	Rev. 0
		2 / 17

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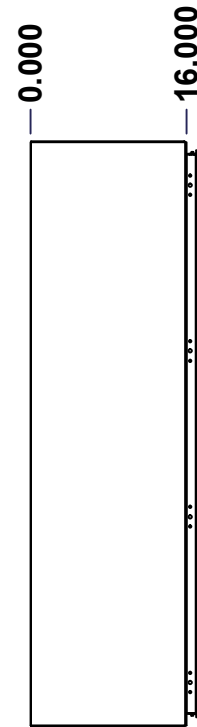
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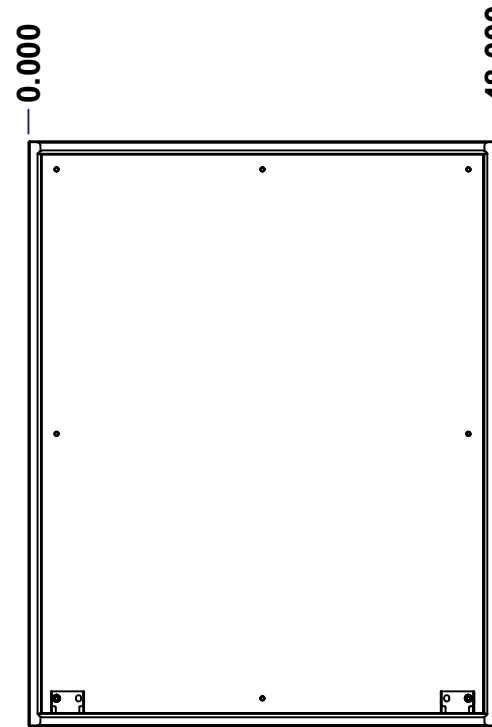
TOP



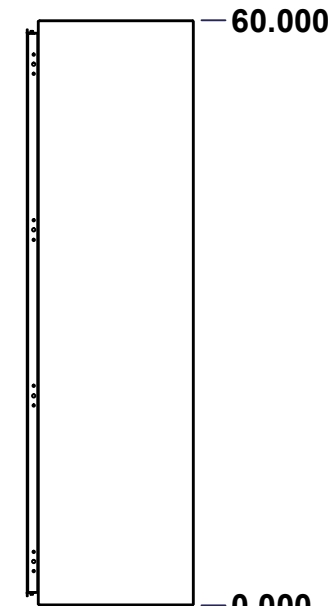
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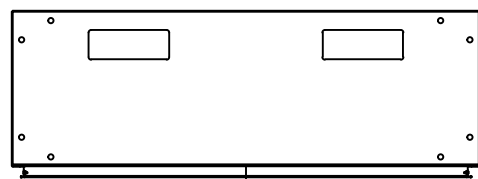
LEFT



FRONT

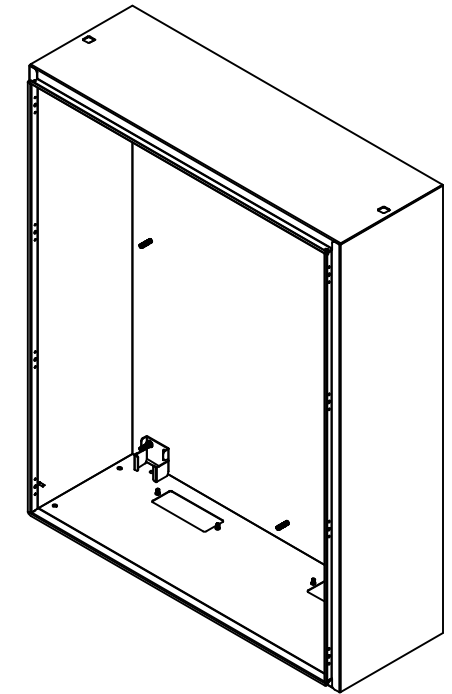


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 09-Sep-14
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 5500DDS 60" x 48" x 16" Body	Detail Rev.
---	-------------

Part Number / Numéro Pièce: 5500DDS604816B	Rev. 0	3
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SEE BILL OF MATERIAL ON LAST PAGE

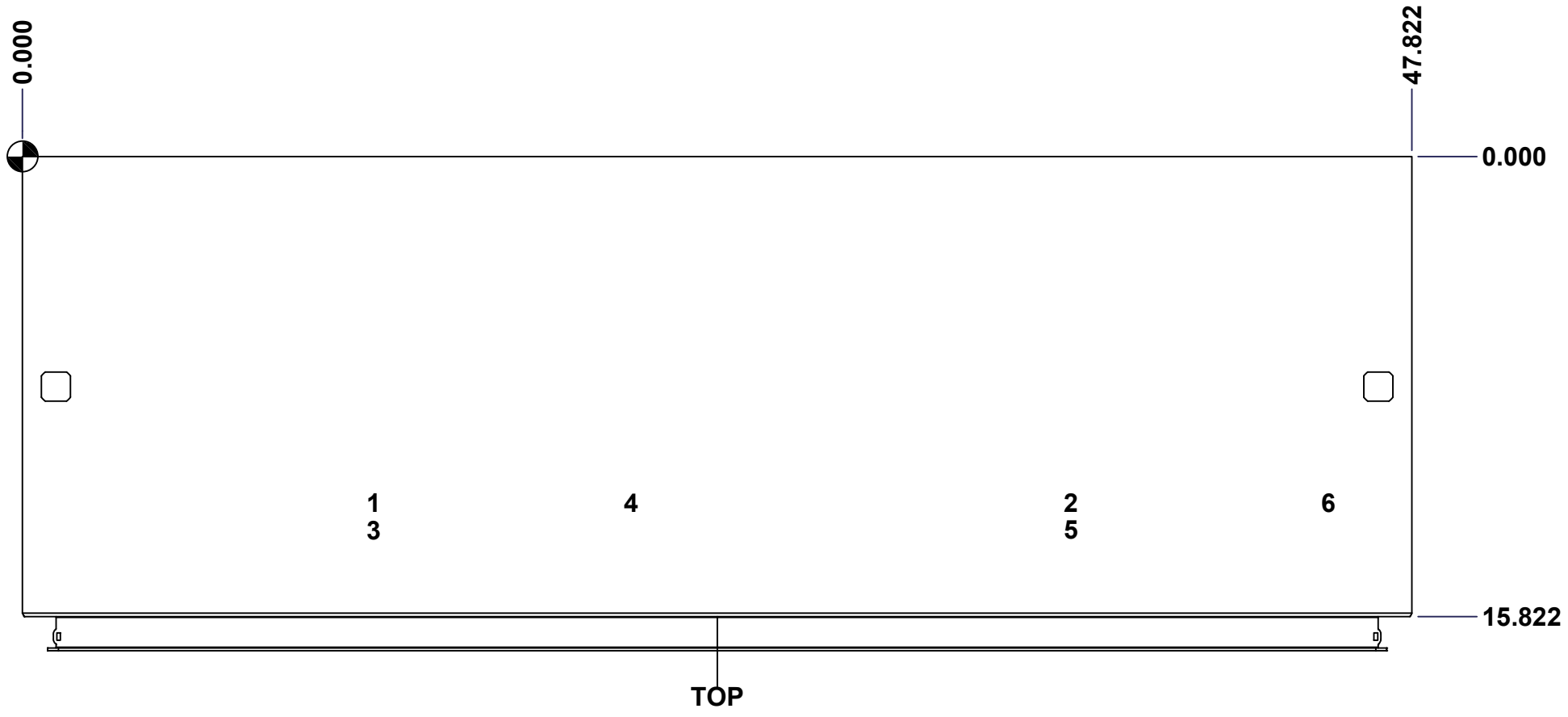
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.911	11.911	Struts CR400 17.500" (Inside)
2	35.911	11.911	Struts CR400 17.500" (Inside)
3	11.911	12.840	STUDS M6 x 10mm (Inside)
4	20.777	11.911	STUDS M6 x 10mm (Inside)
5	35.911	12.840	STUDS M6 x 10mm (Inside)
6	44.777	11.911	STUDS M6 x 10mm (Inside)

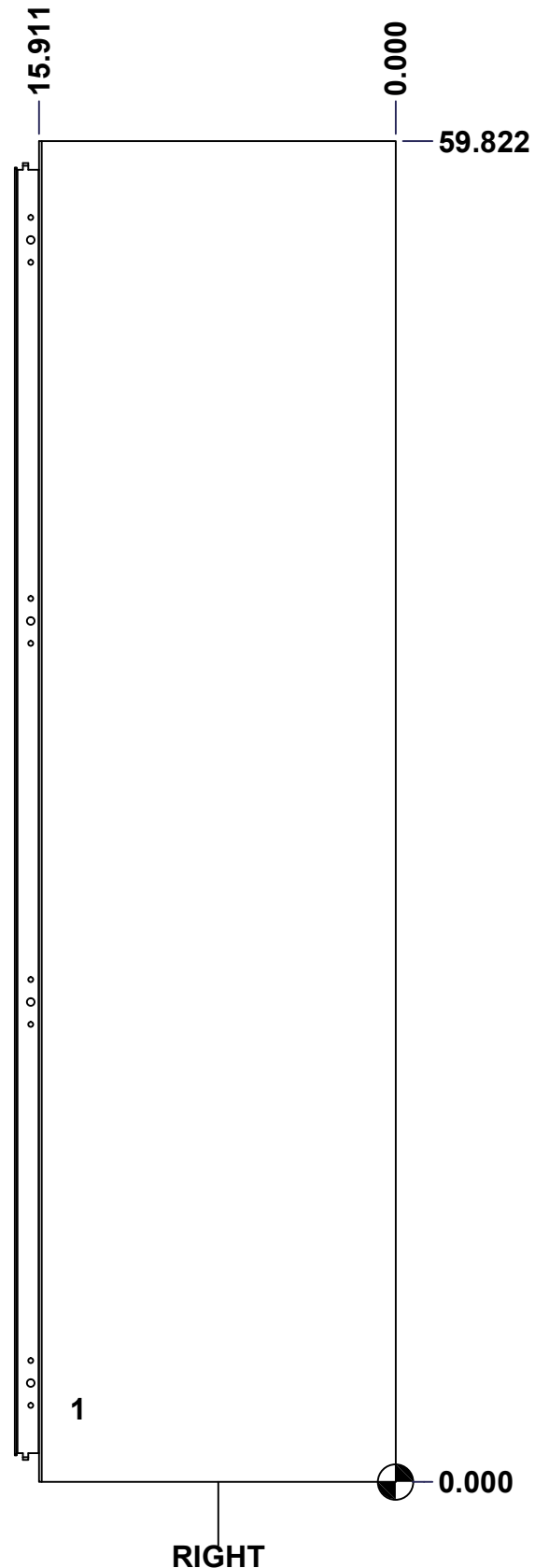


	Description	Status
	5500DDS 60" x 48" x 16" Body	(NULL)
Part Number Numéro Pièce <b>5500DDS604816B</b>	Rev.	4
	<b>0</b>	17

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status
	5500DDS 60" x 48" x 16" Body	(NULL)
Part Number Numéro Pièce <b>5500DDS604816B</b>	Rev.	5
	<b>0</b>	17

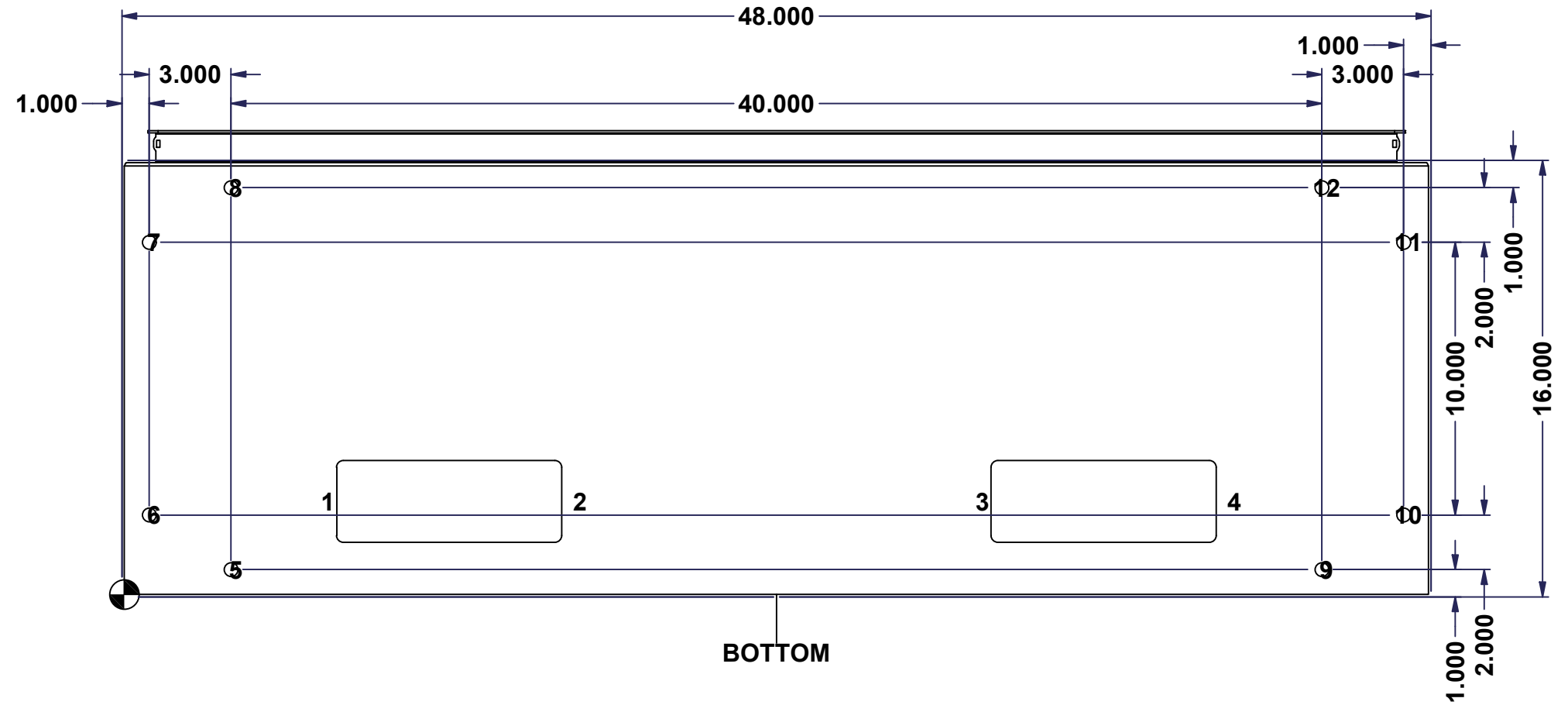
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	31.286	3.411	GP STUD M6 x 16mm (Inside)
4	40.536	3.411	GP STUD M6 x 16mm (Inside)
-----			
5	3.911	0.911	RND Ø0.500
6	0.911	2.911	RND Ø0.500
7	0.911	12.911	RND Ø0.500
8	3.911	14.911	RND Ø0.500
9	43.911	0.911	RND Ø0.500
10	46.911	2.911	RND Ø0.500
11	46.911	12.911	RND Ø0.500
12	43.911	14.911	RND Ø0.500



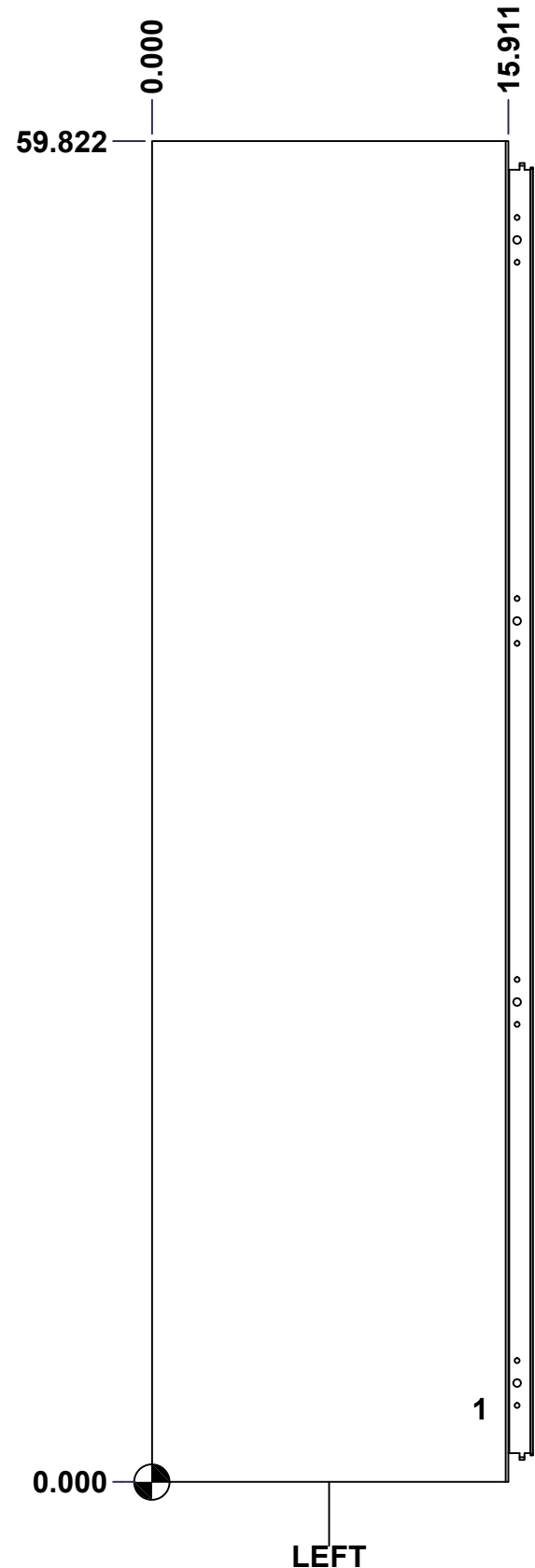
BOTTOM

	Description	Status
	5500DDS 60" x 48" x 16" Body	(NULL)
	Part Number	Rev.
	Numéro Pièce	6
	<b>5500DDS604816B</b>	<b>0</b>
		17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500DDS 60" x 48" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	<b>5500DDS604816B</b>	<b>0</b>	17

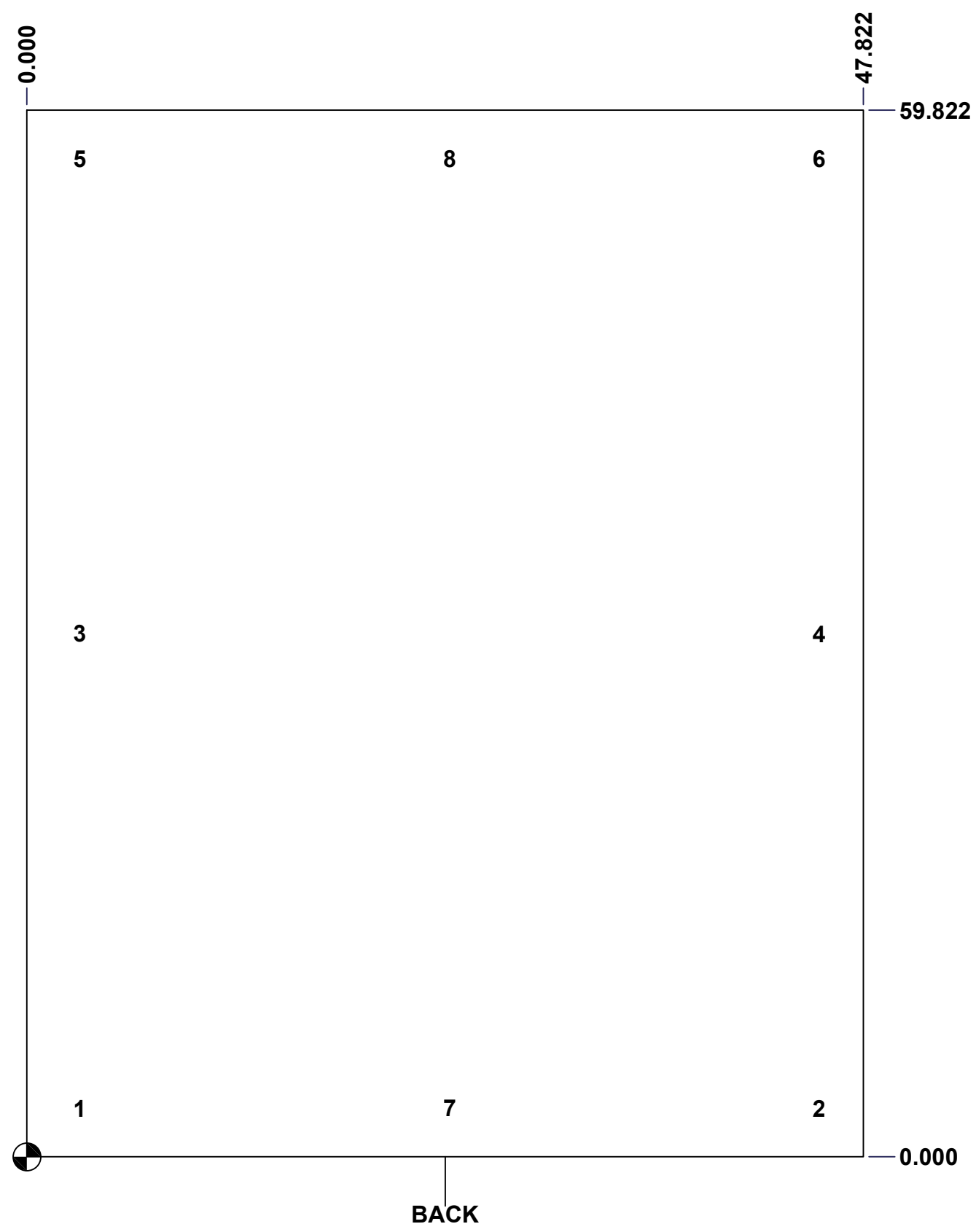
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	2.786	IP STUD M10 x 40mm (Inside)
2	45.036	2.786	IP STUD M10 x 40mm (Inside)
3	2.786	29.911	IP STUD M10 x 40mm (Inside)
4	45.036	29.911	IP STUD M10 x 40mm (Inside)
5	2.786	57.036	IP STUD M10 x 40mm (Inside)
6	45.036	57.036	IP STUD M10 x 40mm (Inside)
7	23.911	2.786	IP STUD M10 x 40mm (Inside)
8	23.911	57.036	IP STUD M10 x 40mm (Inside)

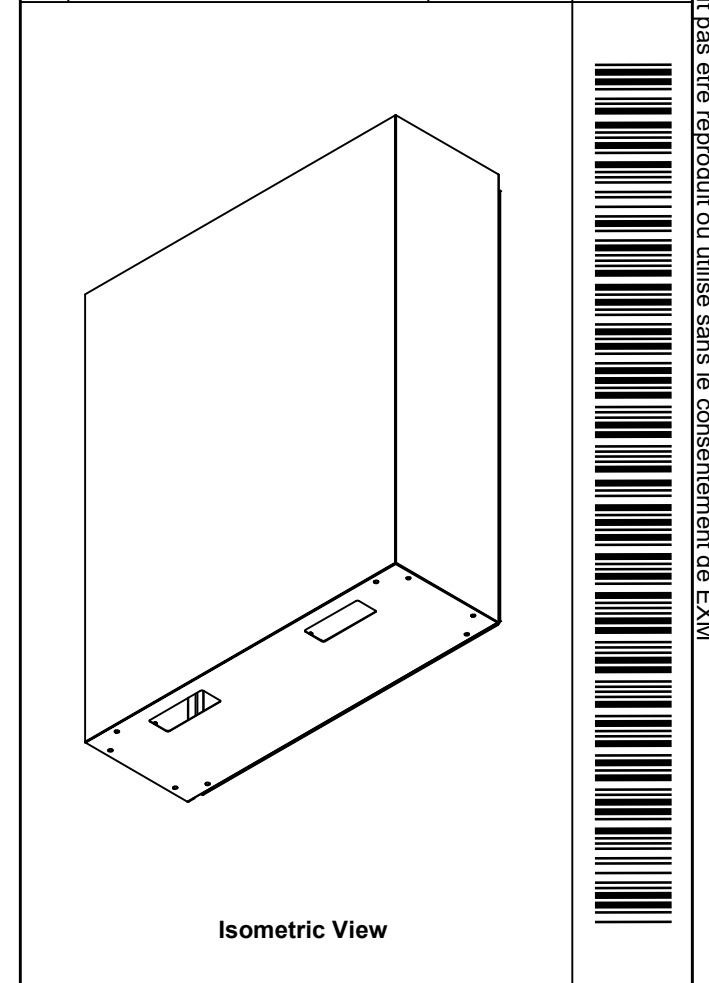


	Description	Status
	5500DDS 60" x 48" x 16" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5500DDS604816B</b>	<b>0</b> / 8
		17

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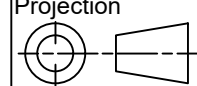
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No.	Revisions	Date	By/Par



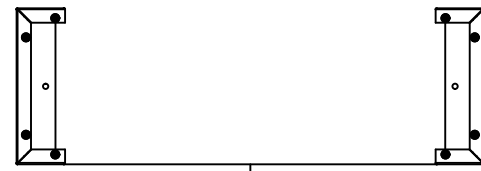
4	STK-Q-16030	0	Stud M6 x 10mm Steel
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16100	0	Stud M10 x 40mm Steel
1	5500DDS604816BT-P	0	5500DDS 48" x 16" Bottom Part
1	5500DDS604816T-P	0	5500DDS 48" x 16" Top Part
1	5500DDS604816RS-P	0	5500DDS 60" x 48" Right Part
1	5500DDS604816LS-P	0	5500DDS 60" x 48" Left Part
1	5500DDS604816B-P	0	5500DDS 60" x 48" Back Part
2	5500DDS604816_CR400 MS_17.5	0	Commercial Roll Mild Steel (17.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500DDS 60" x 48" x 16" Body		
Part Number Numéro Pièce	Rev.	9
<b>5500DDS604816B</b>	<b>0</b>	17

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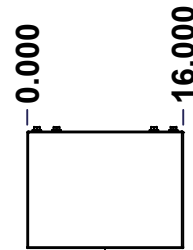
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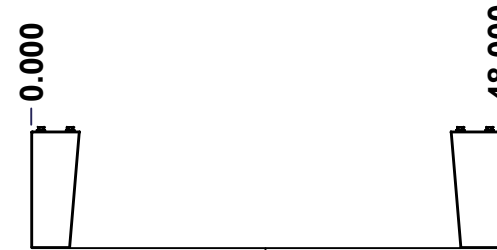
BACK



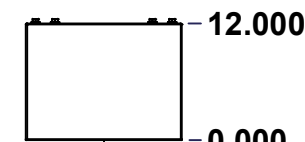
BOTTOM



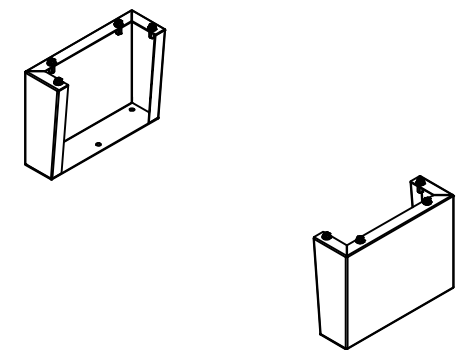
LEFT



FRONT




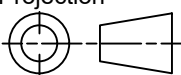
RIGHT



Isometric View



No.	Revisions	Date	By/Par

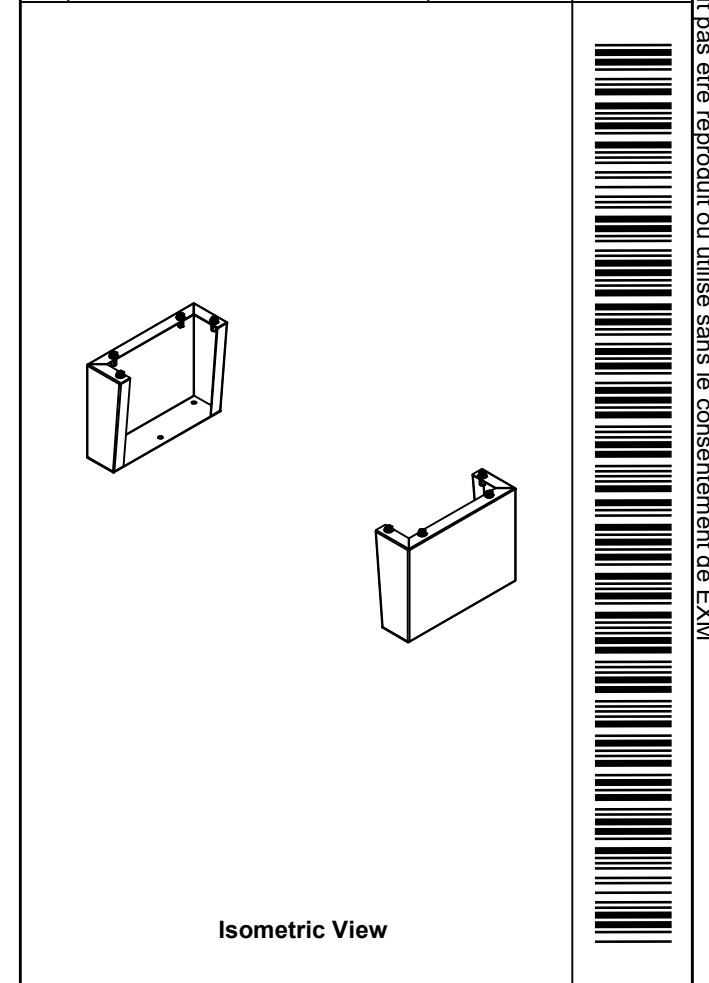
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 885 MFHD 12" x 16" Mounting Feet		Detail Rev.
Part Number Numéro Pièce	5500DDS604816MF	Rev. 10 0 17


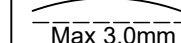
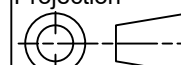
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No.	Revisions	Date	By/Par

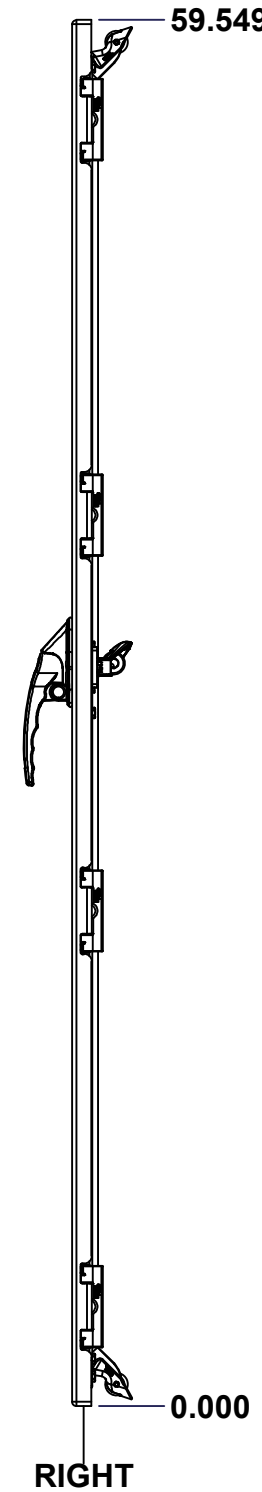
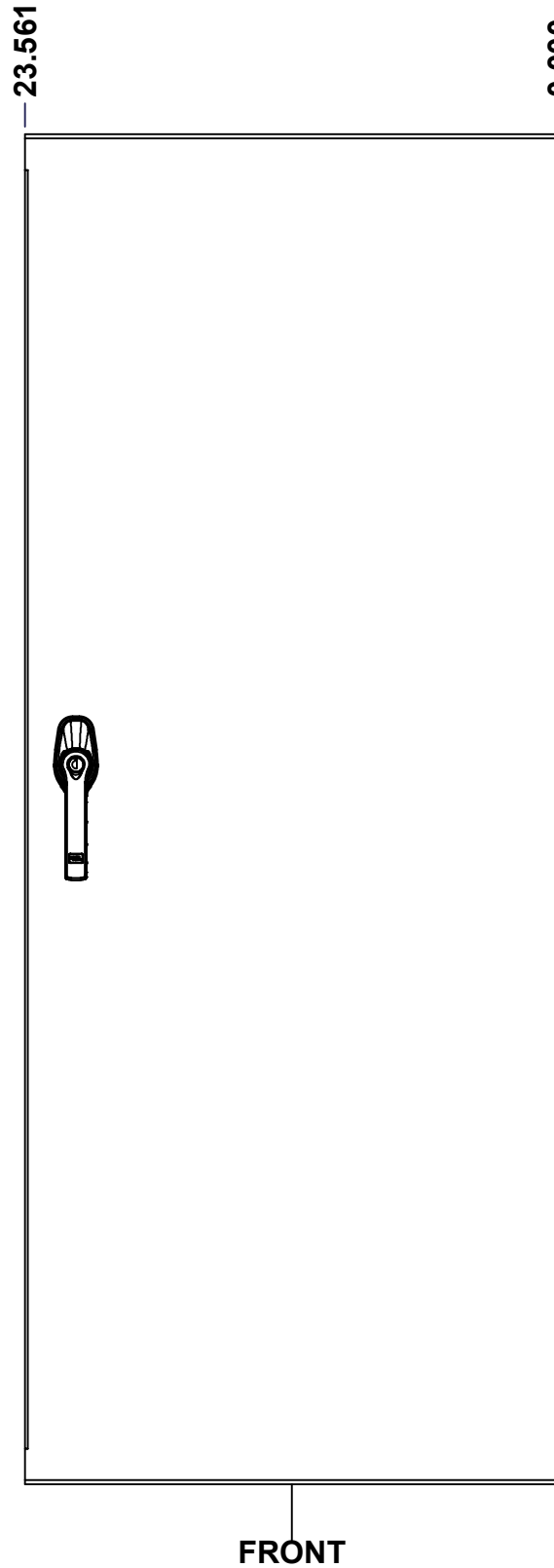
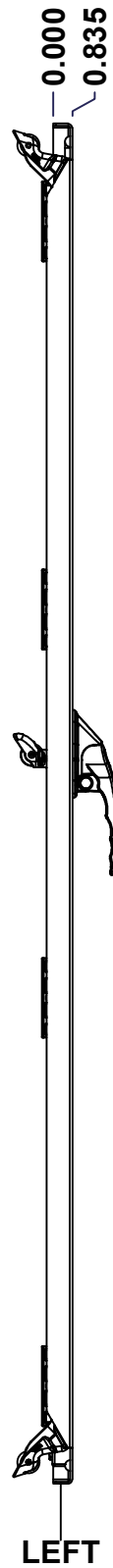
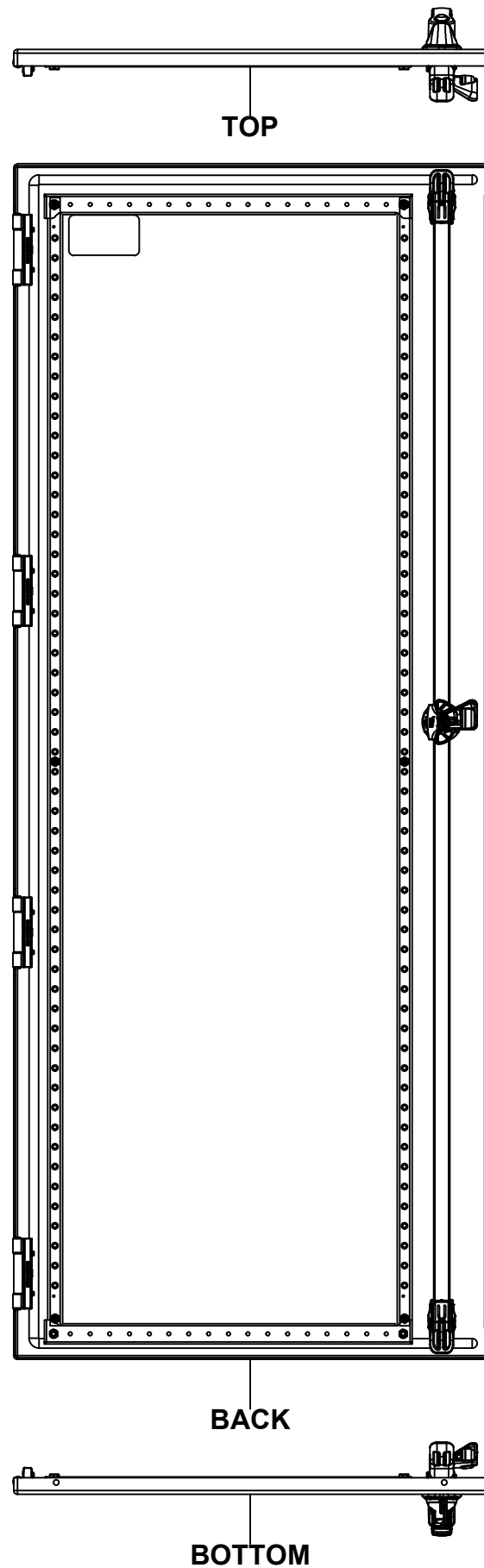


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
885 MFHD 12" x 16" Mounting Feet		
Part Number Numéro Pièce	Rev.	11
<b>5500DDS604816MF</b>	<b>0</b>	17

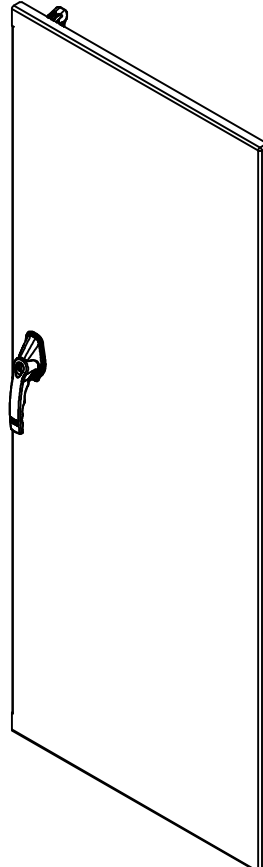
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5500DDS604816MFR-P	0	885 MFHD 12" x 16" Right Mounting Feet Part
1	5500DDS604816MFL-P	0	885 MFHD 12" x 16" Left Mounting Feet Part
4	STK-K-11600	2	885 MF Accessory Kit
Qty	Part Name	Rev	Description
Parts List			

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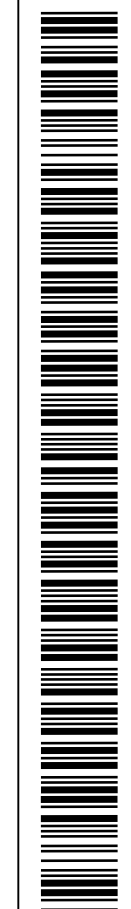
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No.	Revisions	Date	By/Par



Isometric View



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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 09-Sep-14
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5500DDS 60" x 48" Lock Door		Detail Rev.
Part Number Numéro Pièce <b>5500DDS604816LD</b>		Rev. 12 <b>0</b>

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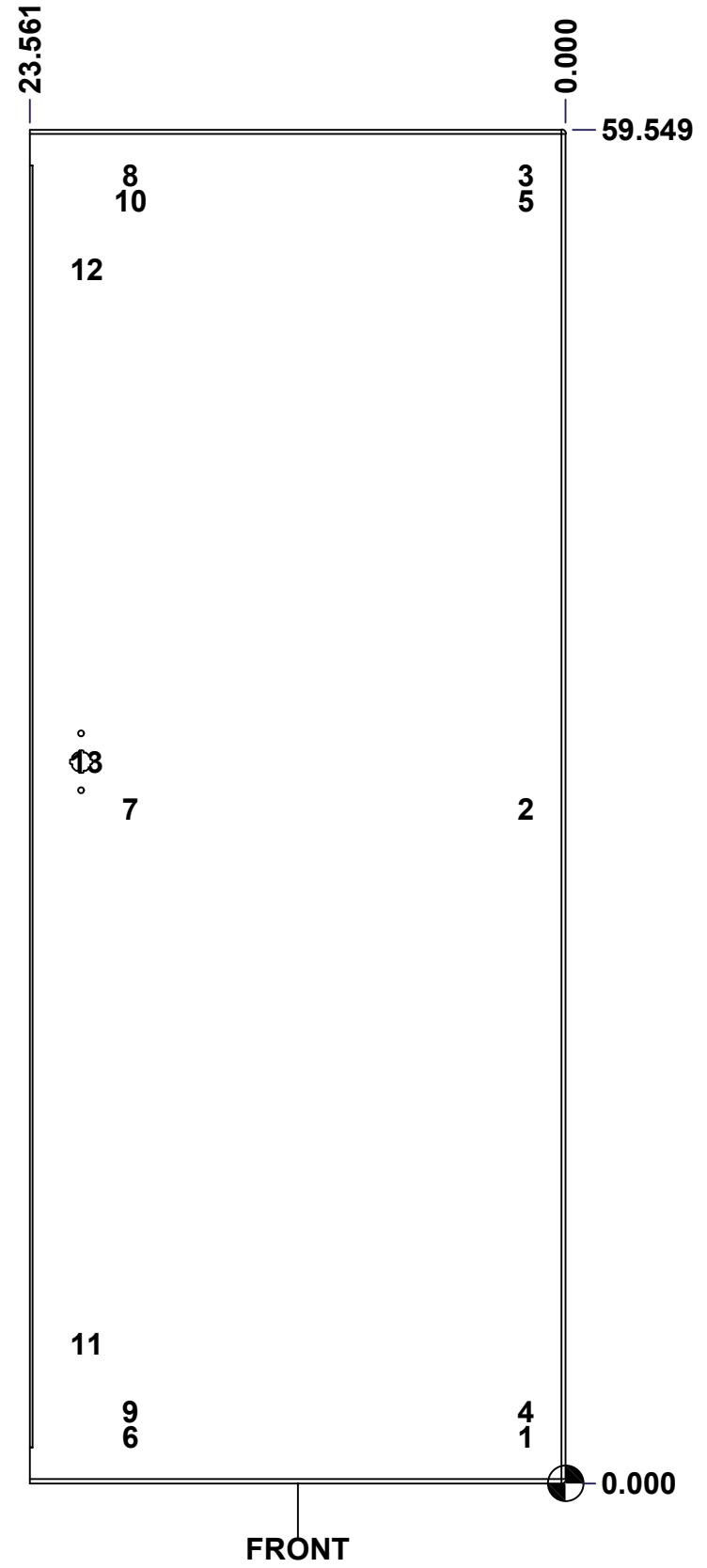
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.983	2.028	STUD M6 x 18mm (Inside)
2	1.983	29.675	STUD M6 x 18mm (Inside)
3	1.983	57.521	STUD M6 x 18mm (Inside)
4	1.983	3.139	STUD M6 x 18mm (Inside)
5	1.983	56.409	STUD M6 x 18mm (Inside)
6	19.390	2.028	STUD M6 x 18mm (Inside)
7	19.390	29.675	STUD M6 x 18mm (Inside)
8	19.390	57.521	STUD M6 x 18mm (Inside)
9	19.390	3.139	STUD M6 x 18mm (Inside)
10	19.390	56.409	STUD M6 x 18mm (Inside)
11	21.311	6.118	LARGE CBAR GUIDE (Inside)
12	21.311	53.430	LARGE CBAR GUIDE (Inside)
-----	-----	-----	-----
13	21.311	31.743	HANDLE 885 ESL2A-APHK @ 0.0°



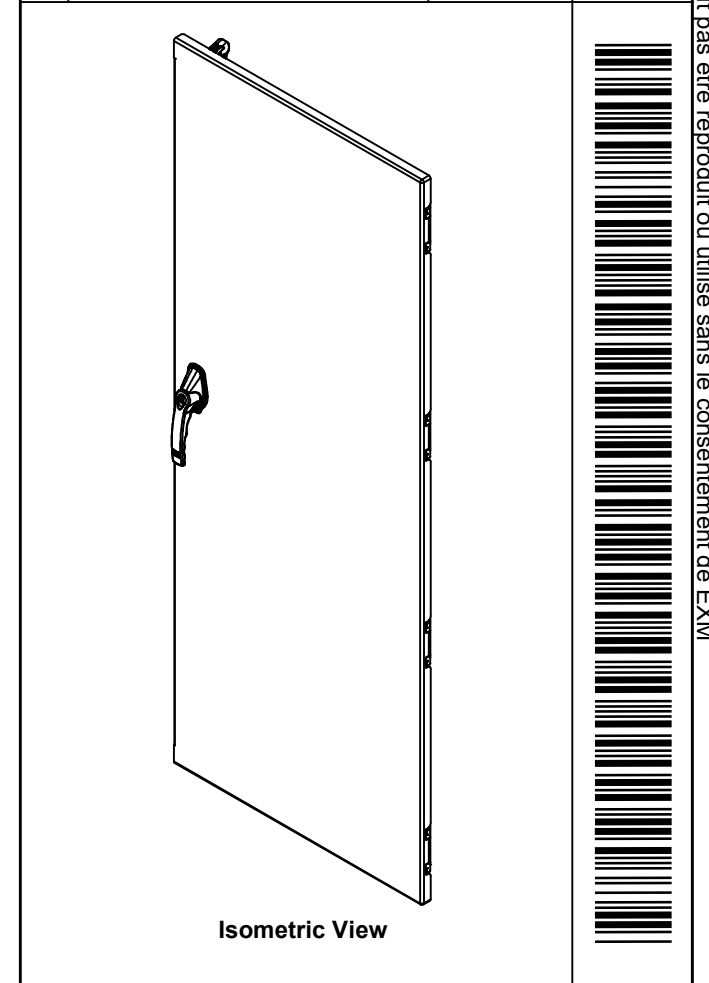
FRONT

	Description	Status
	5500DDS 60" x 48" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5500DDS604816LD</b>	<b>0</b>
		13
		17

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No.	Revisions	Date	By/Par



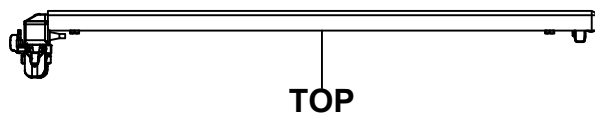
1	STK-Q-47541	1	5500 DDS Lower Closing Bar 60"
1	STK-Q-47531	0	5500 DDS Upper Closing Bar 60"
1	STK-A-50537	3	9500 Handle Cam Assembly (Left Side, Grip 36mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885ESL2A-APHK	7	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-10700	3	5500 DDS - Door Stiffener Assembly
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5500DDS604816LDG	0	5500DDS 60" x 48" Lock Door Gasket
1	5500DDS604816LD-P	0	5500DDS 60" x 48" Lock Door Part
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-Q-07220	1	M6 Nylon Insert Lock Nut

QTY	Part Number	Rev	Description
Parts List			

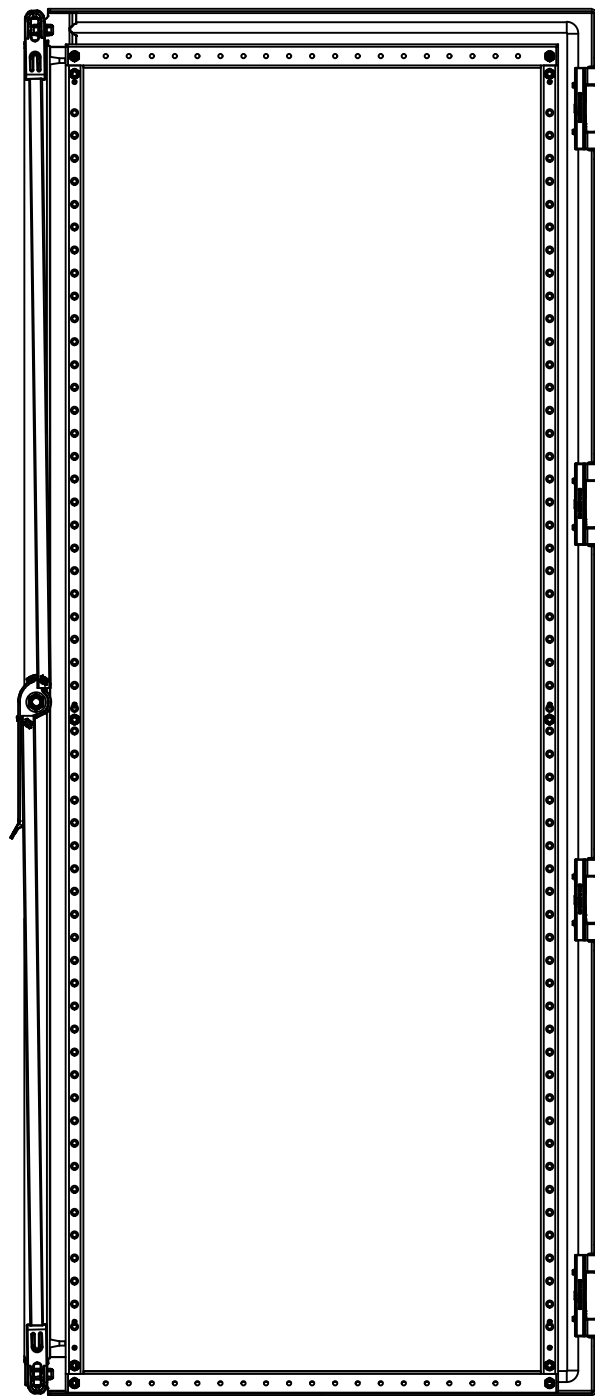
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500DDS 60" x 48" Lock Door		
Part Number Numéro Pièce	Rev.	14
<b>5500DDS604816LD</b>	<b>0</b>	17

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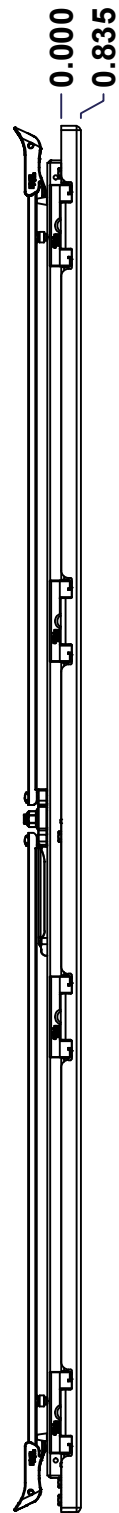
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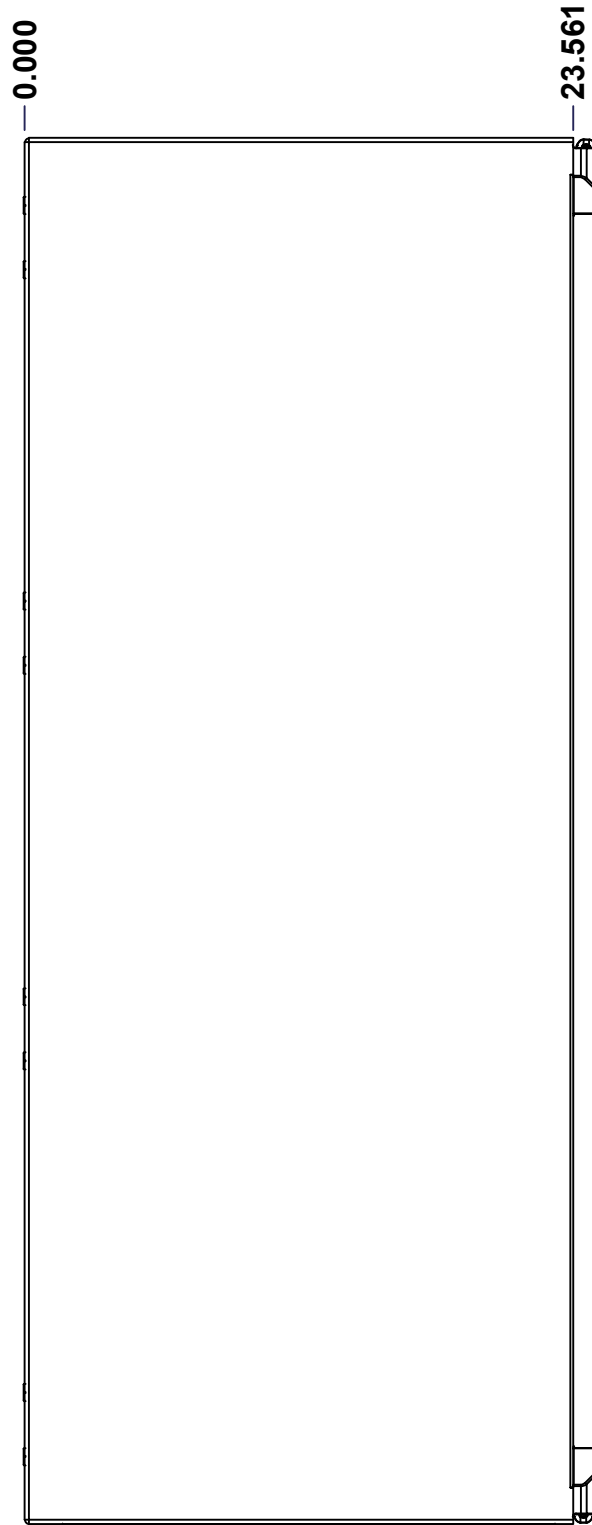
BACK



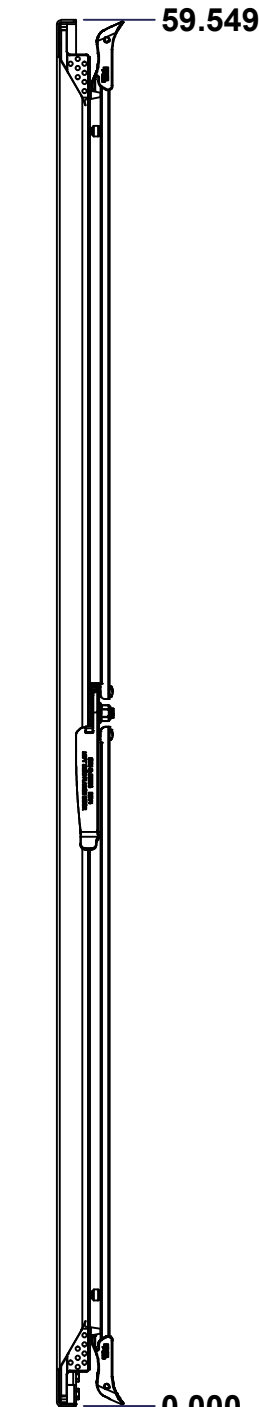
BOTTOM



LEFT

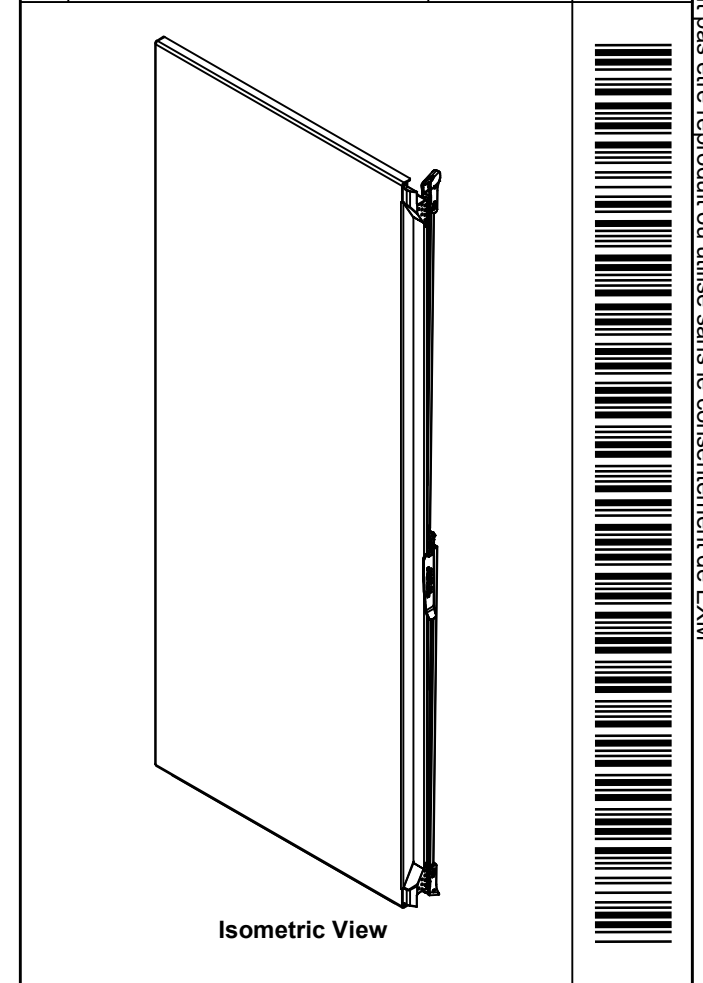



FRONT



RIGHT

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 09-Sep-14
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5500DDS 60" x 48" Flange Door		Detail Rev.
Part Number Numéro Pièce <b>5500DDS604816FD</b>		Rev. 15 <b>0</b>

SEE BILL OF MATERIAL ON LAST PAGE

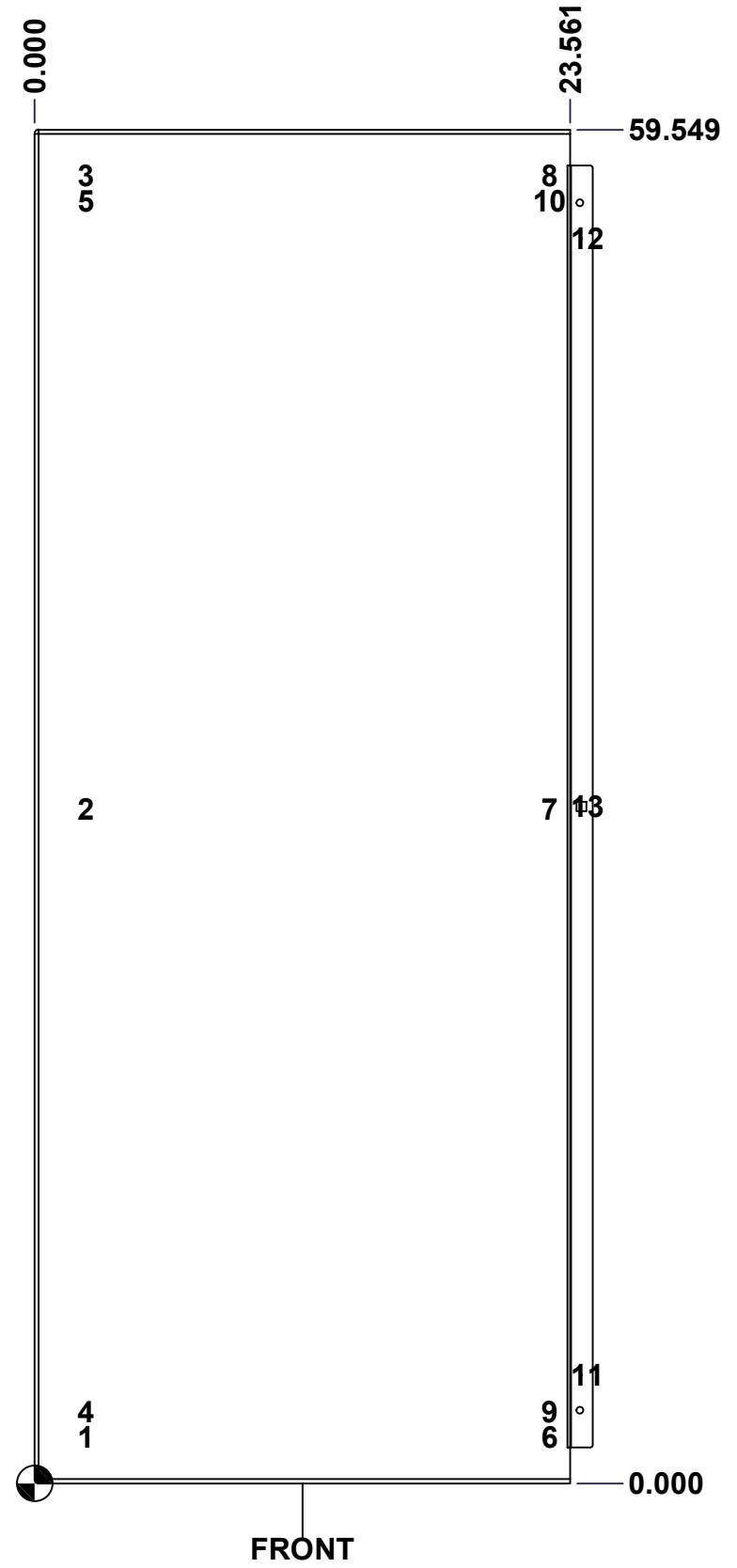
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	29.675	STUD M6 x 18mm (Inside)
3	2.000	57.521	STUD M6 x 18mm (Inside)
4	2.000	3.139	STUD M6 x 18mm (Inside)
5	2.000	56.409	STUD M6 x 18mm (Inside)
6	22.407	2.028	STUD M6 x 18mm (Inside)
7	22.407	29.675	STUD M6 x 18mm (Inside)
8	22.407	57.521	STUD M6 x 18mm (Inside)
9	22.407	3.139	STUD M6 x 18mm (Inside)
10	22.407	56.409	STUD M6 x 18mm (Inside)
11	24.061	4.774	SMALL CBAR GUIDE (Inside)
12	24.061	54.774	SMALL CBAR GUIDE (Inside)
13	24.061	29.774	Carriage Bolt M10 x 28mm

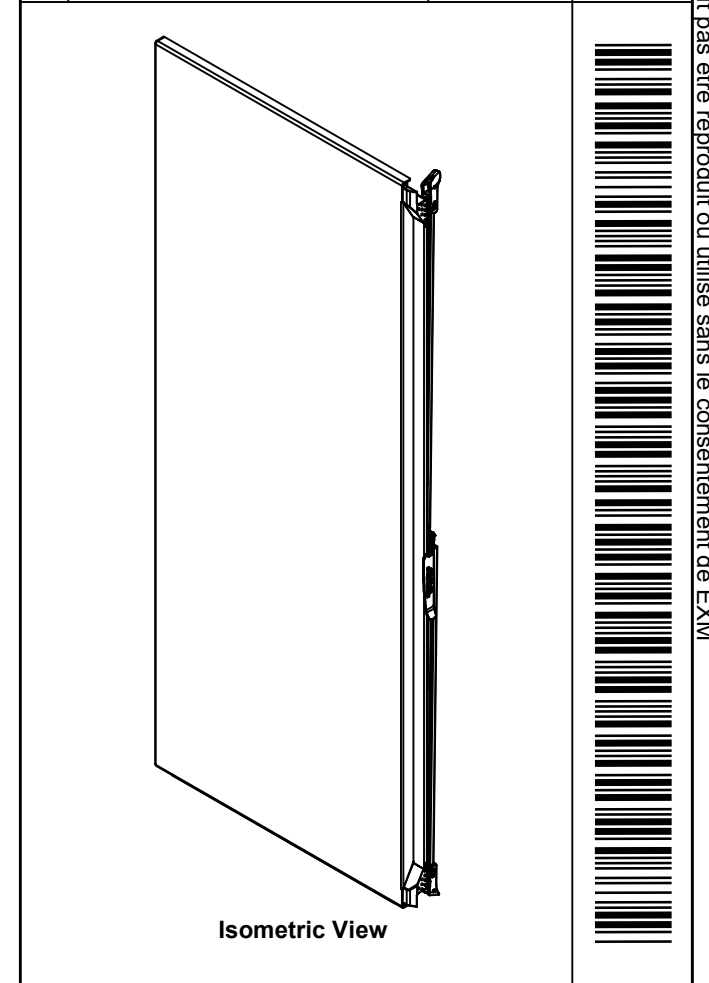


	Description	Status
	5500DDS 60" x 48" Flange Door	(NULL)
Part Number Numéro Pièce <b>5500DDS604816FD</b>	Rev.	16
	<b>0</b>	17

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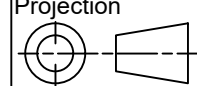
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No.	Revisions	Date	By/Par



1	STK-G-03400	3	5500 DD Lower Flange Door Gasket
1	STK-G-03300	3	5500 DD Upper Flange Door Gasket
2	STK-Q-90045	1	5500 DDS Flange Door Closing Bar End Assembly
2	STK-Q-45670-60	2	5500 DDS - Flange Door Closing Bar
1	STK-Q-07440	0	M10 Nylon Insert Flanged Lock Nut
1	STK-Q-50568	1	Flange Door Handle Spacer
1	STK-A-50556	4	Left Side Flange Door Handle Assembly
1	STK-K-20700	4	5500 DDS - Flange Door Stiffener Assembly
1	STK-Q-00520	2	M10 x 28mm Stainless Steel 316 Carriage Bolt
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	5500DDS604816FDG	0	5500DDS 60" x 48" Flange Door Gasket
1	5500DDS604816FD-P	0	5500DDS 60" x 48" Flange Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins

QTY	Part Number	Rev	Description
Parts List			

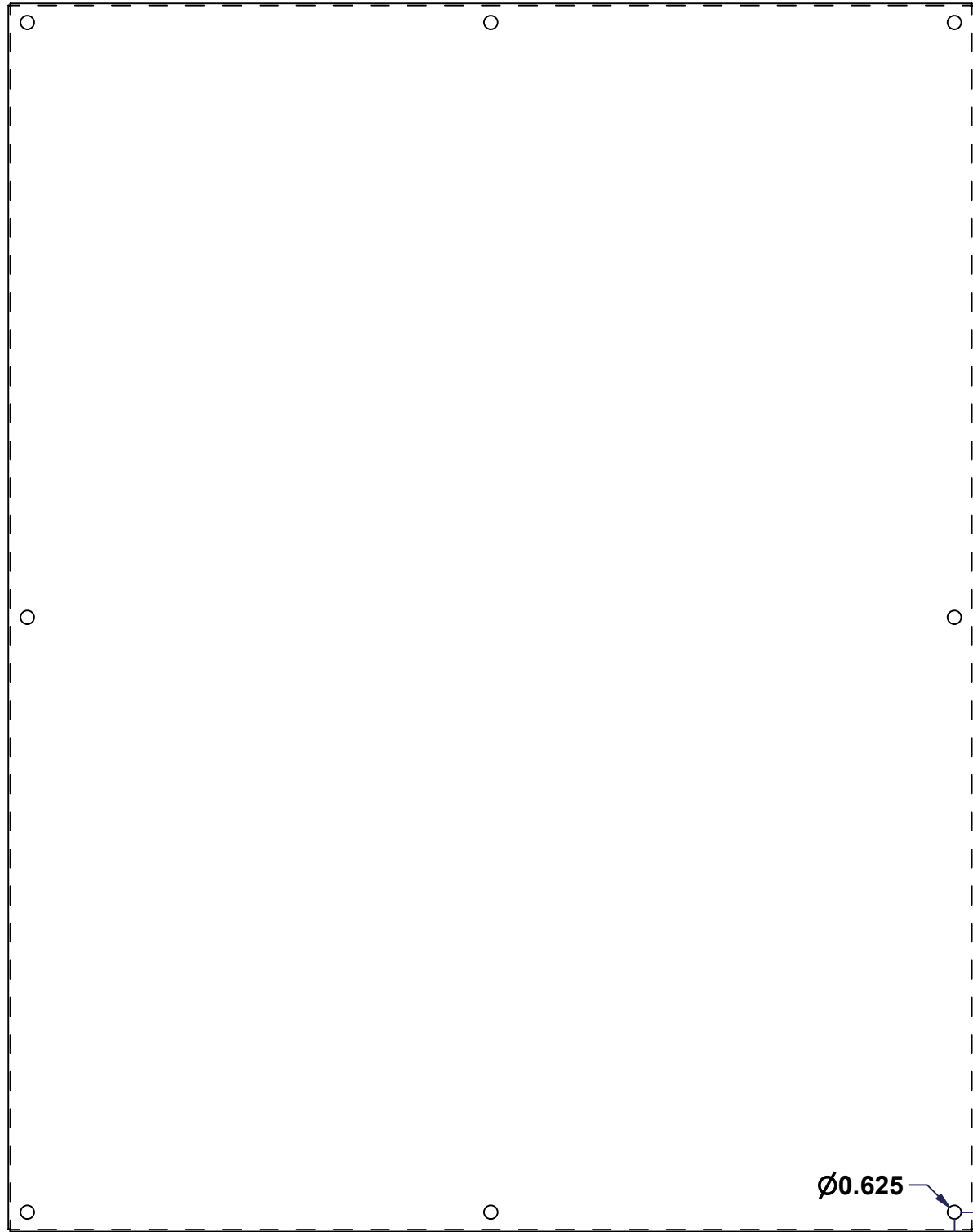
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500DDS 60" x 48" Flange Door		
Part Number Numéro Pièce	Rev.	17
<b>5500DDS604816FD</b>	<b>0</b>	17

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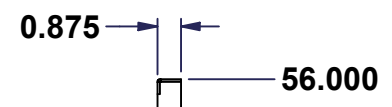
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TOP



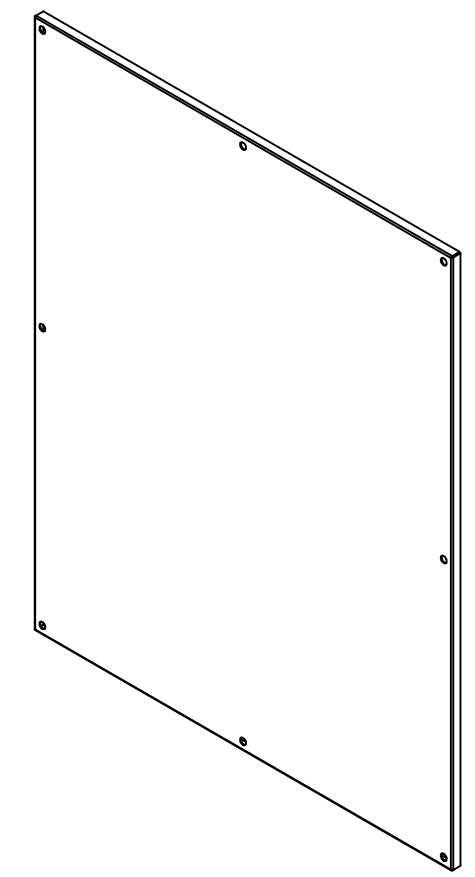
FRONT



RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 04/11/2009
Material Matière	12 Ga Galvanized (2.5mm)

Color Couleur	Unpainted	Finish Fini	Unpainted
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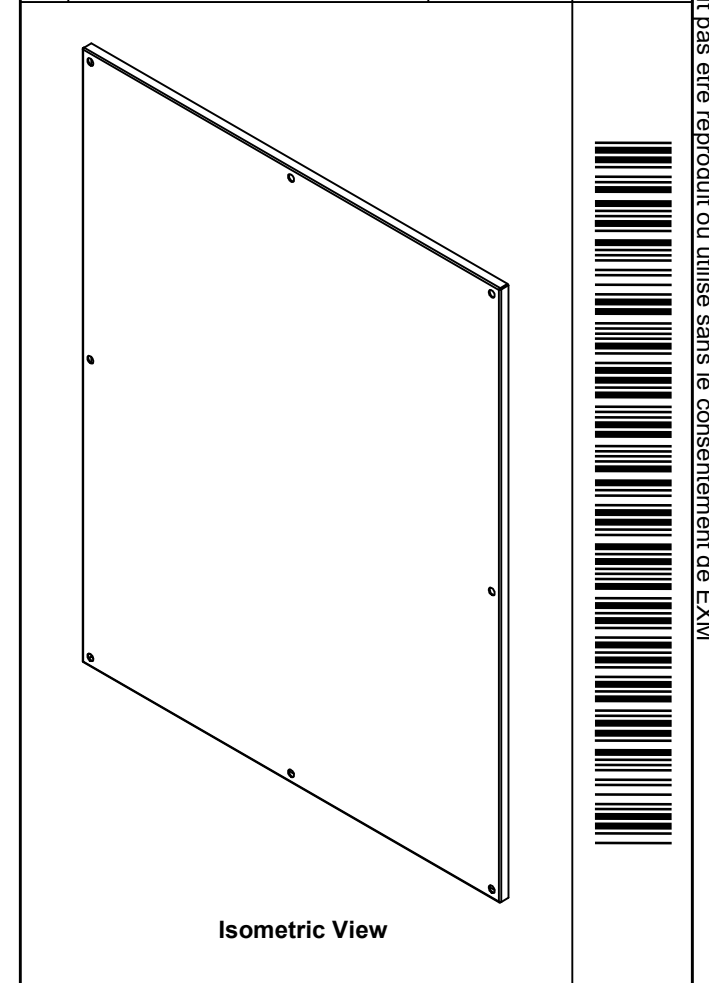
Description	Detail Rev.
885 SP6048G Inner Panel	


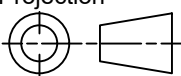
Part Number Numéro Pièce	Rev.	1
<b>885SP6048G</b>	<b>0</b>	2

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad		Date: 04/11/2009
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 885 SP6048G Inner Panel		Detail Rev.
Part Number / Numéro Pièce: <b>885SP6048G</b>		Rev. 0 / 2

Qty	Part Number	Rev	Description
1	885SP6048G-P	0	885 SP6048G Inner Panel Part
Parts List			