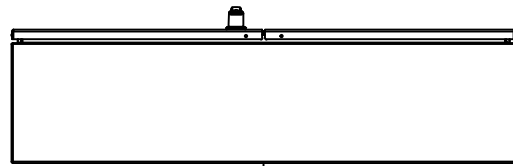
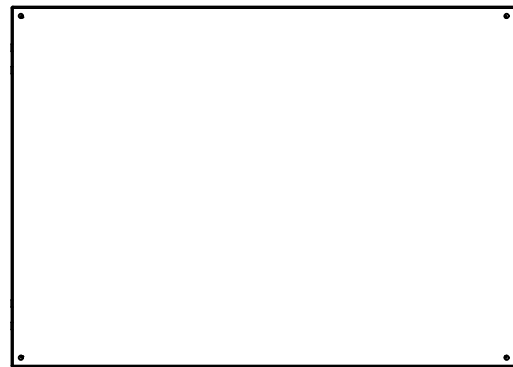


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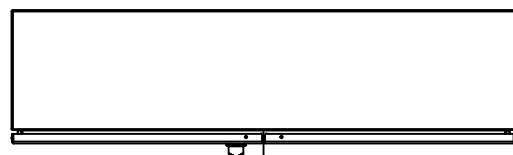
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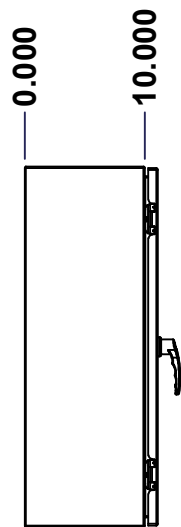
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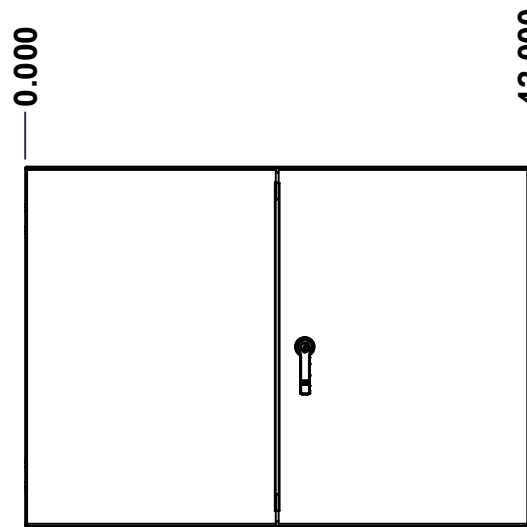
BACK



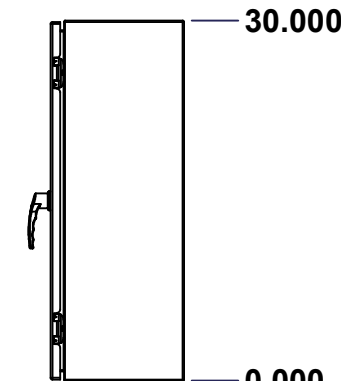
BOTTOM



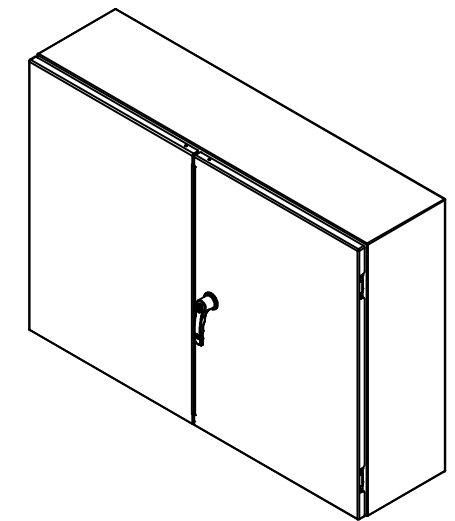
LEFT



FRONT




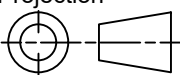
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Aug-13
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500ESDD 30" x 42" x 10" Assembly		
Part Number Numéro Pièce	Rev.	1
5500ESDD304210	0	13

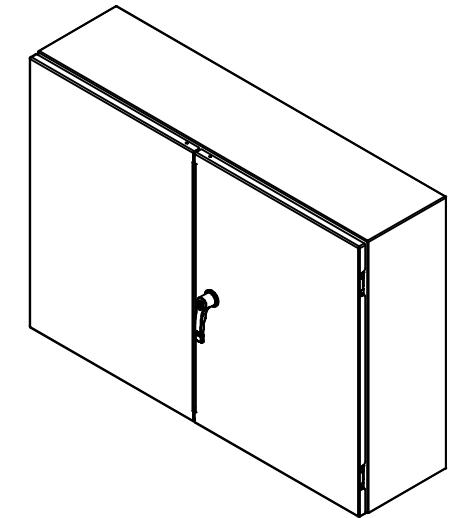
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Aug-13
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

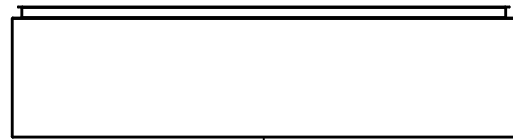
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	881 SP4230G	0	881 SP - Inner Panel
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	5500ESDD304210LD	0	5500ESDD 30" x 42" Cover
1	5500ESDD304210FD	0	5500ESDD 30" x 42" Cover
1	5500ESDD304210B	0	5500ESDD 30" x 42" x 10" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

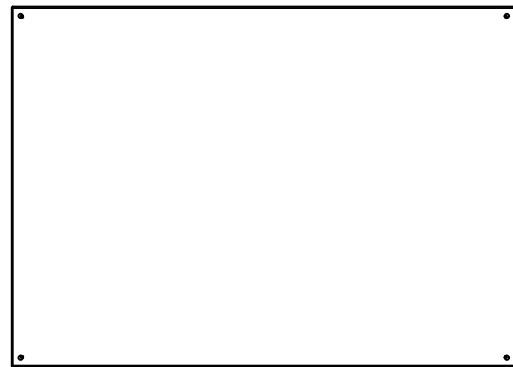
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description	5500ESDD 30" x 42" x 10" Assembly		Detail Rev.
Part Number Numéro Pièce	5500ESDD304210		Rev. 2
			0
			13

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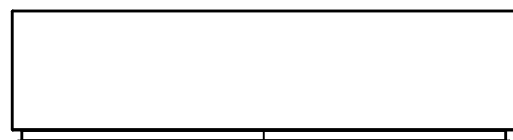
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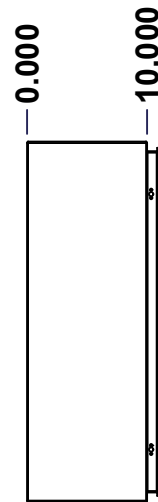
TOP



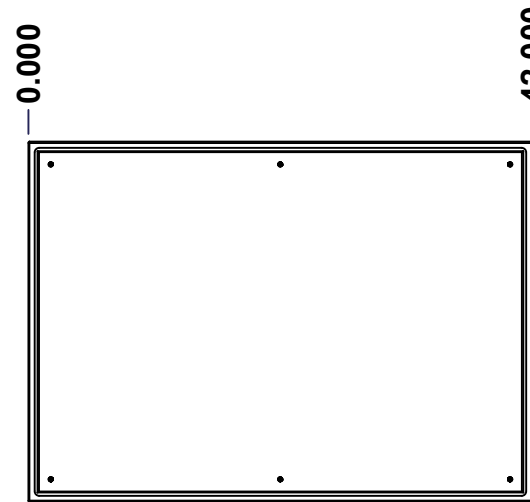
BACK



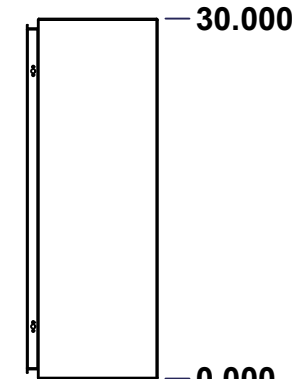
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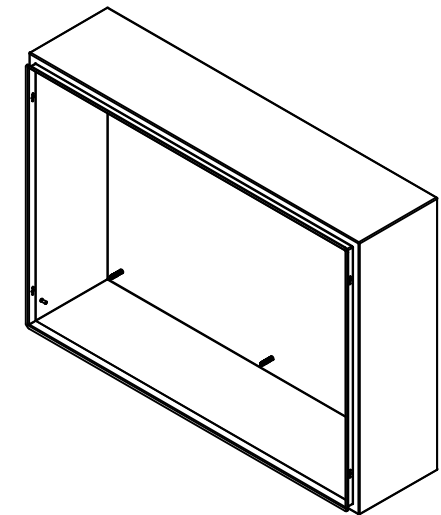
LEFT



FRONT




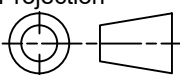
RIGHT



Isometric View



No.	Revisions	Date	By/Par

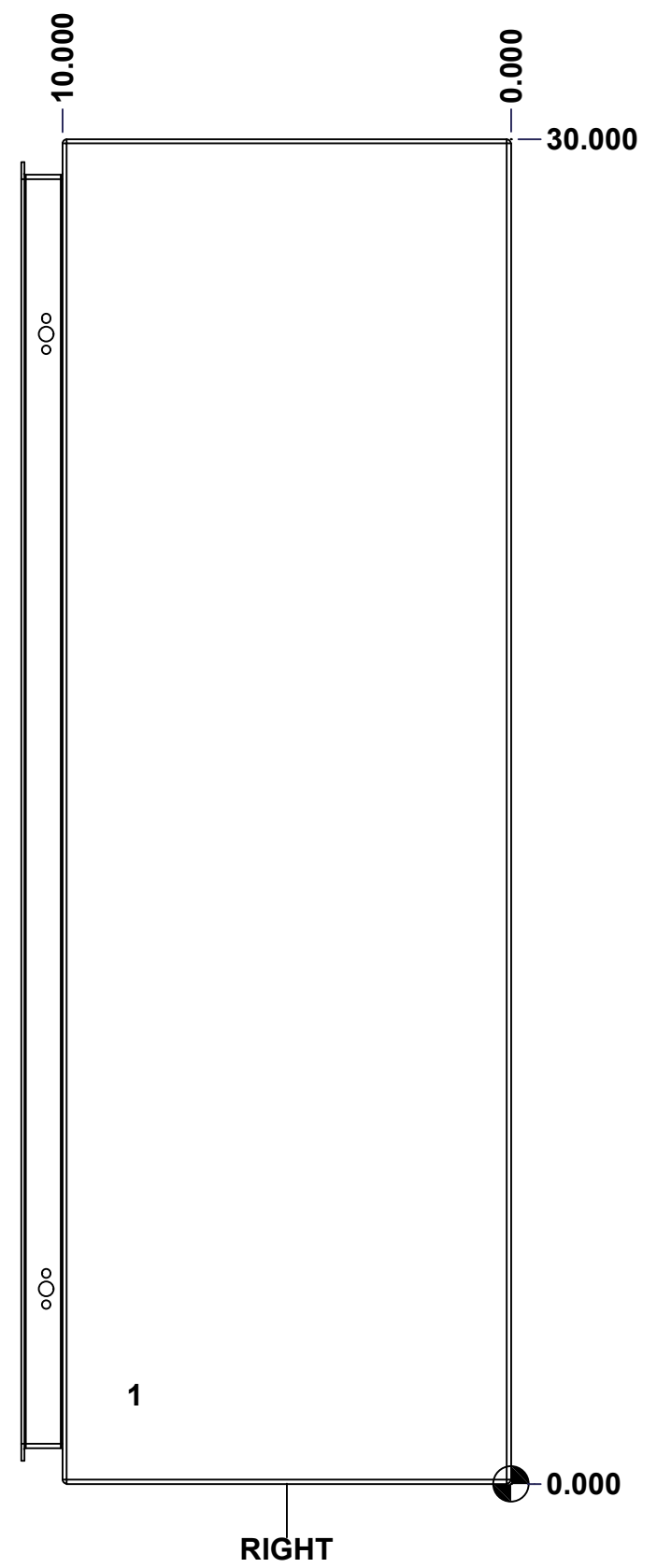
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Aug-13
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500ESDD 30" x 42" x 10" Body		
Part Number Numéro Pièce	Rev.	3
5500ESDD304210B	0	13

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)

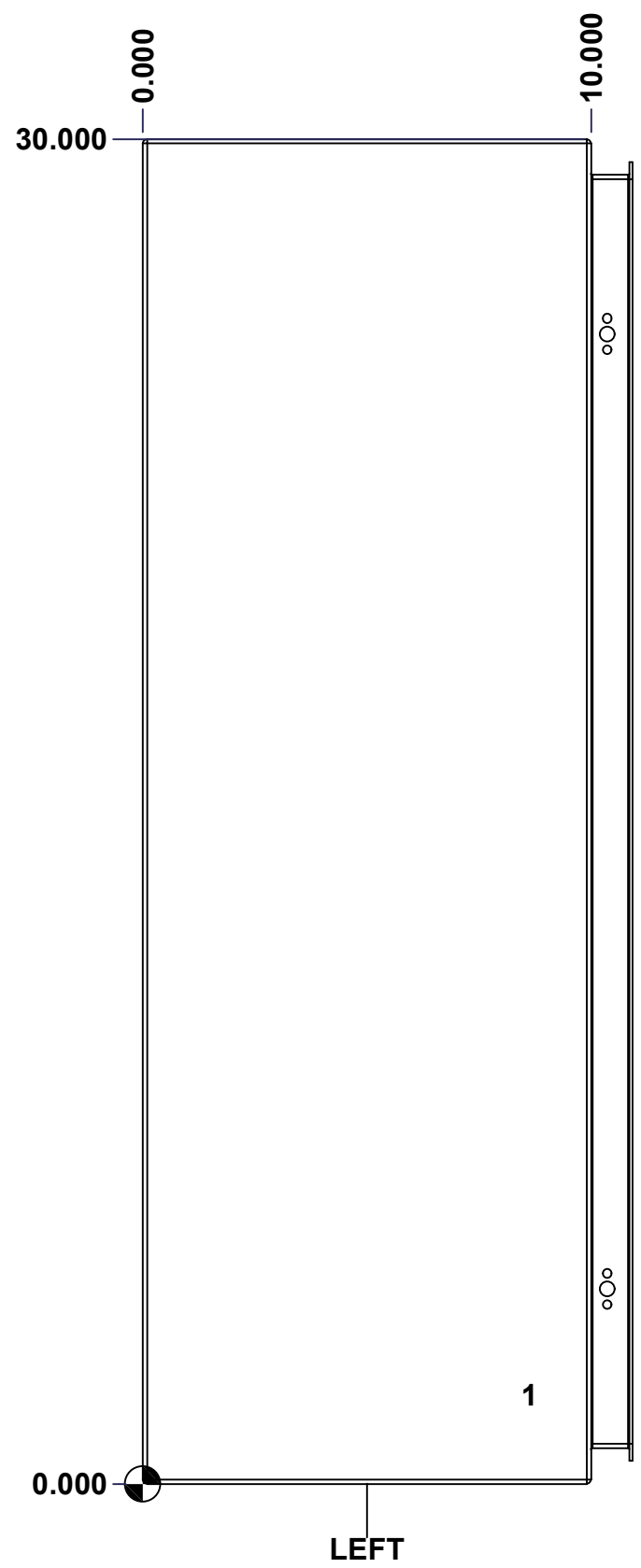


	Description	Status	
	5500ESDD 30" x 42" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5500ESDD304210B	0	13

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status
	5500ESDD 30" x 42" x 10" Body	(NULL)
Part Number Numéro Pièce 5500ESDD304210B	Rev.	5
	0	13

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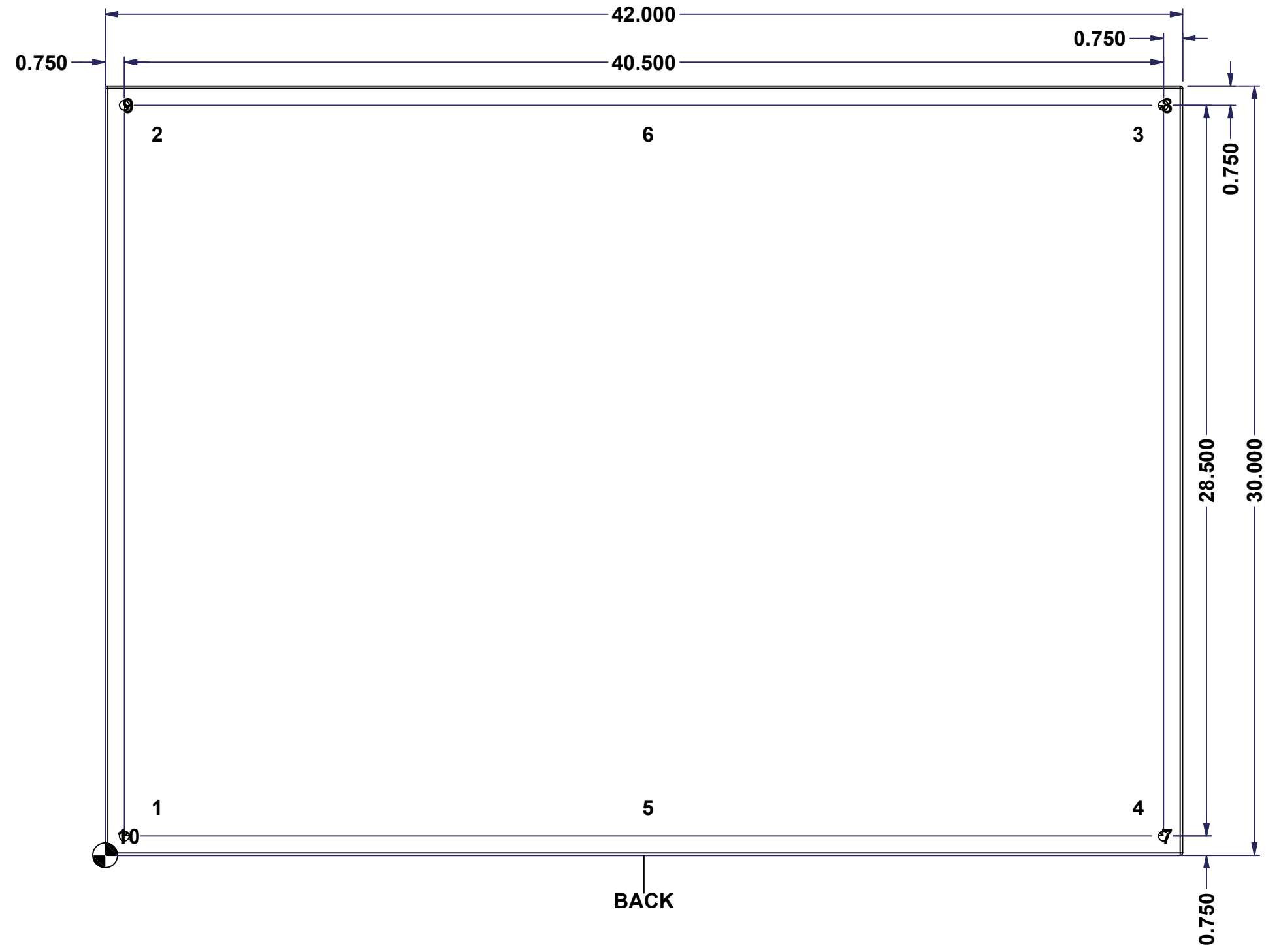
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	40.125	28.125	IP STUD M8 x 35mm (Inside)
4	40.125	1.875	IP STUD M8 x 35mm (Inside)
5	21.000	1.875	IP STUD M8 x 35mm (Inside)
6	21.000	28.125	IP STUD M8 x 35mm (Inside)

7	41.250	0.750	RND Ø0.390
8	41.250	29.250	RND Ø0.390
9	0.750	29.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



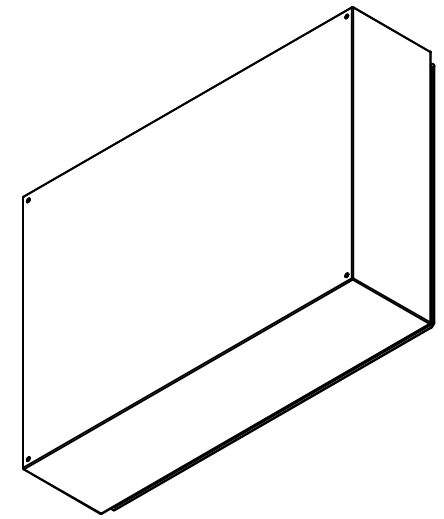
BACK

	Description	Status
	5500ESDD 30" x 42" x 10" Body	(NULL)
	Part Number	Rev.
	5500ESDD304210B	0
		6
		13

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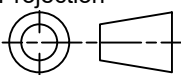
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No.	Revisions	Date	By/Par



Isometric View

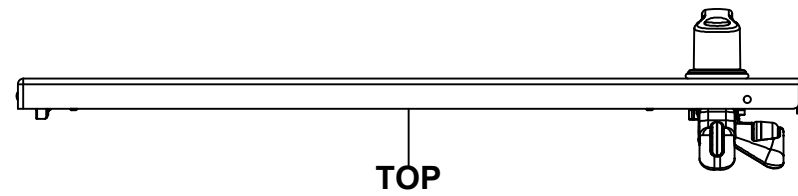


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Aug-13
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5500ESDD 30" x 42" x 10" Body		
Part Number Numéro Pièce	Rev.	7
5500ESDD304210B	0	13

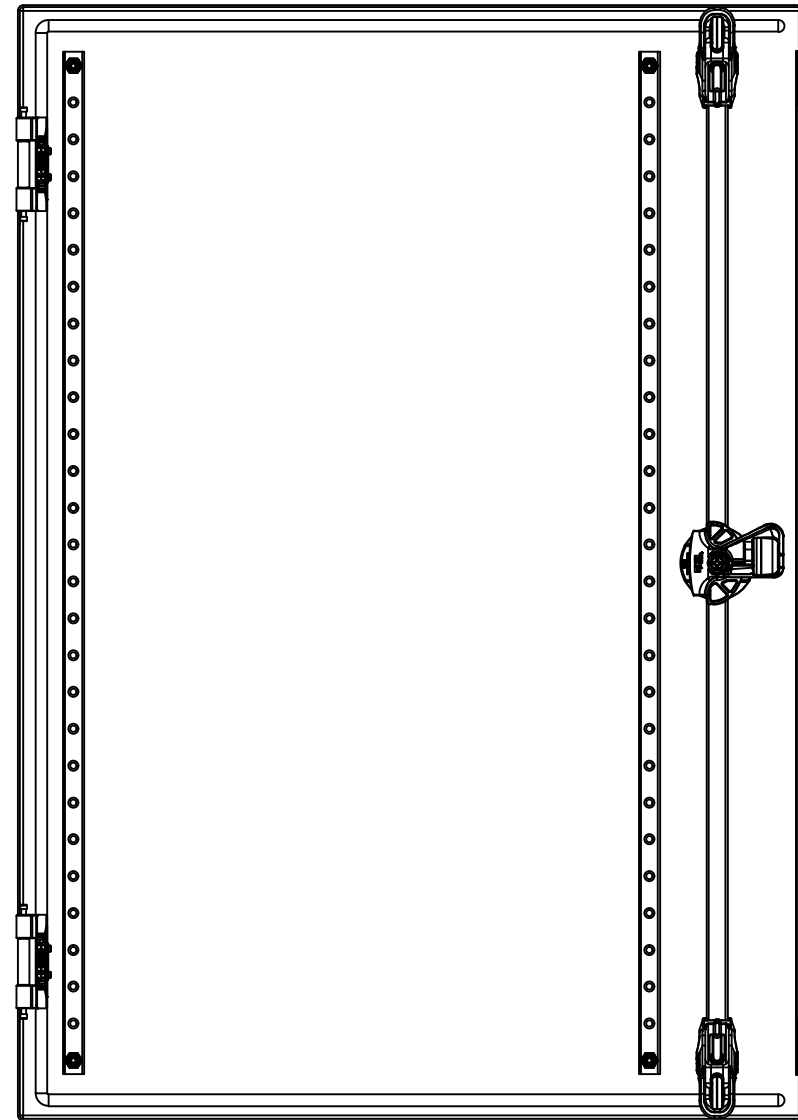
Qty	Part Number	Rev	Description
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35mm (No Paint Cap Required)
1	5500ESDD304210B-P	0	5500ESDD 30" x 42" x 10" Body Part
Parts List			

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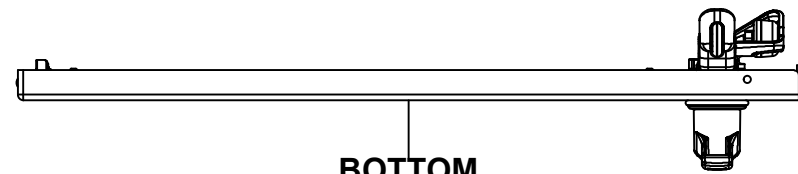
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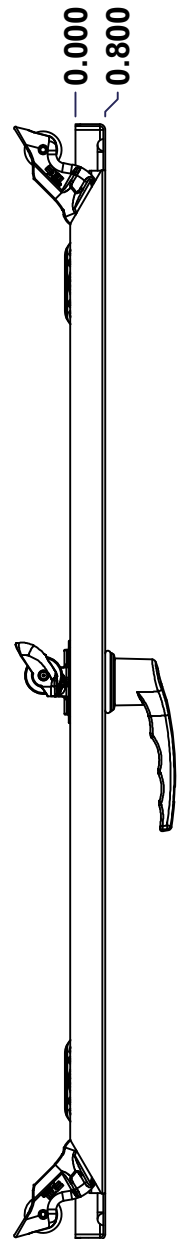
TOP



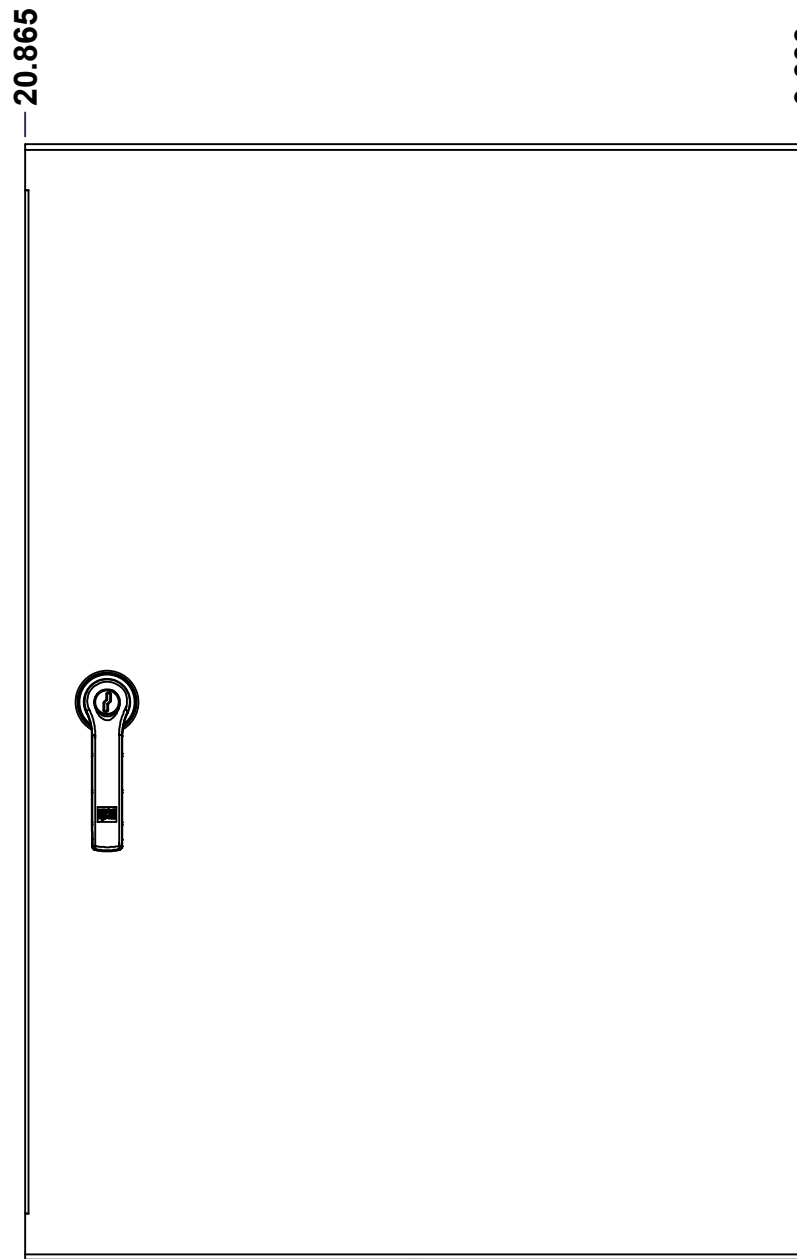
BACK



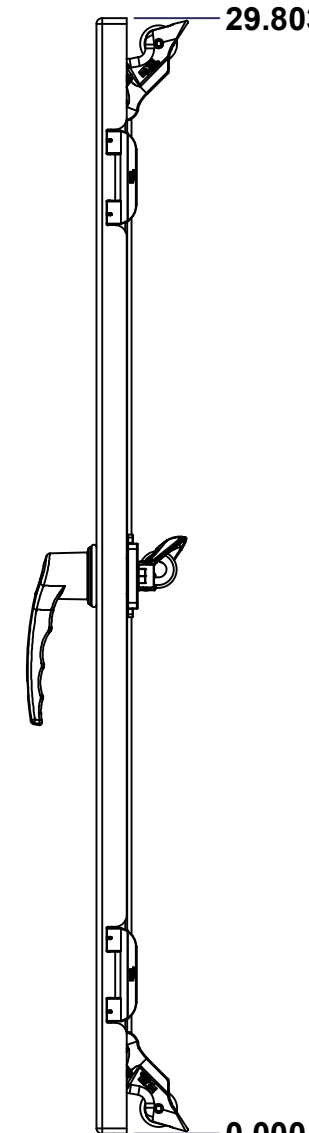
BOTTOM



LEFT



FRONT



RIGHT

0.000
0.800

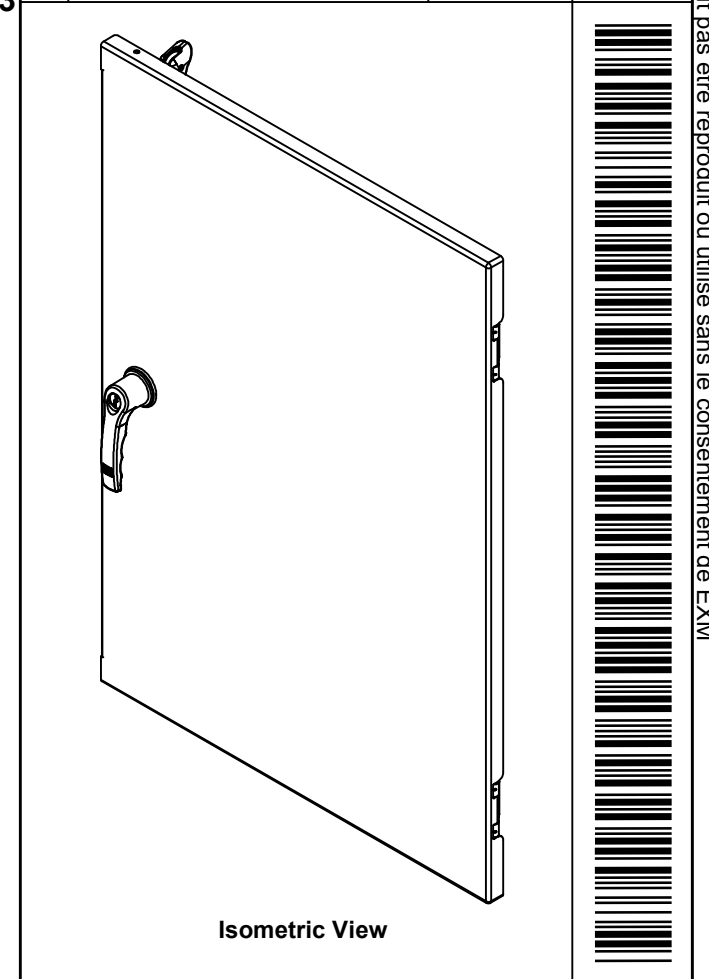
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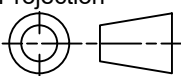
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0.000

No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Aug-13
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500ESDD 30" x 42" Cover		
Part Number Numéro Pièce	Rev.	8
5500ESDD304210LD		0

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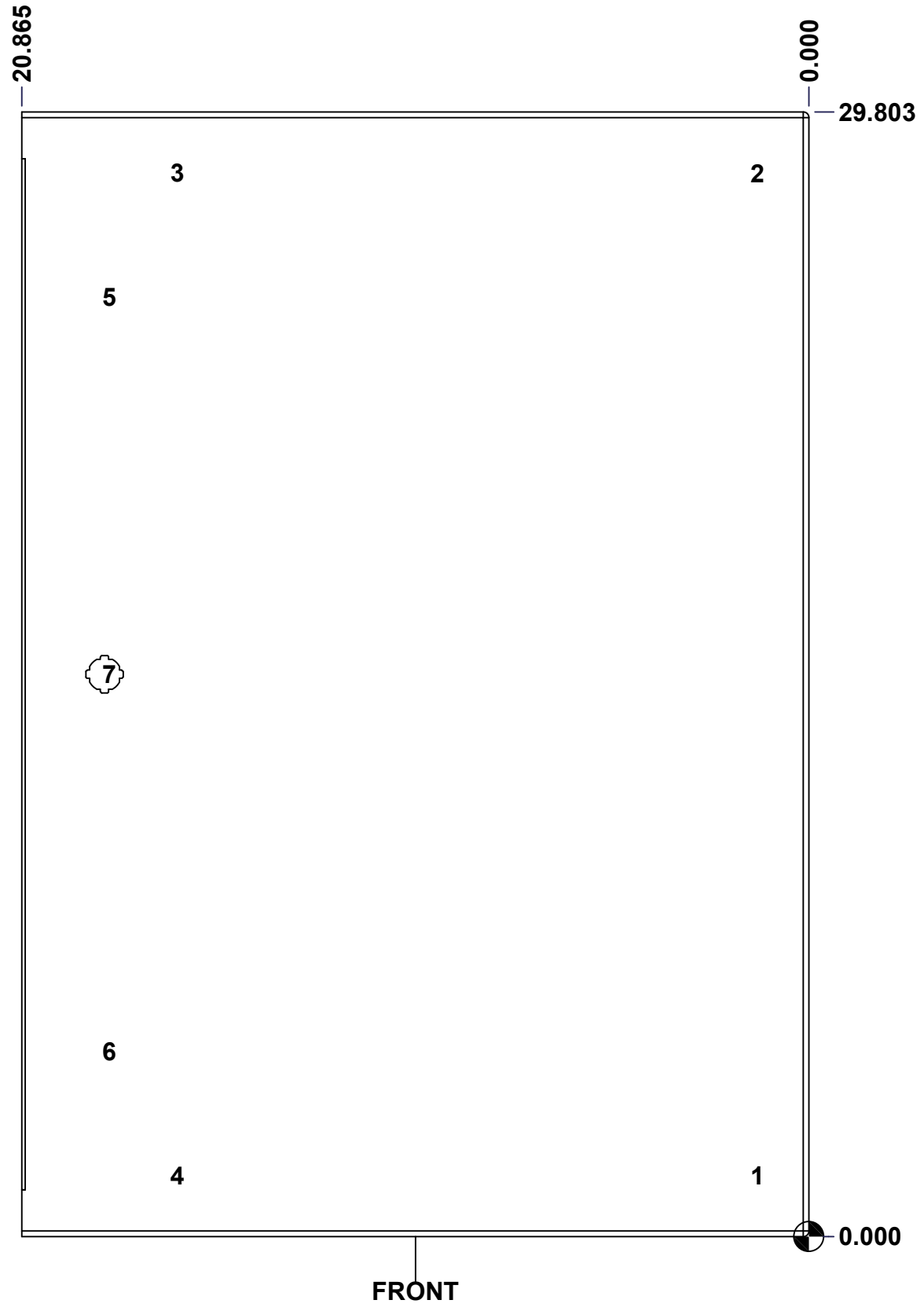
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	16.870	28.189	STUD M6 x 18mm (Inside)
4	16.870	1.614	STUD M6 x 18mm (Inside)
5	18.678	24.896	CLOSING BAR STUD (Inside)
6	18.678	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
7	18.678	14.902	HANDLE 885 ESL2A @ 0.0°



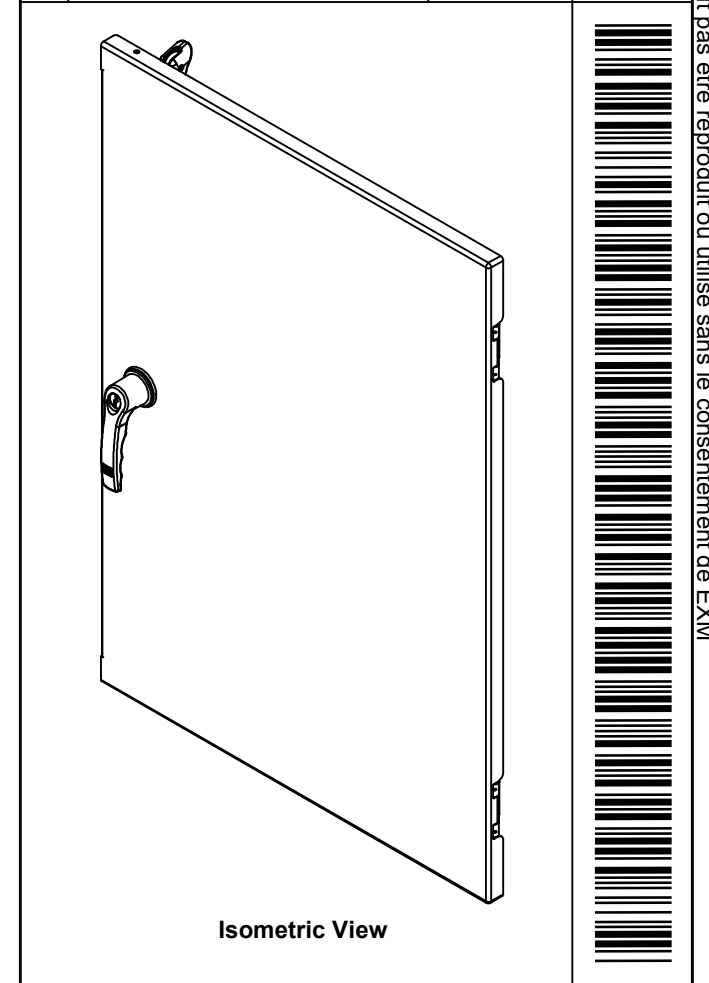
FRONT

	Description	Status
	5500ESDD 30" x 42" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5500ESDD304210LD	0 / 9
		13

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No.	Revisions	Date	By/Par



2	STK-A-90042	5	5412 ES Cabinet Closing Bar End Assembly
2	STK-Q-45655-30	0	5412 ES - Closing Bar
1	STK-A-50535	15	5412 ES Handle Cam Assembly (Left Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-30	6	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
1	5500ESDD304210LD-G	0	5500ESDD 30" x 42" Lock Door Gasket
1	5500ESDD304210LD-P	0	5500ESDD 30" x 42" Lock Door
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

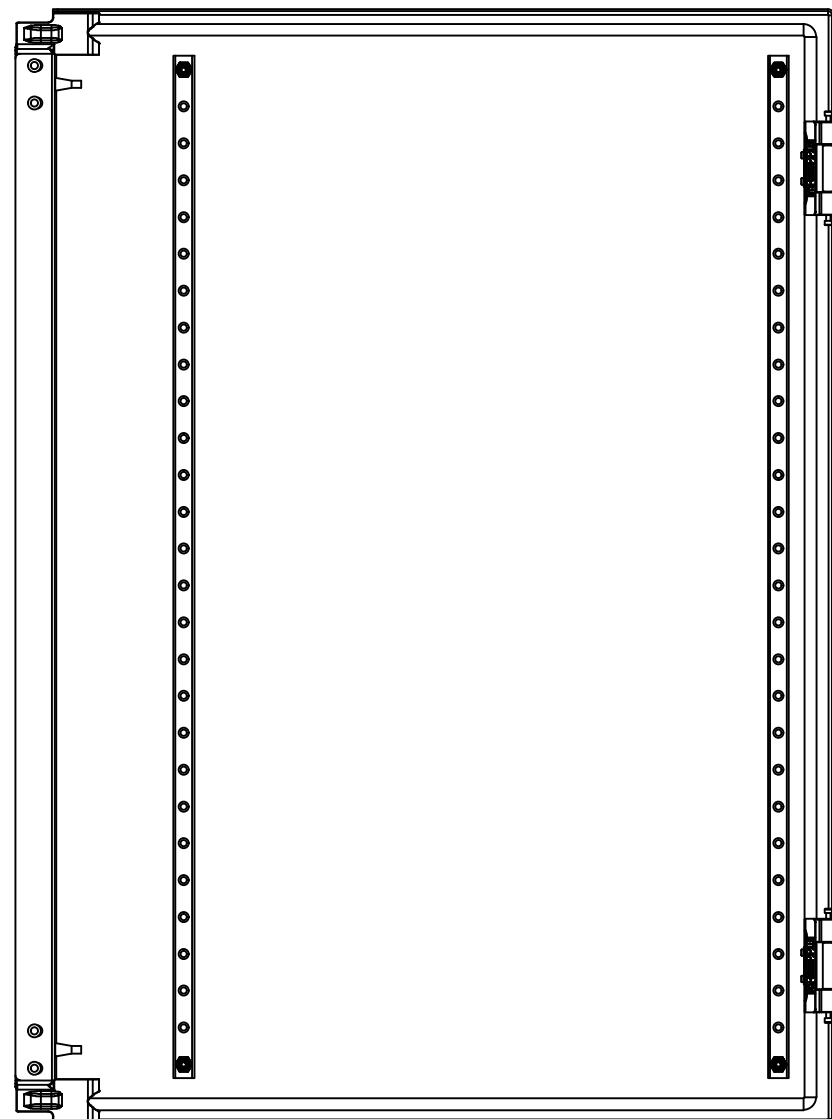
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Aug-13
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500ESDD 30" x 42" Cover		
Part Number Numéro Pièce	Rev.	10
5500ESDD304210LD	0	13

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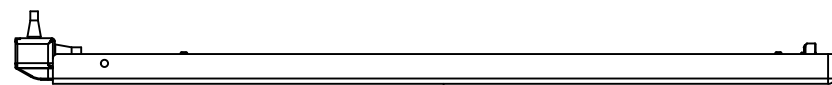
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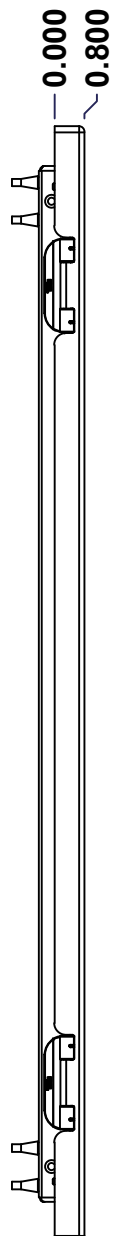
TOP



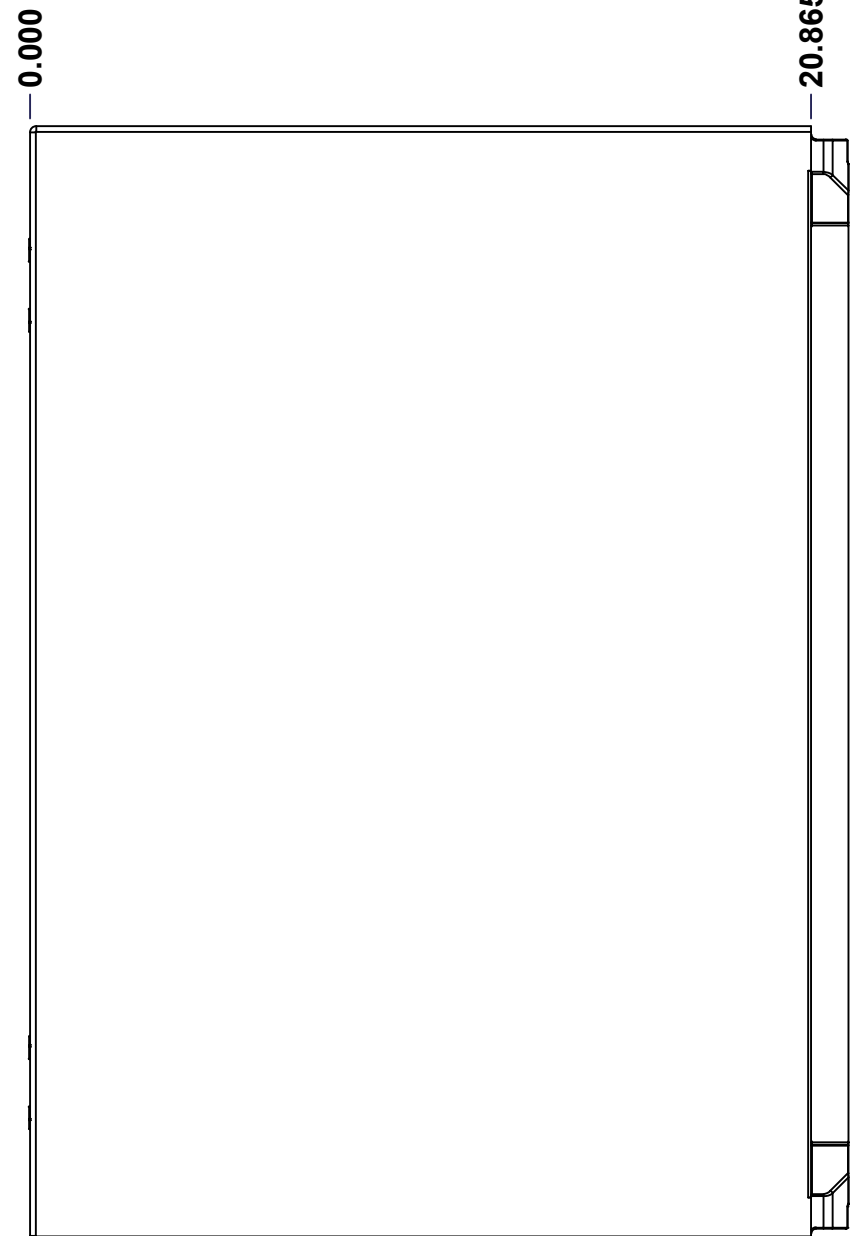
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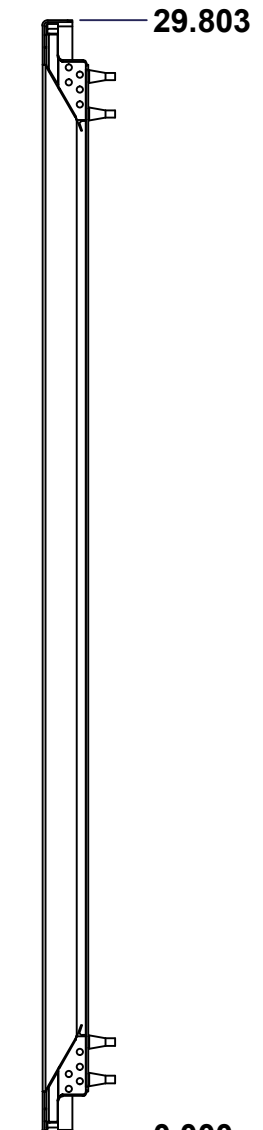
BOTTOM



LEFT

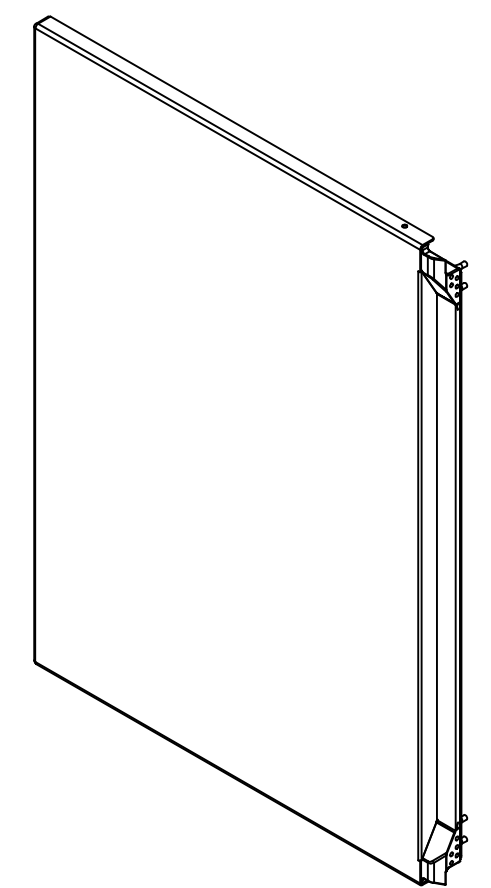


FRONT




RIGHT

No.	Revisions	Date	By/Par



Isometric View



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		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 22-Aug-13	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5500ESDD 30" x 42" Cover			Detail Rev.
Part Number Numéro Pièce 5500ESDD304210FD		Rev. 0	11 13

SEE BILL OF MATERIAL ON LAST PAGE

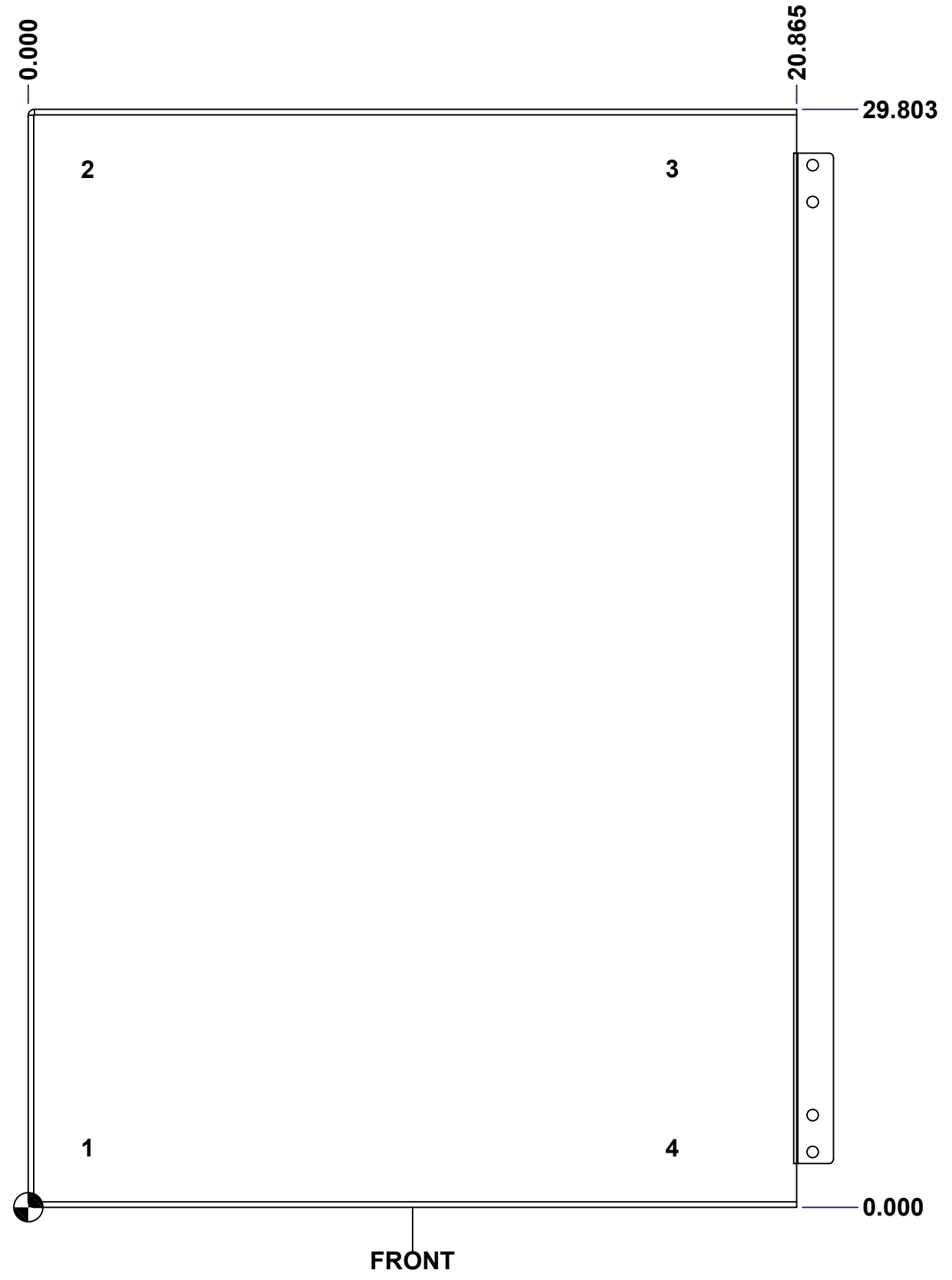
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	17.370	28.189	STUD M6 x 18mm (Inside)
4	17.370	1.614	STUD M6 x 18mm (Inside)



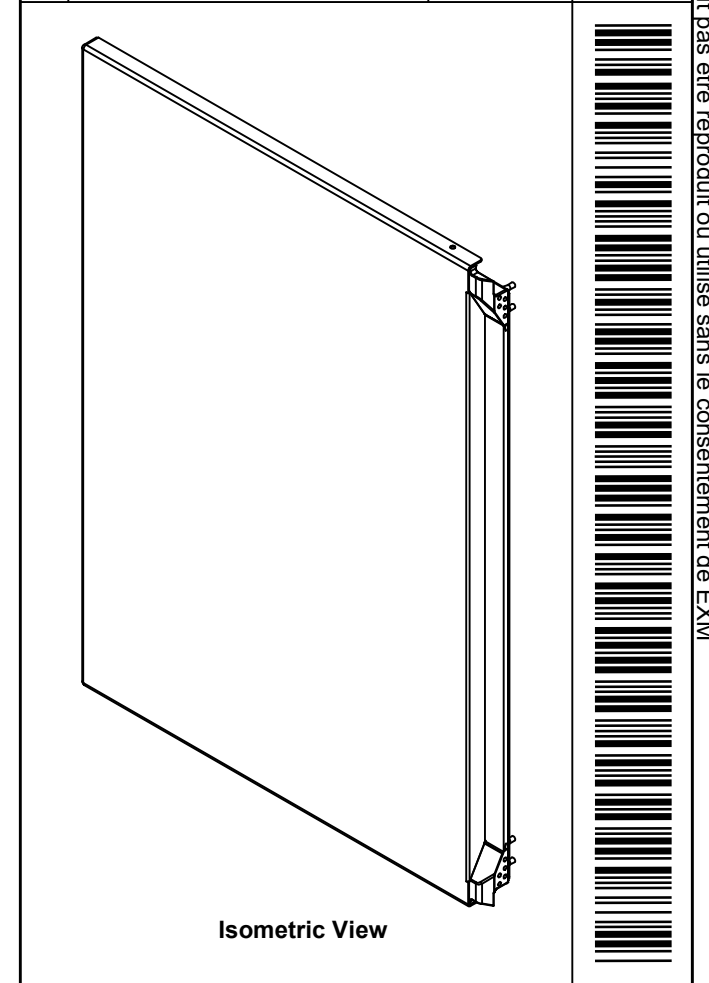
FRONT

	Description	Status	
	5500ESDD 30" x 42" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	12
	5500ESDD304210FD	0	13

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No.	Revisions	Date	By/Par





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Flatness
Aplatissement
Max 3.0mm

Projection



1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-30	6	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	STK-G-03200	9	5500 ESDD Lower Flange Door Gasket
1	STK-G-03100	9	5500 ESDD Upper Flange Door Gasket
1	5500ESDD304210FD-G	0	5500ESDD 30" x 42" Flange Door Gasket
1	5500ESDD304210FD-P	0	5500ESDD 30" x 42" Flange Door Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 22-Aug-13
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5500ESDD 30" x 42" Cover	Detail Rev.
Part Number Numéro Pièce 5500ESDD304210FD	Rev. 13 0

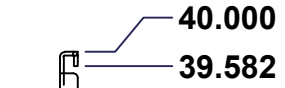
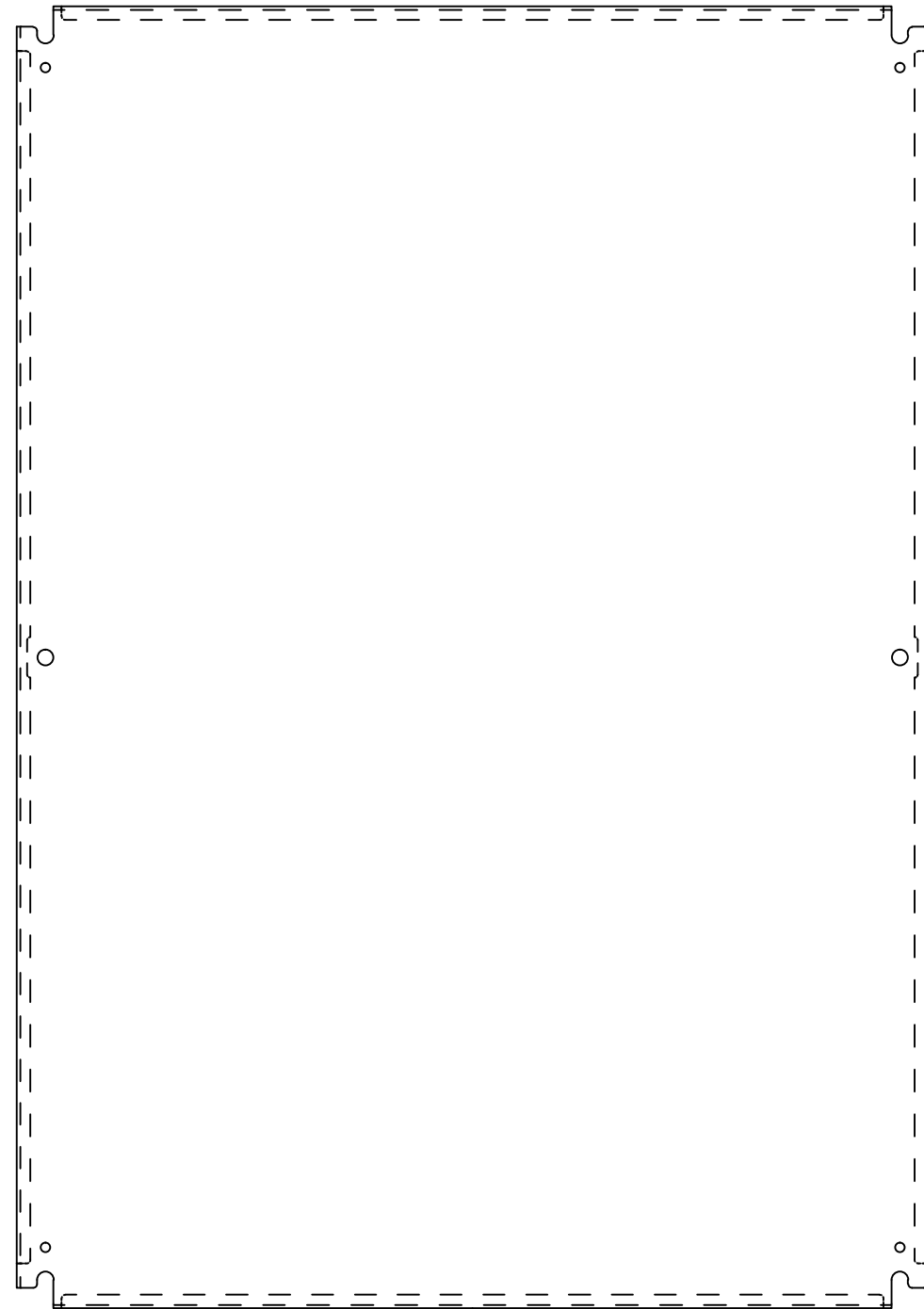
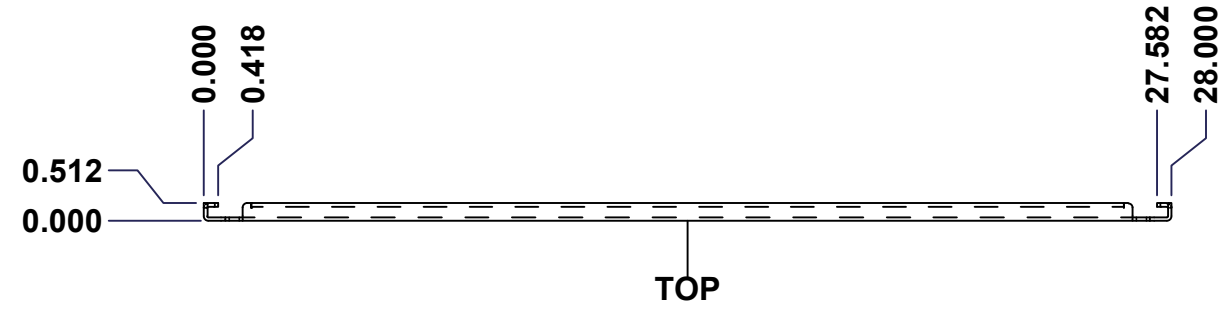
QTY	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4230G.idw

Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad		Date: 23-Jan-07	
Material / Matière: See Part List			
Color / Couleur: See Part List		Finish / Fini: See Part List	
Description: 881 SP - Inner Panel			Detail Rev.
Part Number / Numéro Pièce: 881 SP4230G			Rev. 1/2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

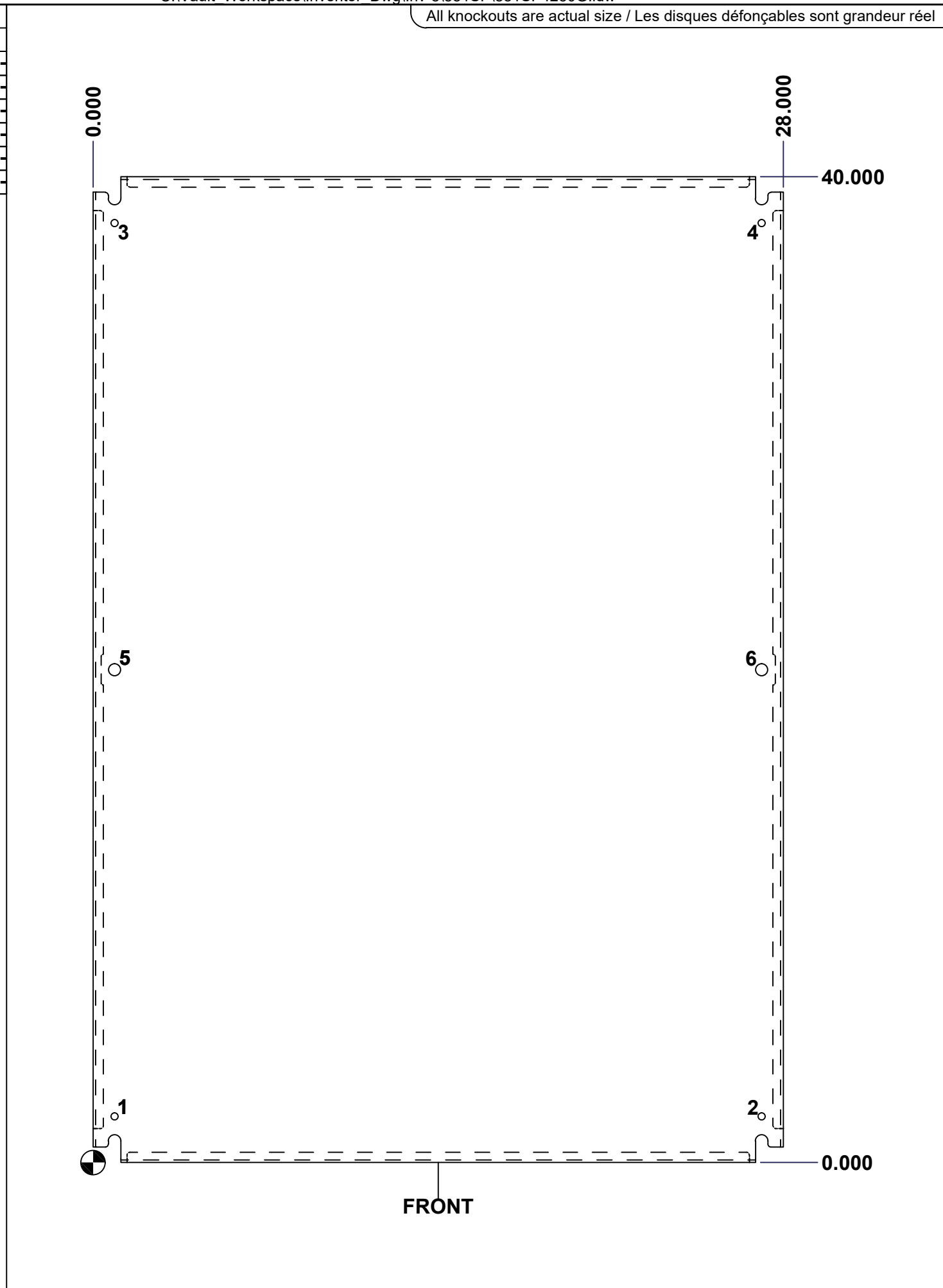
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	38.125	GROUND HOLE (RND Ø0.290)
4	27.125	38.125	GROUND HOLE (RND Ø0.290)
5	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	20.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



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Isometric View

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		Max 3.0mm
Projection 		Date Date 23-Jan-07
Customer Client	Drawn By Dessiné Par BoxCad	Material Matière See Part List
Color Couleur See Part List	Finish Fini See Part List	Description 881 SP - Inner Panel
Part Number Numéro Pièce 881 SP4230G		Detail Rev. Rev. 2 0