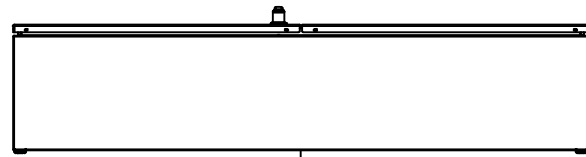
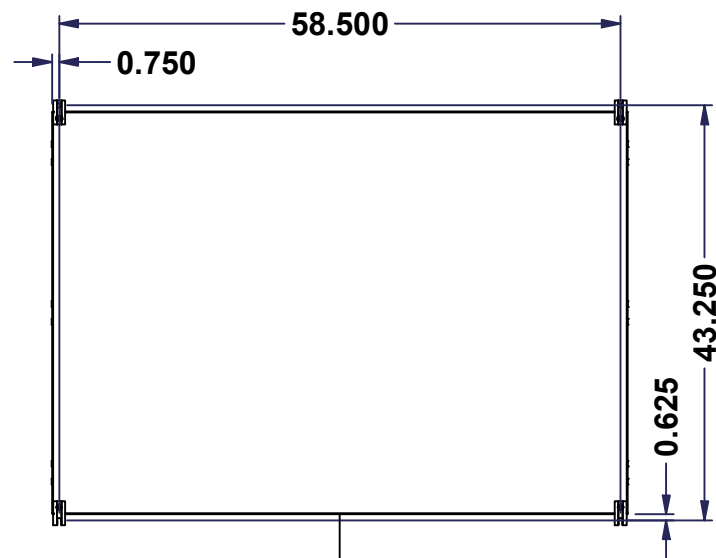


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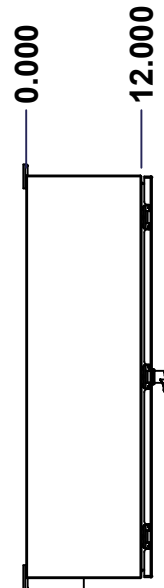
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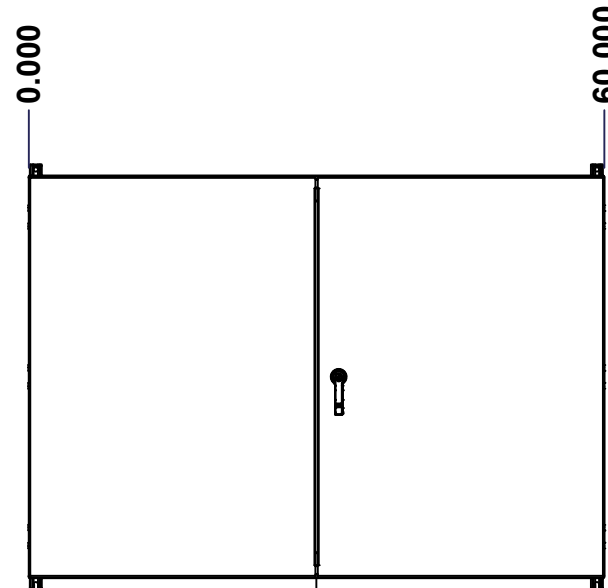
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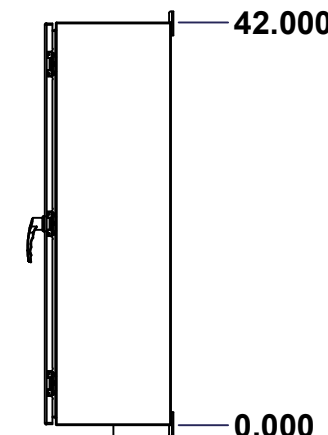
BACK



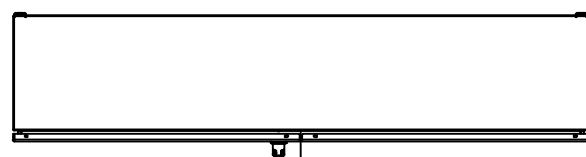
LEFT



FRONT

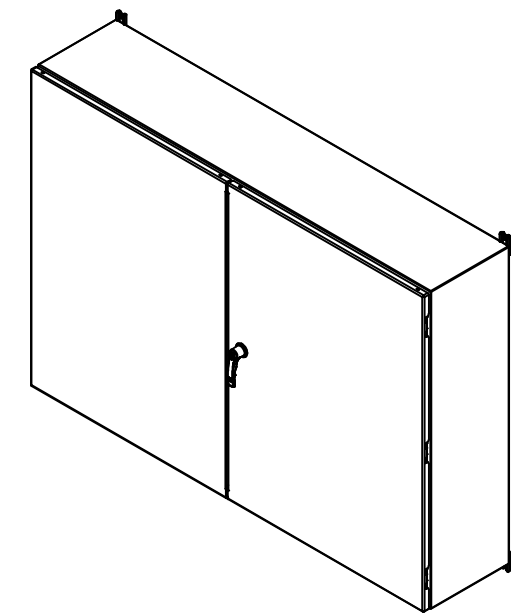


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

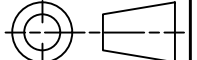


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 22-Nov-24
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5500ESDD 42" x 60" x 12" Assembly	Detail Rev.
Part Number Numéro Pièce <b>5500ESDD426012TH</b>	Rev. <b>0</b>

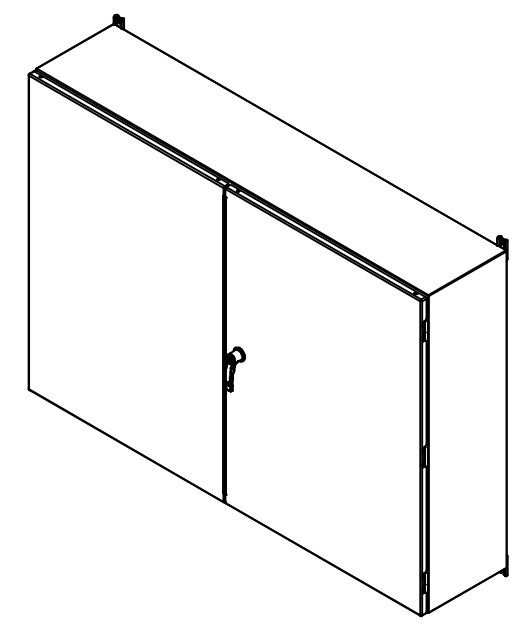
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NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client  
 Drawn By Dessiné Par BoxCad: BoxCad  
 Date 22-Nov-24  
 Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur Asa-61 Grey  
 Finish Fini Smooth

Description 5500ESDD 42" x 60" x 12" Assembly  
 Detail Rev.

Part Number Numéro Pièce **5500ESDD426012TH**  
 Rev. 0

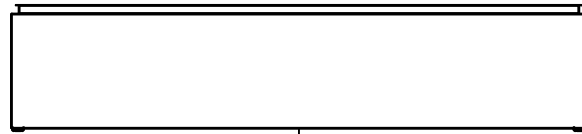
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP6042G	0	881 SP - Inner Panel
6	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
1	5500ESDD426012THLD	0	5500ESDD 42" x 60" Lock Door
1	5500ESDD426012THFD	0	5500ESDD 42" x 60" Flange Door
1	5500ESDD426012THB	0	5500ESDD 42" x 60" x 12" Body

Parts List

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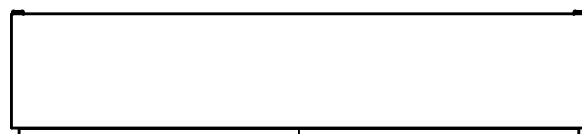
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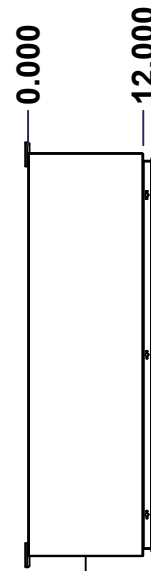
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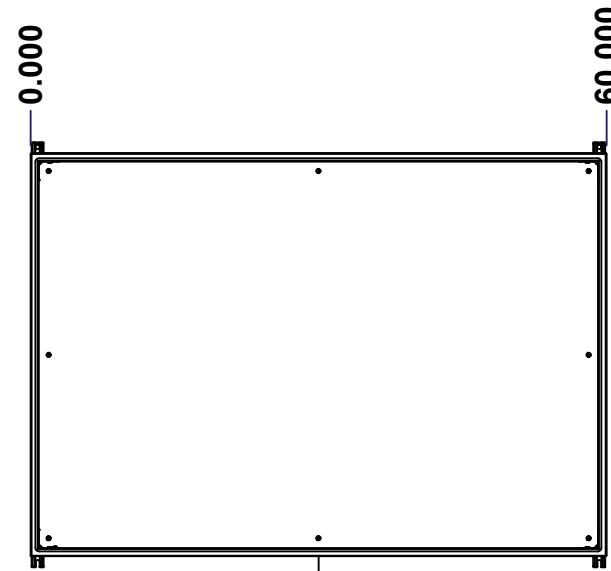
BACK



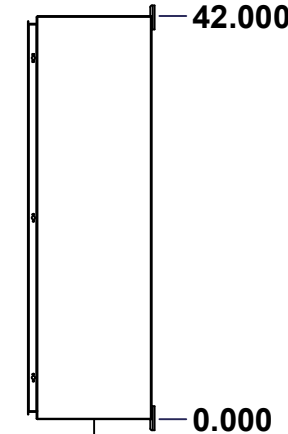
BOTTOM



LEFT

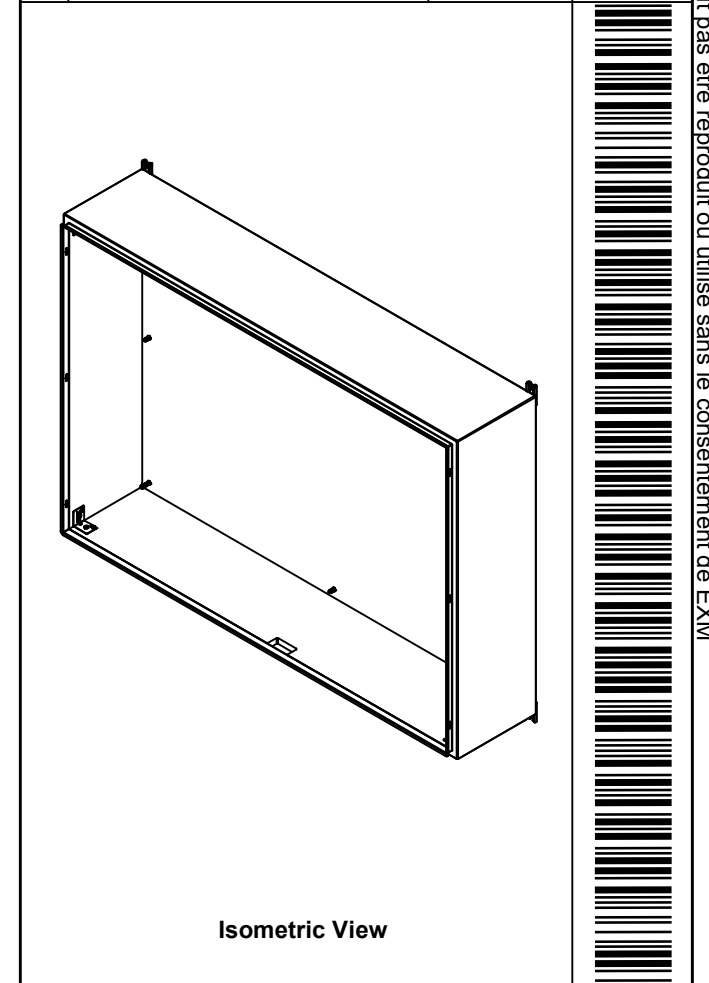


FRONT




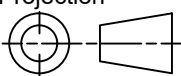
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Nov-24
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5500ESDD 42" x 60" x 12" Body		Detail Rev.
Part Number Numéro Pièce	Rev. 0	3 / 20

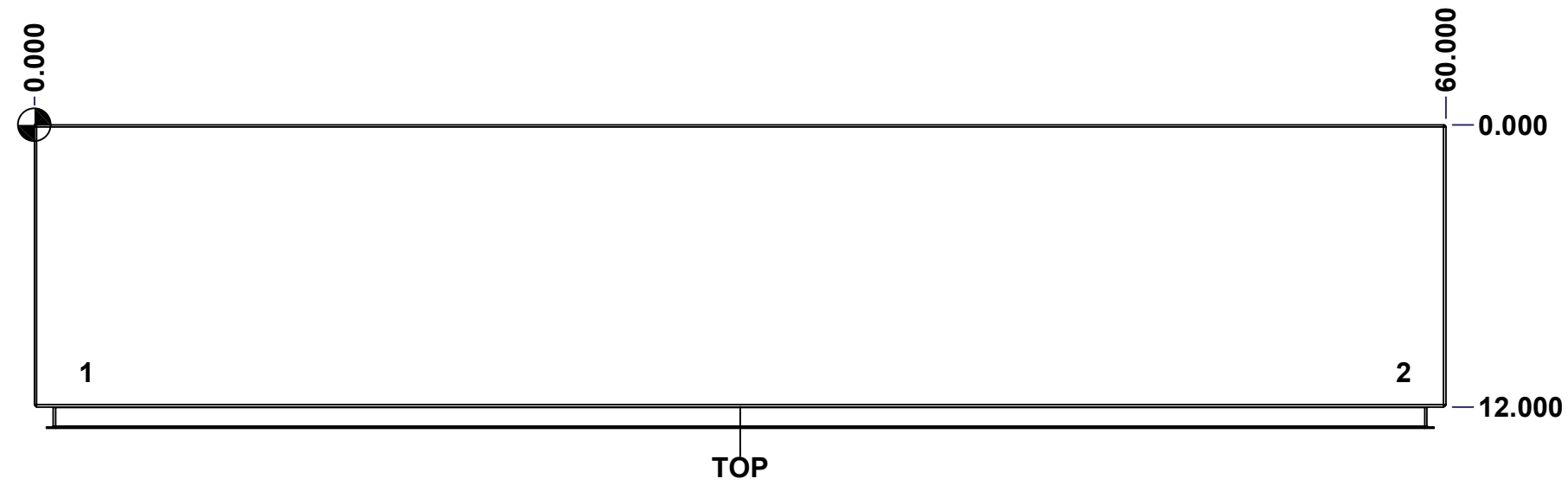
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**5500ESDD426012THB**

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	58.000	10.500	INSUL. STUD M6 x 18mm (Inside)

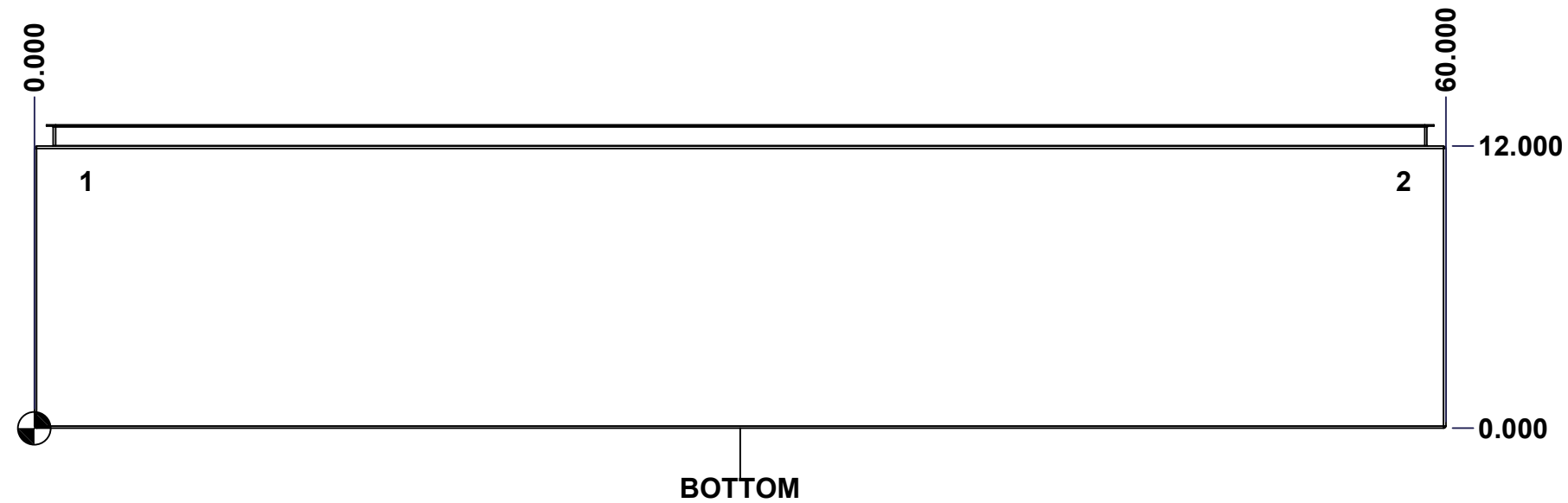


	Description	Status
	5500ESDD 42" x 60" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5500ESDD426012THB</b>	<b>0</b>
		4
		20

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	58.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description		Status
	5500ESDD 42" x 60" x 12" Body		(NULL)
Part Number Numéro Pièce		Rev.	5
<b>5500ESDD426012THB</b>		<b>0</b>	20

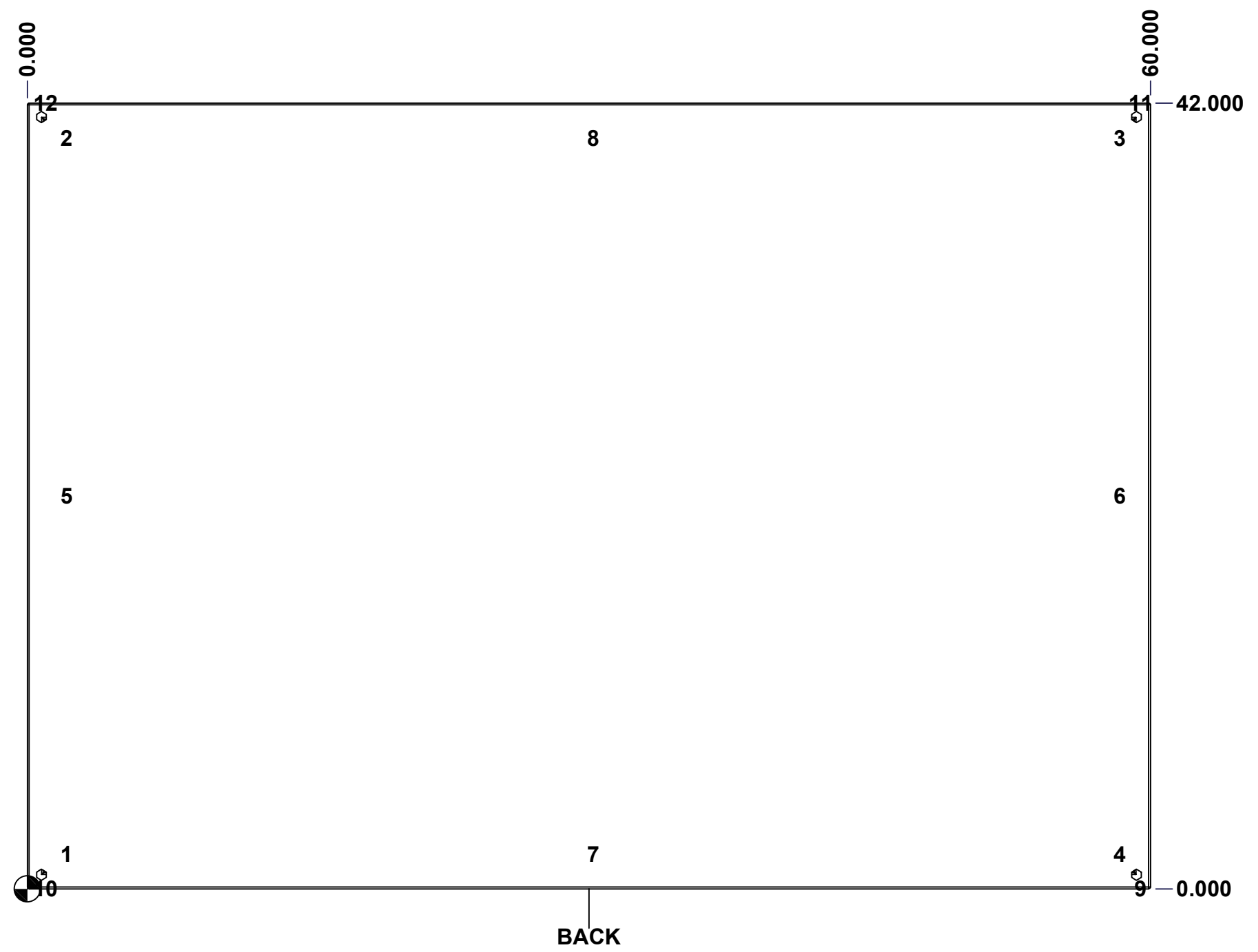
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	58.125	40.125	IP STUD M8 x 35mm (Inside)
4	58.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	58.125	21.000	IP STUD M8 x 35mm (Inside)
7	30.000	1.875	IP STUD M8 x 35mm (Inside)
8	30.000	40.125	IP STUD M8 x 35mm (Inside)
-----			
9	59.250	0.000	FOOT 885 ESMF3_OPEN
10	0.750	0.000	FOOT 885 ESMF3_OPEN
11	59.250	42.000	FOOT 885 ESMF3_CLOSE
12	0.750	42.000	FOOT 885 ESMF3_CLOSE

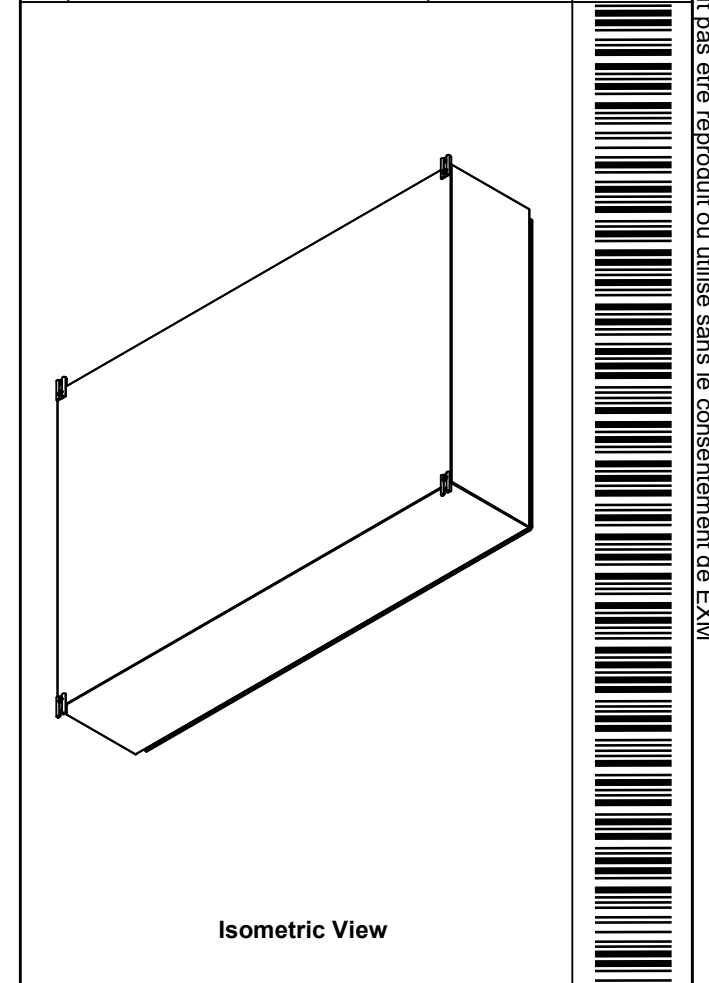


	Description		Status
	5500ESDD 42" x 60" x 12" Body		(NULL)
Part Number Numéro Pièce		Rev.	6
<b>5500ESDD426012THB</b>		<b>0</b>	20

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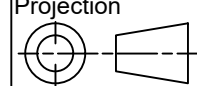
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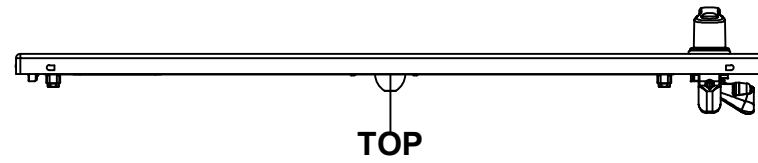
Isometric View

1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5500ESDD426012THI-RS	0	5500ESDD 42" x 60" Right Insulation
1	5500ESDD426012THI-LS	0	5500ESDD 42" x 60" Left Insulation
1	5500ESDD426012THI-BT	0	5500ESDD 42" x 60"Bottom Insulation
1	5500ESDD426012THI-TP	0	5500ESDD 42" x 60"Top Insulation
1	5500ESDD426012THI-B	0	5500ESDD 42" x 60" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5500ESDD426012THB-P	0	5500ESDD 42" x 60" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

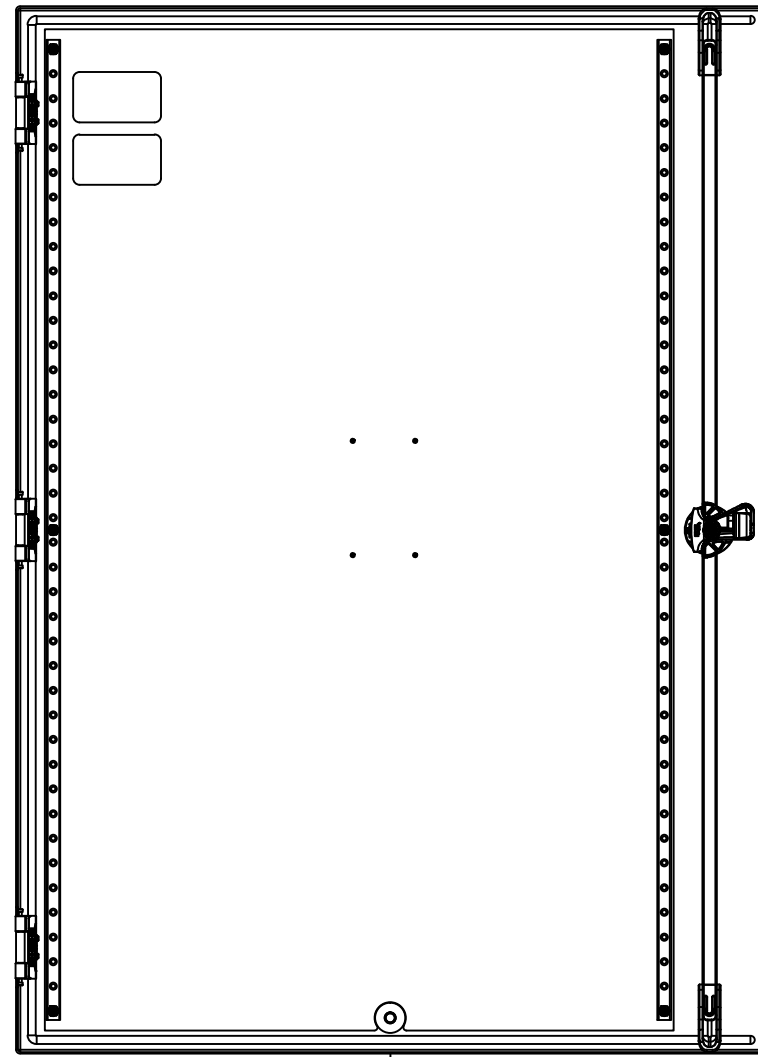
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Nov-24
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500ESDD 42" x 60" x 12" Body		
Part Number Numéro Pièce	Rev.	7
<b>5500ESDD426012THB</b>	<b>0</b>	20

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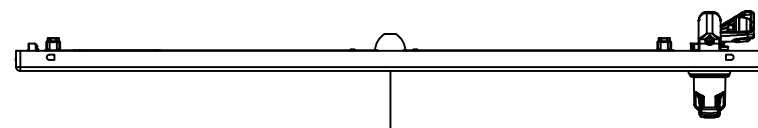
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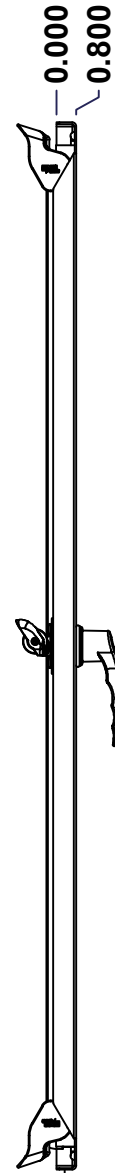
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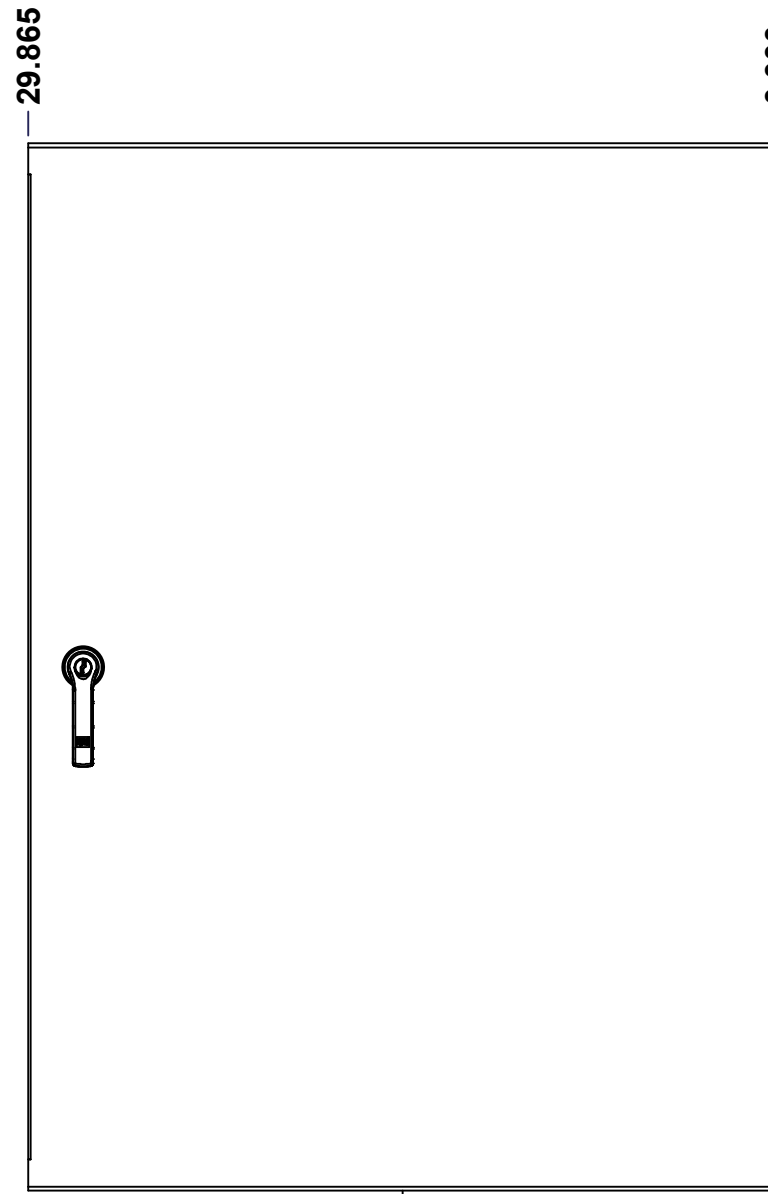
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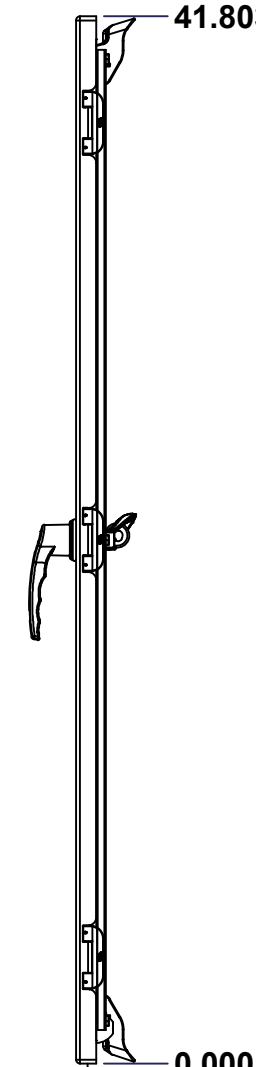
BOTTOM



LEFT



FRONT



RIGHT

0.000  
0.800

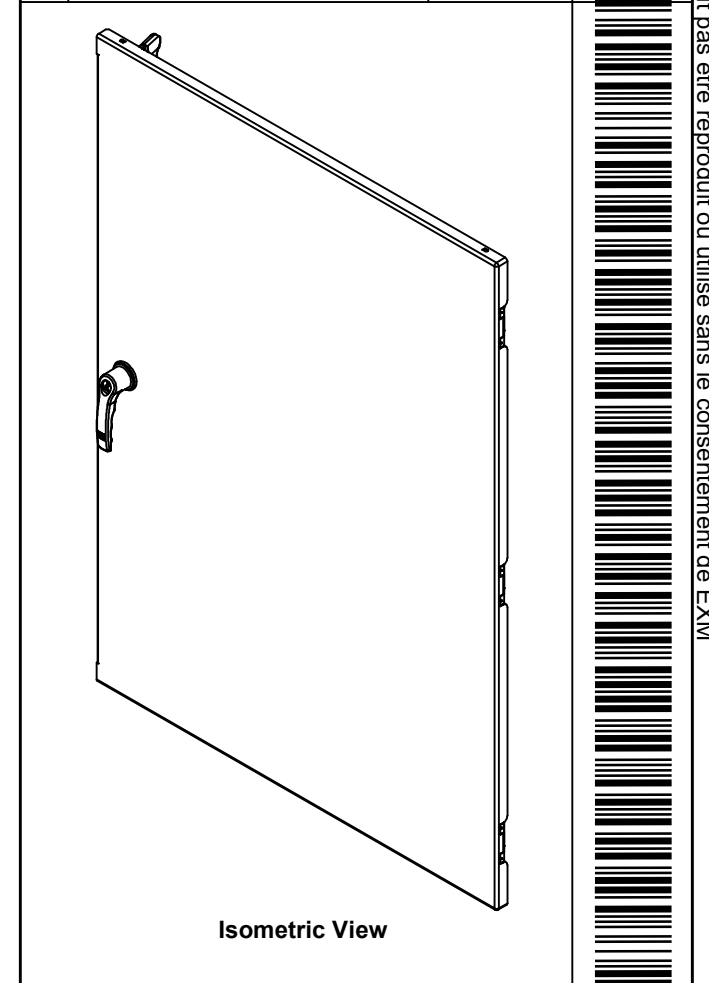
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0.000

41.803

0.000

No.	Revisions	Date	By/Par



Isometric View



		Flatness Aplatissement Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Date Date 22-Nov-24	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 22-Nov-24	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5500ESDD 42" x 60" Lock Door			Detail Rev.
Part Number Numéro Pièce 5500ESDD426012THLD		Rev. 0	8 20

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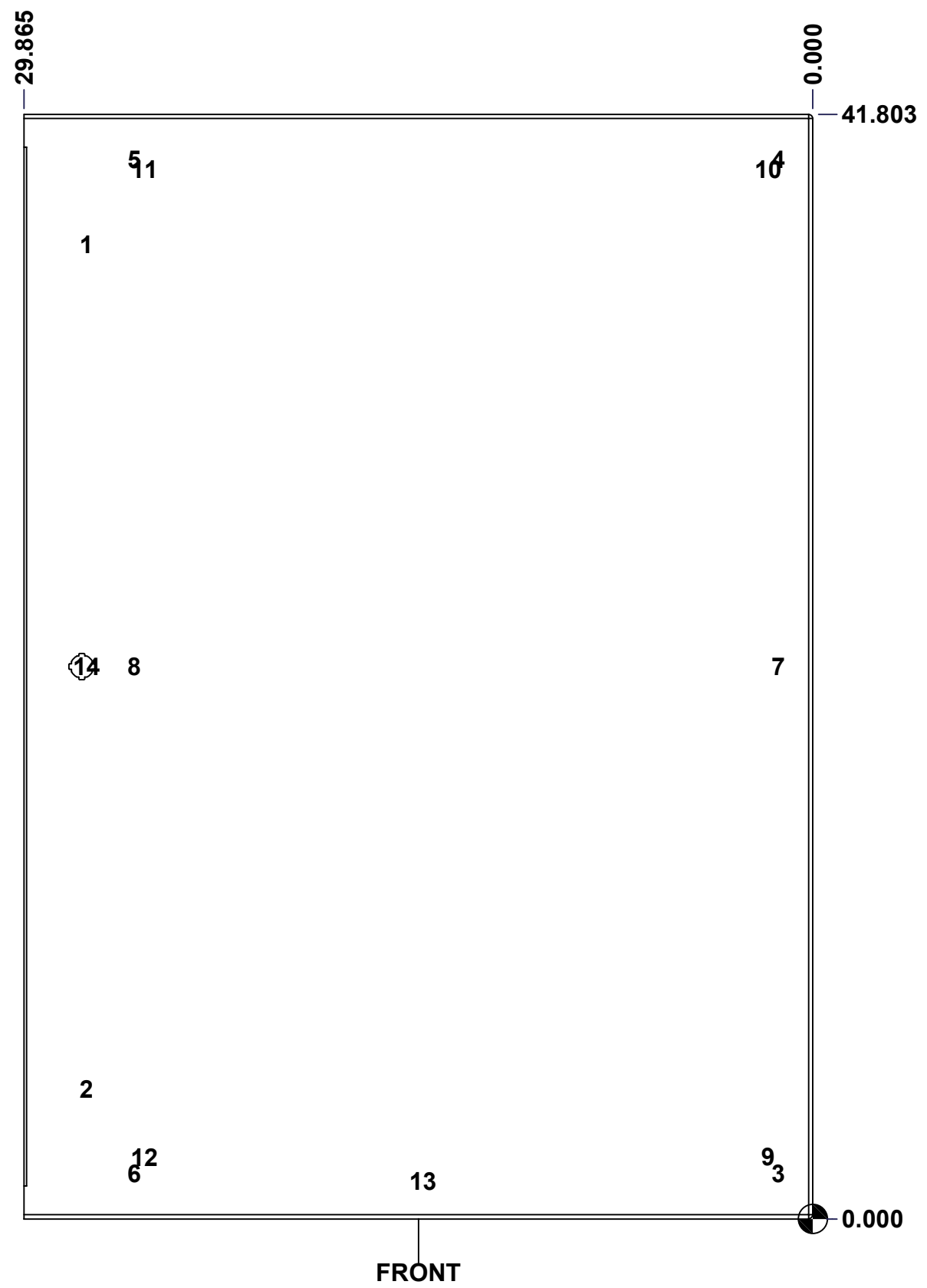
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	27.678	36.896	CLOSING BAR STUD (Inside)
2	27.678	4.907	CLOSING BAR STUD (Inside)
3	1.486	1.709	STUD M6 x 18mm (Inside)
4	1.486	40.094	STUD M6 x 18mm (Inside)
5	25.870	40.094	STUD M6 x 18mm (Inside)
6	25.870	1.709	STUD M6 x 18mm (Inside)
7	1.486	20.902	STUD M6 x 18mm (Inside)
8	25.870	20.902	STUD M6 x 18mm (Inside)
9	1.867	2.350	STUD M6 x 18mm (Inside)
10	1.867	39.733	STUD M6 x 18mm (Inside)
11	25.489	39.733	STUD M6 x 18mm (Inside)
12	25.489	2.350	STUD M6 x 18mm (Inside)
13	14.933	1.435	STUD M6 x 18mm (Inside)
-----			
14	27.678	20.902	HANDLE 885 ESL2A @ 0.0°



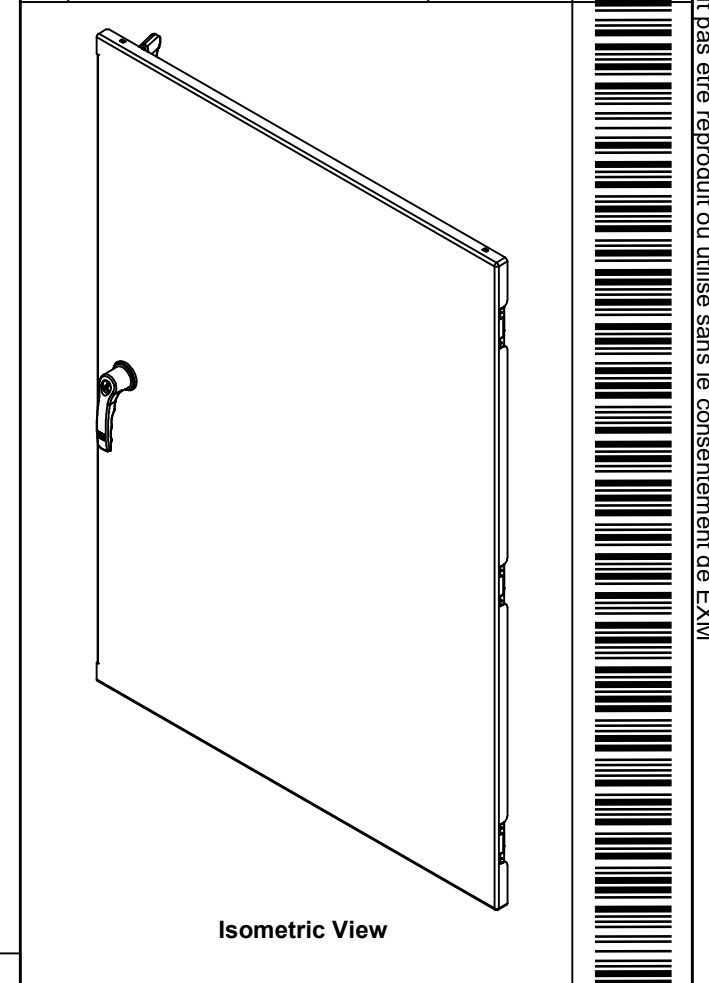
FRONT

	Description	Status
	5500ESDD 42" x 60" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5500ESDD426012THLD</b>	<b>0</b>
		9
		20

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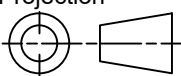
No.	Revisions	Date	By/Par



Isometric View

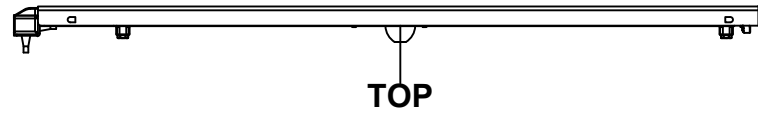
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5500ESDD426012THI-LD	0	5500ESDD 42" x 60" Lock Door Insulation
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-42	0	5412 ES - Closing Bar
1	STK-A-50535	15	5412 ES Handle Cam Assembly (Left Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
1	5500ESDD426012THLD-G	0	5500ESDD 42" x 60" Lock Door Gasket
1	5500ESDD426012THLD-P	0	5500ESDD 42" x 60" Lock Door

QTY	Part Number	Rev	Description
Parts List			

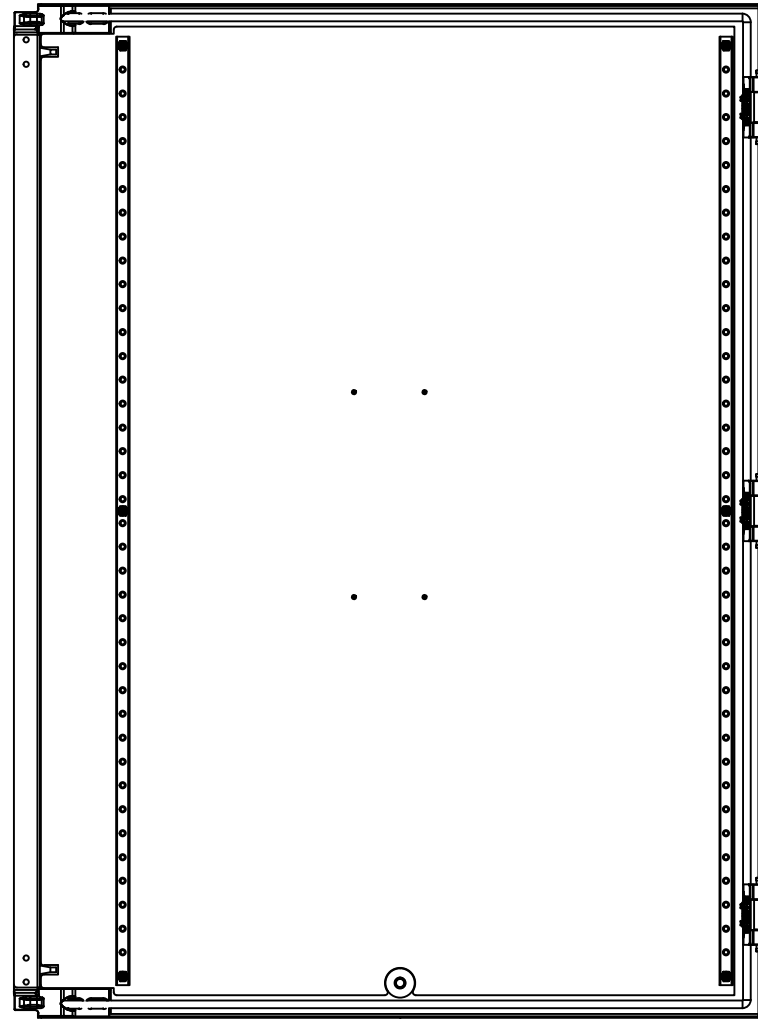
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Nov-24
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500ESDD 42" x 60" Lock Door		
Part Number Numéro Pièce	Rev. 0	10 / 20
<b>5500ESDD426012THLD</b>		

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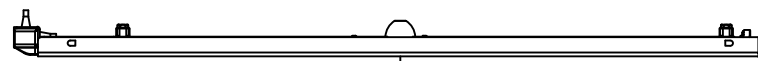
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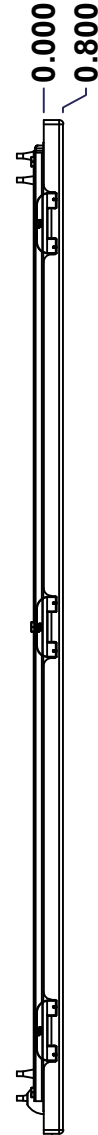
TOP



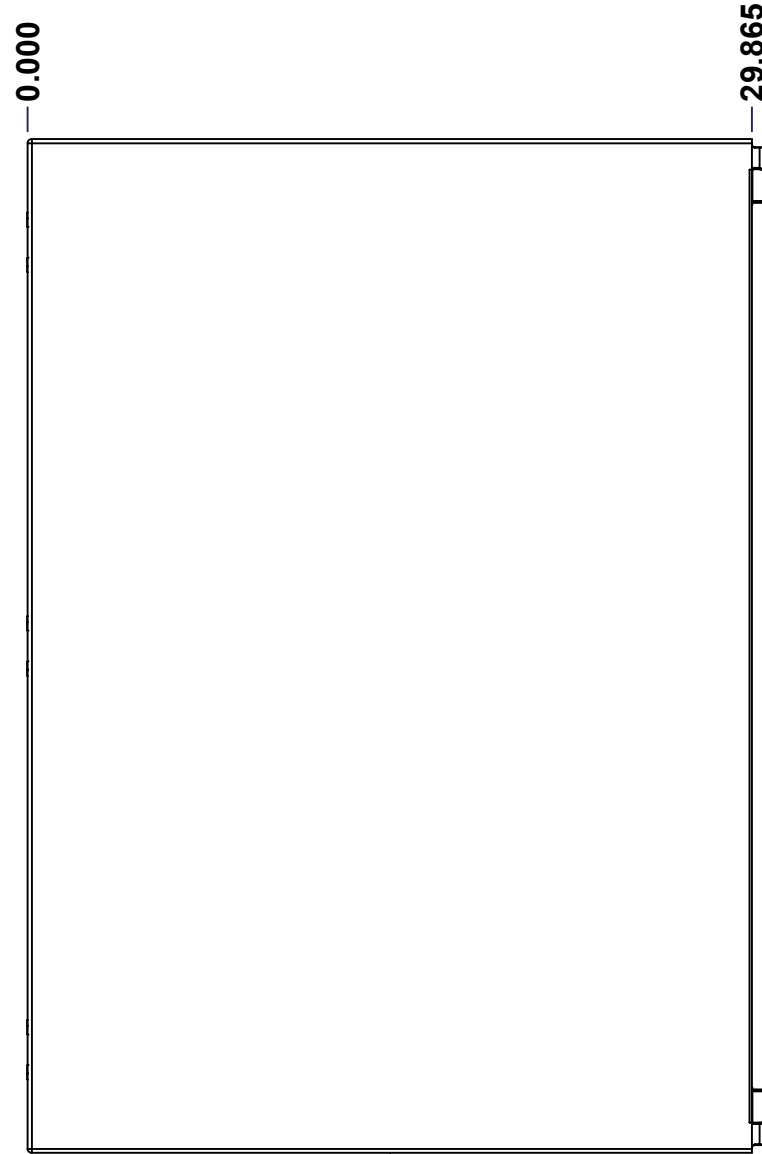
BACK



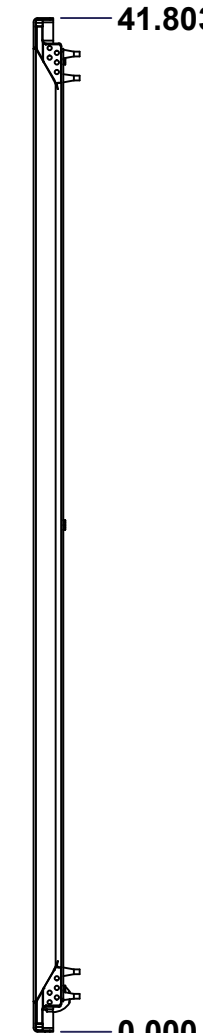
BOTTOM



LEFT

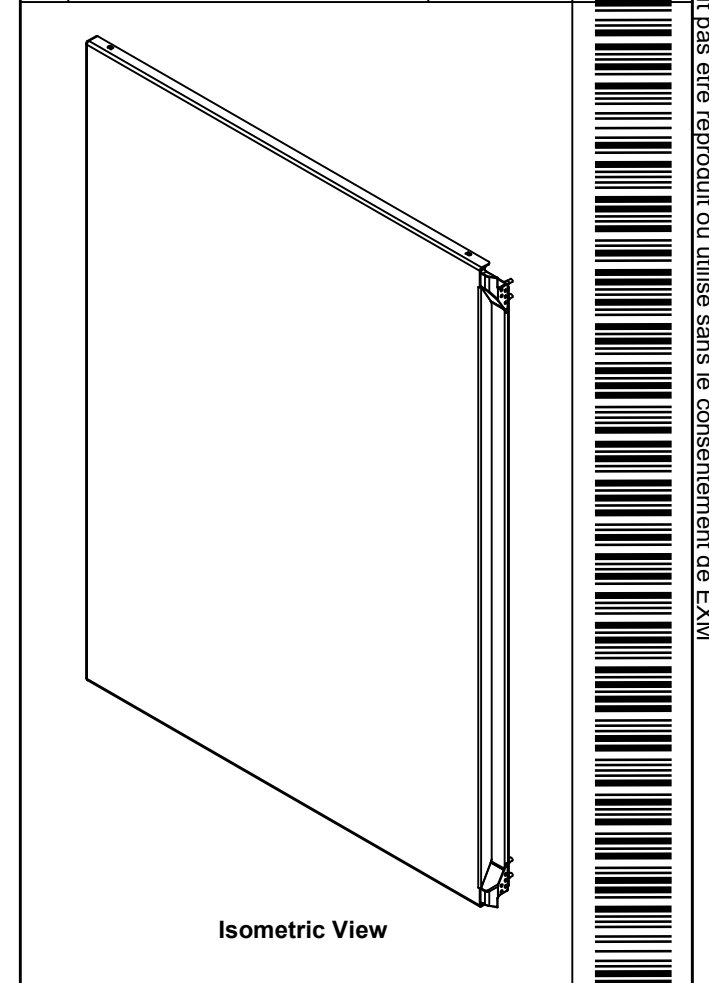


FRONT




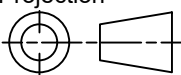
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Nov-24
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500ESDD 42" x 60" Flange Door		
Part Number Numéro Pièce	Rev.	11
5500ESDD426012THFD	0	20

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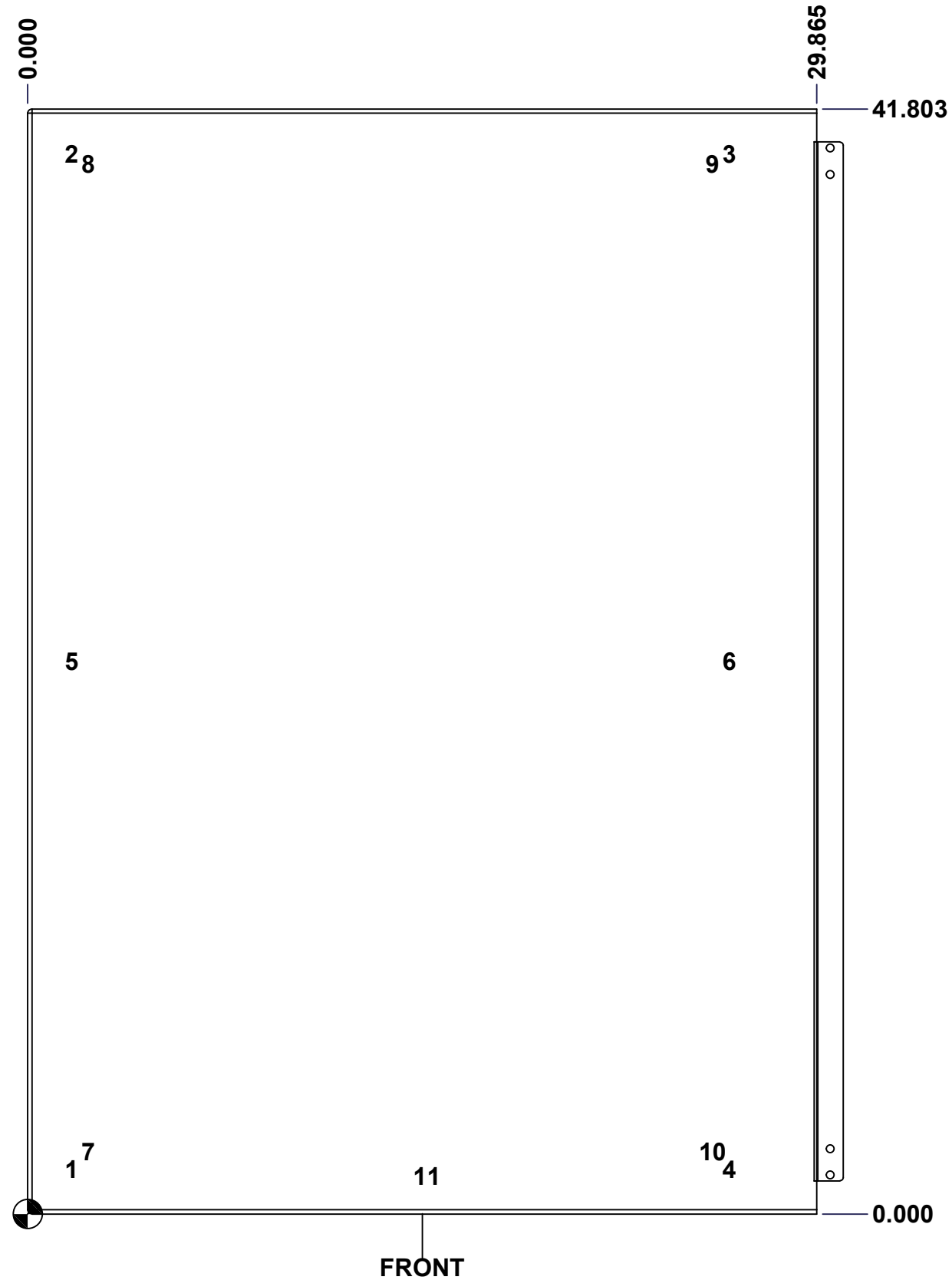
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	26.370	40.094	STUD M6 x 18mm (Inside)
4	26.370	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	26.370	20.902	STUD M6 x 18mm (Inside)
7	2.117	2.350	STUD M6 x 18mm (Inside)
8	2.117	39.733	STUD M6 x 18mm (Inside)
9	25.739	39.733	STUD M6 x 18mm (Inside)
10	25.739	2.350	STUD M6 x 18mm (Inside)
11	14.933	1.435	STUD M6 x 18mm (Inside)



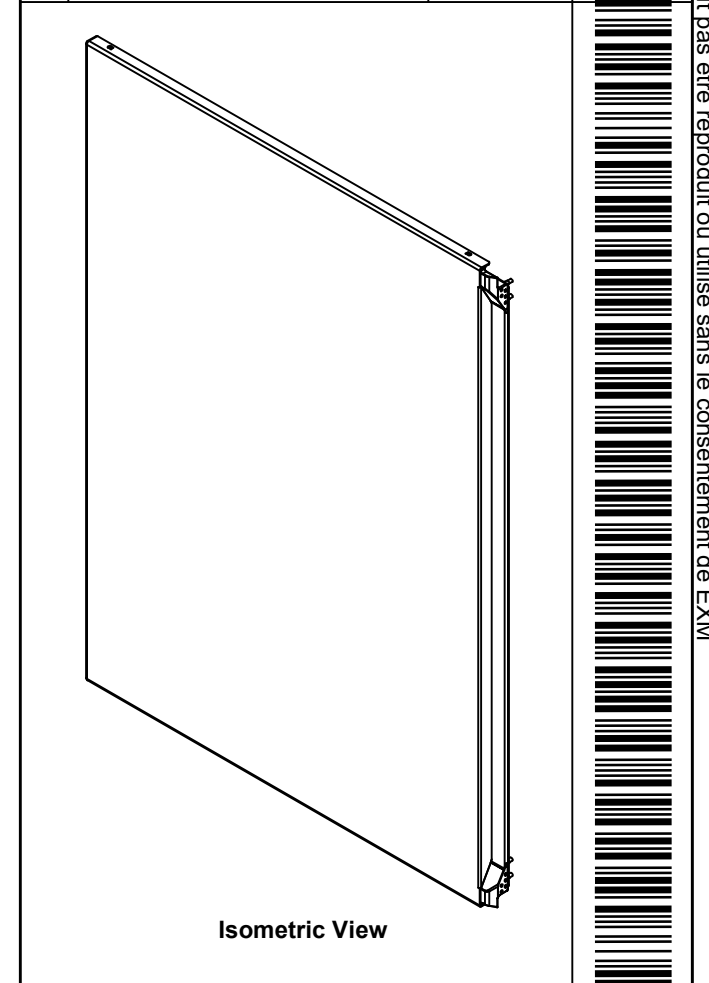
FRONT

	Description	Status	
	5500ESDD 42" x 60" Flange Door	(NULL)	
	Part Number Numéro Pièce	Rev.	12
	<b>5500ESDD426012THFD</b>	<b>0</b>	20


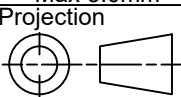
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No.	Revisions	Date	By/Par

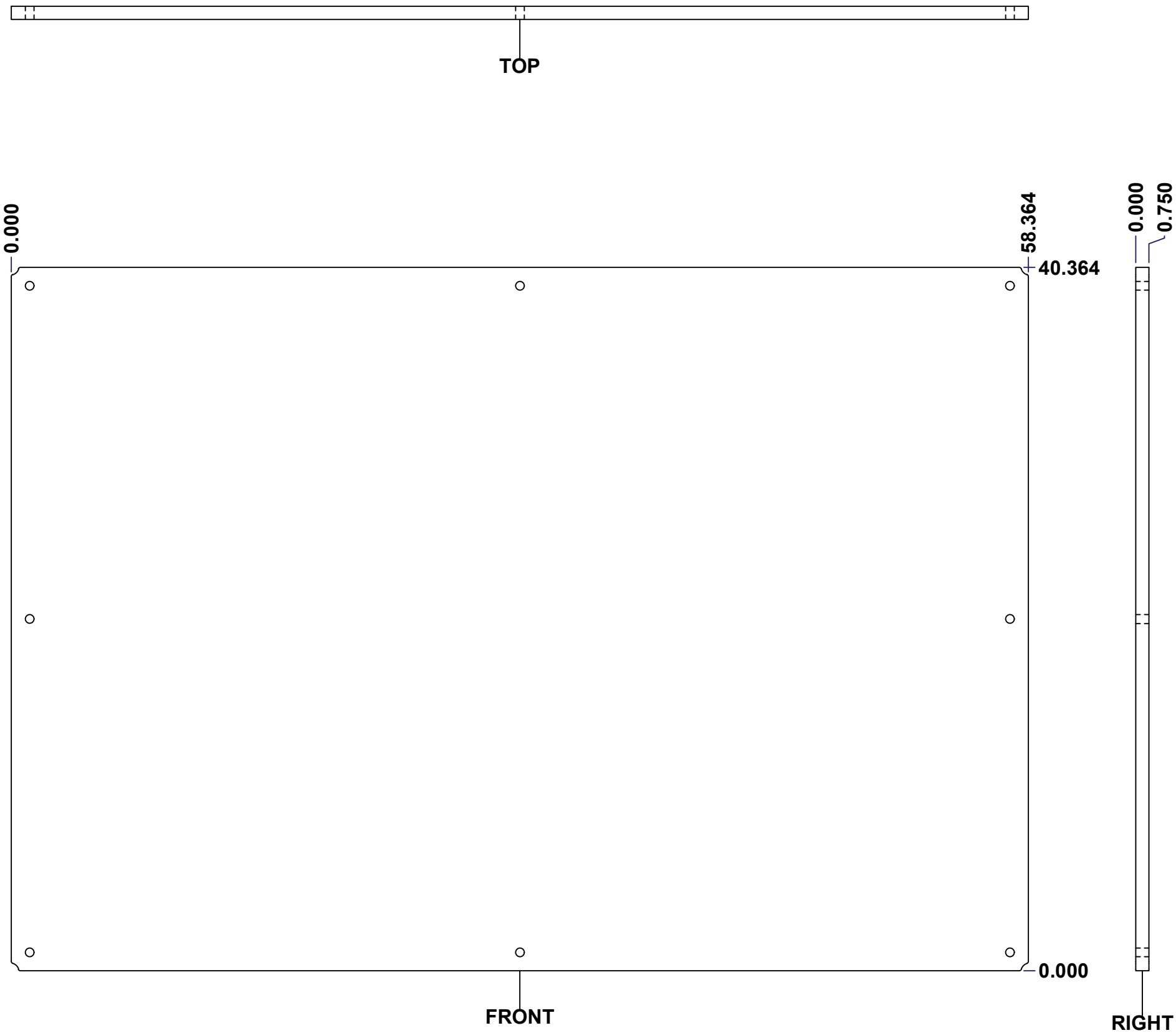


6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
1	5500ESDD426012THI-FD	0	5500ESDD 42" x 60" Flange Door Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	STK-G-03200	8	5500 ESDD Lower Flange Door Gasket
1	STK-G-03100	8	5500 ESDD Upper Flange Door Gasket
1	5500ESDD426012THFD-G	0	5500ESDD 42" x 60" Flange Door Gasket
1	5500ESDD426012THFD-P	0	5500ESDD 42" x 60" Flange Door Part
QTY	Part Number	Rev	Description
Parts List			

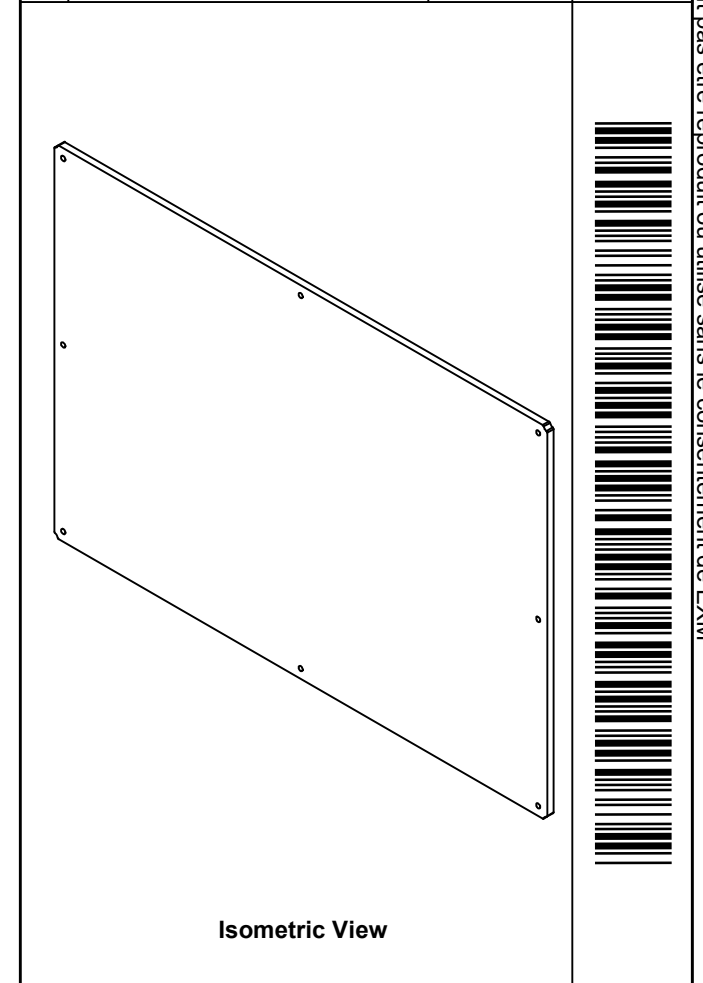
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Nov-24
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500ESDD 42" x 60" Flange Door		
Part Number Numéro Pièce	Rev.	13
<b>5500ESDD426012THFD</b>	<b>0</b>	20


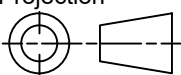
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No.	Revisions	Date	By/Par

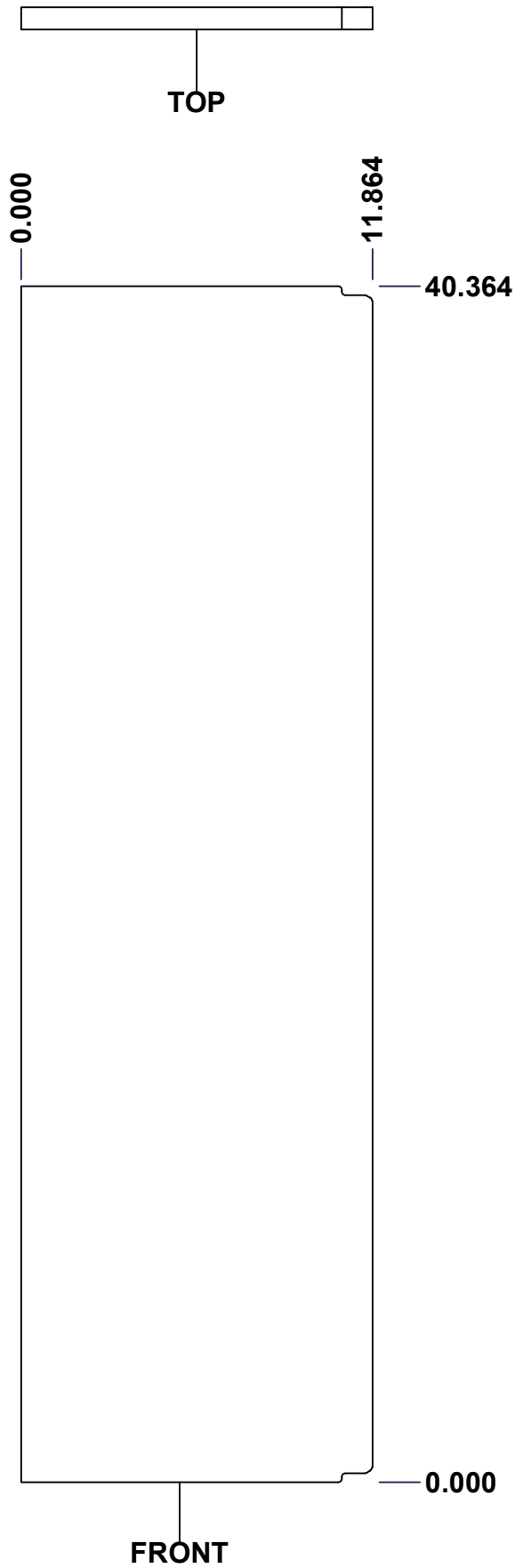


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement
		Max 3.0mm
Projection 		Date
Customer Client	BoxCad: Patrick Deschenes	Date
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini
Description		Detail Rev.
5500ESDD 42" x 60" Back Insulation		
Part Number Numéro Pièce	Rev.	
5500ESDD426012THI-B	0	14 20

**SEE BILL OF MATERIAL ON LAST PAGE**

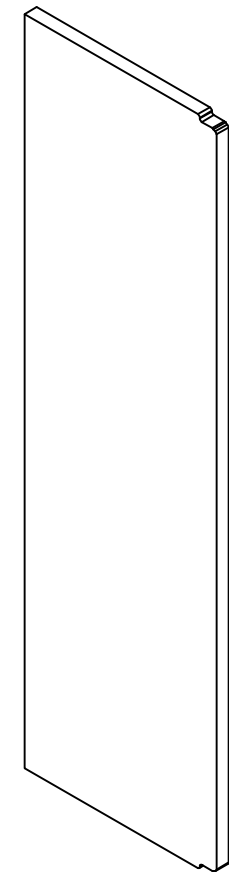
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0.000  
0.750

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

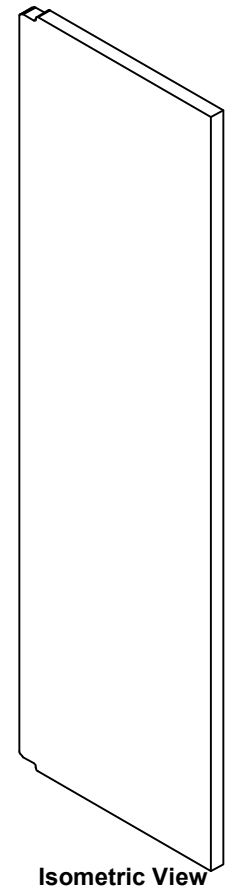
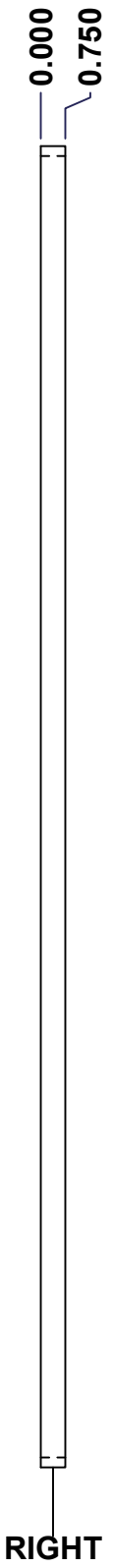
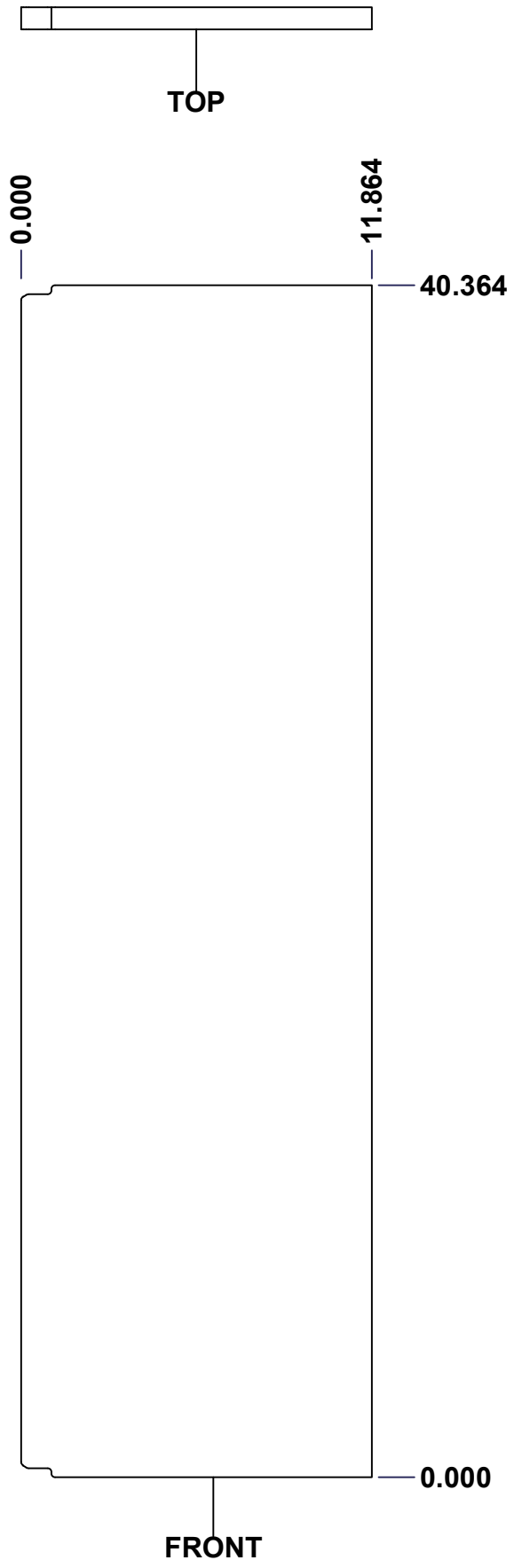
Description: 5500ESDD 42" x 60" Left Insulation	Detail Rev.
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Part Number / Numéro Pièce: 5500ESDD426012THI-LS	Rev. 0	15 / 20
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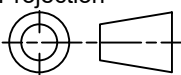
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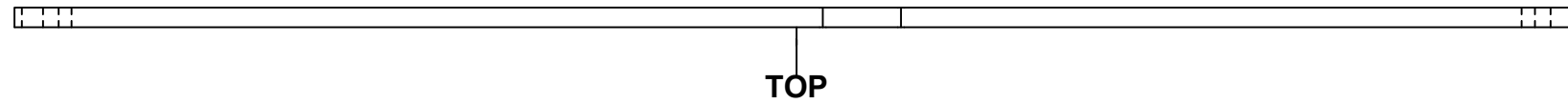
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07	
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5500ESDD 42" x 60" Right Insulation	Detail Rev.	
Part Number / Numéro Pièce: 5500ESDD426012THI-RS	Rev. 0	16 / 20

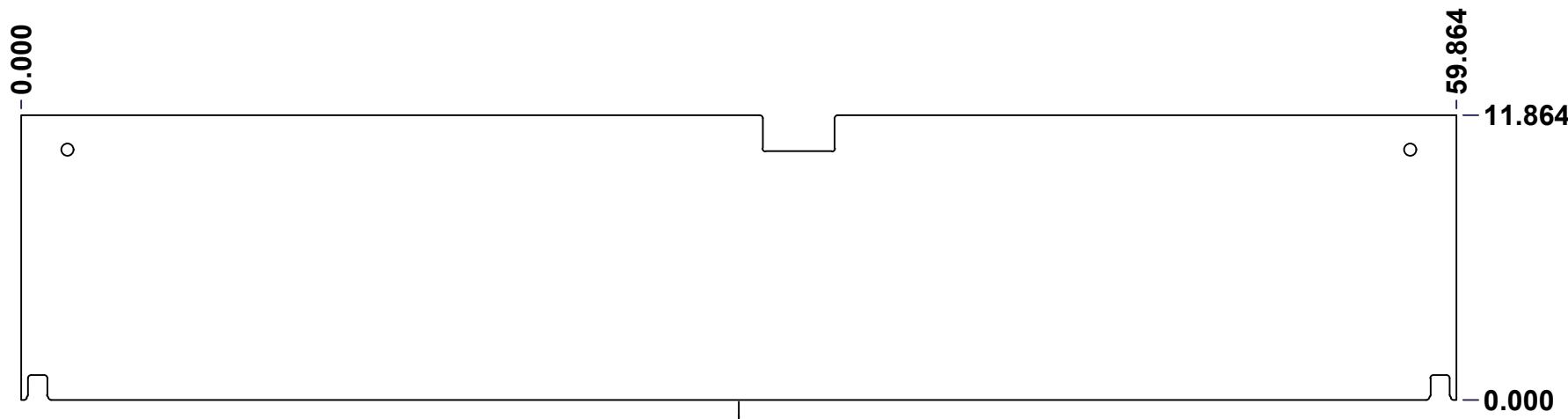
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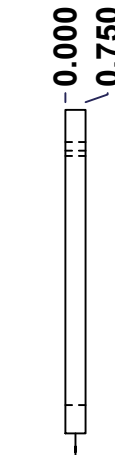
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TOP

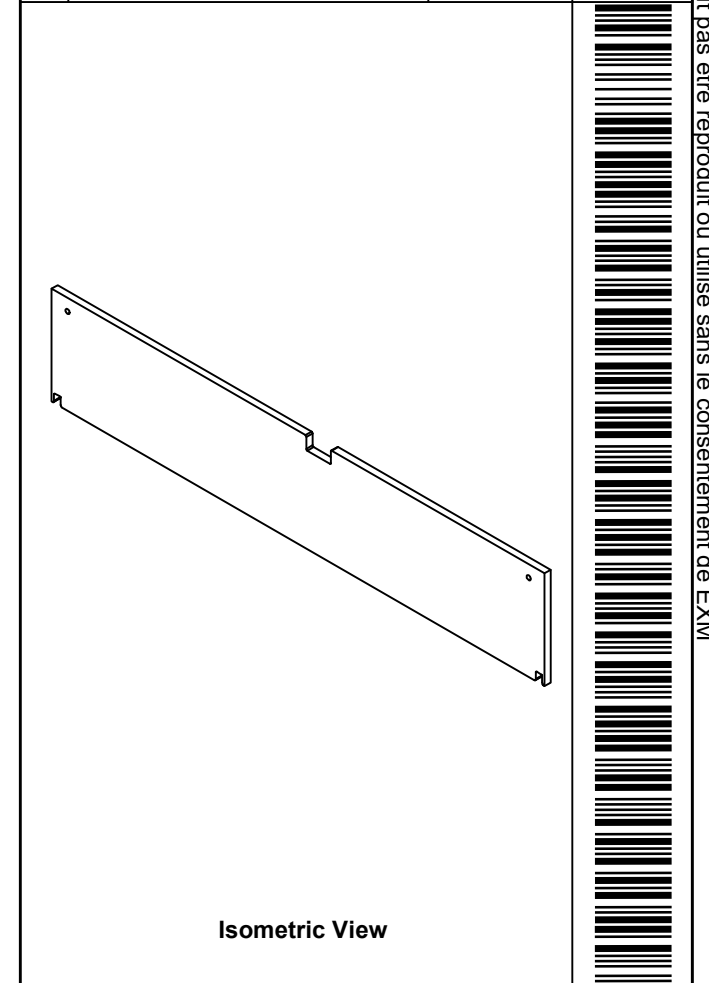


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

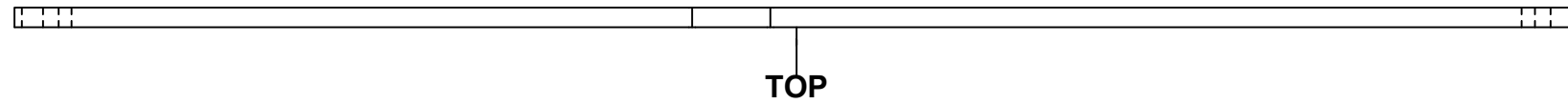
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/3/2024
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini Smooth
Description	Detail Rev.	
5500ESDD 42" x 60"Top Insulation		
Part Number Numéro Pièce	Rev. 0	17 20

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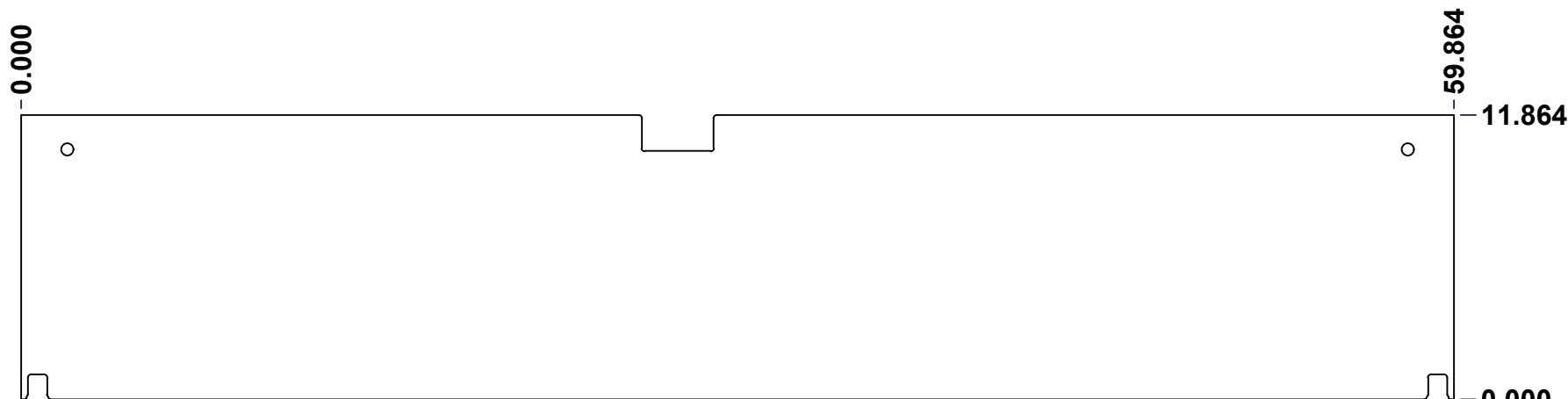
**5500ESDD426012THI-TP**

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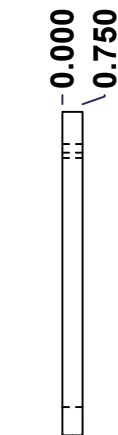
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TOP

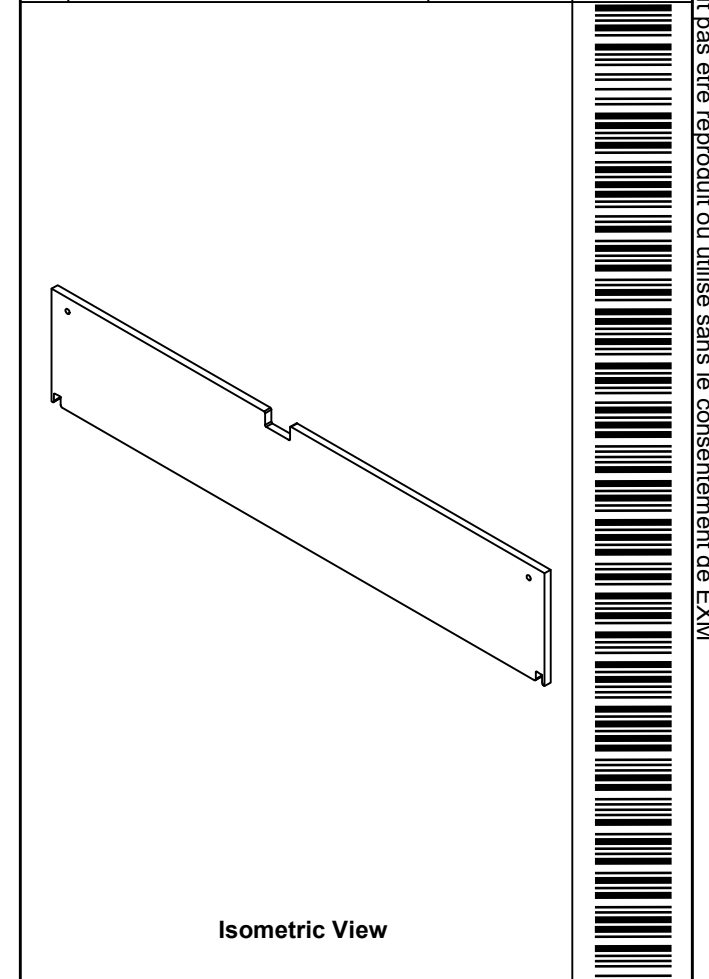


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

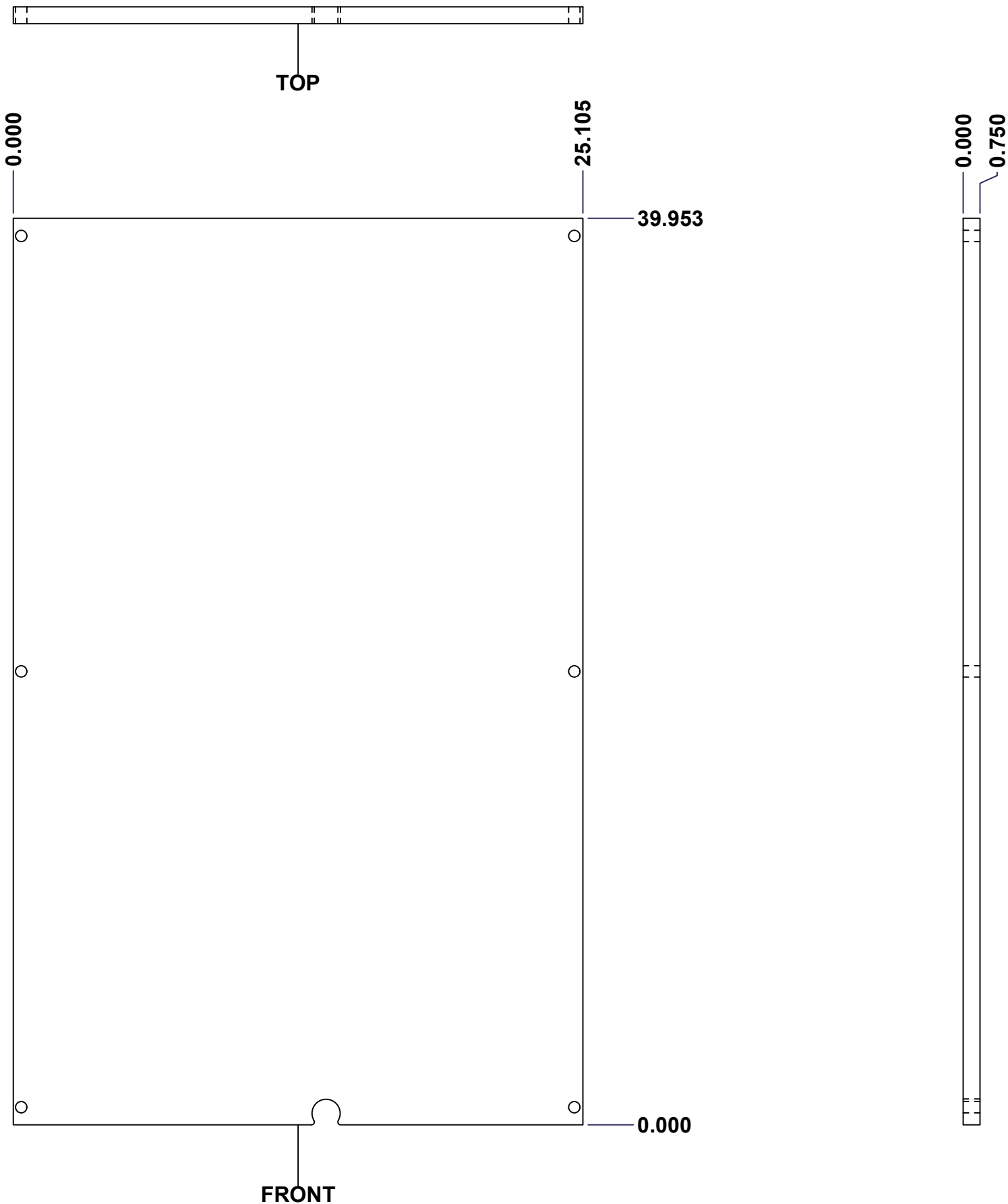
<p>Tél: (450) 979-4373                  Fax: (450) 979-4626  <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Smooth
Description 5500ESDD 42" x 60"Bottom Insulation	Detail Rev.
Part Number Numéro Pièce <b>5500ESDD426012THI-BT</b>	Rev. <b>0</b>

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18  
20

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**Isometric View**

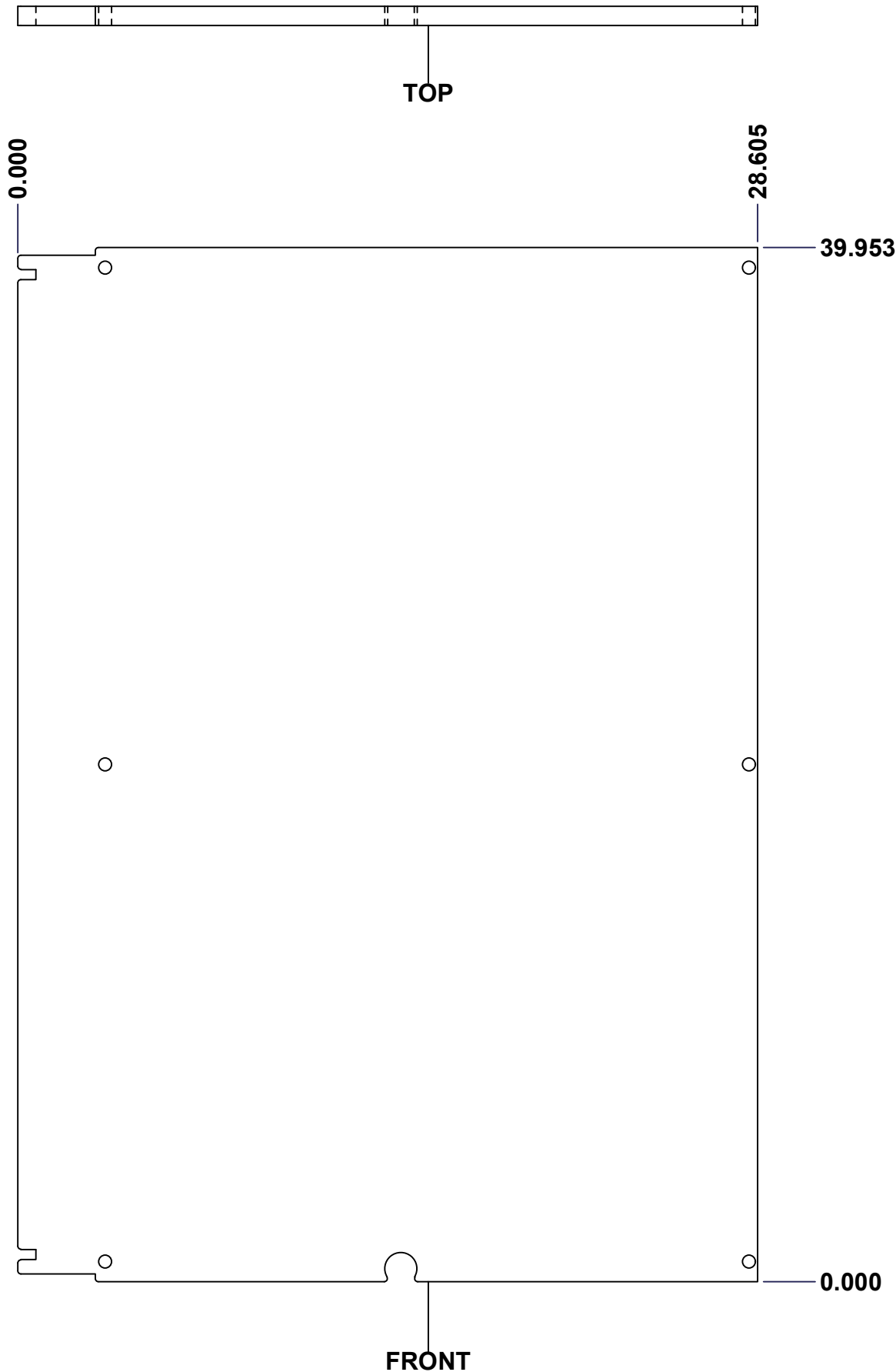
<p>Tél: (450) 979-4373                  Fax: (450) 979-4626  <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description		Detail Rev.
5500ESDD 42" x 60" Lock Door Insulation		
Part Number Numéro Pièce	Rev. 0	19 20

**SEE BILL OF MATERIAL ON LAST PAGE**

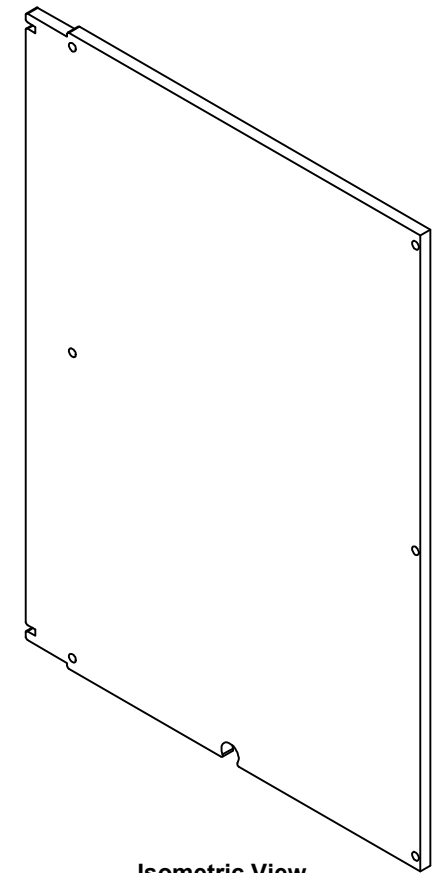
**5500ESDD426012TH-LD**

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Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A
Description: 5500ESDD 42" x 60" Flange Door Insulation	
Detail Rev.	
Part Number / Numéro Pièce: 5500ESDD426012TH-FD	Rev. 0
	20

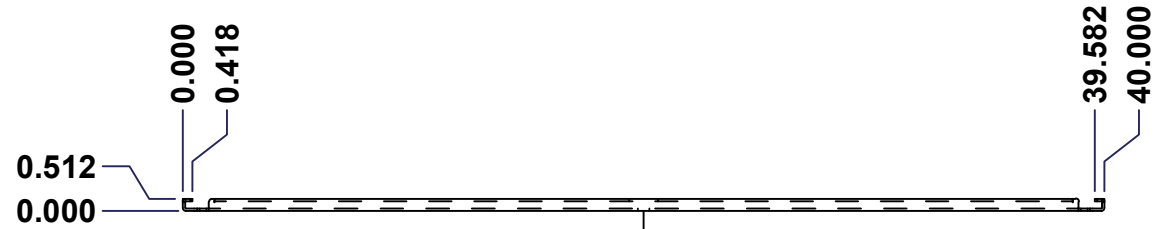
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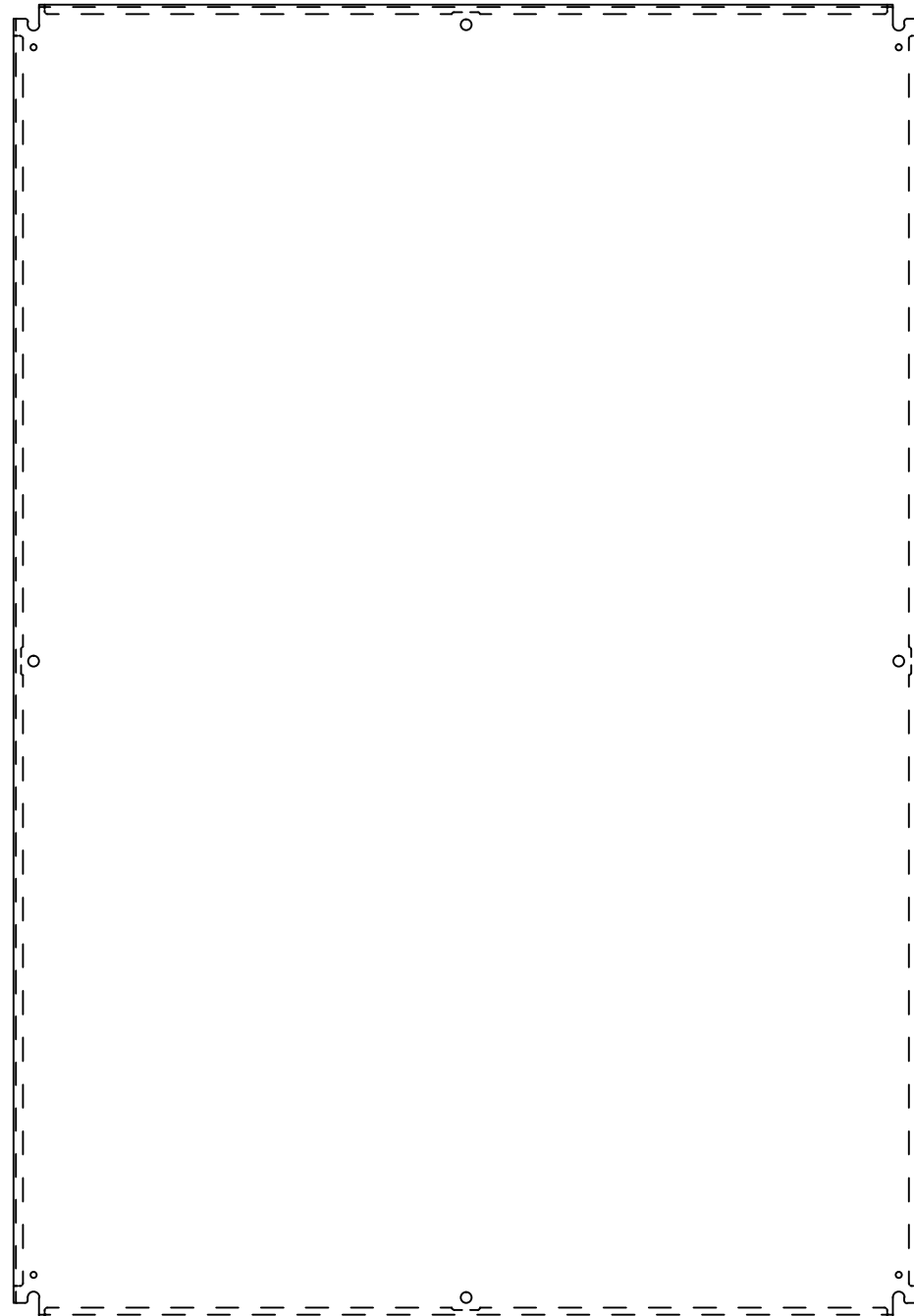
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6042G.idw

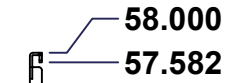
Tolérance ±1/32" sauf spécification contraire



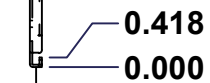
TOP



FRONT



RIGHT



No.	Revisions	Date	By/Par

Isometric View

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<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
<b>881 SP6042G</b>	<b>0</b> 2

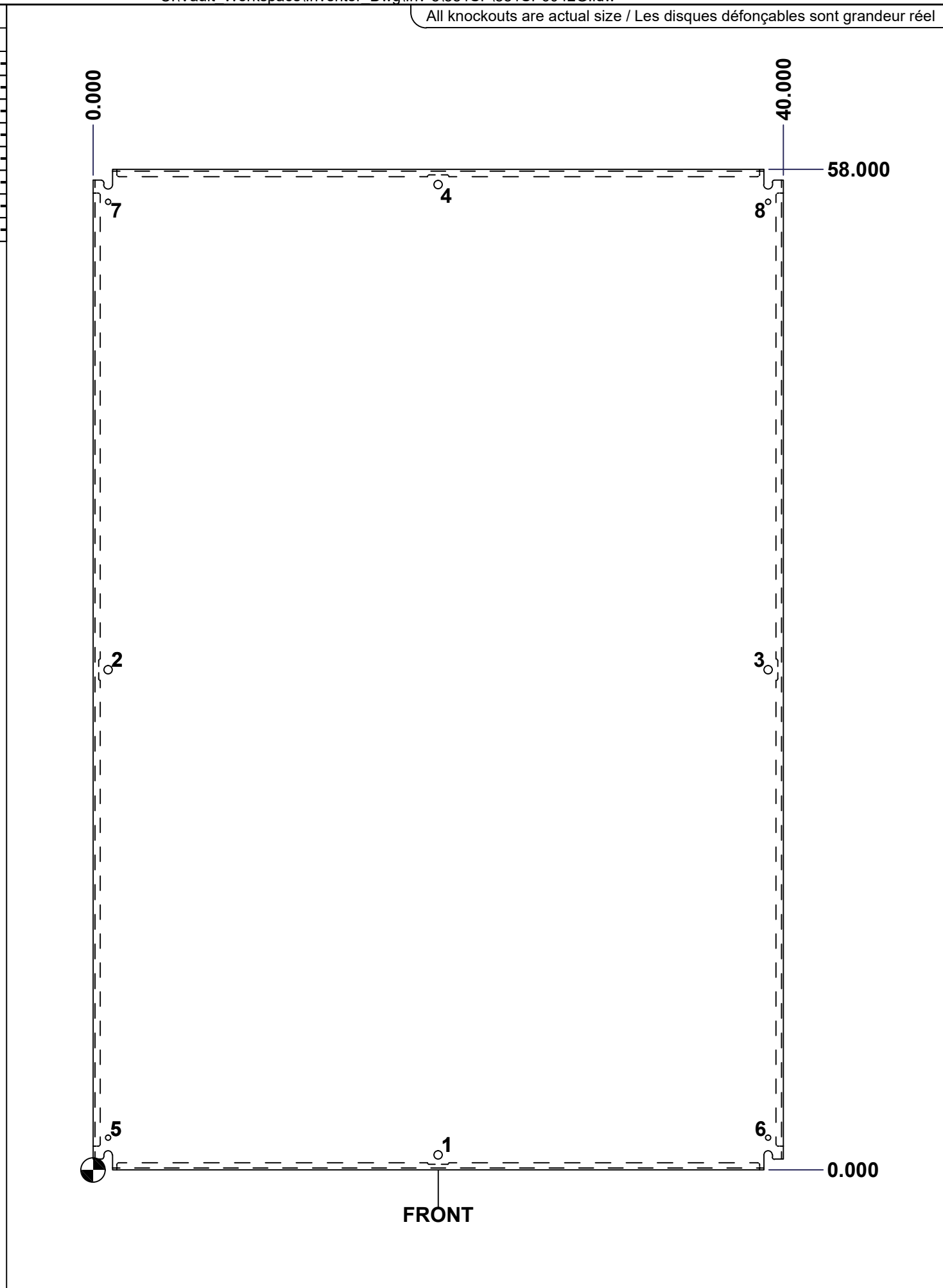
Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6042G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
3	39.125	29.000	MTG STUD HOLE (RND Ø0.500)
4	20.000	57.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	39.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	56.125	GROUND HOLE (RND Ø0.290)
8	39.125	56.125	GROUND HOLE (RND Ø0.290)



No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad		Date 23-Jan-07	
Material Matière		See Part List			
Color Couleur		See Part List		Finish Fini	
Description 881 SP - Inner Panel				Detail Rev.	
Part Number Numéro Pièce <b>881 SP6042G</b>				Rev. 2 <b>0</b>	