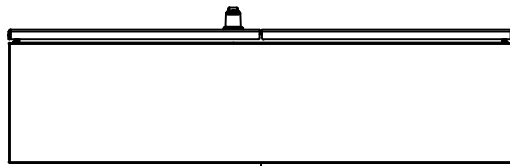


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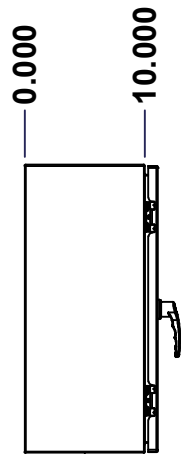
TOP



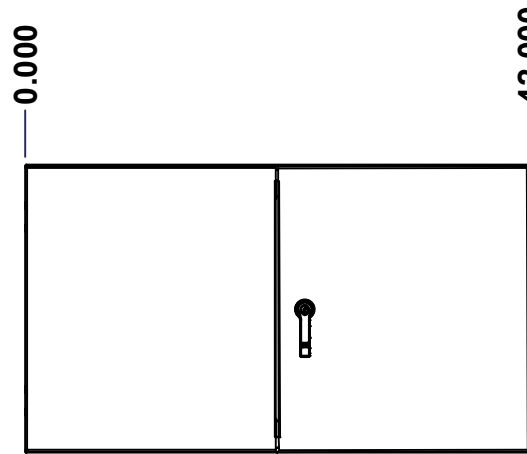
BACK



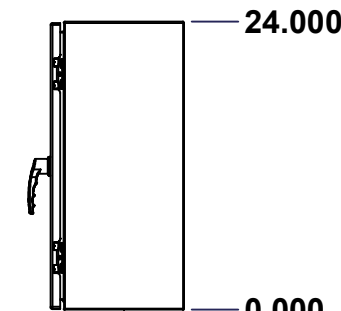
BOTTOM



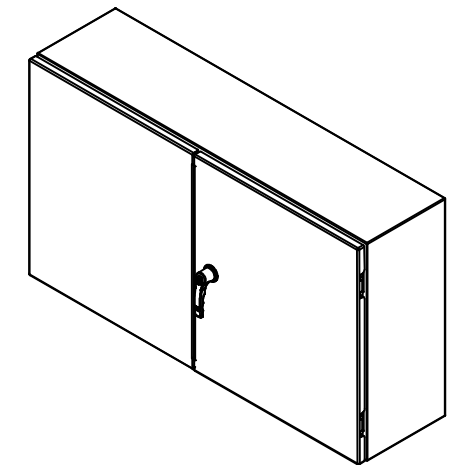
LEFT



FRONT



RIGHT




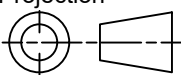
Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

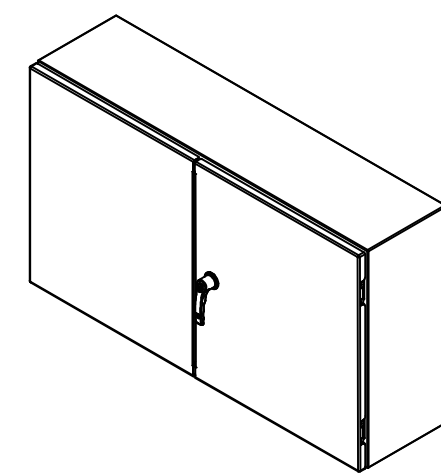
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Dec-24
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500ESSDD 24" x 42" x 10" Assembly		
Part Number Numéro Pièce	Rev.	1
5500ESSDD244210	0	13

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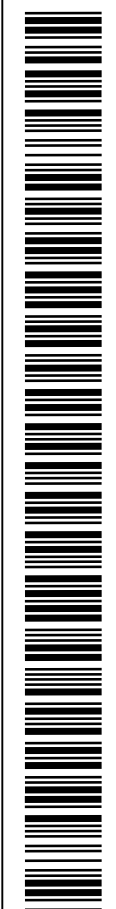
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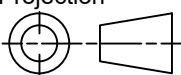
NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Sold separately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



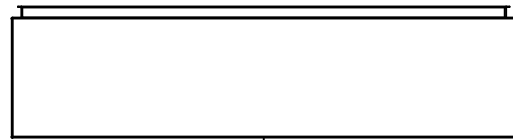
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Dec-24
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500ESSDD 24" x 42" x 10" Assembly		
Part Number Numéro Pièce	Rev.	2
5500ESSDD244210	0	13

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	881 SP4224G	0	881 SP - Inner Panel
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	5500ESSDD244210LD	0	5500ESSDD 24" x 42" Lock Door
1	5500ESSDD244210FD	0	5500ESSDD 24" x 42" Flange Door
1	5500ESSDD244210B	0	5500ESSDD 24" x 42" x 10" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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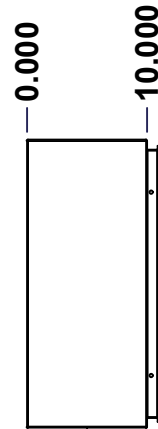
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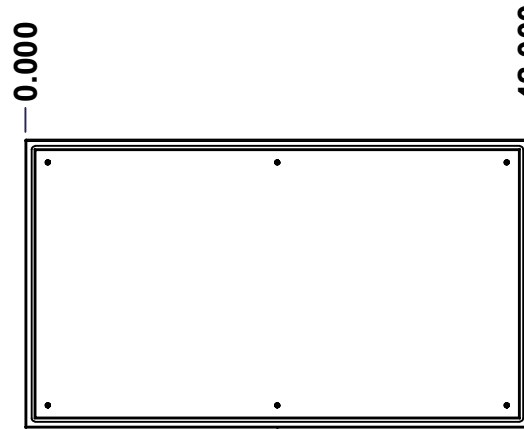
TOP



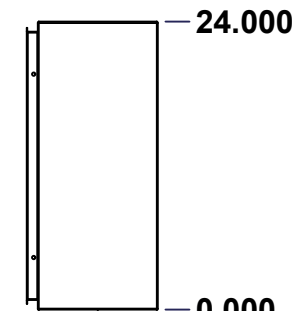
BACK



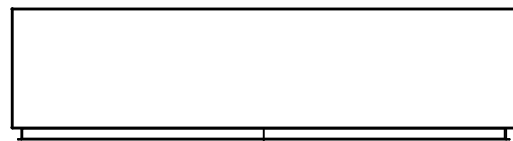
LEFT



FRONT

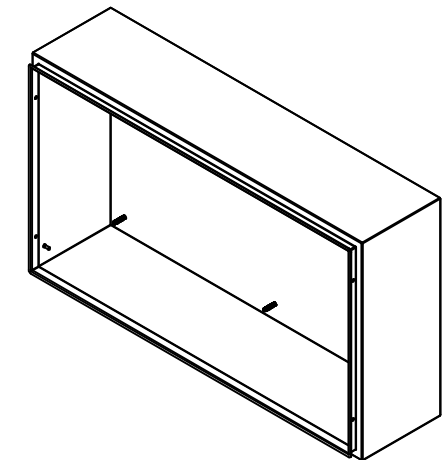


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

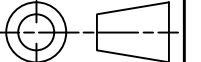


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 Fax: (450) 979-4626
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Flatness
Aplatissement

Max 3.0mm

Projection



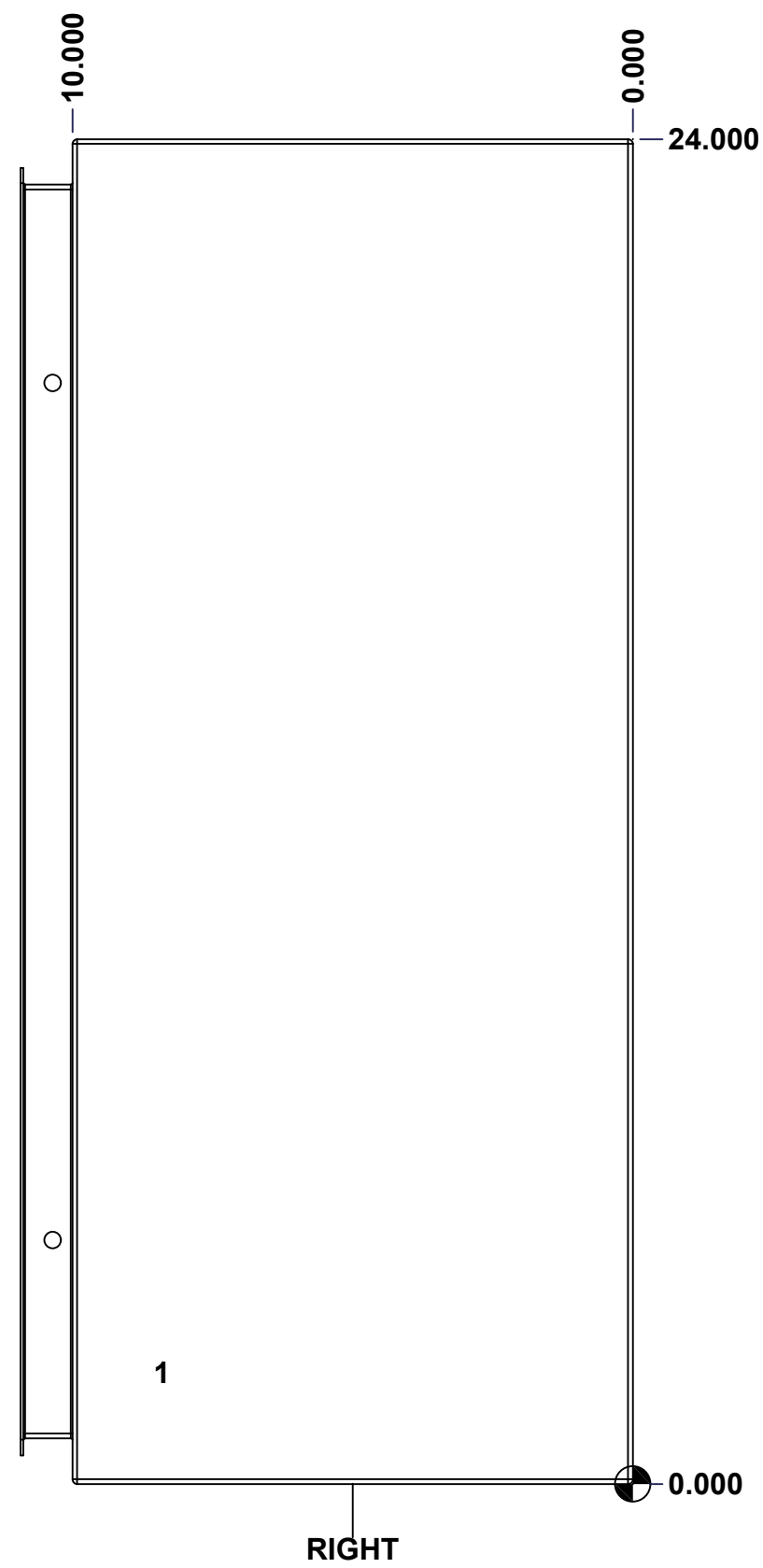
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 11-Dec-24
Material Matière 16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5500ESSDD 24" x 42" x 10" Body	Detail Rev.
Part Number Numéro Pièce 5500ESSDD244210B	Rev. 0
	3
	13

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)

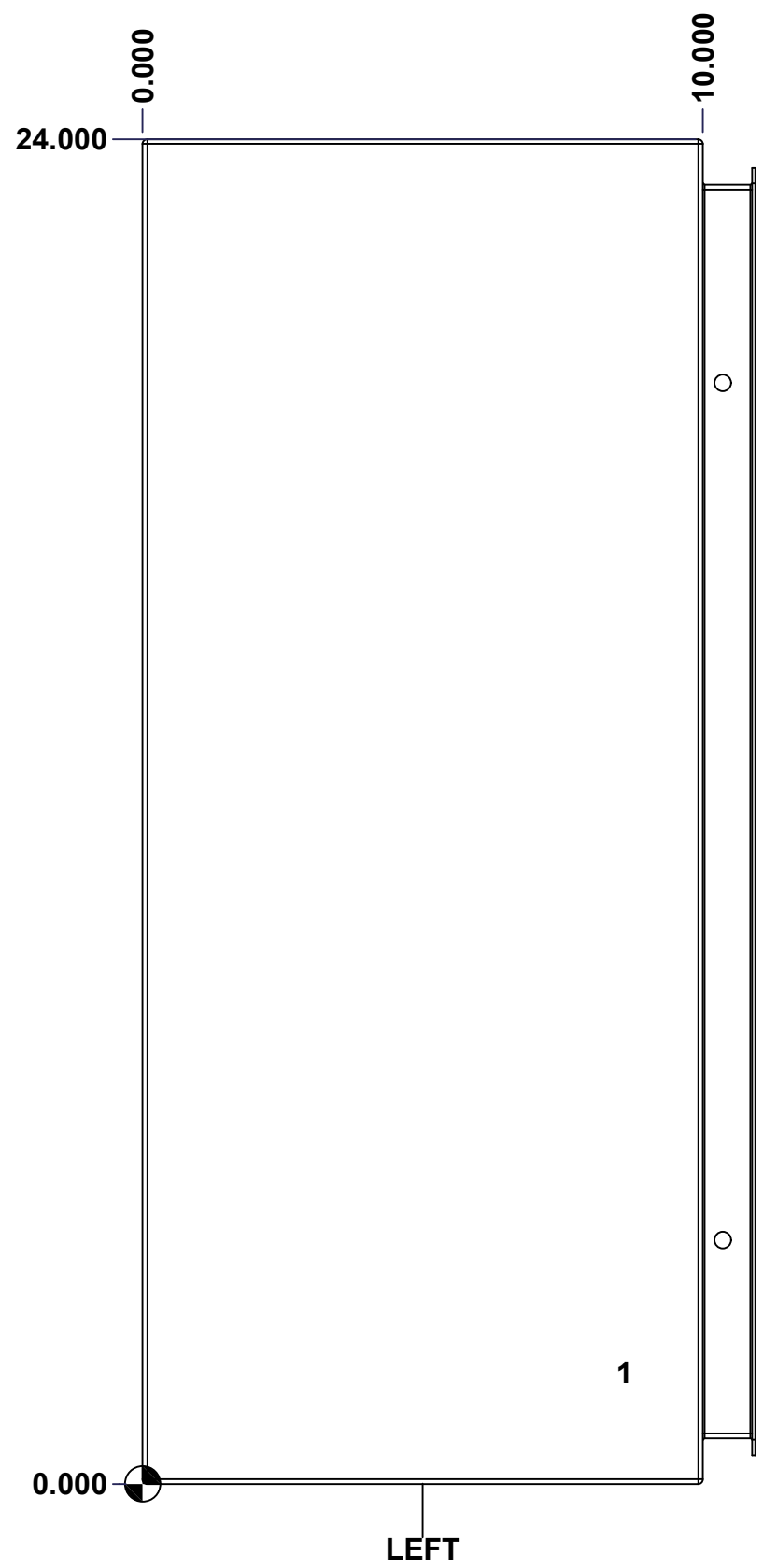


	Description	Status	
	5500ESSDD 24" x 42" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5500ESSDD244210B	0	4
			13

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status
	5500ESSDD 24" x 42" x 10" Body		(NULL)
	Part Number Numéro Pièce		Rev.
	5500ESSDD244210B		5 0
			13

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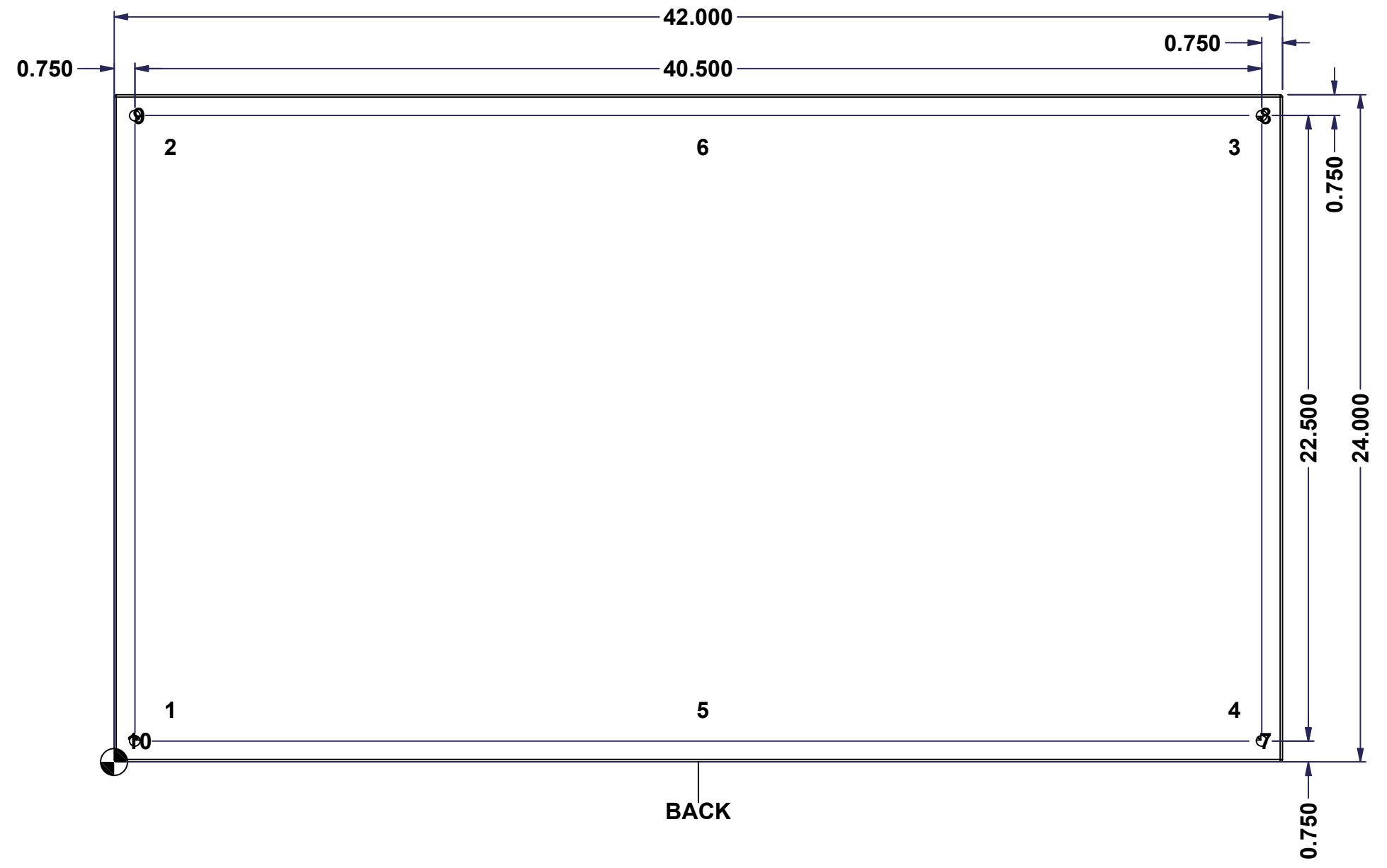
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	40.125	22.125	IP STUD M8 x 35mm (Inside)
4	40.125	1.875	IP STUD M8 x 35mm (Inside)
5	21.000	1.875	IP STUD M8 x 35mm (Inside)
6	21.000	22.125	IP STUD M8 x 35mm (Inside)

7	41.250	0.750	RND Ø0.390
8	41.250	23.250	RND Ø0.390
9	0.750	23.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390

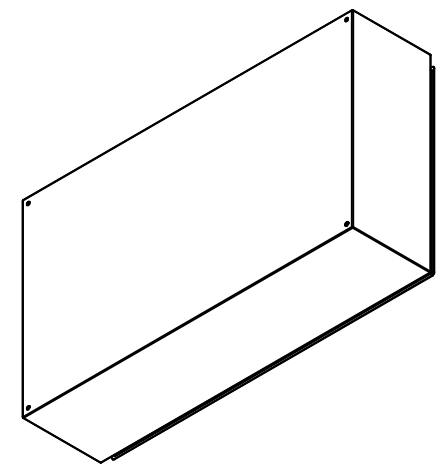


	Description	Status
	5500ESSDD 24" x 42" x 10" Body	(NULL)
	Part Number	Rev.
	5500ESSDD244210B	6
		13

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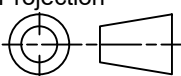
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No.	Revisions	Date	By/Par



Isometric View

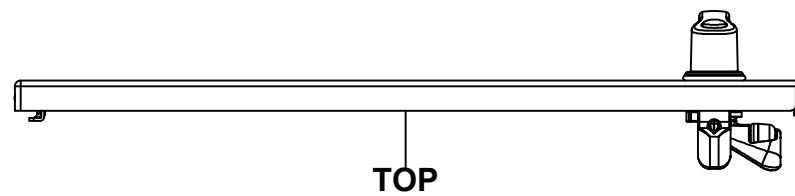


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Dec-24
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500ESSDD 24" x 42" x 10" Body		
Part Number Numéro Pièce	Rev.	7
5500ESSDD244210B	0	13

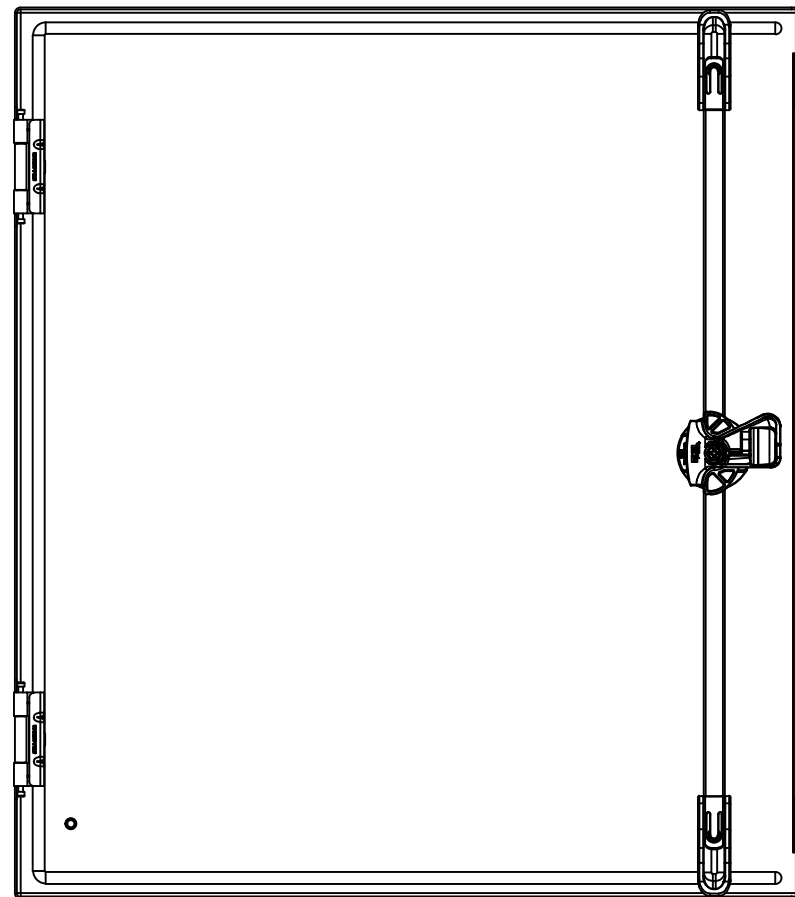
Qty	Part Number	Rev	Description
2	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5500ESSDD244210B-P	0	5500ESSDD 24" x 42" x 10" Body Part
Parts List			

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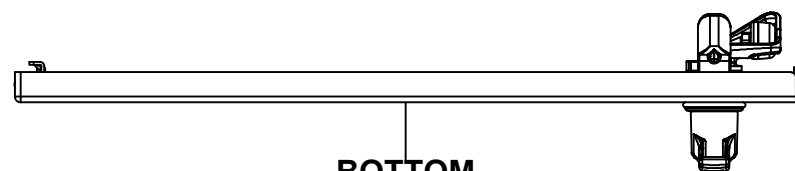
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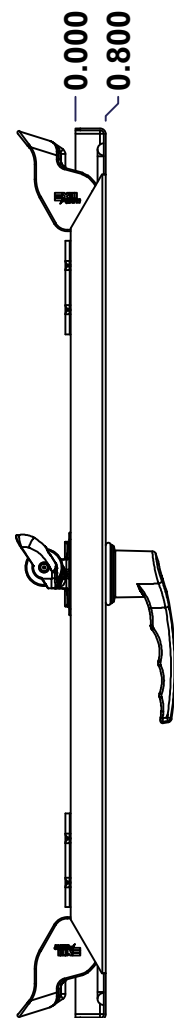
TOP



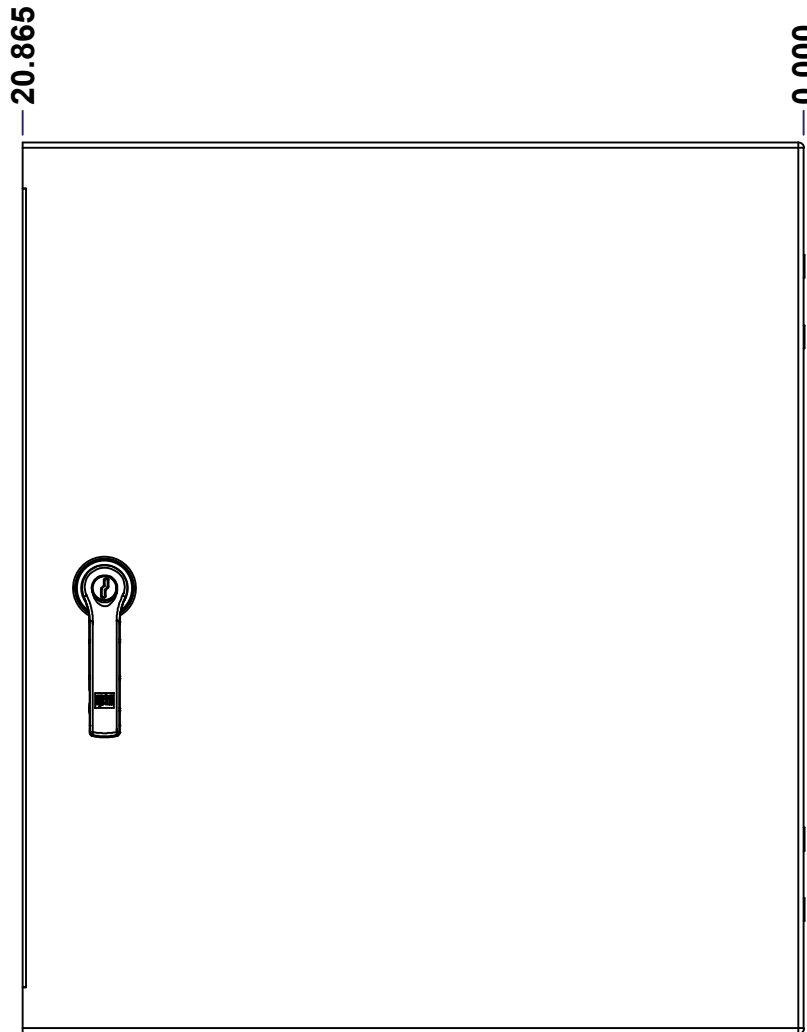
BACK



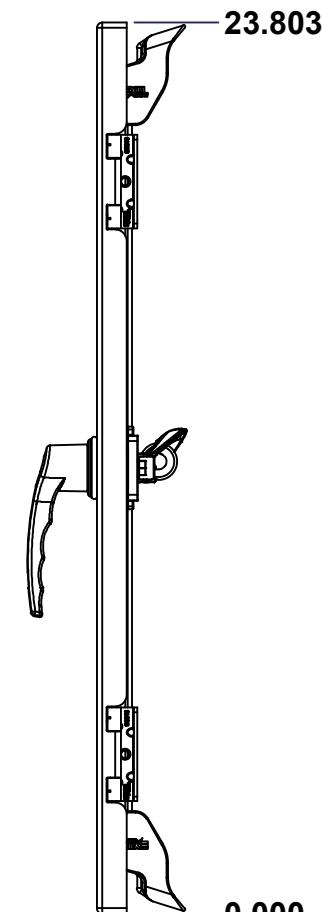
BOTTOM



LEFT

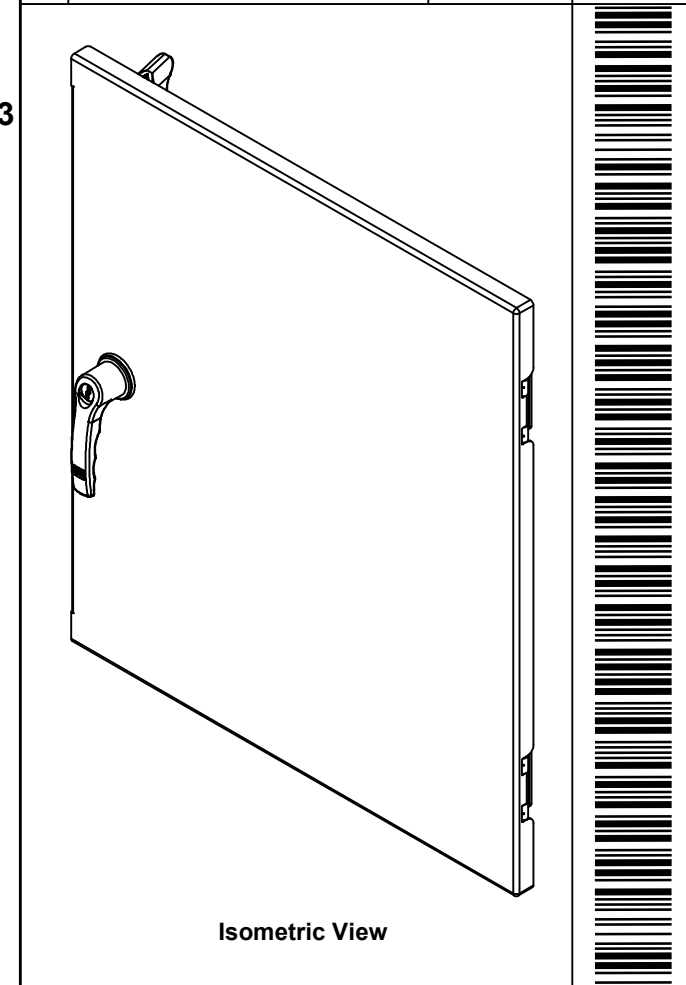


FRONT


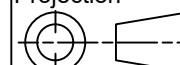


RIGHT

No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Dec-24
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500ESSDD 24" x 42" Lock Door		
Part Number Numéro Pièce	Rev.	8
5500ESSDD244210LD	0	13

SEE BILL OF MATERIAL ON LAST PAGE

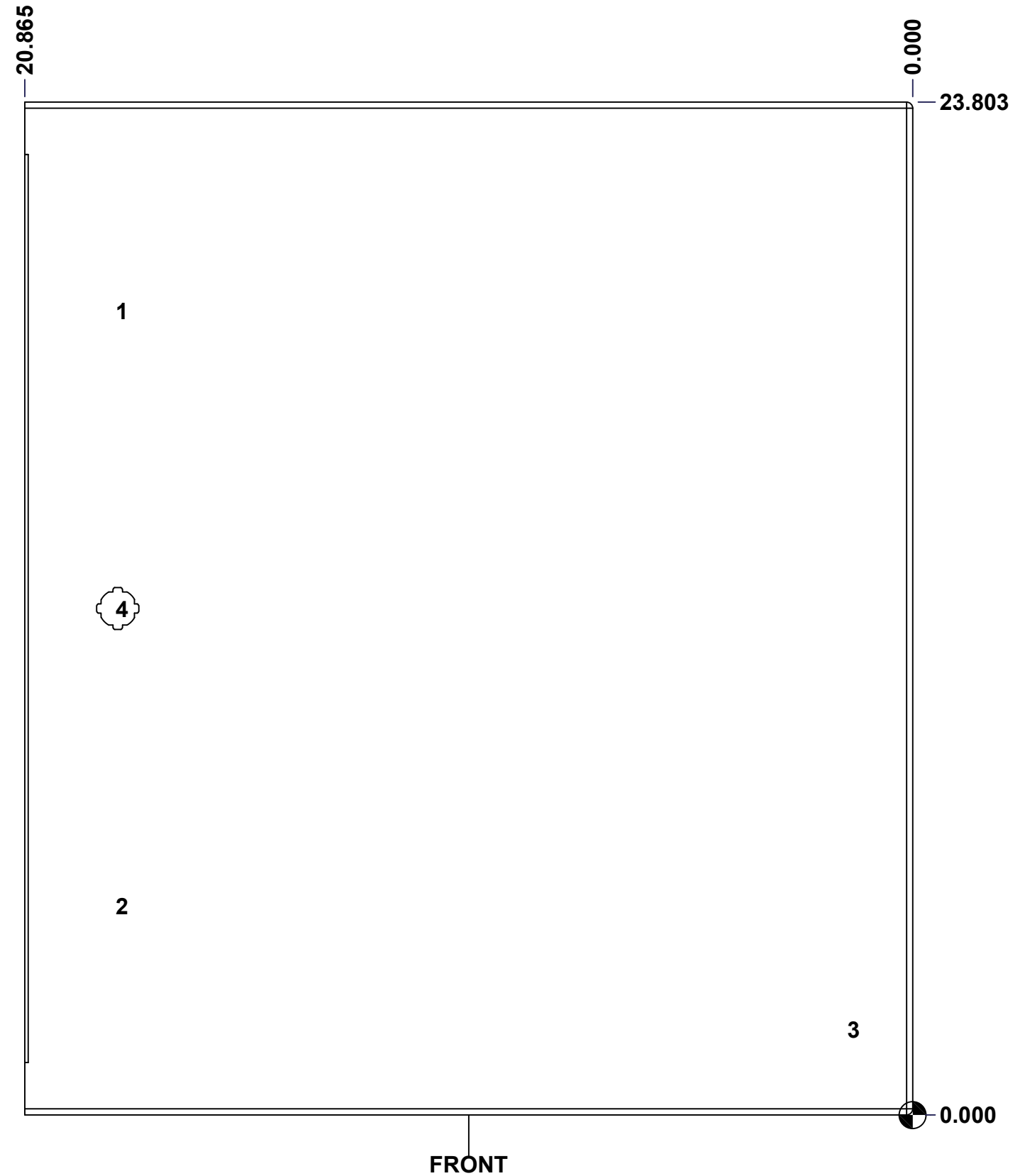
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.678	18.896	CLOSING BAR STUD (Inside)
2	18.678	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
3	1.486	2.000	GND STUD M6 x 16mm (Inside)
4	18.678	11.902	HANDLE 885 ESL2A-LSS @ 0.0°

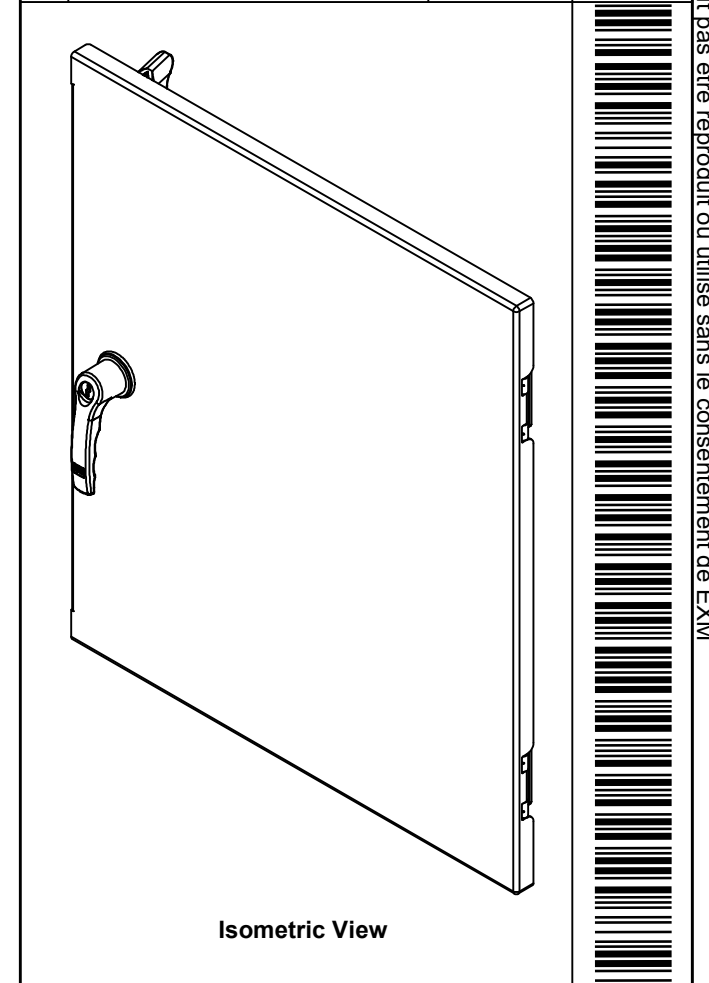


	Description		Status
	5500ESSDD 24" x 42" Lock Door		(NULL)
Part Number Numéro Pièce		Rev.	9
5500ESSDD244210LD		0	13

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No.	Revisions	Date	By/Par





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Flatness
Aplatissement
Max 3.0mm

Projection



2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-24	0	5412 ES - Closing Bar
1	STK-A-50535	15	5412 ES Handle Cam Assembly (Left Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
1	5500ESSDD244210LD-G	0	5500ESSDD 24" x 42" Lock Door Gasket
1	5500ESSDD244210LD-P	0	5500ESSDD 24" x 42" Lock Door
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 11-Dec-24
Material Matière 16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5500ESSDD 24" x 42" Lock Door	Detail Rev.
Part Number Numéro Pièce 5500ESSDD244210LD	Rev. 0

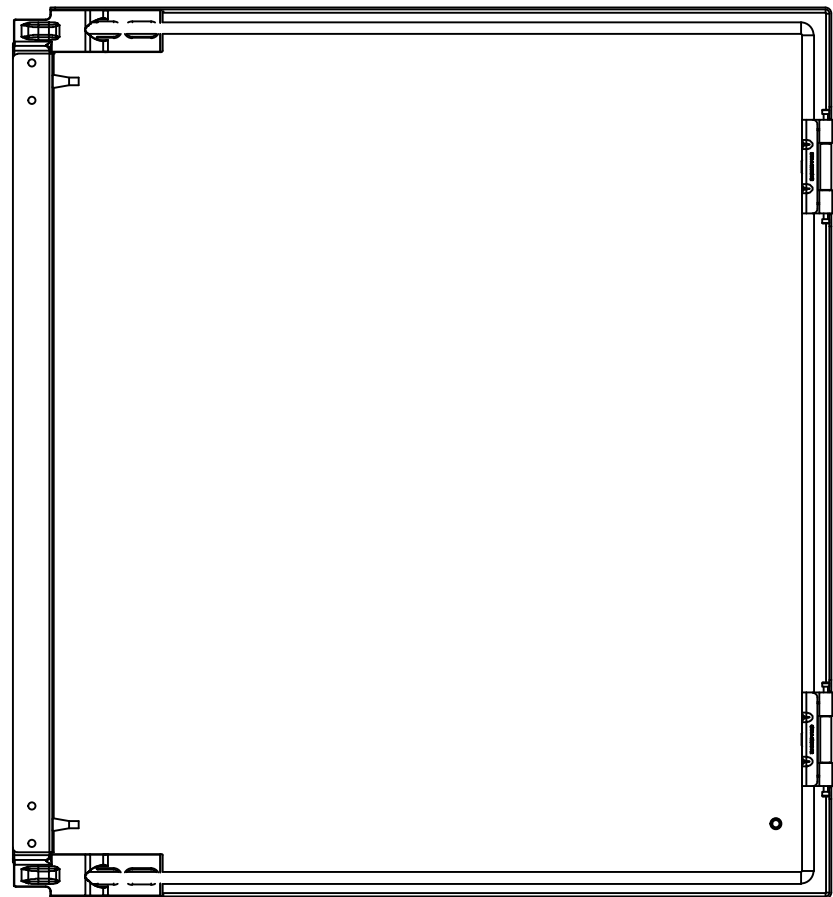
QTY	Part Number	Rev	Description
Parts List			

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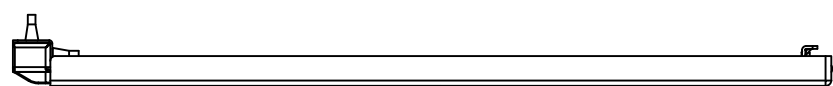
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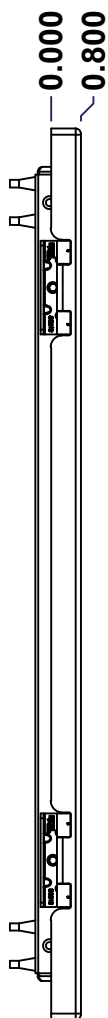
TOP



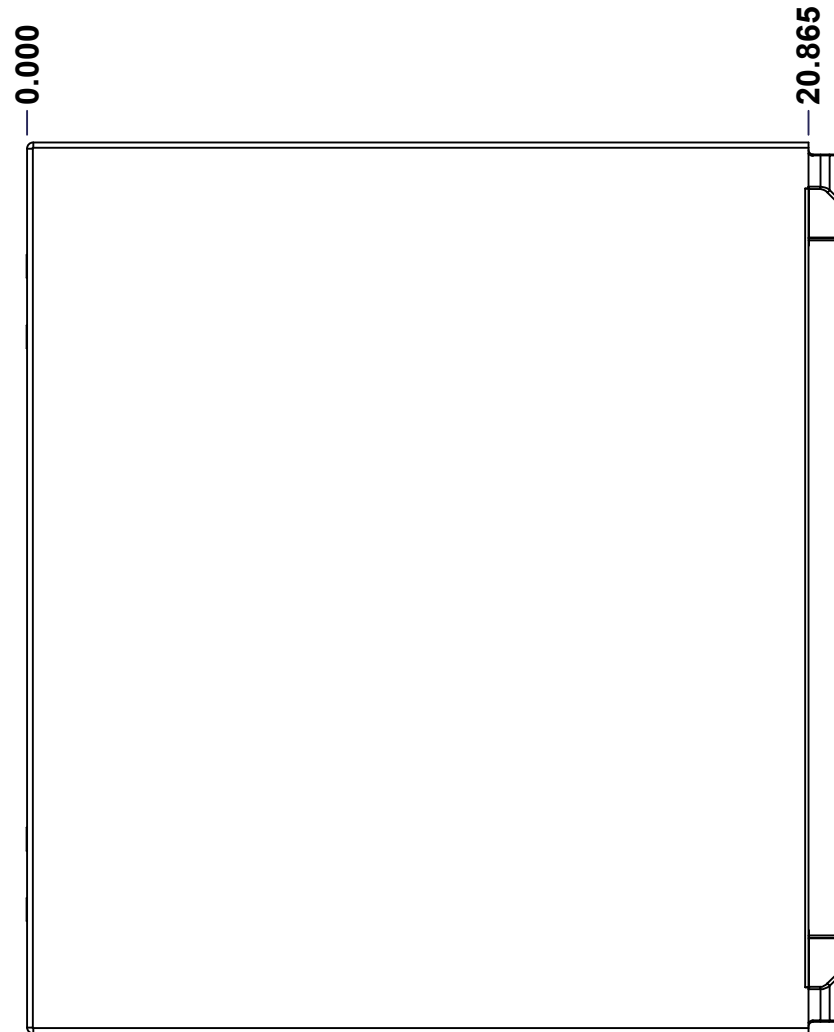
BACK



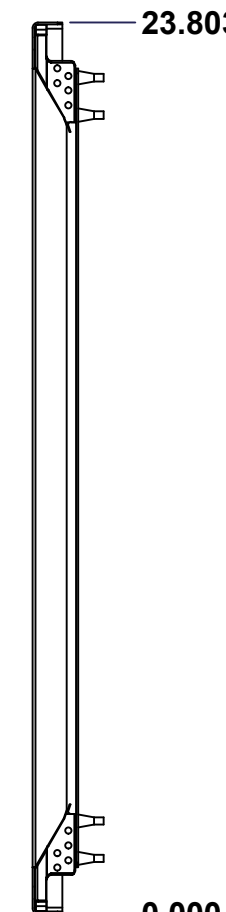
BOTTOM



LEFT

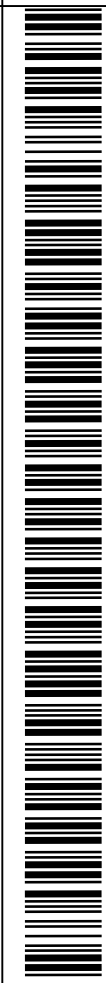
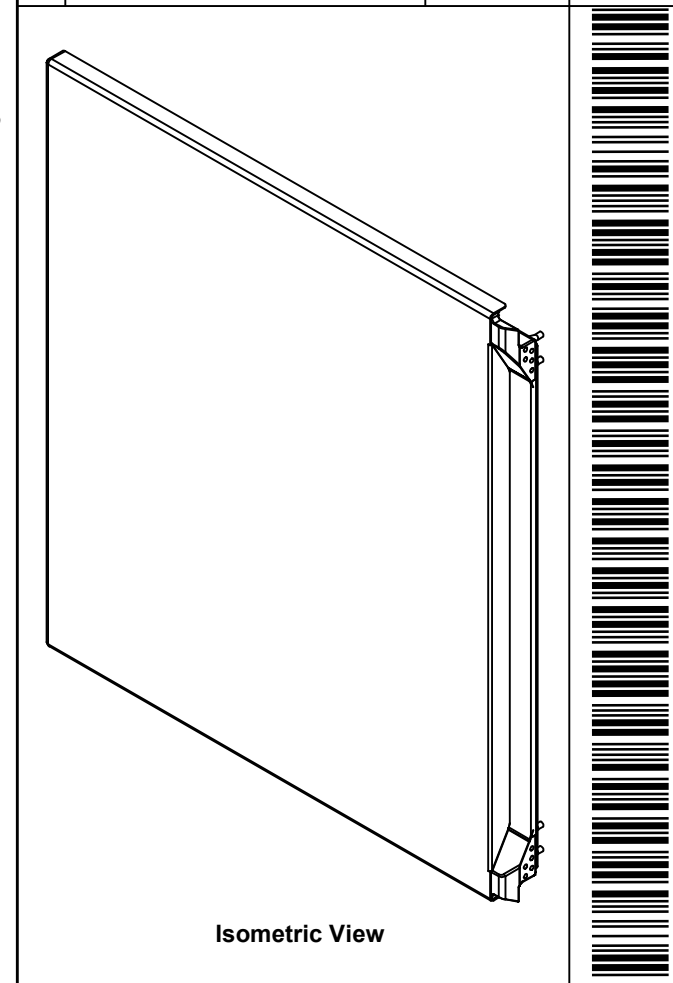



FRONT



RIGHT

No.	Revisions	Date	By/Par



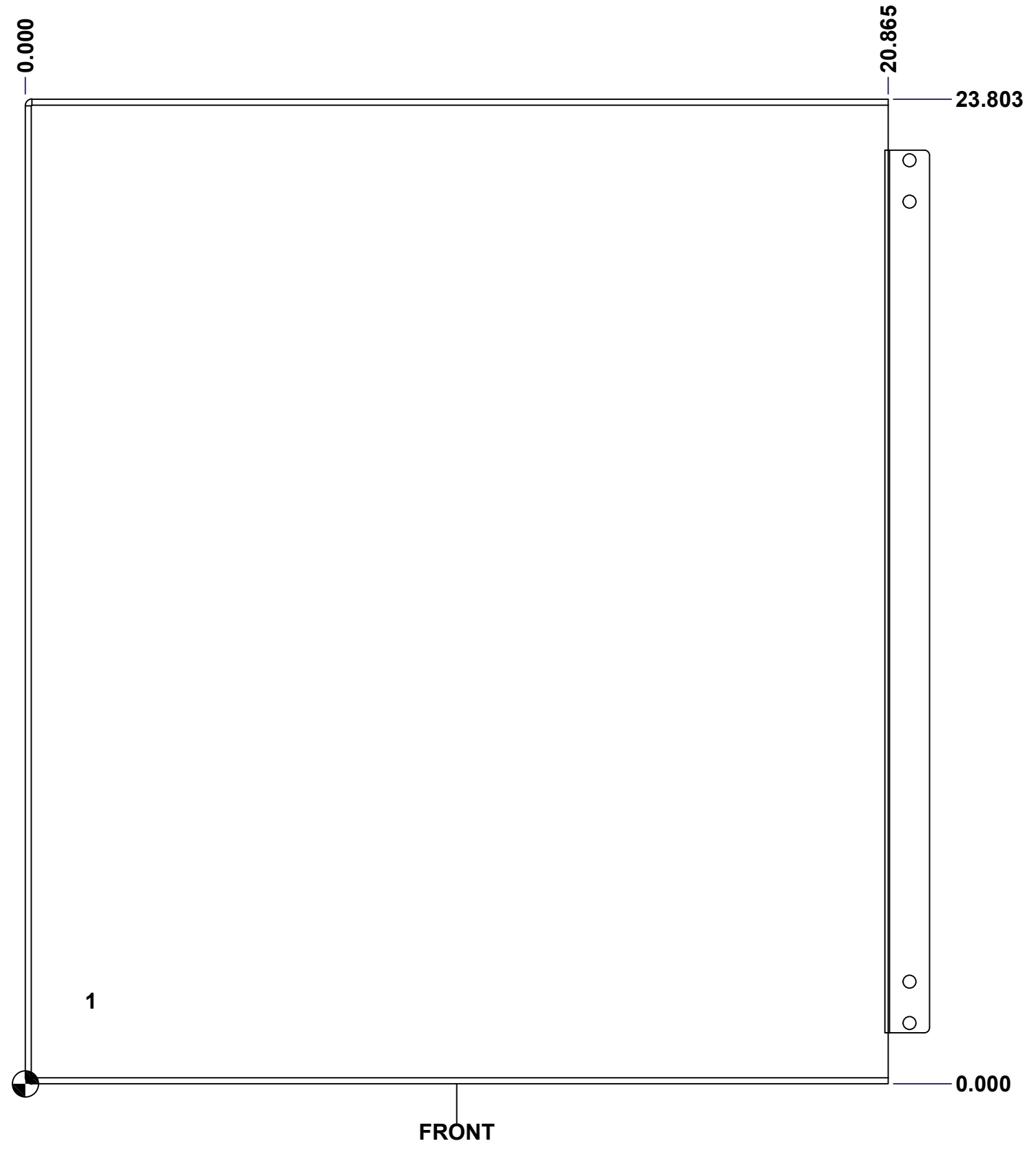
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 11-Dec-24
Material Matière 16 Ga Stainless Steel 304 (1.4mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description 5500ESSDD 24" x 42" Flange Door		Detail Rev.
Part Number Numéro Pièce 5500ESSDD244210FD		Rev. 11 0

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	2.000	GND STUD M6 x 16mm (Inside)

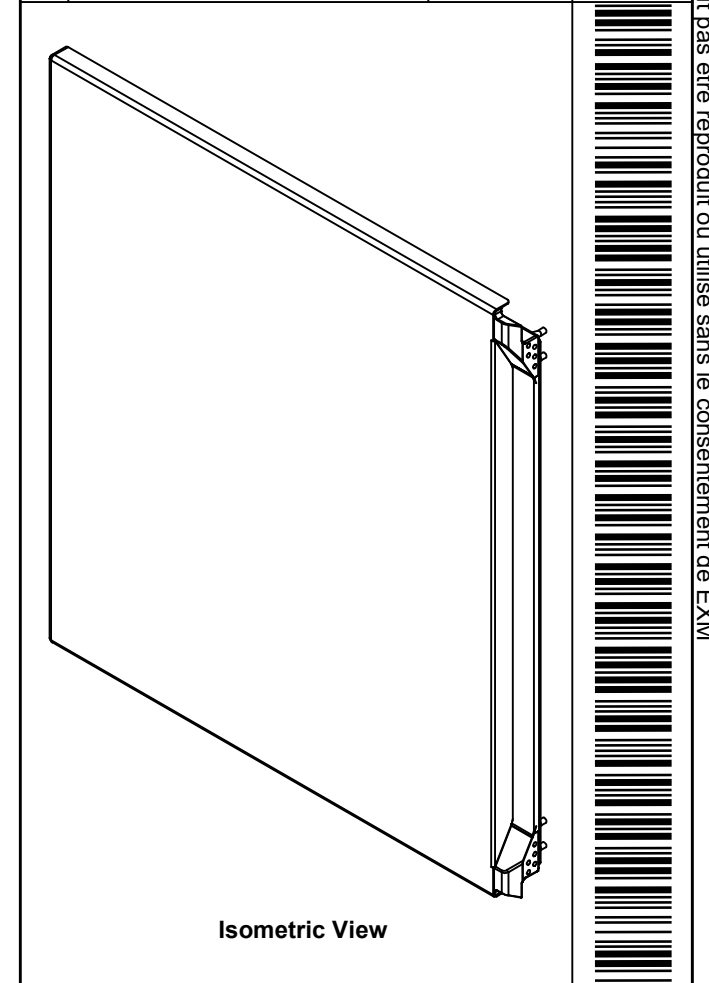


	Description	Status
	5500ESSDD 24" x 42" Flange Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5500ESSDD244210FD	0
		12
		13

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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 11-Dec-24
Material Matière 16 Ga Stainless Steel 304 (1.4mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description 5500ESSDD 24" x 42" Flange Door		Detail Rev.
Part Number Numéro Pièce 5500ESSDD244210FD		Rev. 0

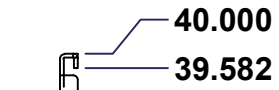
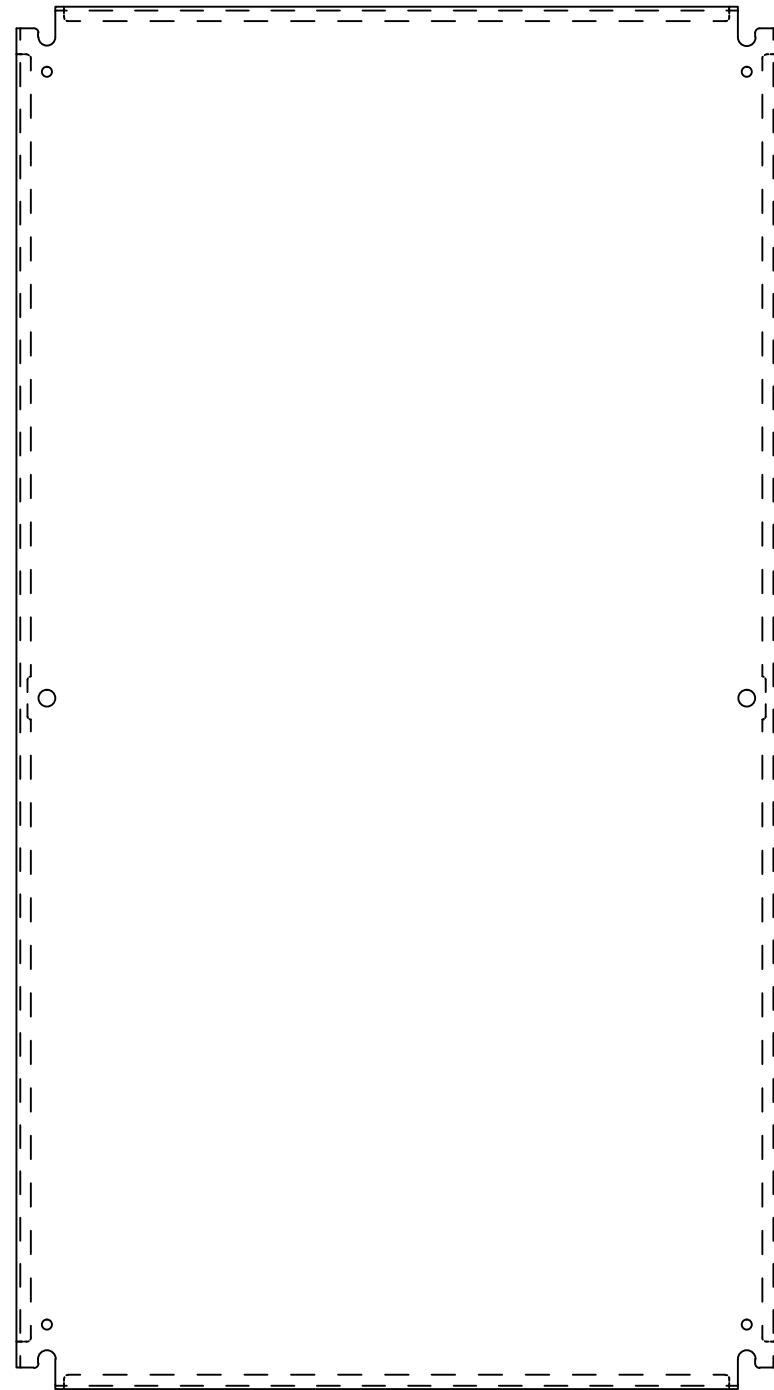
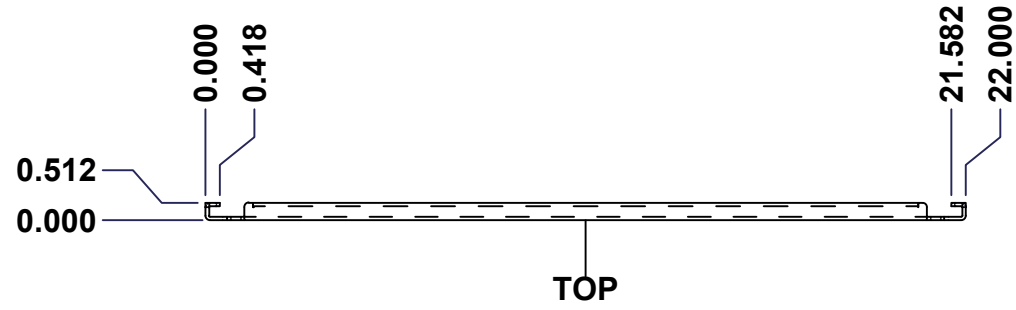
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	STK-G-03200	8	5500 ESDD Lower Flange Door Gasket
1	STK-G-03100	8	5500 ESDD Upper Flange Door Gasket
1	5500ESSDD244210FD-G	0	5500ESSDD 24" x 42" Flange Door Gasket
1	5500ESSDD244210FD-P	0	5500ESSDD 24" x 42" Flange Door Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4224G.idw

Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

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	<p>Projection</p>
Customer Client	Date
Drawn By / Dessiné Par: BoxCad	Date: 23-Jan-07
Material / Matière: See Part List	
Color / Couleur: See Part List	Finish / Fini: See Part List
Description: 881 SP - Inner Panel	Detail Rev.
Part Number / Numéro Pièce: 881 SP4224G	Rev. 1
	2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4224G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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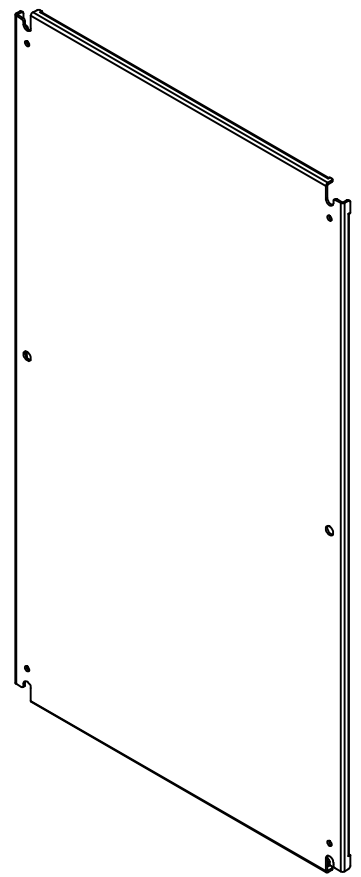
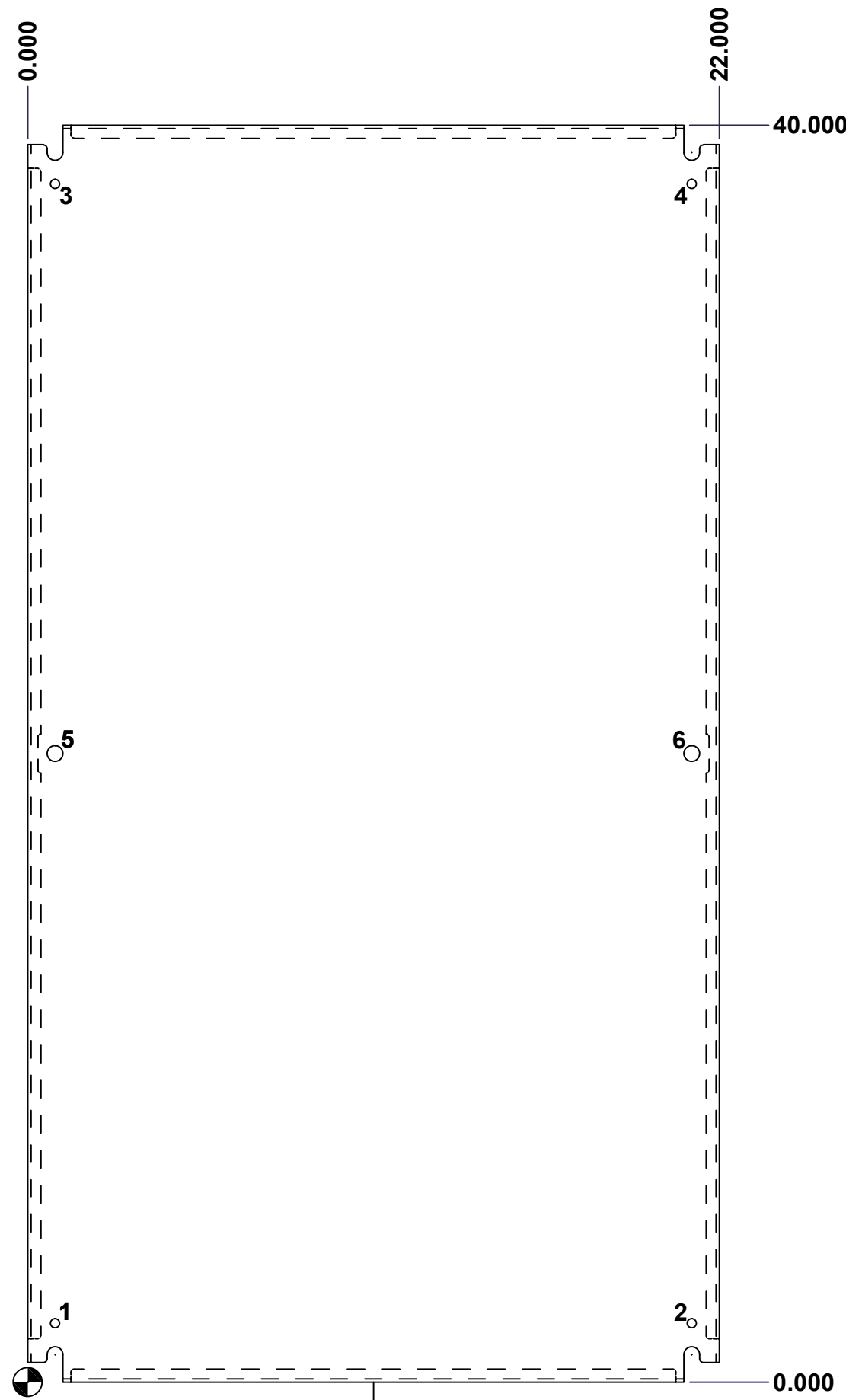
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	38.125	GROUND HOLE (RND Ø0.290)
4	21.125	38.125	GROUND HOLE (RND Ø0.290)
5	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	20.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP4224G	0	2

FRONT