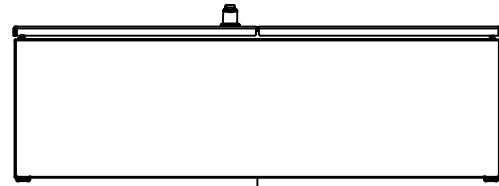
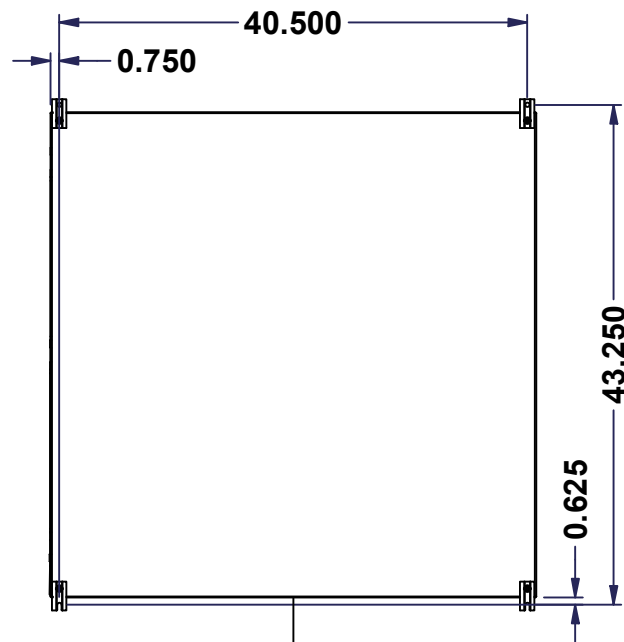


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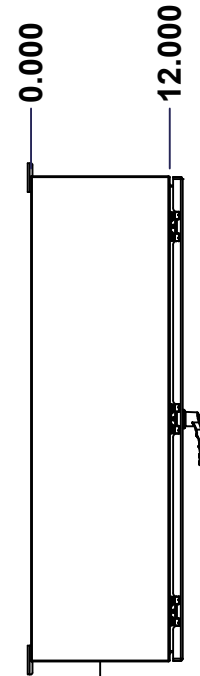
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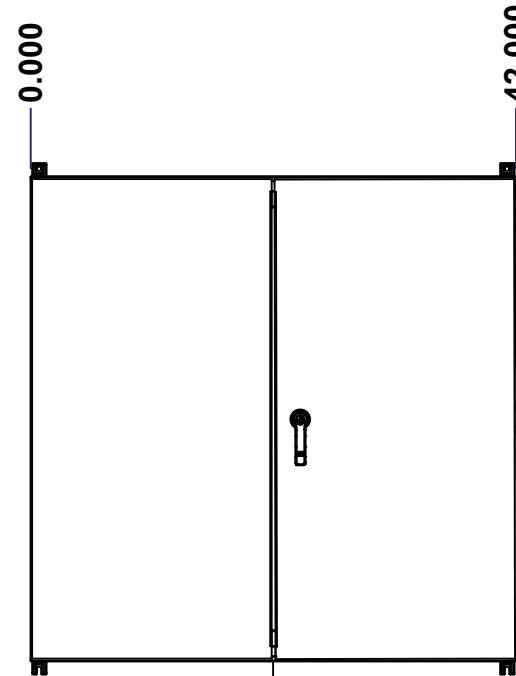
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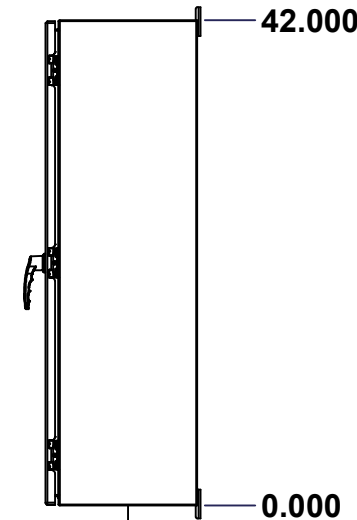
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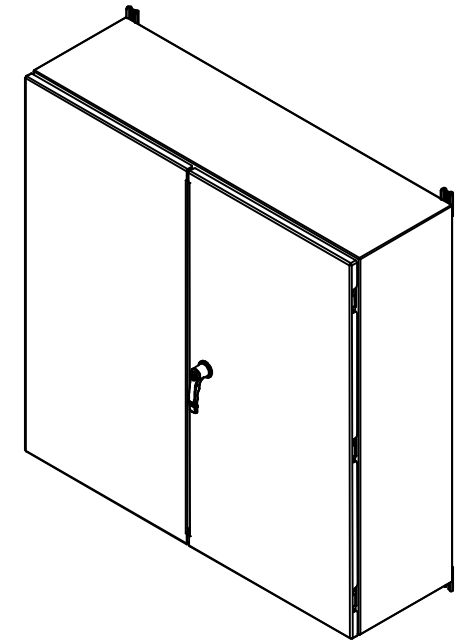
LEFT



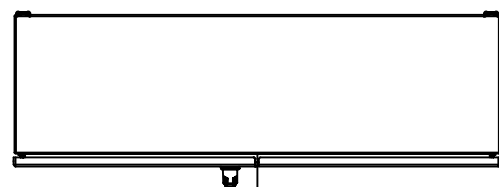
FRONT



RIGHT



Isometric View


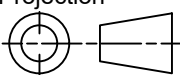


BOTTOM

**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

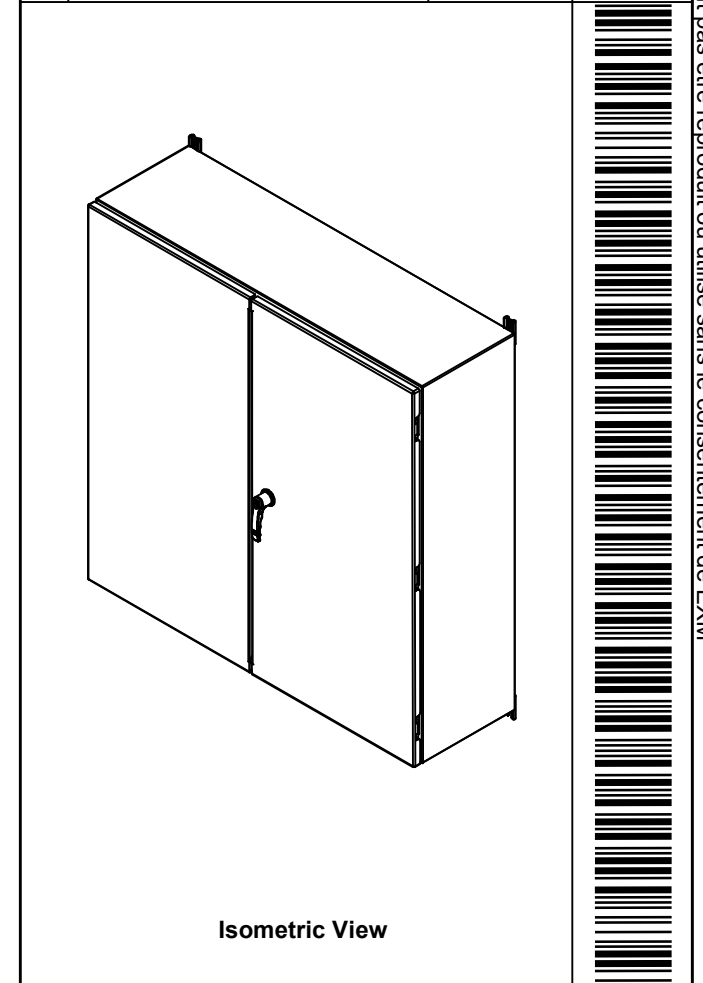
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500ESSDD 42" x 42" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
5500ESSDD424212TH	0	20

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Sold separately)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



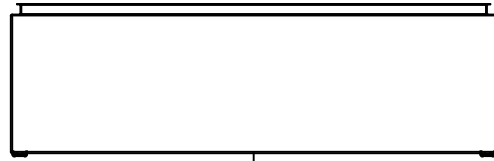
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4242G	0	881 SP - Inner Panel
1	5500ESSDD424212THLD	0	5500ESSDD 42" x 42" Lock Door
1	5500ESSDD424212THFD	0	5500ESSDD 42" x 42" Flange Door
1	5500ESSDD424212THB	0	5500ESSDD 42" x 42" x 12" Body
6	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

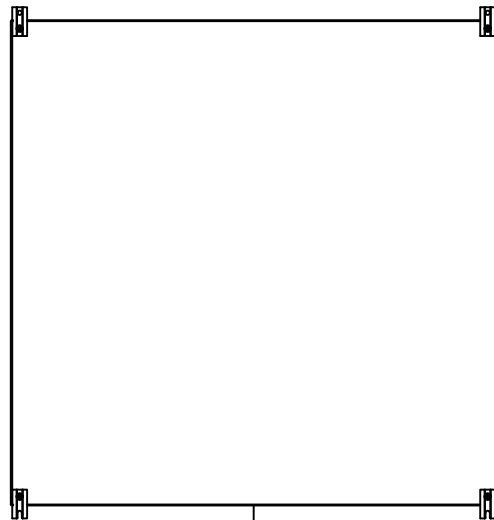
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500ESSDD 42" x 42" x 12" Assembly		
Part Number Numéro Pièce	Rev.	2
<b>5500ESSDD424212TH</b>	<b>0</b>	20

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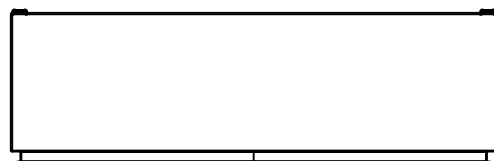
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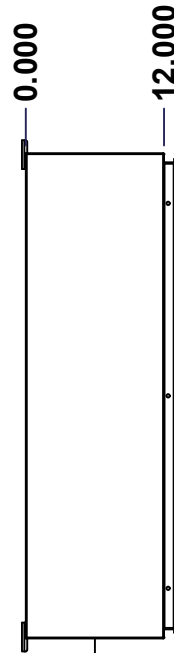
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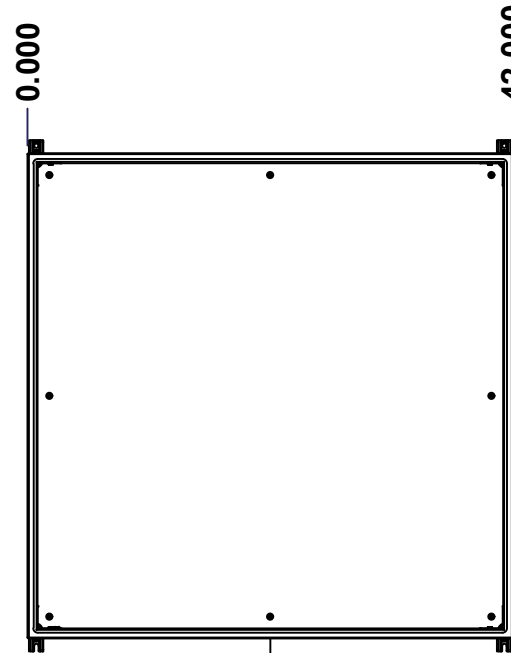
BACK



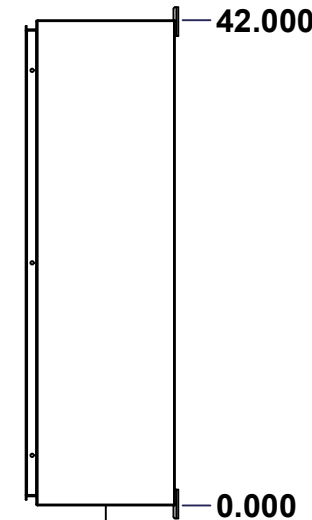
BOTTOM



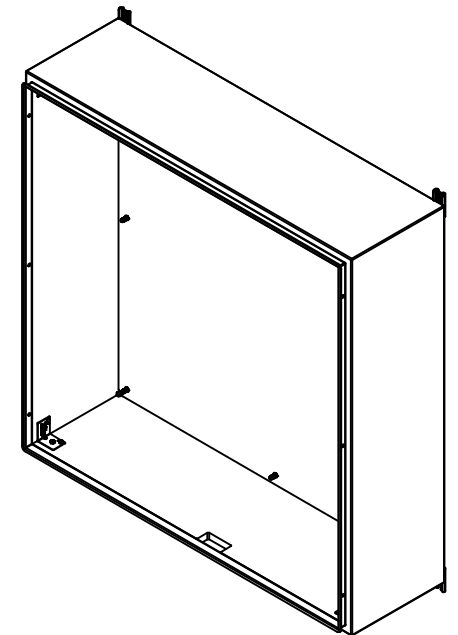
LEFT



FRONT



RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500ESSDD 42" x 42" x 12" Body		
Part Number Numéro Pièce	Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE	5500ESSDD424212THB	0
		20

SEE BILL OF MATERIAL ON LAST PAGE

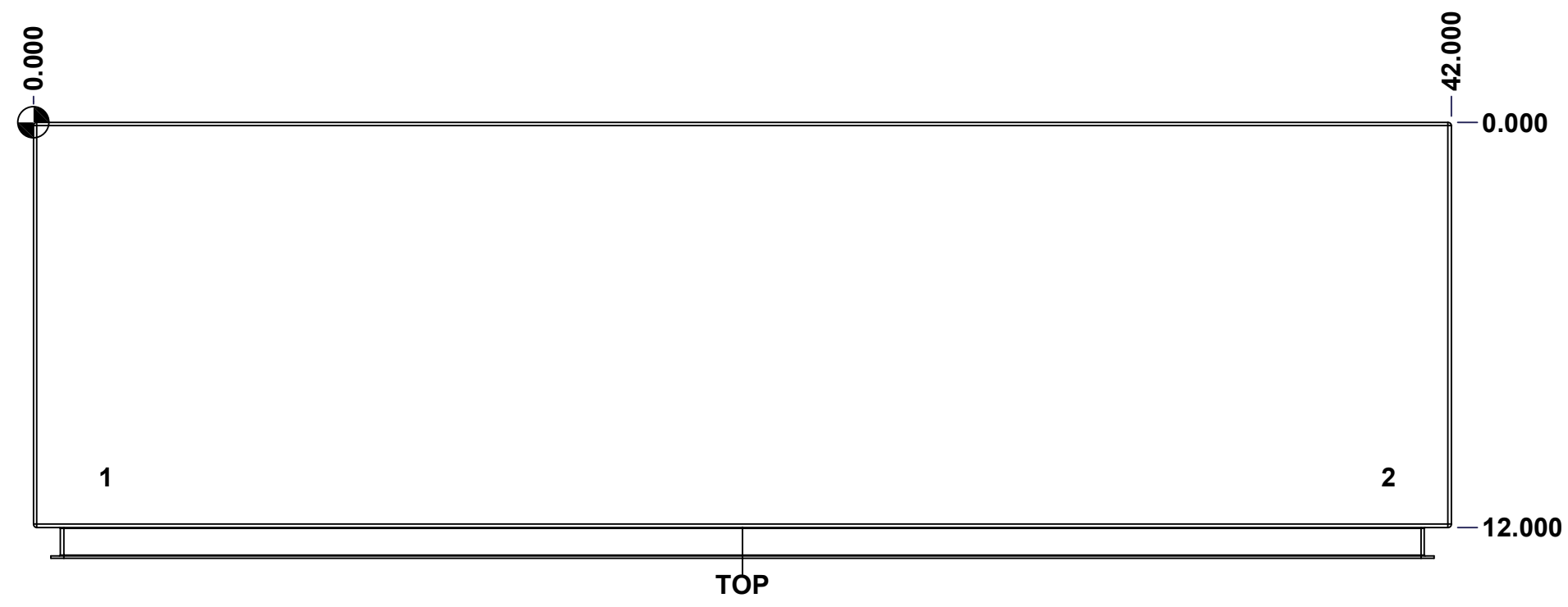
5500ESSDD424212THB

Rev. 3  
0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	40.000	10.500	INSUL. STUD M6 x 18mm (Inside)

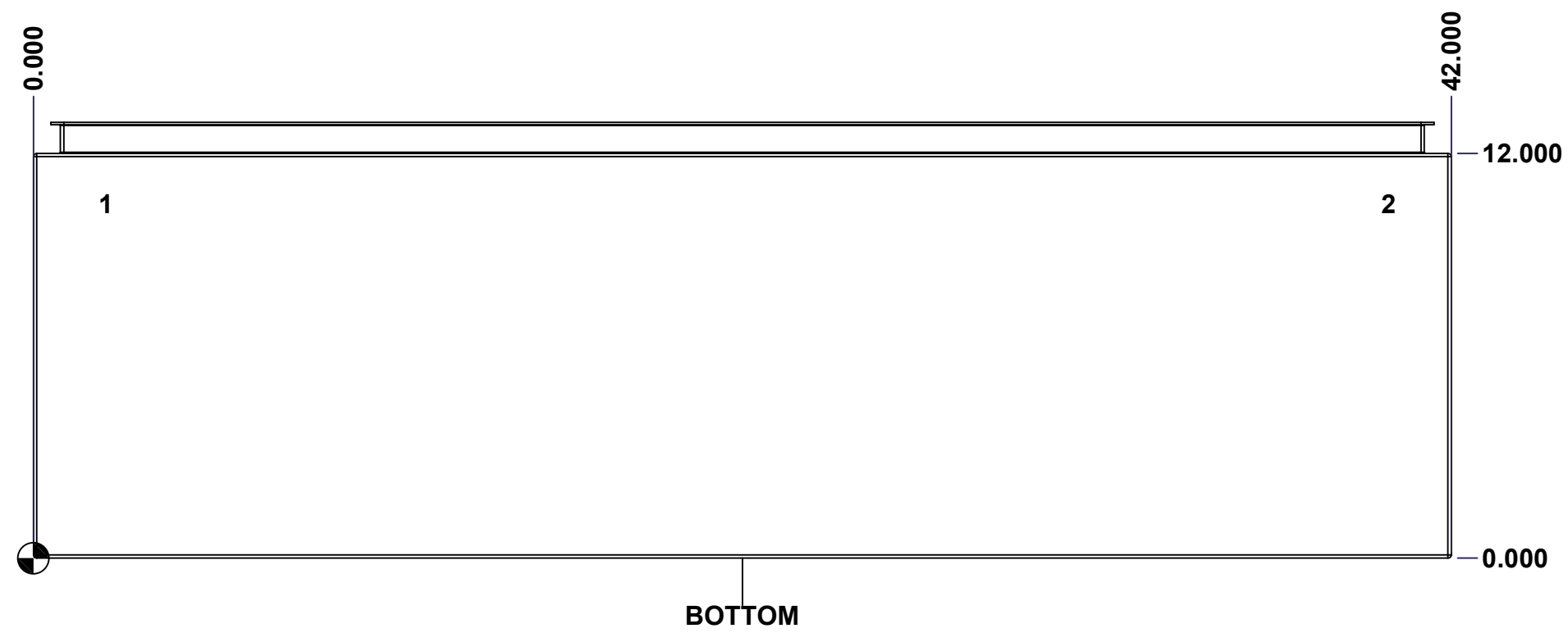


	Description	Status
	5500ESSDD 42" x 42" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5500ESSDD424212THB</b>	<b>0</b> / 4
		20

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	40.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5500ESSDD 42" x 42" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5500ESSDD424212THB</b>	<b>0</b>
		5
		20

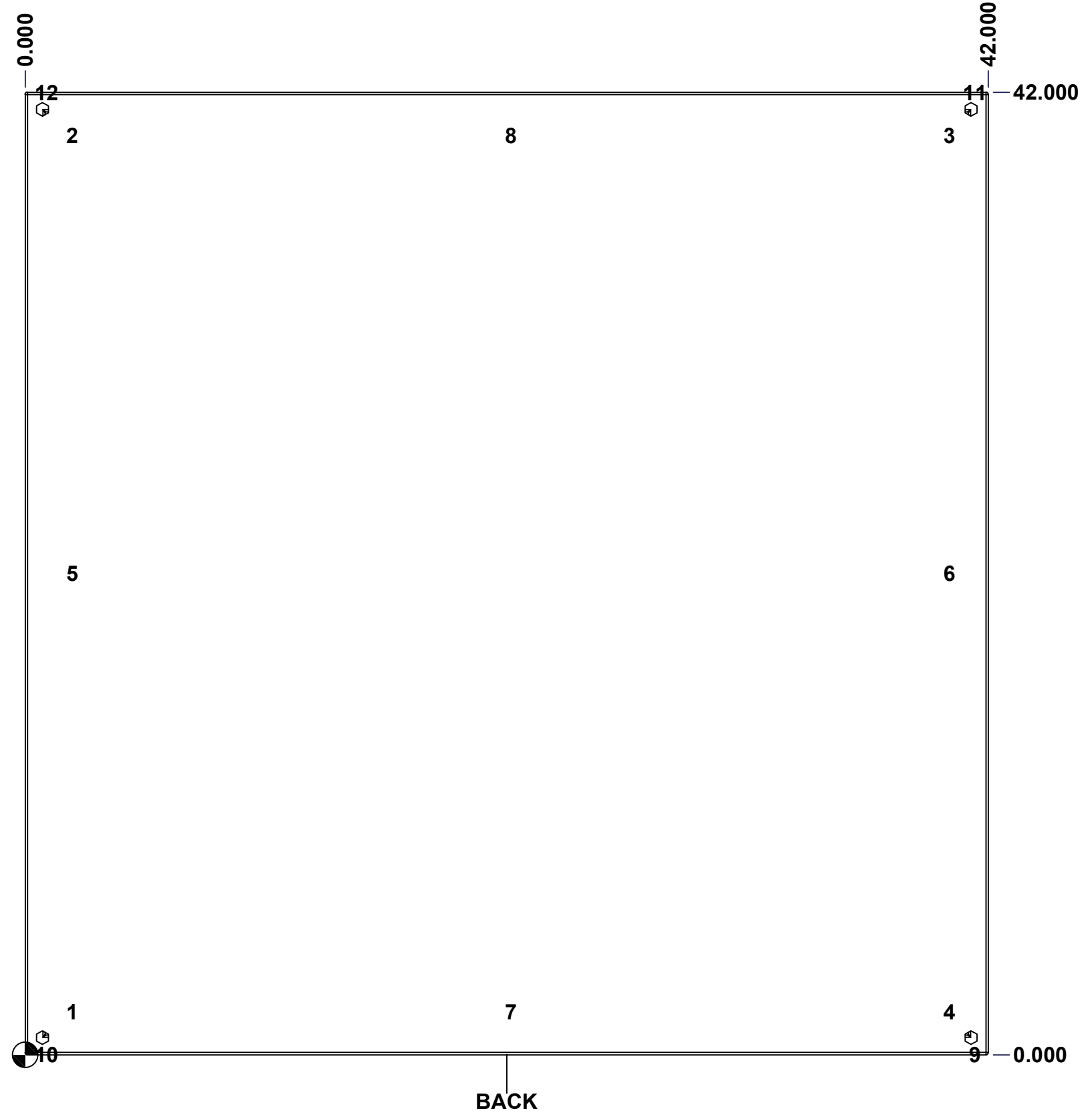
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	40.125	40.125	IP STUD M8 x 35mm (Inside)
4	40.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	40.125	21.000	IP STUD M8 x 35mm (Inside)
7	21.000	1.875	IP STUD M8 x 35mm (Inside)
8	21.000	40.125	IP STUD M8 x 35mm (Inside)
-----			
9	41.250	0.000	FOOT 885 ESMF4_OPEN
10	0.750	0.000	FOOT 885 ESMF4_OPEN
11	41.250	42.000	FOOT 885 ESMF4_CLOSE
12	0.750	42.000	FOOT 885 ESMF4_CLOSE

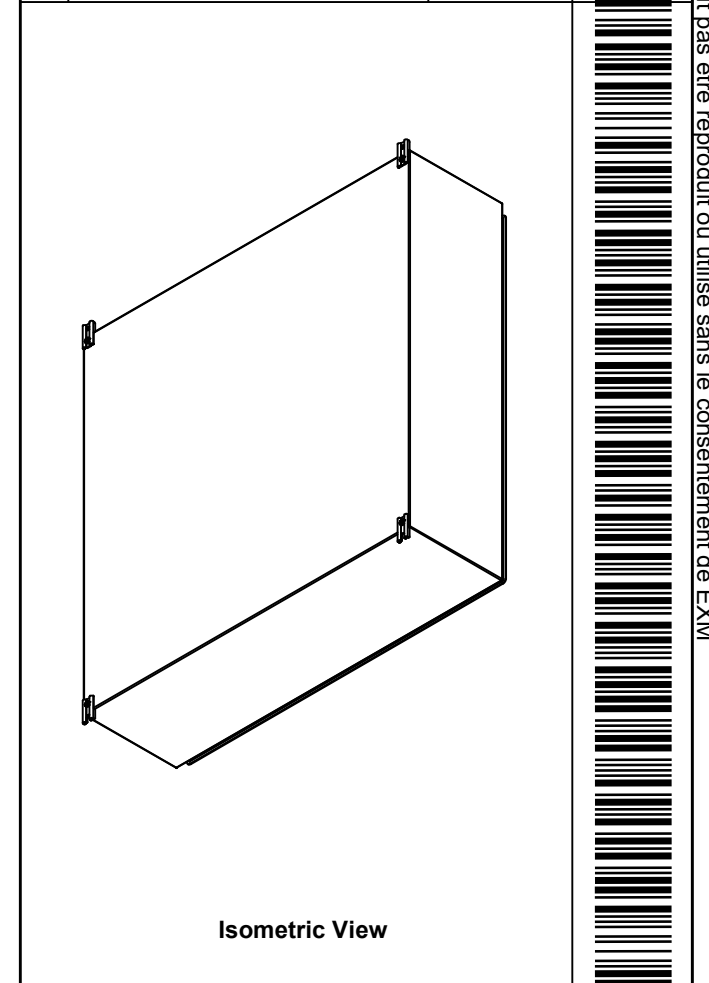


	Description	Status
	5500ESSDD 42" x 42" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5500ESSDD424212THB</b>	<b>0</b> / 6
		20

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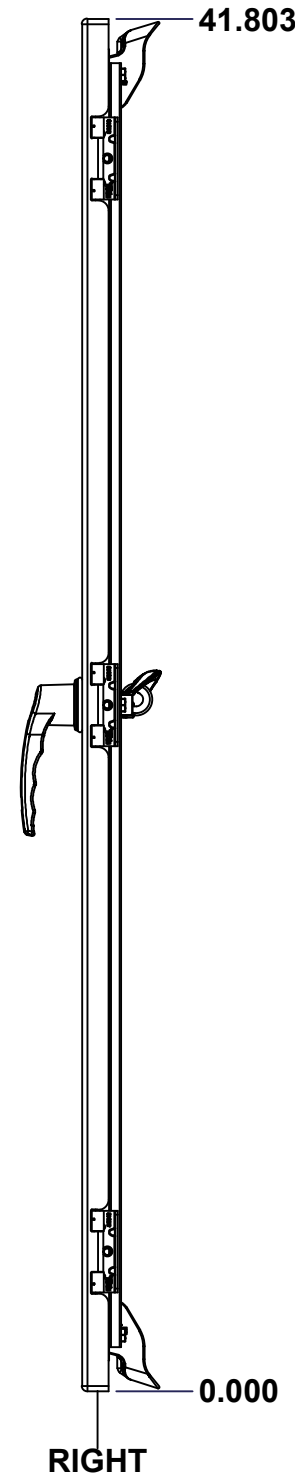
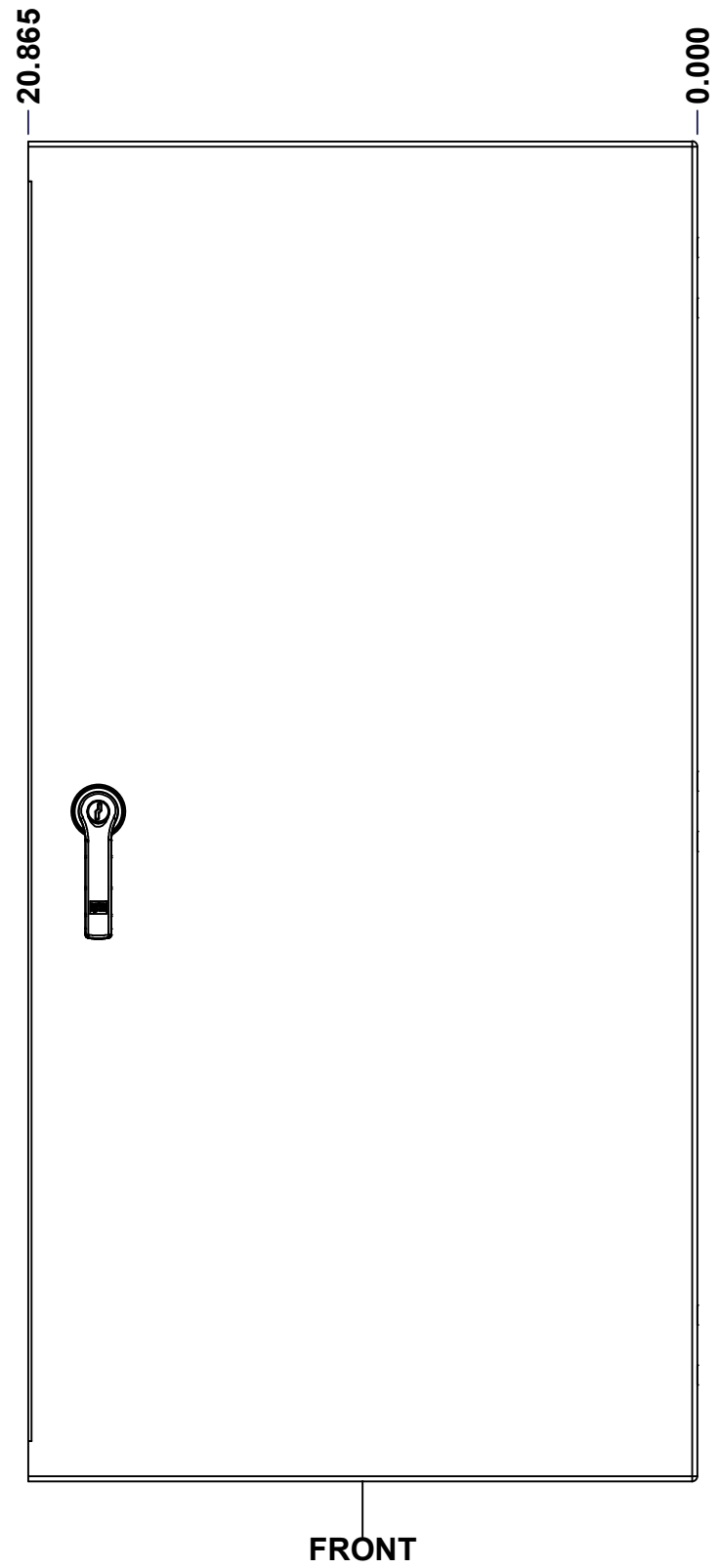
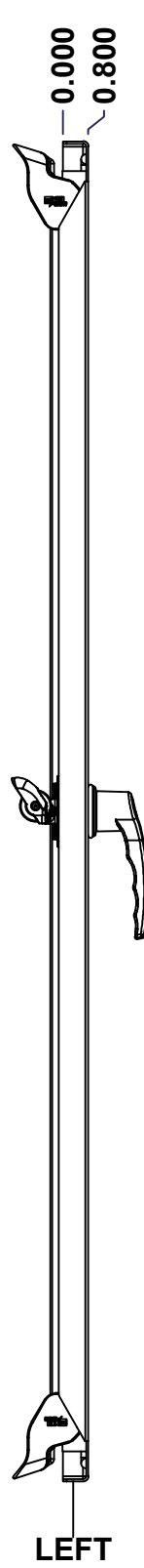
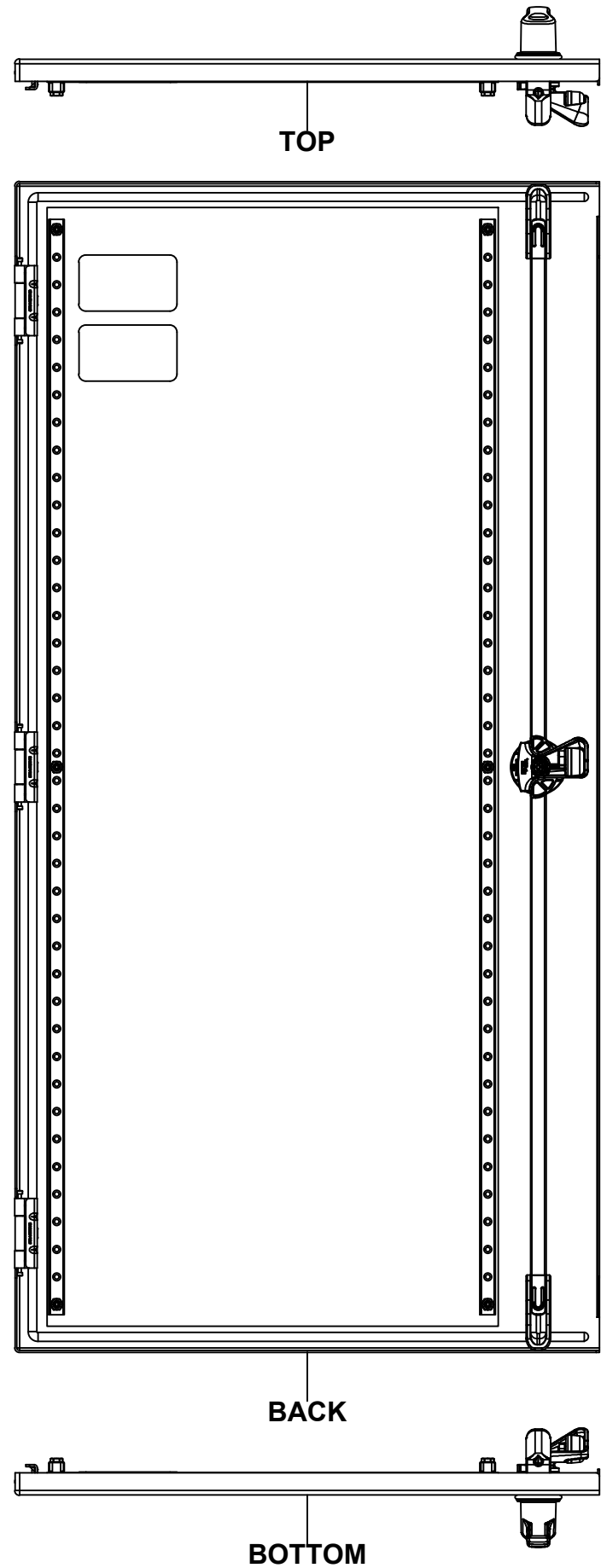


1	885 ESMF4	0	885 ESMF4 Mounting Foot Kit
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5500ESSDD424212THI-RS	0	5500ESSDD 42" x 42" Right Insulation
1	5500ESSDD424212THI-LS	0	5500ESSDD 42" x 42" Left Insulation
1	5500ESSDD424212THI-BT	0	5500ESSDD 42" x 42" Bottom Insulation
1	5500ESSDD424212THI-TP	0	5500ESSDD 42" x 42" Top Insulation
1	5500ESSDD424212THI-B	0	5500ESSDD 42" x 42" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5500ESSDD424212THB-P	0	5500ESSDD 42" x 42" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

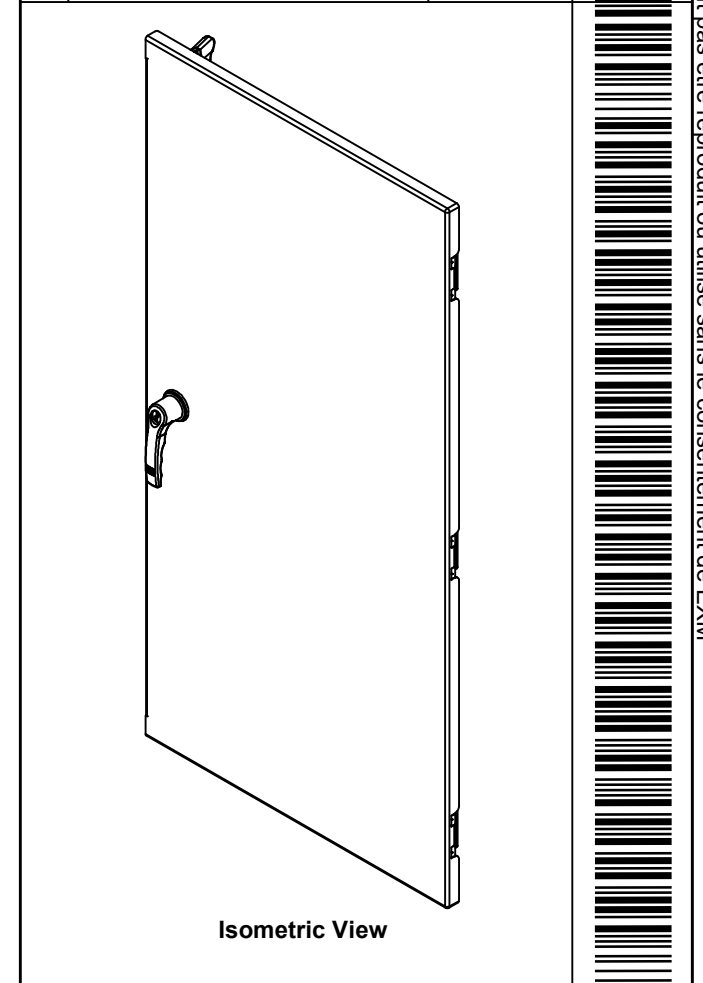
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500ESSDD 42" x 42" x 12" Body		
Part Number Numéro Pièce	Rev.	7
<b>5500ESSDD424212THB</b>	<b>0</b>	20

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No.	Revisions	Date	By/Par



		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 03-Dec-24	
Material Matière 14 Ga Stainless Steel 304 (1.7mm)		Color Couleur Unpainted	
Description 5500ESSDD 42" x 42" Lock Door		Finish Fini Brushed	
Part Number Numéro Pièce 5500ESSDD424212THLD		Detail Rev.	Rev. 8
SEE BILL OF MATERIAL ON LAST PAGE		0	20

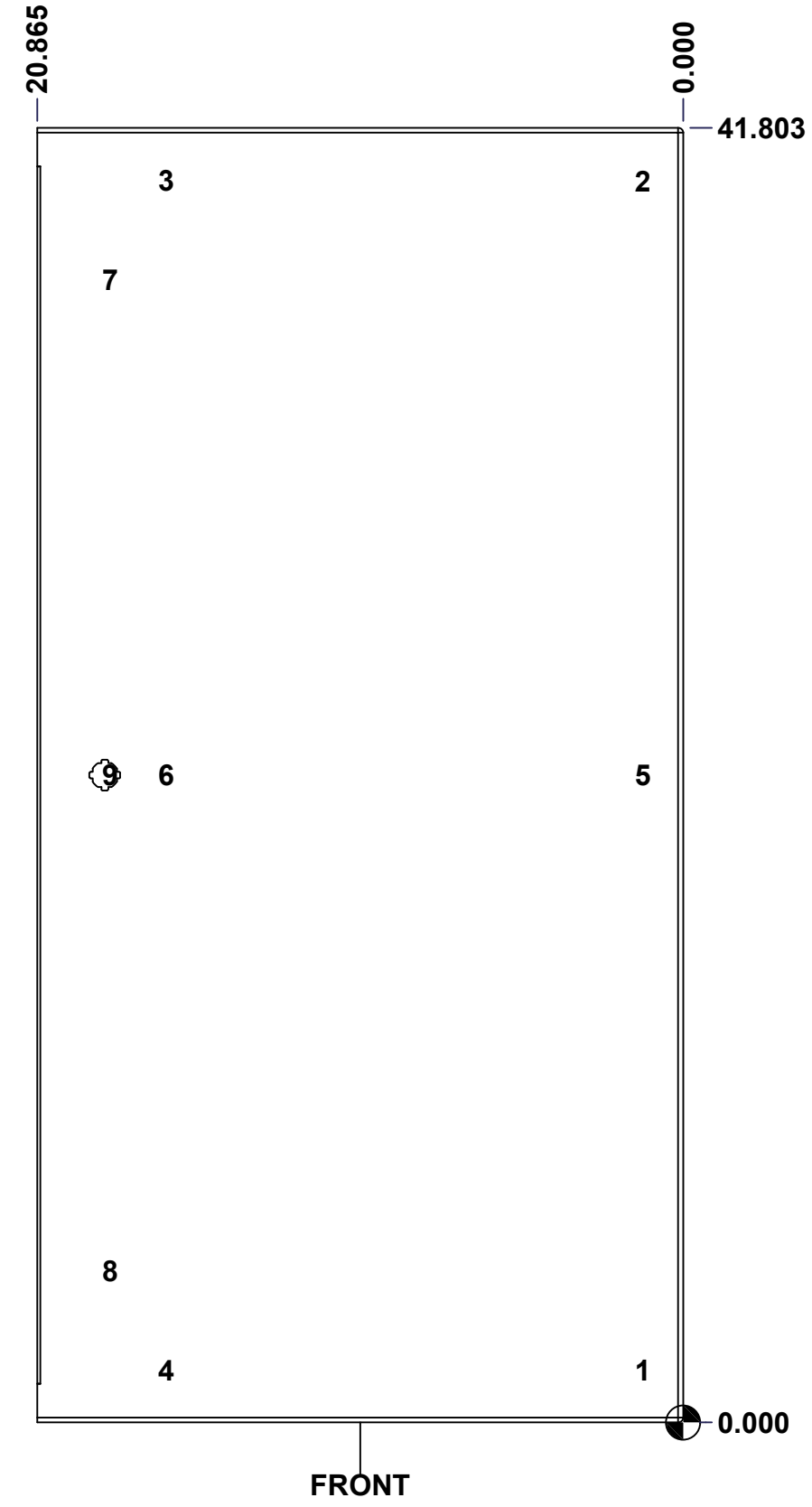
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	16.870	40.094	STUD M6 x 18mm (Inside)
4	16.870	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	16.870	20.902	STUD M6 x 18mm (Inside)
7	18.678	36.896	CLOSING BAR STUD (Inside)
8	18.678	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
9	18.678	20.902	HANDLE 885 ESL2A-LSS @ 0.0°

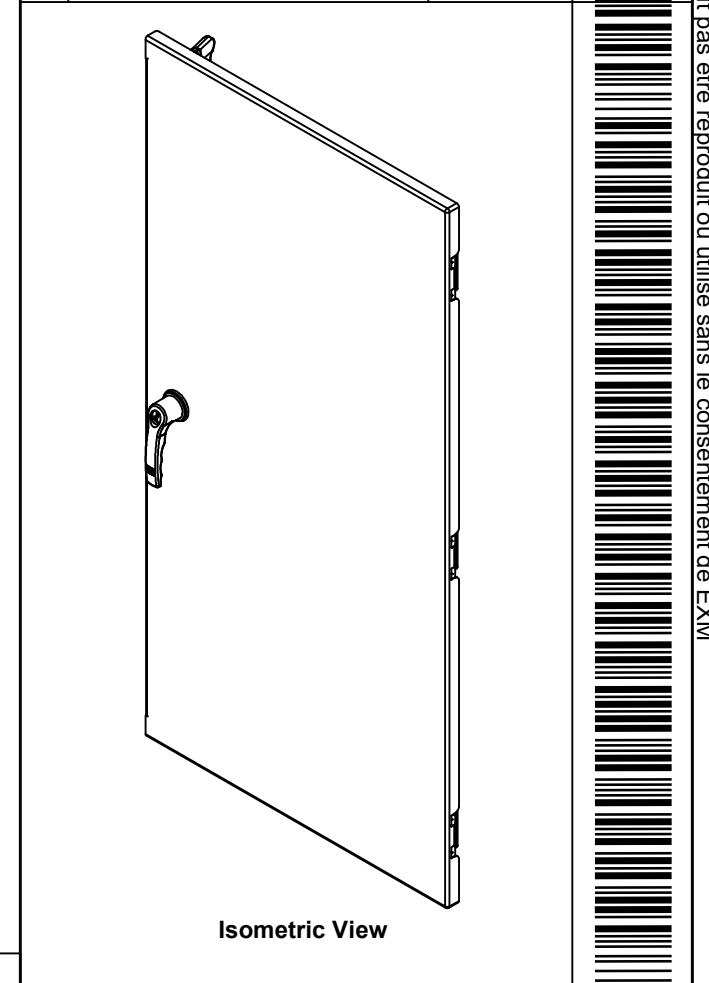


	Description	Status
	5500ESSDD 42" x 42" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5500ESSDD424212THLD</b>	<b>0</b>
		9
		20

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No.	Revisions	Date	By/Par



6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5500ESSDD424212THL-D	0	5500ESSDD 42" x 42" Lock Door Insulation
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-42	0	5412 ES - Closing Bar
1	STK-A-50535	15	5412 ES Handle Cam Assembly (Left Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
6	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
1	5500ESSDD424212THLD-G	0	5500ESSDD 42" x 42" Lock Door Gasket
1	5500ESSDD424212THLD-P	0	5500ESSDD 42" x 42" Lock Door
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

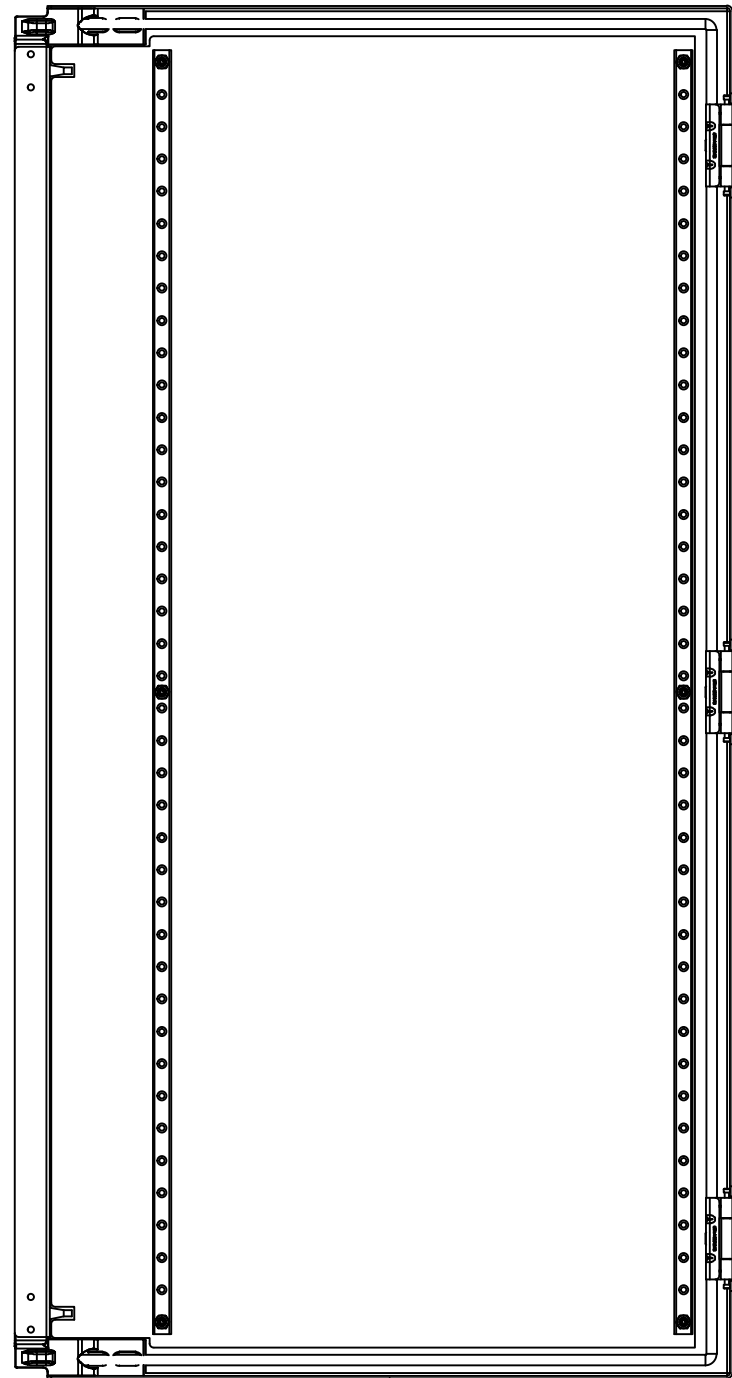
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500ESSDD 42" x 42" Lock Door		
Part Number Numéro Pièce	Rev.	10
<b>5500ESSDD424212THLD</b>	<b>0</b>	20

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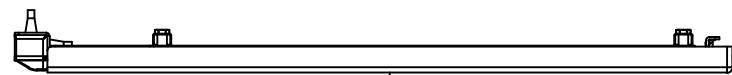
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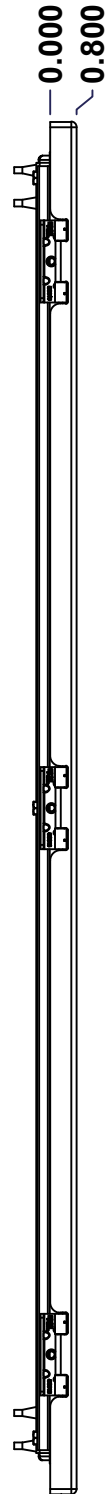
TOP



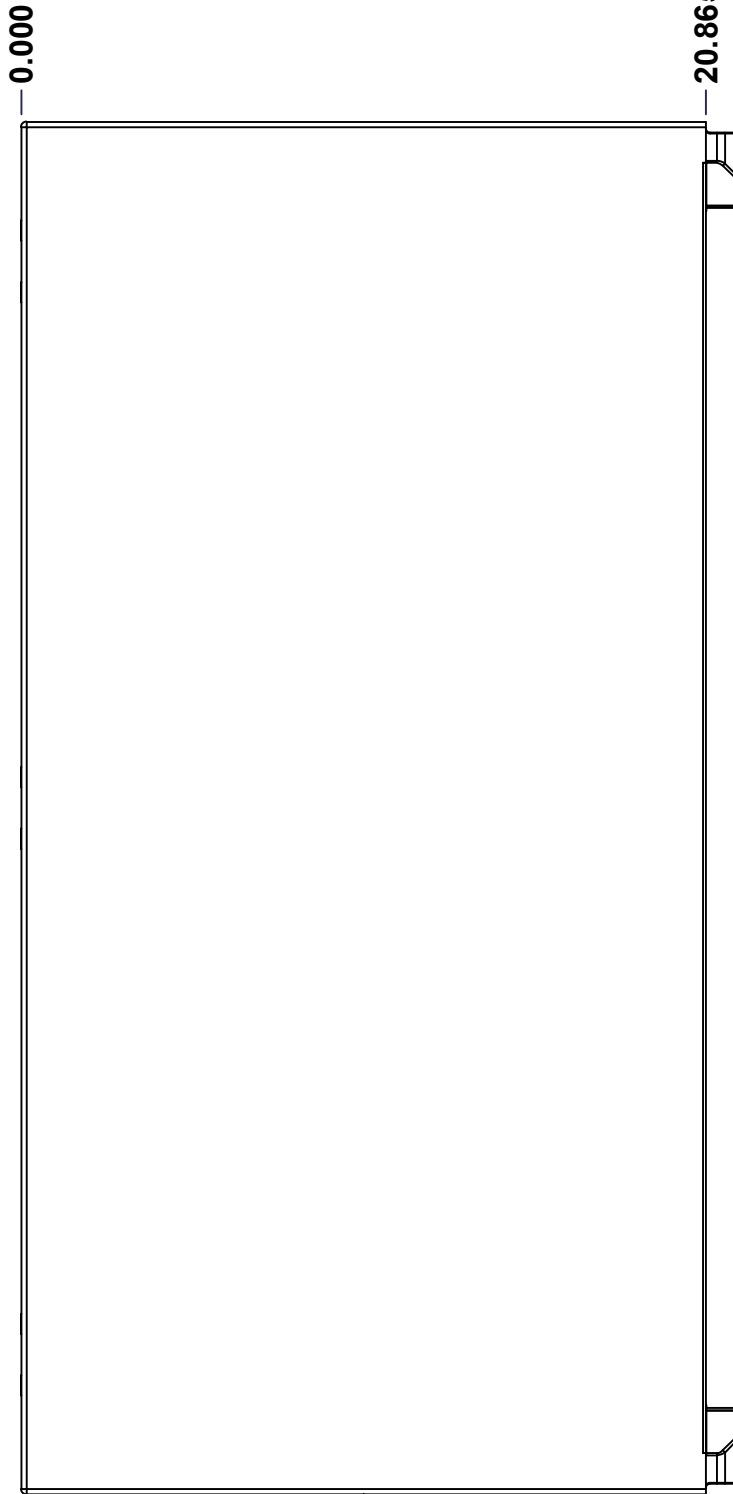
BACK



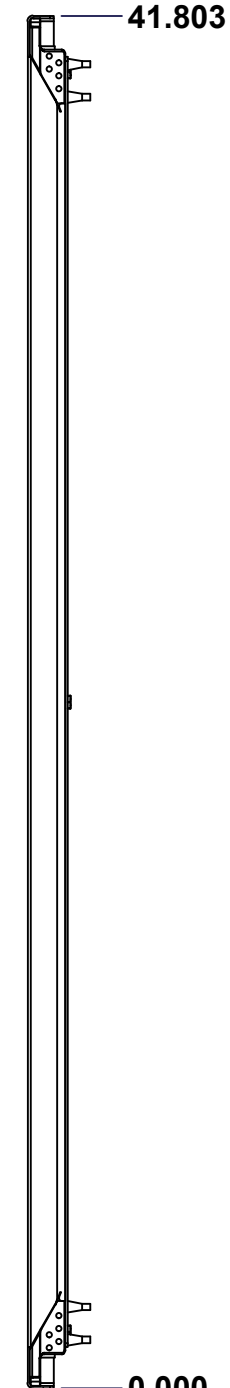
BOTTOM



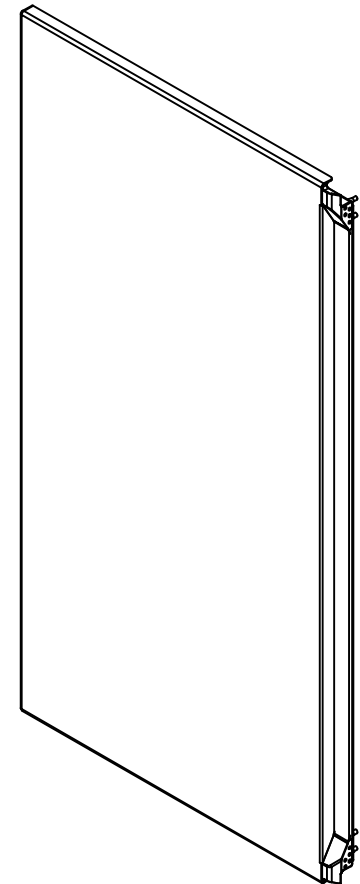
LEFT



FRONT




RIGHT



Isometric View



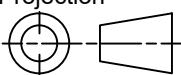
No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 03-Dec-24
Material Matière 14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5500ESSDD 42" x 42" Flange Door	Detail Rev.
Part Number Numéro Pièce <b>5500ESSDD424212THFD</b>	Rev. 11 <b>0</b>

SEE BILL OF MATERIAL ON LAST PAGE

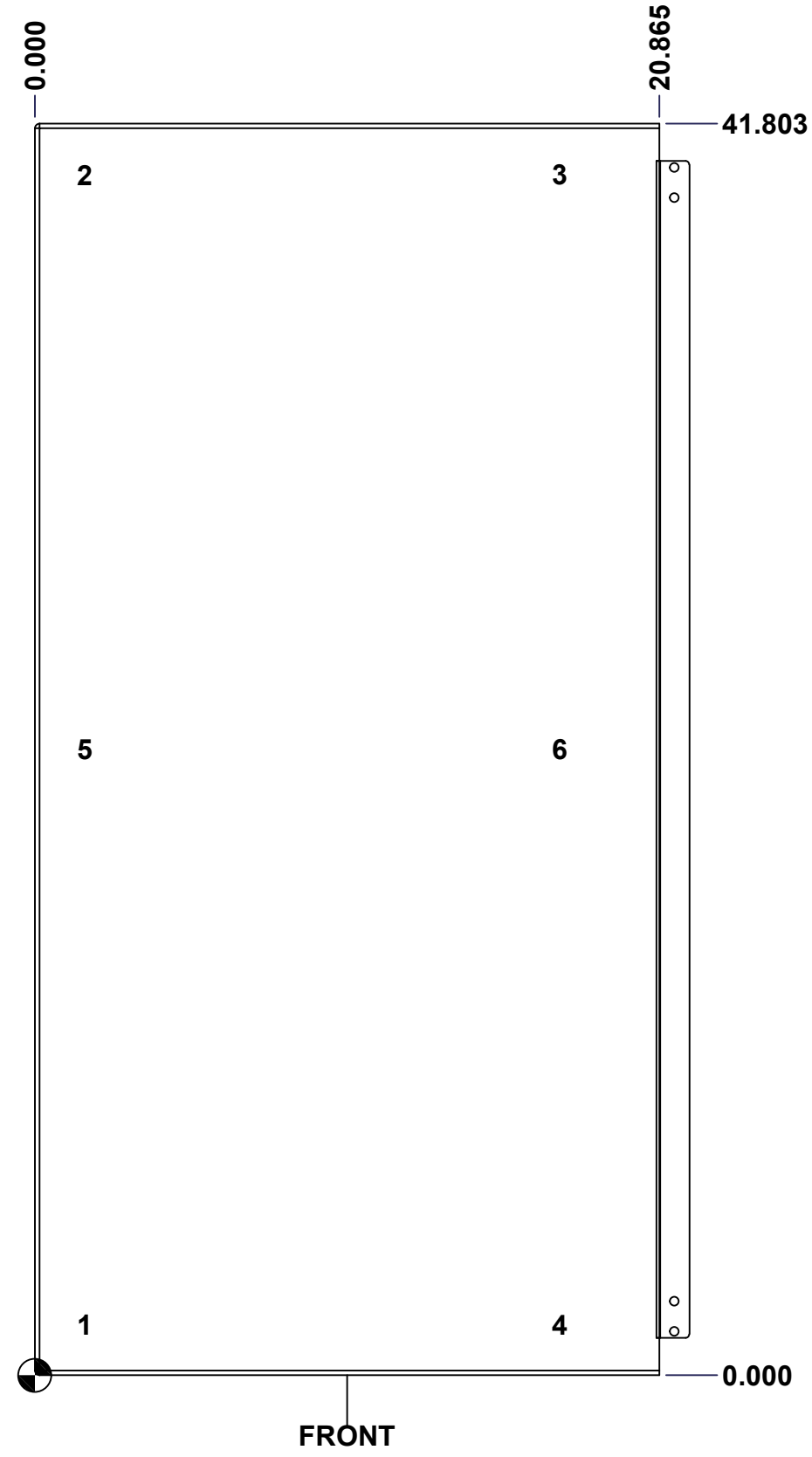
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	17.370	40.094	STUD M6 x 18mm (Inside)
4	17.370	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	17.370	20.902	STUD M6 x 18mm (Inside)



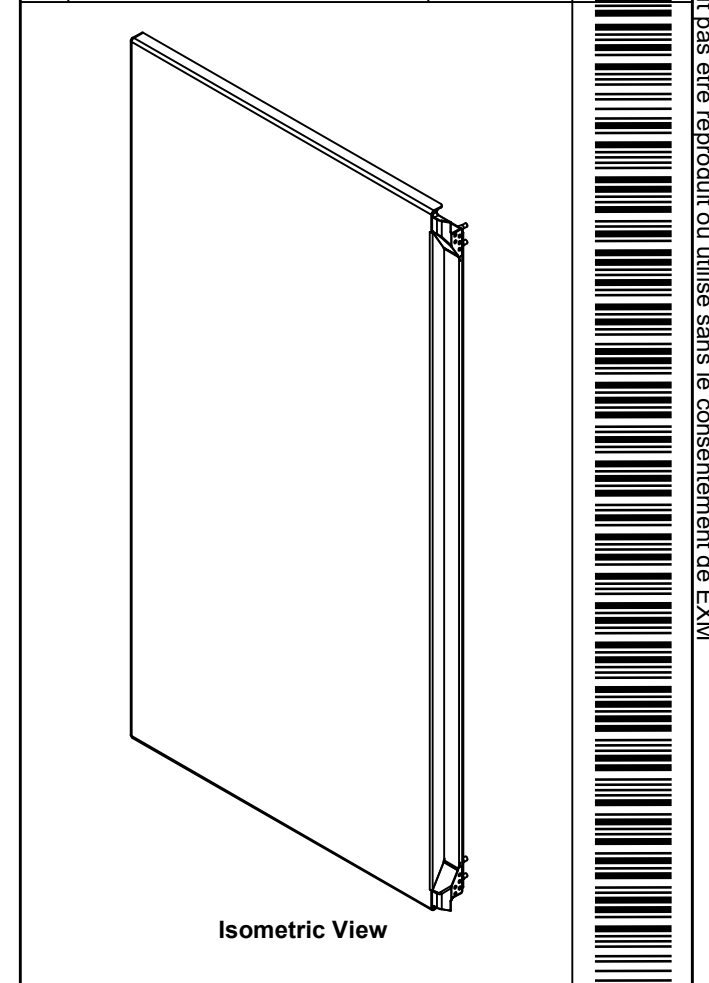
FRONT

	Description	Status
	5500ESSDD 42" x 42" Flange Door	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5500ESSDD424212THFD</b>	<b>0</b>
		12
		20

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No.	Revisions	Date	By/Par

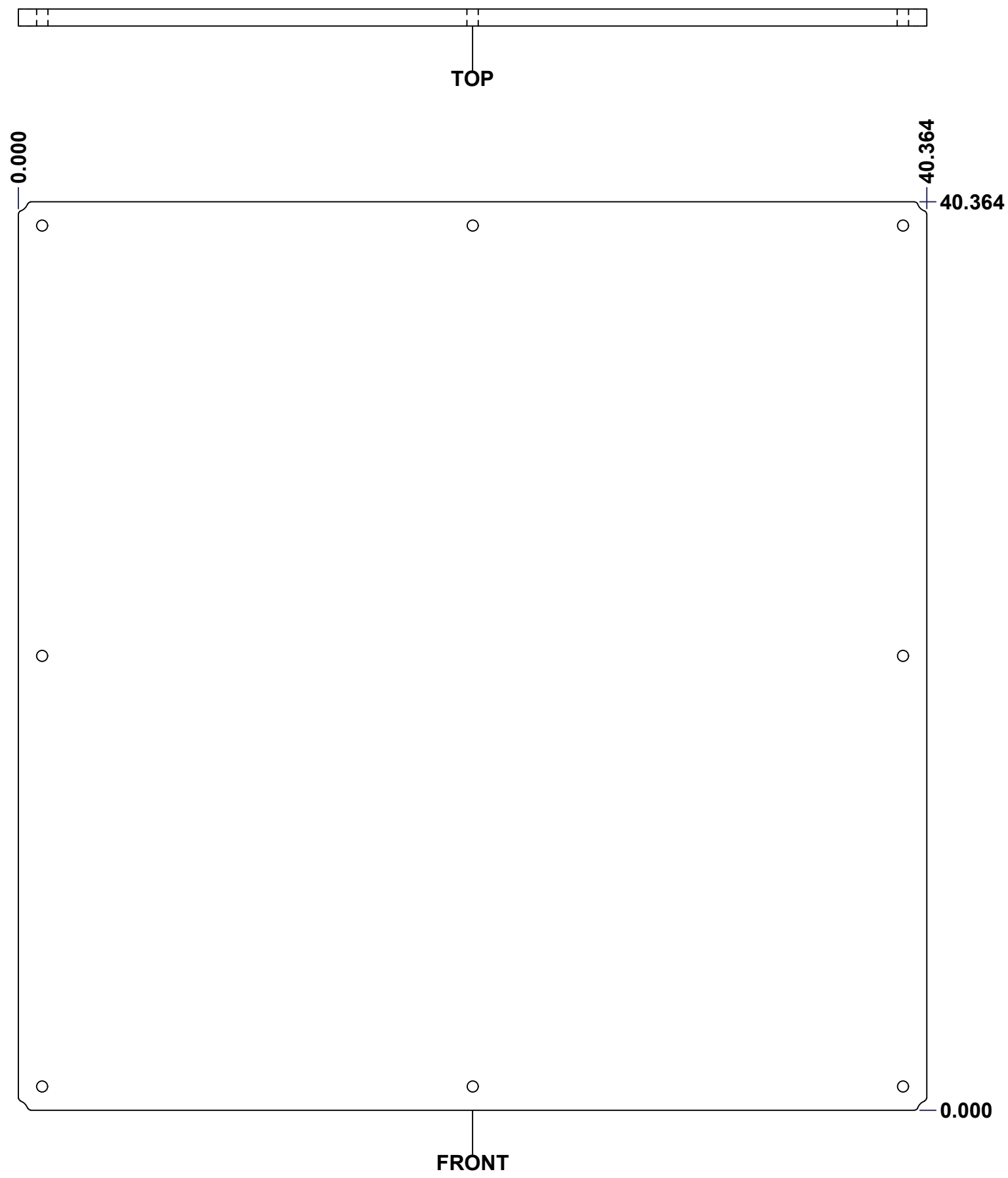


6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
1	5500ESSDD424212THI-F D	0	5500ESSDD 42" x 42" Flange Door Insulation
6	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	STK-G-03200	8	5500 ESDD Lower Flange Door Gasket
1	STK-G-03100	8	5500 ESDD Upper Flange Door Gasket
1	5500ESSDD424212THFD- G	0	5500ESSDD 42" x 42" Flange Door Gasket
1	5500ESSDD424212THFD- P	0	5500ESSDD 42" x 42" Flange Door Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 5500ESSDD 42" x 42" Flange Door		Detail Rev.
Part Number Numéro Pièce <b>5500ESSDD424212THFD</b>		Rev. 13 <b>0</b> 20

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No.	Revisions	Date	By/Par

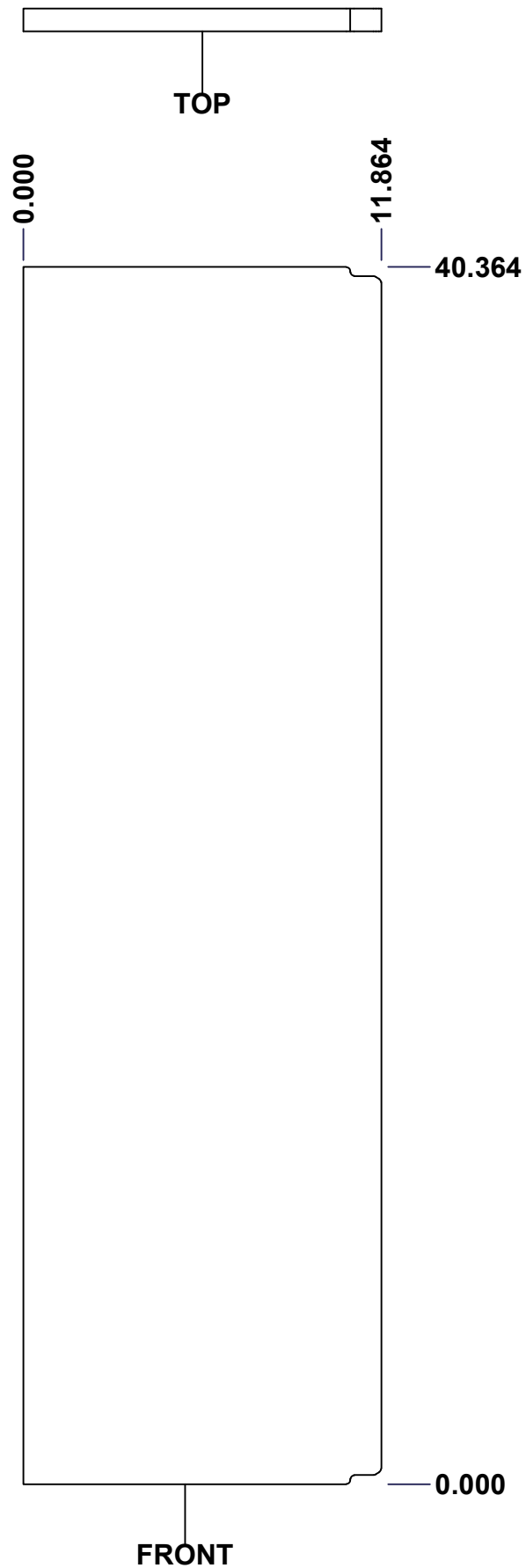
**Isometric View**

<p>Tél: (450) 979-4373                  Fax: (450) 979-4626  <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini
Description		Detail Rev.	
5500ESSDD 42" x 42" Back Insulation			
Part Number Numéro Pièce		Rev.	
5500ESSDD424212THI-B		0	14 20

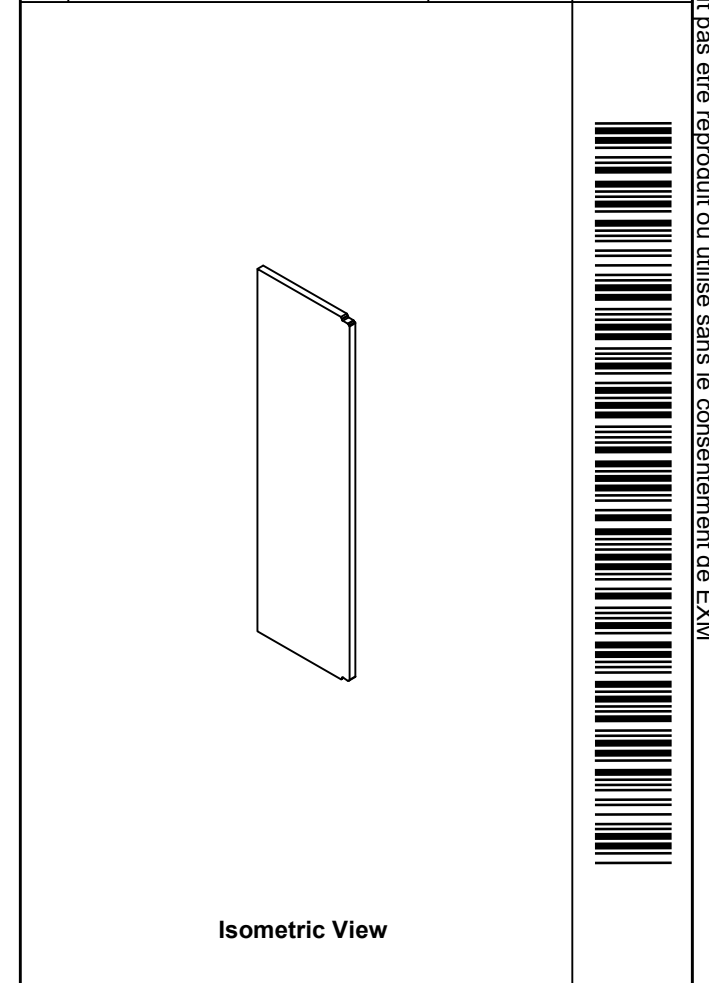
SEE BILL OF MATERIAL ON LAST PAGE


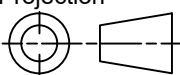
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No.	Revisions	Date	By/Par

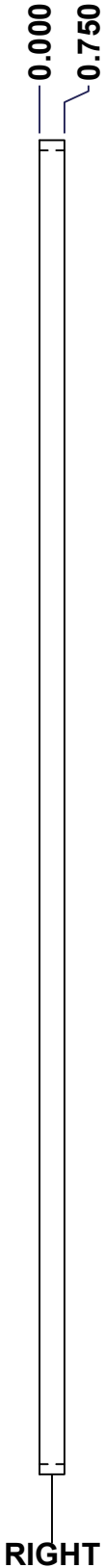
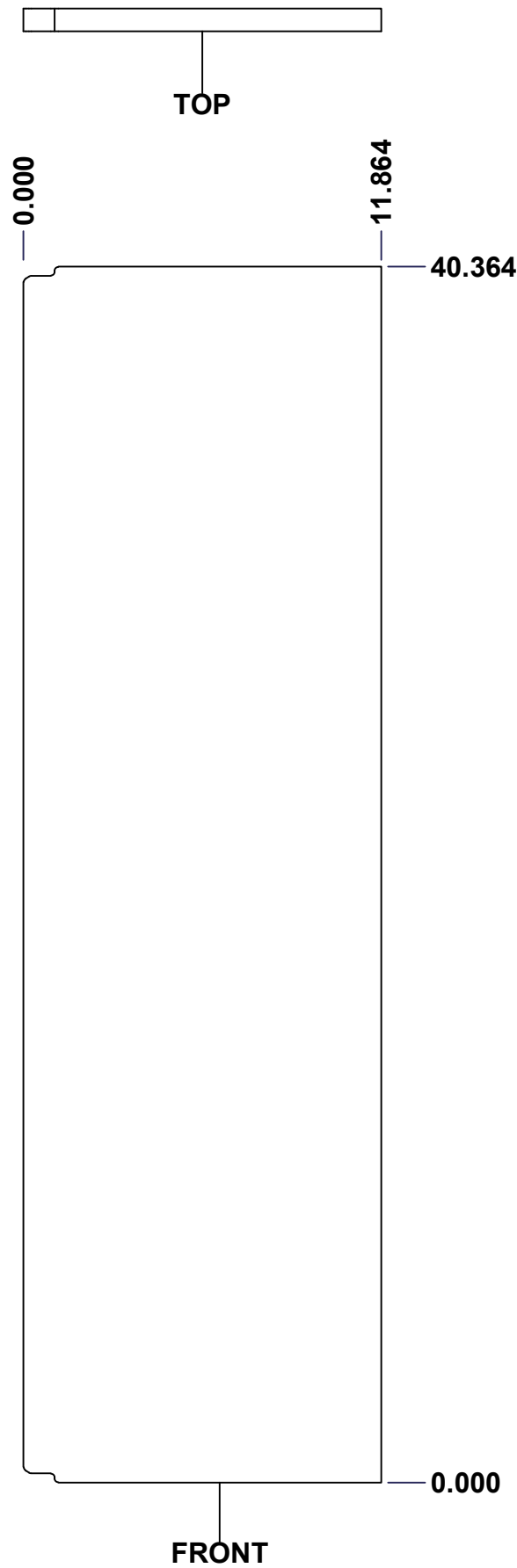


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5500ESSDD 42" x 42" Left Insulation		Detail Rev.
Part Number / Numéro Pièce: 5500ESSDD424212TH-LS		Rev. 15 / 20

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No.	Revisions	Date	By/Par

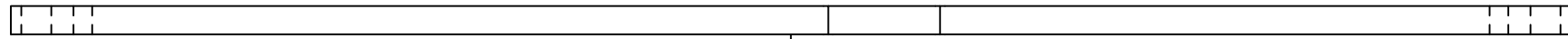
**Isometric View**

Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5500ESSDD 42" x 42" Right Insulation			
Part Number Numéro Pièce		Rev.	
5500ESSDD424212TH-RS		0	16 20

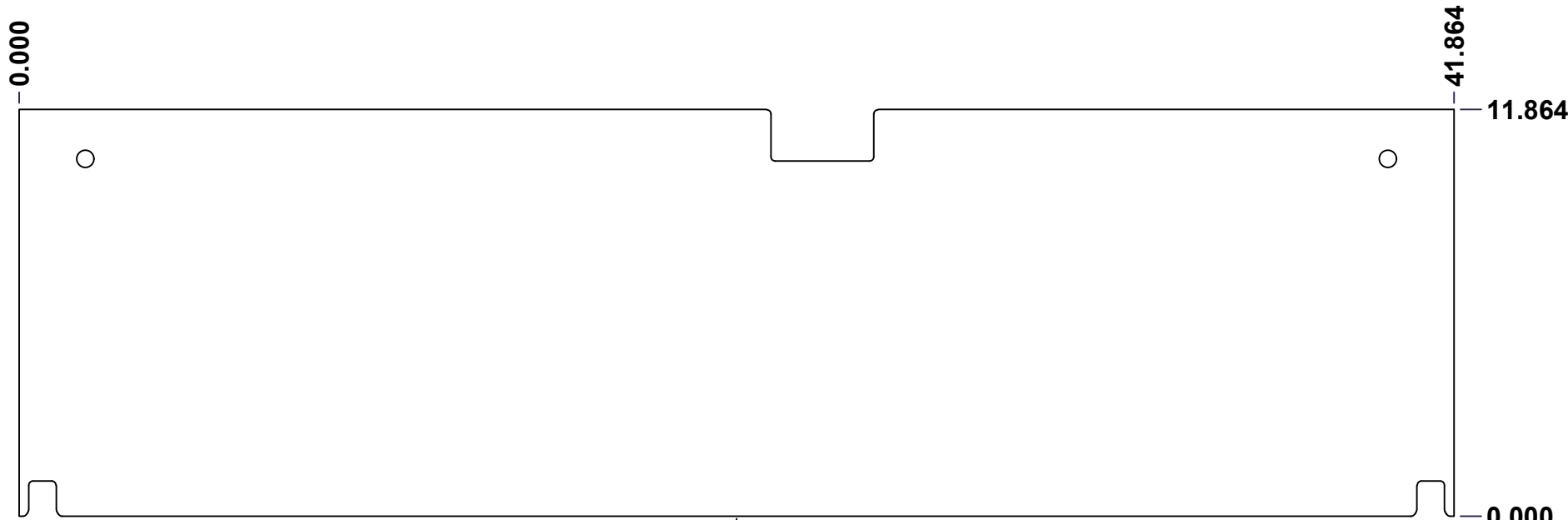
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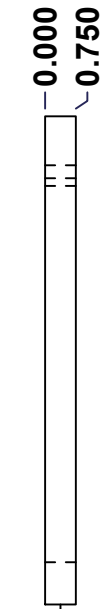
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TOP

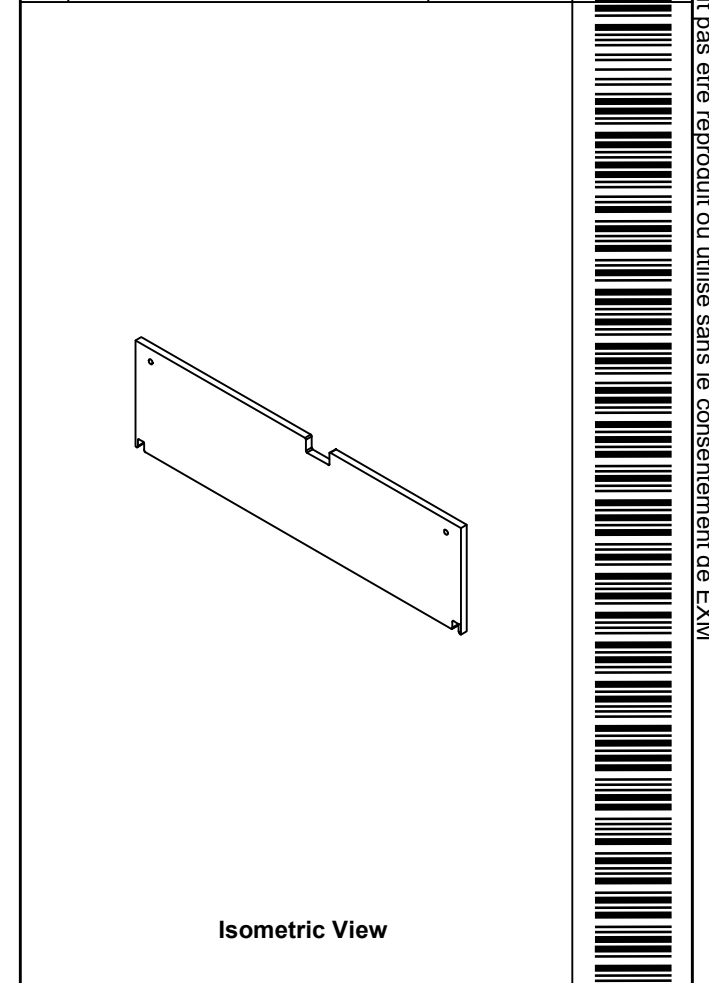


FRONT



RIGHT

No.	Revisions	Date	By/Par

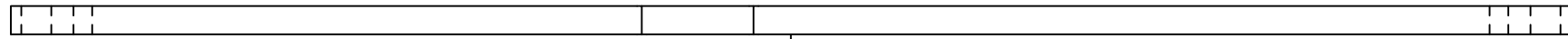


Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 4/3/2024
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: Brushed	
Description: 5500ESSDD 42" x 42"Top Insulation		Detail Rev.
Part Number / Numéro Pièce: 5500ESSDD424212THI-TP		Rev. 17 0 20

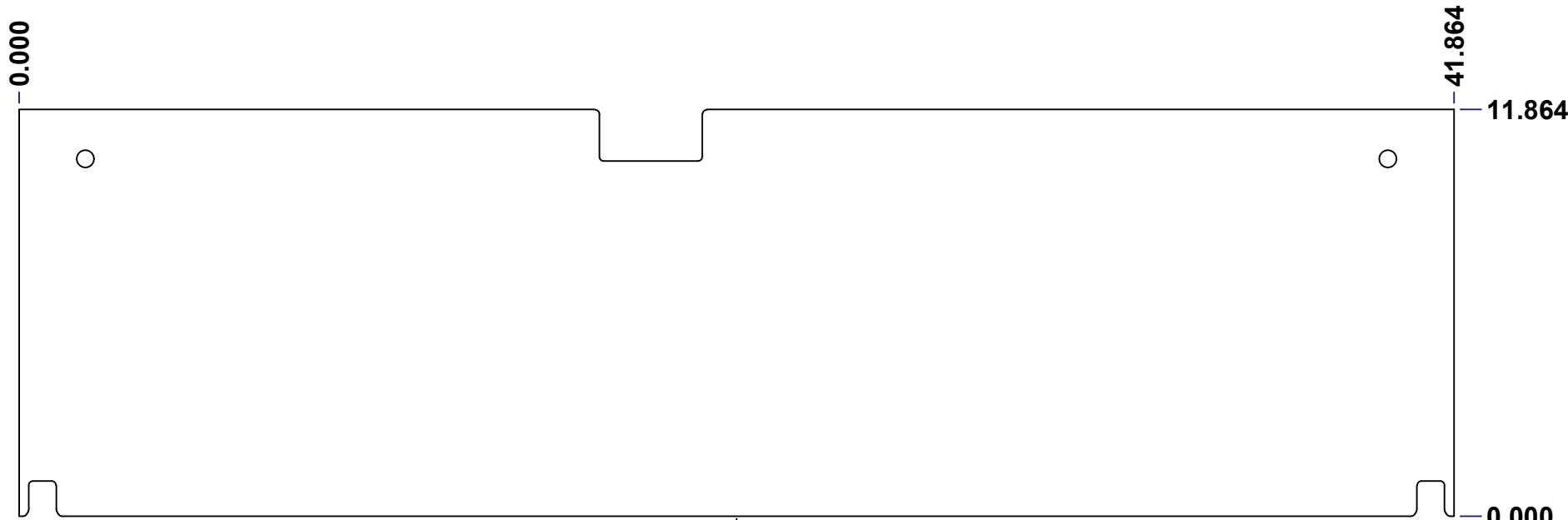
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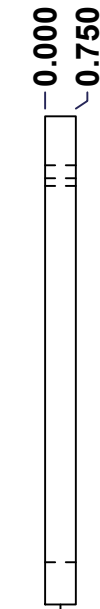
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TOP

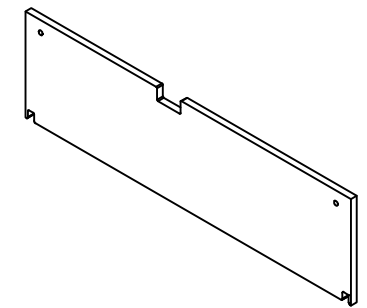


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

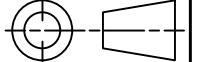


Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement

Max 3.0mm

Projection

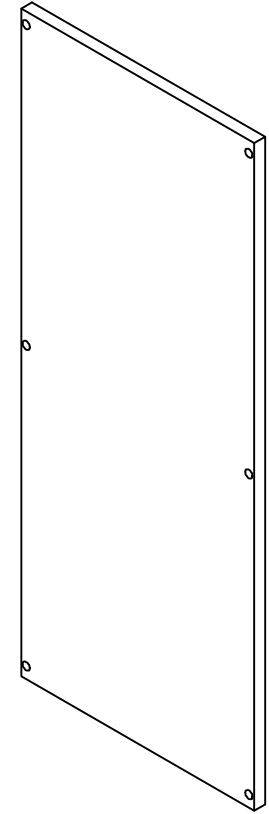
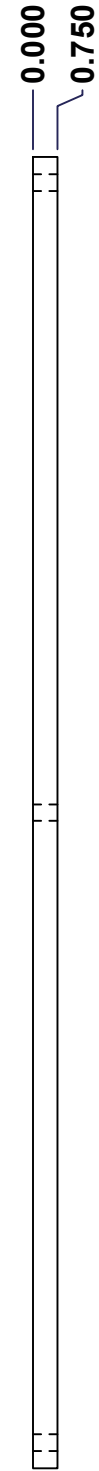
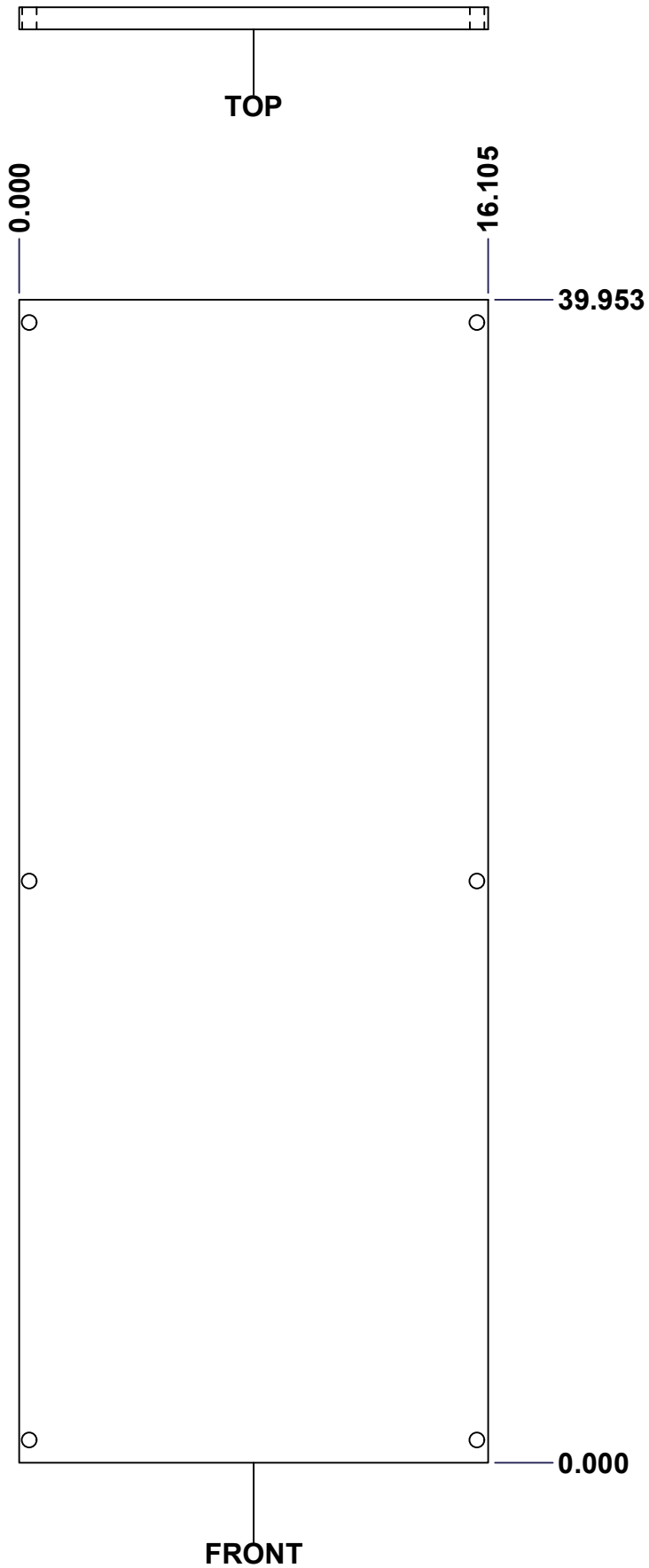


Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Brushed
Description 5500ESSDD 42" x 42"Bottom Insulation	Detail Rev.
Part Number Numéro Pièce <b>5500ESSDD424212THI-BT</b>	Rev. 18 <b>0</b> 20

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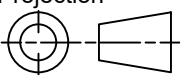
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Isometric View



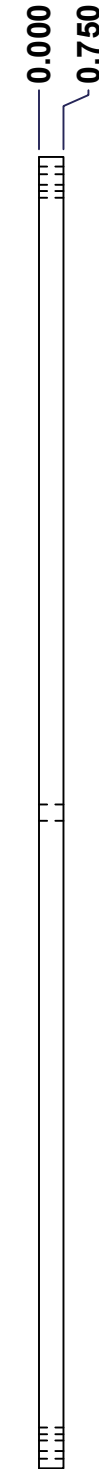
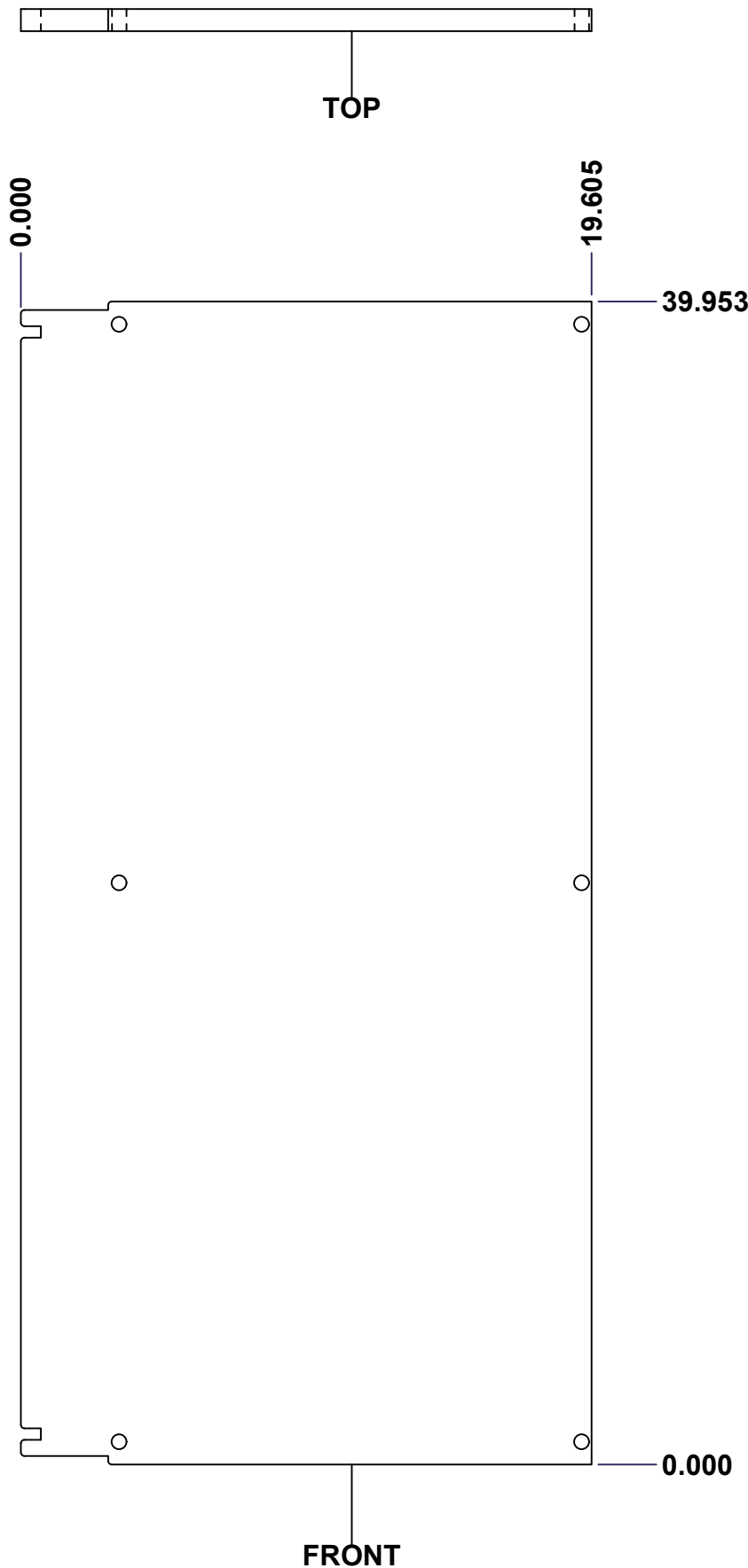
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5500ESSDD 42" x 42" Lock Door Insulation		Detail Rev.
Part Number / Numéro Pièce: 5500ESSDD424212TH-LD		Rev. 0

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No.	Revisions	Date	By/Par

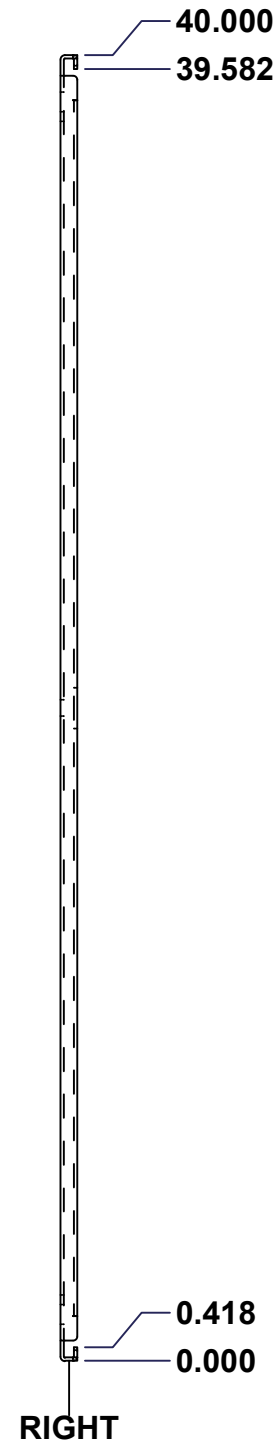
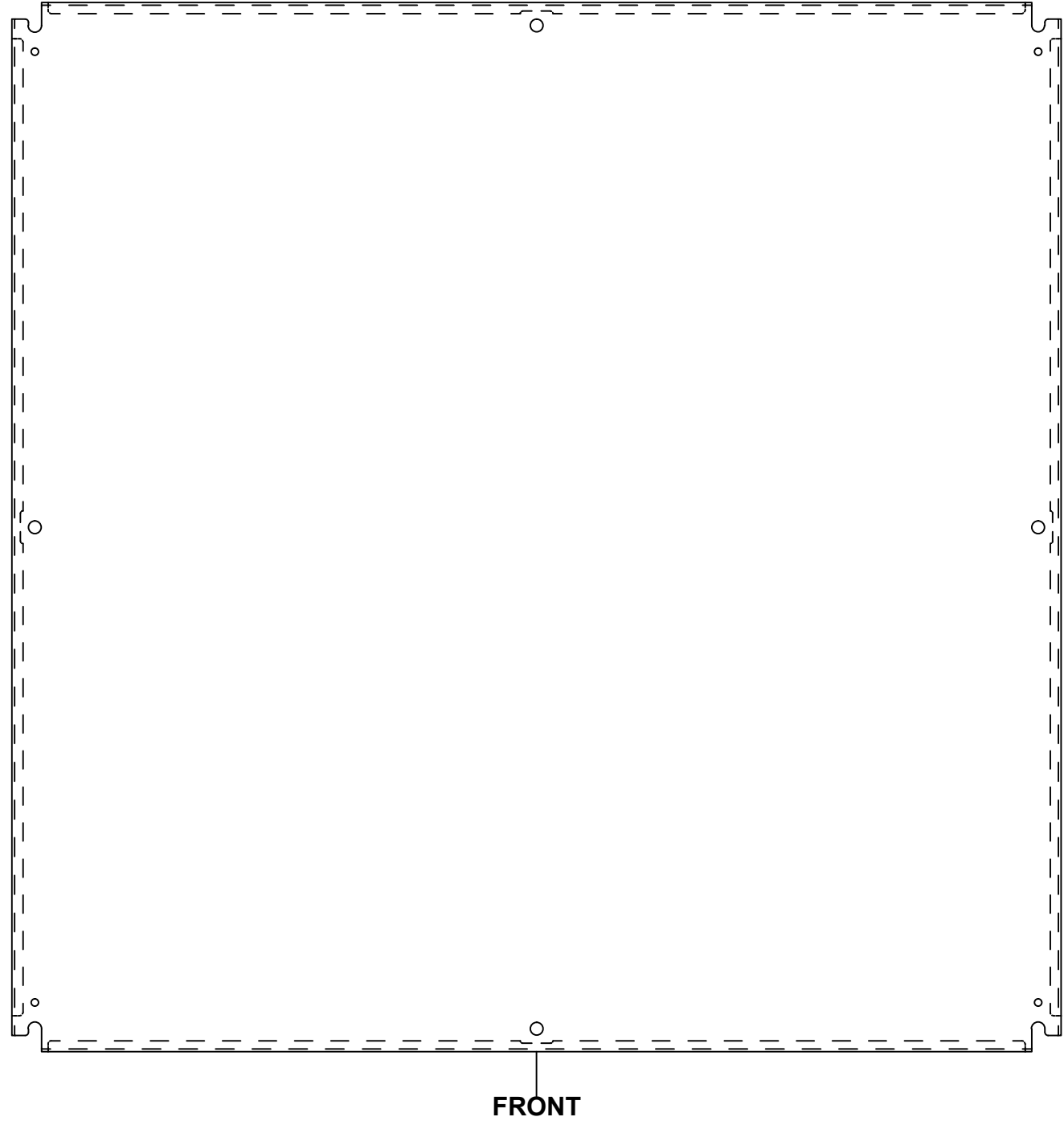
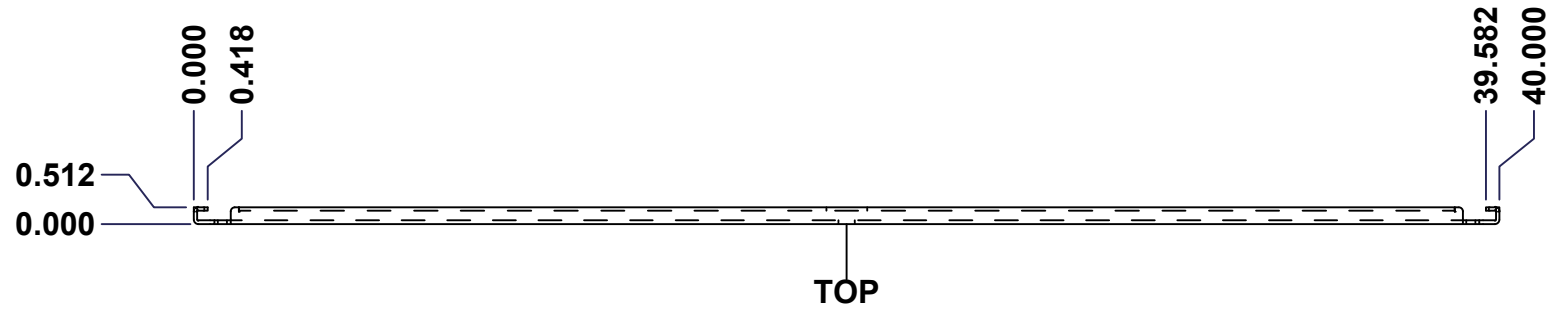
**Isometric View**

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5500ESSDD 42" x 42" Flange Door Insulation		
Part Number Numéro Pièce	Rev.	20
<b>5500ESSDD424212TH-FD</b>	<b>0</b>	20

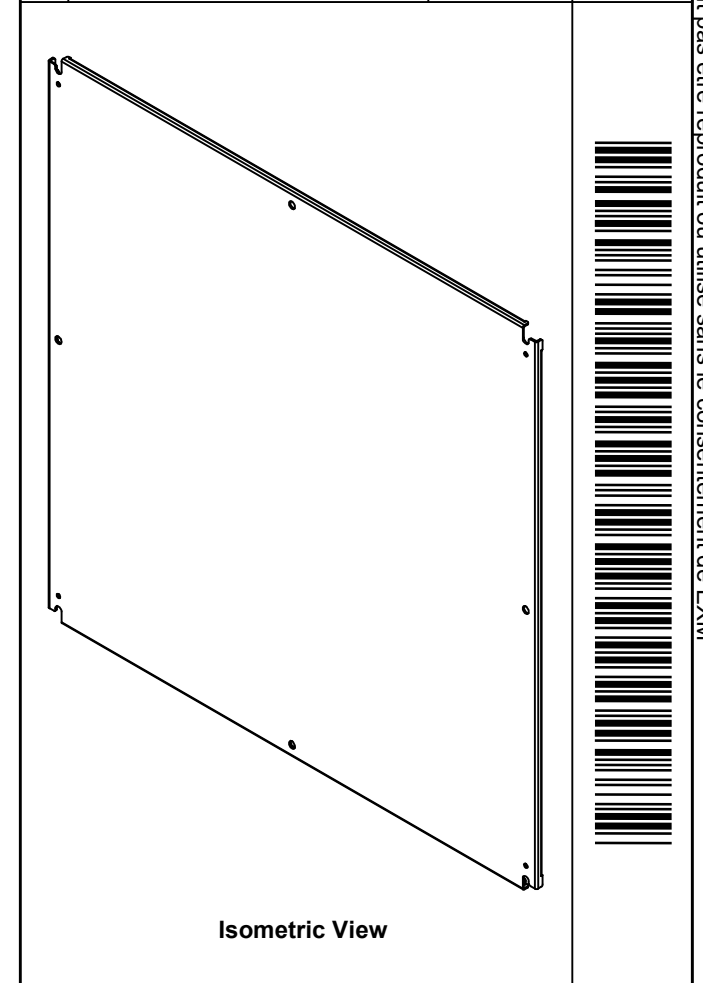
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No.	Revisions	Date	By/Par



<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	<p>Flatness Aplatissement Max 3.0mm</p>
	<p>Projection</p>
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
<b>881 SP4242G</b>	<b>0</b> 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4242G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

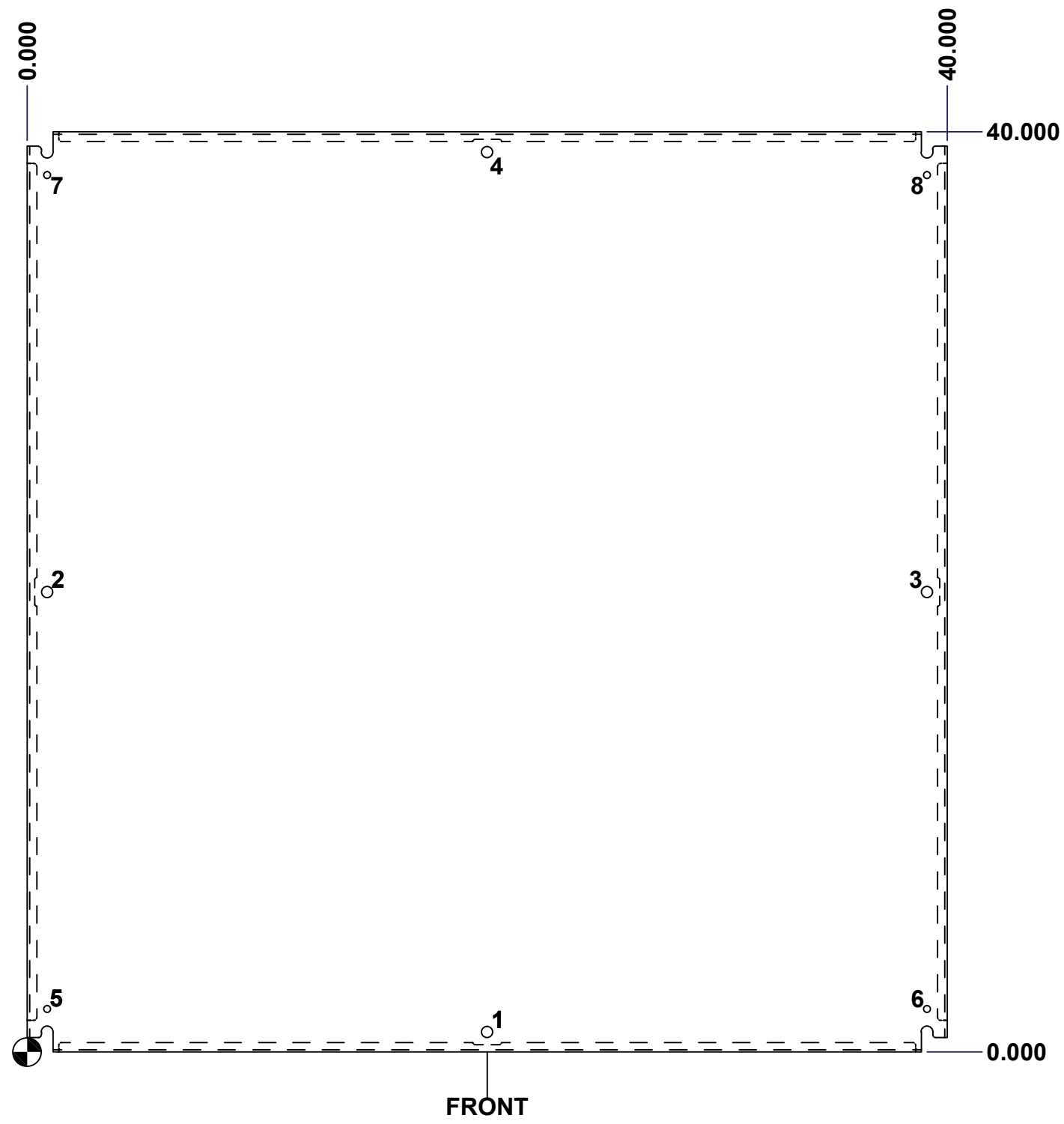
Parts List

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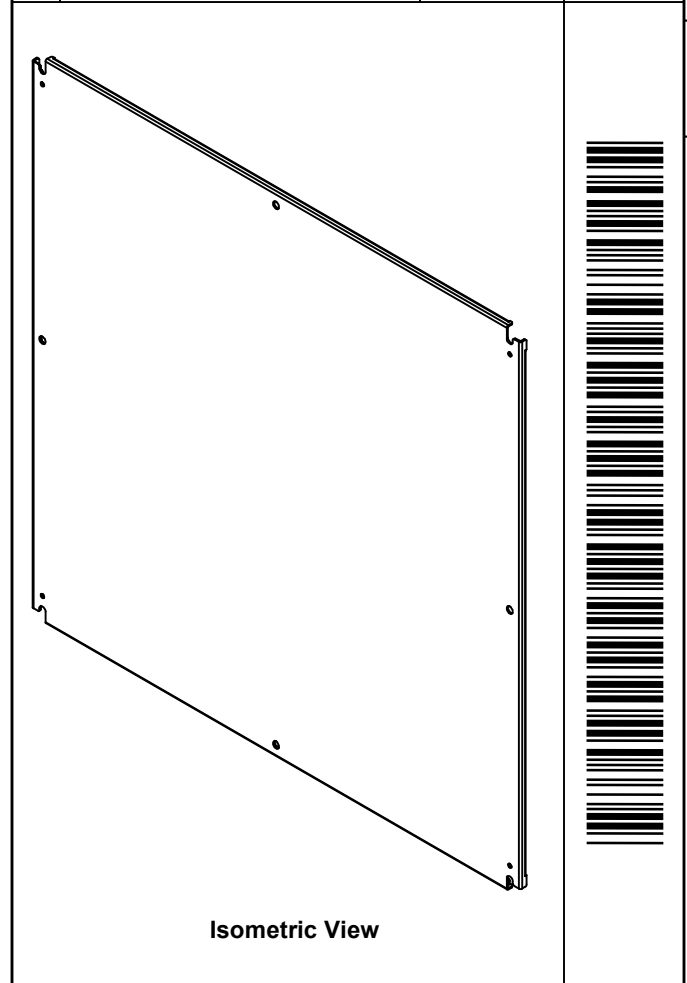
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
3	39.125	20.000	MTG STUD HOLE (RND Ø0.500)
4	20.000	39.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	39.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	38.125	GROUND HOLE (RND Ø0.290)
8	39.125	38.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP4242G	0	2