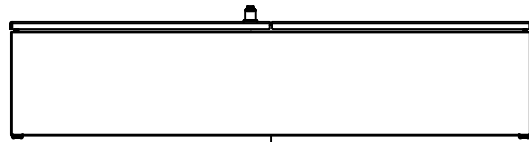
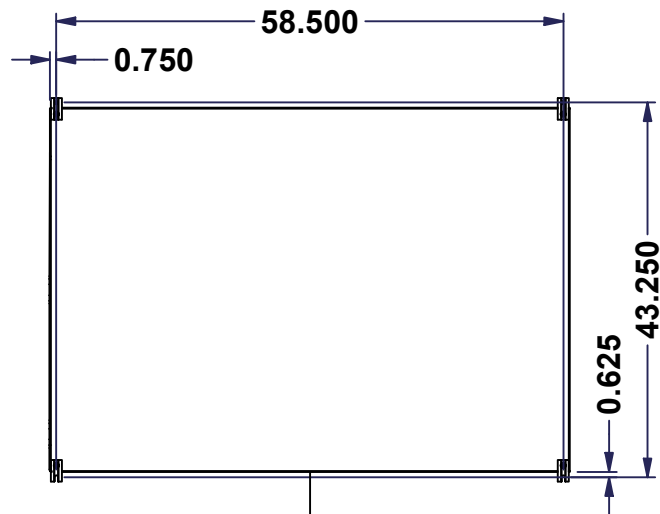


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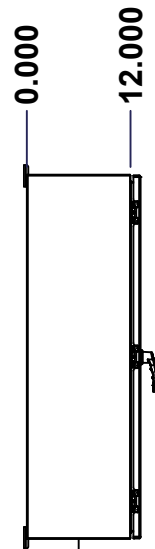
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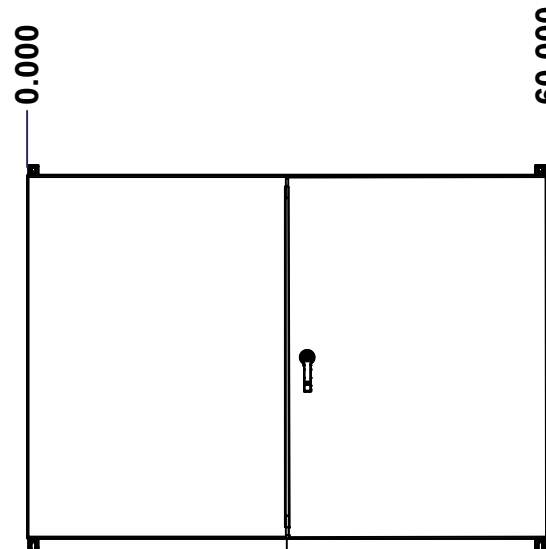
TOP



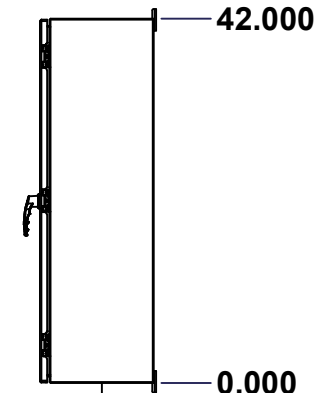
BACK



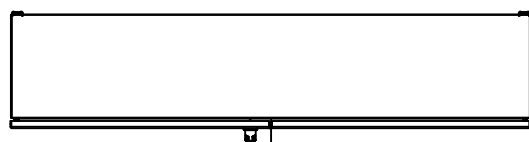
LEFT



FRONT



RIGHT

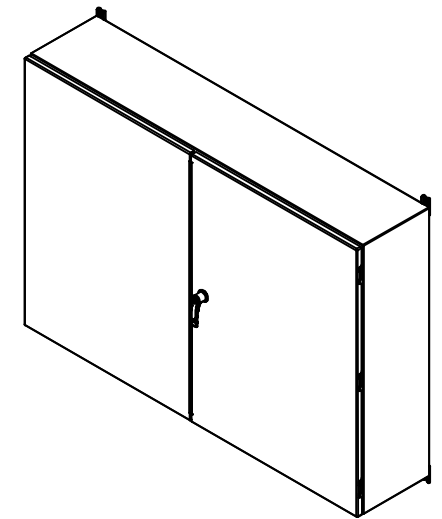


BOTTOM

**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View

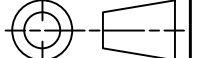


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date

Material Matière	14 Ga Stainless Steel 304 (1.7mm)
---------------------	-----------------------------------

Color Couleur	Unpainted	Finish Fini	Brushed
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Description	Detail Rev.
5500ESSDD 42" x 60" x 12" Assembly	

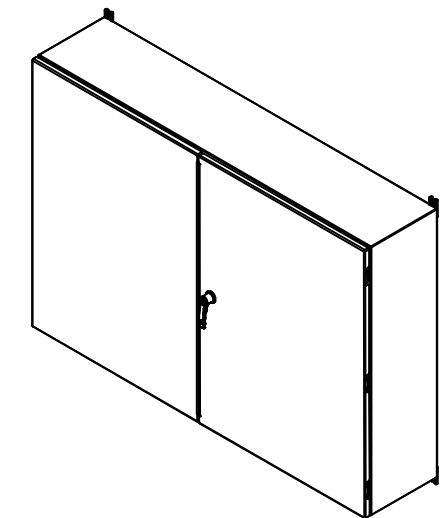
Part Number Numéro Pièce	Rev.	1
5500ESSDD426012TH	0	20

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Sold separately)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



Isometric View



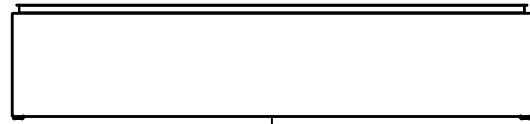
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP6042G	0	881 SP - Inner Panel
1	5500ESSDD426012THLD	0	5500ESSDD 42" x 60" Lock Door
1	5500ESSDD426012THFD	0	5500ESSDD 42" x 60" Flange Door
1	5500ESSDD426012THB	0	5500ESSDD 42" x 60" x 12" Body
6	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500ESSDD 42" x 60" x 12" Assembly		
Part Number Numéro Pièce	Rev.	2
<b>5500ESSDD426012TH</b>	<b>0</b>	20

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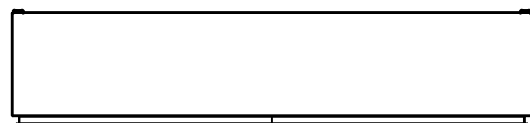
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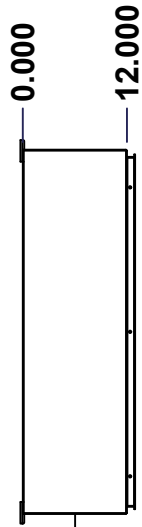
TOP



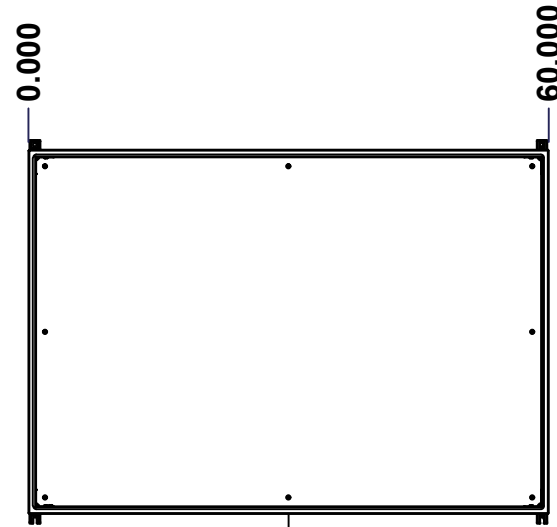
BACK



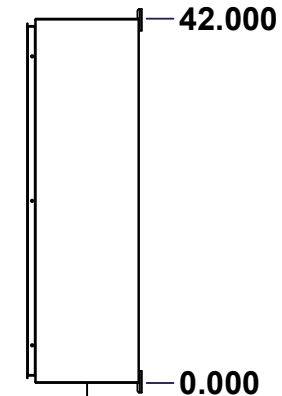
BOTTOM



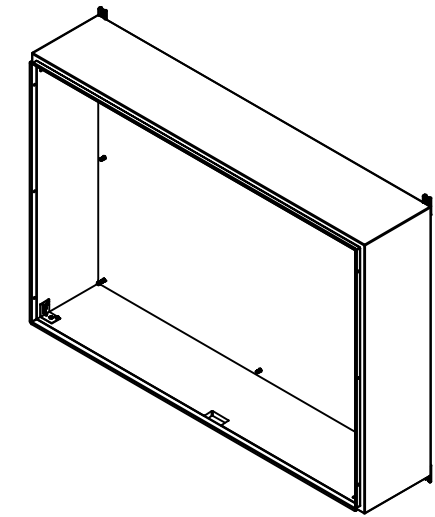
LEFT



FRONT




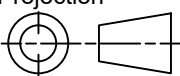
RIGHT



Isometric View



No.	Revisions	Date	By/Par

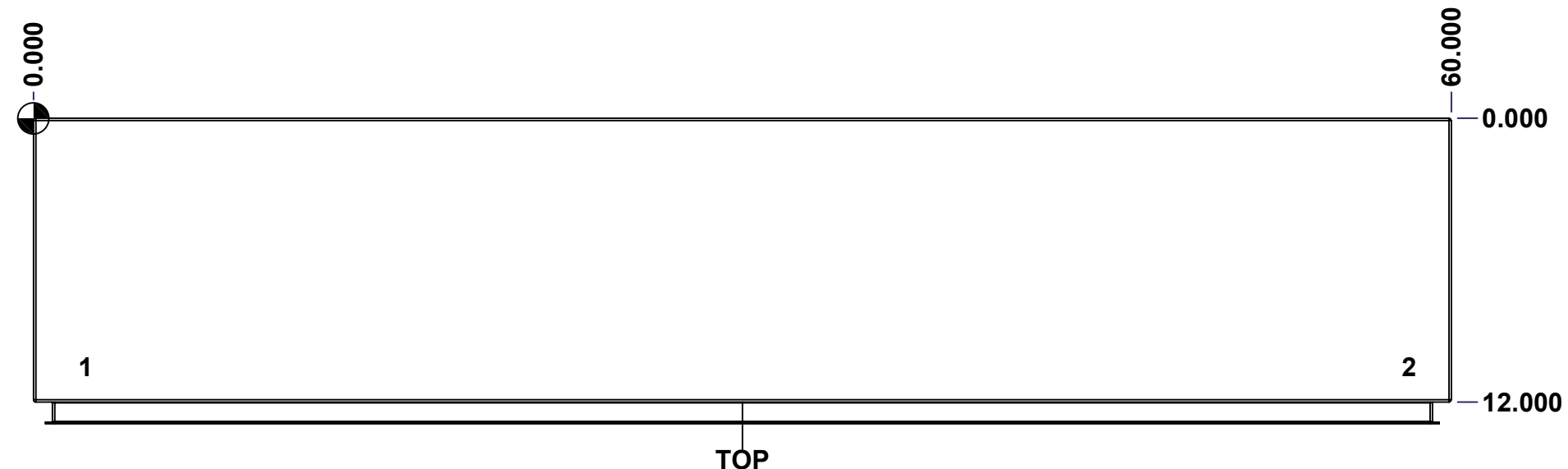
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500ESSDD 42" x 60" x 12" Body		
Part Number Numéro Pièce	Rev.	3
5500ESSDD426012THB	0	20

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	58.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5500ESSDD 42" x 60" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5500ESSDD426012THB</b>	<b>0</b> / 4
		20

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	58.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5500ESSDD 42" x 60" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5500ESSDD426012THB</b>	<b>0</b>
		5 20

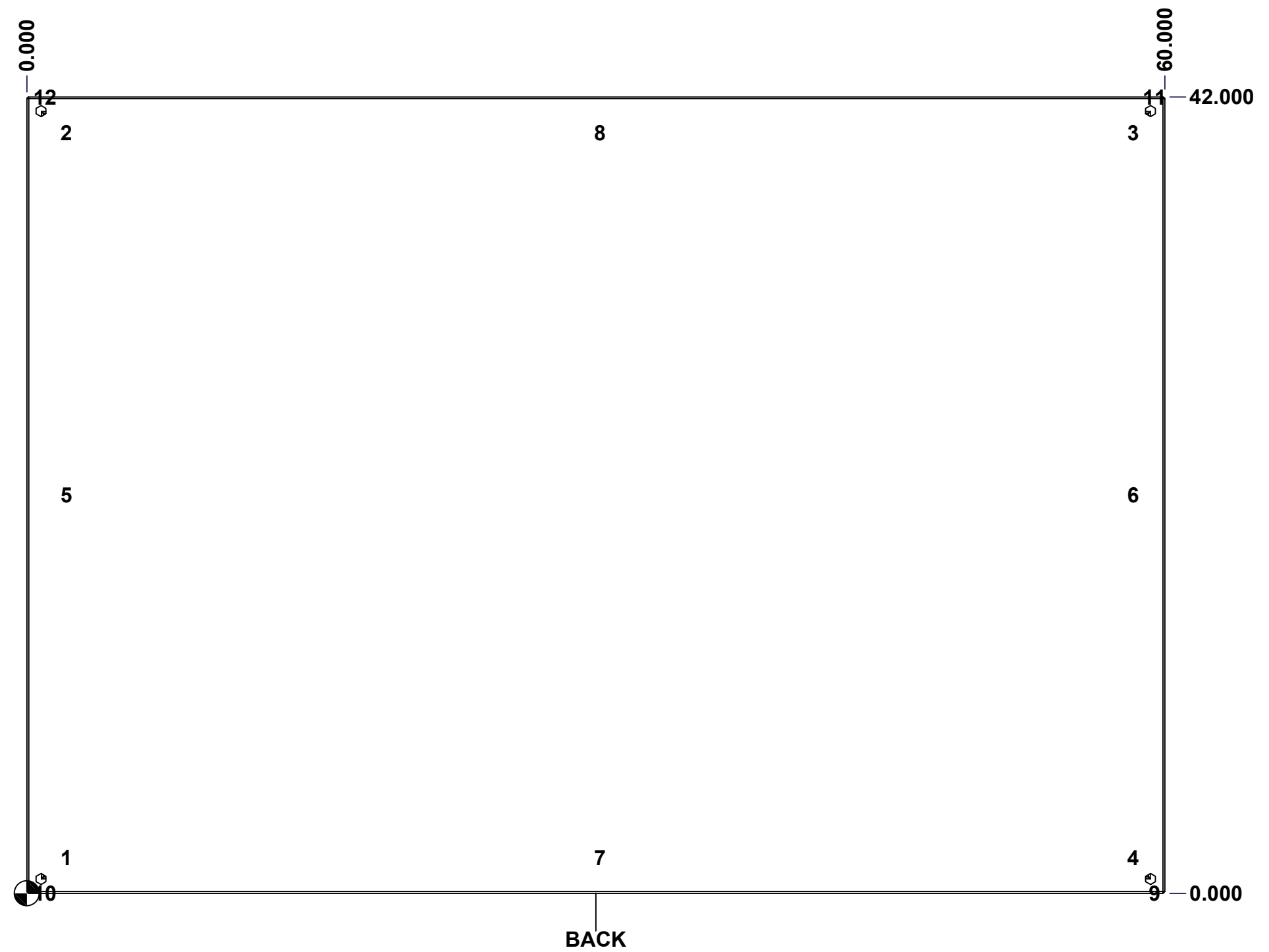
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	58.125	40.125	IP STUD M8 x 35mm (Inside)
4	58.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	58.125	21.000	IP STUD M8 x 35mm (Inside)
7	30.000	1.875	IP STUD M8 x 35mm (Inside)
8	30.000	40.125	IP STUD M8 x 35mm (Inside)
-----			
9	59.250	0.000	FOOT 885 ESMF4_OPEN
10	0.750	0.000	FOOT 885 ESMF4_OPEN
11	59.250	42.000	FOOT 885 ESMF4_CLOSE
12	0.750	42.000	FOOT 885 ESMF4_CLOSE

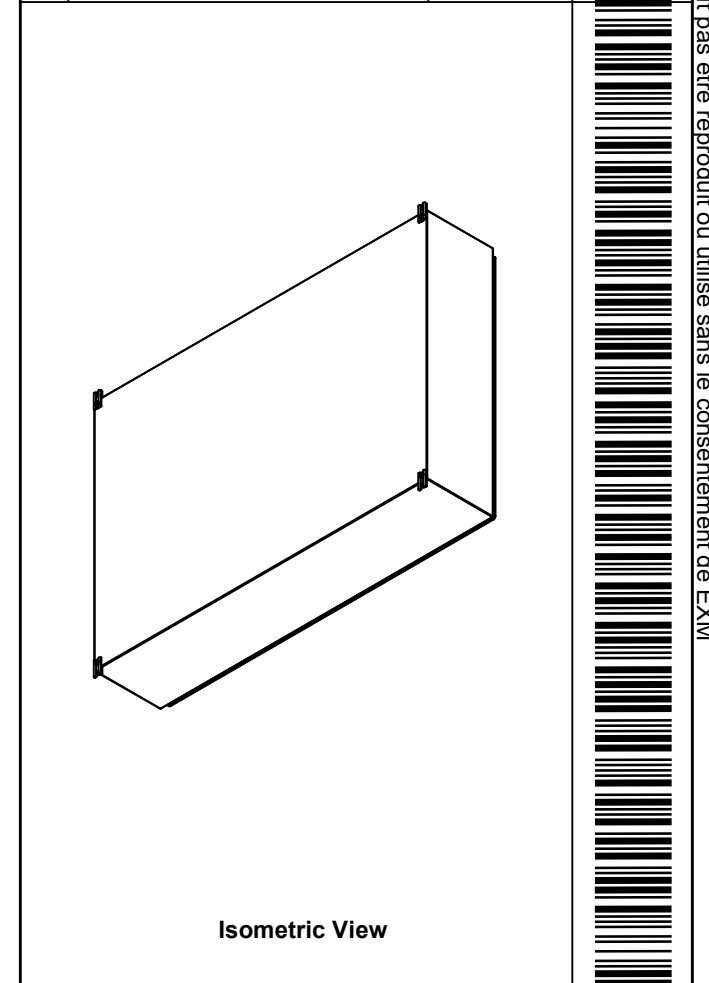


	Description	Status
	5500ESSDD 42" x 60" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5500ESSDD426012THB</b>	<b>0</b> / 6
		20

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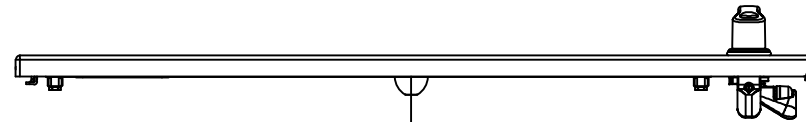


1	885 ESMF4	0	885 ESMF4 Mounting Foot Kit
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5500ESSDD426012THI-RS	0	5500ESSDD 42" x 60" Right Insulation
1	5500ESSDD426012THI-LS	0	5500ESSDD 42" x 60" Left Insulation
1	5500ESSDD426012THI-BT	0	5500ESSDD 42" x 60" Bottom Insulation
1	5500ESSDD426012THI-TP	0	5500ESSDD 42" x 60" Top Insulation
1	5500ESSDD426012THI-B	0	5500ESSDD 42" x 60" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5500ESSDD426012THB-P	0	5500ESSDD 42" x 60" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

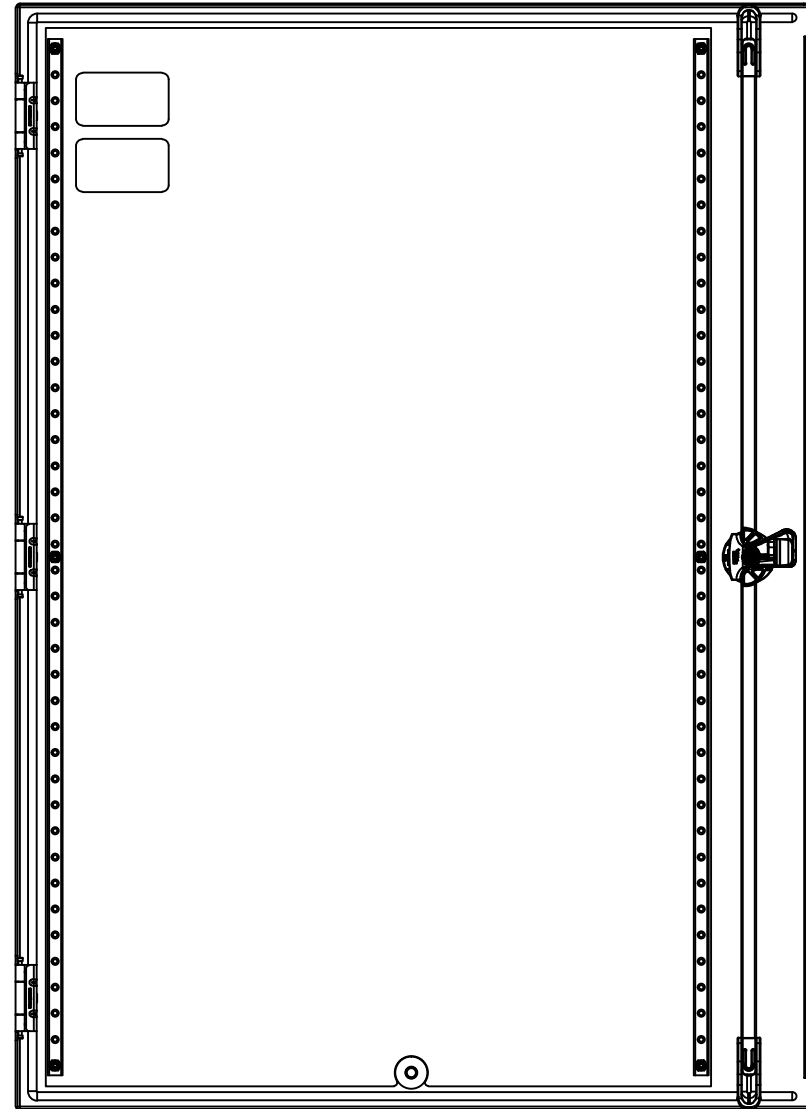
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)
Color Couleur	Unpainted
Finish Fini	Brushed
Description	Detail Rev.
5500ESSDD 42" x 60" x 12" Body	
Part Number Numéro Pièce	Rev. 7
<b>5500ESSDD426012THB</b>	<b>0</b> / 20

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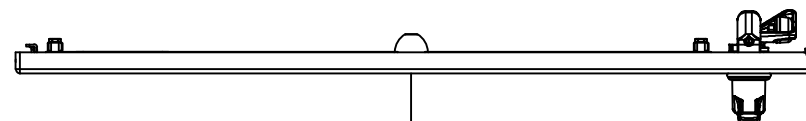
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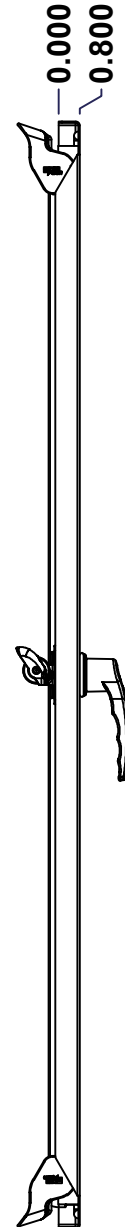
TOP



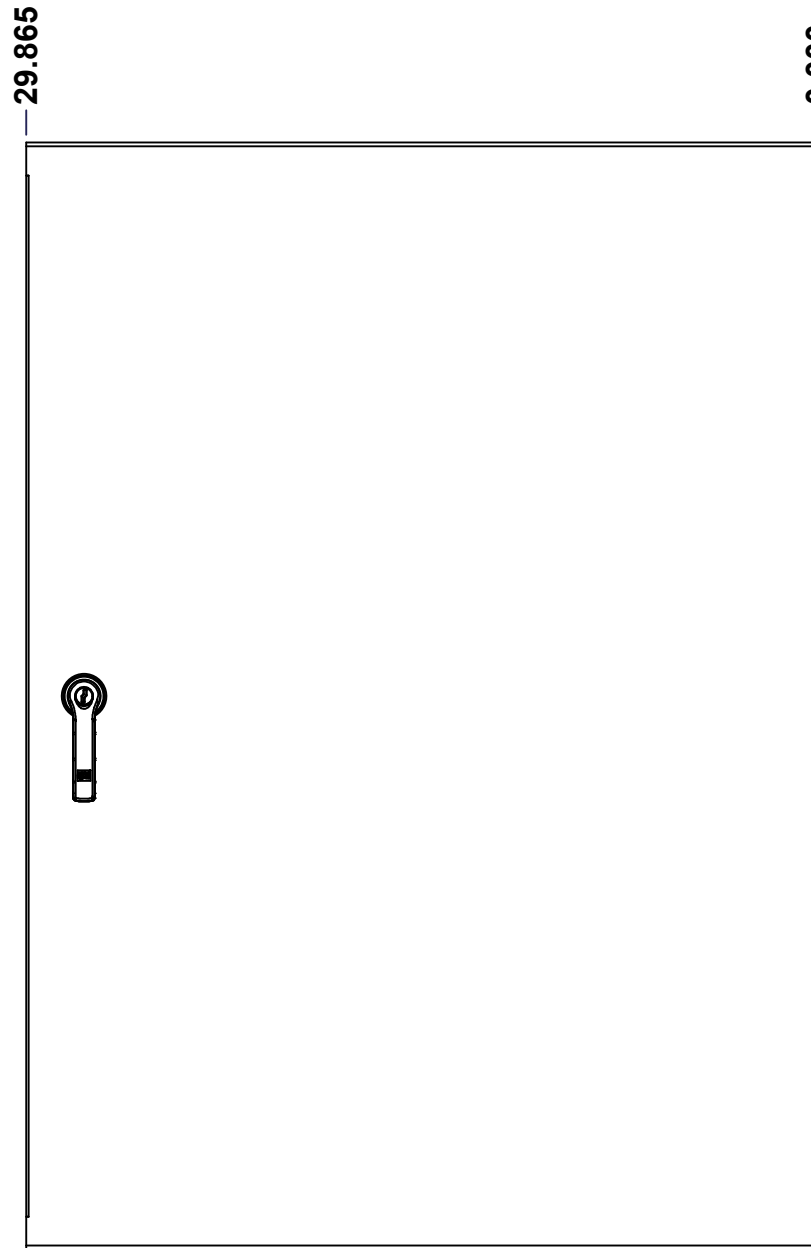
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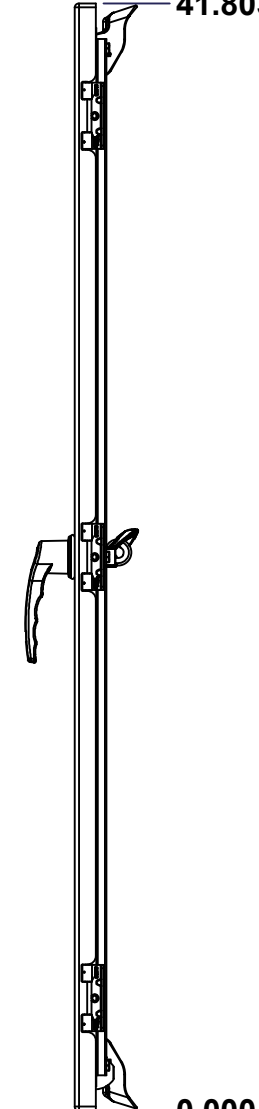
BOTTOM



LEFT

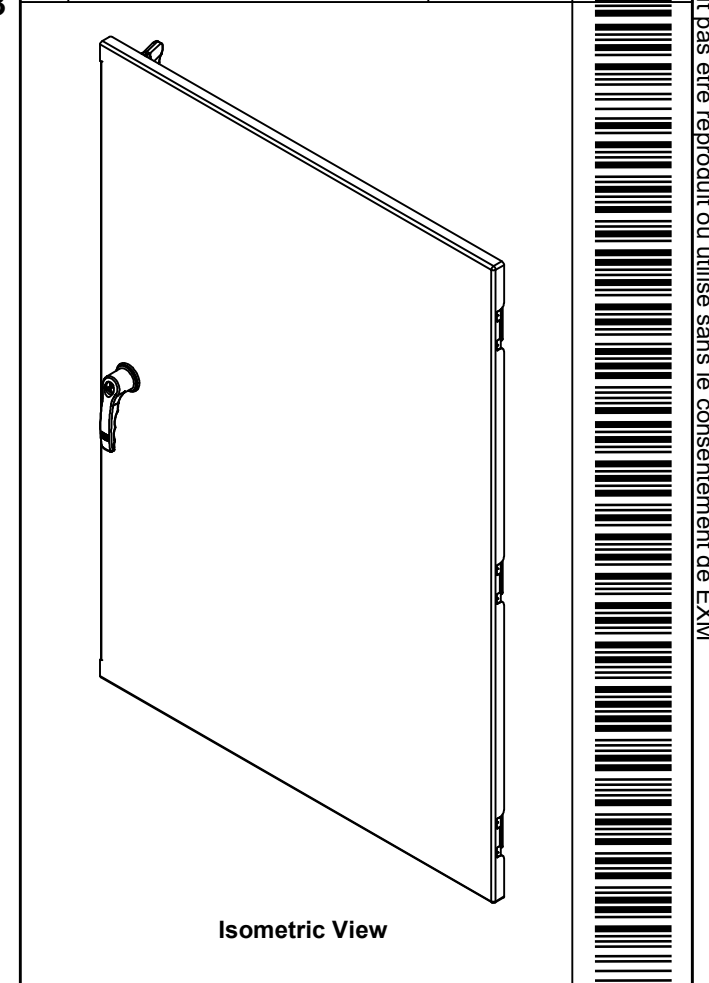


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



		Flatness / Aplatissement Max 3.0mm Projection	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 03-Dec-24	
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)			
Color / Couleur: Unpainted		Finish / Fini: Brushed	
Description: 5500ESSDD 42" x 60" Lock Door			Detail Rev.
Part Number / Numéro Pièce: 5500ESSDD426012THLD		Rev. 0	8 / 20

SEE BILL OF MATERIAL ON LAST PAGE

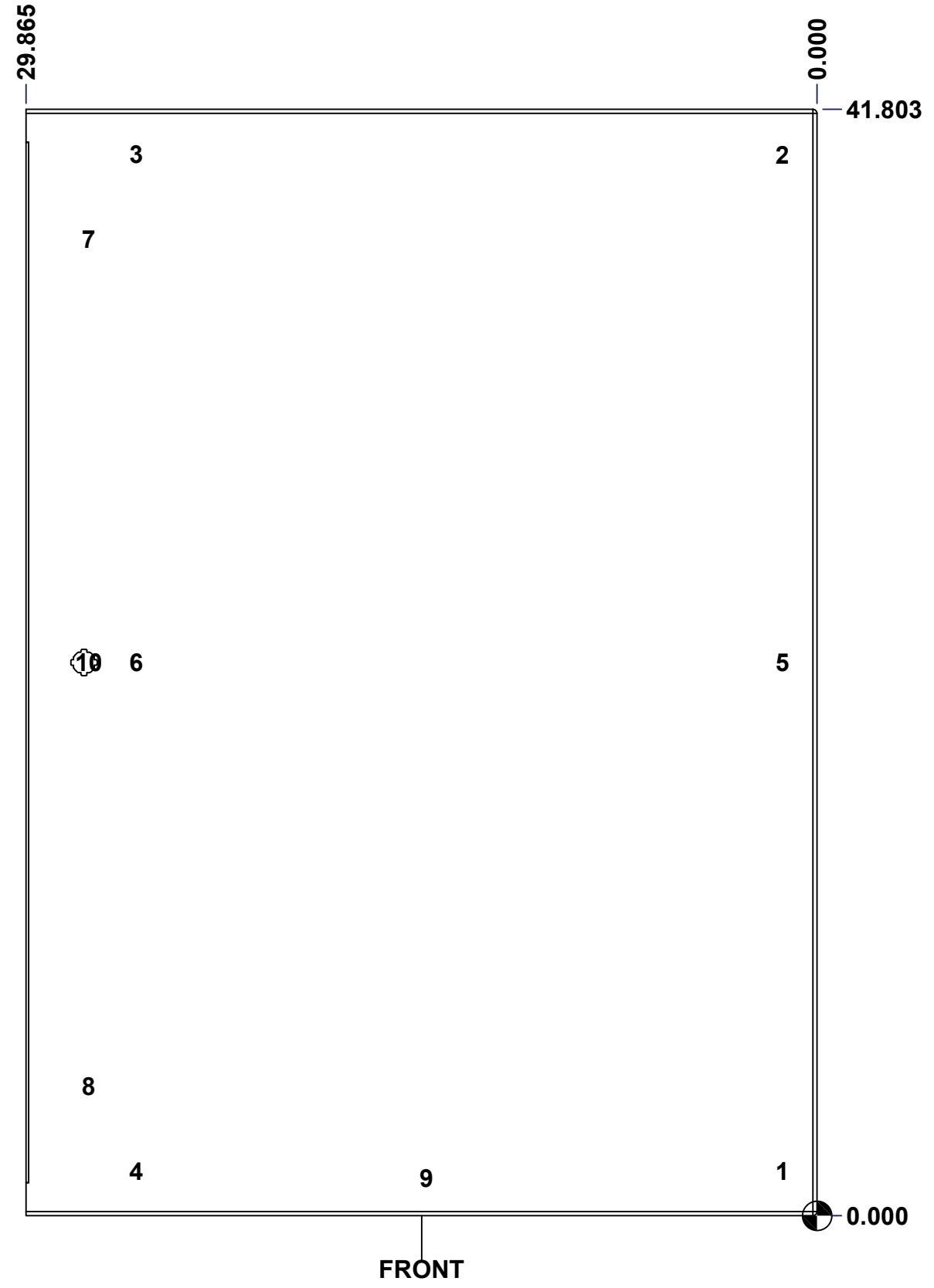
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	25.870	40.094	STUD M6 x 18mm (Inside)
4	25.870	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	25.870	20.902	STUD M6 x 18mm (Inside)
7	27.678	36.896	CLOSING BAR STUD (Inside)
8	27.678	4.907	CLOSING BAR STUD (Inside)
9	14.933	1.435	STUD M6 x 18mm (Inside)
-----			
10	27.678	20.902	HANDLE 885 ESL2A-LSS @ 0.0°



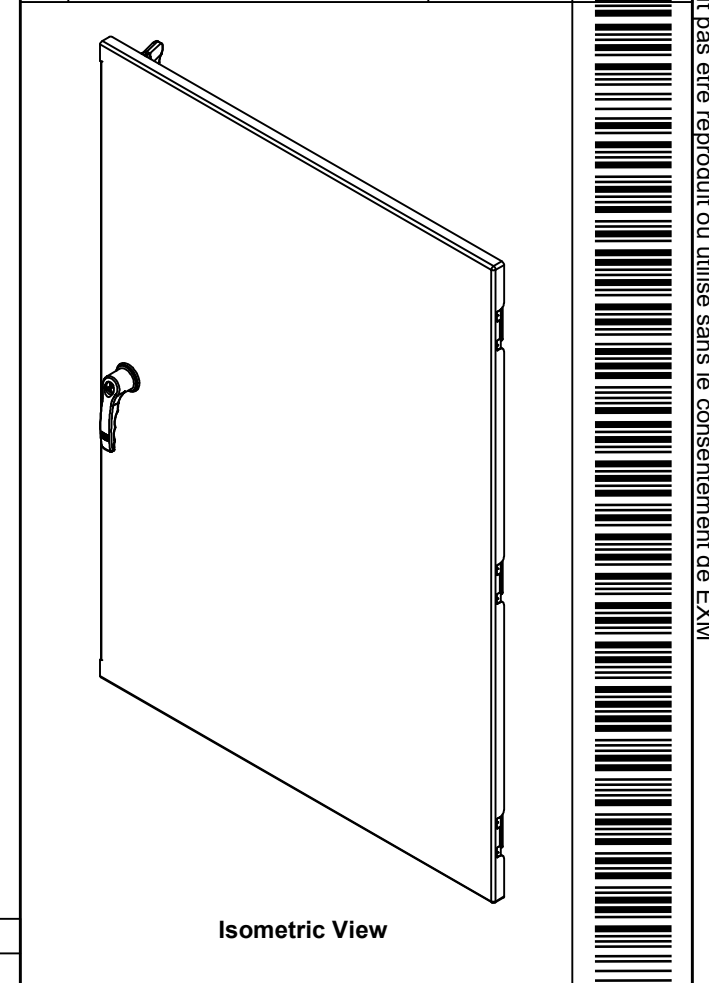
FRONT

	Description	Status
	5500ESSDD 42" x 60" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5500ESSDD426012THLD</b>	<b>0</b>
		9
		20

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No.	Revisions	Date	By/Par

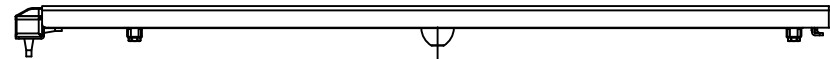


6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5500ESSDD426012THI-LD	0	5500ESSDD 42" x 60" Lock Door Insulation
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-42	0	5412 ES - Closing Bar
1	STK-A-50535	15	5412 ES Handle Cam Assembly (Left Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
7	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
1	5500ESSDD426012THLD-G	0	5500ESSDD 42" x 60" Lock Door Gasket
1	5500ESSDD426012THLD-P	0	5500ESSDD 42" x 60" Lock Door
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

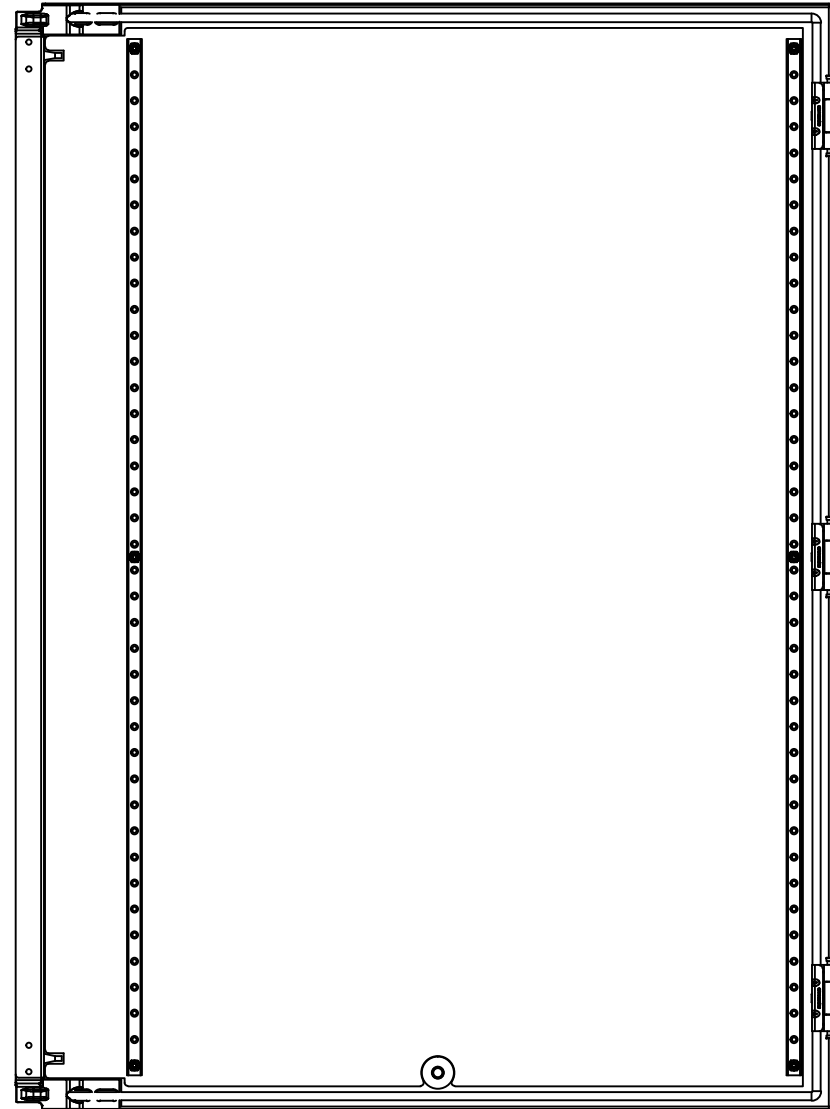
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500ESSDD 42" x 60" Lock Door		
Part Number Numéro Pièce	Rev. 0	10 20
<b>5500ESSDD426012THLD</b>		

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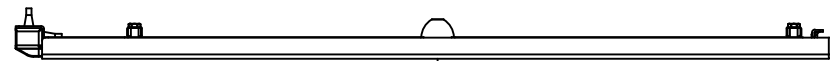
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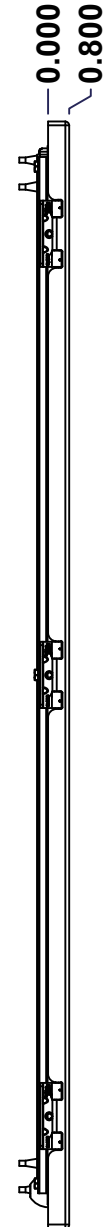
TOP



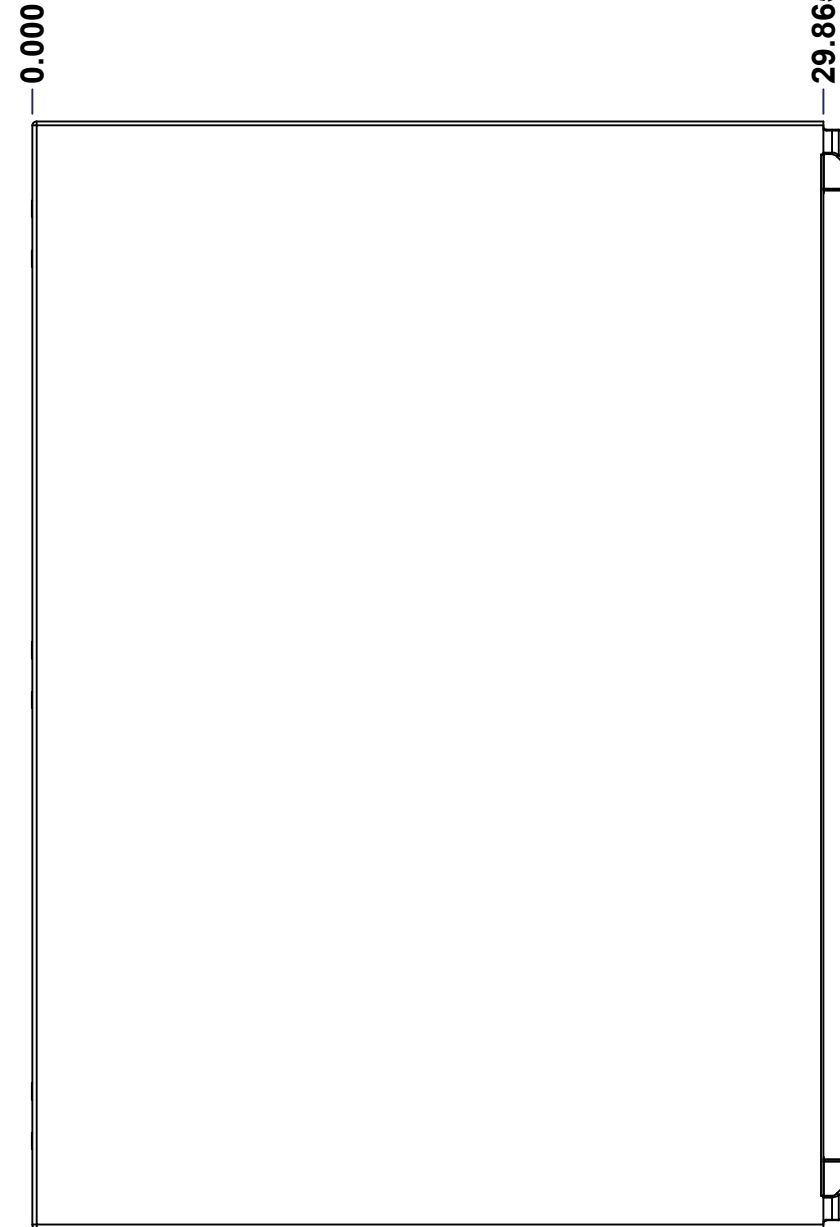
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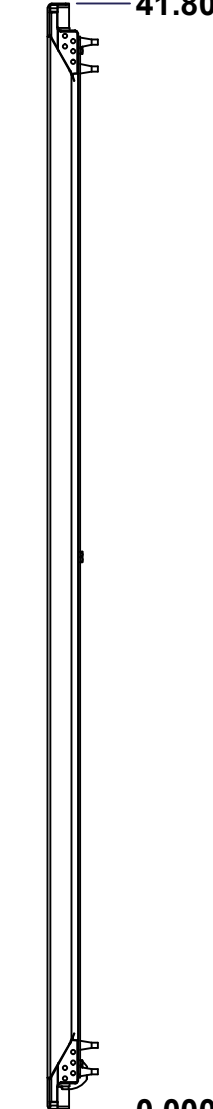
BOTTOM



LEFT

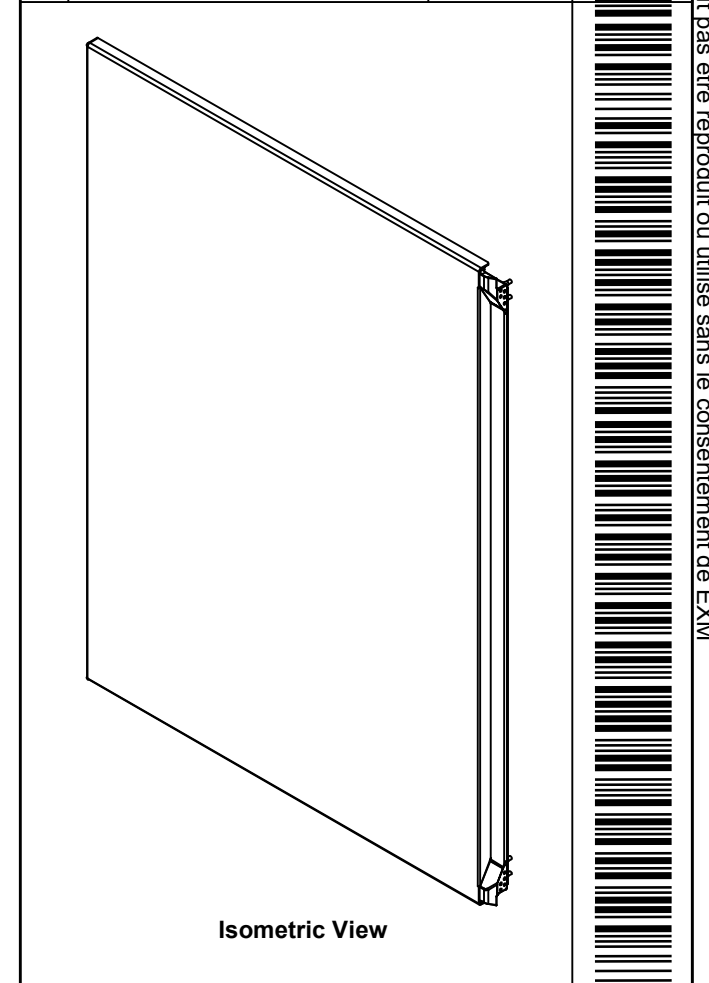


FRONT



RIGHT

No.	Revisions	Date	By/Par



Flatness / Aplatissement: Max 3.0mm  
 Projection:

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 03-Dec-24
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5500ESSDD 42" x 60" Flange Door	
Part Number / Numéro Pièce: 5500ESSDD426012THFD	Rev. 11 / 20

SEE BILL OF MATERIAL ON LAST PAGE

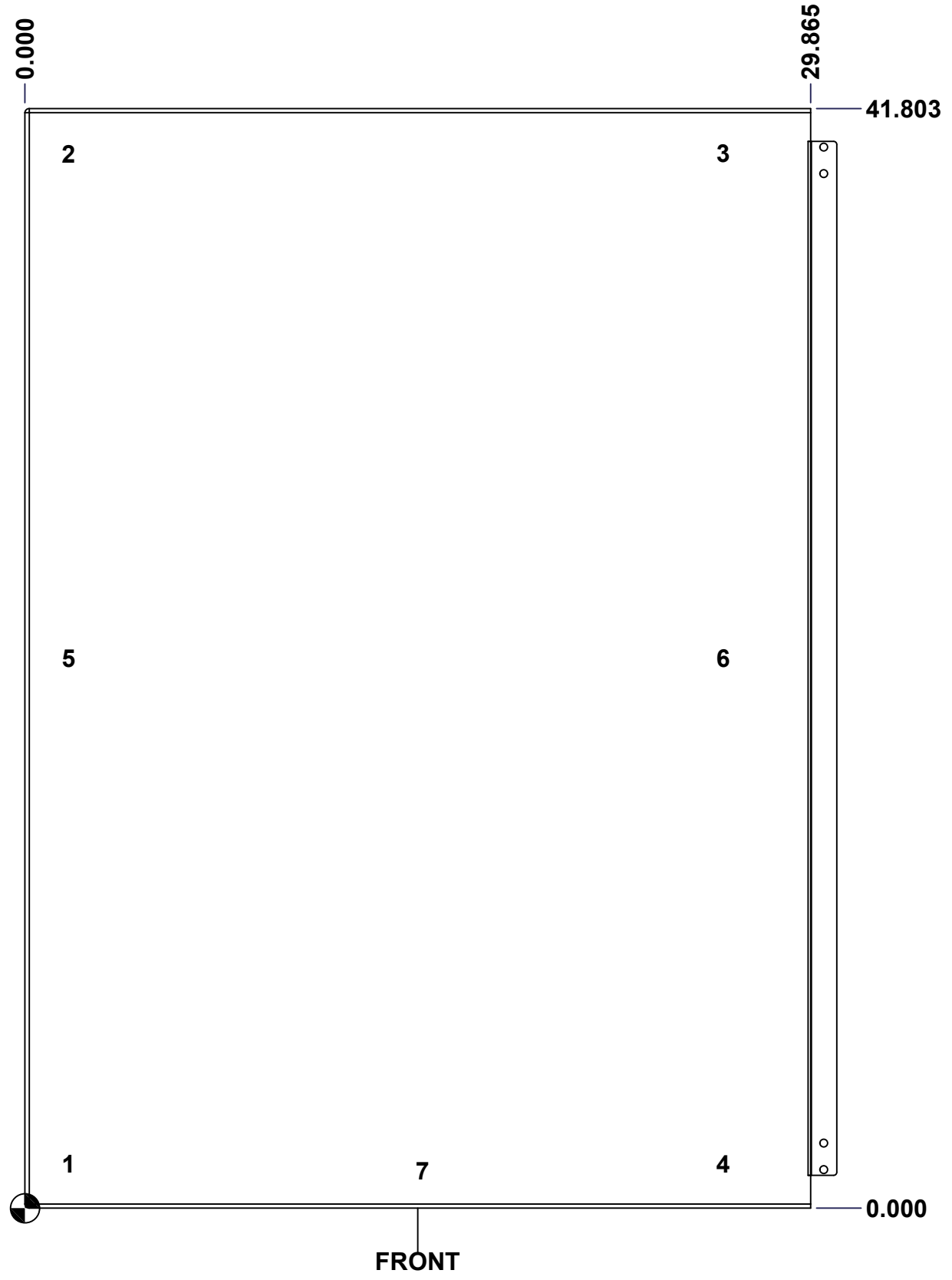
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	26.370	40.094	STUD M6 x 18mm (Inside)
4	26.370	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	26.370	20.902	STUD M6 x 18mm (Inside)
7	14.933	1.435	STUD M6 x 18mm (Inside)



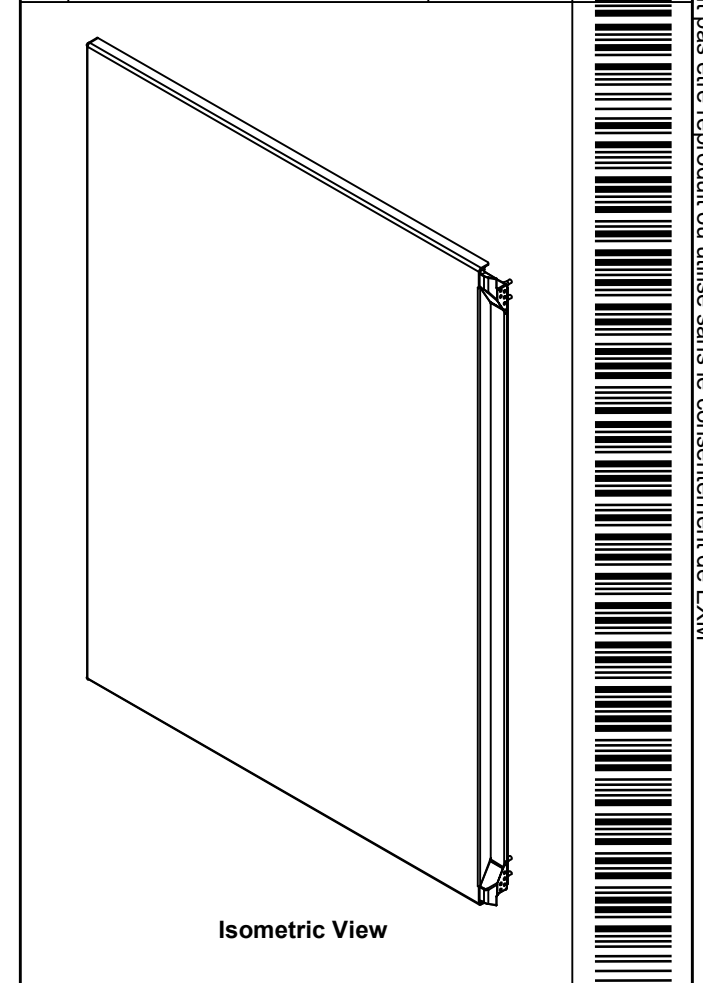
FRONT

	Description	Status
	5500ESSDD 42" x 60" Flange Door	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5500ESSDD426012THFD</b>	<b>0</b>
		12
		20

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No.	Revisions	Date	By/Par

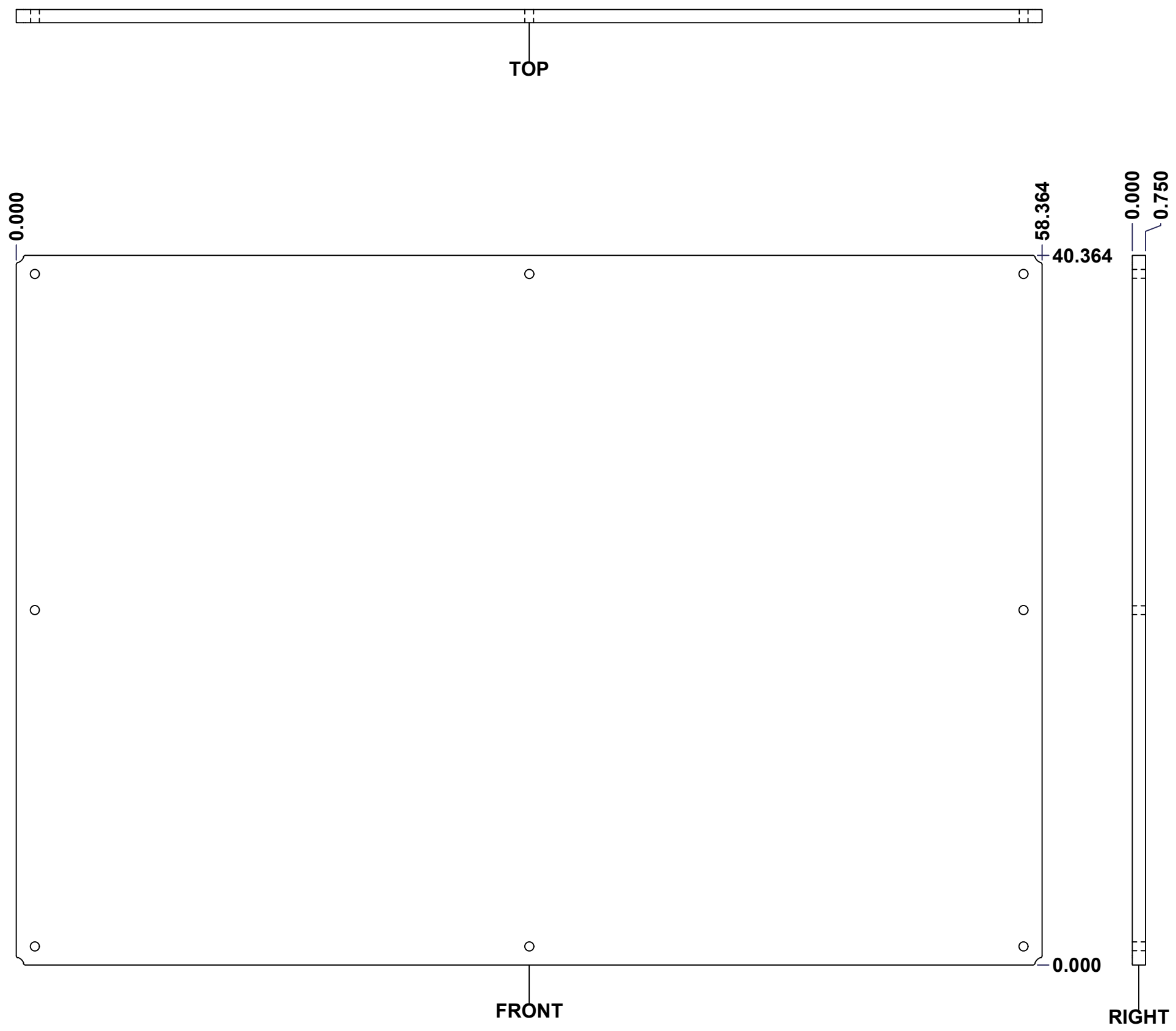


6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
1	5500ESSDD426012THI-F D	0	5500ESSDD 42" x 60" Flange Door Insulation
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
7	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	STK-G-03200	8	5500 ESDD Lower Flange Door Gasket
1	STK-G-03100	8	5500 ESDD Upper Flange Door Gasket
1	5500ESSDD426012THFD-G	0	5500ESSDD 42" x 60" Flange Door Gasket
1	5500ESSDD426012THFD-P	0	5500ESSDD 42" x 60" Flange Door Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 5500ESSDD 42" x 60" Flange Door		Detail Rev.
Part Number Numéro Pièce <b>5500ESSDD426012THFD</b>		Rev. 13 <b>0</b> 20

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No.	Revisions	Date	By/Par

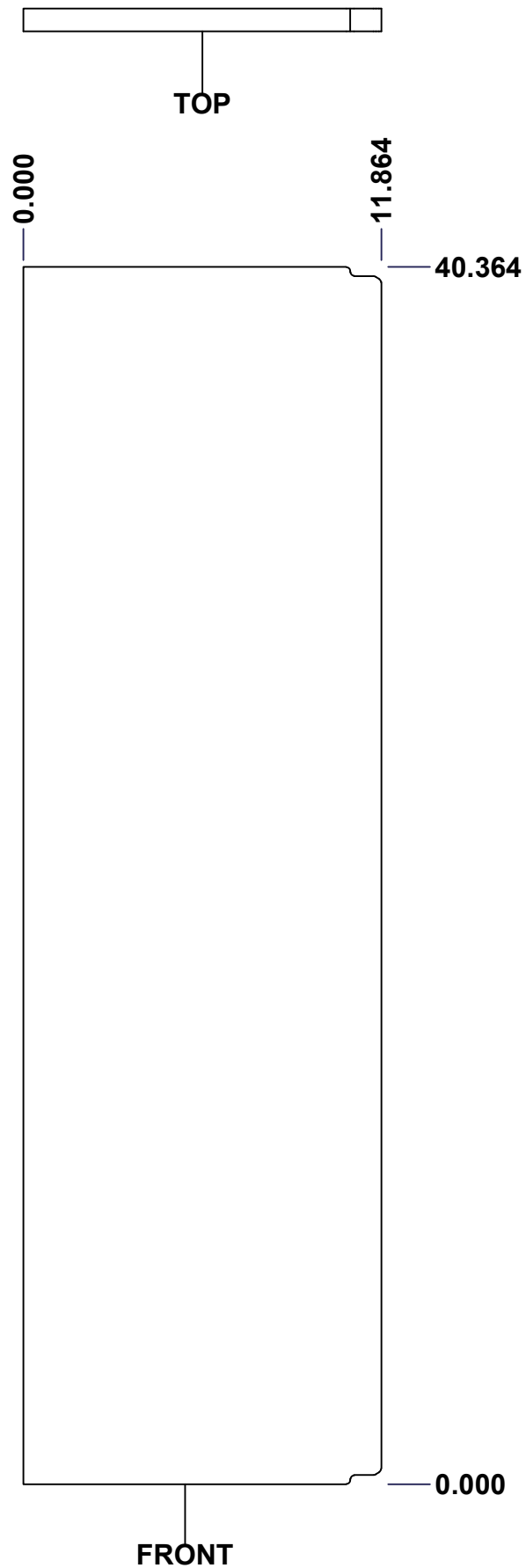
**Isometric View**

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière: Polyisocyanurate			
Color Couleur: Aluminum	Finish Fini: N/A		
Description 5500ESSDD 42" x 60" Back Insulation			Detail Rev.
Part Number Numéro Pièce: <b>5500ESSDD426012THI-B</b>		Rev. <b>0</b>	14 20

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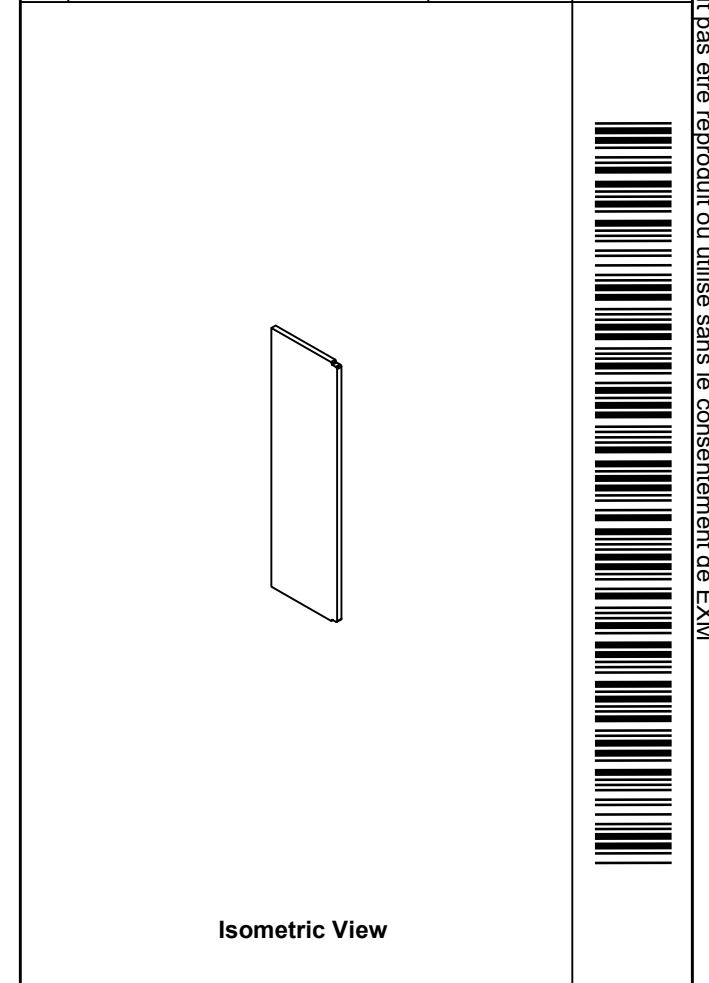


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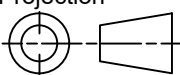
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No.	Revisions	Date	By/Par



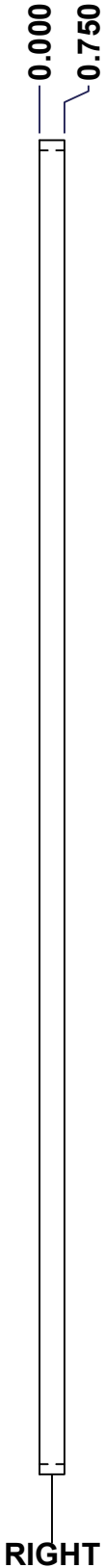
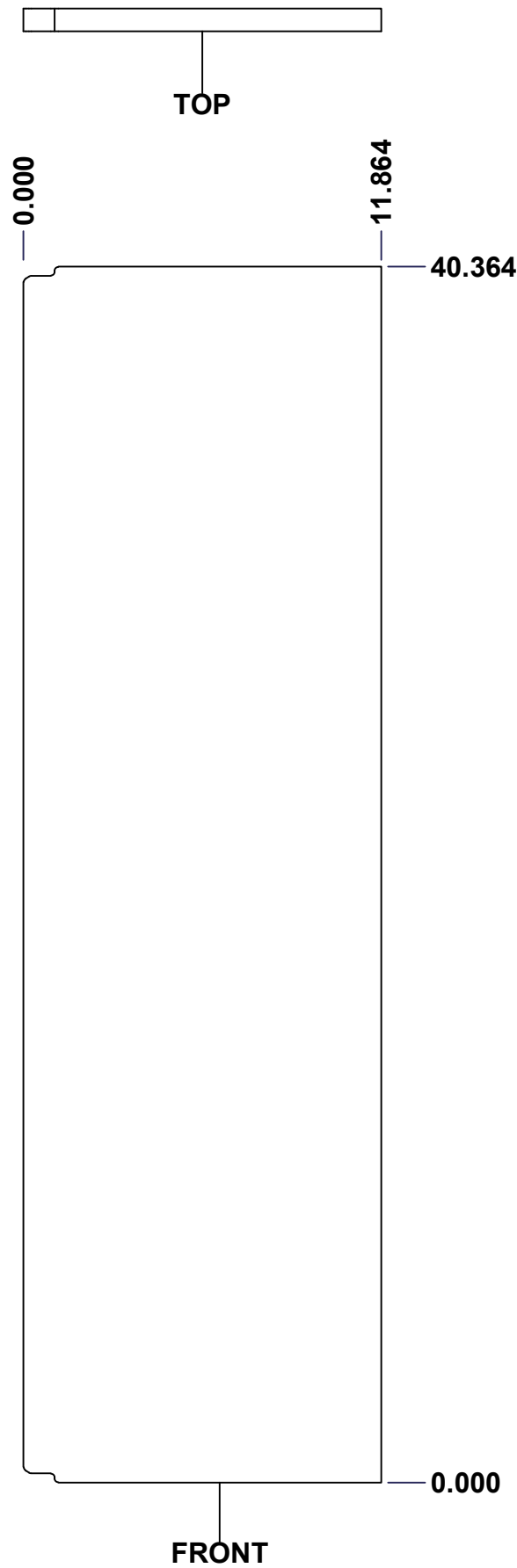
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5500ESSDD 42" x 60" Left Insulation		Detail Rev.
Part Number / Numéro Pièce: 5500ESSDD426012TH-LS		Rev. 15 0 20

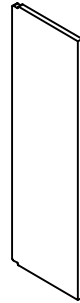
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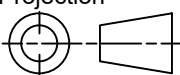


No.	Revisions	Date	By/Par



**Isometric View**

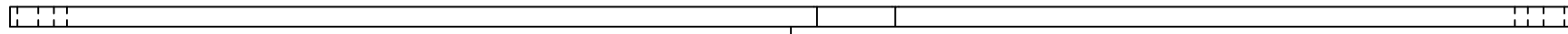


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5500ESSDD 42" x 60" Right Insulation		Detail Rev.
Part Number / Numéro Pièce: 5500ESSDD426012THI-RS		Rev. 0 / 16 / 20

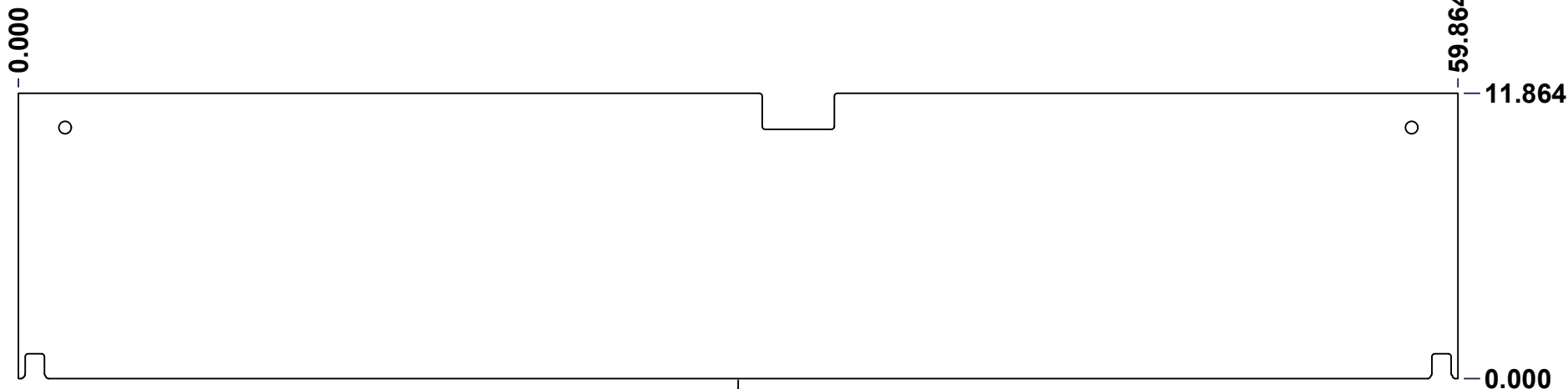
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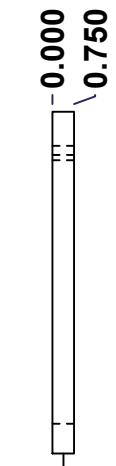
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TOP

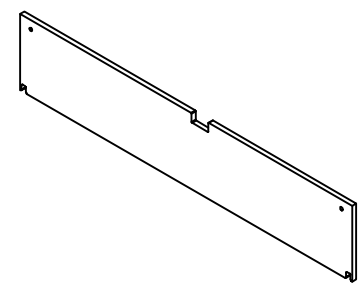


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement  
Max 3.0mm  
Projection

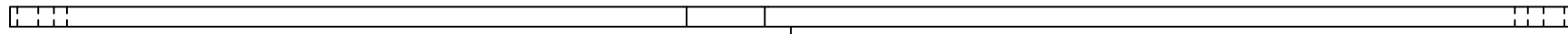
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Brushed
Description 5500ESSDD 42" x 60"Top Insulation	Detail Rev.
Part Number Numéro Pièce <b>5500ESSDD426012THI-TP</b>	Rev. <b>0</b>

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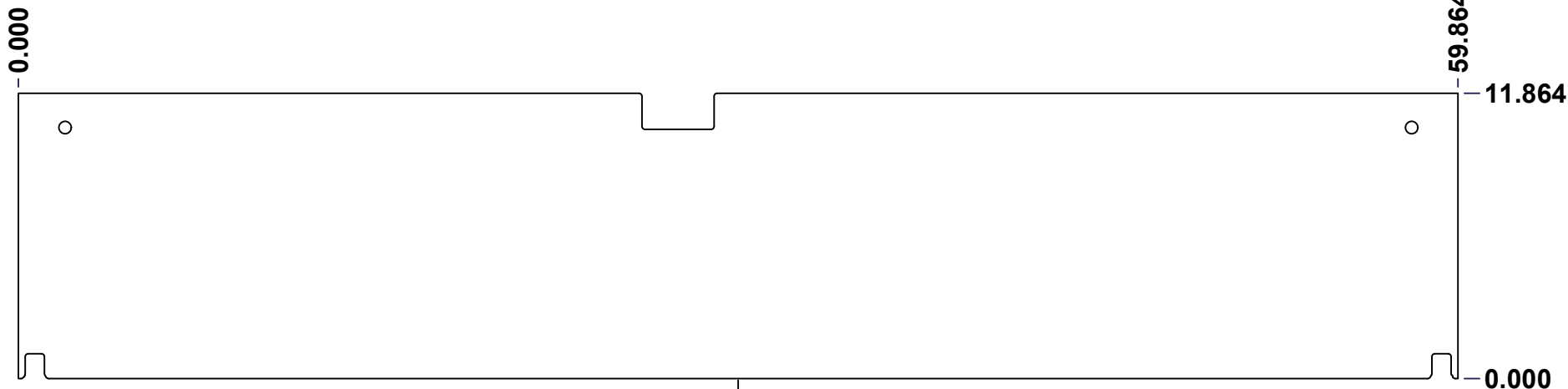
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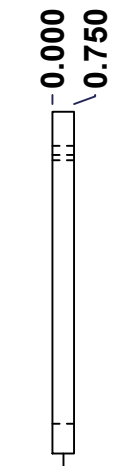
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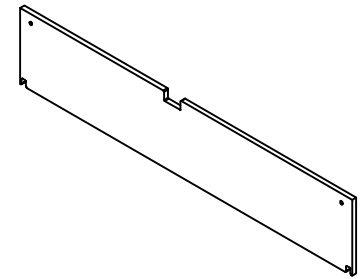
TOP



FRONT





RIGHT



Isometric View



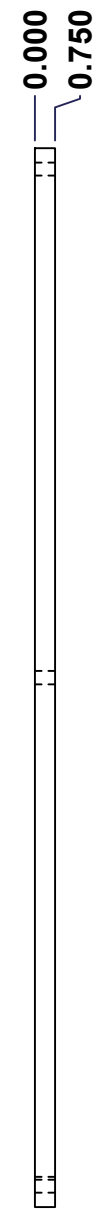
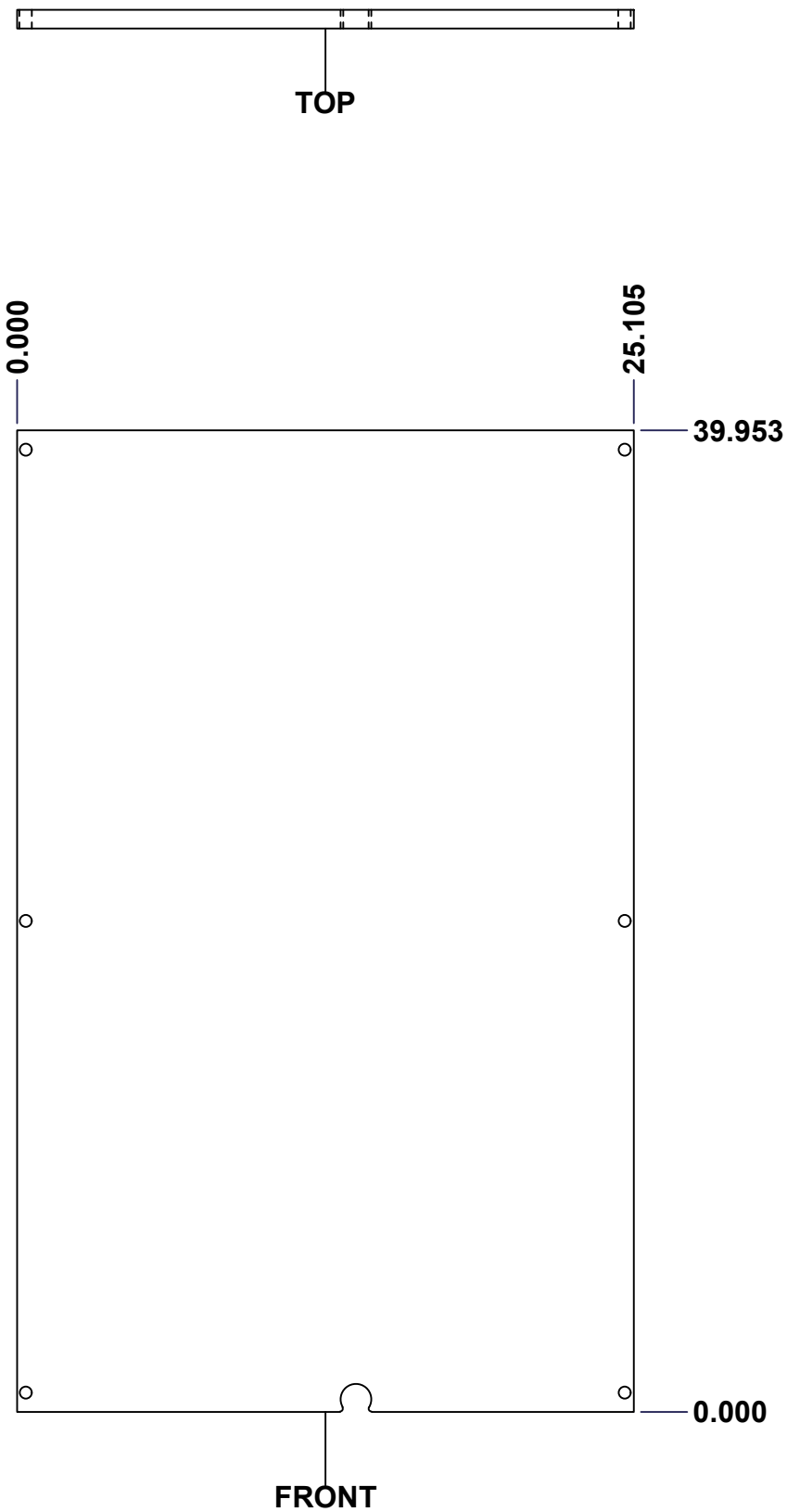
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 4/3/2024
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini Brushed	
Description 5500ESSDD 42" x 60"Bottom Insulation		Detail Rev.
Part Number Numéro Pièce <b>5500ESSDD426012THI-BT</b>		Rev. 18 <b>0</b> / 20

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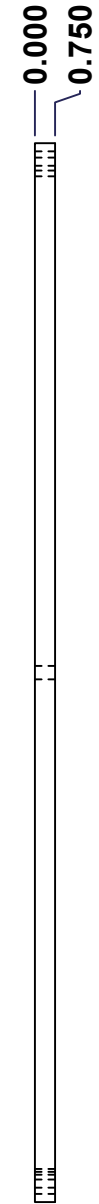
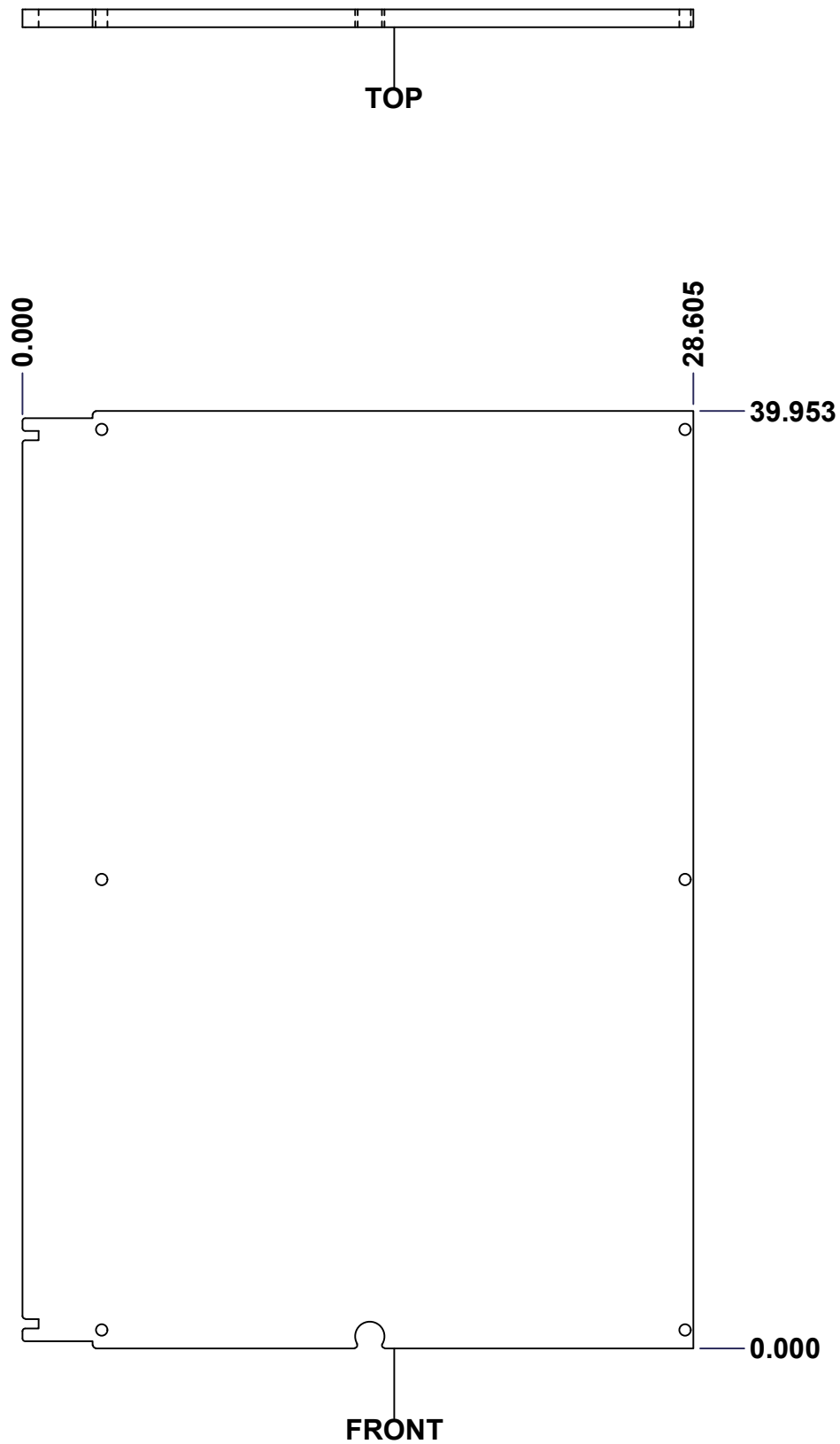
**Isometric View**

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5500ESSDD 42" x 60" Lock Door Insulation			
Part Number Numéro Pièce		Rev.	
5500ESSDD426012TH-LD		0	19 20

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Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5500ESSDD 42" x 60" Flange Door Insulation		
Part Number Numéro Pièce	Rev.	20
<b>5500ESSDD426012THI-FD</b>	<b>0</b>	20

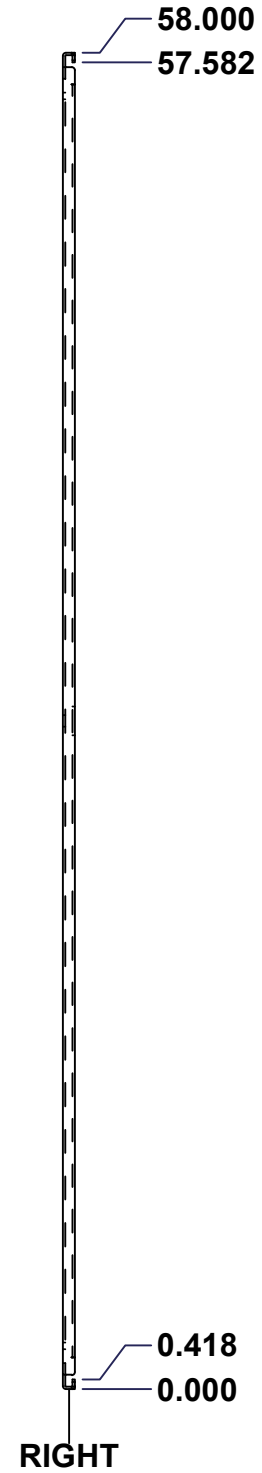
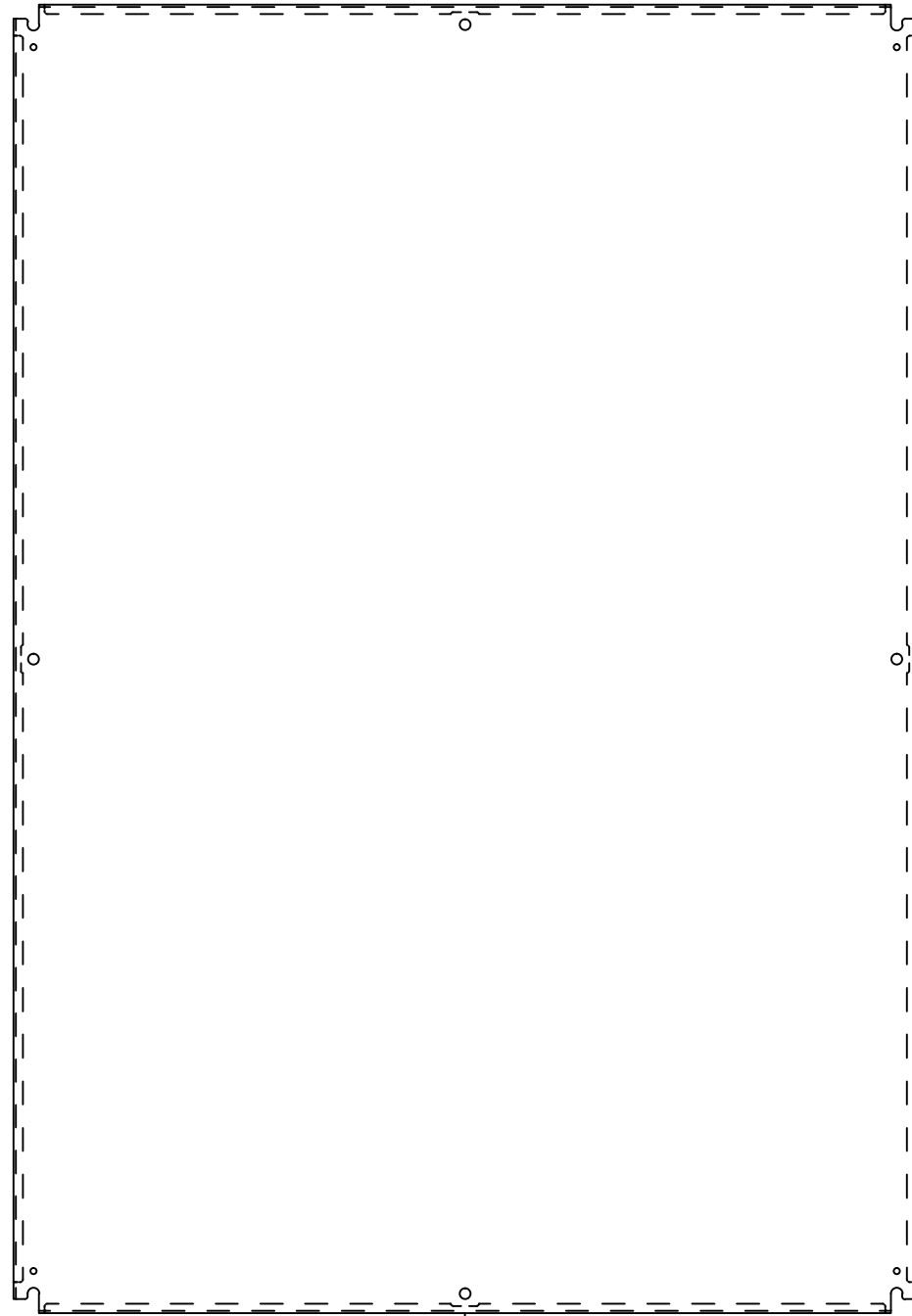
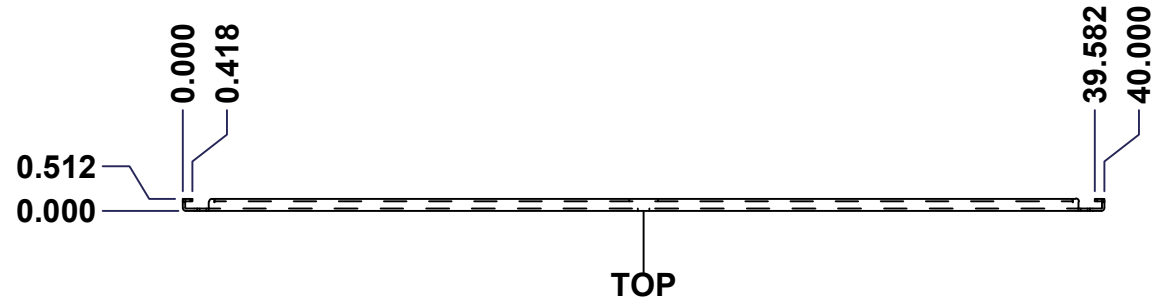
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6042G.idw

Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

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		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad		Date: 23-Jan-07	
Material / Matière: See Part List			
Color / Couleur: See Part List		Finish / Fini: See Part List	
Description: 881 SP - Inner Panel			Detail Rev.
Part Number / Numéro Pièce: <b>881 SP6042G</b>			Rev. 1/2

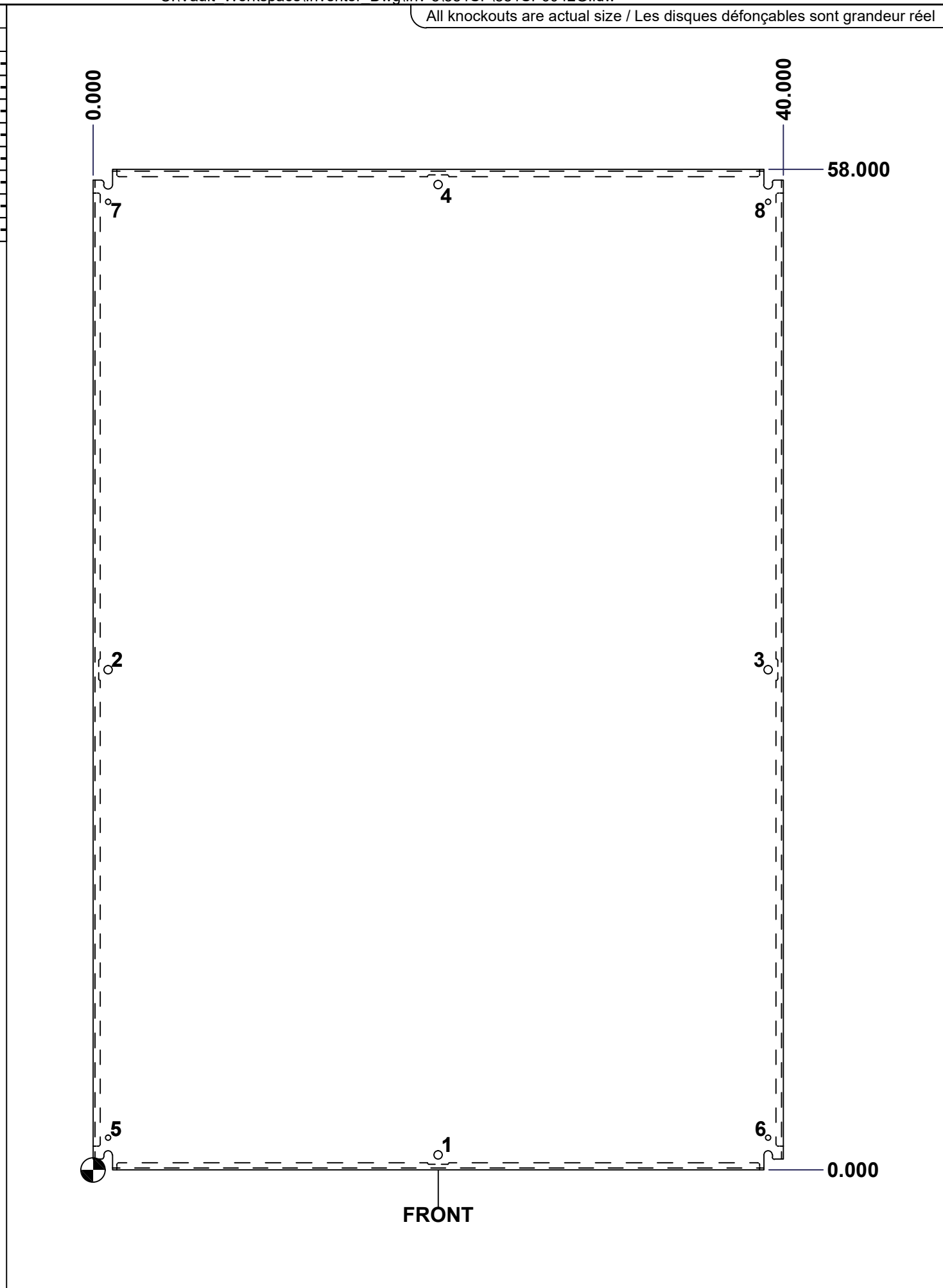
Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6042G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
3	39.125	29.000	MTG STUD HOLE (RND Ø0.500)
4	20.000	57.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	39.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	56.125	GROUND HOLE (RND Ø0.290)
8	39.125	56.125	GROUND HOLE (RND Ø0.290)



No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce <b>881 SP6042G</b>		Rev. 0		Detail Rev. 2	