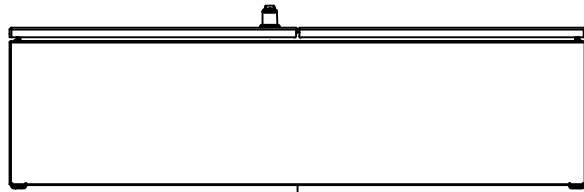
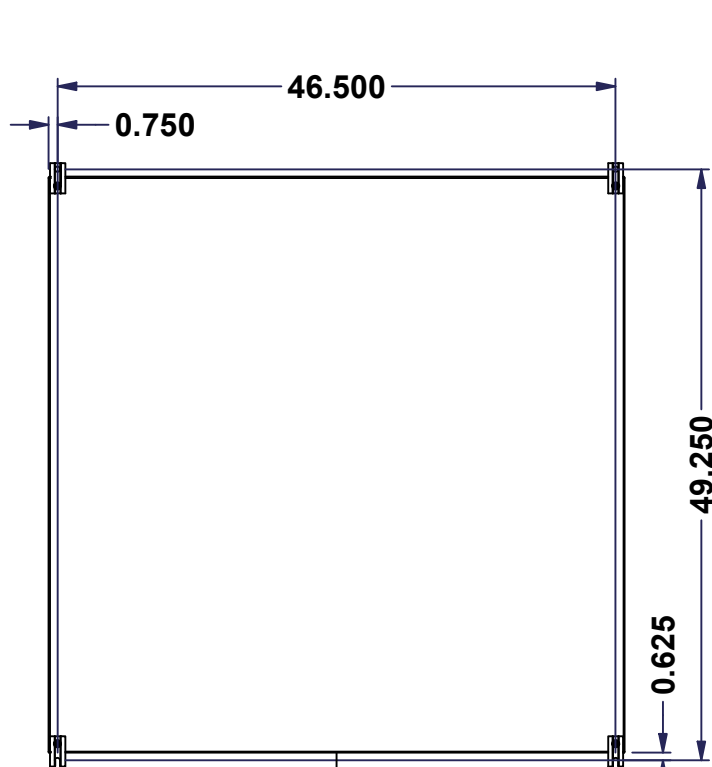


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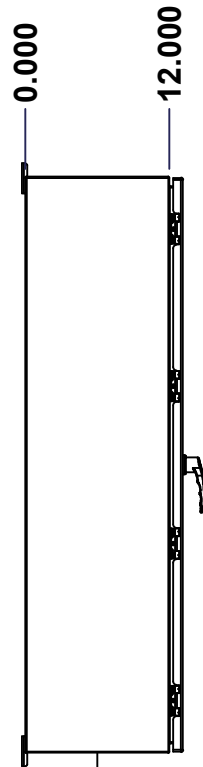
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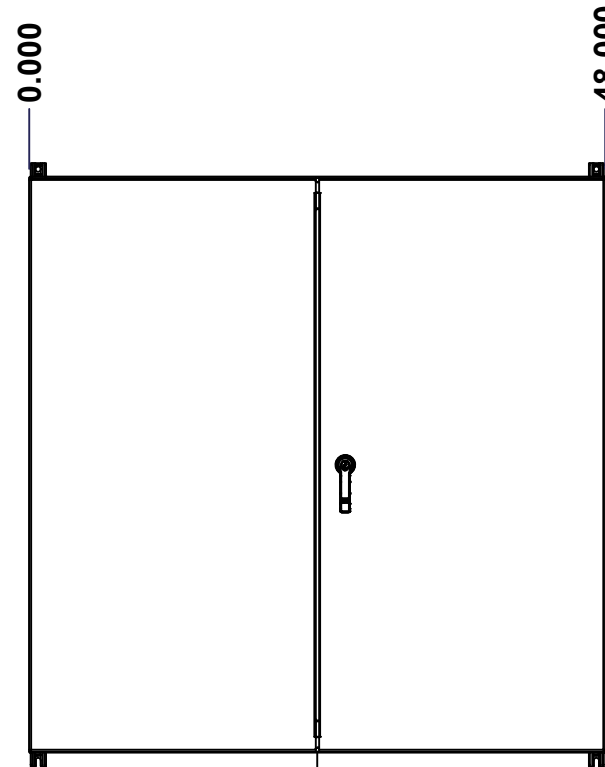
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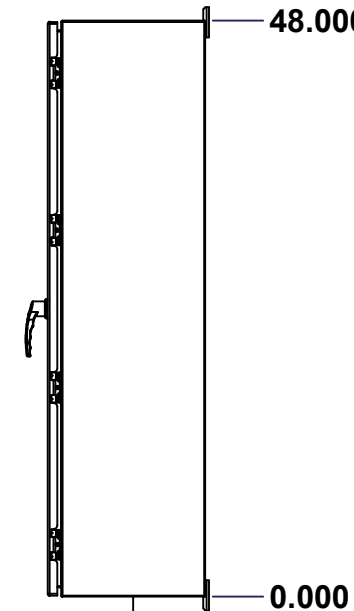
BACK



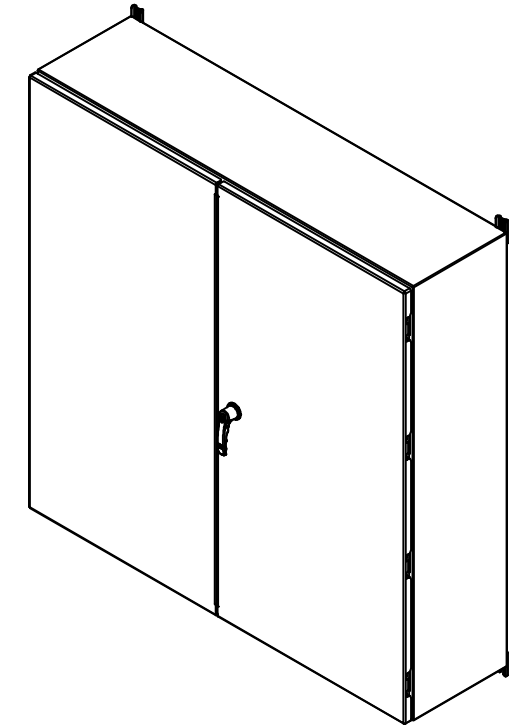
LEFT



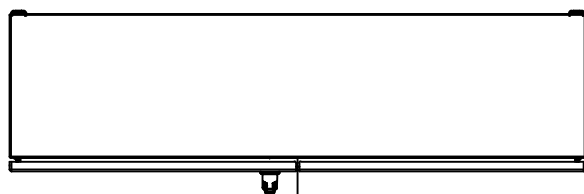
FRONT



RIGHT



Isometric View


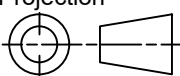


BOTTOM

**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500ESSDD 48" x 48" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
5500ESSDD484812TH	0	20

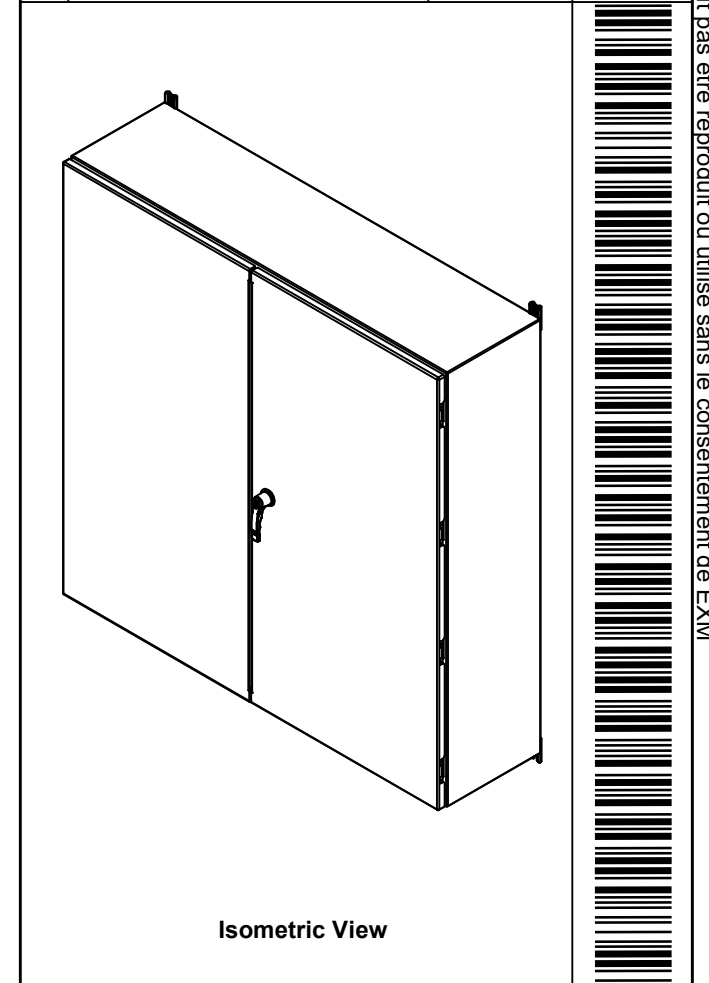
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Sold separately)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



EXM
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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)

Color Couleur	Unpainted	Finish Fini	Brushed
Description	5500ESSDD 48" x 48" x 12" Assembly		
Part Number Numéro Pièce	5500ESSDD484812TH		Rev. 0

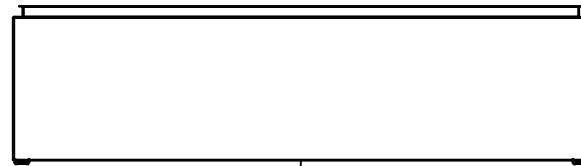
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4848G	0	881 SP - Inner Panel
8	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
1	5500ESSDD484812THLD	0	5500ESSDD 48" x 48" Lock Door
1	5500ESSDD484812THFD	0	5500ESSDD 48" x 48" Flange Door
1	5500ESSDD484812THB	0	5500ESSDD 48" x 48" x 12" Body

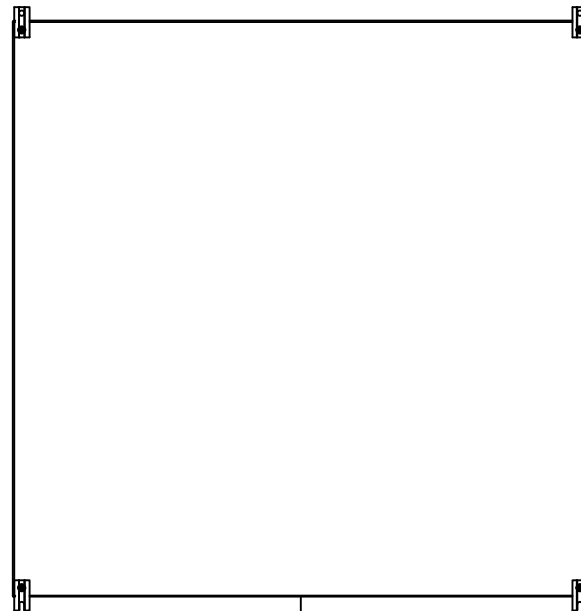
Parts List

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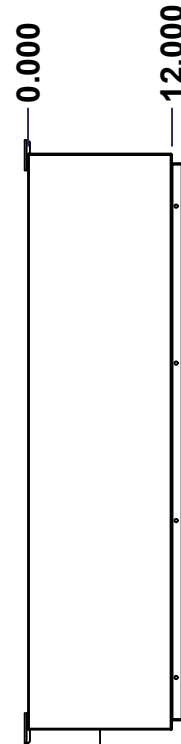
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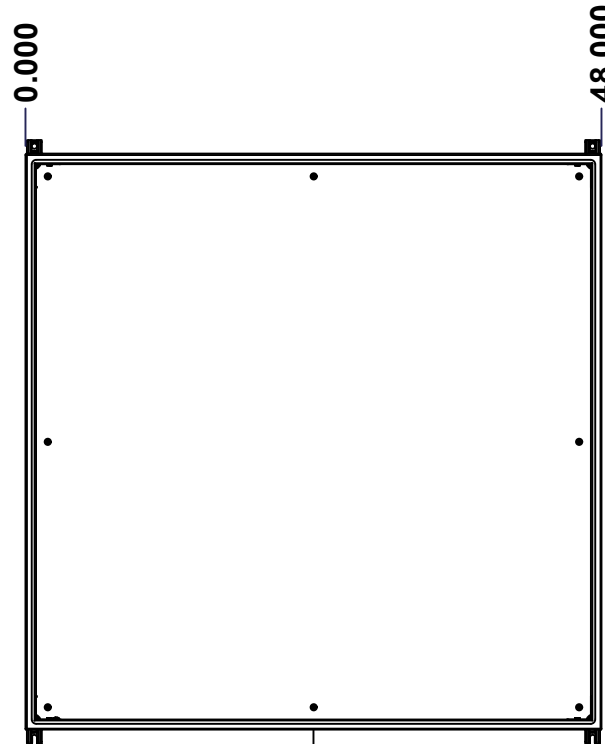
TOP



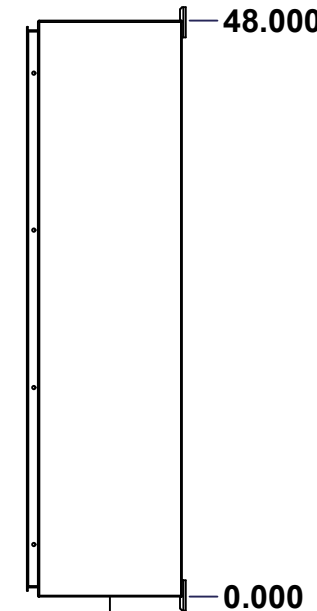
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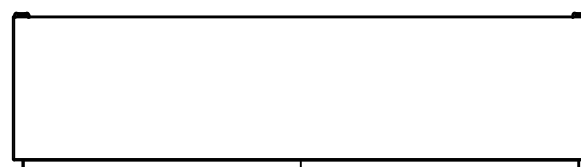
LEFT



FRONT

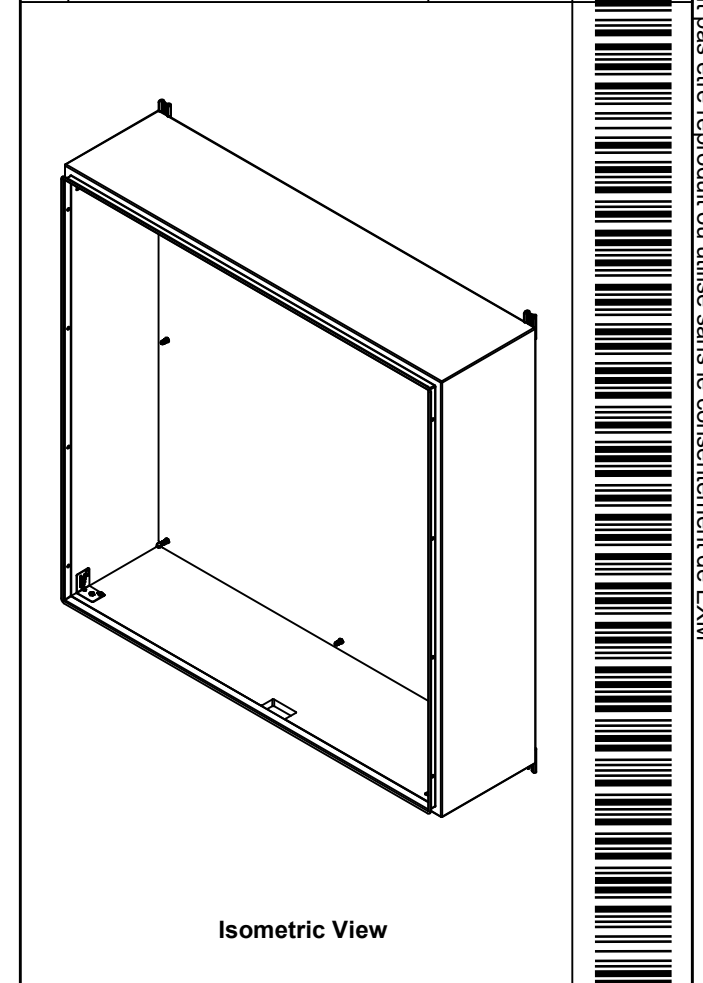


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

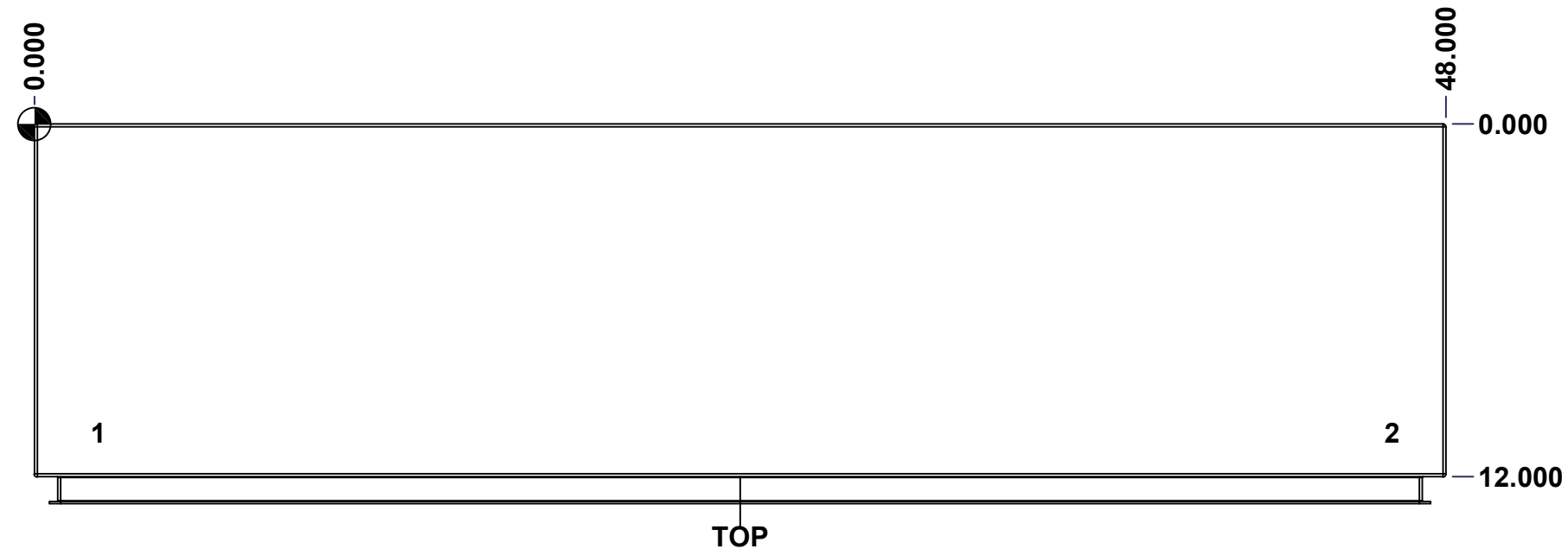


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500ESSDD 48" x 48" x 12" Body		
Part Number Numéro Pièce	Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE	5500ESSDD484812THB	0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	46.000	10.500	INSUL. STUD M6 x 18mm (Inside)

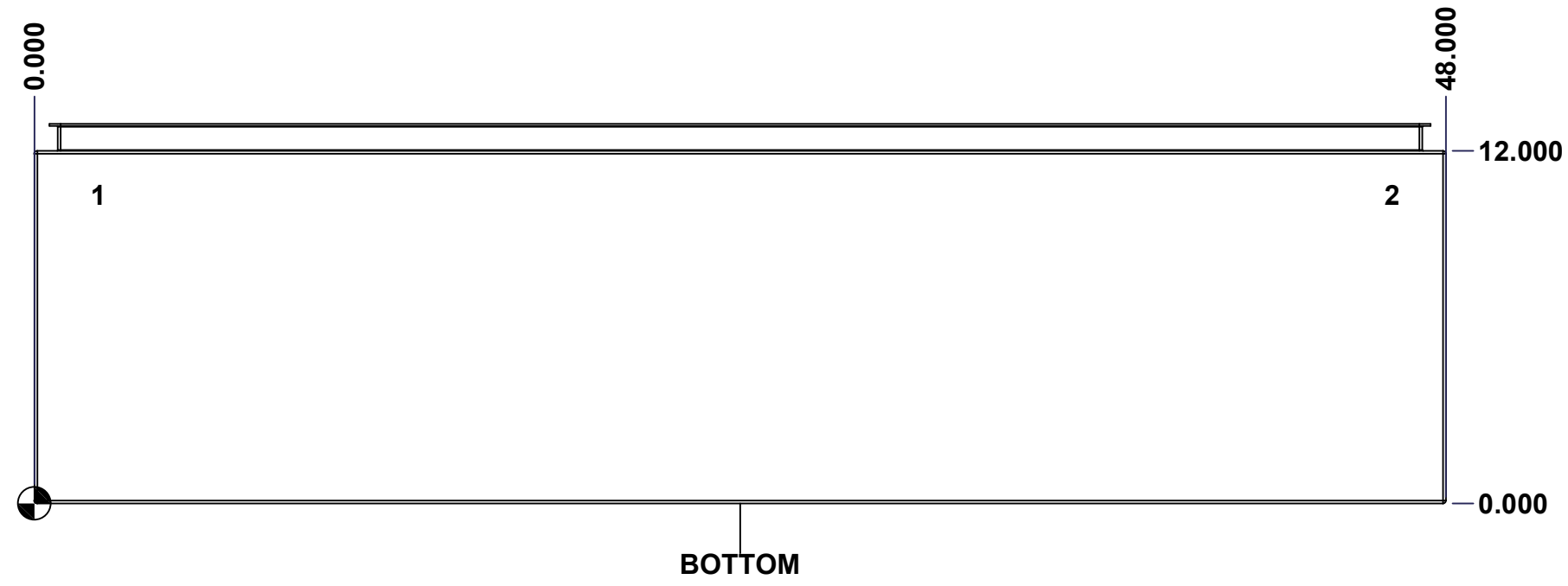


	Description	Status
	5500ESSDD 48" x 48" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5500ESSDD484812THB	0
		4
		20

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	46.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5500ESSDD 48" x 48" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5500ESSDD484812THB	0	20

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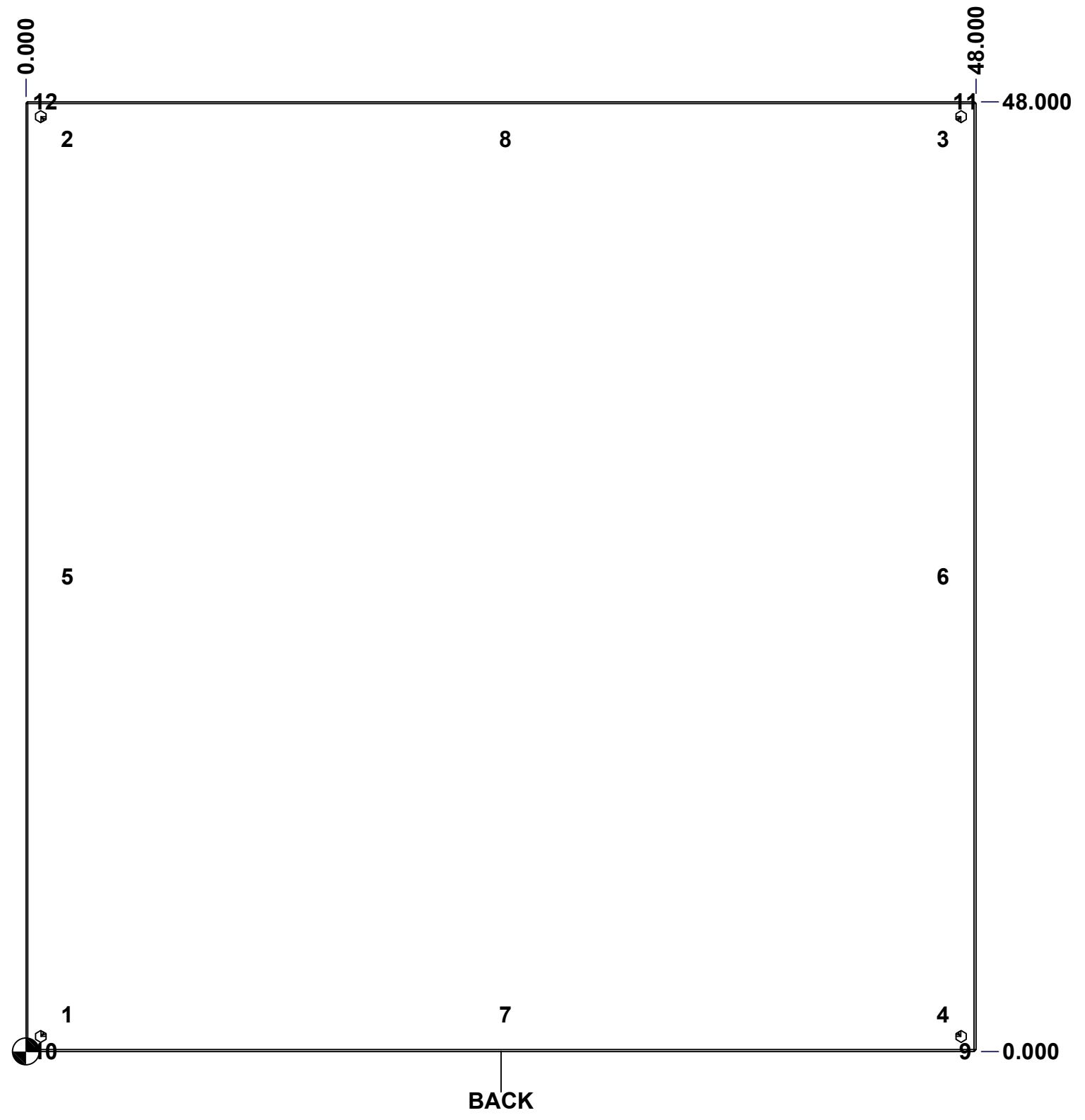
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	46.125	46.125	IP STUD M8 x 35mm (Inside)
4	46.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	46.125	24.000	IP STUD M8 x 35mm (Inside)
7	24.000	1.875	IP STUD M8 x 35mm (Inside)
8	24.000	46.125	IP STUD M8 x 35mm (Inside)

9	47.250	0.000	FOOT 885 ESMF4_OPEN
10	0.750	0.000	FOOT 885 ESMF4_OPEN
11	47.250	48.000	FOOT 885 ESMF4_CLOSE
12	0.750	48.000	FOOT 885 ESMF4_CLOSE

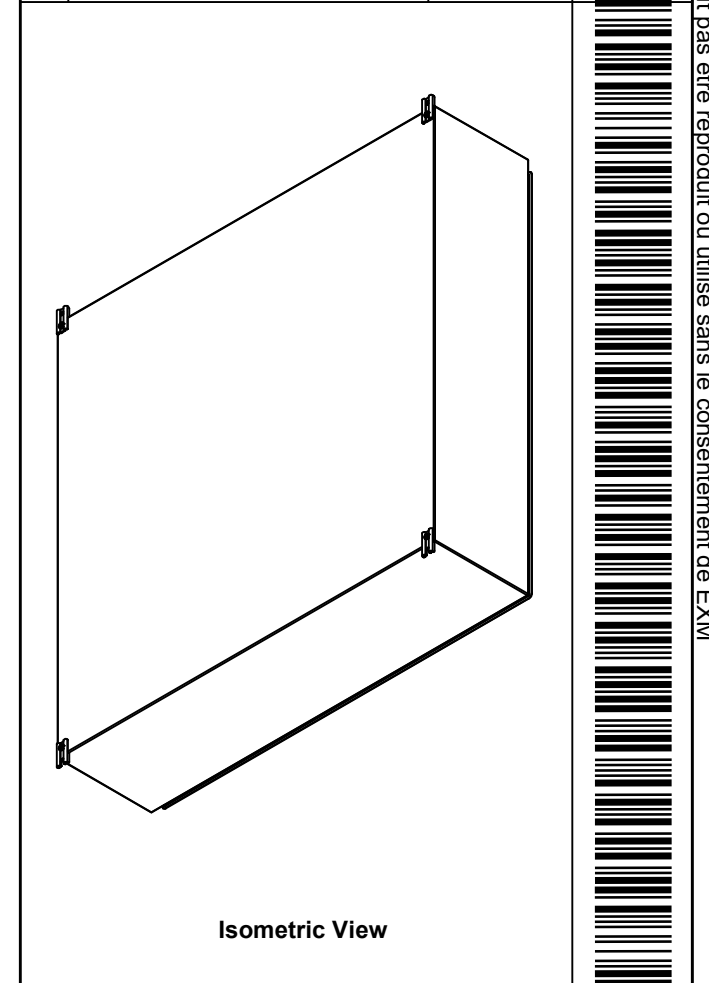


	Description	Status
	5500ESSDD 48" x 48" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5500ESSDD484812THB	0 / 6
		20

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No.	Revisions	Date	By/Par



Isometric View

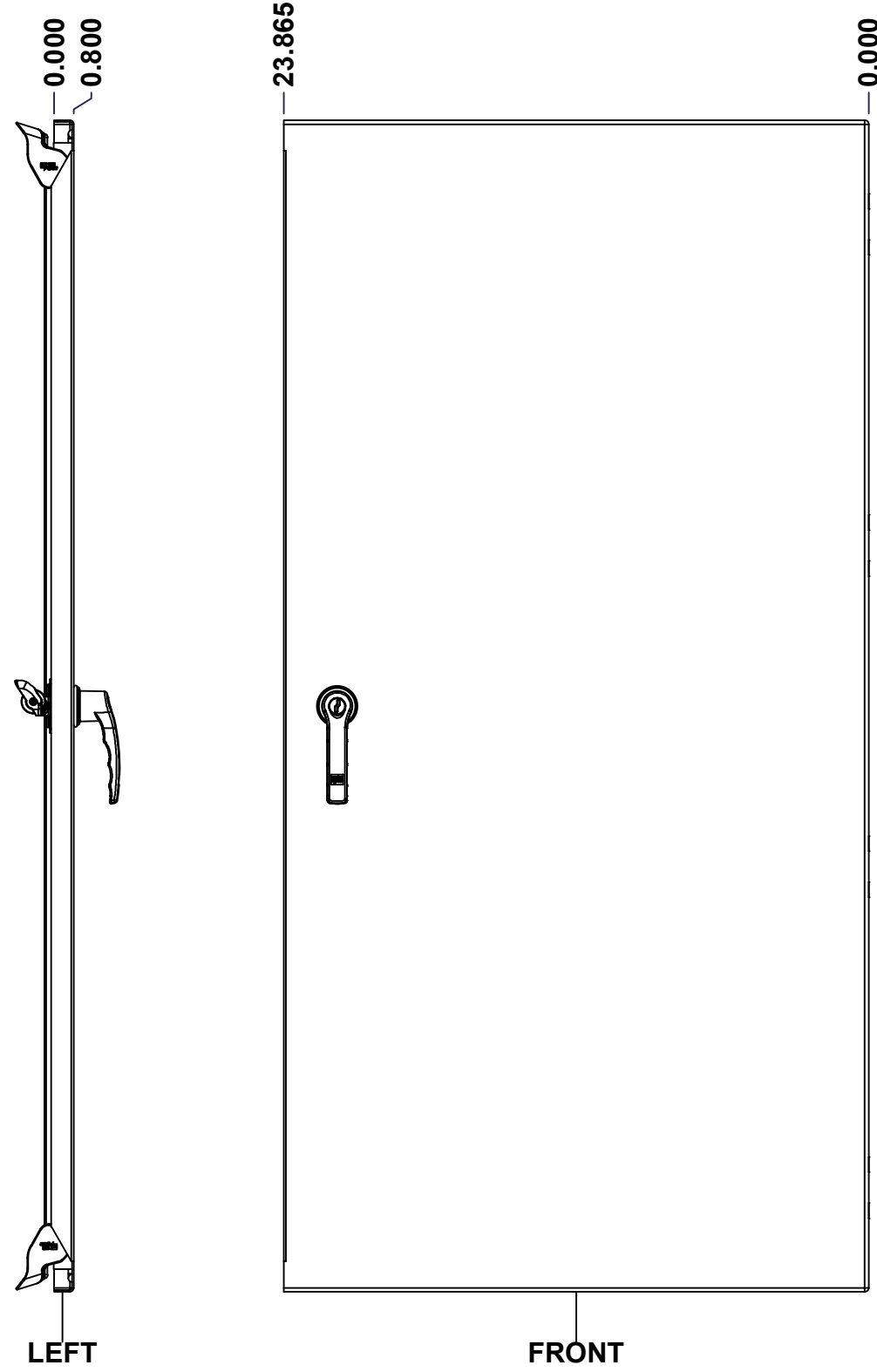
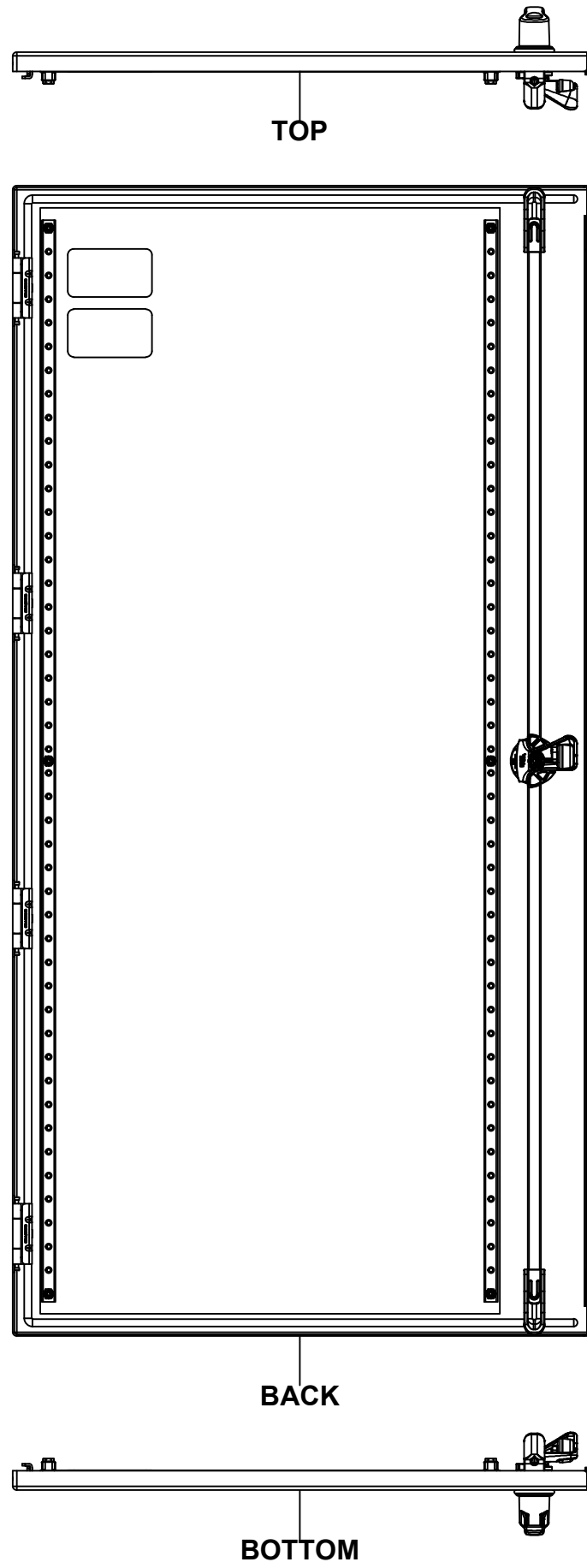


1	885 ESMF4	0	885 ESMF4 Mounting Foot Kit
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5500ESSDD484812THI-R S	0	5500ESSDD 48" x 48" Right Insulation
1	5500ESSDD484812THI-L S	0	5500ESSDD 48" x 48" Left Insulation
1	5500ESSDD484812THI-B T	0	5500ESSDD 48" x 48"Bottom Insulation
1	5500ESSDD484812THI-T P	0	5500ESSDD 48" x 48"Top Insulation
1	5500ESSDD484812THI-B	0	5500ESSDD 48" x 48" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
4	RIVET_NUT_SS_M10_FH _CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5500ESSDD484812THB-P	0	5500ESSDD 48" x 48" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

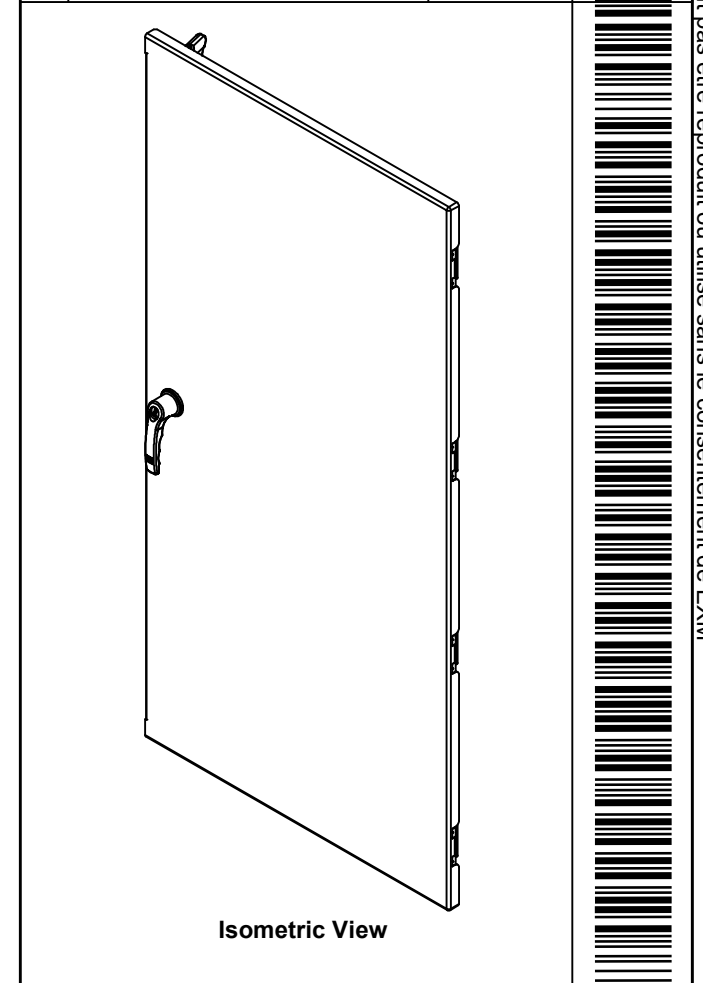
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)
Color Couleur	Unpainted
Finish Fini	Brushed
Description	Detail Rev.
5500ESSDD 48" x 48" x 12" Body	
Part Number Numéro Pièce	Rev. 7
5500ESSDD484812THB	0 / 20

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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 03-Dec-24
Material Matière 14 Ga Stainless Steel 304 (1.7mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description 5500ESSDD 48" x 48" Lock Door		Detail Rev.
Part Number Numéro Pièce 5500ESSDD484812THLD		Rev. 8
SEE BILL OF MATERIAL ON LAST PAGE		0

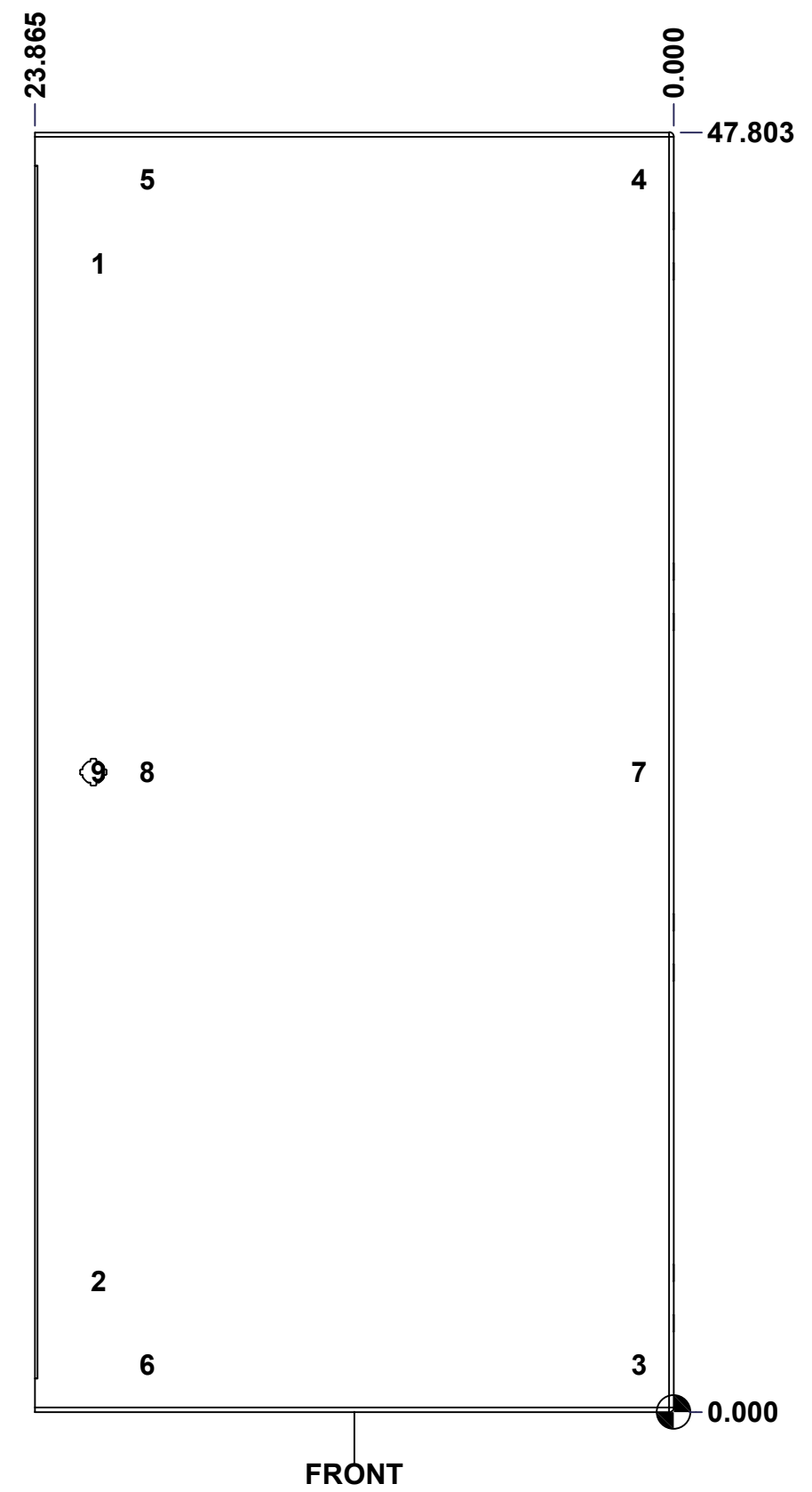
SEE BILL OF MATERIAL ON LAST PAGE 5500ESSDD484812THLD 0 20

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	21.678	42.896	CLOSING BAR STUD (Inside)
2	21.678	4.907	CLOSING BAR STUD (Inside)
3	1.486	1.756	STUD M6 x 18mm (Inside)
4	1.486	46.047	STUD M6 x 18mm (Inside)
5	19.870	46.047	STUD M6 x 18mm (Inside)
6	19.870	1.756	STUD M6 x 18mm (Inside)
7	1.486	23.902	STUD M6 x 18mm (Inside)
8	19.870	23.902	STUD M6 x 18mm (Inside)

9	21.678	23.902	HANDLE 885 ESL2A-LSS @ 0.0°



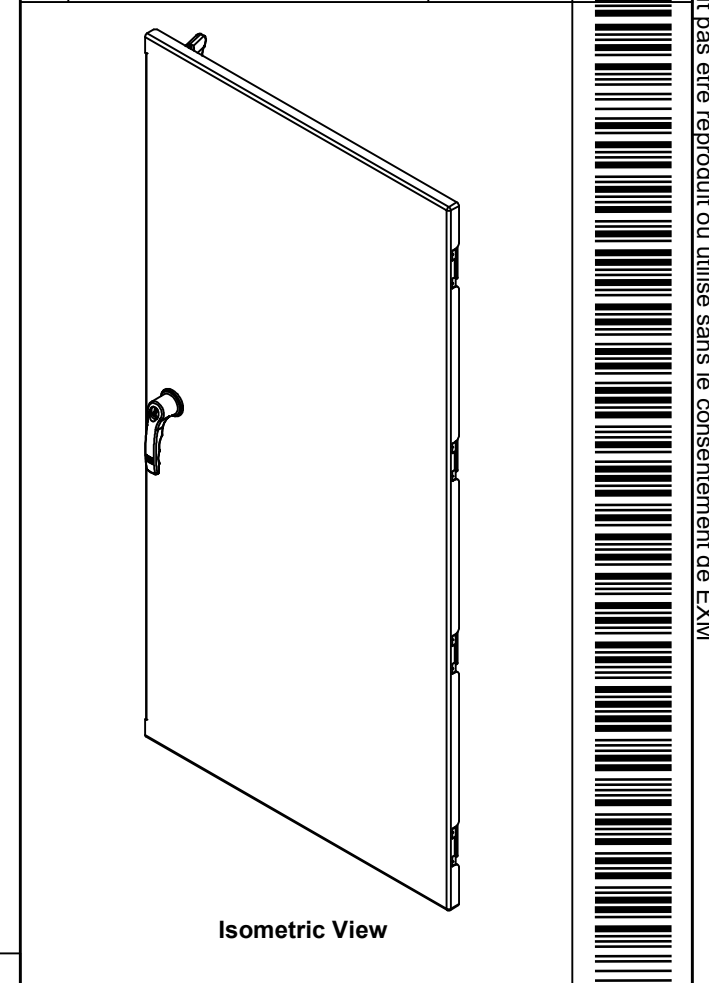
FRONT

	Description	Status
	5500ESSDD 48" x 48" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5500ESSDD484812THLD	0
		9
		20

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No.	Revisions	Date	By/Par

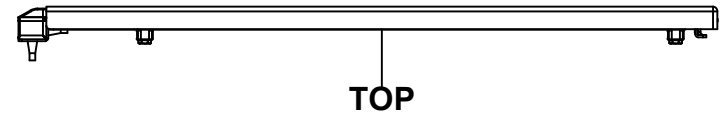


6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5500ESSDD484812THL-D	0	5500ESSDD 48" x 48" Lock Door Insulation
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-48	0	5412 ES - Closing Bar
1	STK-A-50535	15	5412 ES Handle Cam Assembly (Left Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
6	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
1	5500ESSDD484812THLD-G	0	5500ESSDD 48" x 48" Lock Door Gasket
1	5500ESSDD484812THLD-P	0	5500ESSDD 48" x 48" Lock Door
QTY	Part Number	Rev	Description
Parts List			

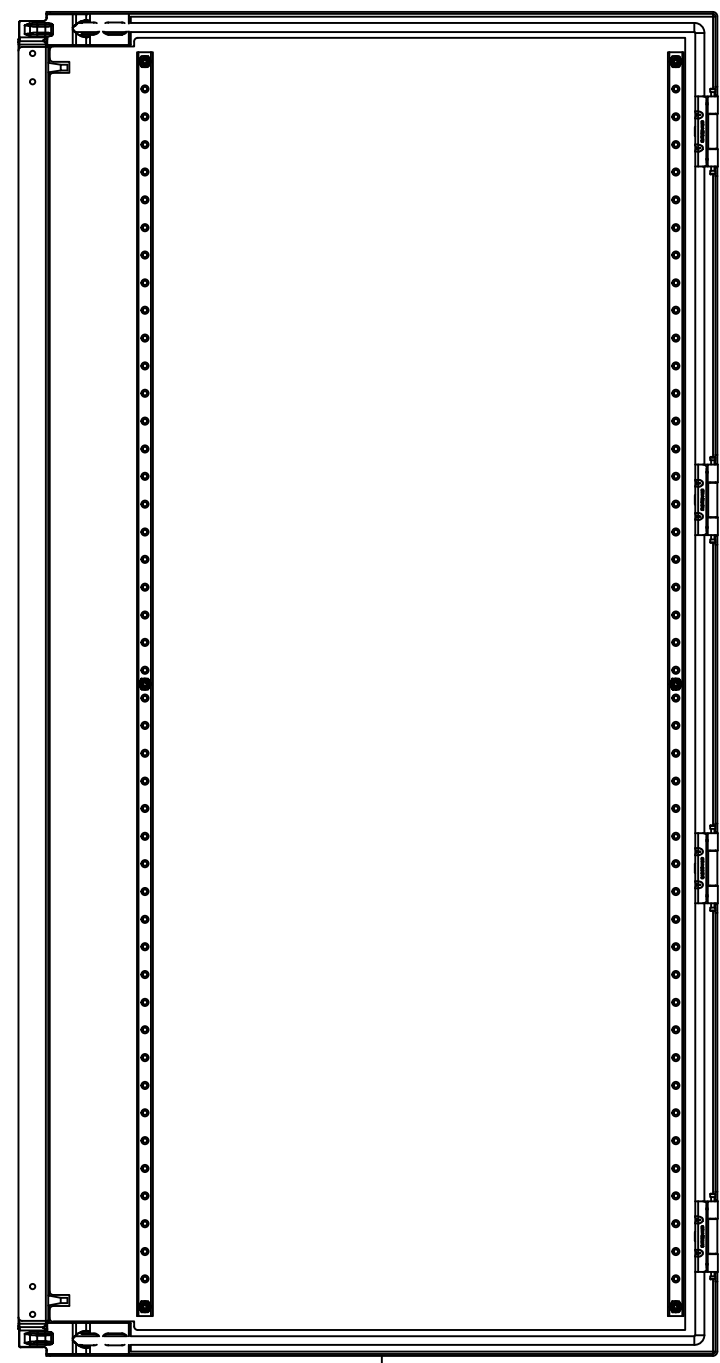
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500ESSDD 48" x 48" Lock Door		
Part Number Numéro Pièce	Rev.	10
5500ESSDD484812THLD	0	20

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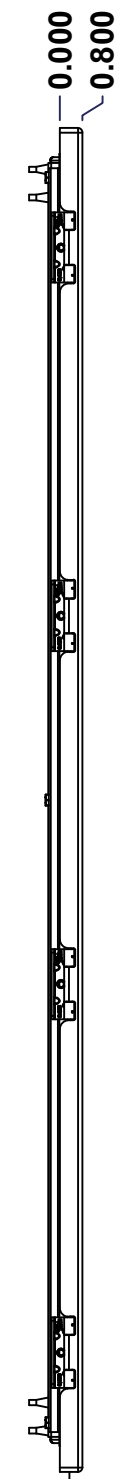
TOP



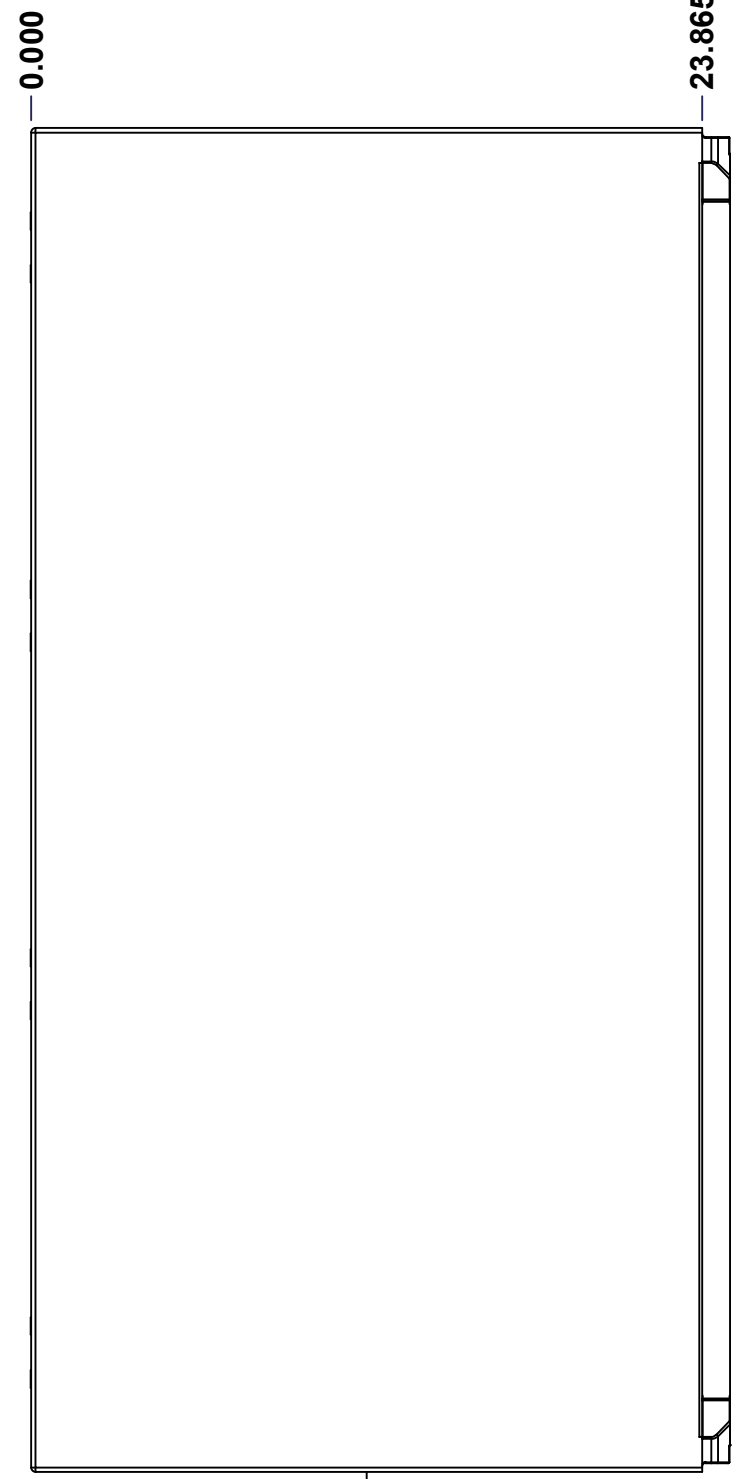
BACK



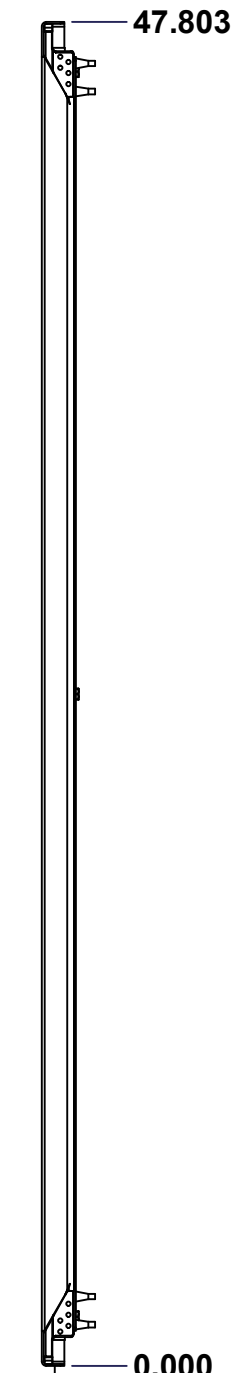
BOTTOM



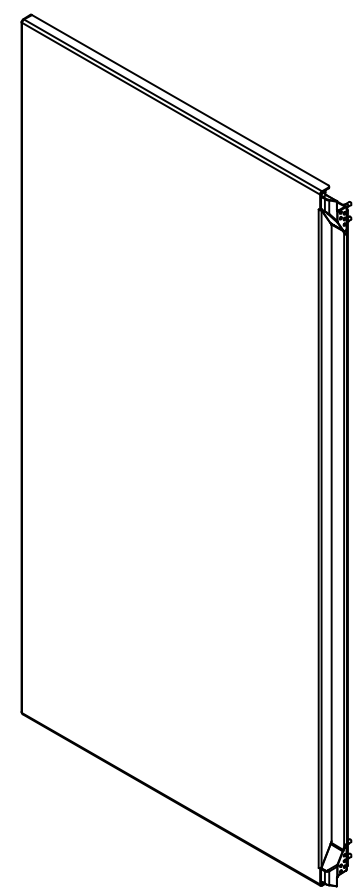
LEFT



FRONT




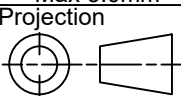
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500ESSDD 48" x 48" Flange Door		
Part Number Numéro Pièce	Rev. 0	11 / 20

SEE BILL OF MATERIAL ON LAST PAGE **5500ESSDD484812THFD**

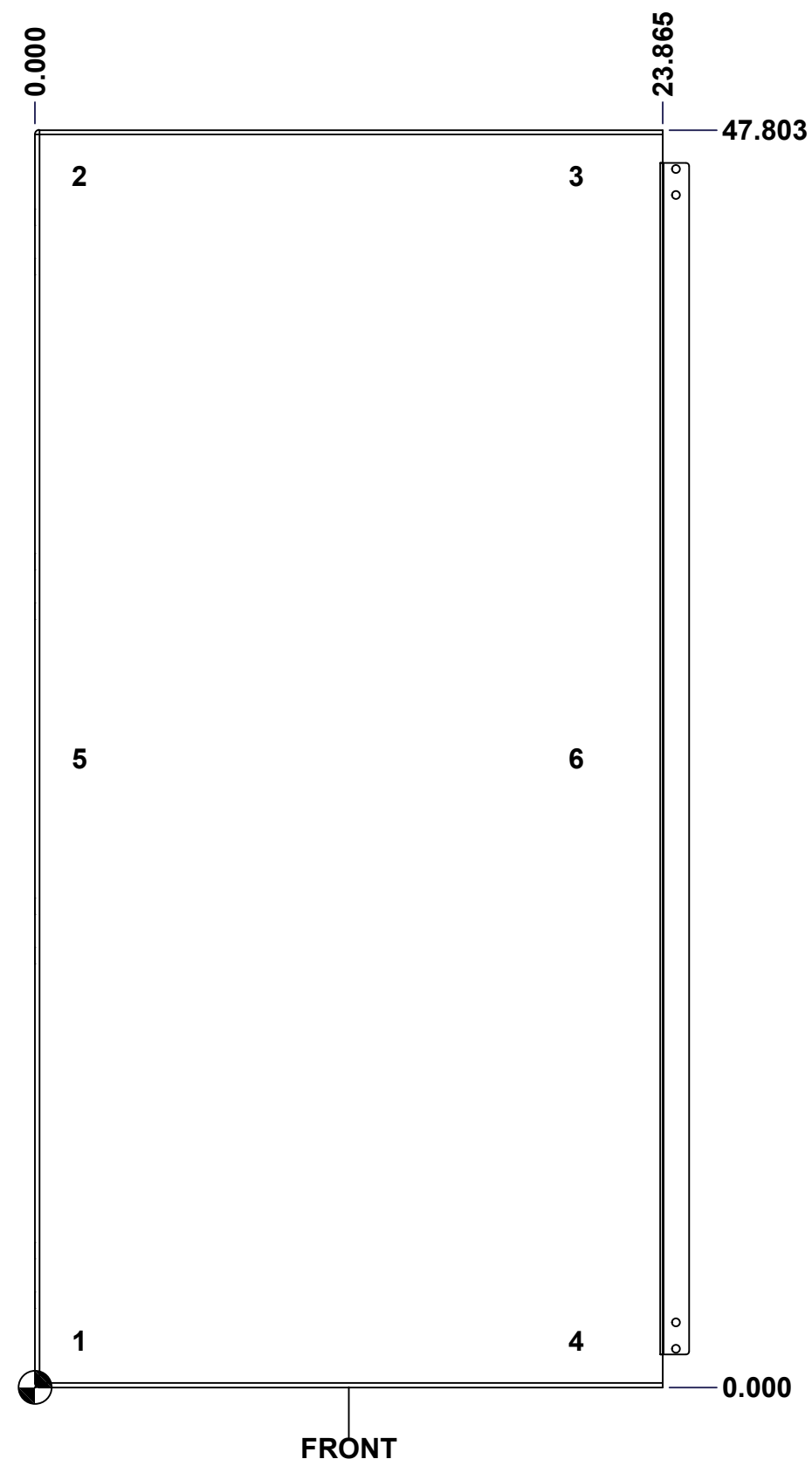
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	20.370	46.047	STUD M6 x 18mm (Inside)
4	20.370	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	20.370	23.902	STUD M6 x 18mm (Inside)

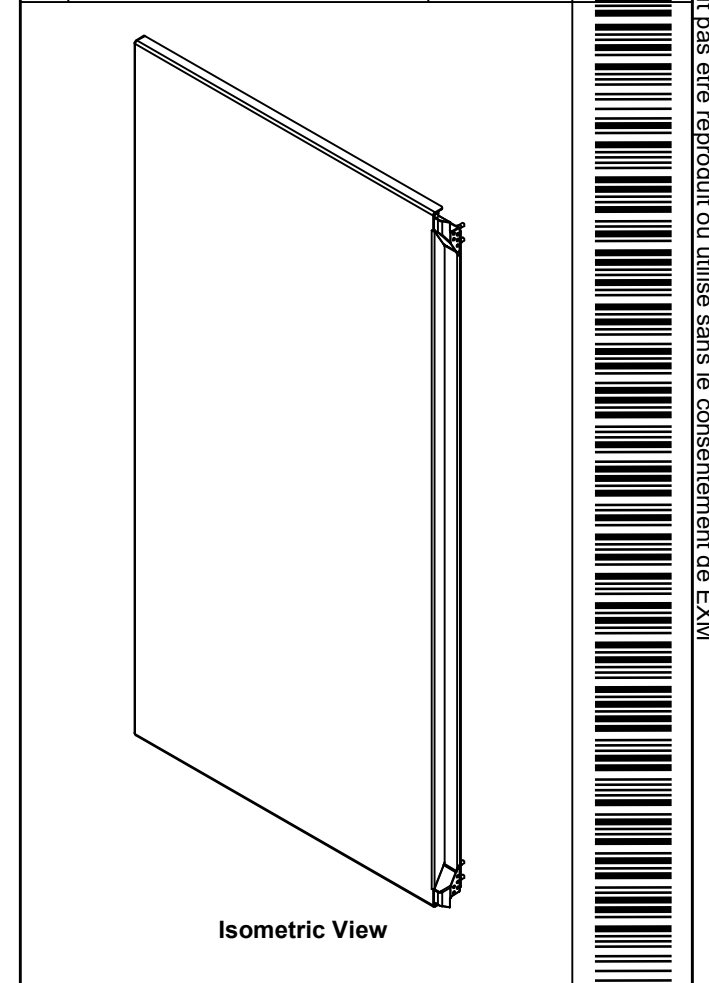


	Description	Status
	5500ESSDD 48" x 48" Flange Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5500ESSDD484812THFD	0
		12
		20


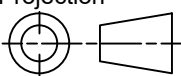
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No.	Revisions	Date	By/Par

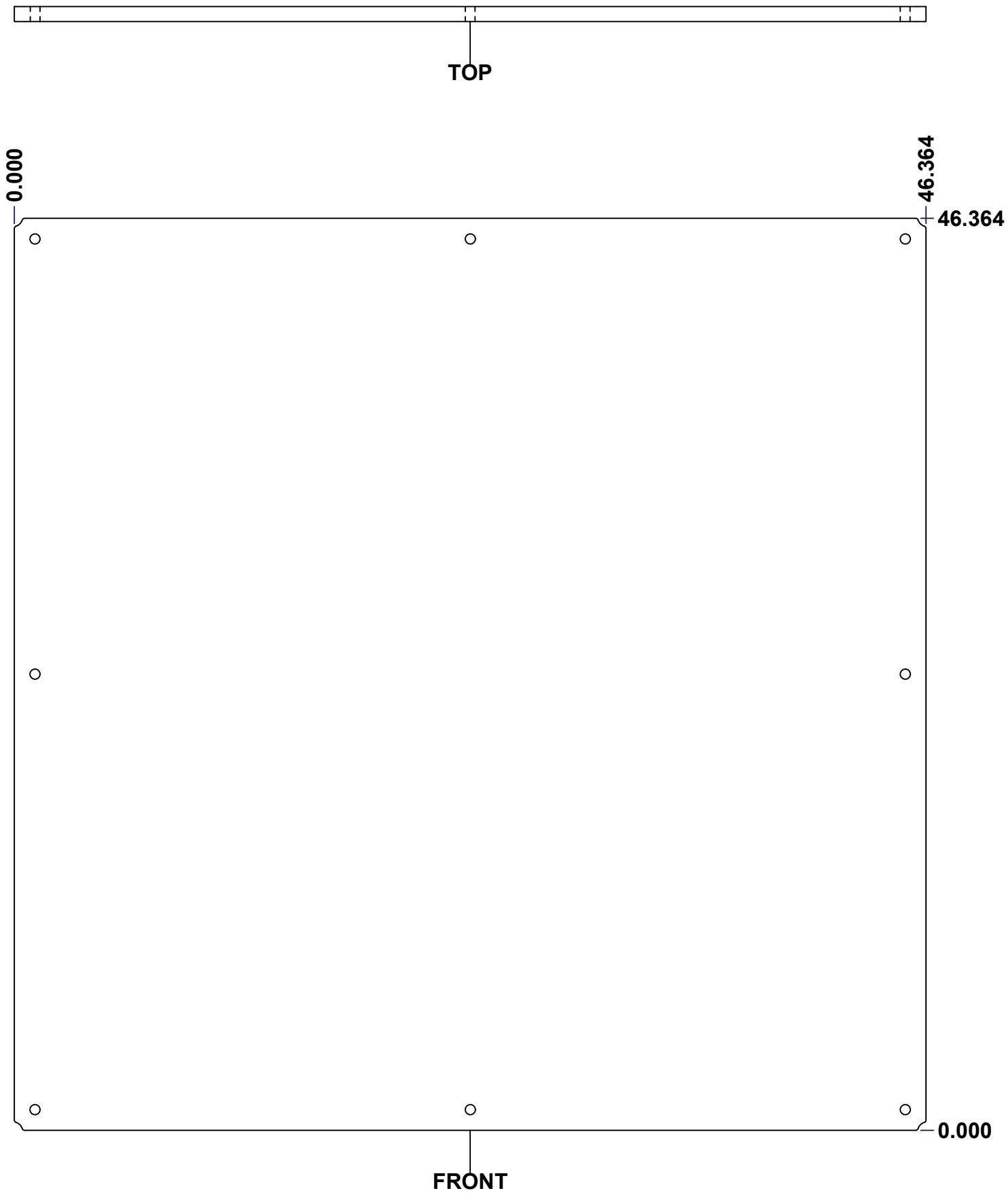


6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
1	5500ESSDD484812THI-F D	0	5500ESSDD 48" x 48" Flange Door Insulation
6	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	STK-G-03200	8	5500 ESDD Lower Flange Door Gasket
1	STK-G-03100	8	5500 ESDD Upper Flange Door Gasket
1	5500ESSDD484812THFD-G	0	5500ESSDD 48" x 48" Flange Door Gasket
1	5500ESSDD484812THFD-P	0	5500ESSDD 48" x 48" Flange Door Part
QTY	Part Number	Rev	Description
Parts List			

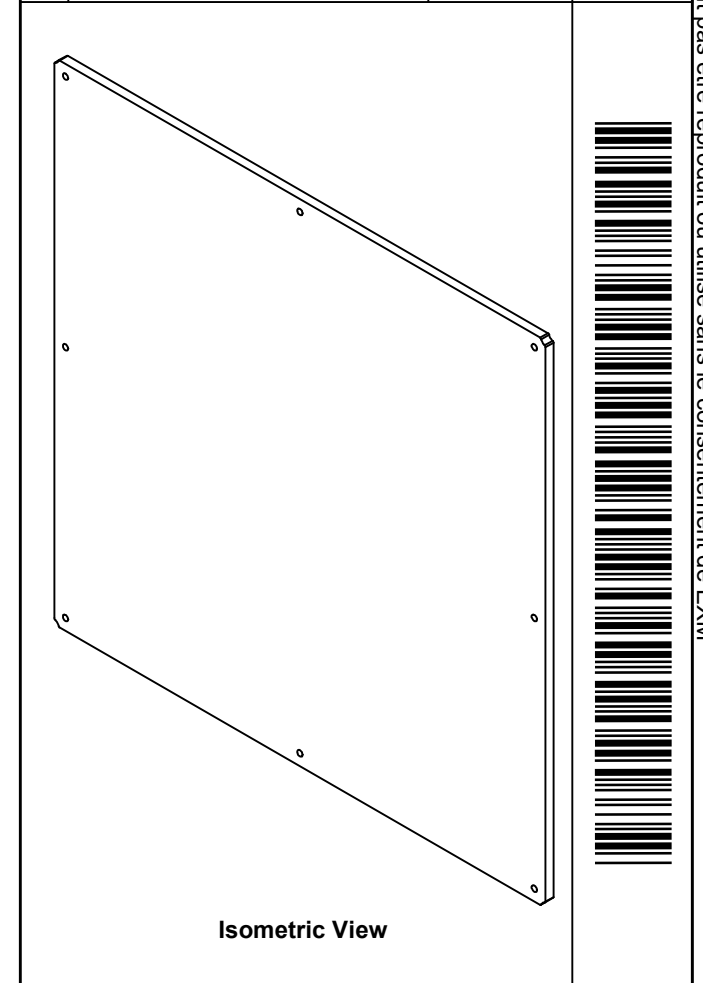
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 5500ESSDD 48" x 48" Flange Door		Detail Rev.
Part Number Numéro Pièce 5500ESSDD484812THFD		Rev. 13 0 20

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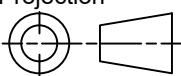
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No.	Revisions	Date	By/Par



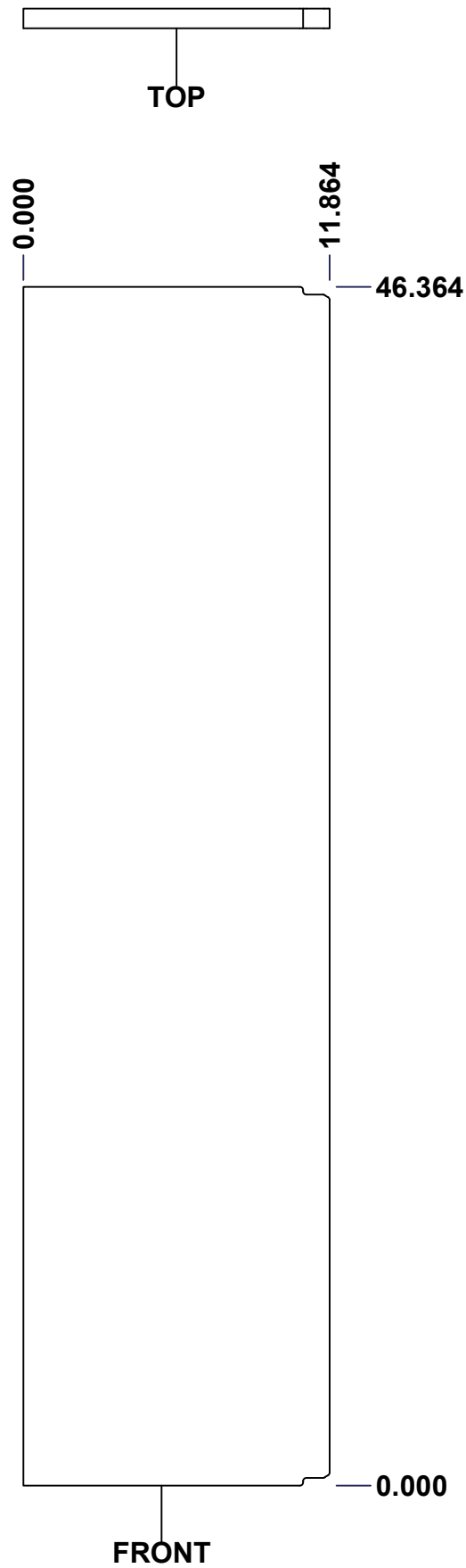
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5500ESSDD 48" x 48" Back Insulation	
Detail Rev.	
Part Number Numéro Pièce 5500ESSDD484812THI-B	Rev. 14 0 20

SEE BILL OF MATERIAL ON LAST PAGE

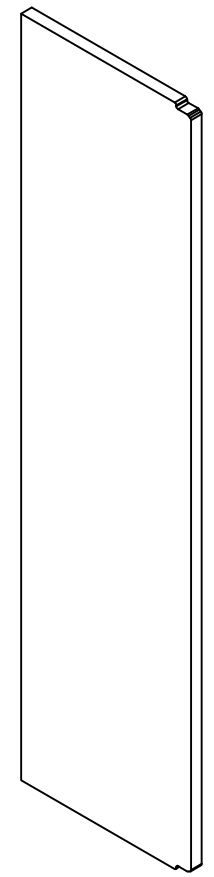
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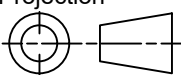
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No.	Revisions	Date	By/Par



Isometric View

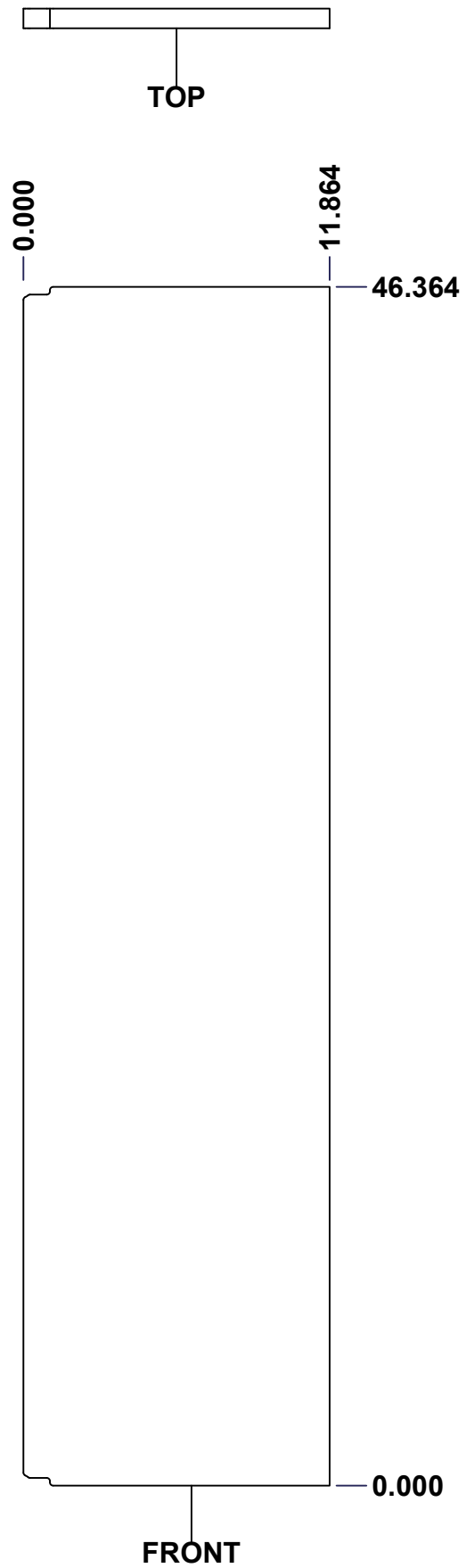


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5500ESSDD 48" x 48" Left Insulation	Detail Rev.
Part Number Numéro Pièce 5500ESSDD484812TH-LS	Rev. 0
	15 20

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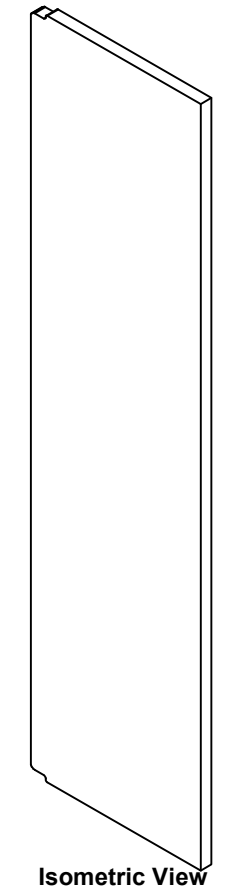
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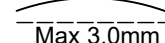
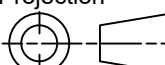
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No.	Revisions	Date	By/Par



Isometric View

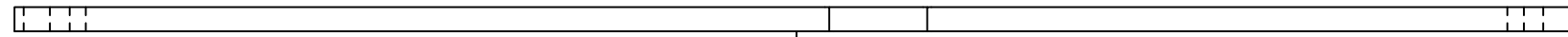


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Projection 		Customer Client
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini N/A	
Description 5500ESSDD 48" x 48" Right Insulation		Detail Rev.
Part Number Numéro Pièce 5500ESSDD484812TH-RS		Rev. 16 0

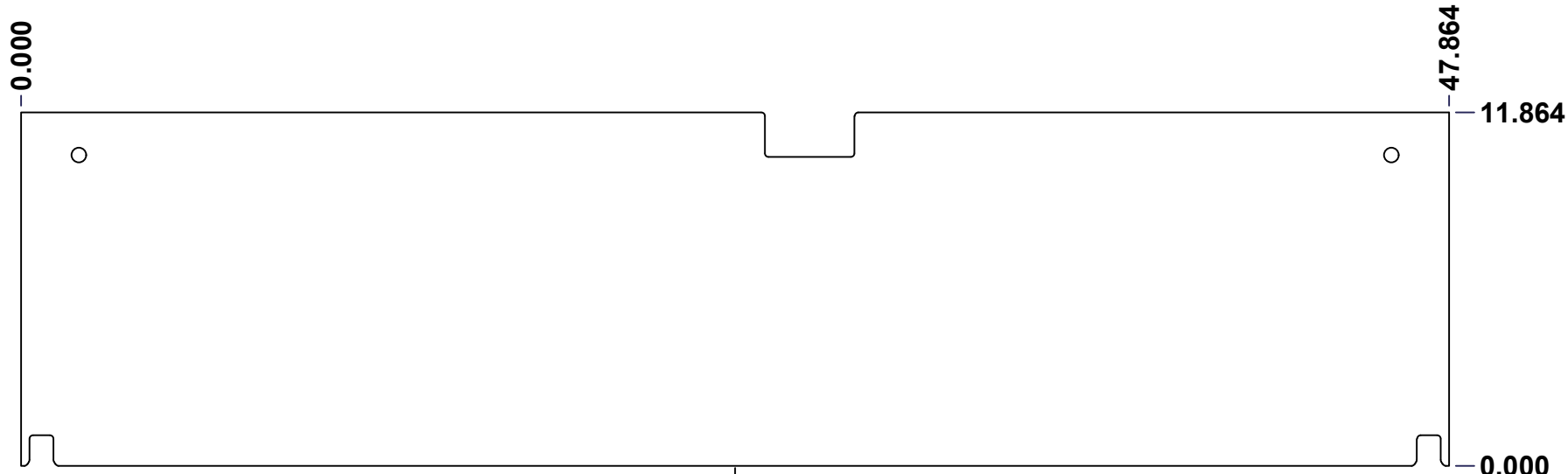
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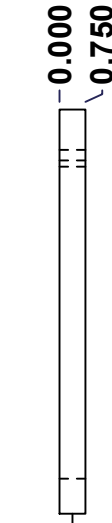
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TOP

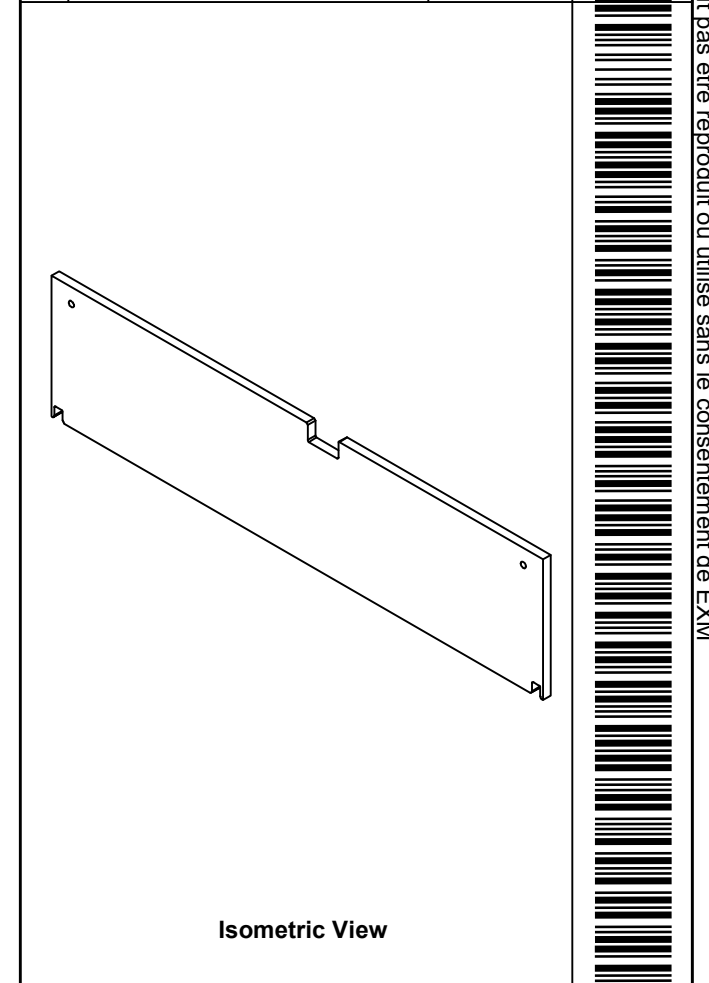


FRONT





RIGHT

No.	Revisions	Date	By/Par



Isometric View

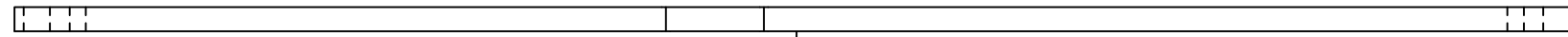


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 4/3/2024
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini Brushed	
Description 5500ESSDD 48" x 48"Top Insulation		Detail Rev.
Part Number Numéro Pièce 5500ESSDD484812THI-TP		Rev. 17 0

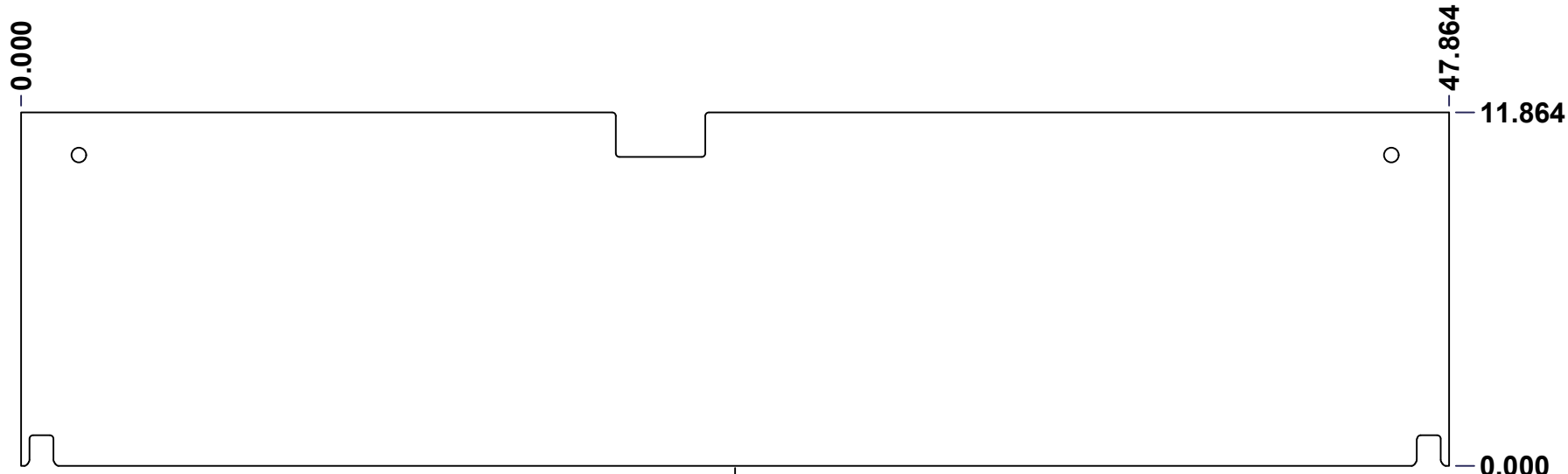
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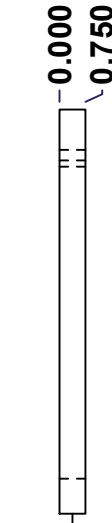
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TOP

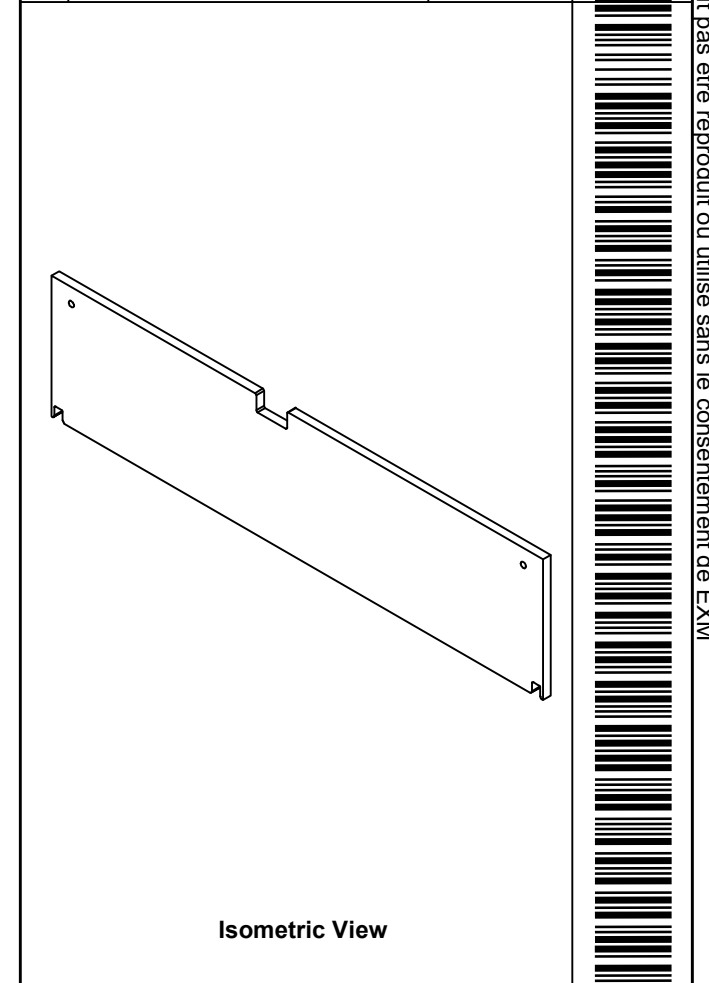


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



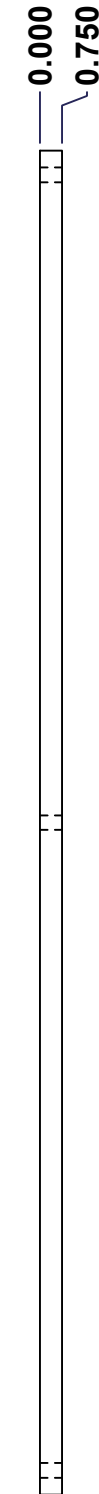
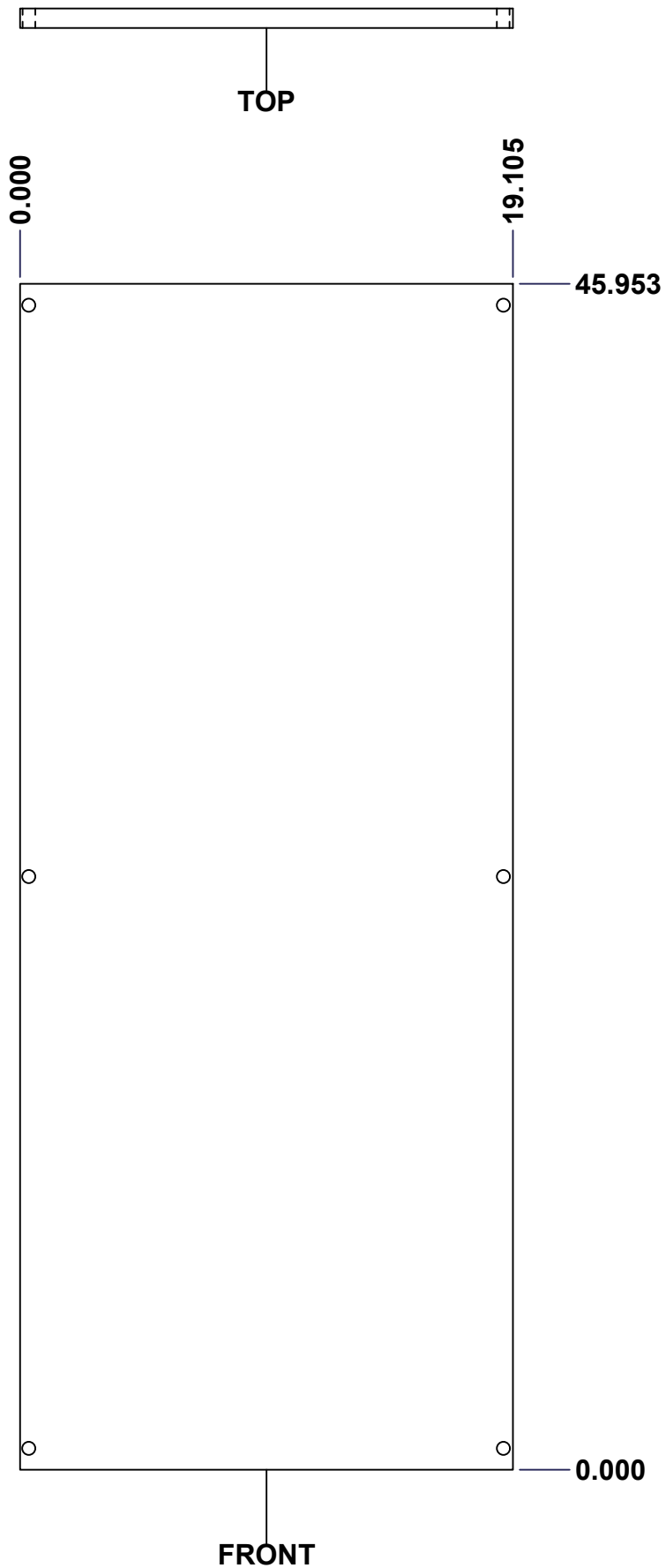
	Flatness Aplatissement Max 3.0mm
	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Brushed
Description 5500ESSDD 48" x 48"Bottom Insulation	Detail Rev.
Part Number Numéro Pièce 5500ESSDD484812THI-BT	Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

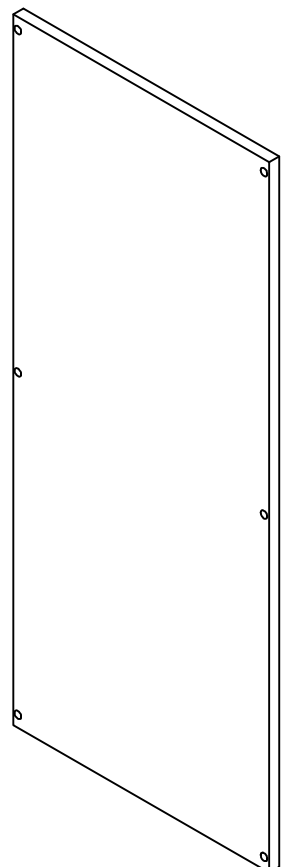
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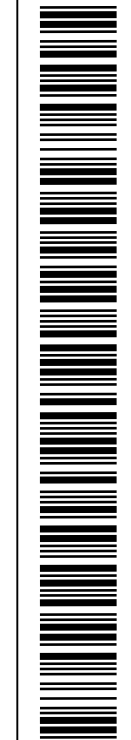
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No.	Revisions	Date	By/Par



Isometric View

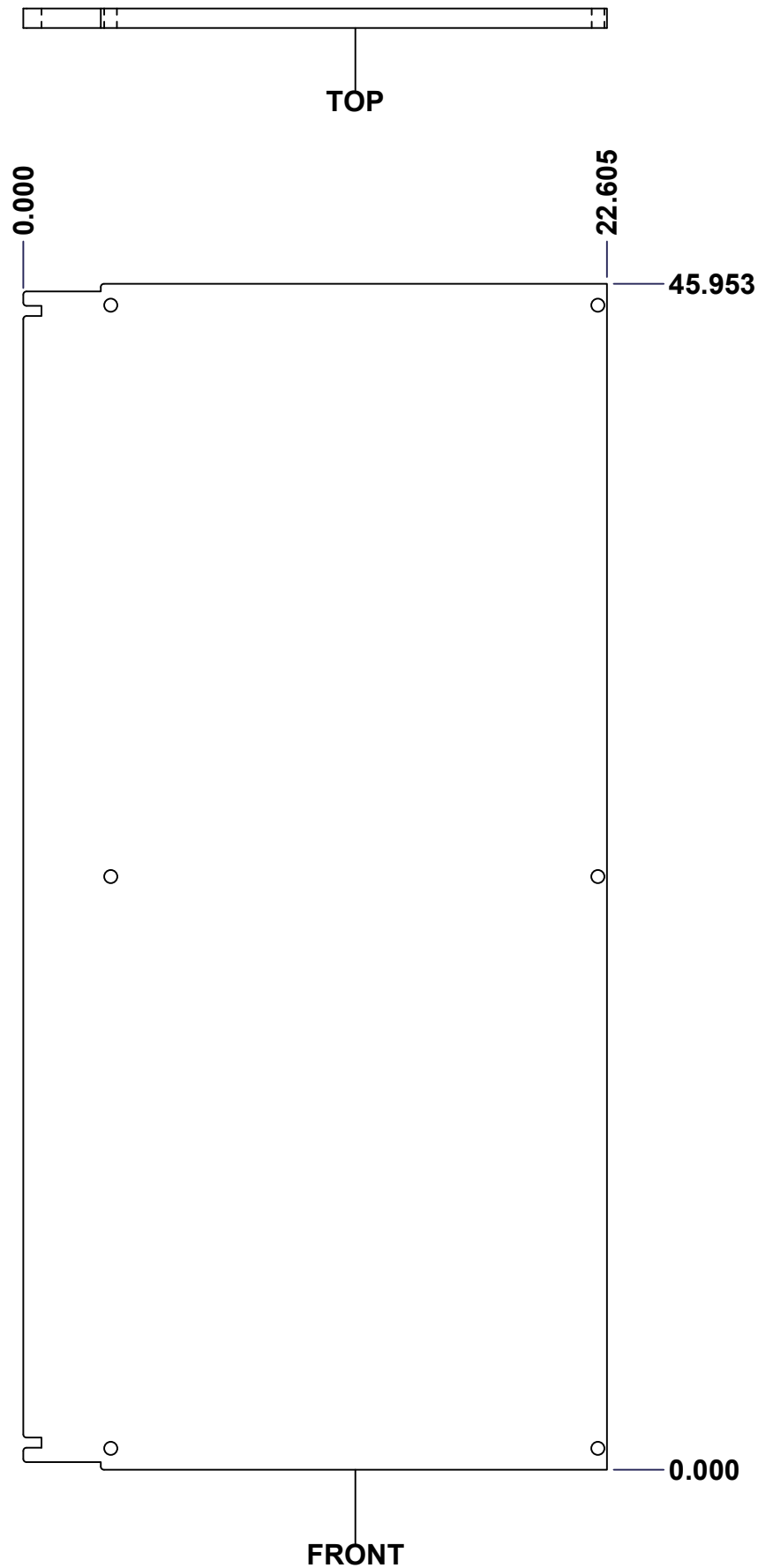


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5500ESSDD 48" x 48" Lock Door Insulation			
Part Number Numéro Pièce		Rev.	
5500ESSDD484812TH-LD		0	19 20

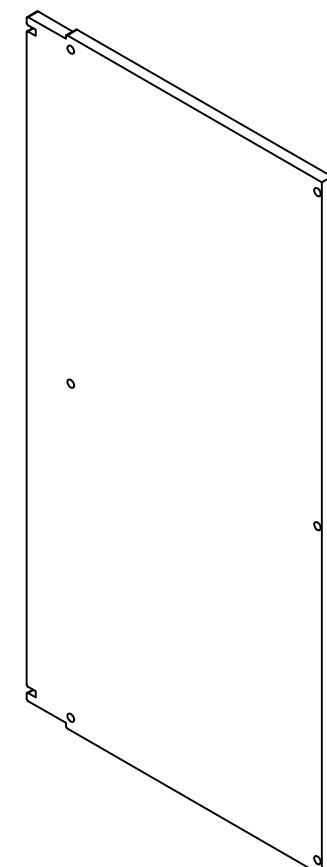
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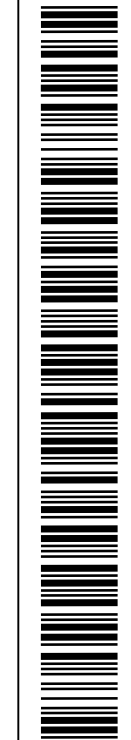
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No.	Revisions	Date	By/Par



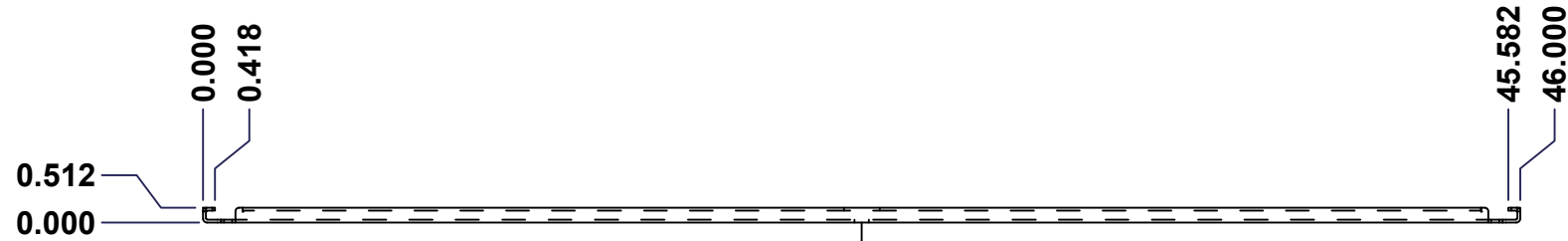
Isometric View



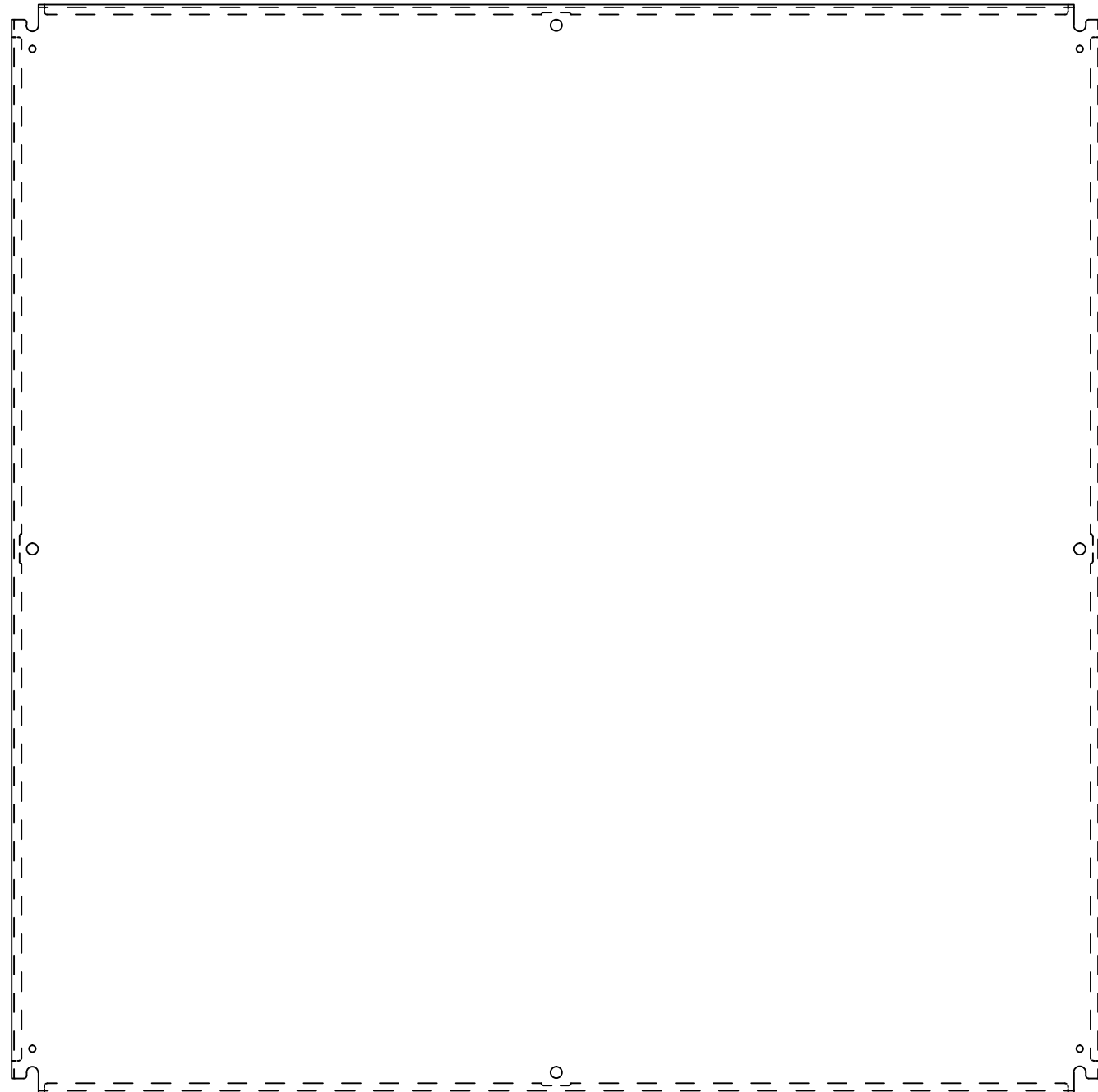
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	20
SEE BILL OF MATERIAL ON LAST PAGE 5500ESSDD484812TH-FD		0	20

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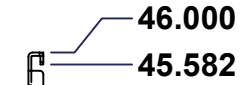
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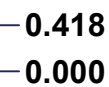
TOP



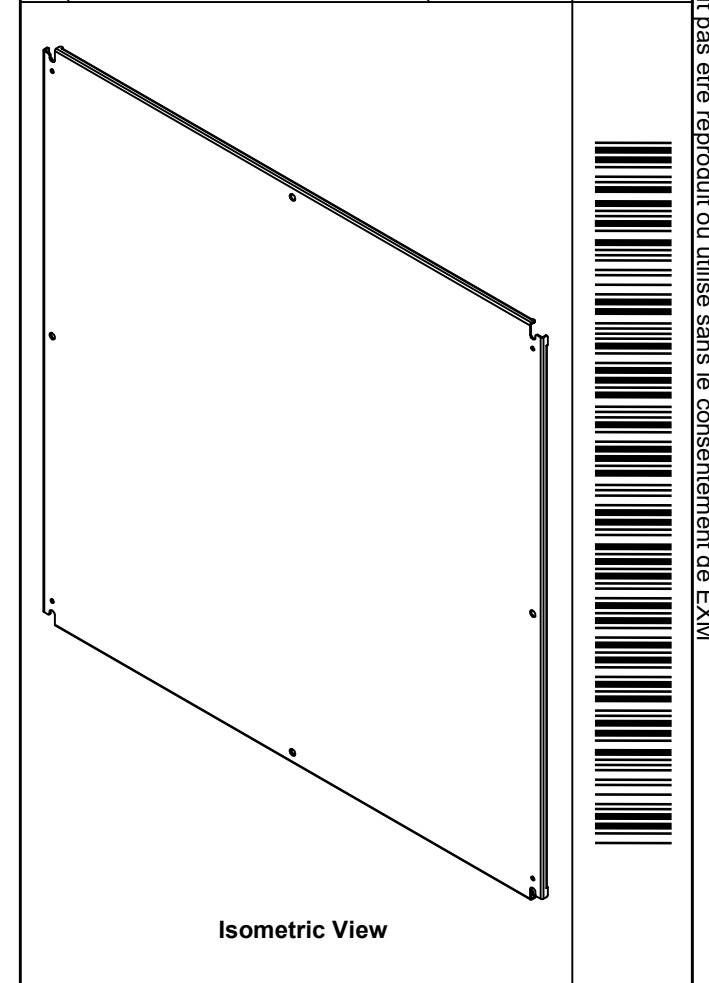
FRONT


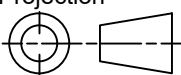


RIGHT



No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
881 SP4848G	0 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4848G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

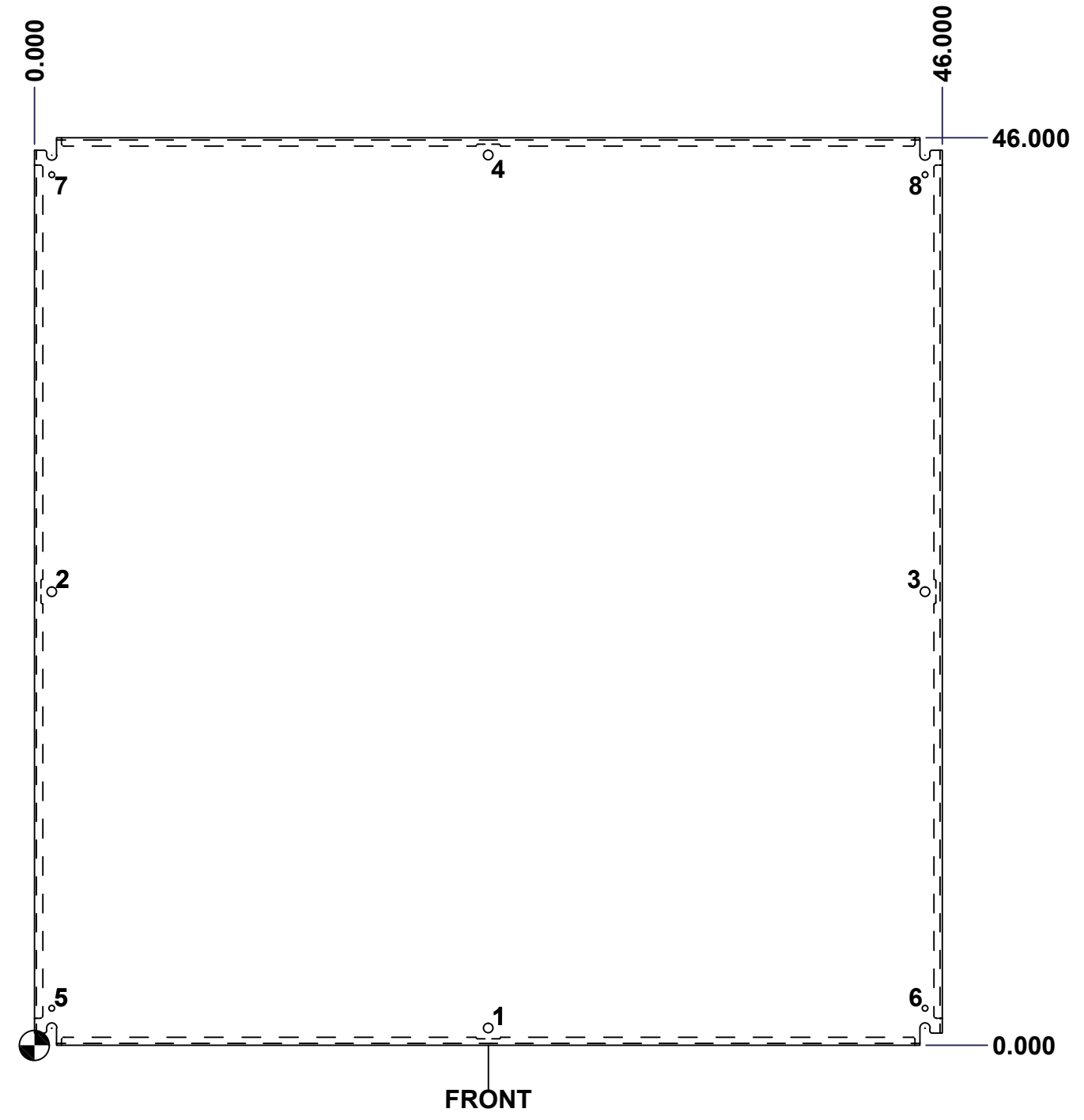
Parts List

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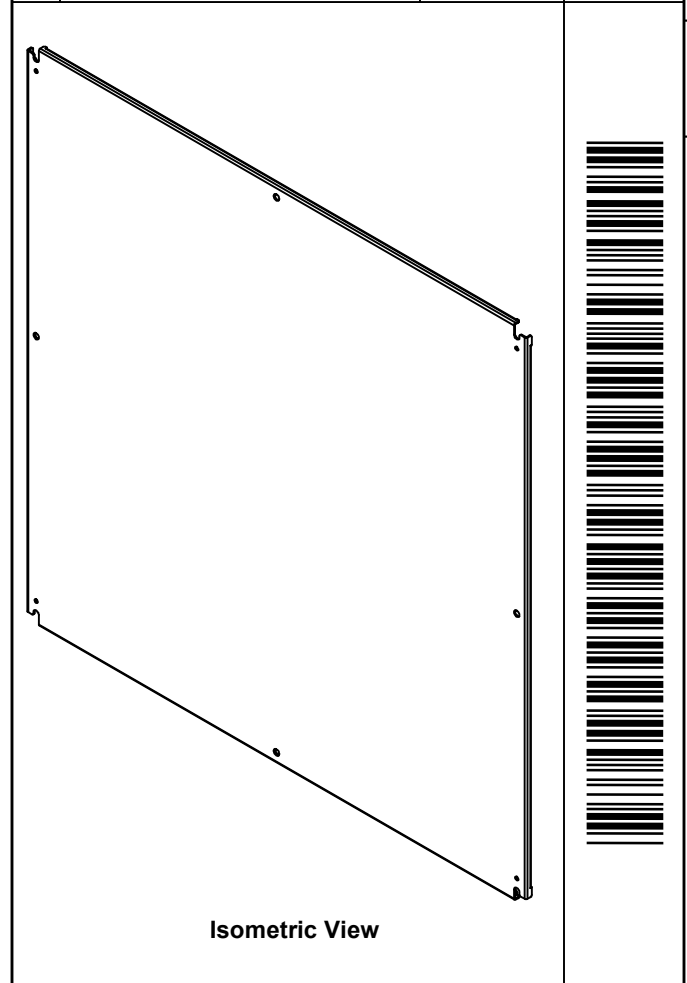
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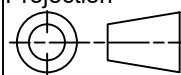
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	23.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
3	45.125	23.000	MTG STUD HOLE (RND Ø0.500)
4	23.000	45.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	45.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	44.125	GROUND HOLE (RND Ø0.290)
8	45.125	44.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP4848G	0	2