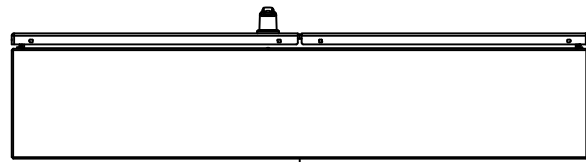
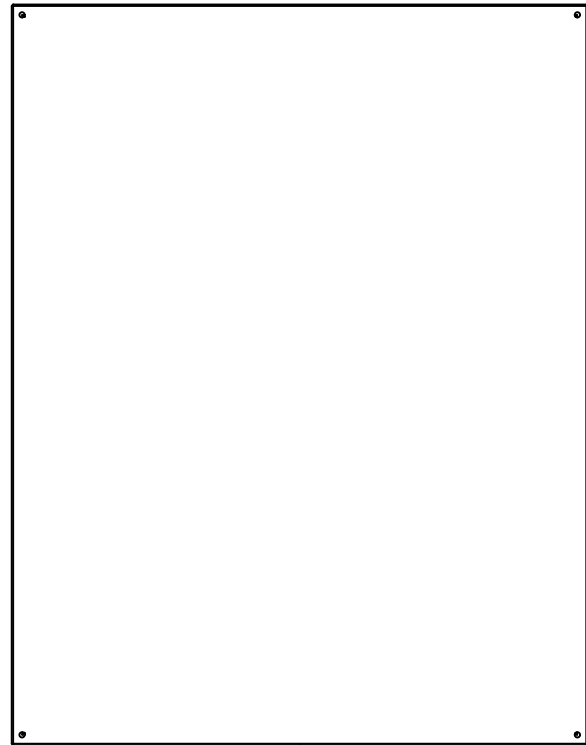


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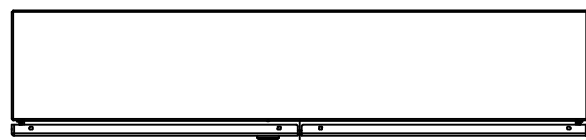
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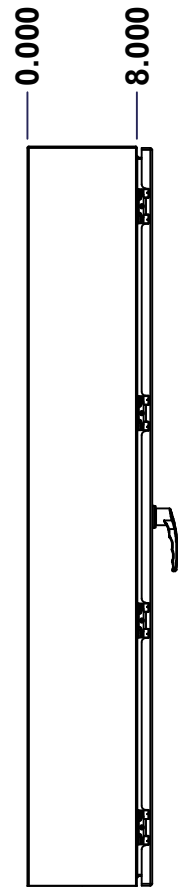
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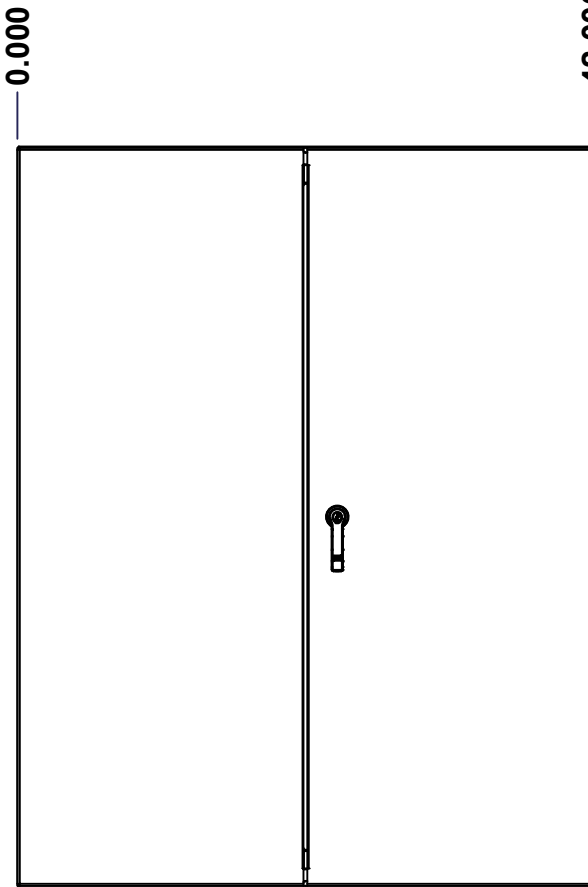
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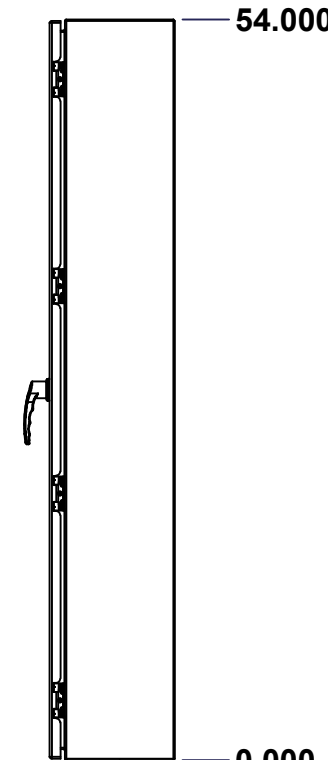
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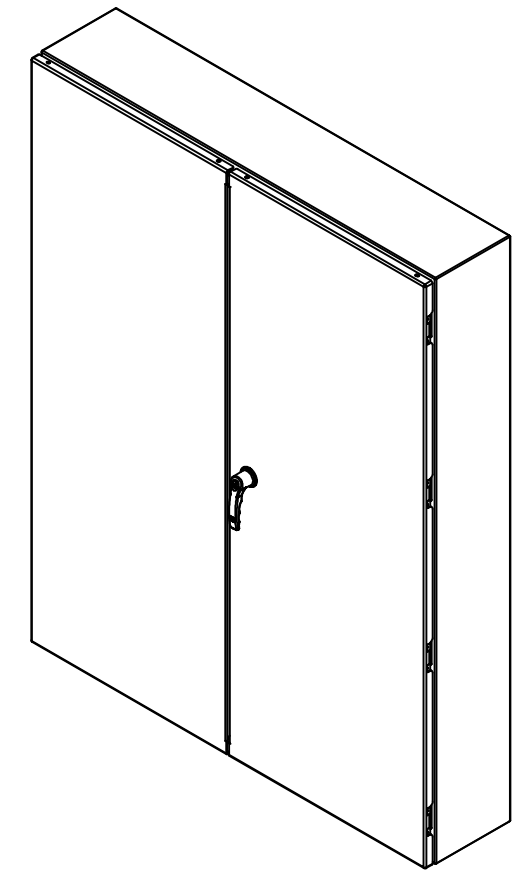
LEFT



FRONT




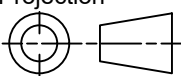
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500ESSDD 54" x 42" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1
5500ESSDD544208P	0	13

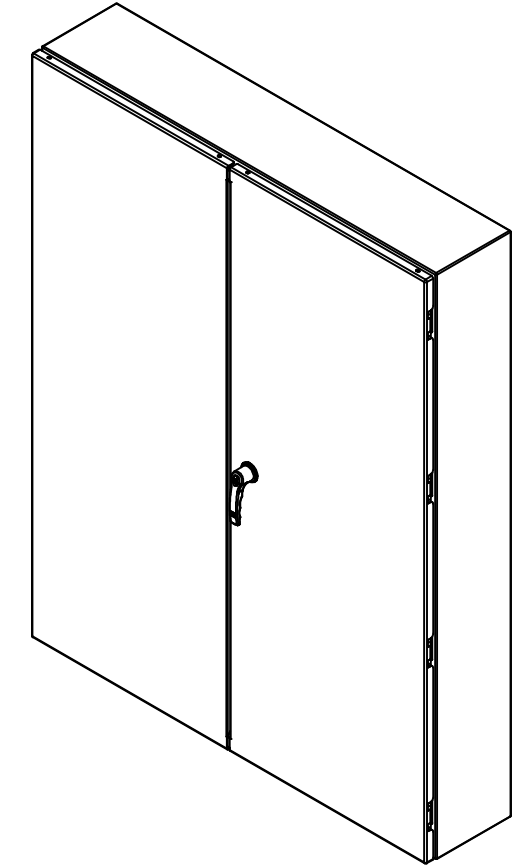
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Sold separately)
5	C/W Standard inner panel mounting studs
6	C/W Special closing bar (Length = 25.001")

No.	Revisions	Date	By/Par



Isometric View



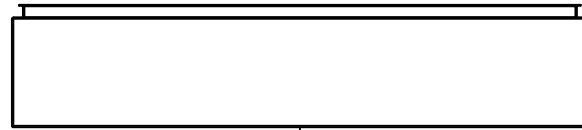
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	881 SP5442G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
8	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
1	5500ESSDD544208PLD	0	5500ESSDD 54" x 42" Lock Door
1	5500ESSDD544208PFD	0	5500ESSDD 54" x 42" Flange Door
1	5500ESSDD544208PB	0	5500ESSDD 54" x 42" x 8" Body
Qty	Part Number	Rev	Description
Parts List			

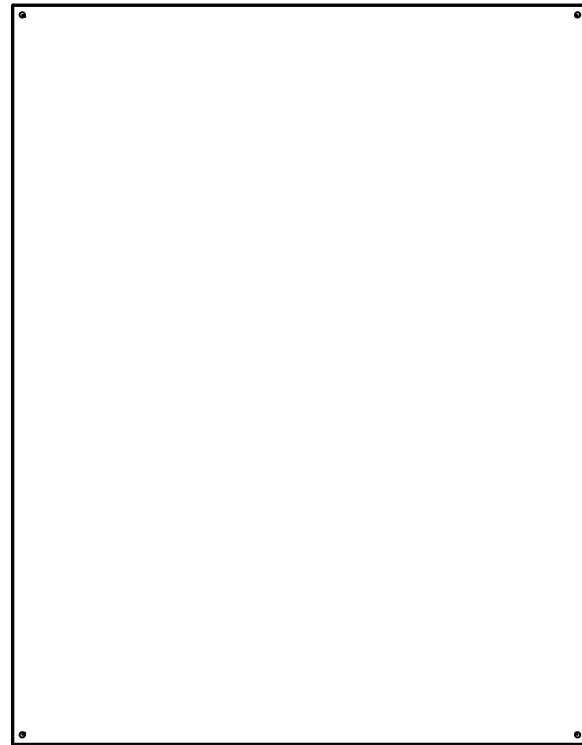
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm Projection
	Customer Client Drawn By Dessiné Par Material Matière Color Couleur Description Part Number Numéro Pièce	Date Date 02-Dec-24 14 Ga Stainless Steel 304 (1.7mm) Asa-61 Grey Finish Fini Smooth 5500ESSDD 54" x 42" x 8" Assembly 5500ESSDD544208P

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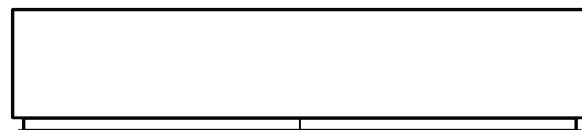
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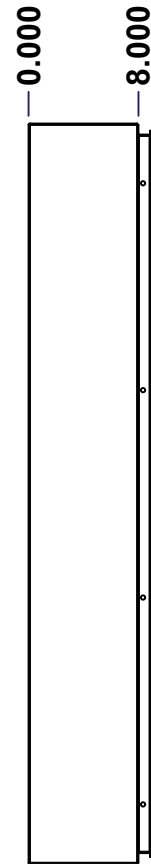
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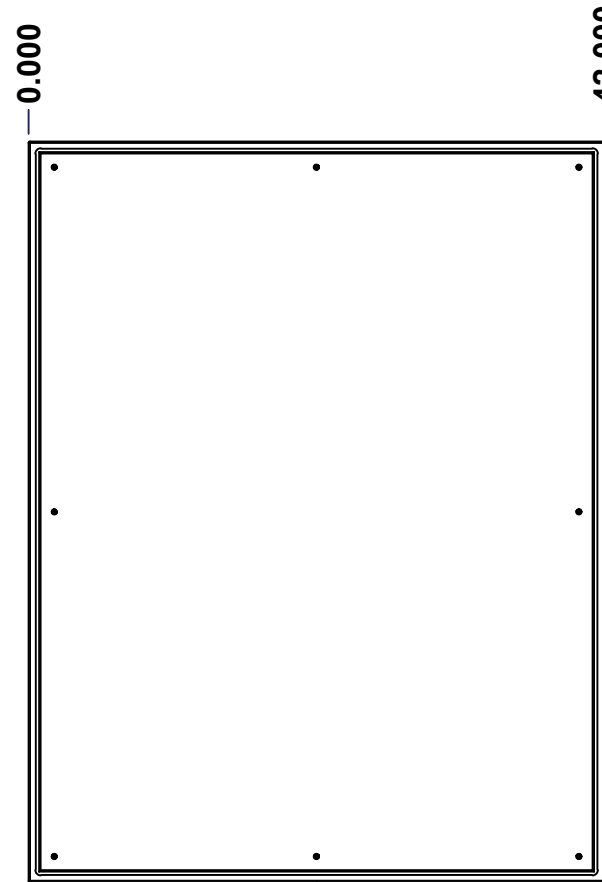
BACK



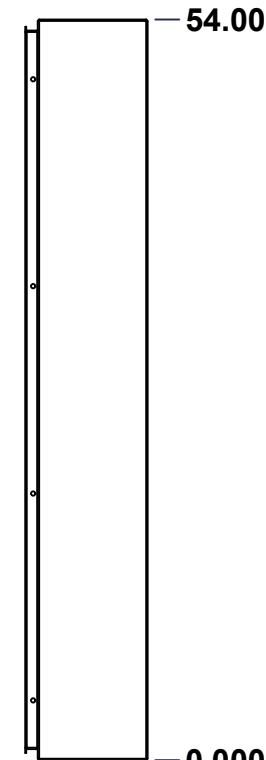
BOTTOM



LEFT

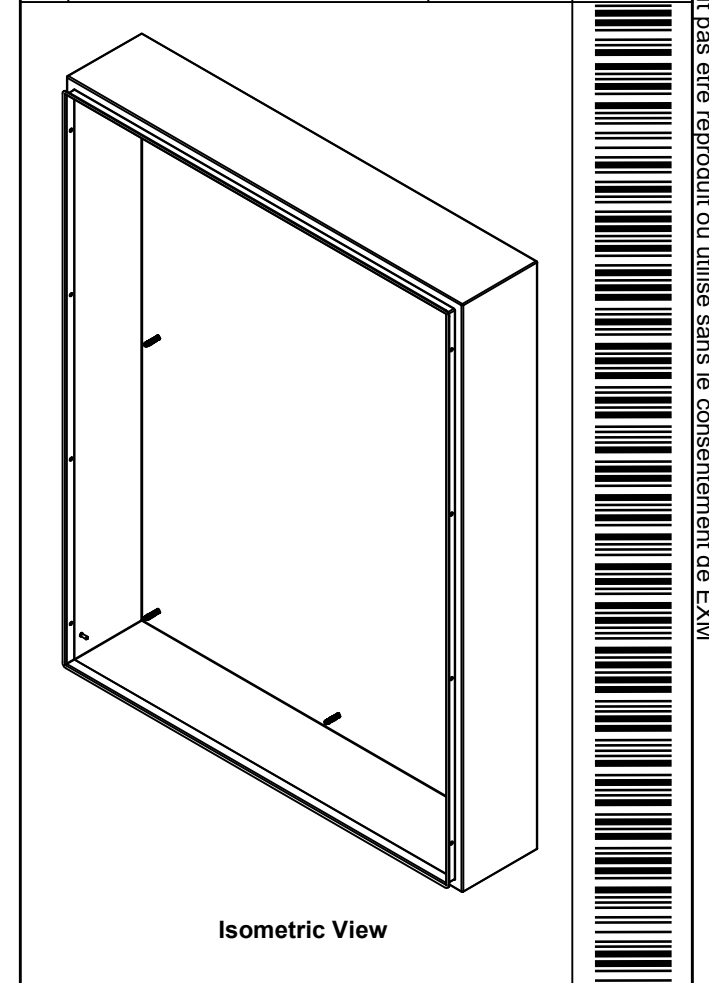


FRONT




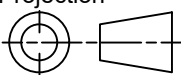
RIGHT

No.	Revisions	Date	By/Par



Isometric View



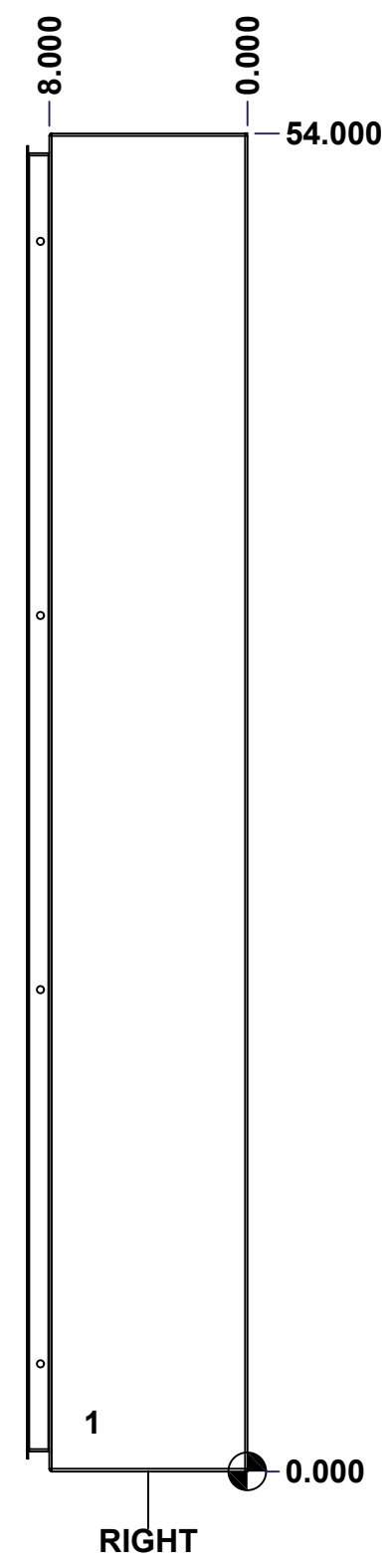
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500ESSDD 54" x 42" x 8" Body		
Part Number Numéro Pièce	Rev.	3
5500ESSDD544208PB	0	13

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)

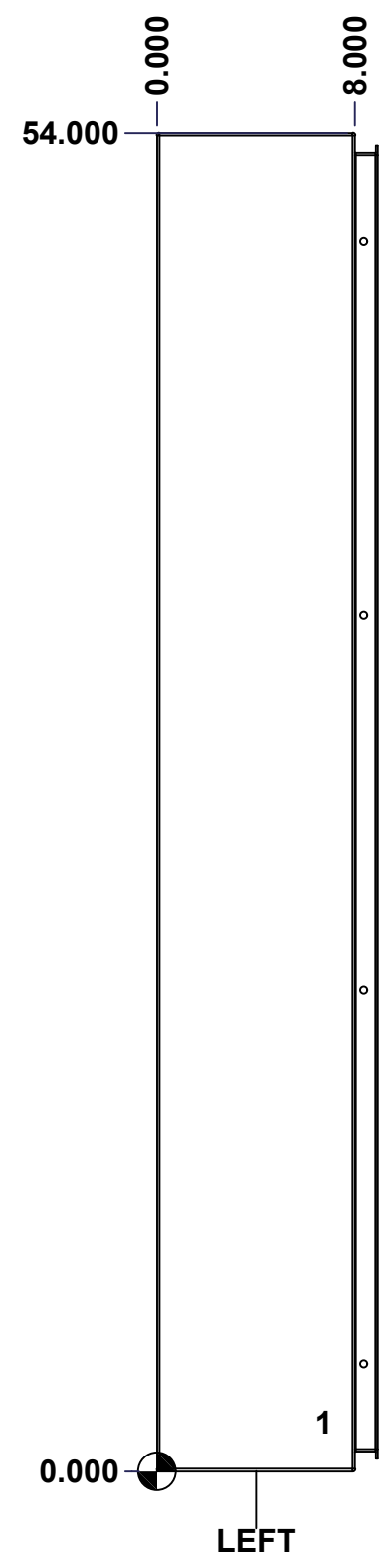


	Description	Status	
	5500ESSDD 54" x 42" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5500ESSDD544208PB	0	13

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500ESSDD 54" x 42" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5500ESSDD544208PB	0	13

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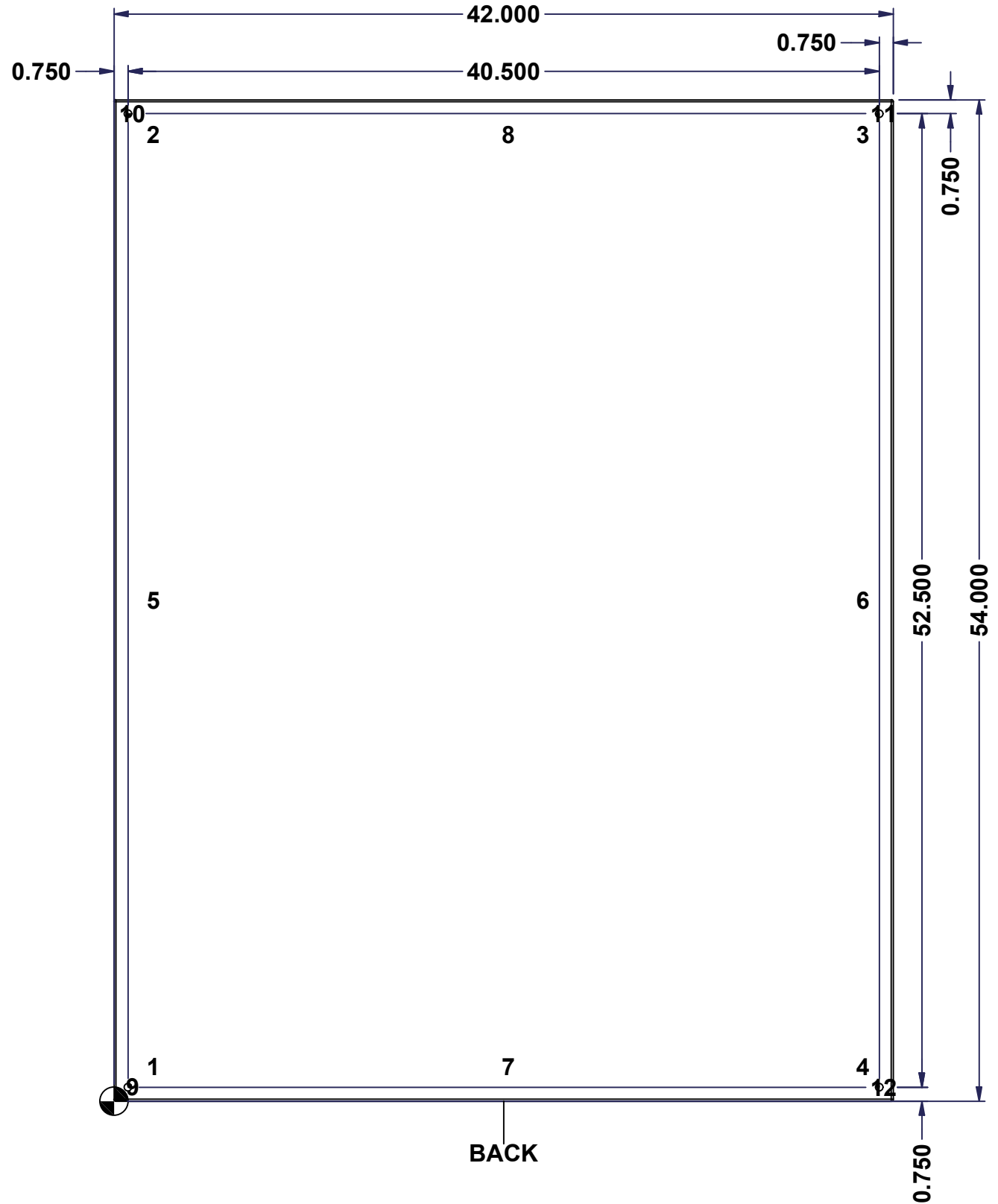
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	52.125	IP STUD M8 x 35mm (Inside)
3	40.125	52.125	IP STUD M8 x 35mm (Inside)
4	40.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	27.000	IP STUD M8 x 35mm (Inside)
6	40.125	27.000	IP STUD M8 x 35mm (Inside)
7	21.000	1.875	IP STUD M8 x 35mm (Inside)
8	21.000	52.125	IP STUD M8 x 35mm (Inside)

9	0.750	0.750	RND Ø0.390
10	0.750	53.250	RND Ø0.390
11	41.250	53.250	RND Ø0.390
12	41.250	0.750	RND Ø0.390

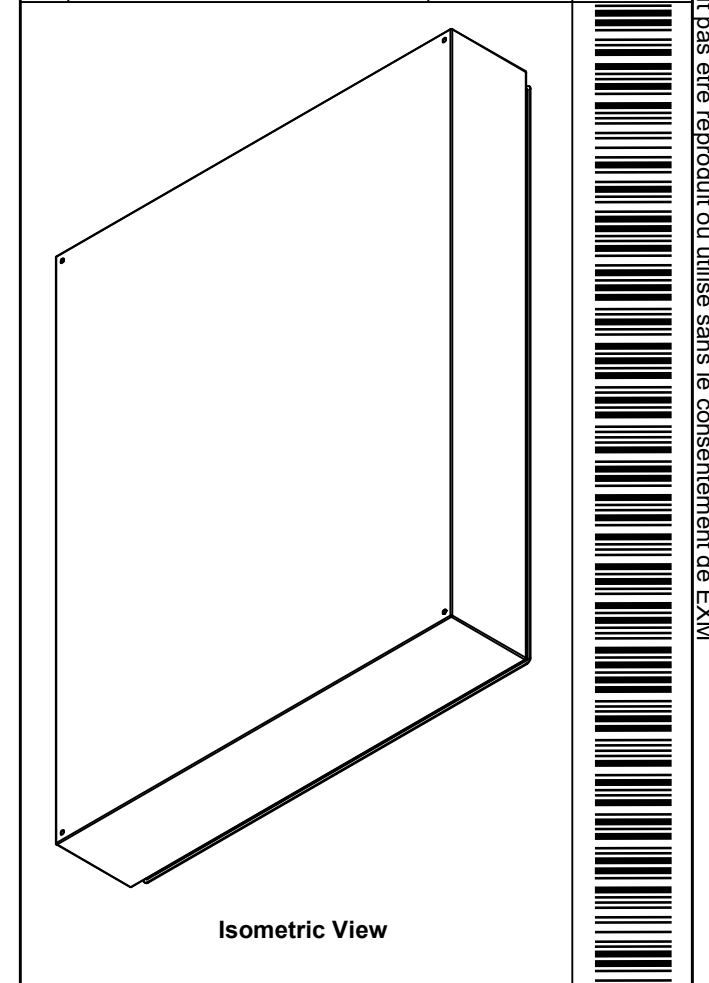



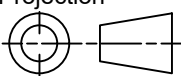
	Description	Status
	5500ESSDD 54" x 42" x 8" Body	(NULL)
Part Number Numéro Pièce 5500ESSDD544208PB	Rev.	6
	0	13

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No.	Revisions	Date	By/Par

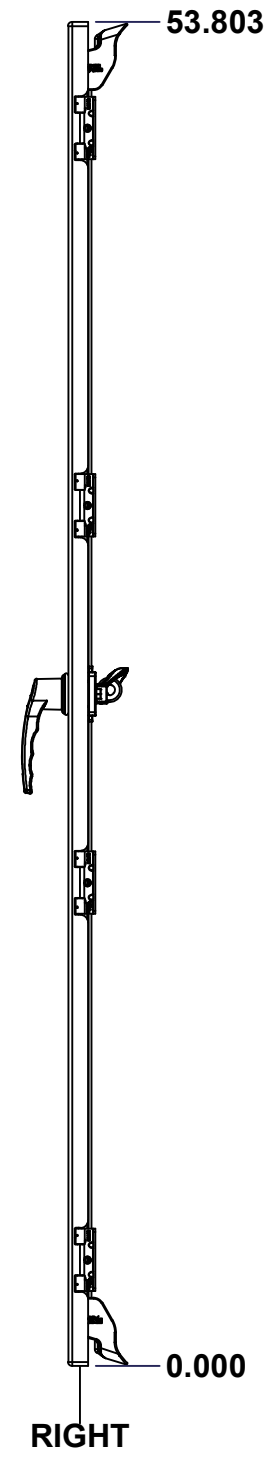
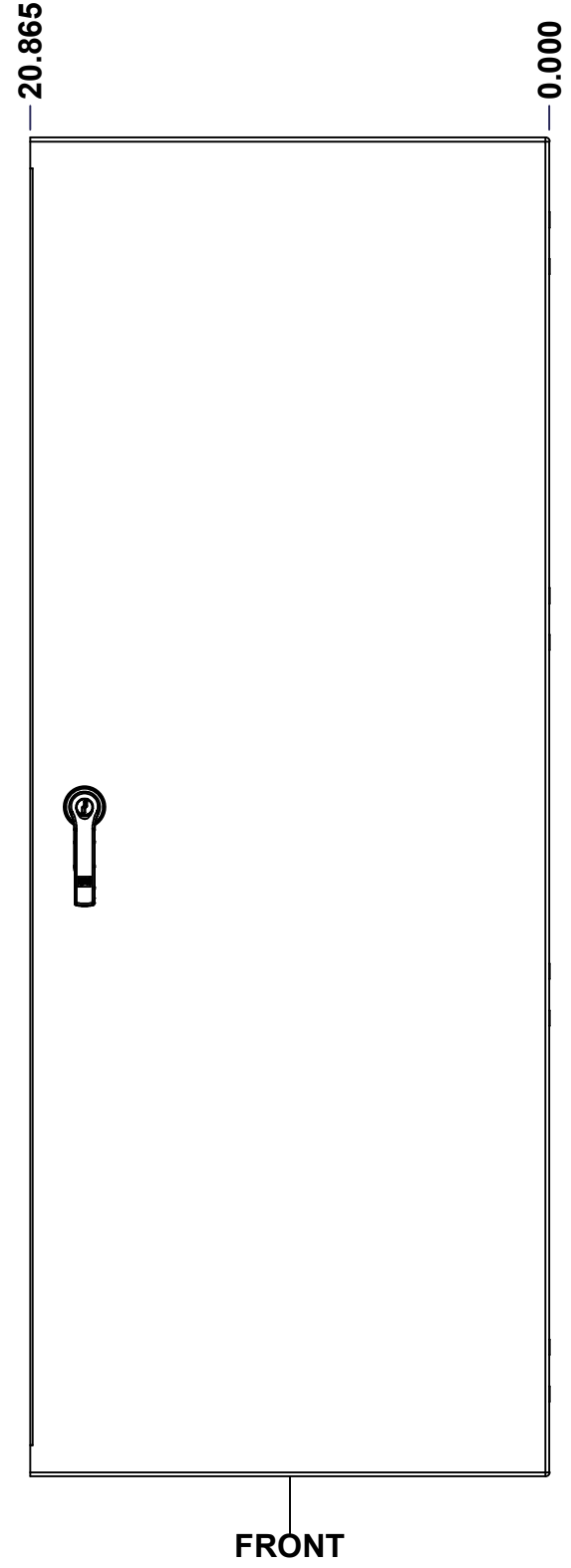
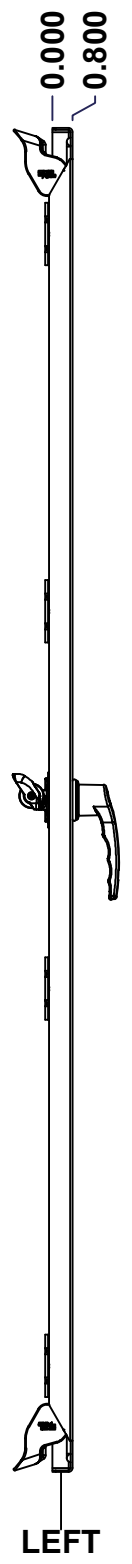
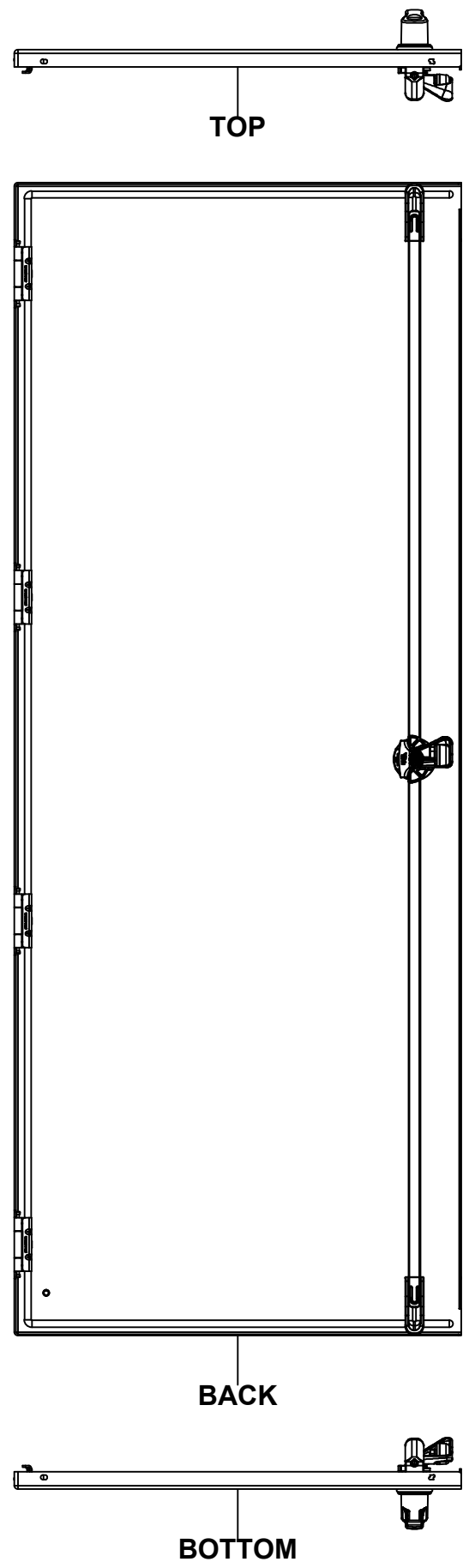


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5500ESSDD 54" x 42" x 8" Body		
Part Number Numéro Pièce	Rev.	7
5500ESSDD544208PB	0	13

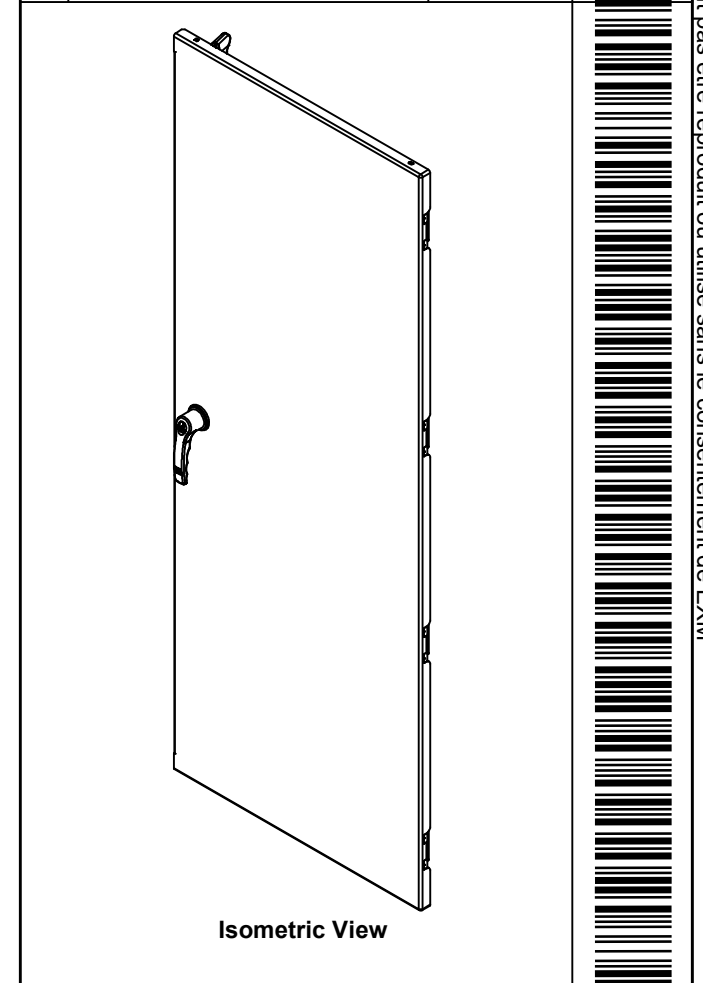
Qty	Part Number	Rev	Description
2	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5500ESSDD544208PB-P	0	5500ESSDD 54" x 42" x 8" Body Part
Parts List			

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No.	Revisions	Date	By/Par



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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 02-Dec-24
Material Matière 14 Ga Stainless Steel 304 (1.7mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5500ESSDD 54" x 42" Lock Door		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8
SEE BILL OF MATERIAL ON LAST PAGE		13

5500ESSDD544208PLD

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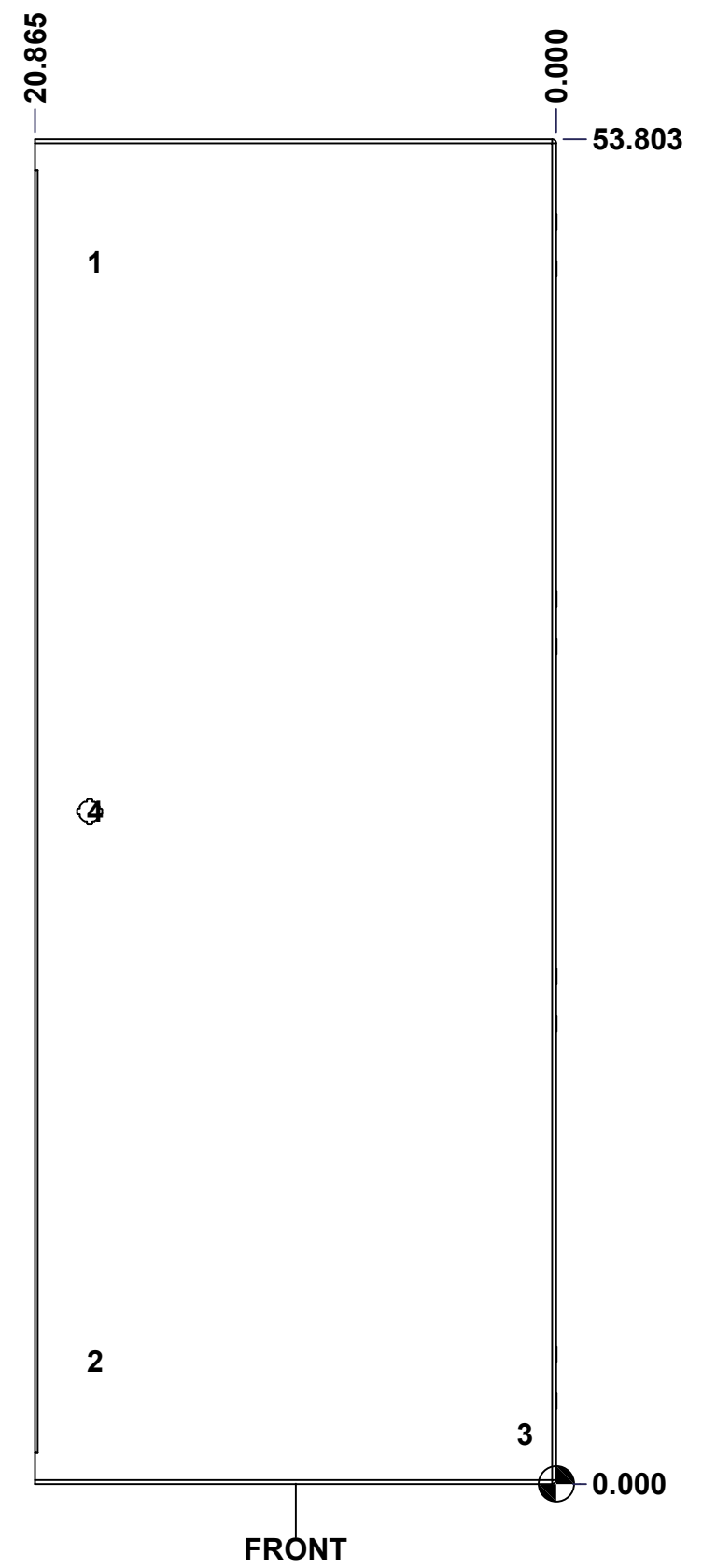
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.678	48.896	CLOSING BAR STUD (Inside)
2	18.678	4.907	CLOSING BAR STUD (Inside)

3	1.486	2.000	GND STUD M6 x 16mm (Inside)
4	18.678	26.901	HANDLE 885 ESL2A-LSS @ 0.0°

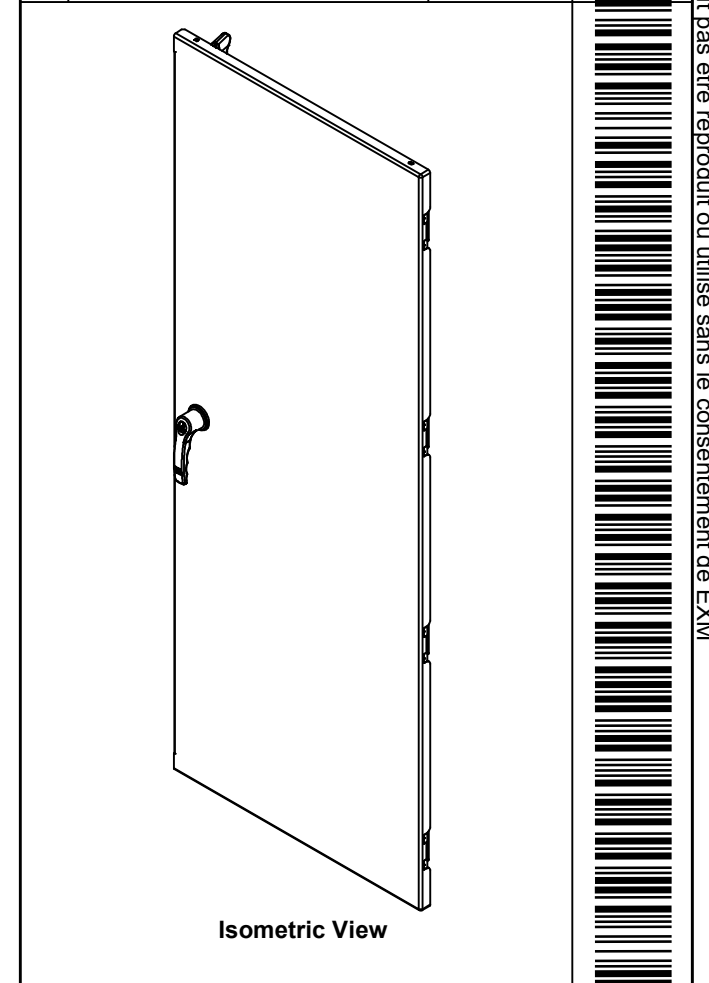


	Description	Status
	5500ESSDD 54" x 42" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5500ESSDD544208PLD	0
		9
		13

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No.	Revisions	Date	By/Par



1	5500ESSDD544208PLBAR	0	5412 ES - Lower Closing Bar (Length = 24.999")
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
1	5500ESSDD544208PUBAR	0	5412 ES - Upper Closing Bar (Length = 25.001")
1	STK-A-50535	15	5412 ES Handle Cam Assembly (Left Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
1	5500ESSDD544208PLD-G	0	5500ESSDD 54" x 42" Lock Door Gasket
1	5500ESSDD544208PLD-P	0	5500ESSDD 54" x 42" Lock Door

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par: BoxCad: BoxCad	Date: 02-Dec-24
Material Matière: 14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur: Asa-61 Grey	Finish Fini: Smooth
Description: 5500ESSDD 54" x 42" Lock Door	Detail Rev.
Part Number Numéro Pièce: 5500ESSDD544208PLD	Rev. 0

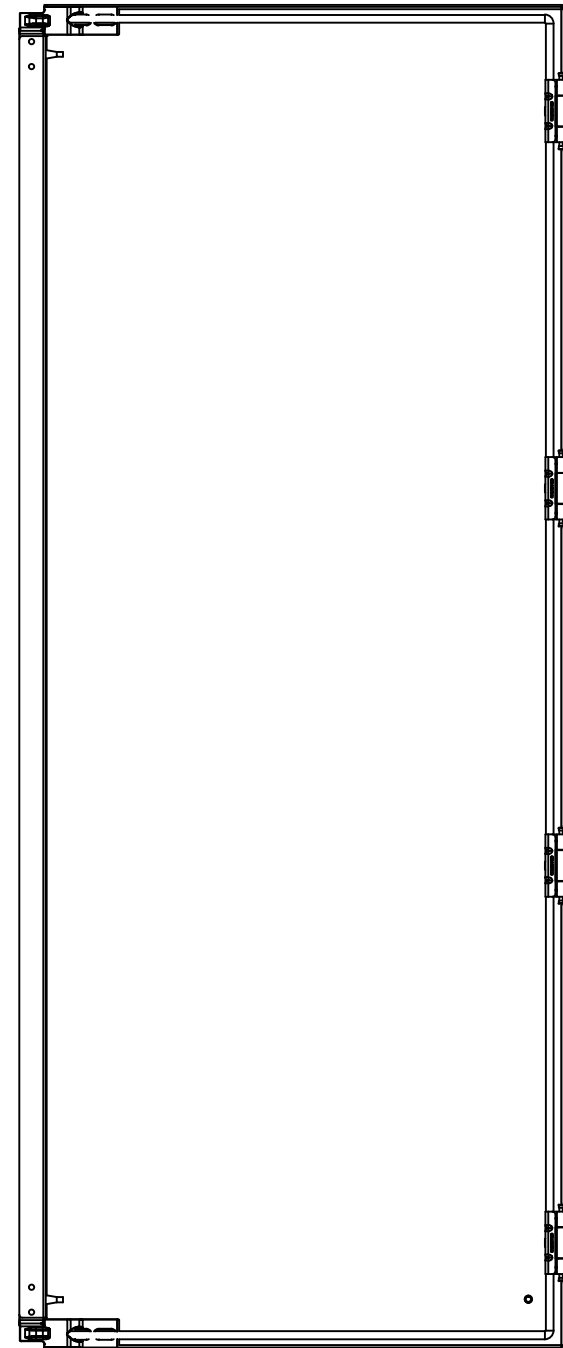
QTY	Part Number	Rev	Description
Parts List			

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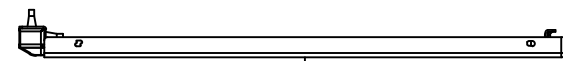
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TOP

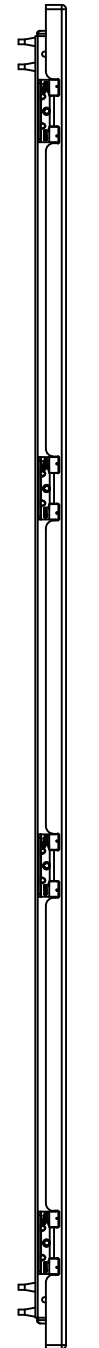


BACK



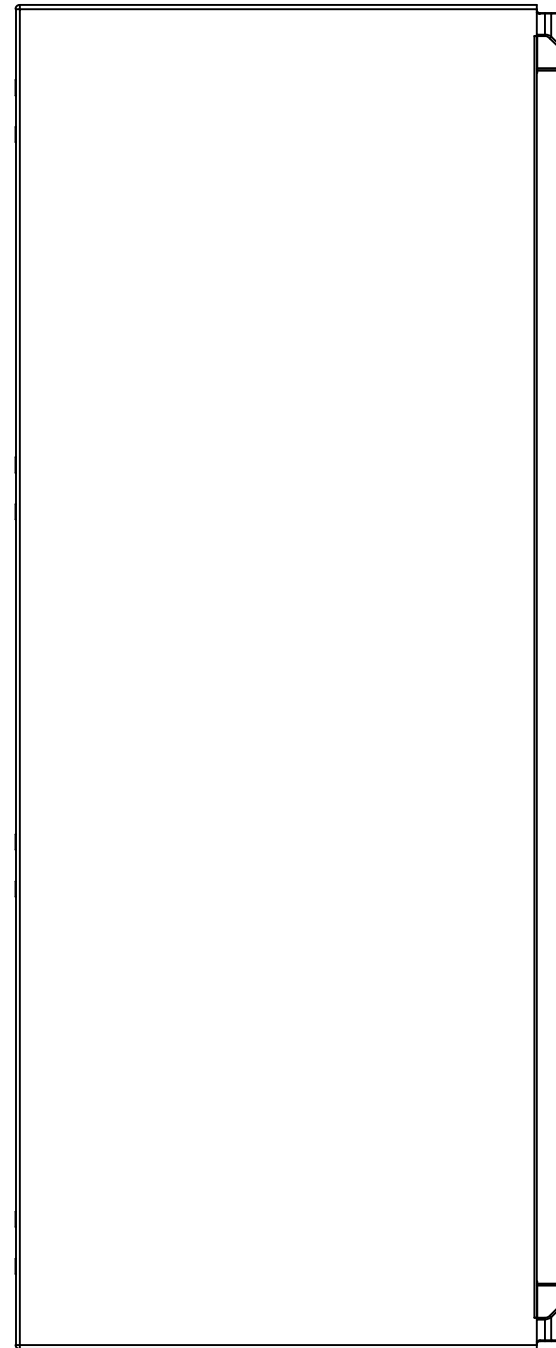
BOTTOM

0.000
0.800



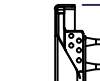
LEFT

0.000



FRONT

20.865

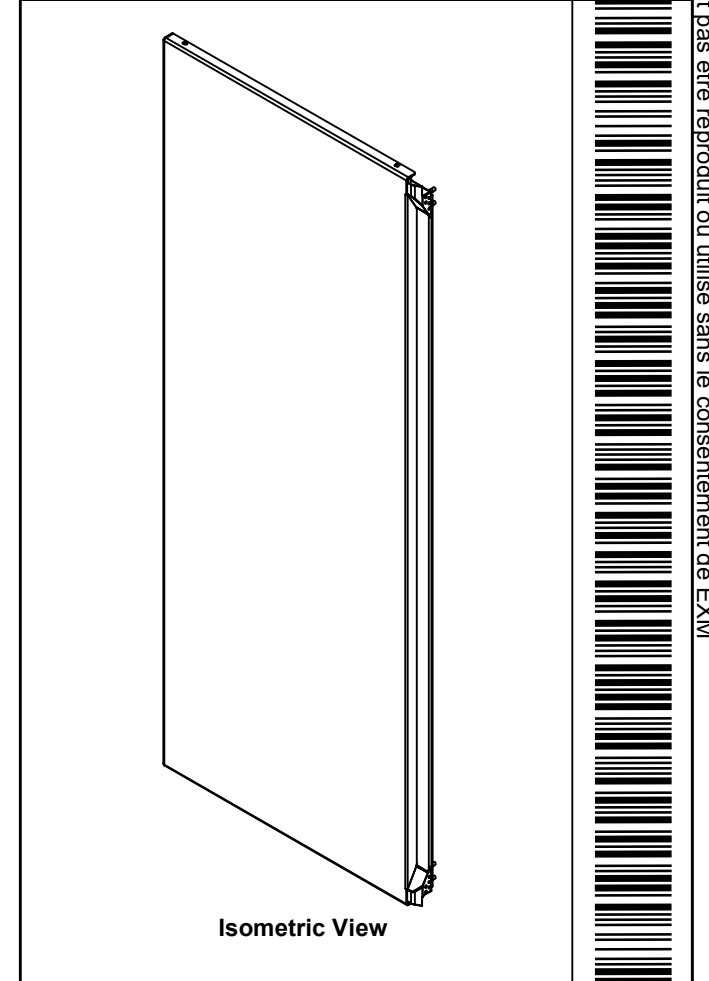


RIGHT

53.803


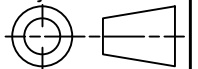
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Dec-24
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500ESSDD 54" x 42" Flange Door		
Part Number Numéro Pièce	Rev. 0	11 13

SEE BILL OF MATERIAL ON LAST PAGE

5500ESSDD544208PFD

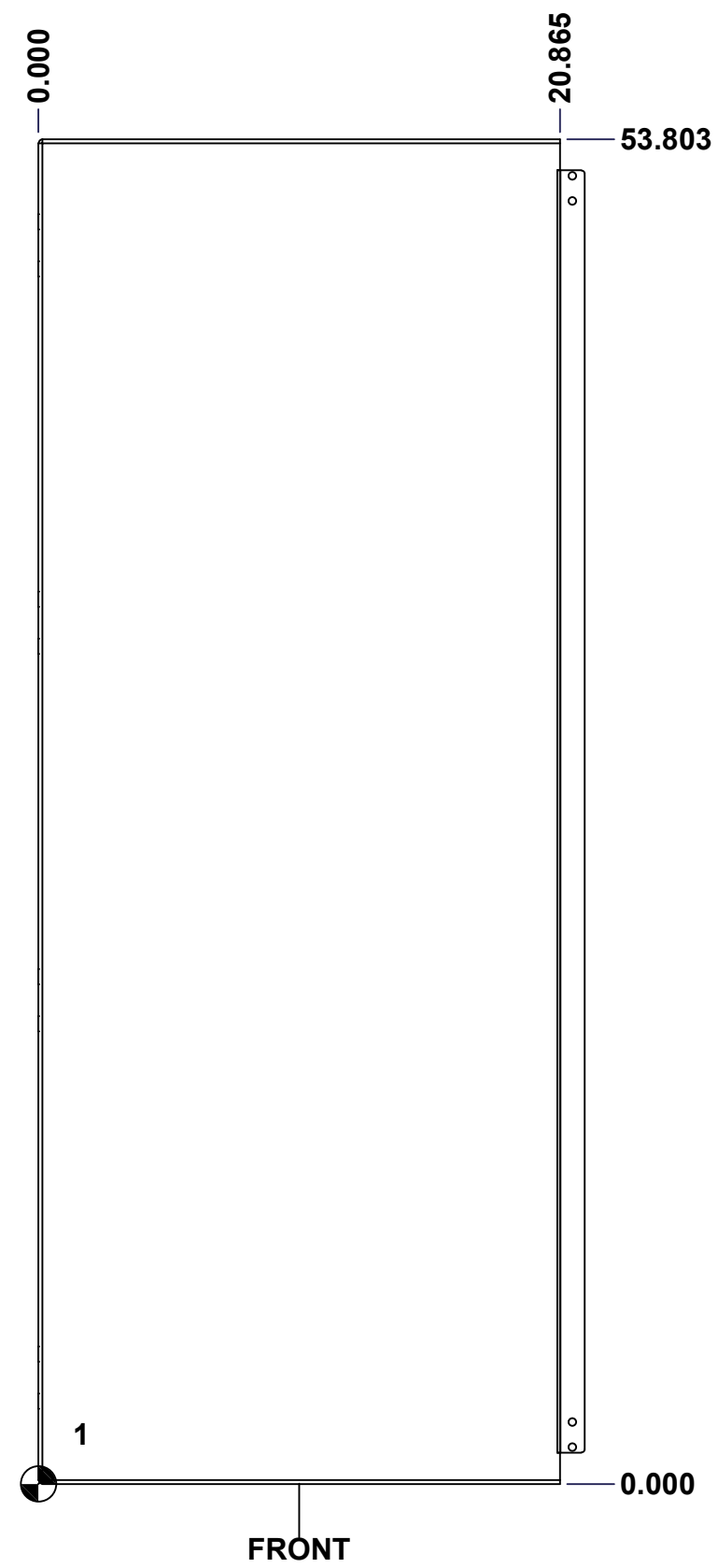
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	2.000	GND STUD M6 x 16mm (Inside)

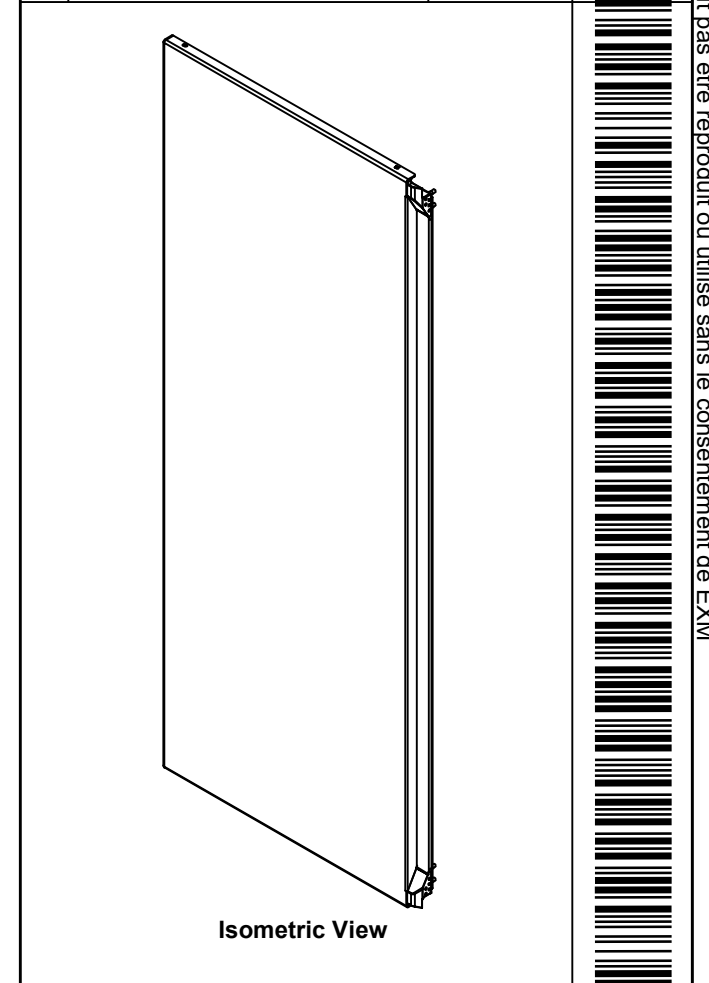


	Description	Status
	5500ESSDD 54" x 42" Flange Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5500ESSDD544208PFD	0
		12
		13

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No.	Revisions	Date	By/Par



Isometric View


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Flatness / Aplatissement: Max 3.0mm
 Projection: 

Customer / Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 02-Dec-24

Material / Matière	14 Ga Stainless Steel 304 (1.7mm)
--------------------	-----------------------------------

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

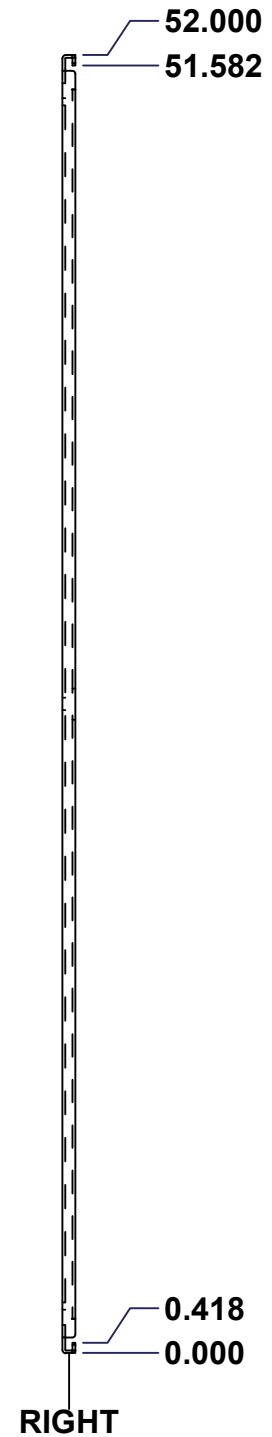
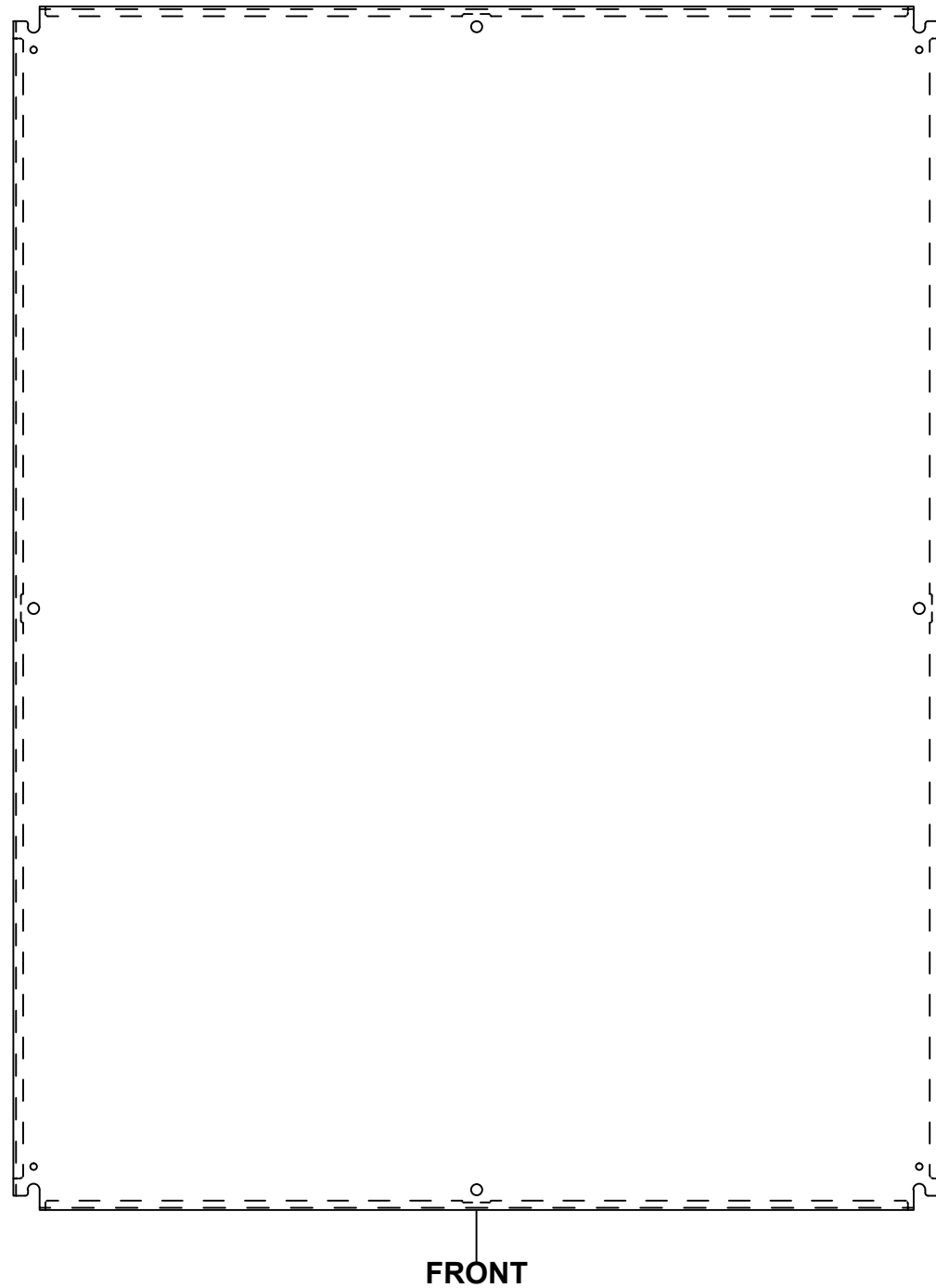
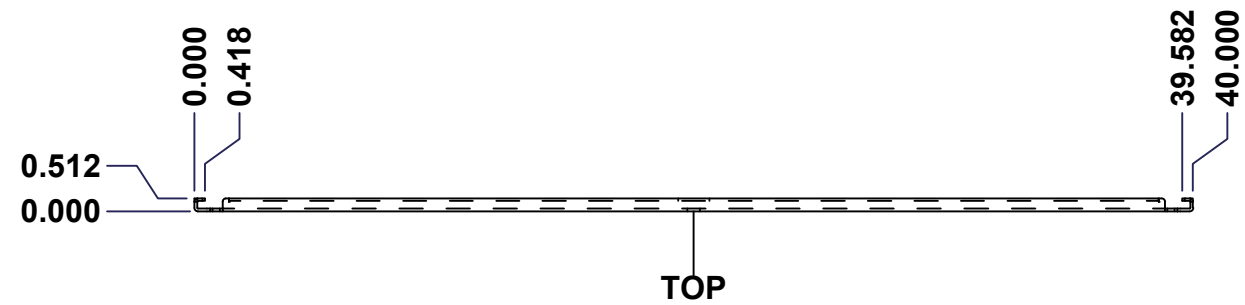
Description: 5500ESSDD 54" x 42" Flange Door	Detail Rev.
--	-------------

Part Number / Numéro Pièce: 5500ESSDD544208PFD	Rev. / Révis: 0	13
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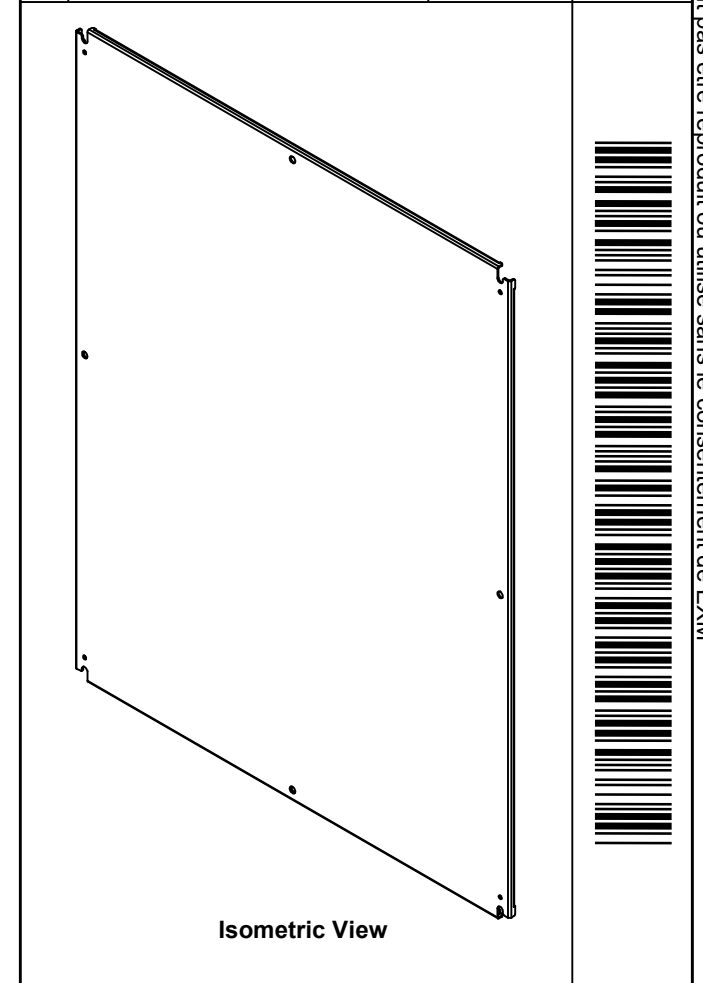
QTY	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	STK-G-03200	8	5500 ESSD Lower Flange Door Gasket
1	STK-G-03100	8	5500 ESSD Upper Flange Door Gasket
1	5500ESSDD544208PFD-G	0	5500ESSDD 54" x 42" Flange Door Gasket
1	5500ESSDD544208PFD-P	0	5500ESSDD 54" x 42" Flange Door Part
Parts List			

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No.	Revisions	Date	By/Par



<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	<p>Flatness Aplatissement Max 3.0mm</p>
	<p>Projection</p>
Customer Client	Date
Drawn By / Dessiné Par: BoxCad	Date: 23-Jan-07
Material / Matière: See Part List	
Color / Couleur: See Part List	Finish / Fini: See Part List
Description: 881 SP - Inner Panel	
Detail Rev.	
Part Number / Numéro Pièce: 881 SP5442G	Rev. 1/2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP5442G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

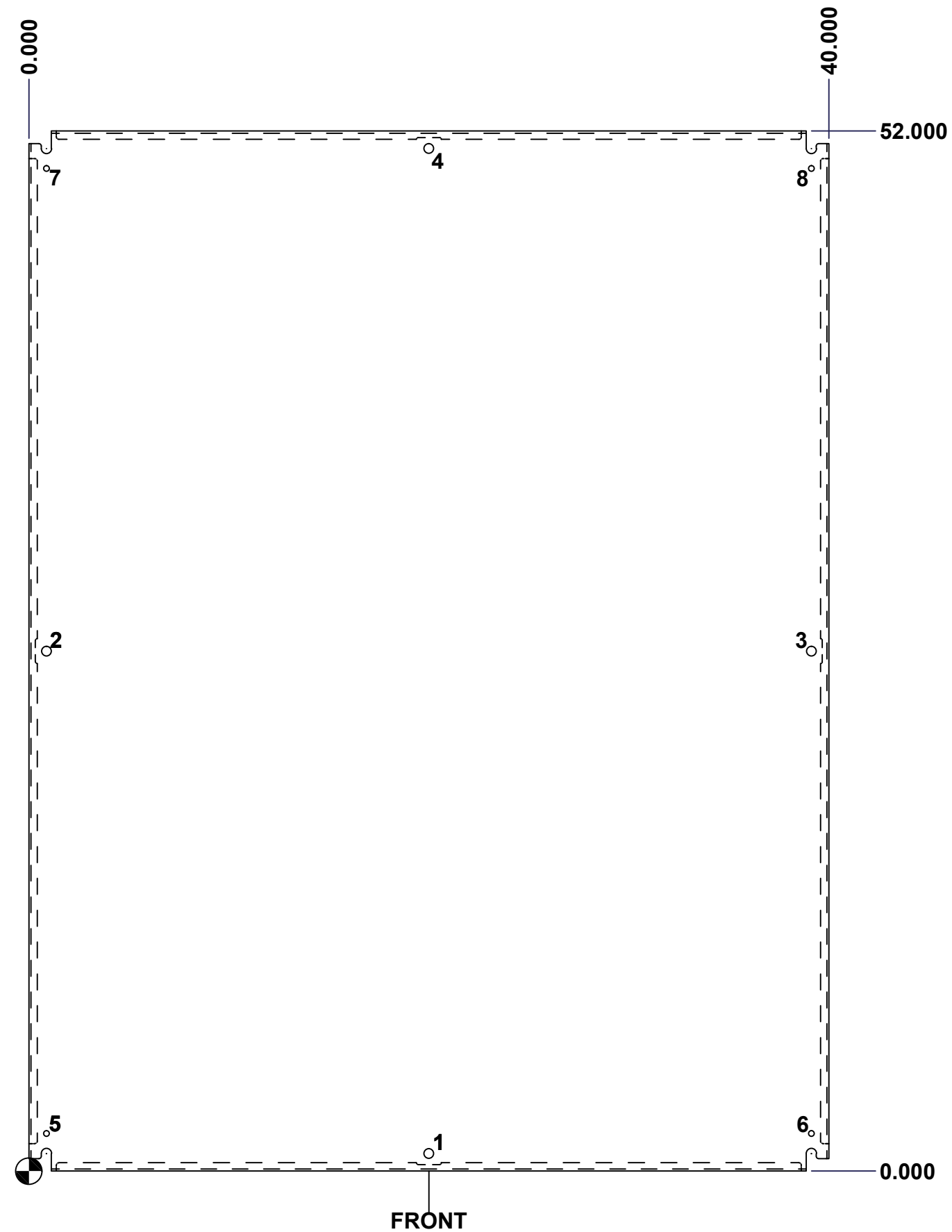
Parts List

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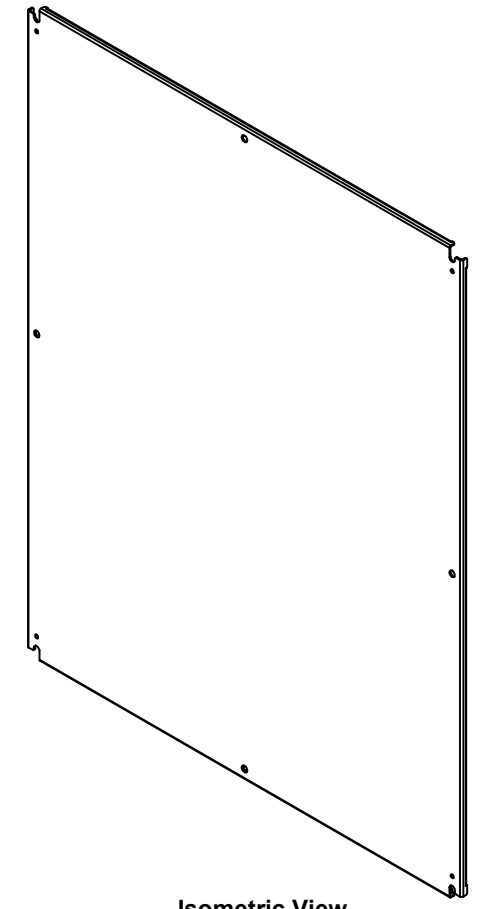
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	26.000	MTG STUD HOLE (RND Ø0.500)
3	39.125	26.000	MTG STUD HOLE (RND Ø0.500)
4	20.000	51.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	39.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	50.125	GROUND HOLE (RND Ø0.290)
8	39.125	50.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
		Projection
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP5442G	Rev. 2
		0