

This drawing is confidential and must not be reproduced or used without the consent of EXM

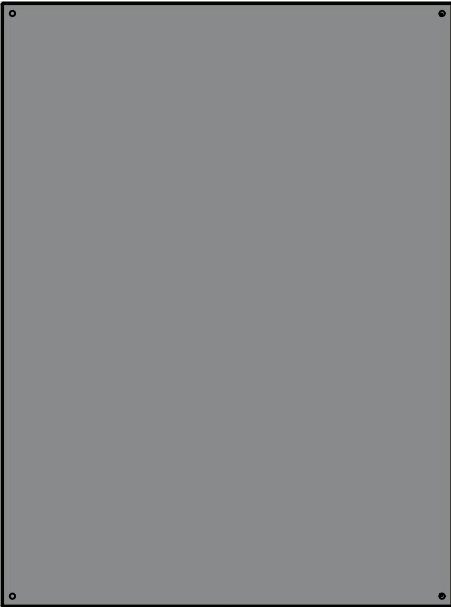
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESY423112\5500ESY423112.idw

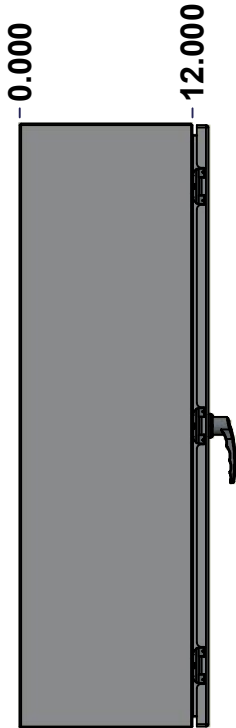
Tolérance ±1/32" sauf spécification contraire



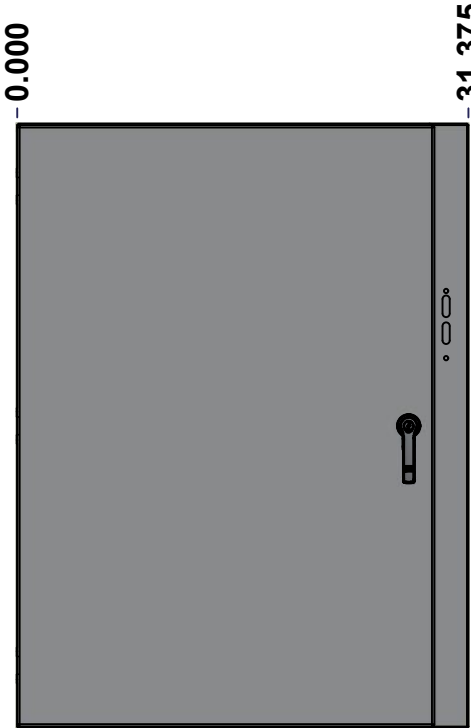
TOP



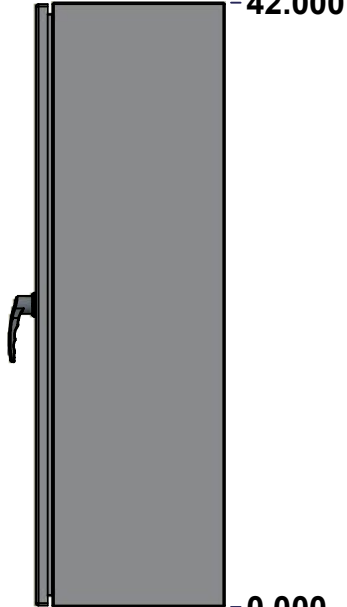
BACK



LEFT



FRONT



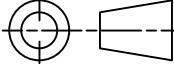
RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par BoxCad: BoxCad	Date 2014-10-23	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5500ESY 42" x 31.375" x 12" Assembly	Detail Rev.	
Part Number Numéro Pièce 5500ESY423112	Rev. 0	1 9

SEE BILL OF MATERIAL ON LAST PAGE

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

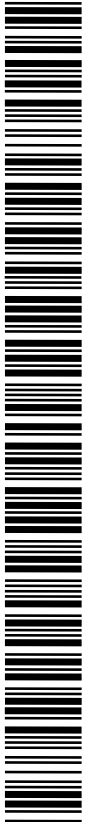
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESY423112\5500ESY423112.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



Isometric View

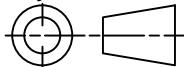


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 2014-10-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
---------------	-------------	-------------	--------

Description	Detail Rev.		
5500ESY 42" x 31.375" x 12" Assembly			

Part Number Numéro Pièce	Rev.	2
5500ESY423112	0	9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5500ESY423112C	0	5500ESY 42" x 31.375" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP4230G	0	881 SP - Inner Panel
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5500ESY423112B	0	5500ESY 42" x 31.375" x 12" Body
3	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

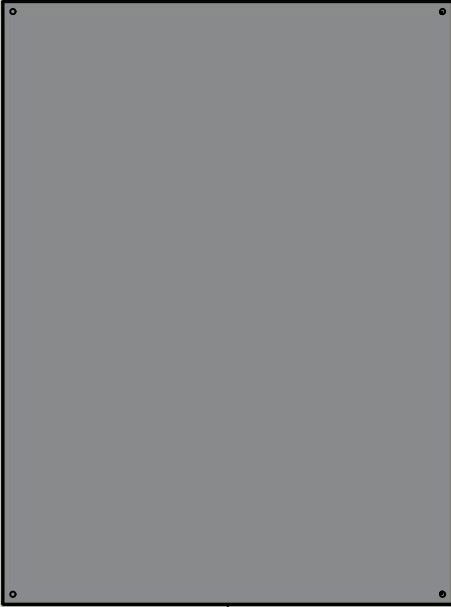
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESY423112\5500ESY423112.idw

Tolérance ±1/32" sauf spécification contraire

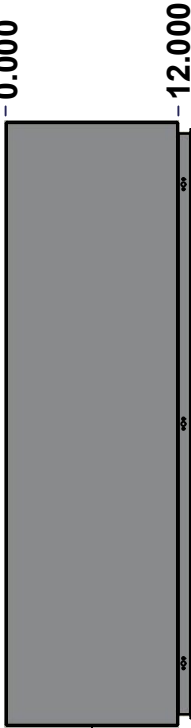
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



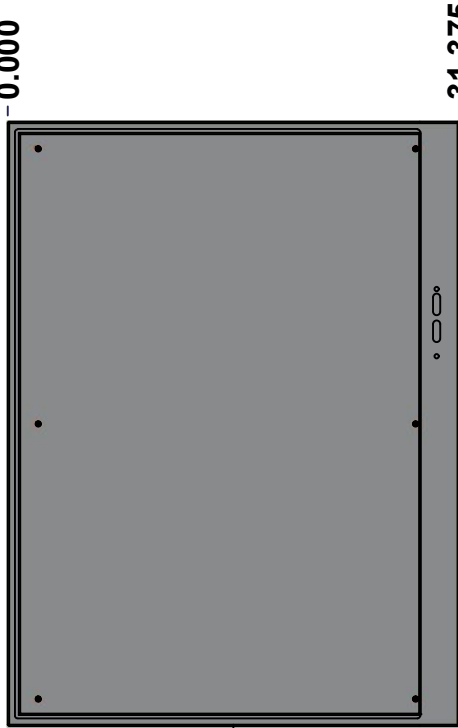
TOP



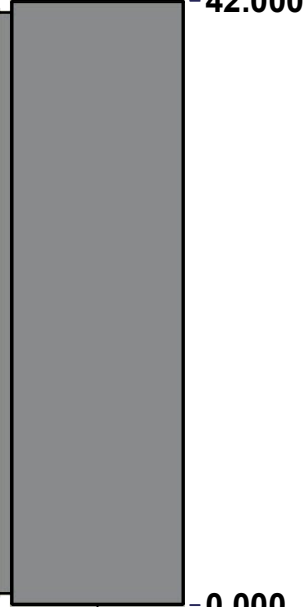
BACK



LEFT



FRONT

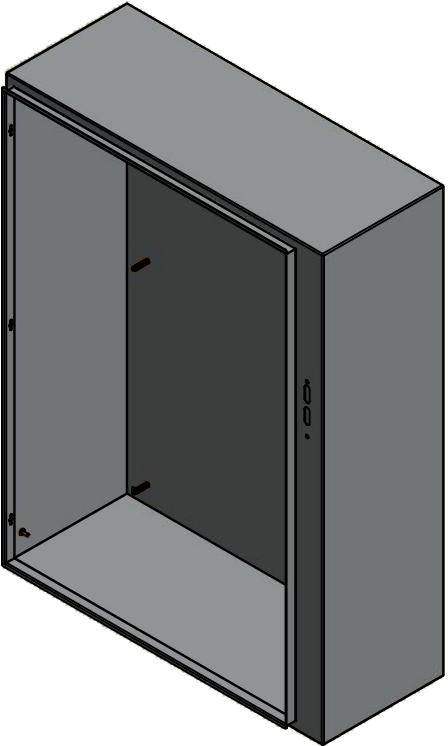


RIGHT



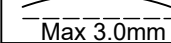
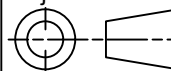
BOTTOM

No.	Revisions	Date	By/Par



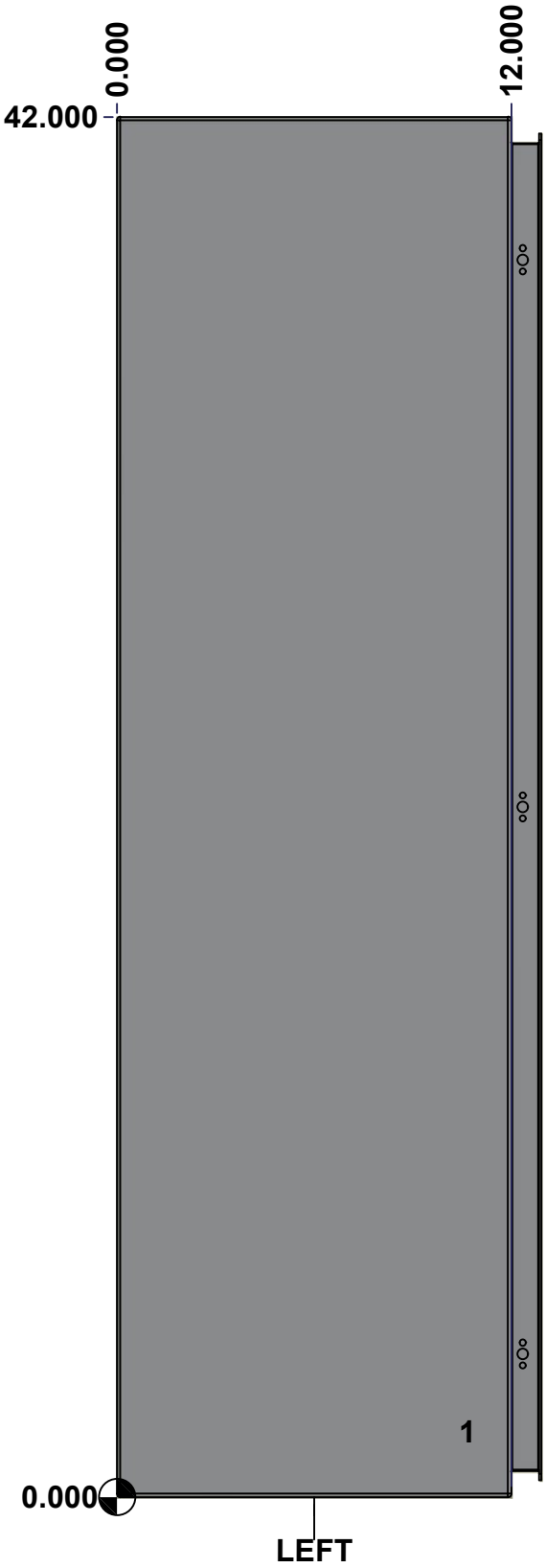
Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par				Date 2014-10-23	
Material Matière				14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey		Finish Fini Smooth	
Description 5500ESY 42" x 31.375" x 12" Body				Detail Rev.	
Part Number Numéro Pièce				Rev.	
5500ESY423112B				3 0 9	

This drawing is confidential and must not be reproduced or used without the consent of EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500ESY 42" x 31.375" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5500ESY423112B	0	4 9

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

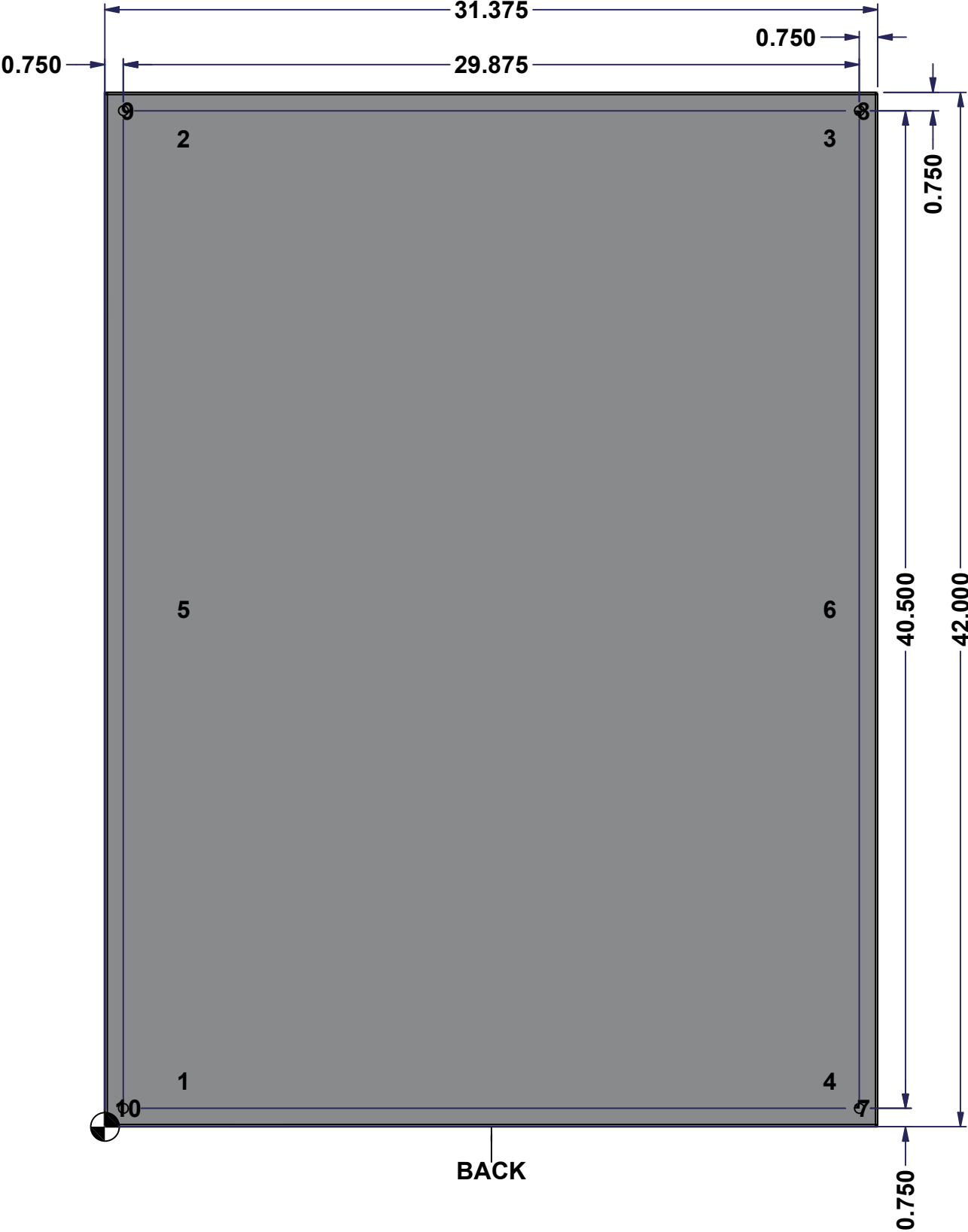
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESY423112\5500ESY423112.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	1.875	IP STUD M8 x 35mm (Inside)
2	3.000	40.125	IP STUD M8 x 35mm (Inside)
3	29.250	40.125	IP STUD M8 x 35mm (Inside)
4	29.250	1.875	IP STUD M8 x 35mm (Inside)
5	3.000	21.000	IP STUD M8 x 35mm (Inside)
6	29.250	21.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	30.625	0.750	RND Ø0.390
8	30.625	41.250	RND Ø0.390
9	0.750	41.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description		Status	
	5500ESY 42" x 31.375" x 12" Body		(NULL)	
	Part Number Numéro Pièce 5500ESY423112B		Rev. 0	5 9

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

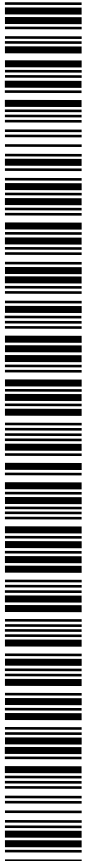
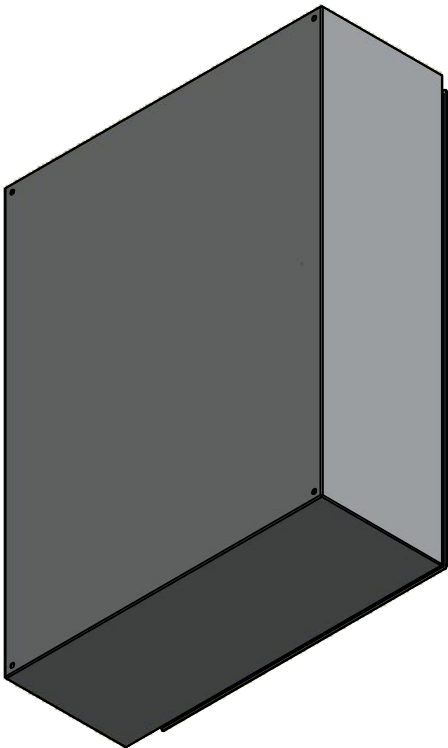
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESY423112\5500ESY423112.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

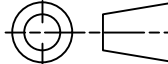


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2014-10-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth

1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5500ESY423112B-P	0	5500ESY 42" x 31.375" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

Description	Detail Rev.	
5500ESY 42" x 31.375" x 12" Body		
Part Number Numéro Pièce	Rev.	
5500ESY423112B	0	6 9

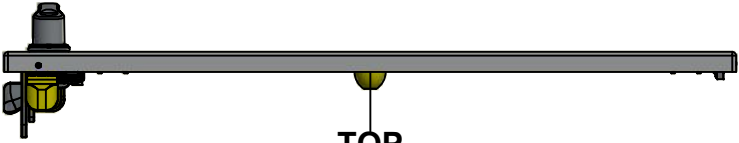
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

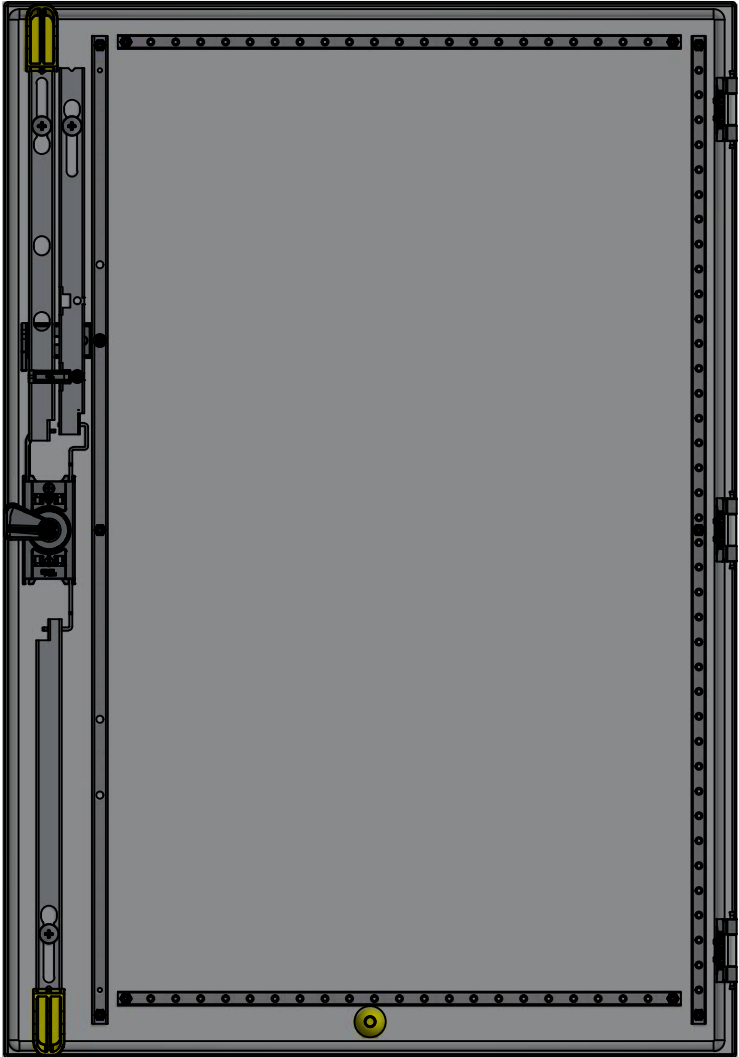
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESY423112\5500ESY423112.idw

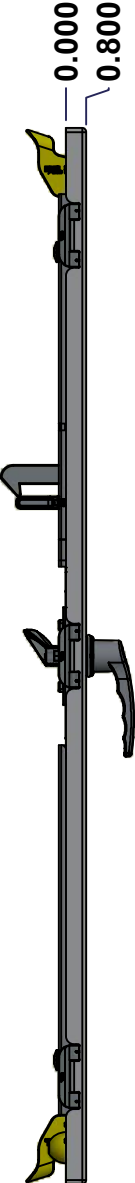
Tolérance ±1/32" sauf spécification contraire



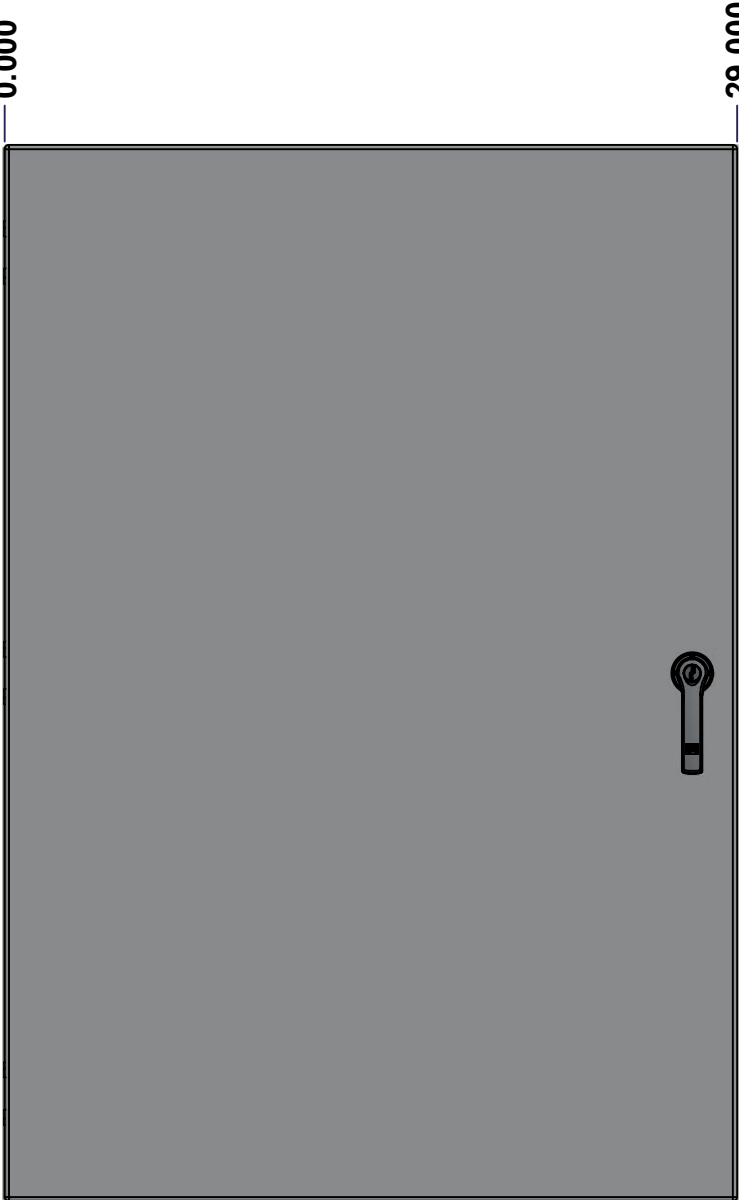
TOP



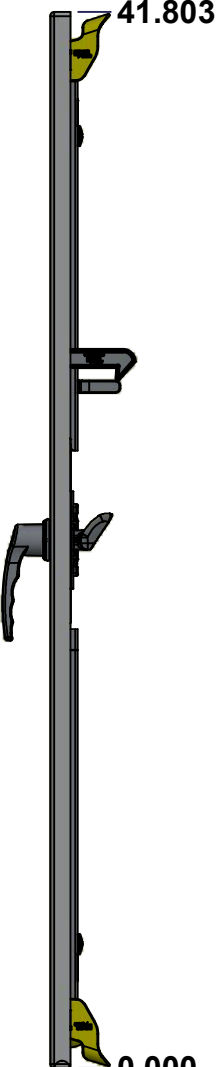
BACK



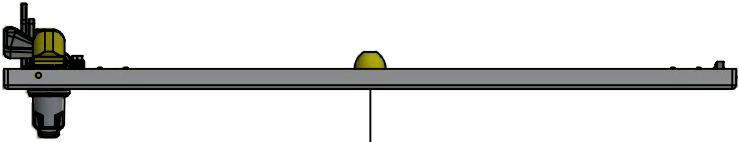
LEFT



FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

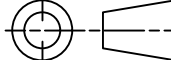


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 2014-10-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5500ESY 42" x 31.375" Cover			Detail Rev.
Part Number Numéro Pièce			Rev. 7
5500ESY423112C			0 9

SEE BILL OF MATERIAL ON LAST PAGE

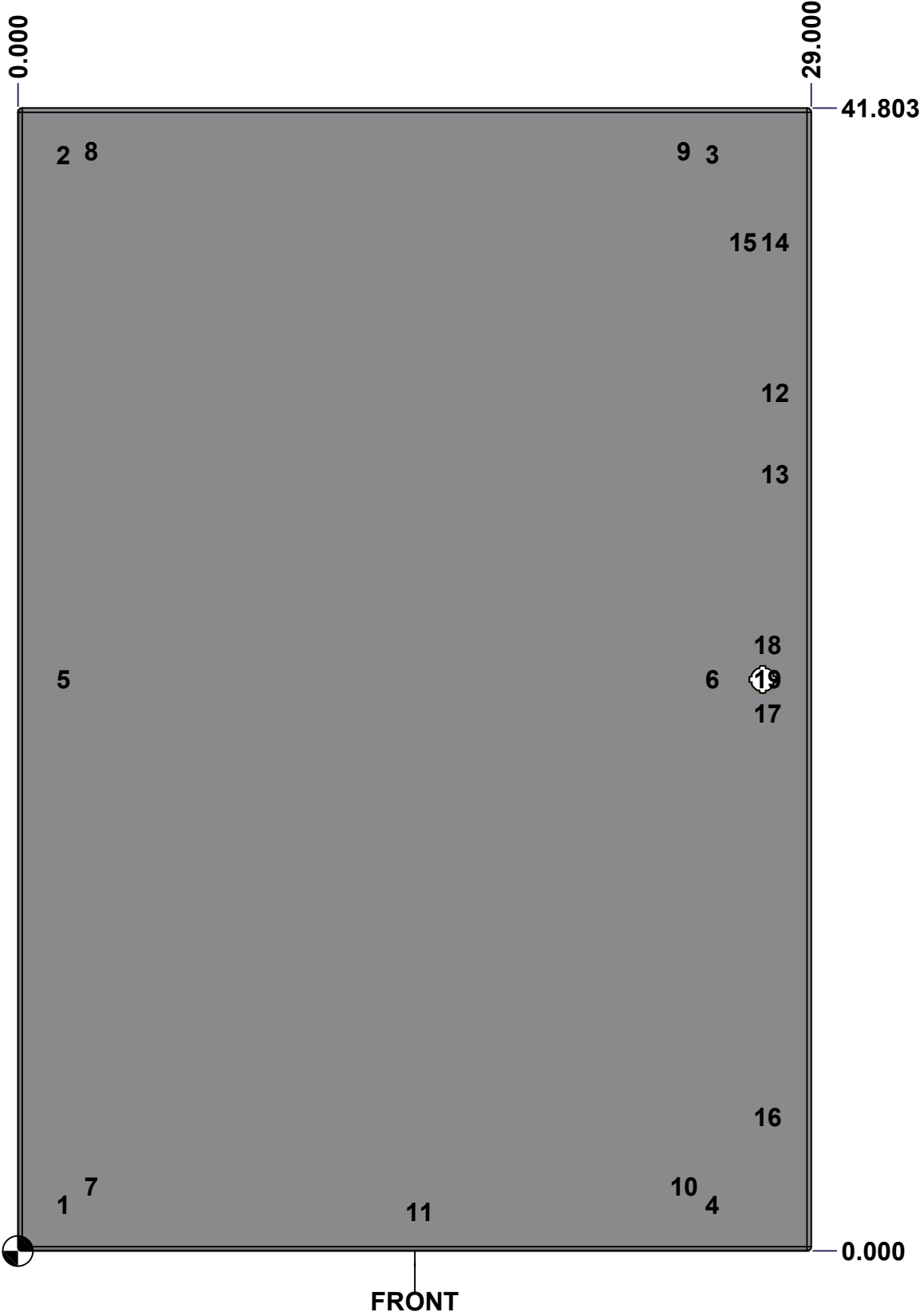
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESY423112\5500ESY423112.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	25.194	40.094	STUD M6 x 18mm (Inside)
4	25.194	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	25.194	20.902	STUD M6 x 18mm (Inside)
7	2.513	2.350	STUD M6 x 18mm (Inside)
8	2.513	40.228	STUD M6 x 18mm (Inside)
9	24.167	40.228	STUD M6 x 18mm (Inside)
10	24.167	2.350	STUD M6 x 18mm (Inside)
11	14.500	1.435	STUD M6 x 18mm (Inside)
12	27.496	31.401	STUD M6 x 18mm (Inside)
13	27.496	28.401	STUD M6 x 18mm (Inside)
14	27.496	36.896	STUD M6 x 18mm (Inside)
15	26.311	36.896	STUD M6 x 18mm (Inside)
16	27.219	4.907	STUD M6 x 18mm (Inside)
17	27.219	19.652	STUD M6 x 18mm (Inside)
18	27.219	22.152	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
19	27.219	20.902	HANDLE 885 ESL2A @ 0.0°



	Description		Status	
	5500ESY 42" x 31.375" Cover		(NULL)	
	Part Number Numéro Pièce 5500ESY423112C		Rev. 0	8 9

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

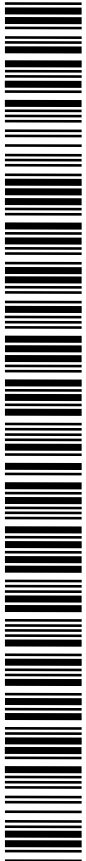
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESY423112\5500ESY423112.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

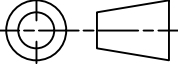


1	STK-A-881DBAR_ESY-42	3	5500 ESY Defeater Bar 42"
1	STK-A-45000-42	4	5500 ESDD Closing Bar 42"
1	STK-A-881CBAR_ESY-42	4	5500 ESY Closing Bar 42"
1	STK-K-03895-32	3	Gearbox Clockwise Assembly (Grip 32mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
1	STK-Q-03200	0	M6 x 8mm Hexagon/Slot Screw
1	STK-Q-13060	1	M6 Flat Washer
1	STK-Q-46600	3	5500 ESY Disconnect Door Hook
2	STK-Q-46026-31-3	3	5412 ESY Horizontal Door Stiffener 30.375"
1	STK-Q-46021-42	2	5500 ESY Vertical Door Stiffener 42"
1	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
18	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5500ESY423112G	0	5500ESY 42" x 31.375" Cover Gasket
1	5500ESY423112C-P	0	5500ESY 42" x 31.375" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
11	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			



Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2014-10-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5500ESY 42" x 31.375" Cover

Detail Rev.

Part Number
Numéro Pièce

5500ESY423112C

Rev.

0

9

9

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4230G.idw

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

Isometric View

1	881 SP4230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

This drawing is confidential and must not be reproduced or used without the consent of EXM

