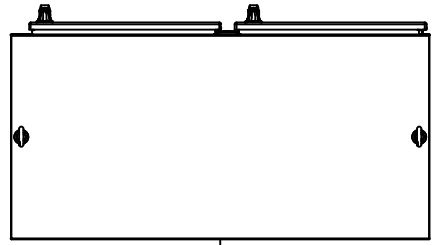
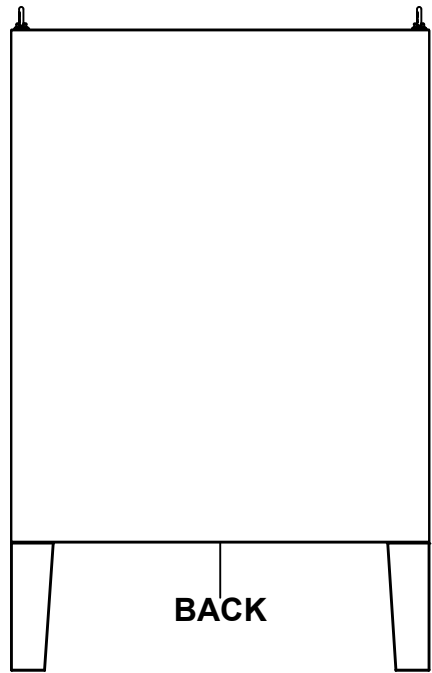


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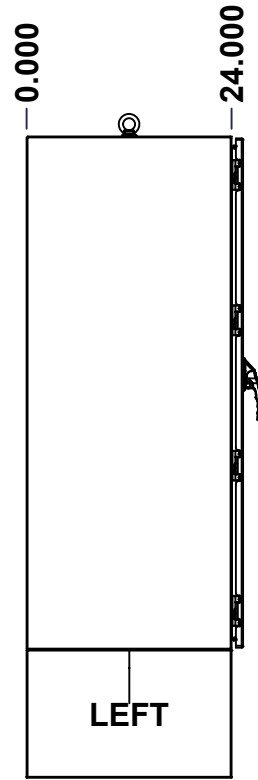
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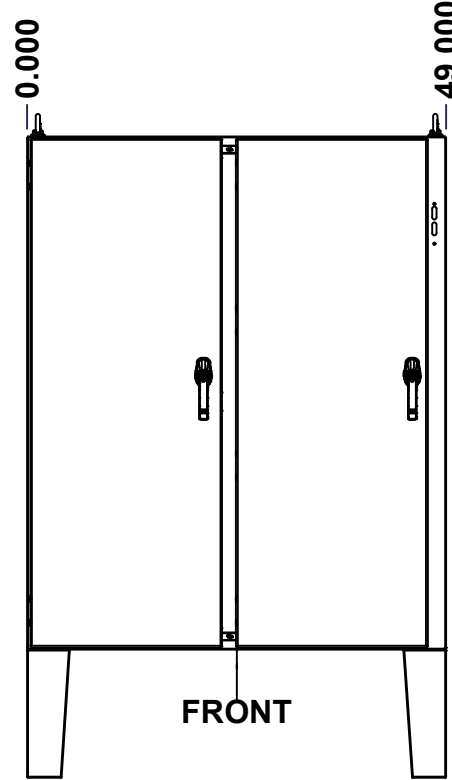
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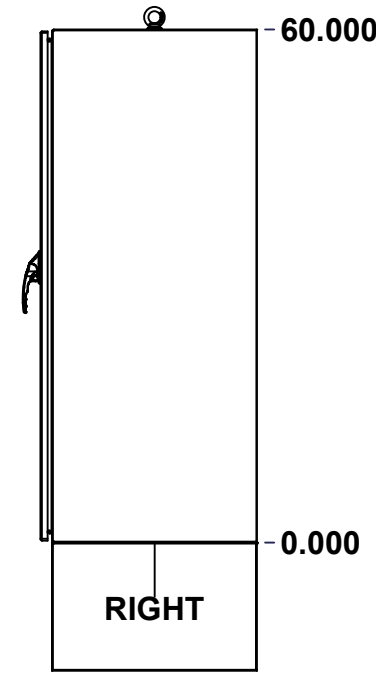
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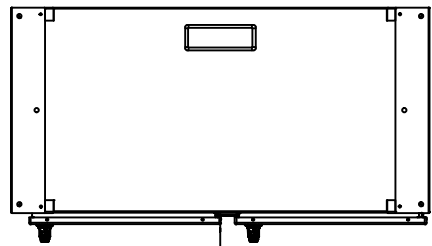
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FRONT

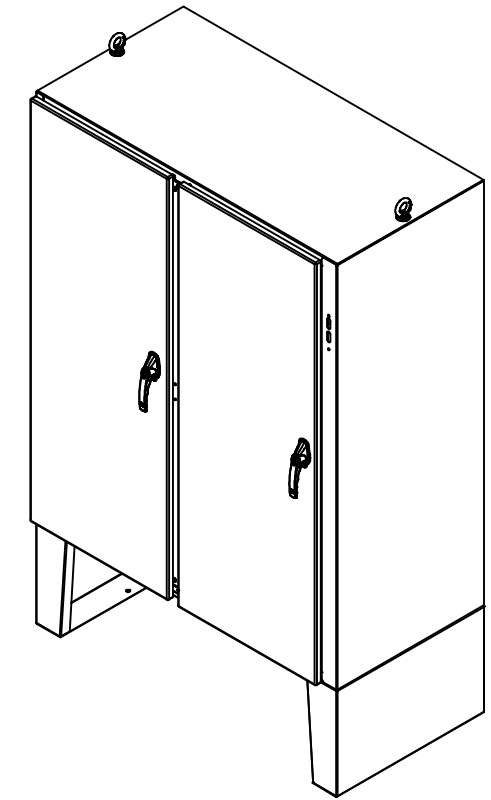


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

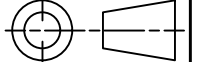


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 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 18-Mar-16
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 5500UFD 60" x 49" x 24" Assembly	Detail Rev.
---	-------------

Part Number / Numéro Pièce: 5500UFD604924	Rev. 0	1	17
---	--------	---	----

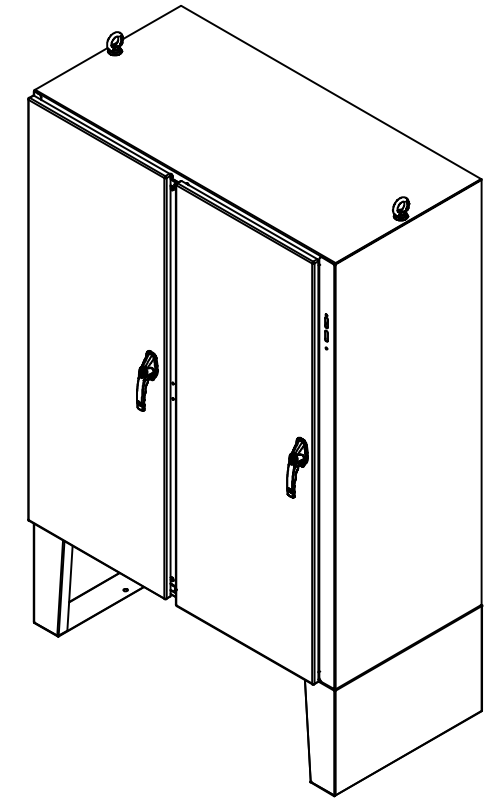
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Mounting feet sold separately (Installed)
8	C/W Struts installed (Included)


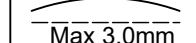
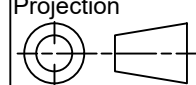
No.	Revisions	Date	By/Par



Isometric View

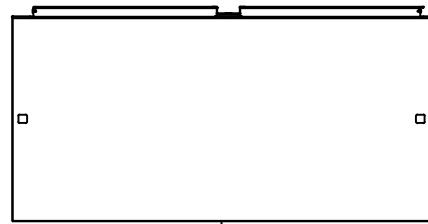
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	5500UFD604924MF	0	885 MFHD 15" x 24" Mounting Feet
1	880INTI	4	880 INTI - Interlock Post Kit
1	5500UFD604924GP	0	5500UFD Gland Plate
1	880EB14	2	Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP6048G	0	885 SP6048G Inner Panel
8	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5500UFD604924FD	0	5500UFD 60" x 49" Lock Door
1	5500UFD604924LD	0	5500UFD 60" x 49" Lock Door
1	5500UFD604924B	0	5500UFD 60" x 49" x 24" Body
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

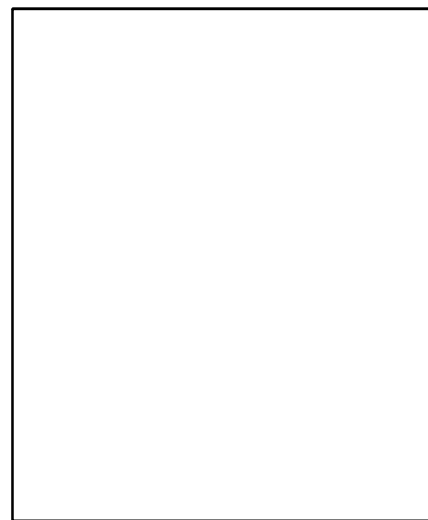
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	BoxCad: BoxCad	Date 18-Mar-16
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Mar-16
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	5500UFD 60" x 49" x 24" Assembly	
Part Number Numéro Pièce	5500UFD604924	Rev. 0
		2 / 17

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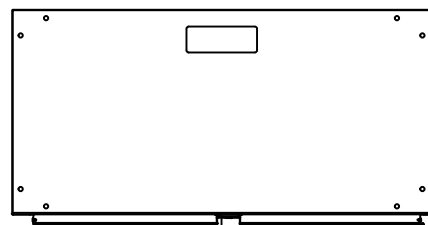
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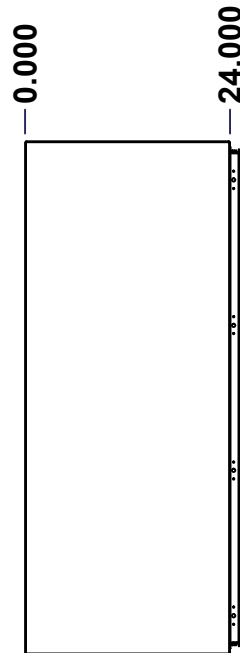
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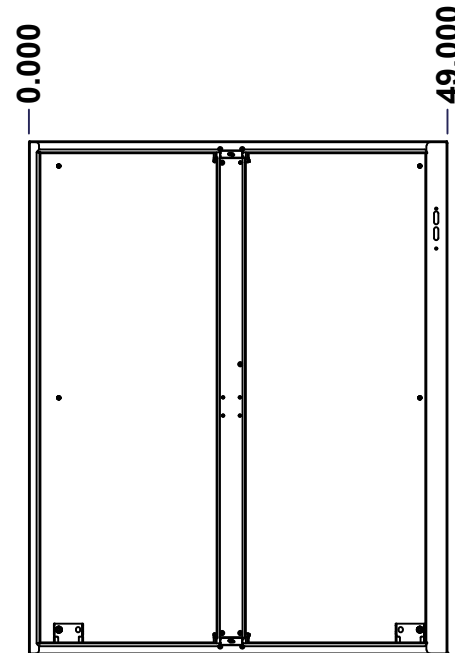
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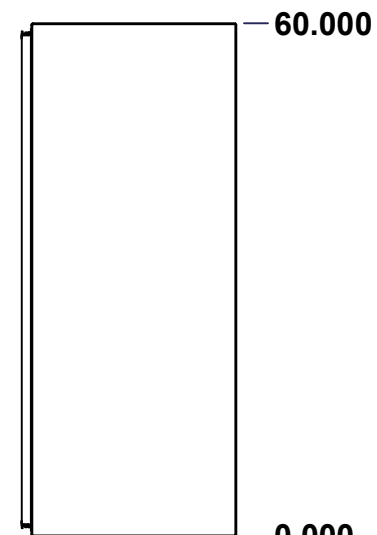
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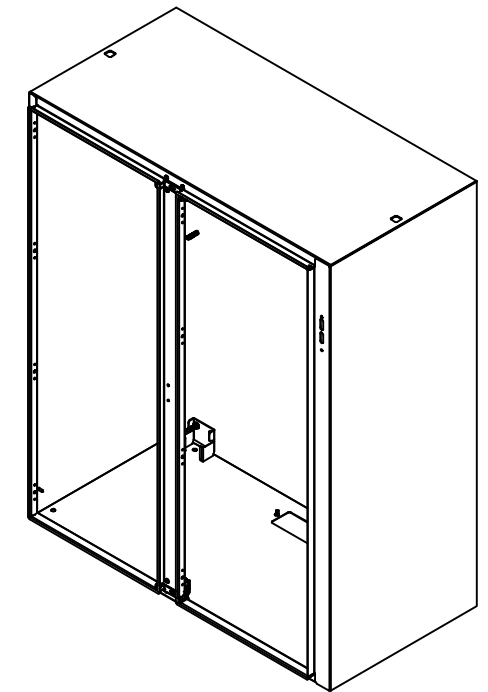
LEFT



FRONT




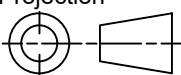
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Mar-16
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500UFD 60" x 49" x 24" Body		
Part Number Numéro Pièce	Rev. 0	3 / 17

SEE BILL OF MATERIAL ON LAST PAGE

5500UFD604924B

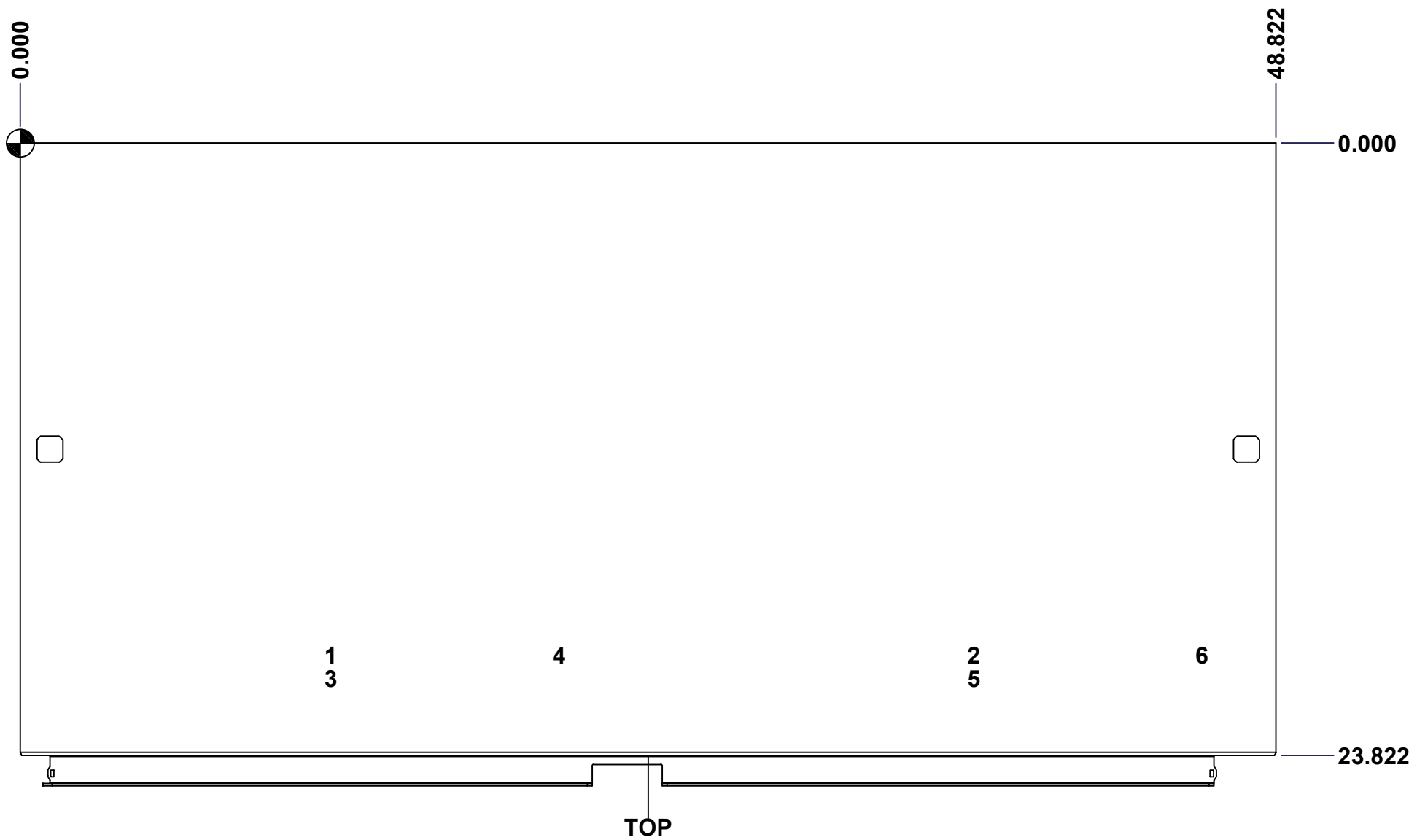
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.911	19.911	Struts CR400 17.500" (Inside)
2	36.911	19.911	Struts CR400 17.500" (Inside)
3	11.911	20.840	STUDS M6 x 10mm (Inside)
4	20.777	19.911	STUDS M6 x 10mm (Inside)
5	36.911	20.840	STUDS M6 x 10mm (Inside)
6	45.777	19.911	STUDS M6 x 10mm (Inside)



	Description	Status
	5500UFD 60" x 49" x 24" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5500UFD604924B	0
		4
		17

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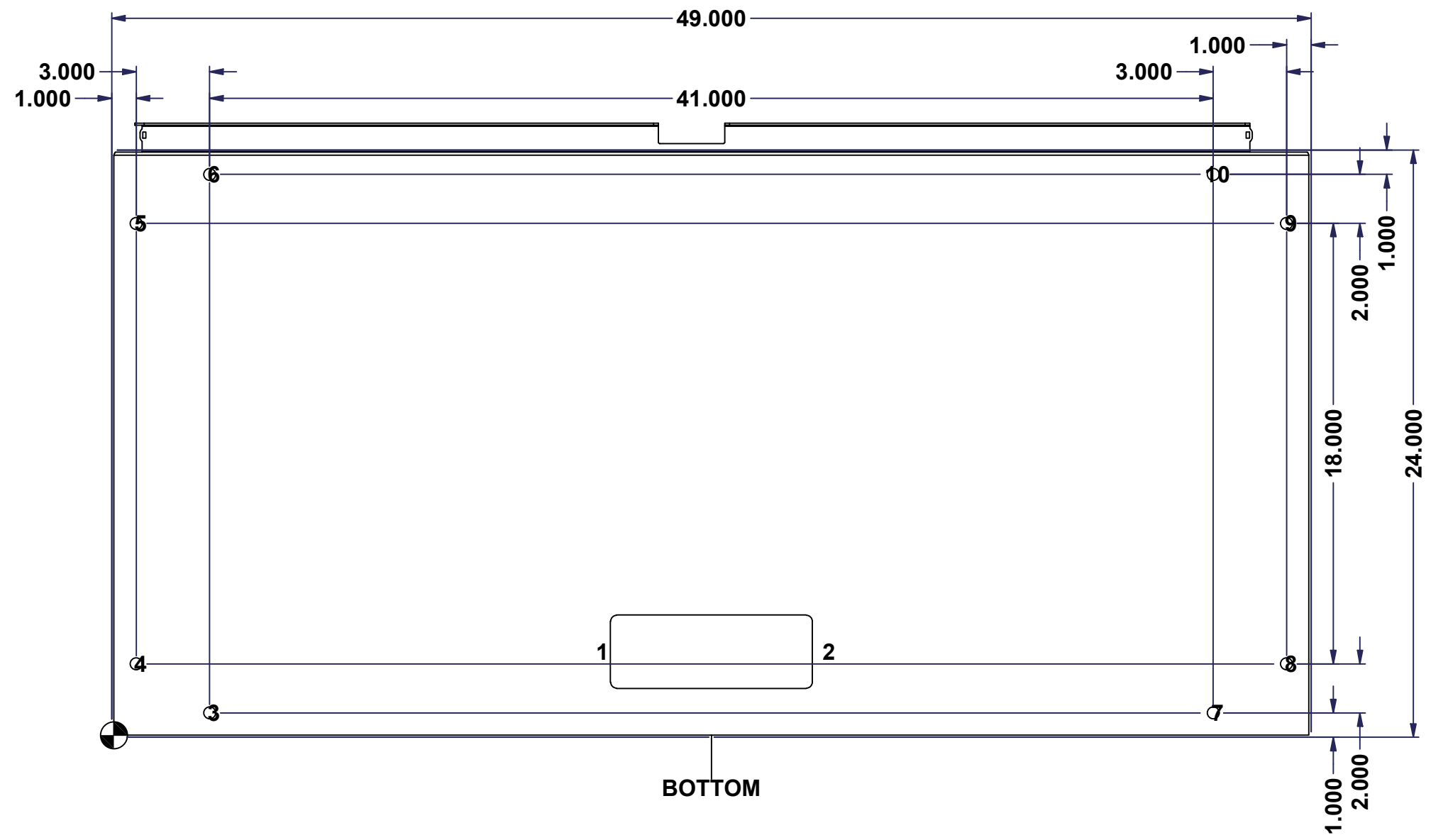
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	19.786	3.411	GP STUD M6 x 16mm (Inside)
2	29.036	3.411	GP STUD M6 x 16mm (Inside)

3	3.911	0.911	RND Ø0.500
4	0.911	2.911	RND Ø0.500
5	0.911	20.911	RND Ø0.500
6	3.911	22.911	RND Ø0.500
7	44.911	0.911	RND Ø0.500
8	47.911	2.911	RND Ø0.500
9	47.911	20.911	RND Ø0.500
10	44.911	22.911	RND Ø0.500



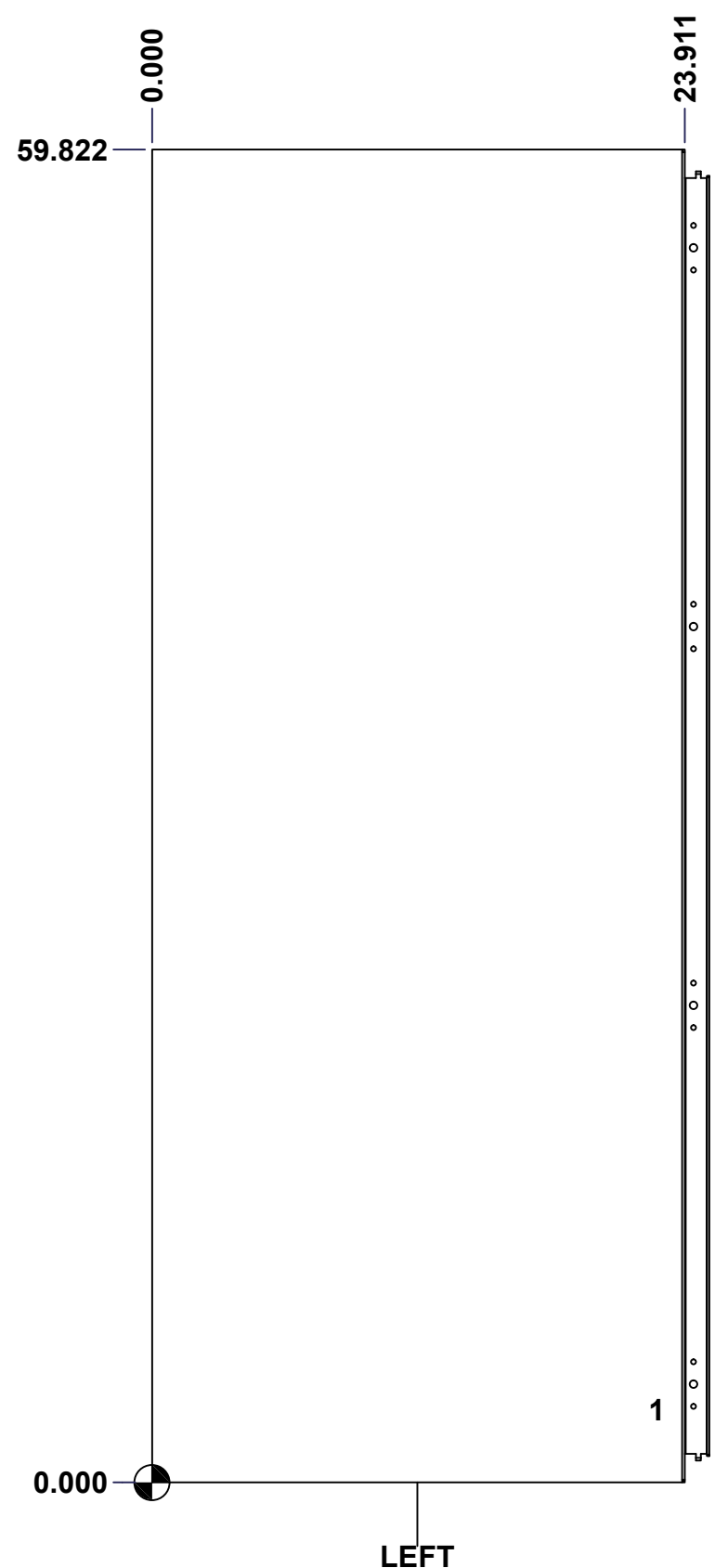
BOTTOM

	Description	Status
	5500UFD 60" x 49" x 24" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5500UFD604924B	0
		5
		17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status
	5500UFD 60" x 49" x 24" Body	(NULL)
Part Number Numéro Pièce 5500UFD604924B	Rev.	6
	0	17

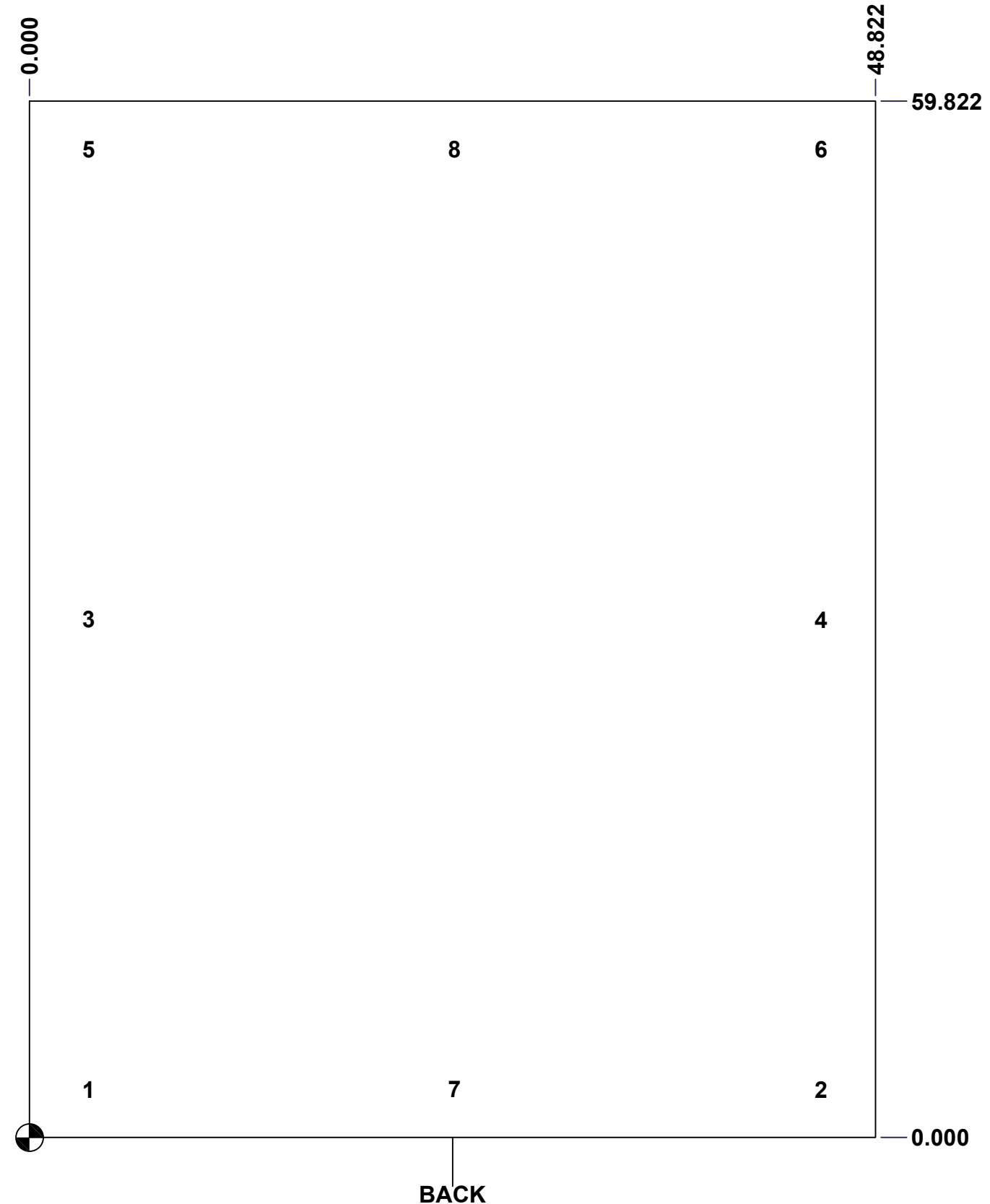
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.161	2.786	IP STUD M10 x 40mm (Inside)
2	45.411	2.786	IP STUD M10 x 40mm (Inside)
3	3.161	29.911	IP STUD M10 x 40mm (Inside)
4	45.411	29.911	IP STUD M10 x 40mm (Inside)
5	3.161	57.036	IP STUD M10 x 40mm (Inside)
6	45.411	57.036	IP STUD M10 x 40mm (Inside)
7	24.286	2.786	IP STUD M10 x 40mm (Inside)
8	24.286	57.036	IP STUD M10 x 40mm (Inside)



	Description	Status
	5500UFD 60" x 49" x 24" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5500UFD604924B	0 / 7
		17

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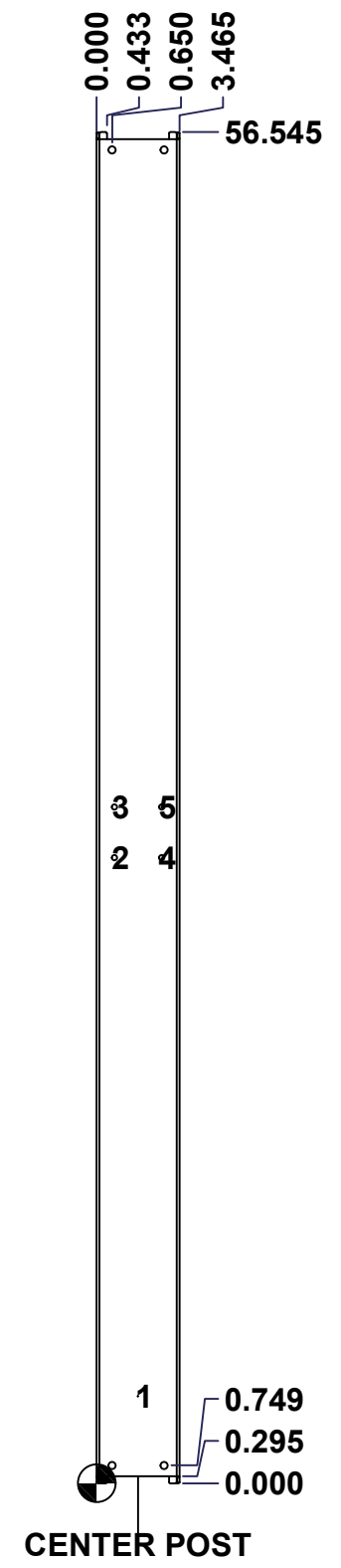
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.732	3.648	GND STUD M6 x 16mm (Inside)

2	0.748	26.179	PEM FH-M6-15ZI (Inside)
3	0.748	28.305	PEM FH-M6-15ZI (Inside)
4	2.717	26.179	PEM FH-M6-15ZI (Inside)
5	2.717	28.305	PEM FH-M6-15ZI (Inside)

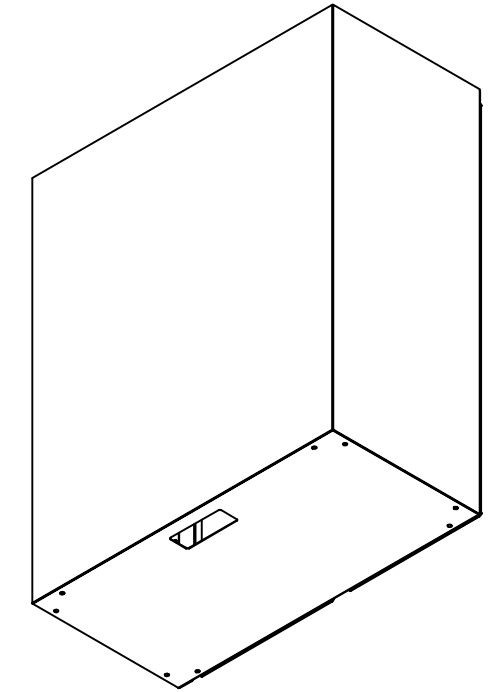


	Description	Status
	5500UFD 60" x 49" x 24" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5500UFD604924B	0 / 8
		17

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No.	Revisions	Date	By/Par



Isometric View



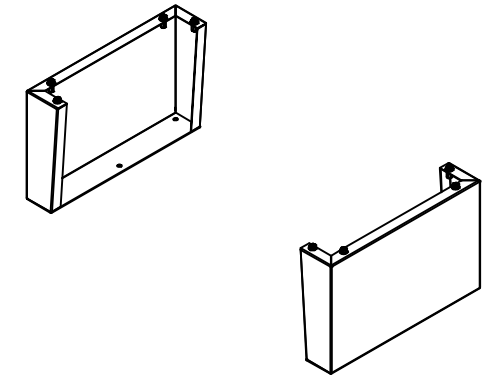
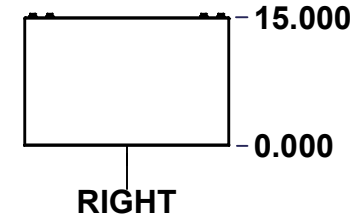
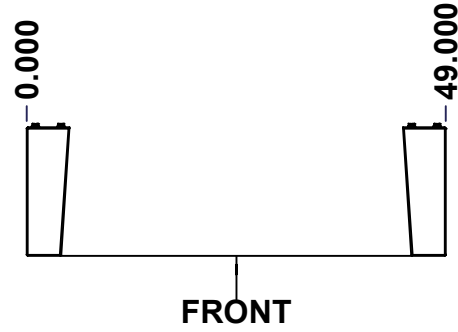
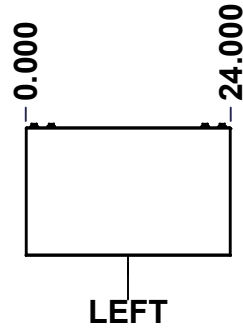
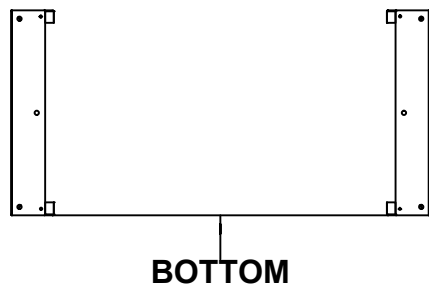
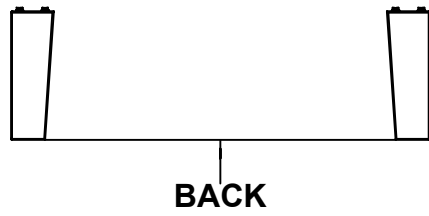
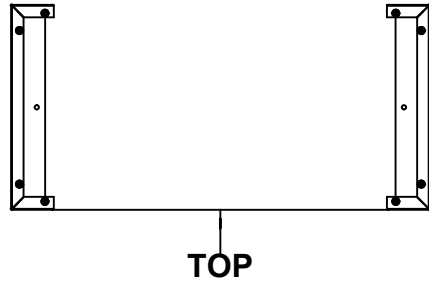
4	STK-Q-16030	0	Stud M6 x 10mm Steel
4	STK-PEM-FH-M6-15ZI	0	PEM Self-Clinching Stud M6 x 15.0mm
2	STK-Q-74910	0	Eyebolt Lifting Angle (15.500")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	5500UFD604924CP-P	0	5500UFD 60" Center Post Part
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16100	0	Stud M10 x 40mm Steel
1	5500UFD604924BT-P	0	5500UFD 49" x 24" Bottom Part
1	5500UFD604924T-P	0	5500UFD 49" x 24" Top Part
1	5500UFD604924RS-P	0	5500UFD 60" x 49" Right Part
1	5500UFD604924LS-P	0	5500UFD 60" x 49" Left Part
1	5500UFD604924B-P	0	5500UFD 60" x 49" Back Part
2	5500UFD604924_CR400 MS_17.5	0	Commercial Roll Mild Steel (17.5in long)
4	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

Qty	Part Number	Rev	Description
Parts List			


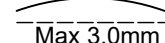
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Mar-16
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500UFD 60" x 49" x 24" Body		
Part Number Numéro Pièce	Rev.	9
5500UFD604924B	0	17

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No.	Revisions	Date	By/Par

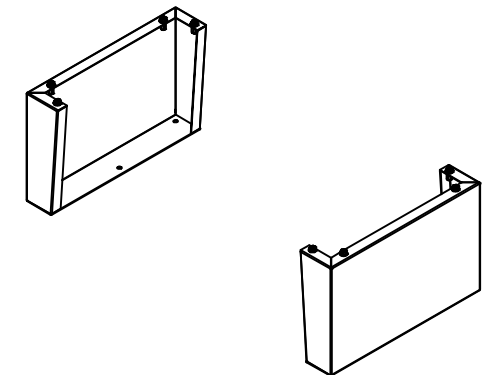
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 18-Mar-16
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 885 MFHD 15" x 24" Mounting Feet		Detail Rev.
Part Number Numéro Pièce 5500UFD604924MF		Rev. 10 0

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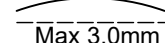
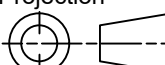
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No.	Revisions	Date	By/Par



Isometric View

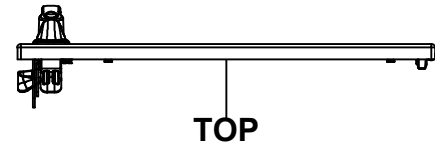


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Mar-16
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
885 MFHD 15" x 24" Mounting Feet		
Part Number Numéro Pièce	Rev.	11
5500UFD604924MF	0	17

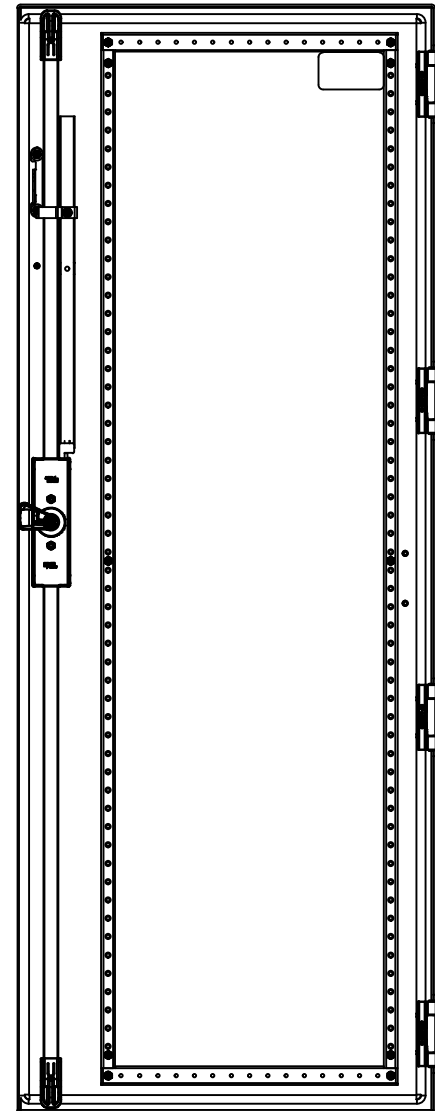
Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5500UFD604924MFR-P	0	885 MFHD 15" x 24" Right Mounting Feet Part
1	5500UFD604924MFL-P	0	885 MFHD 15" x 24" Left Mounting Feet Part
4	STK-K-11600	2	885 MF Accessory Kit
Parts List			

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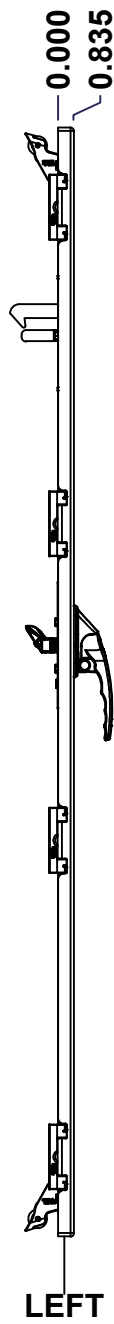
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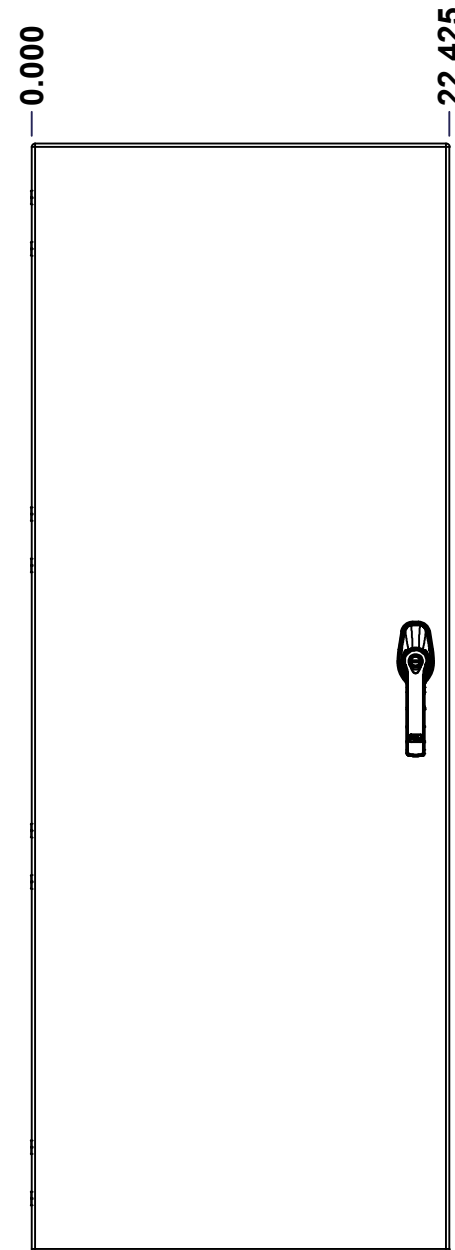
BACK



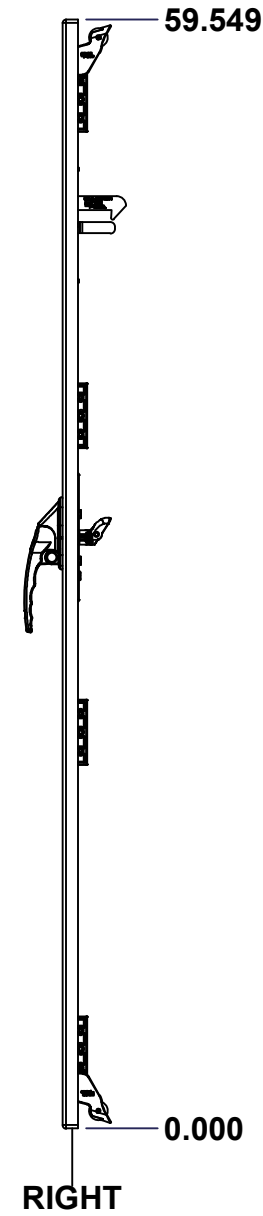
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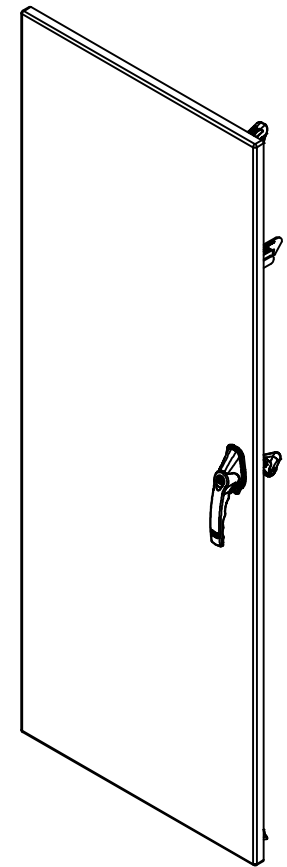
LEFT



FRONT




RIGHT



Isometric View



No.	Revisions	Date	By/Par

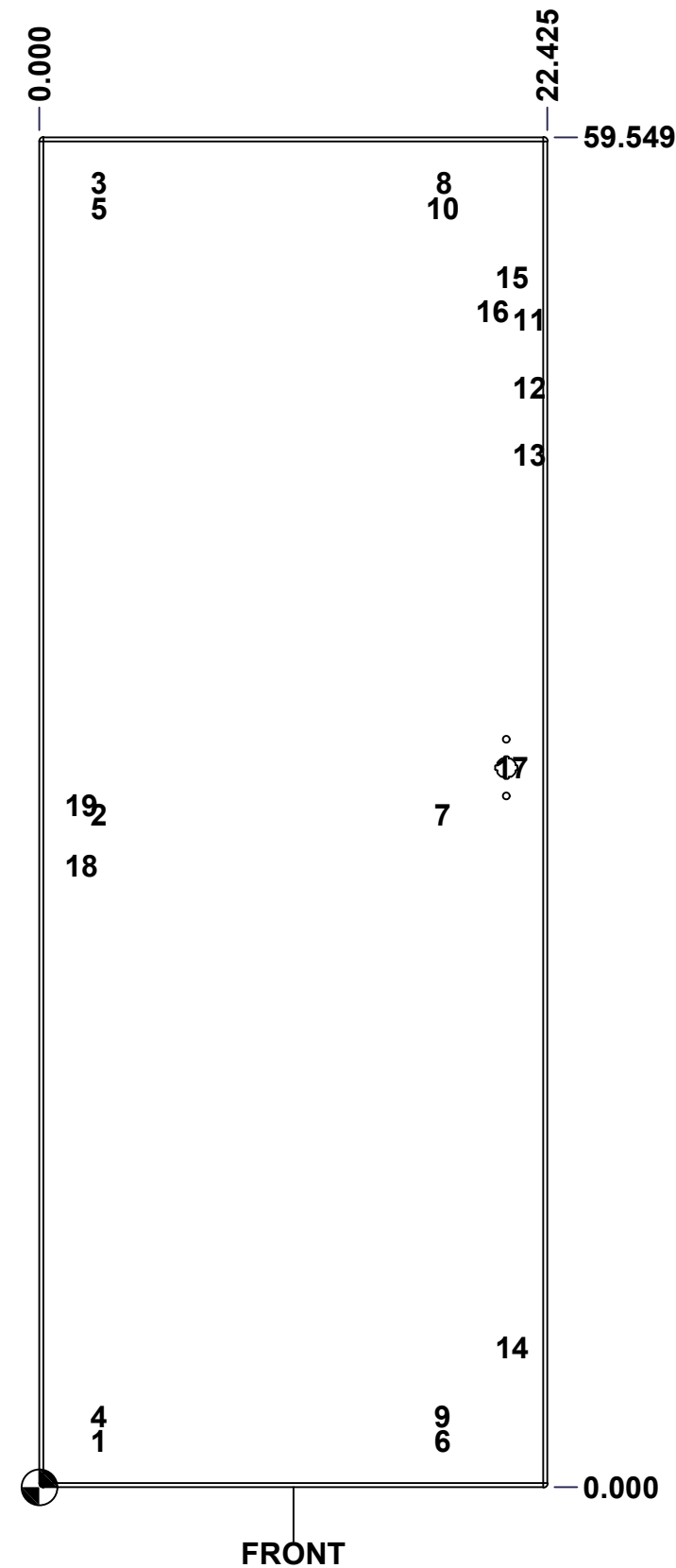
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 18-Mar-16	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5500UFD 60" x 49" Lock Door			Detail Rev.
Part Number Numéro Pièce 5500UFD604924LD		Rev. 0	12 / 17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.028	STUD M6 x 18mm (Inside)
2	2.375	29.675	STUD M6 x 18mm (Inside)
3	2.375	57.521	STUD M6 x 18mm (Inside)
4	2.375	3.139	STUD M6 x 18mm (Inside)
5	2.375	56.409	STUD M6 x 18mm (Inside)
6	17.544	2.028	STUD M6 x 18mm (Inside)
7	17.544	29.675	STUD M6 x 18mm (Inside)
8	17.544	57.521	STUD M6 x 18mm (Inside)
9	17.544	3.139	STUD M6 x 18mm (Inside)
10	17.544	56.409	STUD M6 x 18mm (Inside)
11	21.380	51.511	STUD M6 x 18mm (Inside)
12	21.380	48.511	STUD M6 x 18mm (Inside)
13	21.380	45.511	STUD M6 x 18mm (Inside)
14	20.603	6.179	LARGE CBAR GUIDE (Inside)
15	20.603	53.370	LARGE CBAR GUIDE (Inside)
16	19.747	51.870	LARGE CBAR GUIDE (Inside)
-----	-----	-----	-----
17	20.613	31.743	HANDLE 885 ESL2A-APHD @ 0.0°
18	1.610	27.404	STUDS M6 x 18mm (Inside)
19	1.610	30.082	STUDS M6 x 18mm (Inside)

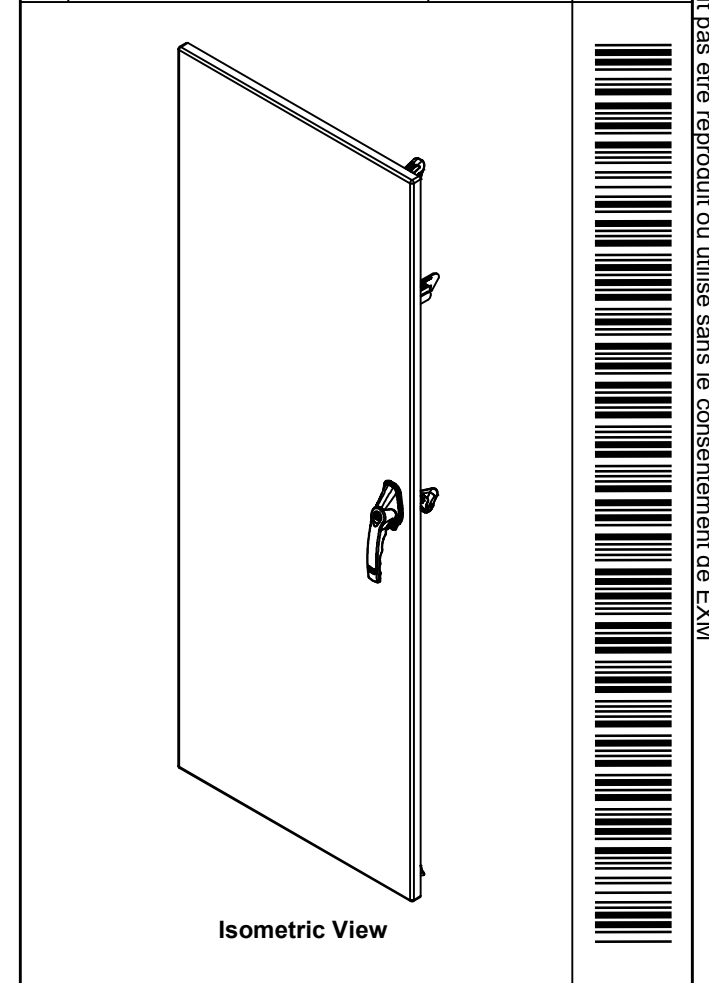


	Description	Status
	5500UFD 60" x 49" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5500UFD604924LD	0 / 13
		17

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Flatness
Aplatissement
Max 3.0mm

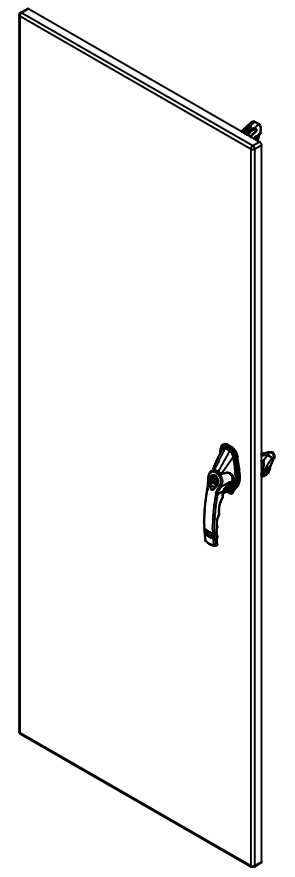
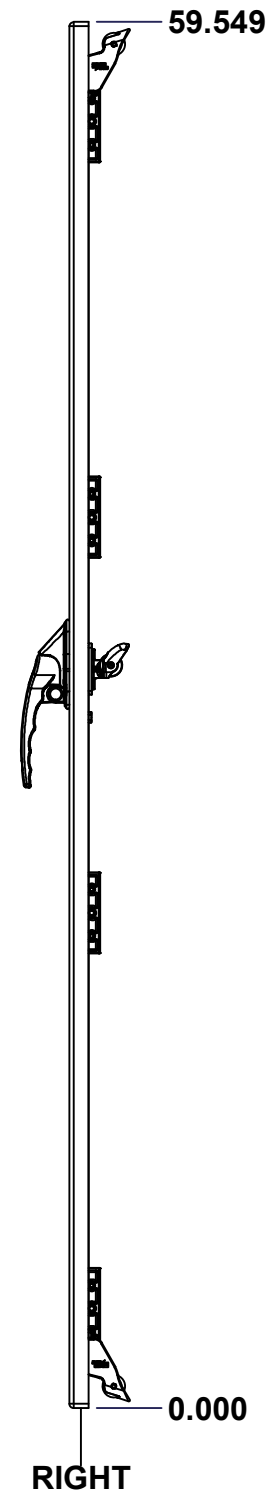
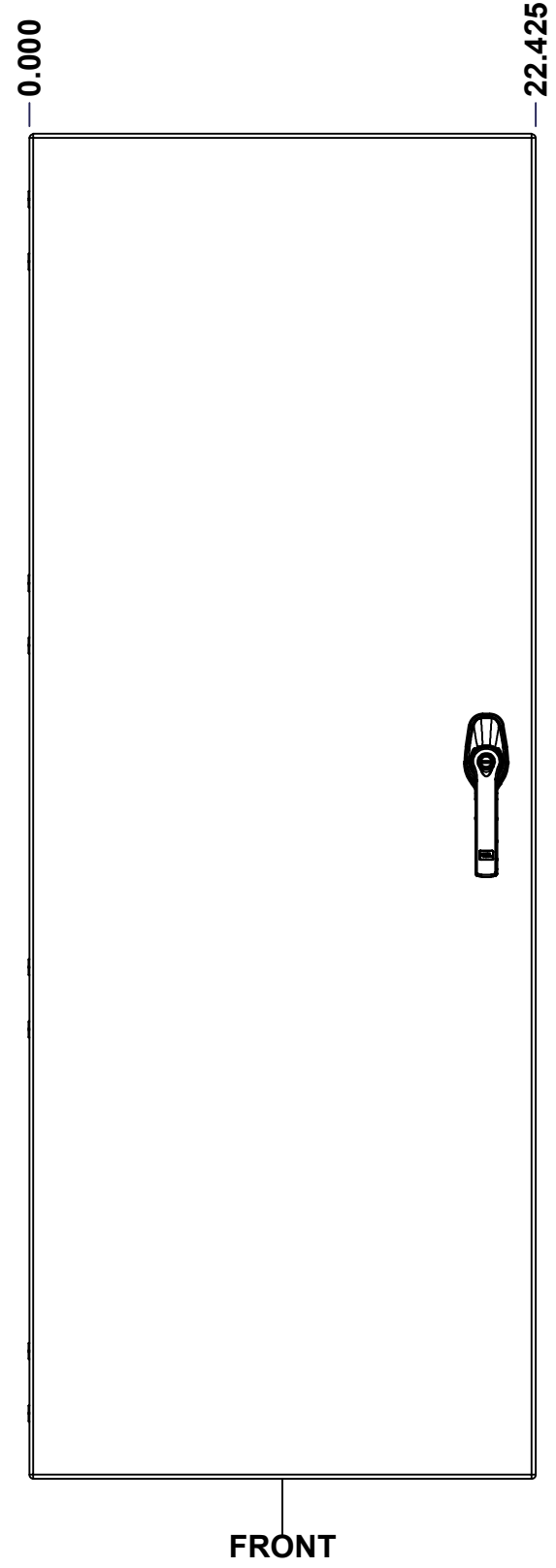
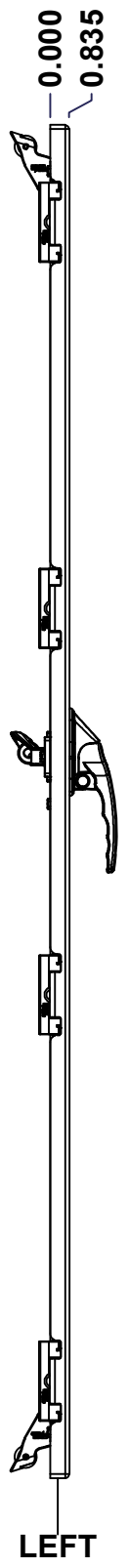
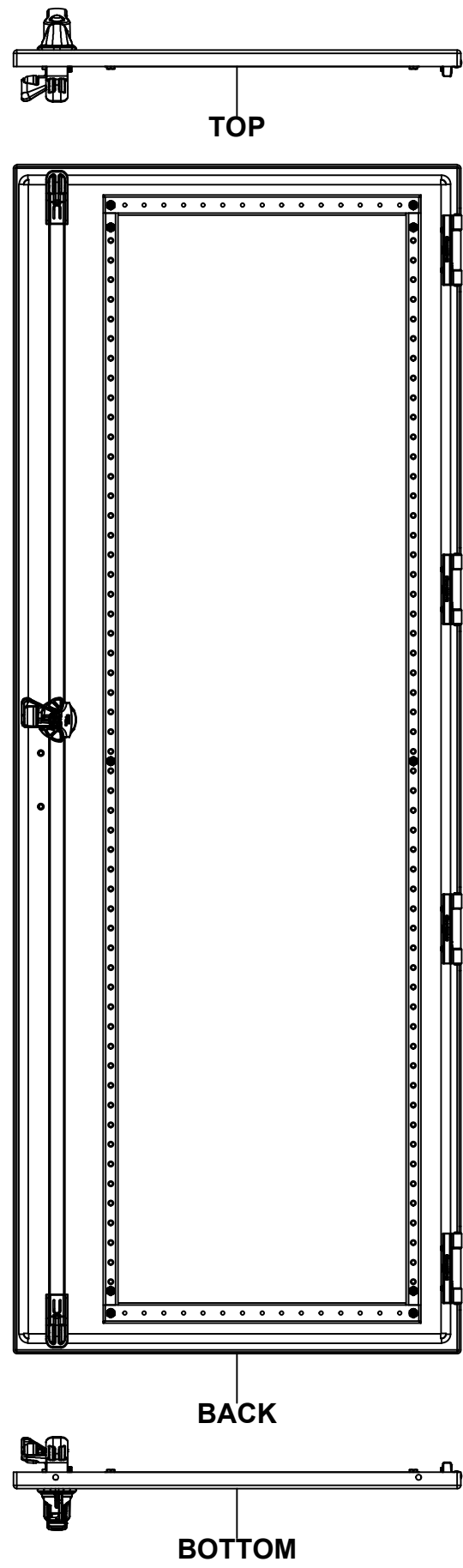
Projection

1	STK-K-55060	0	5500 UCD and UFD 60" Locking Mechanism Kit
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	885ESL2A-APHD	1	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5500UFD604924DS1	0	5500UFD 60" x 49" Door Stiffener
3	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
13	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5500UFD604924LDG	0	5500UFD 60" x 49" Lock Door Gasket
1	5500UFD604924LD-P	0	5500UFD 60" x 49" Lock Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
QTY	Part Number	Rev	Description
Parts List			

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 18-Mar-16
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5500UFD 60" x 49" Lock Door	Detail Rev.
Part Number Numéro Pièce 5500UFD604924LD	Rev. 0
	14 17

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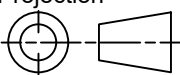
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Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Mar-16
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500UFD 60" x 49" Lock Door		
Part Number Numéro Pièce	Rev. 0	15 / 17

SEE BILL OF MATERIAL ON LAST PAGE

5500UFD604924FD

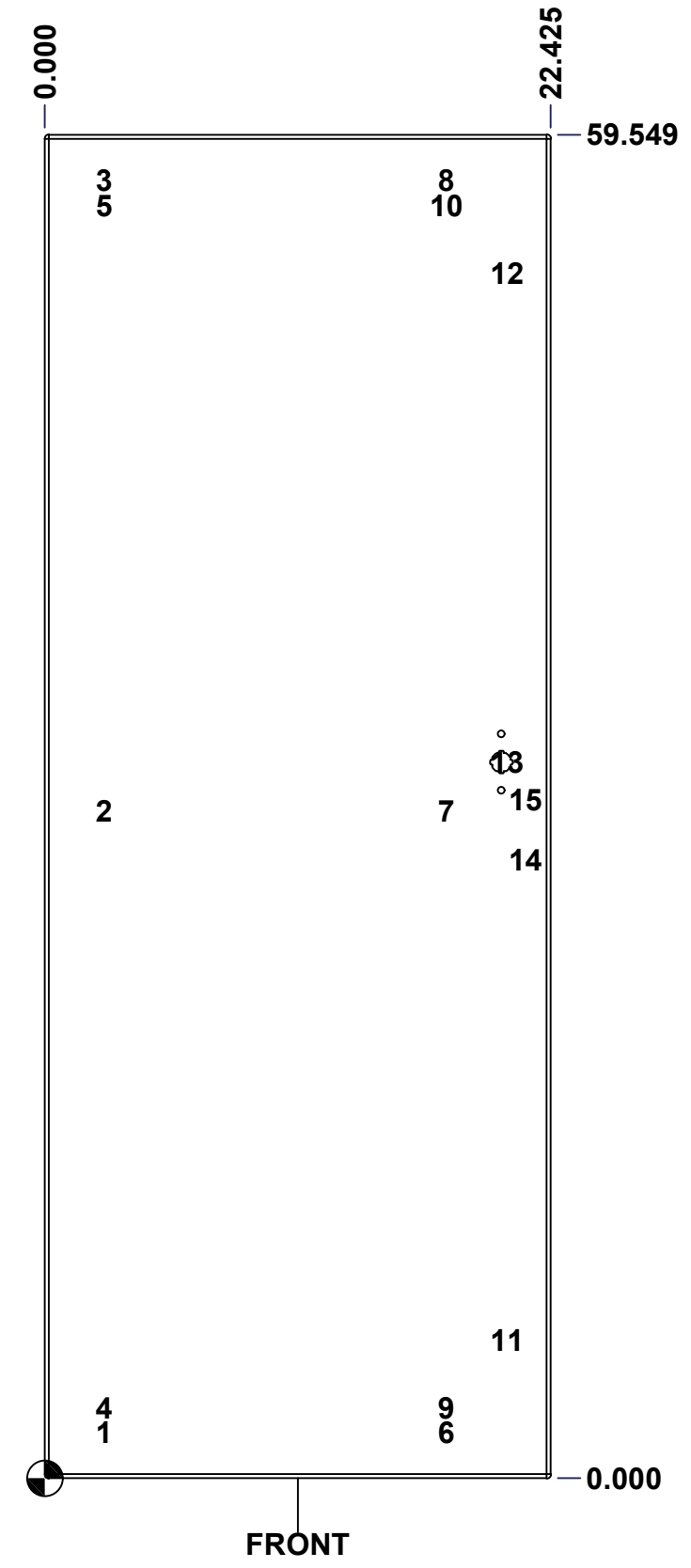
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.028	STUD M6 x 18mm (Inside)
2	2.375	29.581	STUD M6 x 18mm (Inside)
3	2.375	57.521	STUD M6 x 18mm (Inside)
4	2.375	3.139	STUD M6 x 18mm (Inside)
5	2.375	56.409	STUD M6 x 18mm (Inside)
6	17.544	2.028	STUD M6 x 18mm (Inside)
7	17.544	29.581	STUD M6 x 18mm (Inside)
8	17.544	57.521	STUD M6 x 18mm (Inside)
9	17.544	3.139	STUD M6 x 18mm (Inside)
10	17.544	56.409	STUD M6 x 18mm (Inside)
11	20.238	6.118	LARGE GUIDE STUD (Inside)
12	20.238	53.431	LARGE GUIDE STUD (Inside)
-----	-----	-----	-----
13	20.238	31.743	HANDLE 885 ESL2A-APHD
14	21.043	27.404	STUDS M6 x 18mm (Inside)
15	21.043	30.082	STUDS M6 x 18mm (Inside)

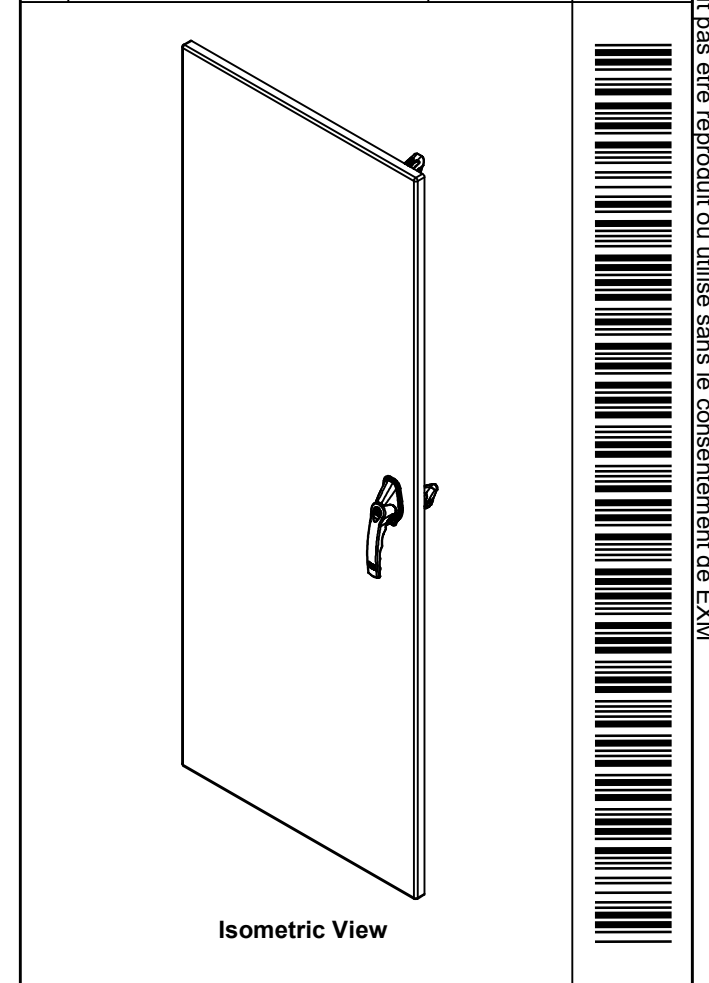


	Description	Status
	5500UFD 60" x 49" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5500UFD604924FD	0 / 16
		17

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2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	STK-Q-47541	1	5500 DDS Lower Closing Bar 60"
1	STK-Q-47531	0	5500 DDS Upper Closing Bar 60"
1	STK-A-50538	3	9500 Handle Cam Assembly (Right Side, Grip 36mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885ESL2A-APHD	1	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5500UFD604924DS1	0	5500UFD 60" x 49" Door Stiffener
2	STK-Q-16410	0	Guide Stud - Larget (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5500UFD604924FDG	0	5500UFD 60" x 49" Flange Door Gasket
1	5500UFD604924FD-P	0	5500UFD 60" x 49" Lock Door Part
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-Q-07220	1	M6 Nylon Insert Lock Nut

QTY	Part Number	Rev	Description
Parts List			

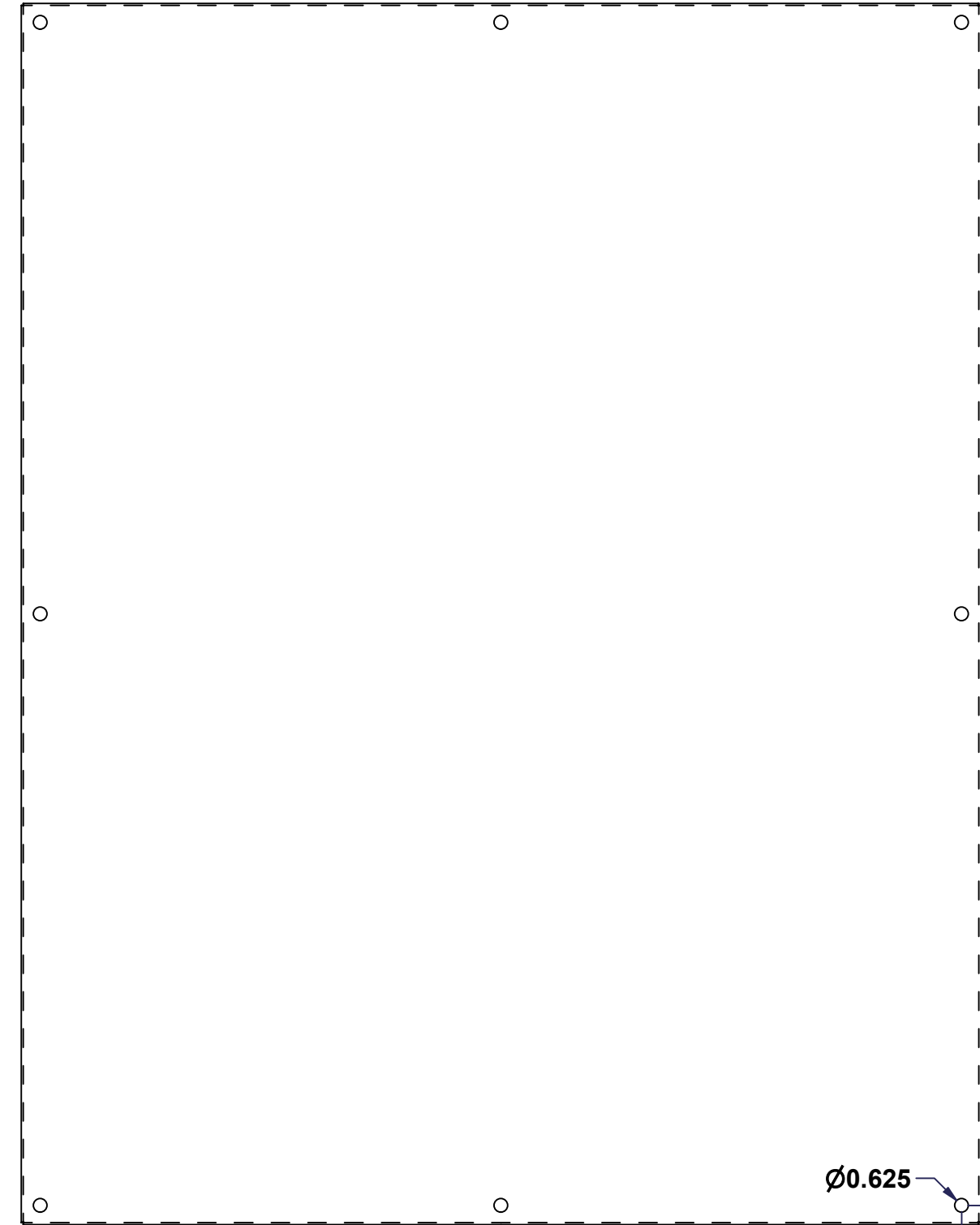
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Mar-16
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	5500UFD 60" x 49" Lock Door	
Part Number Numéro Pièce	Rev. 0	17 / 17
5500UFD604924FD		

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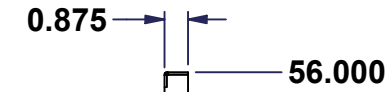
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TOP



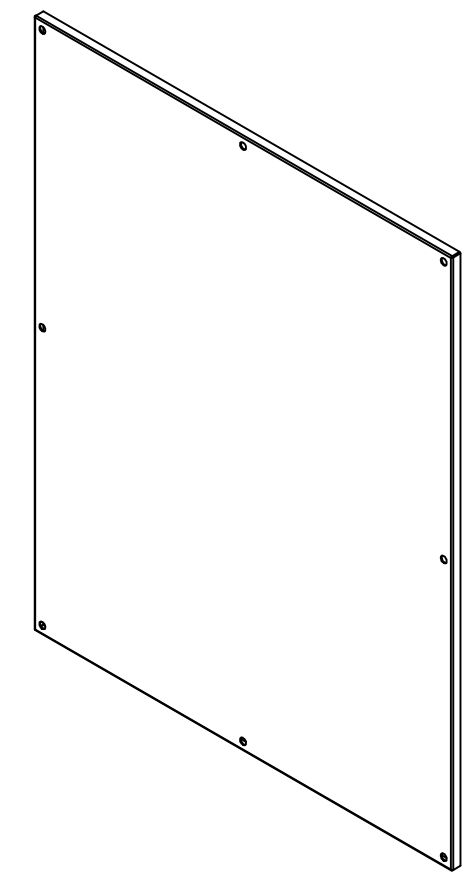
FRONT



RIGHT

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No.	Revisions	Date	By/Par



Isometric View



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Flatness
 Aplatissement
 Max 3.0mm
 Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 04/11/2009
Material Matière	12 Ga Galvanized (2.5mm)

Color Couleur	Unpainted	Finish Fini	Unpainted
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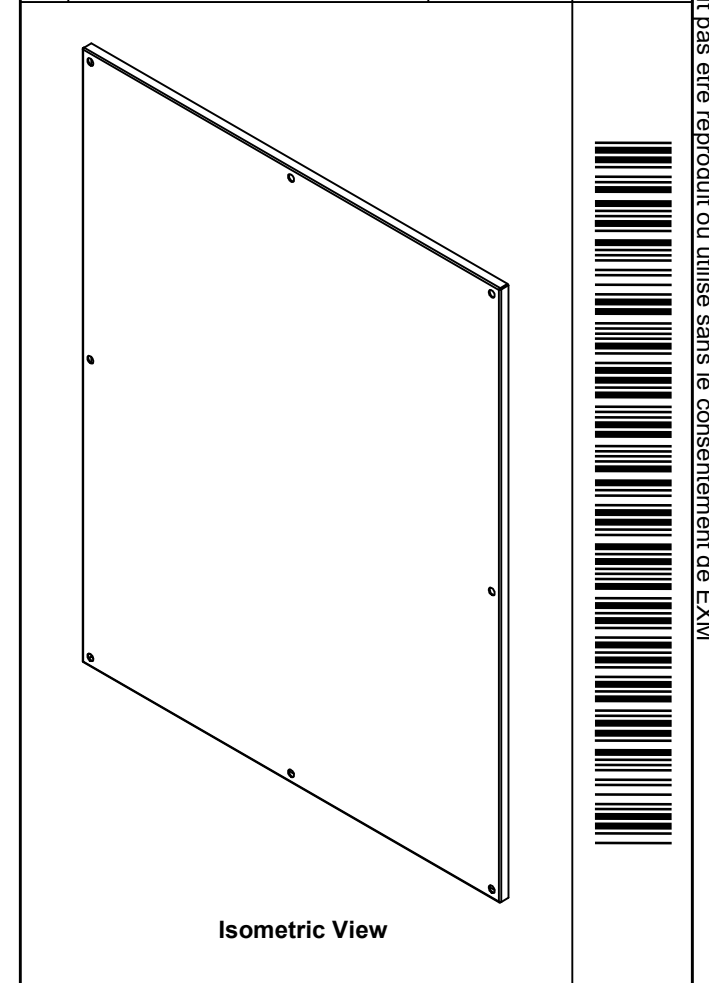
Description	Detail Rev.
885 SP6048G Inner Panel	

Part Number Numéro Pièce	Rev.	1
885SP6048G	0	2


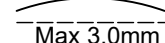
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No.	Revisions	Date	By/Par



Isometric View

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Customer Client		Date
Drawn By / Dessiné Par: BoxCad		Date: 04/11/2009
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 885 SP6048G Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 885SP6048G		Rev. 0 / 2

Qty	Part Number	Rev	Description
1	885SP6048G-P	0	885 SP6048G Inner Panel Part
Parts List			