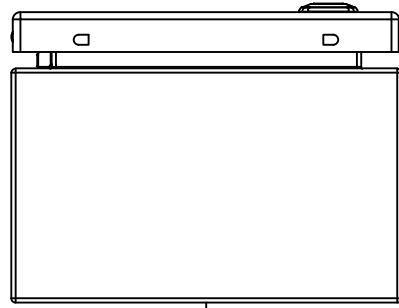
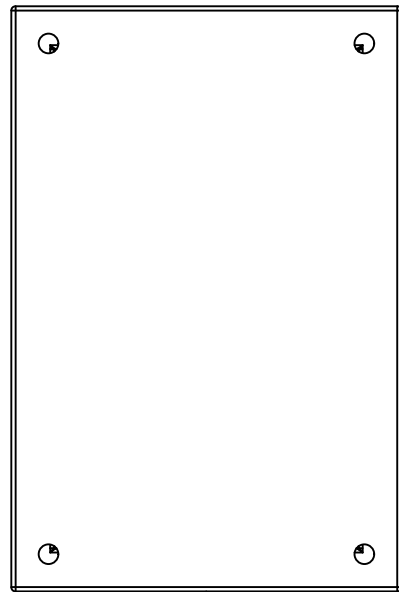


This drawing is confidential and must not be reproduced or used without the consent of EXM

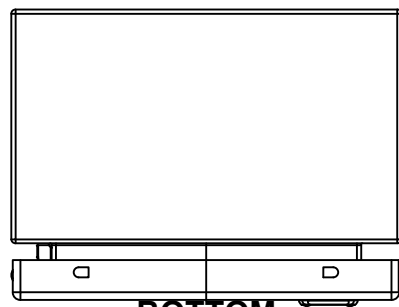
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



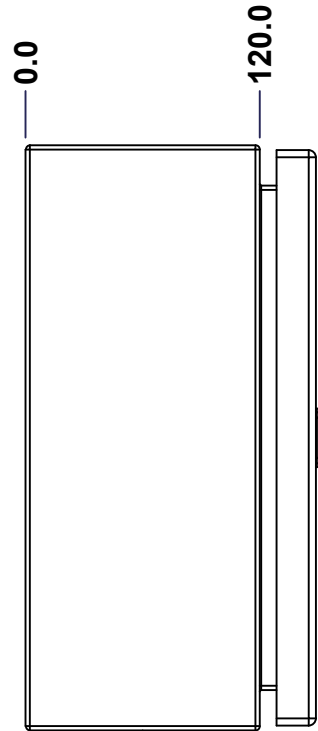
TOP



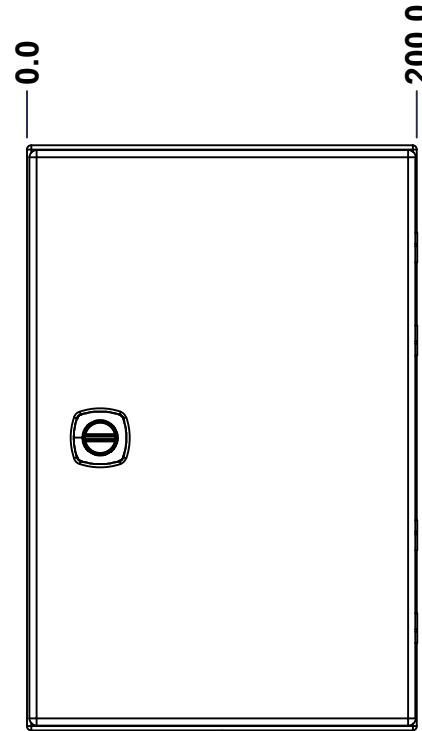
BACK



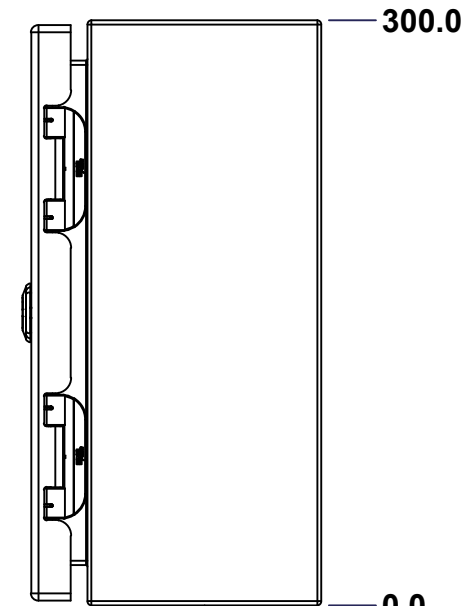
BOTTOM



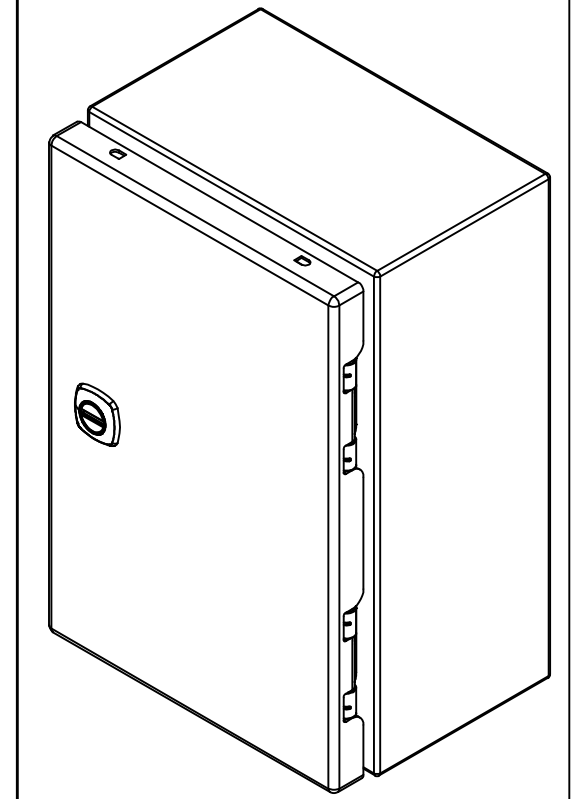
LEFT



FRONT




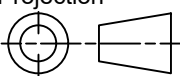
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Aug-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description	Detail Rev.	
6412ES 300mm x 200mm x 120mm Assembly		
Part Number Numéro Pièce	Rev.	1
6412ES020315	0	9

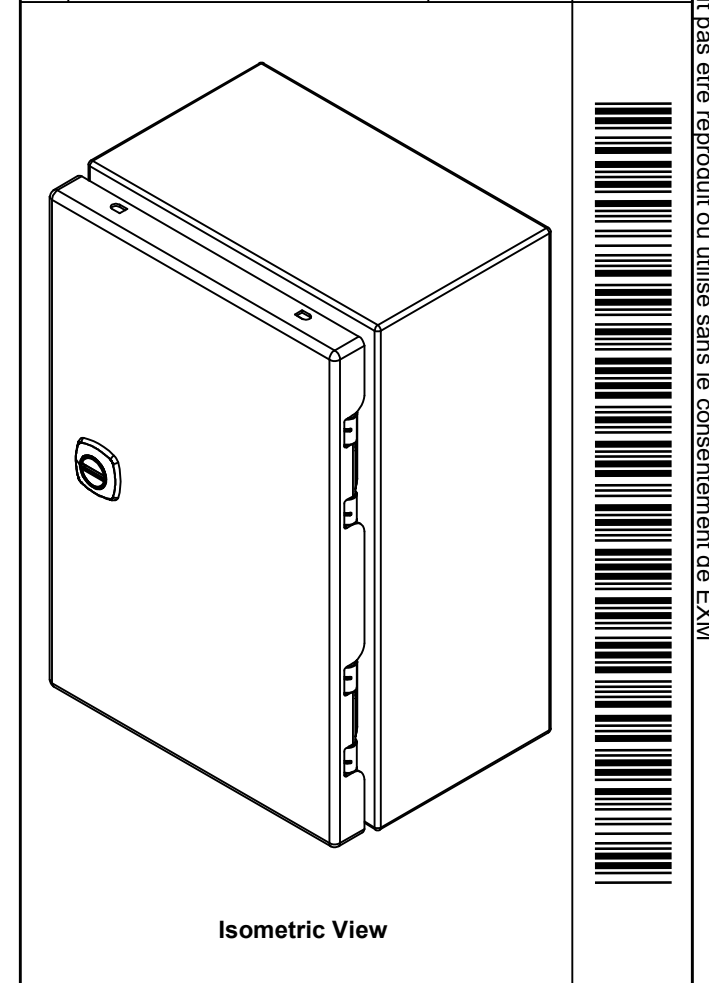
SEE BILL OF MATERIAL ON LAST PAGE


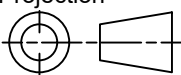
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 13-Aug-14
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

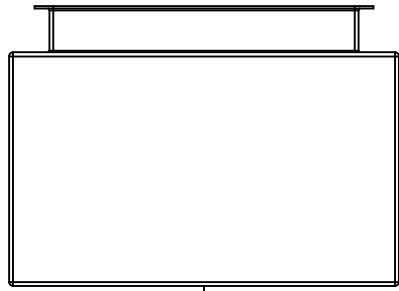
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

Qty	Part Number	Rev	Description
1	886 SP0203ES	0	886 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	6412ES020315C	0	6412ES 300mm x 200mm Cover
1	6412ES020315B	0	6412ES 300mm x 200mm x 120mm Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Parts List			

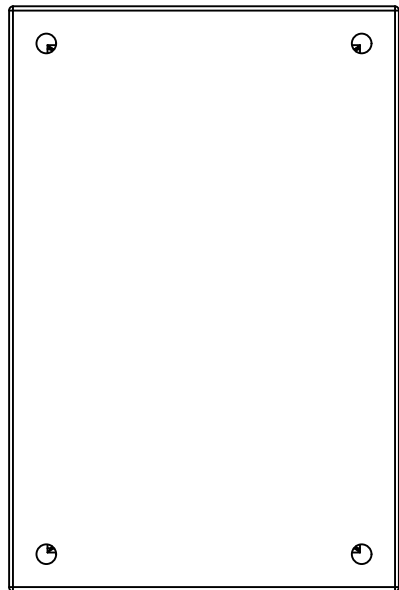
Color Couleur Light Grey RAL7035	Finish Fini Rough Textured
Description 6412ES 300mm x 200mm x 120mm Assembly	
Part Number Numéro Pièce 6412ES020315	Rev. 0
	2 9

This drawing is confidential and must not be reproduced or used without the consent of EXM

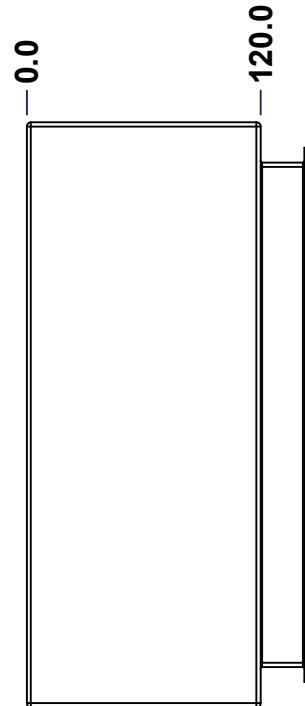
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



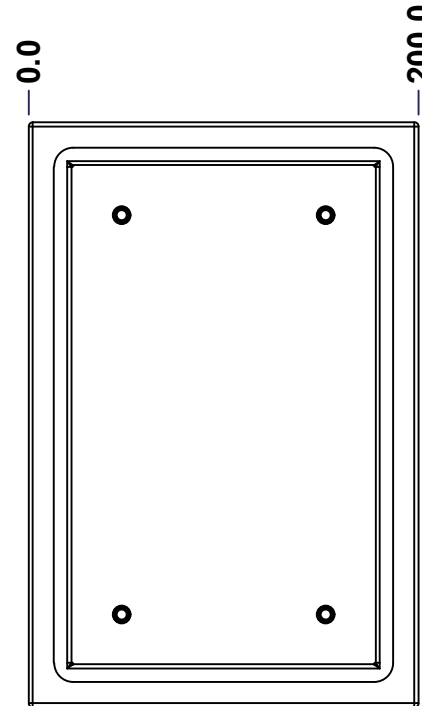
TOP



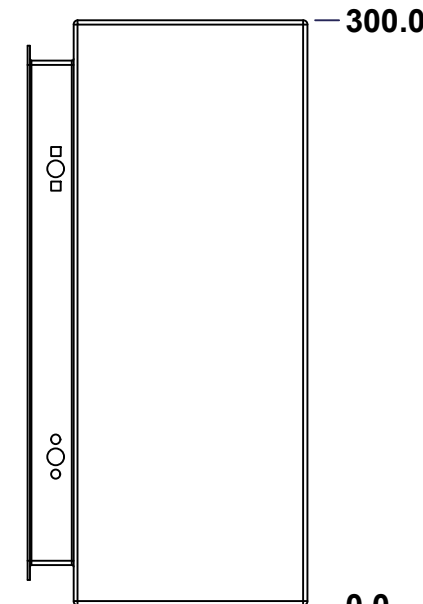
BACK



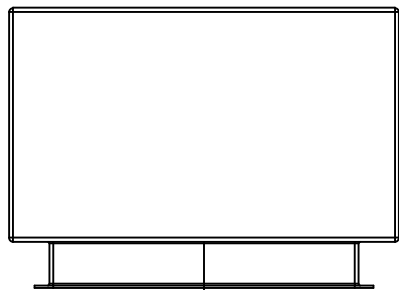
LEFT



FRONT

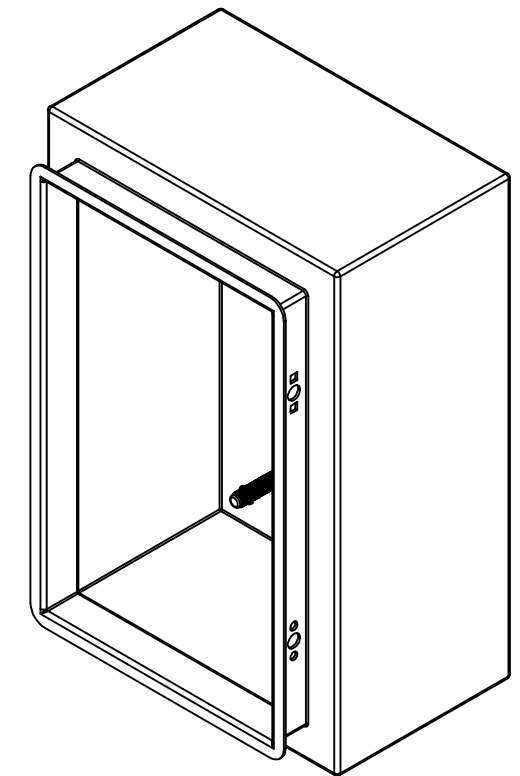


RIGHT




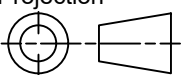
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



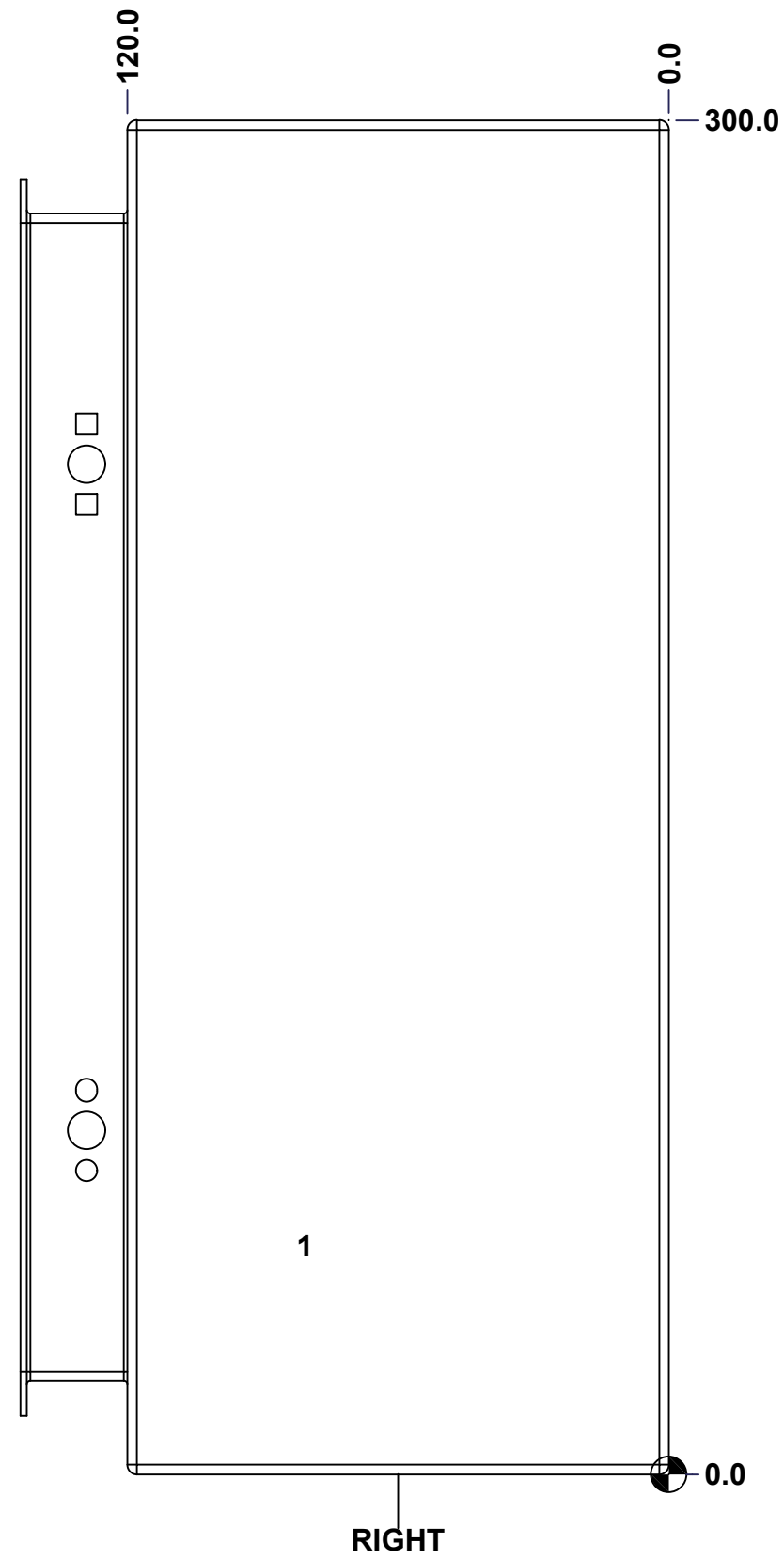
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Aug-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description	Detail Rev.	
6412ES 300mm x 200mm x 120mm Body		
Part Number Numéro Pièce	Rev.	3
6412ES020315B	0	9

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	81.9	50.8	GND STUD M6 x 16mm (Inside)



	Description 6412ES 300mm x 200mm x 120mm Body	Status (NULL)
	Part Number Numéro Pièce 6412ES020315B	Rev. 4 0 / 9

This drawing is confidential and must not be reproduced or used without the consent of EXM

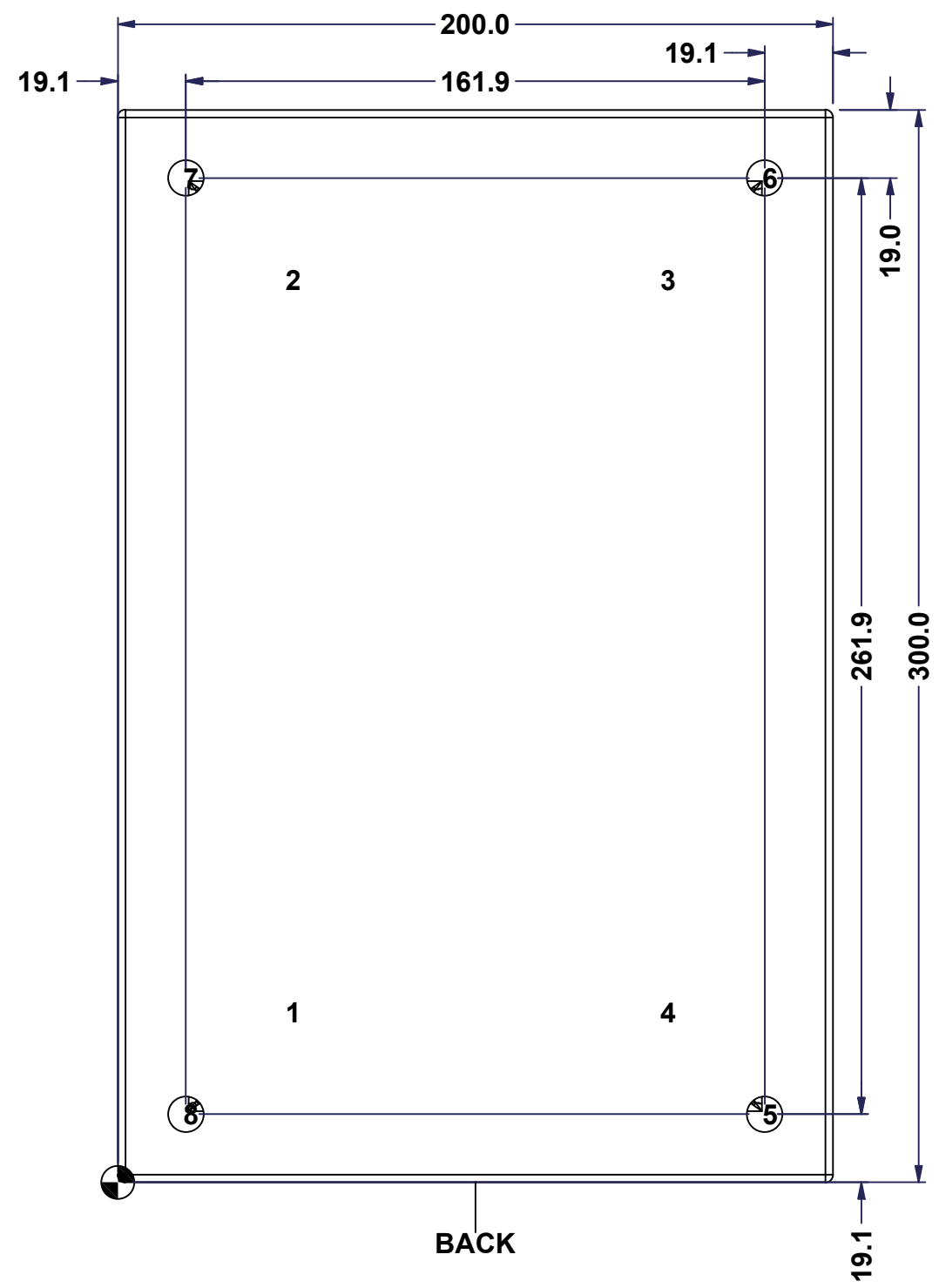
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	47.6	47.6	IP STUD M8 x 35mm (Inside)
2	47.6	252.4	IP STUD M8 x 35mm (Inside)
3	152.4	252.4	IP STUD M8 x 35mm (Inside)
4	152.4	47.6	IP STUD M8 x 35mm (Inside)

5	181.0	19.1	RND Ø9.9
6	181.0	280.9	RND Ø9.9
7	19.1	280.9	RND Ø9.9
8	19.1	19.1	RND Ø9.9



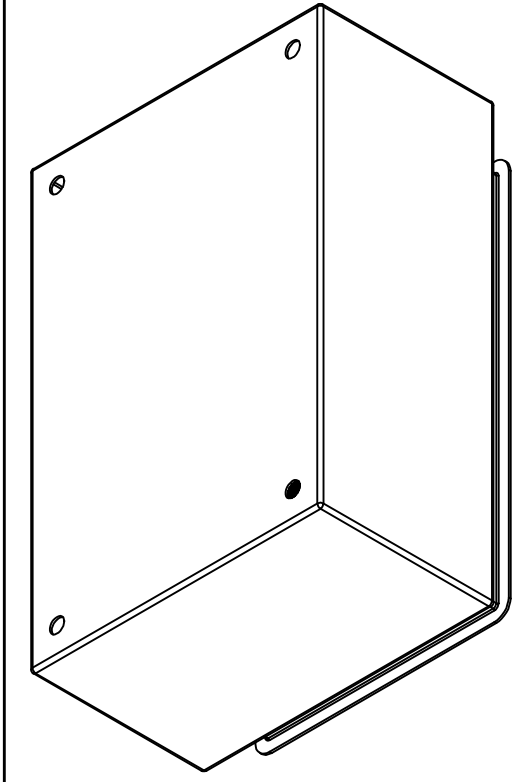
BACK

	Description 6412ES 300mm x 200mm x 120mm Body	Status (NULL)
	Part Number Numéro Pièce 6412ES020315B	Rev. 5 0 / 9

This drawing is confidential and must not be reproduced or used without the consent of EXM


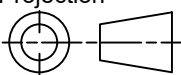
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



Isometric View

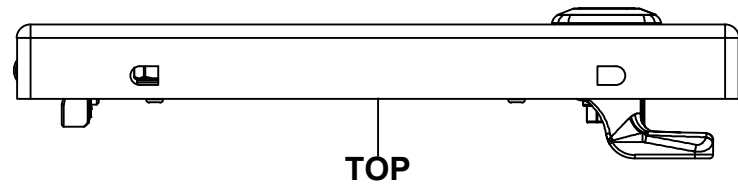


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Aug-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description		Detail Rev.
6412ES 300mm x 200mm x 120mm Body		
Part Number Numéro Pièce	Rev.	6
6412ES020315B	0	9

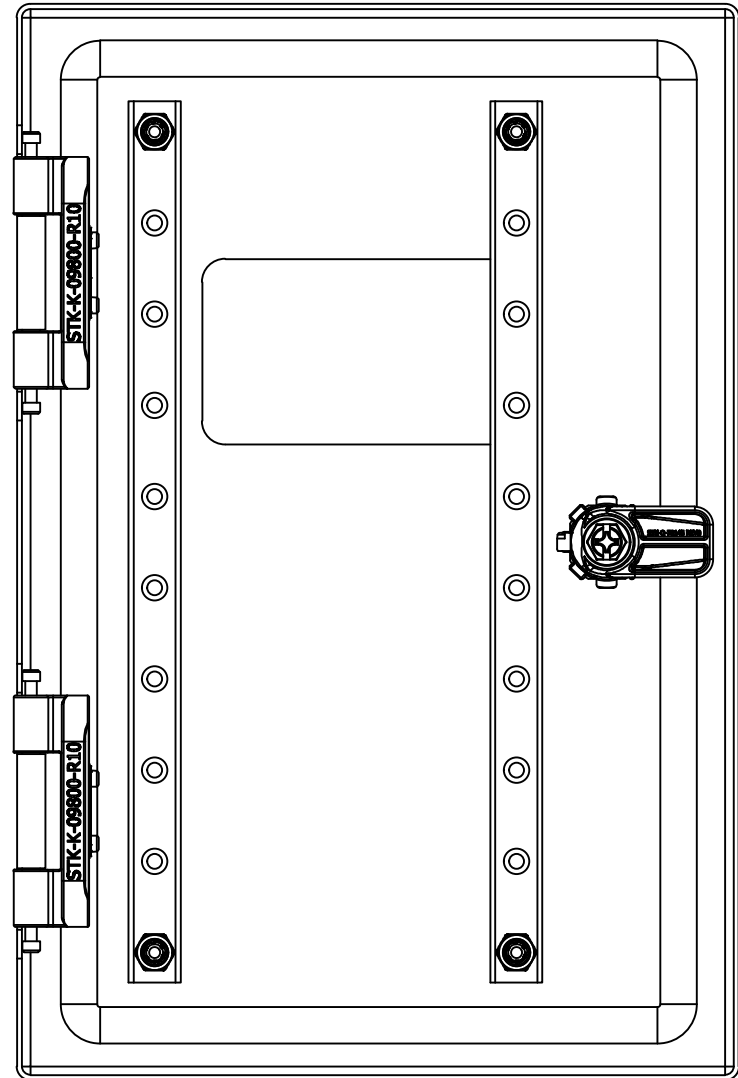
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
4	STK-Q-16005	0	Stud M8 x 35mm Steel
1	6412ES020315B-P	0	6412ES 300mm x 200mm x 120mm Body Part
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

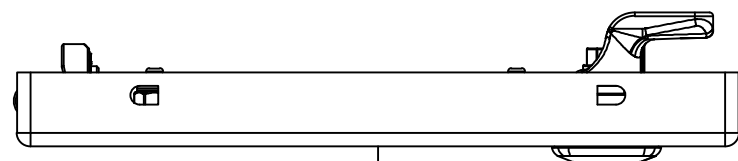
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



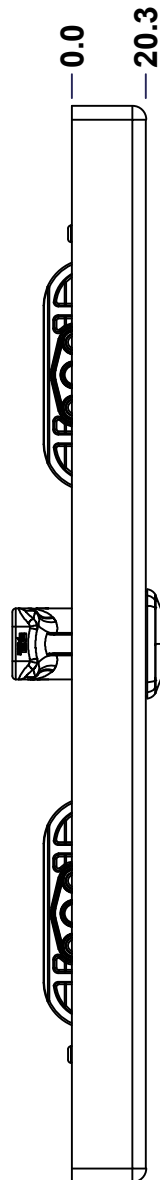
TOP



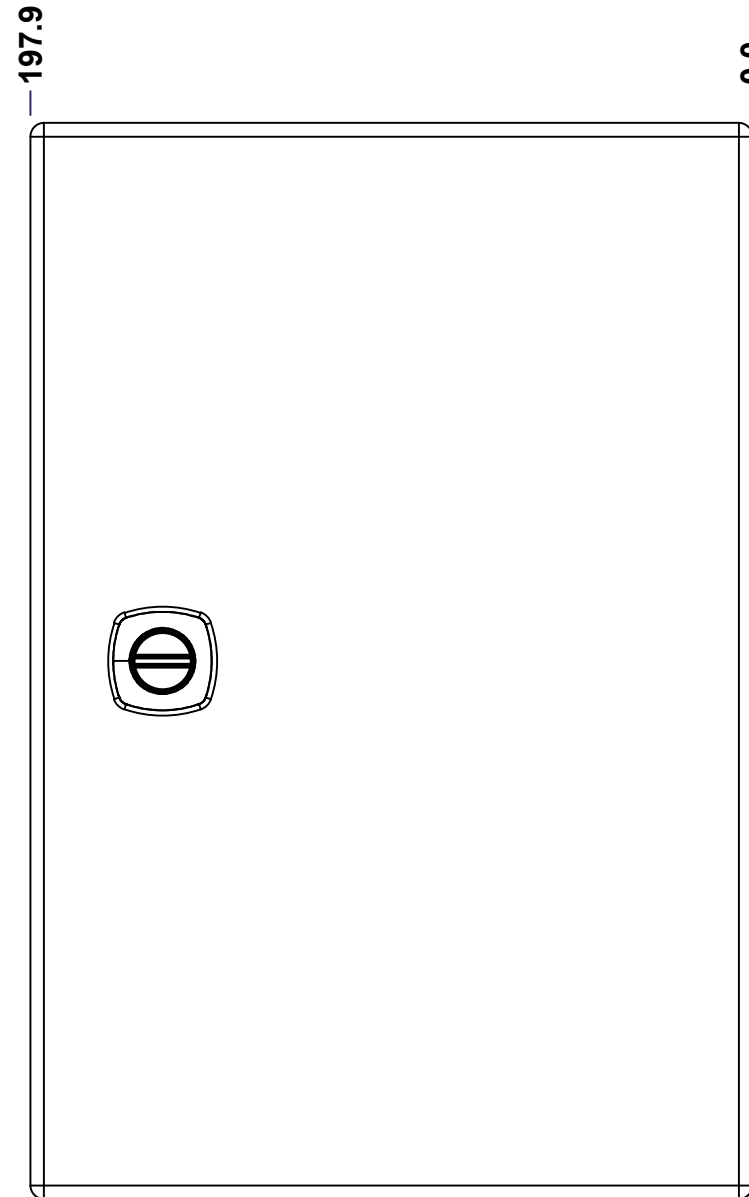
BACK



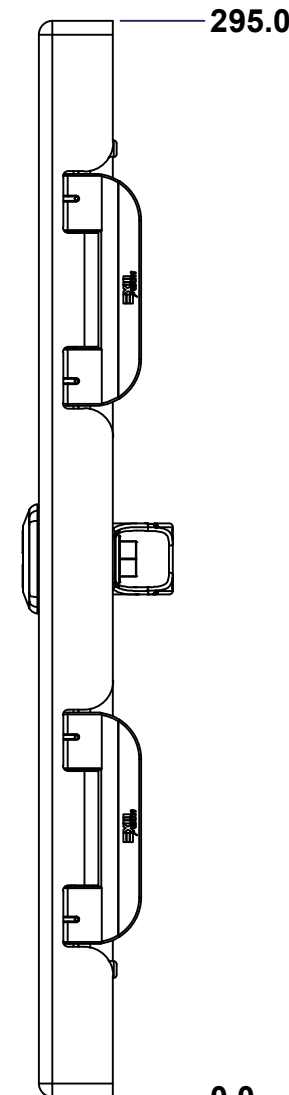
BOTTOM



LEFT

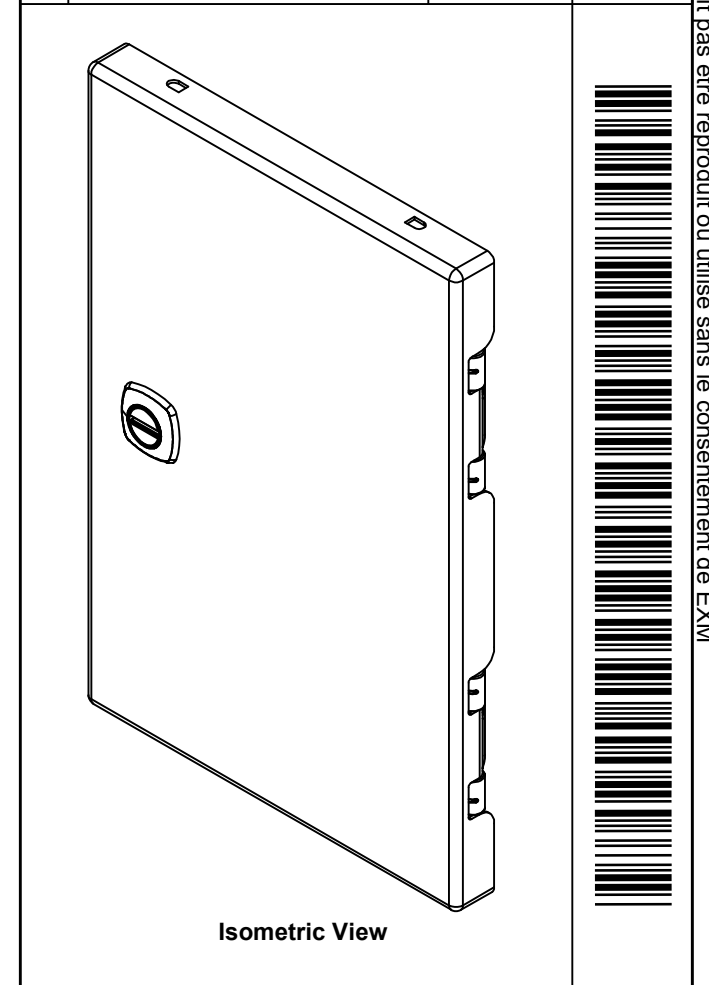


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

		Flatness Aplatissement Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Customer Client Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 13-Aug-14	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Light Grey RAL7035		Finish Fini Rough Textured	
Description 6412ES 300mm x 200mm Cover			Detail Rev.
Part Number Numéro Pièce 6412ES020315C		Rev. 0	7 9

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

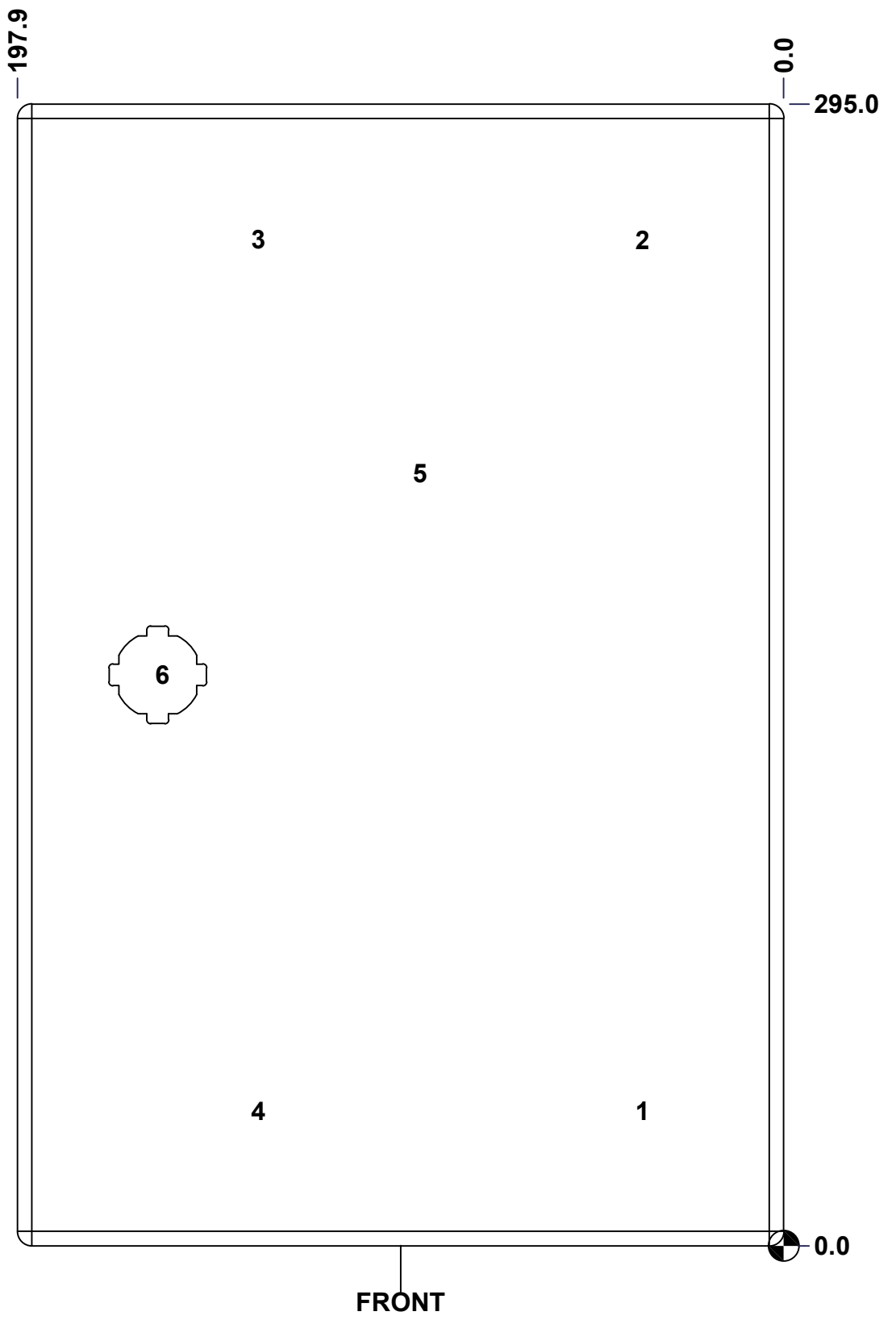
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	37.7	35.0	STUD M6 x 18mm (Inside)
2	37.7	260.0	STUD M6 x 18mm (Inside)
3	136.9	260.0	STUD M6 x 18mm (Inside)
4	136.9	35.0	STUD M6 x 18mm (Inside)

5	95.3	199.7	LABEL_EXM (Inside)
6	161.7	147.5	LOCK 880 SCQ4-SL @ 180.0°



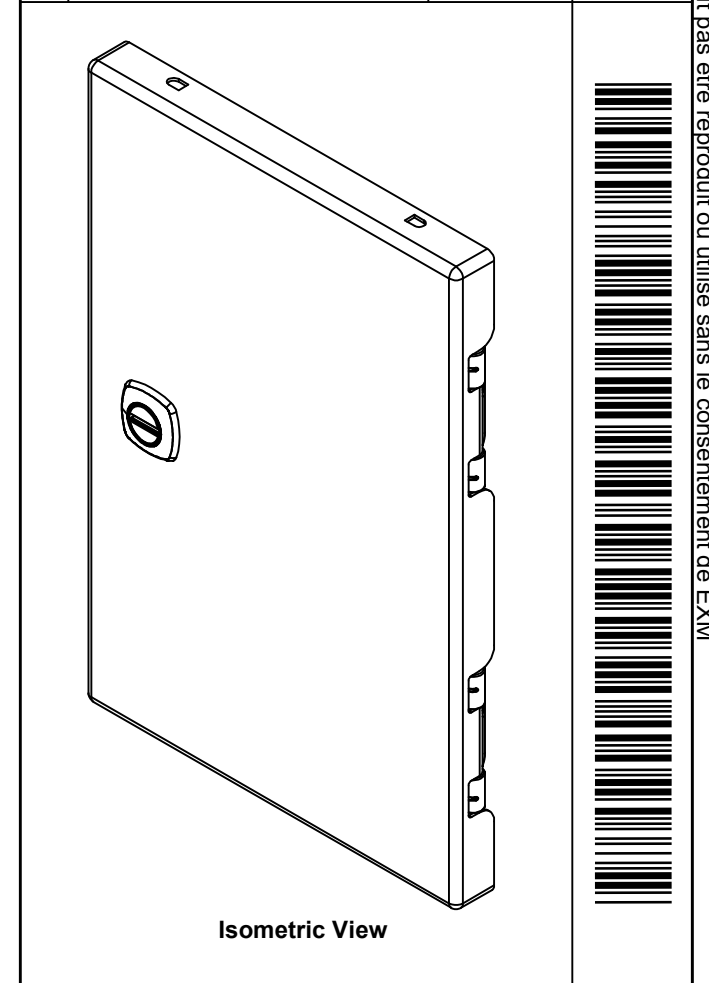
FRONT

	Description		Status
	6412ES 300mm x 200mm Cover		(NULL)
Part Number Numéro Pièce		Rev.	
6412ES020315C		0	8 9

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



EXM
www.exmweb.com

Tél: (450) 979-4373
Fax: (450) 979-4626

Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client _____ Date _____

Drawn By / Dessiné Par BoxCad: BoxCad Date 13-Aug-14

Material / Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color / Couleur Light Grey RAL7035 Finish / Fini Rough Textured

Description 6412ES 300mm x 200mm Cover

Detail Rev. _____

Part Number / Numéro Pièce **6412ES020315C**

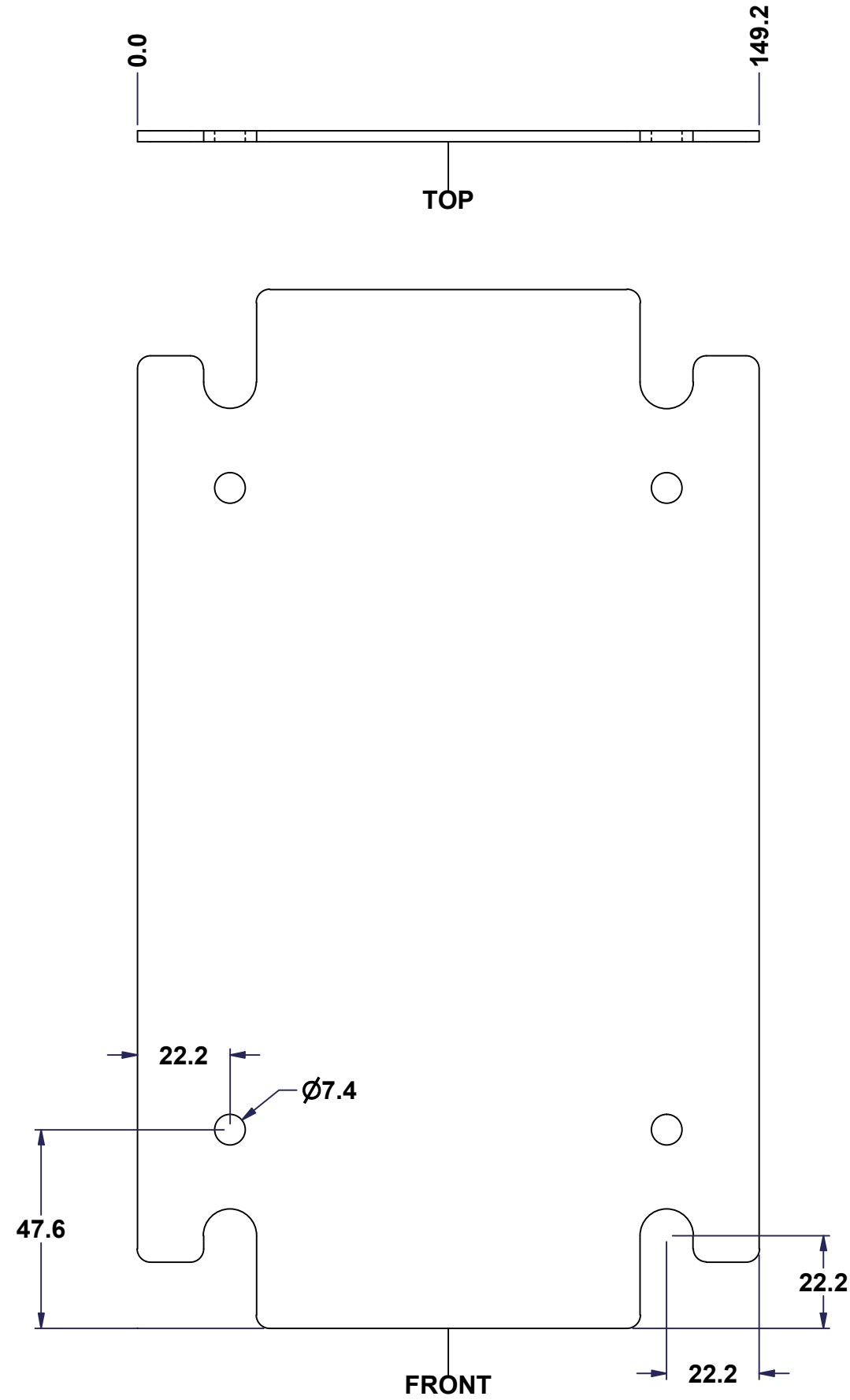
Rev. **0**

9 / 9

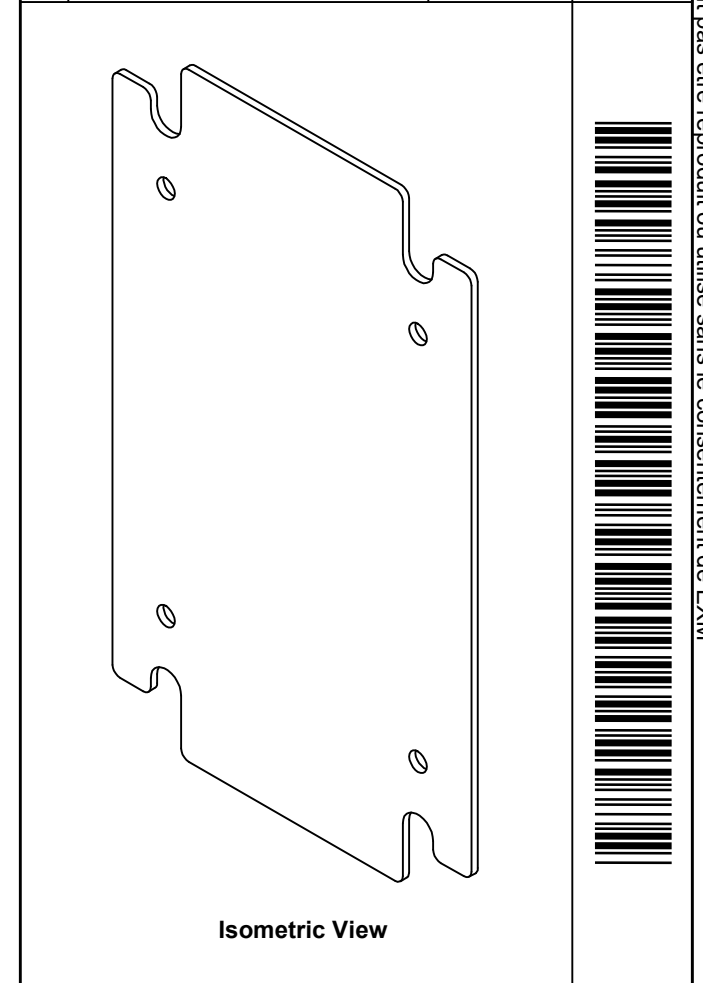
QTY	Part Number	Rev	Description
1	STK-K-12500	18	5412 ES 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
2	STK-Q-46020-12	5	5412 ES Vertical Door Stiffener 12"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6412ES020315G	0	6412ES 300mm x 200mm Cover Gasket Part
1	6412ES020315C-P	0	6412ES 300mm x 200mm Cover Part
2	STK-K-09800		5412 ES Hinge with 2 Captive Hinge Pins
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			


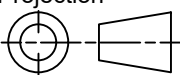
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par



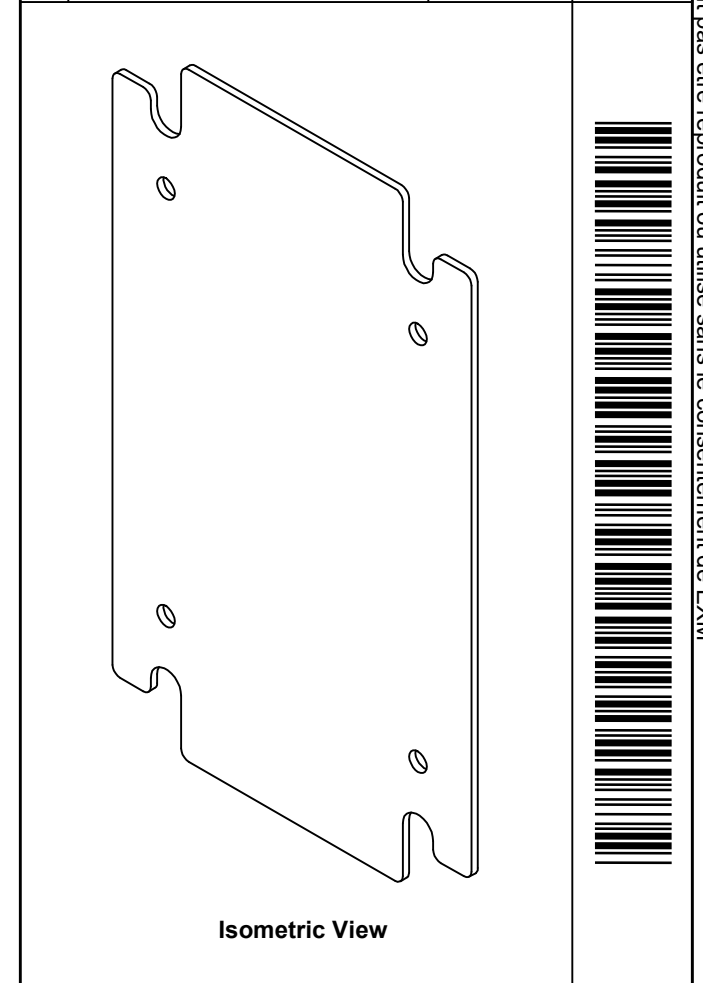
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description	Detail Rev.	
886 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	1
886 SP0203ES	0	2


SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad		Date: 23-Jan-07
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 886 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 886 SP0203ES		Rev. 0 / 2

Qty	Part Number	Rev	Description
1	886 SP0203ES-P	0	886 SP - Inner Panel Part
Parts List			