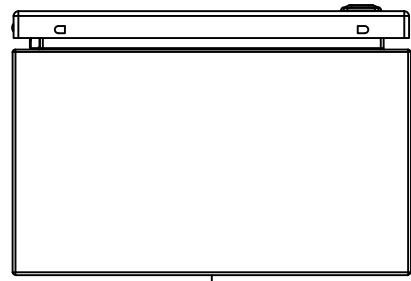
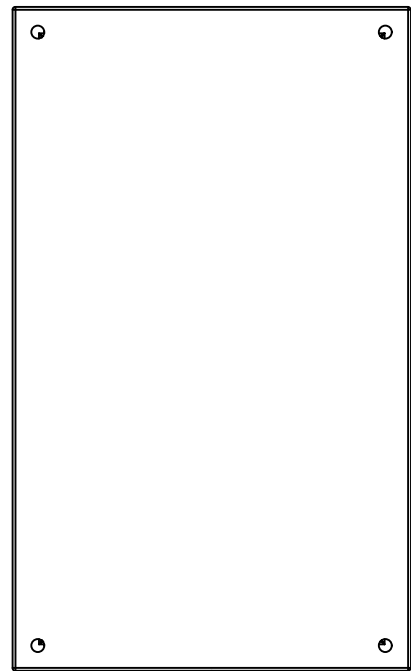


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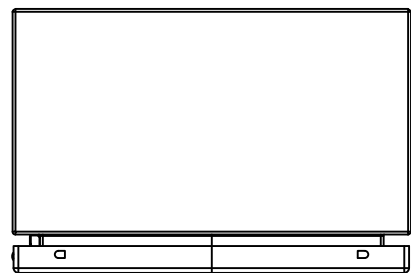
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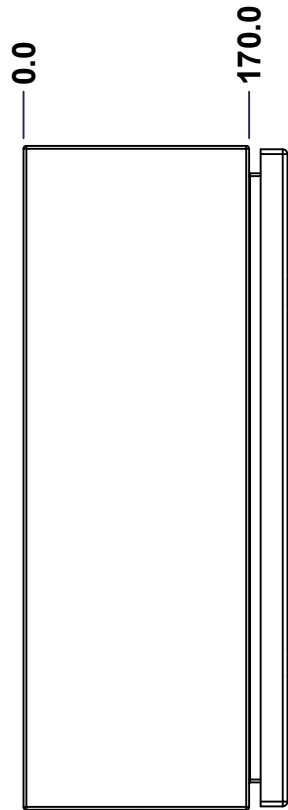
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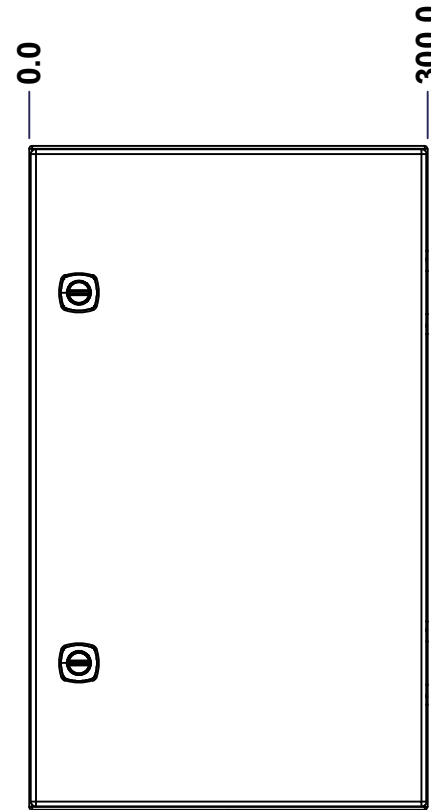
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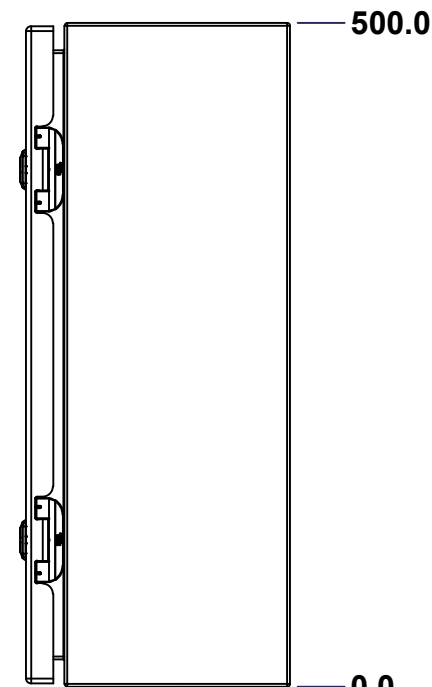
BOTTOM



LEFT

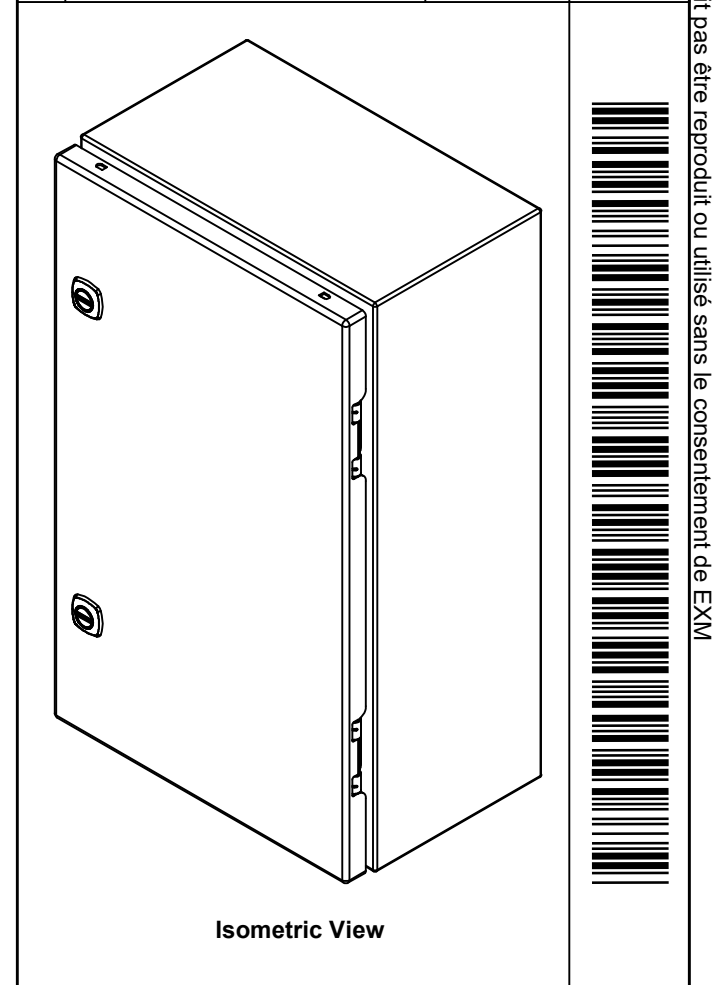


FRONT


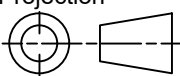


RIGHT

No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Aug-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6412ES 500mm x 300mm x 170mm Assembly		
Part Number Numéro Pièce	Rev.	1
6412ES030520	0	9

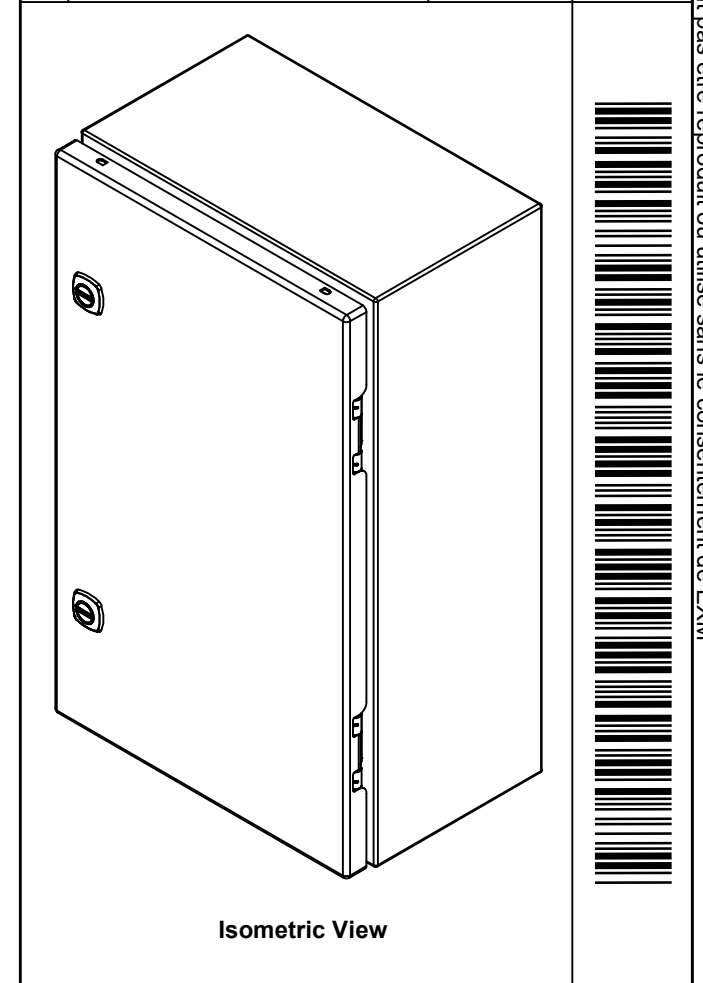
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

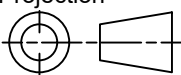
No.	Revisions	Date	By/Par





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Flatness
Aplatissement
Max 3.0mm

Projection


Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 13-Aug-14
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

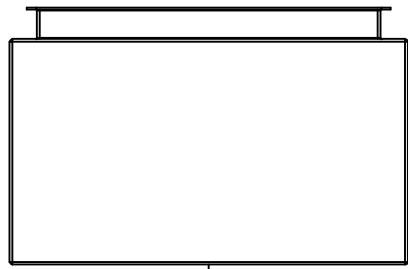
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	886 SP0305ES	0	886 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	6412ES030520C	0	6412ES 500mm x 300mm Cover
1	6412ES030520B	0	6412ES 500mm x 300mm x 170mm Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

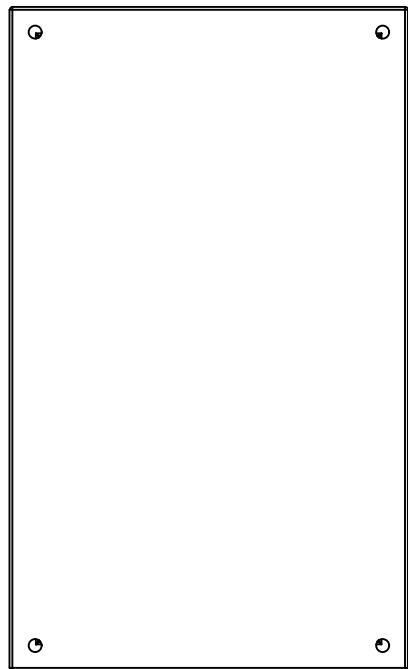
Color / Couleur: Light Grey RAL7035	Finish / Fini: Textured
Description: 6412ES 500mm x 300mm x 170mm Assembly	
Part Number / Numéro Pièce: 6412ES030520	Rev. / Révis: 0
2 / 9	

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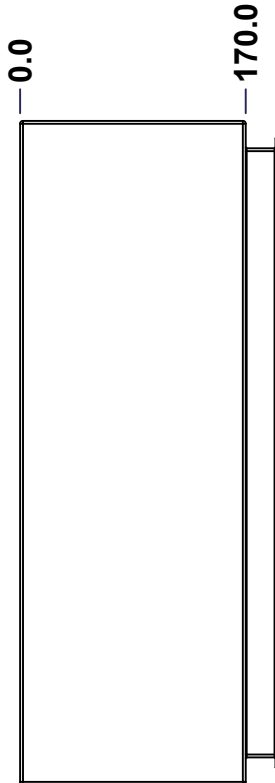
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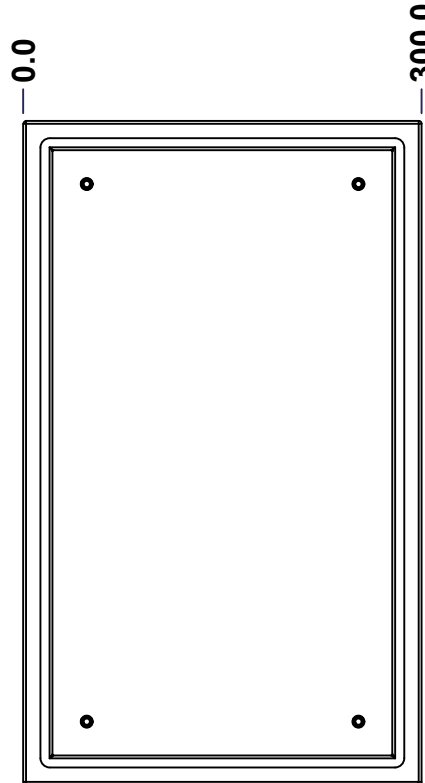
TOP



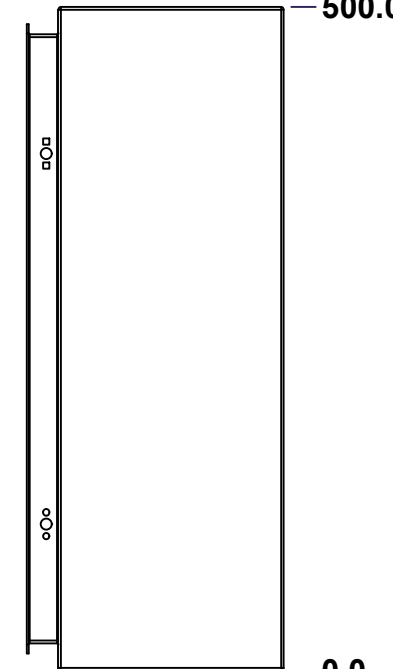
BACK



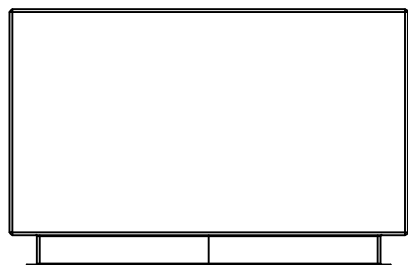
LEFT



FRONT

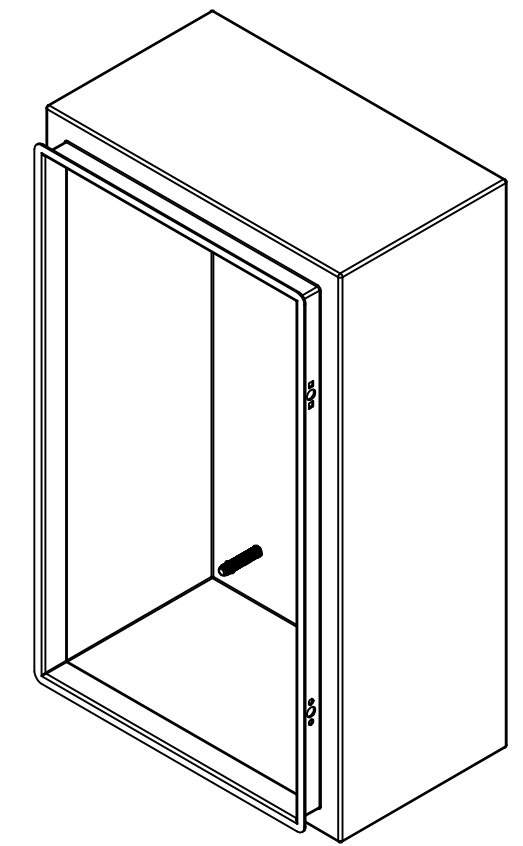


RIGHT




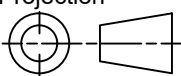
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



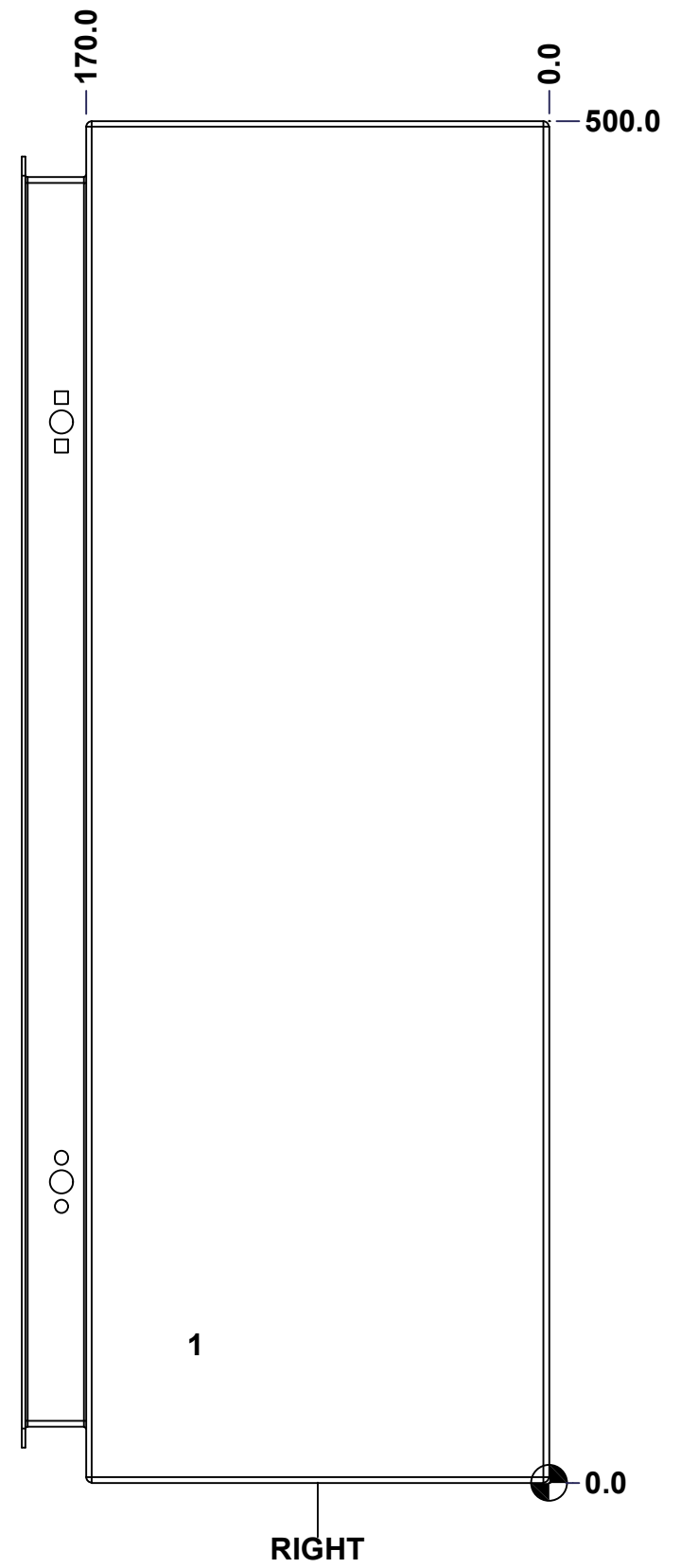
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Aug-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6412ES 500mm x 300mm x 170mm Body		
Part Number Numéro Pièce	Rev.	3
6412ES030520B	0	9

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	131.9	50.8	GND STUD M6 x 16mm (Inside)



	Description 6412ES 500mm x 300mm x 170mm Body	Status (NULL)
	Part Number Numéro Pièce 6412ES030520B	Rev. 4 0 / 9

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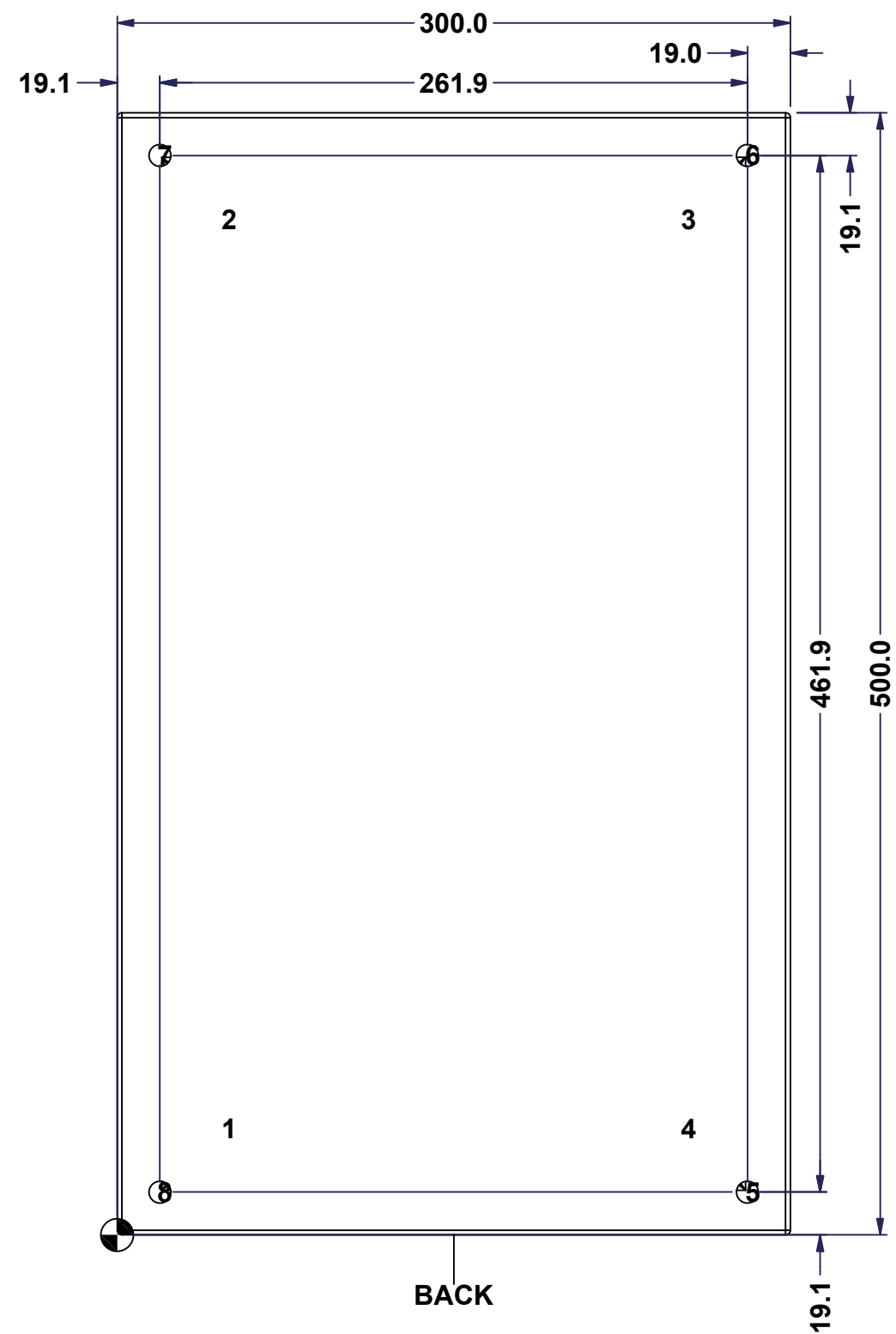
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	47.6	47.6	IP STUD M8 x 35mm (Inside)
2	47.6	452.4	IP STUD M8 x 35mm (Inside)
3	252.4	452.4	IP STUD M8 x 35mm (Inside)
4	252.4	47.6	IP STUD M8 x 35mm (Inside)

5	280.9	19.1	RND Ø9.9
6	280.9	480.9	RND Ø9.9
7	19.1	480.9	RND Ø9.9
8	19.1	19.1	RND Ø9.9

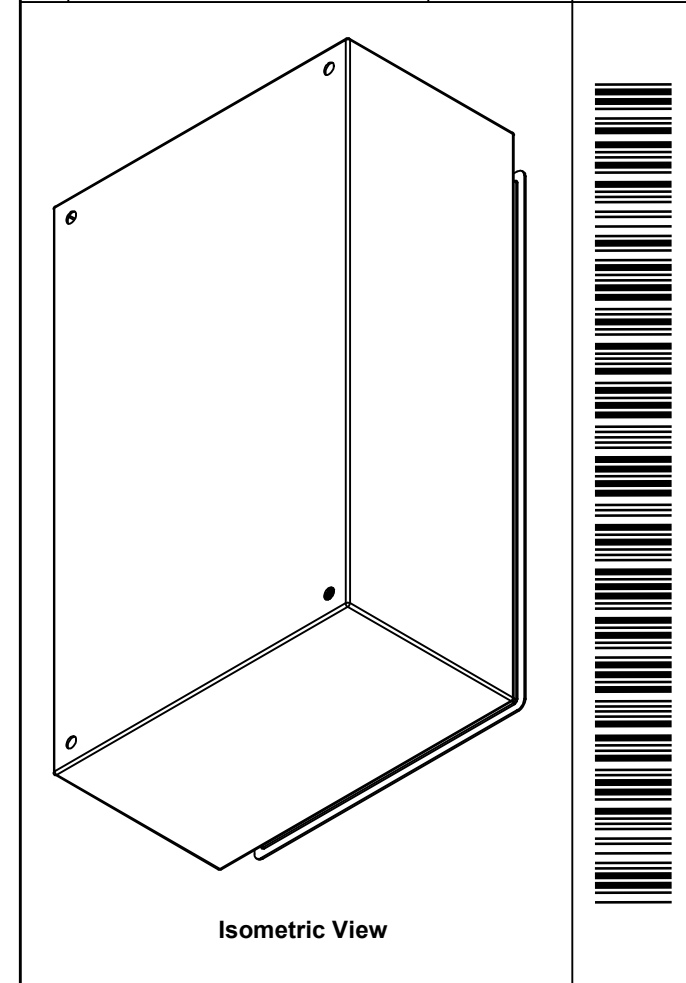


	Description 6412ES 500mm x 300mm x 170mm Body	Status (NULL)
	Part Number Numéro Pièce 6412ES030520B	Rev. 5 0 / 9

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Flatness
Aplatissement
Max 3.0mm

Projection

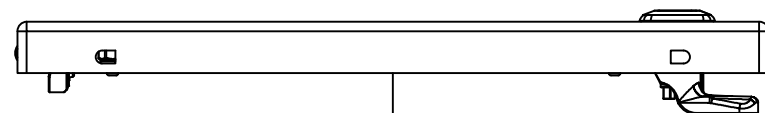
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 13-Aug-14
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color / Couleur: Light Grey RAL7035	Finish / Fini: Textured

Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
4	STK-Q-16005	0	Stud M8 x 35mm Steel
1	6412ES030520B-P	0	6412ES 500mm x 300mm x 170mm Body Part
Parts List			

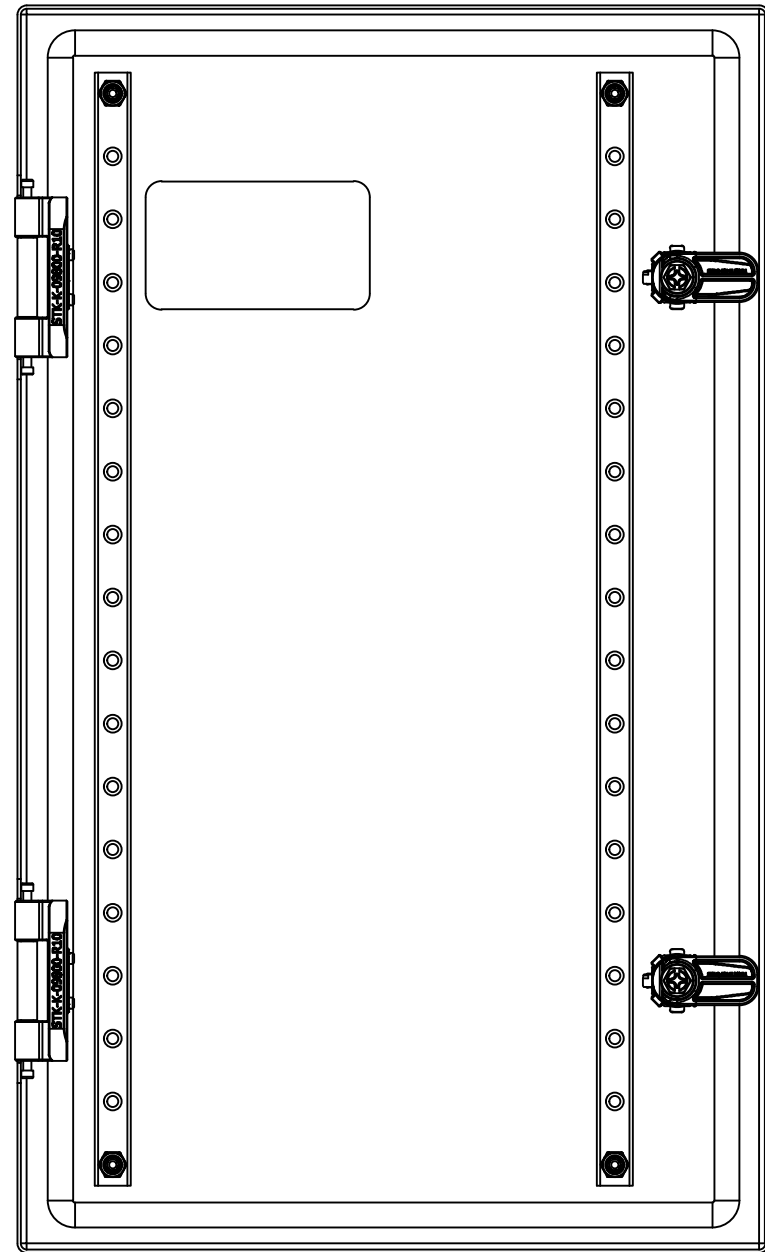
Description: 6412ES 500mm x 300mm x 170mm Body	Detail Rev.
Part Number / Numéro Pièce: 6412ES030520B	Rev. 0 / 6
	9

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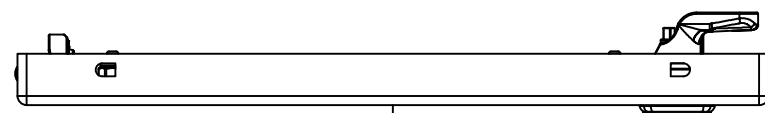
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TOP



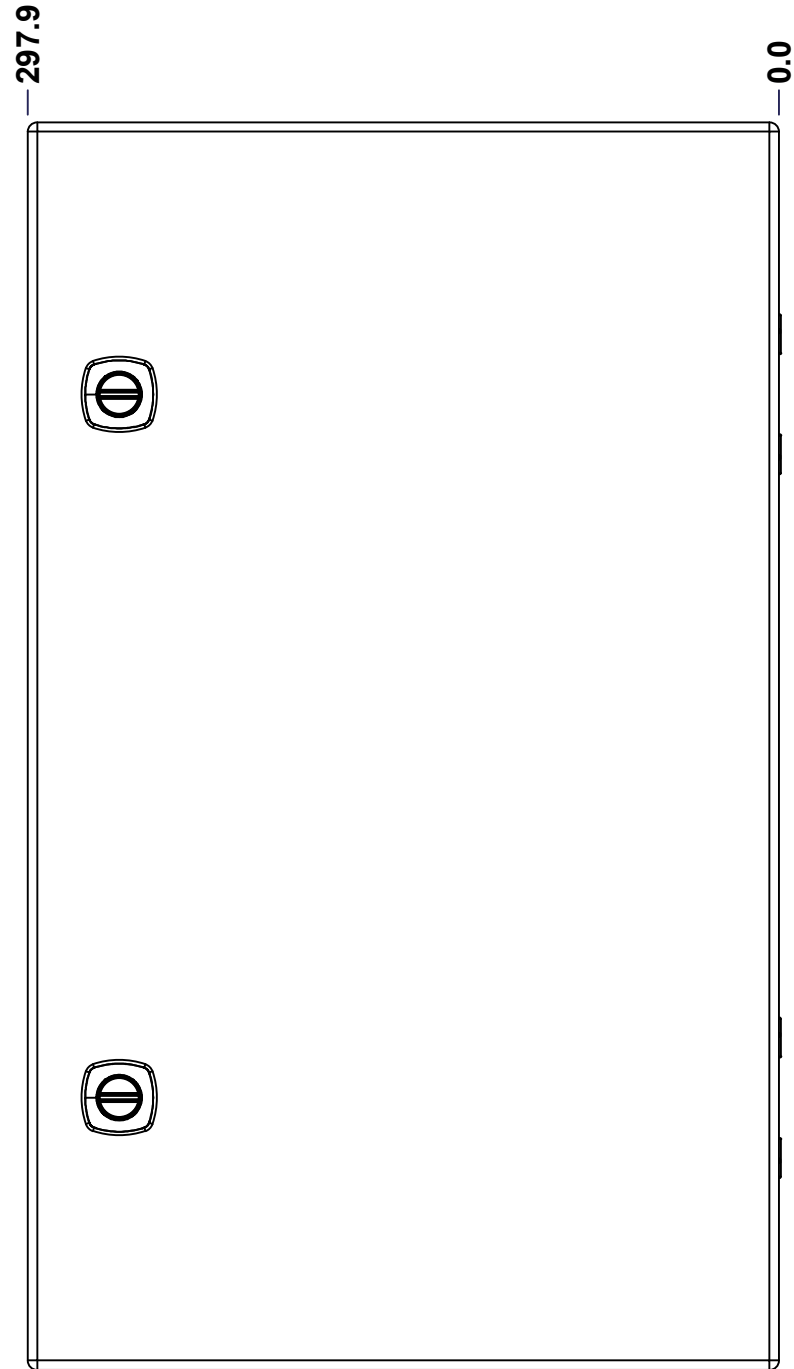
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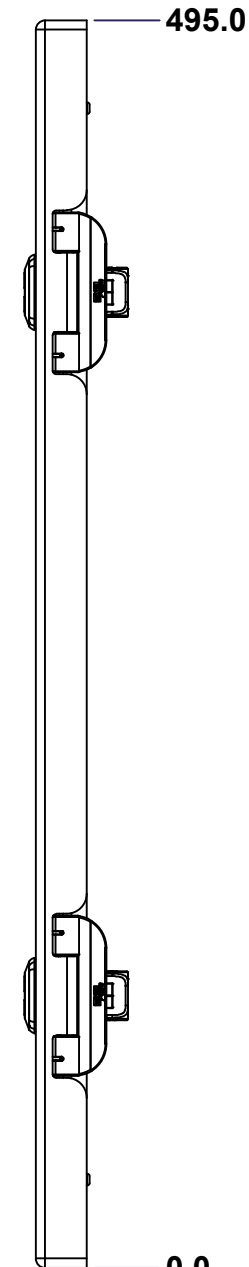
BOTTOM



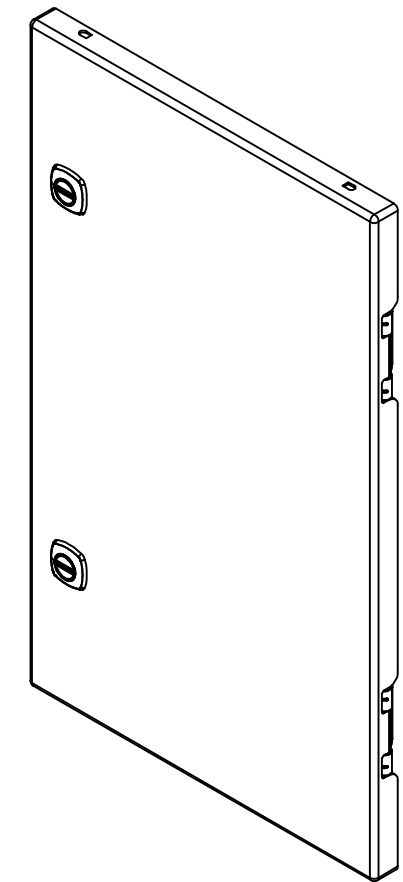
LEFT



FRONT




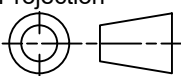
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Aug-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description 6412ES 500mm x 300mm Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	7 9

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6412ES030520C

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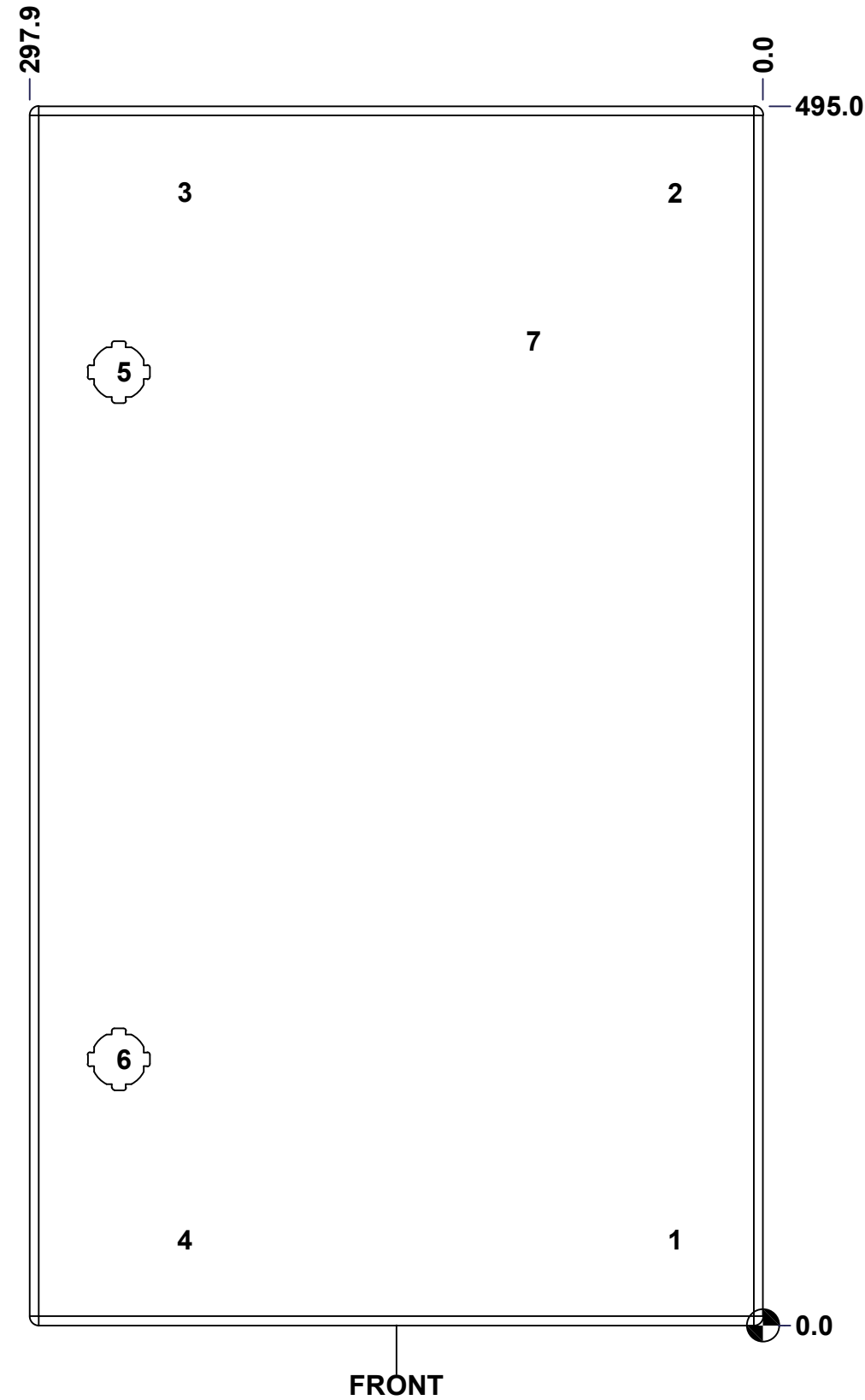
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	37.7	35.0	STUD M6 x 18mm (Inside)
2	37.7	460.0	STUD M6 x 18mm (Inside)
3	236.9	460.0	STUD M6 x 18mm (Inside)
4	236.9	35.0	STUD M6 x 18mm (Inside)

5	261.7	387.0	LOCK 880 SCQ4-SL @ 180.0°
6	261.7	108.0	LOCK 880 SCQ4-SL @ 180.0°
7	95.3	399.7	LABEL_EXM (Inside)



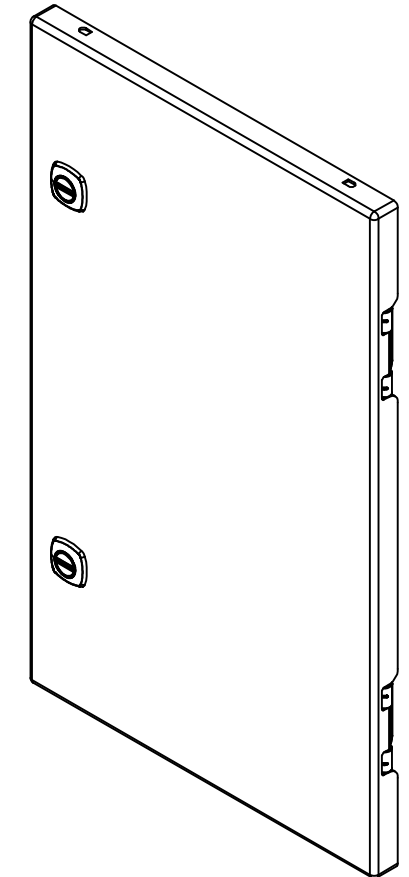
FRONT

	Description	Status	
	6412ES 500mm x 300mm Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	6412ES030520C	0	8 9

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No.	Revisions	Date	By/Par



Isometric View




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Flatness / Aplatissement: Max 3.0mm
 Projection: 

Customer / Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 13-Aug-14
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color / Couleur: Light Grey RAL7035	Finish / Fini: Textured
Description: 6412ES 500mm x 300mm Cover	
Detail Rev.	

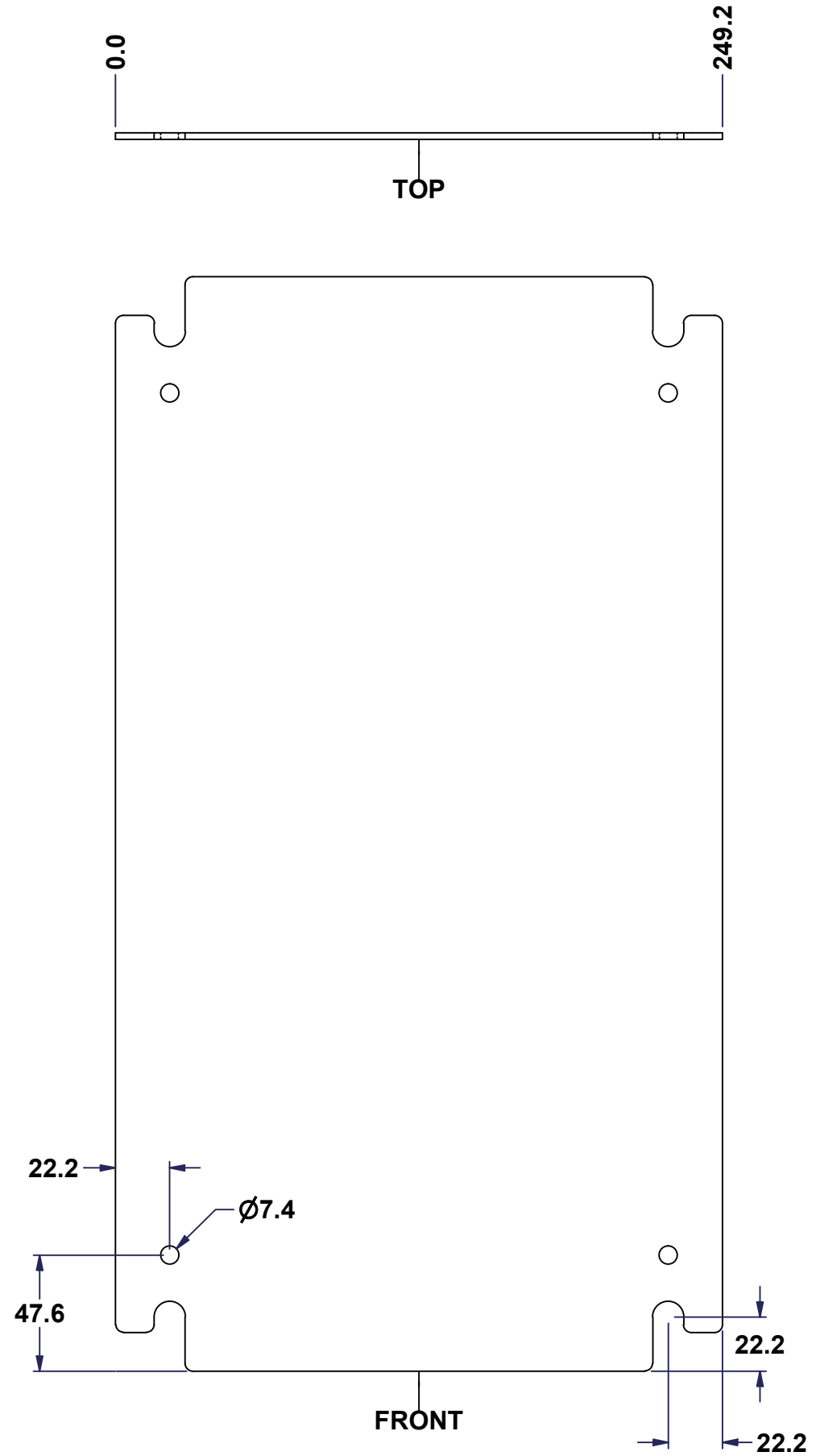
QTY	Part Number	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6412ES030520G	0	6412ES 500mm x 300mm Cover Gasket Part
1	6412ES030520C-P	0	6412ES 500mm x 300mm Cover Part
2	STK-K-09800		5412 ES Hinge with 2 Captive Hinge Pins
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut

QTY	Part Number	Rev	Description
Parts List			

Part Number / Numéro Pièce: 6412ES030520C	Rev. / Révisé: 0	9
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No.	Revisions	Date	By/Par

Isometric View

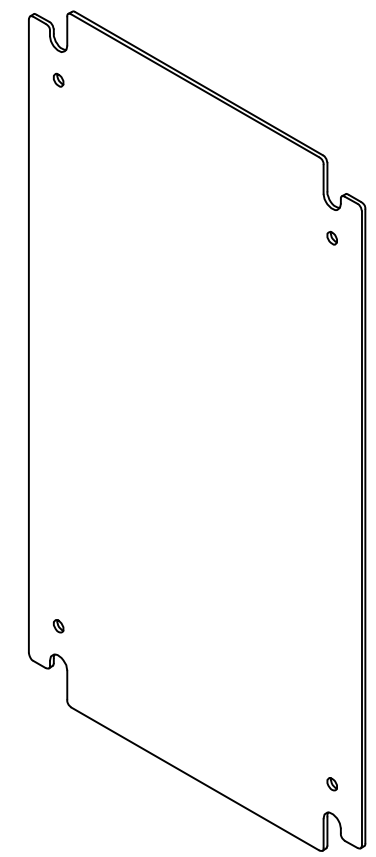
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date
Customer Client	Date 23-Jan-07	
Drawn By / Dessiné Par: BoxCad	Date	
Material / Matière: 12 Ga Galvanized (2.5mm)	Date	
Color / Couleur: Unpainted	Finish / Fini: Unpainted	Date
Description: 886 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 886 SP0305ES	Rev. 0	1 / 2

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No.	Revisions	Date	By/Par



Isometric View



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Customer Client		Date
Drawn By / Dessiné Par: BoxCad		Date: 23-Jan-07
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 886 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 886 SP0305ES		Rev. 0 / 2

Qty	Part Number	Rev	Description
1	886 SP0305ES-P	0	886 SP - Inner Panel Part
Parts List			