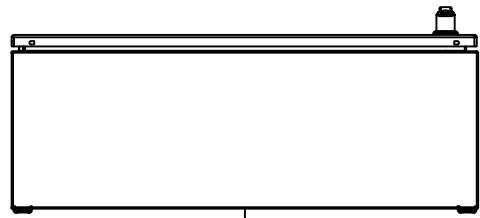
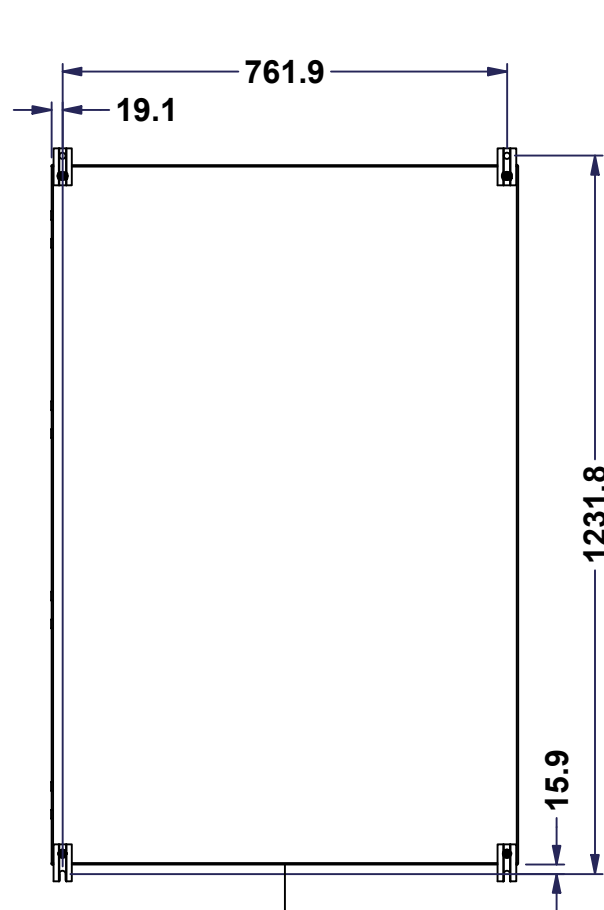


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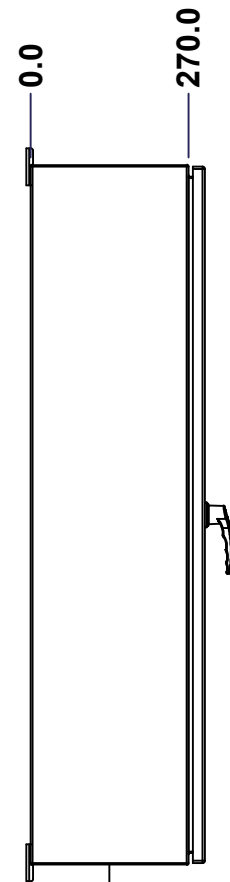
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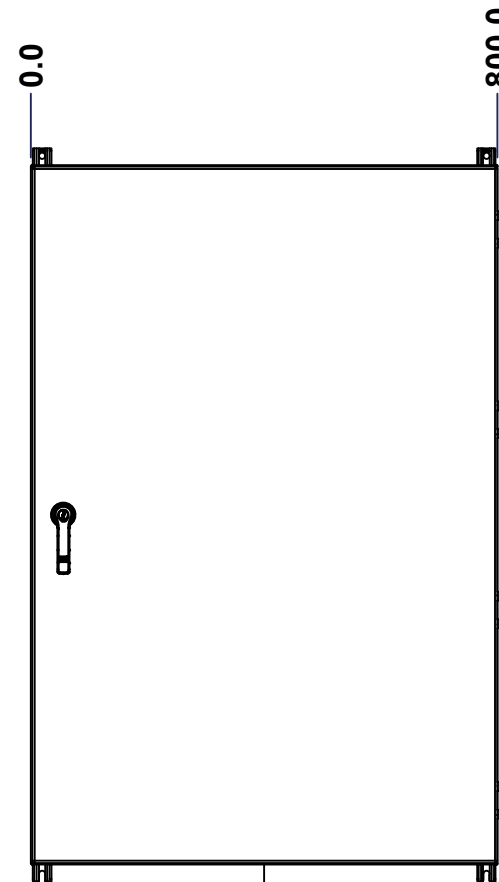
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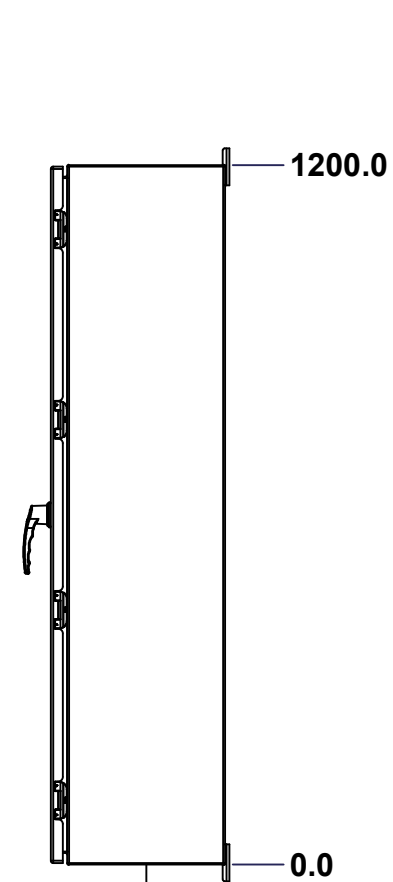
BACK



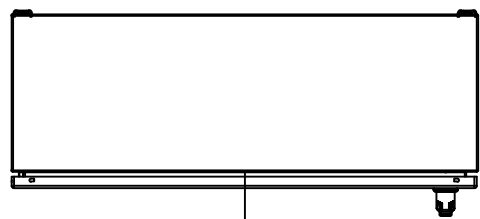
LEFT



FRONT

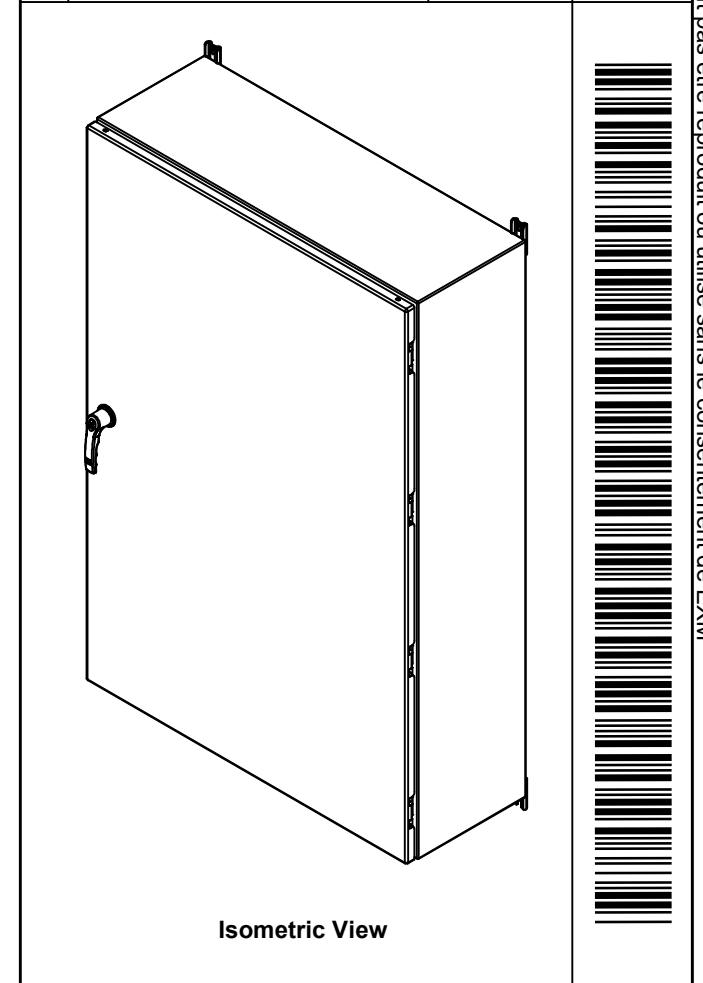


RIGHT


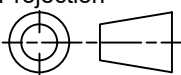


BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View

|  |   |   |
|--|---|---|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |   | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |
| Customer Client  | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 17-Jan-25  |
| Material<br>Matière  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |   |
| Color<br>Couleur   | Light Grey RAL7035                        | Finish<br>Fini Textured   |
| Description  | Detail Rev.                               |   |
| 6412ES 1200mm x 800mm x 270mm Assembly   |   |   |
| Part Number<br>Numéro Pièce  | Rev.                                      | 1   |
|  | 0   | 16  |

SEE BILL OF MATERIAL ON LAST PAGE

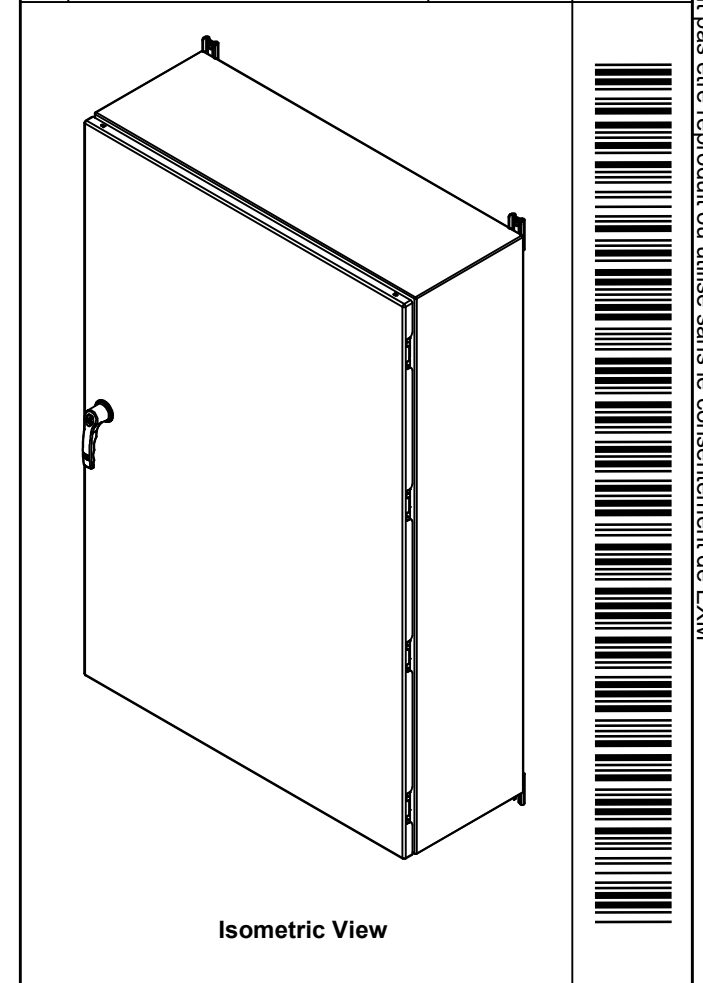
**6412ES081230TH**

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| NOTE |   |
|------|---|
| ITEM | DESCRIPTION                                     |
| 1    | NEMA 4, 12 Enclosure (IP66)                     |
| 2    | C/W Standard ground studs on box and cover      |
| 3    | C/W Standard door stiffener                     |
| 4    | C/W Standard inner panel (Included)             |
| 5    | C/W Standard inner panel mounting studs         |
| 6    | C/W 885 ESMF3_OPEN Sold separately (Installed)  |
| 7    | C/W 885 ESMF3_CLOSE Sold separately (Installed) |
| 8    | C/W Special closing bar (Length = 549.2mm)      |
| 9    | C/W R5 Insulation (Installed aluminum visible)  |

| No. | Revisions | Date | By/Par |
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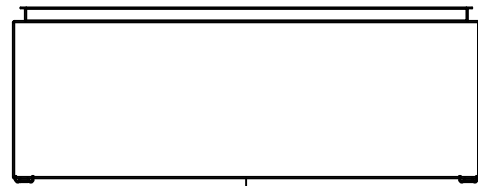
| PACKING               |     |  |
|-----------------------|-----|--|
| ITEM                  | QTY | DESCRIPTION                                    |
| Cardboard sleeve      | 2   | Top and Bottom                                 |
| Cardboard strip       | 2   | Between back of enclosure and inner panel      |
| Plastic bag           | 1   | To protect cover surface and inside gasket     |
| Cardboard corner      | 4   | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together     |
| Packaging label       | 3   | White label with PN                            |
| Plastic strap- Green  | 2   | To secure the enclosure to the wood pallet     |
| Wood Pallet           | 1   | 2" deeper and 3" larger than enclosure size    |

|            |                 |     |  |
|------------|-----------------|-----|--|
| 6          | STK-Q-00600     | 2   | M12 to M8 Adaptor                          |
| 1          | 886 SP0812ES    | 0   | 886 SP - Inner Panel                       |
| 1          | STK-K-01800     | 5   | 5412 ES Accessory Kit                      |
| 1          | 6412ES081230THC | 0   | 6412ES 1200mm x 800mm Cover                |
| 1          | 6412ES081230THB | 0   | 6412ES 1200mm x 800mm x 270mm Body         |
| 4          | STK-Q-04050-08  | 0   | M6 x 8mm Hexagon Socket Head Machine Screw |
| Qty        | Part Number     | Rev | Description                                |
| Parts List |                 |     |  |

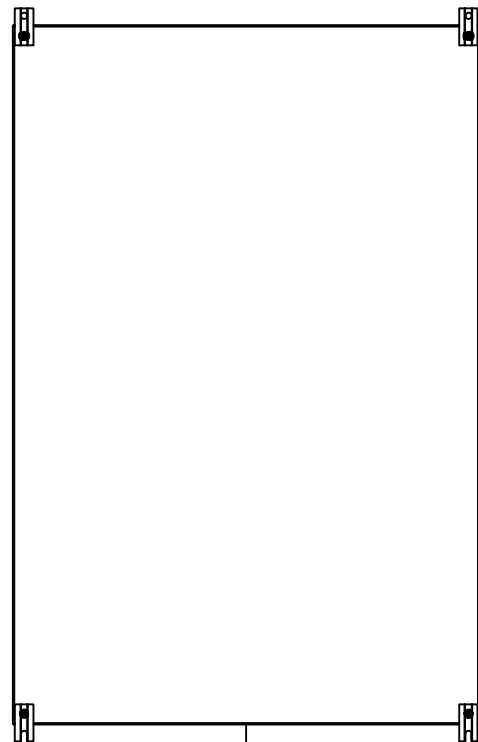
|                          |  |  |
|--------------------------|--|--|
|                          | Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> | Flatness<br>Aplatissement<br>Max 3.0mm |
|                          | Projection<br>   | Date<br>17-Jan-25                      |
| Customer Client          | BoxCad: BoxCad   | Date                                   |
| Material Matière         | 14 Ga Cold Rolled A1008 CS Type B (1.7mm)  | Detail Rev.                            |
| Color Couleur            | Light Grey RAL7035   | Finish Fini                            |
| Description              | 6412ES 1200mm x 800mm x 270mm Assembly   | Rev.                                   |
| Part Number Numéro Pièce | <b>6412ES081230TH</b>  | 2                                      |
|                          |  | <b>0</b>                               |
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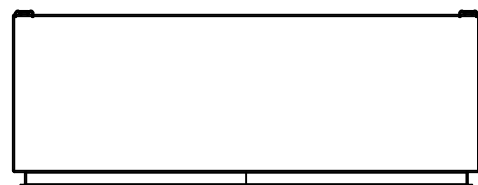
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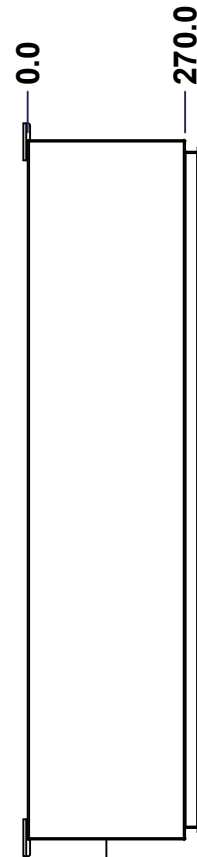
TOP



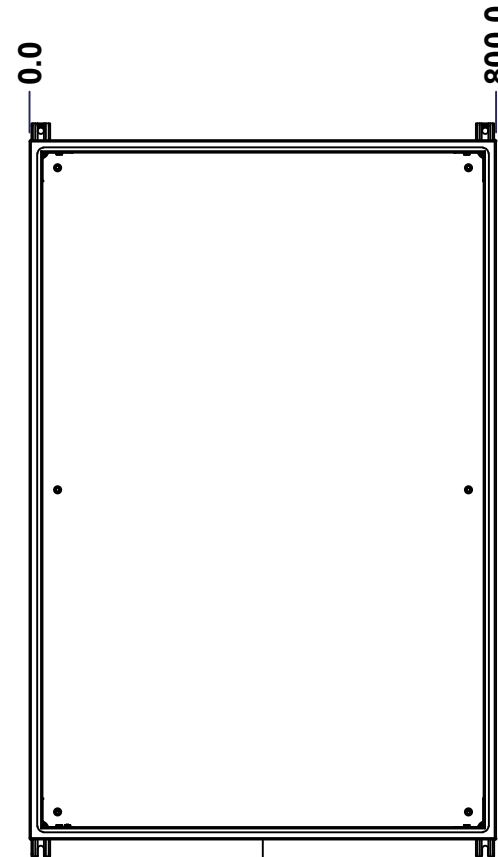
BACK



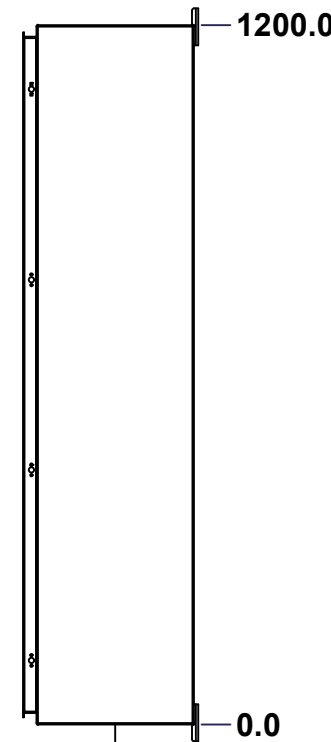
BOTTOM



LEFT

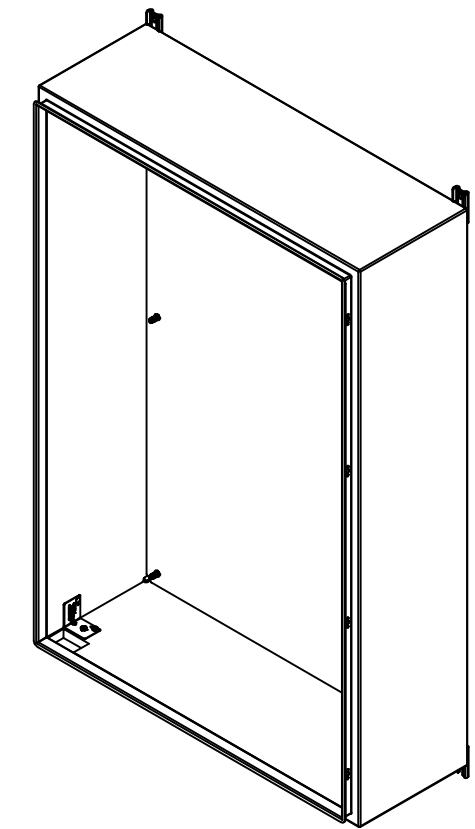


FRONT




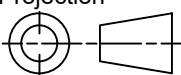
RIGHT

| No. | Revisions | Date | By/Par |
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Isometric View



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|--|---|---|
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| Customer Client  | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 17-Jan-25  |
| Material<br>Matière  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |   |
| Color<br>Couleur   | Light Grey RAL7035                        | Finish<br>Fini Textured   |
| Description  |   | Detail Rev.   |
| 6412ES 1200mm x 800mm x 270mm Body   |   |   |
| Part Number<br>Numéro Pièce  | Rev.                                      | 3   |
|  | 0   | 16  |

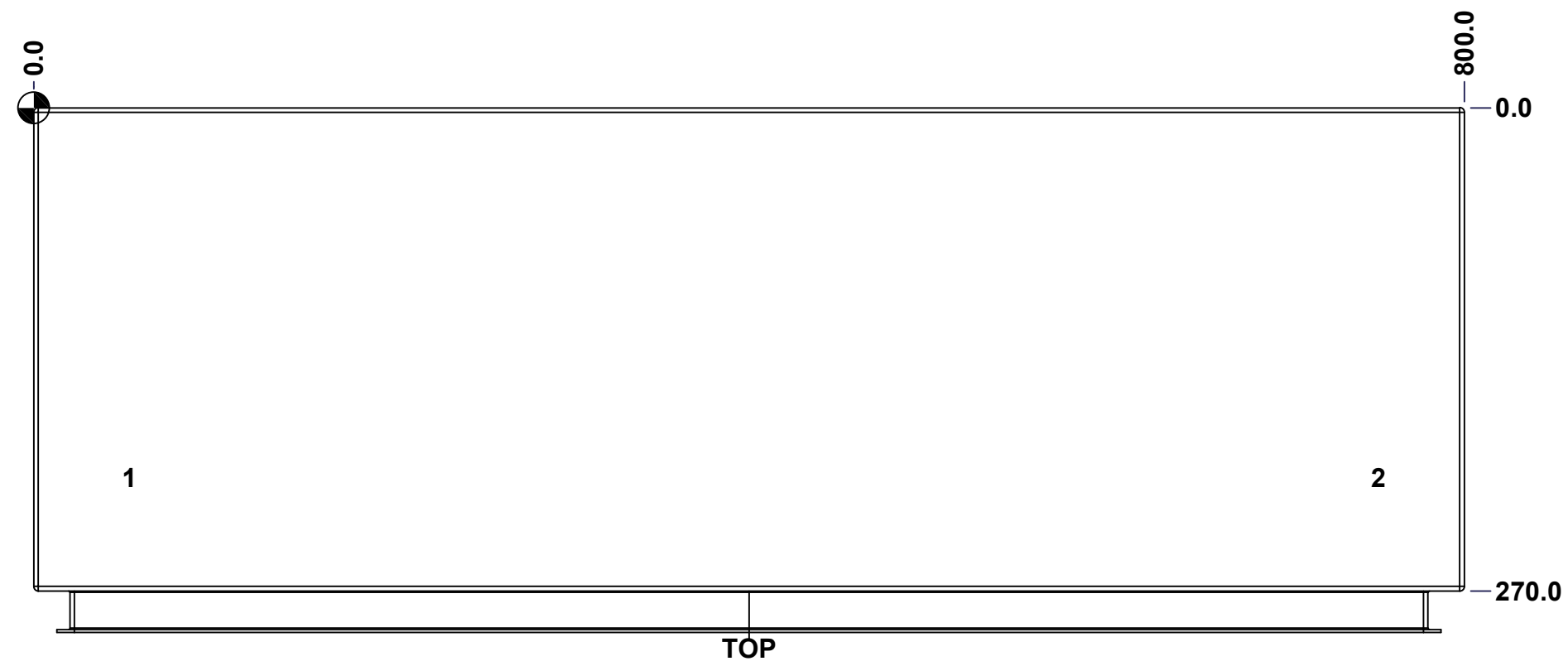
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**6412ES081230THB**

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |       |       |                                |
|---|-------|-------|--------------------------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)         |       |       |                                |
| CUT-OUT   | XDIM  | YDIM  | DESCRIPTION                    |
| 1   | 50.8  | 206.5 | INSUL. STUD M6 x 18mm (Inside) |
| 2   | 749.2 | 206.5 | INSUL. STUD M6 x 18mm (Inside) |

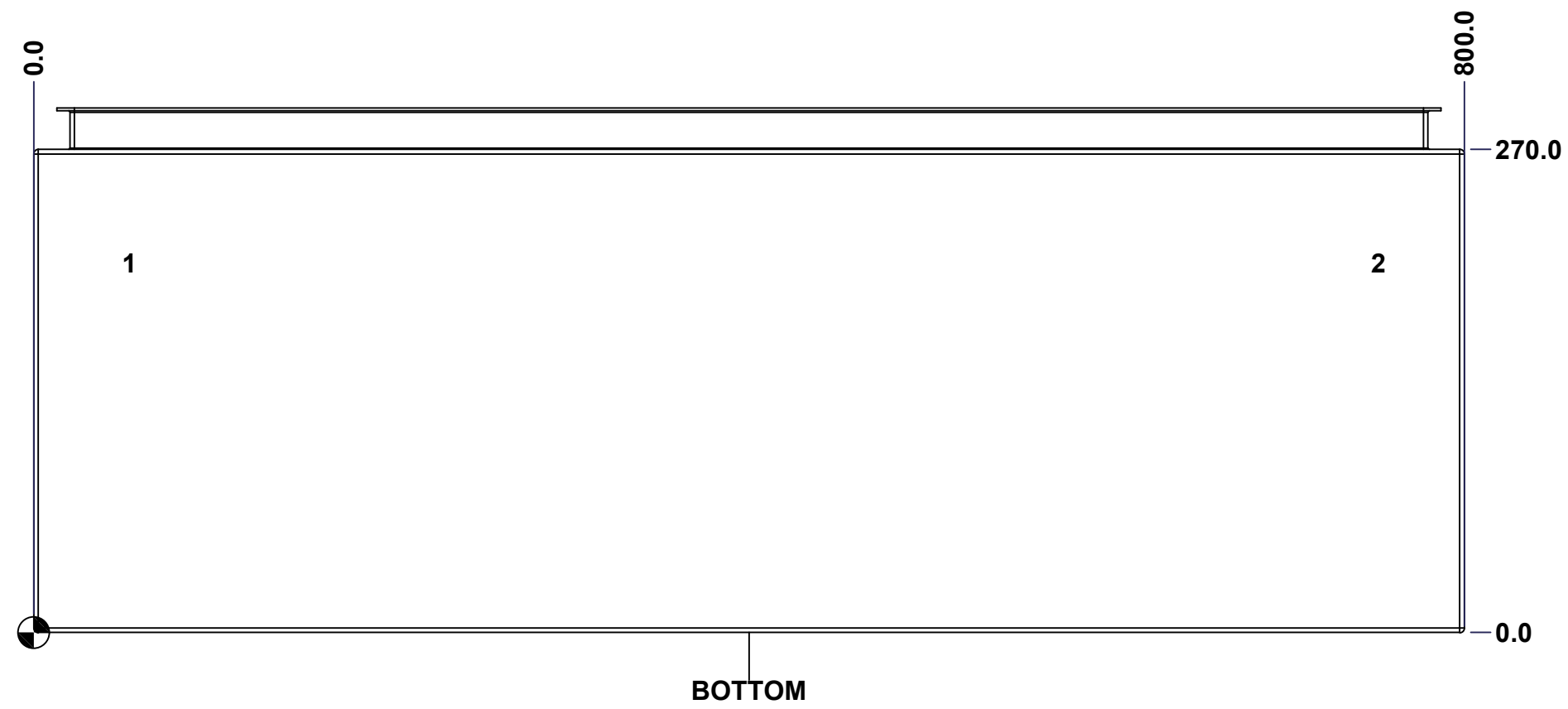


|                             |                                    |          |        |
|-----------------------------|------------------------------------|----------|--------|
|                             | Description                        |          | Status |
|                             | 6412ES 1200mm x 800mm x 270mm Body |          | (NULL) |
| Part Number<br>Numéro Pièce |                                    | Rev.     | 4      |
| <b>6412ES081230THB</b>      |                                    | <b>0</b> | 16     |

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| <b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b> |       |       |                                |
|--|-------|-------|--------------------------------|
| <b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>      |       |       |                                |
| CUT-OUT  | XDIM  | YDIM  | DESCRIPTION                    |
| 1  | 50.8  | 206.5 | INSUL. STUD M6 x 18mm (Inside) |
| 2  | 749.2 | 206.5 | INSUL. STUD M6 x 18mm (Inside) |



|  |                                    |          |    |
|--|------------------------------------|----------|----|
|  | Description                        | Status   |    |
|  | 6412ES 1200mm x 800mm x 270mm Body | (NULL)   |    |
|  | Part Number<br>Numéro Pièce        | Rev.     | 5  |
|  | <b>6412ES081230THB</b>             | <b>0</b> | 16 |

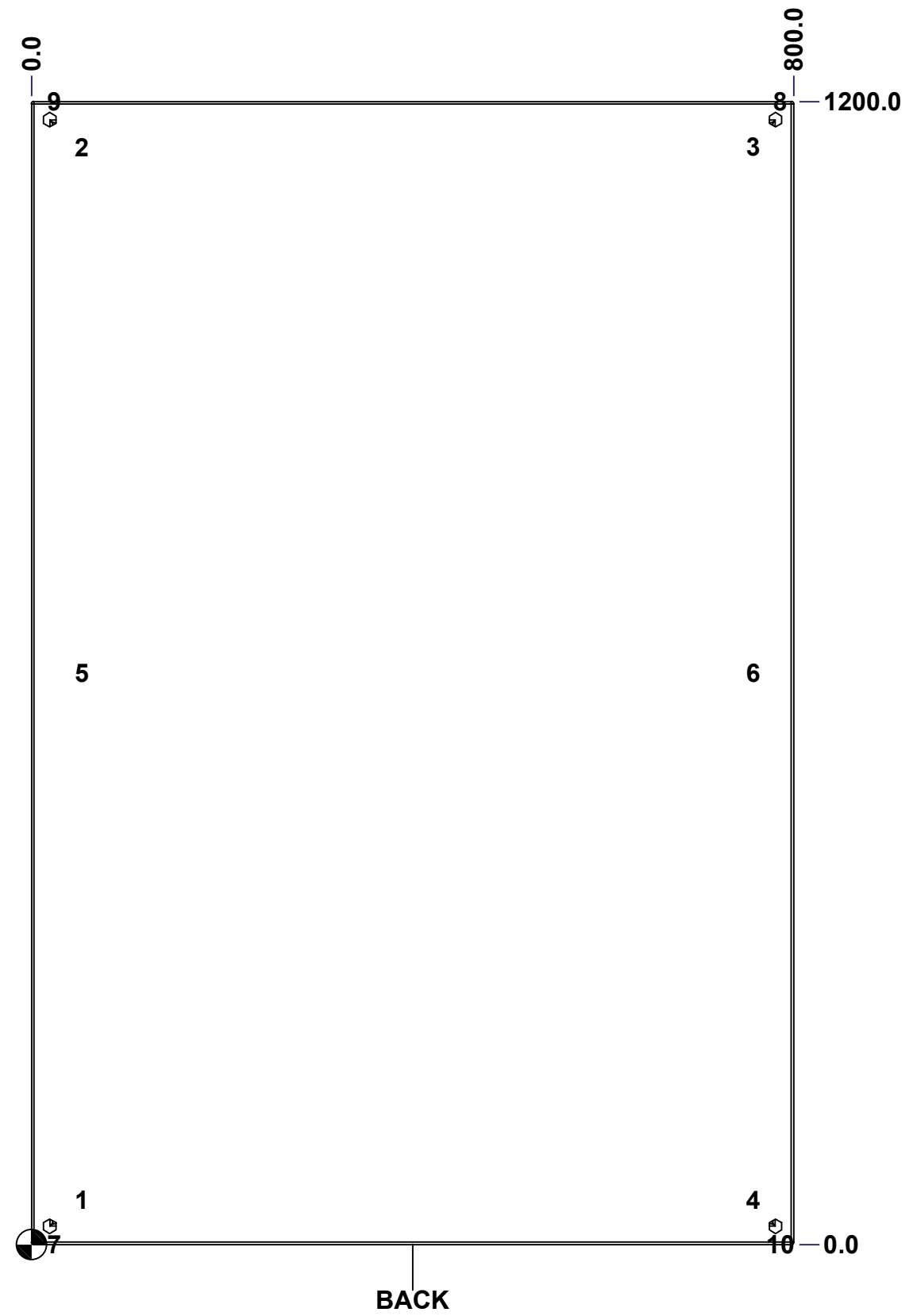
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM  | YDIM   | DESCRIPTION                |
|---------|-------|--------|----------------------------|
| 1       | 47.6  | 47.6   | IP STUD M8 x 35mm (Inside) |
| 2       | 47.6  | 1152.4 | IP STUD M8 x 35mm (Inside) |
| 3       | 752.4 | 1152.4 | IP STUD M8 x 35mm (Inside) |
| 4       | 752.4 | 47.6   | IP STUD M8 x 35mm (Inside) |
| 5       | 47.6  | 600.0  | IP STUD M8 x 35mm (Inside) |
| 6       | 752.4 | 600.0  | IP STUD M8 x 35mm (Inside) |
| -----   |       |        |                            |
| 7       | 19.1  | 0.0    | FOOT 885 ESMF3_OPEN        |
| 8       | 781.0 | 1200.0 | FOOT 885 ESMF3_CLOSE       |
| 9       | 19.1  | 1200.0 | FOOT 885 ESMF3_CLOSE       |
| 10      | 781.0 | 0.0    | FOOT 885 ESMF3_OPEN        |

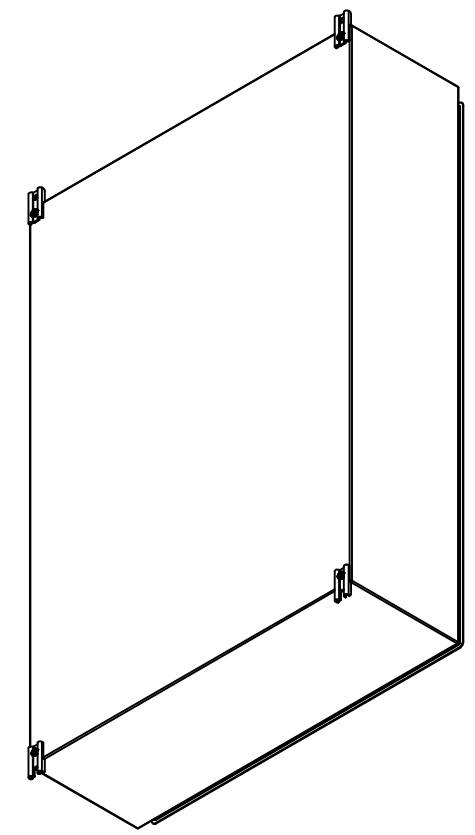


|  |   |  |                    |
|--|---|--|--------------------|
|  | Description<br>6412ES 1200mm x 800mm x 270mm Body     |  | Status<br>(NULL)   |
|  | Part Number<br>Numéro Pièce<br><b>6412ES081230THB</b> |  | Rev. 6<br><b>0</b> |

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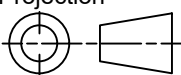
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Isometric View

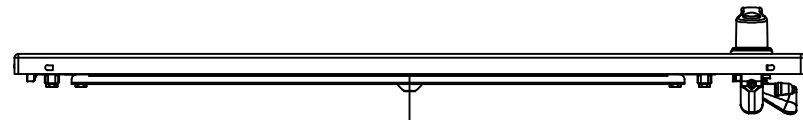


| Qty | Part Number         | Rev | Description                                |
|-----|---------------------|-----|--|
| 1   | 885 ESMF3           | 0   | 885 ESMF3 Mounting Foot Kit                |
| 4   | RIVET_NUT_M10_FH_CE | 0   | Rivet Nut M10 (Low Profile Close End)      |
| 1   | STK-K-70554         | 3   | 5412 ESTH Accessory Kit                    |
| 1   | 6412ES081230THI-RS  | 0   | 6412ES 1200mm x 800mm Right Insulation     |
| 1   | 6412ES081230THI-LS  | 0   | 6412ES 1200mm x 800mm Left Insulation      |
| 1   | 6412ES081230THI-BT  | 0   | 6412ES 1200mm x 800mm Bottom Insulation    |
| 1   | 6412ES081230THI-TP  | 0   | 6412ES 1200mm x 800mm Top Insulation       |
| 1   | 6412ES081230THI-B   | 0   | 6412ES 1200mm x 800mm Back Insulation      |
| 4   | STK-Q-16055         | 1   | M6 x 18mm Stud (No Paint Cap Required)     |
| 1   | STK-P-03820R        | 0   | Powder Paint (Light Grey / Rough Textured) |
| 6   | STK-Q-16005         | 0   | Stud M8 x 35mm Steel                       |
| 1   | 6412ES081230THB-P   | 0   | 6412ES 1200mm x 800mm x 270mm Body Part    |
|     |                     |     |  |

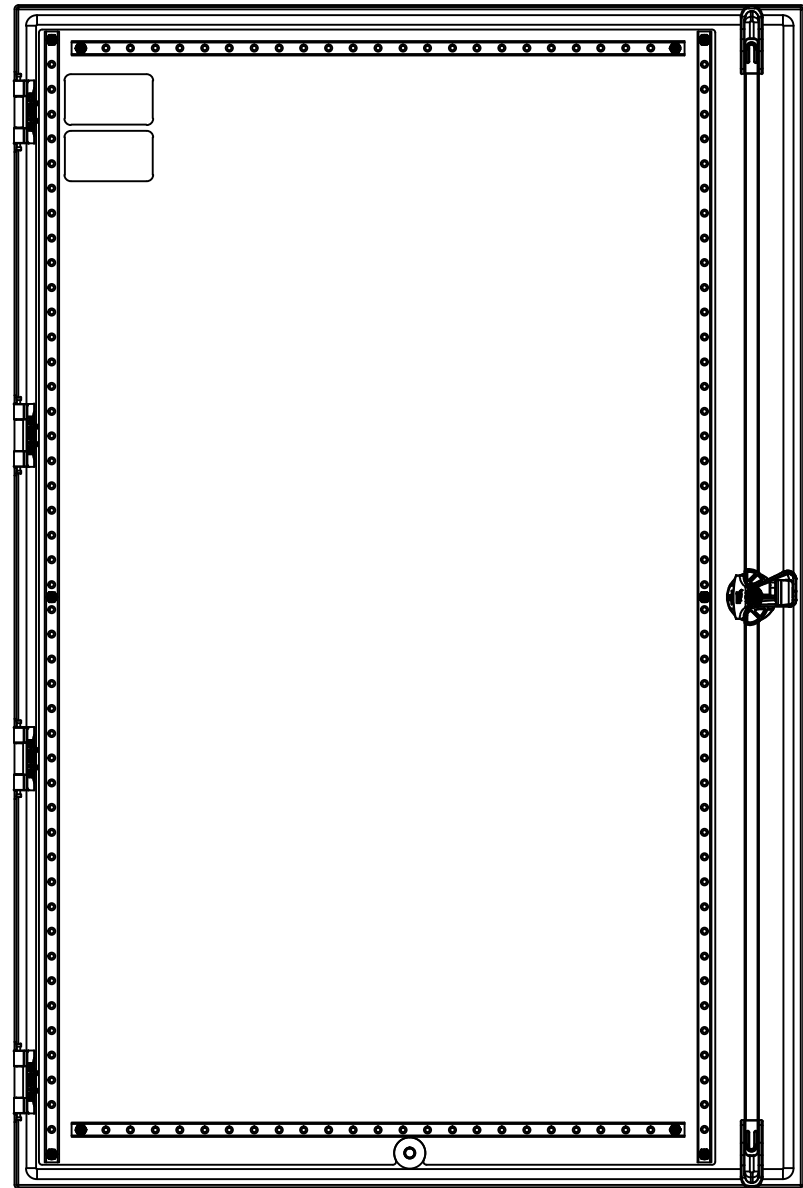
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|--|-------------------------|--|
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| Projection<br>  |                         | Customer<br>Client                     |
| Drawn By<br>Dessiné Par BoxCad: BoxCad   |                         | Date 17-Jan-25                         |
| Material<br>Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)  |                         |  |
| Color<br>Couleur Light Grey RAL7035  | Finish<br>Fini Textured |  |
| Description<br>6412ES 1200mm x 800mm x 270mm Body  |                         | Detail Rev.                            |
| Part Number<br>Numéro Pièce<br><b>6412ES081230THB</b>  |                         | Rev. 7<br><b>0</b>                     |

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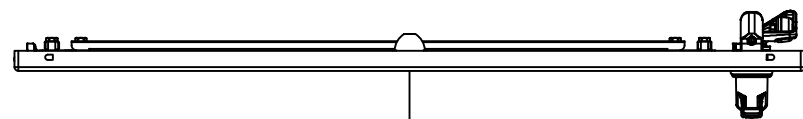
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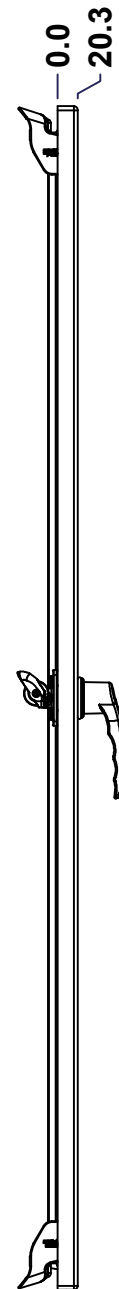
TOP



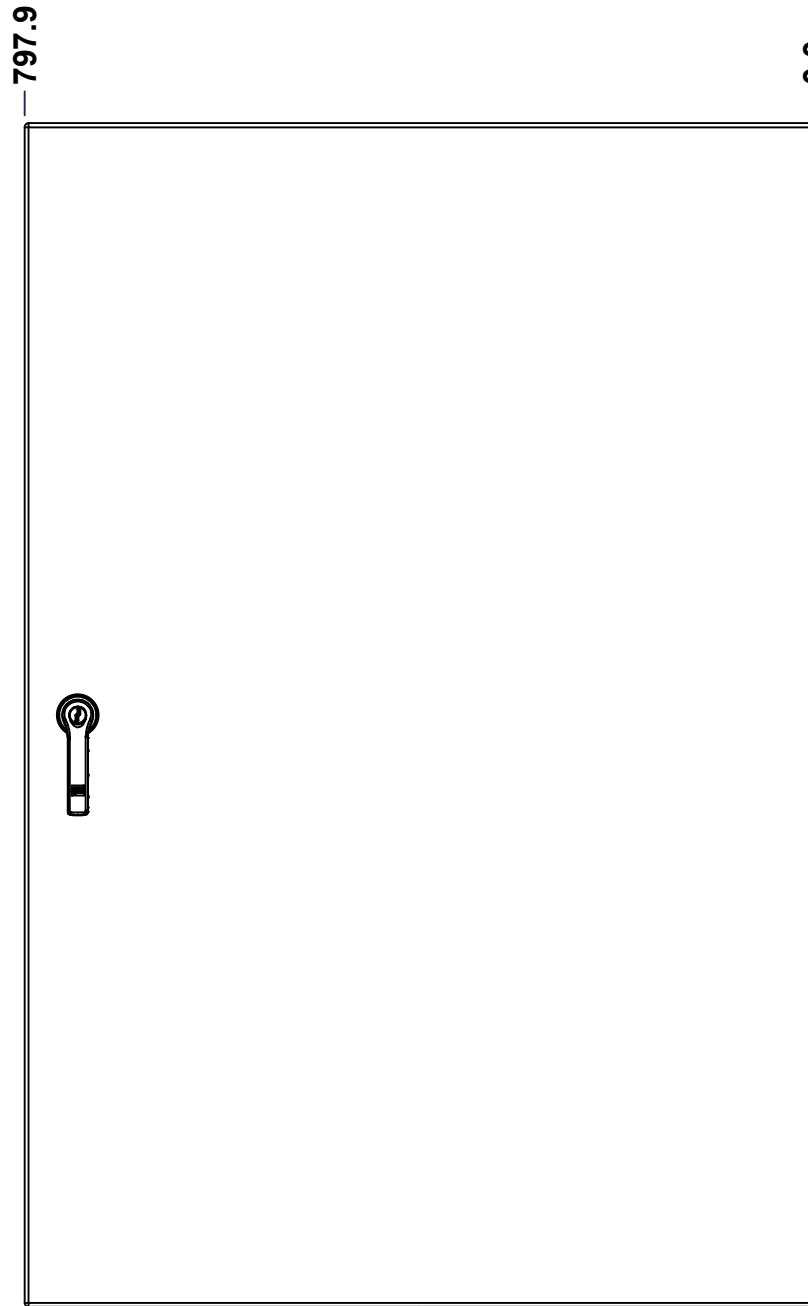
BACK



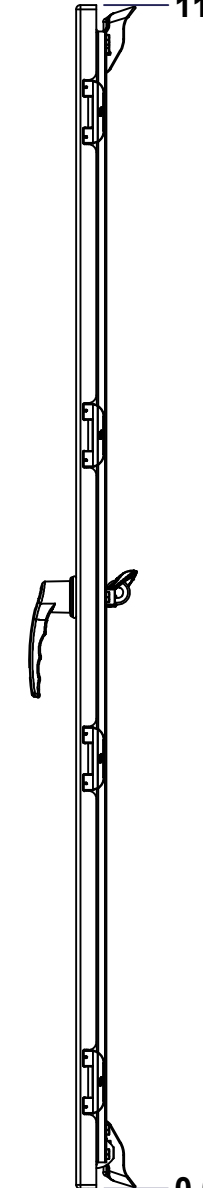
BOTTOM



LEFT

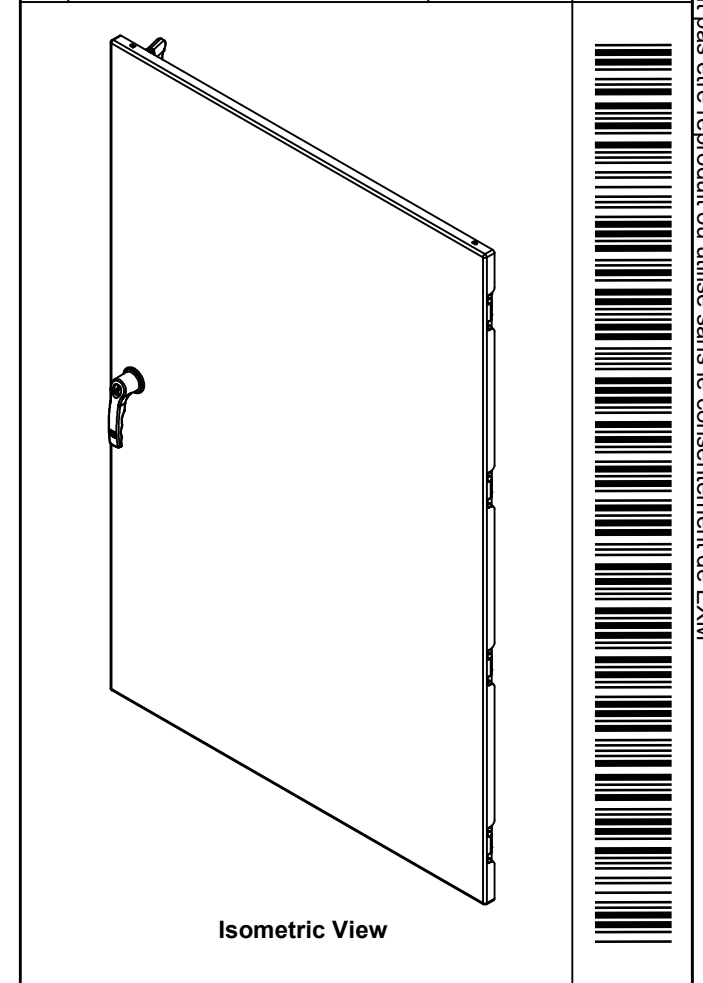


FRONT




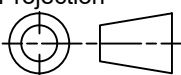
RIGHT

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Isometric View



|  |   |   |
|--|---|---|
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| Customer<br>Client   | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 17-Jan-25  |
| Material<br>Matière  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |   |
| Color<br>Couleur   | Light Grey RAL7035                        | Finish<br>Fini Textured   |
| Description  | Detail Rev.                               |   |
| 6412ES 1200mm x 800mm Cover  |   |   |
| Part Number<br>Numéro Pièce  | Rev.                                      | 8   |
| 6412ES081230THC  |   | 0   |

SEE BILL OF MATERIAL ON LAST PAGE

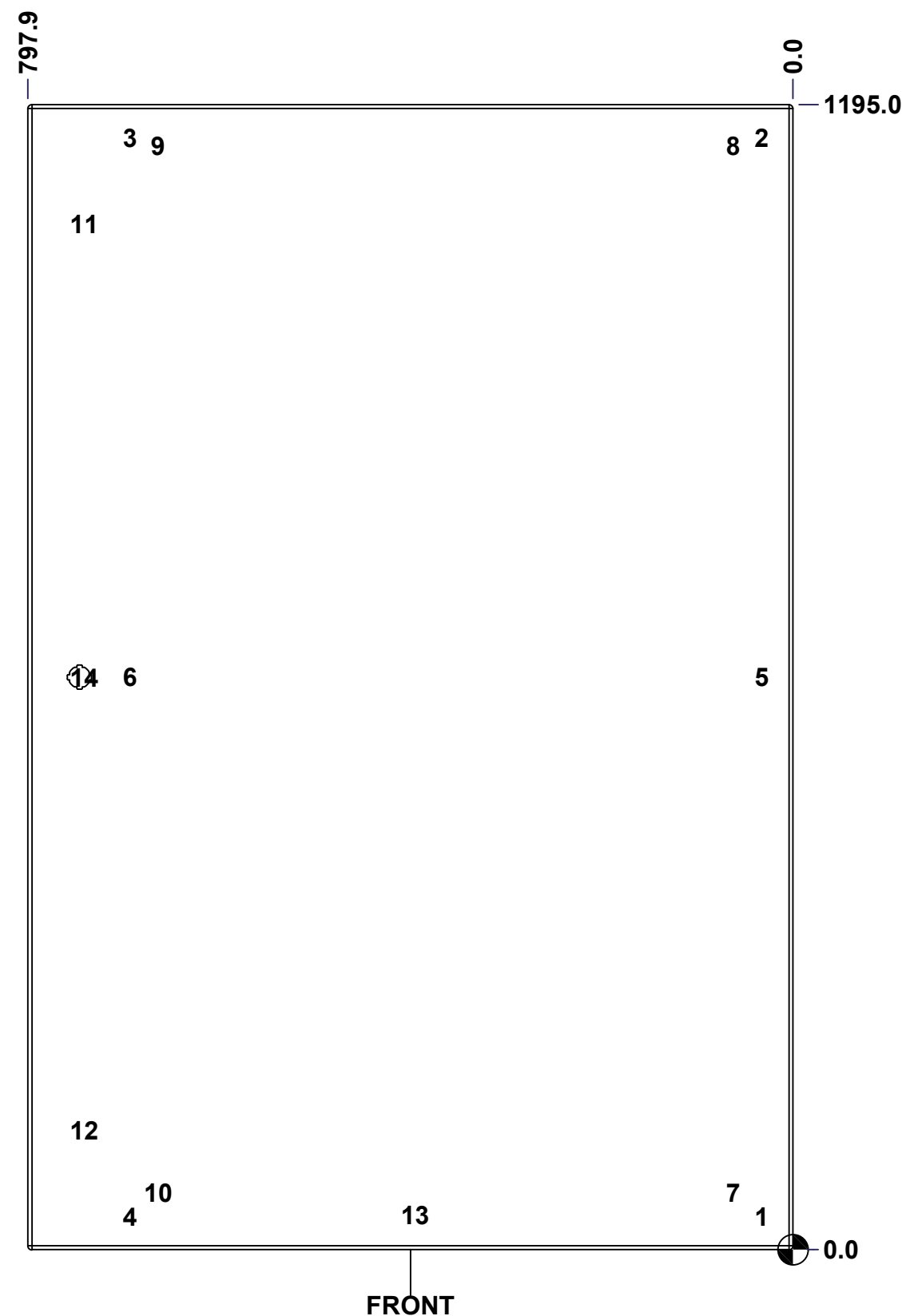
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM  | YDIM   | DESCRIPTION               |
|---------|-------|--------|---------------------------|
| 1       | 37.7  | 35.0   | STUD M6 x 18mm (Inside)   |
| 2       | 37.7  | 1160.0 | STUD M6 x 18mm (Inside)   |
| 3       | 696.4 | 1160.0 | STUD M6 x 18mm (Inside)   |
| 4       | 696.4 | 35.0   | STUD M6 x 18mm (Inside)   |
| 5       | 37.7  | 597.5  | STUD M6 x 18mm (Inside)   |
| 6       | 696.4 | 597.5  | STUD M6 x 18mm (Inside)   |
| 7       | 67.1  | 59.7   | STUD M6 x 18mm (Inside)   |
| 8       | 67.1  | 1151.5 | STUD M6 x 18mm (Inside)   |
| 9       | 667.1 | 1151.5 | STUD M6 x 18mm (Inside)   |
| 10      | 667.1 | 59.7   | STUD M6 x 18mm (Inside)   |
| 11      | 744.2 | 1070.4 | CLOSING BAR STUD (Inside) |
| 12      | 744.2 | 124.6  | CLOSING BAR STUD (Inside) |
| 13      | 399.0 | 36.4   | STUD M6 x 18mm (Inside)   |
| -----   | ----- | -----  | -----                     |
| 14      | 744.2 | 597.5  | HANDLE 885 ESL2A @ 0.0°   |



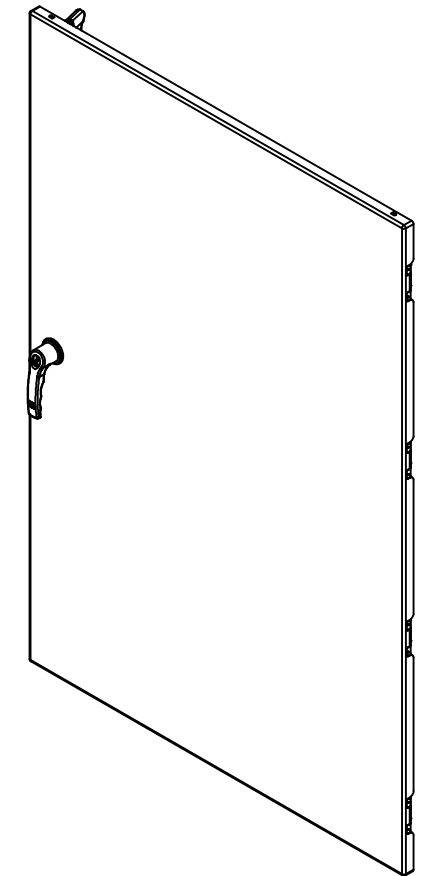
FRONT

|  |                             |              |
|--|-----------------------------|--------------|
|  | Description                 | Status       |
|  | 6412ES 1200mm x 800mm Cover | (NULL)       |
|  | Part Number<br>Numéro Pièce | Rev.         |
|  | <b>6412ES081230THC</b>      | <b>0</b> / 9 |
|  |                             | 16           |

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Isometric View



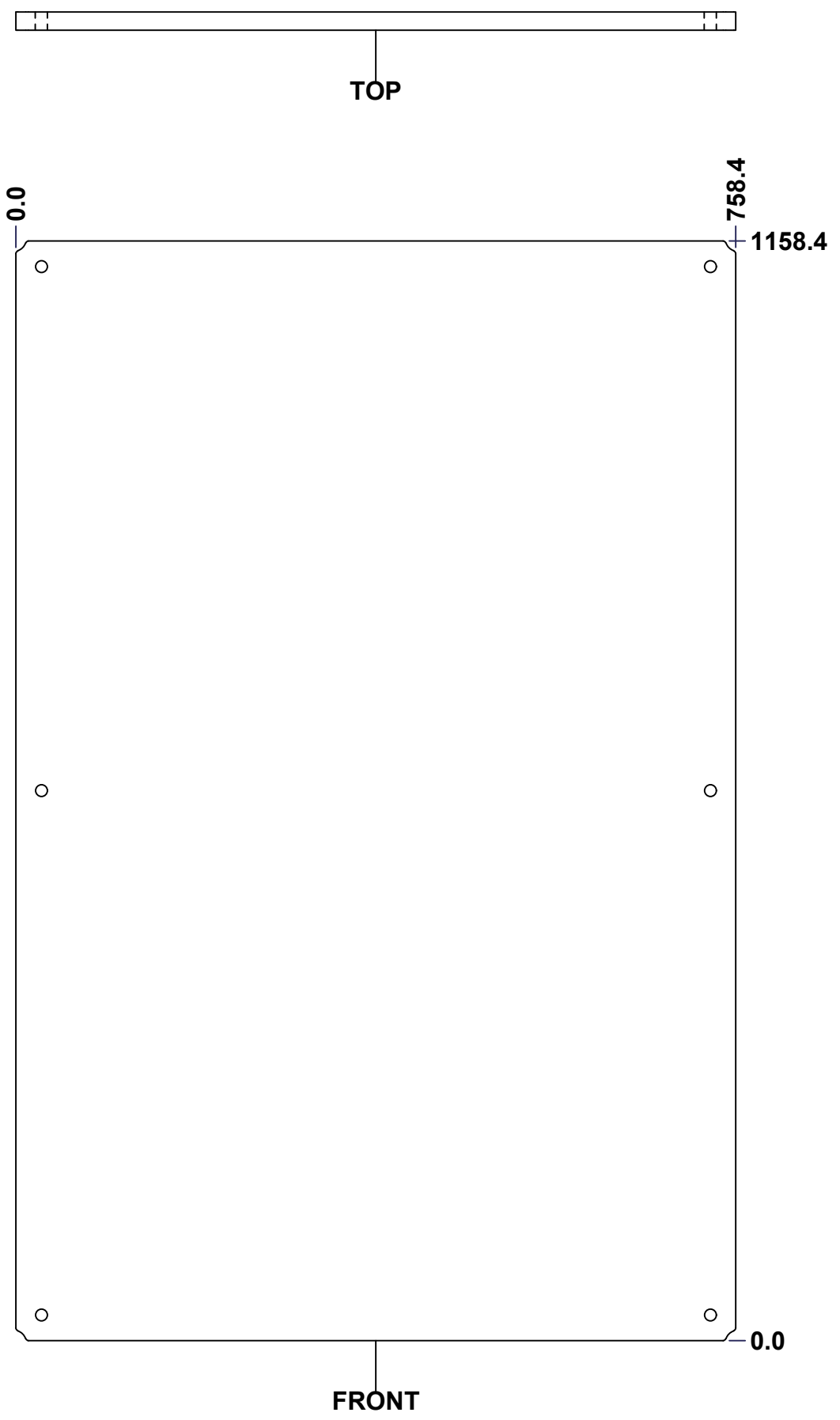
|    |                    |    |   |
|----|--------------------|----|---|
| 1  | 6412ES081230THLBAR | 0  | 5412 ES - Lower Closing Bar (Length = 549.2mm)      |
| 2  | STK-Q-90042        | 4  | 5412 ES - Cabinet Closing Bar End (Small)           |
| 1  | 6412ES081230THUBAR | 0  | 5412 ES - Upper Closing Bar (Length = 549.2mm)      |
| 1  | STK-A-50535        | 15 | 5412 ES Handle Cam Assembly (Left Side, Grip 32mm)  |
| 1  | STK-Q-90051        | 3  | 5412 ES - Handle Cam Spacer                         |
| 1  | 885 ESL2A          | 4  | 5412 ES Key Lock L-Handle (3 Pts)                   |
| 2  | STK-S-00100        | 0  | 3.5" x 2" Silver Milar Flexcon Sticker              |
| 10 | STK-Q-07250        | 2  | M6 x 16mm Collar Nut                                |
| 2  | STK-Q-46025-30-3   | 4  | 5412 ES Horizontal Door Stiffener 30" (3Pts)        |
| 2  | STK-Q-46020-48     | 5  | 5412 ES Vertical Door Stiffener 48"                 |
| 1  | 6412ES081230THI-C  | 0  | 6412ES 47.24409449" x 31.49606299" Cover Insulation |
| 1  | STK-P-03820R       | 0  | Powder Paint (Light Grey / Rough Textured)          |
| 1  | STK-Q-46515        | 3  | 5412 ES Door Support with Brass Insert              |
| 2  | STK-Q-16405        | 7  | Guide Stud - Small (No Paint Cap Required)          |
| 11 | STK-Q-16055        | 1  | M6 x 18mm Stud (No Paint Cap Required)              |
| 1  | 6412ES081230THG    | 0  | 6412ES 1200mm x 800mm Cover Gasket Part             |
| 1  | 6412ES081230THC-P  | 0  | 6412ES 1200mm x 800mm Cover Part                    |
| 4  | STK-K-09800        |    | 5412 ES Hinge with 2 Captive Hinge Pins             |

| QTY        | Part Number | Rev | Description |
|------------|-------------|-----|-------------|
| Parts List |             |     |             |

|   |   |                         |
|---|---|-------------------------|
| <p>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></p> | Flatness<br>Aplatissement                 | Max 3.0mm               |
|   | Projection                                |                         |
| Customer<br>Client  | Date                                      |                         |
| Drawn By<br>Dessiné Par   | BoxCad: BoxCad                            | Date 17-Jan-25          |
| Material<br>Matière   | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |                         |
| Color<br>Couleur  | Light Grey RAL7035                        | Finish<br>Fini Textured |
| Description   | Detail Rev.                               |                         |
| 6412ES 1200mm x 800mm Cover   |   |                         |
| Part Number<br>Numéro Pièce   | Rev.                                      | 10                      |
| <b>6412ES081230THC</b>  | <b>0</b>                                  | 16                      |

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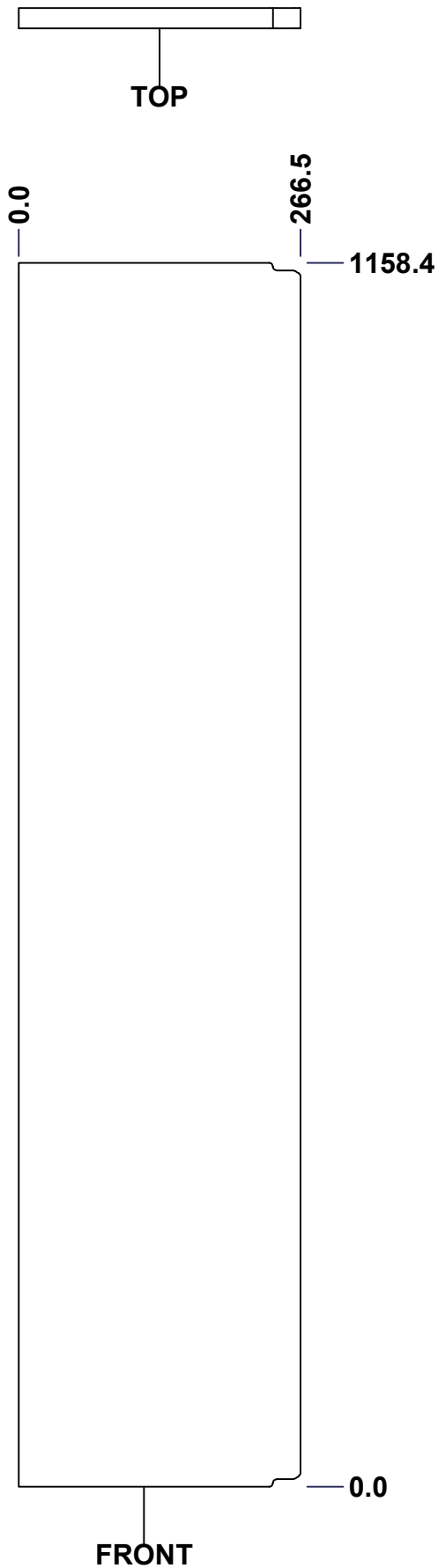
**Isometric View**

|   |                           |                           |
|---|---------------------------|---------------------------|
| <p>Tél: (450) 979-4373<br/>                 Fax: (450) 979-4626<br/> <a href="http://www.exmweb.com">www.exmweb.com</a></p> |                           | Flatness<br>Aplatissement |
|   |                           | Max 3.0mm                 |
| Projection  |                           |                           |
| Customer<br>Client  | Date                      |                           |
| Drawn By<br>Dessiné Par   | BoxCad: Patrick Deschenes | Date 23-Jan-07            |
| Material<br>Matière   | Polyisocyanurate          |                           |
| Color<br>Couleur  | Aluminum                  | Finish<br>Fini N/A        |
| Description   | Detail Rev.               |                           |
| 6412ES 1200mm x 800mm Back Insulation   |                           |                           |
| Part Number<br>Numéro Pièce   | Rev.                      |                           |
| <b>6412ES081230THI-B</b>  | <b>0</b>                  | 11 / 16                   |

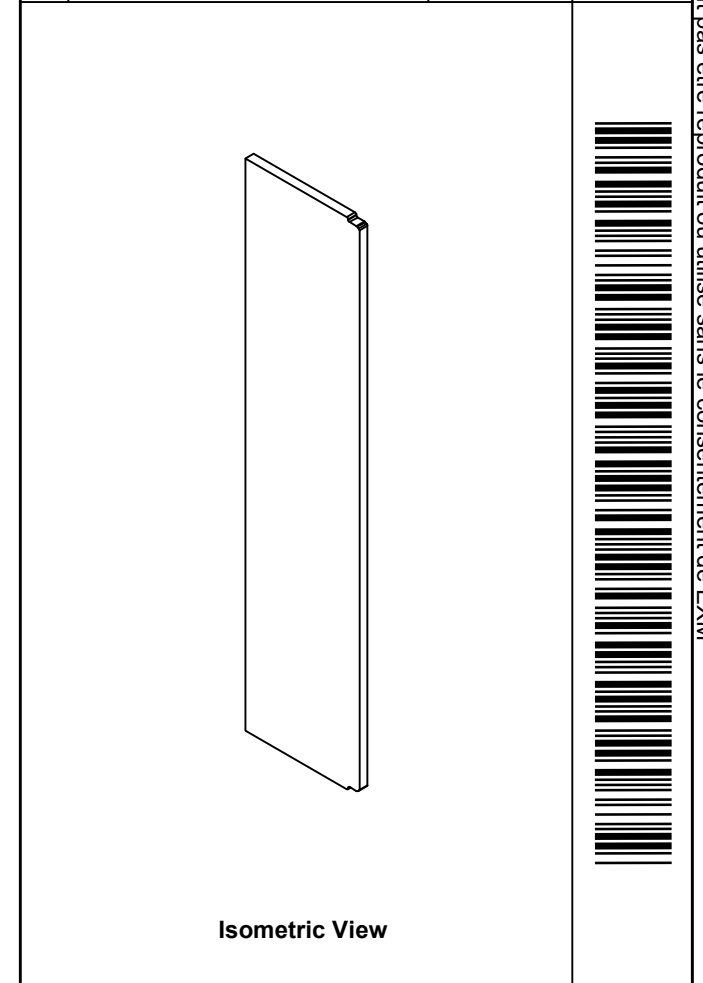
**SEE BILL OF MATERIAL ON LAST PAGE**


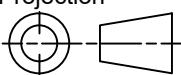
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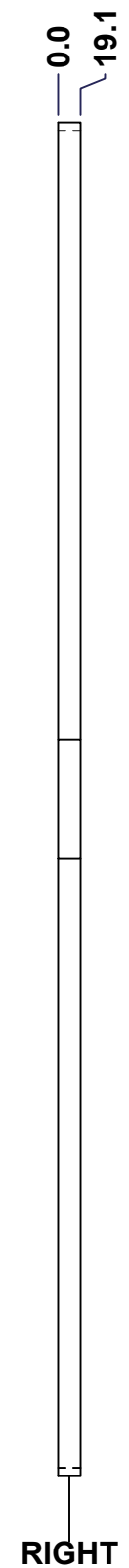
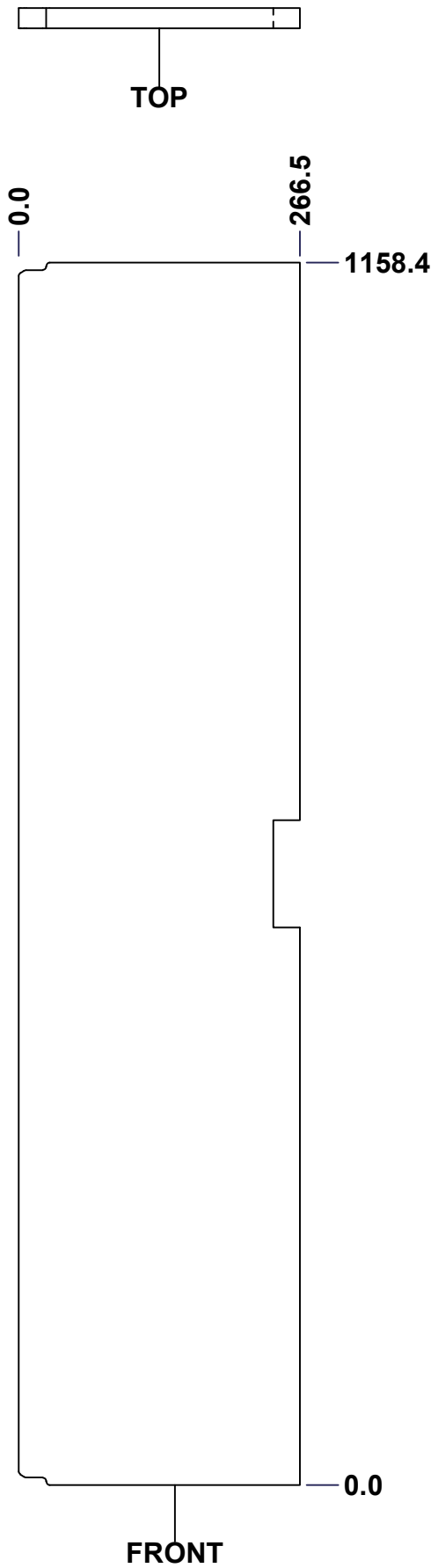


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|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |                           | Flatness<br>Aplatissement<br>Max 3.0mm |
| Projection<br>  |                           | Date<br>23-Jan-07                      |
| Customer Client  | Date                      |  |
| Drawn By<br>Dessiné Par  | BoxCad: Patrick Deschenes | Date 23-Jan-07                         |
| Material<br>Matière  | Polyisocyanurate          |  |
| Color<br>Couleur   | Aluminum                  | Finish<br>Fini N/A                     |
| Description  | Detail Rev.               |  |
| 6412ES 1200mm x 800mm Left Insulation  |                           |  |
| Part Number<br>Numéro Pièce  | Rev.                      | 12                                     |
| <b>6412ES081230THI-LS</b>  | <b>0</b>                  | 16                                     |

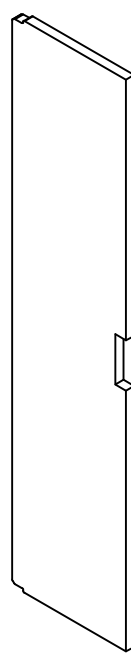
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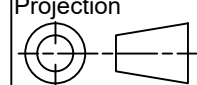


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**Isometric View**

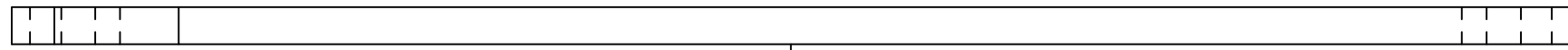


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|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |                    | Flatness<br>Aplatissement<br>Max 3.0mm  |
| Customer Client  |                    | Projection<br> |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes  |                    | Date: 23-Jan-07   |
| Material / Matière: Polyisocyanurate   |                    |   |
| Color / Couleur: Aluminum  | Finish / Fini: N/A |   |
| Description: 6412ES 1200mm x 800mm Right Insulation  |                    | Detail Rev.   |
| Part Number / Numéro Pièce: <b>6412ES081230THI-RS</b>  |                    | Rev. 13 / 16  |

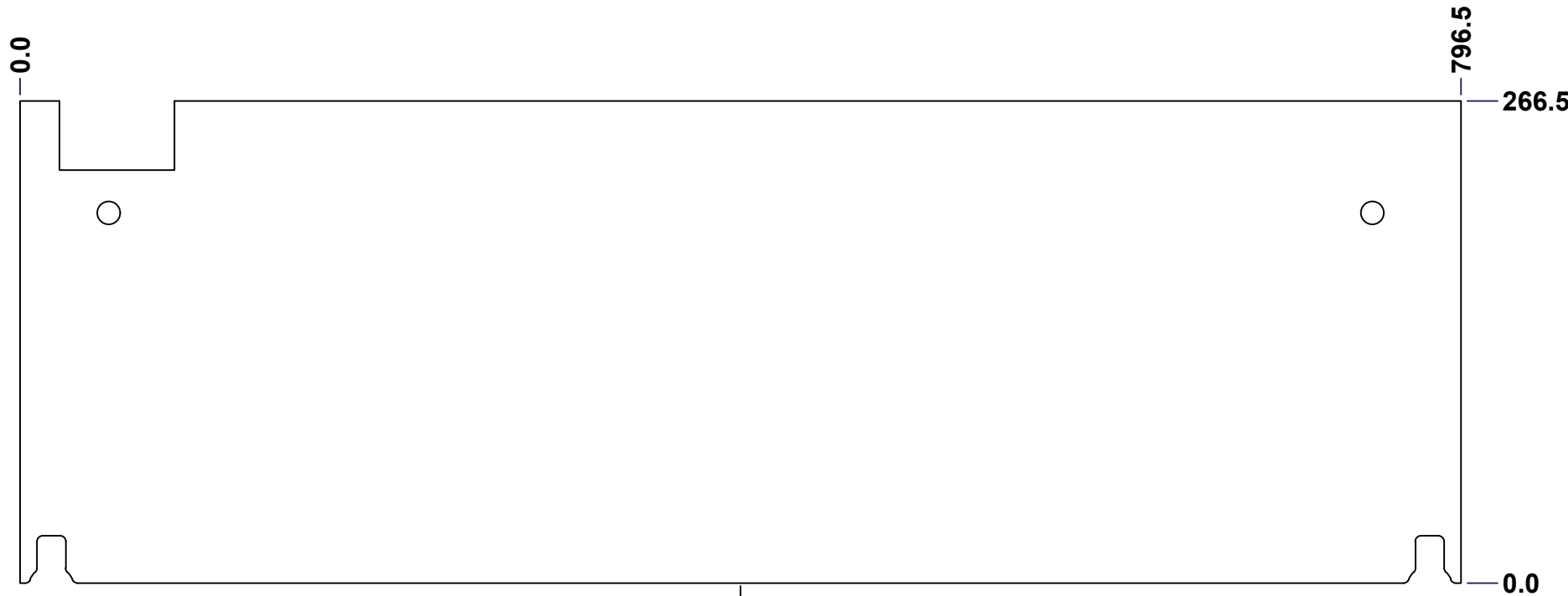
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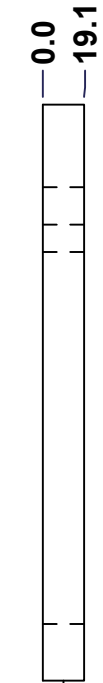
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TOP

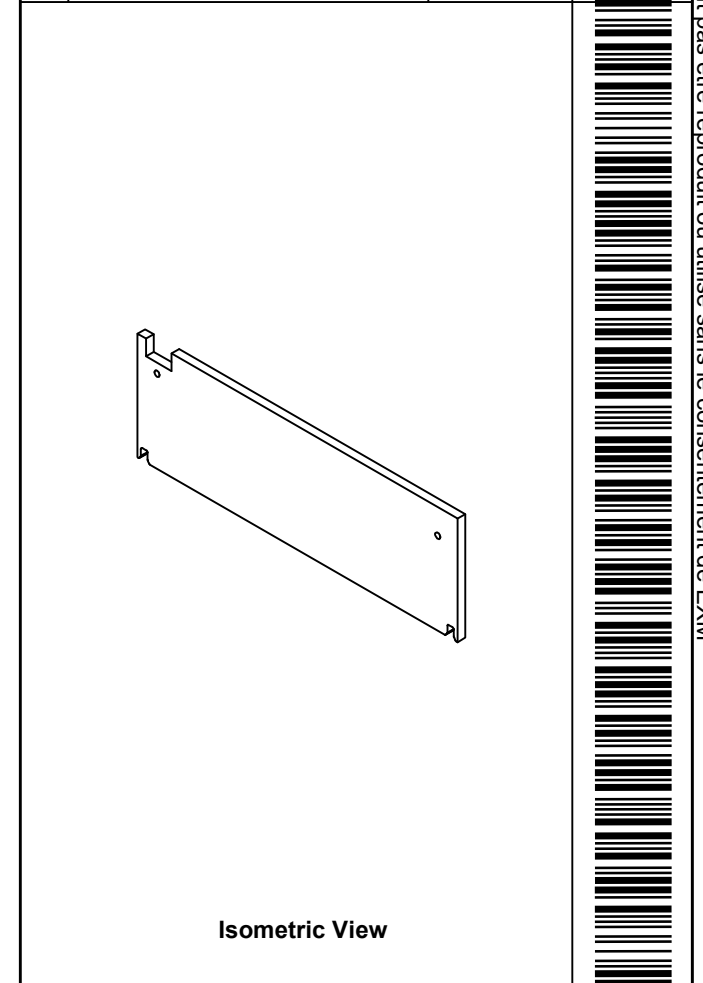



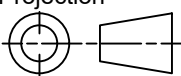
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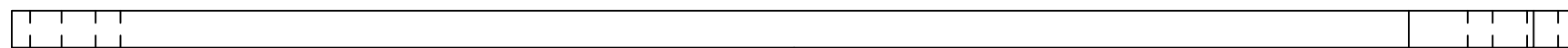


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|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |                  | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |
| Customer Client  | Date             |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad   | Date 4/3/2024   |
| Material<br>Matière  | Polyisocyanurate |   |
| Color<br>Couleur   | Aluminum         | Finish<br>Fini Textured   |
| Description  | Detail Rev.      |   |
| 6412ES 1200mm x 800mmTop Insulation  |                  |   |
| Part Number<br>Numéro Pièce  | Rev.             | 14  |
| <b>6412ES081230THI-TP</b>  | <b>0</b>         | 16  |

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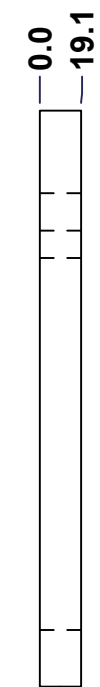
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TOP

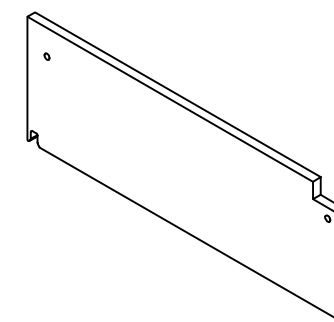


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Isometric View



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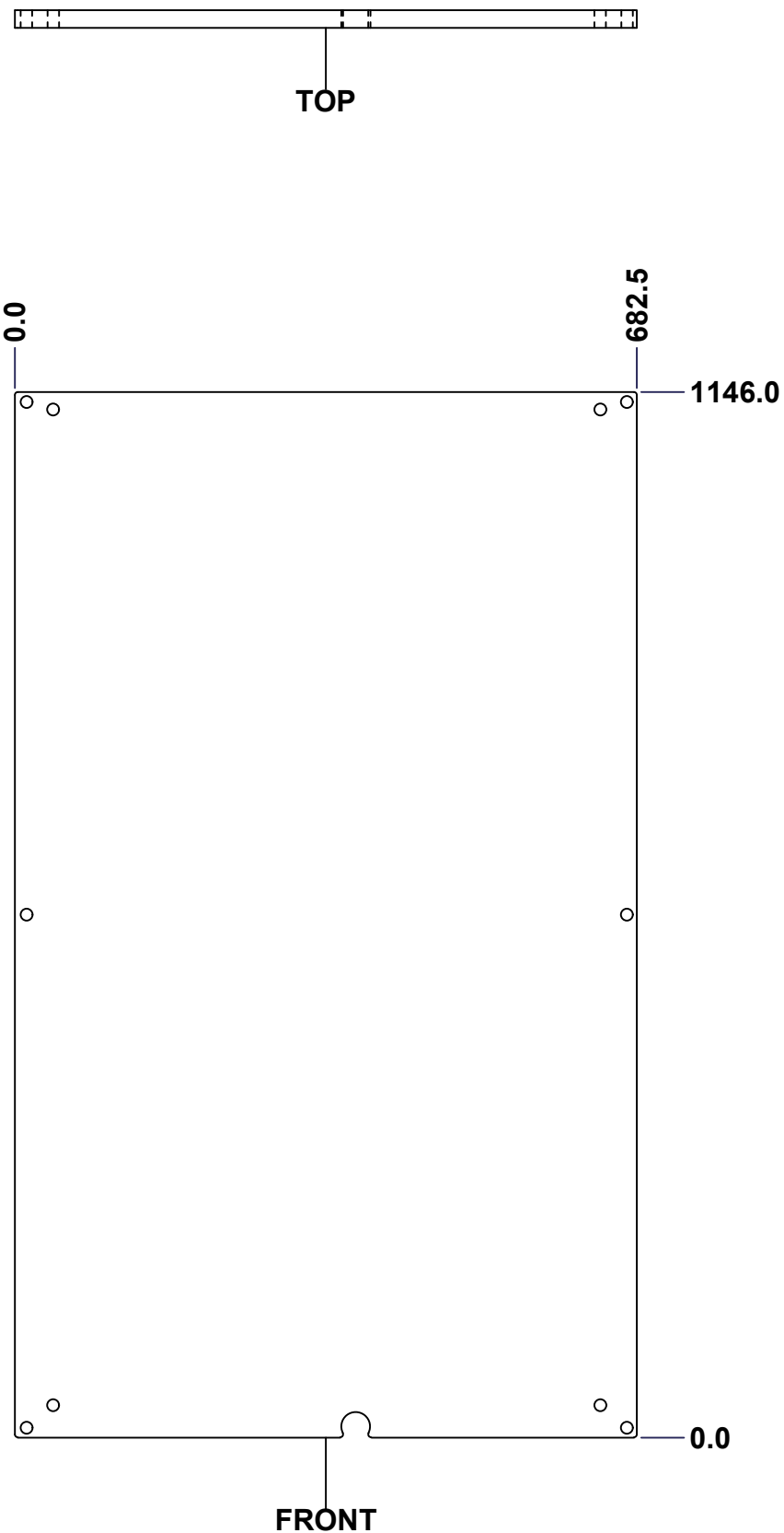
Flatness  
Aplatissement  
Max 3.0mm  
Projection

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|--|-------------------------|
| Customer Client                                      | Date                    |
| Drawn By / Dessiné Par: BoxCad: BoxCad               | Date: 4/3/2024          |
| Material / Matière: Polyisocyanurate                 |                         |
| Color / Couleur: Aluminum                            | Finish / Fini: Textured |
| Description: 6412ES 1200mm x 800mm Bottom Insulation | Detail Rev.             |
| Part Number / Numéro Pièce: 6412ES081230THI-BT       | Rev. 15                 |
| SEE BILL OF MATERIAL ON LAST PAGE                    | 0                       |

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**Isometric View**

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| <p>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></p> |          | Flatness<br>Aplatissement |             |
|   |          | Max 3.0mm                 |             |
| Customer<br>Client  |          | Date                      |             |
| Drawn By<br>Dessiné Par   |          | Date 23-Jan-07            |             |
| Material<br>Matière   |          | Polyisocyanurate          |             |
| Color<br>Couleur  | Aluminum | Finish<br>Fini            | N/A         |
| Description<br>6412ES 47.24409449" x 31.49606299"<br>Cover Insulation                                     |          |                           | Detail Rev. |
| Part Number<br>Numéro Pièce   |          | Rev.                      | 16          |
| <b>6412ES081230TH-C</b>   |          | <b>0</b>                  | 16          |

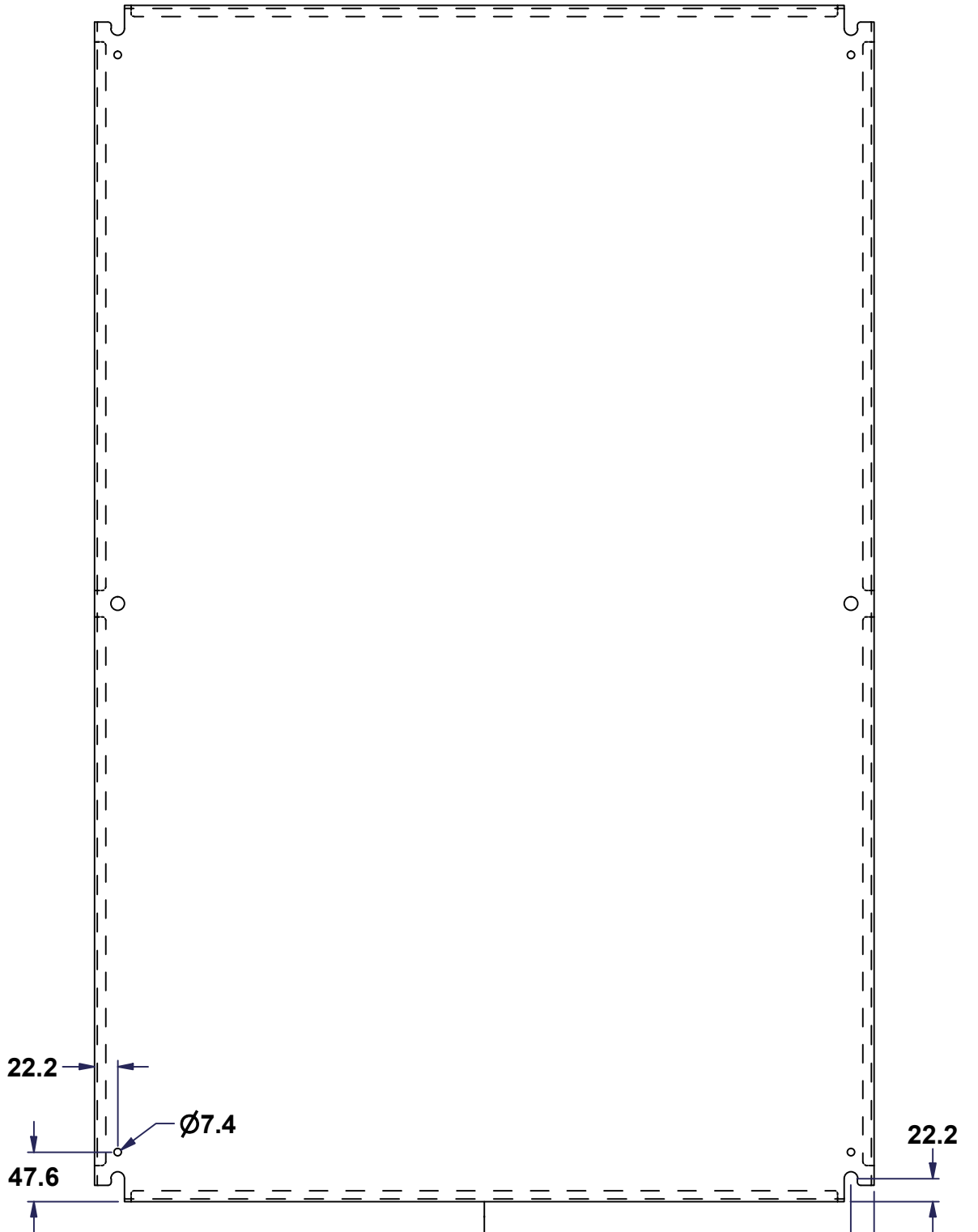
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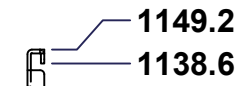
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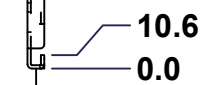
TOP



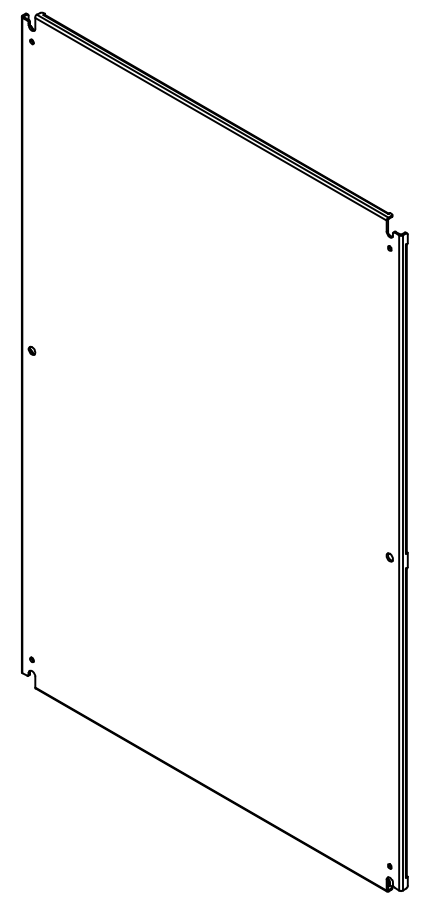
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Flatness  
Aplatissement  
Max 3.0mm  
Projection

|  |                          |
|--|--------------------------|
| Customer Client                              | Date                     |
| Drawn By / Dessiné Par: BoxCad               | Date: 23-Jan-07          |
| Material / Matière: 12 Ga Galvanized (2.5mm) |                          |
| Color / Couleur: Unpainted                   | Finish / Fini: Unpainted |

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| Description: 886 SP - Inner Panel | Detail Rev. |
|-----------------------------------|-------------|

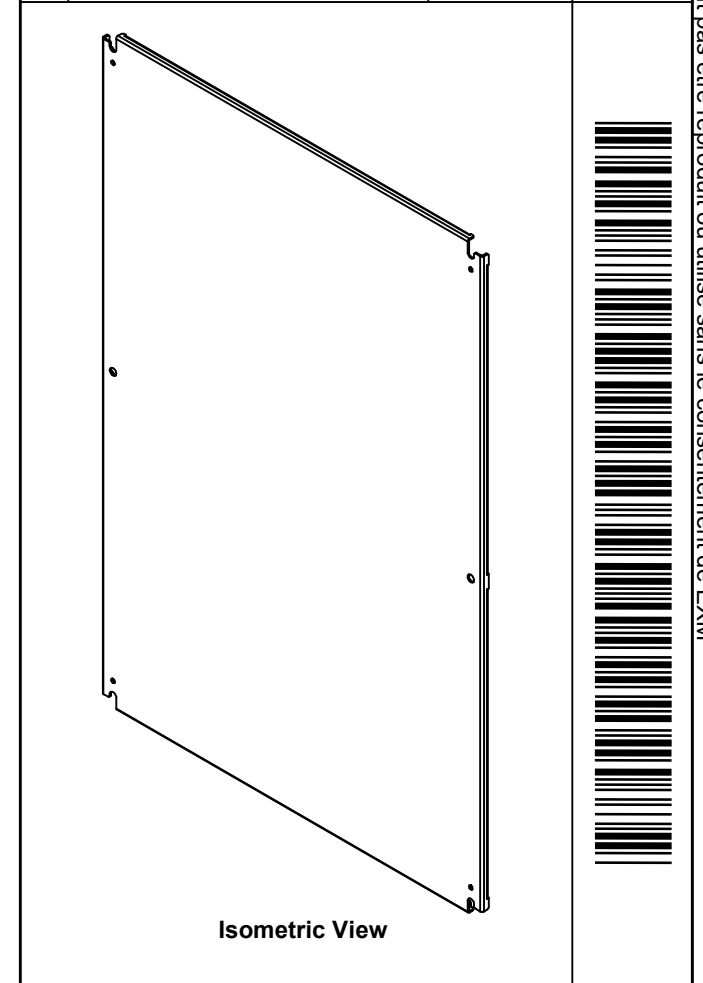
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| Part Number / Numéro Pièce: 886 SP0812ES | Rev. 0 | 1 / 2 |
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|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br>www.exmweb.com |                          | Flatness<br>Aplatissement<br>Max 3.0mm |
| Customer Client  |                          | Date                                   |
| Drawn By / Dessiné Par: BoxCad   |                          | Date: 23-Jan-07                        |
| Material / Matière: 12 Ga Galvanized (2.5mm)   |                          |  |
| Color / Couleur: Unpainted   | Finish / Fini: Unpainted |  |
| Description: 886 SP - Inner Panel  |                          | Detail Rev.                            |
| Part Number / Numéro Pièce: <b>886 SP0812ES</b>  |                          | Rev. 0 / 2                             |

| Qty        | Part Number    | Rev | Description               |
|------------|----------------|-----|---------------------------|
| 1          | 886 SP0812ES-P | 0   | 886 SP - Inner Panel Part |
| Parts List |                |     |                           |