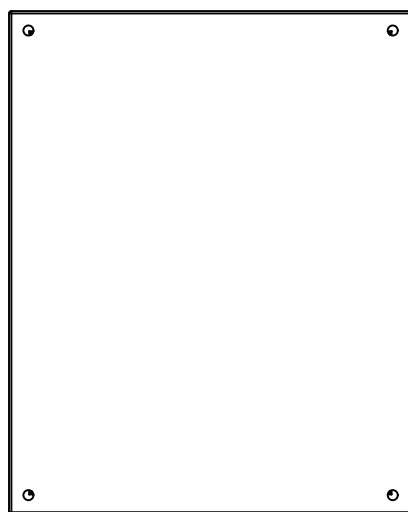


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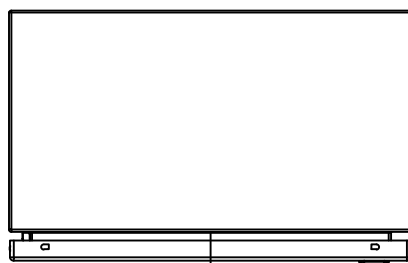
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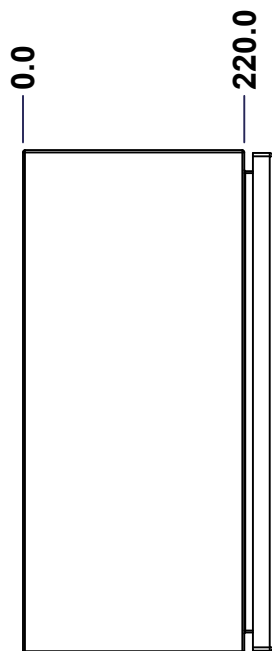
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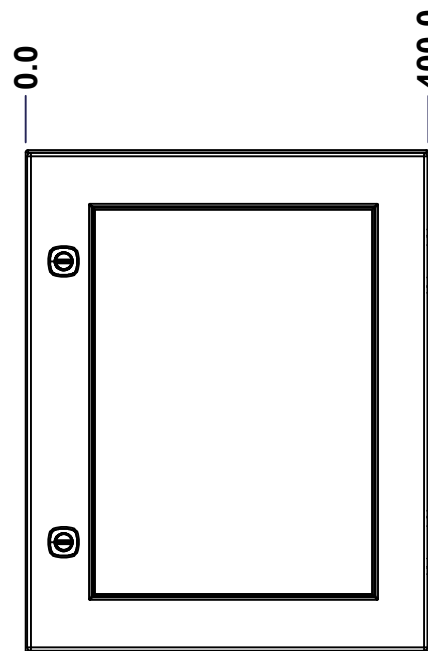
BACK



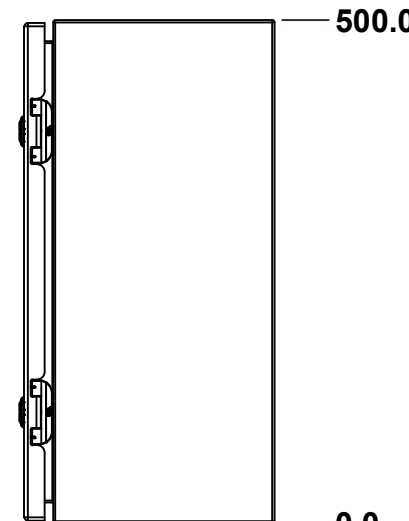
BOTTOM



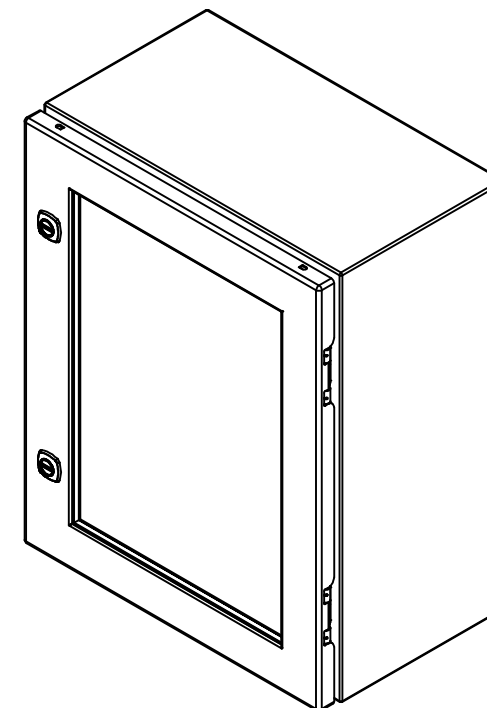
LEFT



FRONT




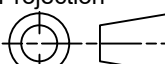
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Feb-13
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6412ESW 500mm x 400mm x 220mm Assembly		
Part Number Numéro Pièce	Rev.	1
6412ESW040525	0	9

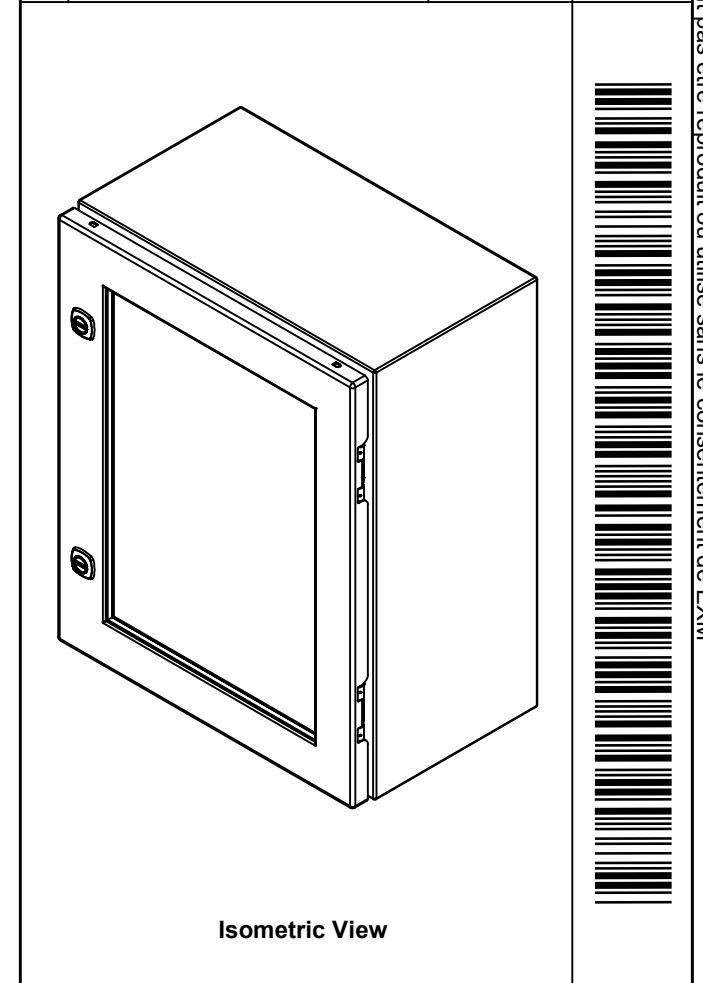
SEE BILL OF MATERIAL ON LAST PAGE


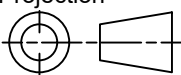
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 05-Feb-13
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	886 SP0405ES	0	886 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	6412ESW040525C	0	6412ESW 500mm x 400mm Cover
1	6412ESW040525B	0	6412ESW 500mm x 400mm x 220mm Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

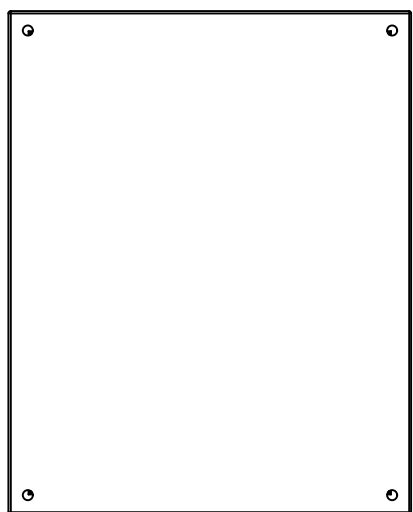
Color Couleur Light Grey RAL7035	Finish Fini Textured
Description 6412ESW 500mm x 400mm x 220mm Assembly	
Part Number Numéro Pièce 6412ESW040525	Rev. 0
2 9	

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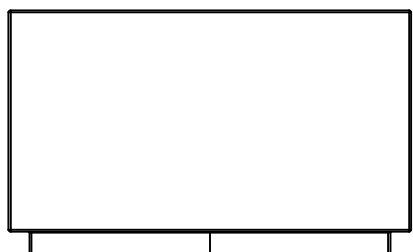
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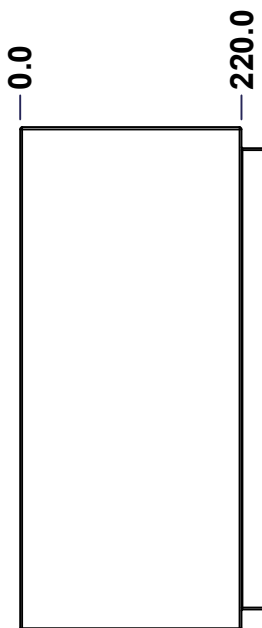
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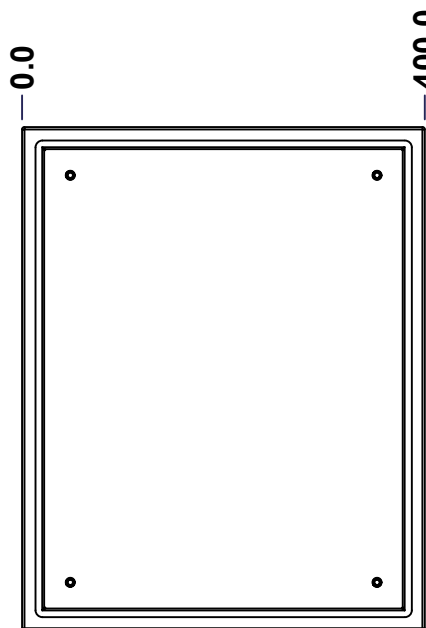
BACK



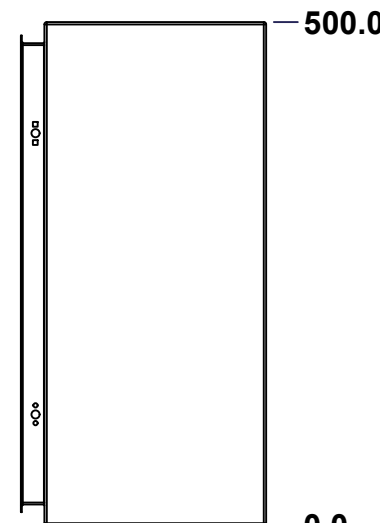
BOTTOM



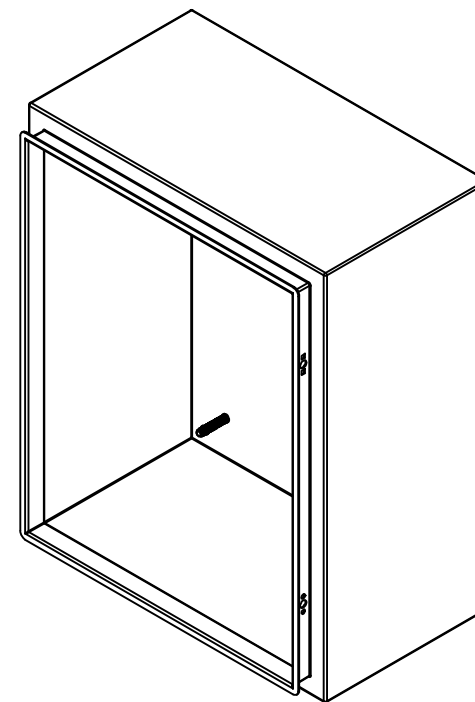
LEFT



FRONT




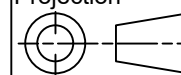
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Feb-13
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6412ESW 500mm x 400mm x 220mm Body		
Part Number Numéro Pièce	Rev.	3
6412ESW040525B	0	9

SEE BILL OF MATERIAL ON LAST PAGE

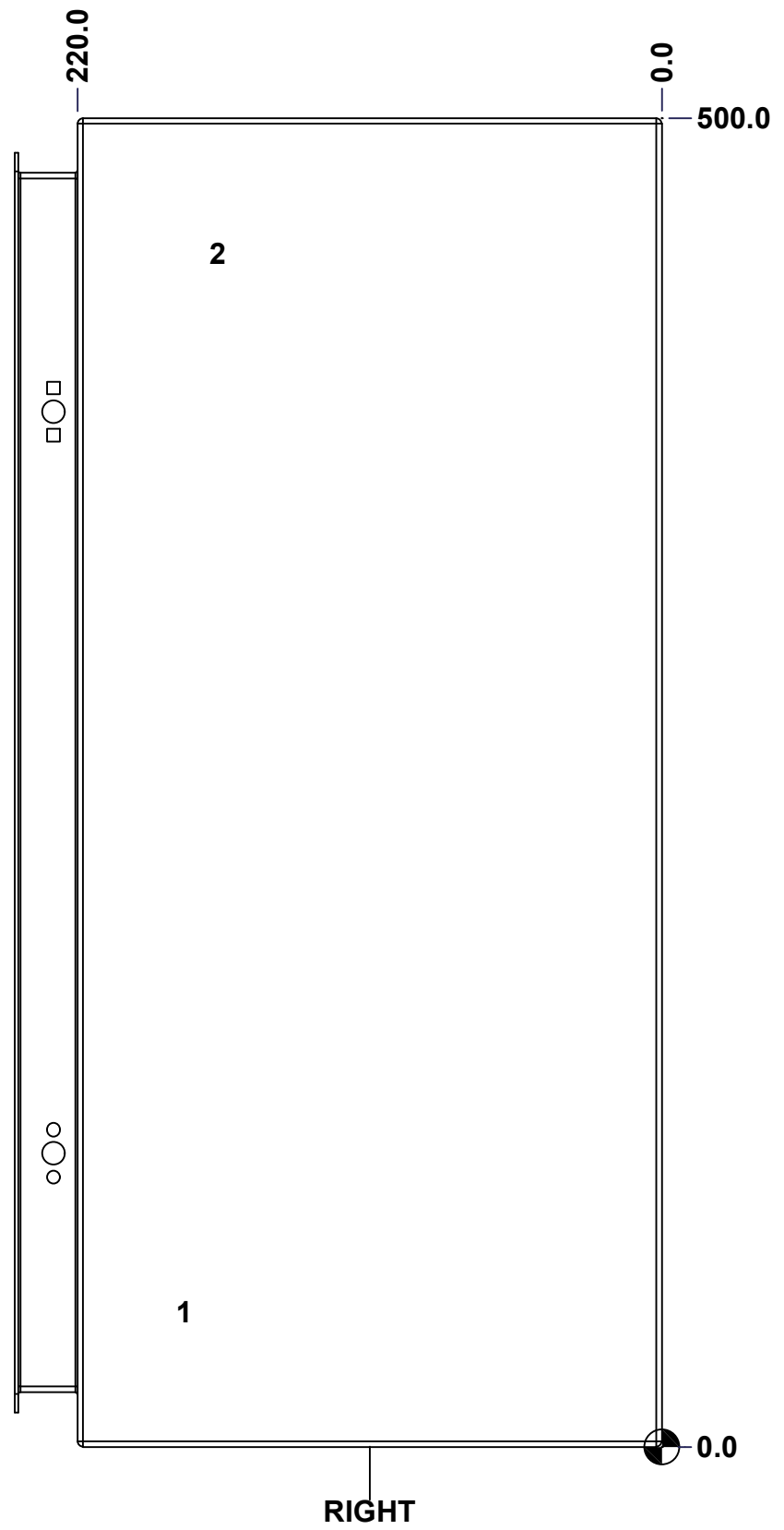
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	181.9	50.8	GND STUD M6 x 16mm (Inside)
2	169.2	449.2	LABEL_EXM (Inside)



	Description 6412ESW 500mm x 400mm x 220mm Body	Status (NULL)
	Part Number Numéro Pièce 6412ESW040525B	Rev. 4 0 / 9

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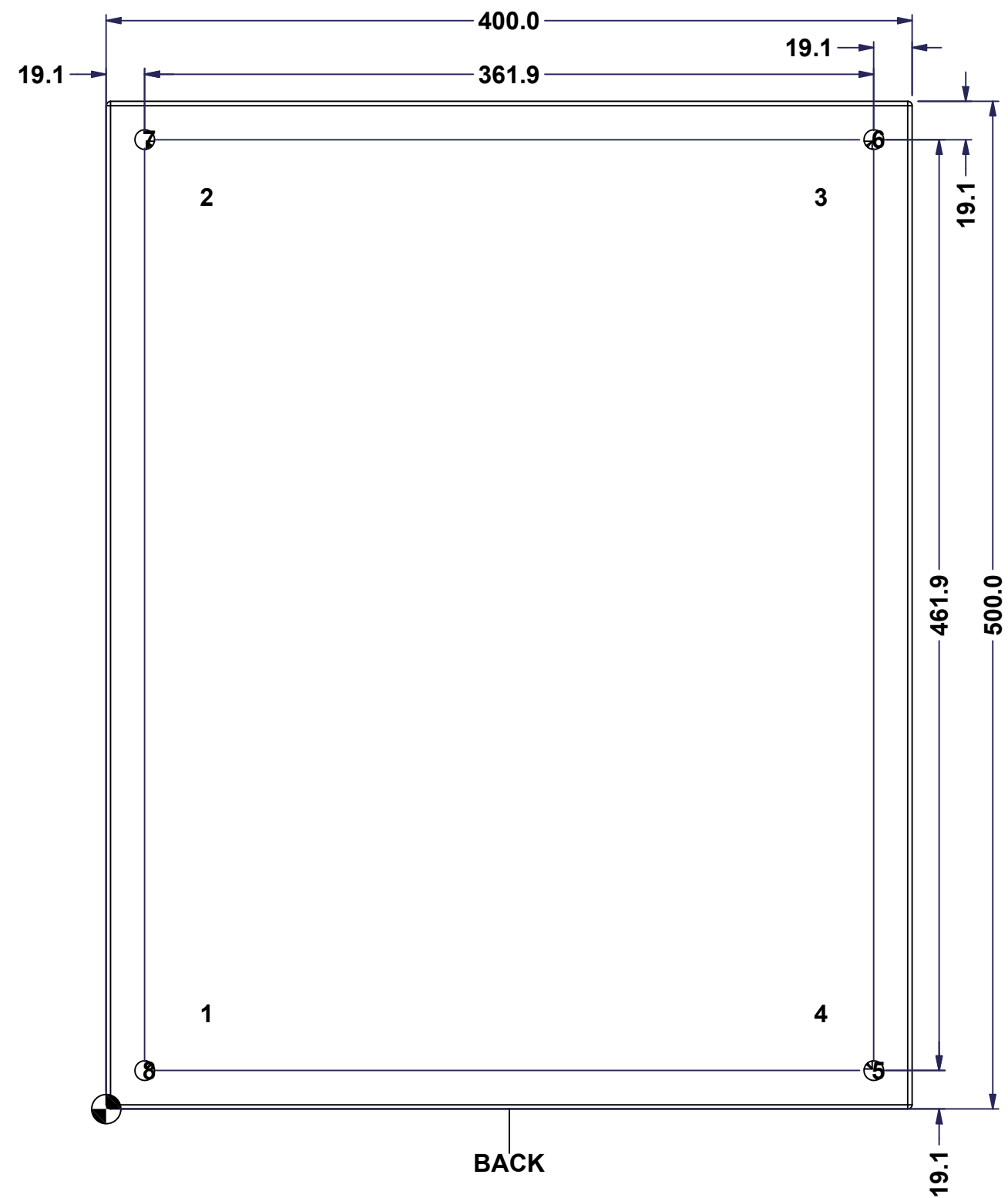
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	47.6	47.6	IP STUD M8 x 35mm (Inside)
2	47.6	452.4	IP STUD M8 x 35mm (Inside)
3	352.4	452.4	IP STUD M8 x 35mm (Inside)
4	352.4	47.6	IP STUD M8 x 35mm (Inside)

5	381.0	19.1	RND Ø9.9
6	381.0	480.9	RND Ø9.9
7	19.1	480.9	RND Ø9.9
8	19.1	19.1	RND Ø9.9

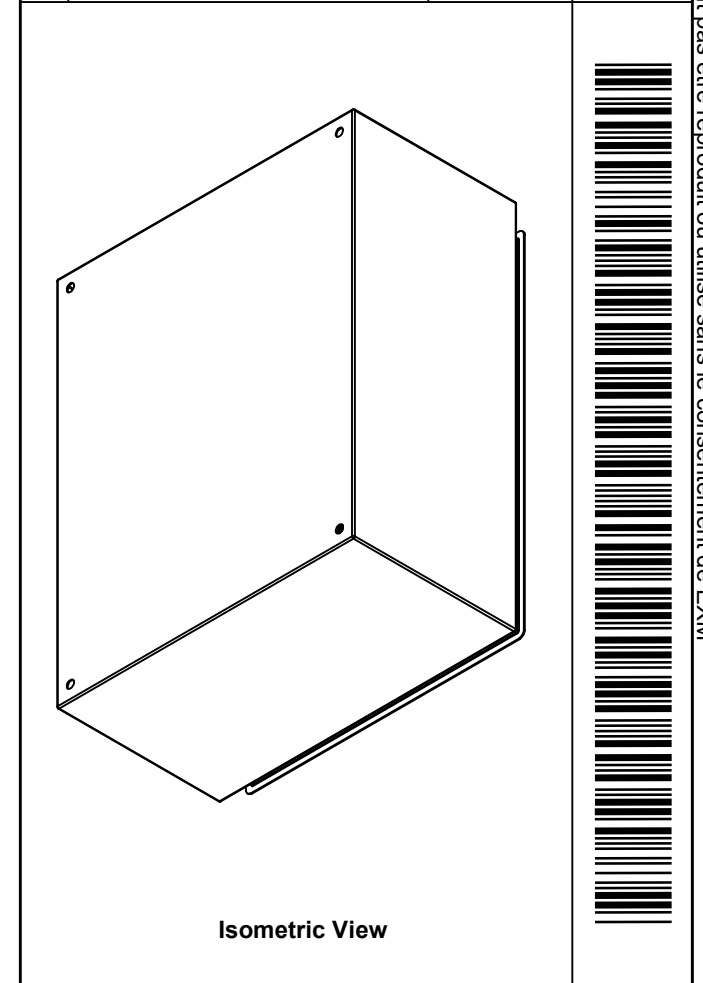


	Description 6412ESW 500mm x 400mm x 220mm Body	Status (NULL)
	Part Number Numéro Pièce 6412ESW040525B	Rev. 5 0 / 9

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No.	Revisions	Date	By/Par



Isometric View

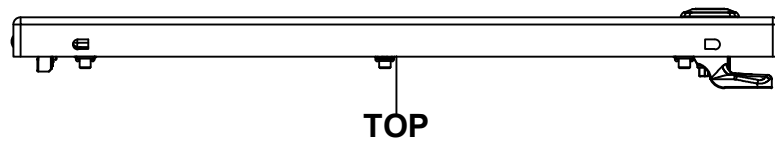


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 05-Feb-13
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color / Couleur: Light Grey RAL7035	Finish / Fini: Textured	
Description: 6412ESW 500mm x 400mm x 220mm Body		Detail Rev.
Part Number / Numéro Pièce: 6412ESW040525B		Rev. 6 0 9

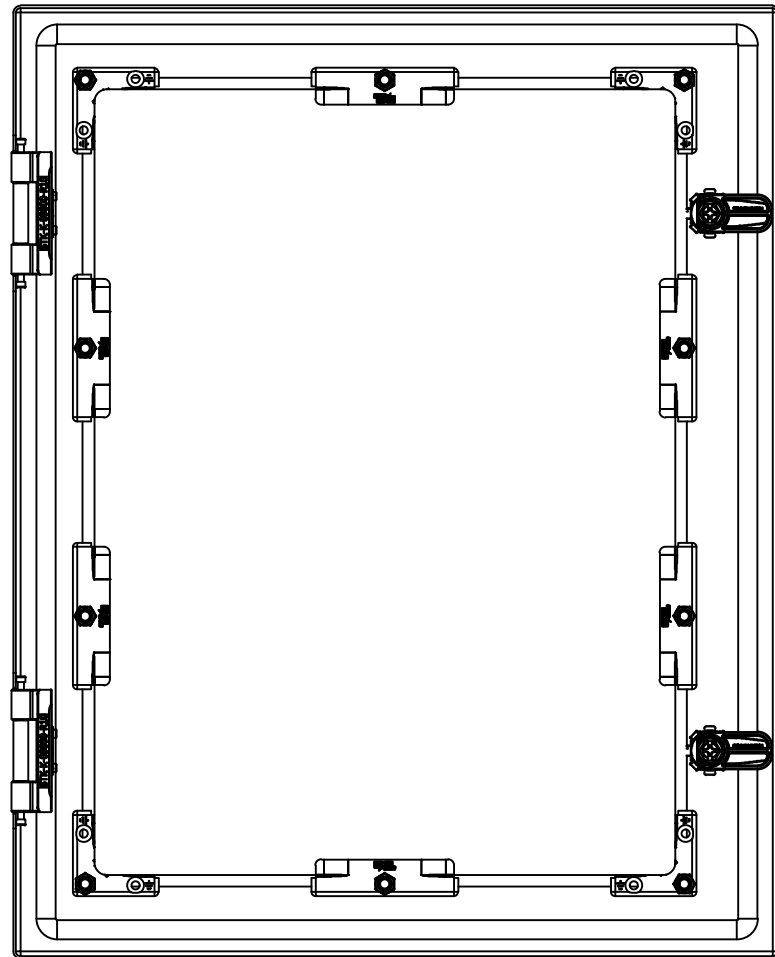
Qty	Part Number	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
4	STK-Q-16005	0	Stud M8 x 35mm Steel
1	6412ESW040525B-P	0	6412ESW 500mm x 400mm x 220mm Body Part
Parts List			

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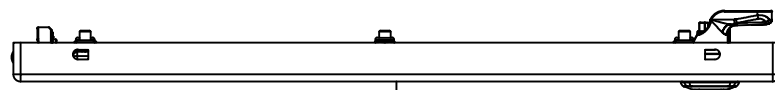
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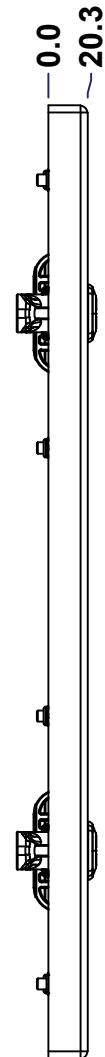
TOP



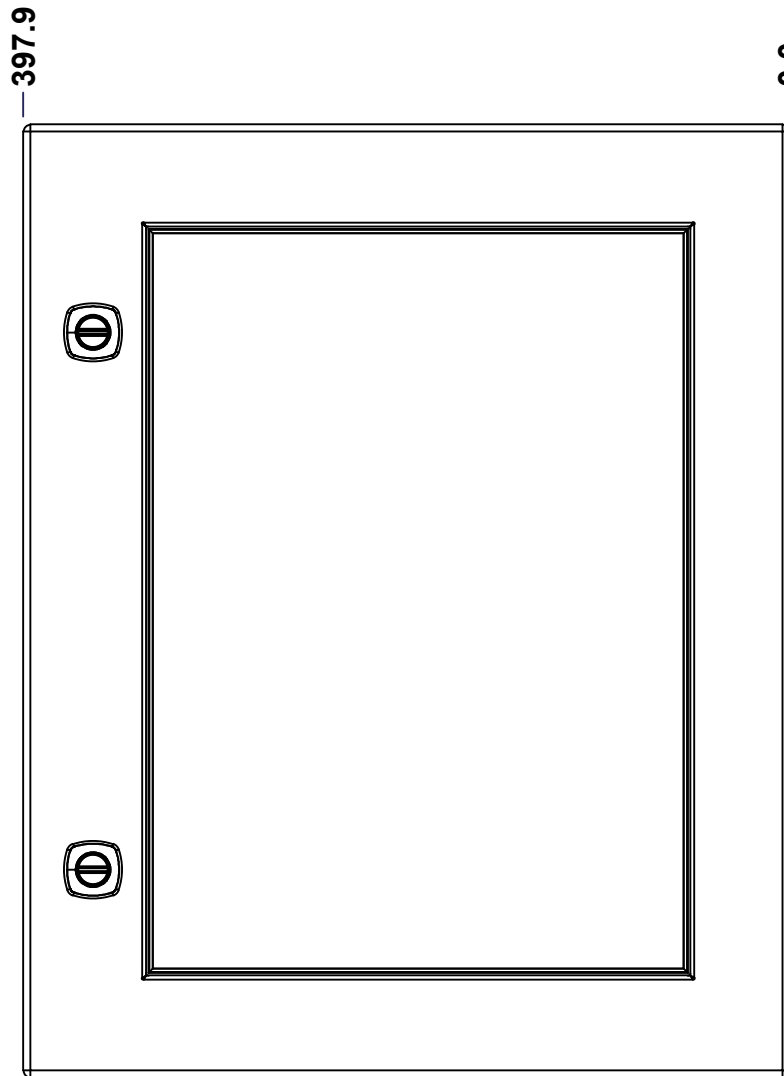
BACK



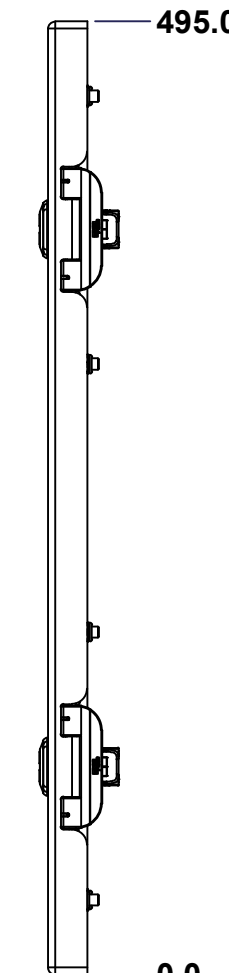
BOTTOM



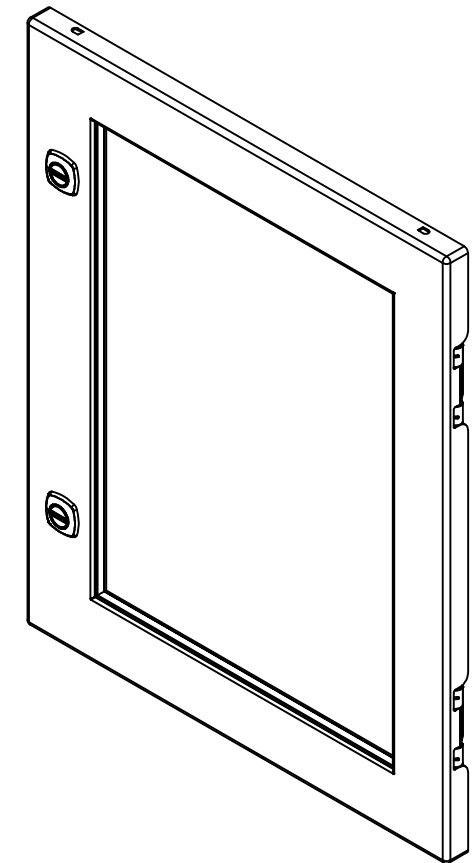
LEFT



FRONT




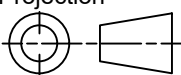
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Feb-13
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6412ESW 500mm x 400mm Cover		
Part Number Numéro Pièce	Rev.	7
6412ESW040525C		0

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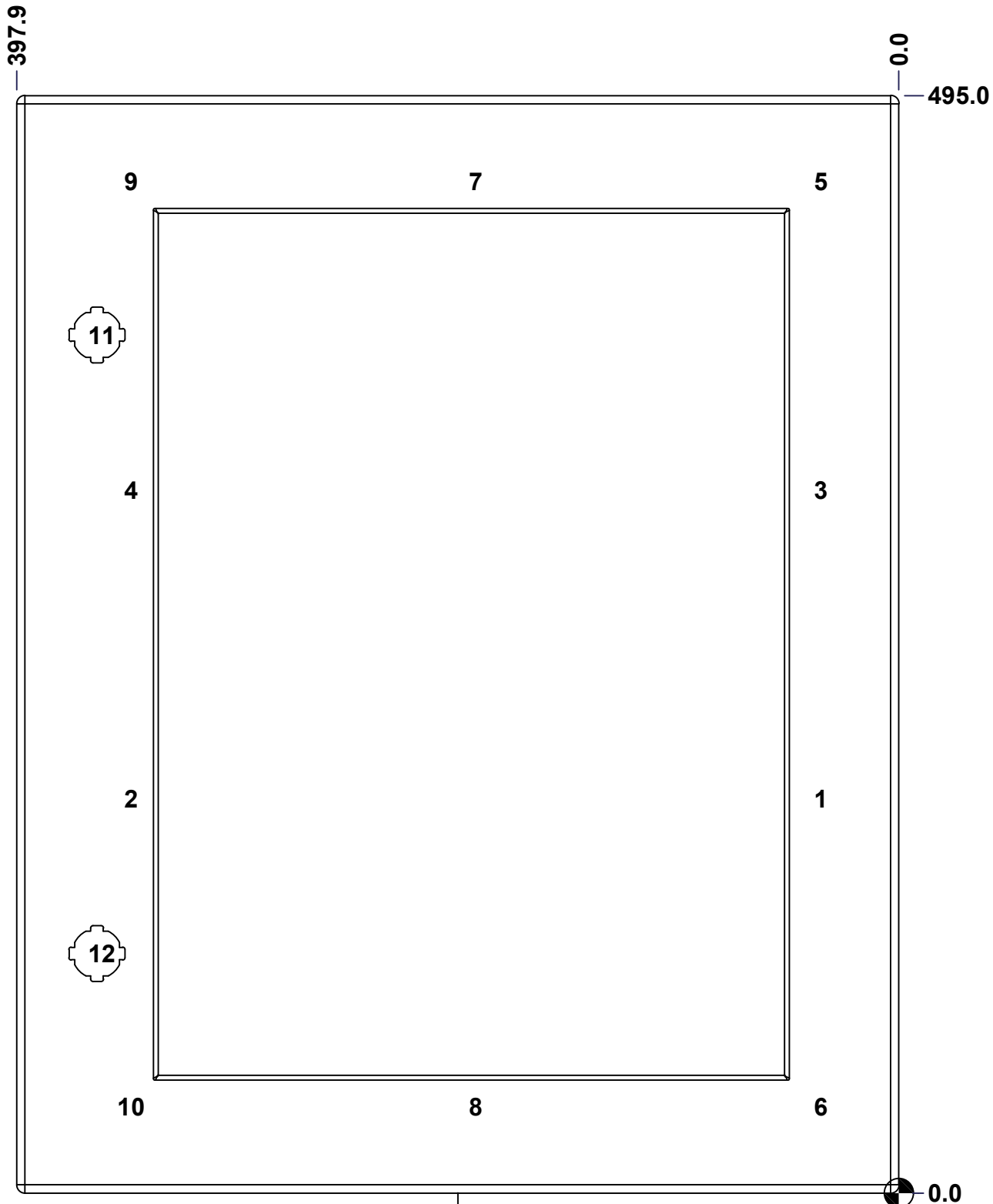
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	37.3	177.9	STUD M6 x 25mm (Inside)
2	348.4	177.9	STUD M6 x 25mm (Inside)
3	37.3	317.1	STUD M6 x 25mm (Inside)
4	348.4	317.1	STUD M6 x 25mm (Inside)
5	37.3	456.2	STUD M6 x 25mm (Inside)
6	37.3	38.8	STUD M6 x 25mm (Inside)
7	192.8	456.2	STUD M6 x 25mm (Inside)
8	192.8	38.8	STUD M6 x 25mm (Inside)
9	348.4	456.2	STUD M6 x 25mm (Inside)
10	348.4	38.8	STUD M6 x 25mm (Inside)

11	361.7	387.0	LOCK 880 SCQ4-SL @ 180.0°
12	361.7	108.0	LOCK 880 SCQ4-SL @ 180.0°



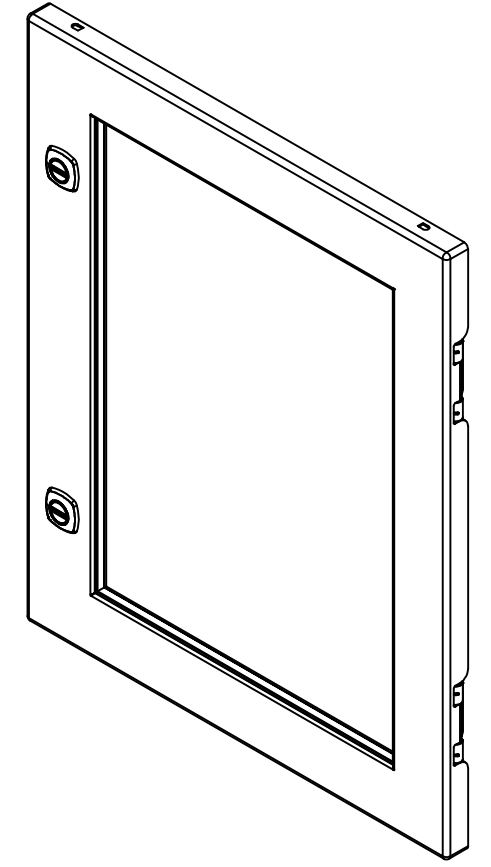
FRONT

	Description	Status	
	6412ESW 500mm x 400mm Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	6412ESW040525C	0	8 9

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No.	Revisions	Date	By/Par



Isometric View



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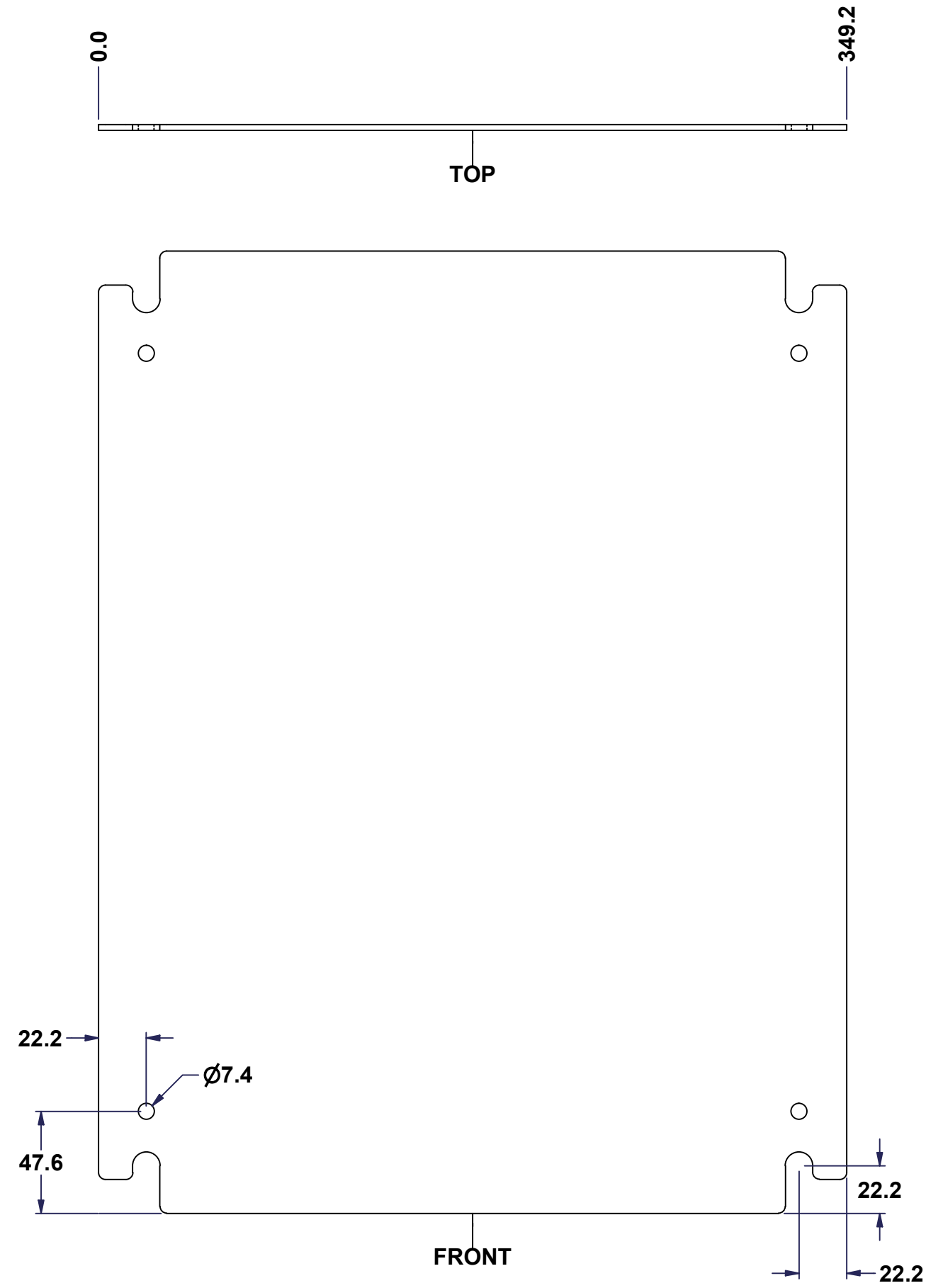
Flatness
Aplatissement
Max 3.0mm
Projection

2	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
10	STK-Q-16012	0	Stud M6 x 25mm Steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	6412ESW040525LXG	0	6412ESW 500mm x 400mm Lexan Gasket Part
1	6412ESW040525LX	0	6412ESW 407.9mm x 301.6mm Lexan Part
1	6412ESW040525G	0	6412ESW 500mm x 400mm Cover Gasket Part
1	6412ESW040525C-P	0	6412ESW 500mm x 400mm Cover Part
2	STK-K-09800		5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
QTY	Part Number	Rev	Description
Parts List			

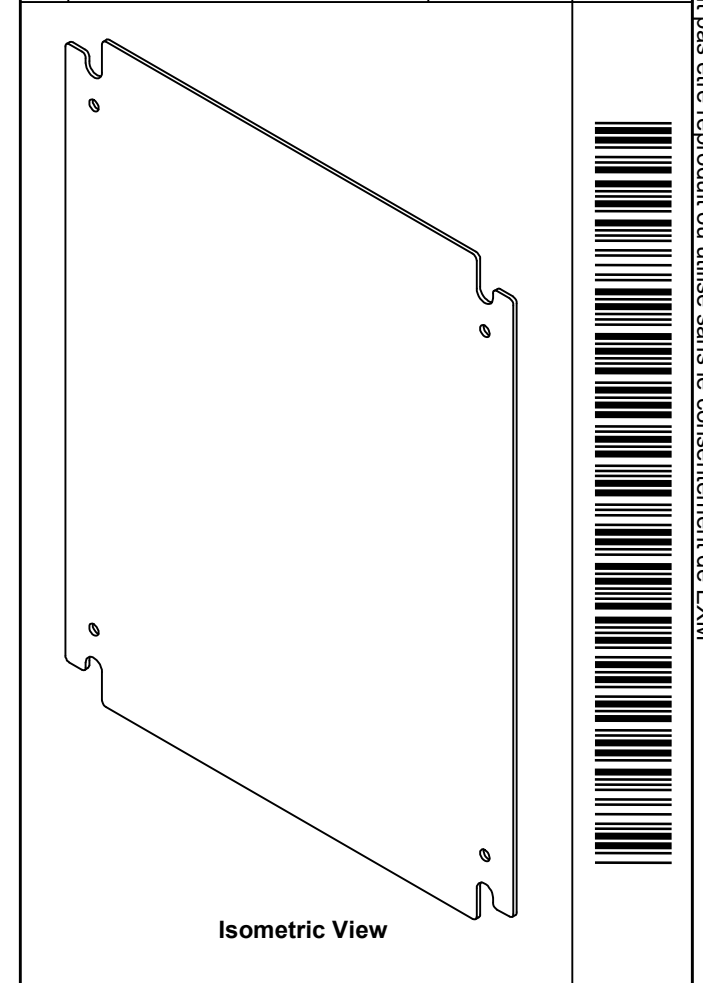
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 05-Feb-13
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color / Couleur: Light Grey RAL7035	Finish / Fini: Textured
Description: 6412ESW 500mm x 400mm Cover	Detail Rev.
Part Number / Numéro Pièce: 6412ESW040525C	Rev. 0
	9


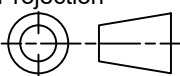
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No.	Revisions	Date	By/Par



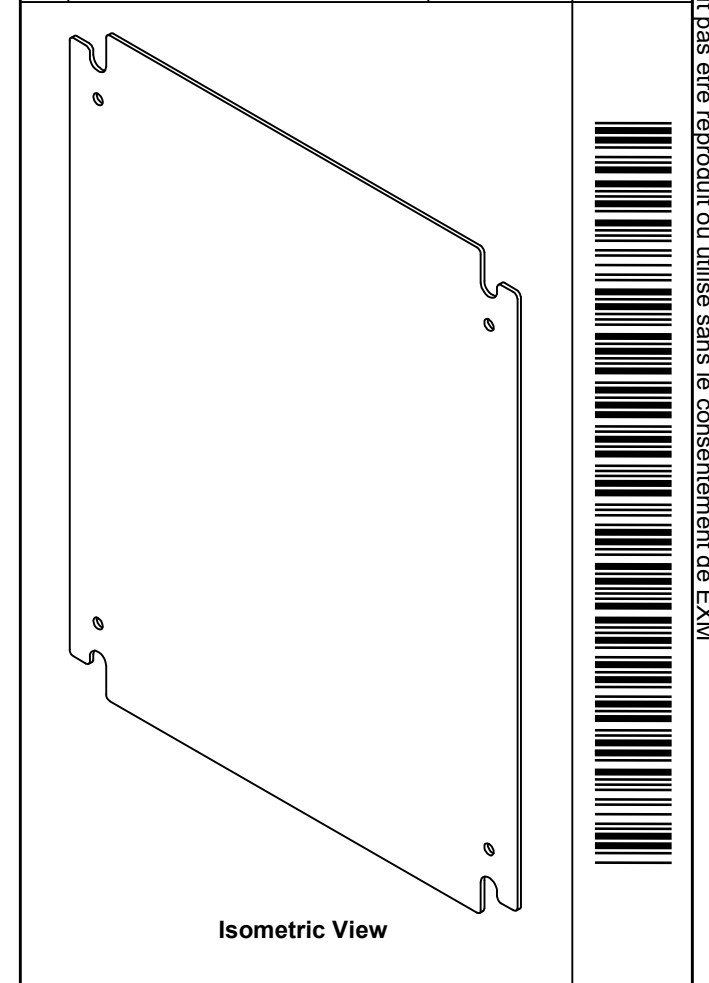
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		
Customer Client	Date	
Drawn By Dessiné Par: BoxCad	Date: 23-Jan-07	
Material Matière: 12 Ga Galvanized (2.5mm)		
Color Couleur: Unpainted	Finish Fini: Unpainted	
Description: 886 SP - Inner Panel	Detail Rev.	
Part Number Numéro Pièce: 886 SP0405ES	Rev. 0	1 2


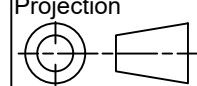
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad		Date: 23-Jan-07
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 886 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 886 SP0405ES		Rev. 0 / 2

Qty	Part Number	Rev	Description
1	886 SP0405ES-P	0	886 SP - Inner Panel Part
Parts List			