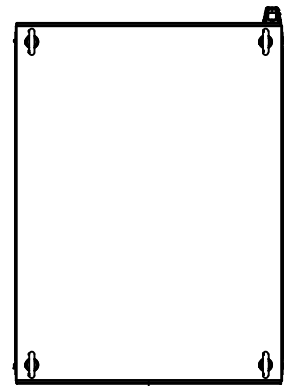


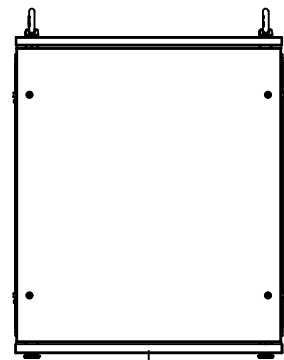
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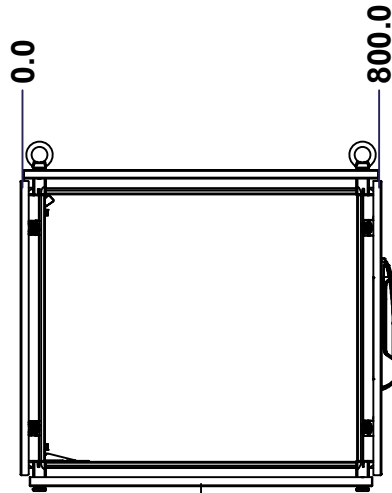
No.	Revisions	Date	By/Par



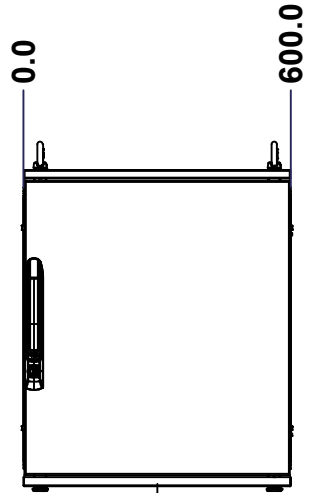
TOP



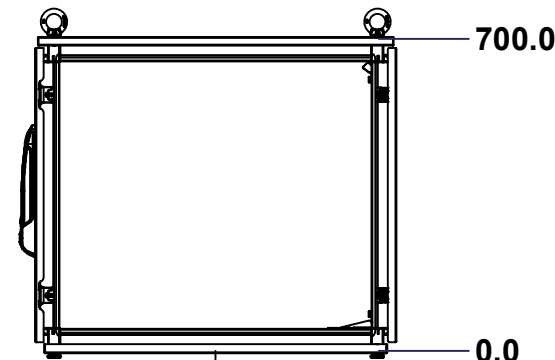
BACK



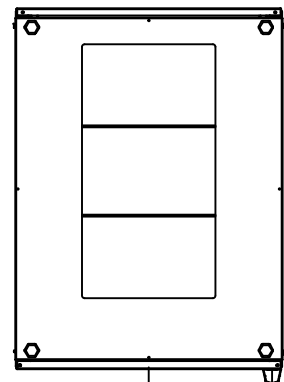
LEFT



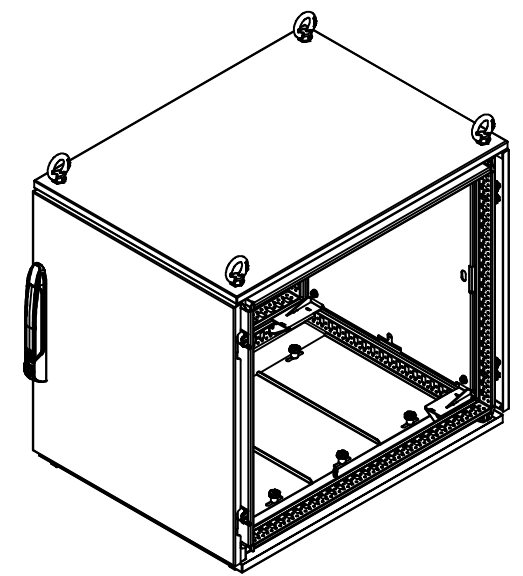
FRONT



RIGHT


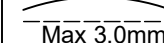
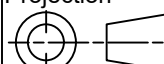


BOTTOM



Isometric View



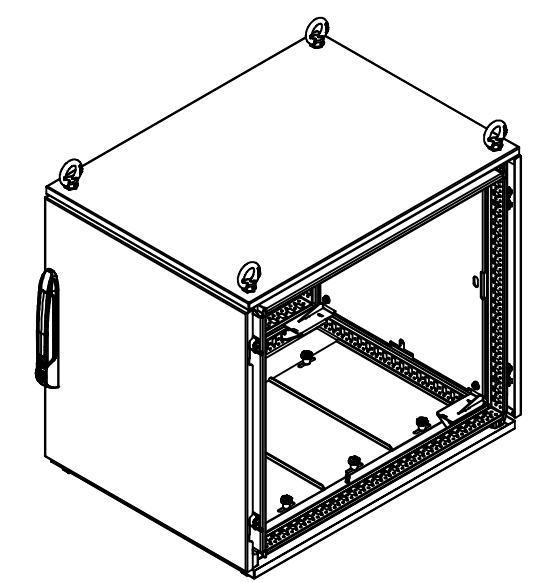
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-Jan-15
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 6500MX 700mm x 600mm x 800mm Assembly		Detail Rev.
Part Number Numéro Pièce	6500MXK070608	Rev. 1 0

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No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 21-Jan-15
Material / Matière: See Part List	

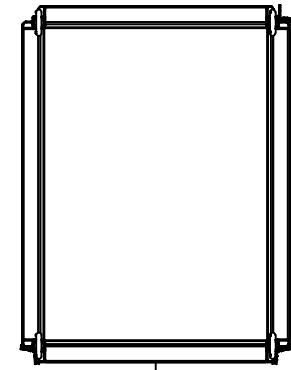
Color / Couleur: See Part List	Finish / Fini: See Part List
Description: 6500MX 700mm x 600mm x 800mm Assembly	
Detail Rev.	

Part Number / Numéro Pièce: 6500MXK070608	Rev. / Rév.: 0	2 / 18
--	-----------------------	--------

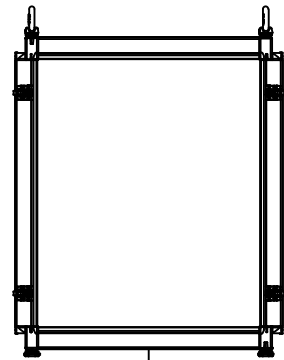
Qty	Part Number	Rev	Description
1	6500MXK070608BIP	0	6500 MXM 700mm x 600mm Back Inner Panel
1	6500MXK070608F	0	6500 MXD 700mm x 600mm Front
1	6500MXK070608B	0	6500 MXR 700mm x 600mm Back
1	6500MXK070608BT	0	6500 MXB 600mm x 800mm Bottom
1	6500MXK070608T	0	6500 MXT 600mm x 800mm Top
1	6500MXK070608FR	0	6500 MX 700mm x 600mm x 800mm Frame
Parts List			

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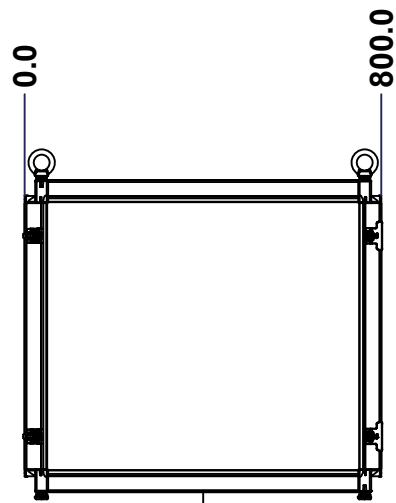
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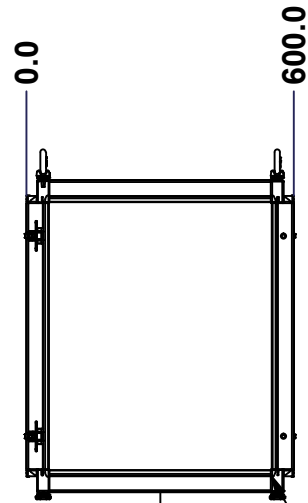
TOP



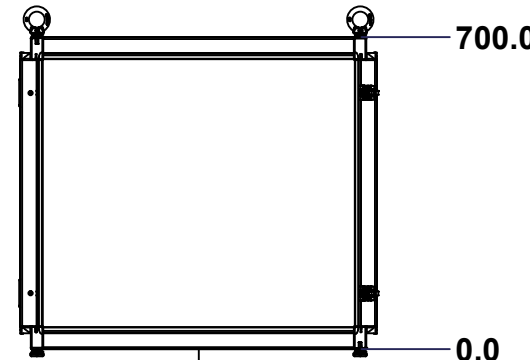
BACK



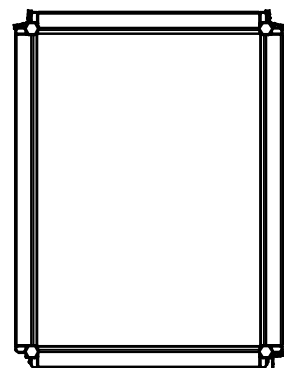
LEFT



FRONT



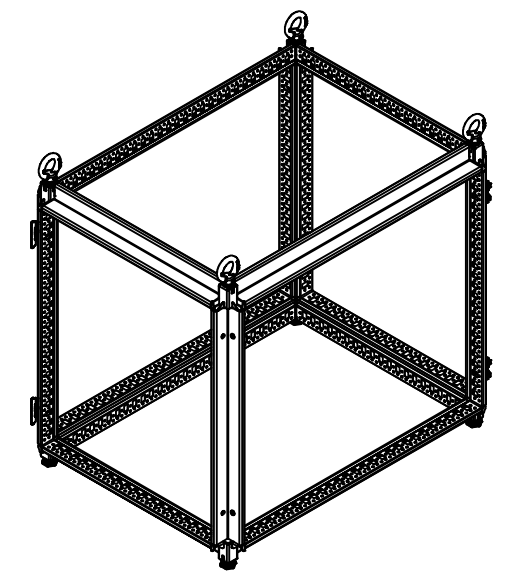
RIGHT



BOTTOM


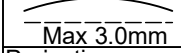
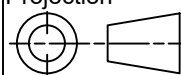
Grind excess weld off corner(s)

No.	Revisions	Date	By/Par



Isometric View



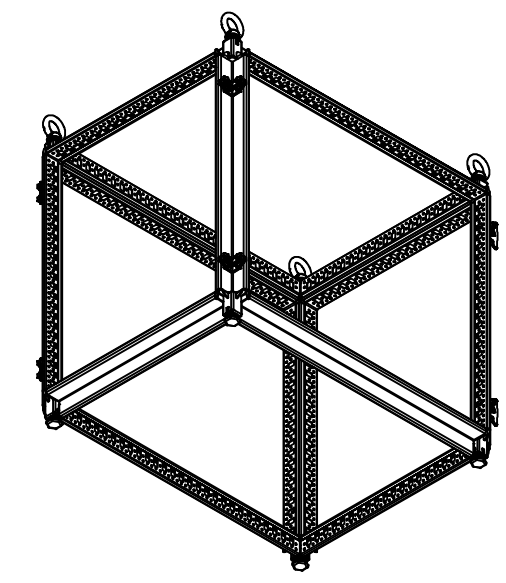
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-Jan-15
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description 6500 MX 700mm x 600mm x 800mm Frame		Detail Rev.
Part Number Numéro Pièce	6500MXK070608FR	Rev. 3
		0
		18

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No.	Revisions	Date	By/Par



Isometric View



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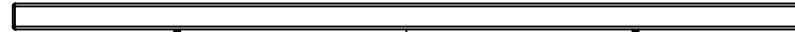
Flatness
Aplatissement
Max 3.0mm
Projection

1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
4	STK-Q-47250-06	6	6500 MX 600mm Horizontal Frame Post Part
4	STK-Q-47250-08	6	6500 MX 800mm Horizontal Frame Post Part
2	STK-A-70589	9	6500 MX Fixed Side Panel Bracket Assembly
8	STK-Q-77120	1	6500MX-Frame Rubber Plug
4	STK-A-70580	9	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-07	6	6500 MX 700mm Vertical Frame Post Part
Qty	Part Number	Rev	Description
Parts List			

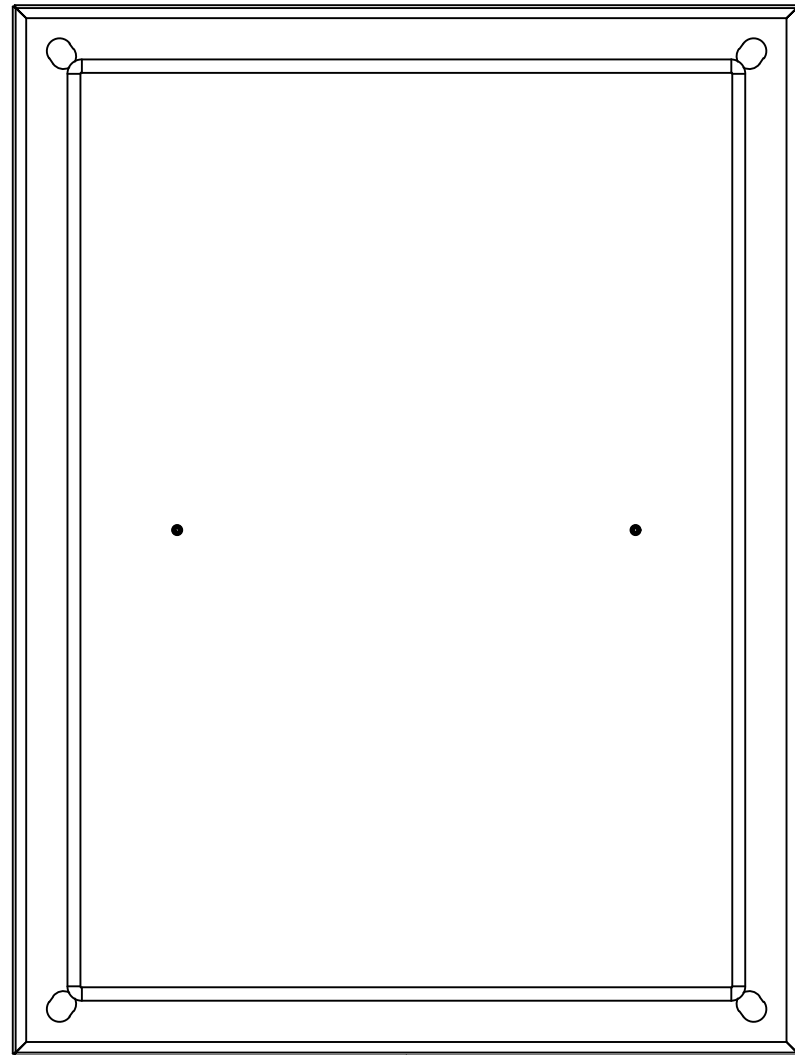
Customer Client	Date
Drawn By Dessiné Par	Date 21-Jan-15
Material Matière	16 Ga Electro-Galvanized (1.4mm)
Color Couleur	Iron Grey RAL7011
Finish Fini	Textured
Description	Detail Rev.
6500 MX 700mm x 600mm x 800mm Frame	
Part Number Numéro Pièce	Rev. 4
6500MXK070608FR	0
	18

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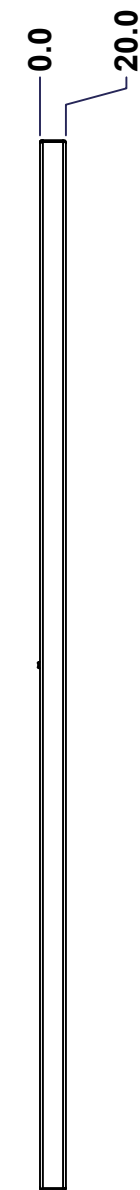
TOP



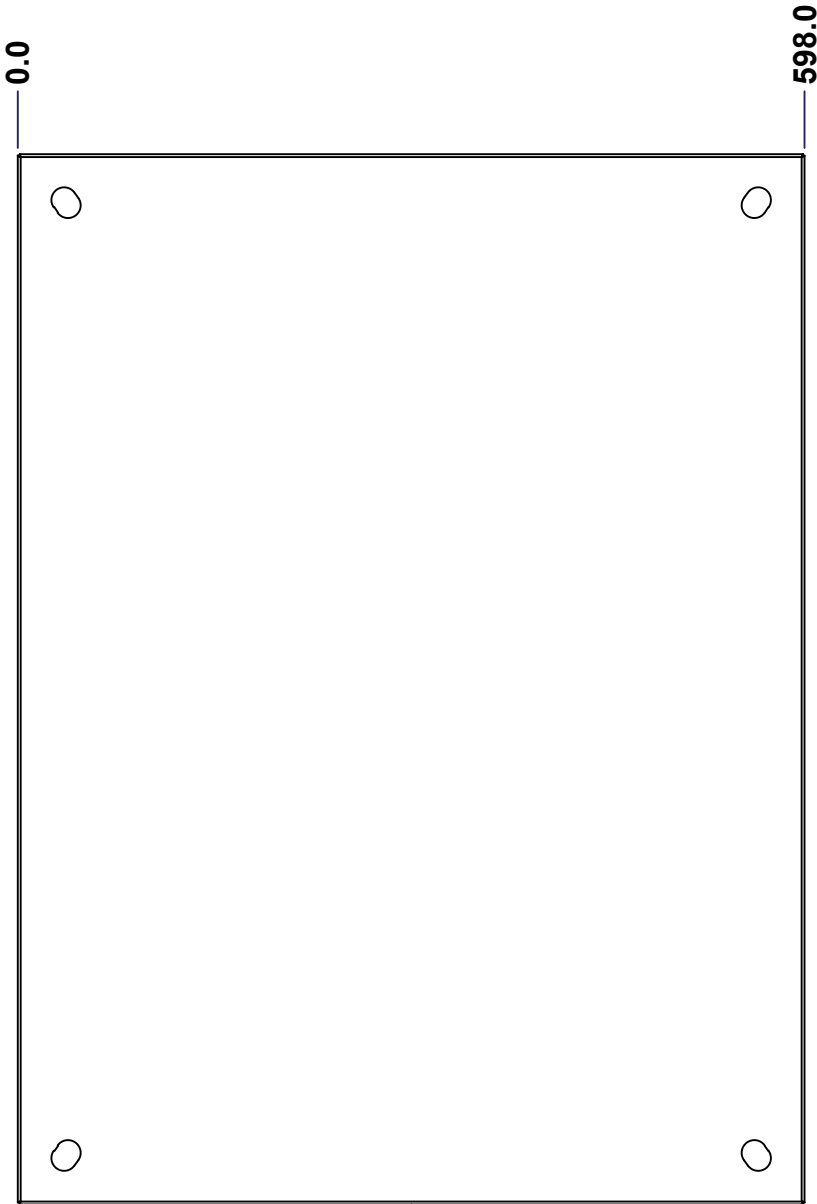
BACK



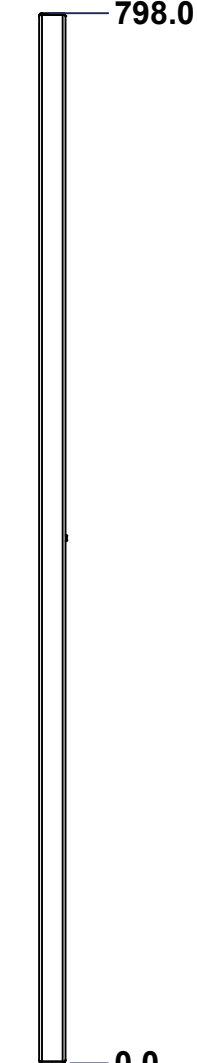
BOTTOM



LEFT

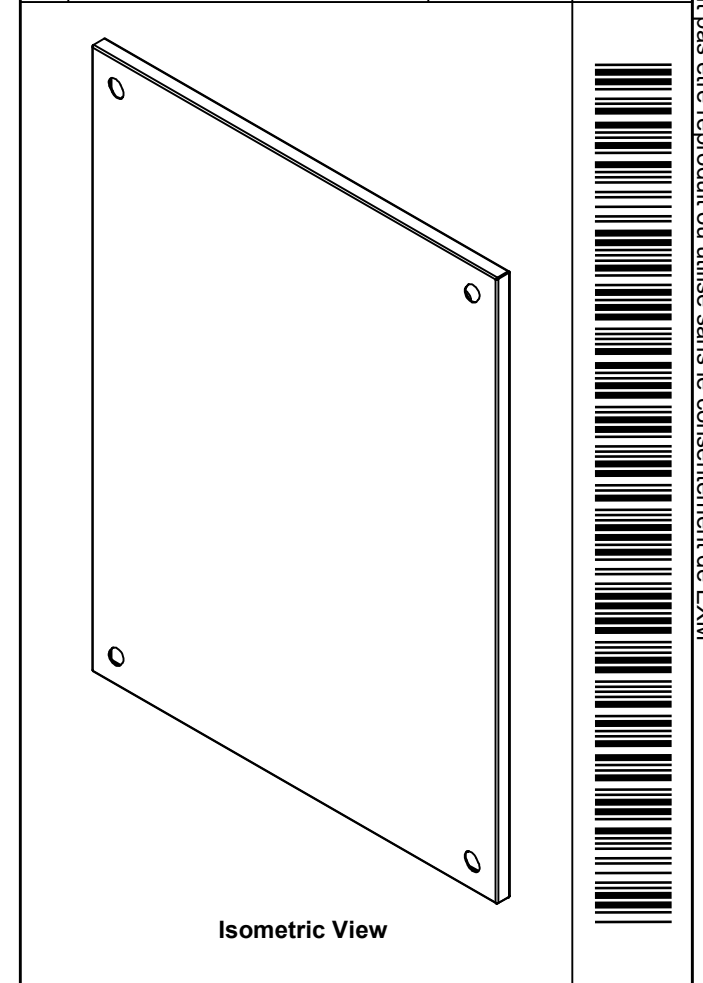


FRONT



RIGHT

No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 21-Jan-15

Material / Matière: 16 Ga Cold Rolled A1008 CS Type B

Color / Couleur: Iron Grey RAL7011	Finish / Fini: Textured
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Description: 6500 MXT 600mm x 800mm Top	Detail Rev.
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Part Number / Numéro Pièce: 6500MXK070608T	Rev. 0	5	18
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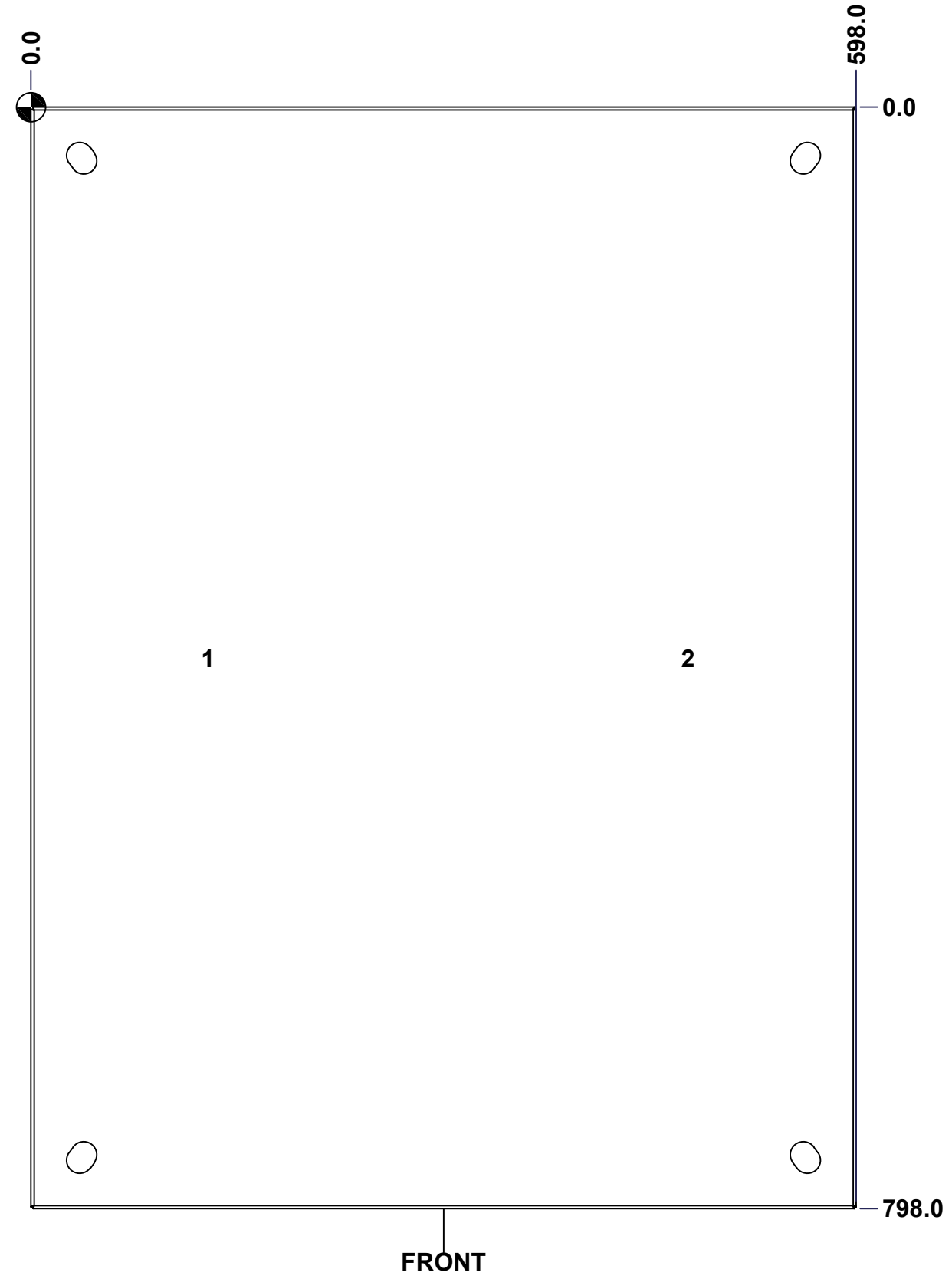
Use gasket program path 6500 MX > 6500 MXT

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	399.0	GND STUD M6 x 18mm (Inside)
2	473.0	399.0	GND STUD M6 x 18mm (Inside)



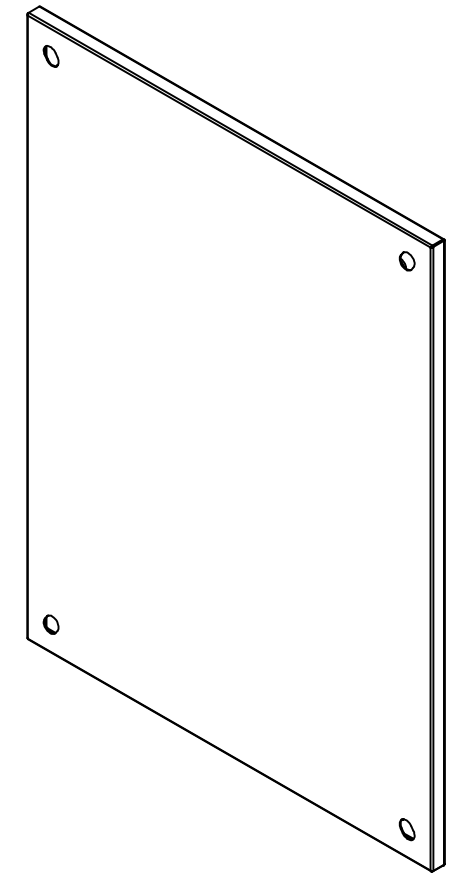
Use bending program path 6500 MX > 6500 MXT

	Description	Status
	6500 MXT 600mm x 800mm Top	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK070608T	0 / 6
		18

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No.	Revisions	Date	By/Par



Isometric View

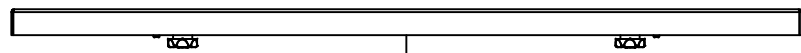


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 21-Jan-15
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Textured	
Description: 6500 MXT 600mm x 800mm Top		Detail Rev.
Part Number / Numéro Pièce: 6500MXK070608T		Rev. 7 0

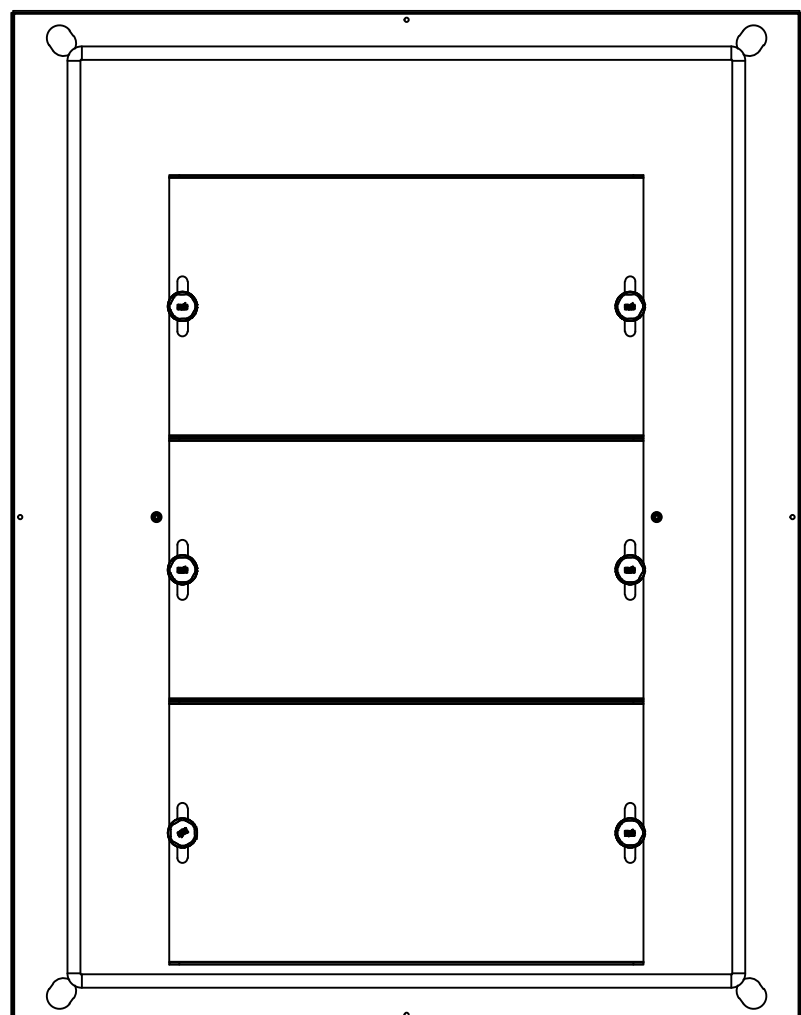
Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK070608TG	0	6500 MXT 600mm x 800mm Top Gasket
1	6500MXK070608T-P	0	6500 MXT 600mm x 800mm Top Part
Parts List			

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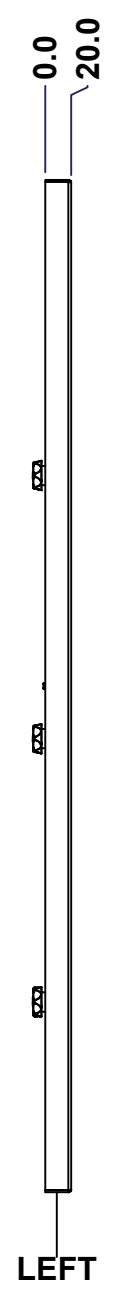
TOP



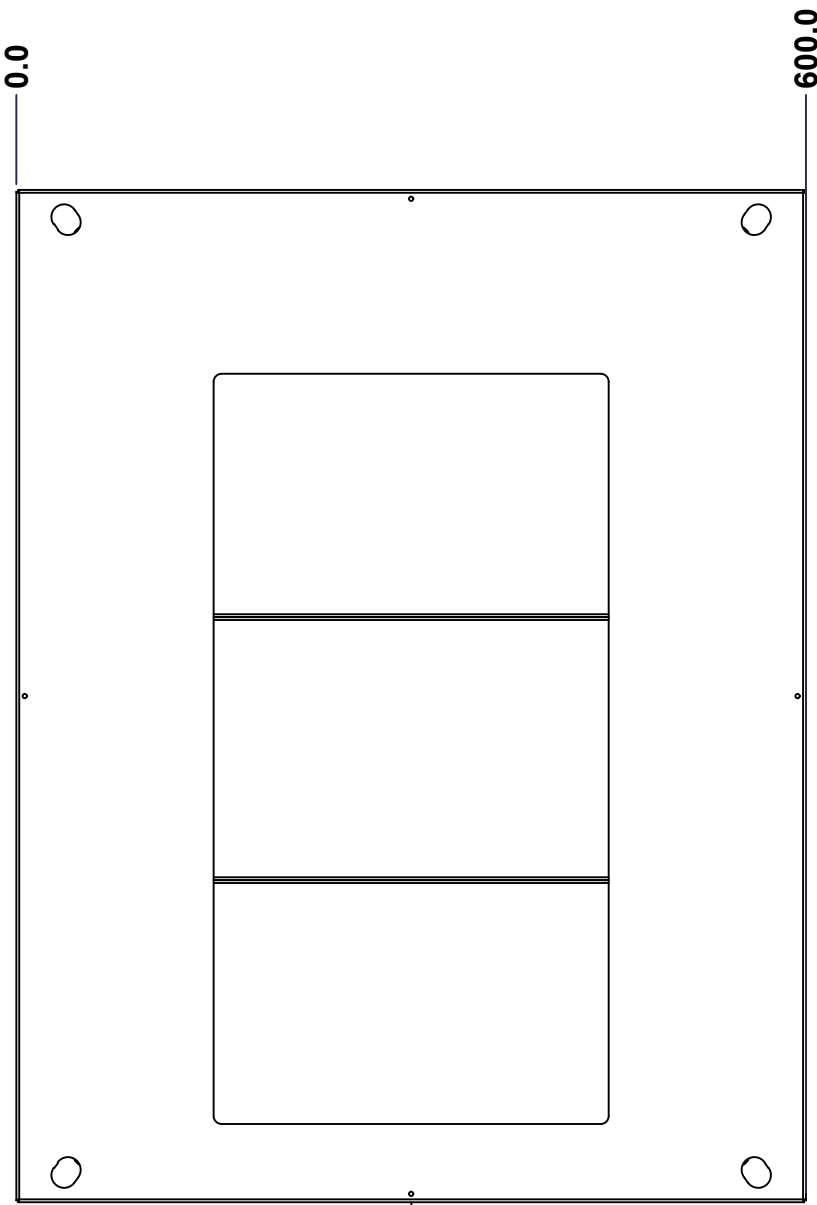
BACK



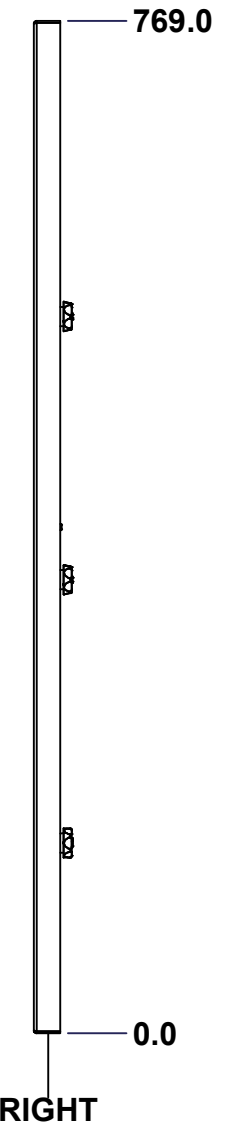
BOTTOM



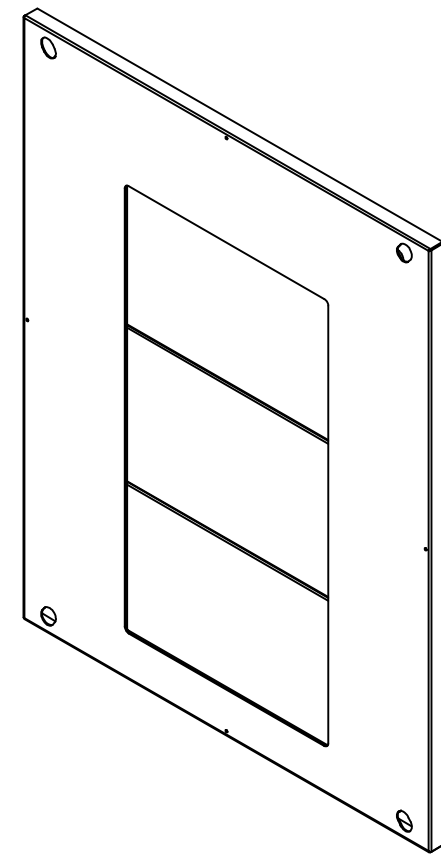
LEFT



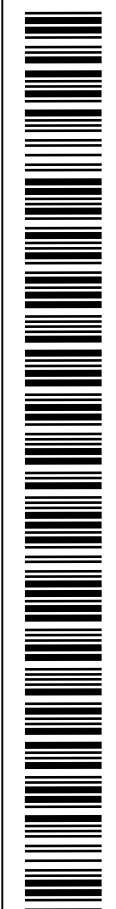
FRONT




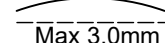
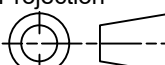
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 21-Jan-15	
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Textured	
Description: 6500 MXB 600mm x 800mm Bottom		Detail Rev.
Part Number / Numéro Pièce: 6500MXK070608BT	Rev. 0	8 / 18

Use gasket program path 6500 MX > 6500MXB

SEE BILL OF MATERIAL ON LAST PAGE

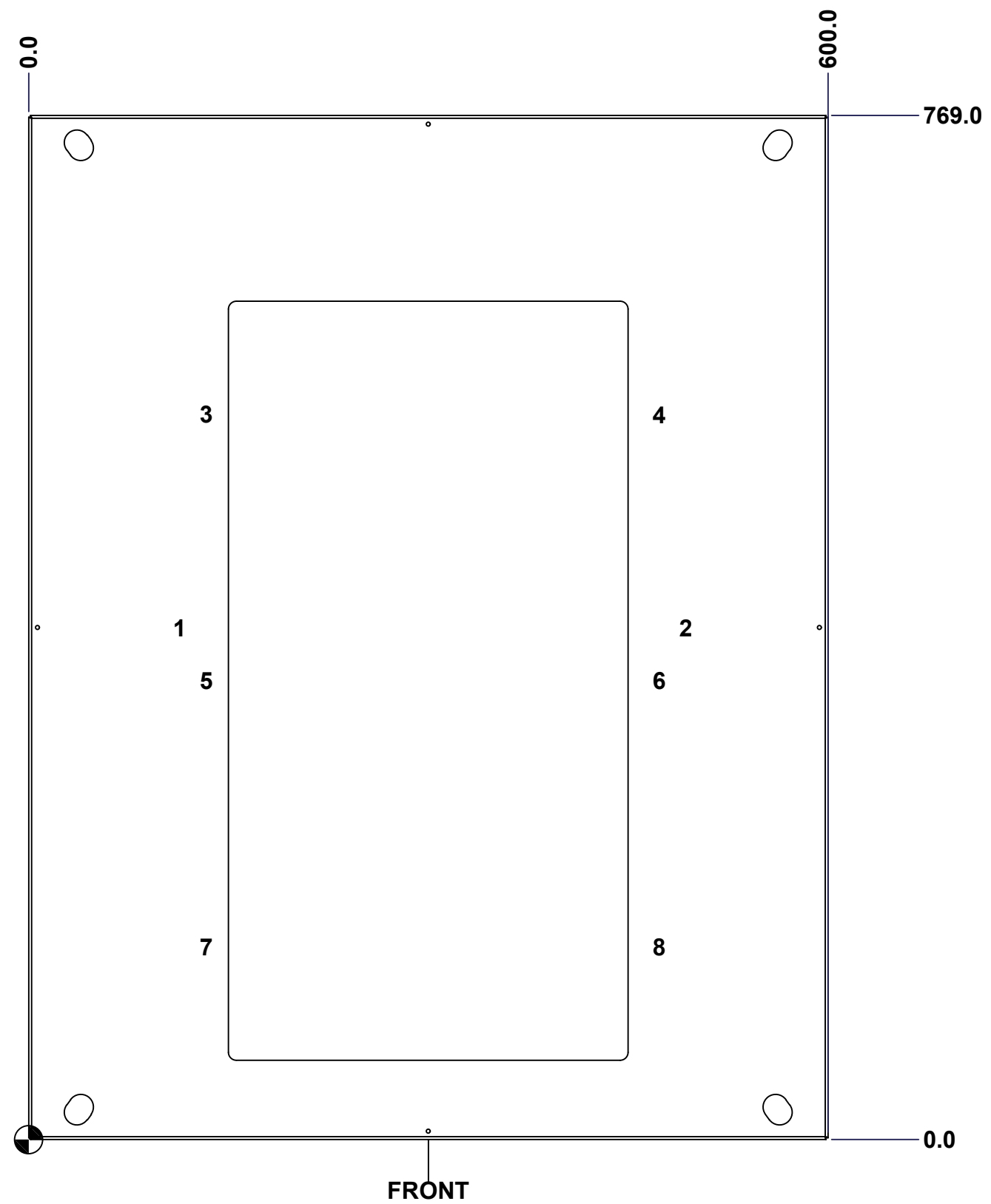
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	384.5	GND STUD M6 x 18mm (Inside)
2	490.0	384.5	GND STUD M6 x 18mm (Inside)
3	130.0	544.5	GP STUD M6 x 18mm (Inside)
4	470.0	544.5	GP STUD M6 x 18mm (Inside)
5	130.0	344.5	GP STUD M6 x 18mm (Inside)
6	470.0	344.5	GP STUD M6 x 18mm (Inside)
7	130.0	144.5	GP STUD M6 x 18mm (Inside)
8	470.0	144.5	GP STUD M6 x 18mm (Inside)



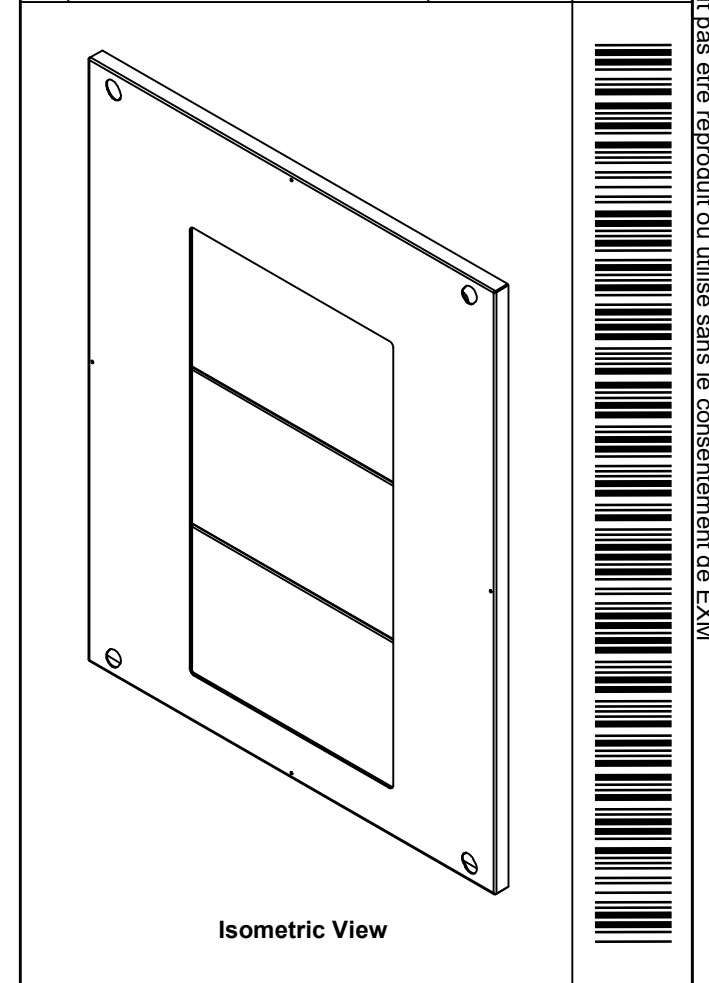
Use bending program path 6500 MX > 6500MXB


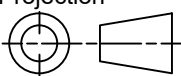
	Description	Status
	6500 MXB 600mm x 800mm Bottom	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK070608BT	0 / 9
		18

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No.	Revisions	Date	By/Par

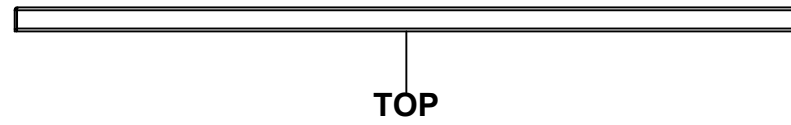


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 21-Jan-15
Customer Client Drawn By Dessiné Par BoxCad: BoxCad		Date 21-Jan-15
Material Matière 16 Ga Cold Rolled A1008 CS Type B		
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description 6500 MXB 600mm x 800mm Bottom		Detail Rev.
Part Number Numéro Pièce 6500MXK070608BT		Rev. 0 10 18

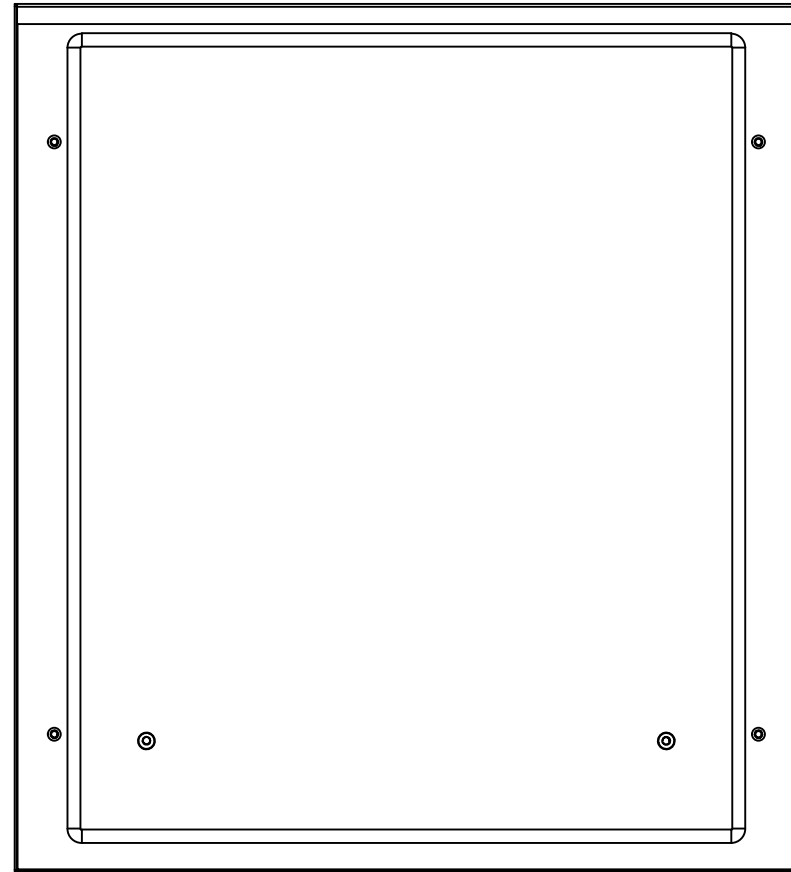
Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
6	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	6500MXK070608GP200-P	0	6500 MXB 600mm Gland Plate Part (200mm)
1	6500MXK070608BTGPG	0	6500 MXB 600mm x 800mm Bottom Gland Plate Gasket
1	6500MXK070608BTG	0	6500 MXB 600mm x 800mm Bottom Gasket
1	6500MXK070608BT-P	0	6500 MXB 600mm x 800mm Bottom Part
Parts List			

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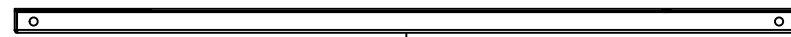
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TOP

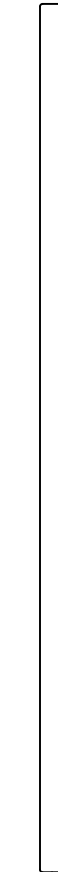


BACK



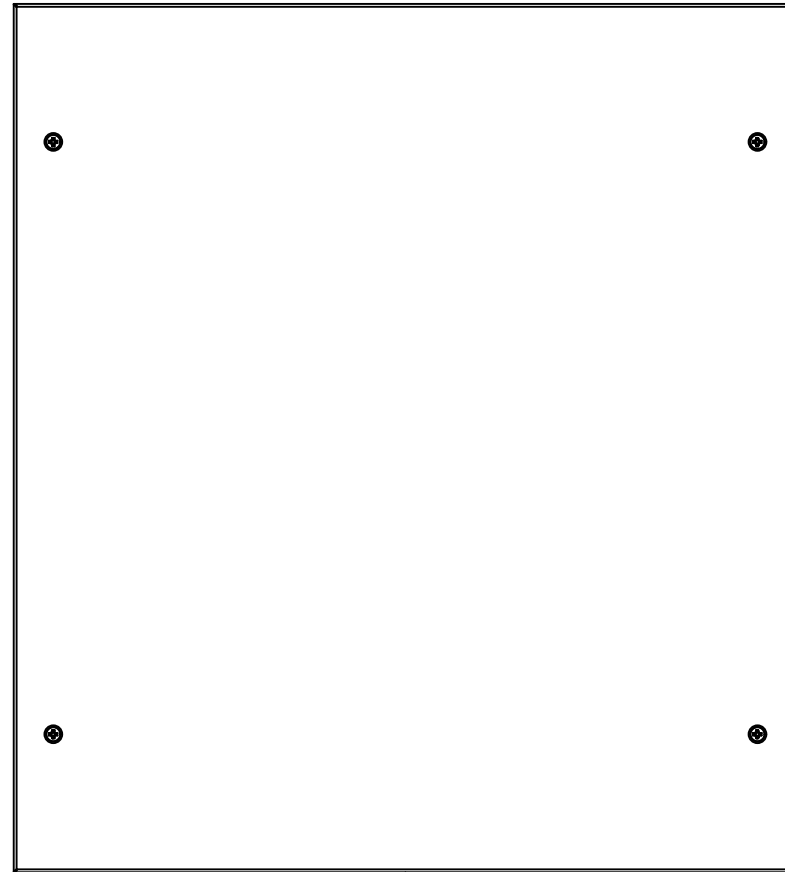
BOTTOM

0.0
18.5



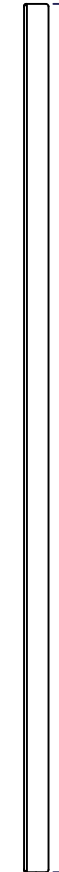
LEFT

0.0
595.0



FRONT

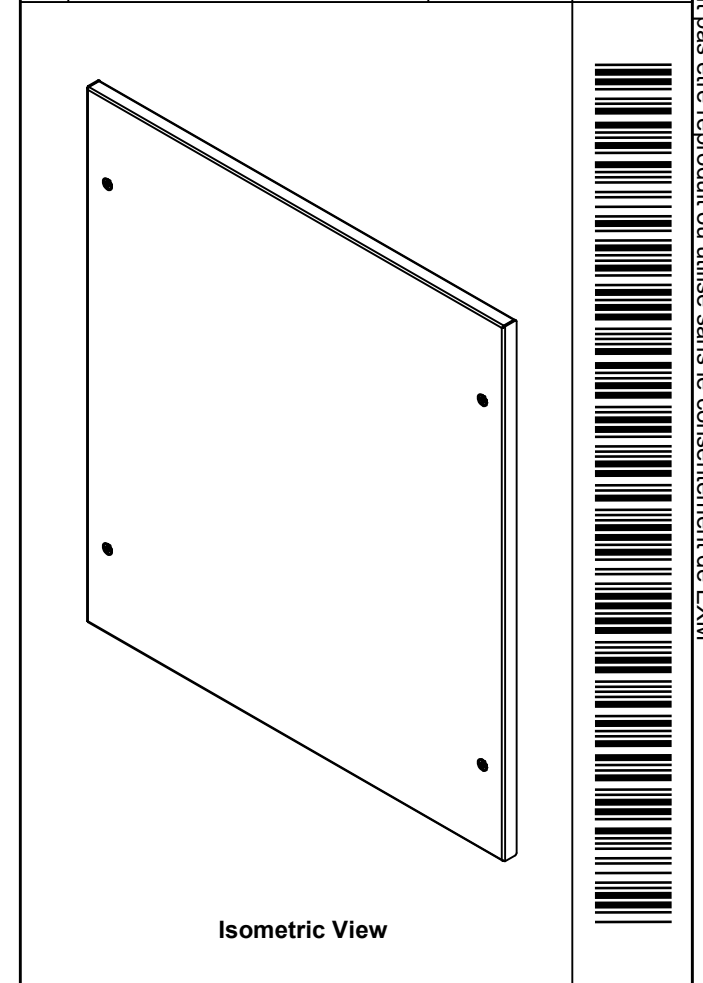
660.0



RIGHT

0.0

No.	Revisions	Date	By/Par



Isometric View

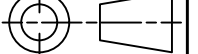


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 21-Jan-15
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B	

Color / Couleur: Light Grey RAL7035	Finish / Fini: Textured
-------------------------------------	-------------------------

Description: 6500 MXR 700mm x 600mm Back	Detail Rev.
--	-------------

Part Number / Numéro Pièce: 6500MXK070608B	Rev. 0	11	18
--	--------	----	----

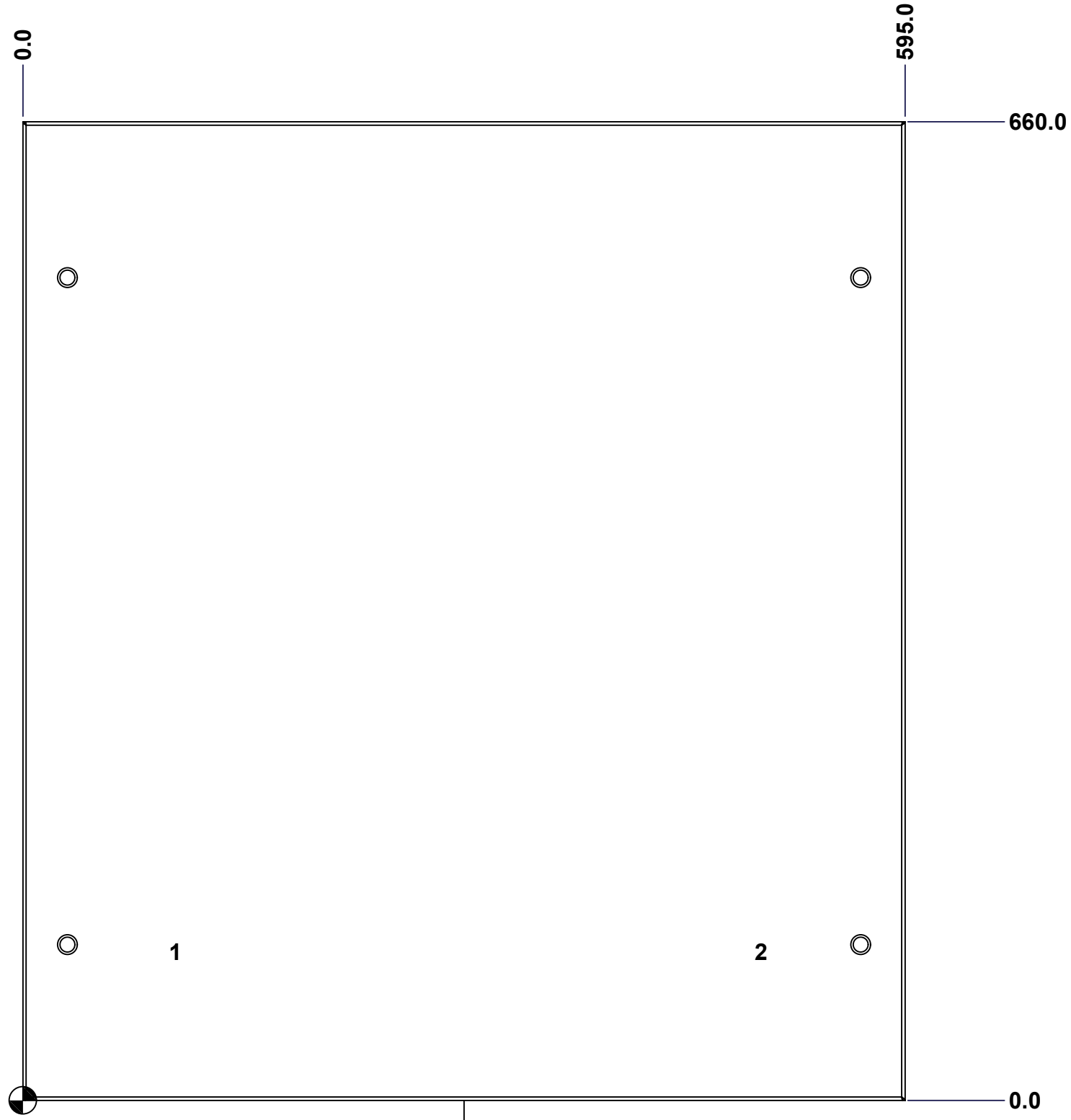
Use gasket program path 6500 MX > 6500 MXR

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	495.0	100.0	GND STUD M6 x 16mm (Inside)



FRONT

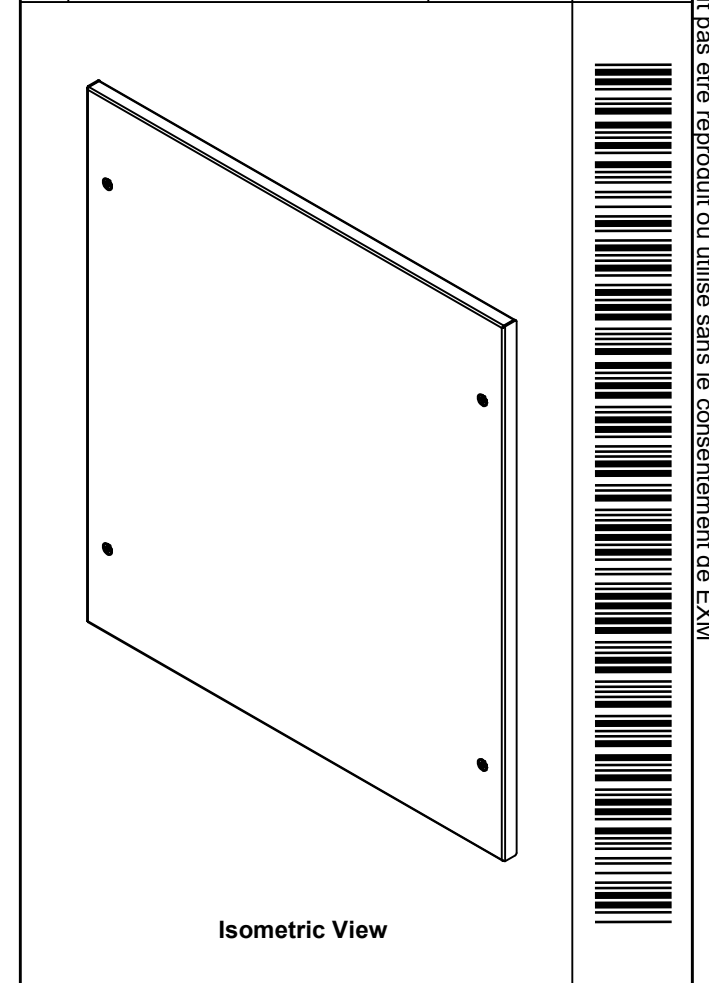
Use bending program path 6500 MX > 6500 MXR


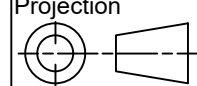
	Description	Status	
	6500 MXR 700mm x 600mm Back	(NULL)	
	Part Number Numéro Pièce	Rev.	12
	6500MXK070608B	0	18

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No.	Revisions	Date	By/Par

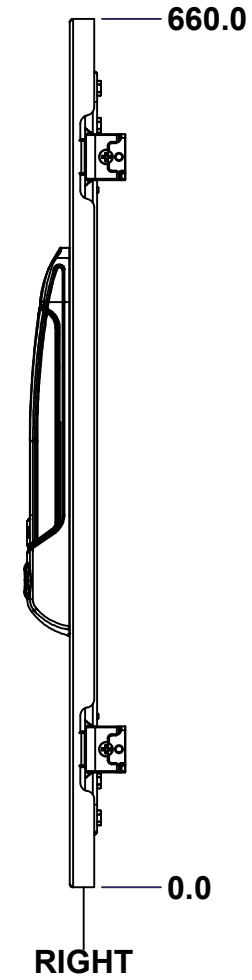
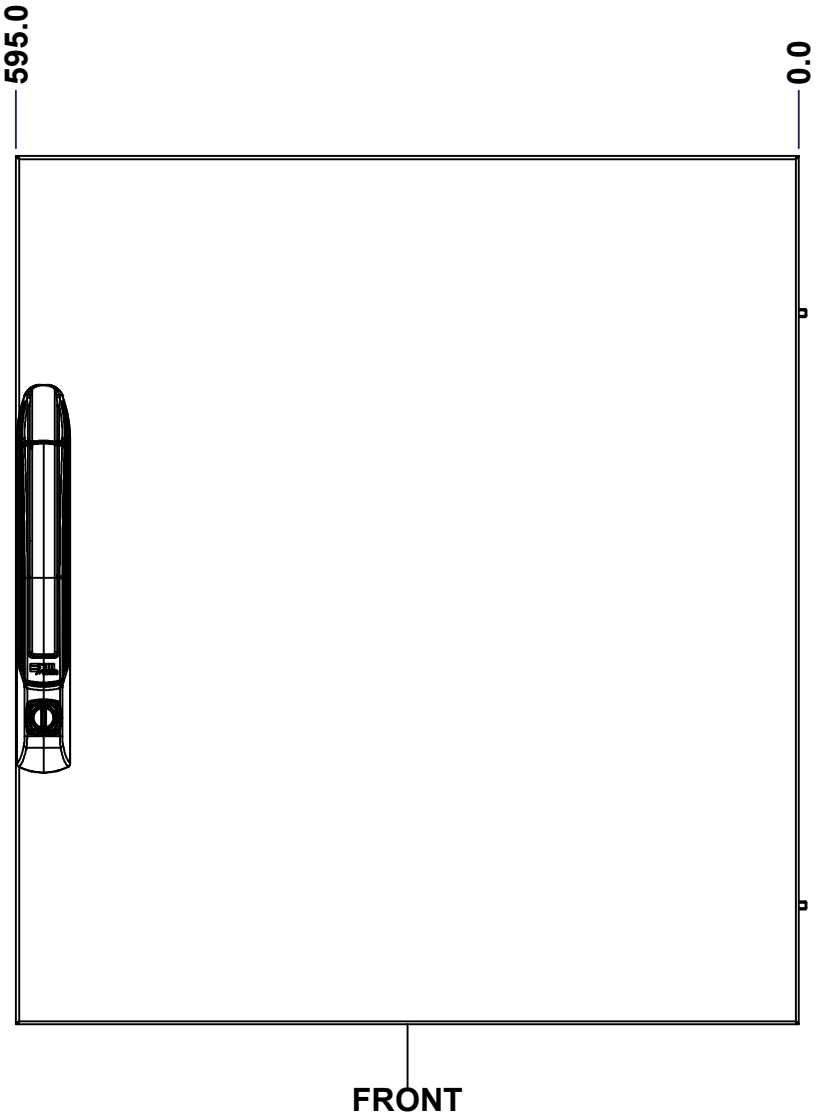
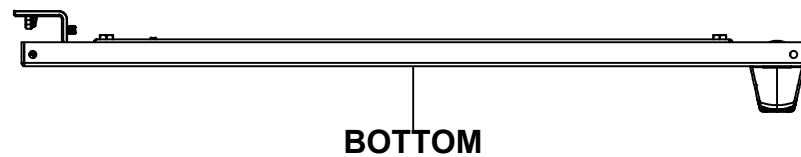
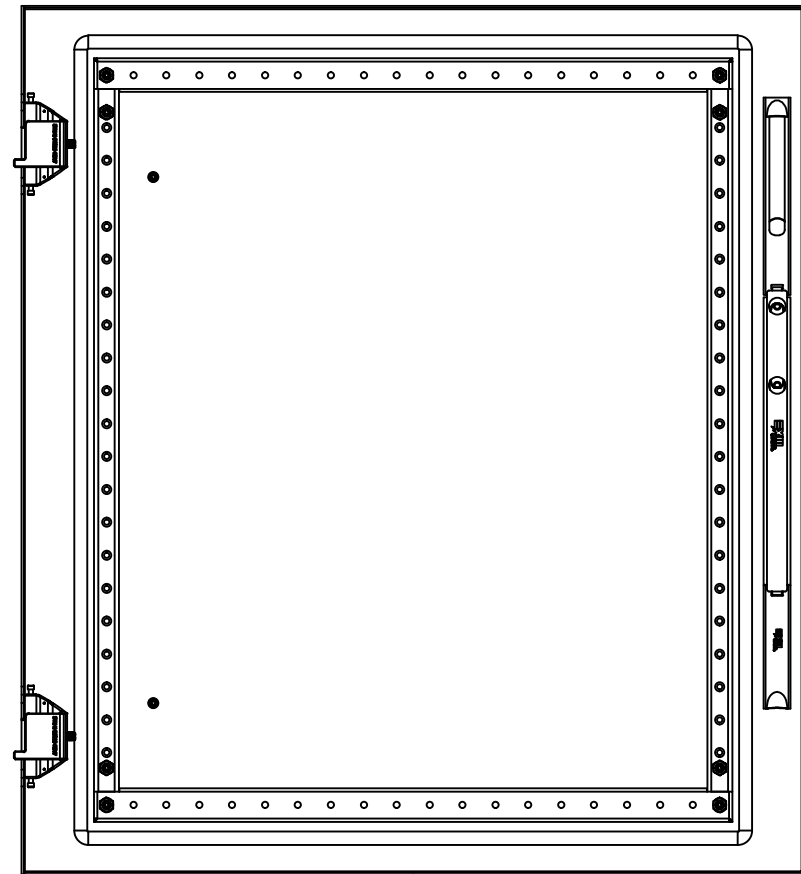
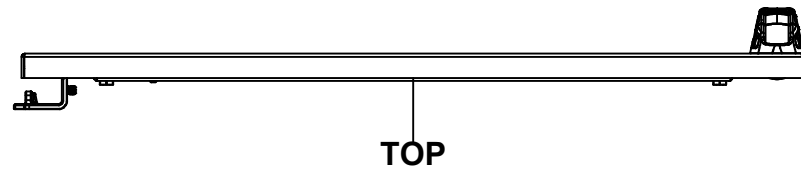


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 21-Jan-15	
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Light Grey RAL7035	Finish / Fini: Textured	
Description: 6500 MXR 700mm x 600mm Back		Detail Rev.
Part Number / Numéro Pièce: 6500MXK070608B		Rev. 13
		18

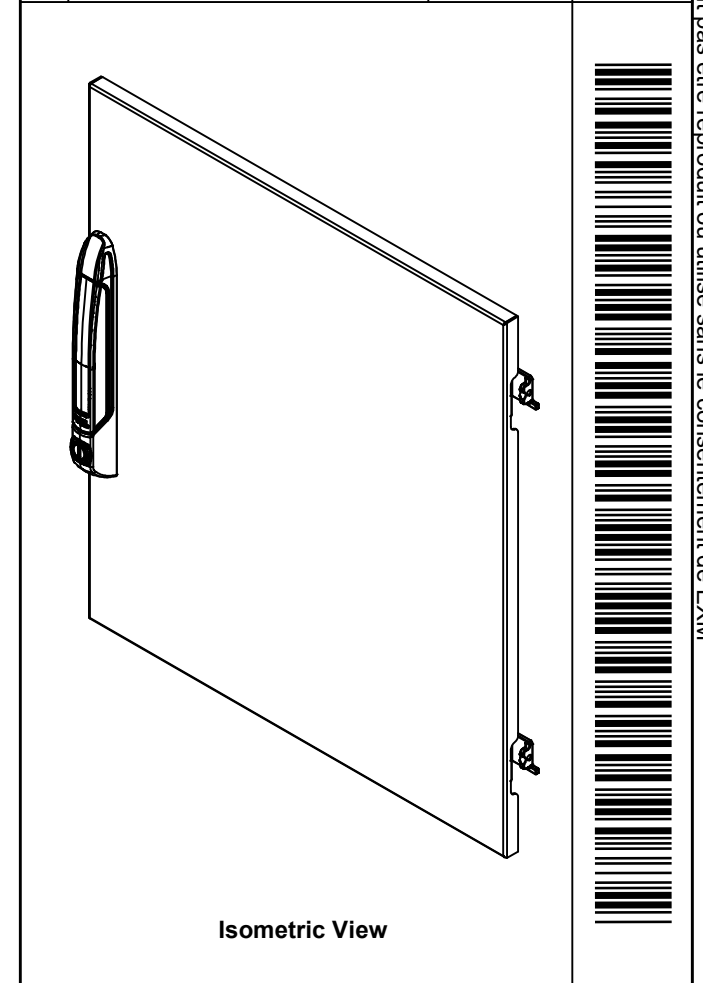
Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK070608BG	0	6500 MXR 700mm x 600mm Back Gasket
4	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	6500MXK070608B-P	0	6500 MXR 700mm x 600mm Back Part
Parts List			


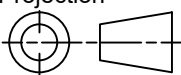
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No.	Revisions	Date	By/Par



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		Max 3.0mm
Projection 		Date
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini
		Textured
Description	Detail Rev.	
6500 MXD 700mm x 600mm Front		
Part Number Numéro Pièce	Rev.	
6500MXK070608F	0	14 18

Use gasket program path 6500 MX > 6500 MXD

SEE BILL OF MATERIAL ON LAST PAGE

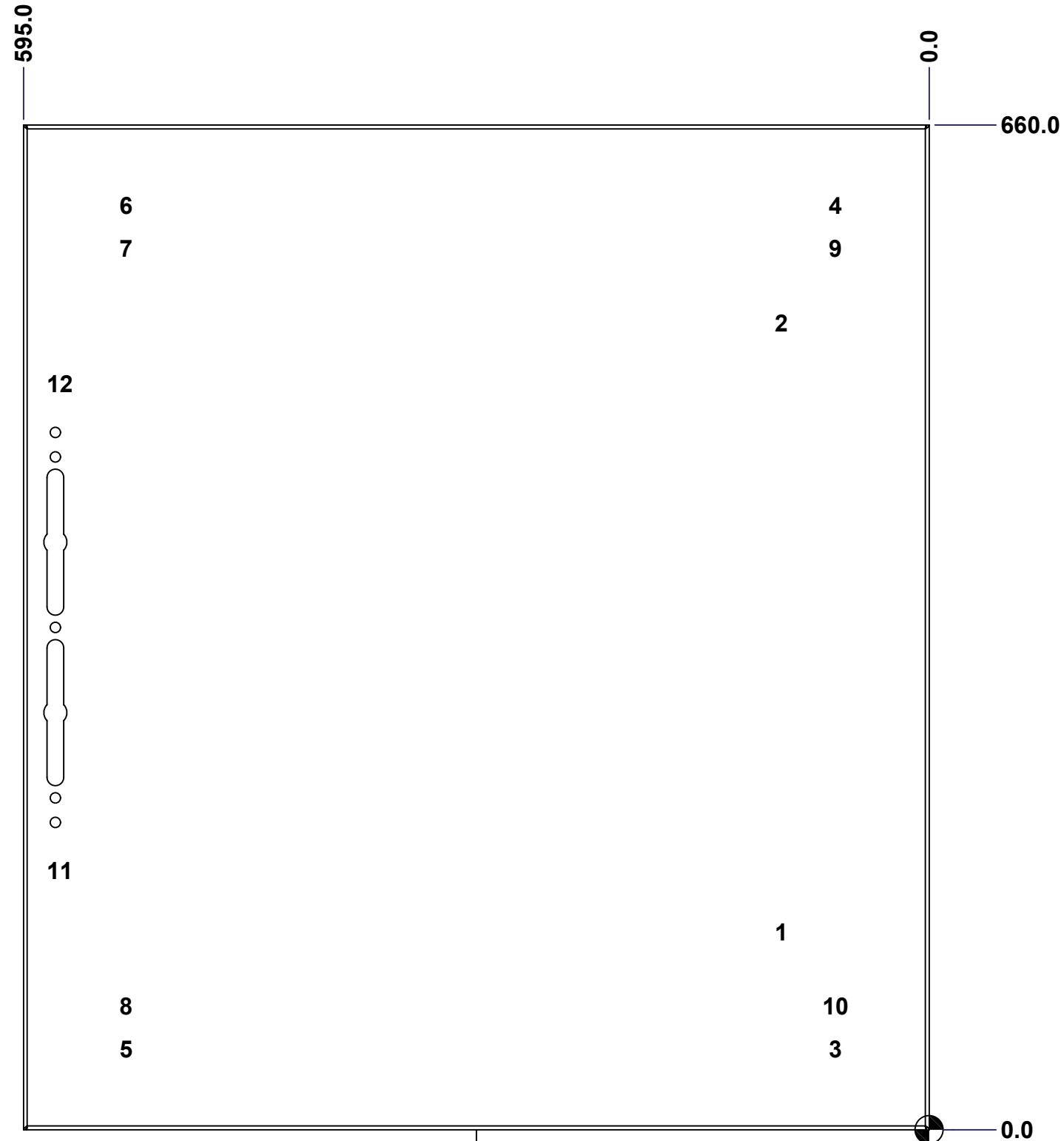
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	530.0	GND STUD M6 x 16mm (Inside)
3	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
4	64.5	607.2	STIFF. STUD M6 x 18mm (Inside)
5	530.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	530.5	607.2	STIFF. STUD M6 x 18mm (Inside)
7	530.5	579.0	STIFF. STUD M6 x 18mm (Inside)
8	530.5	81.0	STIFF. STUD M6 x 18mm (Inside)
9	64.5	579.0	STIFF. STUD M6 x 18mm (Inside)
10	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
11	574.0	170.0	LARGE CBAR GUIDE (Inside)
12	574.0	490.0	LARGE CBAR GUIDE (Inside)



FRONT

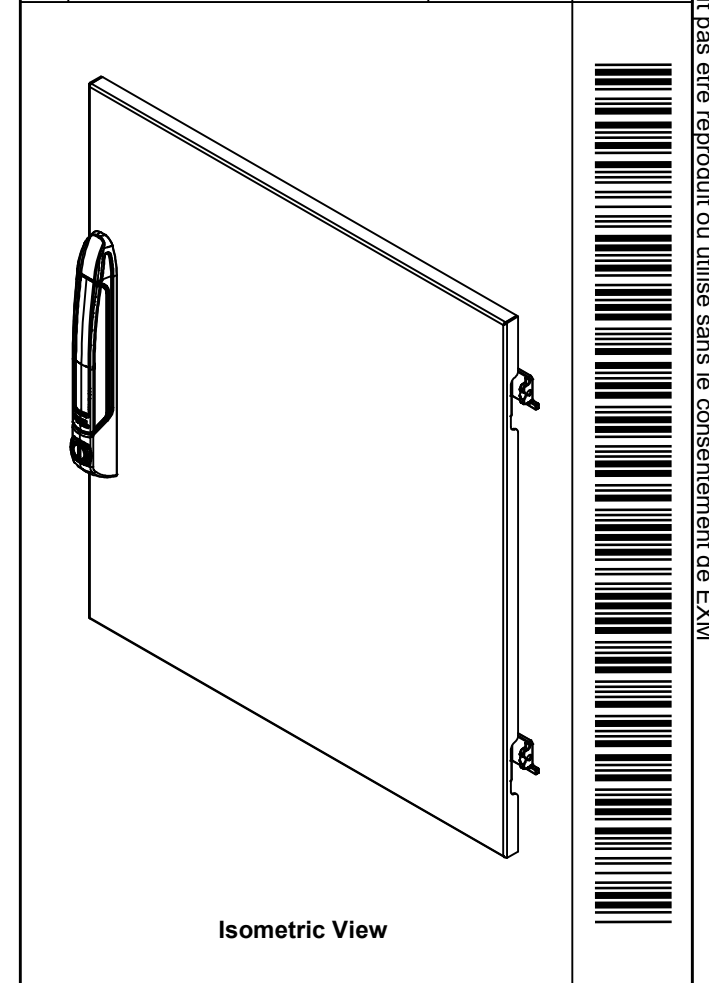
Use bending program path 6500 MX > 6500 MXD

	Description		Status	
	6500 MXD 700mm x 600mm Front		(NULL)	
Part Number Numéro Pièce		Rev.	15	
6500MXK070608F		0	18	

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

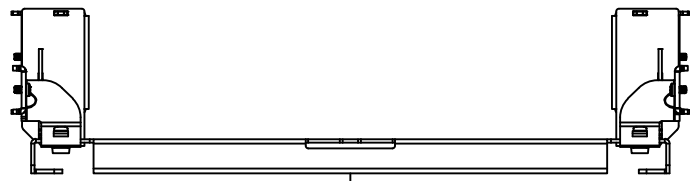
Projection

1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-A-45758	4	886 PH2 Pull Handle Bridge - Assembly
1	STK-A-51160	0	886PH2-SL - Pull Handle Lock - Assembly
1	STK-Q-45662-07	1	6500 MX - Lower Closing Bar 700mm
1	STK-Q-45661-07	1	6500 MX - Upper Closing Bar 700mm
2	STK-Q-16410	0	Guide Stud - Large (No Paint Cap Required)
2	STK-K-06810	7	6500 MX Hinge Assy
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK070608DS1	5	6500 MX 700mm x 600mm Door Stiffener
1	6500MXK070608FG	0	6500 MXD 700mm x 600mm Front Gasket
1	6500MXK070608F-P	0	6500 MXD 700mm x 600mm Front Part
Qty	Part Number	Rev	Description
Parts List			

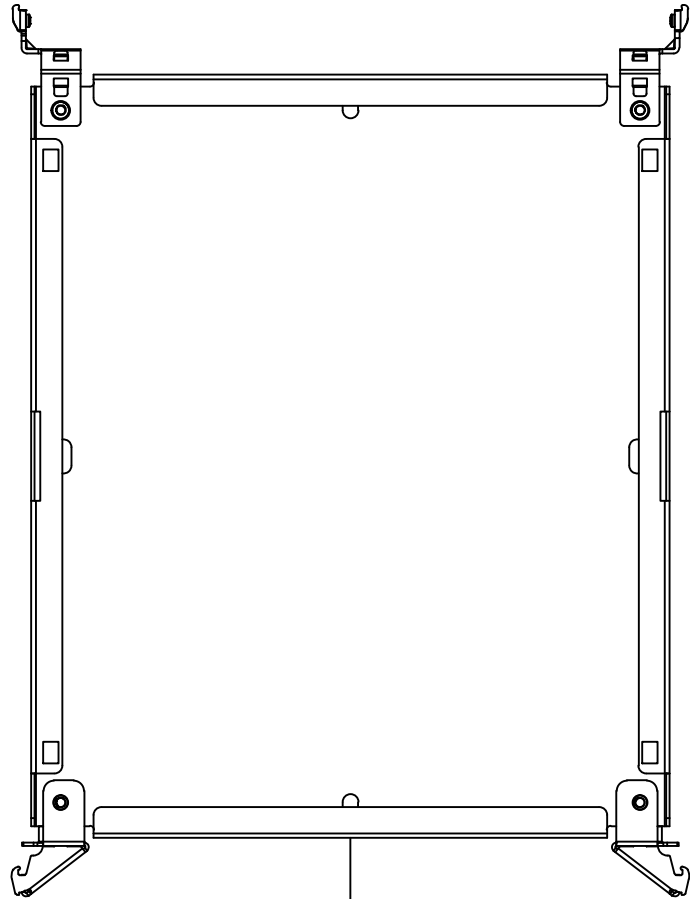
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 21-Jan-15
Material Matière 14 Ga Cold Rolled A1008 CS Type B	
Color Couleur Light Grey RAL7035	Finish Fini Textured
Description 6500 MXD 700mm x 600mm Front	Detail Rev.
Part Number Numéro Pièce 6500MXK070608F	Rev. 0
	16
	18

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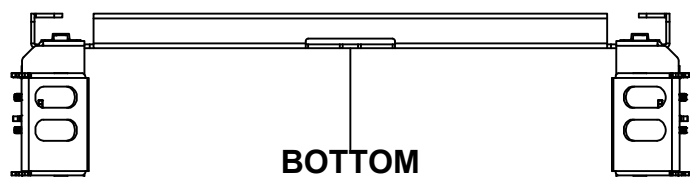
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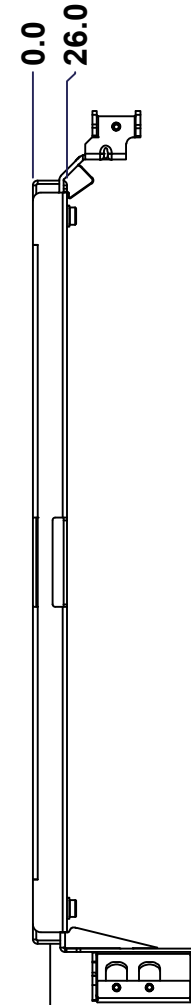
TOP



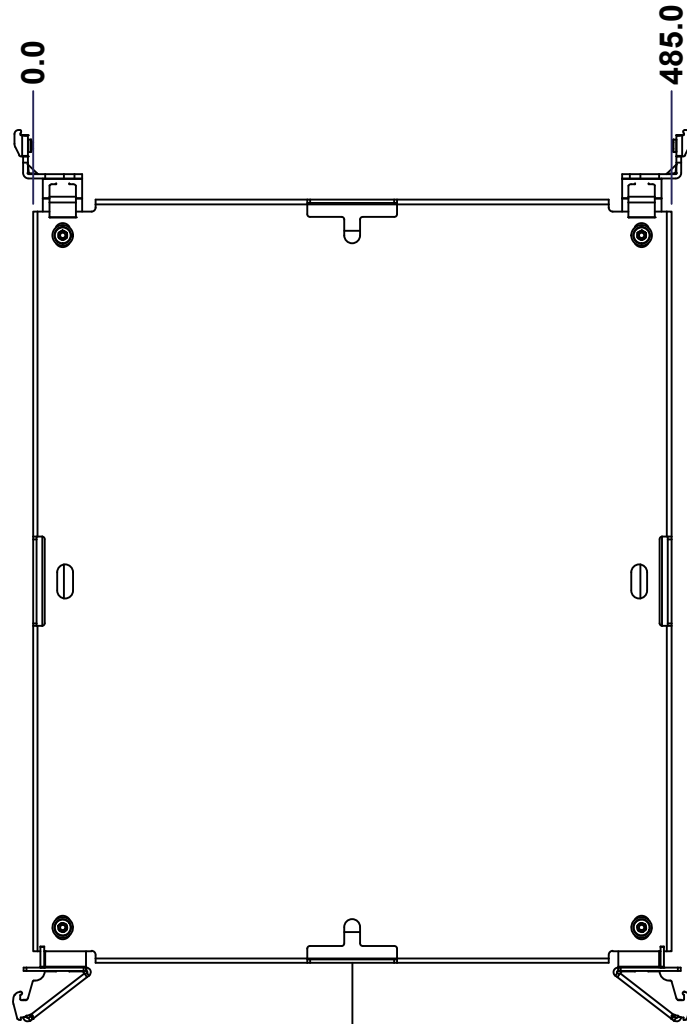
BACK



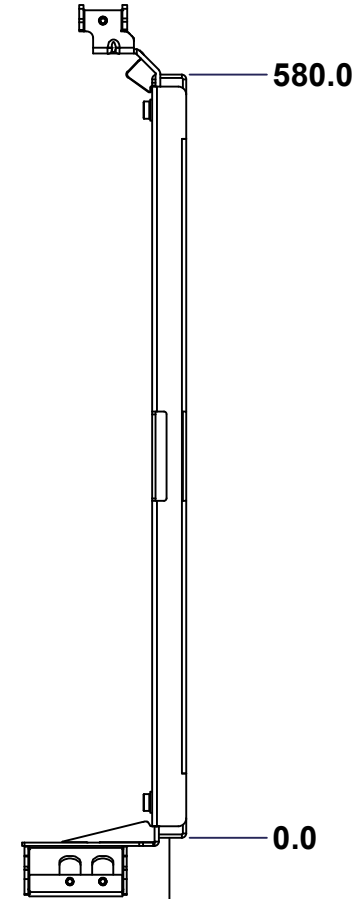
BOTTOM



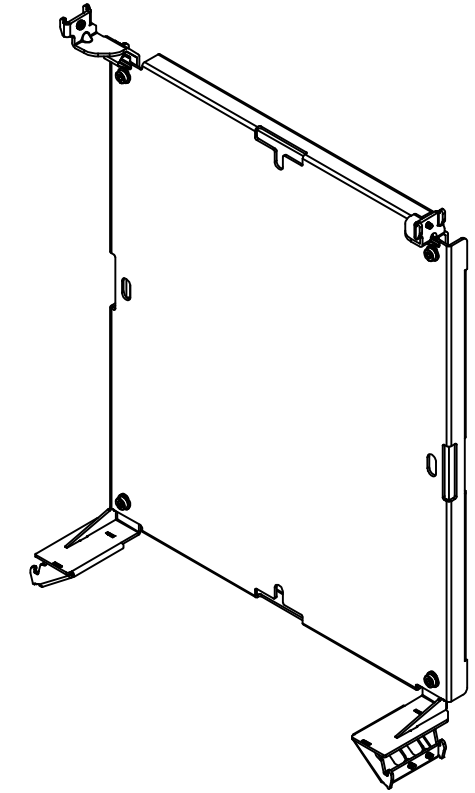
LEFT



FRONT




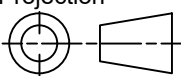
RIGHT



Isometric View



No.	Revisions	Date	By/Par

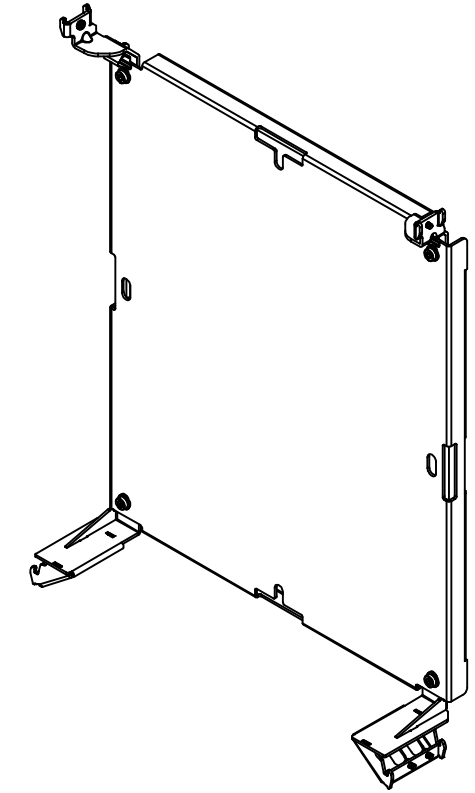
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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-Jan-15
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description	Detail Rev.	
6500 MXM 700mm x 600mm Back Inner Panel		
Part Number Numéro Pièce	Rev.	17
6500MXK070608BIP	0	18

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No.	Revisions	Date	By/Par



Isometric View

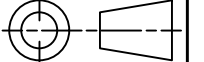


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 21-Jan-15
Material / Matière: 12 Ga Galvanized (2.5mm)	

Color / Couleur: Unpainted	Finish / Fini: Unpainted
----------------------------	--------------------------

Description: 6500 MXM 700mm x 600mm Back Inner Panel	Detail Rev.
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Part Number / Numéro Pièce: 6500MXK070608BIP	Rev. / Révis: 0	18
		18

Qty	Part Number	Rev	Description
1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK070608BIP-P	0	6500 MXM 700mm x 600mm Back Inner Panel Part
Parts List			