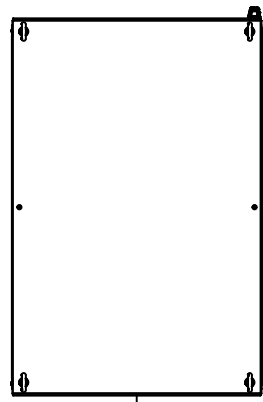
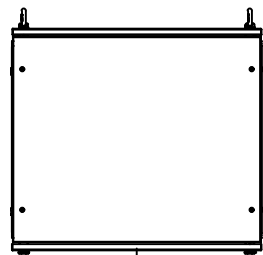


This drawing is confidential and must not be reproduced or used without the consent of EXM

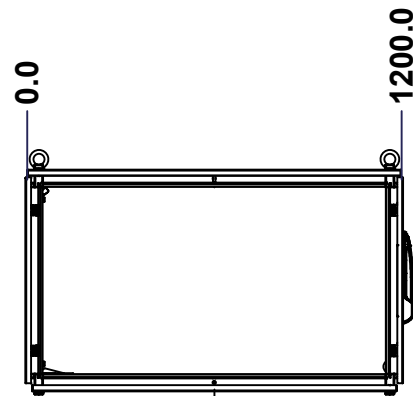
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



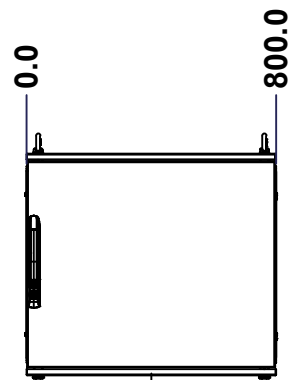
TOP



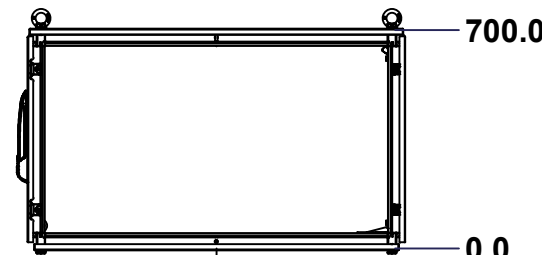
BACK



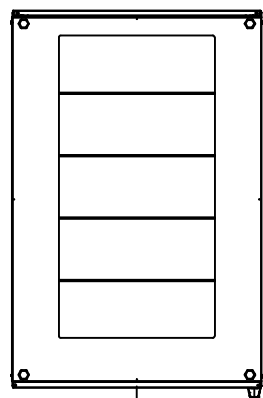
LEFT



FRONT

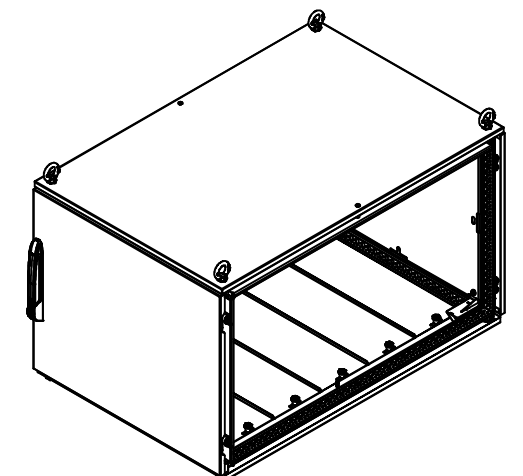


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373
 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection

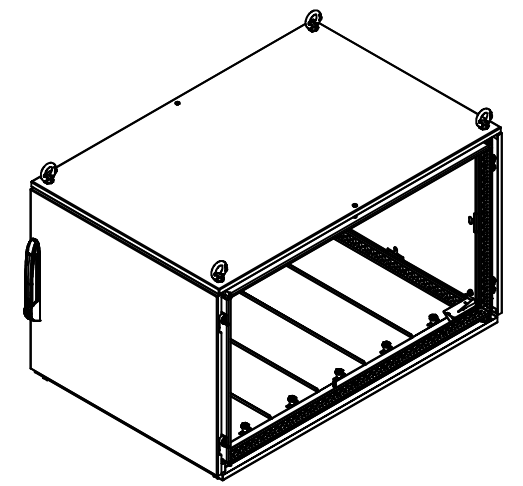
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 29-Jan-15
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description 6500MX 700mm x 800mm x 1200mm Assembly	Detail Rev.
Part Number Numéro Pièce 6500MXK070812	Rev. 1 0

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373
 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 29-Jan-15
Material / Matière: See Part List	

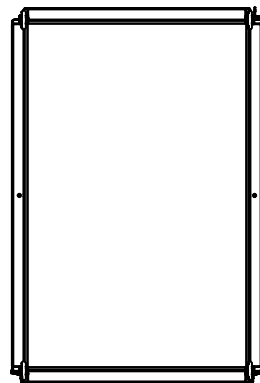
Color / Couleur: See Part List	Finish / Fini: See Part List
Description: 6500MX 700mm x 800mm x 1200mm Assembly	
Detail Rev.	

Part Number / Numéro Pièce: 6500MXK070812	Rev. 0	2 / 18
--	--------	--------

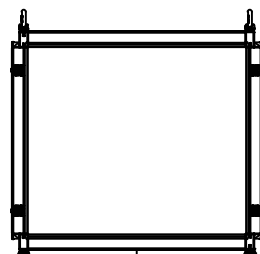
Qty	Part Number	Rev	Description
1	6500MXK070812BIP	0	6500 MXM 700mm x 800mm Back Inner Panel
1	6500MXK070812F	0	6500 MXD 700mm x 800mm Front
1	6500MXK070812B	0	6500 MXR 700mm x 800mm Back
1	6500MXK070812BT	0	6500 MXB 800mm x 1200mm Bottom
1	6500MXK070812T	0	6500 MXT 800mm x 1200mm Top
1	6500MXK070812FR	0	6500 MX 700mm x 800mm x 1200mm Frame
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

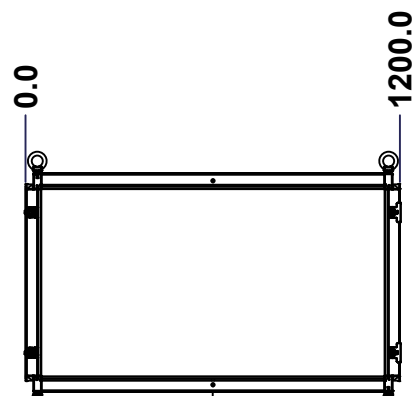
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



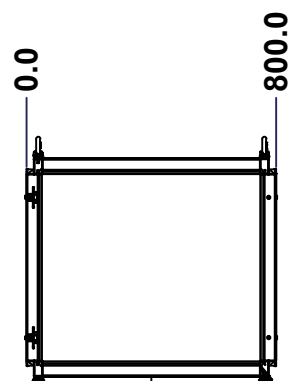
TOP



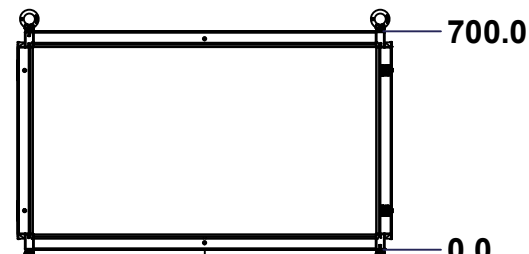
BACK



LEFT

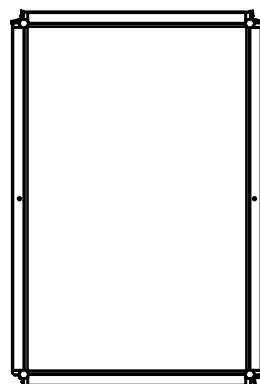


FRONT



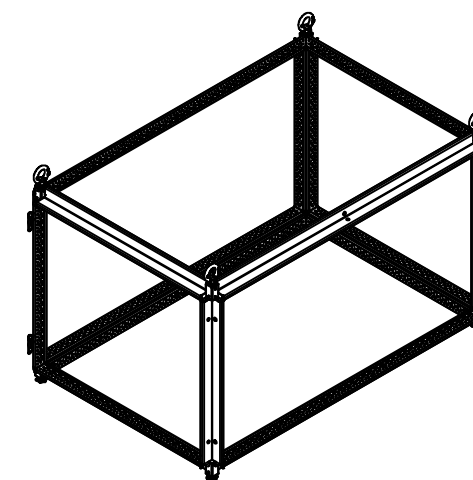
RIGHT

Grind excess weld off corner(s)




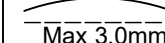
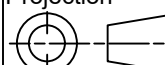
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



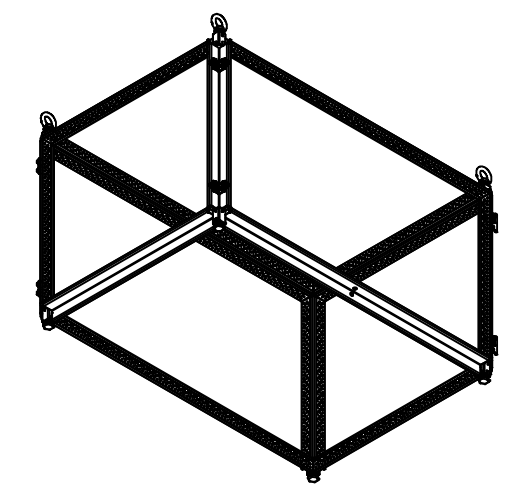
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 29-Jan-15
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MX 700mm x 800mm x 1200mm Frame		
Part Number Numéro Pièce	Rev. 3	18
6500MXK070812FR	0	

SEE BILL OF MATERIAL ON LAST PAGE

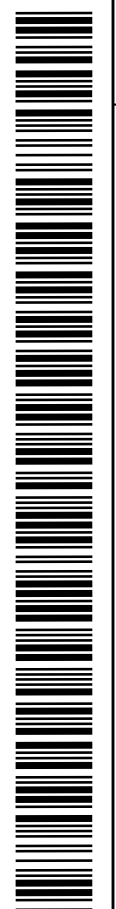
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM


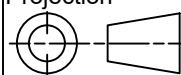
No.	Revisions	Date	By/Par



Isometric View



Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
4	STK-Q-47250-08	6	6500 MX 800mm Horizontal Frame Post Part
4	STK-Q-47250-12	6	6500 MX 1200mm Horizontal Frame Post Part
2	STK-A-70589	9	6500 MX Fixed Side Panel Bracket Assembly
14	STK-Q-77120	1	6500MX-Frame Rubber Plug
4	STK-A-70580	9	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-07	6	6500 MX 700mm Vertical Frame Post Part
Parts List			

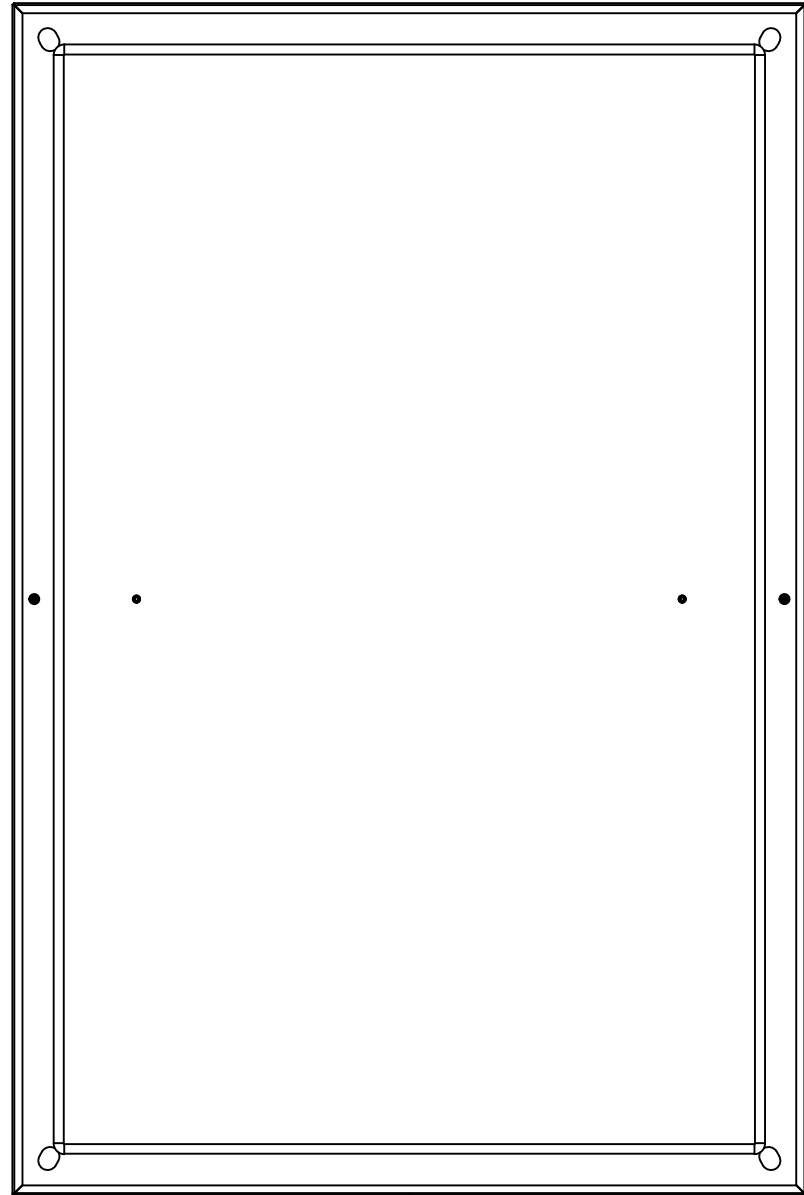
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 29-Jan-15
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	6500 MX 700mm x 800mm x 1200mm Frame	
Part Number Numéro Pièce	Rev. 0	4 / 18

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



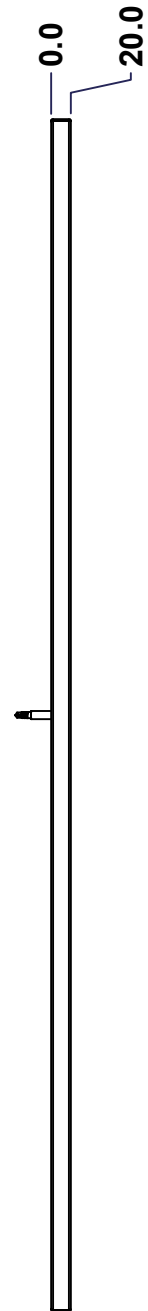
TOP



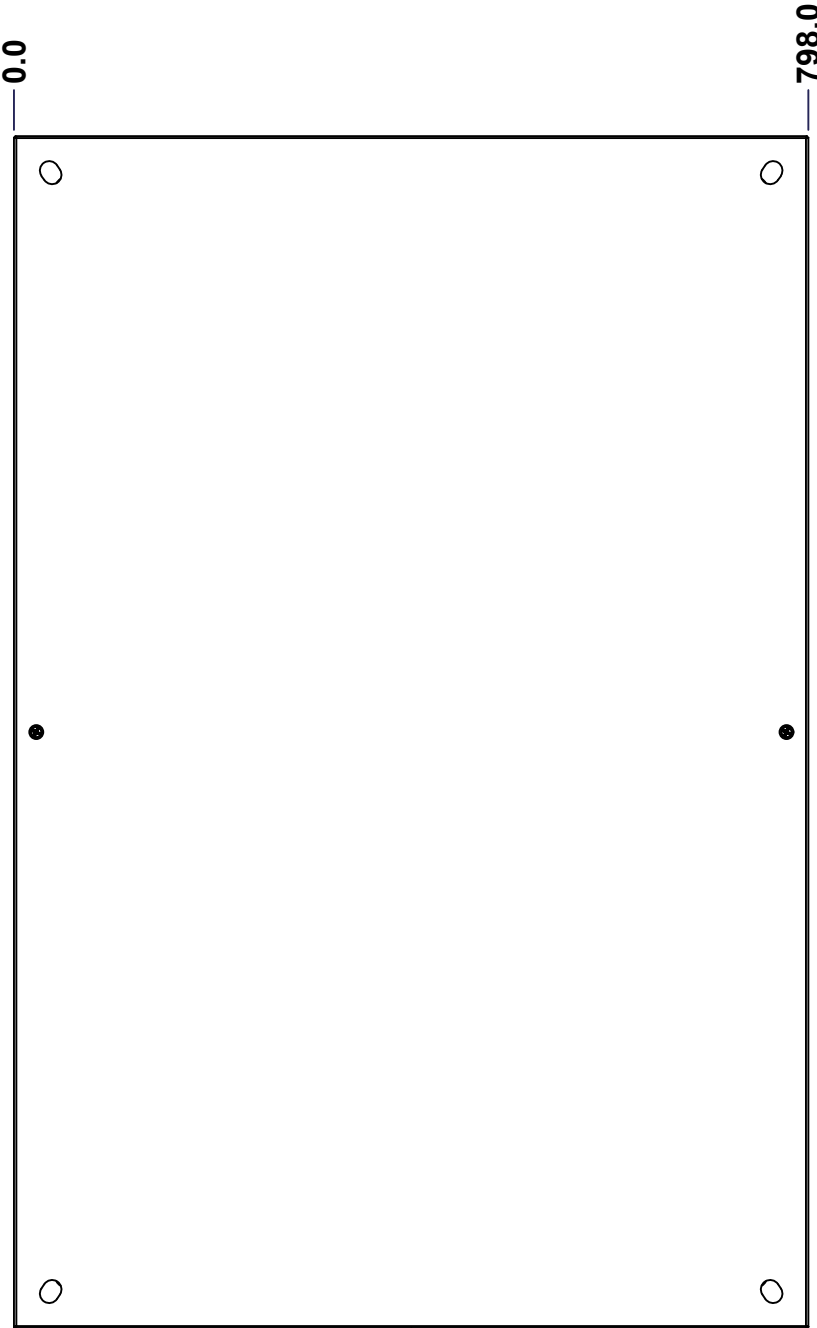
BACK



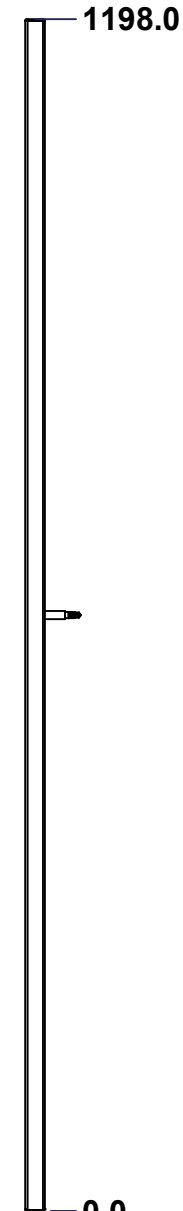
BOTTOM



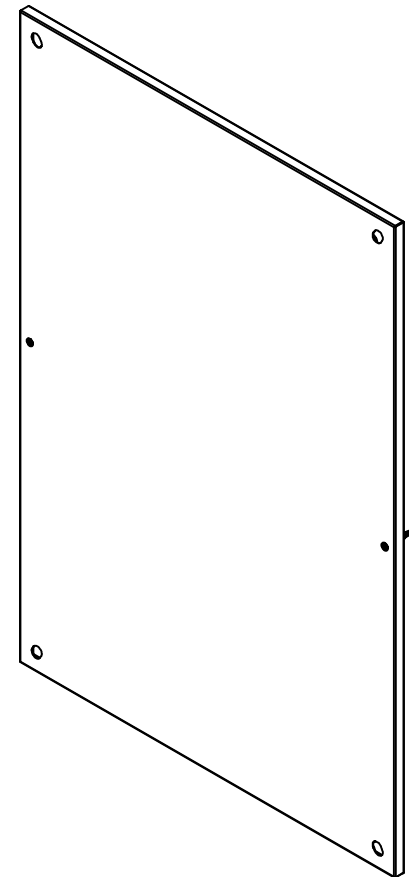
LEFT



FRONT



RIGHT



Isometric View



No.	Revisions	Date	By/Par


 Tél: (450) 979-4373
 Fax: (450) 979-4626
www.exmweb.com

Flatness / Aplatissement: Max 3.0mm
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 29-Jan-15

Material / Matière: 16 Ga Cold Rolled A1008 CS Type B

Color / Couleur: Iron Grey RAL7011	Finish / Fini: Textured
------------------------------------	-------------------------

Description: 6500 MXT 800mm x 1200mm Top	Detail Rev.
--	-------------

Part Number / Numéro Pièce: 6500MXK070812T	Rev. 0	5 / 18
--	--------	--------

Use gasket program path 6500 MX > 6500 MXT

SEE BILL OF MATERIAL ON LAST PAGE

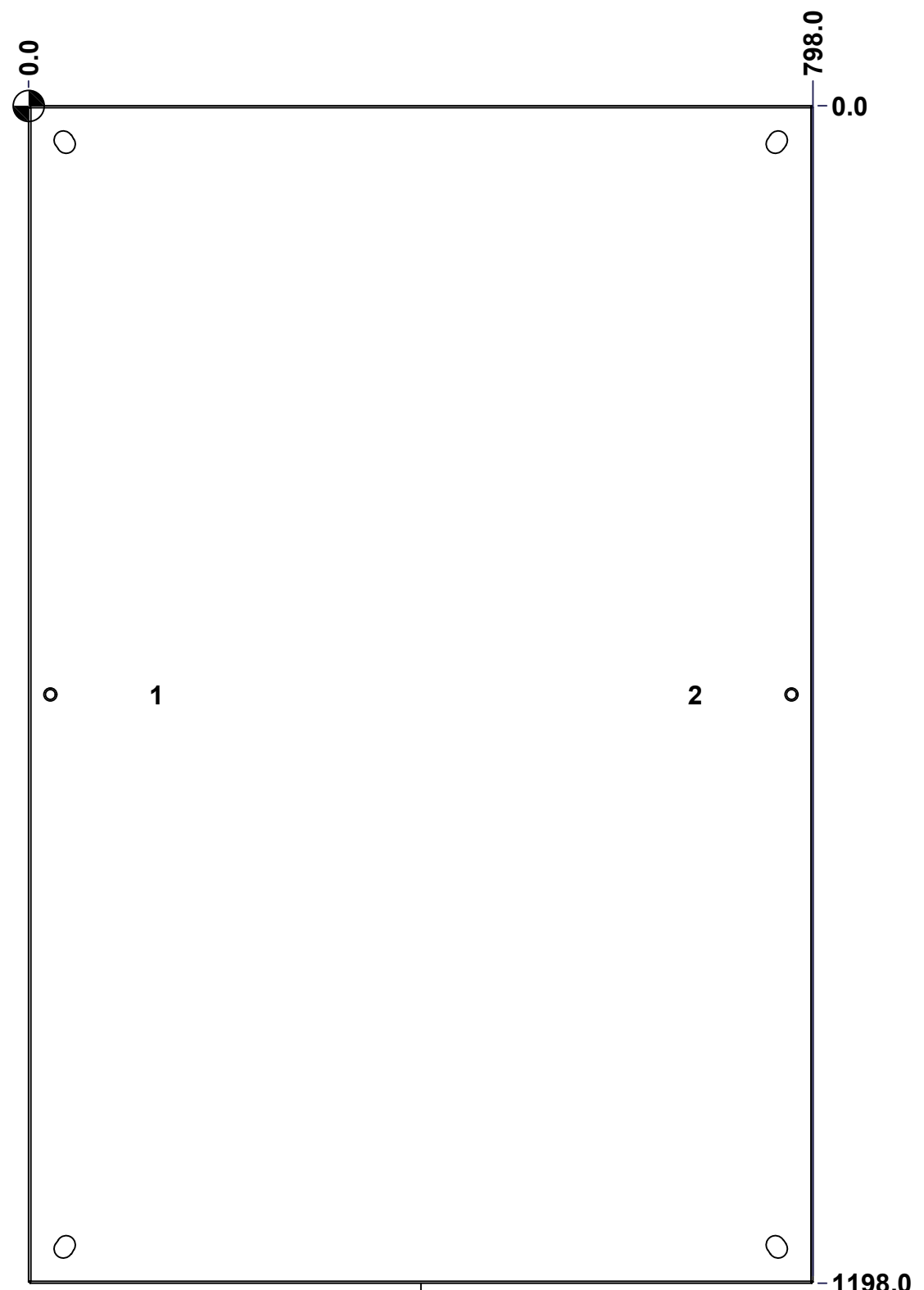
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	599.0	GND STUD M6 x 18mm (Inside)
2	673.0	599.0	GND STUD M6 x 18mm (Inside)



FRONT

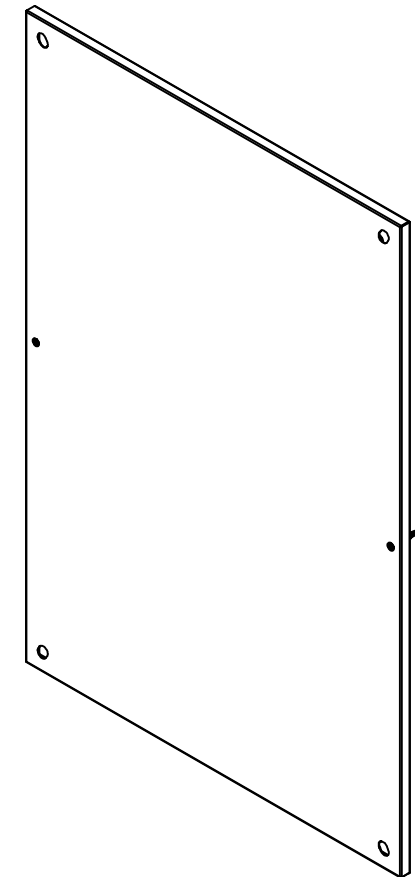
Use bending program path 6500 MX > 6500 MXT

	Description		Status
	6500 MXT 800mm x 1200mm Top		(NULL)
	Part Number Numéro Pièce		Rev.
	6500MXK070812T		6
			18

This drawing is confidential and must not be reproduced or used without the consent of EXM


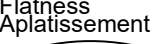
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



Isometric View

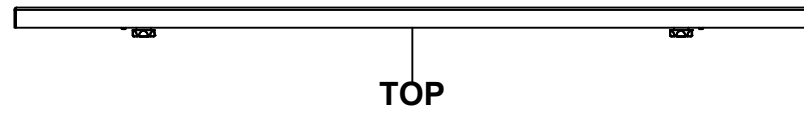


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 29-Jan-15
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Textured	
Description: 6500 MXT 800mm x 1200mm Top		Detail Rev.
Part Number / Numéro Pièce: 6500MXK070812T		Rev. 7 0 / 18

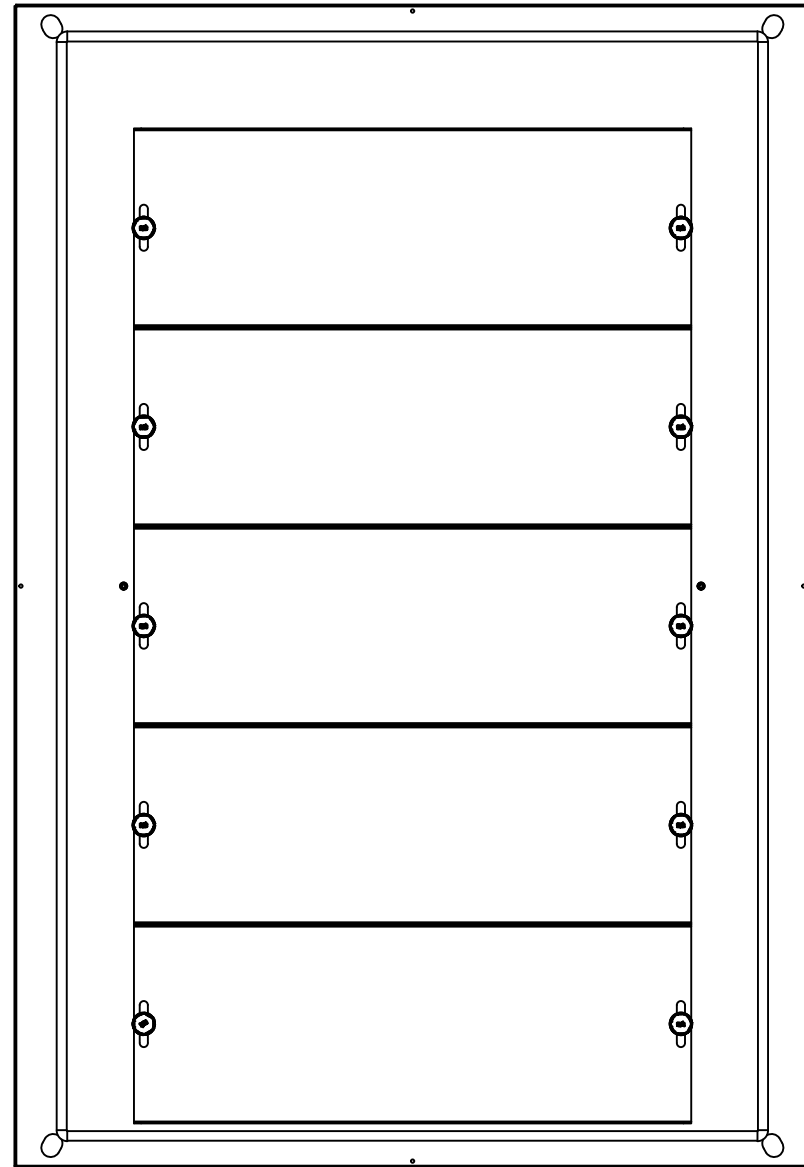
Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-90227	1	Flat Head Drilling Screw M6.3 x 56.0mm Long
1	6500MXK070812TG	0	6500 MXT 800mm x 1200mm Top Gasket
1	6500MXK070812T-P	0	6500 MXT 800mm x 1200mm Top Part
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

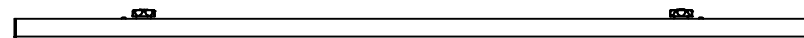
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



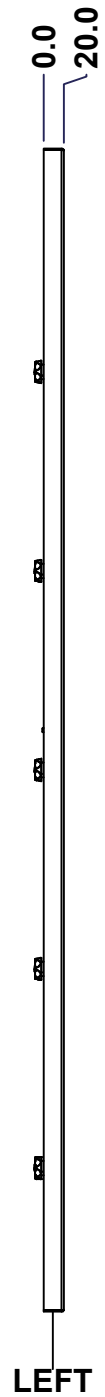
TOP



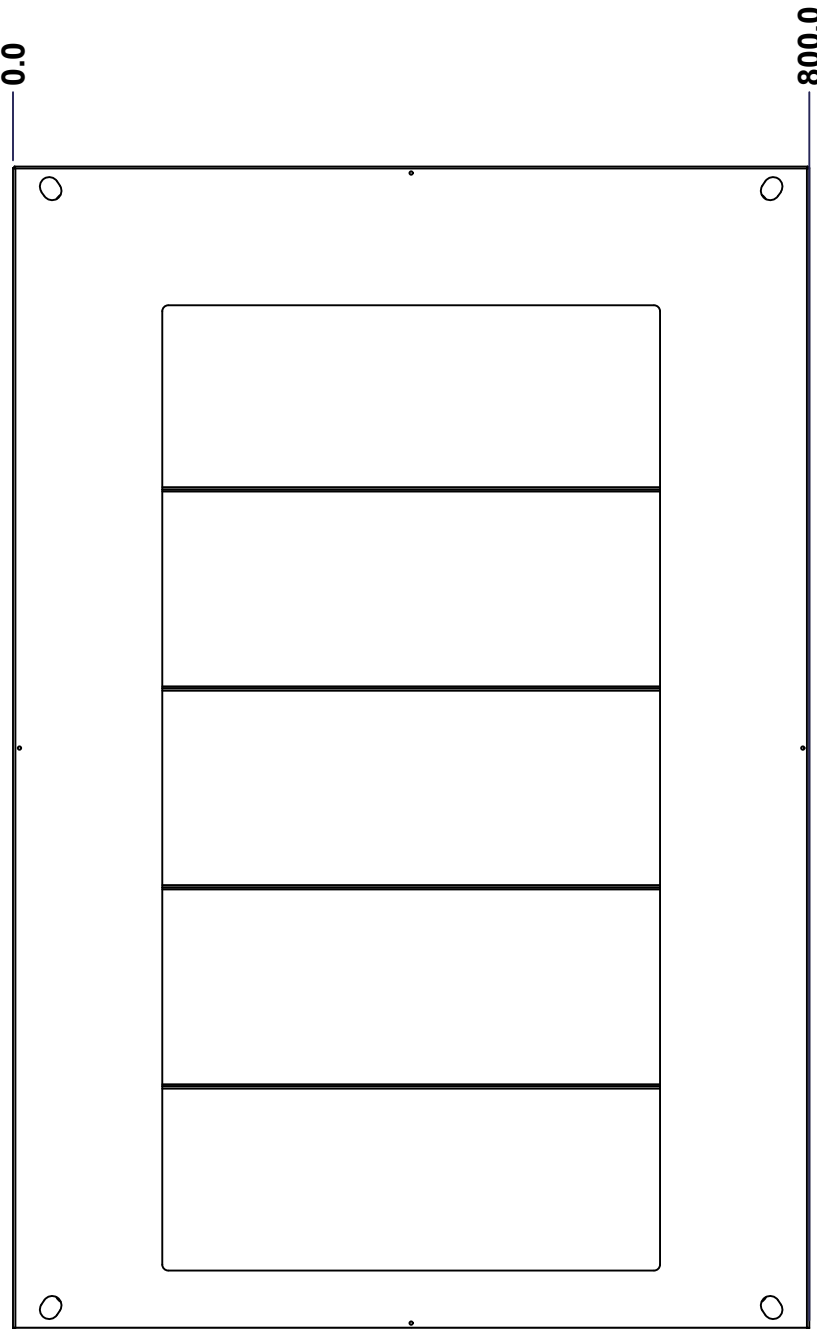
BACK



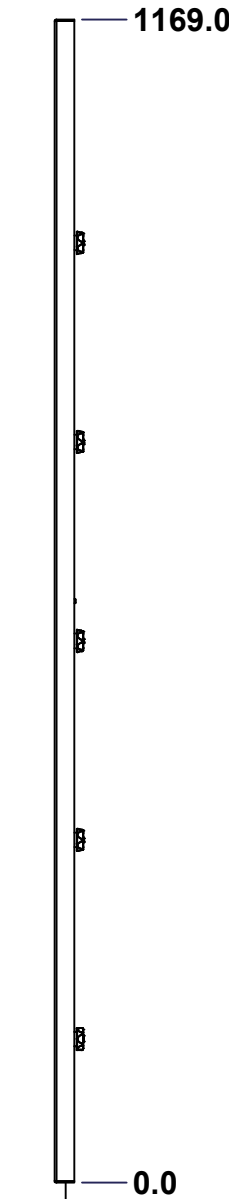
BOTTOM



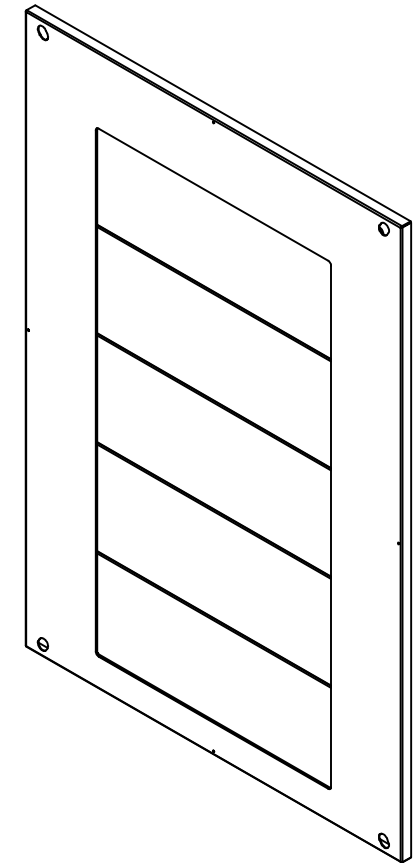
LEFT



FRONT




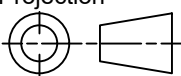
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 29-Jan-15
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MXB 800mm x 1200mm Bottom		
Part Number Numéro Pièce	Rev.	8
6500MXK070812BT	0	18

Use gasket program path 6500 MX > 6500MXB

SEE BILL OF MATERIAL ON LAST PAGE

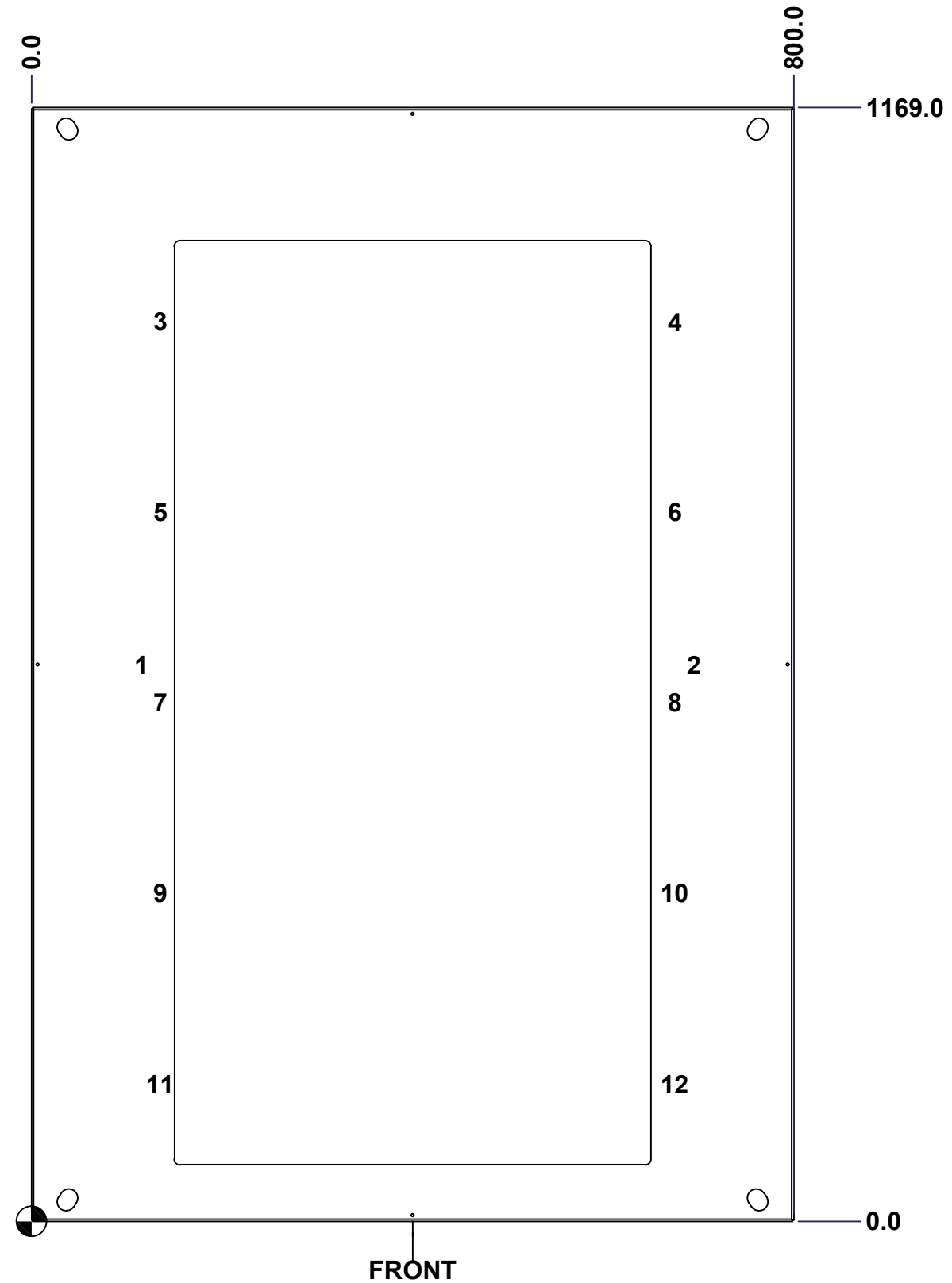
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	584.5	GND STUD M6 x 18mm (Inside)
2	690.0	584.5	GND STUD M6 x 18mm (Inside)
3	130.0	944.5	GP STUD M6 x 18mm (Inside)
4	670.0	944.5	GP STUD M6 x 18mm (Inside)
5	130.0	744.5	GP STUD M6 x 18mm (Inside)
6	670.0	744.5	GP STUD M6 x 18mm (Inside)
7	130.0	544.5	GP STUD M6 x 18mm (Inside)
8	670.0	544.5	GP STUD M6 x 18mm (Inside)
9	130.0	344.5	GP STUD M6 x 18mm (Inside)
10	670.0	344.5	GP STUD M6 x 18mm (Inside)
11	130.0	144.5	GP STUD M6 x 18mm (Inside)
12	670.0	144.5	GP STUD M6 x 18mm (Inside)



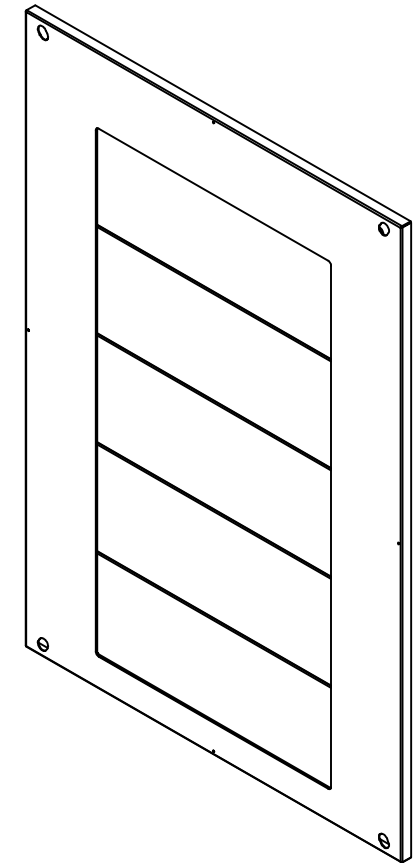
Use bending program path 6500 MX > 6500MXB

	Description		Status
	6500 MXB 800mm x 1200mm Bottom		(NULL)
Part Number Numéro Pièce		Rev.	9
6500MXK070812BT		0	18

This drawing is confidential and must not be reproduced or used without the consent of EXM


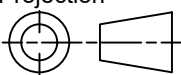
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



Isometric View

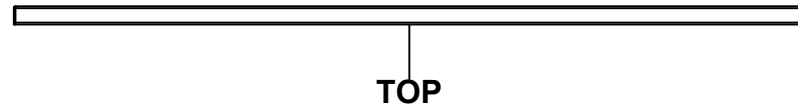


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 29-Jan-15
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MXB 800mm x 1200mm Bottom		
Part Number Numéro Pièce	Rev.	10
6500MXK070812BT	0	18

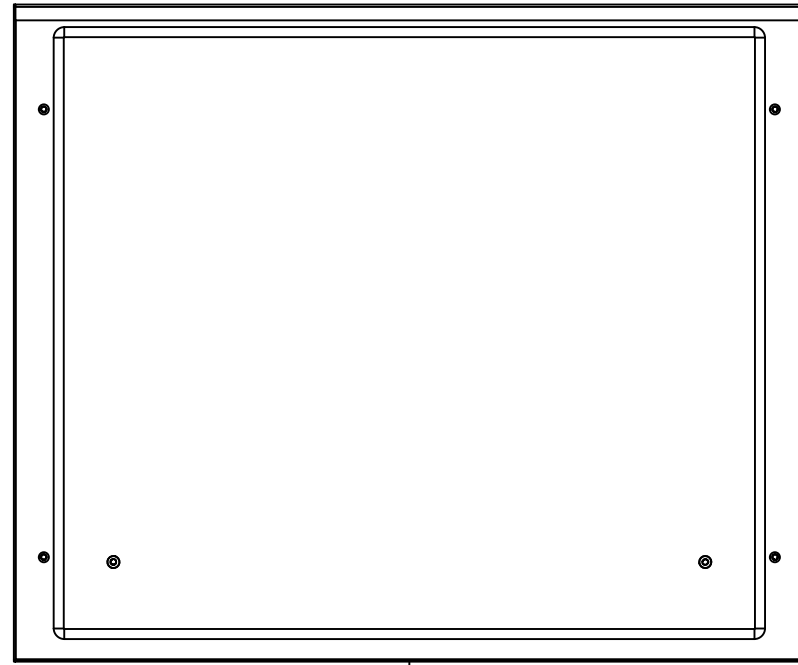
Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
10	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
5	6500MXK070812GP200-P	0	6500 MXB 800mm Gland Plate Part (200mm)
1	6500MXK070812BTGPG	0	6500 MXB 800mm x 1200mm Bottom Gland Plate Gasket
1	6500MXK070812BTG	0	6500 MXB 800mm x 1200mm Bottom Gasket
1	6500MXK070812BT-P	0	6500 MXB 800mm x 1200mm Bottom Part
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

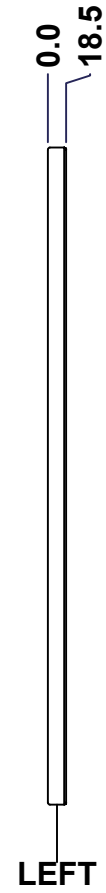
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



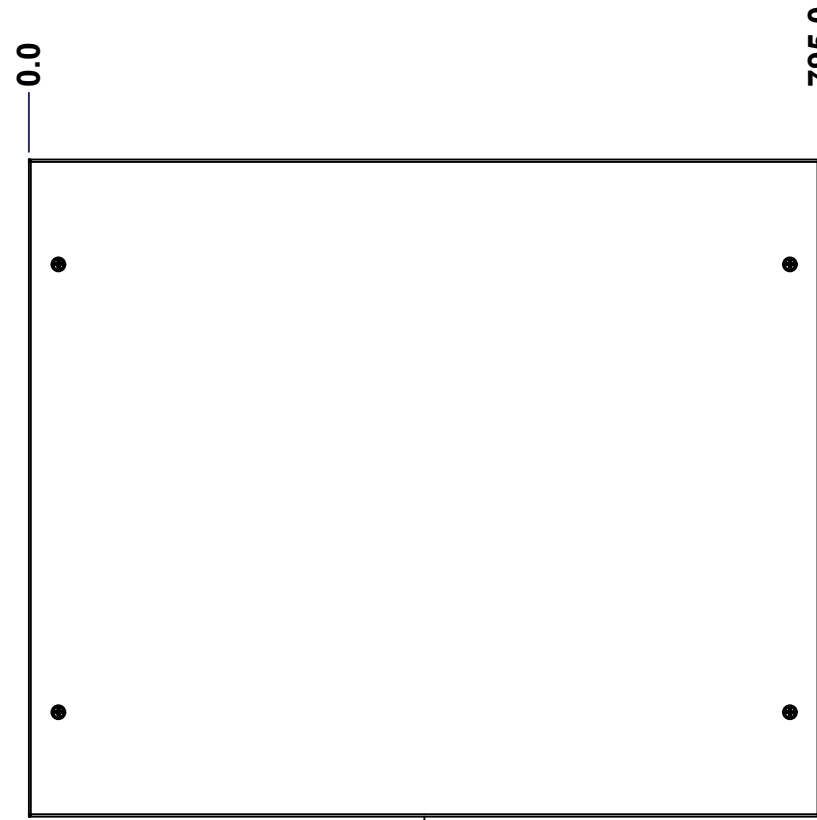
TOP



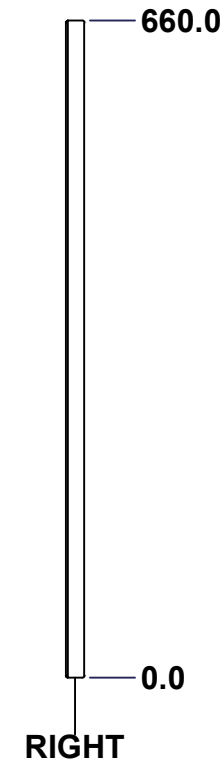
BACK



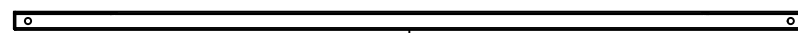
LEFT



FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement
		Max 3.0mm
Projection 		Date
Customer Client	BoxCad: BoxCad	Date 29-Jan-15
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6500 MXR 700mm x 800mm Back		
Part Number Numéro Pièce	Rev. 0	11 / 18
6500MXK070812B		

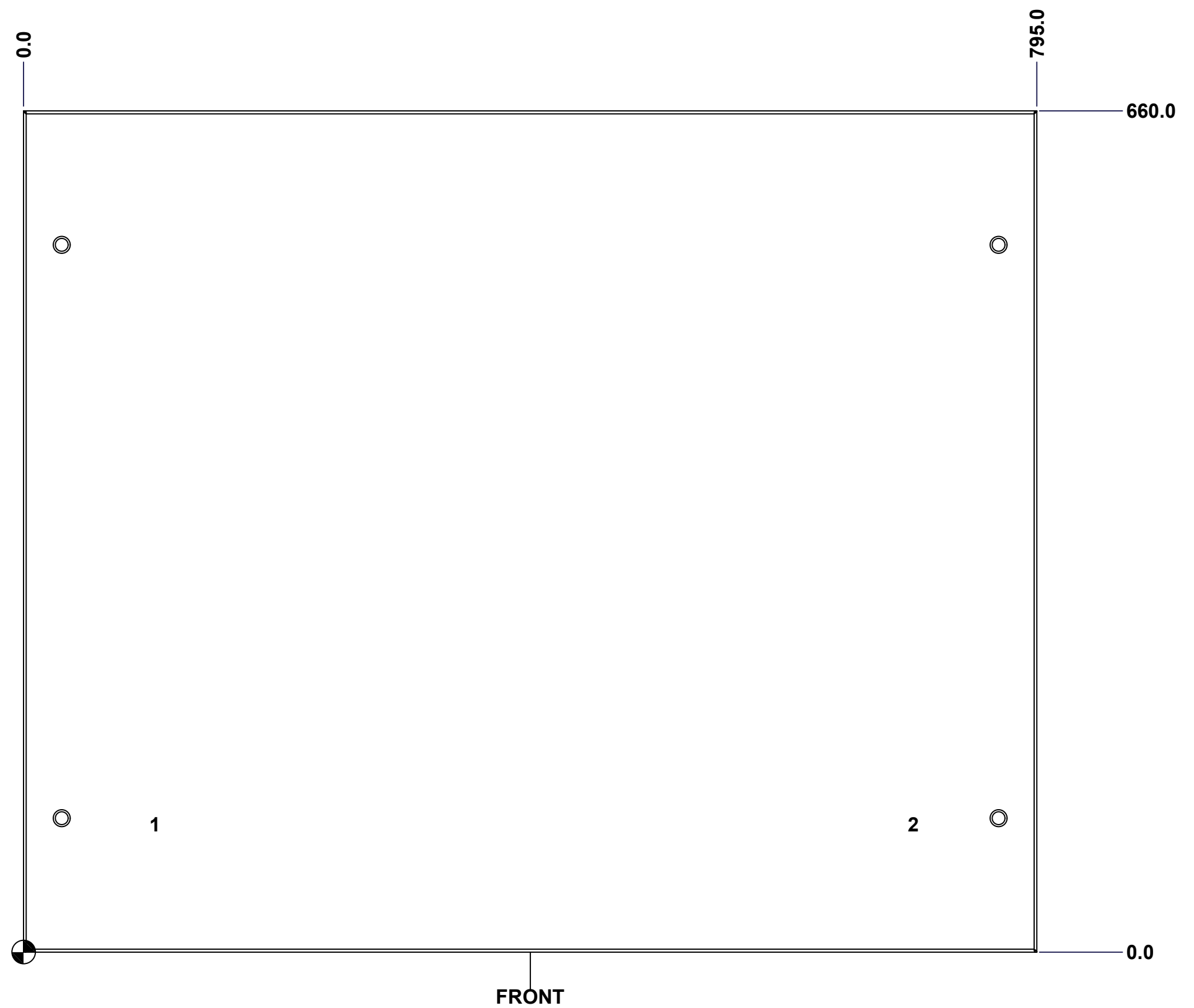
Use gasket program path 6500 MX > 6500 MXR

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	695.0	100.0	GND STUD M6 x 16mm (Inside)



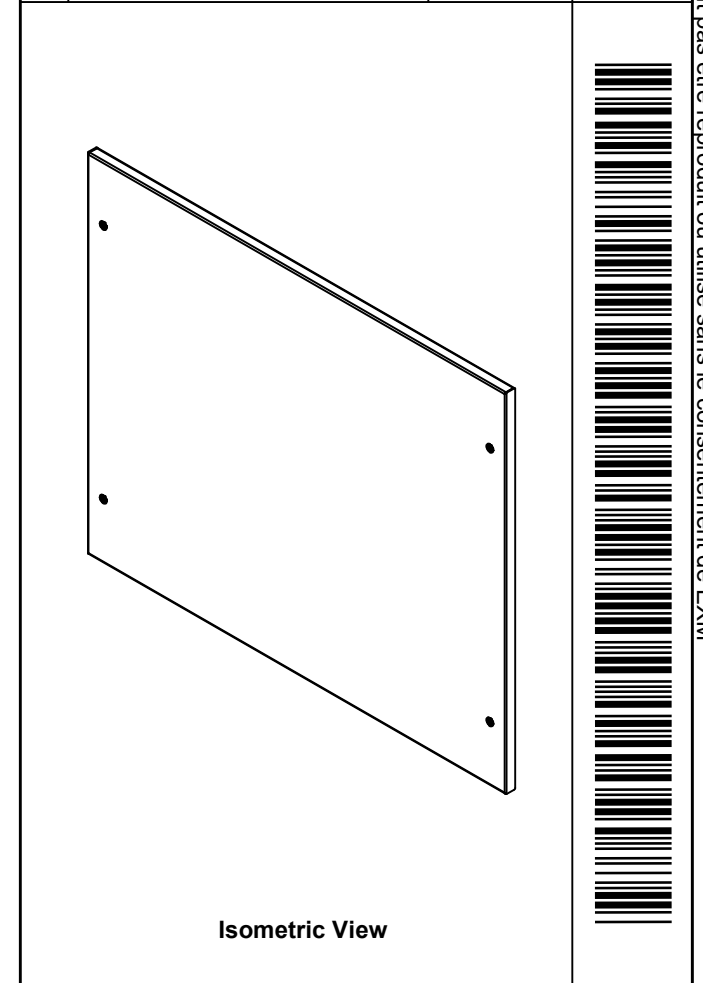
Use bending program path 6500 MX > 6500 MXR

	Description	Status	
	6500 MXR 700mm x 800mm Back	(NULL)	
	Part Number Numéro Pièce	Rev.	12
	6500MXK070812B	0	18

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	

Customer Client	Date
Drawn By Dessiné Par	Date 29-Jan-15
Material Matière	16 Ga Cold Rolled A1008 CS Type B

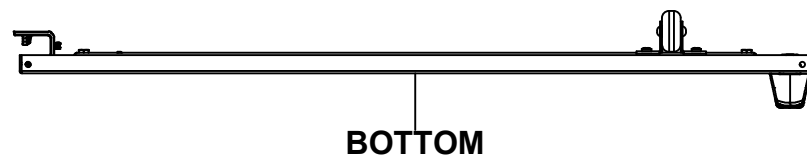
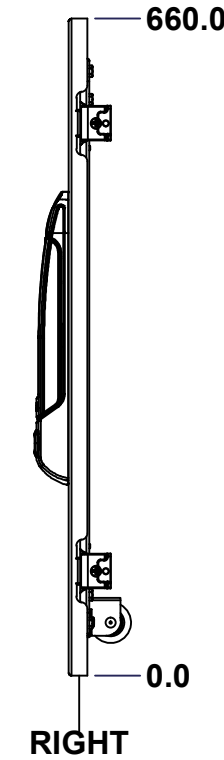
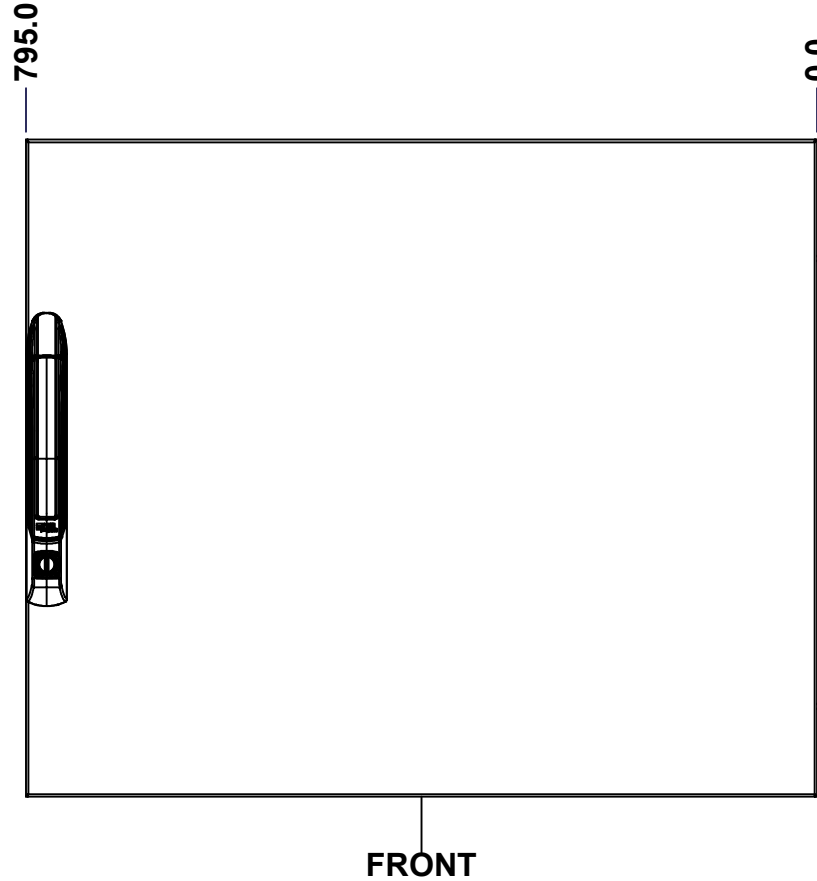
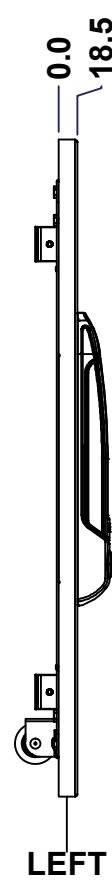
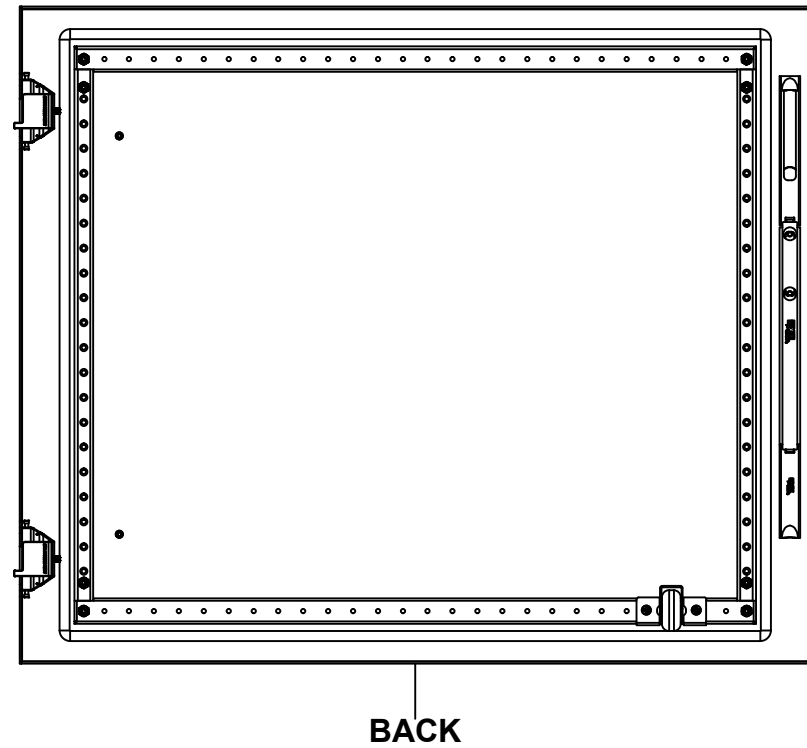
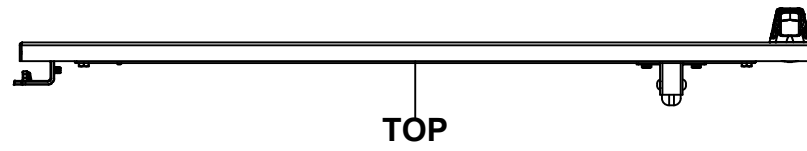
Color Couleur	Light Grey RAL7035	Finish Fini	Textured
Description		Detail Rev.	
6500 MXR 700mm x 800mm Back			

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK070812BG	0	6500 MXR 700mm x 800mm Back Gasket
4	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	6500MXK070812B-P	0	6500 MXR 700mm x 800mm Back Part
Parts List			

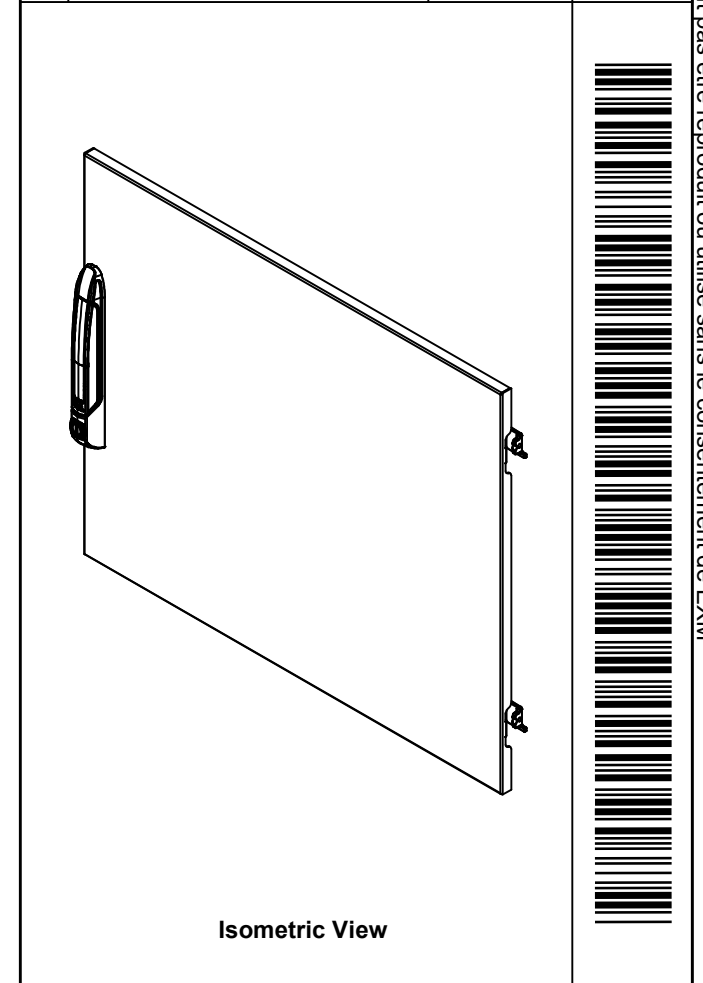
Part Number Numéro Pièce	Rev.	13
6500MXK070812B	0	18


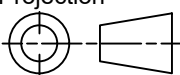
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 29-Jan-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6500 MXD 700mm x 800mm Front		
Part Number Numéro Pièce	Rev. 0	14 / 18
6500MXK070812F		

Use gasket program path 6500 MX > 6500 MXD

SEE BILL OF MATERIAL ON LAST PAGE

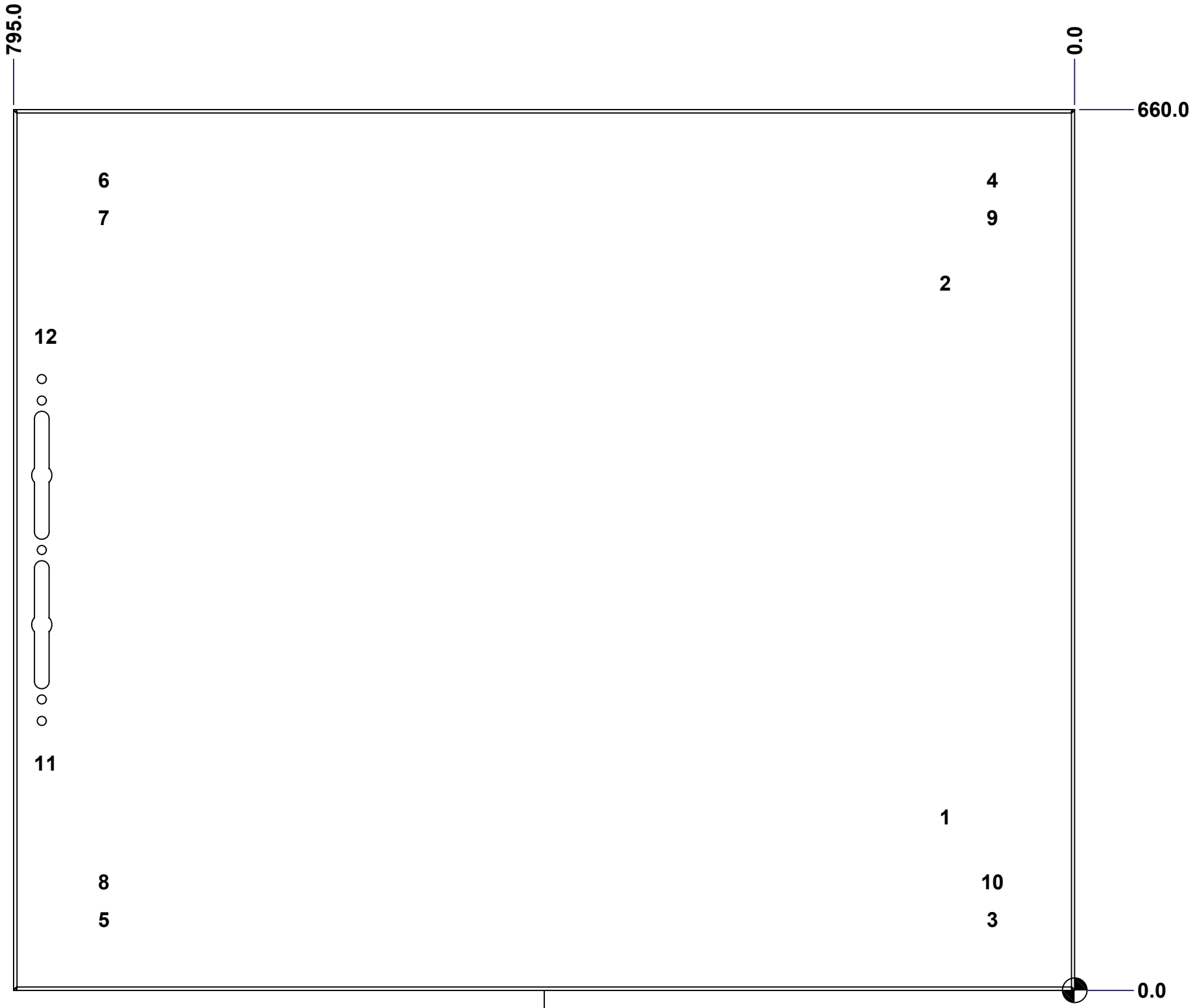
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	530.0	GND STUD M6 x 16mm (Inside)
3	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
4	64.5	607.2	STIFF. STUD M6 x 18mm (Inside)
5	730.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	730.5	607.2	STIFF. STUD M6 x 18mm (Inside)
7	730.5	579.0	STIFF. STUD M6 x 18mm (Inside)
8	730.5	81.0	STIFF. STUD M6 x 18mm (Inside)
9	64.5	579.0	STIFF. STUD M6 x 18mm (Inside)
10	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
11	774.0	170.0	LARGE CBAR GUIDE (Inside)
12	774.0	490.0	LARGE CBAR GUIDE (Inside)



FRONT

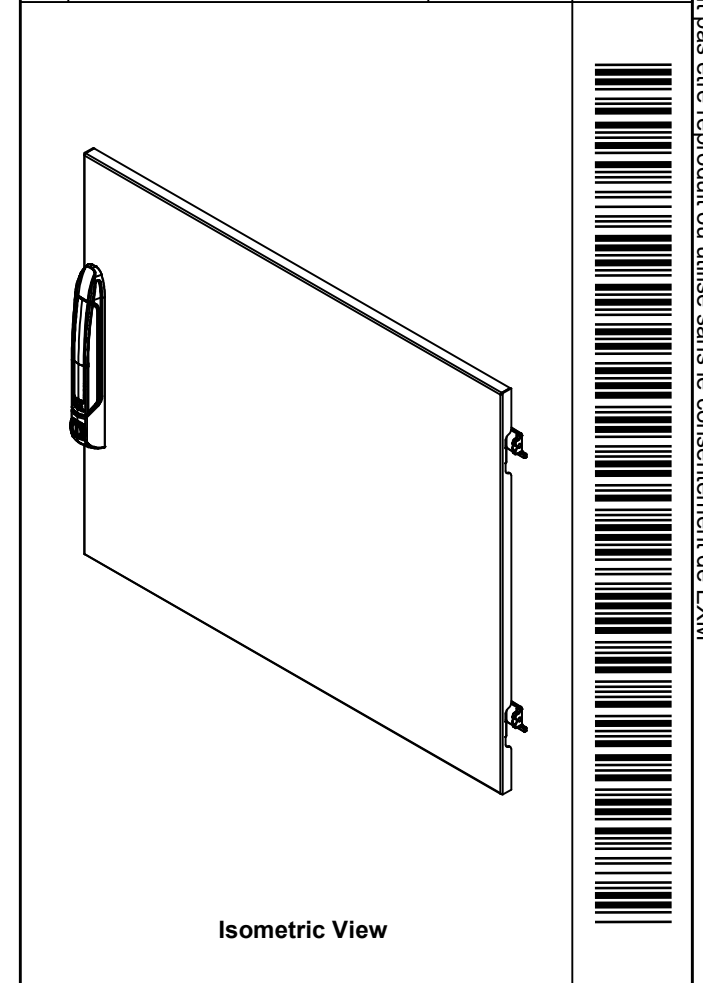
Use bending program path 6500 MX > 6500 MXD

	Description	Status
	6500 MXD 700mm x 800mm Front	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK070812F	0 / 15
		18

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



EXM
www.exmweb.com

Tél: (450) 979-4373
Fax: (450) 979-4626

Flatness
Aplatissement
Max 3.0mm

Projection

1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-A-45758	4	886 PH2 Pull Handle Bridge - Assembly
1	STK-A-51160	0	886PH2-SL - Pull Handle Lock - Assembly
1	STK-Q-45662-07	1	6500 MX - Lower Closing Bar 700mm
1	STK-Q-45661-07	1	6500 MX - Upper Closing Bar 700mm
1	6500MXSRK	1	6500 MXRSK Door Support Roller
2	STK-Q-16410	0	Guide Stud - Large (No Paint Cap Required)
2	STK-K-06810	7	6500 MX Hinge Assy
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK070812DS1	5	6500 MX 700mm x 800mm Door Stiffener
1	6500MXK070812FG	0	6500 MXD 700mm x 800mm Front Gasket
1	6500MXK070812F-P	0	6500 MXD 700mm x 800mm Front Part
Qty	Part Number	Rev	Description
Parts List			

Customer Client

Drawn By / Dessiné Par: BoxCad: BoxCad

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B

Color / Couleur: Light Grey RAL7035

Finish / Fini: Textured

Description: 6500 MXD 700mm x 800mm Front

Part Number / Numéro Pièce: **6500MXK070812F**

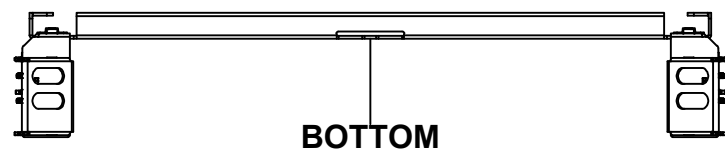
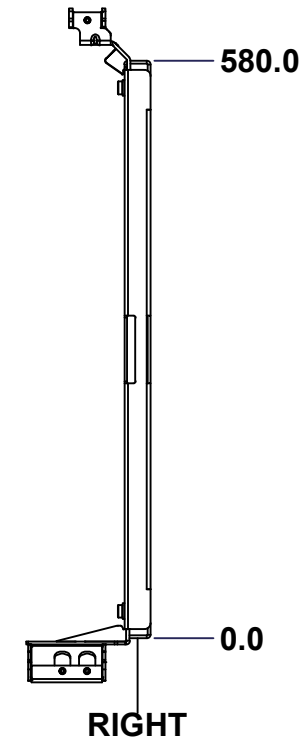
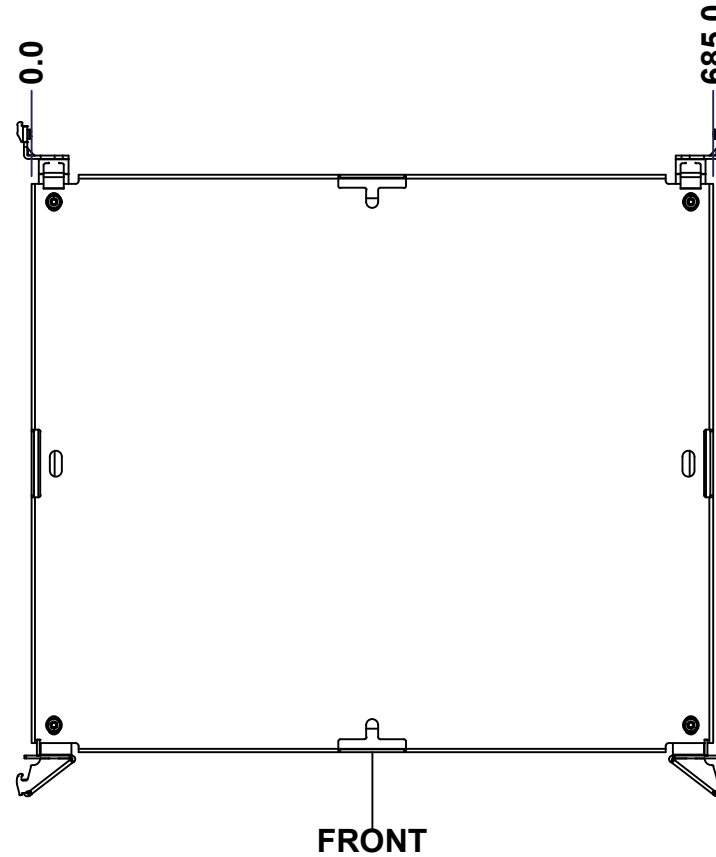
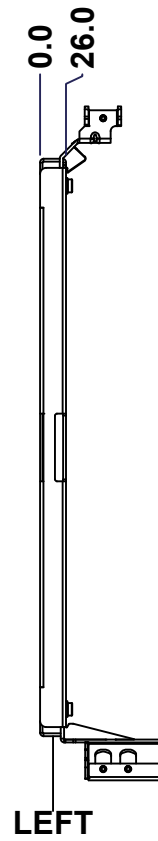
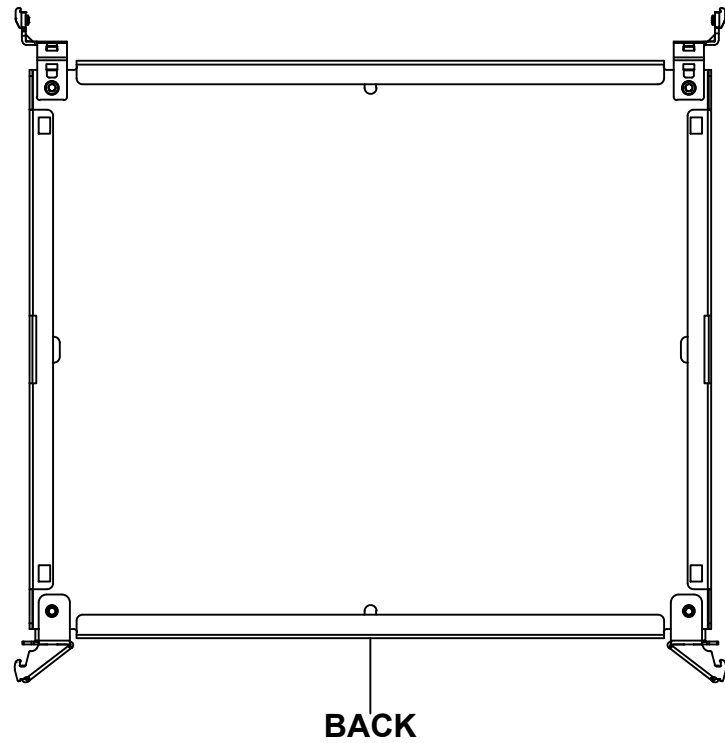
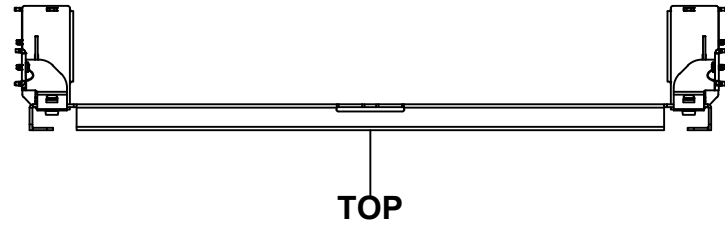
Date: 29-Jan-15

Detail Rev.:

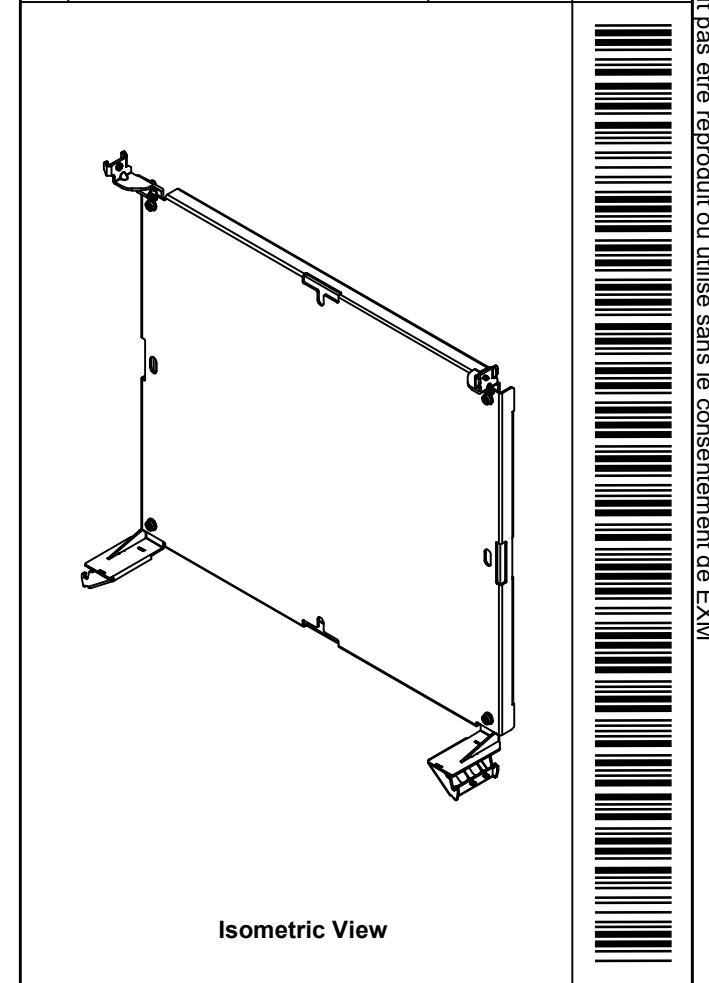
Rev.	16
0	18


This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par



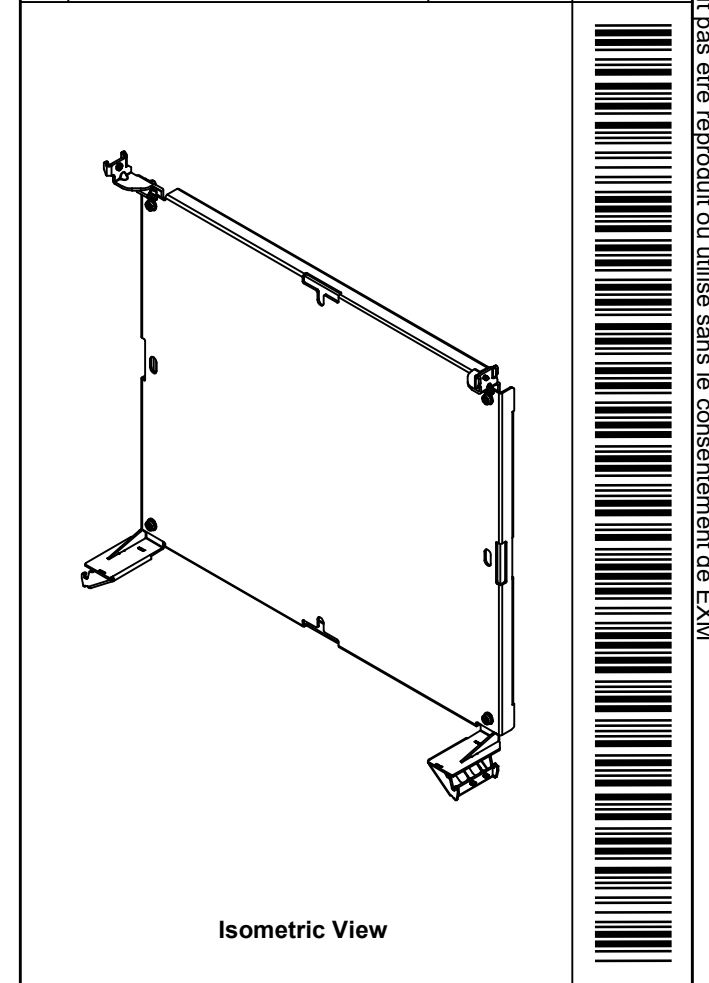
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 29-Jan-15
Material Matière 12 Ga Galvanized (2.5mm)		
Color Couleur Unpainted	Finish Fini Unpainted	
Description 6500 MXM 700mm x 800mm Back Inner Panel		Detail Rev.
Part Number Numéro Pièce 6500MXK070812BIP		Rev. 17 0 18


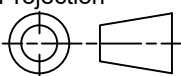
SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 29-Jan-15
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description 6500 MXM 700mm x 800mm Back Inner Panel		Detail Rev.
Part Number Numéro Pièce	Rev. 0	18
6500MXK070812BIP		18

Qty	Part Number	Rev	Description
1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK070812BIP-P	0	6500 MXM 700mm x 800mm Back Inner Panel Part
Parts List			