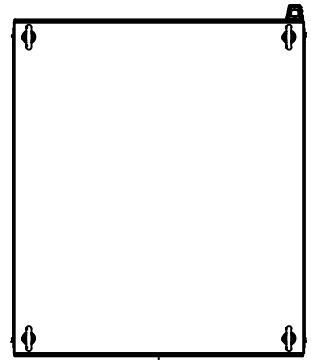
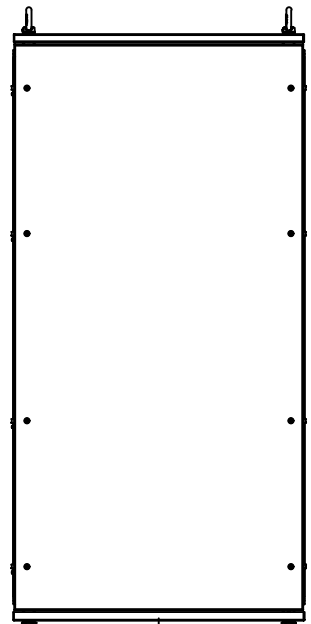


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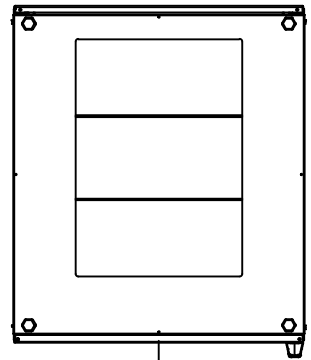
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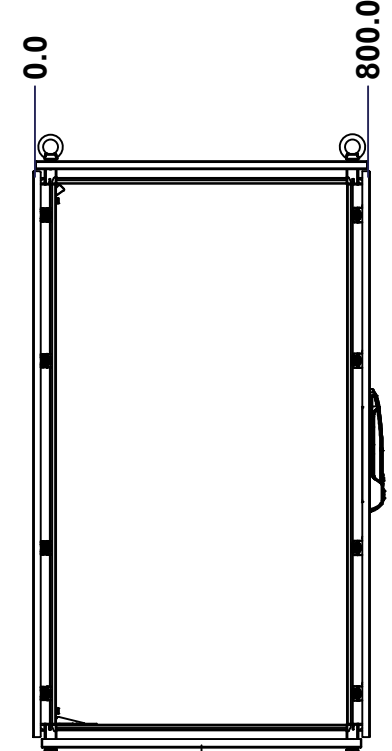
TOP



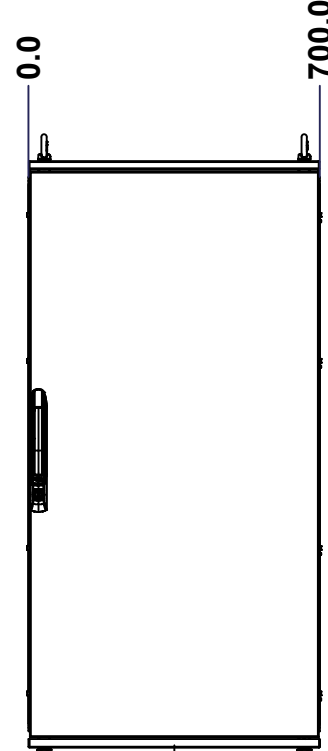
BACK



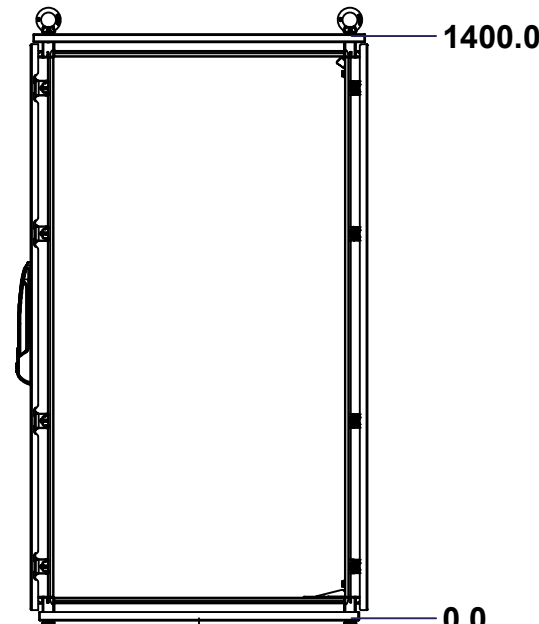
BOTTOM



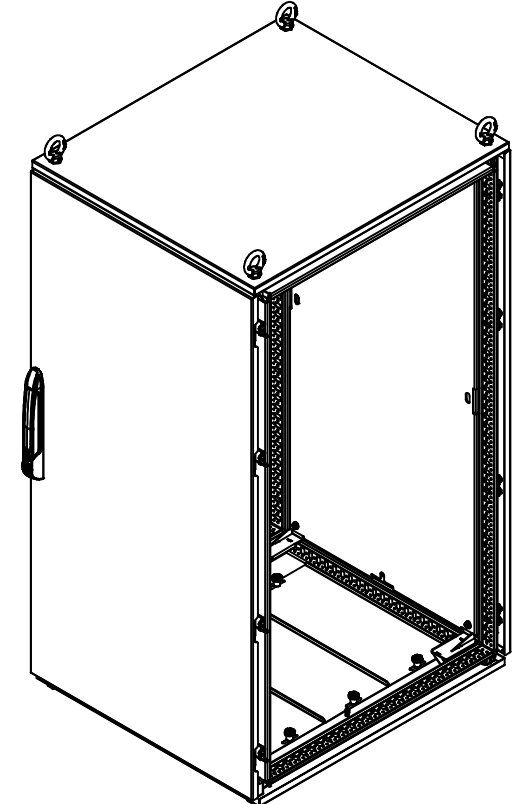
LEFT



FRONT




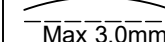
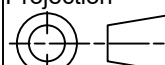
RIGHT



Isometric View



No.	Revisions	Date	By/Par

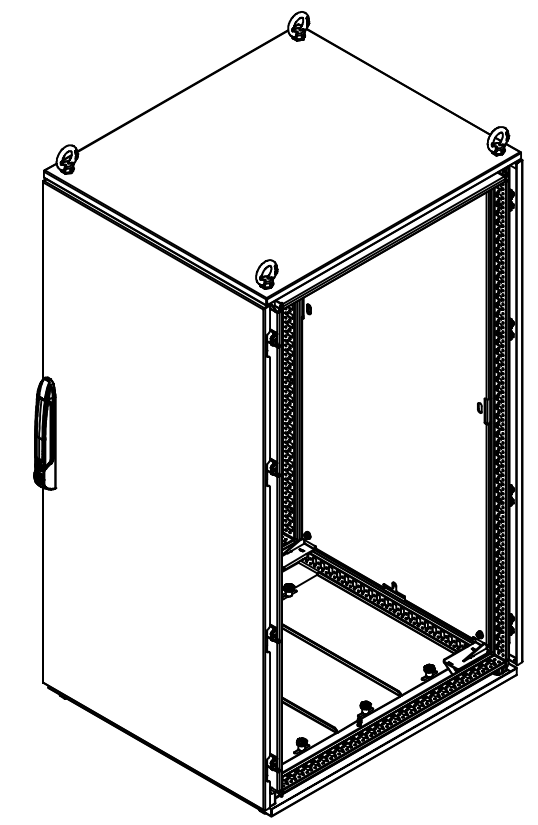
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jan-15
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 6500MX 1400mm x 700mm x 800mm Assembly		Detail Rev.
Part Number Numéro Pièce	<b>6500MXK140708</b>	Rev. 1 <b>0</b>

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No.	Revisions	Date	By/Par



Isometric View



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 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement  
Max 3.0mm  
Projection

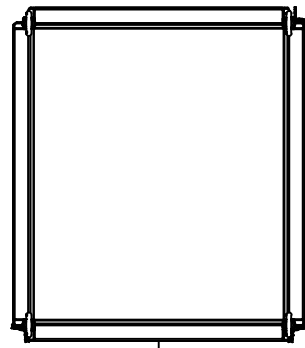
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 22-Jan-15
Material / Matière	See Part List

Qty	Part Number	Rev	Description
1	6500MXK140708BIP	0	6500 MXM 1400mm x 700mm Back Inner Panel
1	6500MXK140708F	0	6500 MXD 1400mm x 700mm Front
1	6500MXK140708B	0	6500 MXR 1400mm x 700mm Back
1	6500MXK140708BT	0	6500 MXB 700mm x 800mm Bottom
1	6500MXK140708T	0	6500 MXT 700mm x 800mm Top
1	6500MXK140708FR	0	6500 MX 1400mm x 700mm x 800mm Frame
Parts List			

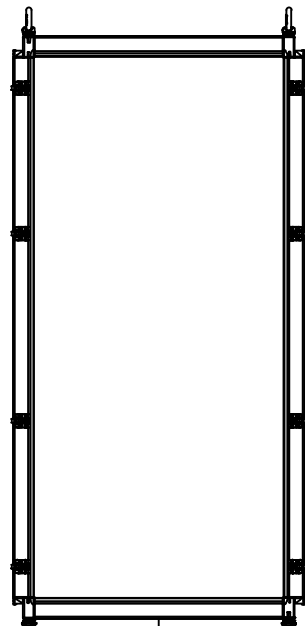
Color / Couleur	See Part List	Finish / Fini	See Part List
Description	6500MX 1400mm x 700mm x 800mm Assembly		Detail Rev.
Part Number / Numéro Pièce	<b>6500MXK140708</b>		Rev. 2 / 18

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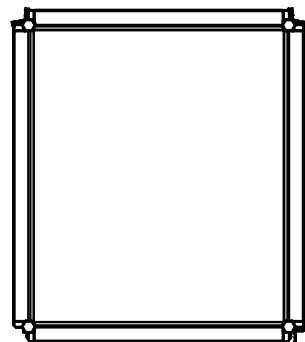
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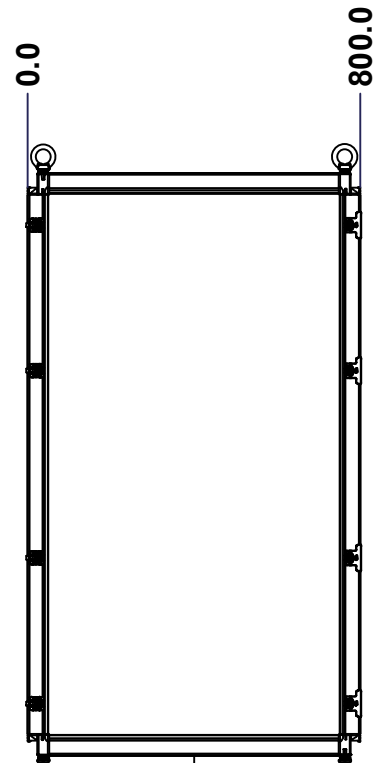
TOP



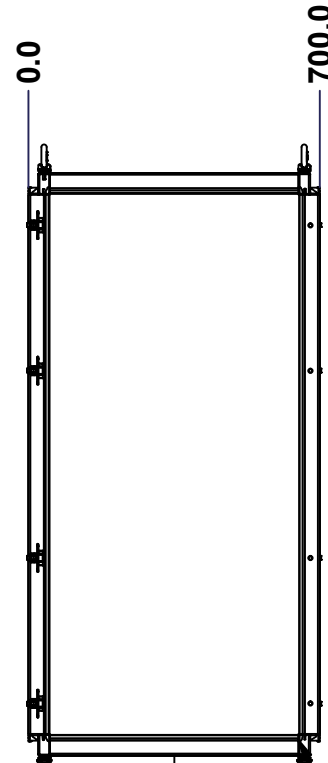
BACK



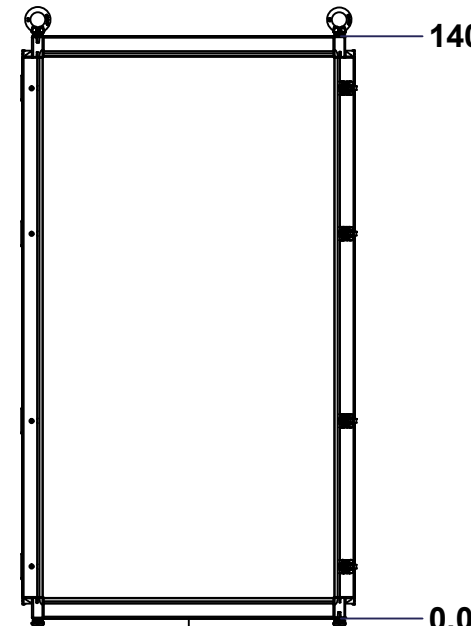
BOTTOM



LEFT



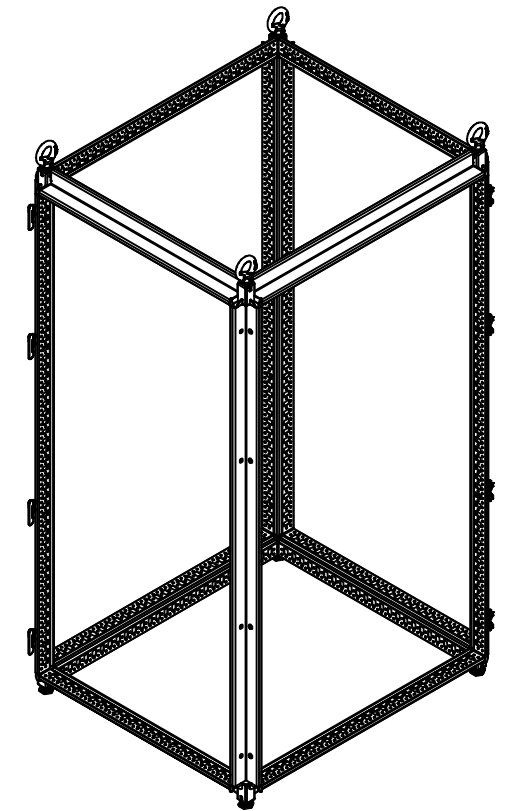
FRONT



RIGHT


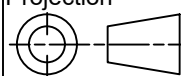
Grind excess weld off corner(s)

No.	Revisions	Date	By/Par



Isometric View



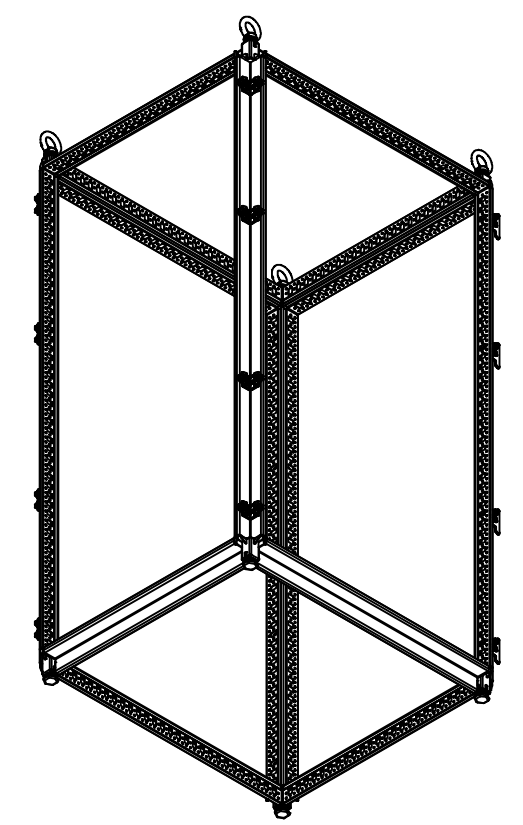
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jan-15
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MX 1400mm x 700mm x 800mm Frame		
Part Number Numéro Pièce	Rev.	3
<b>6500MXK140708FR</b>	<b>0</b>	18

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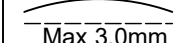
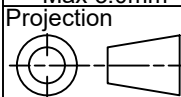
No.	Revisions	Date	By/Par



Isometric View



Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
4	STK-Q-47250-07	6	6500 MX 700mm Horizontal Frame Post Part
4	STK-Q-47250-08	6	6500 MX 800mm Horizontal Frame Post Part
4	STK-A-70589	9	6500 MX Fixed Side Panel Bracket Assembly
16	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	9	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-14	6	6500 MX 1400mm Vertical Frame Post Part
Parts List			

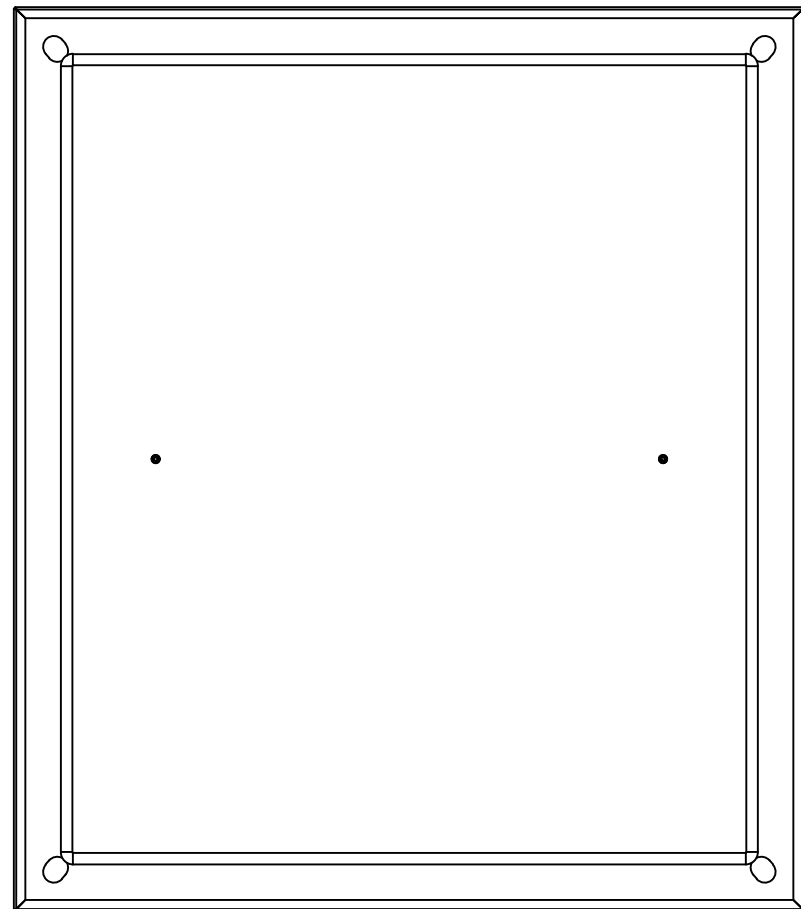
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jan-15
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MX 1400mm x 700mm x 800mm Frame		
Part Number Numéro Pièce	Rev. 4	18
<b>6500MXK140708FR</b>	<b>0</b>	

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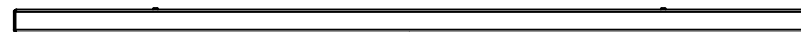
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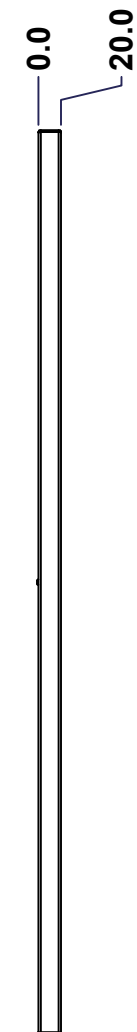
TOP



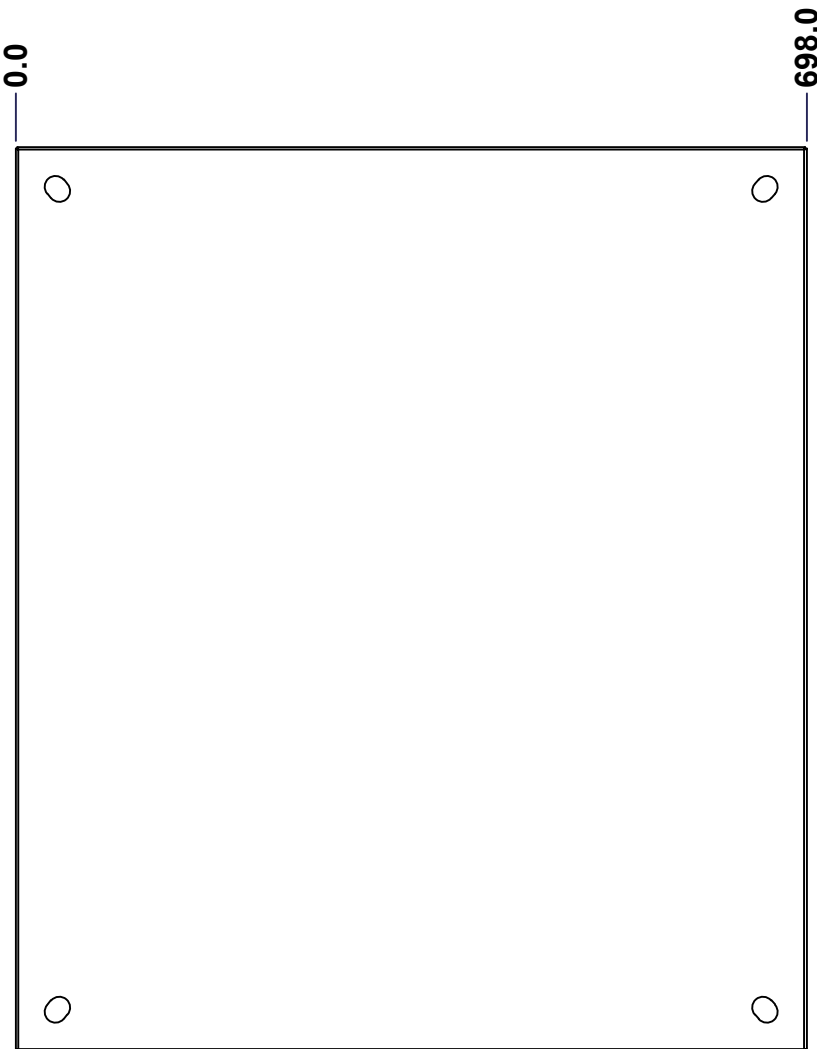
BACK



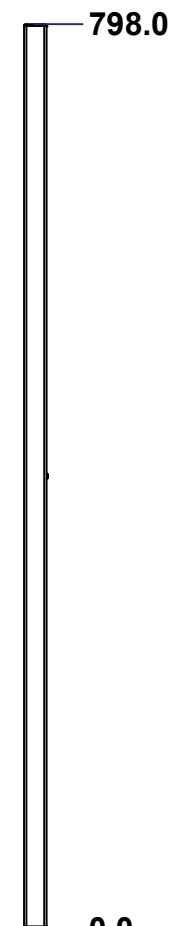
BOTTOM



LEFT

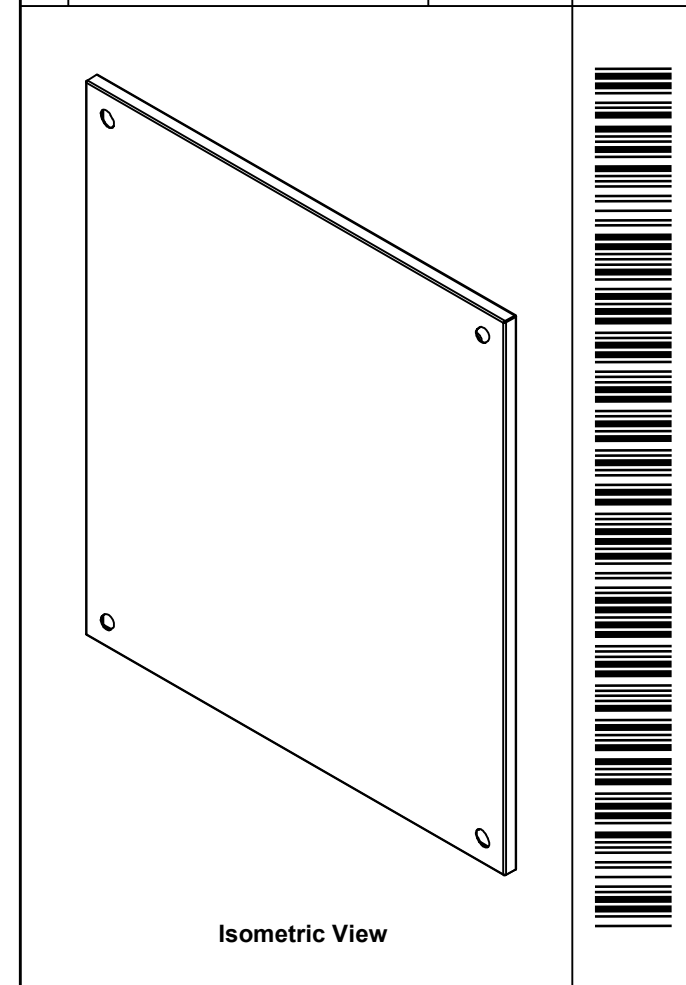



FRONT



RIGHT

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Projection	
Color Couleur		Finish Fini	
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	

BoxCad: BoxCad  
Date 22-Jan-15

16 Ga Cold Rolled A1008 CS Type B

Iron Grey RAL7011  
Textured

6500 MXT 700mm x 800mm Top

6500MXK140708T  
Rev. 0  
5  
18

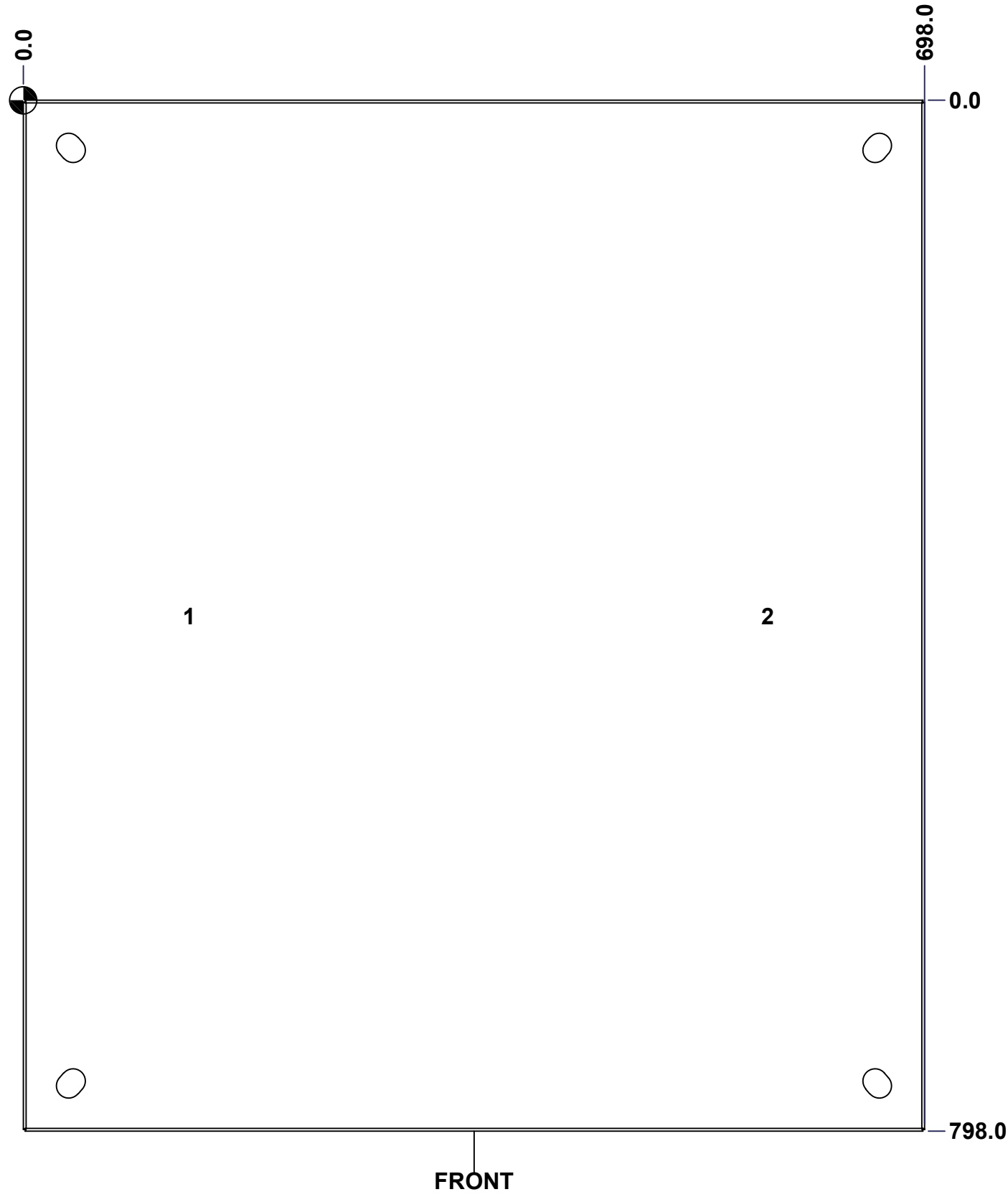
Use gasket program path 6500 MX > 6500 MXT

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	399.0	GND STUD M6 x 18mm (Inside)
2	573.0	399.0	GND STUD M6 x 18mm (Inside)



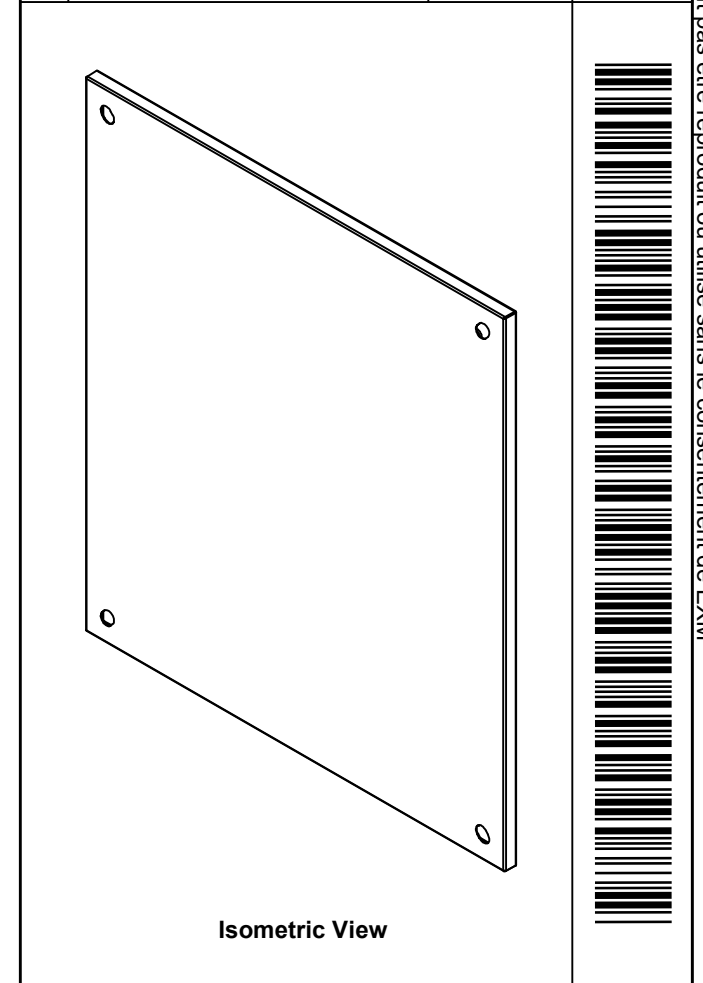
Use bending program path 6500 MX > 6500 MXT


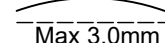
	Description 6500 MXT 700mm x 800mm Top	Status (NULL)
	Part Number Numéro Pièce <b>6500MXK140708T</b>	Rev. 6 <b>0</b>

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No.	Revisions	Date	By/Par

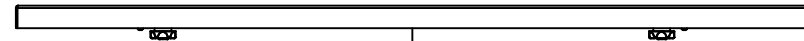


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 22-Jan-15
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Textured	
Description: 6500 MXT 700mm x 800mm Top		Detail Rev.
Part Number / Numéro Pièce: <b>6500MXK140708T</b>		Rev. 7 <b>0</b>

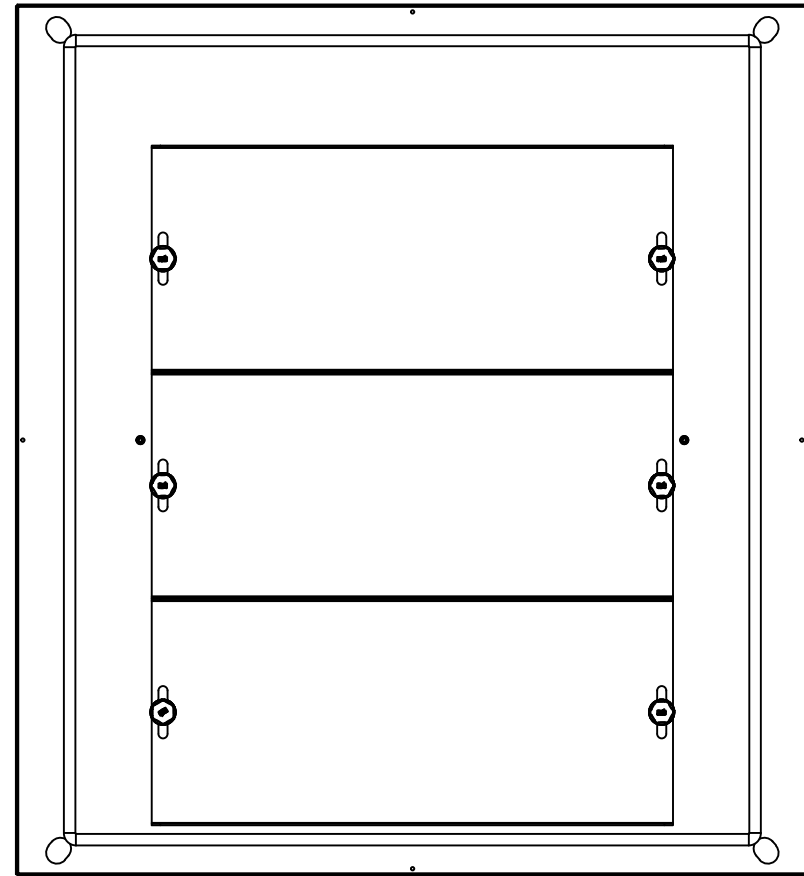
Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK140708TG	0	6500 MXT 700mm x 800mm Top Gasket
1	6500MXK140708T-P	0	6500 MXT 700mm x 800mm Top Part
Parts List			

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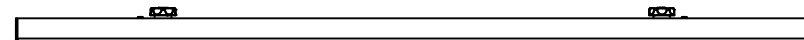
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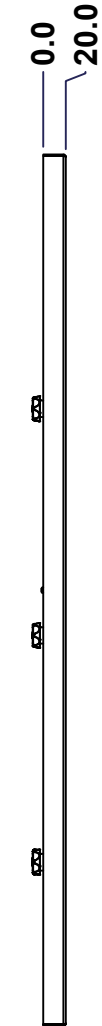
TOP



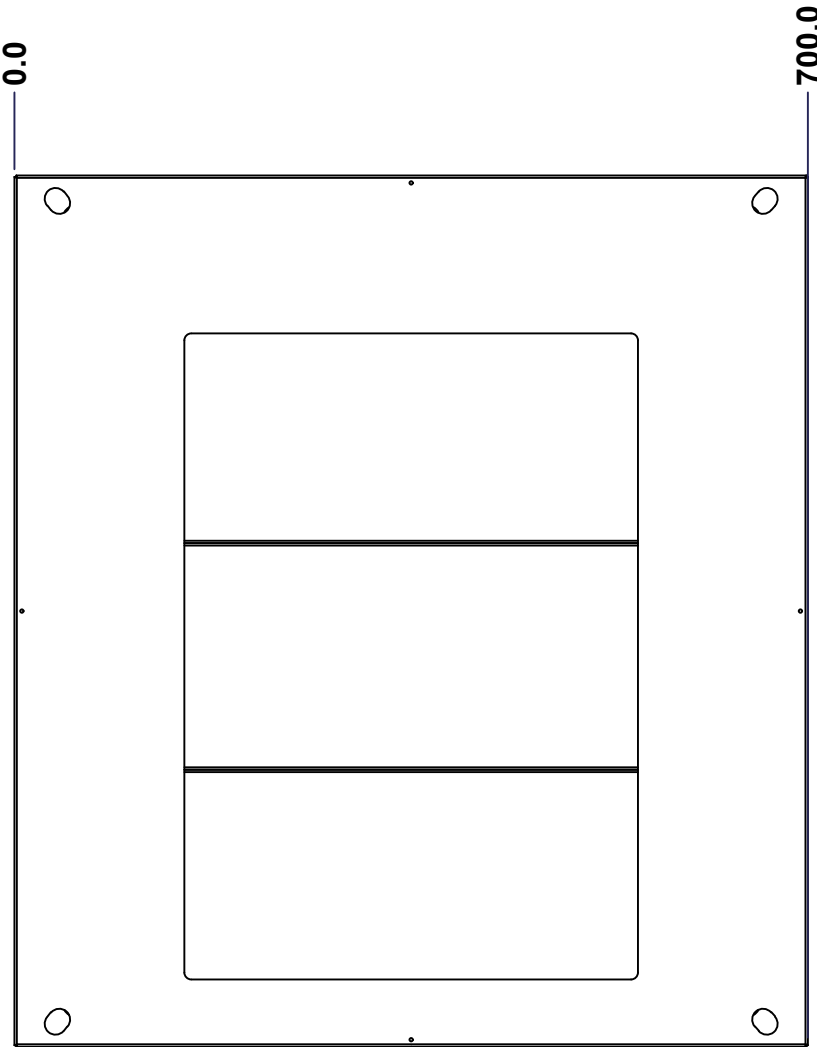
BACK



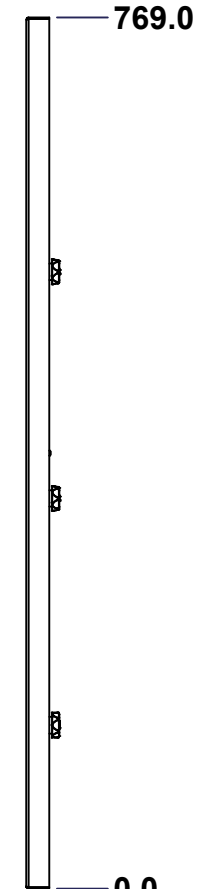
BOTTOM



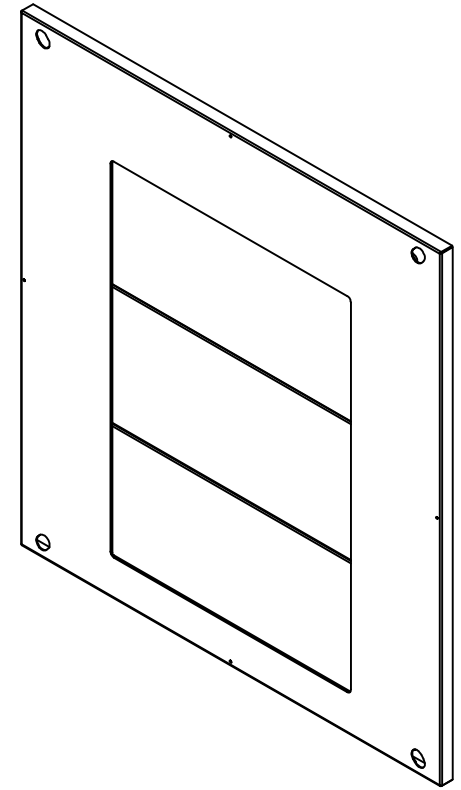
LEFT



FRONT




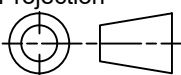
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jan-15
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MXB 700mm x 800mm Bottom		
Part Number Numéro Pièce	Rev.	8
<b>6500MXK140708BT</b>	<b>0</b>	18

Use gasket program path 6500 MX > 6500MXB

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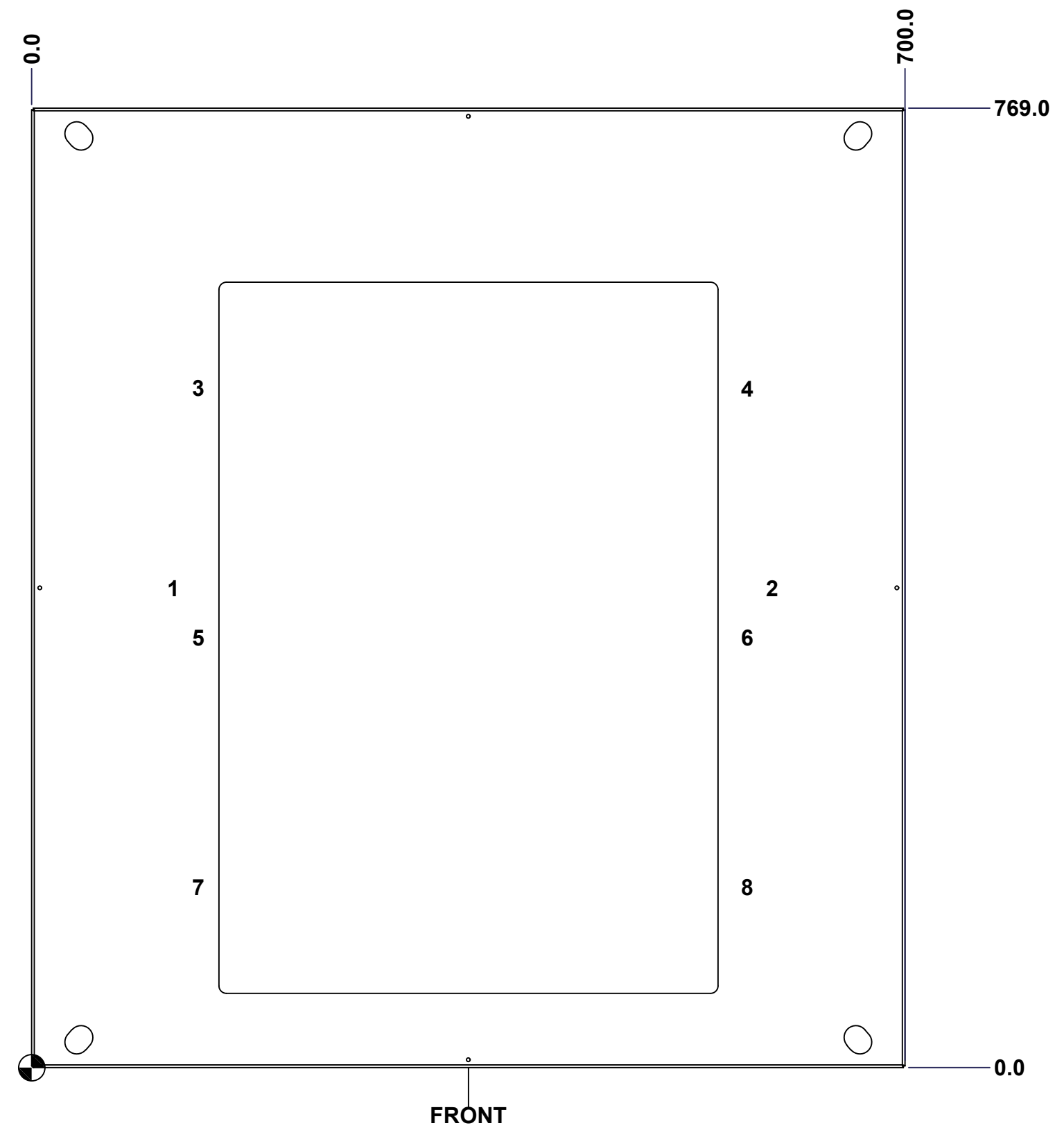
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	384.5	GND STUD M6 x 18mm (Inside)
2	590.0	384.5	GND STUD M6 x 18mm (Inside)
3	130.0	544.5	GP STUD M6 x 18mm (Inside)
4	570.0	544.5	GP STUD M6 x 18mm (Inside)
5	130.0	344.5	GP STUD M6 x 18mm (Inside)
6	570.0	344.5	GP STUD M6 x 18mm (Inside)
7	130.0	144.5	GP STUD M6 x 18mm (Inside)
8	570.0	144.5	GP STUD M6 x 18mm (Inside)



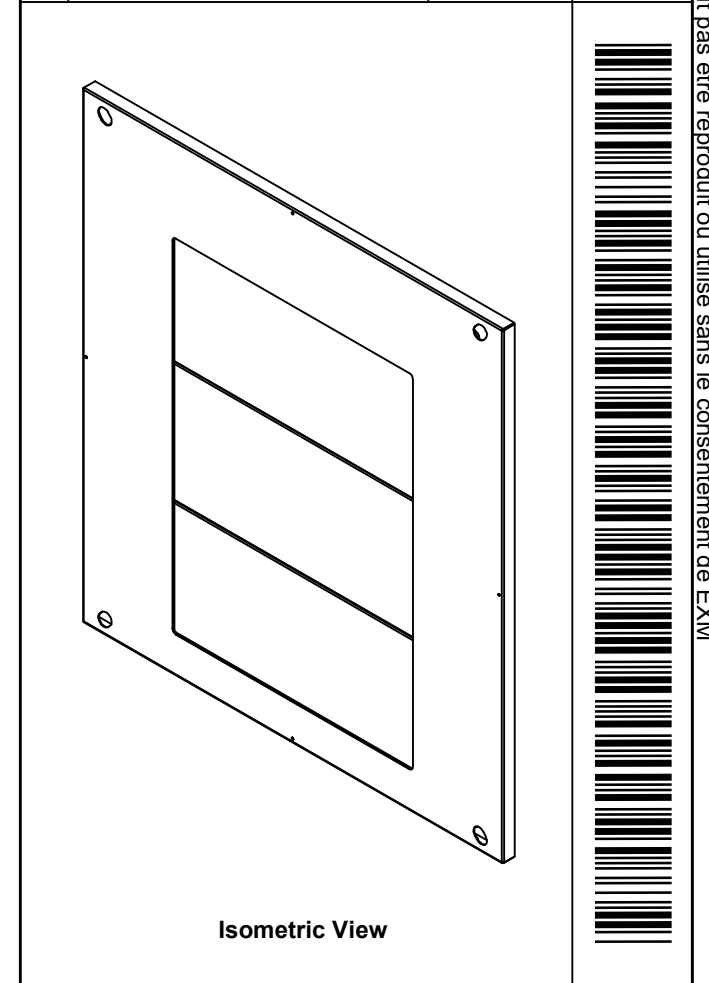
Use bending program path 6500 MX > 6500MXB


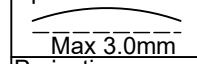
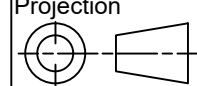
	Description	Status
	6500 MXB 700mm x 800mm Bottom	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>6500MXK140708BT</b>	<b>0</b> / 9
		18

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No.	Revisions	Date	By/Par

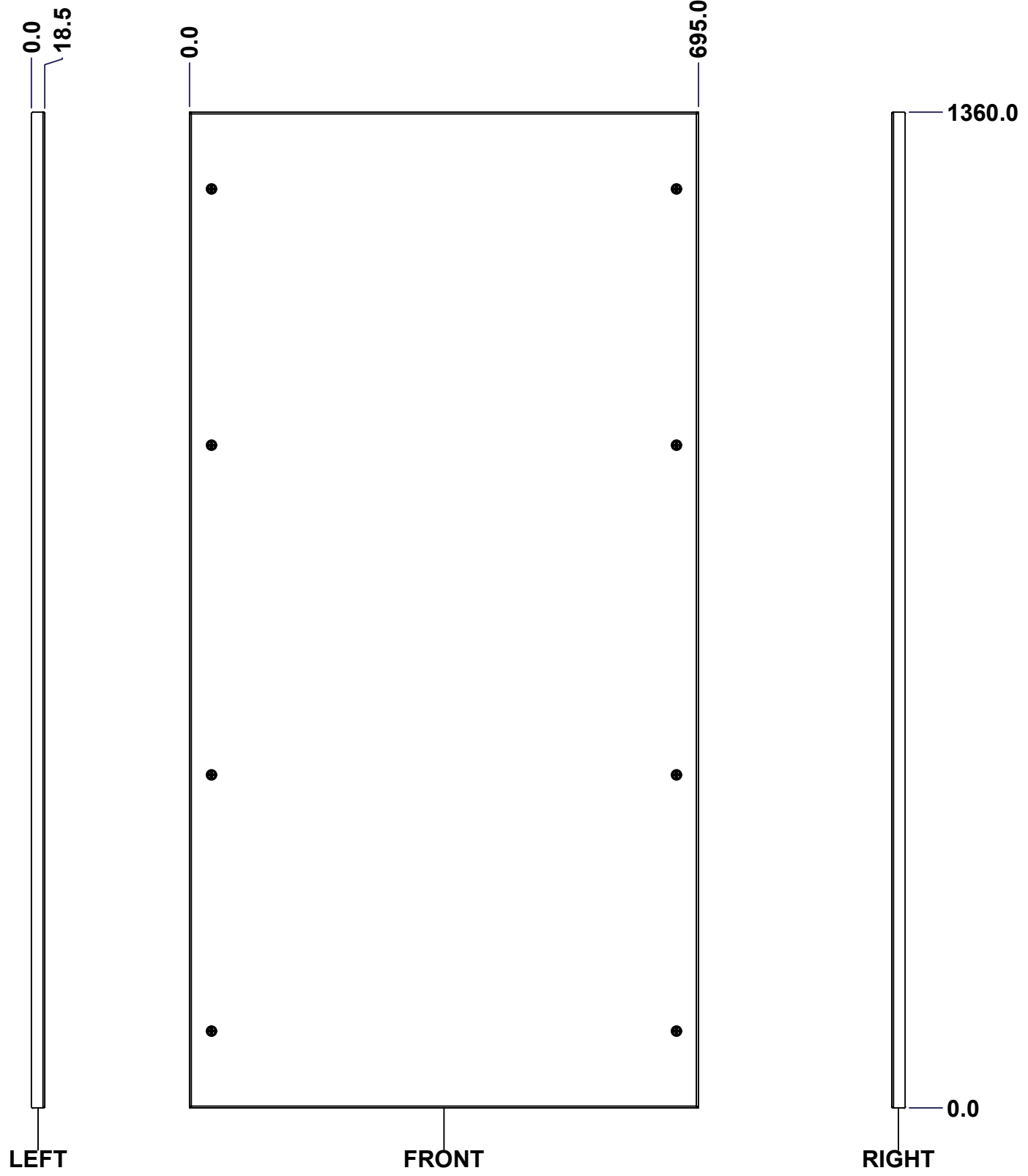
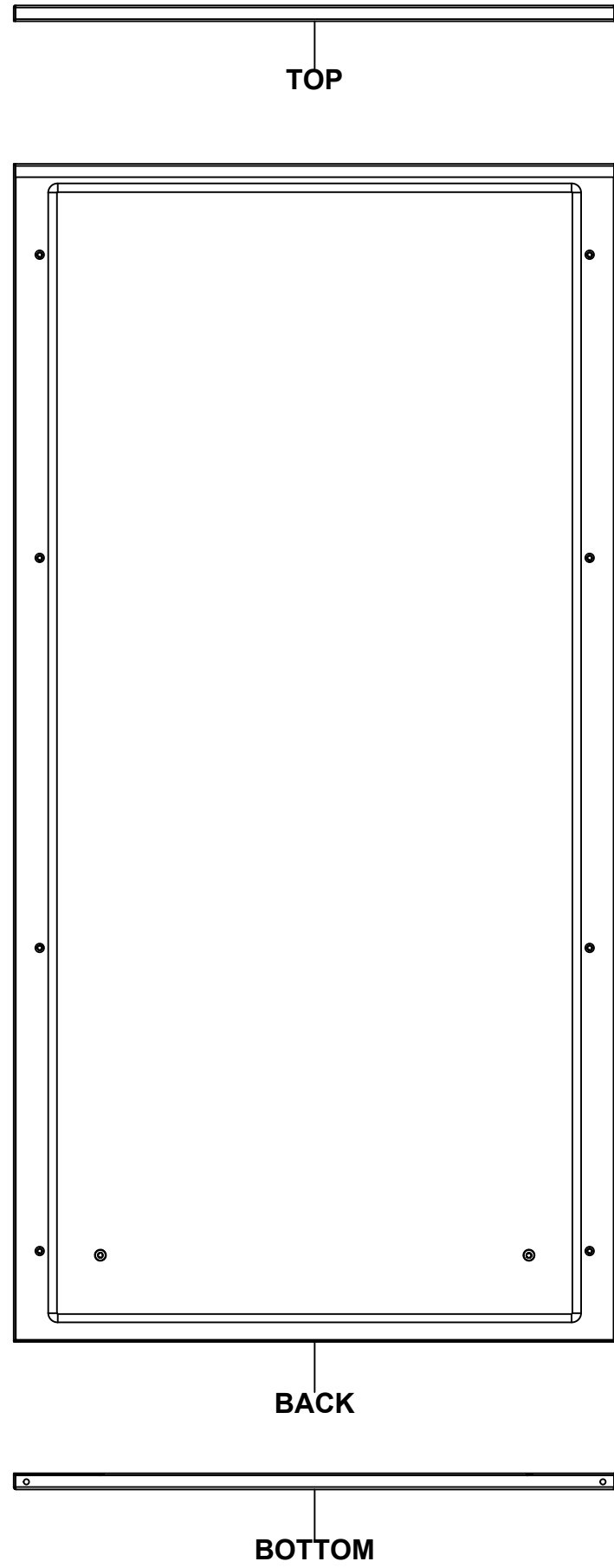


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Projection 		Date 22-Jan-15
Customer Client Drawn By / Dessiné Par: BoxCad: BoxCad		Date
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Textured	
Description: 6500 MXB 700mm x 800mm Bottom		Detail Rev.
Part Number / Numéro Pièce: <b>6500MXK140708BT</b>		Rev. 10 <b>0</b> 18

Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
6	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	6500MXK140708GP200-P	0	6500 MXB 700mm Gland Plate Part (200mm)
1	6500MXK140708BTGPG	0	6500 MXB 700mm x 800mm Bottom Gland Plate Gasket
1	6500MXK140708BTG	0	6500 MXB 700mm x 800mm Bottom Gasket
1	6500MXK140708BT-P	0	6500 MXB 700mm x 800mm Bottom Part
Parts List			

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No.	Revisions	Date	By/Par

**Isometric View**

		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 22-Jan-15	
Material Matière 14 Ga Cold Rolled A1008 CS Type B			
Color Couleur Light Grey RAL7035		Finish Fini Textured	
Description 6500 MXR 1400mm x 700mm Back			Detail Rev.
Part Number Numéro Pièce <b>6500MXK140708B</b>		Rev. <b>0</b>	11 / 18

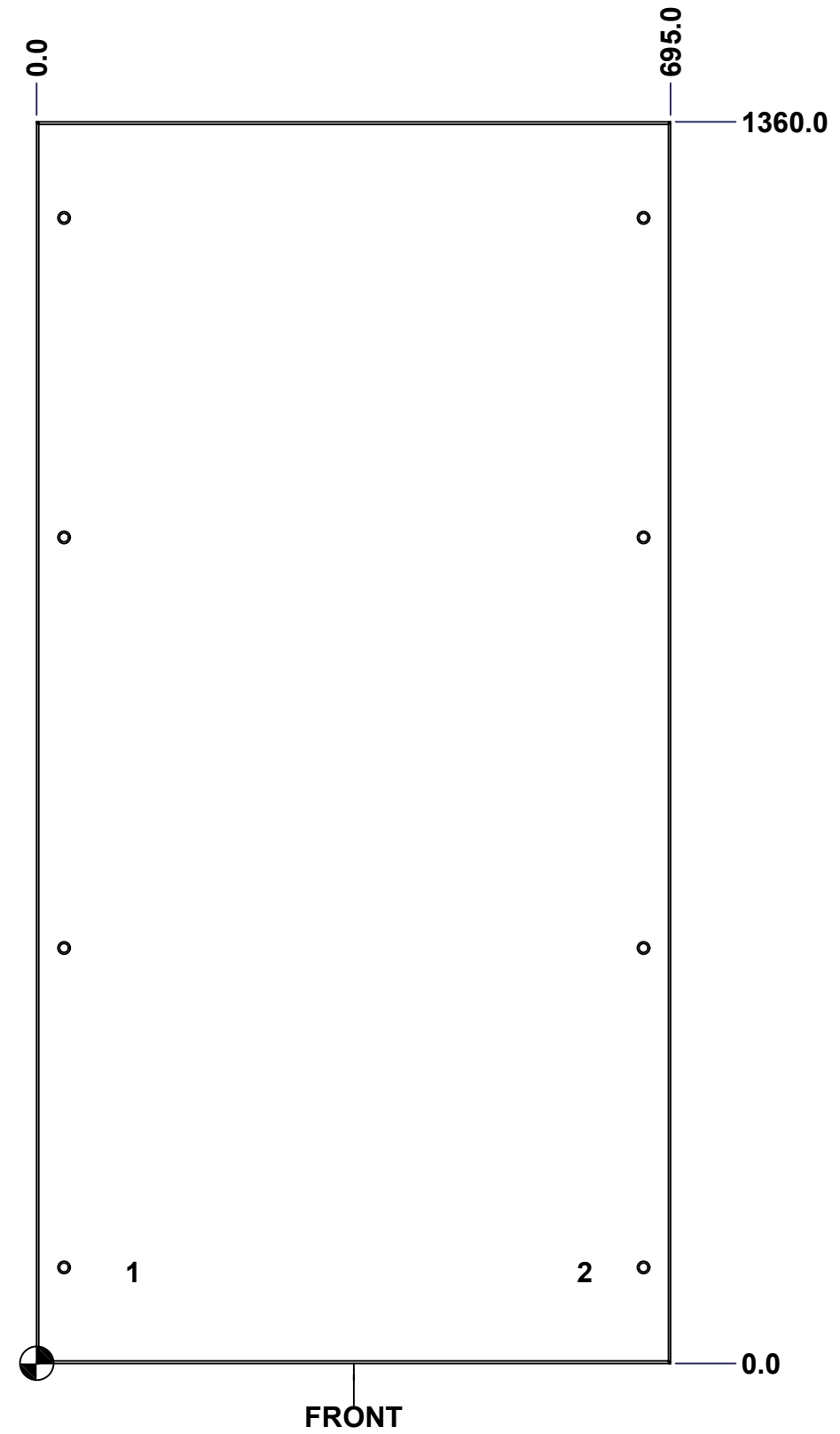
Use gasket program path 6500 MX > 6500 MXR

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	595.0	100.0	GND STUD M6 x 16mm (Inside)



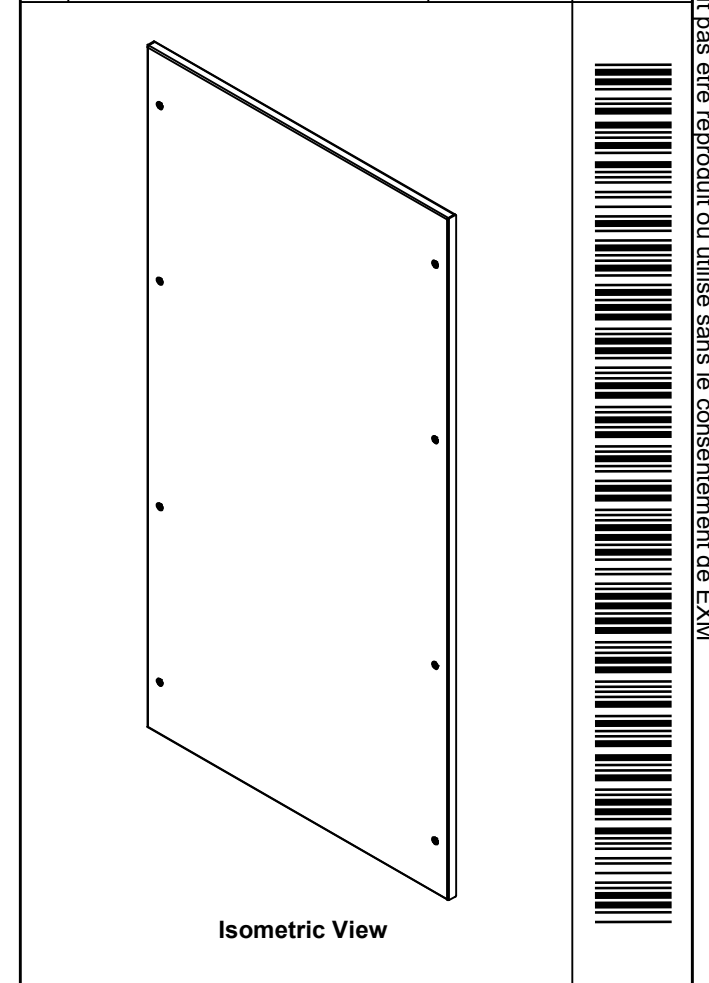
Use bending program path 6500 MX > 6500 MXR


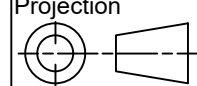
	Description		Status
	6500 MXR 1400mm x 700mm Back		(NULL)
Part Number Numéro Pièce		Rev.	12
<b>6500MXK140708B</b>		<b>0</b>	18

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No.	Revisions	Date	By/Par

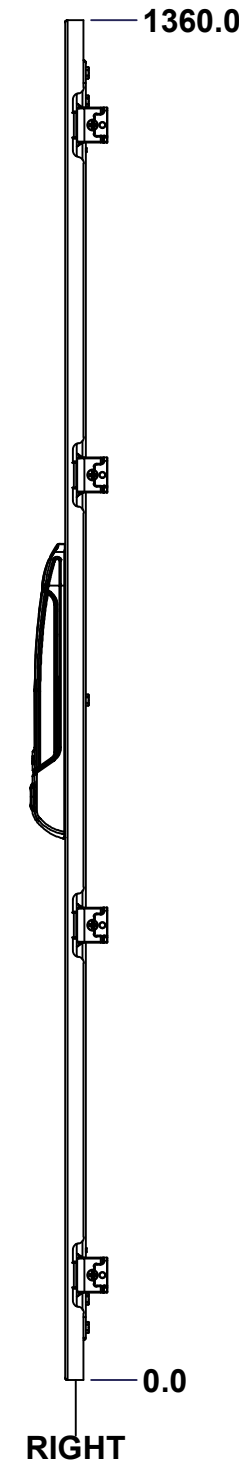
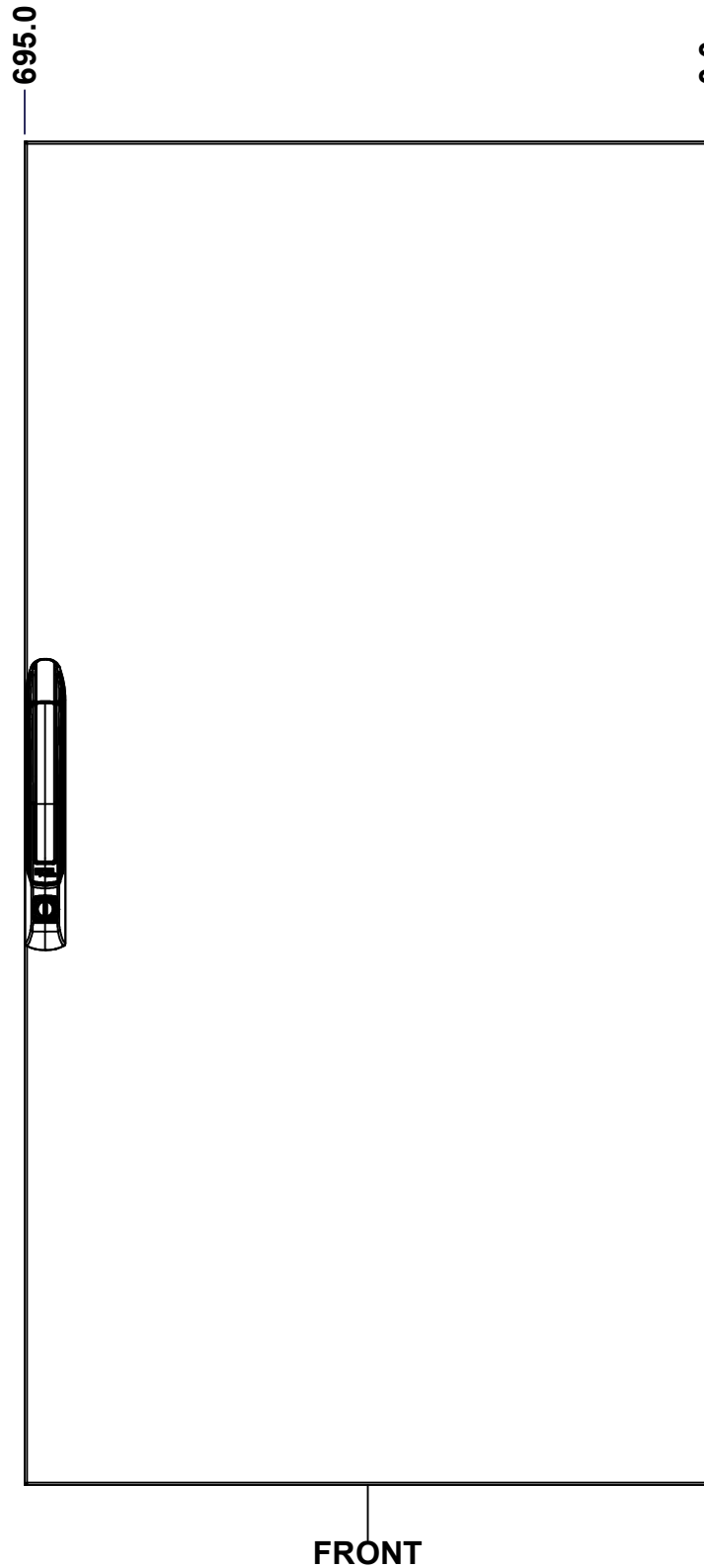
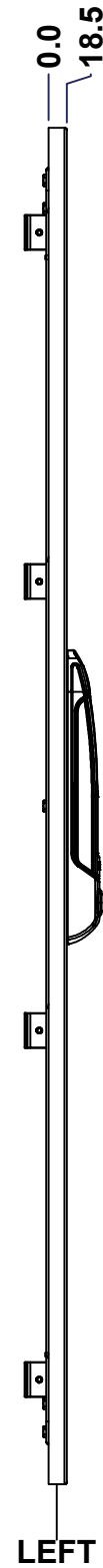
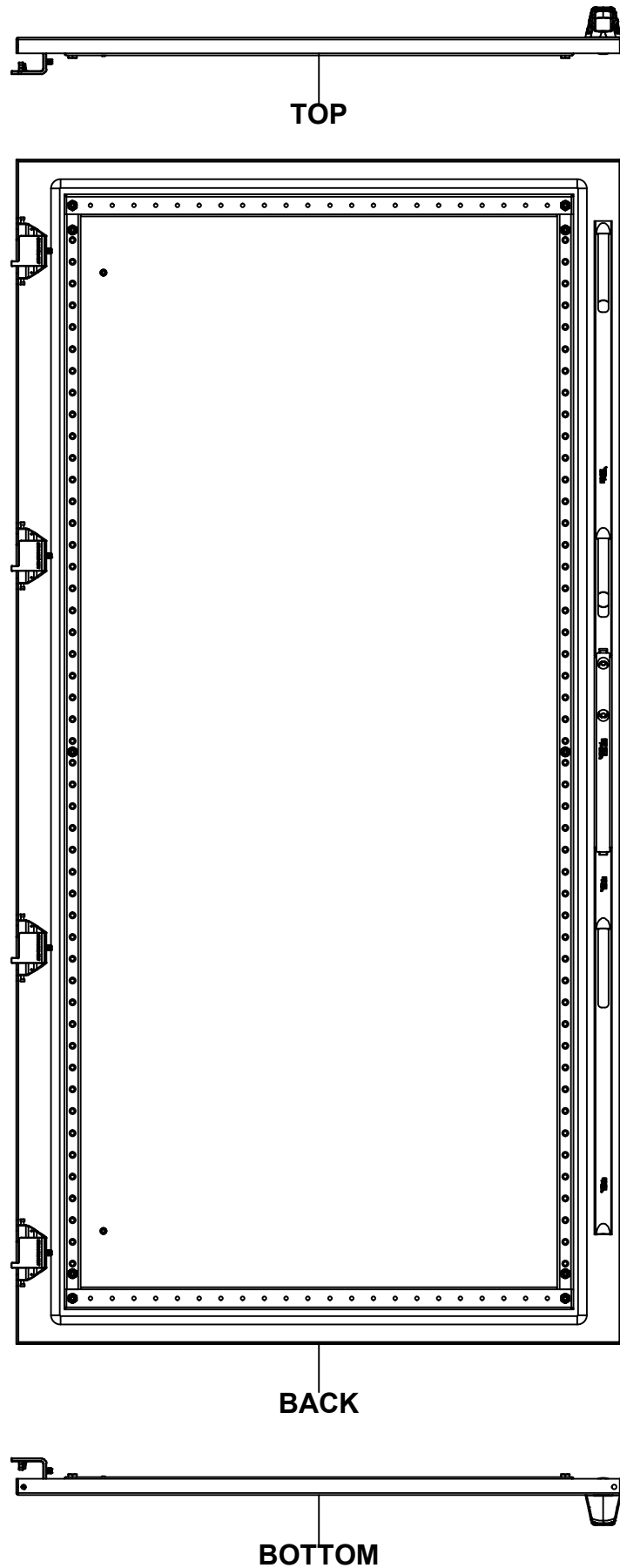


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jan-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description		Detail Rev.
6500 MXR 1400mm x 700mm Back		
Part Number Numéro Pièce		Rev. 13
<b>6500MXK140708B</b>		<b>0</b> 18

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK140708BG	0	6500 MXR 1400mm x 700mm Back Gasket
8	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	6500MXK140708B-P	0	6500 MXR 1400mm x 700mm Back Part
Parts List			

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No.	Revisions	Date	By/Par

**Isometric View**

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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jan-15
Material Matière 14 Ga Cold Rolled A1008 CS Type B		
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description 6500 MXD 1400mm x 700mm Front		Detail Rev.
Part Number Numéro Pièce	Rev. 0	14 18

Use gasket program path 6500 MX > 6500 MXD

SEE BILL OF MATERIAL ON LAST PAGE

**6500MXK140708F**

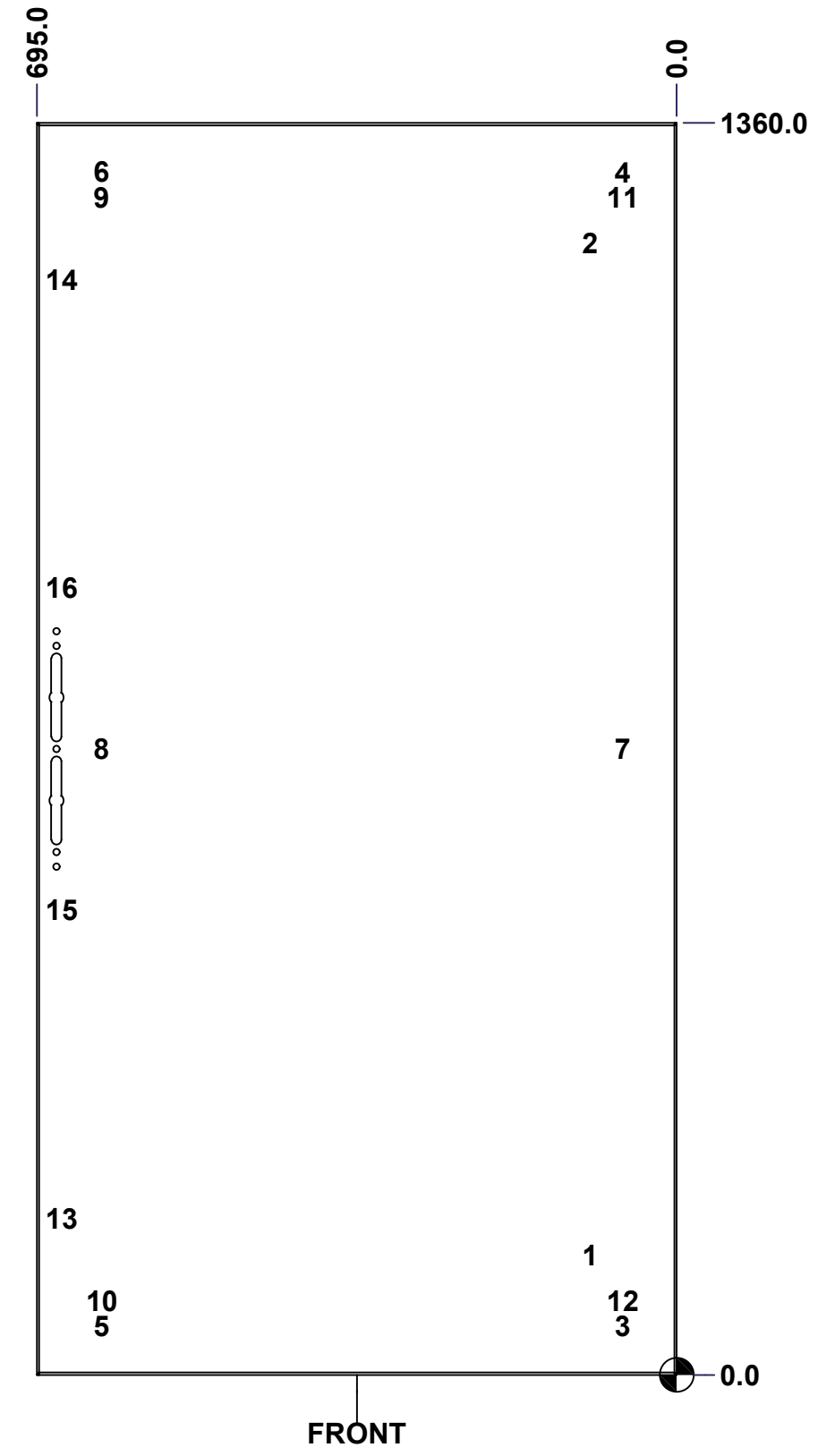
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	1230.0	GND STUD M6 x 16mm (Inside)
3	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
4	64.5	1307.2	STIFF. STUD M6 x 18mm (Inside)
5	630.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	630.5	1307.2	STIFF. STUD M6 x 18mm (Inside)
7	64.5	680.0	STIFF. STUD M6 x 18mm (Inside)
8	630.5	680.0	STIFF. STUD M6 x 18mm (Inside)
9	630.5	1279.0	STIFF. STUD M6 x 18mm (Inside)
10	630.5	81.0	STIFF. STUD M6 x 18mm (Inside)
11	64.5	1279.0	STIFF. STUD M6 x 18mm (Inside)
12	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
13	674.0	170.0	LARGE CBAR GUIDE (Inside)
14	674.0	1190.0	LARGE CBAR GUIDE (Inside)
15	674.0	505.0	LARGE CBAR GUIDE (Inside)
16	674.0	855.0	LARGE CBAR GUIDE (Inside)



FRONT

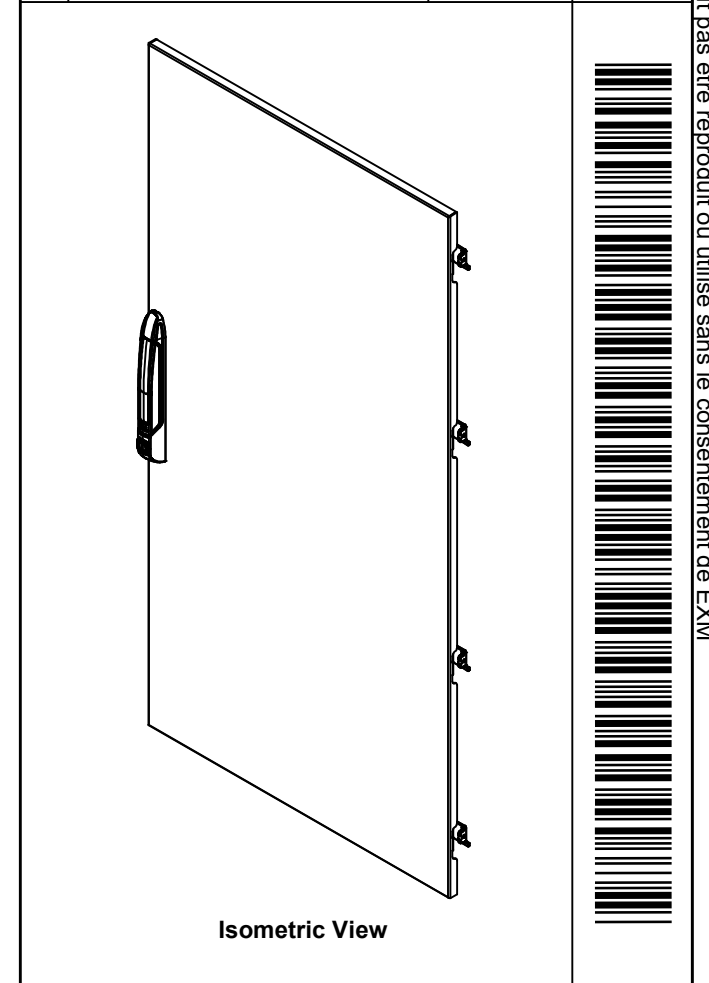
Use bending program path 6500 MX > 6500 MXD

	Description		Status
	6500 MXD 1400mm x 700mm Front		(NULL)
	Part Number Numéro Pièce		Rev.
	6500MXK140708F		0
			15
			18

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Flatness  
Aplatissement  
Max 3.0mm

Projection

1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-A-45758	4	886 PH2 Pull Handle Bridge - Assembly
1	STK-A-51160	0	886PH2-SL - Pull Handle Lock - Assembly
1	STK-Q-45662-14	1	6500 MX - Lower Closing Bar 1400mm
1	STK-Q-45661-14	1	6500 MX - Upper Closing Bar 1400mm
4	STK-Q-16410	0	Guide Stud - Large (No Paint Cap Required)
4	STK-K-06810	7	6500 MX Hinge Assy
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK140708DS1	5	6500 MX 1400mm x 700mm Door Stiffener
1	6500MXK140708FG	0	6500 MXD 1400mm x 700mm Front Gasket
1	6500MXK140708F-P	0	6500 MXD 1400mm x 700mm Front Part
Qty	Part Number	Rev	Description
Parts List			

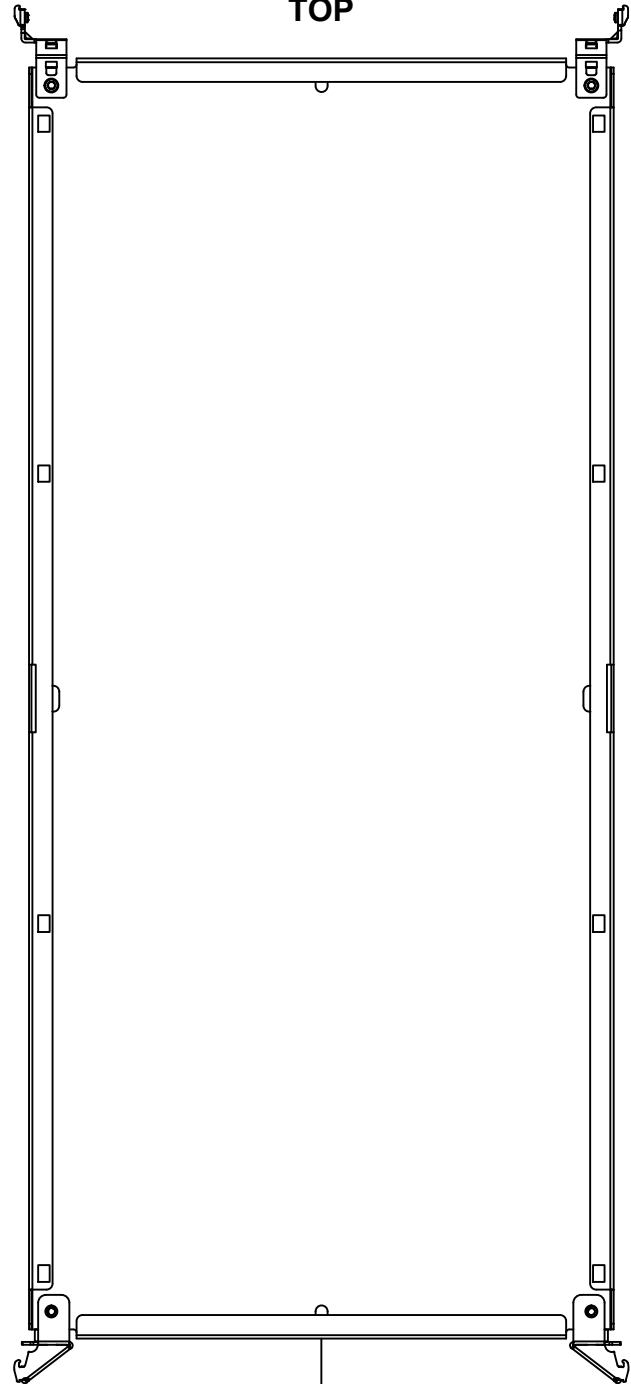
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 22-Jan-15
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B	
Color / Couleur: Light Grey RAL7035	Finish / Fini: Textured
Description: 6500 MXD 1400mm x 700mm Front	Detail Rev.
Part Number / Numéro Pièce: <b>6500MXK140708F</b>	Rev. 0
	16 / 18

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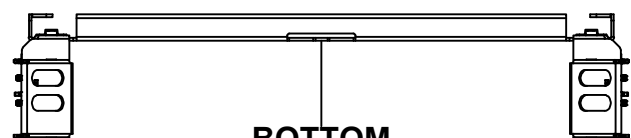
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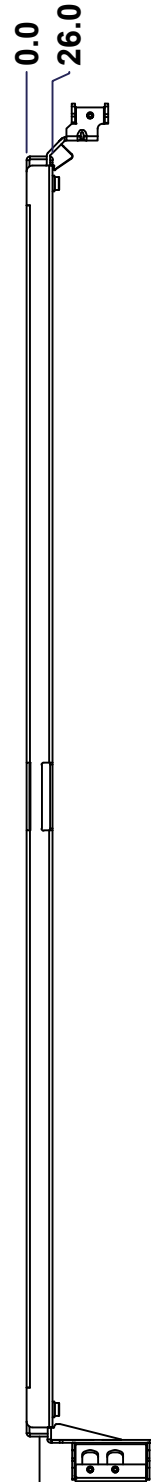
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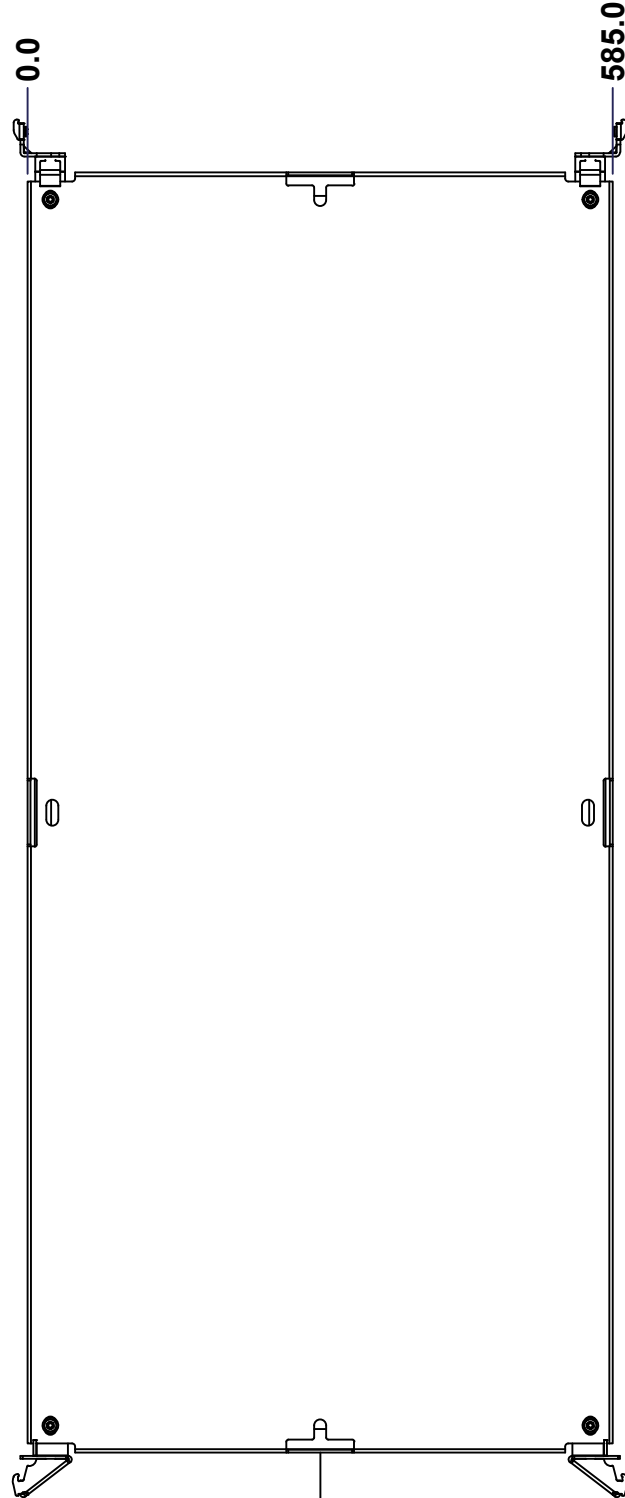
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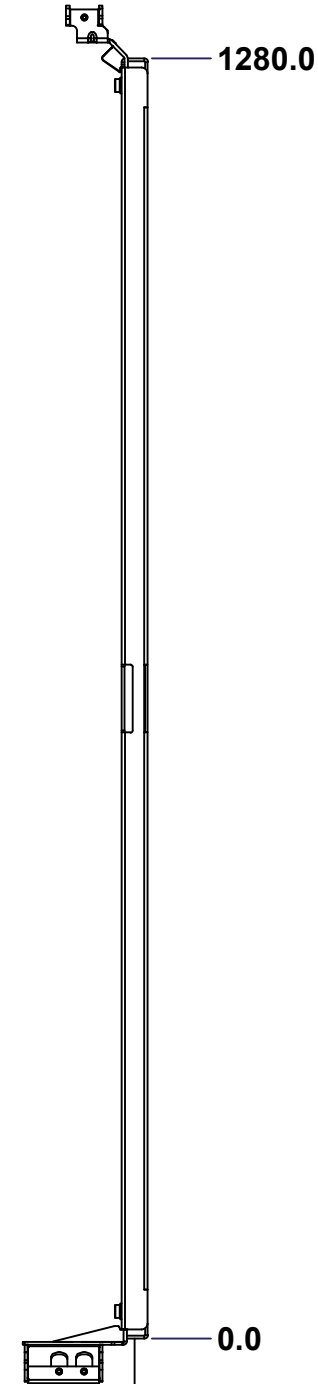
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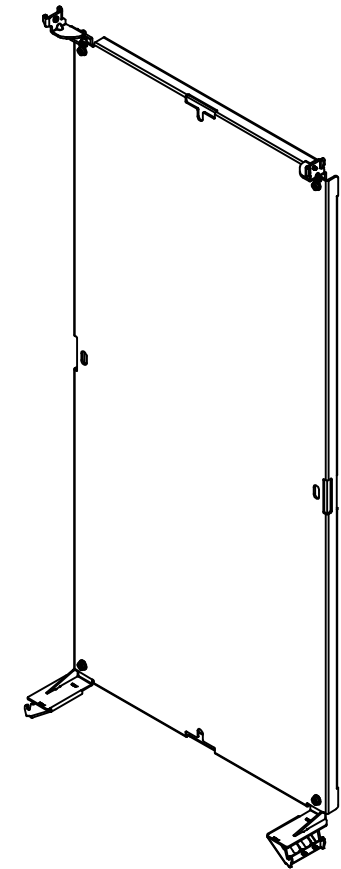
LEFT



FRONT




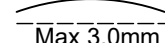
RIGHT



Isometric View



No.	Revisions	Date	By/Par

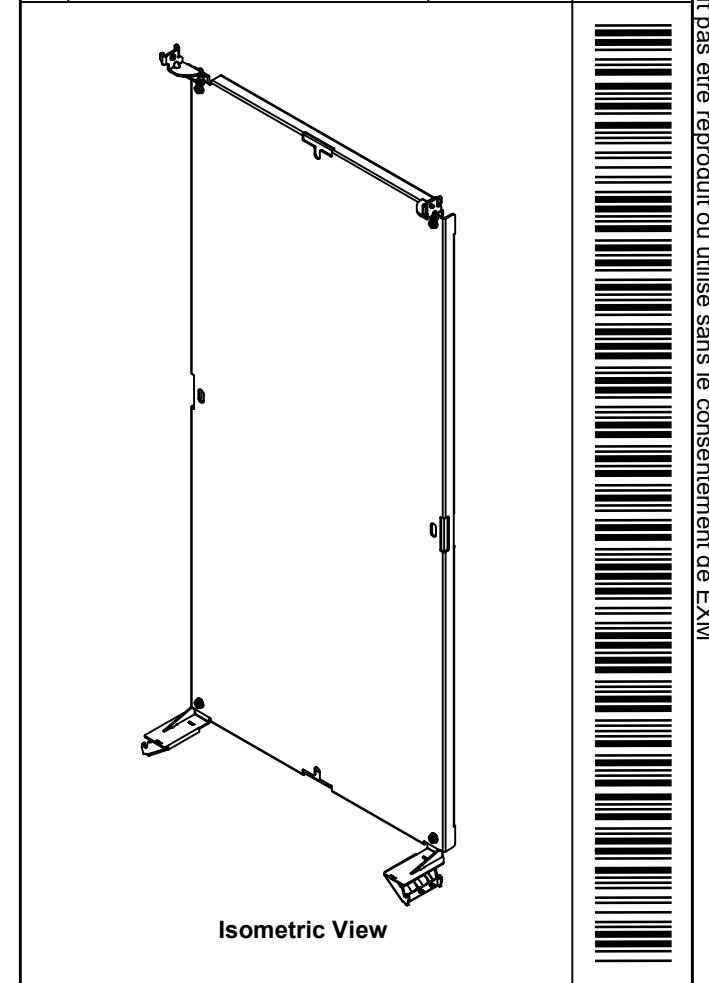
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 22-Jan-15
Material Matière 12 Ga Galvanized (2.5mm)		
Color Couleur Unpainted	Finish Fini Unpainted	
Description 6500 MXM 1400mm x 700mm Back Inner Panel		Detail Rev.
Part Number Numéro Pièce <b>6500MXK140708BIP</b>		Rev. 17 <b>0</b> 18


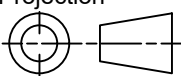
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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jan-15
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description 6500 MXM 1400mm x 700mm Back Inner Panel		Detail Rev.
Part Number Numéro Pièce	Rev. 0	18
<b>6500MXK140708BIP</b>		18

Qty	Part Number	Rev	Description
1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK140708BIP-P	0	6500 MXM 1400mm x 700mm Back Inner Panel Part
Parts List			