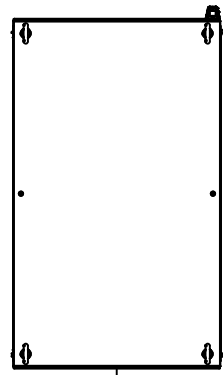
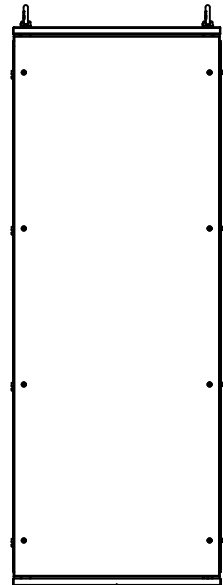


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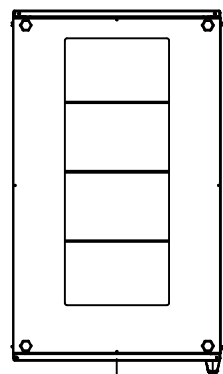
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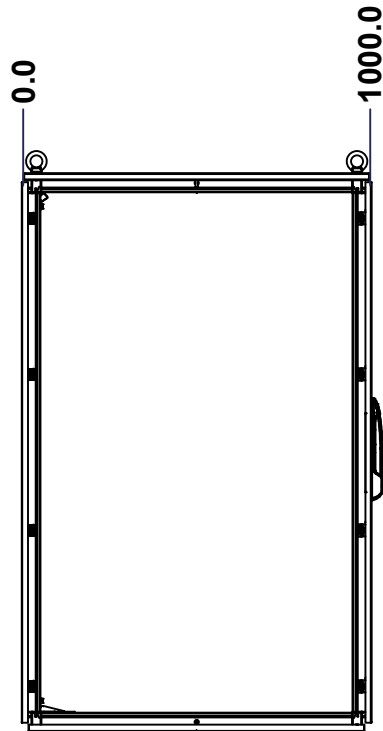
TOP



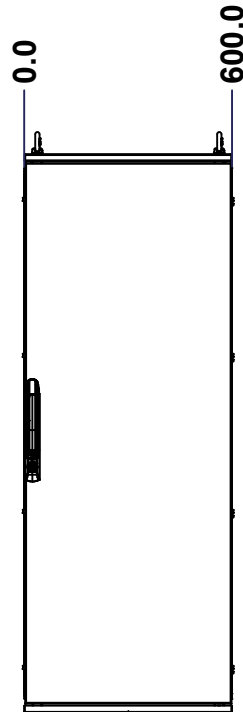
BACK



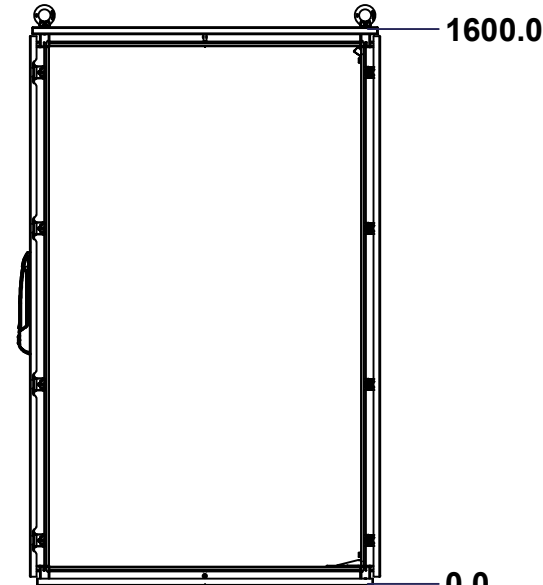
BOTTOM



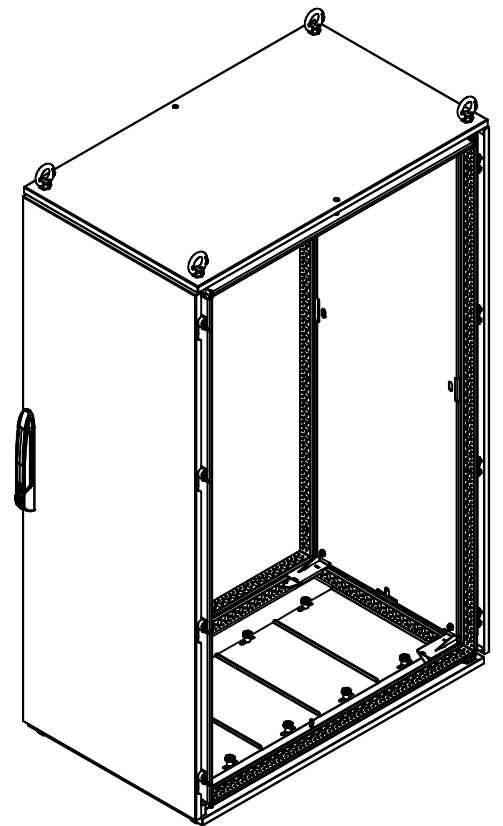
LEFT



FRONT




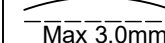
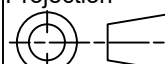
RIGHT



Isometric View



No.	Revisions	Date	By/Par

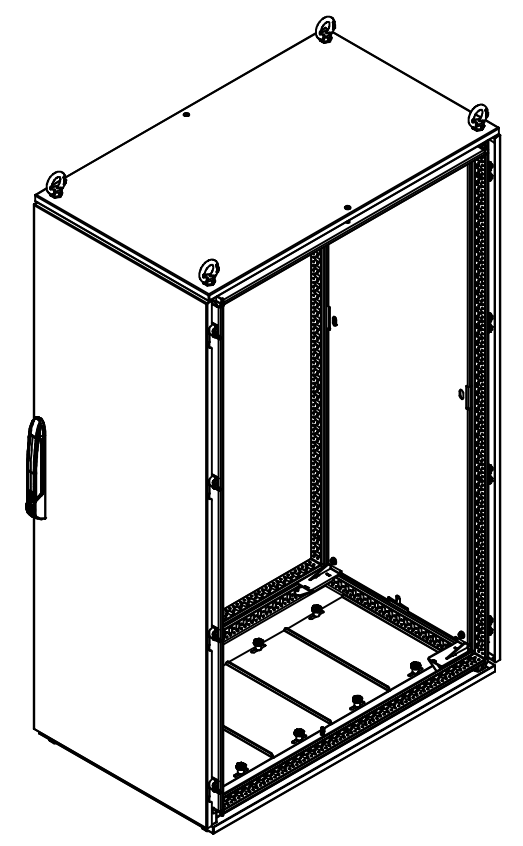
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-15
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 6500MX 1600mm x 600mm x 1000mm Assembly		Detail Rev.
Part Number Numéro Pièce	<b>6500MXK160610</b>	Rev. 1 <b>0</b>

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No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

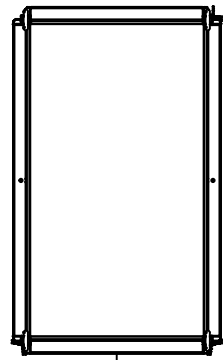
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 02-Feb-15
Material Matière	See Part List

Qty	Part Number	Rev	Description
1	6500MXK160610BIP	0	6500 MXM 1600mm x 600mm Back Inner Panel
1	6500MXK160610F	0	6500 MXD 1600mm x 600mm Front
1	6500MXK160610B	0	6500 MXR 1600mm x 600mm Back
1	6500MXK160610BT	0	6500 MXB 600mm x 1000mm Bottom
1	6500MXK160610T	0	6500 MXT 600mm x 1000mm Top
1	6500MXK160610FR	0	6500 MX 1600mm x 600mm x 1000mm Frame
Parts List			

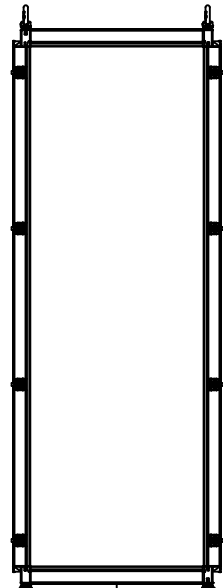
Color Couleur	See Part List	Finish Fini	See Part List
Description	6500MX 1600mm x 600mm x 1000mm Assembly		Detail Rev.
Part Number Numéro Pièce	<b>6500MXK160610</b>		Rev. 2 <b>0</b>

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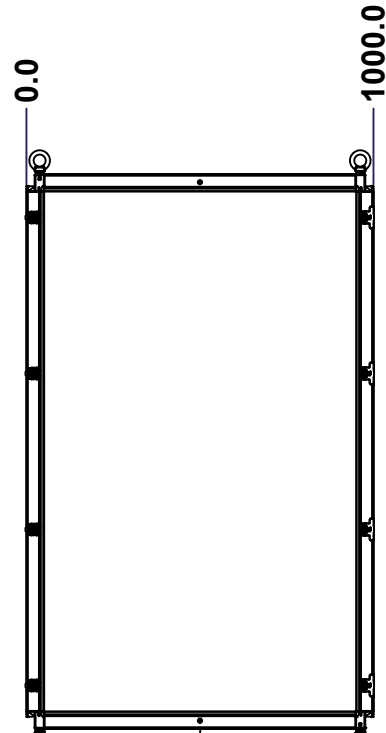
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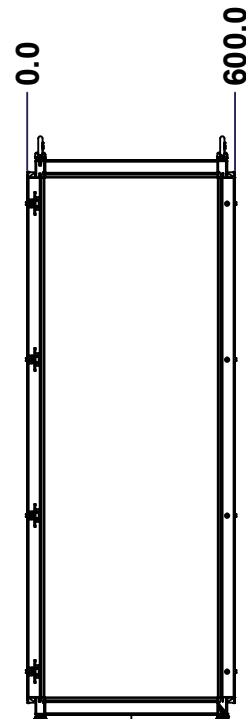
TOP



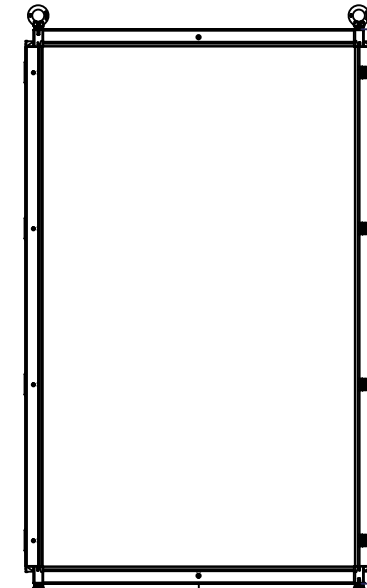
BACK



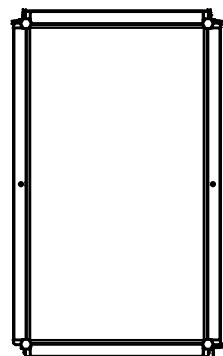
LEFT



FRONT



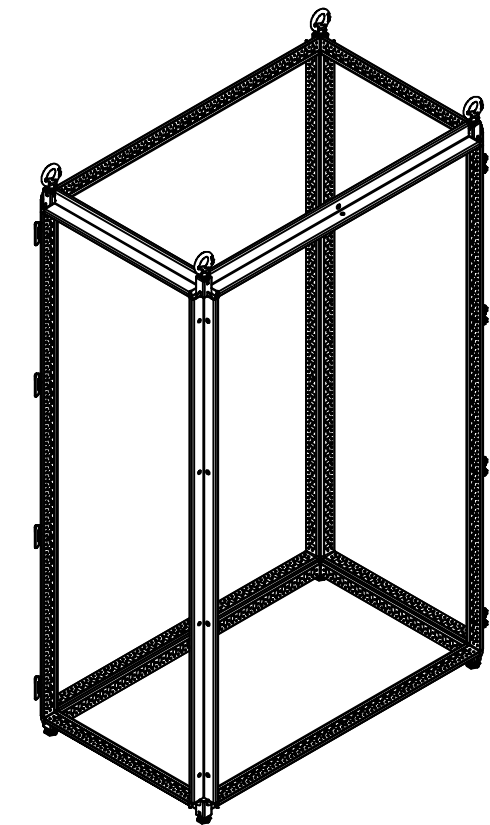
RIGHT



BOTTOM

Grind excess weld off corner(s)

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

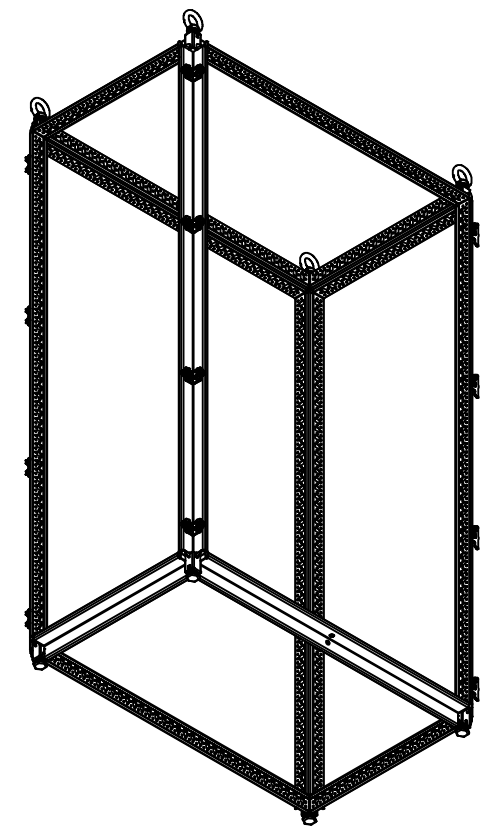
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 02-Feb-15
Material Matière 16 Ga Electro-Galvanized (1.4mm)	
Color Couleur Iron Grey RAL7011	Finish Fini Textured
Description 6500 MX 1600mm x 600mm x 1000mm Frame	Detail Rev.
Part Number Numéro Pièce <b>6500MXK160610FR</b>	Rev. 3 <b>0</b>

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No.	Revisions	Date	By/Par



Isometric View



Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
4	STK-Q-47250-06	6	6500 MX 600mm Horizontal Frame Post Part
4	STK-Q-47250-10	6	6500 MX 1000mm Horizontal Frame Post Part
4	STK-A-70589	9	6500 MX Fixed Side Panel Bracket Assembly
22	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	9	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-16	6	6500 MX 1600mm Vertical Frame Post Part
Parts List			

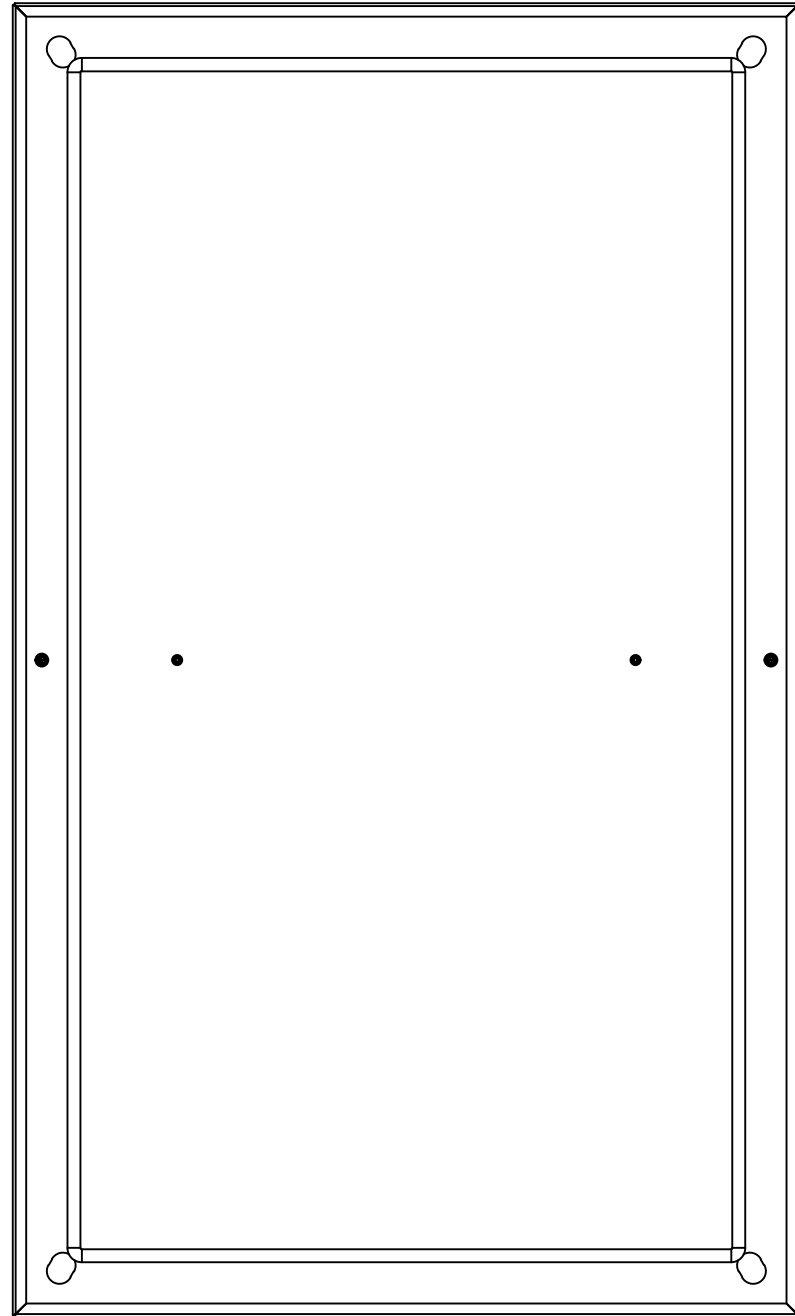
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-15
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MX 1600mm x 600mm x 1000mm Frame		
Part Number Numéro Pièce	Rev.	4
<b>6500MXK160610FR</b>	<b>0</b>	18

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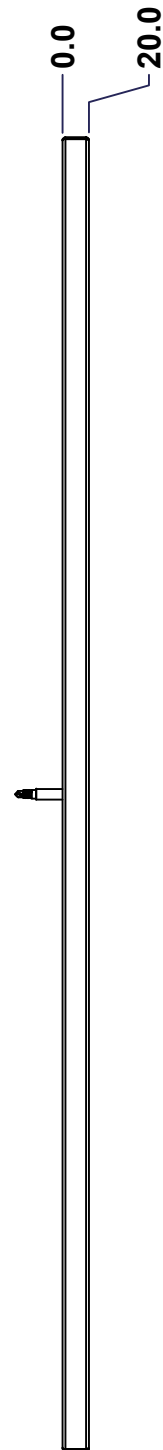
TOP



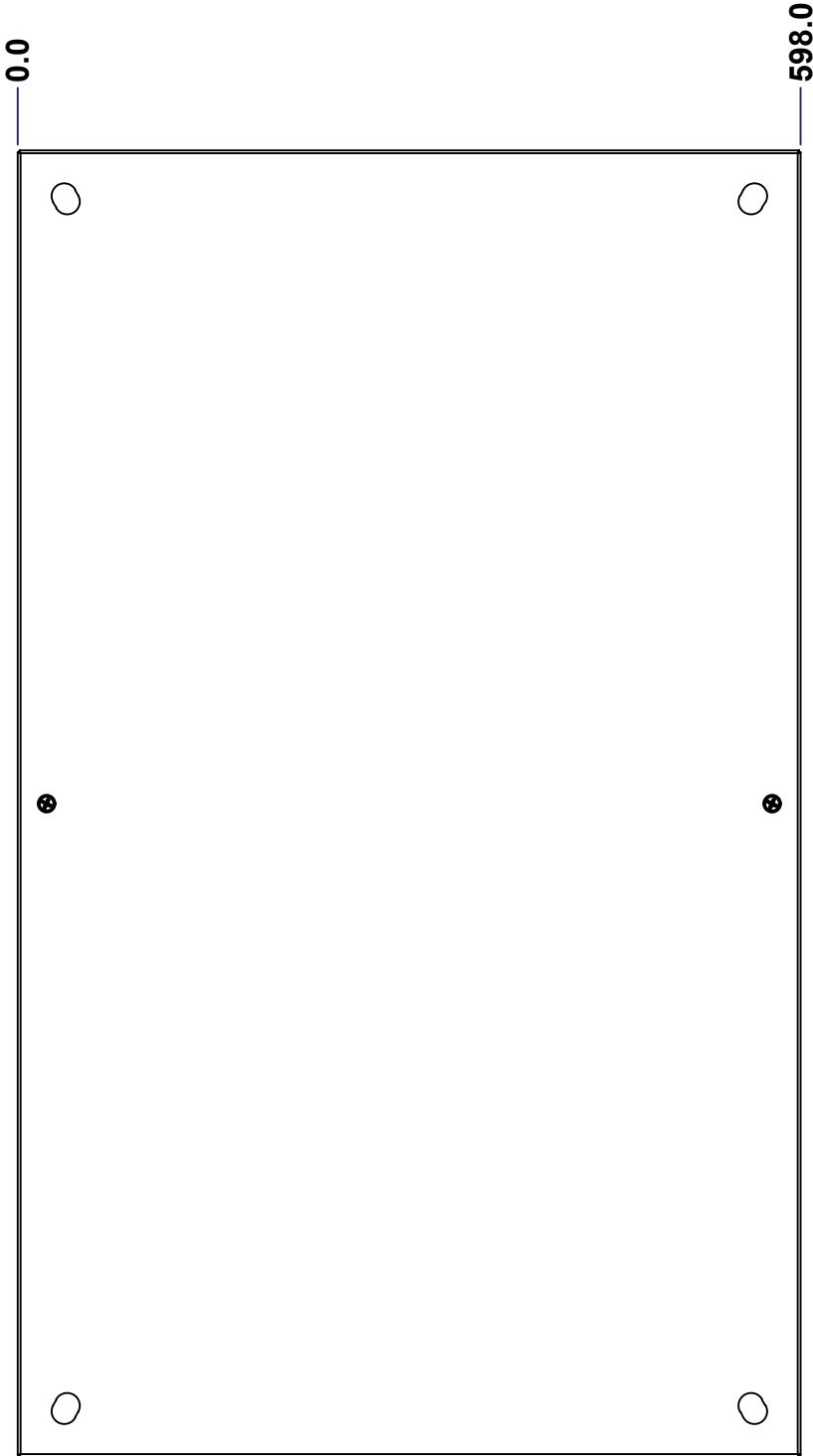
BACK



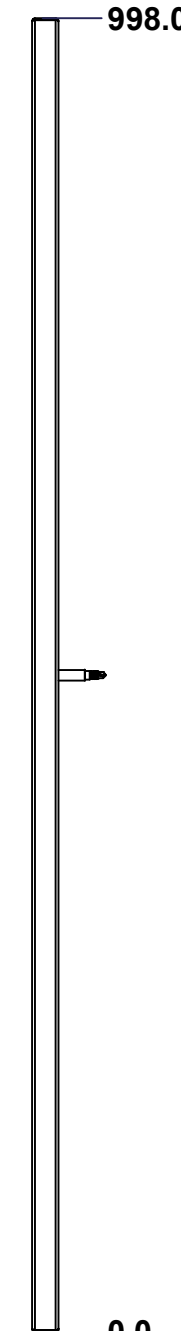
BOTTOM



LEFT

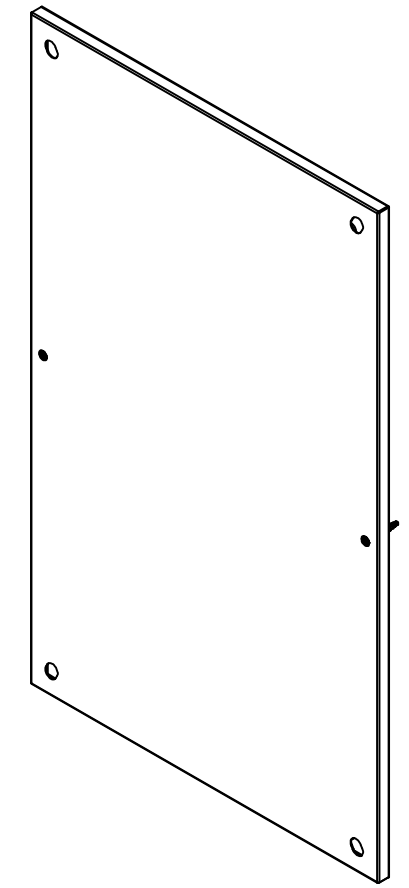


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

Customer Client	Date
Drawn By Dessiné Par	Date 02-Feb-15
Material Matière	16 Ga Cold Rolled A1008 CS Type B

Color Couleur	Iron Grey RAL7011	Finish Fini	Textured
---------------	-------------------	-------------	----------

Description	Detail Rev.
6500 MXT 600mm x 1000mm Top	

Part Number Numéro Pièce	Rev.	5
<b>6500MXK160610T</b>	<b>0</b>	18

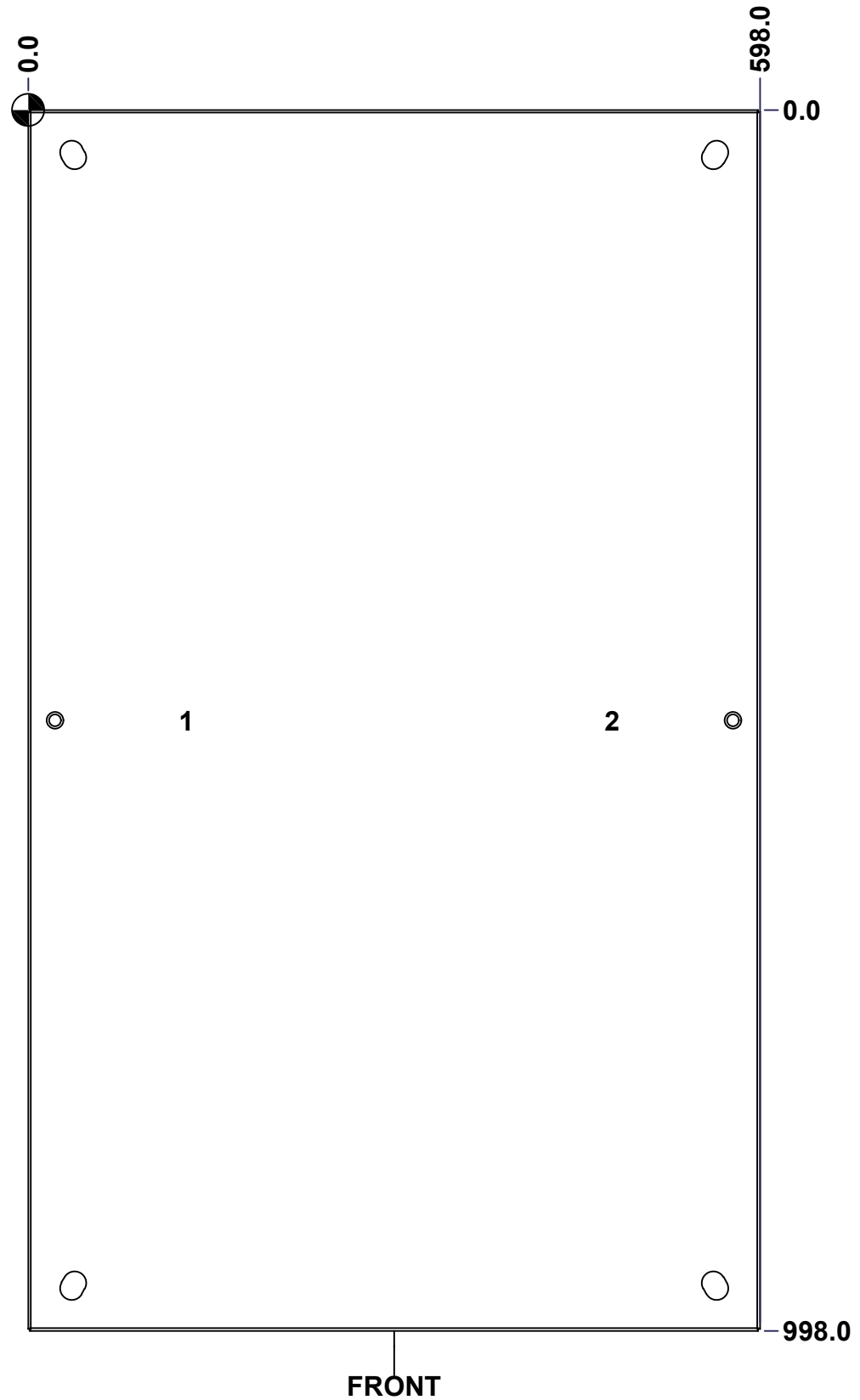
Use gasket program path 6500 MX > 6500 MXT

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	499.0	GND STUD M6 x 18mm (Inside)
2	473.0	499.0	GND STUD M6 x 18mm (Inside)



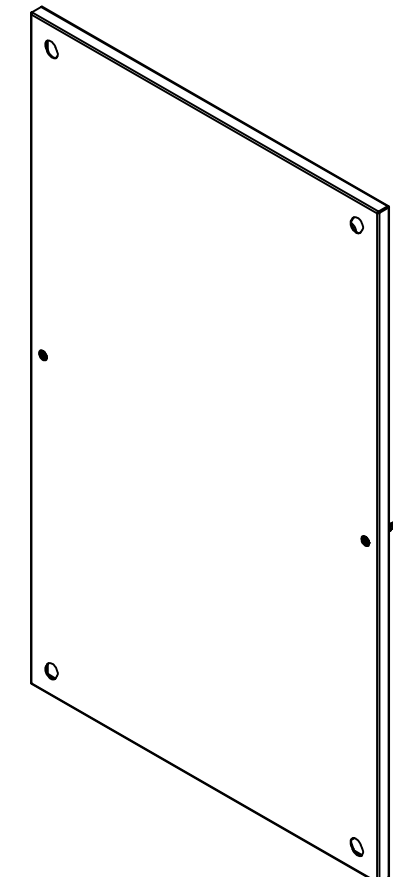
Use bending program path 6500 MX > 6500 MXT

	Description 6500 MXT 600mm x 1000mm Top		Status (NULL)
	Part Number Numéro Pièce <b>6500MXK160610T</b>		Rev. 6 <b>0</b>

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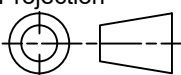
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No.	Revisions	Date	By/Par



Isometric View

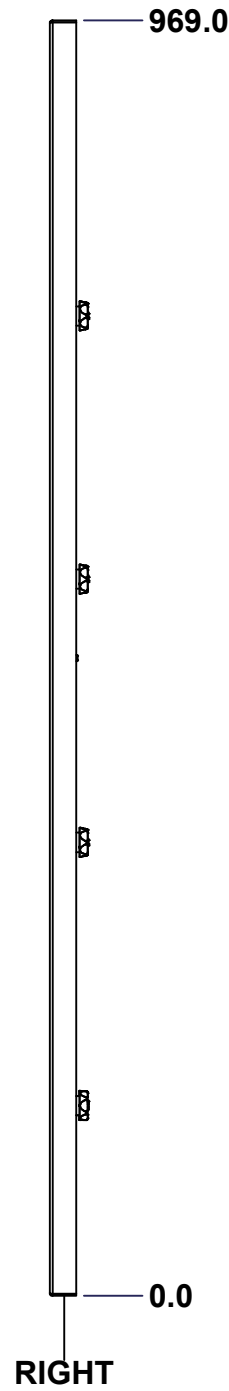
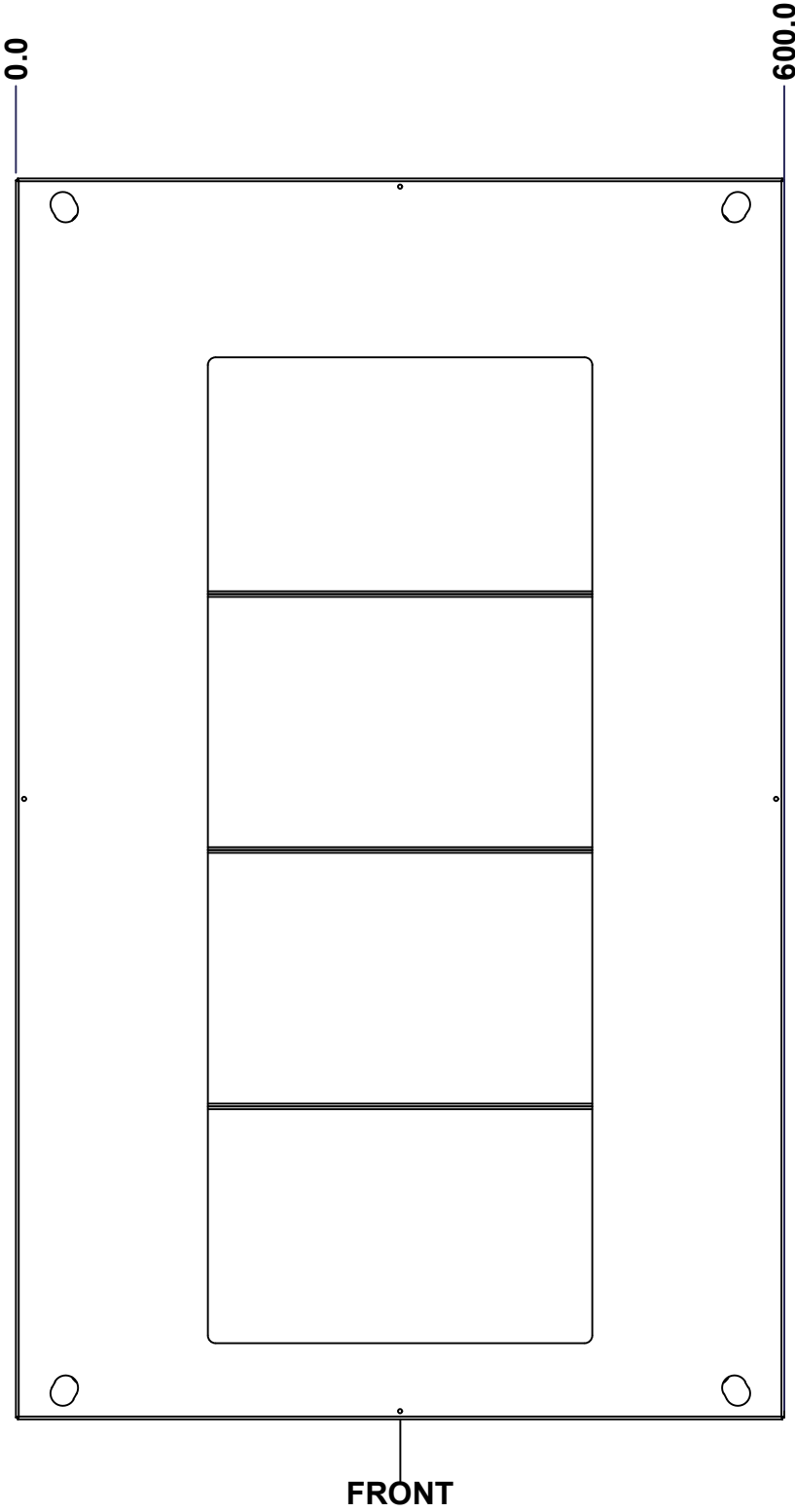
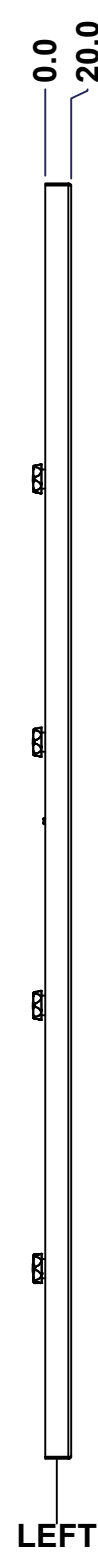
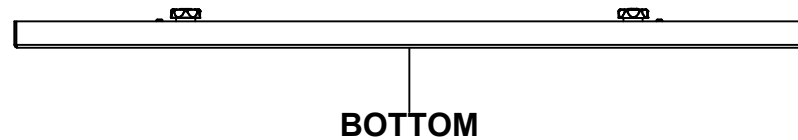
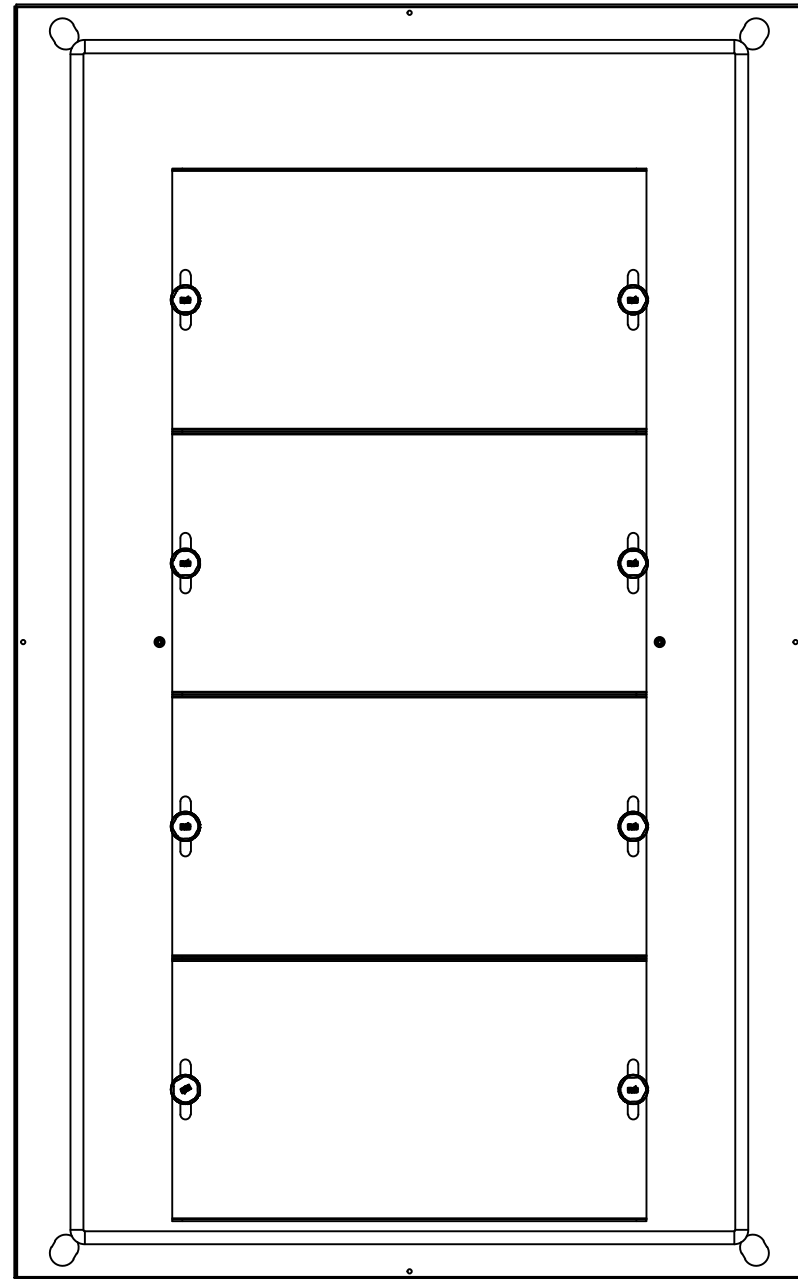
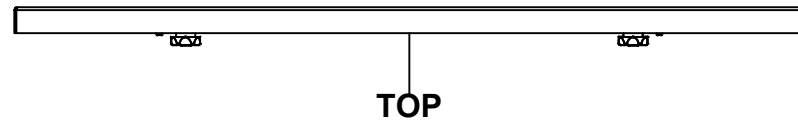


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 02-Feb-15	
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Textured	
Description: 6500 MXT 600mm x 1000mm Top		Detail Rev.
Part Number / Numéro Pièce: <b>6500MXK160610T</b>		Rev. 7 / 18

Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-90227	1	Flat Head Drilling Screw M6.3 x 56.0mm Long
1	6500MXK160610TG	0	6500 MXT 600mm x 1000mm Top Gasket
1	6500MXK160610T-P	0	6500 MXT 600mm x 1000mm Top Part
Parts List			

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-15
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MXB 600mm x 1000mm Bottom		
Part Number Numéro Pièce	Rev.	8
<b>6500MXK160610BT</b>	<b>0</b>	18

Use gasket program path 6500 MX > 6500MXB

SEE BILL OF MATERIAL ON LAST PAGE

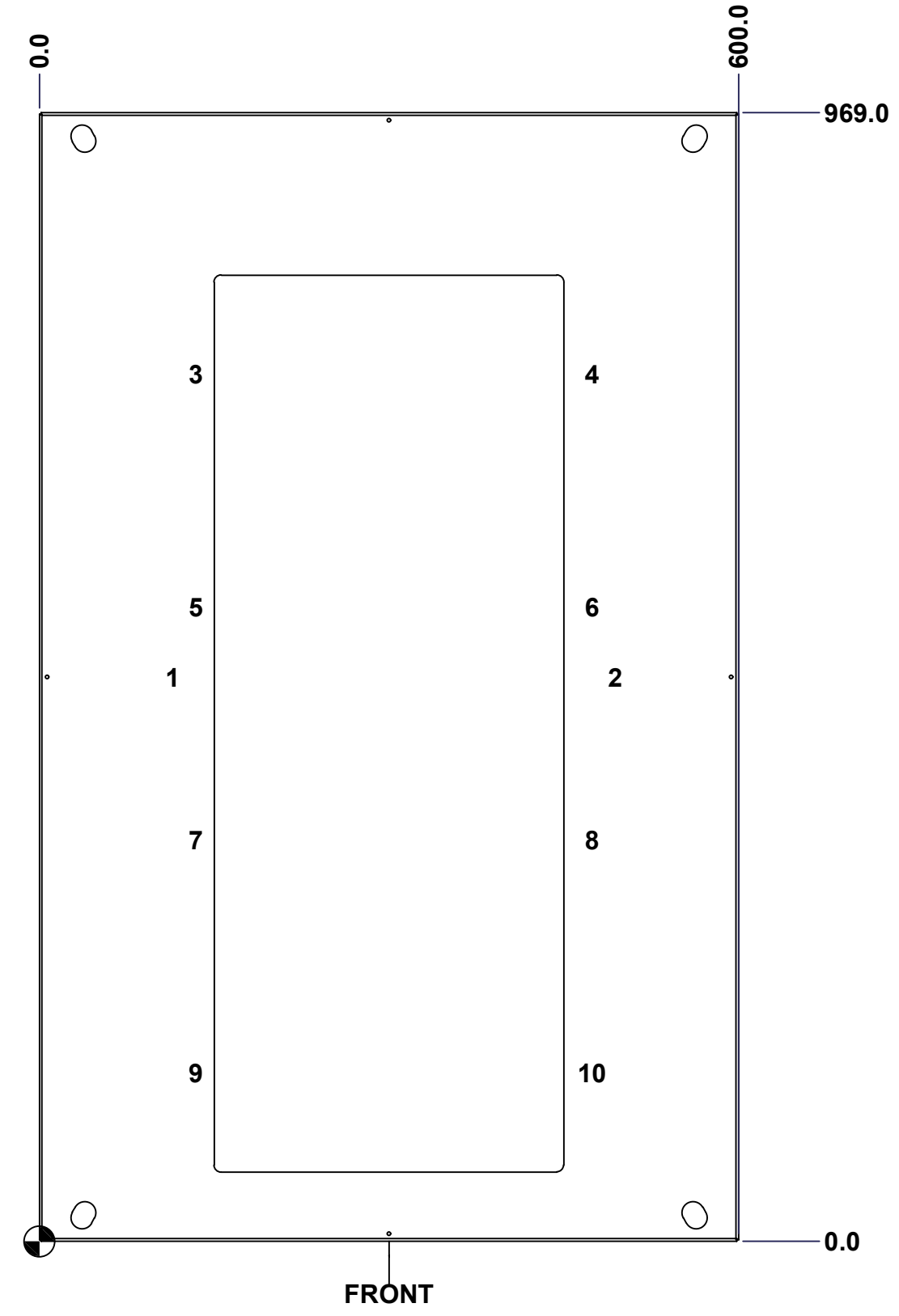
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	484.5	GND STUD M6 x 18mm (Inside)
2	490.0	484.5	GND STUD M6 x 18mm (Inside)
3	130.0	744.5	GP STUD M6 x 18mm (Inside)
4	470.0	744.5	GP STUD M6 x 18mm (Inside)
5	130.0	544.5	GP STUD M6 x 18mm (Inside)
6	470.0	544.5	GP STUD M6 x 18mm (Inside)
7	130.0	344.5	GP STUD M6 x 18mm (Inside)
8	470.0	344.5	GP STUD M6 x 18mm (Inside)
9	130.0	144.5	GP STUD M6 x 18mm (Inside)
10	470.0	144.5	GP STUD M6 x 18mm (Inside)



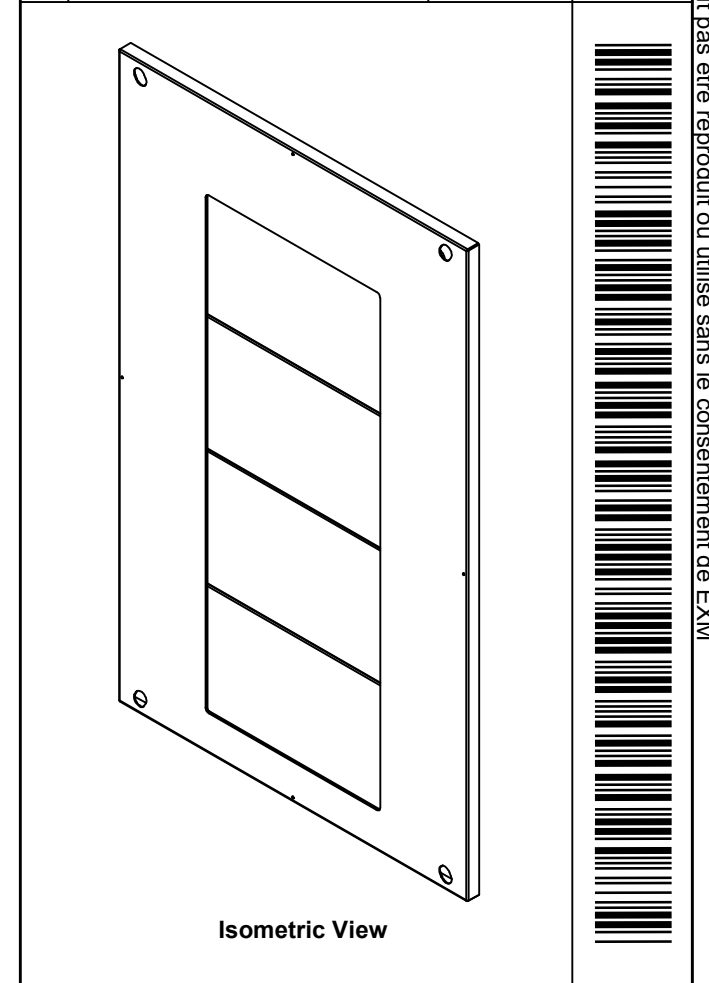
Use bending program path 6500 MX > 6500MXB

	Description		Status
	6500 MXB 600mm x 1000mm Bottom		(NULL)
Part Number Numéro Pièce		Rev.	9
<b>6500MXK160610BT</b>		<b>0</b>	18

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No.	Revisions	Date	By/Par




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**Flatness**  
 Aplatissement  
 Max 3.0mm  
**Projection**  


Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 02-Feb-15

Material / Matière: 16 Ga Cold Rolled A1008 CS Type B

Color / Couleur: Iron Grey RAL7011	Finish / Fini: Textured
------------------------------------	-------------------------

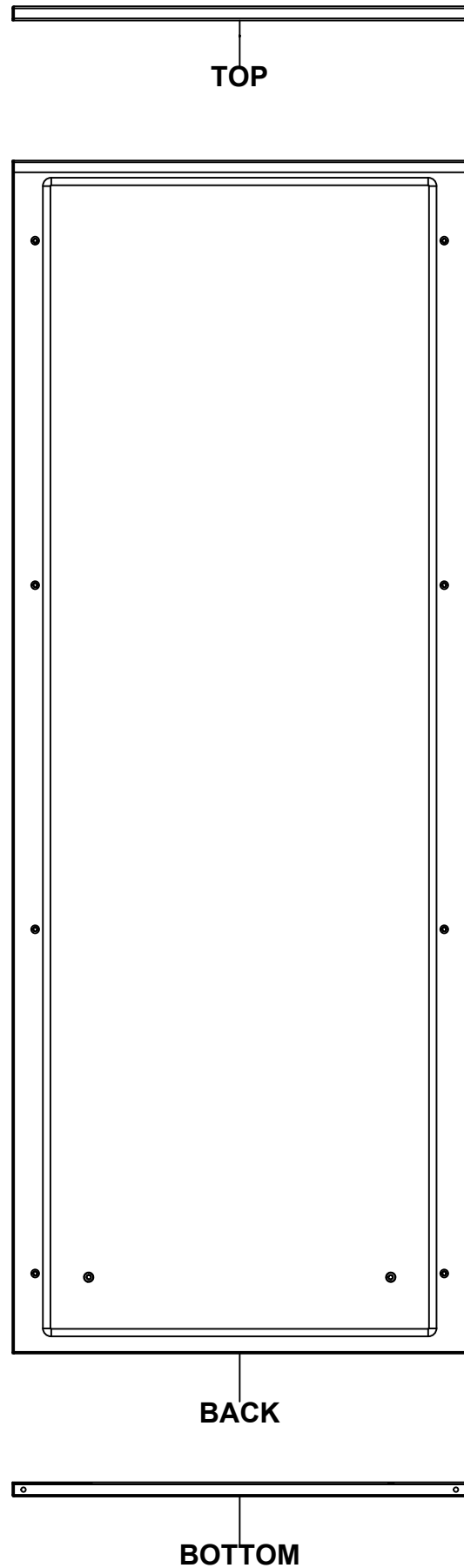
Description: 6500 MXB 600mm x 1000mm Bottom	Detail Rev.
---	-------------

Part Number / Numéro Pièce: <b>6500MXK160610BT</b>	Rev. / Révis: <b>0</b>	10 / 18
--	------------------------	---------

Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
8	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
4	6500MXK160610GP200-P	0	6500 MXB 600mm Gland Plate Part (200mm)
1	6500MXK160610BTGPG	0	6500 MXB 600mm x 1000mm Bottom Gland Plate Gasket
1	6500MXK160610BTG	0	6500 MXB 600mm x 1000mm Bottom Gasket
1	6500MXK160610BT-P	0	6500 MXB 600mm x 1000mm Bottom Part
Parts List			

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0.0  
18.5

LEFT

0.0  
595.0

FRONT

1560.0

0.0

RIGHT

No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description		Detail Rev.
6500 MXR 1600mm x 600mm Back		
Part Number Numéro Pièce	Rev.	11
<b>6500MXK160610B</b>	<b>0</b>	18

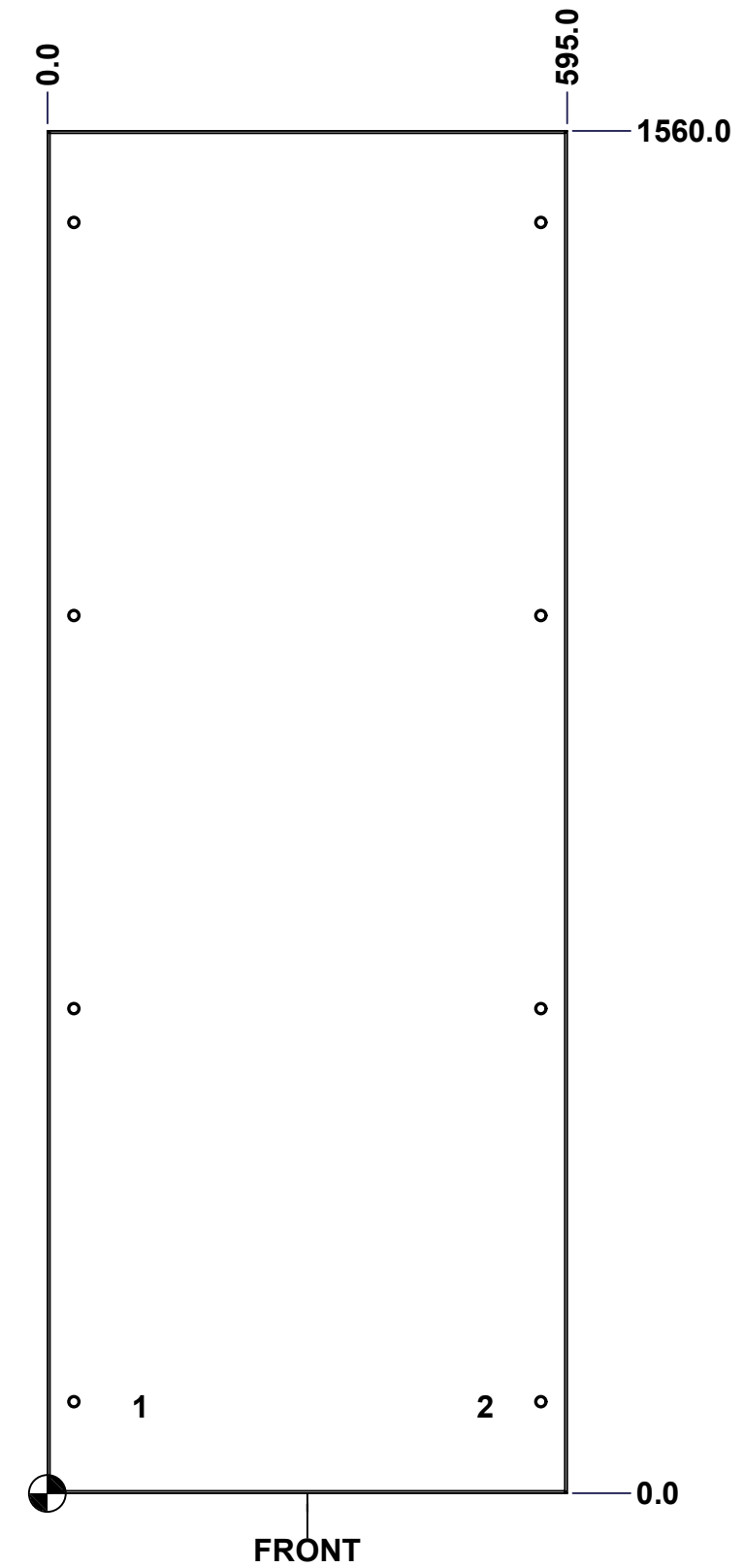
Use gasket program path 6500 MX > 6500 MXR

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	495.0	100.0	GND STUD M6 x 16mm (Inside)



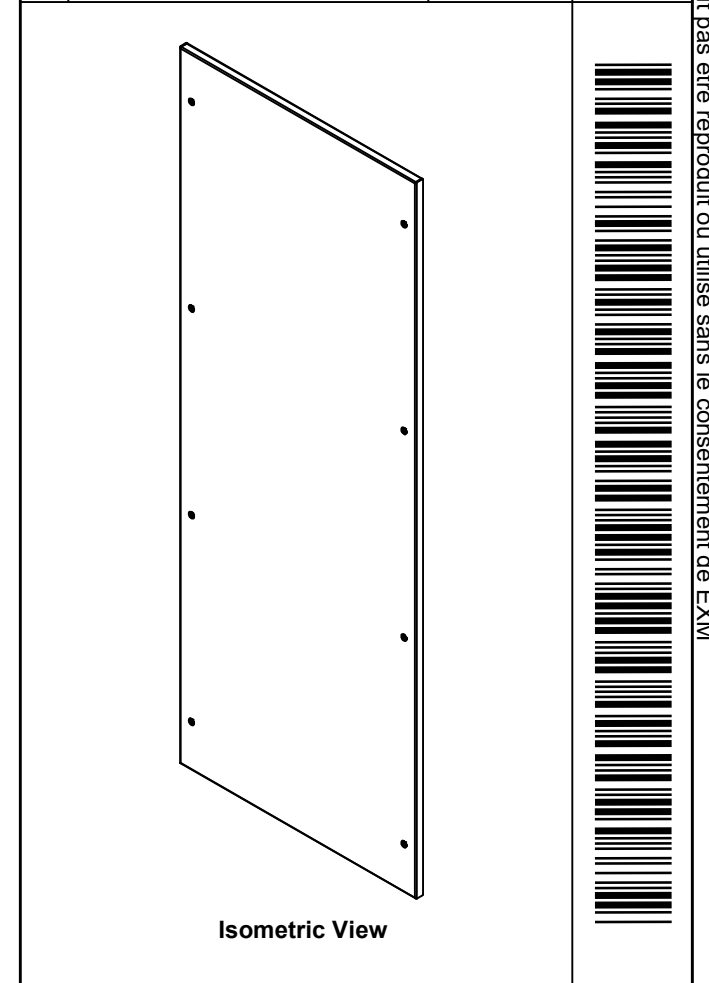
Use bending program path 6500 MX > 6500 MXR


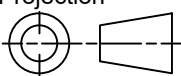
	Description	Status
	6500 MXR 1600mm x 600mm Back	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>6500MXK160610B</b>	<b>0</b> / 12
		18

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No.	Revisions	Date	By/Par

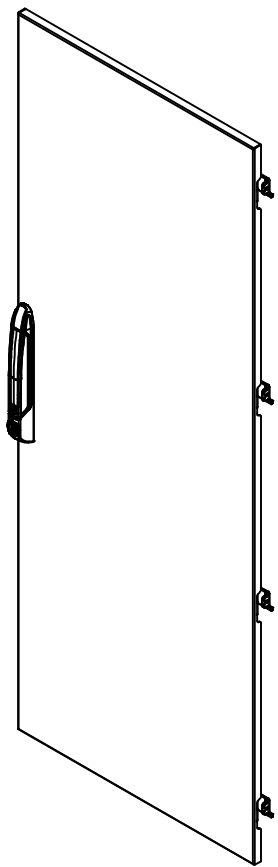
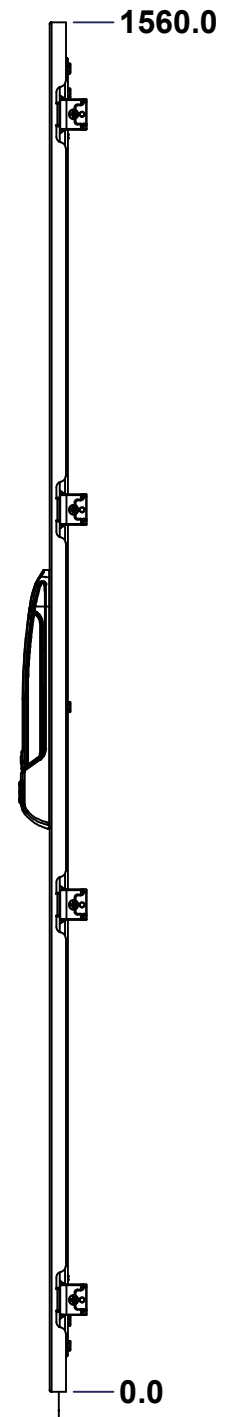
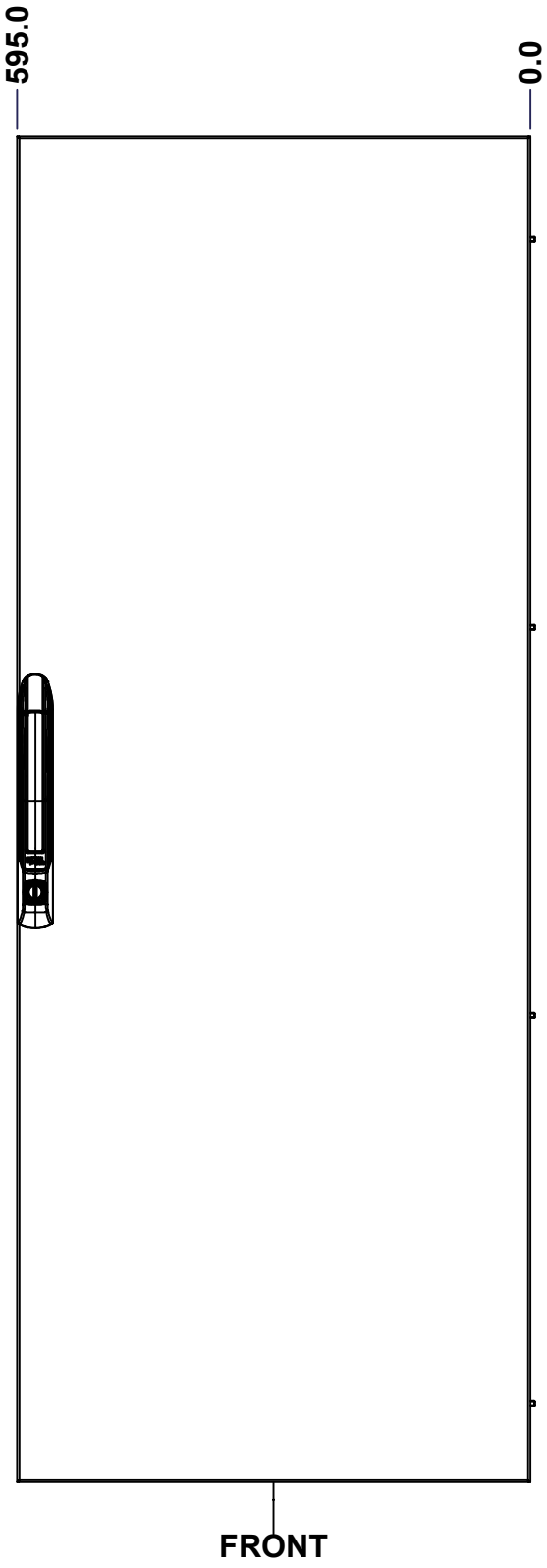
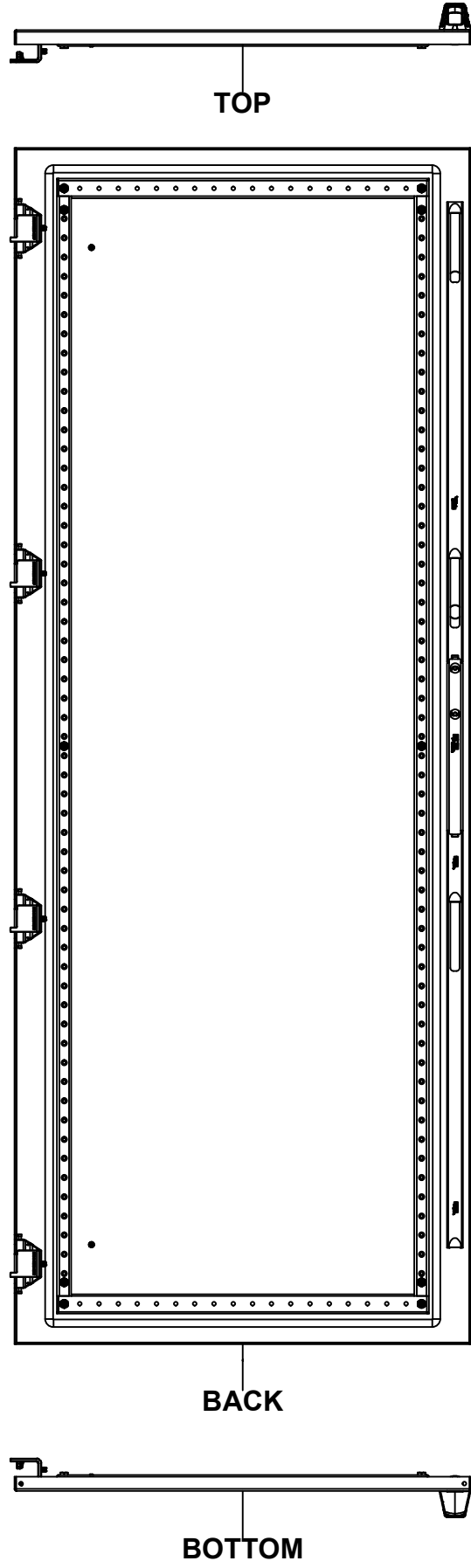


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Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 02-Feb-15
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Light Grey RAL7035	Finish / Fini: Textured	
Description: 6500 MXR 1600mm x 600mm Back		Detail Rev.
Part Number / Numéro Pièce: <b>6500MXK160610B</b>		Rev. 13 / 18

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK160610BG	0	6500 MXR 1600mm x 600mm Back Gasket
8	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	6500MXK160610B-P	0	6500 MXR 1600mm x 600mm Back Part
Parts List			

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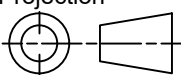
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Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description 6500 MXD 1600mm x 600mm Front		Detail Rev.
Part Number Numéro Pièce	Rev. 0	14 18

Use gasket program path 6500 MX > 6500 MXD

SEE BILL OF MATERIAL ON LAST PAGE

**6500MXK160610F**

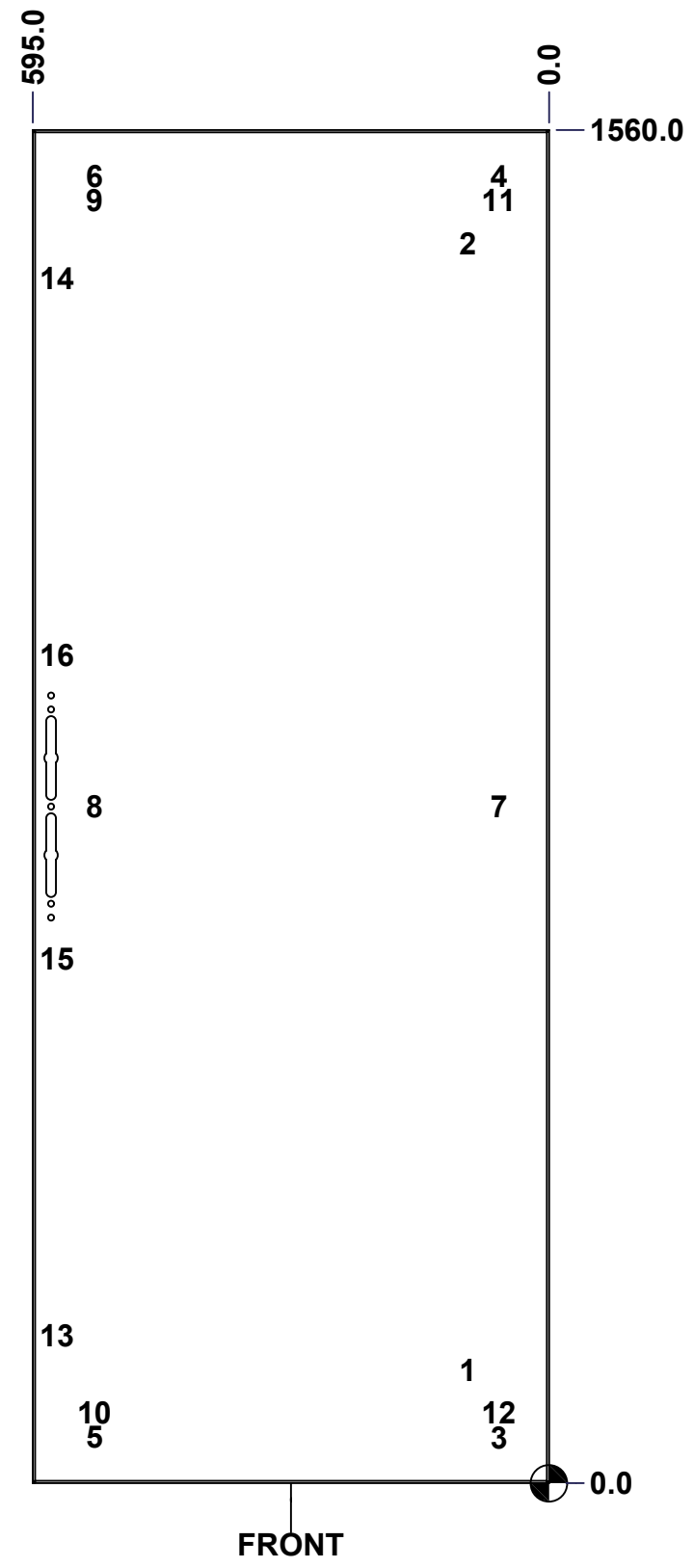
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	1430.0	GND STUD M6 x 16mm (Inside)
3	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
4	64.5	1507.2	STIFF. STUD M6 x 18mm (Inside)
5	530.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	530.5	1507.2	STIFF. STUD M6 x 18mm (Inside)
7	64.5	780.0	STIFF. STUD M6 x 18mm (Inside)
8	530.5	780.0	STIFF. STUD M6 x 18mm (Inside)
9	530.5	1479.0	STIFF. STUD M6 x 18mm (Inside)
10	530.5	81.0	STIFF. STUD M6 x 18mm (Inside)
11	64.5	1479.0	STIFF. STUD M6 x 18mm (Inside)
12	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
13	574.0	170.0	LARGE CBAR GUIDE (Inside)
14	574.0	1390.0	LARGE CBAR GUIDE (Inside)
15	574.0	605.0	LARGE CBAR GUIDE (Inside)
16	574.0	955.0	LARGE CBAR GUIDE (Inside)



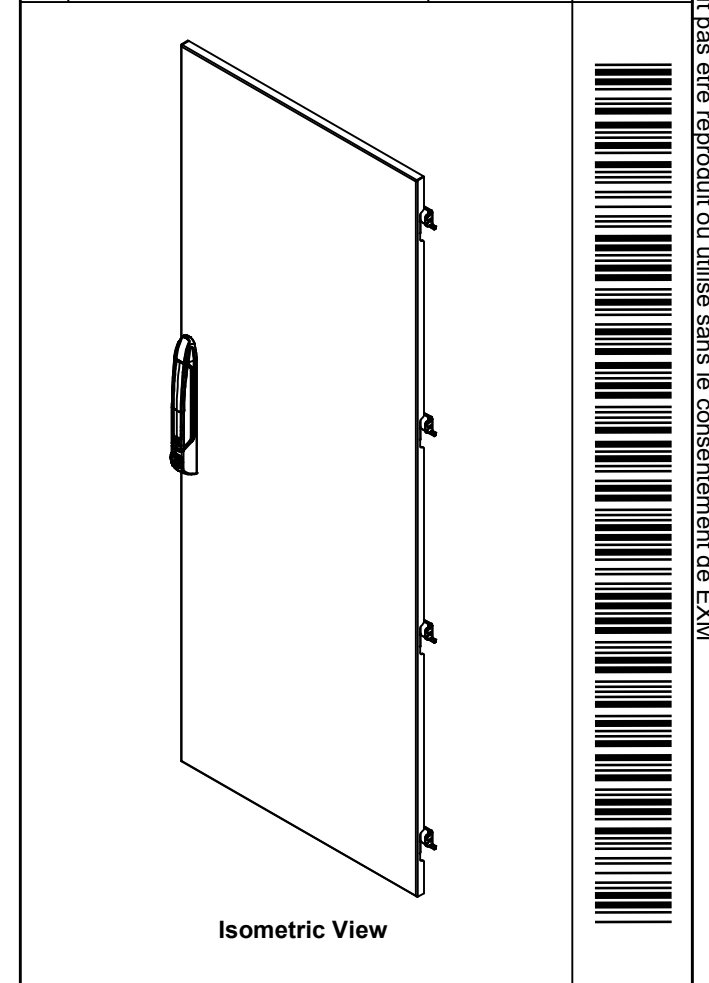
Use bending program path 6500 MX > 6500 MXD

	Description	Status
	6500 MXD 1600mm x 600mm Front	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>6500MXK160610F</b>	<b>0</b> / 15
		18

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No.	Revisions	Date	By/Par



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Fax: (450) 979-4626

Flatness  
Aplatissement  
Max 3.0mm

Projection

1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-A-45758	4	886 PH2 Pull Handle Bridge - Assembly
1	STK-A-51160	0	886PH2-SL - Pull Handle Lock - Assembly
1	STK-Q-45662-16	1	6500 MX - Lower Closing Bar 1600mm
1	STK-Q-45661-16	1	6500 MX - Upper Closing Bar 1600mm
4	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
4	STK-K-06810	7	6500 MX Hinge Assy
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK160610DS1	5	6500 MX 1600mm x 600mm Door Stiffener
1	6500MXK160610FG	0	6500 MXD 1600mm x 600mm Front Gasket
1	6500MXK160610F-P	0	6500 MXD 1600mm x 600mm Front Part
Qty	Part Number	Rev	Description
Parts List			

Customer Client

Drawn By / Dessiné Par: BoxCad: BoxCad

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B

Color / Couleur: Light Grey RAL7035

Finish / Fini: Textured

Description: 6500 MXD 1600mm x 600mm Front

Part Number / Numéro Pièce: **6500MXK160610F**

Date: 02-Feb-15

Detail Rev.:

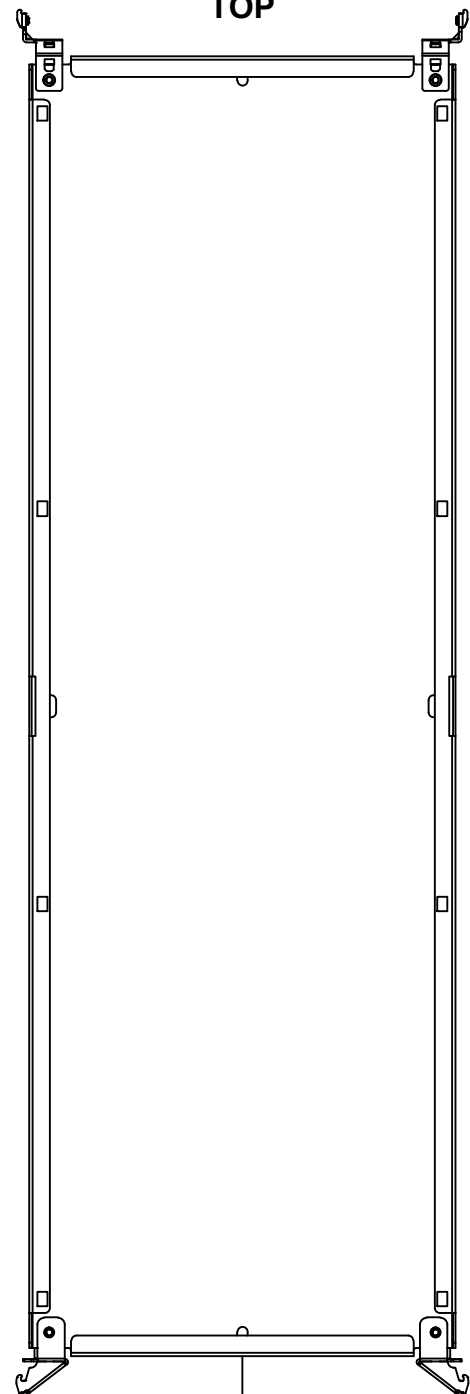
Rev.	16
<b>0</b>	18

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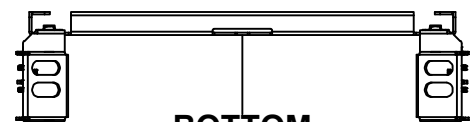
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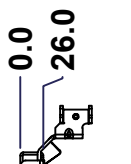
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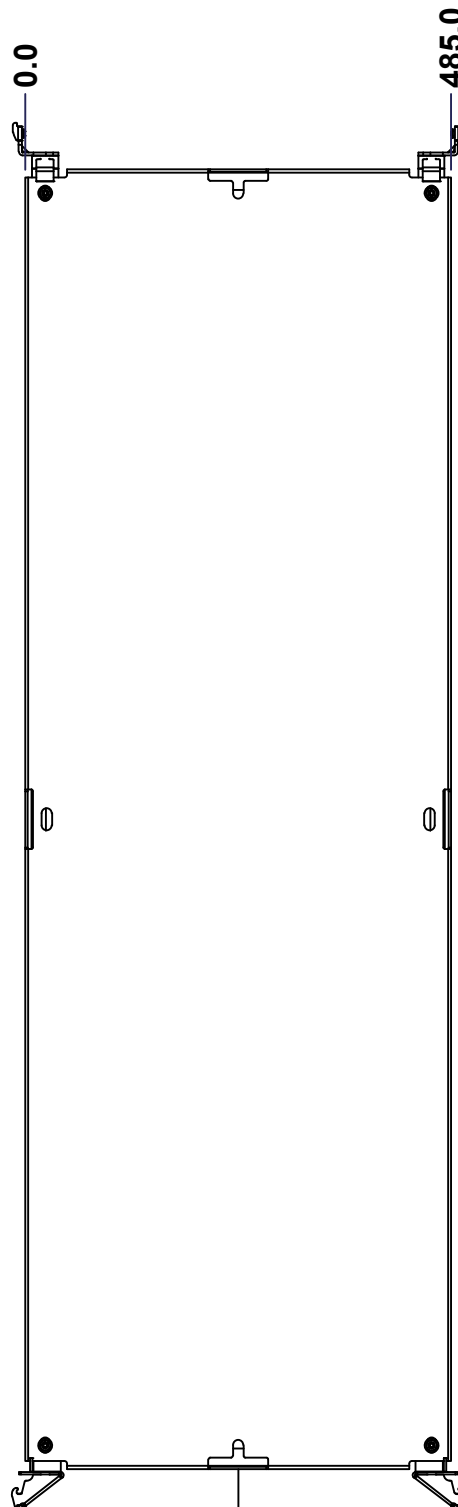
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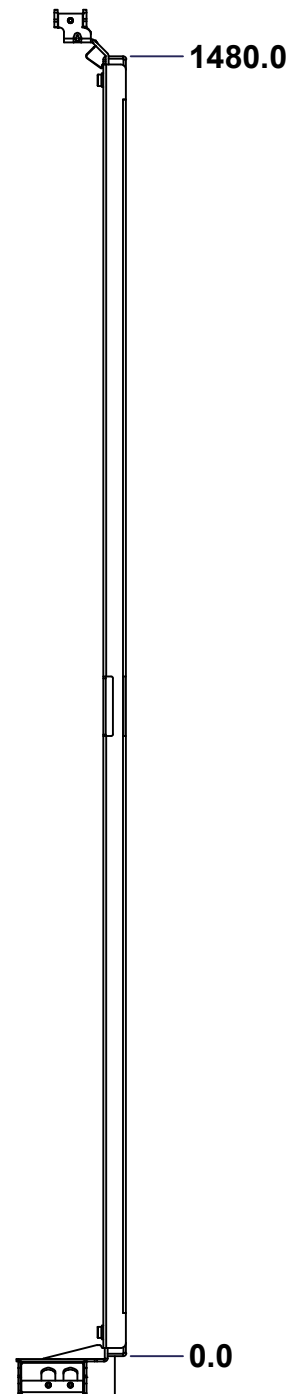
BOTTOM



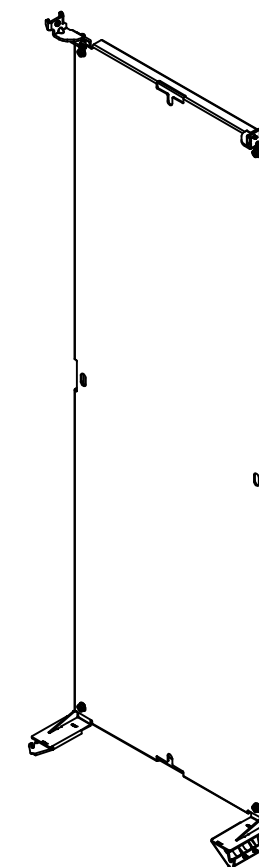
LEFT



FRONT




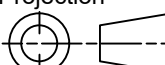
RIGHT



Isometric View



No.	Revisions	Date	By/Par

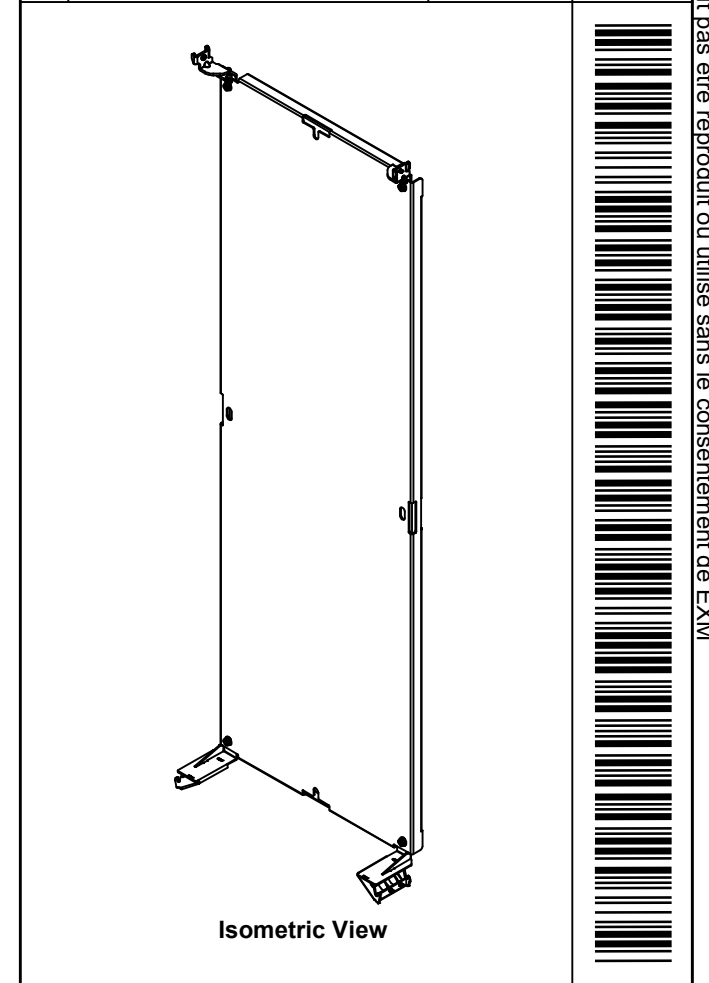
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-15
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description	Detail Rev.	
6500 MXM 1600mm x 600mm Back Inner Panel		
Part Number Numéro Pièce	Rev.	
<b>6500MXK160610BIP</b>	<b>0</b>	17 18


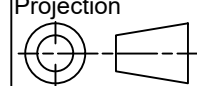
SEE BILL OF MATERIAL ON LAST PAGE

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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-15
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description 6500 MXM 1600mm x 600mm Back Inner Panel		Detail Rev.
Part Number Numéro Pièce	Rev. 0	18
<b>6500MXK160610BIP</b>		18

Qty	Part Number	Rev	Description
1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK160610BIP-P	0	6500 MXM 1600mm x 600mm Back Inner Panel Part
Parts List			