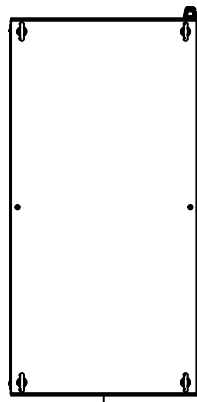
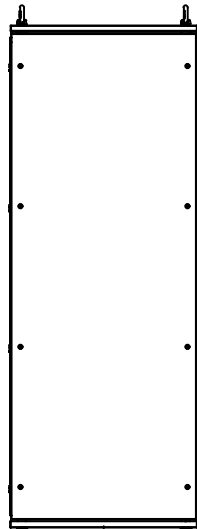


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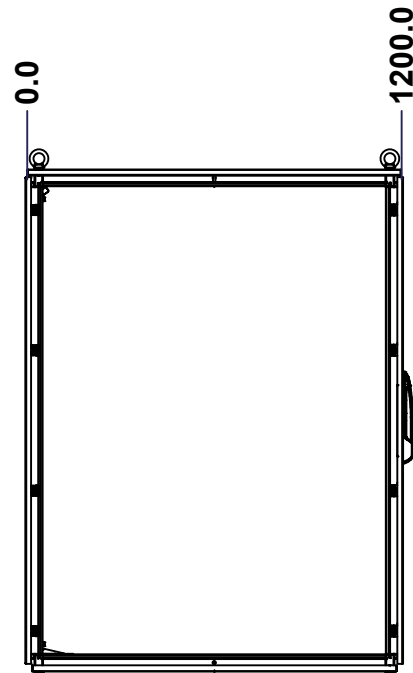
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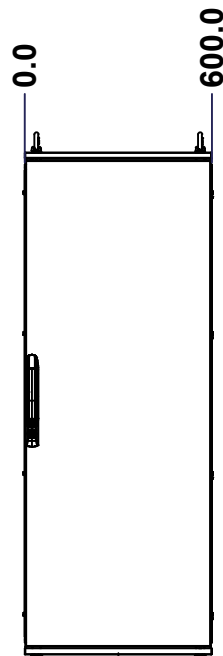
TOP



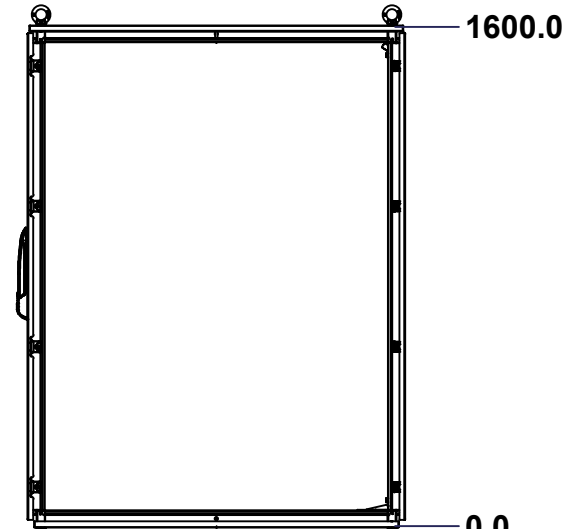
BACK



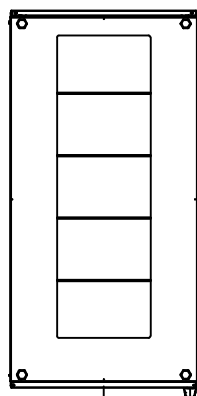
LEFT



FRONT

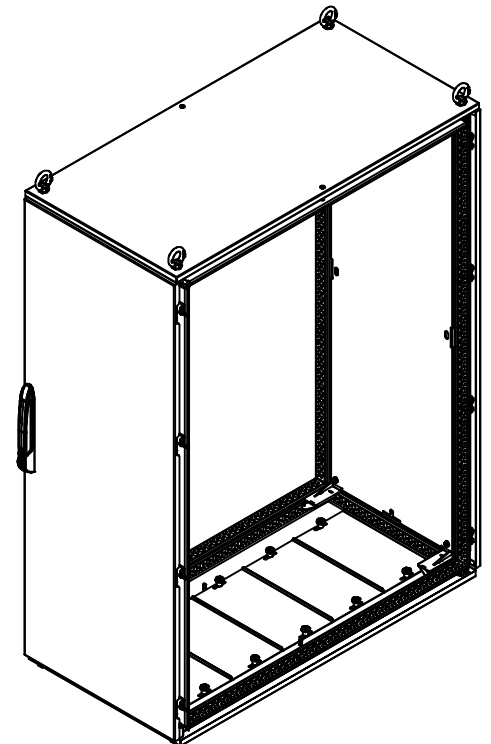


RIGHT




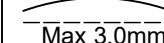
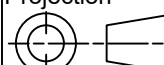
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



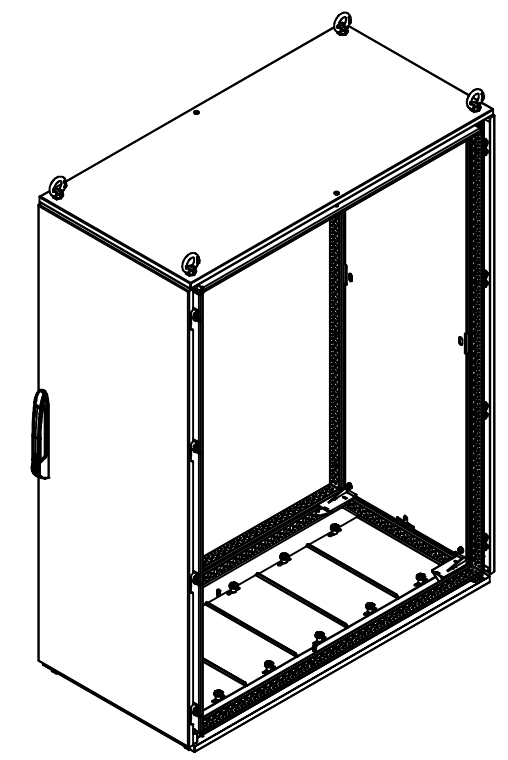
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-15
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 6500MX 1600mm x 600mm x 1200mm Assembly		Detail Rev.
Part Number Numéro Pièce	6500MXK160612	Rev. 1 0

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No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 02-Feb-15
Material / Matière	See Part List

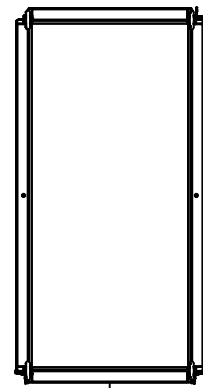
Color / Couleur	See Part List	Finish / Fini	See Part List
Description		Detail Rev.	
6500MX 1600mm x 600mm x 1200mm Assembly			

Part Number / Numéro Pièce	Rev.	2
6500MXK160612	0	18

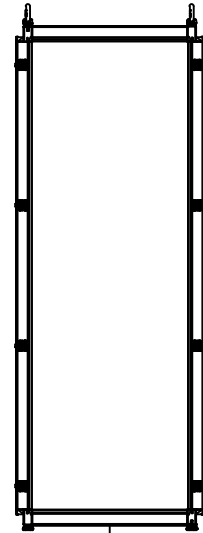
Qty	Part Number	Rev	Description
1	6500MXK160612BIP	0	6500 MXM 1600mm x 600mm Back Inner Panel
1	6500MXK160612F	0	6500 MXD 1600mm x 600mm Front
1	6500MXK160612B	0	6500 MXR 1600mm x 600mm Back
1	6500MXK160612BT	0	6500 MXB 600mm x 1200mm Bottom
1	6500MXK160612T	0	6500 MXT 600mm x 1200mm Top
1	6500MXK160612FR	0	6500 MX 1600mm x 600mm x 1200mm Frame
Parts List			

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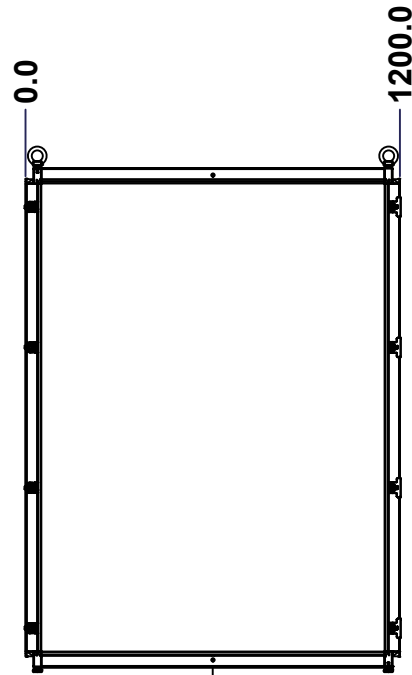
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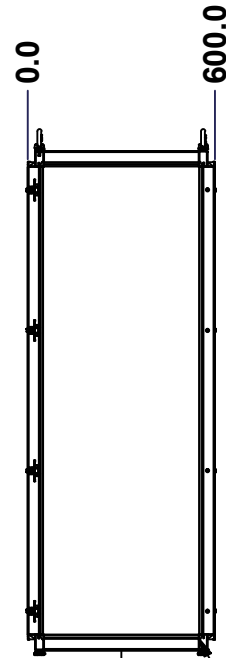
TOP



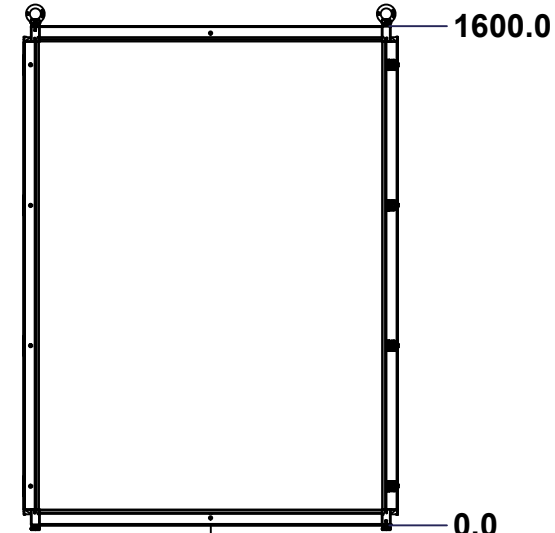
BACK



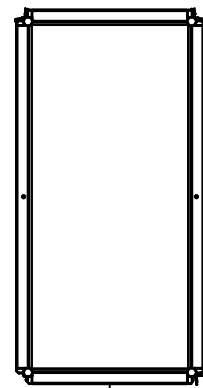
LEFT



FRONT



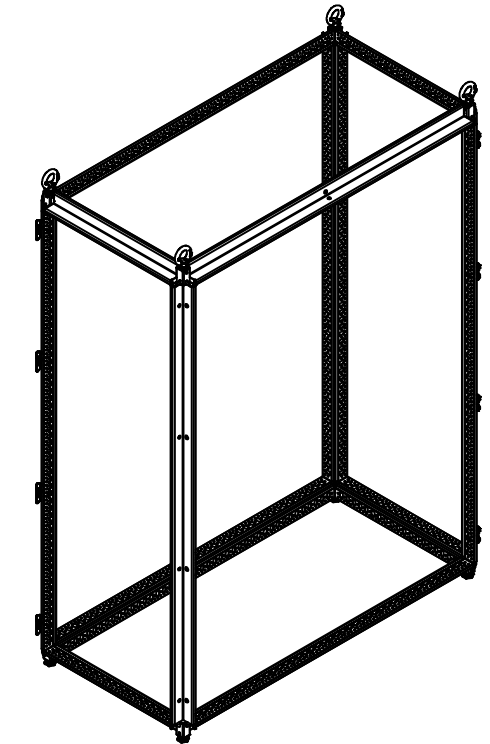
RIGHT



BOTTOM

Grind excess weld off corner(s)

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

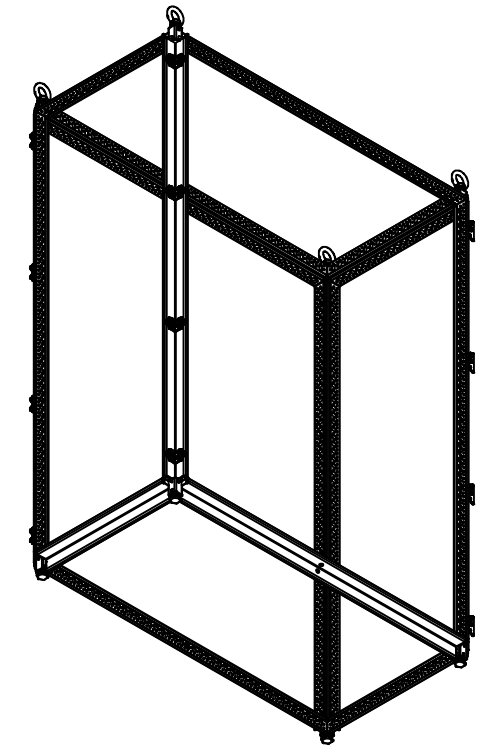
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 02-Feb-15
Material Matière 16 Ga Electro-Galvanized (1.4mm)	
Color Couleur Iron Grey RAL7011	Finish Fini Textured
Description 6500 MX 1600mm x 600mm x 1200mm Frame	Detail Rev.
Part Number Numéro Pièce 6500MXK160612FR	Rev. 3 0

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Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
4	STK-Q-47250-06	6	6500 MX 600mm Horizontal Frame Post Part
4	STK-Q-47250-12	6	6500 MX 1200mm Horizontal Frame Post Part
4	STK-A-70589	9	6500 MX Fixed Side Panel Bracket Assembly
22	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	9	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-16	6	6500 MX 1600mm Vertical Frame Post Part

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 02-Feb-15

Material
Matière 16 Ga Electro-Galvanized (1.4mm)

Color Couleur Iron Grey RAL7011	Finish Fini Textured
------------------------------------	-------------------------

Description
6500 MX 1600mm x 600mm x 1200mm Frame

Part Number Numéro Pièce	Rev. 4
6500MXK160612FR	0

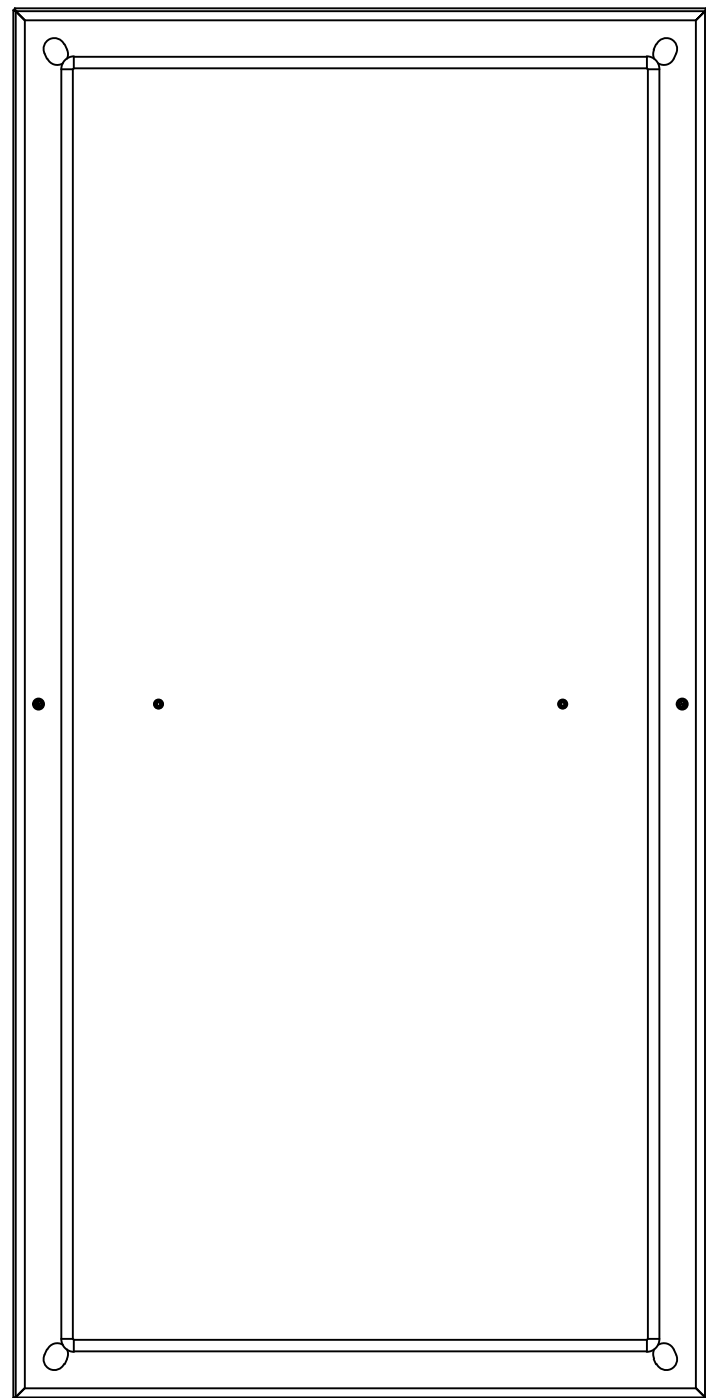
Qty	Part Number	Rev	Description
Parts List			

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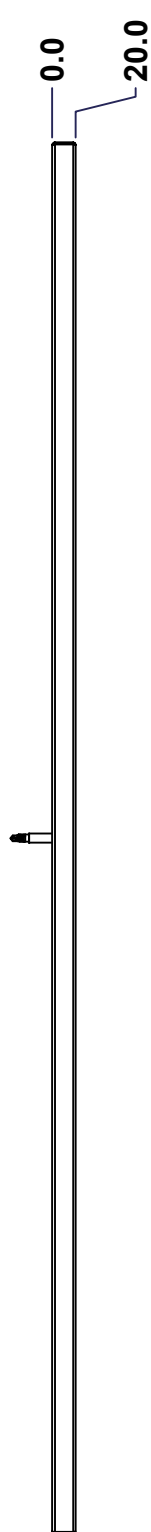
TOP



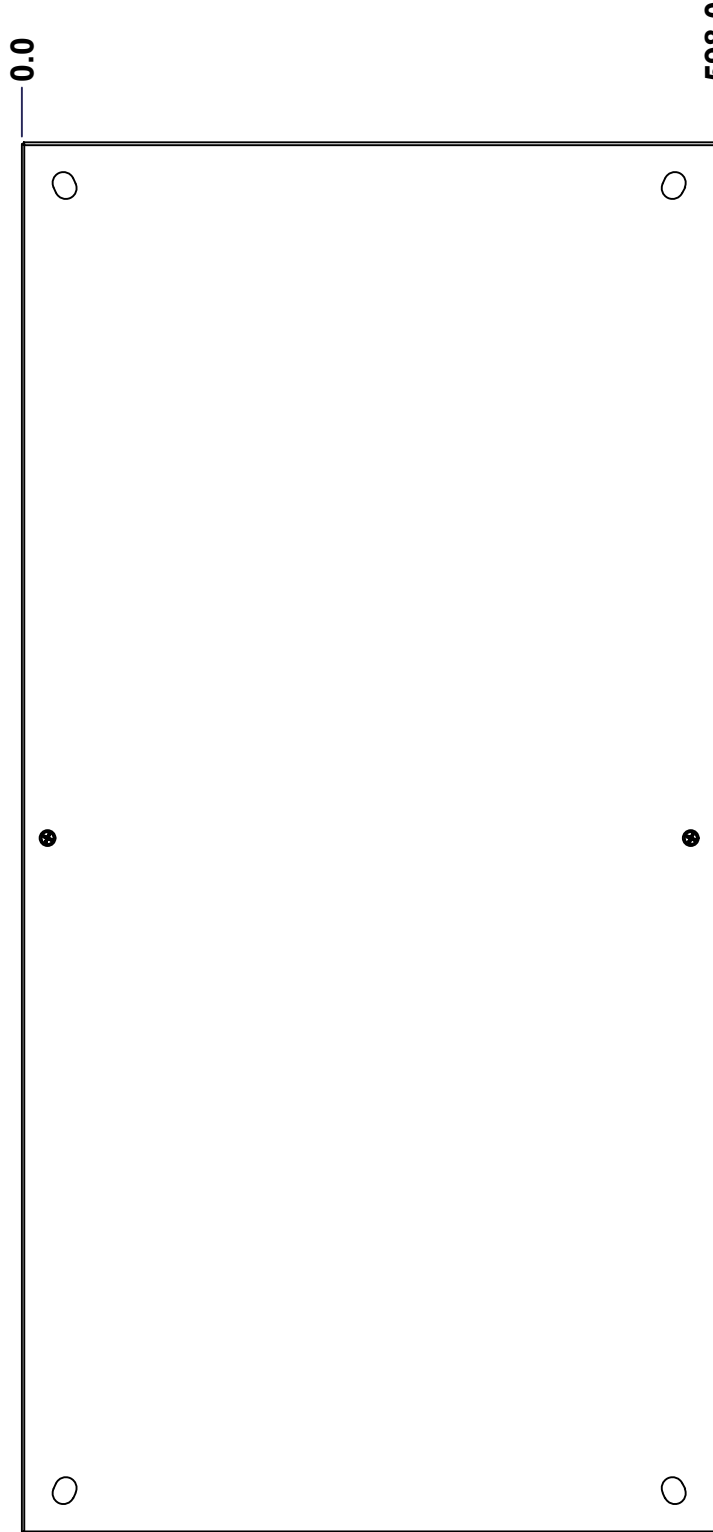
BACK



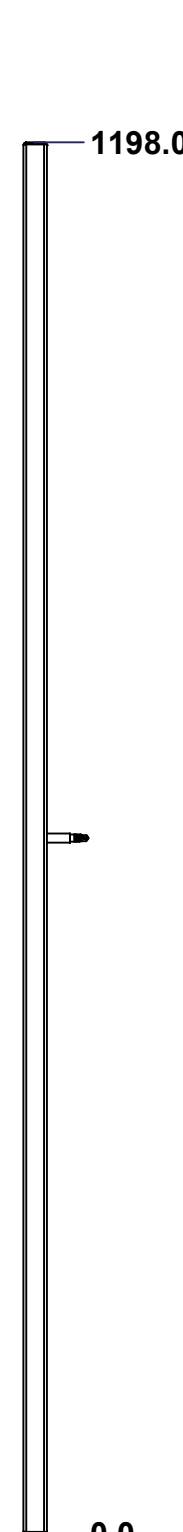
BOTTOM



LEFT

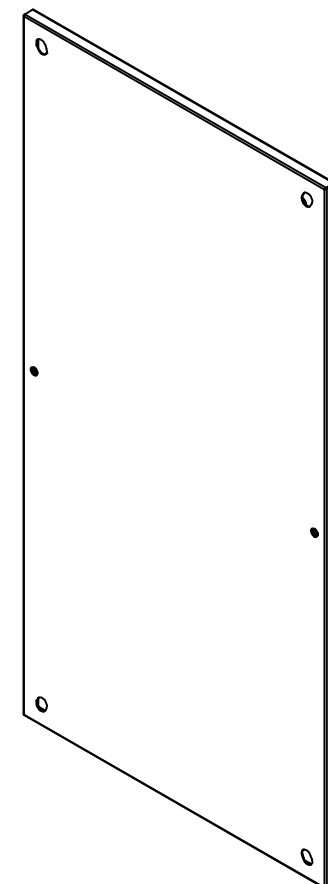


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

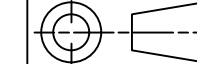


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 02-Feb-15
Material Matière: 16 Ga Cold Rolled A1008 CS Type B	

Color Couleur: Iron Grey RAL7011	Finish Fini: Textured
----------------------------------	-----------------------

Description: 6500 MXT 600mm x 1200mm Top	Detail Rev.
--	-------------

Part Number / Numéro Pièce: 6500MXK160612T	Rev. 0	5
--	--------	---

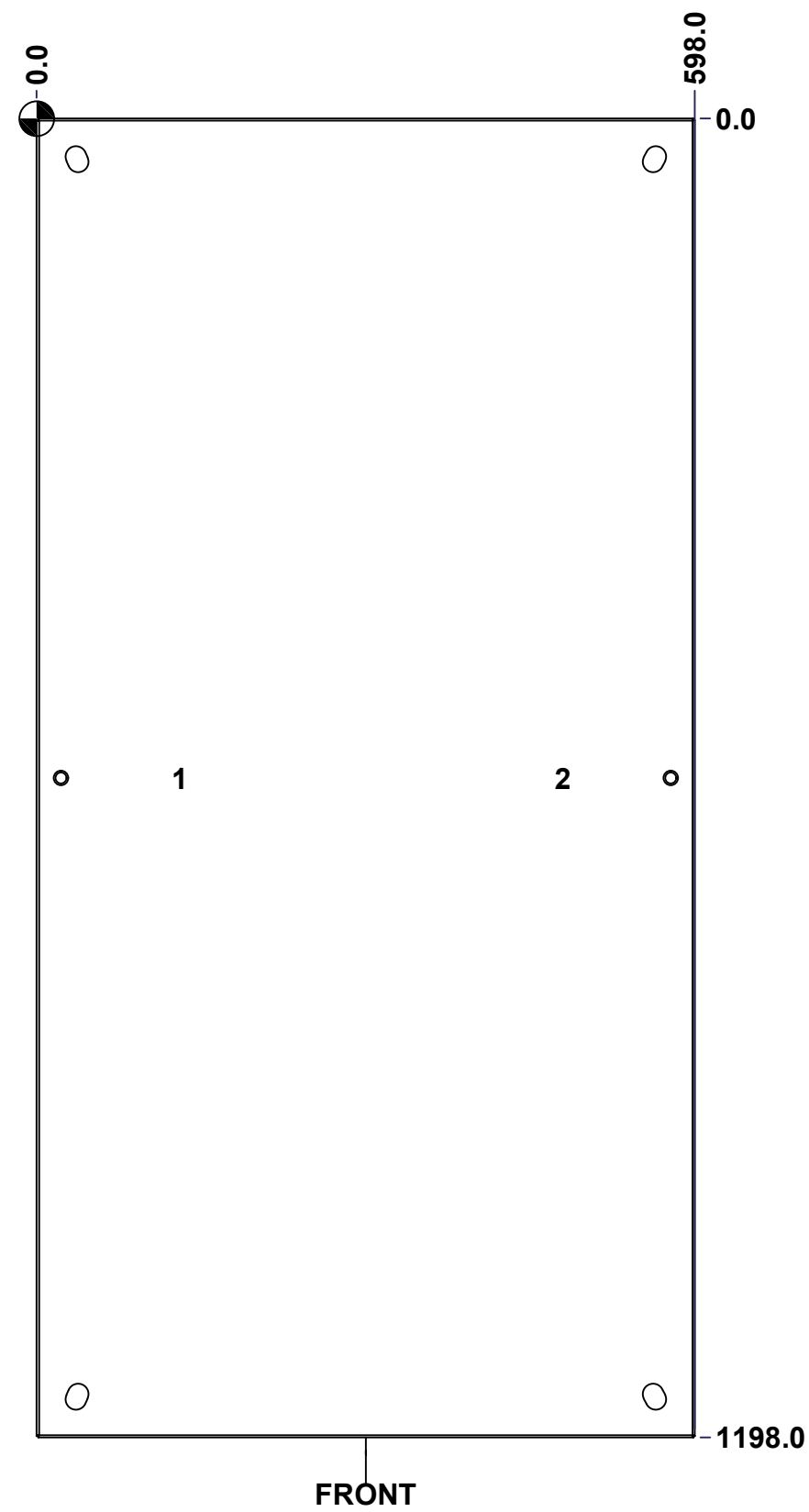
Use gasket program path 6500 MX > 6500 MXT

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	599.0	GND STUD M6 x 18mm (Inside)
2	473.0	599.0	GND STUD M6 x 18mm (Inside)



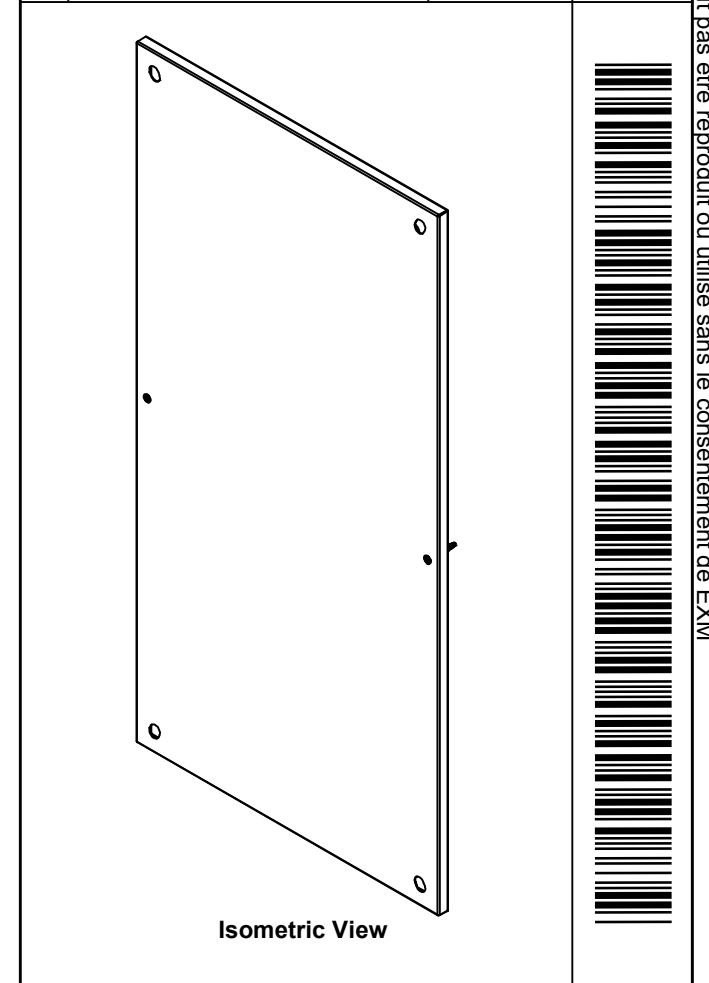
Use bending program path 6500 MX > 6500 MXT


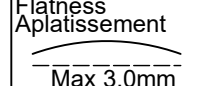
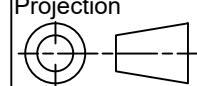
	Description	Status
	6500 MXT 600mm x 1200mm Top	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK160612T	0 / 6
		18

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No.	Revisions	Date	By/Par

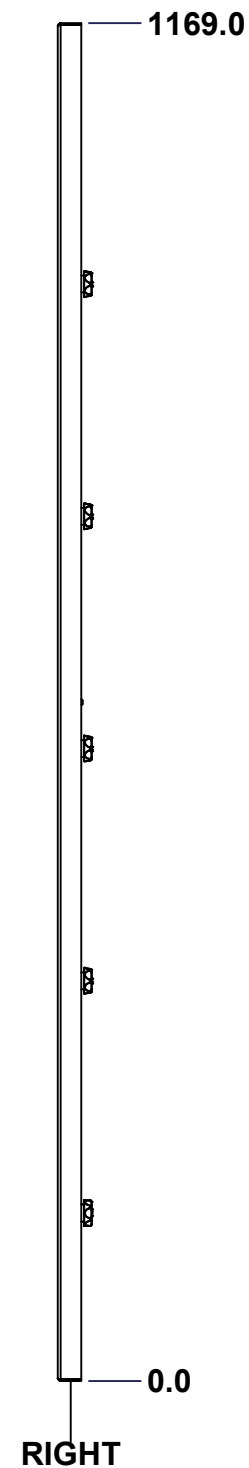
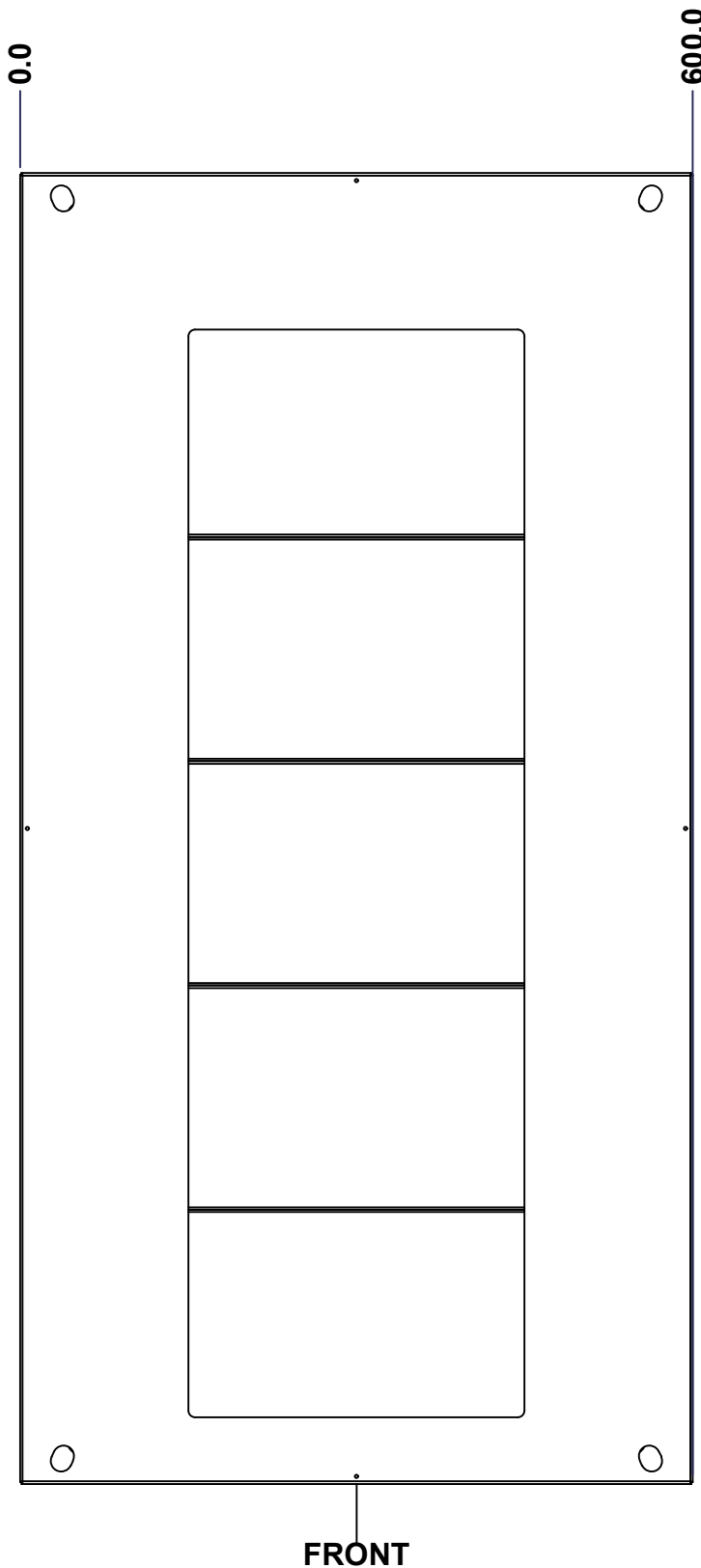
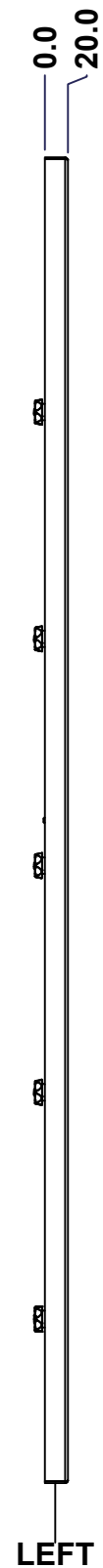
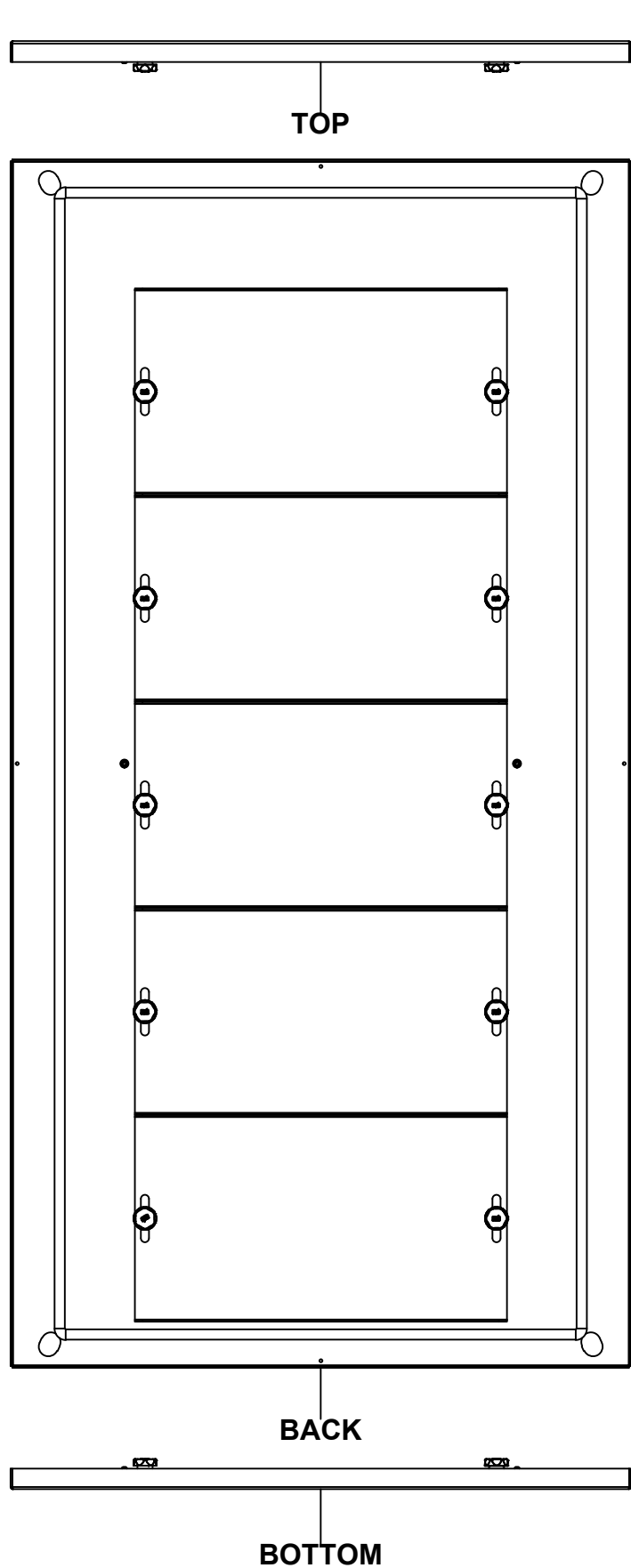


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Projection 
Drawn By Dessiné Par BoxCad: BoxCad		Date 02-Feb-15
Material Matière 16 Ga Cold Rolled A1008 CS Type B		
Color Couleur Iron Grey RAL7011	Finish Fini Textured	
Description 6500 MXT 600mm x 1200mm Top		Detail Rev.
Part Number Numéro Pièce 6500MXK160612T		Rev. 7 0

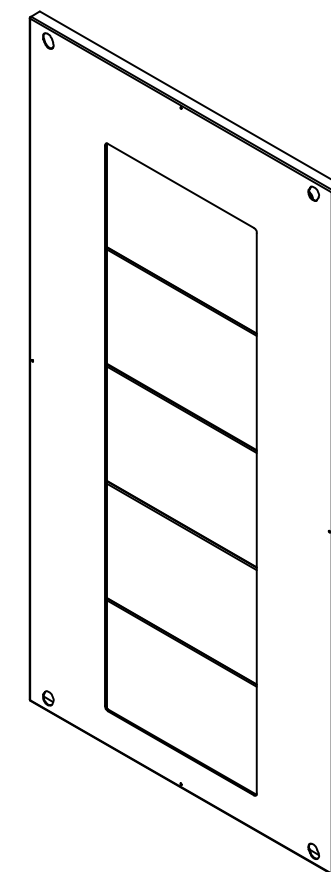
Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-90227	1	Flat Head Drilling Screw M6.3 x 56.0mm Long
1	6500MXK160612TG	0	6500 MXT 600mm x 1200mm Top Gasket
1	6500MXK160612T-P	0	6500 MXT 600mm x 1200mm Top Part
Parts List			

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No.	Revisions	Date	By/Par



Isometric View



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	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-15
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	6500 MXB 600mm x 1200mm Bottom	
Part Number Numéro Pièce	Rev. 0	8 / 18

Use gasket program path 6500 MX > 6500MXB

SEE BILL OF MATERIAL ON LAST PAGE

6500MXK160612BT

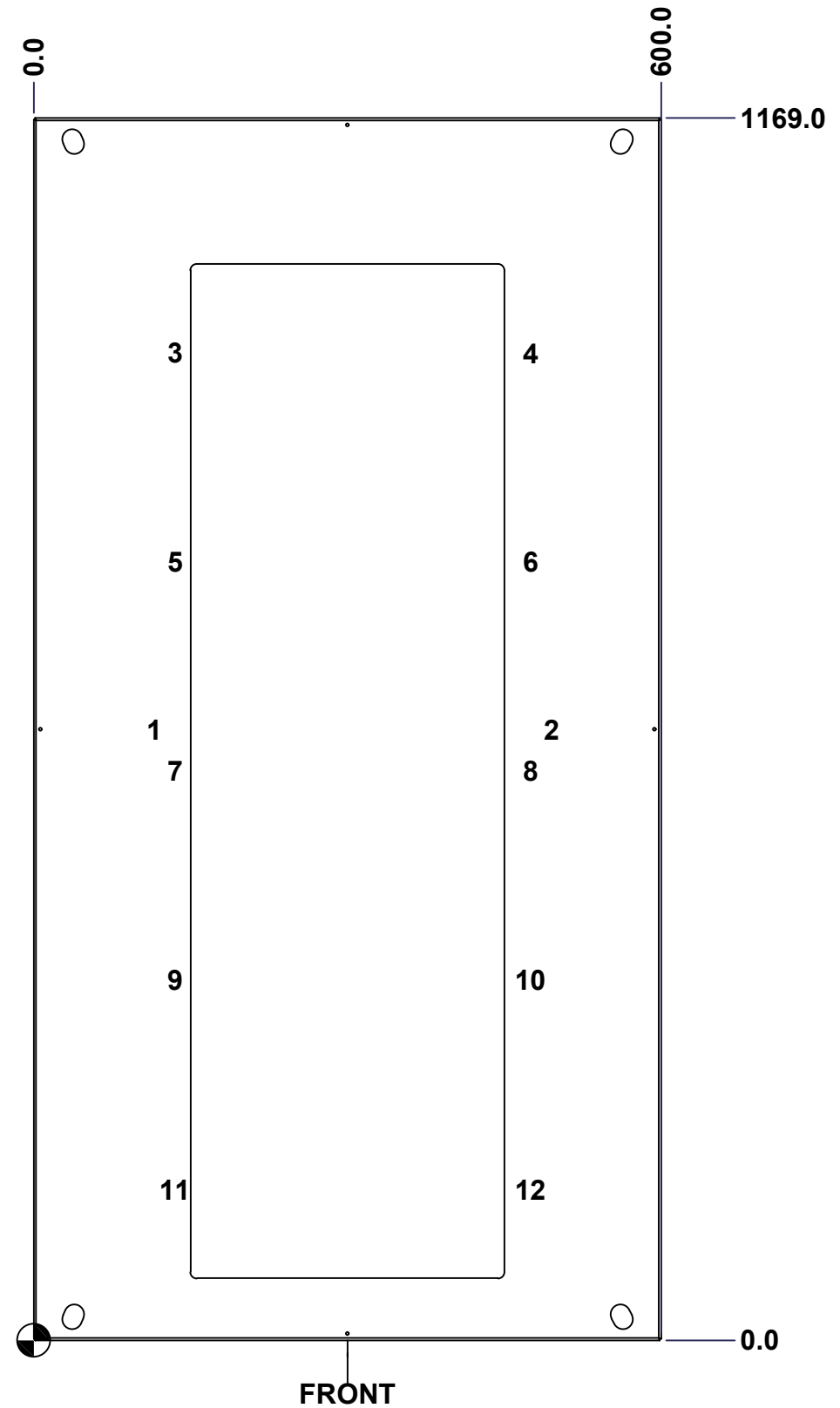
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	584.5	GND STUD M6 x 18mm (Inside)
2	490.0	584.5	GND STUD M6 x 18mm (Inside)
3	130.0	944.5	GP STUD M6 x 18mm (Inside)
4	470.0	944.5	GP STUD M6 x 18mm (Inside)
5	130.0	744.5	GP STUD M6 x 18mm (Inside)
6	470.0	744.5	GP STUD M6 x 18mm (Inside)
7	130.0	544.5	GP STUD M6 x 18mm (Inside)
8	470.0	544.5	GP STUD M6 x 18mm (Inside)
9	130.0	344.5	GP STUD M6 x 18mm (Inside)
10	470.0	344.5	GP STUD M6 x 18mm (Inside)
11	130.0	144.5	GP STUD M6 x 18mm (Inside)
12	470.0	144.5	GP STUD M6 x 18mm (Inside)



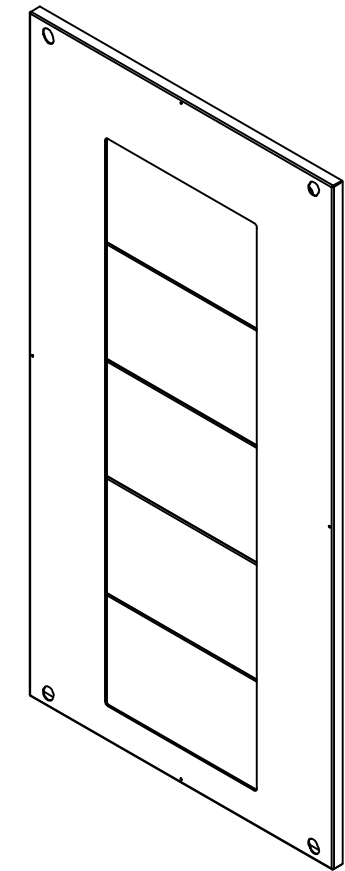
Use bending program path 6500 MX > 6500MXB

	Description		Status
	6500 MXB 600mm x 1200mm Bottom		(NULL)
Part Number Numéro Pièce		Rev.	9
6500MXK160612BT		0	18

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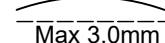
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No.	Revisions	Date	By/Par



Isometric View

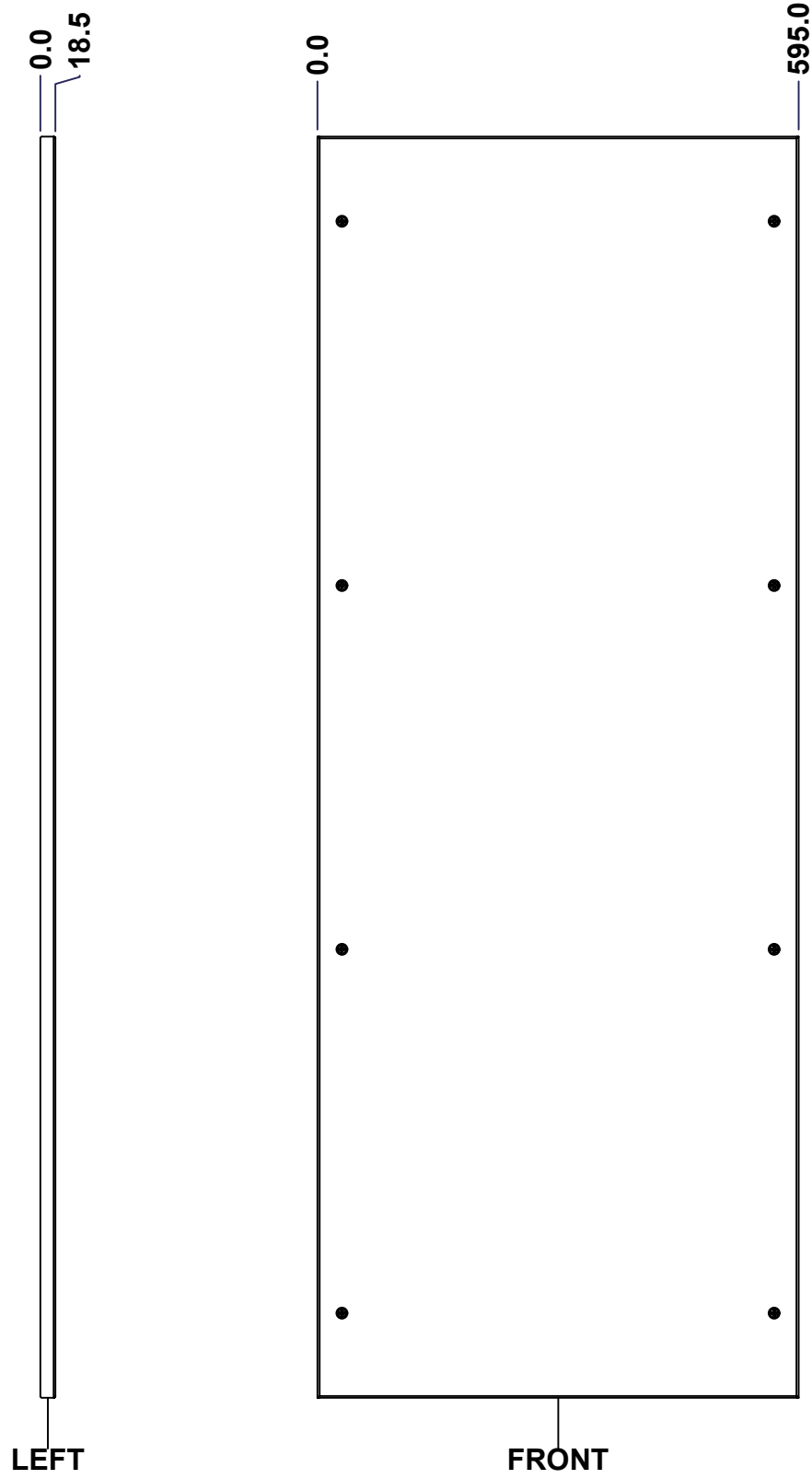
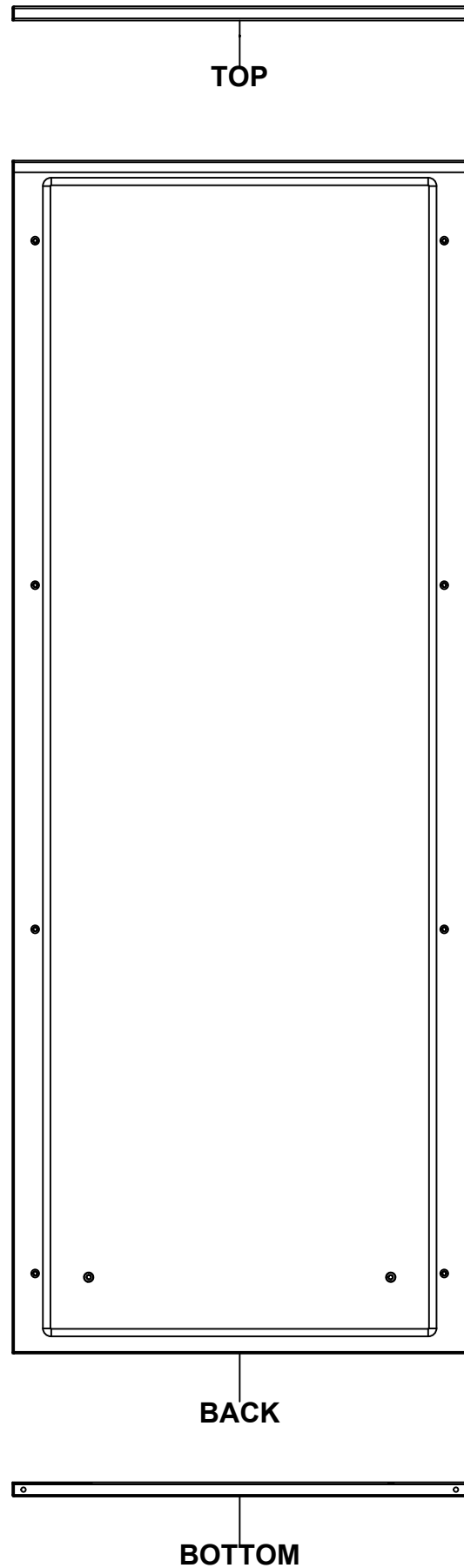


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 02-Feb-15
Material Matière 16 Ga Cold Rolled A1008 CS Type B		
Color Couleur Iron Grey RAL7011	Finish Fini Textured	
Description 6500 MXB 600mm x 1200mm Bottom		Detail Rev.
Part Number Numéro Pièce 6500MXK160612BT		Rev. 10 0 18

Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
10	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
5	6500MXK160612GP200-P	0	6500 MXB 600mm Gland Plate Part (200mm)
1	6500MXK160612BTGPG	0	6500 MXB 600mm x 1200mm Bottom Gland Plate Gasket
1	6500MXK160612BTG	0	6500 MXB 600mm x 1200mm Bottom Gasket
1	6500MXK160612BT-P	0	6500 MXB 600mm x 1200mm Bottom Part
Parts List			

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Isometric View

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		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Projection	
14 Ga Cold Rolled A1008 CS Type B			
Color Couleur		Finish Fini	
Light Grey RAL7035		Textured	
Description			Detail Rev.
6500 MXR 1600mm x 600mm Back			
Part Number Numéro Pièce		Rev.	
6500MXK160612B		0	11 18

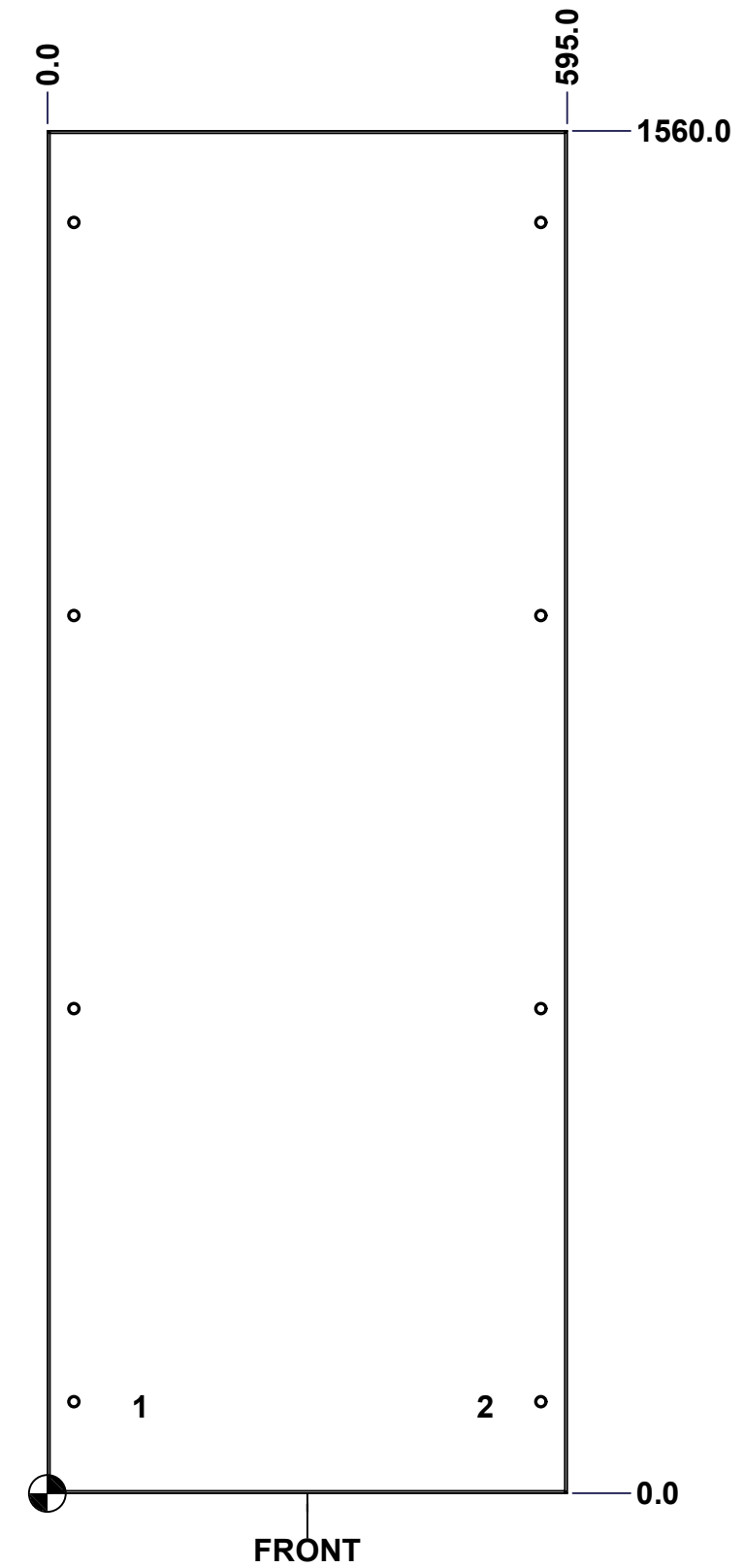
Use gasket program path 6500 MX > 6500 MXR

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	495.0	100.0	GND STUD M6 x 16mm (Inside)



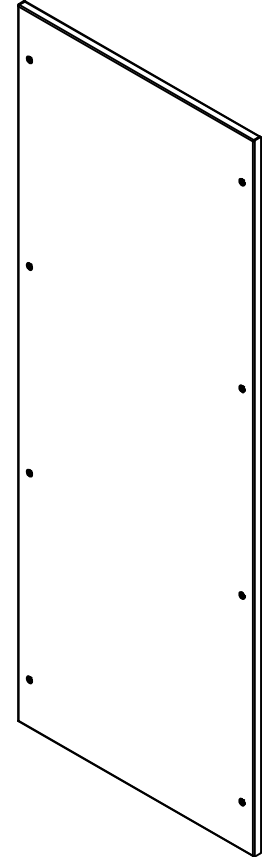
Use bending program path 6500 MX > 6500 MXR

	Description	Status
	6500 MXR 1600mm x 600mm Back	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK160612B	0
		12
		18

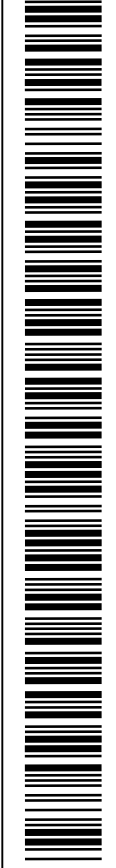
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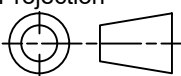
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No.	Revisions	Date	By/Par



Isometric View

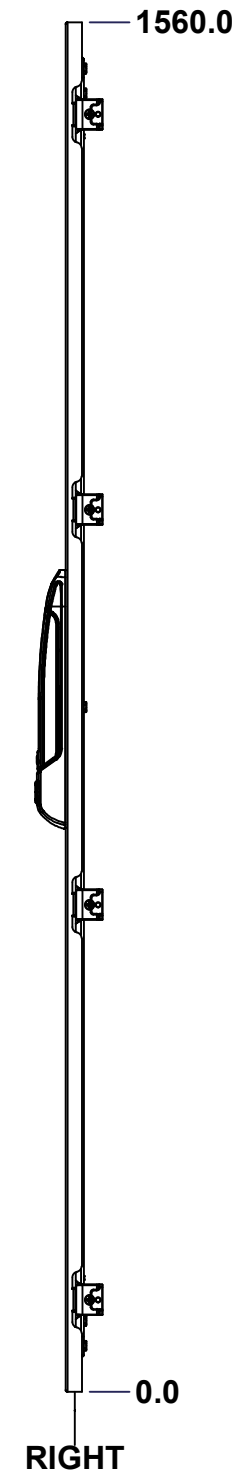
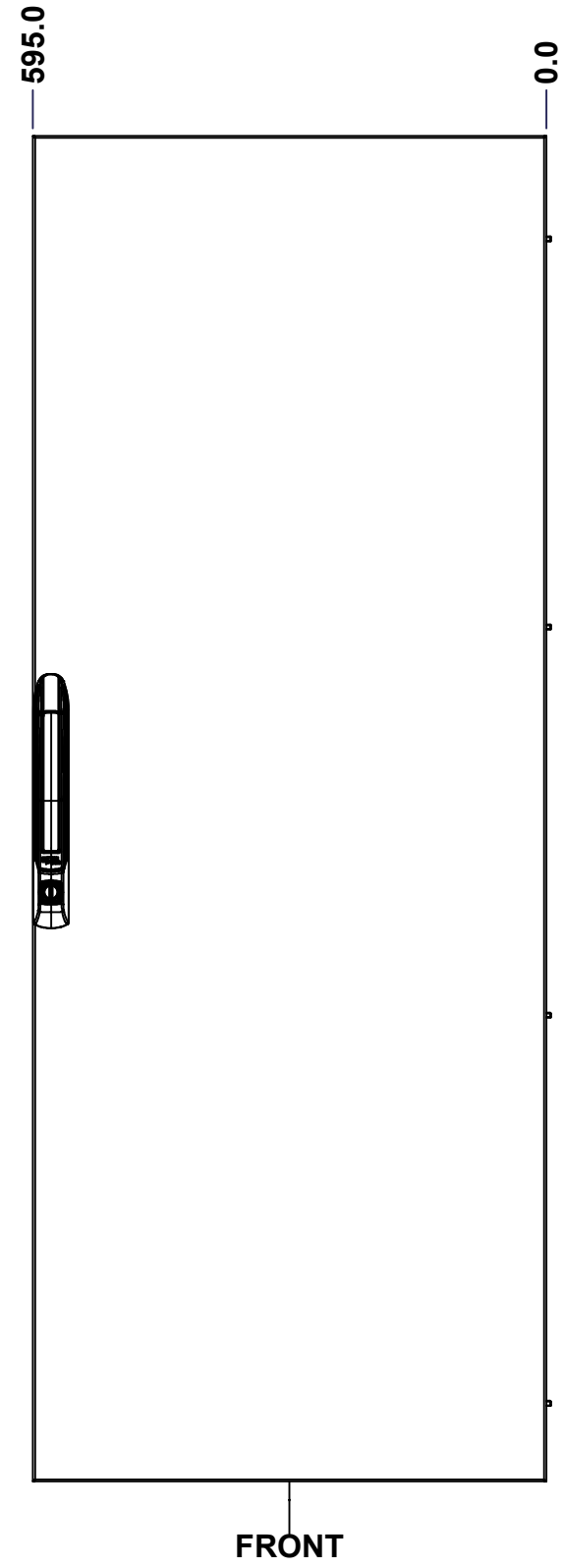
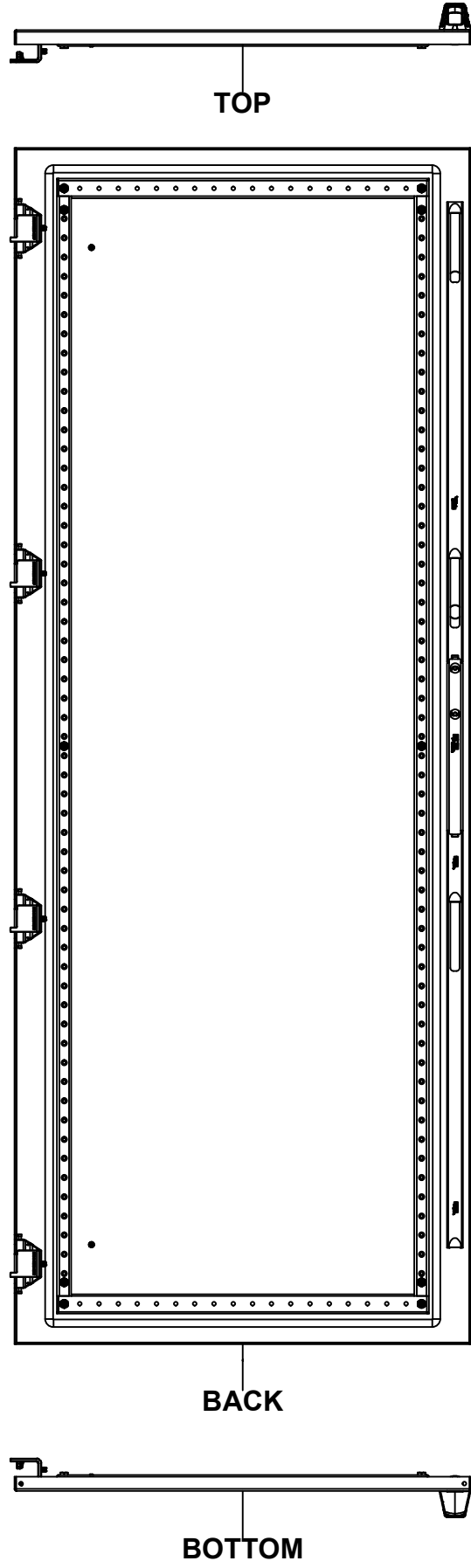


		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 02-Feb-15	
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B			
Color / Couleur: Light Grey RAL7035		Finish / Fini: Textured	
Description: 6500 MXR 1600mm x 600mm Back			Detail Rev.
Part Number / Numéro Pièce: 6500MXK160612B			Rev. 13
			18

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK160612BG	0	6500 MXR 1600mm x 600mm Back Gasket
8	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	6500MXK160612B-P	0	6500 MXR 1600mm x 600mm Back Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-15
Material Matière 14 Ga Cold Rolled A1008 CS Type B		
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description 6500 MXD 1600mm x 600mm Front		Detail Rev.
Part Number Numéro Pièce	Rev. 0	14 18

Use gasket program path 6500 MX > 6500 MXD

SEE BILL OF MATERIAL ON LAST PAGE

6500MXK160612F

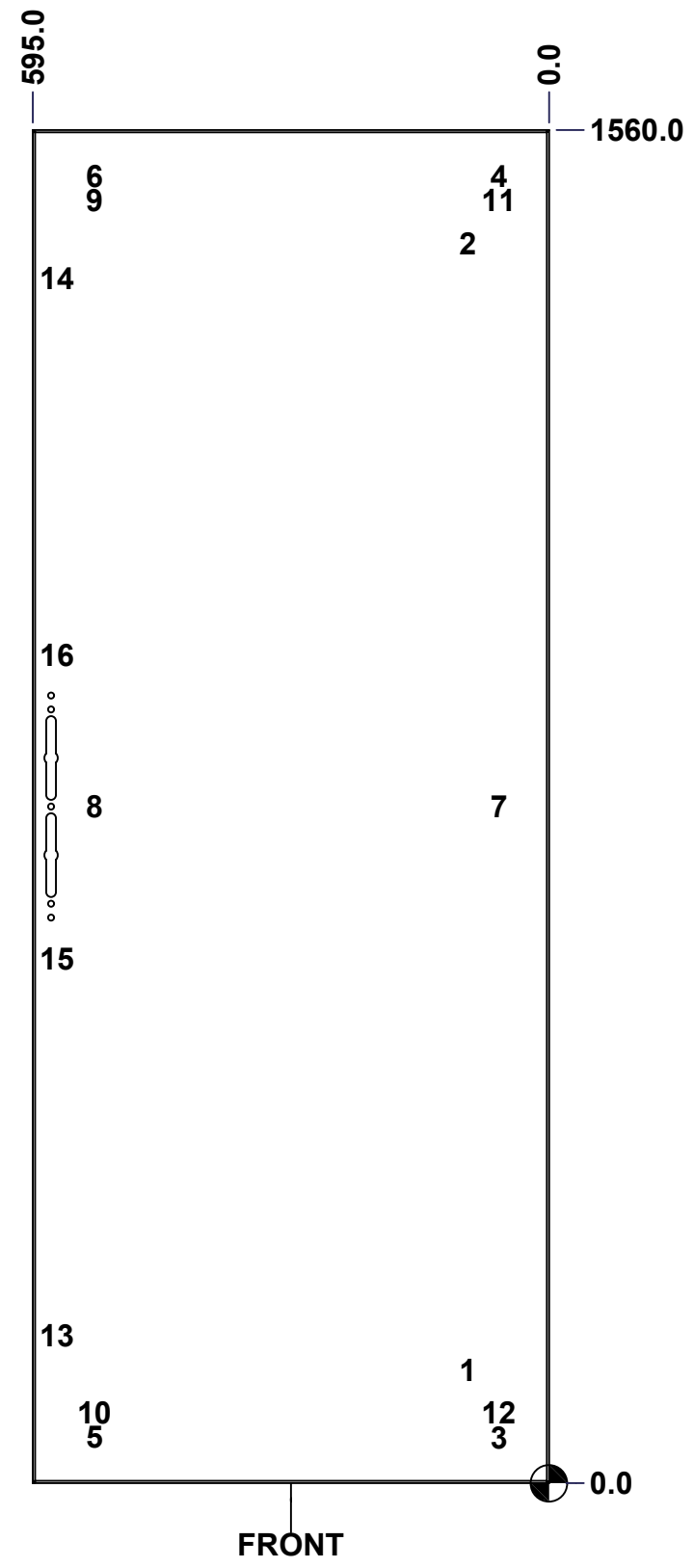
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	1430.0	GND STUD M6 x 16mm (Inside)
3	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
4	64.5	1507.2	STIFF. STUD M6 x 18mm (Inside)
5	530.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	530.5	1507.2	STIFF. STUD M6 x 18mm (Inside)
7	64.5	780.0	STIFF. STUD M6 x 18mm (Inside)
8	530.5	780.0	STIFF. STUD M6 x 18mm (Inside)
9	530.5	1479.0	STIFF. STUD M6 x 18mm (Inside)
10	530.5	81.0	STIFF. STUD M6 x 18mm (Inside)
11	64.5	1479.0	STIFF. STUD M6 x 18mm (Inside)
12	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
13	574.0	170.0	LARGE CBAR GUIDE (Inside)
14	574.0	1390.0	LARGE CBAR GUIDE (Inside)
15	574.0	605.0	LARGE CBAR GUIDE (Inside)
16	574.0	955.0	LARGE CBAR GUIDE (Inside)



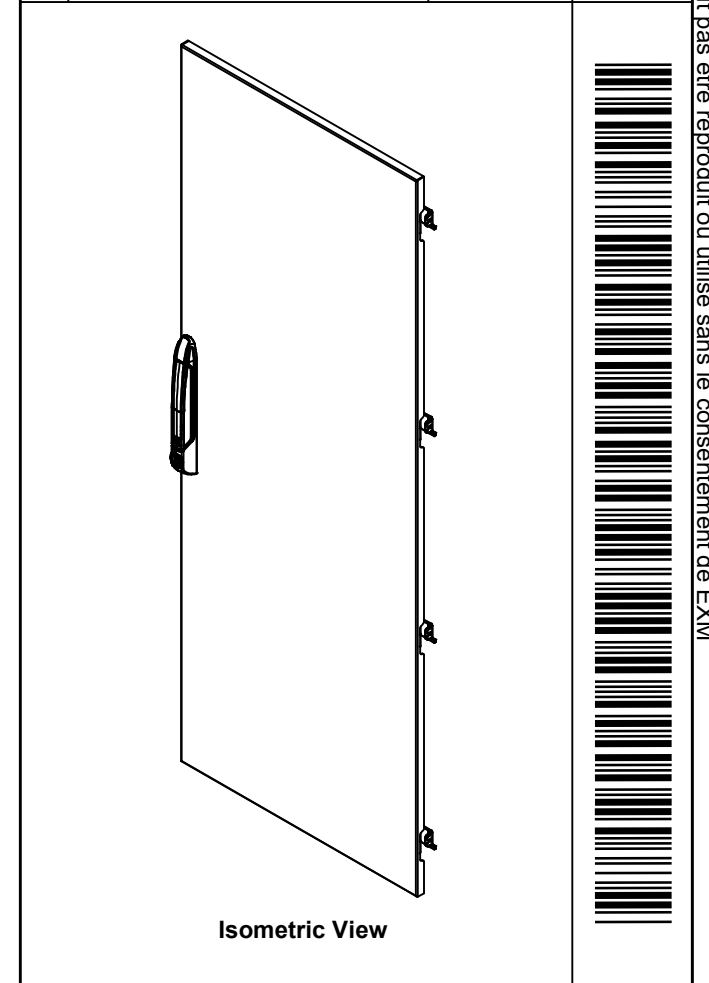
Use bending program path 6500 MX > 6500 MXD

	Description		Status
	6500 MXD 1600mm x 600mm Front		(NULL)
	Part Number Numéro Pièce		Rev.
	6500MXK160612F		0 / 15
			18

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No.	Revisions	Date	By/Par



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Fax: (450) 979-4626

Flatness
Aplatissement
Max 3.0mm

Projection

1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-A-45758	4	886 PH2 Pull Handle Bridge - Assembly
1	STK-A-51160	0	886PH2-SL - Pull Handle Lock - Assembly
1	STK-Q-45662-16	1	6500 MX - Lower Closing Bar 1600mm
1	STK-Q-45661-16	1	6500 MX - Upper Closing Bar 1600mm
4	STK-Q-16410	0	Guide Stud - Large (No Paint Cap Required)
4	STK-K-06810	7	6500 MX Hinge Assy
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK160612DS1	5	6500 MX 1600mm x 600mm Door Stiffener
1	6500MXK160612FG	0	6500 MXD 1600mm x 600mm Front Gasket
1	6500MXK160612F-P	0	6500 MXD 1600mm x 600mm Front Part
Qty	Part Number	Rev	Description
Parts List			

Customer Client

Drawn By / Dessiné Par: BoxCad: BoxCad

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B

Color / Couleur: Light Grey RAL7035

Finish / Fini: Textured

Description: 6500 MXD 1600mm x 600mm Front

Part Number / Numéro Pièce: **6500MXK160612F**

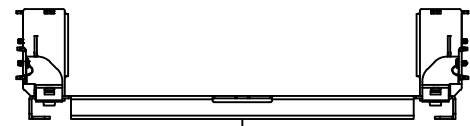
Date: 02-Feb-15

Detail Rev.:

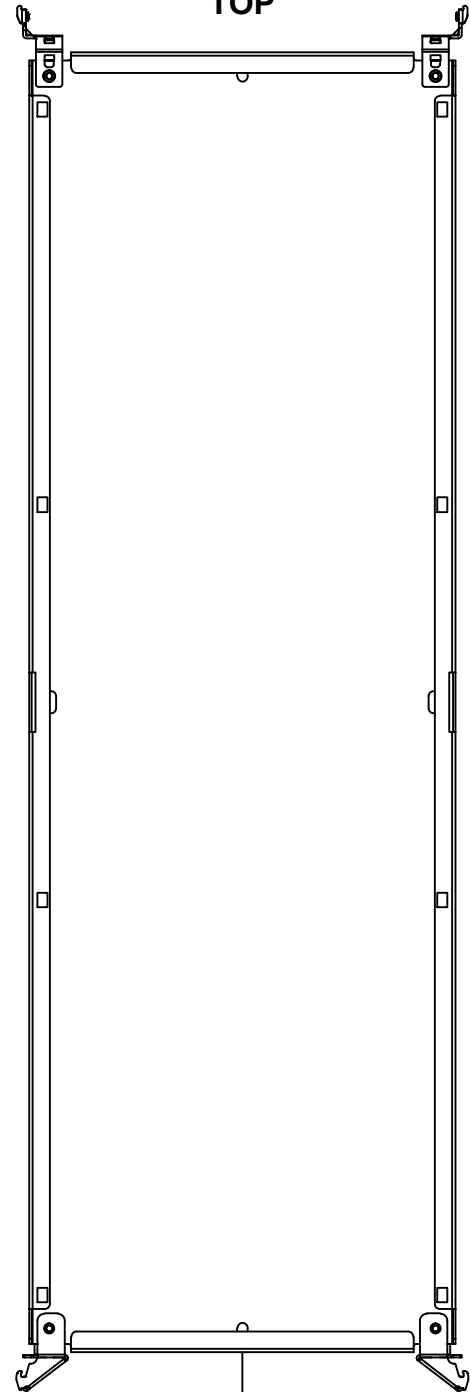
Rev.	16
0	18

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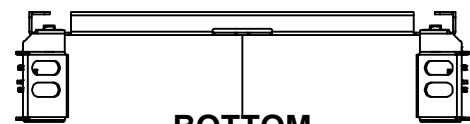
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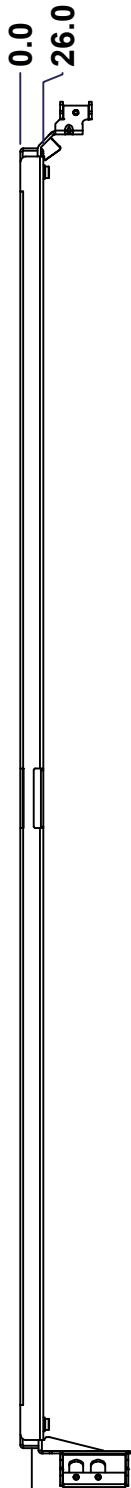
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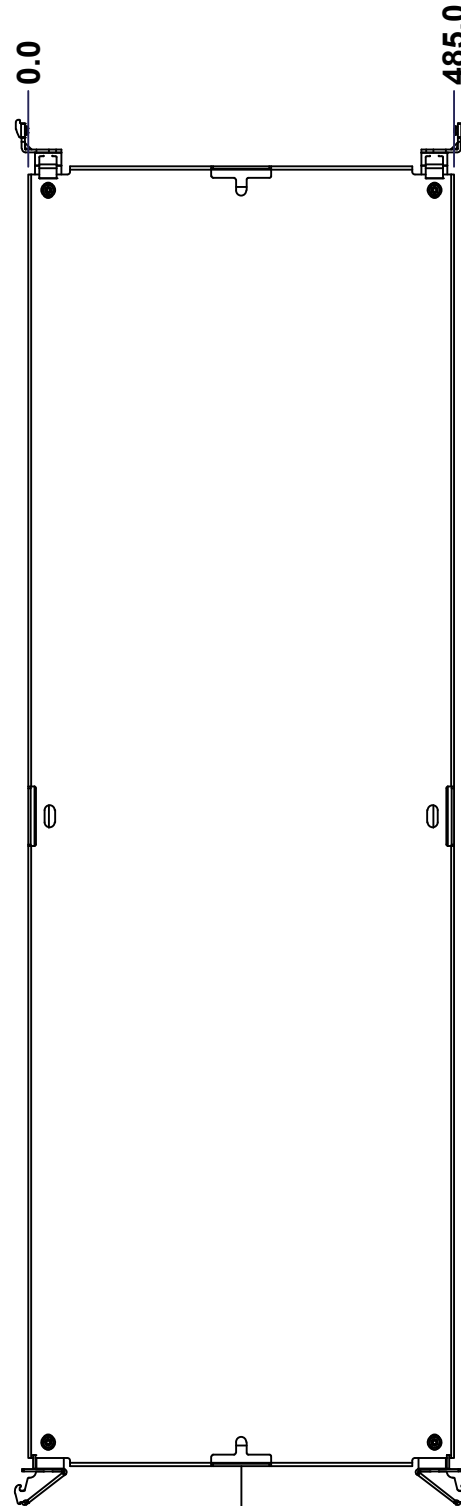
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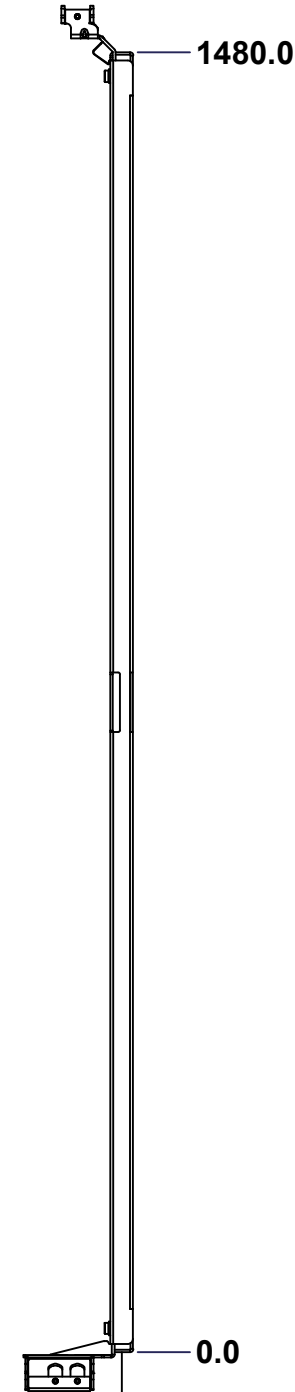
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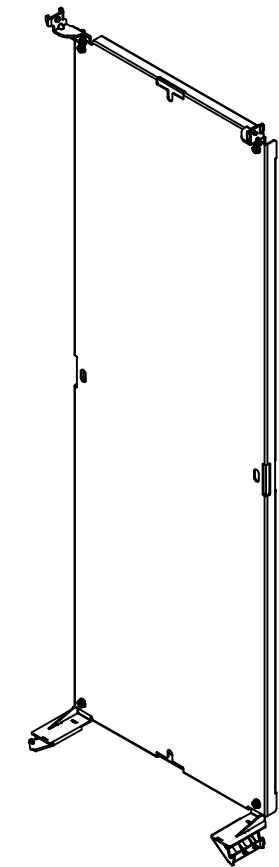
LEFT



FRONT




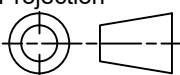
RIGHT



Isometric View



No.	Revisions	Date	By/Par

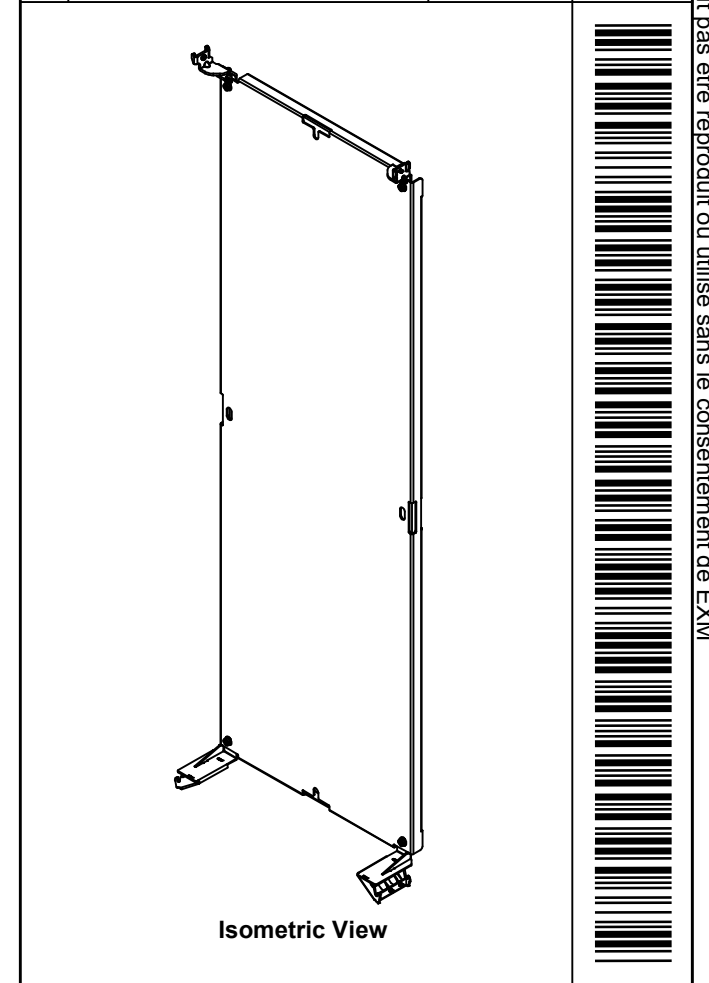
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 02-Feb-15	
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 6500 MXM 1600mm x 600mm Back Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 6500MXK160612BIP	Rev. 0	17 / 18


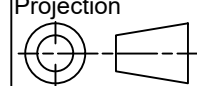
SEE BILL OF MATERIAL ON LAST PAGE

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-15
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description 6500 MXM 1600mm x 600mm Back Inner Panel		Detail Rev.
Part Number Numéro Pièce	Rev. 0	18
6500MXK160612BIP		18

Qty	Part Number	Rev	Description
1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK160612BIP-P	0	6500 MXM 1600mm x 600mm Back Inner Panel Part
Parts List			