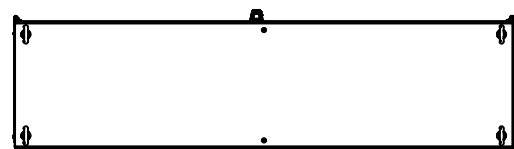
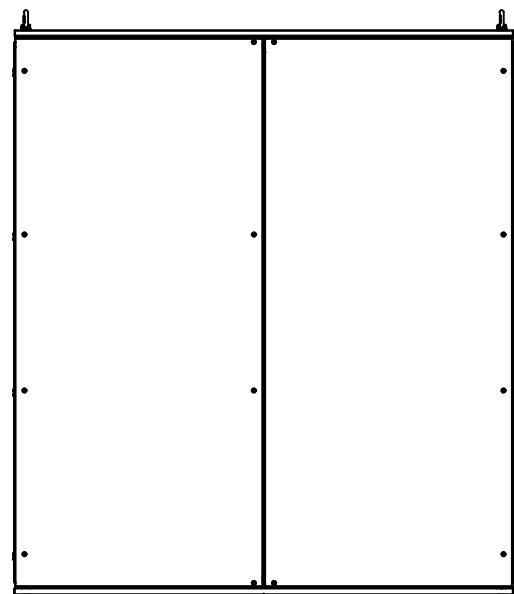


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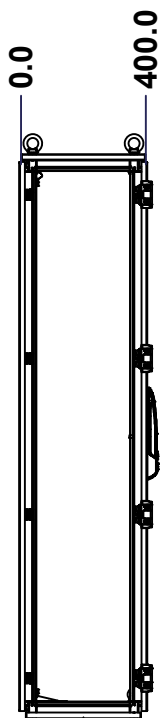
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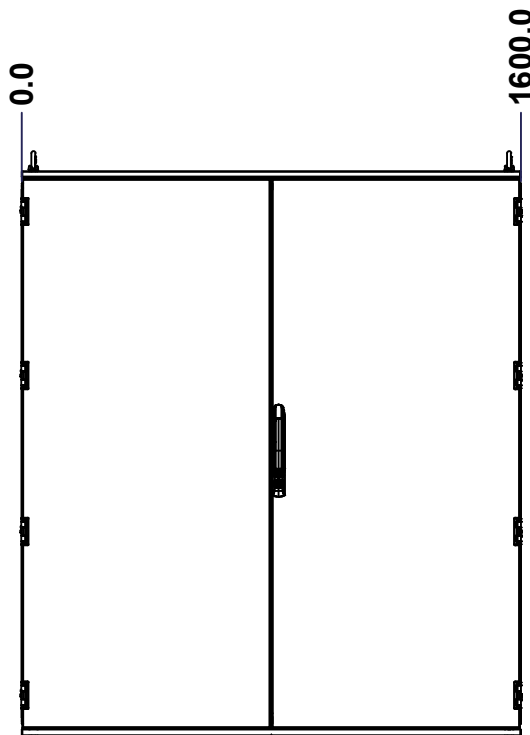
TOP



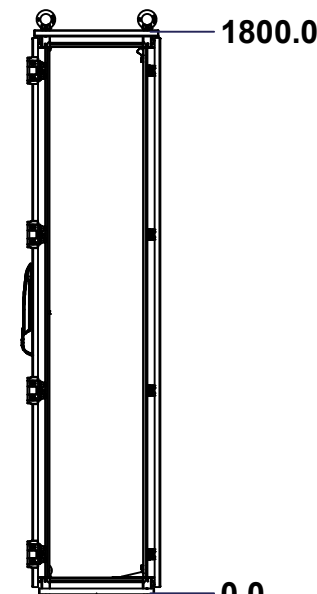
BACK



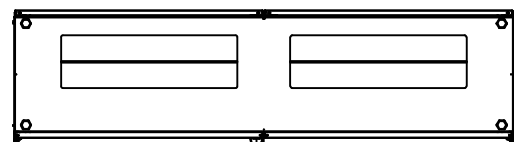
LEFT



FRONT

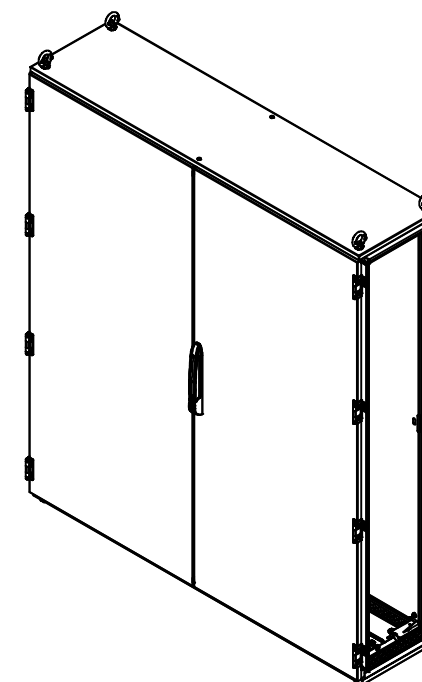


RIGHT





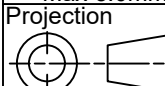
BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View

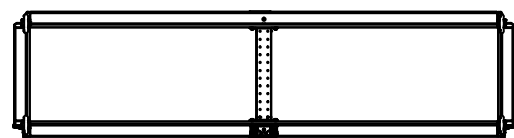


| | | |
|--|----------------|--|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement  Max 3.0mm Projection  |
| Customer Client | | Date |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 16-Jan-15 |
| Material Matière | See Part List | |
| Color Couleur | See Part List | Finish Fini See Part List |
| Description 6500MX 1800mm x 1600mm x 400mm Assembly | | Detail Rev. |
| Part Number Numéro Pièce | 6500MXK181604 | Rev. 1 0 |

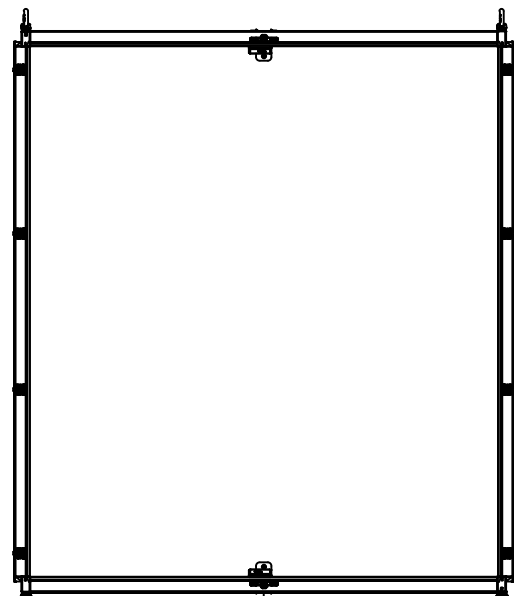
SEE BILL OF MATERIAL ON LAST PAGE

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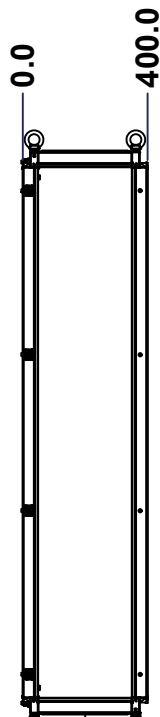
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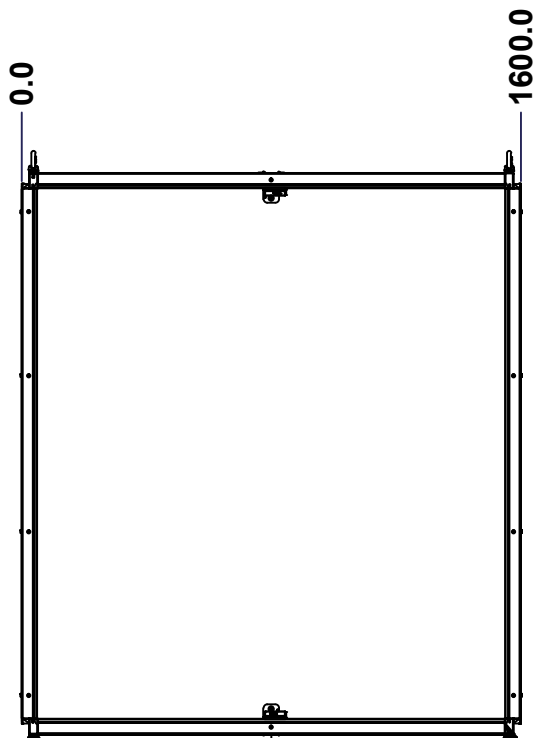
TOP



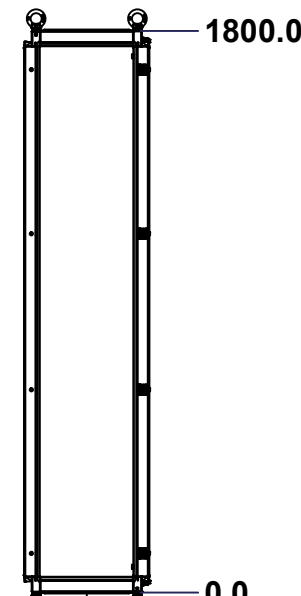
BACK



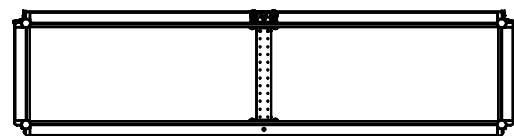
LEFT



FRONT



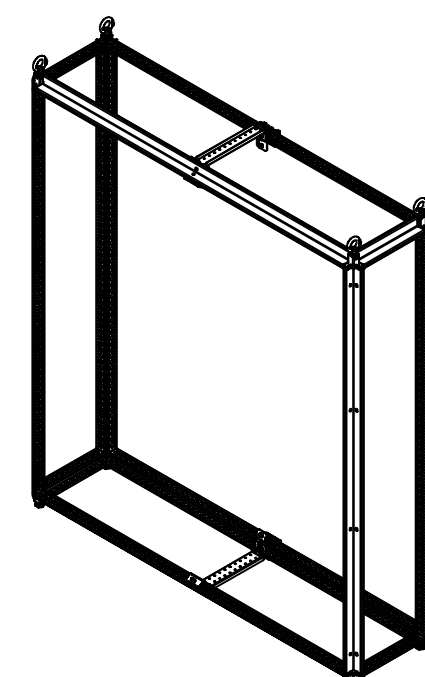
RIGHT



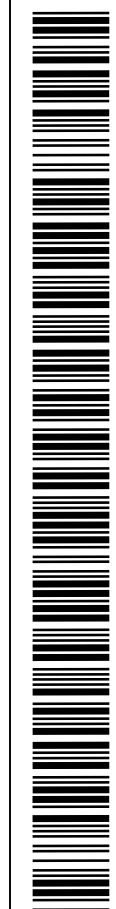
BOTTOM

Grind excess weld off corner(s)

| No. | Revisions | Date | By/Par |
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Isometric View



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 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection

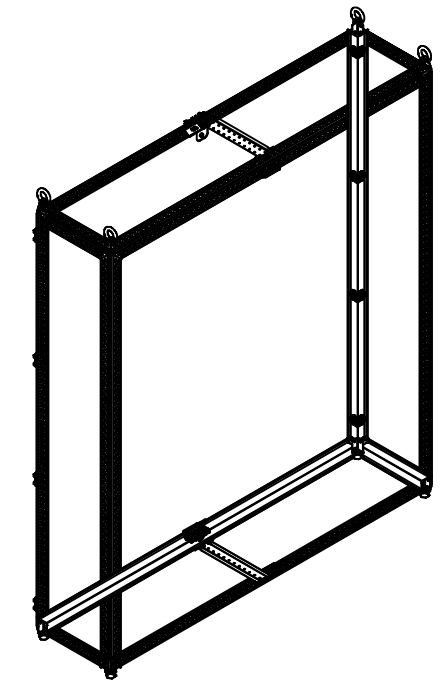
| | |
|--|-------------------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 16-Jan-15 |
| Material Matière 16 Ga Electro-Galvanized (1.4mm) | |
| Color Couleur Iron Grey RAL7011 | Finish Fini Textured |
| Description 6500 MX 1800mm x 1600mm x 400mm Frame | Detail Rev. |
| Part Number Numéro Pièce 6500MXK181604FR | Rev. 3 0 |

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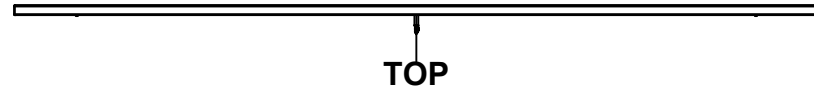
Isometric View

| 1 | STK-P-03810ST | 0 | Powder Paint (Iron Grey /Sand Textured) |
|------------|----------------|-----|---|
| 2 | STK-A-11016 | 9 | Rear Panel Double Bracket |
| 1 | STK-Q-04000 | 4 | M6.0 x 9.5mm Truss Head Tapping Screw |
| 4 | STK-Q-47250-16 | 6 | 6500 MX 1600mm Horizontal Frame Post Part |
| 4 | STK-Q-47250-04 | 6 | 6500 MX 400mm Horizontal Frame Post Part |
| 4 | STK-Q-05020 | 5 | M5 x 8mm Thread Rolling Screw |
| 4 | STK-A-74730 | 2 | 6500 MX - Flange Door Sealing Block |
| 21 | STK-Q-77120 | 1 | 6500MX-Frame Rubber Plug |
| 8 | STK-A-70580 | 9 | Mtrx Bracket |
| 8 | STK-Q-00610 | 3 | M16 x 30.0mm Bolt |
| 8 | STK-A-49448 | 6 | 6500 MX - Frame Sheet Metal Corner Assembly |
| 4 | STK-Q-49500 | 3 | M12 Eye Bolt (0.34T) |
| 4 | STK-Q-61110 | 0 | M12 Feet Leveler |
| 4 | STK-Q-47251-18 | 6 | 6500 MX 1800mm Vertical Frame Post Part |
| 2 | STK-K-49040-04 | 0 | Reinforcement Bracket Kit with 400mm Track |
| Qty | Part Number | Rev | Description |
| Parts List | | | |

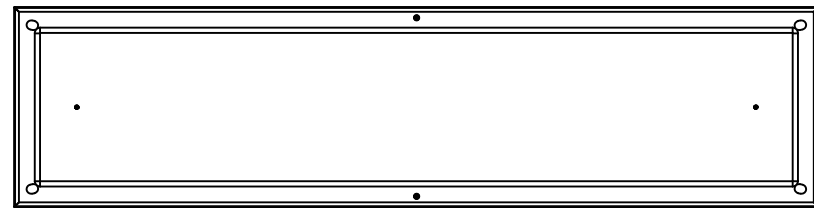
| | | |
|--|--|-------------------------------|
| | Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement |
| | | Max 3.0mm Projection |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 16-Jan-15 |
| Material Matière | 16 Ga Electro-Galvanized (1.4mm) | |
| Color Couleur | Iron Grey RAL7011 | Finish Fini Textured |
| Description | Detail Rev. | |
| 6500 MX 1800mm x 1600mm x 400mm Frame | | |
| Part Number Numéro Pièce | Rev. | 4 |
| 6500MXK181604FR | 0 | 18 |

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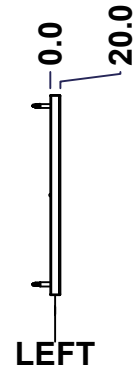
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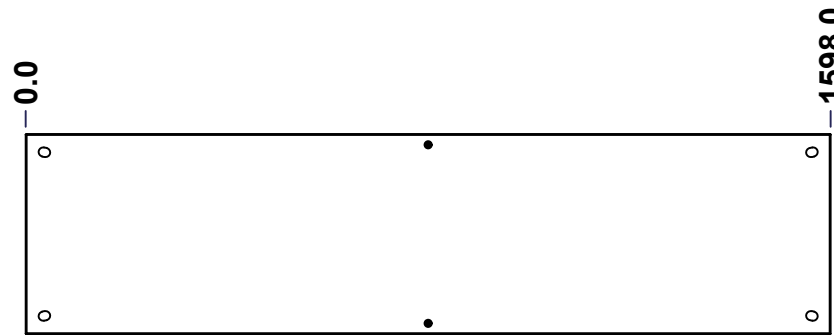
TOP



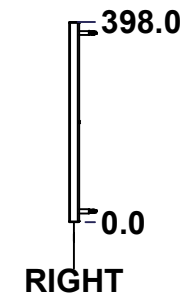
BACK



LEFT



FRONT



RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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Isometric View

| | | |
|--|-----------------------------------|---------------------------|
| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement |
| | | Max 3.0mm |
| Projection | | Date |
| Customer Client | BoxCad: BoxCad | Date |
| Drawn By Dessiné Par | 16 Ga Cold Rolled A1008 CS Type B | 16-Jan-15 |
| Material Matière | Color Couleur | Finish Fini |
| Description | Iron Grey RAL7011 | Textured |
| Part Number Numéro Pièce | 6500 MXT 1600mm x 400mm Top | Detail Rev. |
| 6500MXK181604T | Rev. 0 | 5 / 18 |

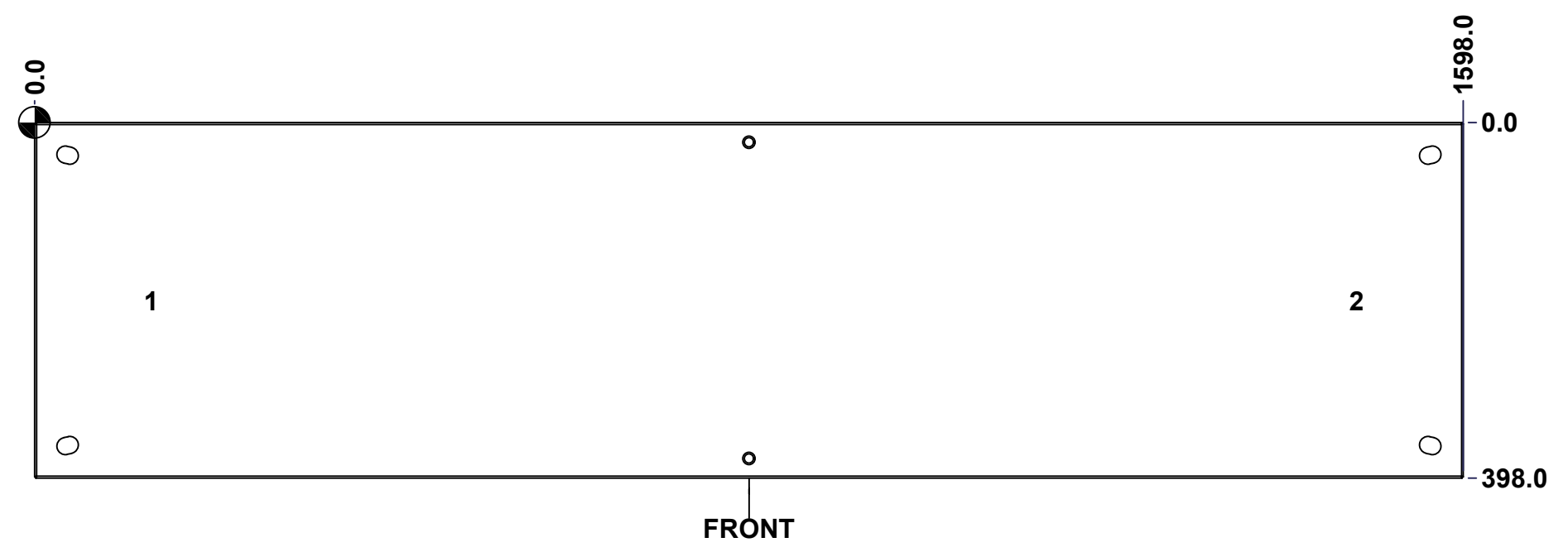
Use gasket program path 6500 MX > 6500 MXT

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|-------|-----------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 125.0 | 199.0 | GND STUD M6 x 18mm (Inside) |
| 2 | 1473.0 | 199.0 | GND STUD M6 x 18mm (Inside) |



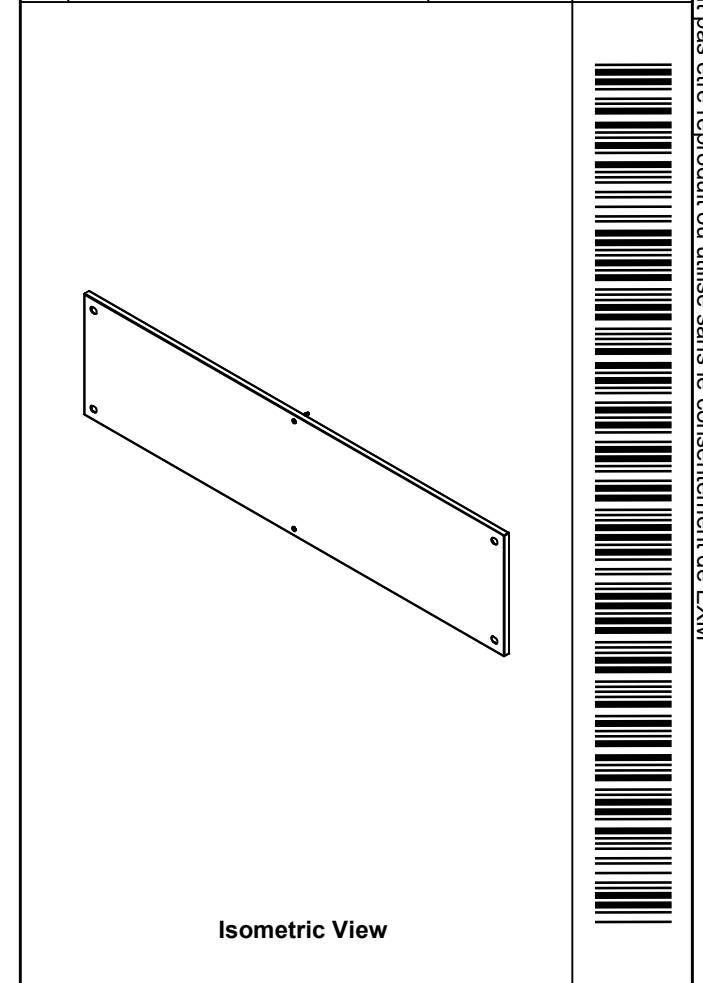
Use bending program path 6500 MX > 6500 MXT


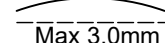
| | | |
|--|-----------------------------|----------|
| | Description | Status |
| | 6500 MXT 1600mm x 400mm Top | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 6500MXK181604T | 0 |
| | | 6 |
| | | 18 |

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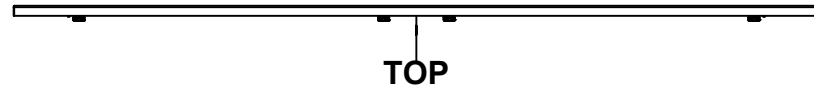


| | | |
|--|-------------------------|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement  Max 3.0mm |
| Customer Client | | Date |
| Drawn By / Dessiné Par: BoxCad: BoxCad | | Date: 16-Jan-15 |
| Material / Matière: 16 Ga Cold Rolled A1008 CS Type B | | |
| Color / Couleur: Iron Grey RAL7011 | Finish / Fini: Textured | |
| Description: 6500 MXT 1600mm x 400mm Top | | Detail Rev. |
| Part Number / Numéro Pièce: 6500MXK181604T | | Rev. 7 0 |

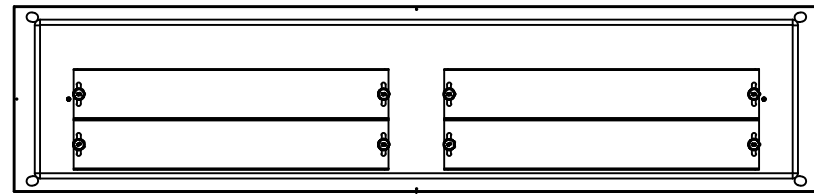
| Qty | Part Number | Rev | Description |
|------------|------------------|-----|---|
| 1 | STK-P-03810ST | 0 | Powder Paint (Iron Grey /Sand Textured) |
| 2 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 2 | STK-Q-90227 | 1 | Flat Head Drilling Screw M6.3 x 56.0mm Long |
| 1 | 6500MXK181604TG | 0 | 6500 MXT 1600mm x 400mm Top Gasket |
| 1 | 6500MXK181604T-P | 0 | 6500 MXT 1600mm x 400mm Top Part |
| Parts List | | | |

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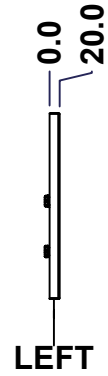
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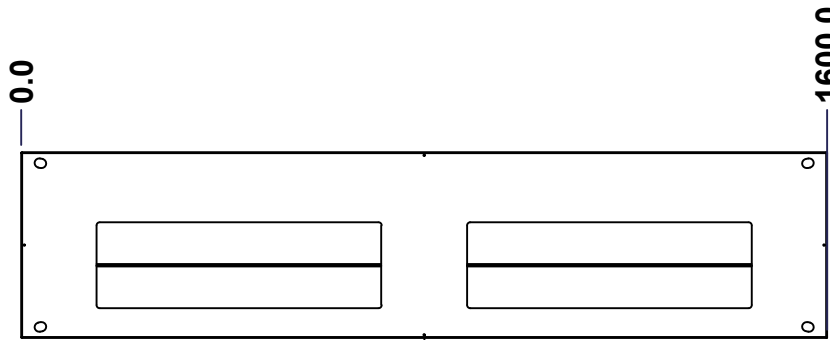
TOP



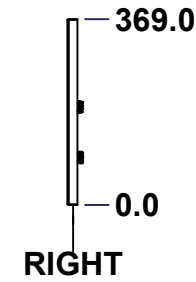
BACK



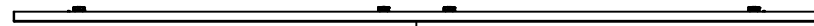
LEFT



FRONT

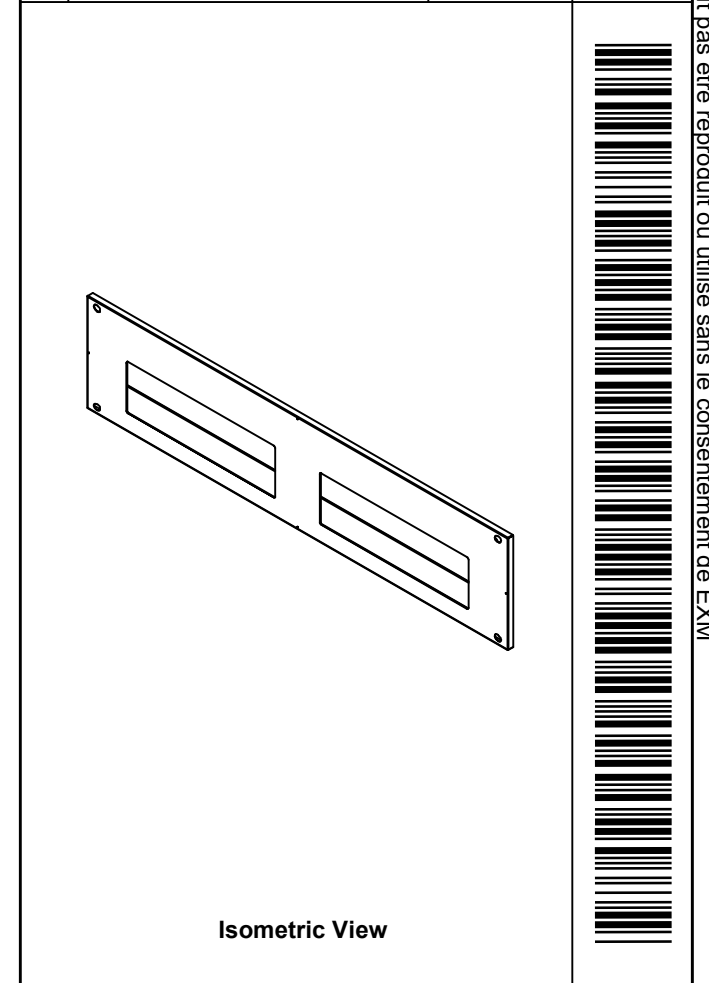



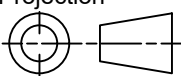
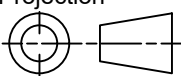
RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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| Projection  | | Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 16-Jan-15 |
| Material Matière | 16 Ga Cold Rolled A1008 CS Type B | |
| Color Couleur | Iron Grey RAL7011 | Finish Fini Textured |
| Description | Detail Rev. | |
| 6500 MXB 1600mm x 400mm Bottom | | |
| Part Number Numéro Pièce | Rev. | 8 |
| 6500MXK181604BT | 0 | 18 |

Use gasket program path 6500 MX > 6500MXB

SEE BILL OF MATERIAL ON LAST PAGE

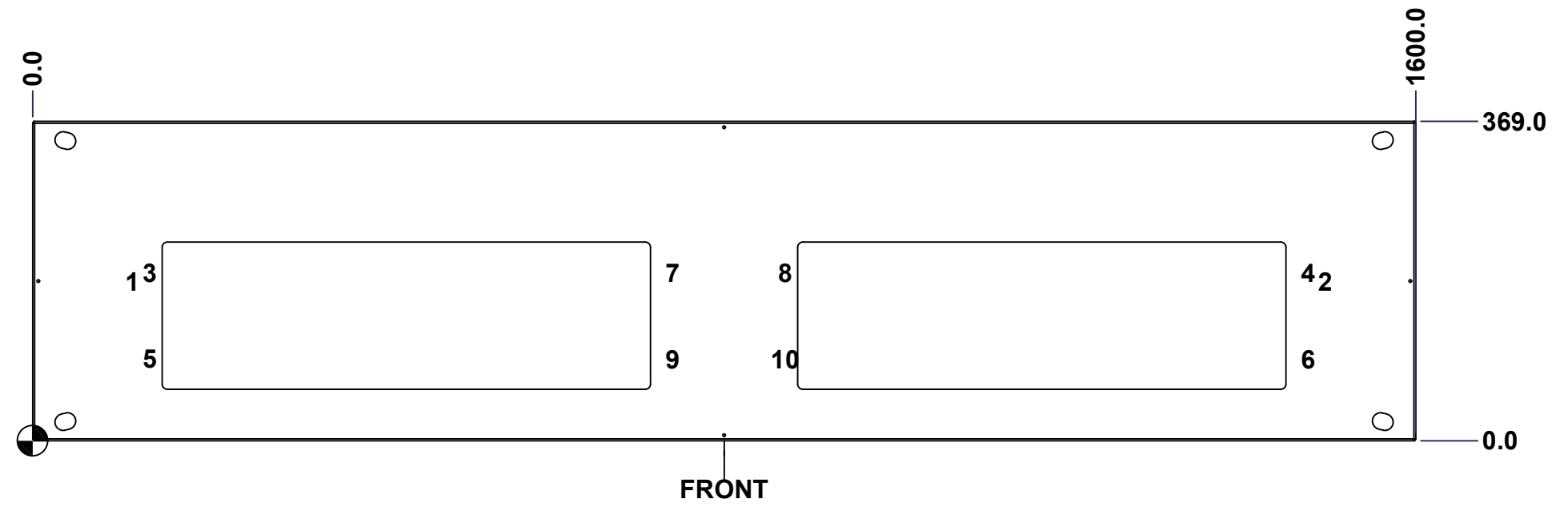
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|-------|-----------------------------|
| 1 | 110.0 | 184.5 | GND STUD M6 x 18mm (Inside) |
| 2 | 1490.0 | 184.5 | GND STUD M6 x 18mm (Inside) |
| 3 | 130.0 | 194.5 | GP STUD M6 x 18mm (Inside) |
| 4 | 1470.0 | 194.5 | GP STUD M6 x 18mm (Inside) |
| 5 | 130.0 | 94.5 | GP STUD M6 x 18mm (Inside) |
| 6 | 1470.0 | 94.5 | GP STUD M6 x 18mm (Inside) |
| 7 | 735.0 | 194.5 | GP STUD M6 x 18mm (Inside) |
| 8 | 865.0 | 194.5 | GP STUD M6 x 18mm (Inside) |
| 9 | 735.0 | 94.5 | GP STUD M6 x 18mm (Inside) |
| 10 | 865.0 | 94.5 | GP STUD M6 x 18mm (Inside) |



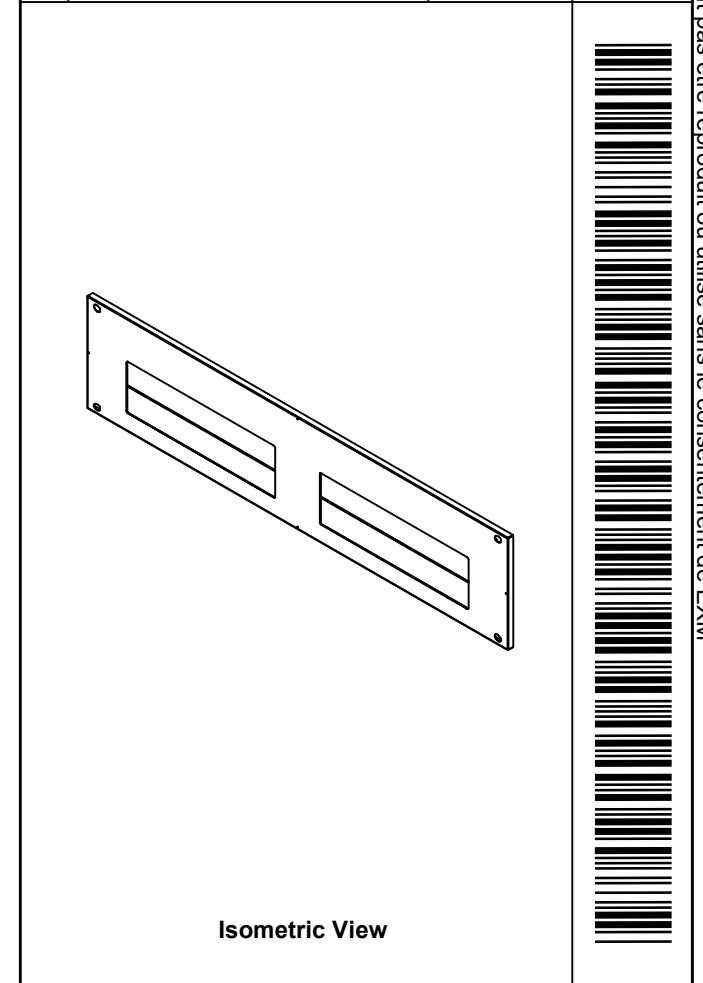
Use bending program path 6500 MX > 6500MXB


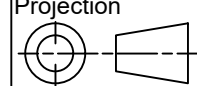
| | | |
|--|--------------------------------|--------------|
| | Description | Status |
| | 6500 MXB 1600mm x 400mm Bottom | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 6500MXK181604BT | 0 / 9 |
| | | 18 |

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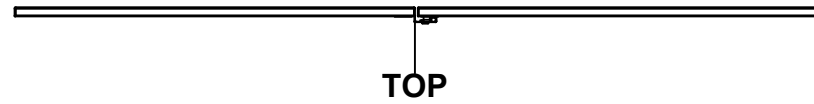


| | | | |
|--|--|---|-------------|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement | |
| | | Max 3.0mm | |
| Customer Client | | Date | |
| Drawn By Dessiné Par | | Date | |
| Material Matière | | Projection | |
| 16 Ga Cold Rolled A1008 CS Type B | |  | |
| Color Couleur | | Finish Fini | |
| Iron Grey RAL7011 | | Textured | |
| Description | | | Detail Rev. |
| 6500 MXB 1600mm x 400mm Bottom | | | |
| Part Number Numéro Pièce | | Rev. | |
| 6500MXK181604BT | | 0 | 10 18 |

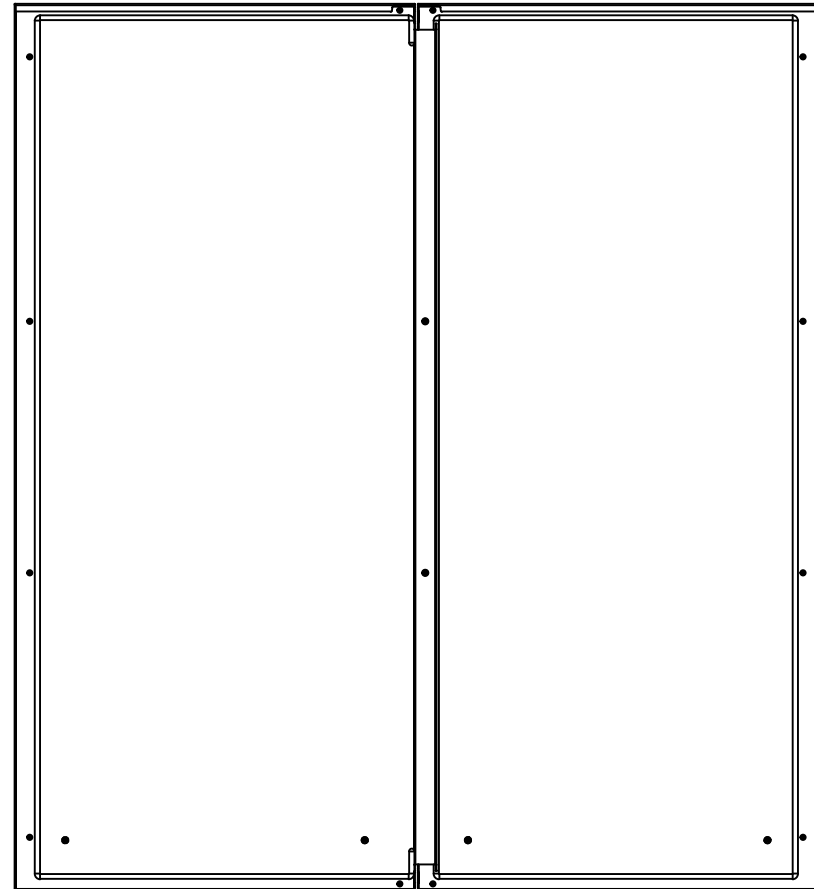
| Qty | Part Number | Rev | Description |
|------------|----------------------|-----|---|
| 1 | STK-P-03810ST | 0 | Powder Paint (Iron Grey /Sand Textured) |
| 8 | STK-Q-06001 | 0 | Mtrx - Gland Plate M6 Plastic Thumb Nut |
| 10 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 4 | 6500MXK181604GP100-P | 0 | 6500 MXB 1600mm Gland Plate Part (100mm) |
| 2 | 6500MXK181604BTGPG | 0 | 6500 MXB 1600mm x 400mm Bottom Gland Plate Gasket |
| 1 | 6500MXK181604BTG | 0 | 6500 MXB 1600mm x 400mm Bottom Gasket |
| 1 | 6500MXK181604BT-P | 0 | 6500 MXB 1600mm x 400mm Bottom Part |
| Parts List | | | |

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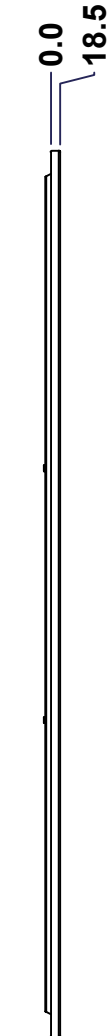
TOP



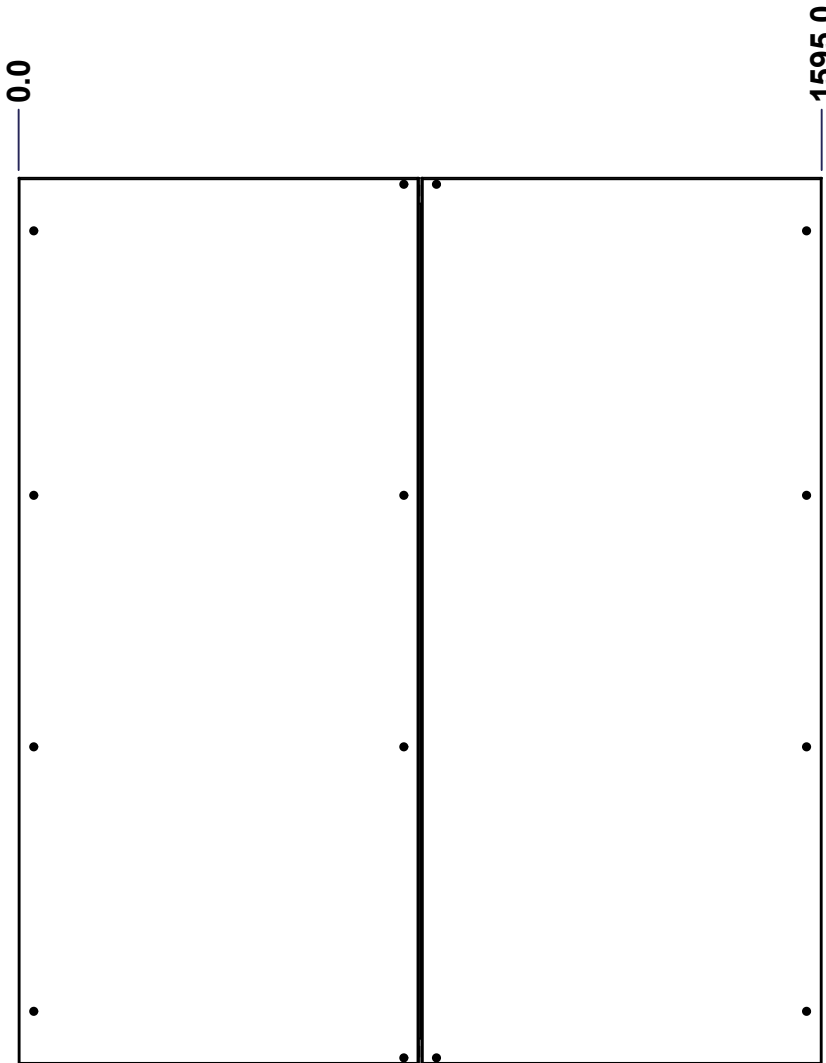
BACK



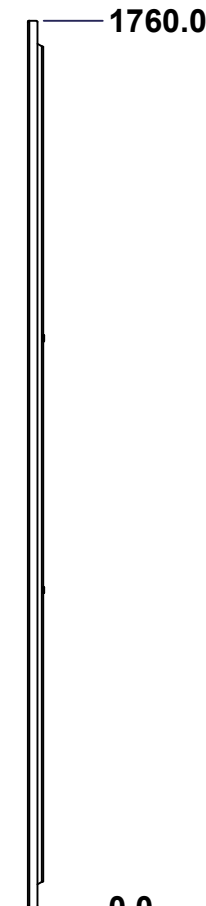
BOTTOM



LEFT



FRONT



RIGHT

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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| | | | |

Isometric View

| | | |
|--|-------------------------|---------------------------|
| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement |
| | | Max 3.0mm |
| Customer Client | | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | | Date 16-Jan-15 |
| Material Matière 14 Ga Cold Rolled A1008 CS Type B | | |
| Color Couleur Light Grey RAL7035 | Finish Fini Textured | |
| Description 6500 MXR 1800mm x 1600mm Back | | Detail Rev. |
| Part Number Numéro Pièce 6500MXK181604B | | Rev. 11 0 |

Use gasket program path 6500 MX > 6500 MXR
 Use gasket program path 6500 MX > 6500 MXRFD

SEE BILL OF MATERIAL ON LAST PAGE

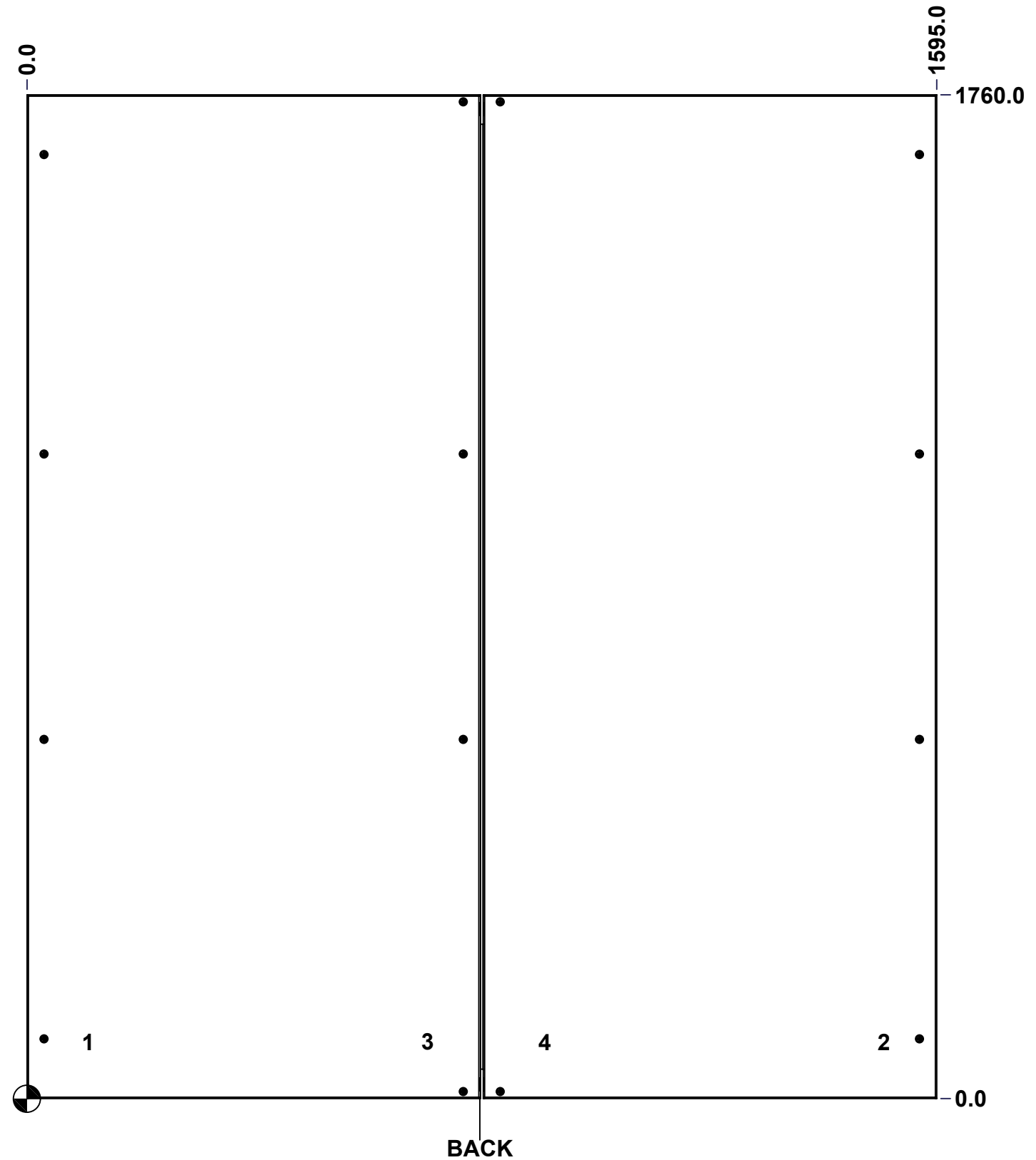
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|-------|-----------------------------|
| 1 | 100.0 | 100.0 | GND STUD M6 x 16mm (Inside) |
| 2 | 1495.0 | 100.0 | GND STUD M6 x 16mm (Inside) |
| 3 | 695.0 | 100.0 | GND STUD M6 x 16mm (Inside) |
| 4 | 900.0 | 100.0 | GND STUD M6 x 16mm (Inside) |



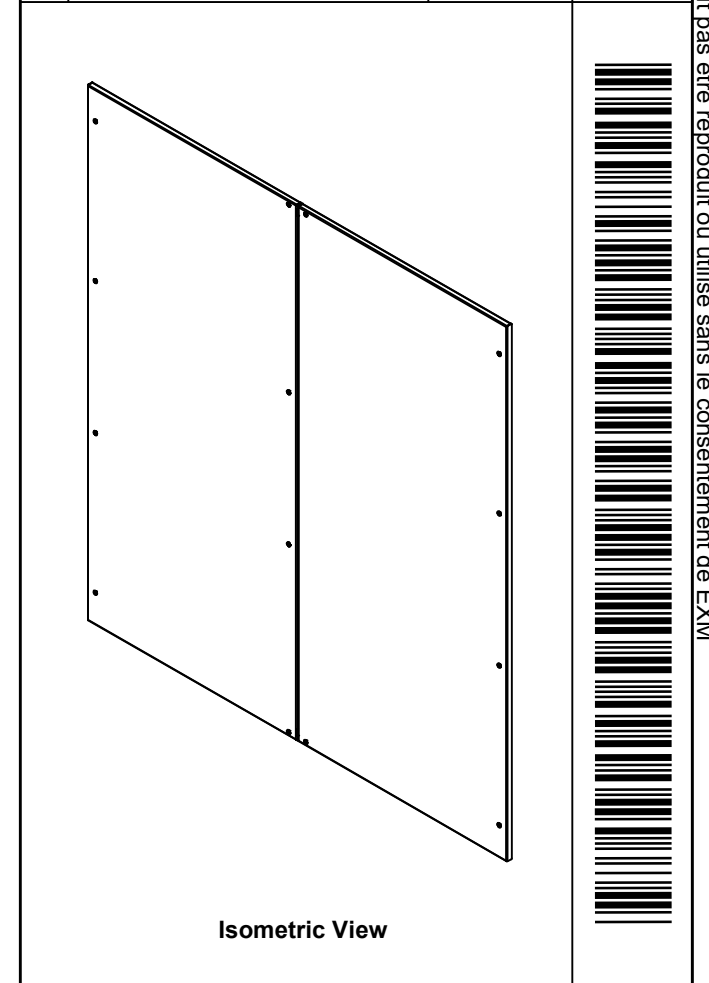
Use bending program path 6500 MX > 6500 MXR
 Use bending program path 6500 MX > 6500 MXRFD

| | | |
|--|-------------------------------|----------|
| | Description | Status |
| | 6500 MXR 1800mm x 1600mm Back | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 6500MXK181604B | 0 |
| | | 12 |
| | | 18 |

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 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

 Max 3.0mm
Projection


| | |
|-------------------------|----------------|
| Customer Client | Date |
| Drawn By Dessiné Par | Date 16-Jan-15 |

Material Matière: 14 Ga Cold Rolled A1008 CS Type B

| | | | |
|---------------|--------------------|-------------|----------|
| Color Couleur | Light Grey RAL7035 | Finish Fini | Textured |
|---------------|--------------------|-------------|----------|

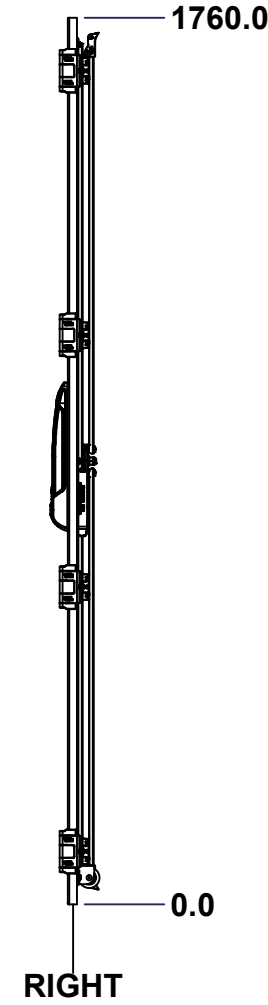
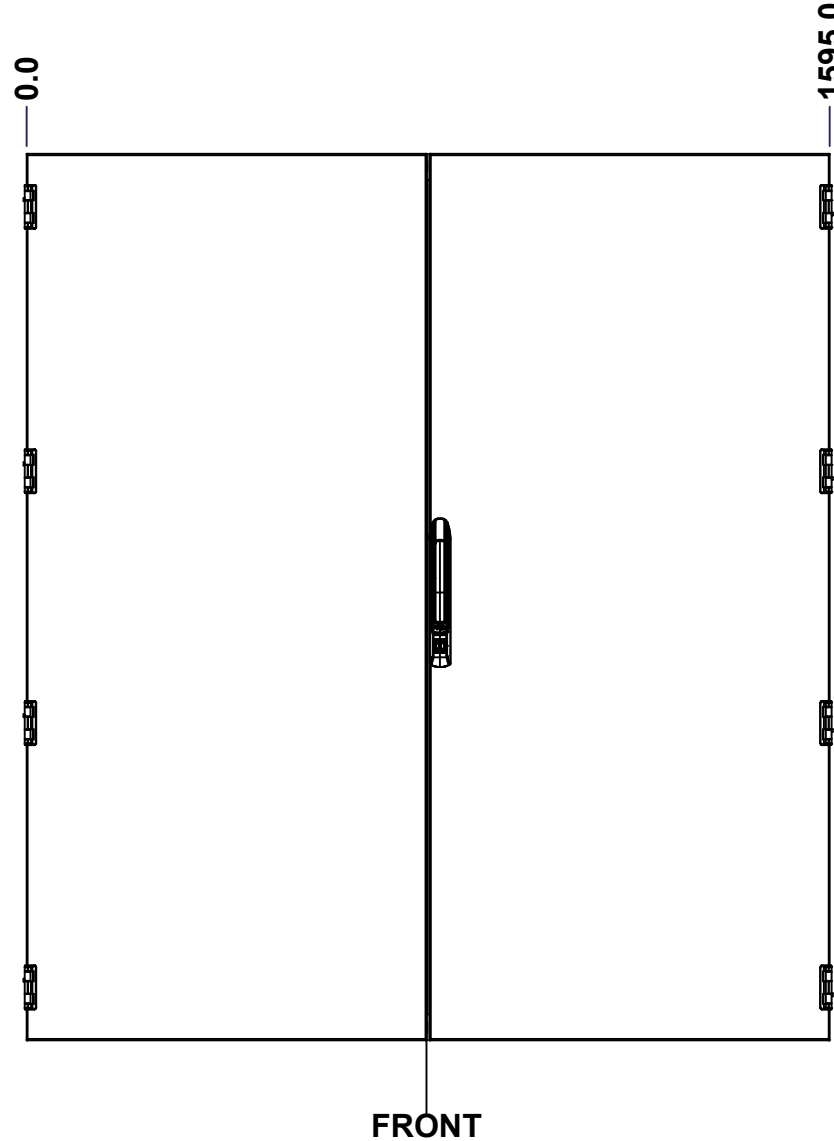
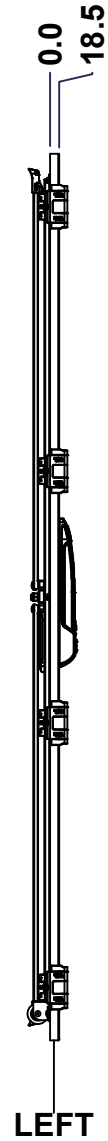
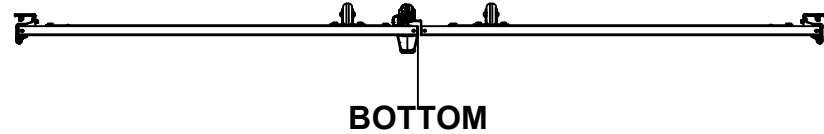
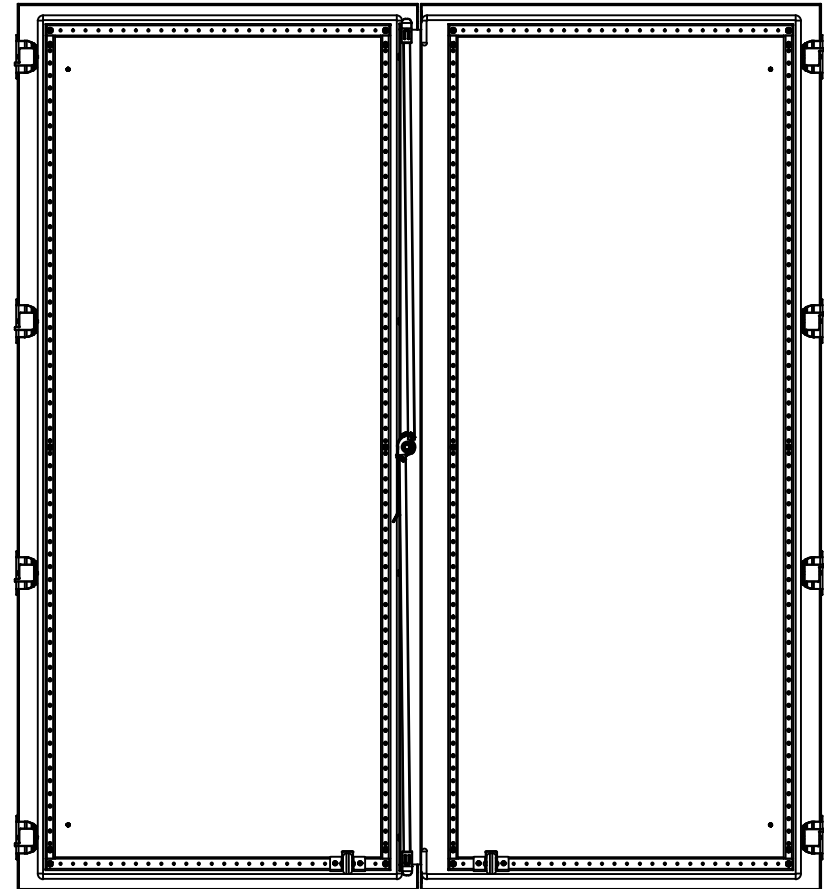
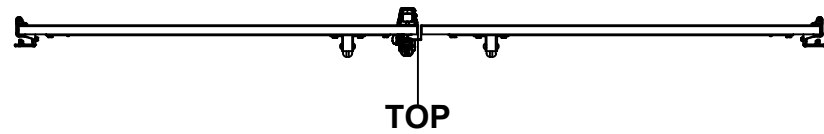
| | |
|-------------------------------|-------------|
| Description | Detail Rev. |
| 6500 MXR 1800mm x 1600mm Back | |

| | | |
|-----------------------------|----------|----|
| Part Number Numéro Pièce | Rev. | 13 |
| 6500MXK181604B | 0 | 18 |

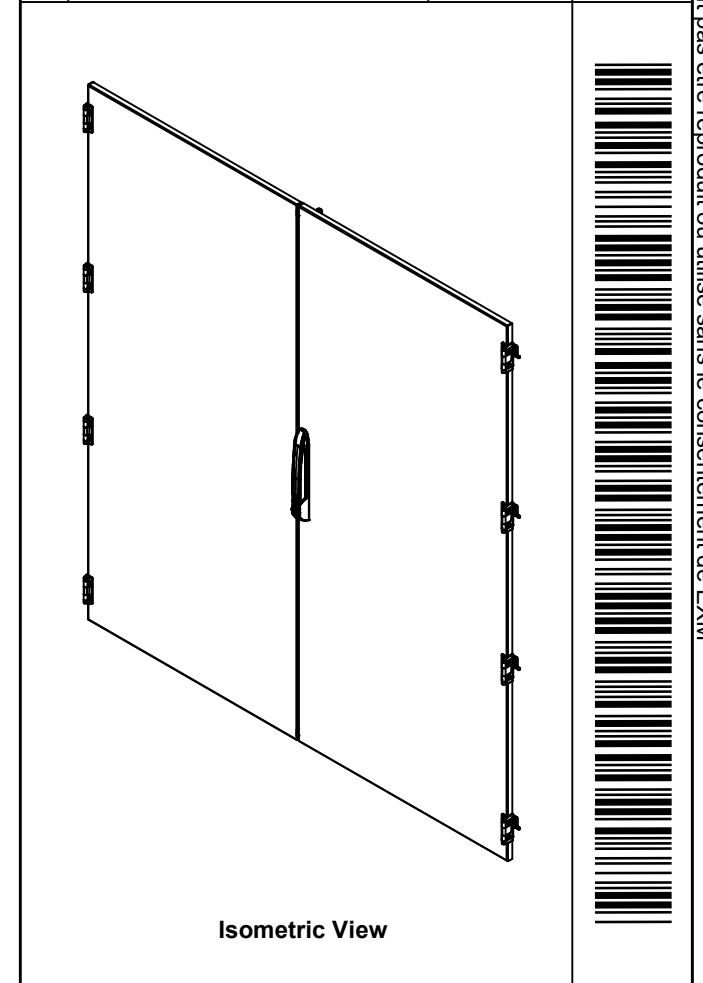
| Qty | Part Number | Rev | Description |
|------------|-------------------|-----|--|
| 1 | STK-P-03820R | 0 | Powder Paint (Light Grey / Rough Textured) |
| 2 | STK-Q-04050-08 | 0 | M6 x 8mm Hexagon Socket Head Machine Screw |
| 1 | 6500MXK181604B1G | 0 | 6500 MXR 1800mm x 1600mm Back Gasket |
| 1 | 6500MXK181604BG | 0 | 6500 MXR 1800mm x 1600mm Back Gasket |
| 2 | STK-Q-11017 | 0 | Rear Panel Single Bracket |
| 14 | STK-Q-03071 | 0 | M6 x 16mm Machine Screw |
| 1 | 6500MXK181604B1-P | 0 | 6500 MXR 1800mm x 1600mm Back 1 Part |
| 4 | STK-Q-16080 | 0 | Ground Stud M6 x 16mm Steel |
| 1 | 6500MXK181604B-P | 0 | 6500 MXR 1800mm x 1600mm Back Part |
| Parts List | | | |


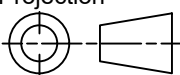
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|-----|-----------|------|--------|
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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 16-Jan-15 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B | |
| Color Couleur | Light Grey RAL7035 | Finish Fini Textured |
| Description | Detail Rev. | |
| 6500 MXDD 1800mm x 1600mm Front | | |
| Part Number Numéro Pièce | Rev. | 14 |
| 6500MXK181604F | 0 | 18 |

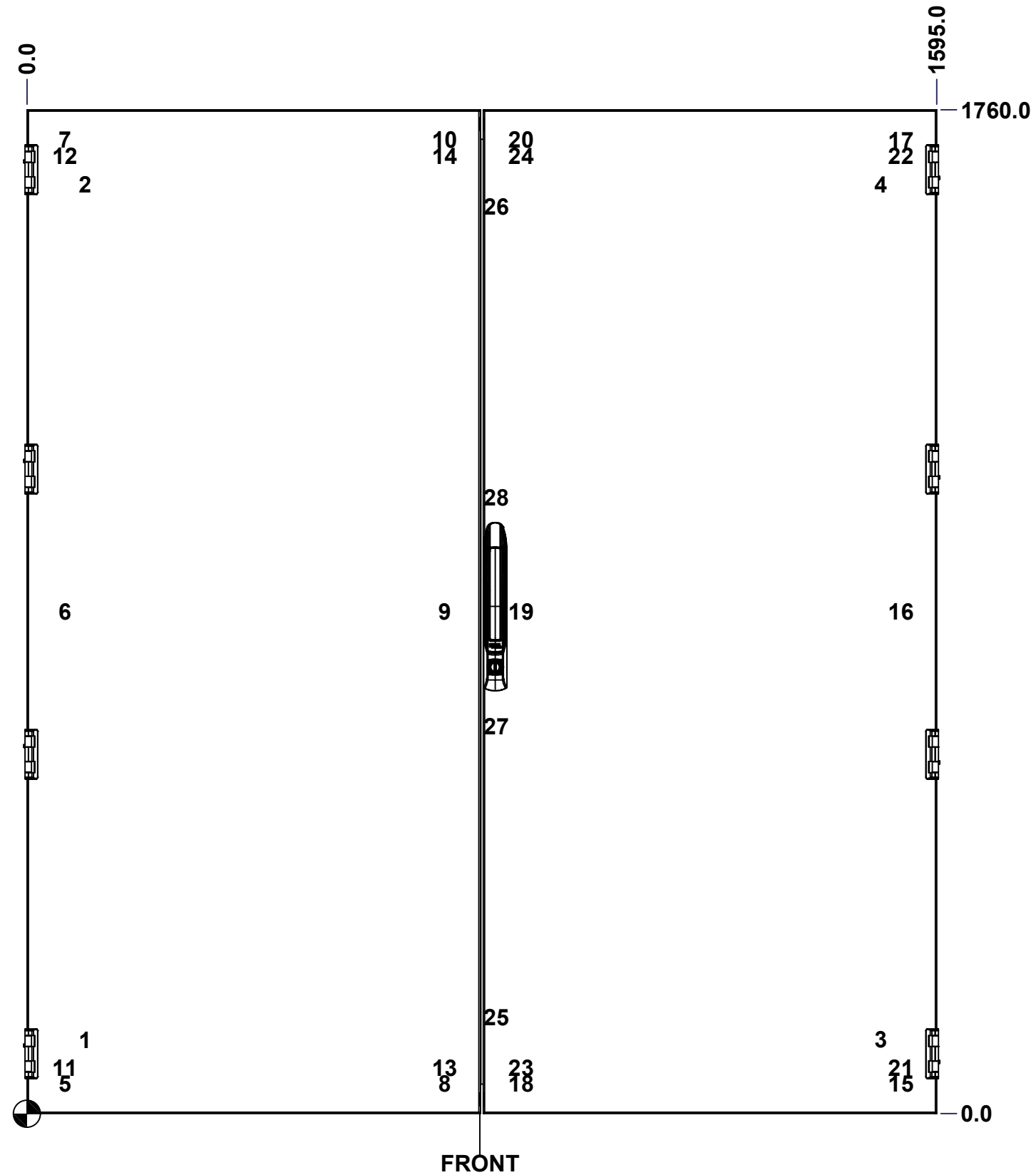
Use gasket program path 6500 MX > 6500 MXD
 Use gasket program path 6500 MX > 6500 MXFD

SEE BILL OF MATERIAL ON LAST PAGE

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|--------------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 100.0 | 130.0 | GND STUD M6 x 16mm (Inside) |
| 2 | 100.0 | 1630.0 | GND STUD M6 x 16mm (Inside) |
| 3 | 1495.0 | 130.0 | GND STUD M6 x 16mm (Inside) |
| 4 | 1495.0 | 1630.0 | GND STUD M6 x 16mm (Inside) |
| 5 | 64.5 | 52.8 | STIFF. STUD M6 x 18mm (Inside) |
| 6 | 64.5 | 880.0 | STIFF. STUD M6 x 18mm (Inside) |
| 7 | 64.5 | 1707.2 | STIFF. STUD M6 x 18mm (Inside) |
| 8 | 730.5 | 52.8 | STIFF. STUD M6 x 18mm (Inside) |
| 9 | 730.5 | 880.0 | STIFF. STUD M6 x 18mm (Inside) |
| 10 | 730.5 | 1707.2 | STIFF. STUD M6 x 18mm (Inside) |
| 11 | 64.5 | 81.0 | STIFF. STUD M6 x 18mm (Inside) |
| 12 | 64.5 | 1679.0 | STIFF. STUD M6 x 18mm (Inside) |
| 13 | 730.5 | 81.0 | STIFF. STUD M6 x 18mm (Inside) |
| 14 | 730.5 | 1679.0 | STIFF. STUD M6 x 18mm (Inside) |
| 15 | 1530.5 | 52.8 | STIFF. STUD M6 x 18mm (Inside) |
| 16 | 1530.5 | 880.0 | STIFF. STUD M6 x 18mm (Inside) |
| 17 | 1530.5 | 1707.2 | STIFF. STUD M6 x 18mm (Inside) |
| 18 | 864.5 | 52.8 | STIFF. STUD M6 x 18mm (Inside) |
| 19 | 864.5 | 880.0 | STIFF. STUD M6 x 18mm (Inside) |
| 20 | 864.5 | 1707.2 | STIFF. STUD M6 x 18mm (Inside) |
| 21 | 1530.5 | 81.0 | STIFF. STUD M6 x 18mm (Inside) |
| 22 | 1530.5 | 1679.0 | STIFF. STUD M6 x 18mm (Inside) |
| 23 | 864.5 | 81.0 | STIFF. STUD M6 x 18mm (Inside) |
| 24 | 864.5 | 1679.0 | STIFF. STUD M6 x 18mm (Inside) |
| 25 | 821.0 | 170.0 | LARGE CBAR GUIDE (Inside) |
| 26 | 821.0 | 1590.0 | LARGE CBAR GUIDE (Inside) |
| 27 | 821.0 | 680.0 | LARGE CBAR GUIDE (Inside) |
| 28 | 821.0 | 1080.0 | LARGE CBAR GUIDE (Inside) |



FRONT

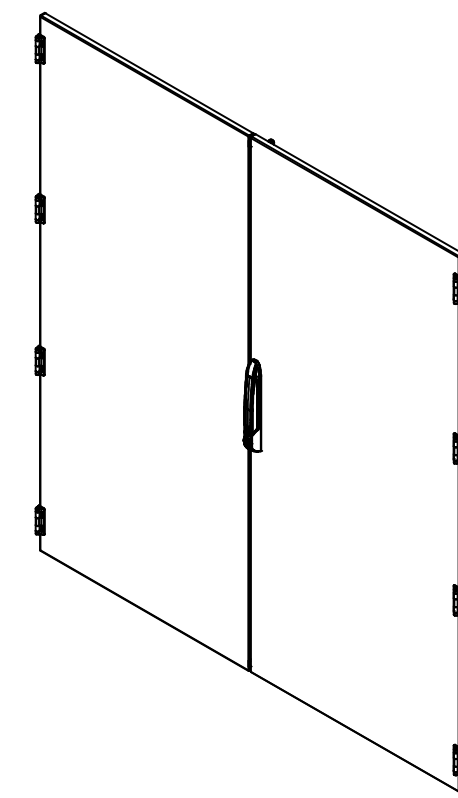
Use bending program path 6500 MX > 6500 MXD
 Use bending program path 6500 MX > 6500 MXFD

| | | |
|--|---------------------------------|----------|
| | Description | Status |
| | 6500 MXDD 1800mm x 1600mm Front | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 6500MXK181604F | 0 |
| | | 15 |
| | | 18 |

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Isometric View



| | | | |
|----|------------------|---|--|
| 1 | STK-P-03820R | 0 | Powder Paint (Light Grey / Rough Textured) |
| 1 | STK-Q-45758 | 1 | 886 PH2 Pull Handle Bridge Part |
| 1 | STK-A-51160 | 0 | 886PH2-SL - Pull Handle Lock - Assembly |
| 1 | STK-Q-00520 | 2 | M10 x 28mm Stainless Steel 316 Carriage Bolt |
| 2 | STK-A-90041 | 8 | 6500 MXDD Flange Door Closing Bar End Assembly |
| 2 | STK-Q-16405 | 7 | Guide Stud - Small (No Paint Cap Required) |
| 1 | STK-Q-07440 | 0 | M10 Nylon Insert Flanged Lock Nut |
| 1 | STK-Q-50568 | 1 | Flange Door Handle Spacer |
| 1 | STK-A-50556 | 4 | Left Side Flange Door Handle Assembly |
| 4 | STK-A-70586 | 3 | Fixed Double Door Bracket Assembly |
| 1 | STK-Q-45662-18 | 1 | 6500 MX - Lower Closing Bar 1800mm |
| 1 | STK-Q-45661-18 | 1 | 6500 MX - Upper Closing Bar 1800mm |
| 8 | STK-K-06800 | 2 | 6500 MX 270° Hinge |
| 2 | STK-Q-45650-18 | 2 | 6100 SLDD - Split Door - Closing Bar |
| 4 | STK-Q-16410 | 0 | Guide Stud - Large (No Paint Cap Required) |
| 1 | 6500MXK181604F1G | 0 | 6500 MXDD 1800mm x 1600mm Front Gasket |
| 1 | 6500MXK181604F1P | 0 | 6500 MXDD 1800mm x 1600mm Front Part |
| 1 | 6500MXK181604DS2 | 5 | 6500 MX 1800mm x 1600mm Door Stiffener |
| 24 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | 6500MXK181604DS1 | 5 | 6500 MX 1800mm x 1600mm Door Stiffener |
| 1 | 6500MXK181604FG | 0 | 6500 MXDD 1800mm x 1600mm Front Gasket |
| 1 | 6500MXK181604F-P | 0 | 6500 MXDD 1800mm x 1600mm Front Part |
| 2 | 6500MXSRK | 1 | 6500 MXRSK Door Support Roller |

| Qty | Part Number | Rev | Description |
|------------|-------------|-----|-------------|
| Parts List | | | |

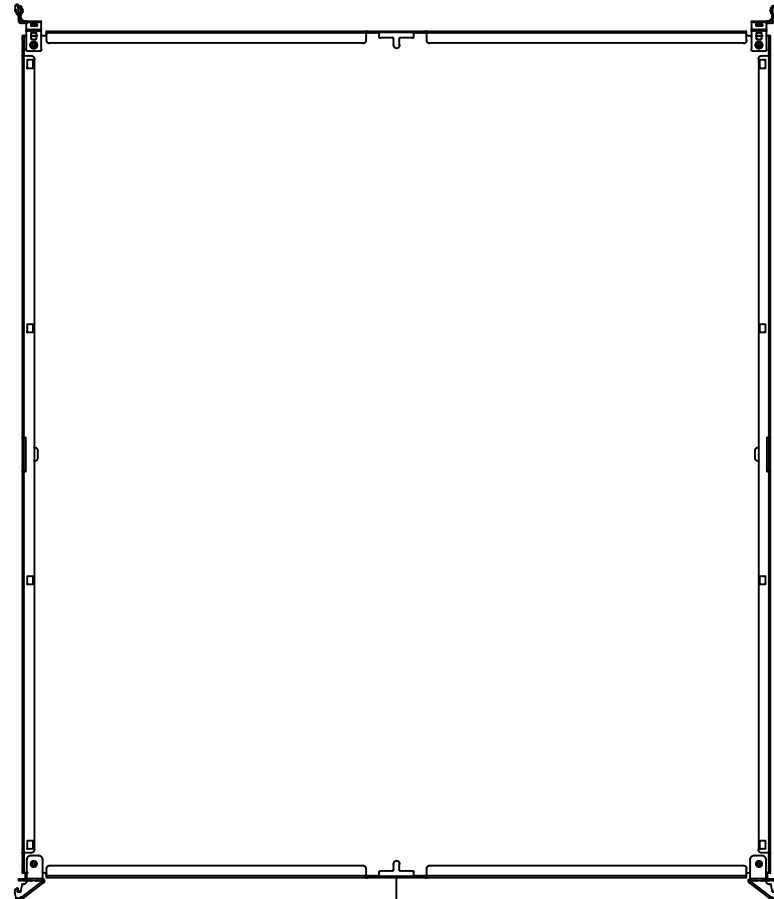
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| | Projection |
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 16-Jan-15 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B |
| Color Couleur | Light Grey RAL7035 |
| Finish Fini | Textured |
| Description | Detail Rev. |
| 6500 MXDD 1800mm x 1600mm Front | |
| Part Number Numéro Pièce | Rev. |
| 6500MXK181604F | 0 |
| | 16 18 |

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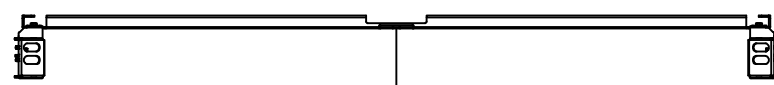
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TOP

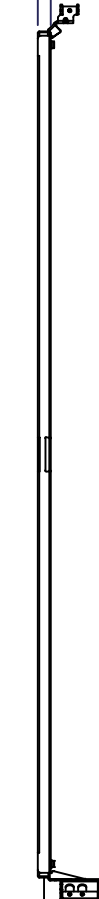


BACK



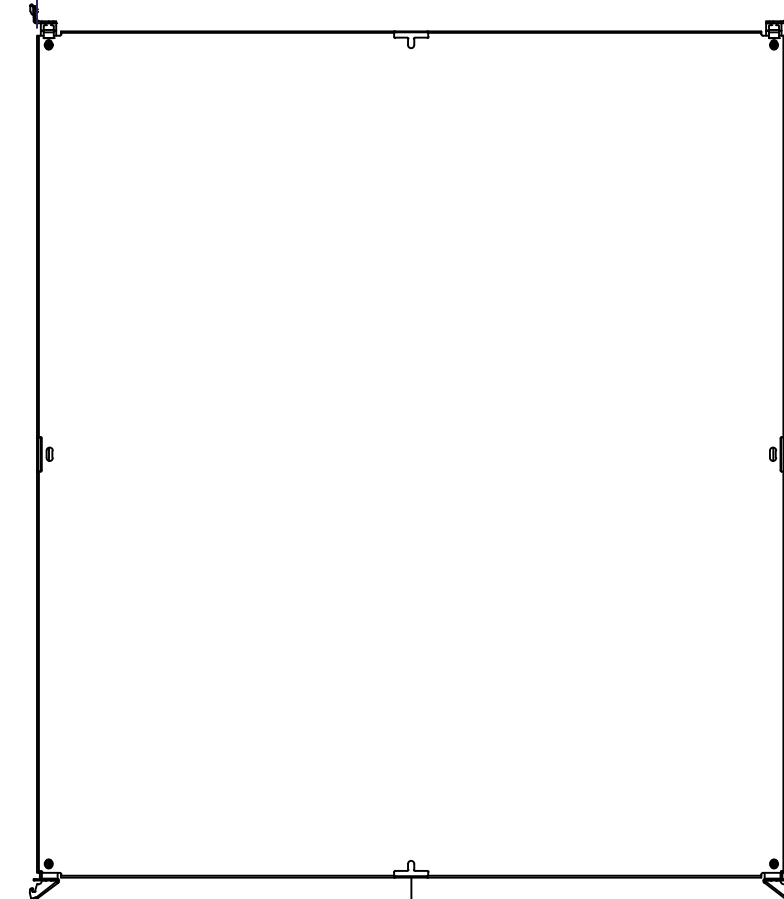
BOTTOM

0.0
26.0



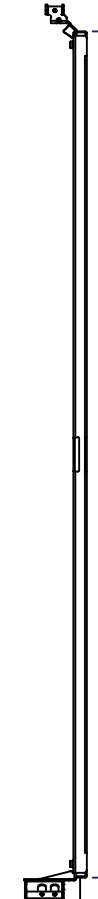
LEFT

0.0
1485.0



FRONT

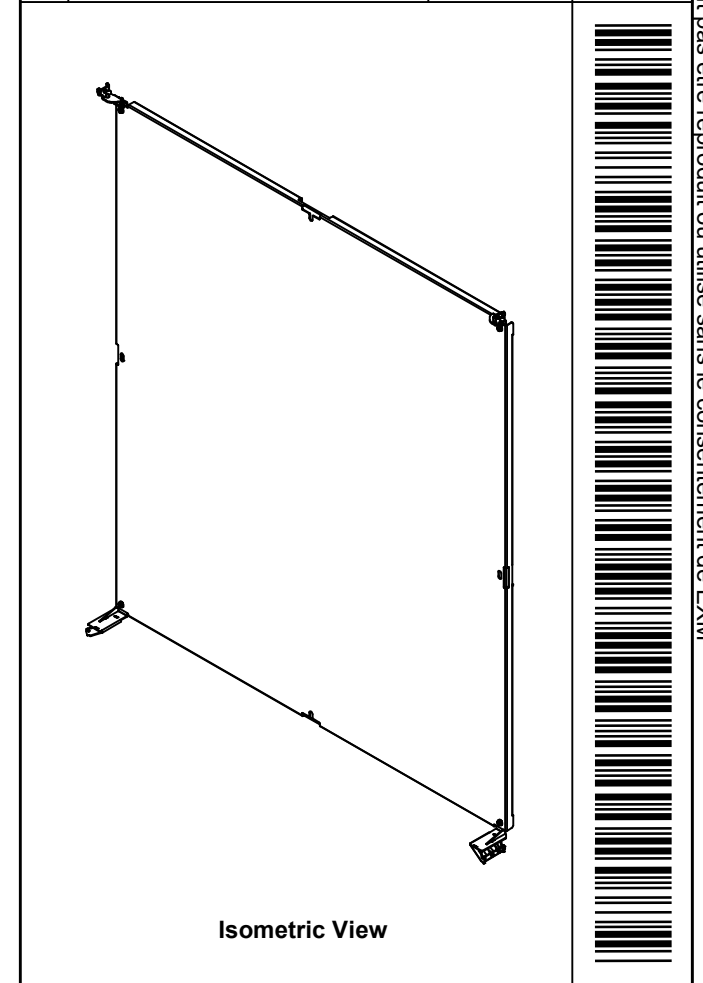
1680.0



RIGHT


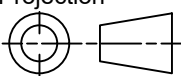
0.0

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Isometric View



| | | |
|--|--------------------------|---|
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| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 16-Jan-15 |
| Material Matière | 12 Ga Galvanized (2.5mm) | |
| Color Couleur | Unpainted | Finish Fini Unpainted |
| Description | Detail Rev. | |
| 6500 MXM 1800mm x 1600mm Back Inner Panel | | |
| Part Number Numéro Pièce | Rev. | 17 |
| 6500MXK181604BIP | 0 | 18 |

SEE BILL OF MATERIAL ON LAST PAGE

