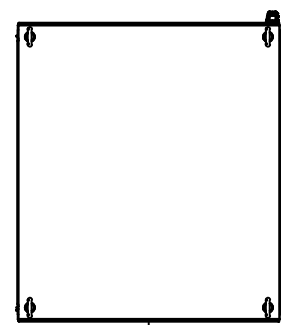


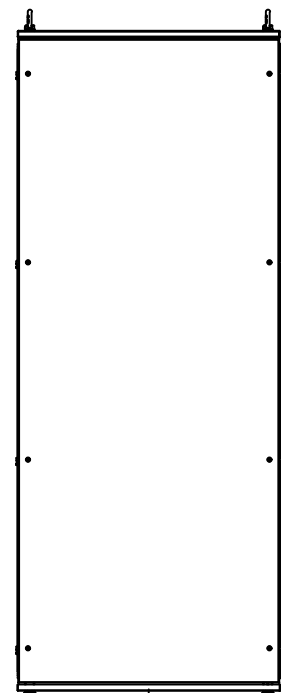
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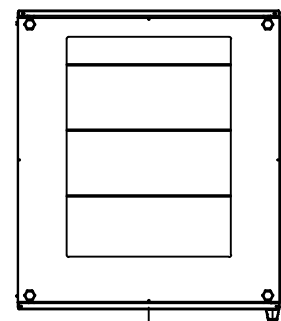
No.	Revisions	Date	By/Par



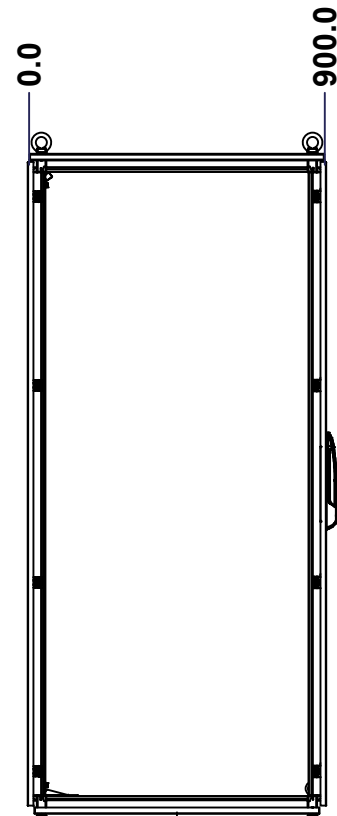
TOP



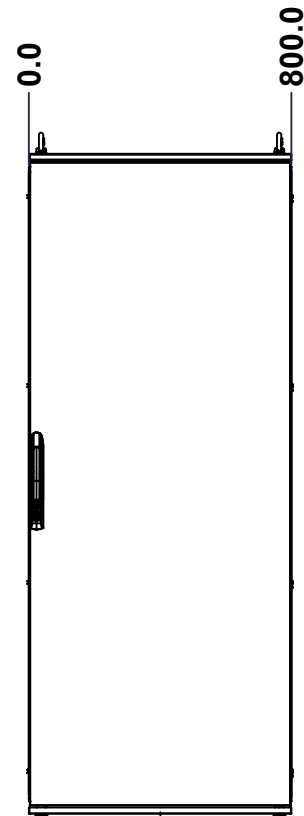
BACK



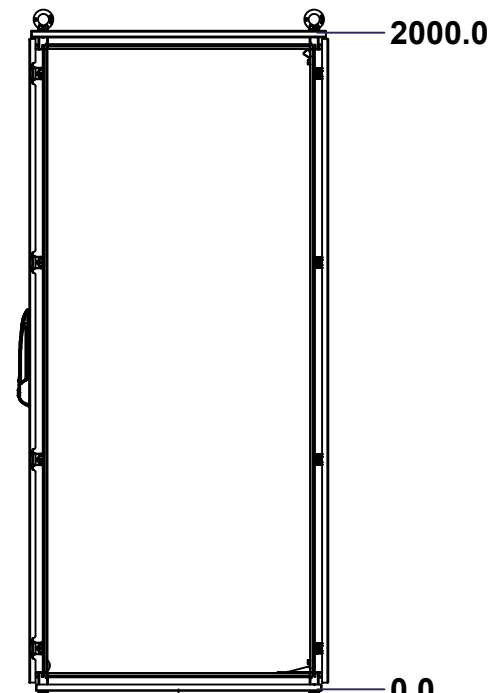
BOTTOM



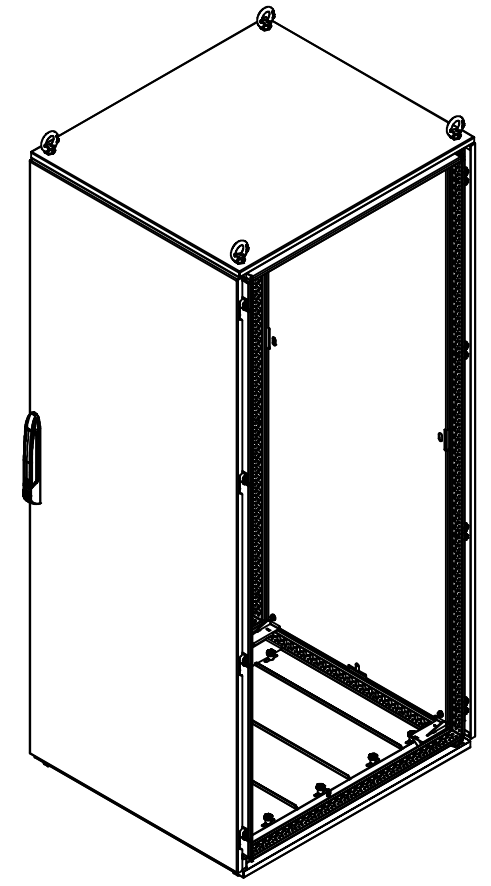
LEFT



FRONT



RIGHT



Isometric View



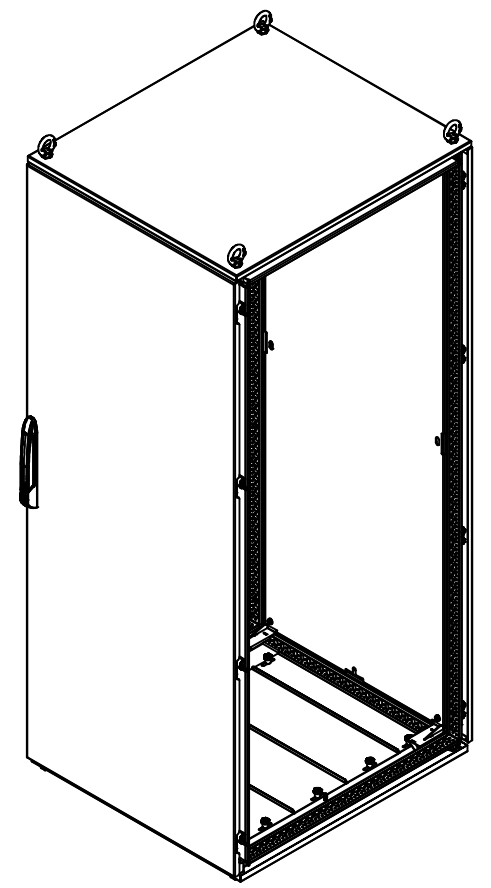
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jul-25
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 6500MX 2000mm x 800mm x 900mm Assembly		Detail Rev.
Part Number Numéro Pièce	6500MXK200809	Rev. 1 0

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No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 22-Jul-25
Material / Matière	See Part List

Color / Couleur	See Part List	Finish / Fini	See Part List
Description		Detail Rev.	
6500MX 2000mm x 800mm x 900mm Assembly			

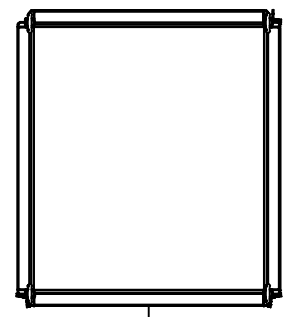
Part Number / Numéro Pièce	Rev.	2
6500MXK200809	0	18

Qty	Part Number	Rev	Description
1	6500MXK200809BIP	0	6500 MXM 2000mm x 800mm Back Inner Panel
1	6500MXK200809F	0	6500 MXD 2000mm x 800mm Front
1	6500MXK200809B	0	6500 MXR 2000mm x 800mm Back
1	6500MXK200809BT	0	6500 MXB 800mm x 900mm Bottom
1	6500MXK200809T	0	6500 MXT 800mm x 900mm Top
1	6500MXK200809FR	0	6500 MX 2000mm x 800mm x 900mm Frame
Parts List			

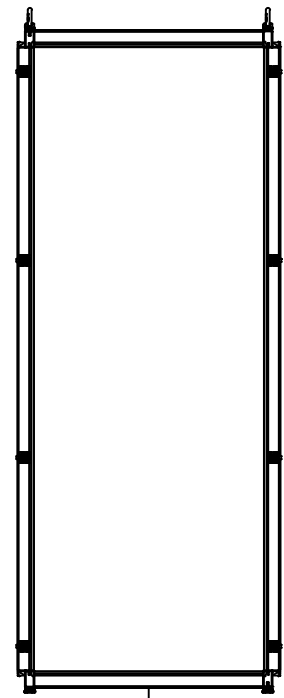
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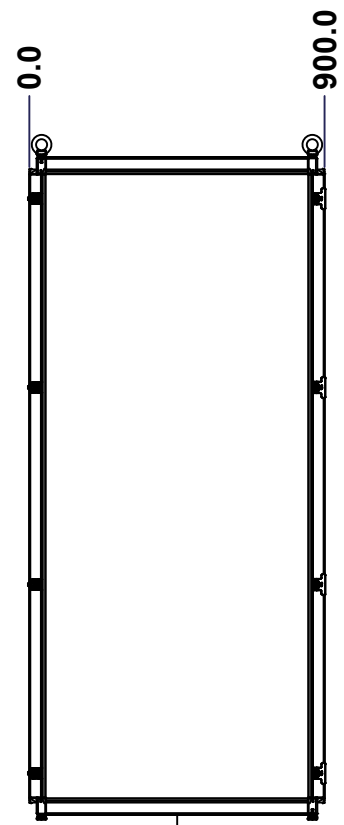
No.	Revisions	Date	By/Par



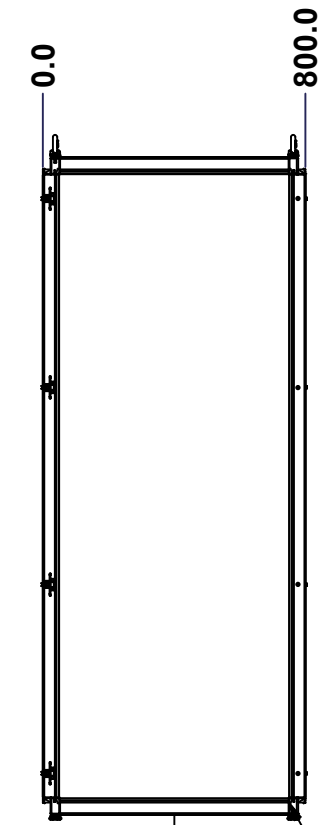
TOP



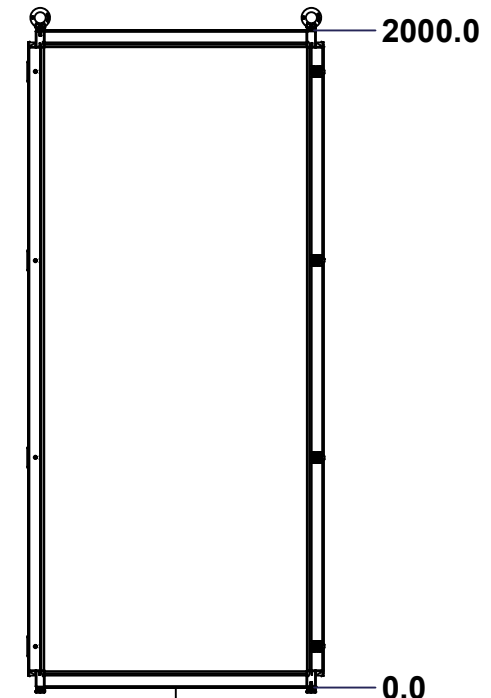
BACK



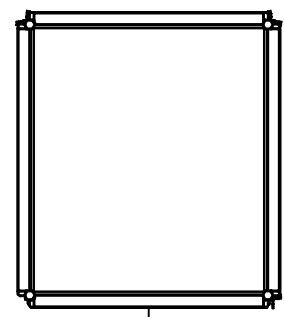
LEFT



FRONT

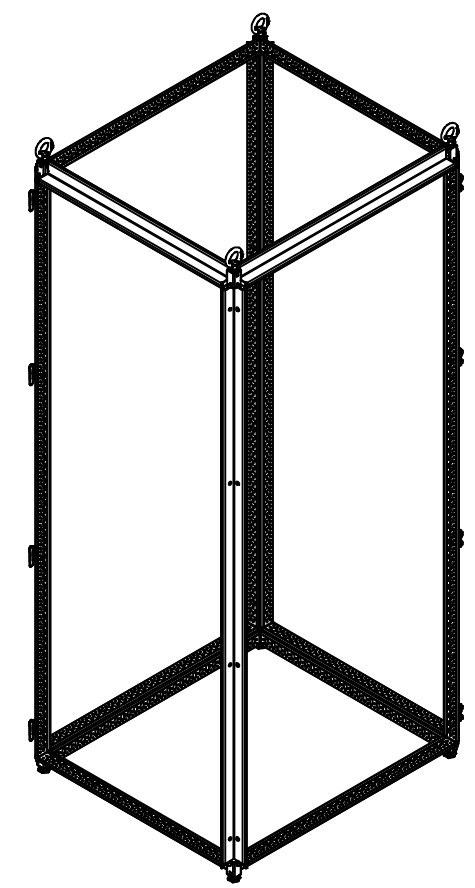


RIGHT




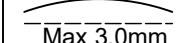

BOTTOM

Grind excess weld off corner(s)



Isometric View



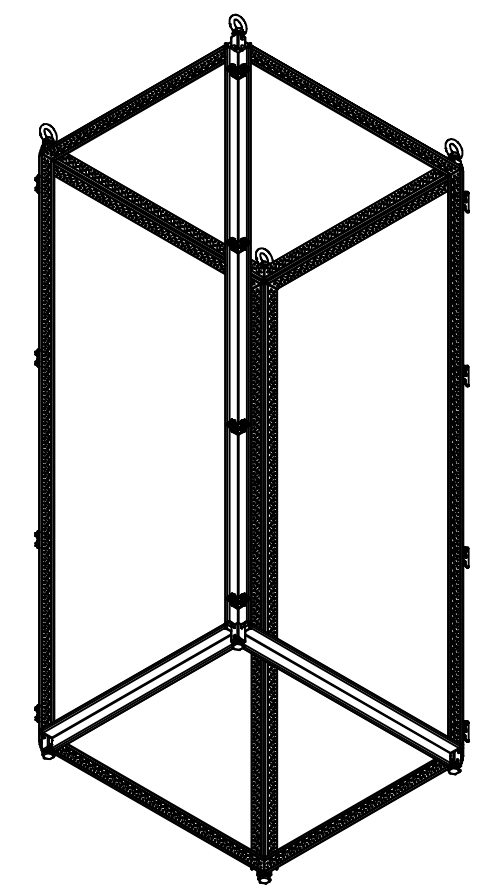
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jul-25
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description 6500 MX 2000mm x 800mm x 900mm Frame		Detail Rev.
Part Number Numéro Pièce	6500MXK200809FR	Rev. 3 0

SEE BILL OF MATERIAL ON LAST PAGE

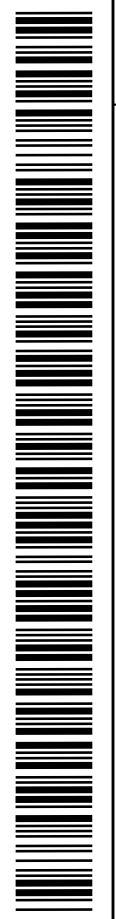
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No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
4	STK-Q-47250-08	6	6500 MX 800mm Horizontal Frame Post Part
4	STK-Q-47250-09	6	6500 MX 900mm Horizontal Frame Post Part
4	STK-A-70589	9	6500 MX Fixed Side Panel Bracket Assembly
16	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	9	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-20	6	6500 MX 2000mm Vertical Frame Post Part

Customer Client	Date
Drawn By Dessiné Par	Date 22-Jul-25
Material Matière	16 Ga Electro-Galvanized (1.4mm)
Color Couleur	Iron Grey RAL7011
Finish Fini	Textured
Description	Detail Rev.
6500 MX 2000mm x 800mm x 900mm Frame	
Part Number Numéro Pièce	Rev. 4
6500MXK200809FR	0

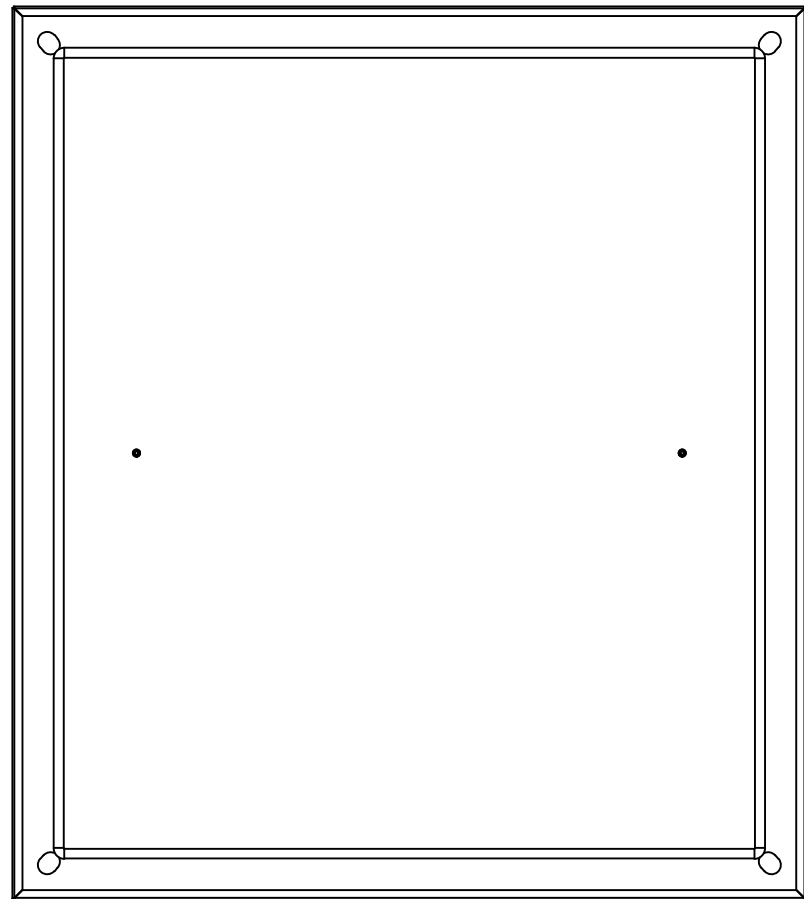
Qty	Part Number	Rev	Description
Parts List			

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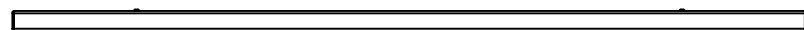
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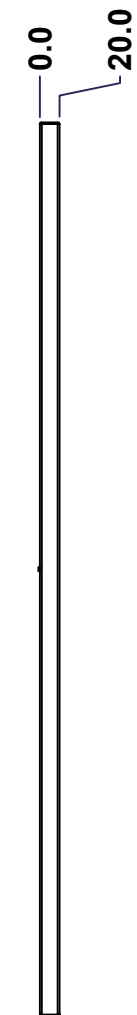
TOP



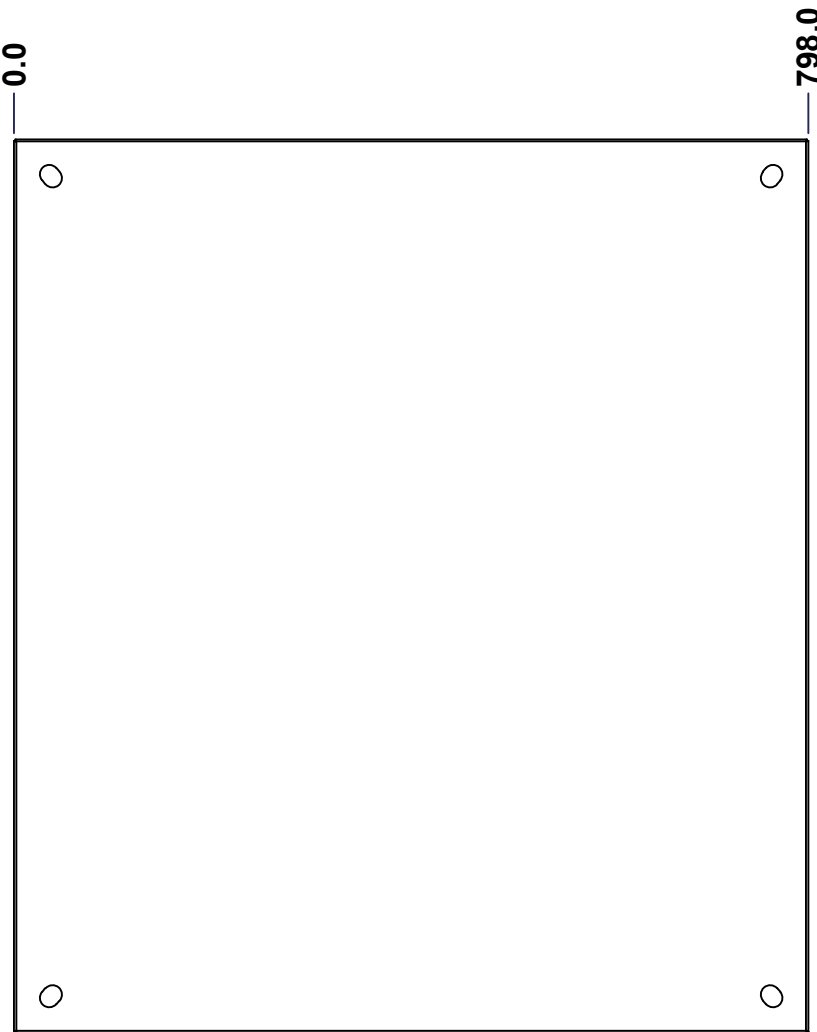
BACK



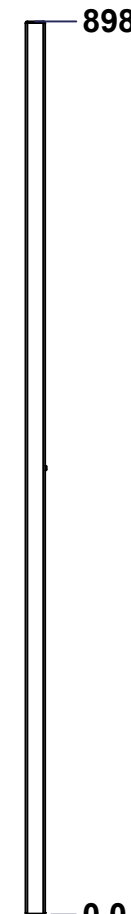
BOTTOM



LEFT

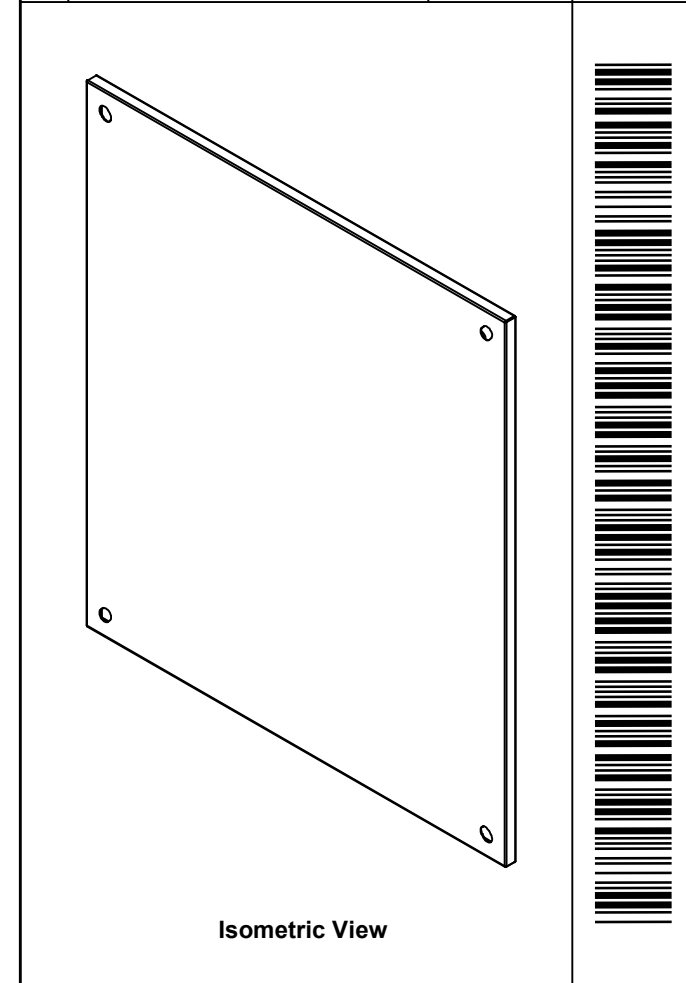


FRONT




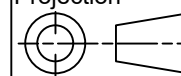
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jul-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MXT 800mm x 900mm Top		
Part Number Numéro Pièce	Rev. 5	18
6500MXK200809T	0	

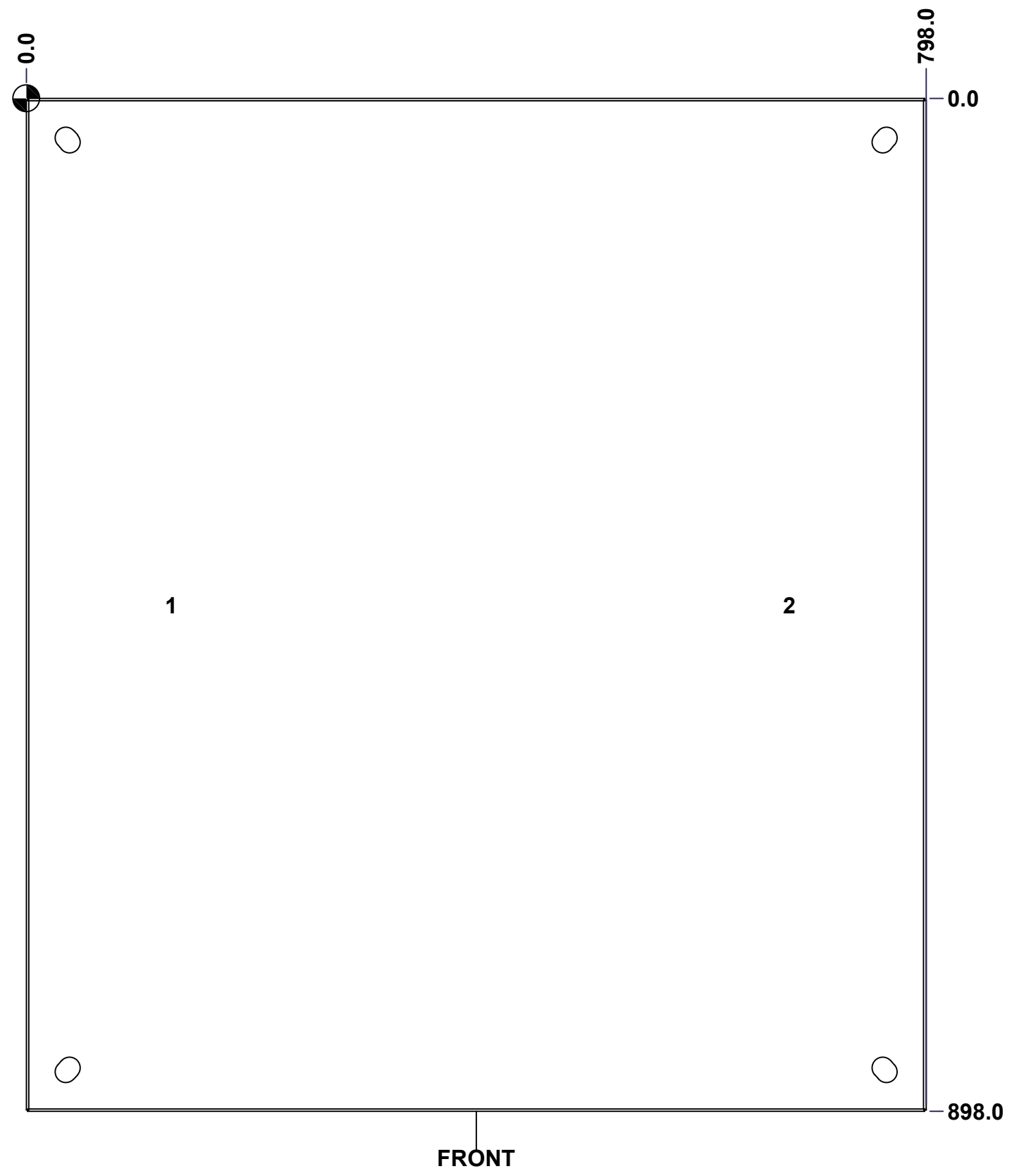
Use gasket program path 6500 MX > 6500 MXT

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	449.0	GND STUD M6 x 18mm (Inside)
2	673.0	449.0	GND STUD M6 x 18mm (Inside)



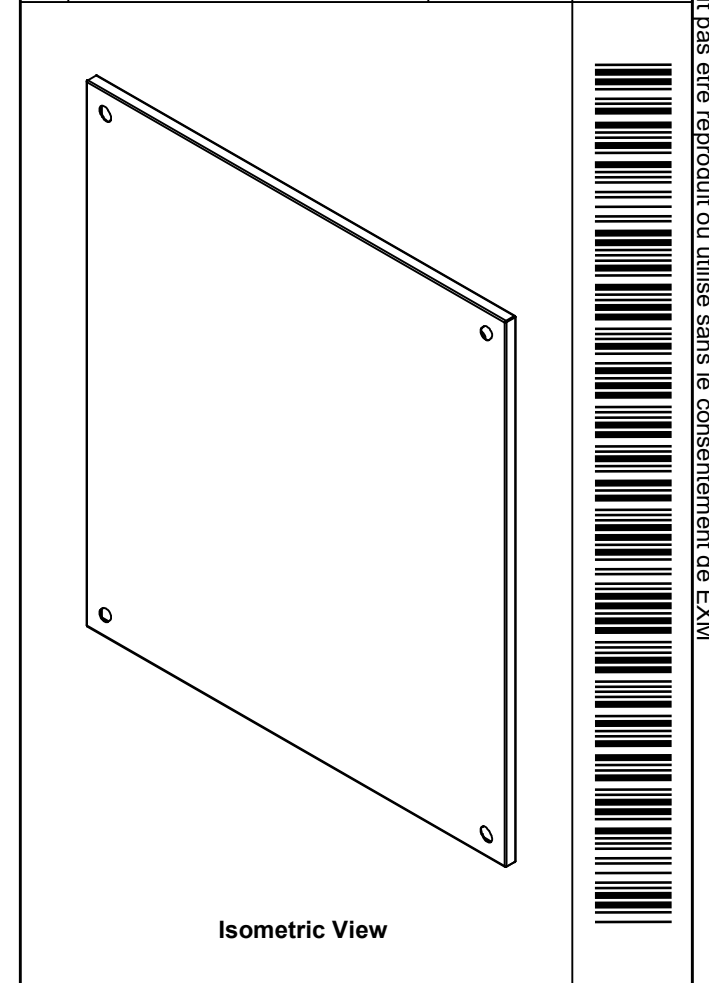
Use bending program path 6500 MX > 6500 MXT

	Description	Status
	6500 MXT 800mm x 900mm Top	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK200809T	0
		6
		18

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 22-Jul-25
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B	

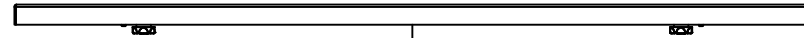
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Textured
------------------------------------	-------------------------

Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK200809TG	0	6500 MXT 800mm x 900mm Top Gasket
1	6500MXK200809T-P	0	6500 MXT 800mm x 900mm Top Part
Parts List			

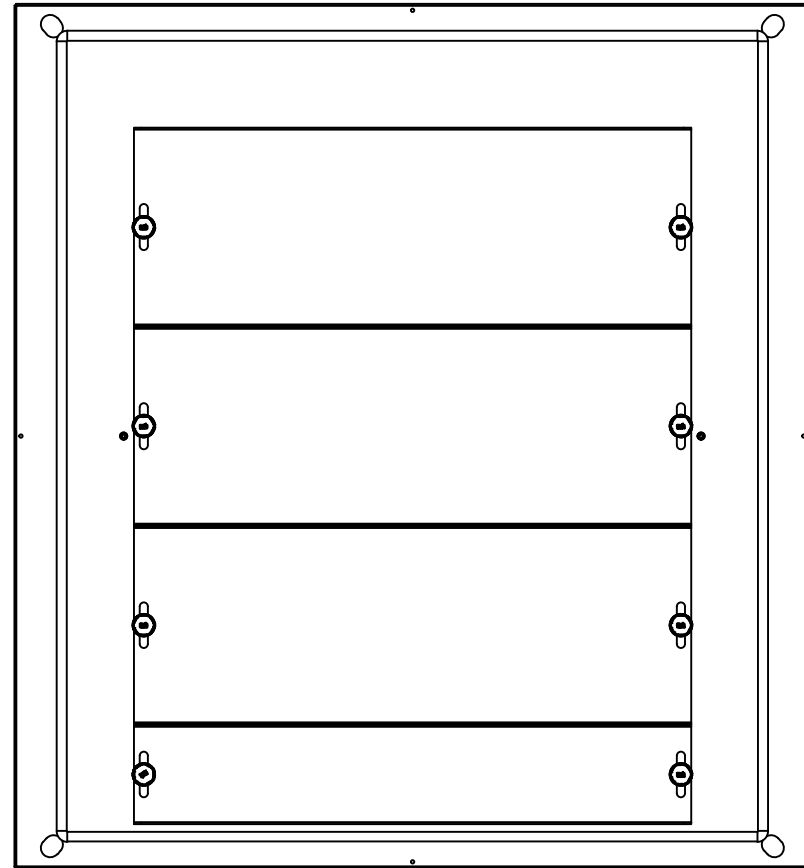
Description: 6500 MXT 800mm x 900mm Top	Detail Rev.
Part Number / Numéro Pièce: 6500MXK200809T	Rev. 0
	7 / 18

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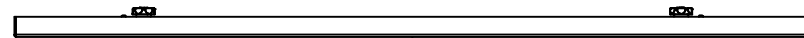
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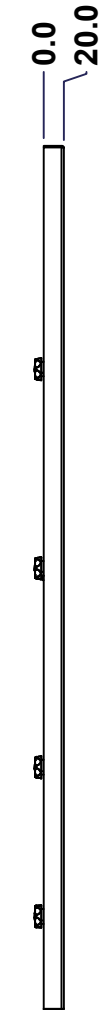
TOP



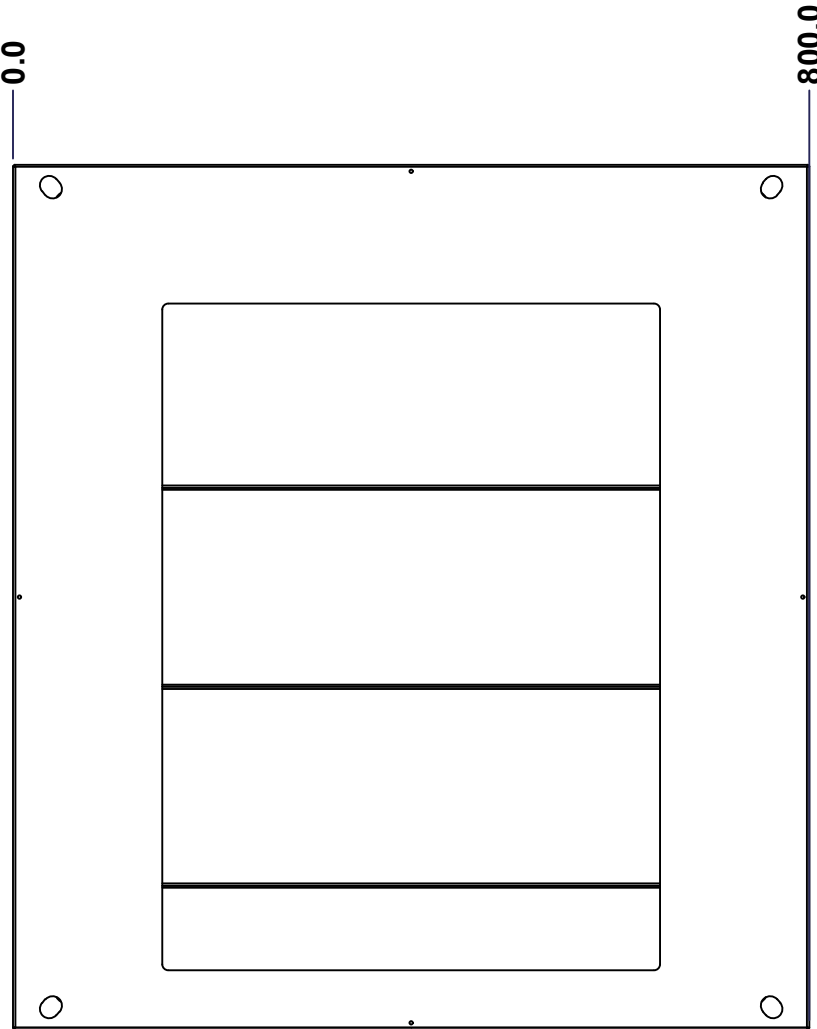
BACK



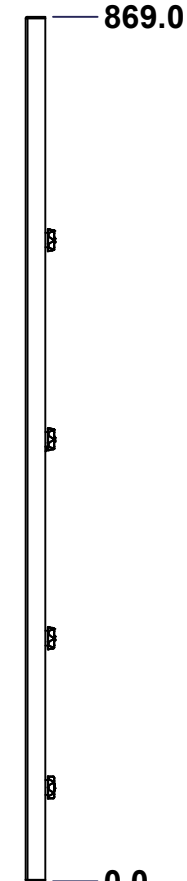
BOTTOM



LEFT

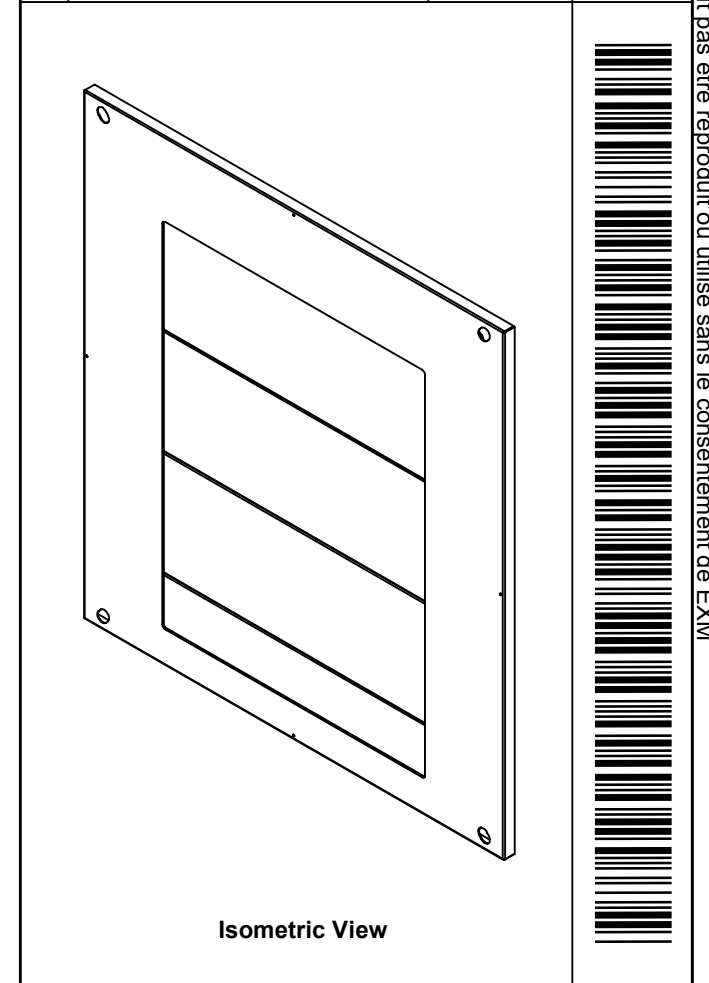


FRONT


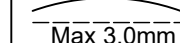
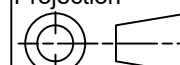


RIGHT

No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jul-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MXB 800mm x 900mm Bottom		
Part Number Numéro Pièce	Rev.	8
6500MXK200809BT	0	18

Use gasket program path 6500 MX > 6500MXB

SEE BILL OF MATERIAL ON LAST PAGE

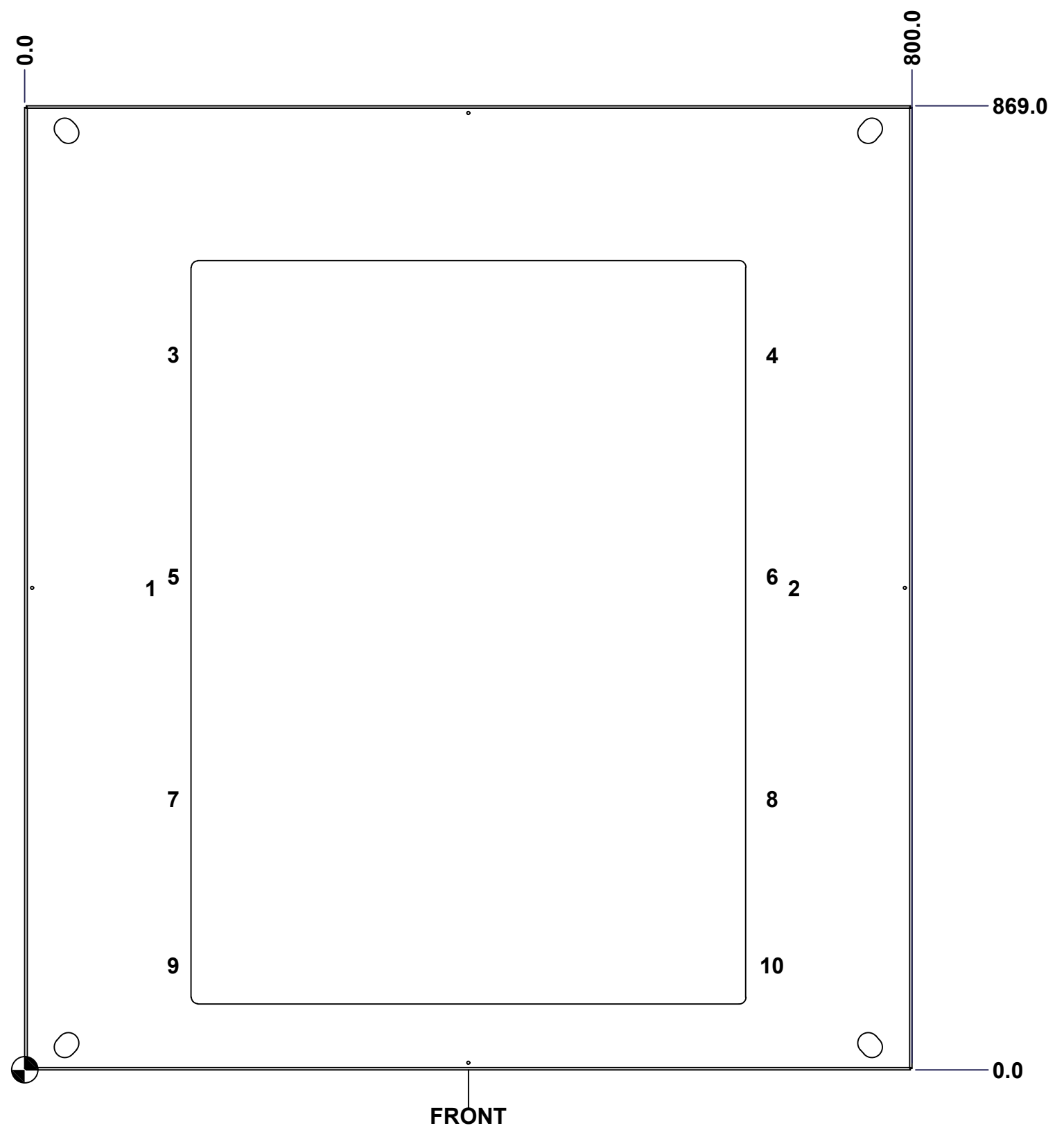
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	434.5	GND STUD M6 x 18mm (Inside)
2	690.0	434.5	GND STUD M6 x 18mm (Inside)
3	130.0	644.5	GP STUD M6 x 18mm (Inside)
4	670.0	644.5	GP STUD M6 x 18mm (Inside)
5	130.0	444.5	GP STUD M6 x 18mm (Inside)
6	670.0	444.5	GP STUD M6 x 18mm (Inside)
7	130.0	244.5	GP STUD M6 x 18mm (Inside)
8	670.0	244.5	GP STUD M6 x 18mm (Inside)
9	130.0	94.5	GP STUD M6 x 18mm (Inside)
10	670.0	94.5	GP STUD M6 x 18mm (Inside)



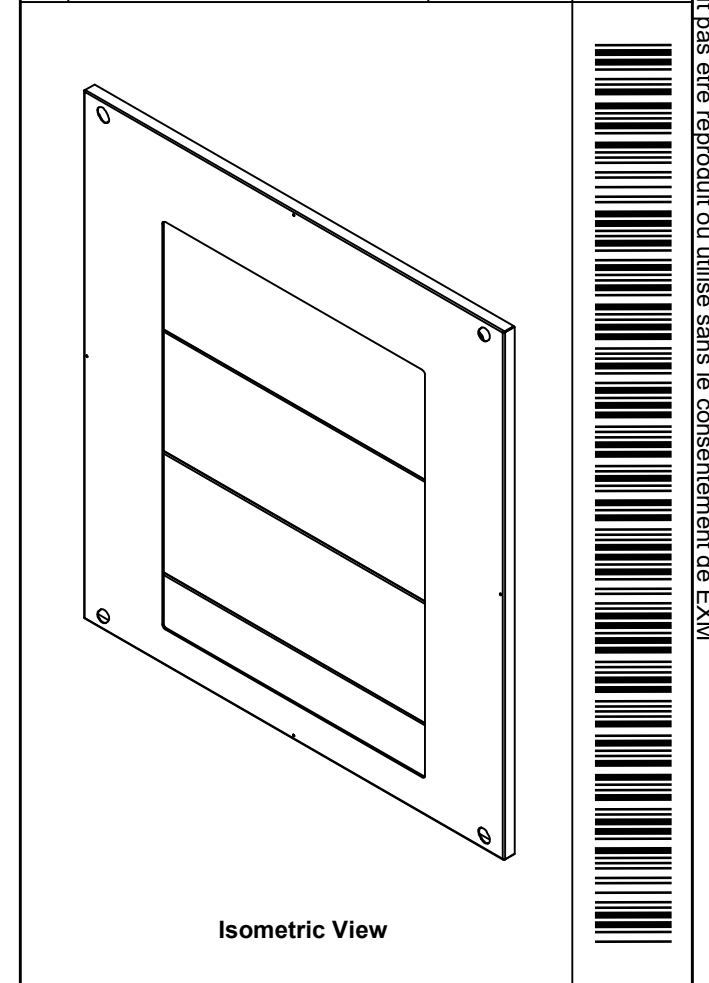
Use bending program path 6500 MX > 6500MXB


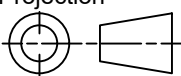
	Description 6500 MXB 800mm x 900mm Bottom	Status (NULL)
	Part Number Numéro Pièce 6500MXK200809BT	Rev. 9 0

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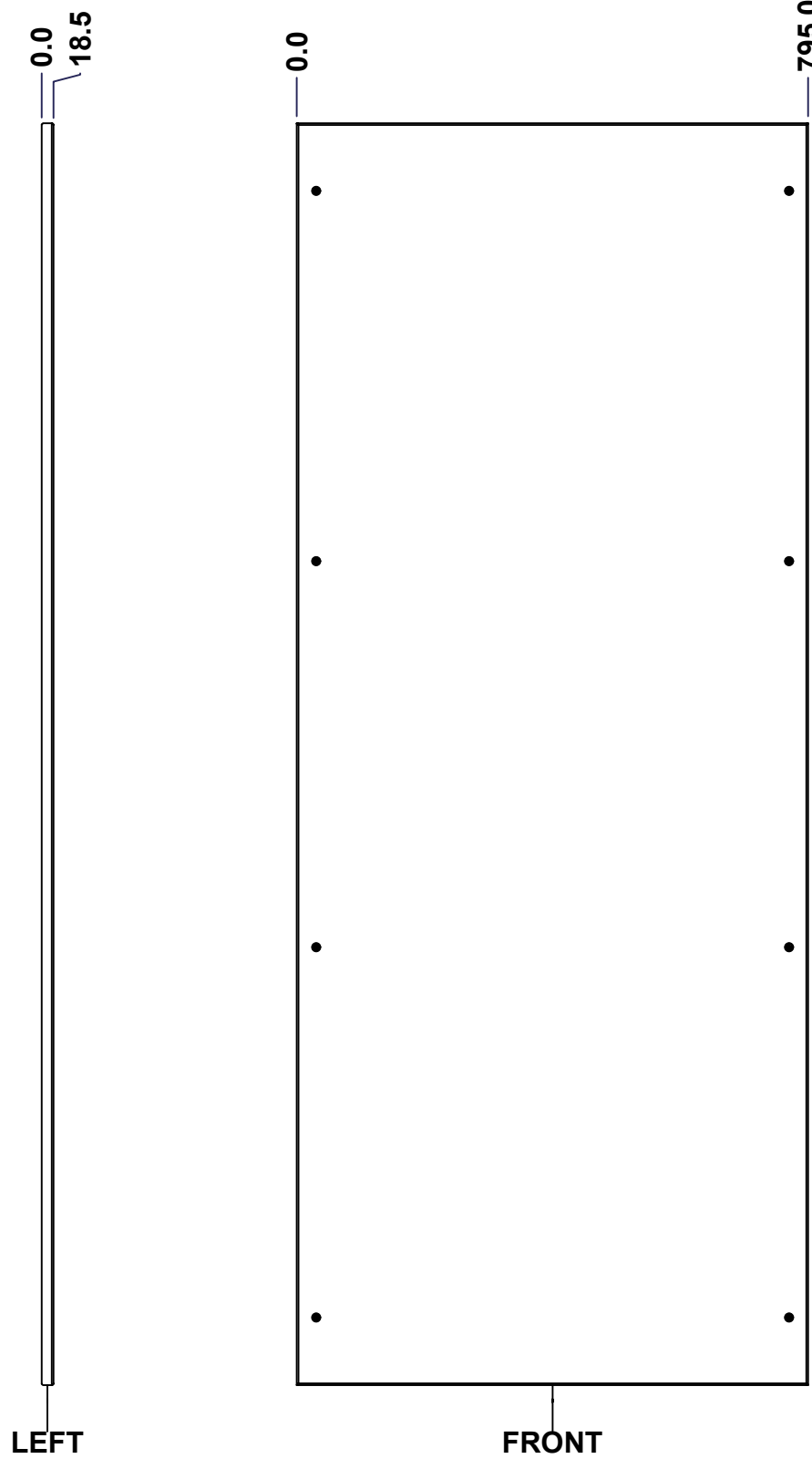
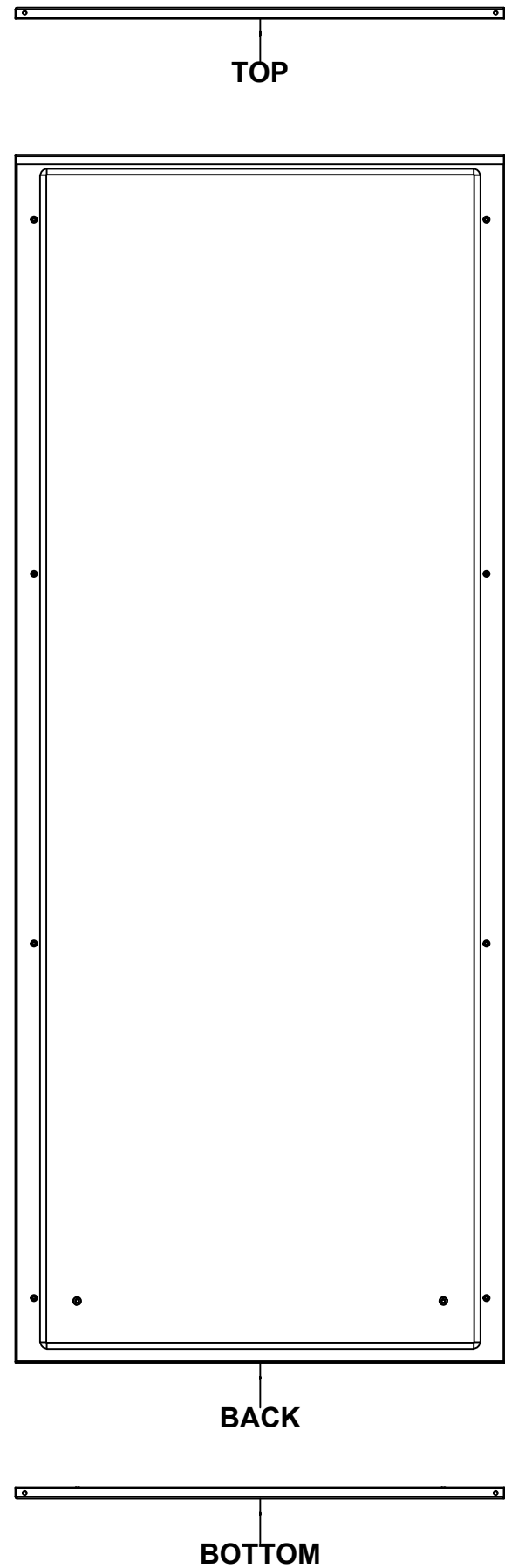


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jul-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description		Detail Rev.
6500 MXB 800mm x 900mm Bottom		
Part Number Numéro Pièce	Rev.	10
6500MXK200809BT	0	18

Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
8	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK200809GP100-P	0	6500 MXB 800mm Gland Plate Part (100mm)
3	6500MXK200809GP200-P	0	6500 MXB 800mm Gland Plate Part (200mm)
1	6500MXK200809BTGPG	0	6500 MXB 800mm x 900mm Bottom Gland Plate Gasket
1	6500MXK200809BTG	0	6500 MXB 800mm x 900mm Bottom Gasket
1	6500MXK200809BT-P	0	6500 MXB 800mm x 900mm Bottom Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

		Flatness Aplatissement Max 3.0mm	
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Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 22-Jul-25	
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B			
Color / Couleur: Light Grey RAL7035		Finish / Fini: Textured	
Description: 6500 MXR 2000mm x 800mm Back			Detail Rev.
Part Number / Numéro Pièce: 6500MXK200809B		Rev.:	11
		0	18

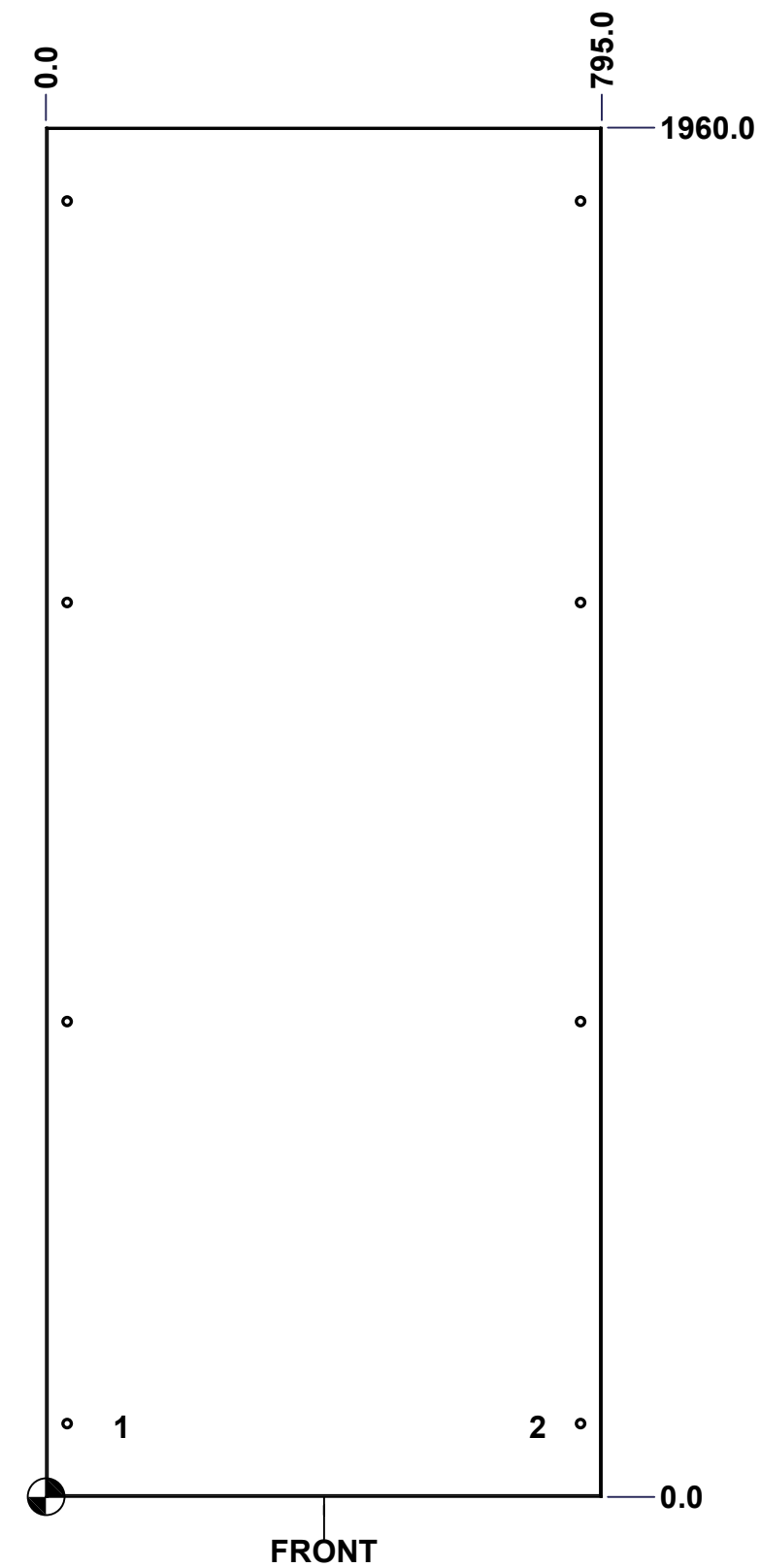
Use gasket program path 6500 MX > 6500 MXR

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	695.0	100.0	GND STUD M6 x 16mm (Inside)



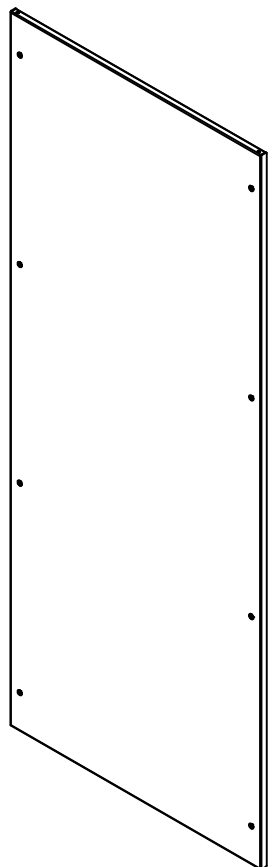
Use bending program path 6500 MX > 6500 MXR

	Description		Status
	6500 MXR 2000mm x 800mm Back		(NULL)
	Part Number Numéro Pièce		Rev.
	6500MXK200809B		0 / 12
			18

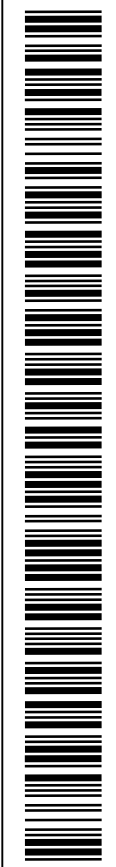
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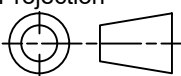
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No.	Revisions	Date	By/Par



Isometric View

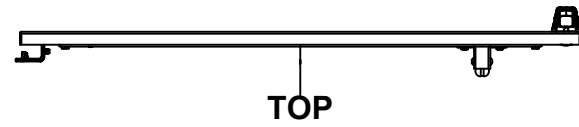


		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 22-Jul-25	
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B			
Color / Couleur: Light Grey RAL7035		Finish / Fini: Textured	
Description: 6500 MXR 2000mm x 800mm Back			Detail Rev.
Part Number / Numéro Pièce: 6500MXK200809B		Rev.:	13 0

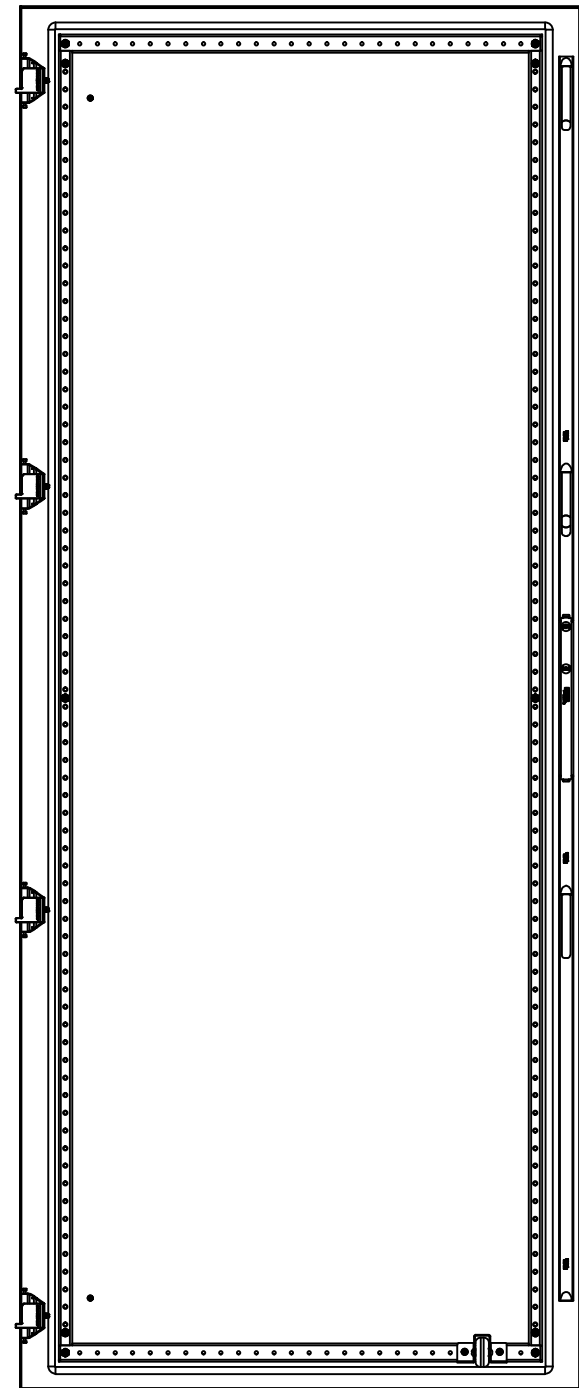
Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK200809BG	0	6500 MXR 2000mm x 800mm Back Gasket
8	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	6500MXK200809B-P	0	6500 MXR 2000mm x 800mm Back Part
Parts List			

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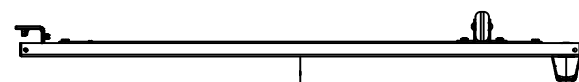
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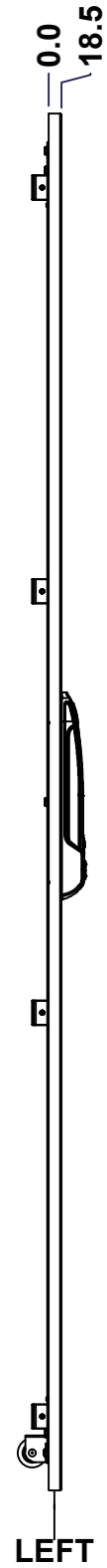
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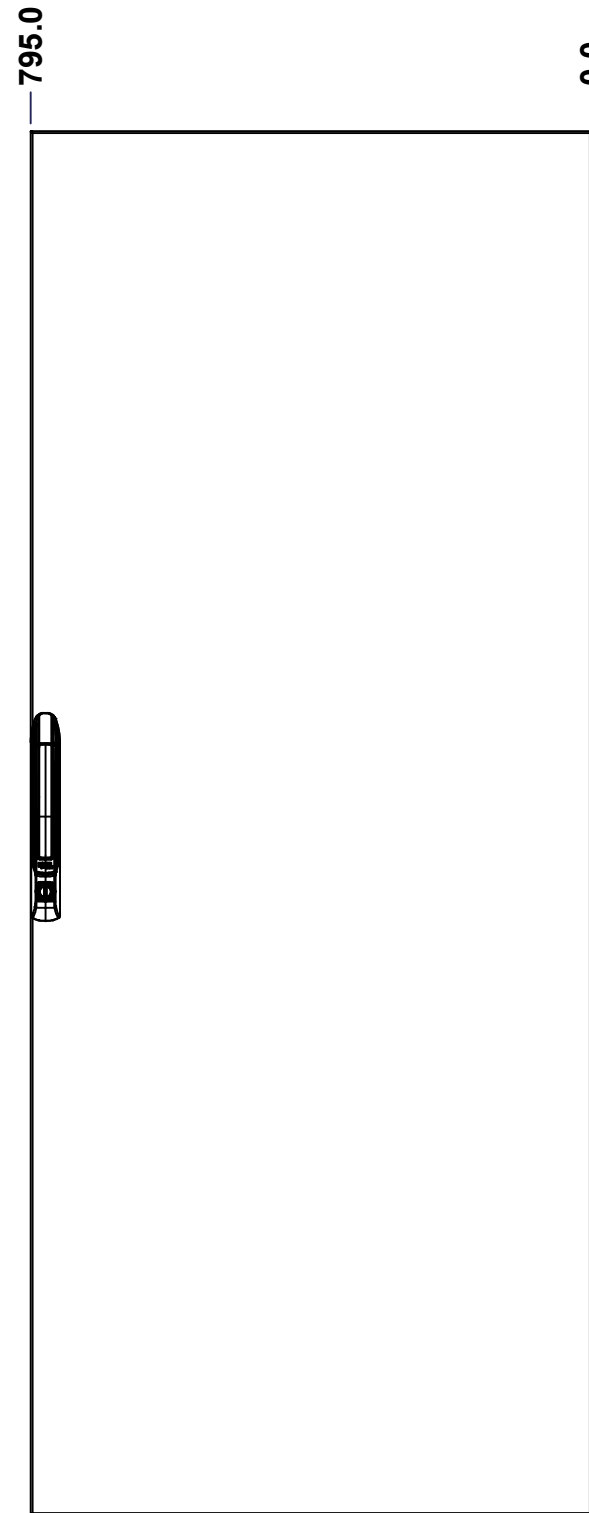
BACK



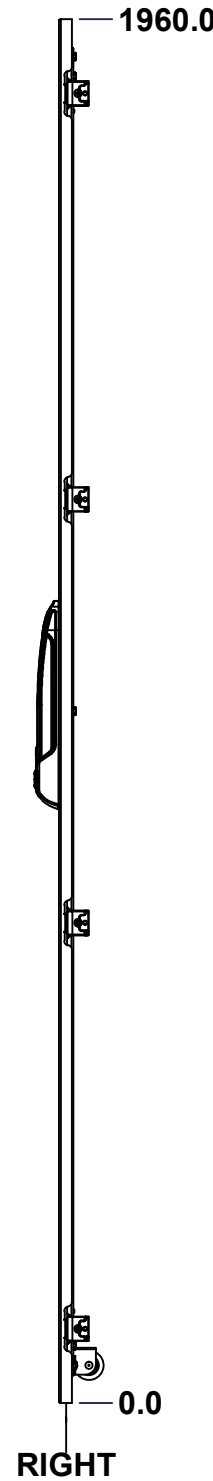
BOTTOM



LEFT

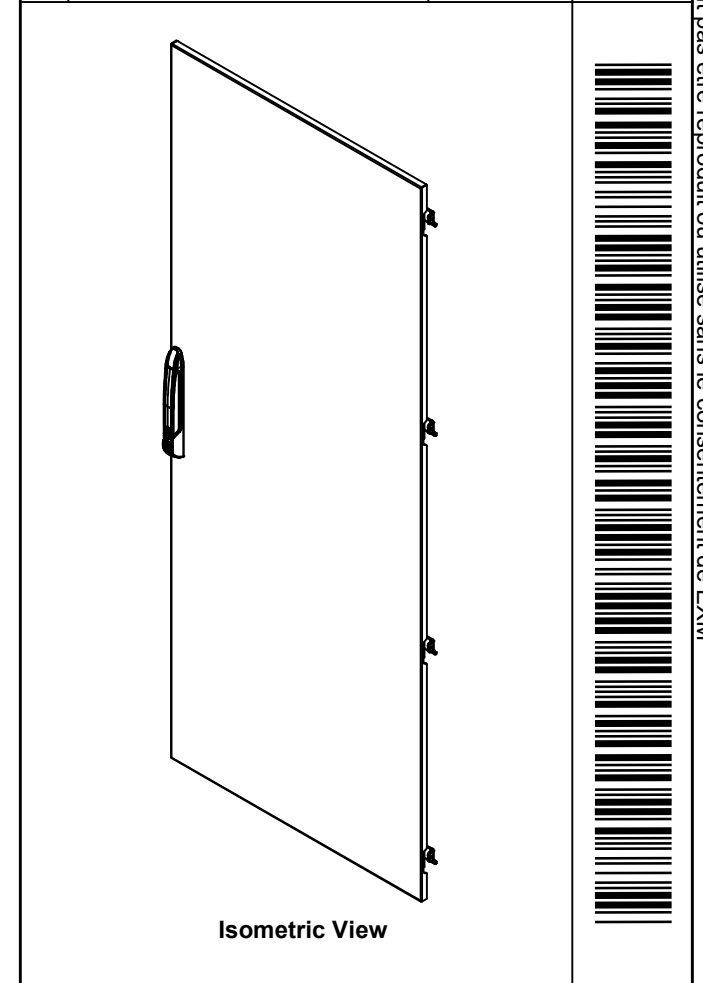



FRONT



RIGHT

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 22-Jul-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B		
Color Couleur Light Grey RAL7035	Finish Fini Textured	
Description 6500 MXD 2000mm x 800mm Front		Detail Rev.
Part Number Numéro Pièce 6500MXK200809F		Rev. 14 0

Use gasket program path 6500 MX > 6500 MXD

SEE BILL OF MATERIAL ON LAST PAGE

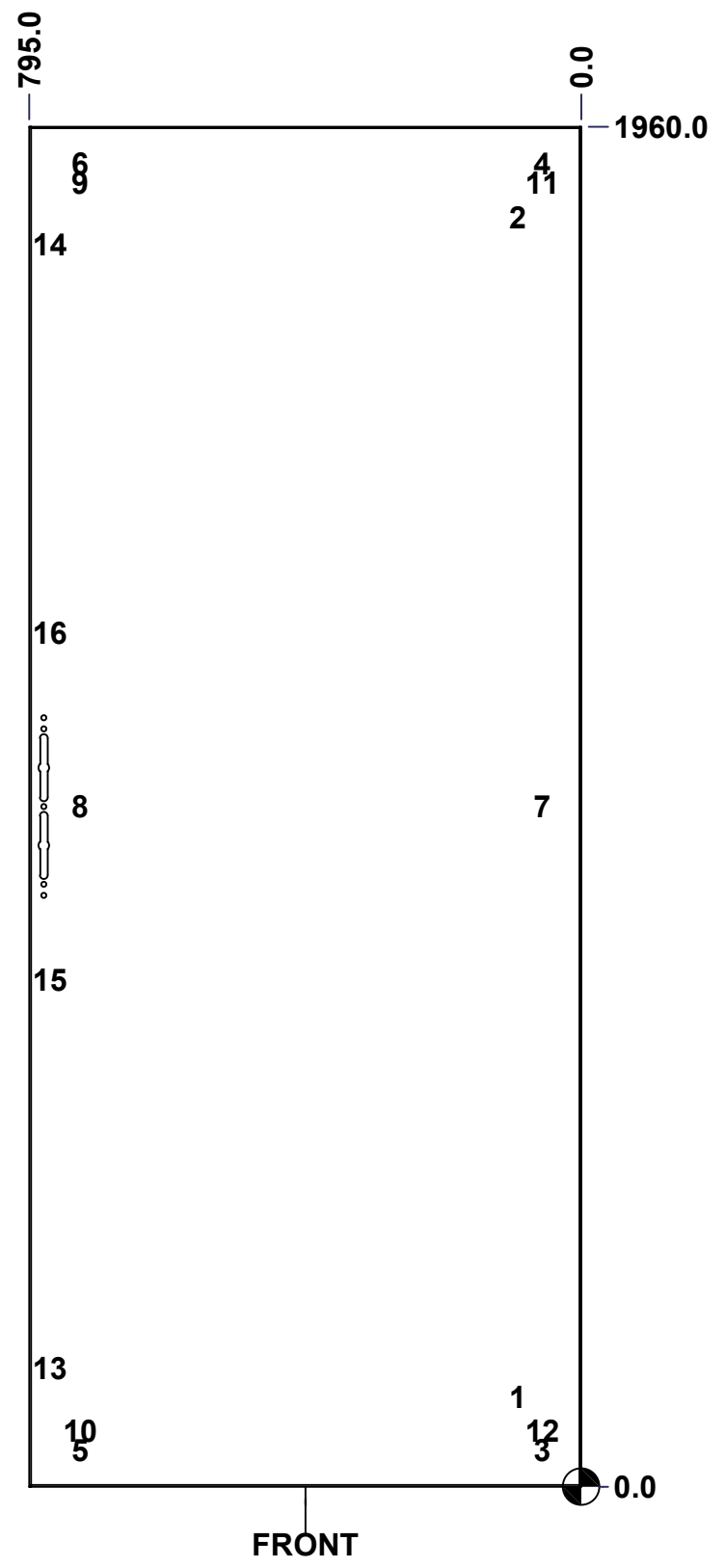
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	1830.0	GND STUD M6 x 16mm (Inside)
3	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
4	64.5	1907.2	STIFF. STUD M6 x 18mm (Inside)
5	730.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	730.5	1907.2	STIFF. STUD M6 x 18mm (Inside)
7	64.5	980.0	STIFF. STUD M6 x 18mm (Inside)
8	730.5	980.0	STIFF. STUD M6 x 18mm (Inside)
9	730.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
10	730.5	81.0	STIFF. STUD M6 x 18mm (Inside)
11	64.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
12	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
13	774.0	170.0	LARGE CBAR GUIDE (Inside)
14	774.0	1790.0	LARGE CBAR GUIDE (Inside)
15	774.0	730.0	LARGE CBAR GUIDE (Inside)
16	774.0	1230.0	LARGE CBAR GUIDE (Inside)



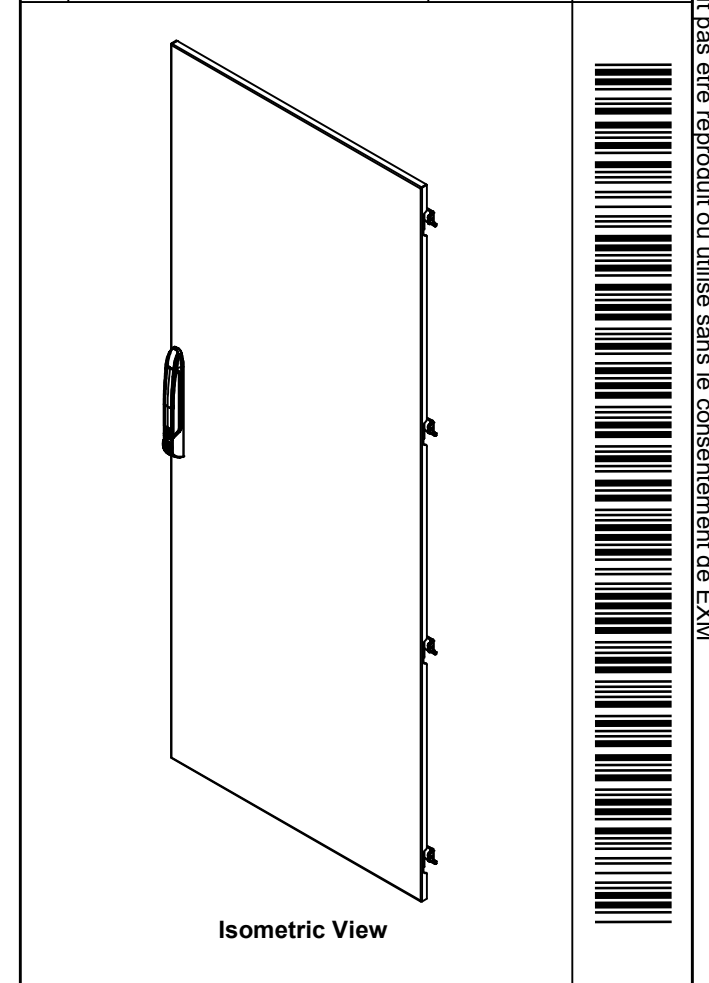
Use bending program path 6500 MX > 6500 MXD

	Description		Status
	6500 MXD 2000mm x 800mm Front		(NULL)
	Part Number Numéro Pièce		Rev.
	6500MXK200809F		0 / 15
			18


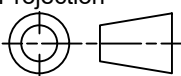
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No.	Revisions	Date	By/Par

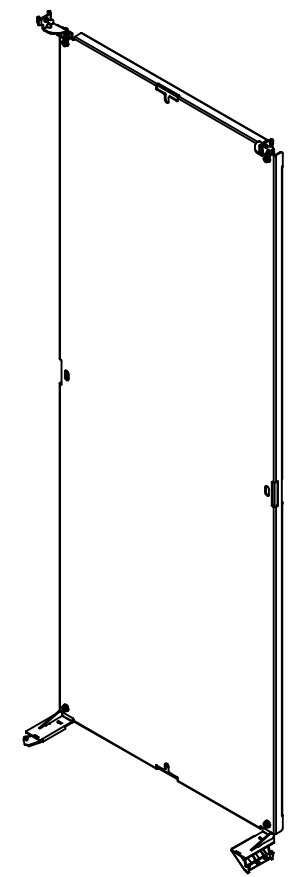
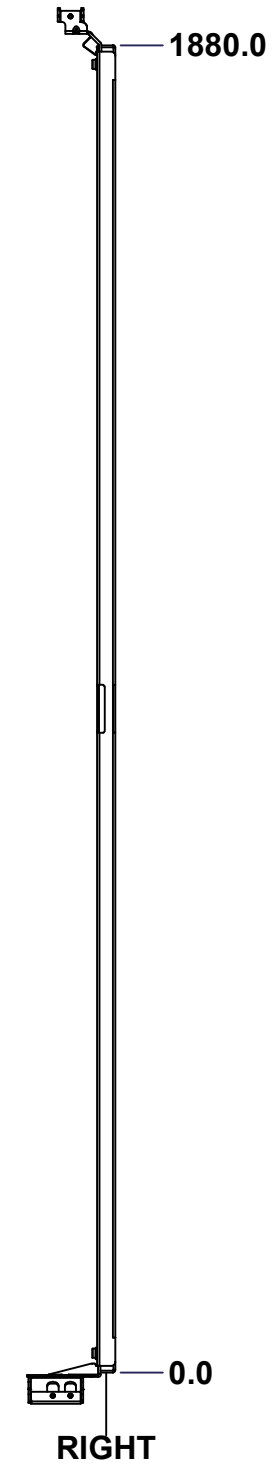
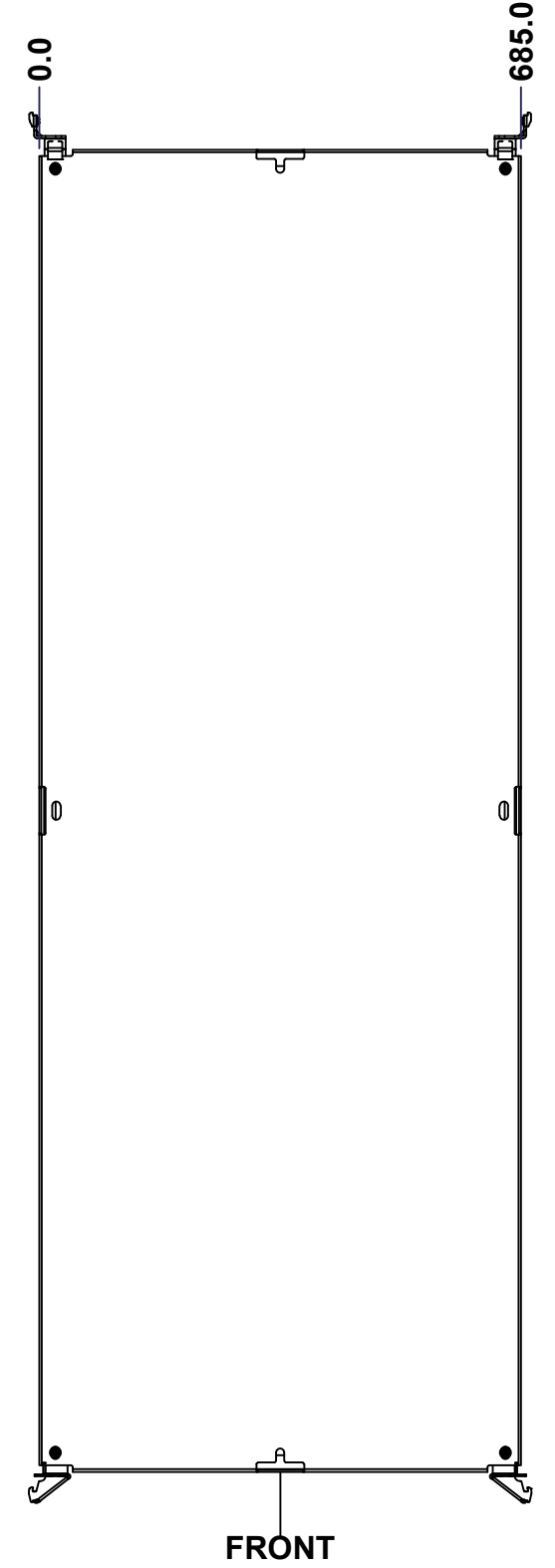
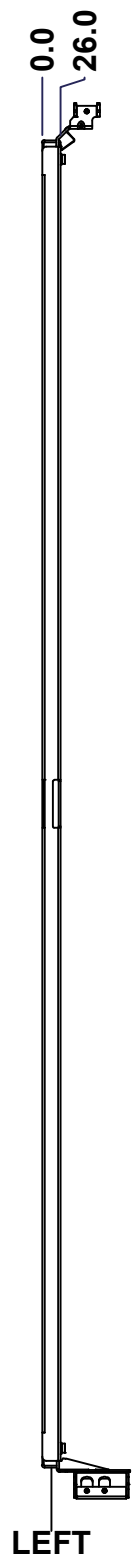
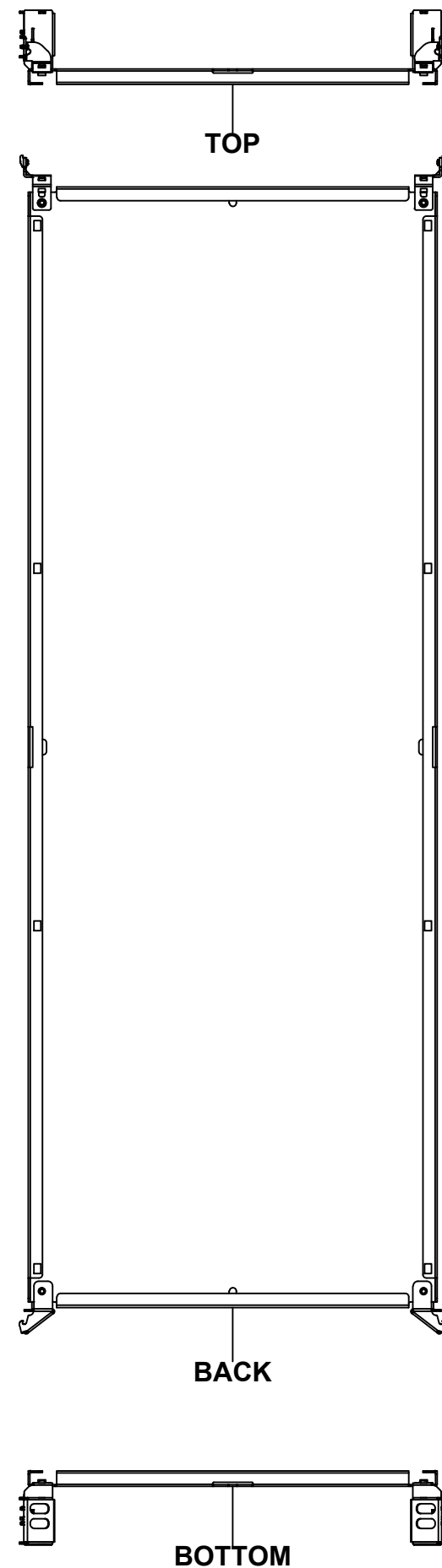


1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-A-45758	4	886 PH2 Pull Handle Bridge - Assembly
1	STK-A-51160	0	886PH2-SL - Pull Handle Lock - Assembly
1	STK-Q-45662-20	1	6500 MX - Lower Closing Bar 2000mm
1	STK-Q-45661-20	1	6500 MX - Upper Closing Bar 2000mm
1	6500MXSRK	1	6500 MXRSK Door Support Roller
4	STK-Q-16410	0	Guide Stud - Large (No Paint Cap Required)
4	STK-K-06810	7	6500 MX Hinge Assy
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK200809DS1	5	6500 MX 2000mm x 800mm Door Stiffener
1	6500MXK200809FG	0	6500 MXD 2000mm x 800mm Front Gasket
1	6500MXK200809F-P	0	6500 MXD 2000mm x 800mm Front Part
Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date 22-Jul-25
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	6500 MXD 2000mm x 800mm Front	
Part Number Numéro Pièce	Rev. 0	16 / 18
6500MXK200809F		

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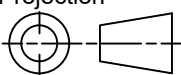
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Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jul-25
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description	Detail Rev.	
6500 MXM 2000mm x 800mm Back Inner Panel		
Part Number Numéro Pièce	Rev.	
6500MXK200809BIP	0	17 18

SEE BILL OF MATERIAL ON LAST PAGE

