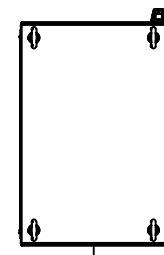


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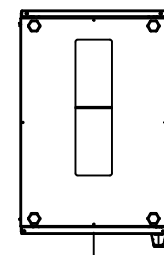
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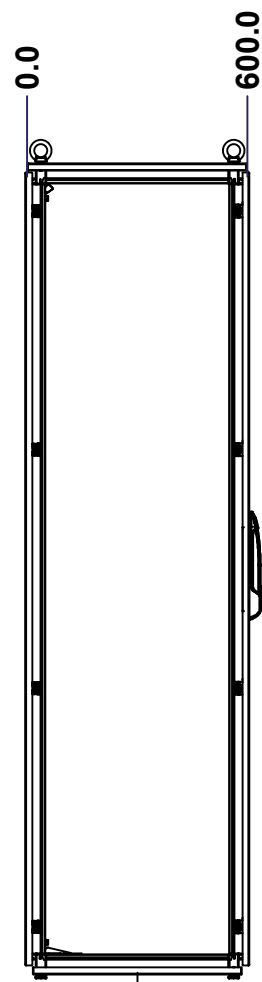
TOP



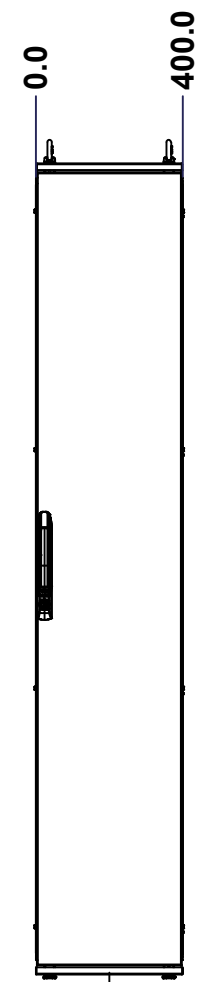
BACK



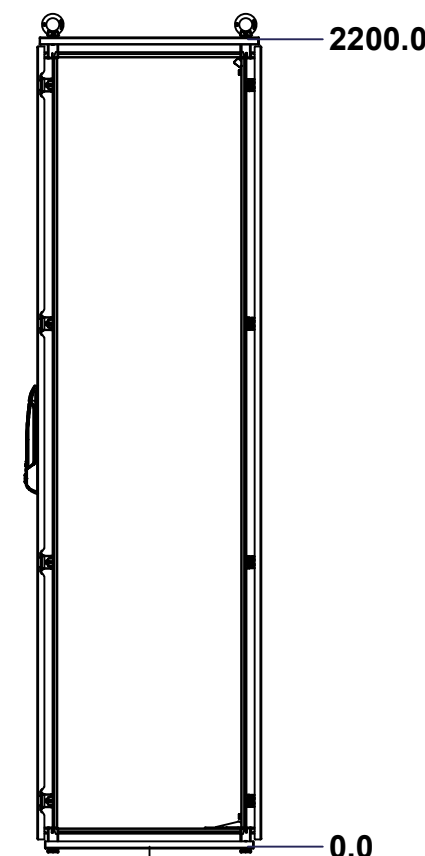
BOTTOM



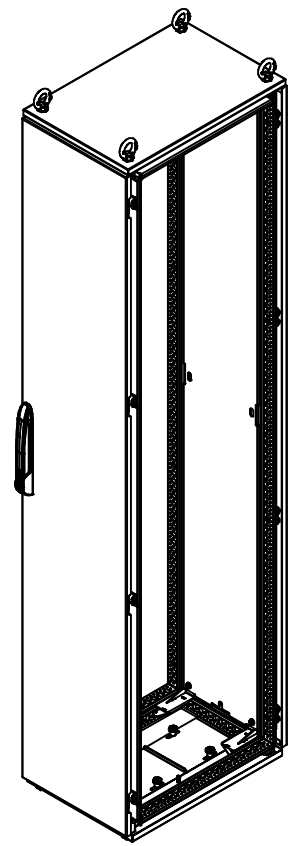
LEFT



FRONT




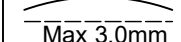
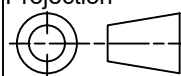
RIGHT



Isometric View



No.	Revisions	Date	By/Par

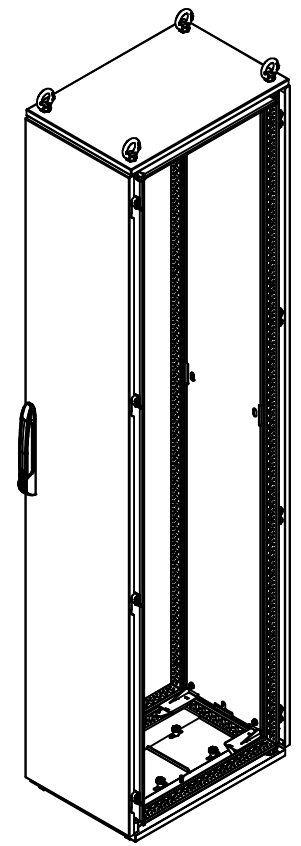
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
6500MX 2200mm x 400mm x 600mm Assembly		
Part Number Numéro Pièce	Rev.	1
6500MXK220406	0	18

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No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

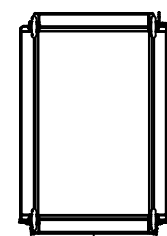
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 24-Jul-25
Material / Matière: See Part List	

Qty	Part Number	Rev	Description
1	6500MXK220406BIP	0	6500 MXM 2200mm x 400mm Back Inner Panel
1	6500MXK220406F	0	6500 MXD 2200mm x 400mm Front
1	6500MXK220406B	0	6500 MXR 2200mm x 400mm Back
1	6500MXK220406BT	0	6500 MXB 400mm x 600mm Bottom
1	6500MXK220406T	0	6500 MXT 400mm x 600mm Top
1	6500MXK220406FR	0	6500 MX 2200mm x 400mm x 600mm Frame
Parts List			

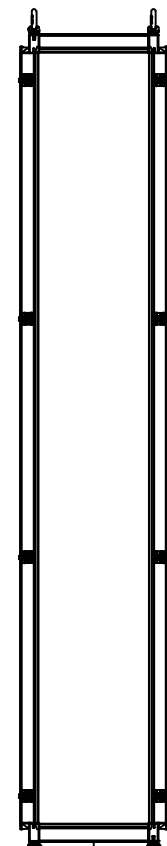
Color / Couleur: See Part List	Finish / Fini: See Part List
Description: 6500MX 2200mm x 400mm x 600mm Assembly	
Part Number / Numéro Pièce: 6500MXK220406	Rev. / Révis: 0
2 / 18	

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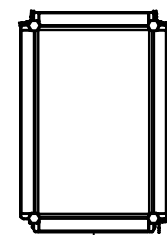
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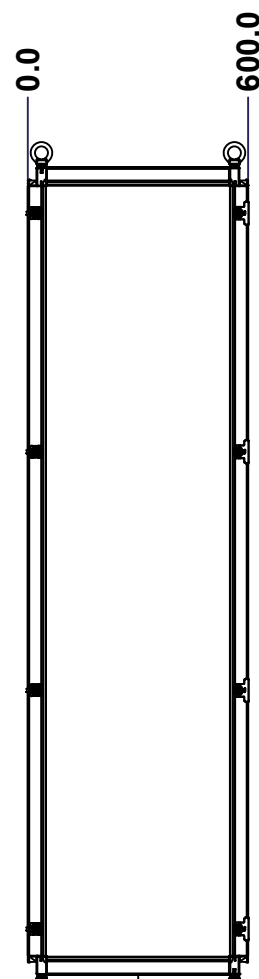
TOP



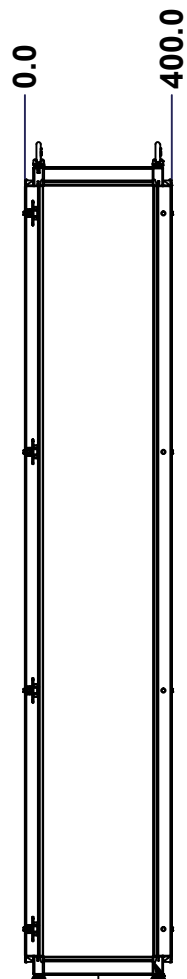
BACK



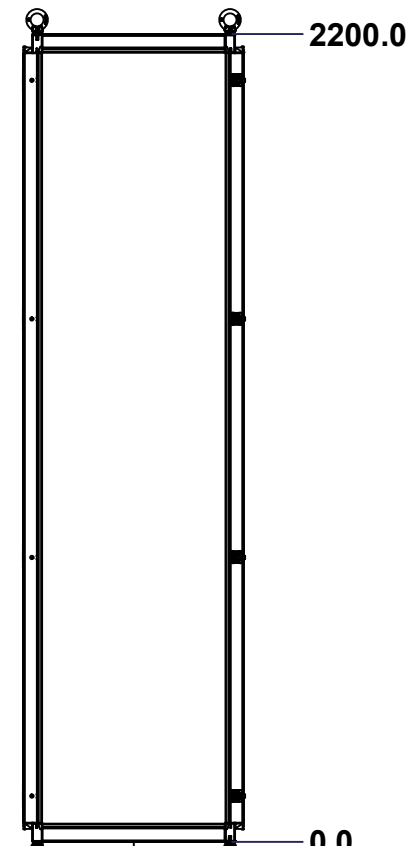
BOTTOM



LEFT

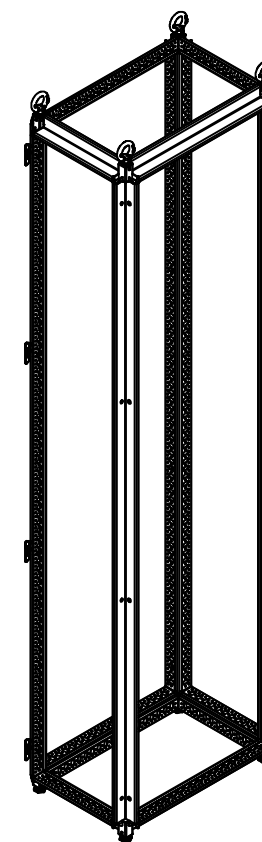


FRONT



RIGHT


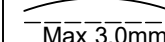
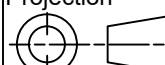
Grind excess weld off corner(s)



Isometric View



No.	Revisions	Date	By/Par

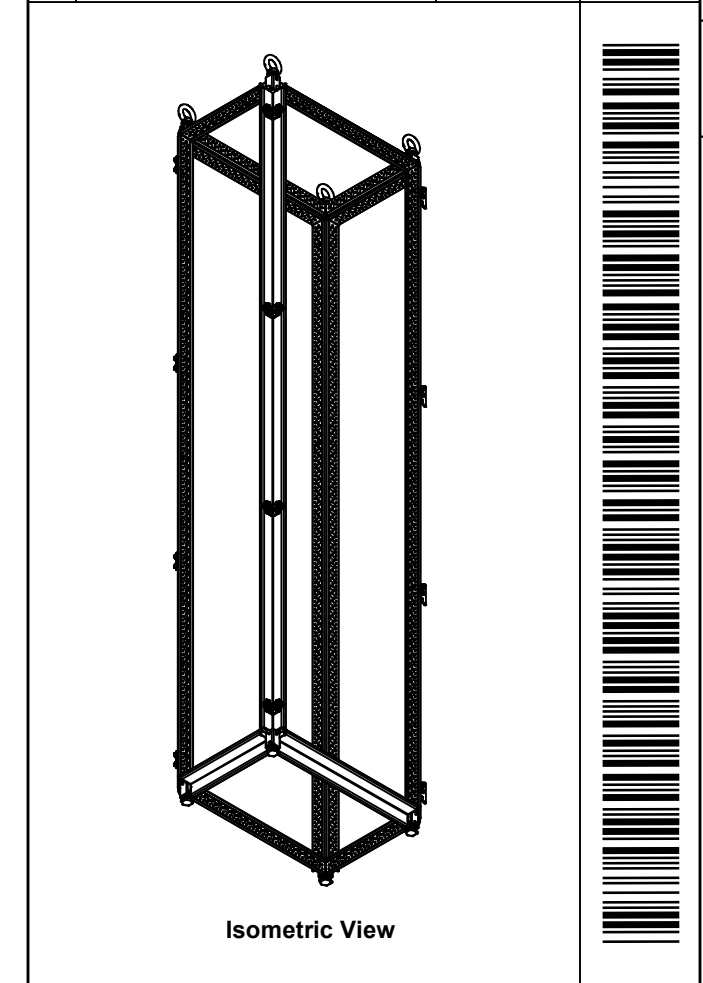
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	6500 MX 2200mm x 400mm x 600mm Frame	
Part Number Numéro Pièce	6500MXK220406FR	Detail Rev. Rev. 3 0 / 18

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No.	Revisions	Date	By/Par




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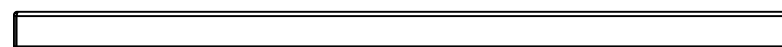
Flatness
 Aplatissement
 Max 3.0mm
 Projection


1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
4	STK-Q-47250-04	6	6500 MX 400mm Horizontal Frame Post Part
4	STK-Q-47250-06	6	6500 MX 600mm Horizontal Frame Post Part
4	STK-A-70589	9	6500 MX Fixed Side Panel Bracket Assembly
16	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	9	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-22	6	6500 MX 2200mm Vertical Frame Post Part
Qty	Part Number	Rev	Description
Parts List			

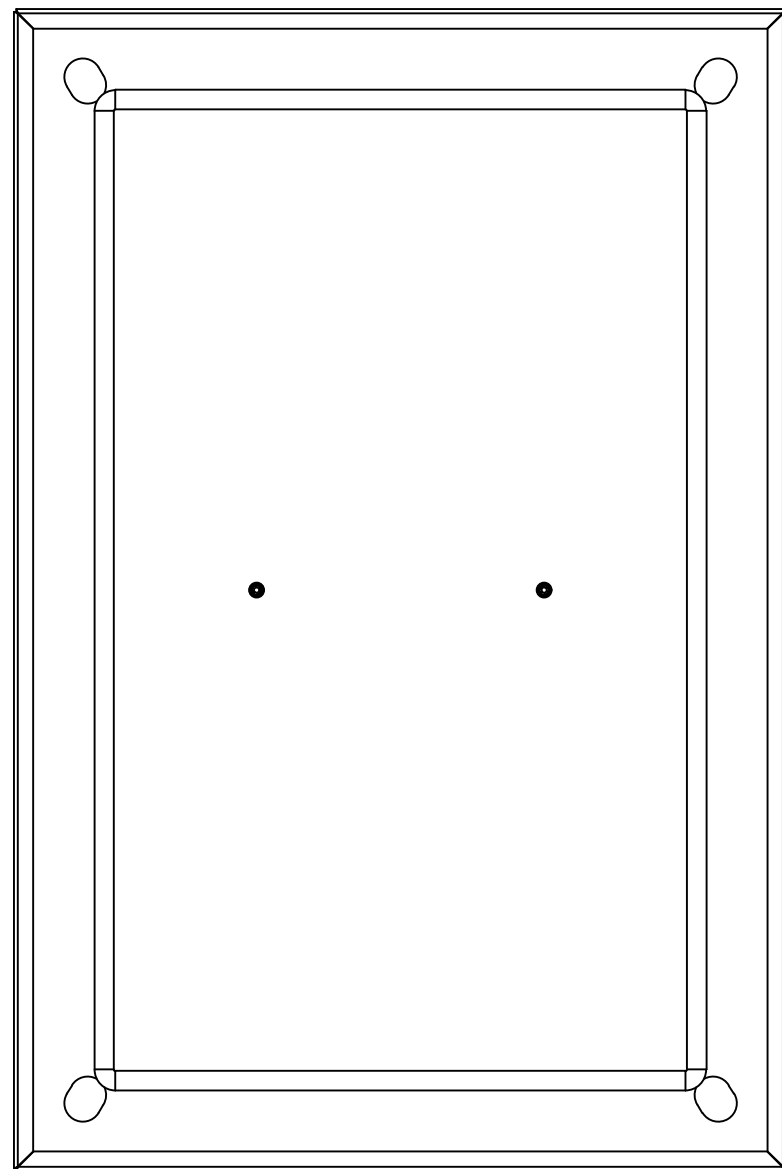
Customer Client	Date
Drawn By Dessiné Par	Date 24-Jul-25
Material Matière	16 Ga Electro-Galvanized (1.4mm)
Color Couleur	Iron Grey RAL7011
Finish Fini	Textured
Description	Detail Rev.
6500 MX 2200mm x 400mm x 600mm Frame	
Part Number Numéro Pièce	Rev. 4
6500MXK220406FR	0

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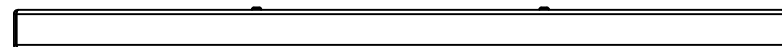
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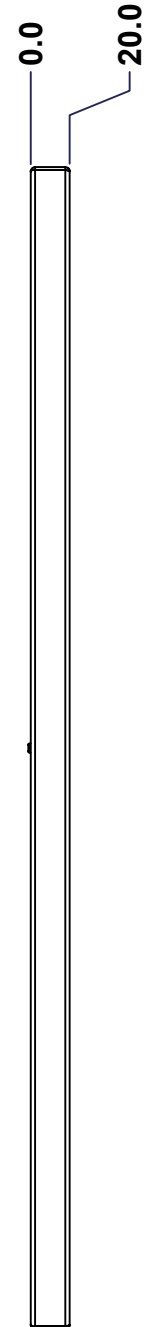
TOP



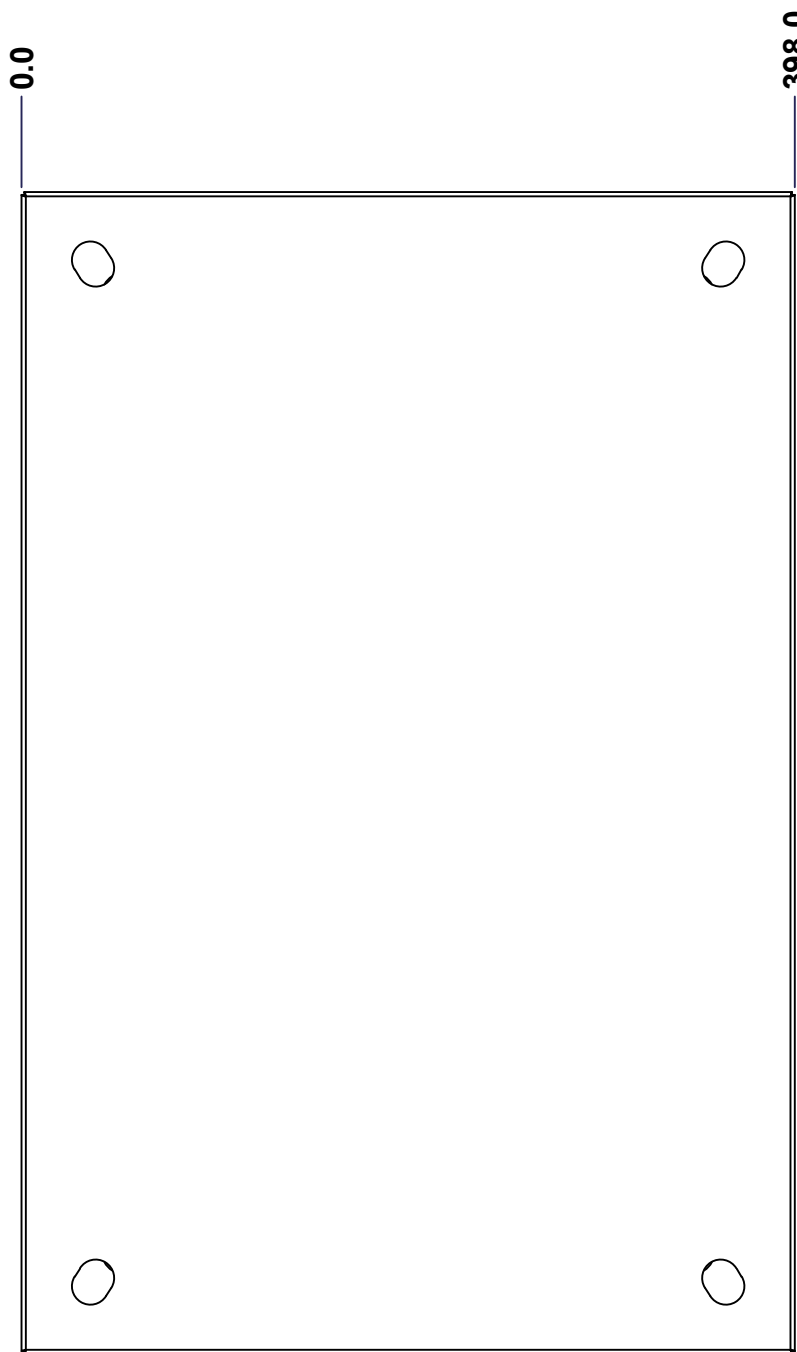
BACK



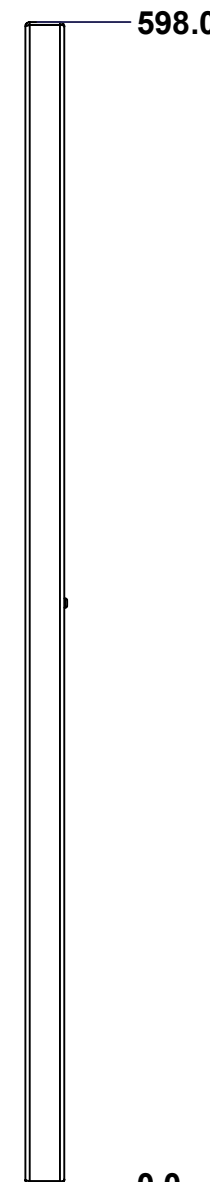
BOTTOM



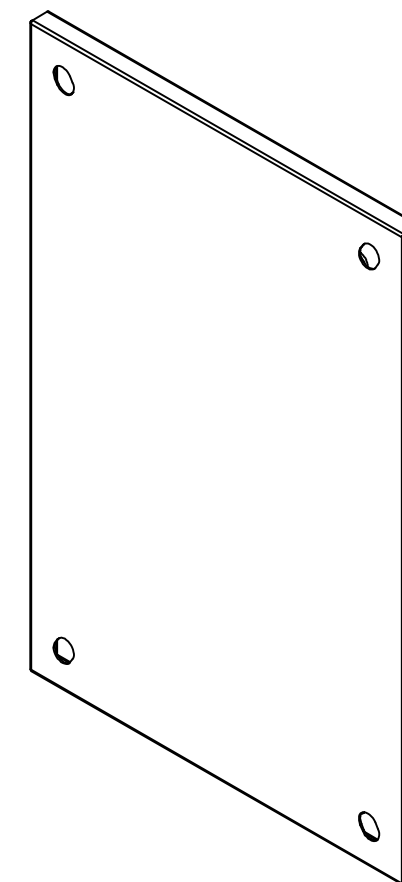
LEFT



FRONT



RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par	Date 24-Jul-25

Material Matière: 16 Ga Cold Rolled A1008 CS Type B

Color Couleur: Iron Grey RAL7011	Finish Fini: Textured
----------------------------------	-----------------------

Description: 6500 MXT 400mm x 600mm Top	Detail Rev.
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Part Number Numéro Pièce: 6500MXK220406T	Rev. 0	5	18
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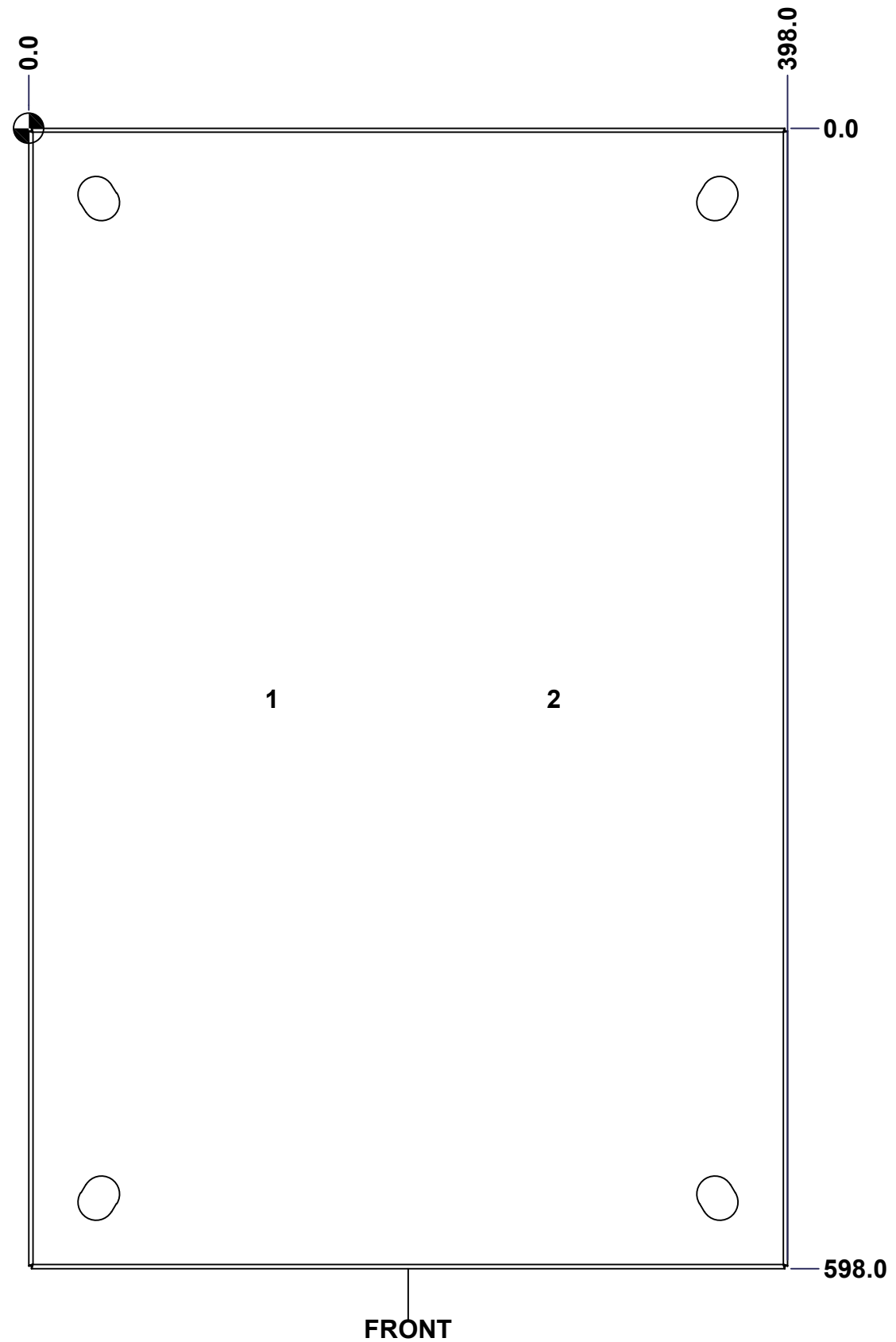
Use gasket program path 6500 MX > 6500 MXT

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	299.0	GND STUD M6 x 18mm (Inside)
2	273.0	299.0	GND STUD M6 x 18mm (Inside)



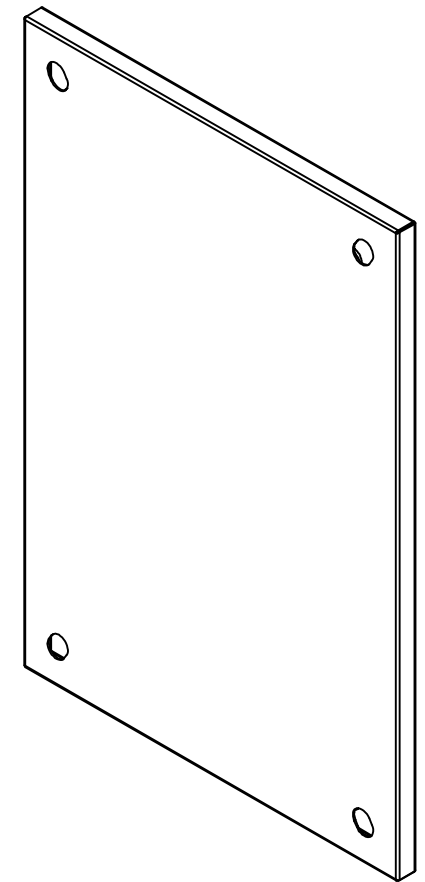
Use bending program path 6500 MX > 6500 MXT

	Description 6500 MXT 400mm x 600mm Top	Status (NULL)
	Part Number Numéro Pièce 6500MXK220406T	Rev. 6 0

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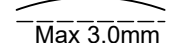
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No.	Revisions	Date	By/Par



Isometric View

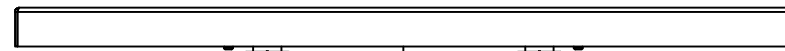


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 24-Jul-25
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Textured	
Description: 6500 MXT 400mm x 600mm Top		Detail Rev.
Part Number / Numéro Pièce: 6500MXK220406T		Rev. 7 0

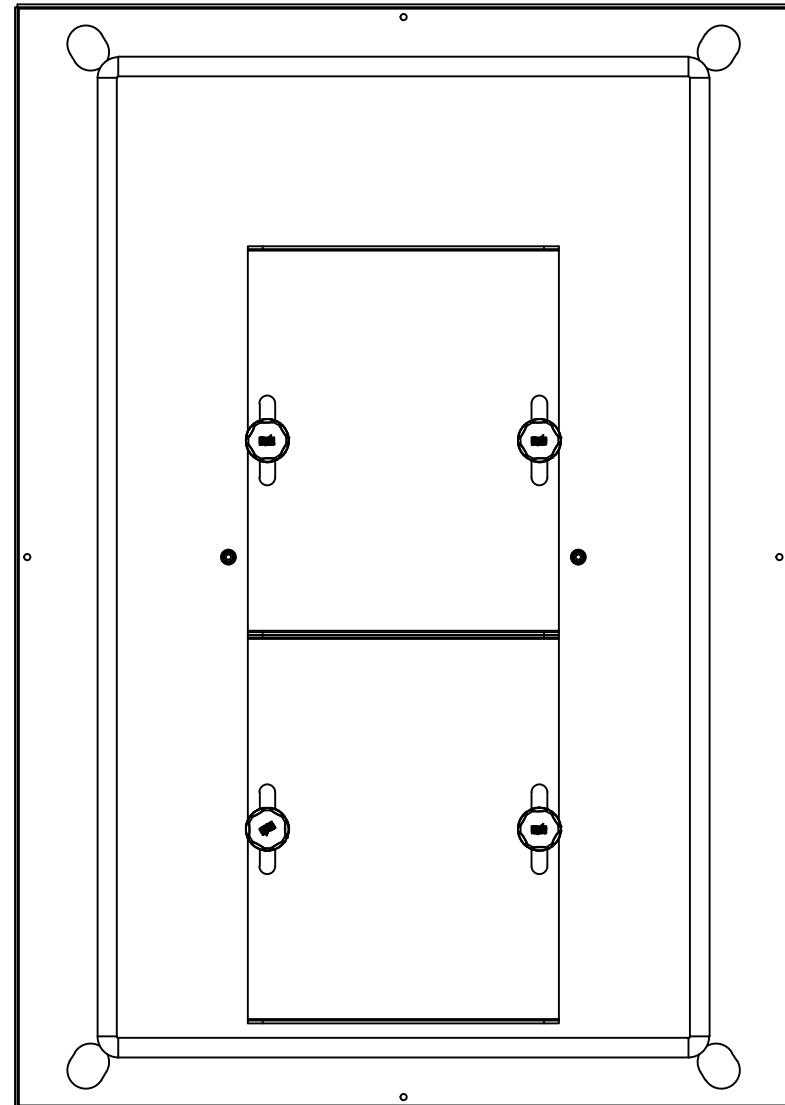
Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK220406TG	0	6500 MXT 400mm x 600mm Top Gasket
1	6500MXK220406T-P	0	6500 MXT 400mm x 600mm Top Part
Parts List			

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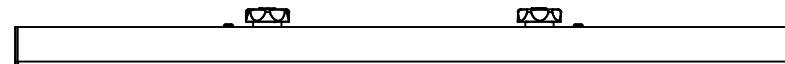
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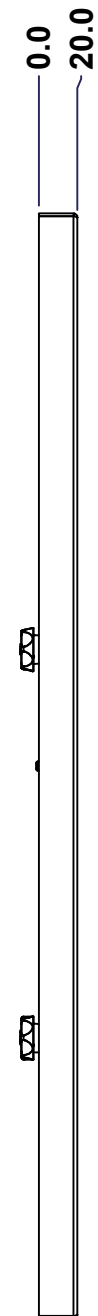
TOP



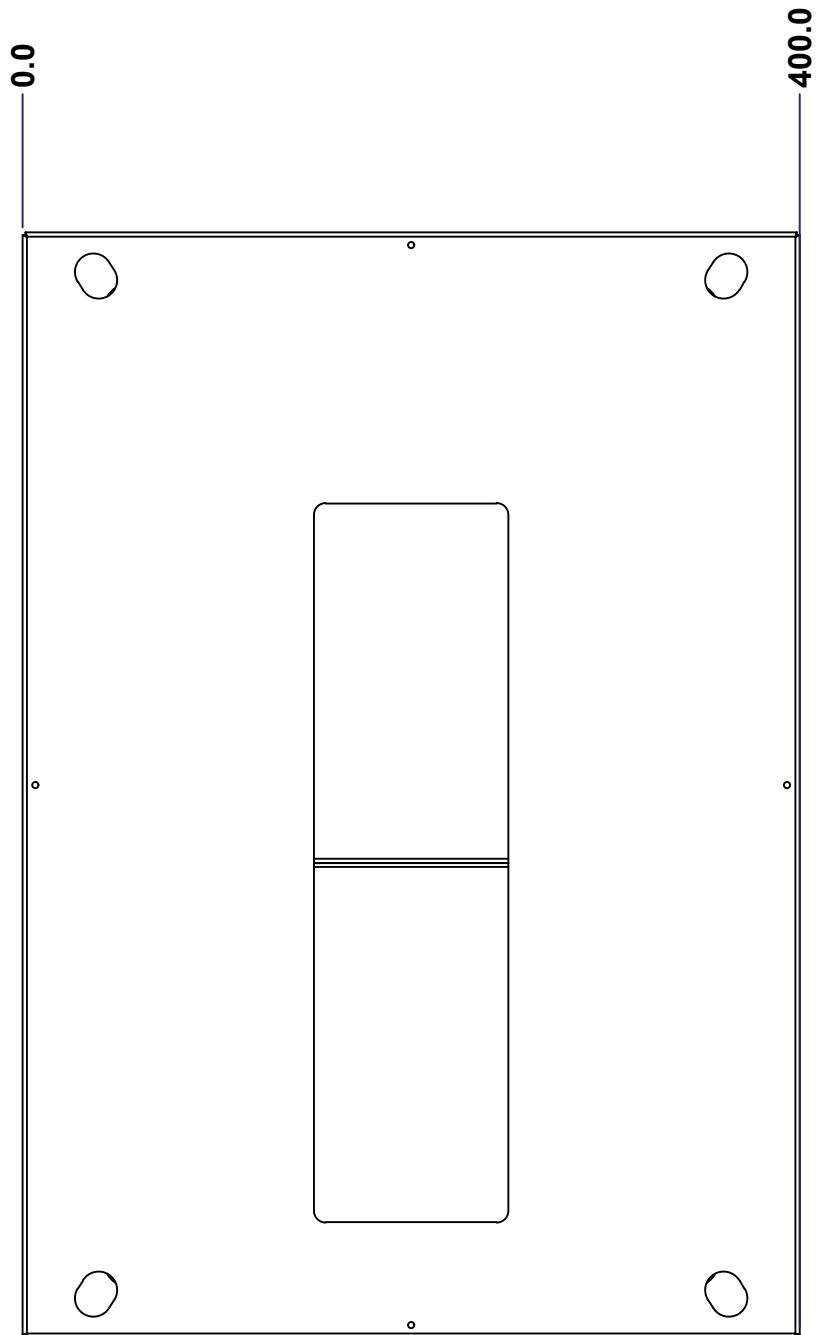
BACK



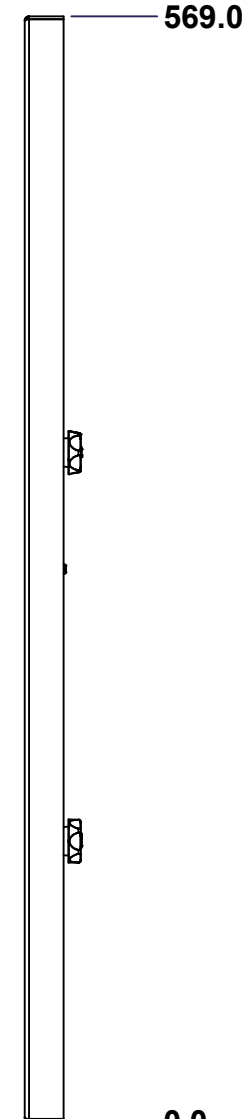
BOTTOM



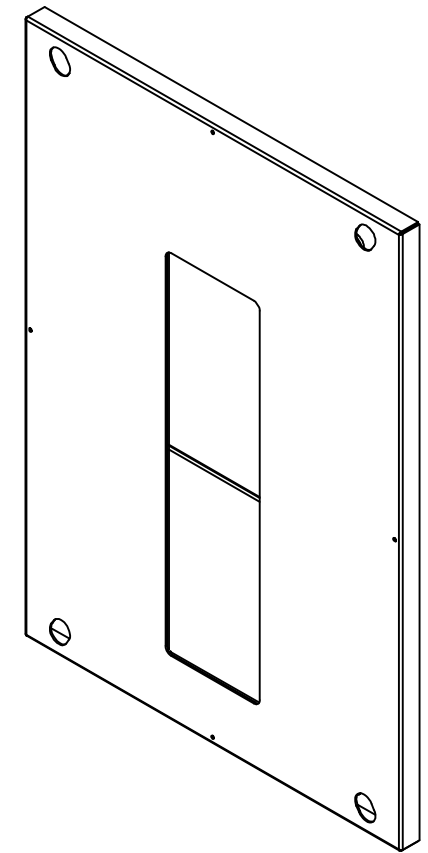
LEFT



FRONT




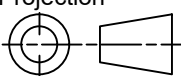
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MXB 400mm x 600mm Bottom		
Part Number Numéro Pièce	Rev.	8
6500MXK220406BT	0	18

Use gasket program path 6500 MX > 6500MXB

SEE BILL OF MATERIAL ON LAST PAGE

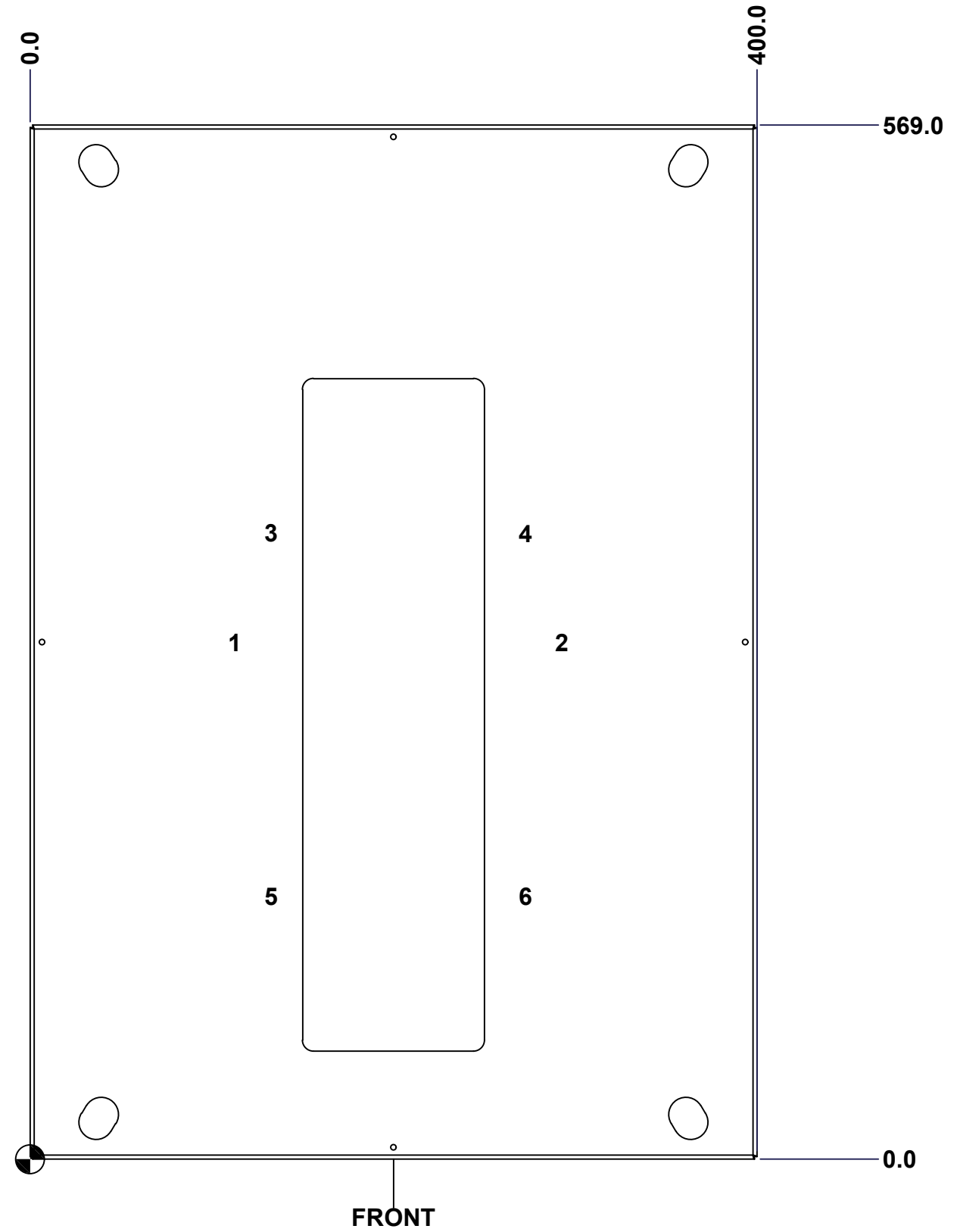
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	284.5	GND STUD M6 x 18mm (Inside)
2	290.0	284.5	GND STUD M6 x 18mm (Inside)
3	130.0	344.5	GP STUD M6 x 18mm (Inside)
4	270.0	344.5	GP STUD M6 x 18mm (Inside)
5	130.0	144.5	GP STUD M6 x 18mm (Inside)
6	270.0	144.5	GP STUD M6 x 18mm (Inside)



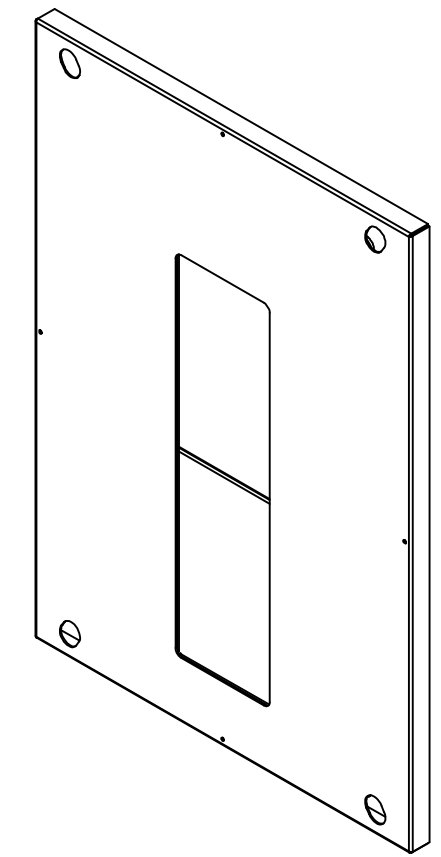
Use bending program path 6500 MX > 6500MXB

	Description 6500 MXB 400mm x 600mm Bottom	Status (NULL)
	Part Number Numéro Pièce 6500MXK220406BT	Rev. 9 0

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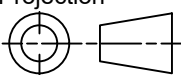
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No.	Revisions	Date	By/Par



Isometric View

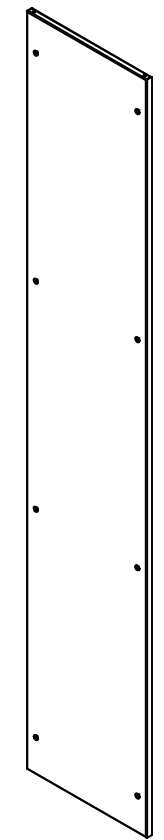
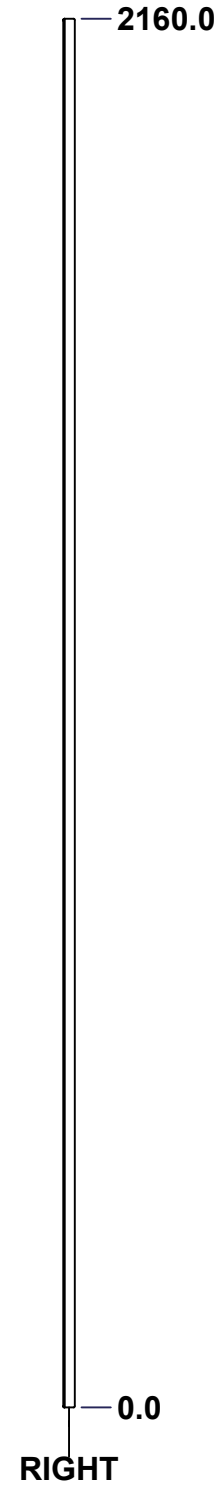
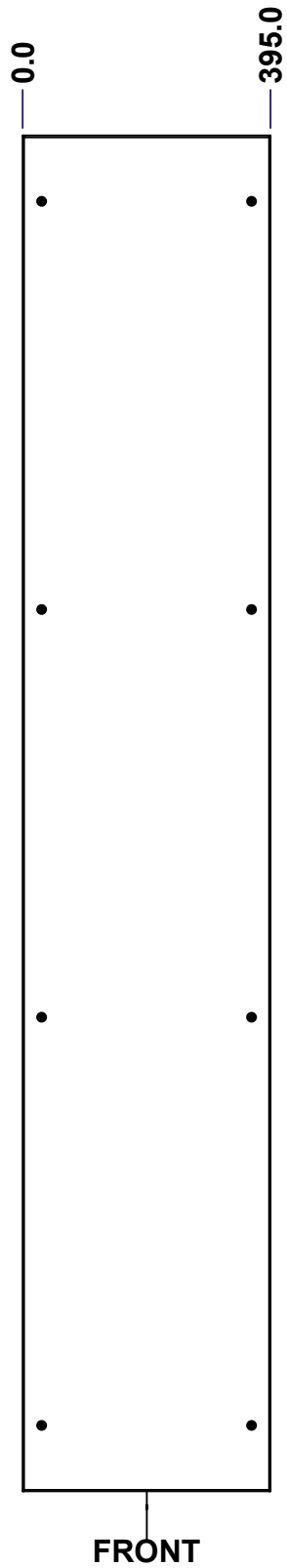
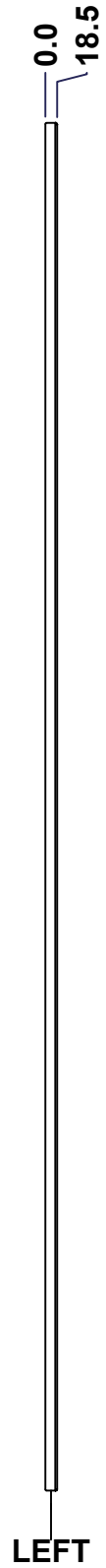
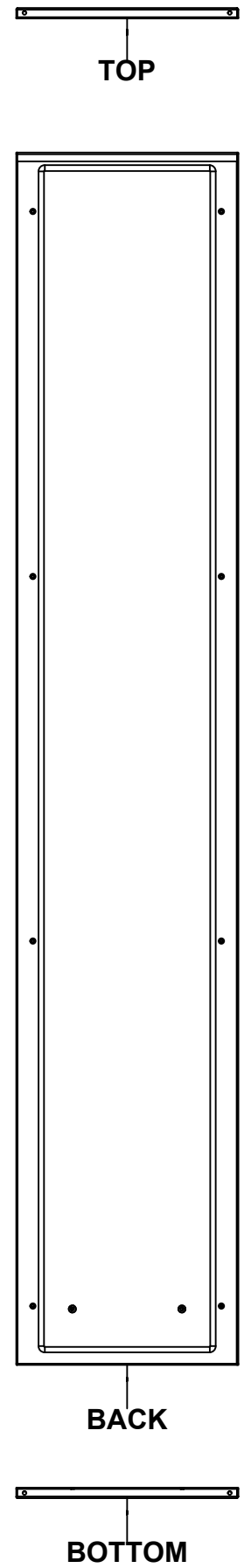


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MXB 400mm x 600mm Bottom		
Part Number Numéro Pièce	Rev.	10
6500MXK220406BT	0	18

Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
4	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	6500MXK220406GP200-P	0	6500 MXB 400mm Gland Plate Part (200mm)
1	6500MXK220406BTGPG	0	6500 MXB 400mm x 600mm Bottom Gland Plate Gasket
1	6500MXK220406BTG	0	6500 MXB 400mm x 600mm Bottom Gasket
1	6500MXK220406BT-P	0	6500 MXB 400mm x 600mm Bottom Part
Parts List			

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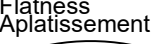
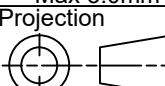
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No.	Revisions	Date	By/Par

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Projection 		Date 24-Jul-25
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description 6500 MXR 2200mm x 400mm Back		Detail Rev.
Part Number Numéro Pièce	Rev. 0	11 / 18

Use gasket program path 6500 MX > 6500 MXR

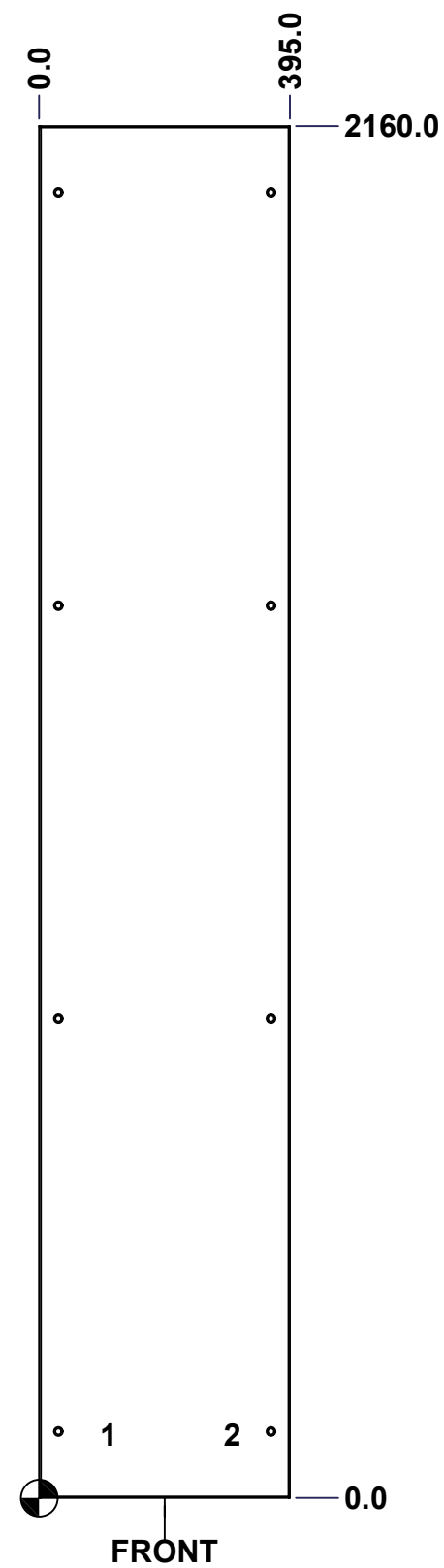
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6500MXK220406B

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	295.0	100.0	GND STUD M6 x 16mm (Inside)



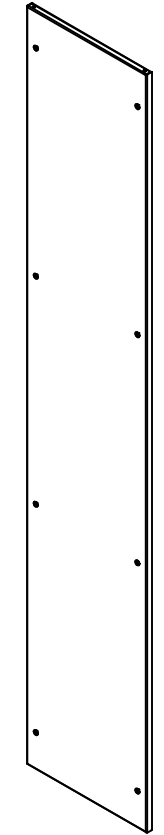
Use bending program path 6500 MX > 6500 MXR

	Description	Status
	6500 MXR 2200mm x 400mm Back	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK220406B	0
		12
		18

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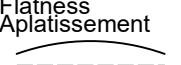
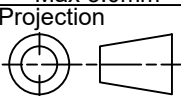
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No.	Revisions	Date	By/Par



Isometric View

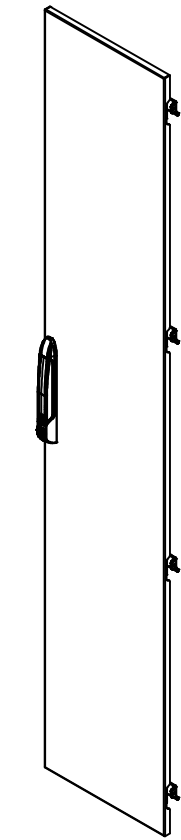
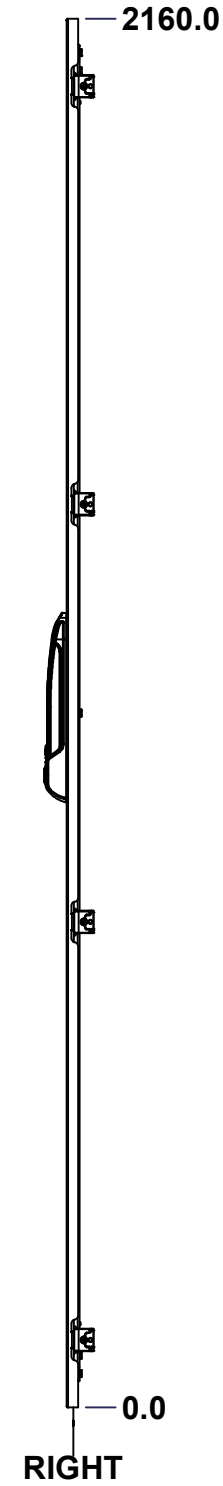
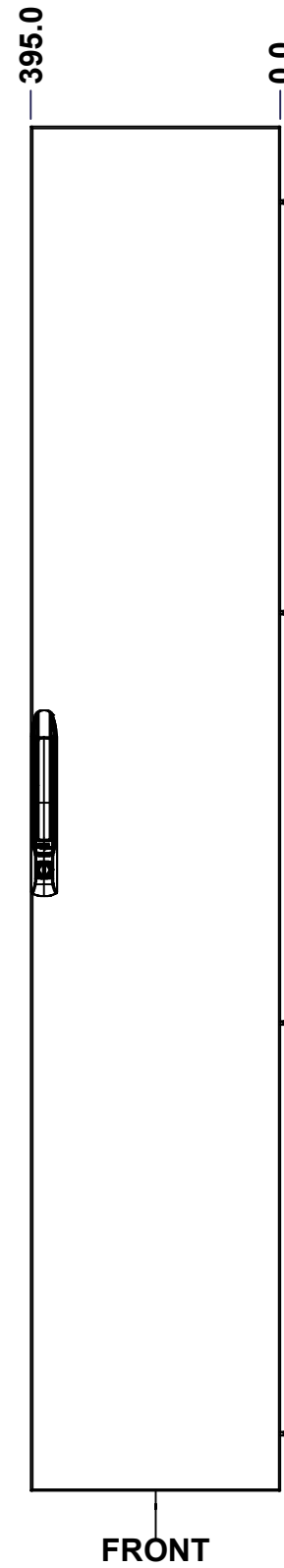
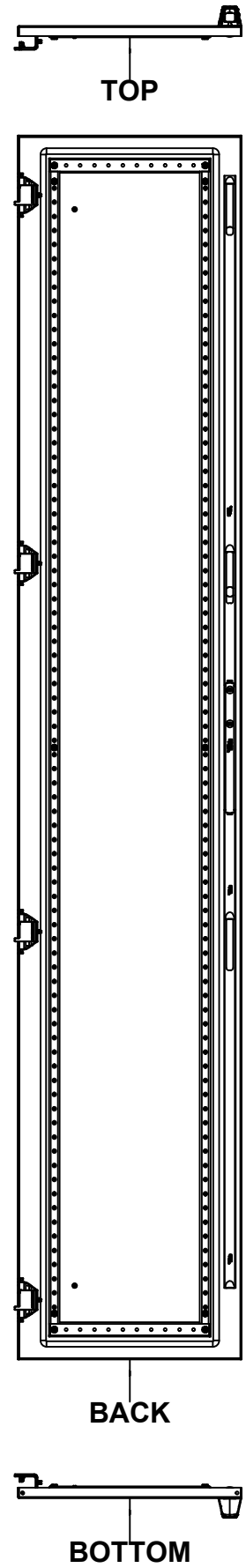


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client Date		Projection 
Drawn By Dessiné Par BoxCad: BoxCad		Date 24-Jul-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B		
Color Couleur Light Grey RAL7035	Finish Fini Textured	
Description 6500 MXR 2200mm x 400mm Back		Detail Rev.
Part Number Numéro Pièce 6500MXK220406B		Rev. 13 0 18

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK220406BG	0	6500 MXR 2200mm x 400mm Back Gasket
8	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	6500MXK220406B-P	0	6500 MXR 2200mm x 400mm Back Part
Parts List			

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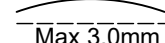

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Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6500 MXD 2200mm x 400mm Front		
Part Number Numéro Pièce	Rev.	14
6500MXK220406F	0	18

Use gasket program path 6500 MX > 6500 MXD

SEE BILL OF MATERIAL ON LAST PAGE

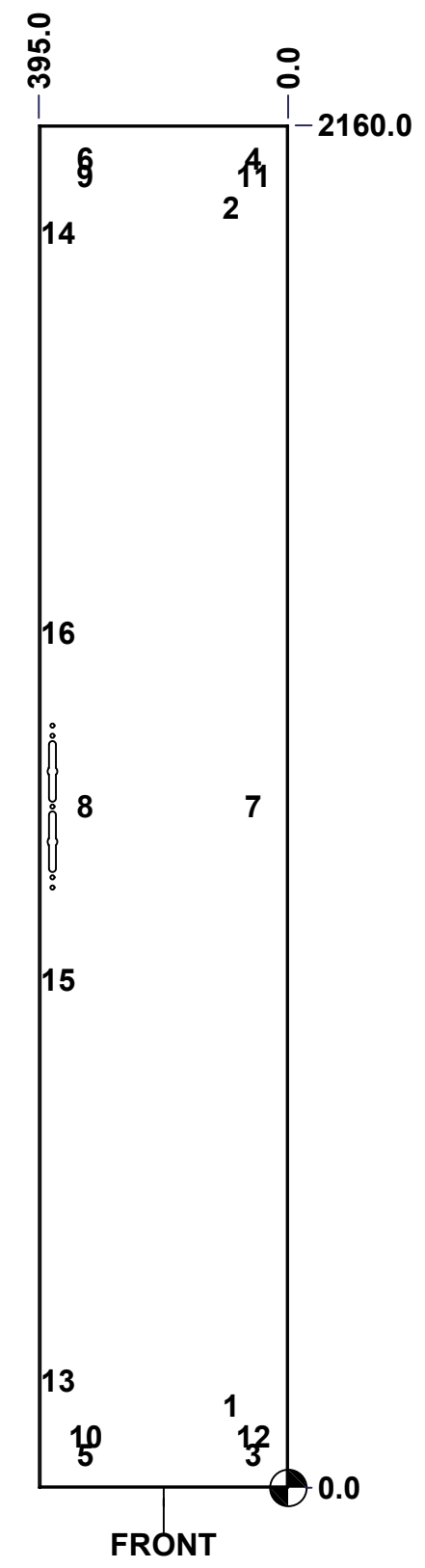
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	2030.0	GND STUD M6 x 16mm (Inside)
3	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
4	64.5	2107.2	STIFF. STUD M6 x 18mm (Inside)
5	330.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	330.5	2107.2	STIFF. STUD M6 x 18mm (Inside)
7	64.5	1080.0	STIFF. STUD M6 x 18mm (Inside)
8	330.5	1080.0	STIFF. STUD M6 x 18mm (Inside)
9	330.5	2079.0	STIFF. STUD M6 x 18mm (Inside)
10	330.5	81.0	STIFF. STUD M6 x 18mm (Inside)
11	64.5	2079.0	STIFF. STUD M6 x 18mm (Inside)
12	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
13	374.0	170.0	LARGE CBAR GUIDE (Inside)
14	374.0	1990.0	LARGE CBAR GUIDE (Inside)
15	374.0	805.0	LARGE CBAR GUIDE (Inside)
16	374.0	1355.0	LARGE CBAR GUIDE (Inside)



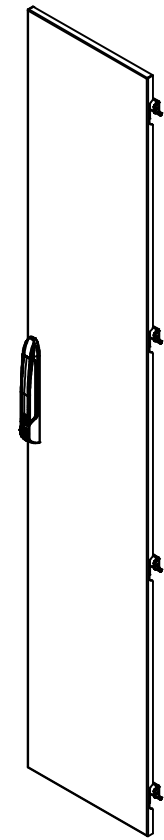
Use bending program path 6500 MX > 6500 MXD

	Description	Status	
	6500 MXD 2200mm x 400mm Front	(NULL)	
	Part Number Numéro Pièce	Rev.	15
	6500MXK220406F	0	18

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Isometric View

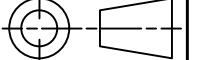


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Flatness
Aplatissement

Max 3.0mm

Projection



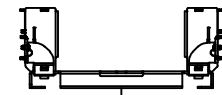
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-A-45758	4	886 PH2 Pull Handle Bridge - Assembly
1	STK-A-51160	0	886PH2-SL - Pull Handle Lock - Assembly
1	STK-Q-45662-22	1	6500 MX - Lower Closing Bar 2200mm
1	STK-Q-45661-22	1	6500 MX - Upper Closing Bar 2200mm
4	STK-Q-16410	0	Guide Stud - Large (No Paint Cap Required)
4	STK-K-06810	7	6500 MX Hinge Assy
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK220406DS1	5	6500 MX 2200mm x 400mm Door Stiffener
1	6500MXK220406FG	0	6500 MXD 2200mm x 400mm Front Gasket
1	6500MXK220406F-P	0	6500 MXD 2200mm x 400mm Front Part

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 24-Jul-25
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B	
Color / Couleur: Light Grey RAL7035	Finish / Fini: Textured
Description: 6500 MXD 2200mm x 400mm Front	Detail Rev.
Part Number / Numéro Pièce: 6500MXK220406F	Rev. 0

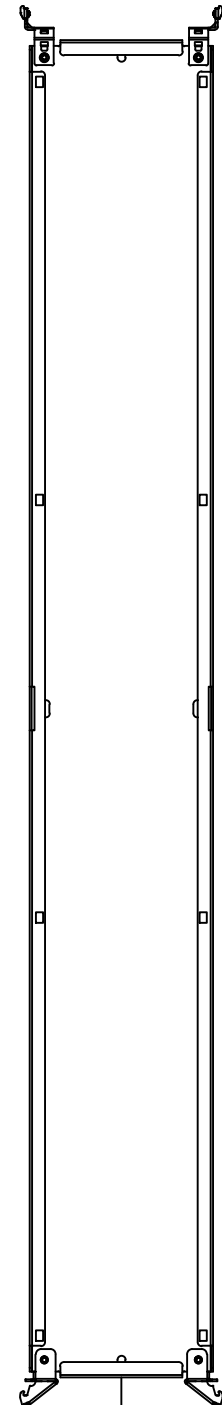
Qty	Part Number	Rev	Description
Parts List			

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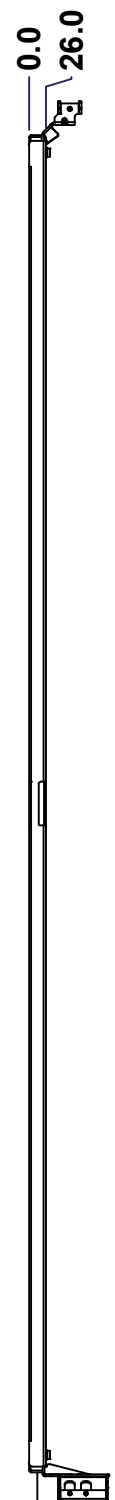
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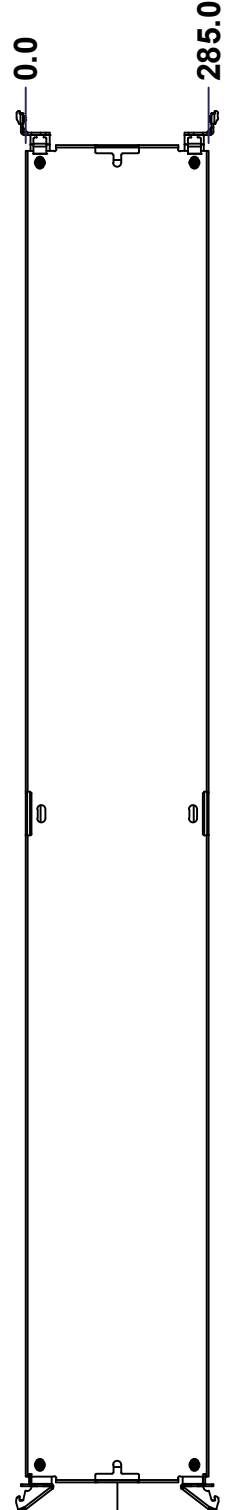
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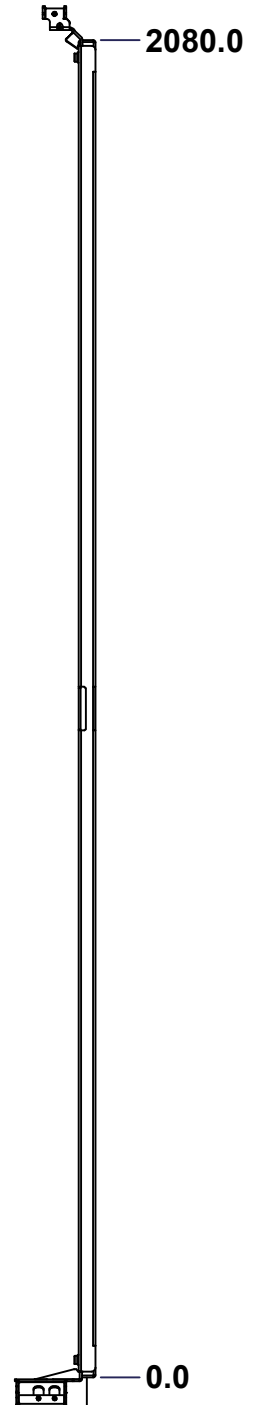
BOTTOM



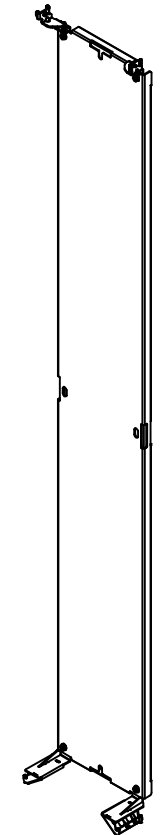
LEFT



FRONT




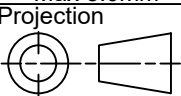
RIGHT



Isometric View



No.	Revisions	Date	By/Par

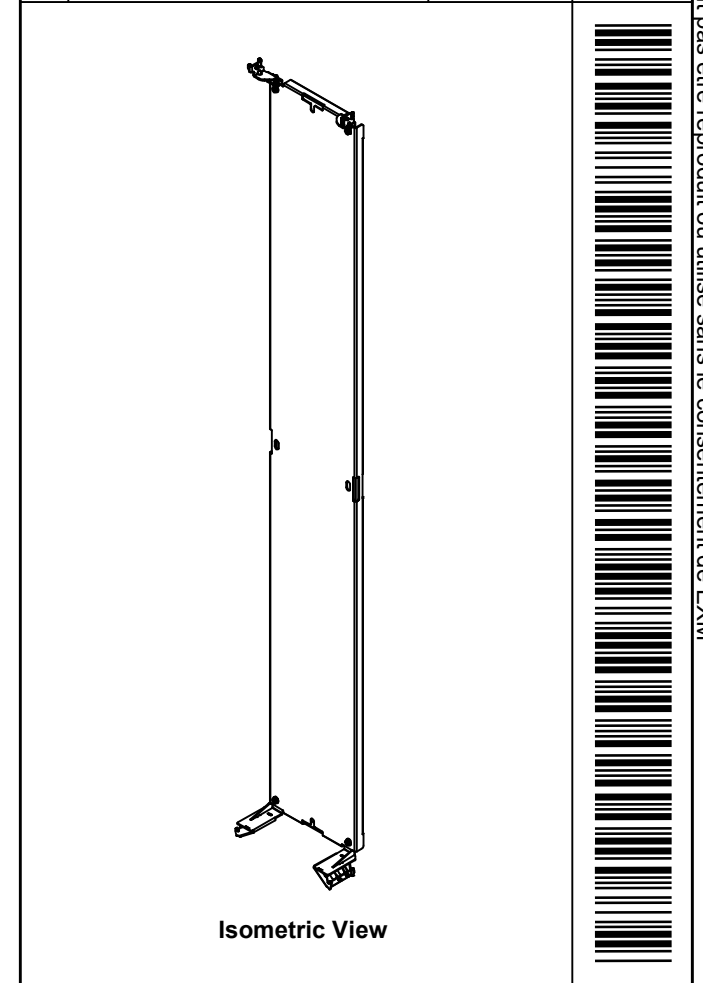
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description	Detail Rev.	
6500 MXM 2200mm x 400mm Back Inner Panel		
Part Number Numéro Pièce	Rev.	17
6500MXK220406BIP	0	18

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No.	Revisions	Date	By/Par



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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 24-Jul-25
Material Matière 12 Ga Galvanized (2.5mm)		
Color Couleur Unpainted	Finish Fini Unpainted	
Description 6500 MXM 2200mm x 400mm Back Inner Panel		Detail Rev.
Part Number Numéro Pièce 6500MXK220406BIP		Rev. 18 0 18

Qty	Part Number	Rev	Description
1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK220406BIP-P	0	6500 MXM 2200mm x 400mm Back Inner Panel Part
Parts List			