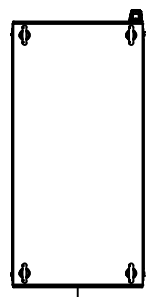
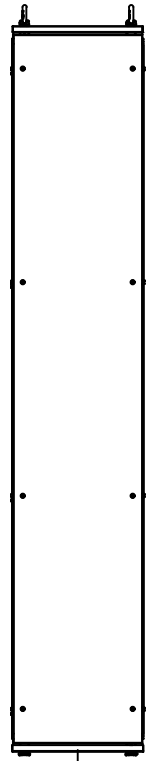


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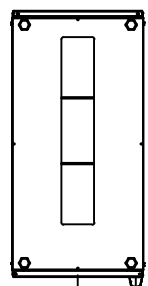
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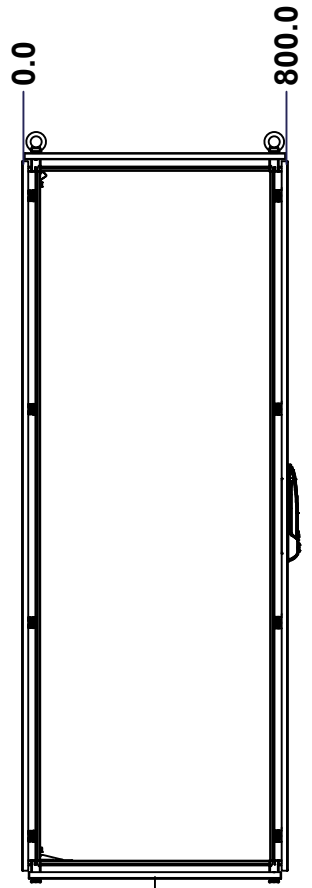
TOP



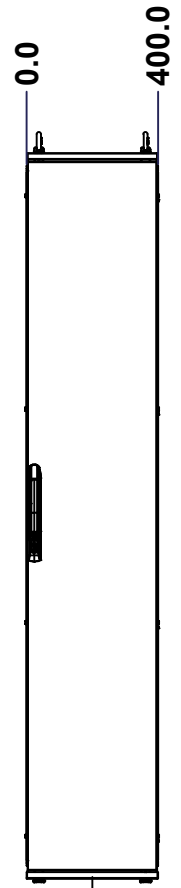
BACK



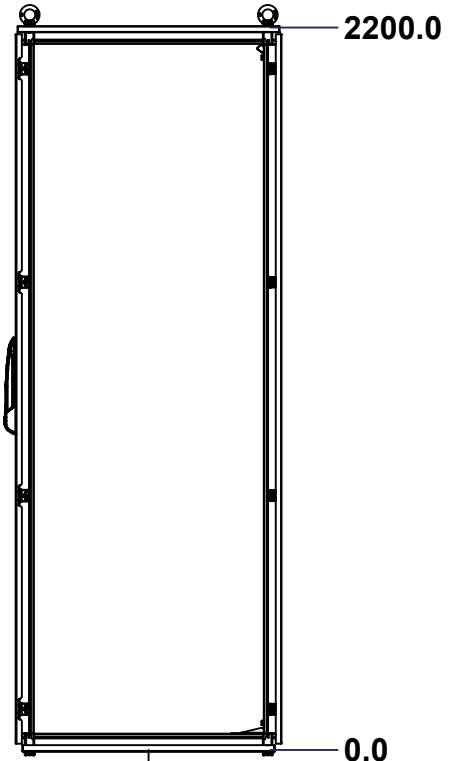
BOTTOM



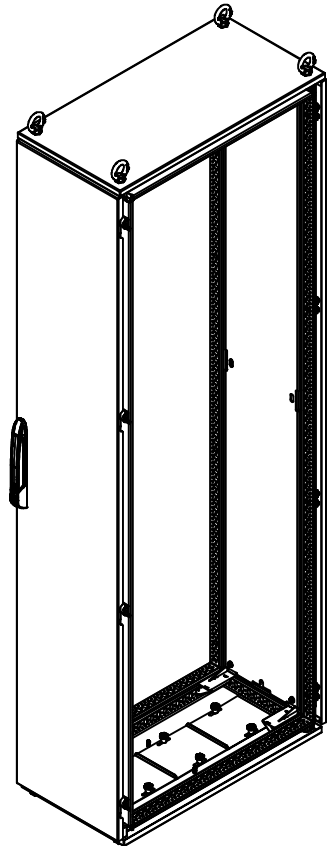
LEFT



FRONT




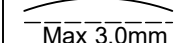
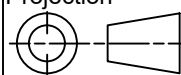
RIGHT



Isometric View



No.	Revisions	Date	By/Par

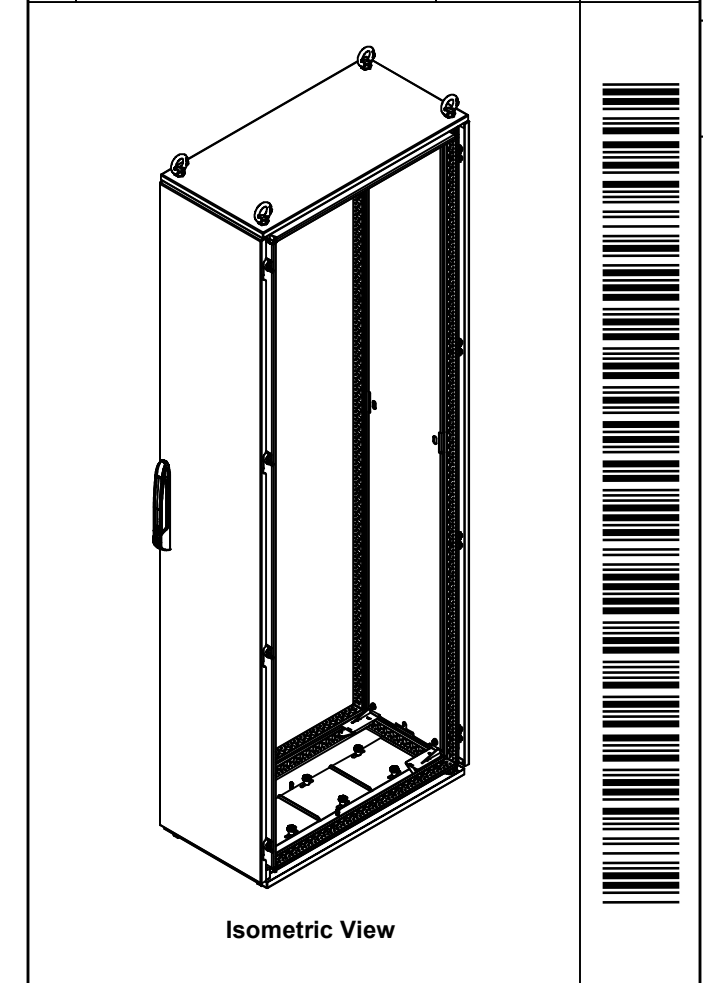
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 6500MX 2200mm x 400mm x 800mm Assembly		Detail Rev.
Part Number Numéro Pièce	<b>6500MXK220408</b>	Rev. 1 <b>0</b>

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No.	Revisions	Date	By/Par

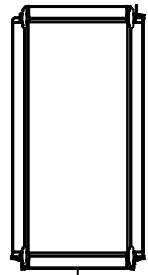


Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
		Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 24-Jul-25	
Material / Matière	See Part List	
Color / Couleur	See Part List	Finish / Fini: See Part List
Description: 6500MX 2200mm x 400mm x 800mm Assembly		Detail Rev.
Part Number / Numéro Pièce: <b>6500MXK220408</b>	Rev.:	2
		18

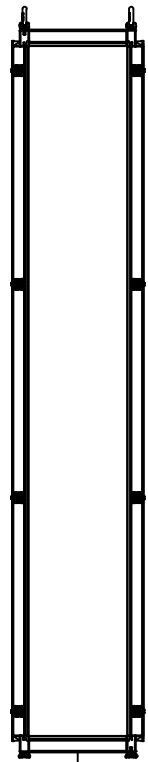
Qty	Part Number	Rev	Description
1	6500MXK220408BIP	0	6500 MXM 2200mm x 400mm Back Inner Panel
1	6500MXK220408F	0	6500 MXD 2200mm x 400mm Front
1	6500MXK220408B	0	6500 MXR 2200mm x 400mm Back
1	6500MXK220408BT	0	6500 MXB 400mm x 800mm Bottom
1	6500MXK220408T	0	6500 MXT 400mm x 800mm Top
1	6500MXK220408FR	0	6500 MX 2200mm x 400mm x 800mm Frame
Parts List			

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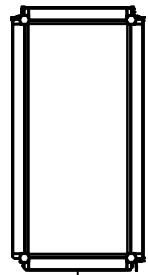
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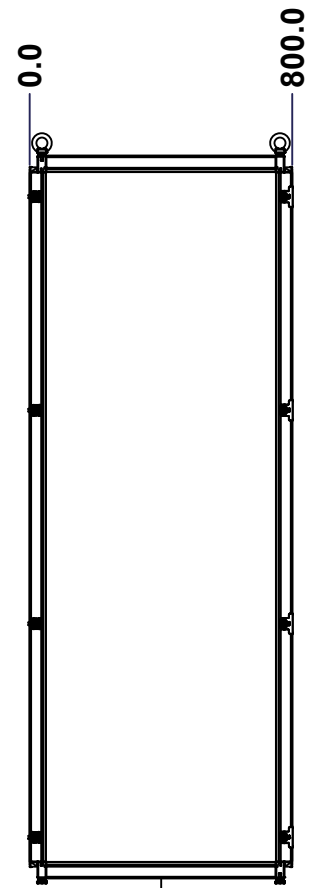
TOP



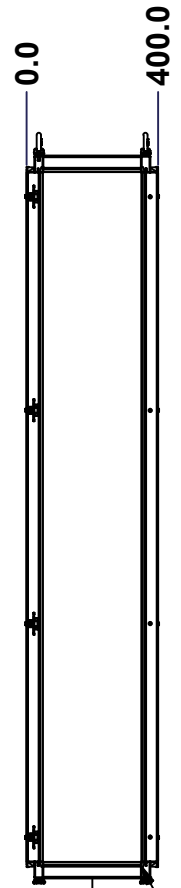
BACK



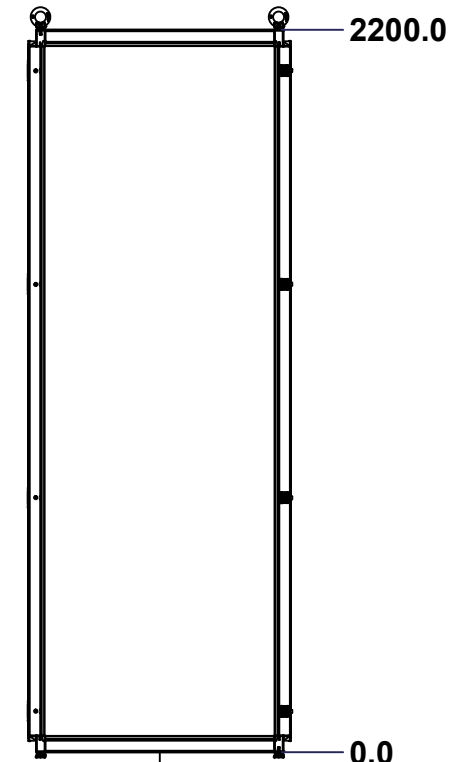
BOTTOM



LEFT



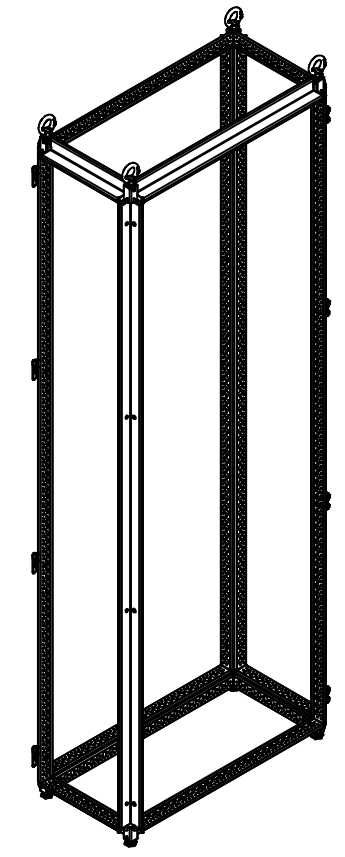
FRONT



RIGHT


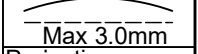
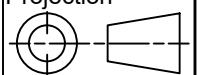
Grind excess weld off corner(s)

No.	Revisions	Date	By/Par



Isometric View

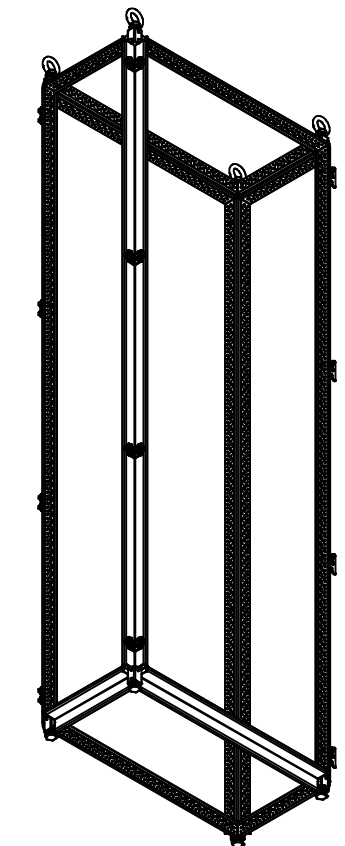


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description 6500 MX 2200mm x 400mm x 800mm Frame		Detail Rev.
Part Number Numéro Pièce	6500MXK220408FR	Rev. 3
SEE BILL OF MATERIAL ON LAST PAGE		0

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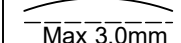
No.	Revisions	Date	By/Par



Isometric View

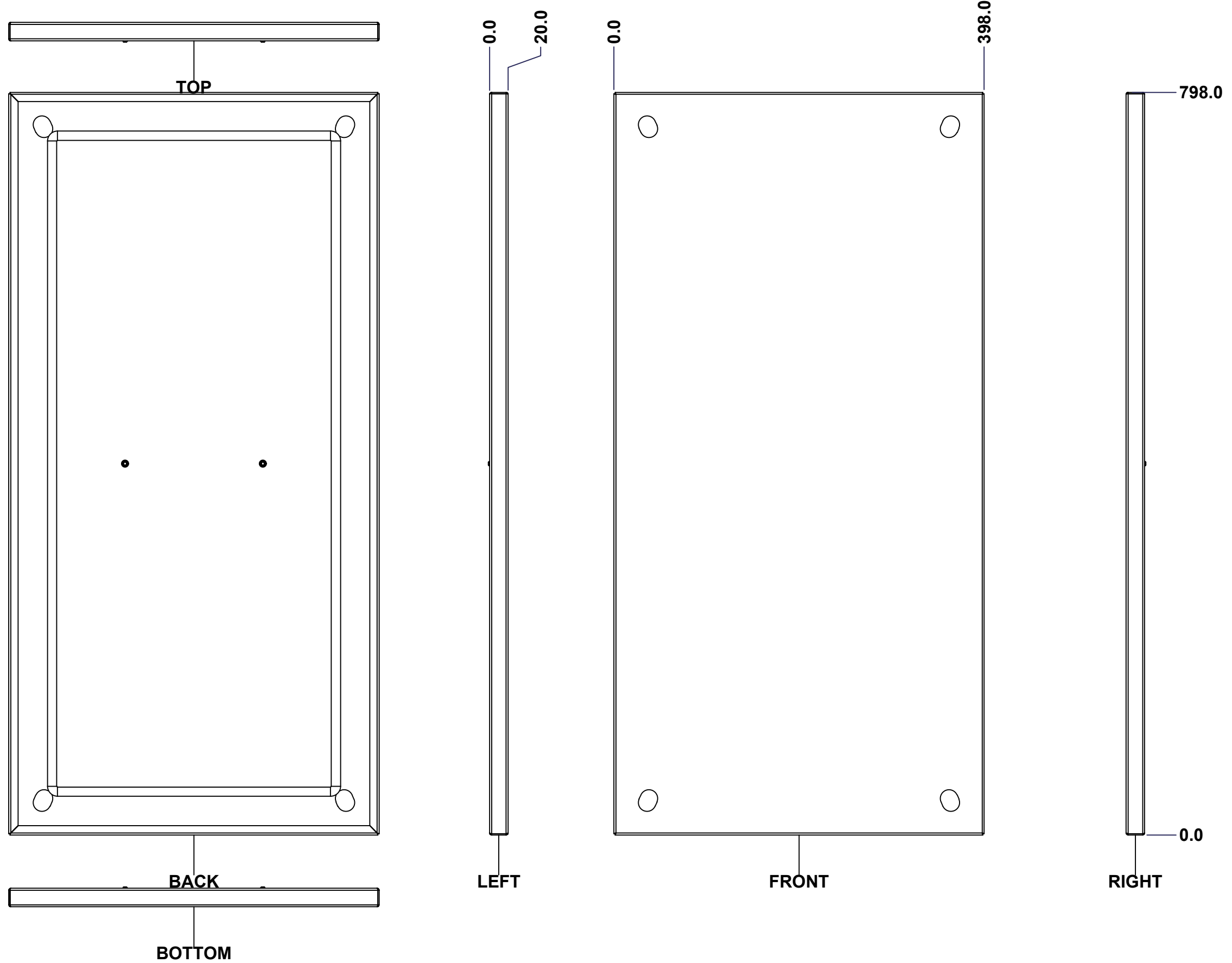


Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
4	STK-Q-47250-04	6	6500 MX 400mm Horizontal Frame Post Part
4	STK-Q-47250-08	6	6500 MX 800mm Horizontal Frame Post Part
4	STK-A-70589	9	6500 MX Fixed Side Panel Bracket Assembly
16	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	9	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-22	6	6500 MX 2200mm Vertical Frame Post Part
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 24-Jul-25
Material Matière 16 Ga Electro-Galvanized (1.4mm)		
Color Couleur Iron Grey RAL7011	Finish Fini Textured	
Description 6500 MX 2200mm x 400mm x 800mm Frame		Detail Rev.
Part Number Numéro Pièce <b>6500MXK220408FR</b>		Rev. 4 <b>0</b>

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No.	Revisions	Date	By/Par

**Isometric View**

Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MXT 400mm x 800mm Top		
Part Number Numéro Pièce	Rev.	5
<b>6500MXK220408T</b>	<b>0</b>	18

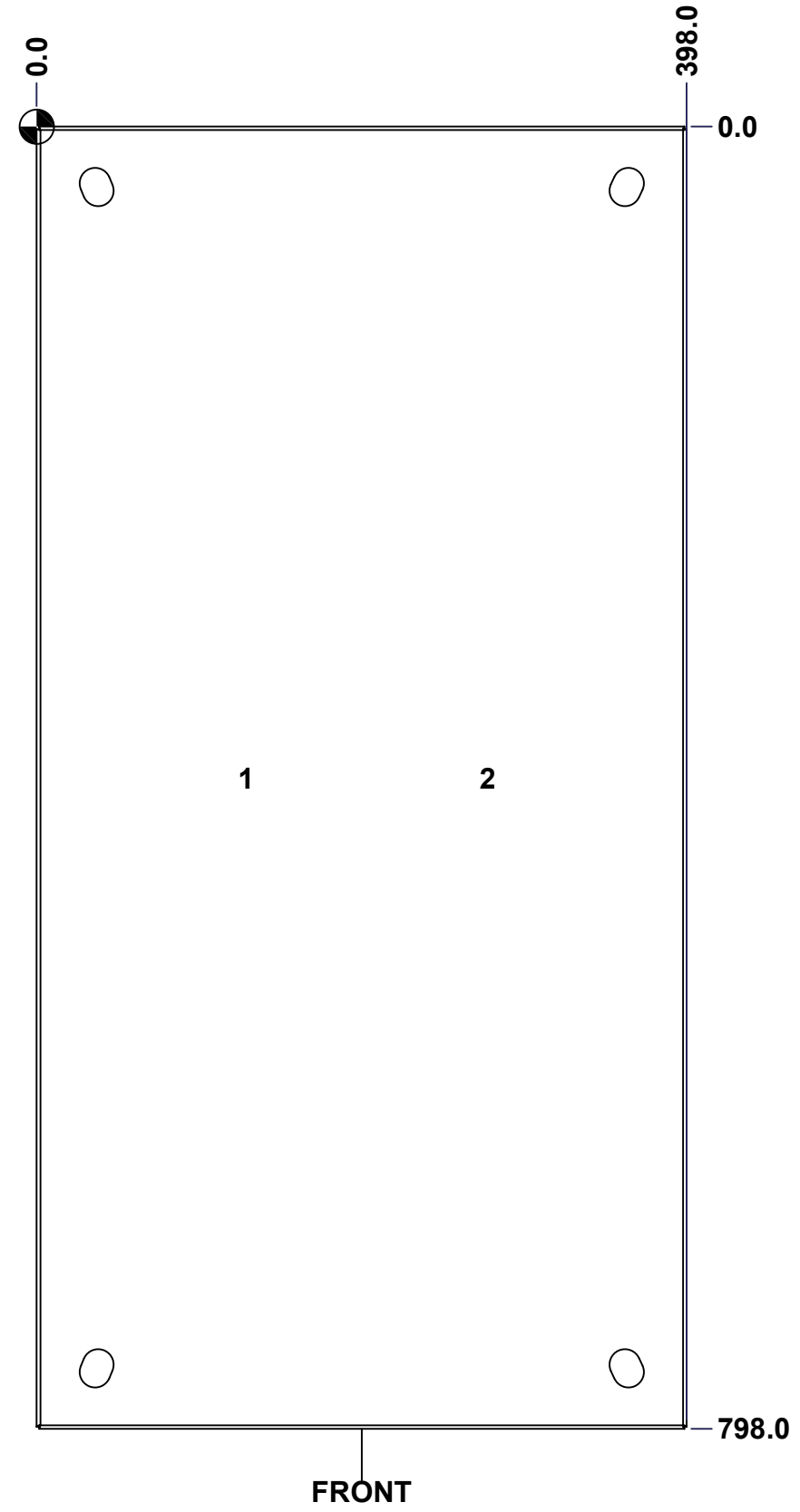
Use gasket program path 6500 MX > 6500 MXT

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	399.0	GND STUD M6 x 18mm (Inside)
2	273.0	399.0	GND STUD M6 x 18mm (Inside)



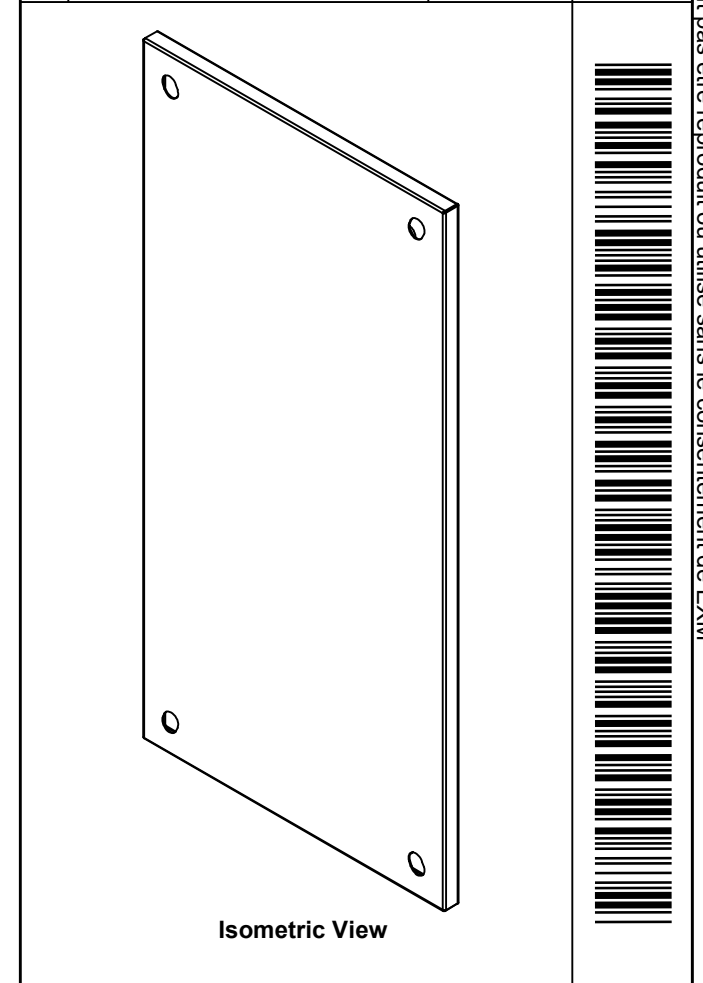
Use bending program path 6500 MX > 6500 MXT


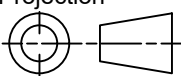
	Description		Status
	6500 MXT 400mm x 800mm Top		(NULL)
Part Number Numéro Pièce		Rev.	6
<b>6500MXK220408T</b>		<b>0</b>	18

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No.	Revisions	Date	By/Par

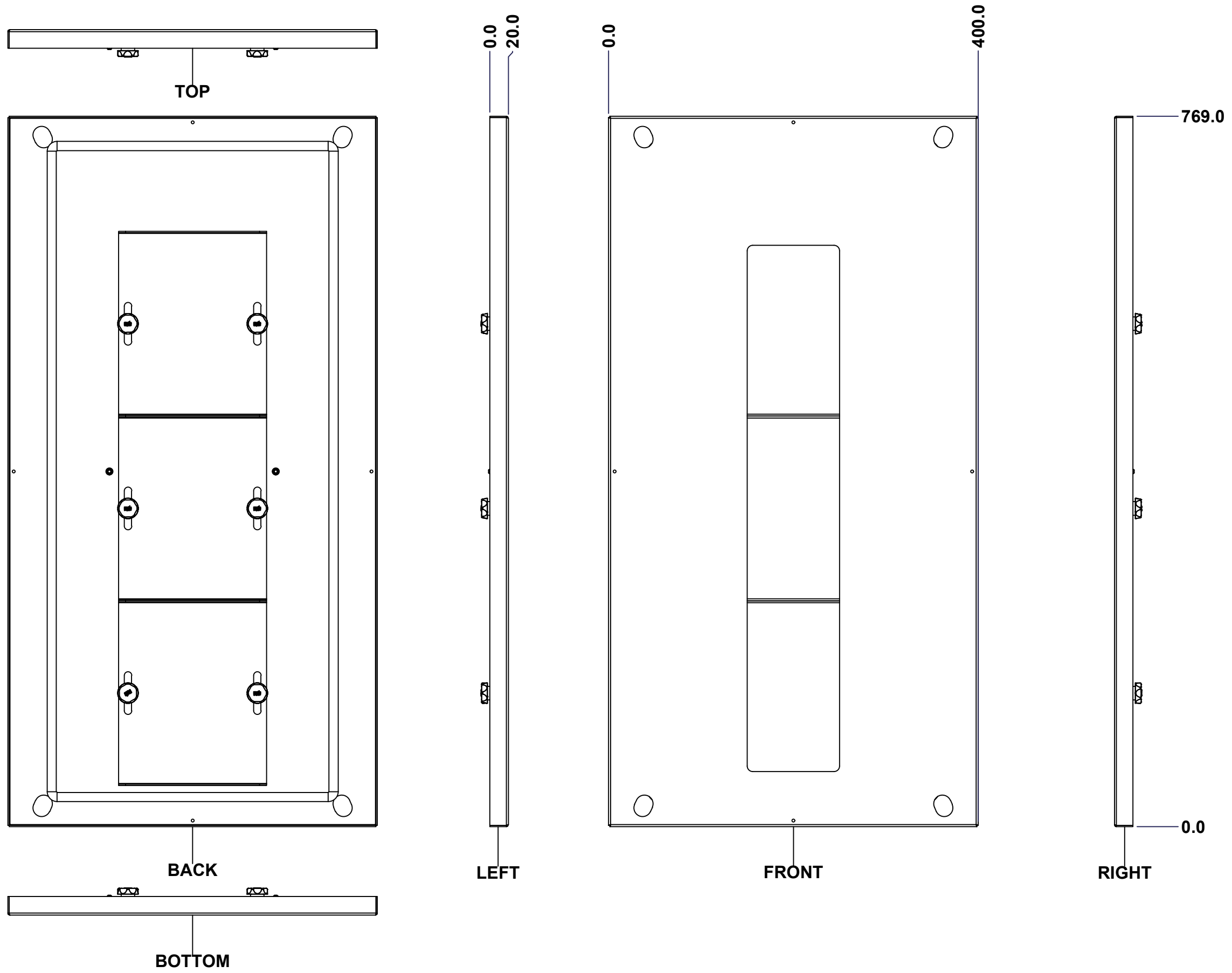


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description		Detail Rev.
6500 MXT 400mm x 800mm Top		
Part Number Numéro Pièce		Rev. 7
<b>6500MXK220408T</b>		<b>0</b> / 18

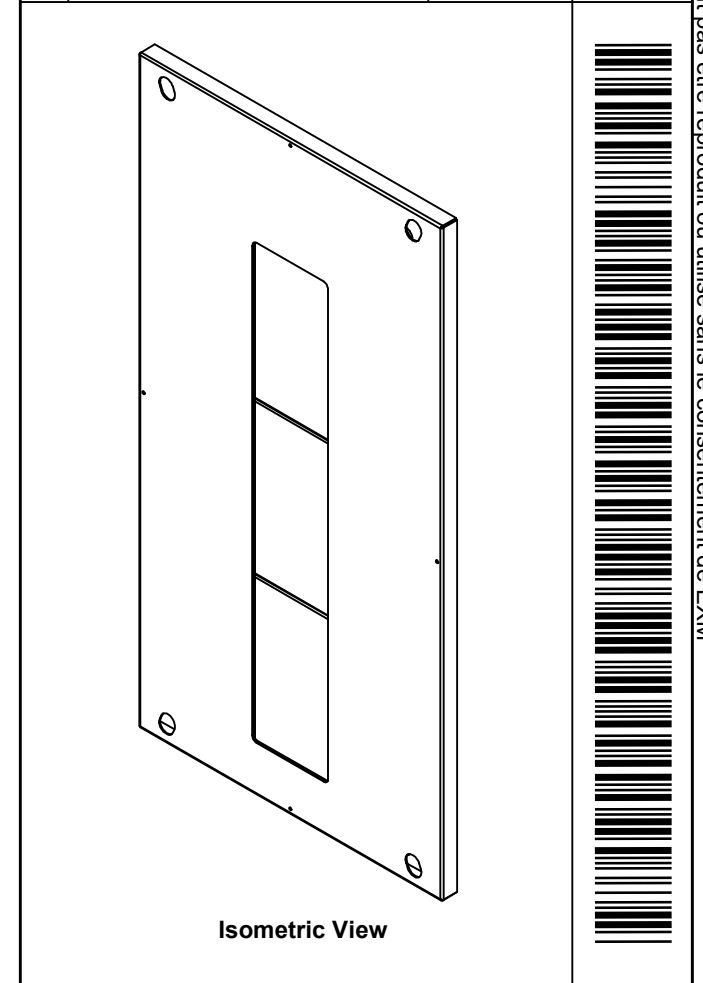
Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK220408TG	0	6500 MXT 400mm x 800mm Top Gasket
1	6500MXK220408T-P	0	6500 MXT 400mm x 800mm Top Part
Parts List			


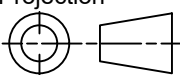
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MXB 400mm x 800mm Bottom		
Part Number Numéro Pièce	Rev.	8
<b>6500MXK220408BT</b>	<b>0</b>	18

Use gasket program path 6500 MX > 6500MXB

SEE BILL OF MATERIAL ON LAST PAGE

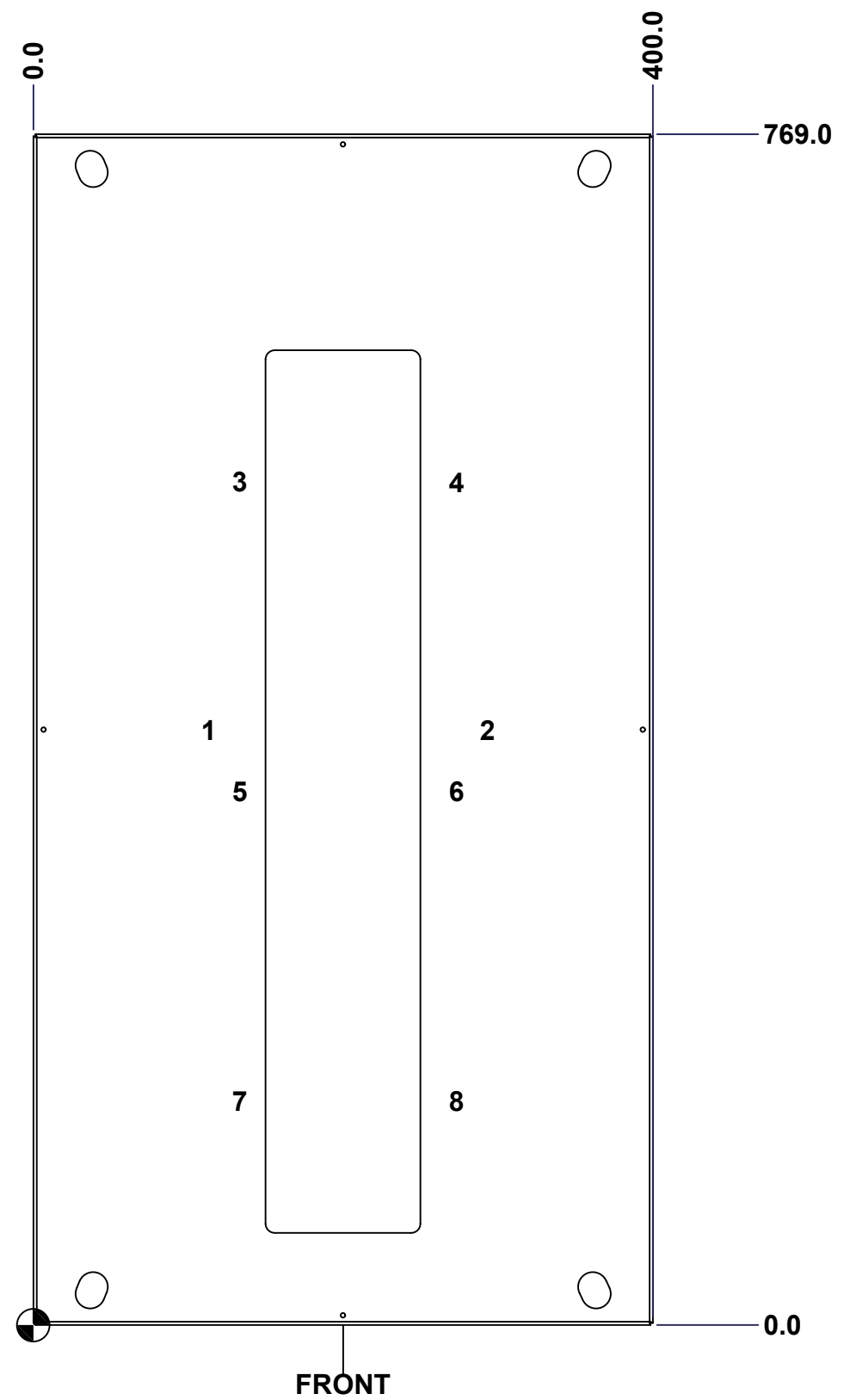
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	384.5	GND STUD M6 x 18mm (Inside)
2	290.0	384.5	GND STUD M6 x 18mm (Inside)
3	130.0	544.5	GP STUD M6 x 18mm (Inside)
4	270.0	544.5	GP STUD M6 x 18mm (Inside)
5	130.0	344.5	GP STUD M6 x 18mm (Inside)
6	270.0	344.5	GP STUD M6 x 18mm (Inside)
7	130.0	144.5	GP STUD M6 x 18mm (Inside)
8	270.0	144.5	GP STUD M6 x 18mm (Inside)



FRONT

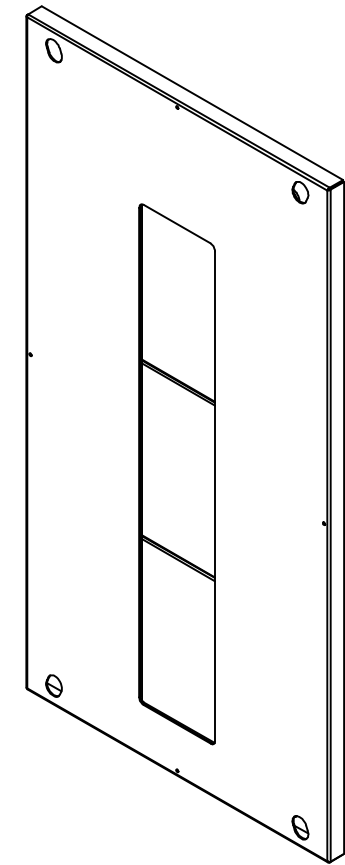
Use bending program path 6500 MX > 6500MXB

	Description		Status
	6500 MXB 400mm x 800mm Bottom		(NULL)
	Part Number Numéro Pièce		Rev.
	<b>6500MXK220408BT</b>		<b>0</b> / 9
			18

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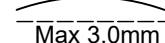
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No.	Revisions	Date	By/Par



Isometric View

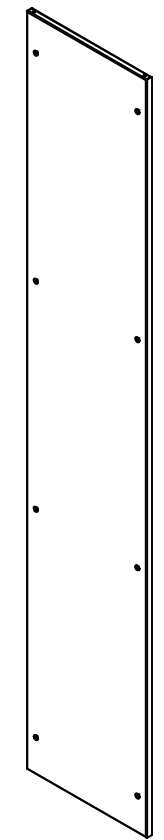
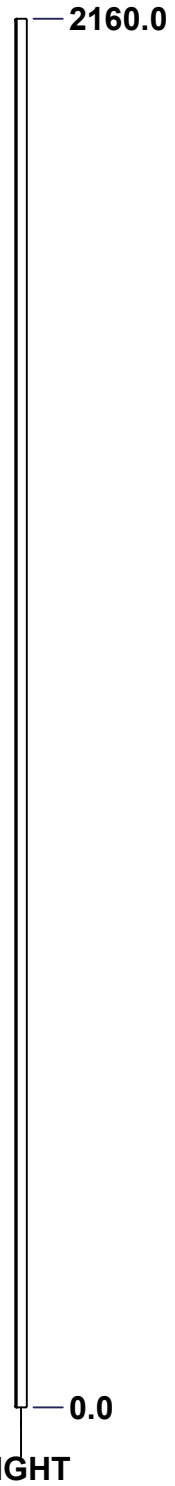
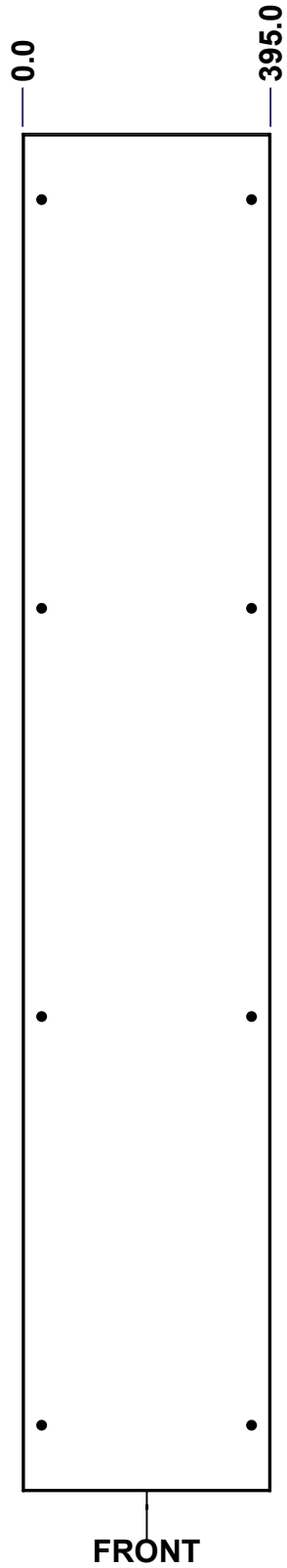
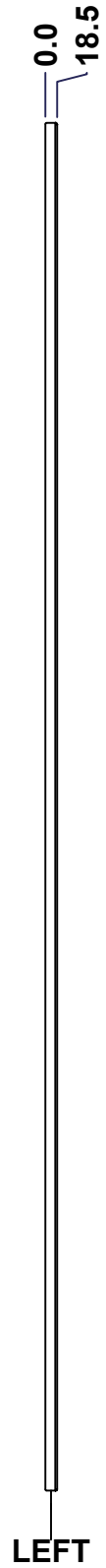
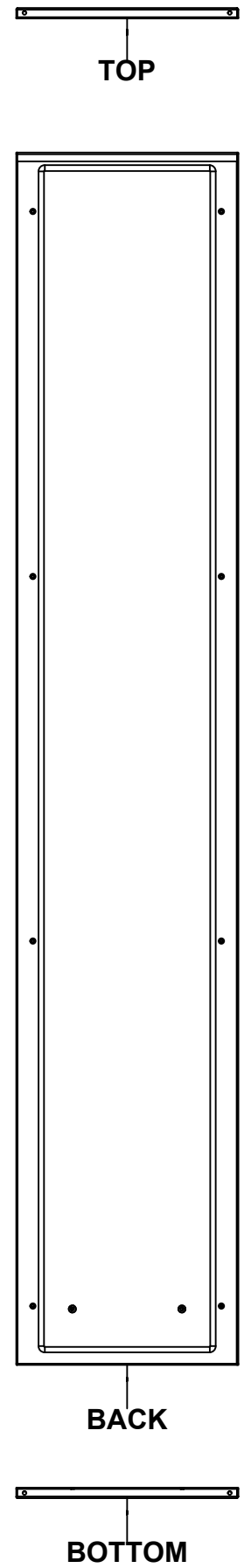


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 24-Jul-25
Material Matière 16 Ga Cold Rolled A1008 CS Type B		
Color Couleur Iron Grey RAL7011	Finish Fini Textured	
Description 6500 MXB 400mm x 800mm Bottom		Detail Rev.
Part Number Numéro Pièce <b>6500MXK220408BT</b>		Rev. 10 <b>0</b> 18

Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
6	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	6500MXK220408GP200-P	0	6500 MXB 400mm Gland Plate Part (200mm)
1	6500MXK220408BTGPG	0	6500 MXB 400mm x 800mm Bottom Gland Plate Gasket
1	6500MXK220408BTG	0	6500 MXB 400mm x 800mm Bottom Gasket
1	6500MXK220408BT-P	0	6500 MXB 400mm x 800mm Bottom Part
Parts List			

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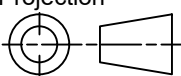
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Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6500 MXR 2200mm x 400mm Back		
Part Number Numéro Pièce	Rev.	11
<b>6500MXK220408B</b>	<b>0</b>	18

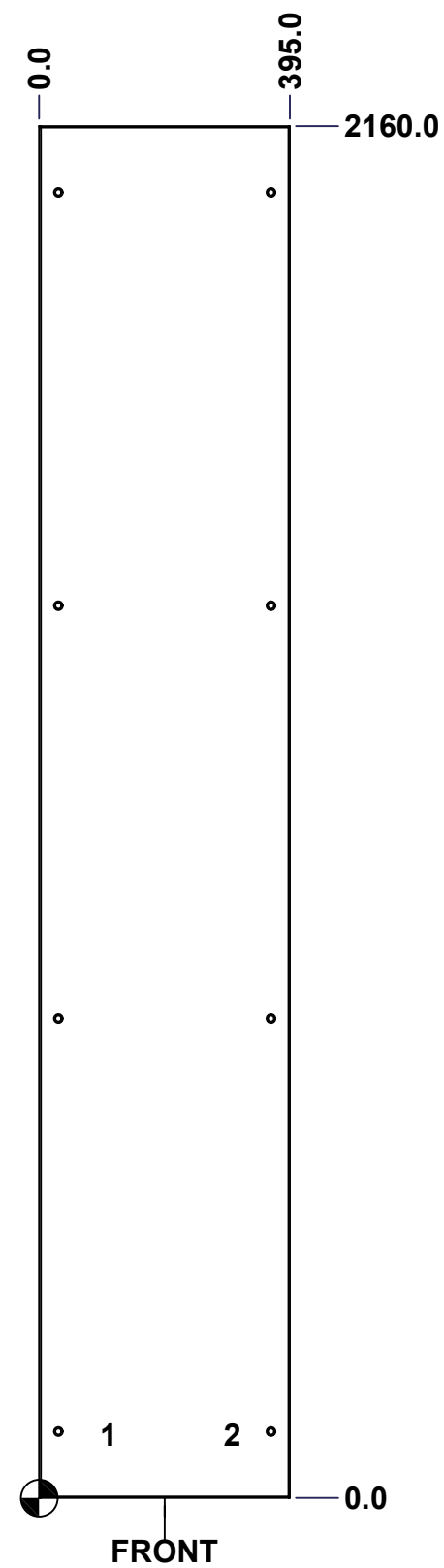
Use gasket program path 6500 MX > 6500 MXR

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	295.0	100.0	GND STUD M6 x 16mm (Inside)



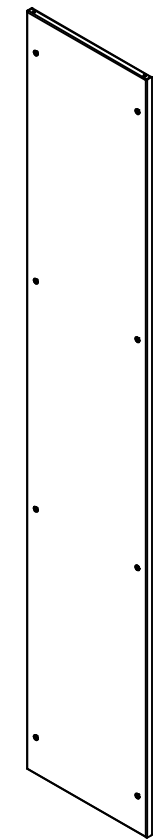
Use bending program path 6500 MX > 6500 MXR

	Description	Status
	6500 MXR 2200mm x 400mm Back	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>6500MXK220408B</b>	<b>0</b> / 12
		18

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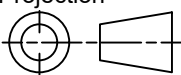
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No.	Revisions	Date	By/Par



Isometric View

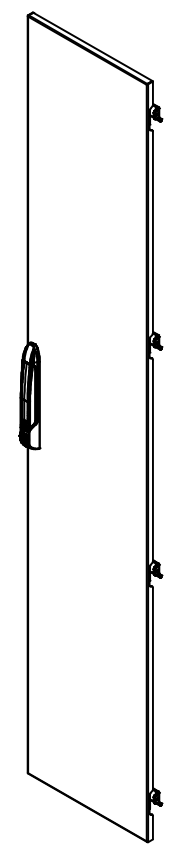
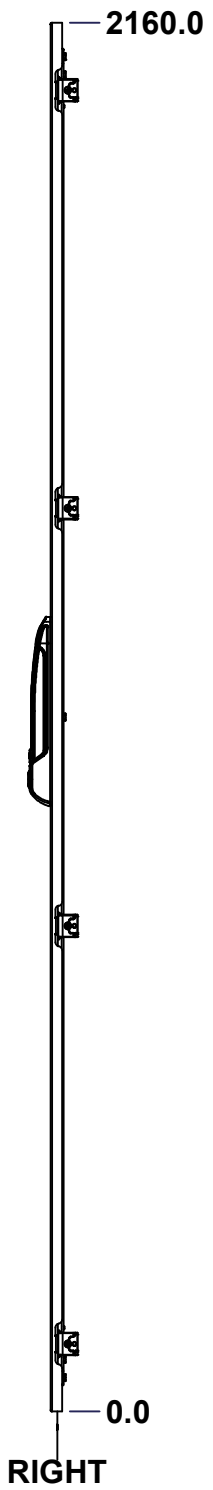
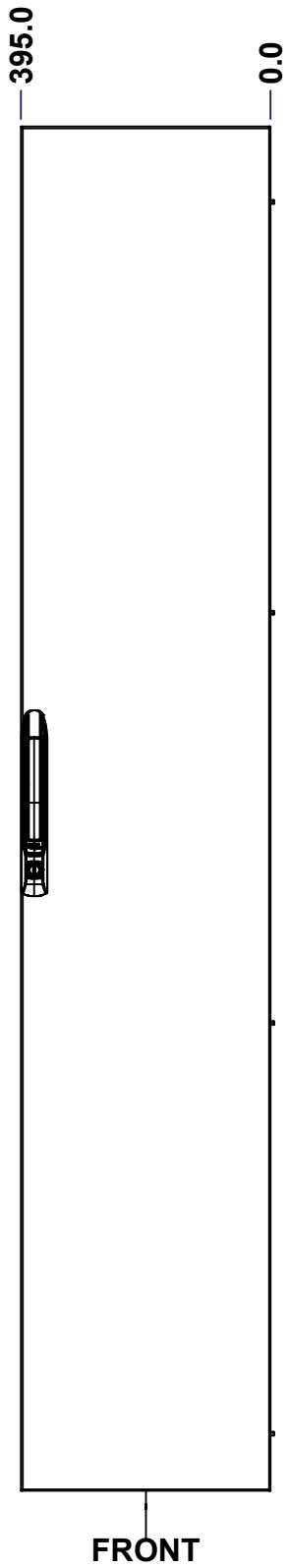
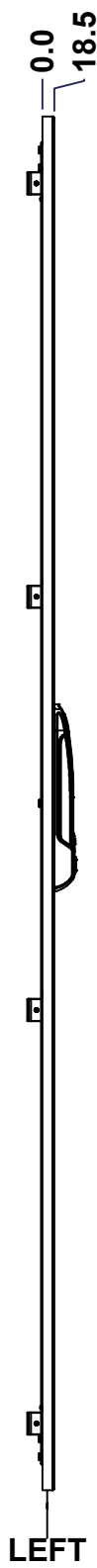
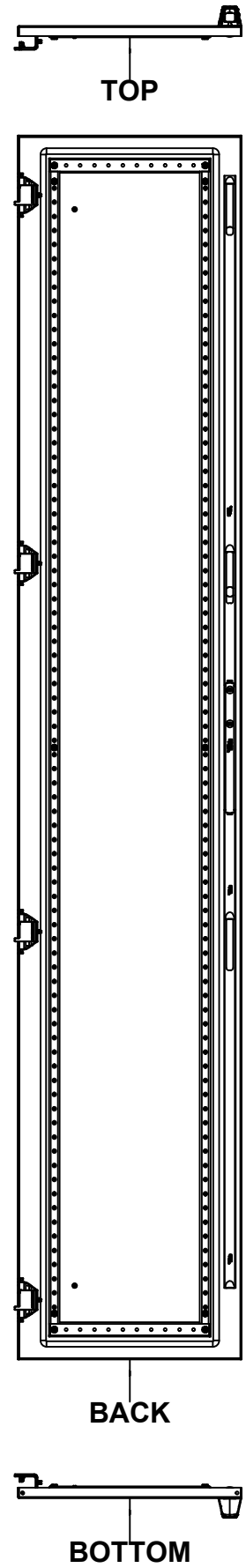


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6500 MXR 2200mm x 400mm Back		
Part Number Numéro Pièce	Rev.	13
<b>6500MXK220408B</b>	<b>0</b>	18

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK220408BG	0	6500 MXR 2200mm x 400mm Back Gasket
8	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	6500MXK220408B-P	0	6500 MXR 2200mm x 400mm Back Part
Parts List			

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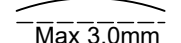
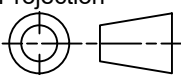
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Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description 6500 MXD 2200mm x 400mm Front		Detail Rev.
Part Number Numéro Pièce	Rev. 0	14 18

Use gasket program path 6500 MX > 6500 MXD

SEE BILL OF MATERIAL ON LAST PAGE

**6500MXK220408F**

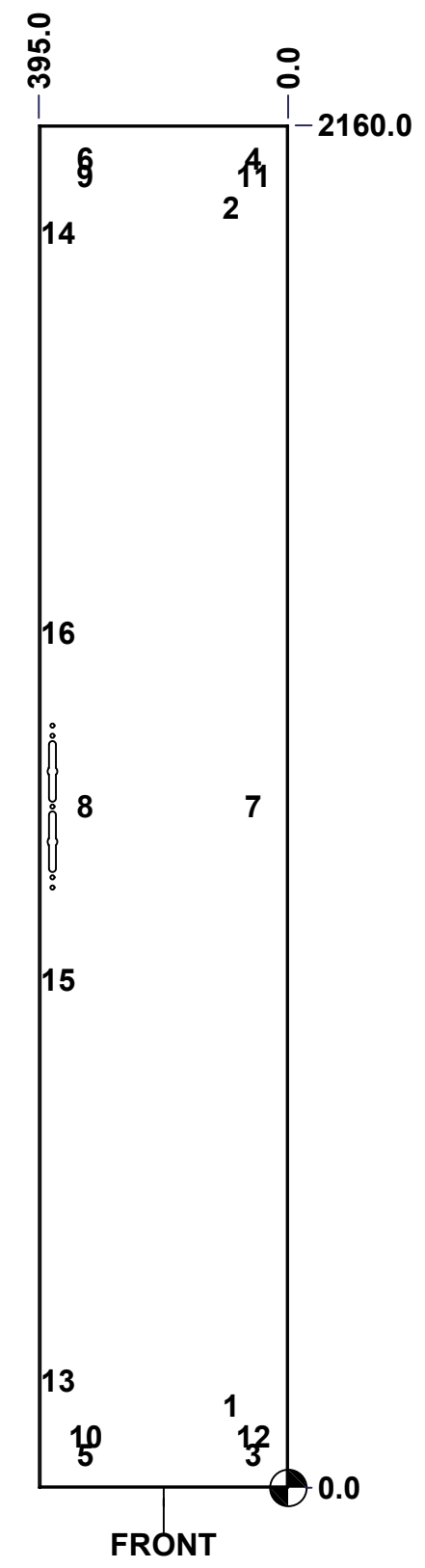
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	2030.0	GND STUD M6 x 16mm (Inside)
3	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
4	64.5	2107.2	STIFF. STUD M6 x 18mm (Inside)
5	330.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	330.5	2107.2	STIFF. STUD M6 x 18mm (Inside)
7	64.5	1080.0	STIFF. STUD M6 x 18mm (Inside)
8	330.5	1080.0	STIFF. STUD M6 x 18mm (Inside)
9	330.5	2079.0	STIFF. STUD M6 x 18mm (Inside)
10	330.5	81.0	STIFF. STUD M6 x 18mm (Inside)
11	64.5	2079.0	STIFF. STUD M6 x 18mm (Inside)
12	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
13	374.0	170.0	LARGE CBAR GUIDE (Inside)
14	374.0	1990.0	LARGE CBAR GUIDE (Inside)
15	374.0	805.0	LARGE CBAR GUIDE (Inside)
16	374.0	1355.0	LARGE CBAR GUIDE (Inside)



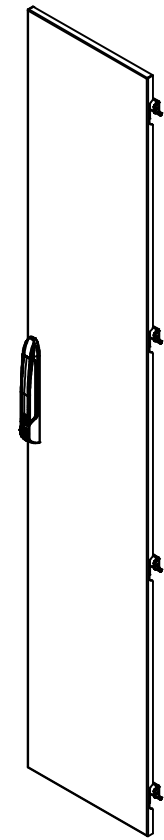
Use bending program path 6500 MX > 6500 MXD

	Description 6500 MXD 2200mm x 400mm Front	Status (NULL)
	Part Number Numéro Pièce <b>6500MXK220408F</b>	Rev. 15 <b>0</b>

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No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

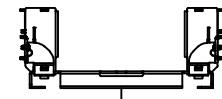
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-A-45758	4	886 PH2 Pull Handle Bridge - Assembly
1	STK-A-51160	0	886PH2-SL - Pull Handle Lock - Assembly
1	STK-Q-45662-22	1	6500 MX - Lower Closing Bar 2200mm
1	STK-Q-45661-22	1	6500 MX - Upper Closing Bar 2200mm
4	STK-Q-16410	0	Guide Stud - Large (No Paint Cap Required)
4	STK-K-06810	7	6500 MX Hinge Assy
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK220408DS1	5	6500 MX 2200mm x 400mm Door Stiffener
1	6500MXK220408FG	0	6500 MXD 2200mm x 400mm Front Gasket
1	6500MXK220408F-P	0	6500 MXD 2200mm x 400mm Front Part

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 24-Jul-25
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B	
Color / Couleur: Light Grey RAL7035	Finish / Fini: Textured
Description: 6500 MXD 2200mm x 400mm Front	Detail Rev.
Part Number / Numéro Pièce: <b>6500MXK220408F</b>	Rev. 0

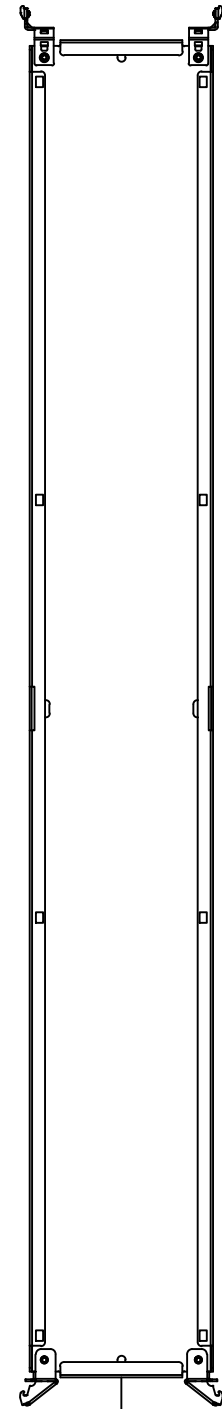
Qty	Part Number	Rev	Description
Parts List			

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TOP

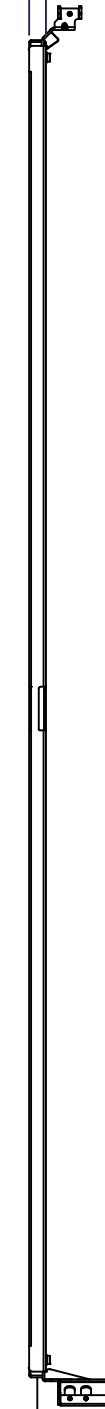


BACK



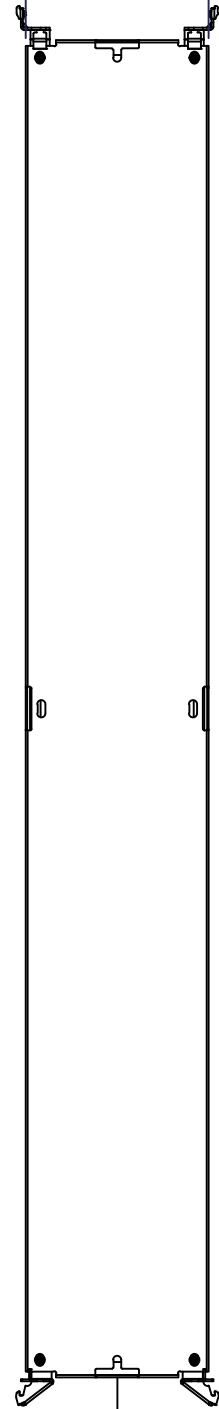
BOTTOM

0.0  
26.0



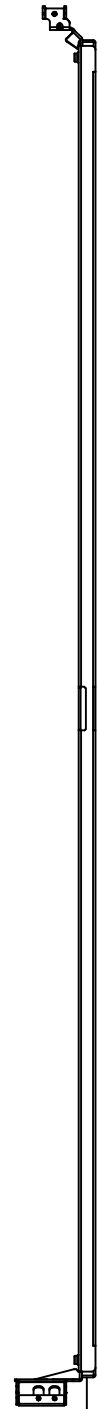
LEFT

0.0  
285.0



FRONT

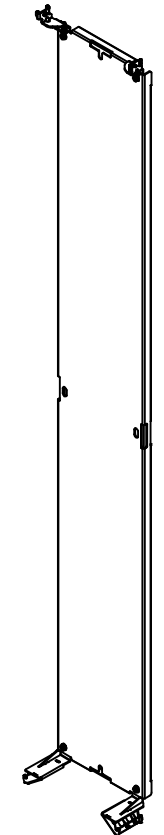
2080.0



RIGHT

0.0

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client  
Date  
Drawn By Dessiné Par BoxCad: BoxCad  
Date 24-Jul-25

Material Matière 12 Ga Galvanized (2.5mm)

Color Couleur Unpainted  
Finish Fini Unpainted

Description 6500 MXM 2200mm x 400mm Back Inner Panel  
Detail Rev.

Part Number Numéro Pièce 6500MXK220408BIP  
Rev. 17  
0 18

SEE BILL OF MATERIAL ON LAST PAGE

