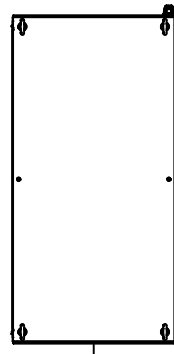
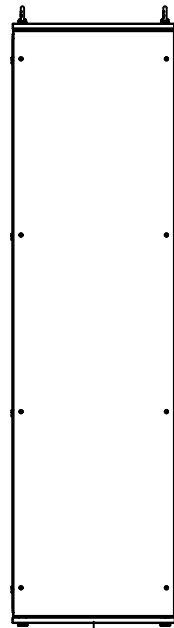


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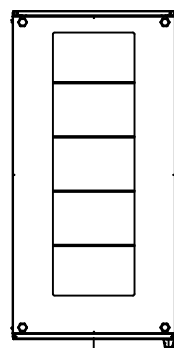
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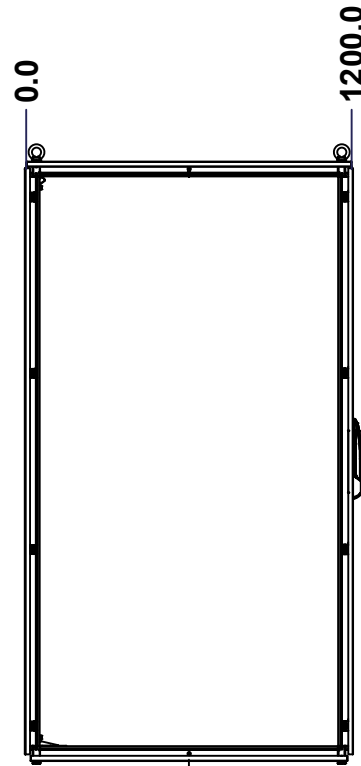
TOP



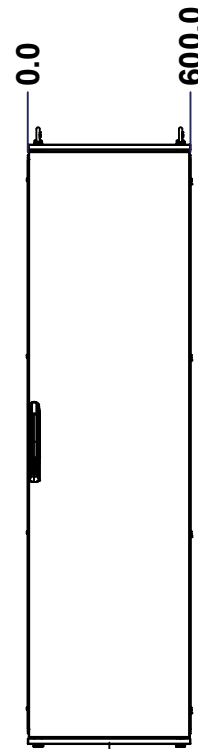
BACK



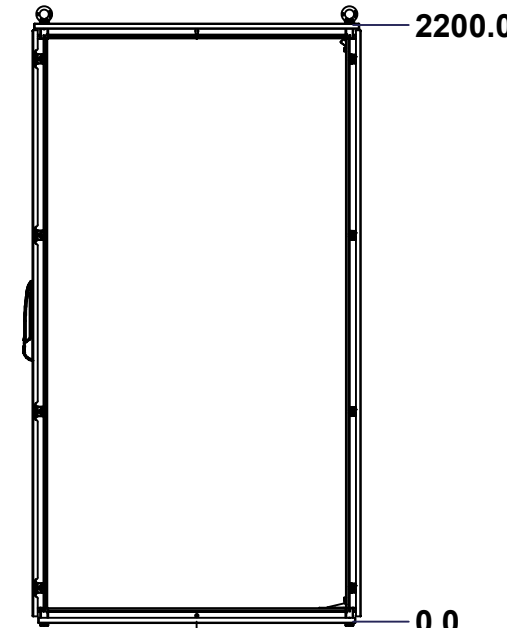
BOTTOM



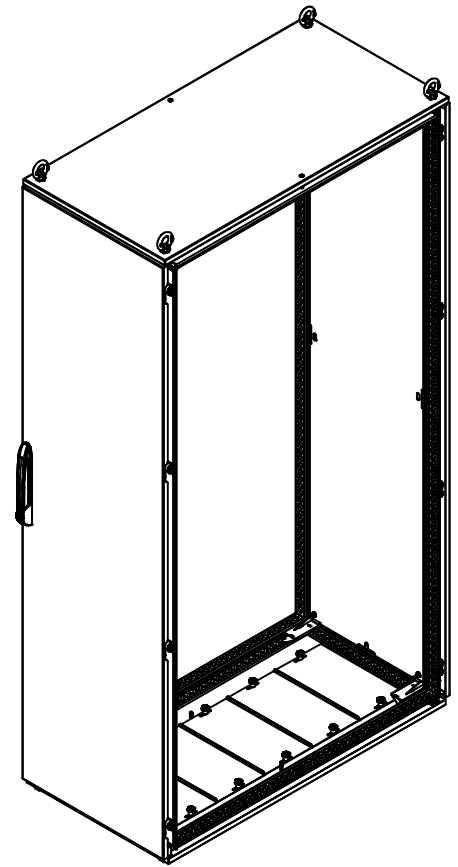
LEFT



FRONT



RIGHT



Isometric View



No.	Revisions	Date	By/Par

EXM
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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client
Date
Drawn By / Dessiné Par: BoxCad: BoxCad
Date: 24-Jul-25

Material Matière: See Part List

Color Couleur: See Part List
Finish Fini: See Part List

Description: 6500MX 2200mm x 600mm x 1200mm Assembly
Detail Rev.

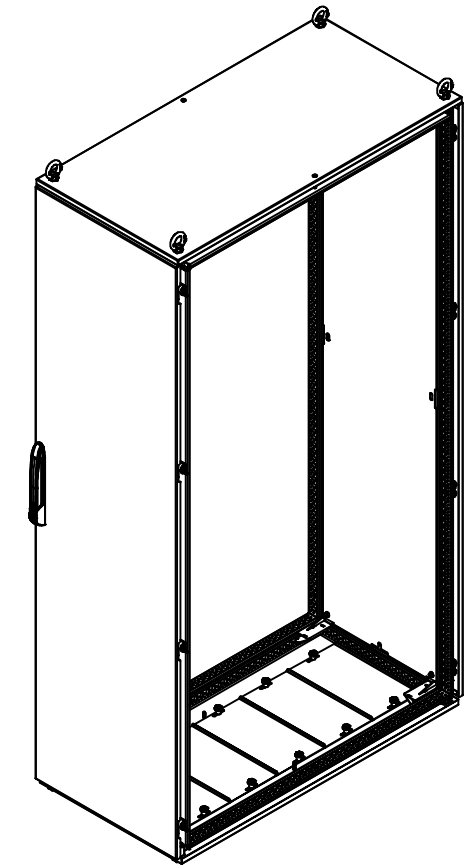
Part Number Numéro Pièce: **6500MXK220612**
Rev. 1
0 / 18

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No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 24-Jul-25
Material Matière	See Part List

Qty	Part Number	Rev	Description
1	6500MXK220612BIP	0	6500 MXM 2200mm x 600mm Back Inner Panel
1	6500MXK220612F	0	6500 MXD 2200mm x 600mm Front
1	6500MXK220612B	0	6500 MXR 2200mm x 600mm Back
1	6500MXK220612BT	0	6500 MXB 600mm x 1200mm Bottom
1	6500MXK220612T	0	6500 MXT 600mm x 1200mm Top
1	6500MXK220612FR	0	6500 MX 2200mm x 600mm x 1200mm Frame

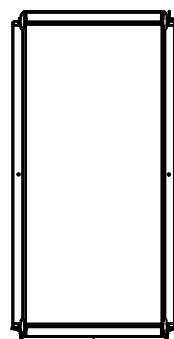
Color Couleur	See Part List	Finish Fini	See Part List
Description	6500MX 2200mm x 600mm x 1200mm Assembly		Detail Rev.

Part Number Numéro Pièce	Rev.	2
6500MXK220612	0	18

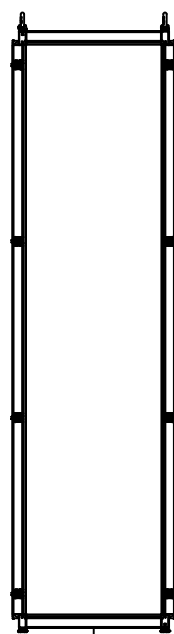
Parts List

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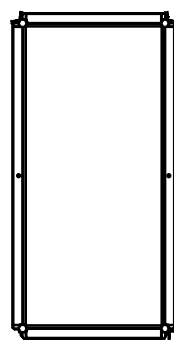
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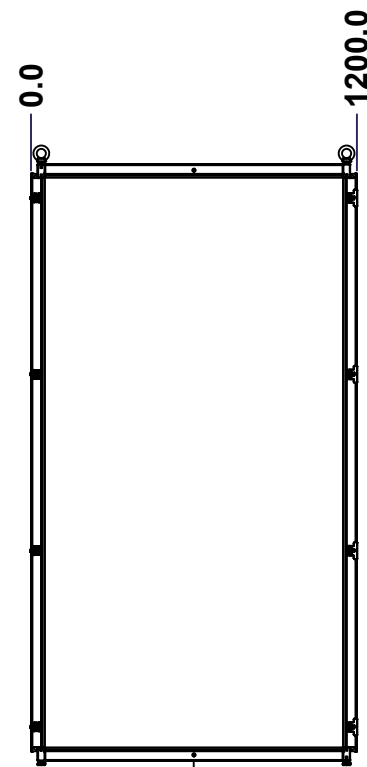
TOP



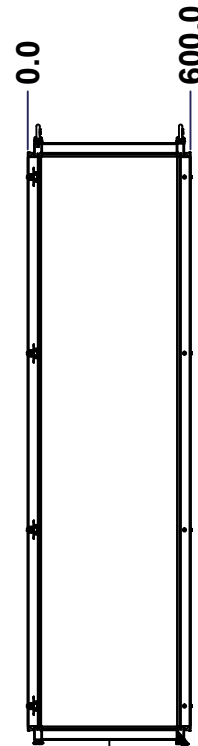
BACK



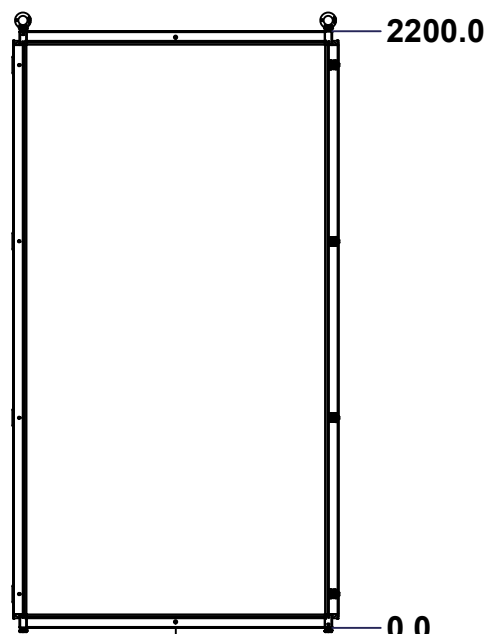
BOTTOM



LEFT



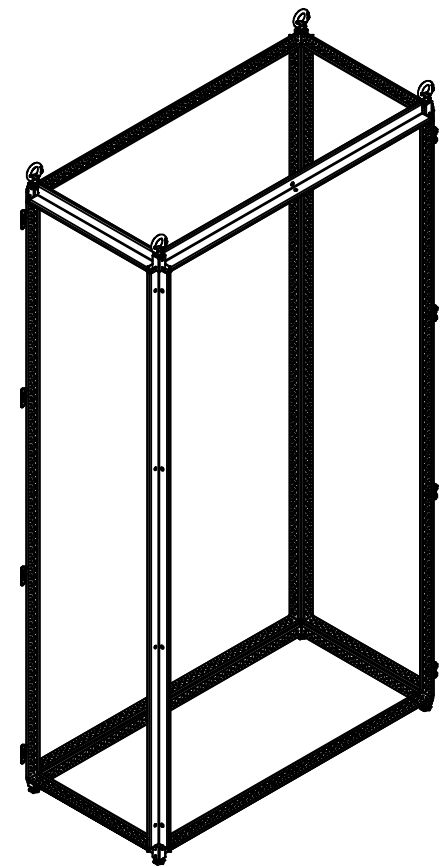
FRONT



RIGHT


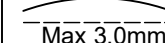
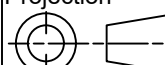
Grind excess weld off corner(s)

No.	Revisions	Date	By/Par



Isometric View



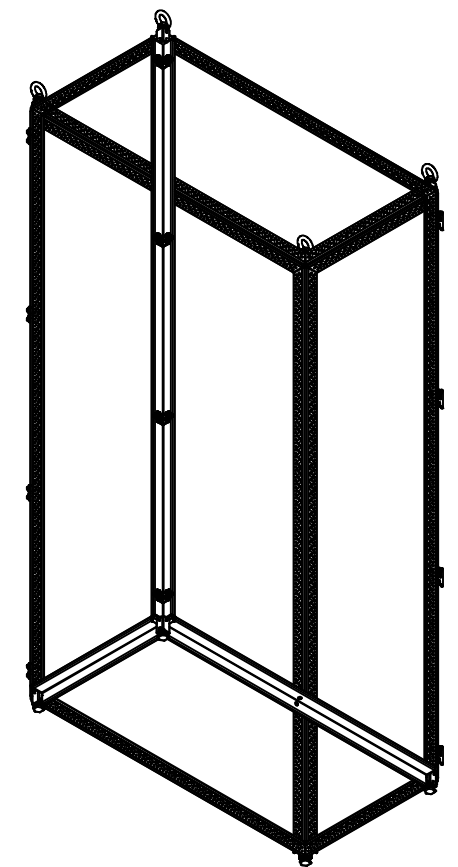
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MX 2200mm x 600mm x 1200mm Frame		
Part Number Numéro Pièce	Rev.	3
6500MXK220612FR	0	18

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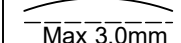
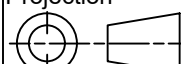
No.	Revisions	Date	By/Par



Isometric View

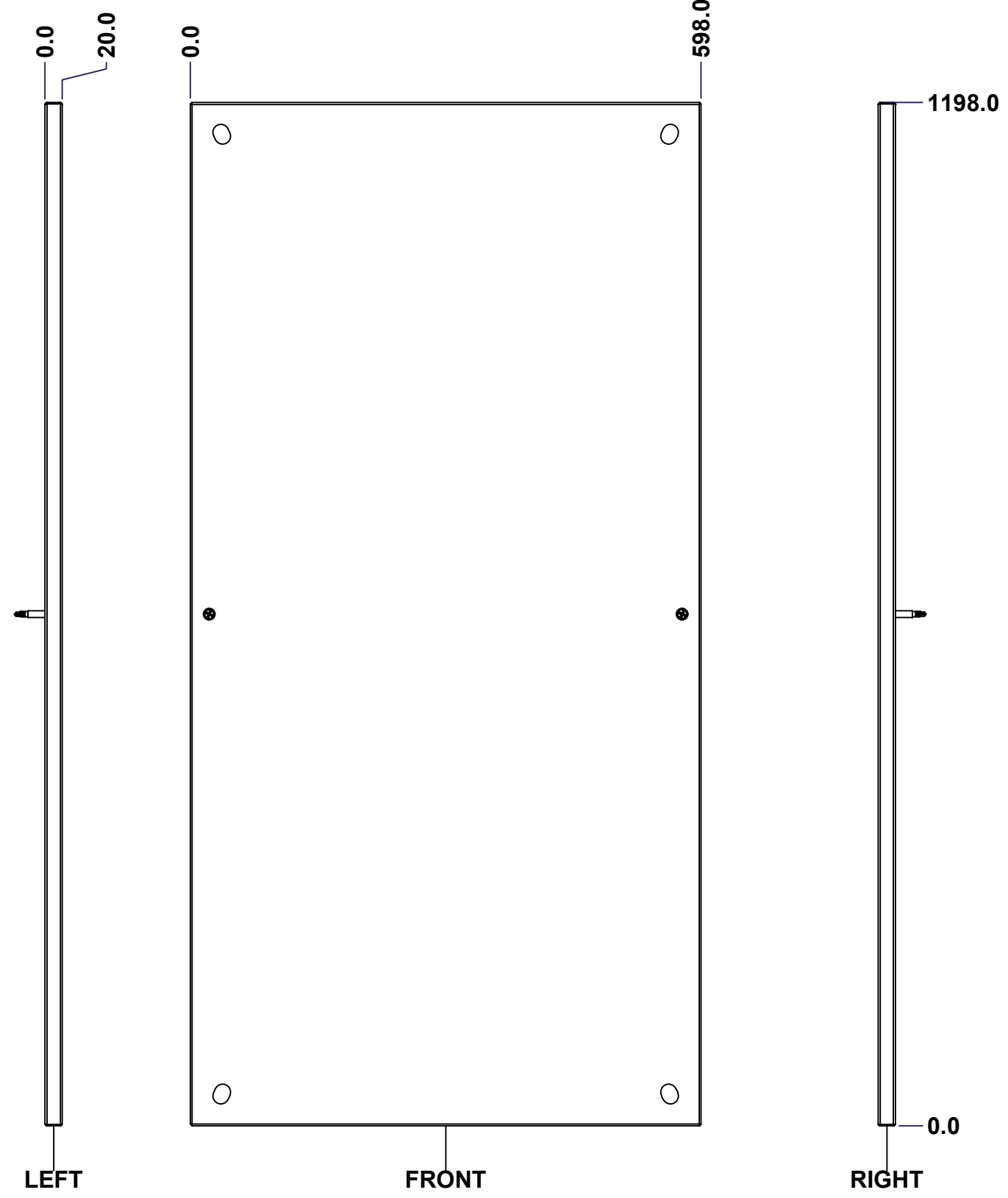
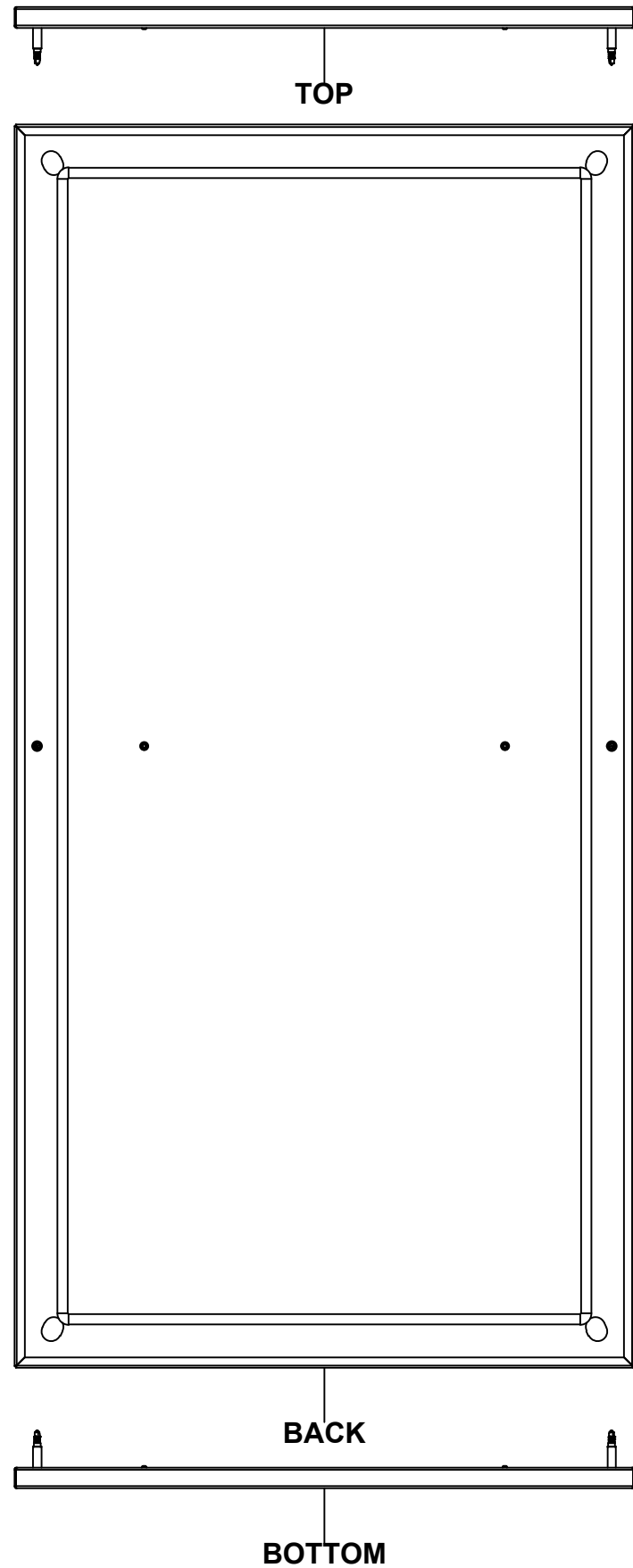


1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
4	STK-Q-47250-06	6	6500 MX 600mm Horizontal Frame Post Part
4	STK-Q-47250-12	6	6500 MX 1200mm Horizontal Frame Post Part
4	STK-A-70589	9	6500 MX Fixed Side Panel Bracket Assembly
22	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	9	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-22	6	6500 MX 2200mm Vertical Frame Post Part
Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MX 2200mm x 600mm x 1200mm Frame		
Part Number Numéro Pièce	Rev.	4
6500MXK220612FR	0	18

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No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Projection	
16 Ga Cold Rolled A1008 CS Type B			
Color Couleur		Finish Fini	
Iron Grey RAL7011		Textured	
Description		Detail Rev.	
6500 MXT 600mm x 1200mm Top			
Part Number Numéro Pièce		Rev.	
6500MXK220612T		0	5
			18

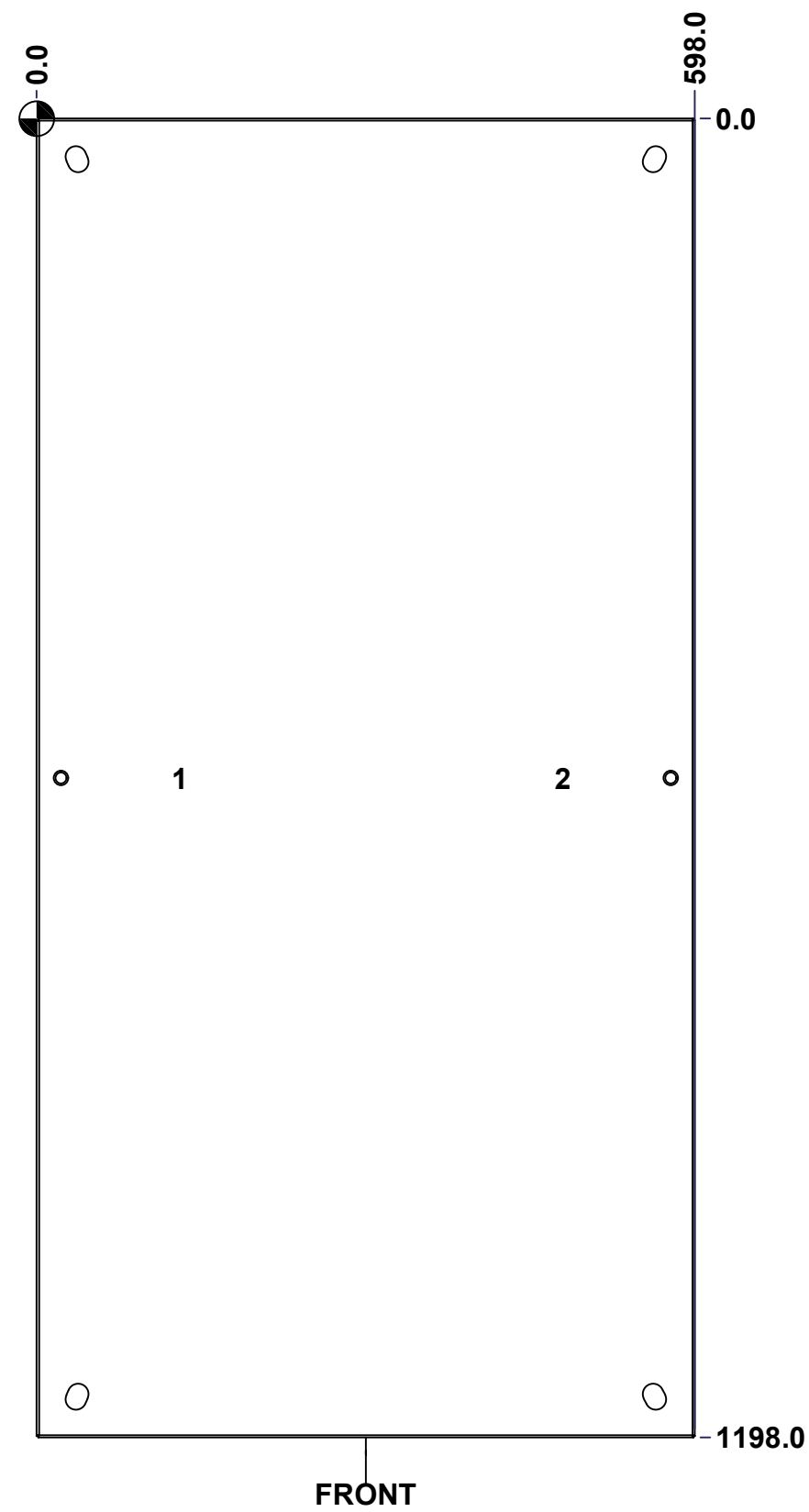
Use gasket program path 6500 MX > 6500 MXT

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	599.0	GND STUD M6 x 18mm (Inside)
2	473.0	599.0	GND STUD M6 x 18mm (Inside)



FRONT

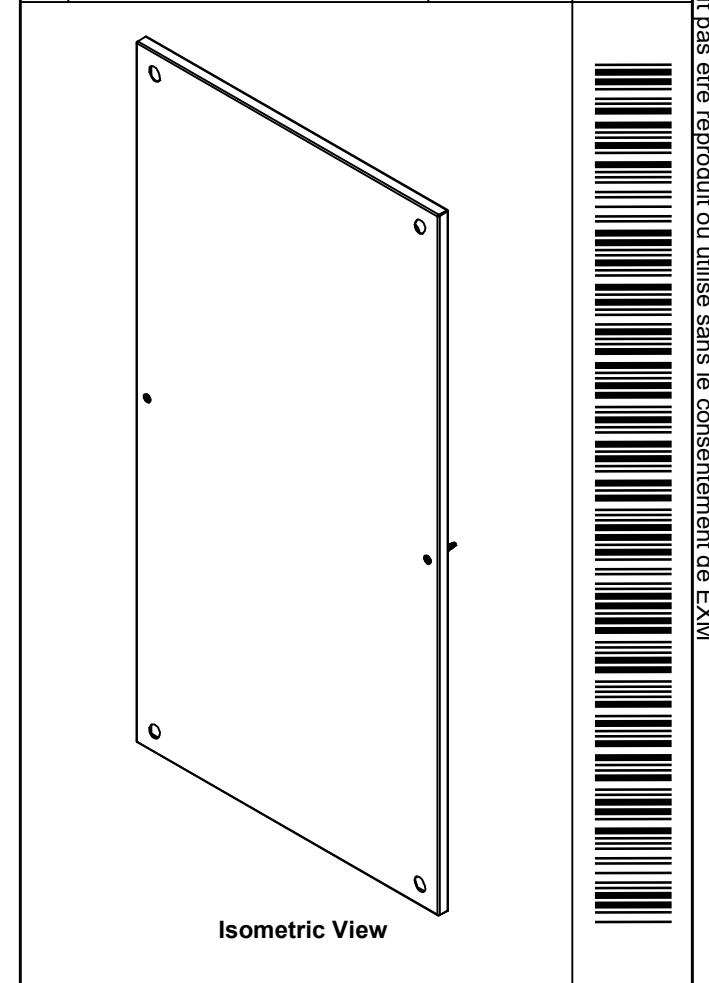
Use bending program path 6500 MX > 6500 MXT


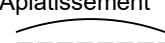
	Description 6500 MXT 600mm x 1200mm Top	Status (NULL)
	Part Number Numéro Pièce 6500MXK220612T	Rev. 6 0

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No.	Revisions	Date	By/Par

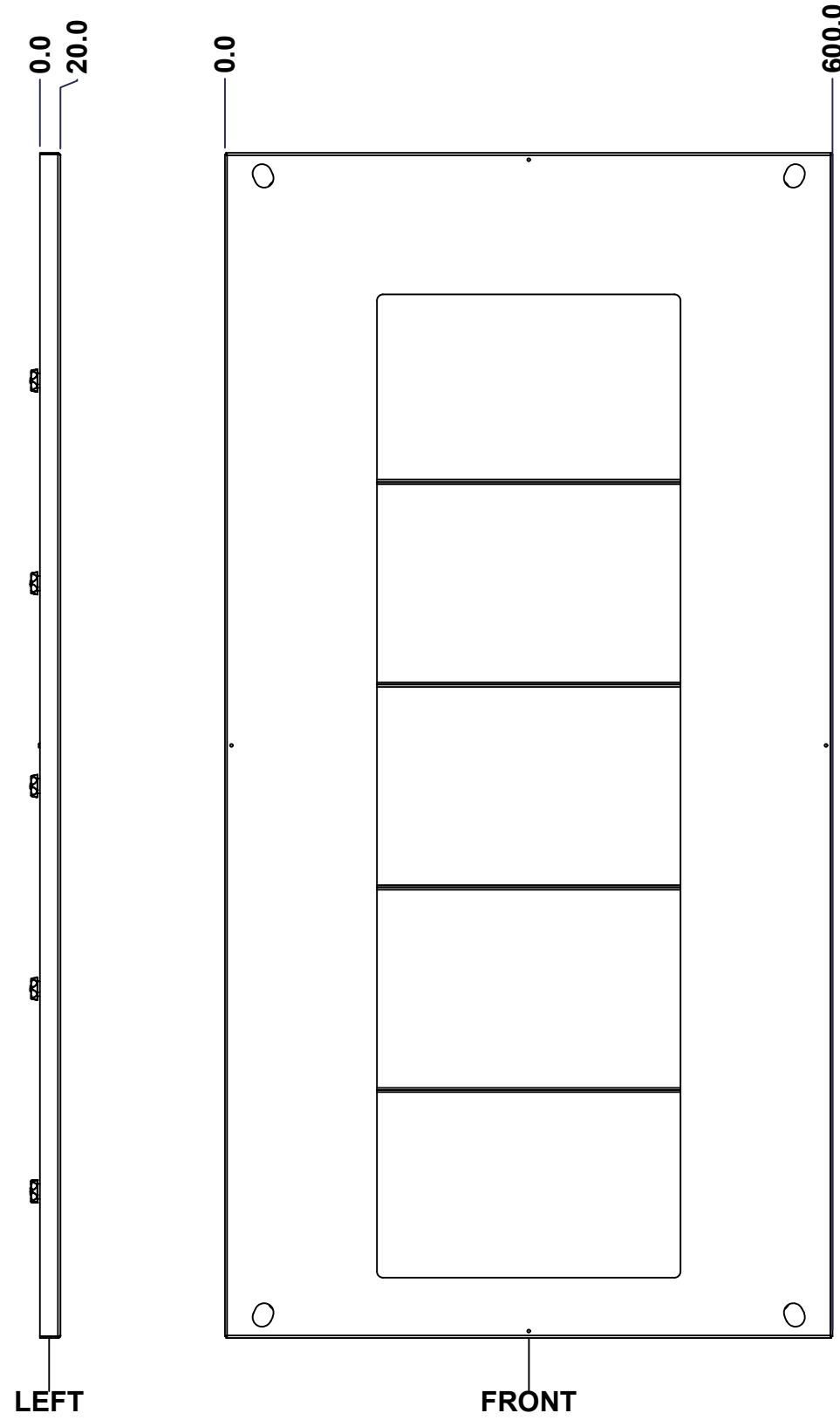
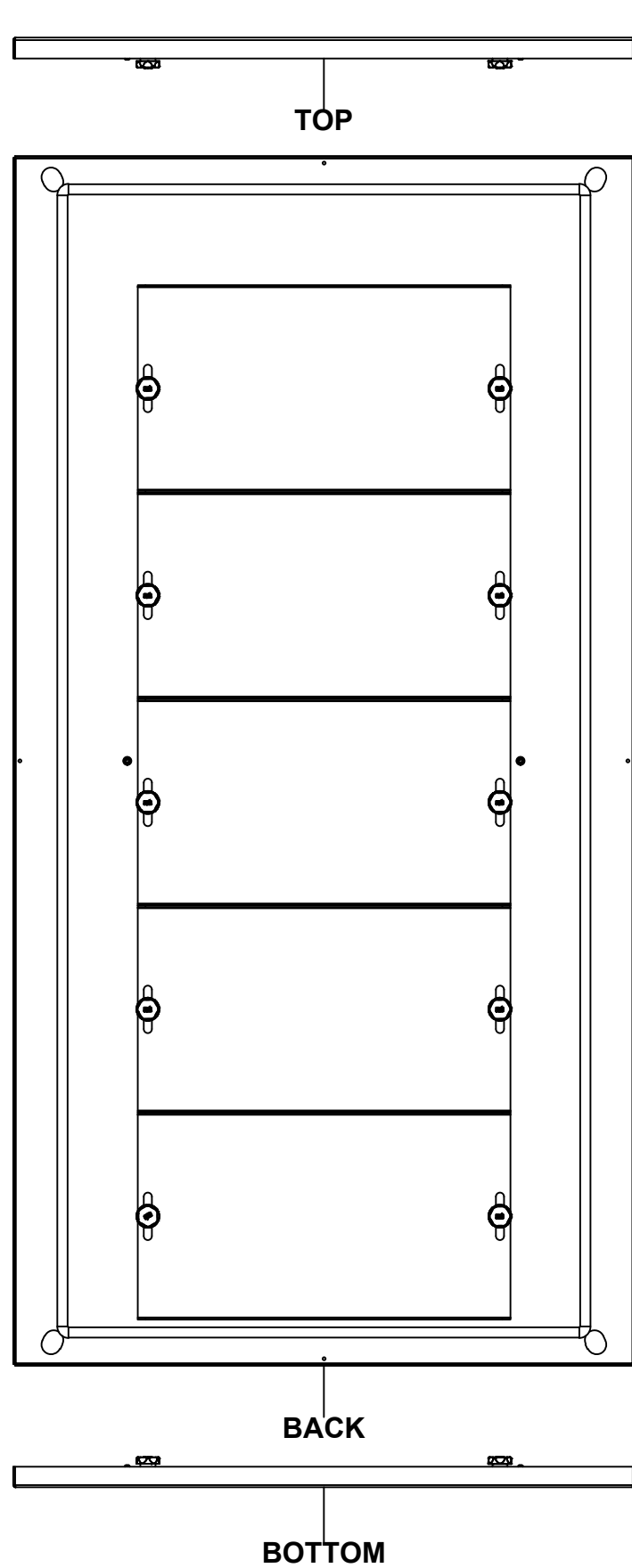


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 24-Jul-25
Material Matière 16 Ga Cold Rolled A1008 CS Type B		
Color Couleur Iron Grey RAL7011	Finish Fini Textured	
Description 6500 MXT 600mm x 1200mm Top		Detail Rev.
Part Number Numéro Pièce 6500MXK220612T		Rev. 7 0

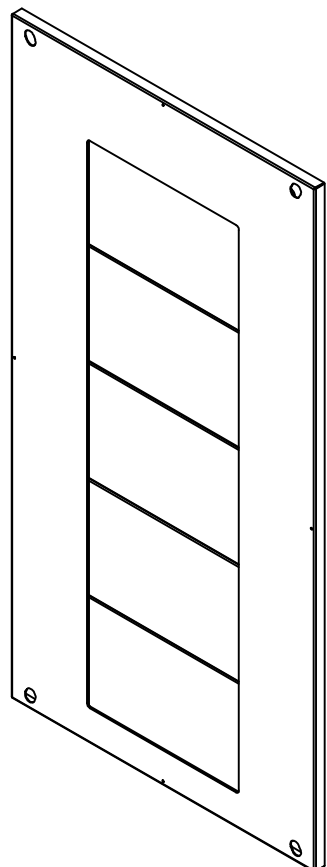
Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-90227	1	Flat Head Drilling Screw M6.3 x 56.0mm Long
1	6500MXK220612TG	0	6500 MXT 600mm x 1200mm Top Gasket
1	6500MXK220612T-P	0	6500 MXT 600mm x 1200mm Top Part
Parts List			

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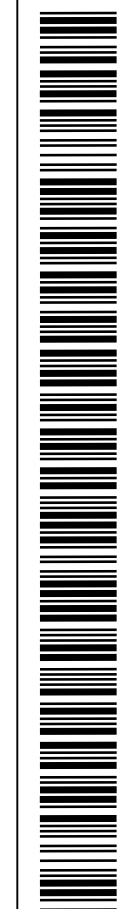
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No.	Revisions	Date	By/Par



Isometric View



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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 24-Jul-25
Material Matière 16 Ga Cold Rolled A1008 CS Type B		
Color Couleur Iron Grey RAL7011	Finish Fini Textured	
Description 6500 MXB 600mm x 1200mm Bottom		Detail Rev.
Part Number Numéro Pièce 6500MXK220612BT	Rev. 0	8 18

Use gasket program path 6500 MX > 6500MXB

SEE BILL OF MATERIAL ON LAST PAGE

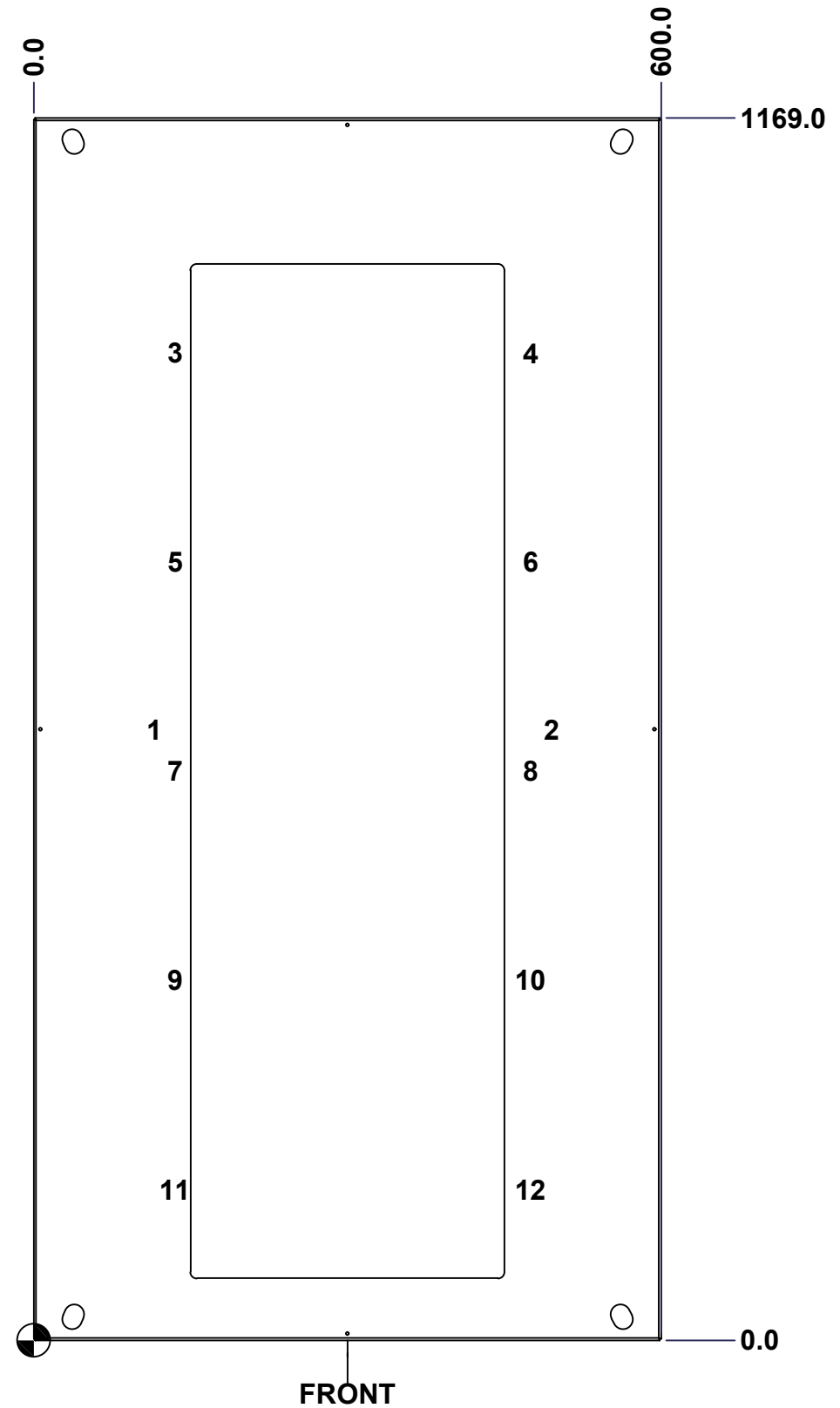
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	584.5	GND STUD M6 x 18mm (Inside)
2	490.0	584.5	GND STUD M6 x 18mm (Inside)
3	130.0	944.5	GP STUD M6 x 18mm (Inside)
4	470.0	944.5	GP STUD M6 x 18mm (Inside)
5	130.0	744.5	GP STUD M6 x 18mm (Inside)
6	470.0	744.5	GP STUD M6 x 18mm (Inside)
7	130.0	544.5	GP STUD M6 x 18mm (Inside)
8	470.0	544.5	GP STUD M6 x 18mm (Inside)
9	130.0	344.5	GP STUD M6 x 18mm (Inside)
10	470.0	344.5	GP STUD M6 x 18mm (Inside)
11	130.0	144.5	GP STUD M6 x 18mm (Inside)
12	470.0	144.5	GP STUD M6 x 18mm (Inside)



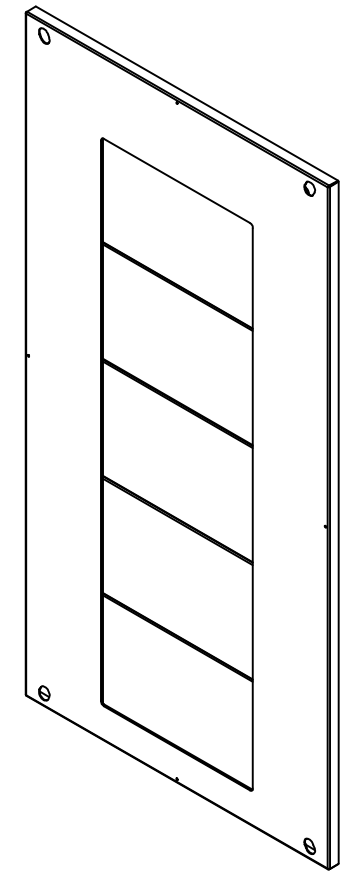
Use bending program path 6500 MX > 6500MXB

	Description	Status
	6500 MXB 600mm x 1200mm Bottom	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK220612BT	0 / 9
		18

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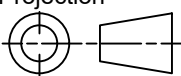
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No.	Revisions	Date	By/Par



Isometric View

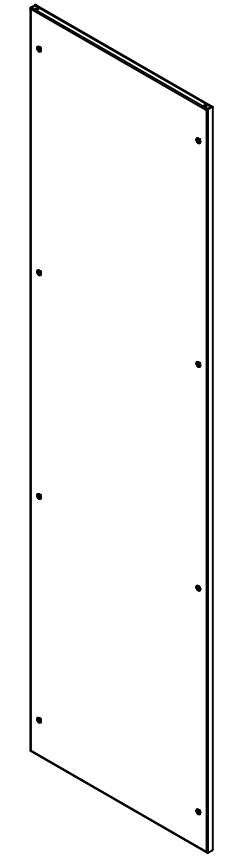
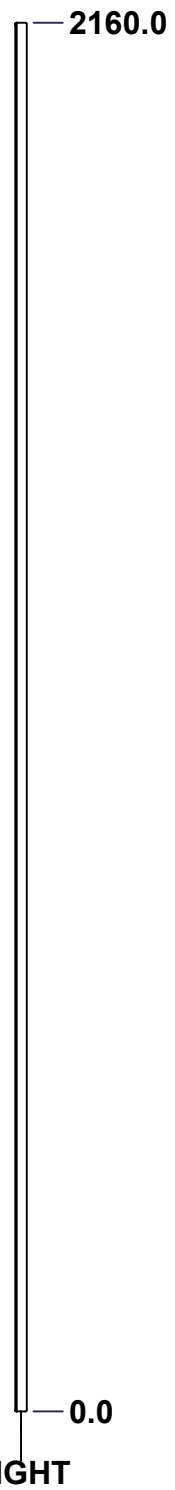
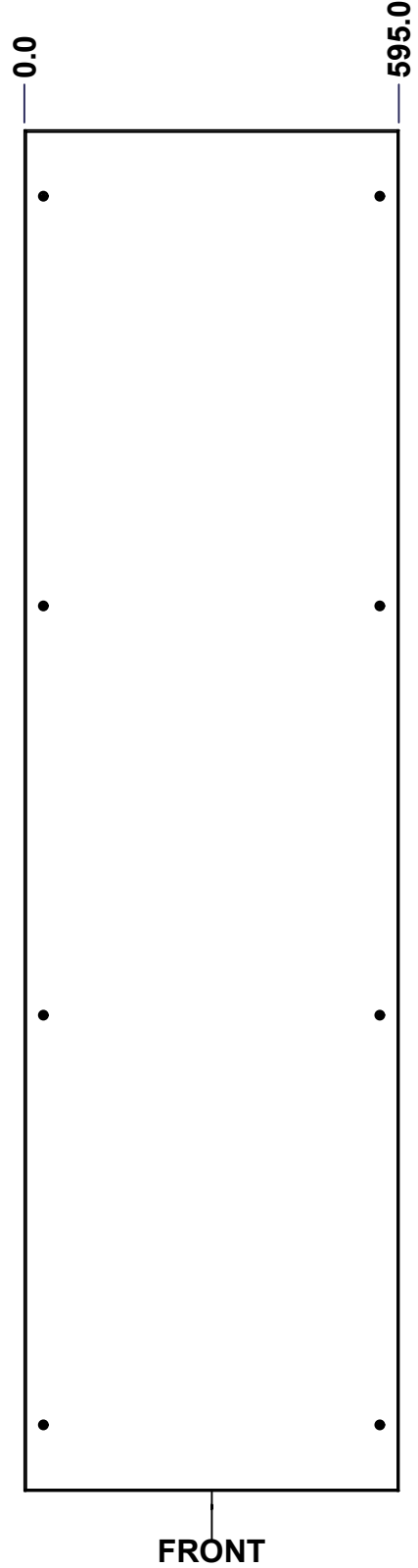
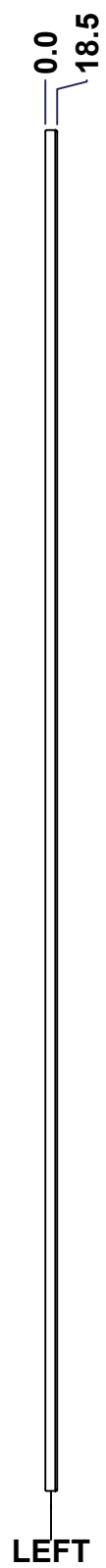
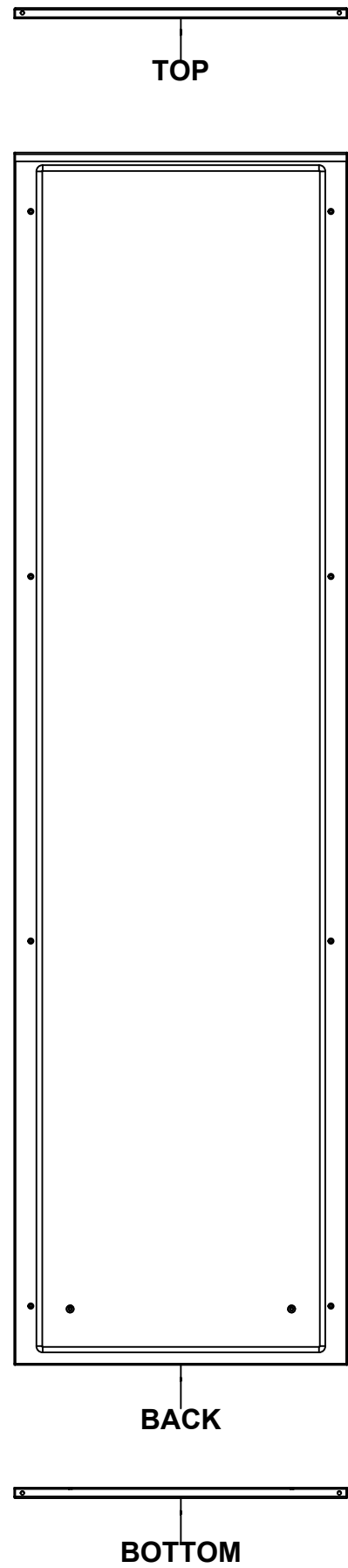


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description		Detail Rev.
6500 MXB 600mm x 1200mm Bottom		
Part Number Numéro Pièce	Rev.	10
6500MXK220612BT	0	18

Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
10	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
5	6500MXK220612GP200-P	0	6500 MXB 600mm Gland Plate Part (200mm)
1	6500MXK220612BTGPG	0	6500 MXB 600mm x 1200mm Bottom Gland Plate Gasket
1	6500MXK220612BTG	0	6500 MXB 600mm x 1200mm Bottom Gasket
1	6500MXK220612BT-P	0	6500 MXB 600mm x 1200mm Bottom Part
Parts List			

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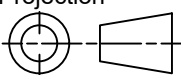
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Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description 6500 MXR 2200mm x 600mm Back		Detail Rev.
Part Number Numéro Pièce	Rev. 0	11 / 18

Use gasket program path 6500 MX > 6500 MXR

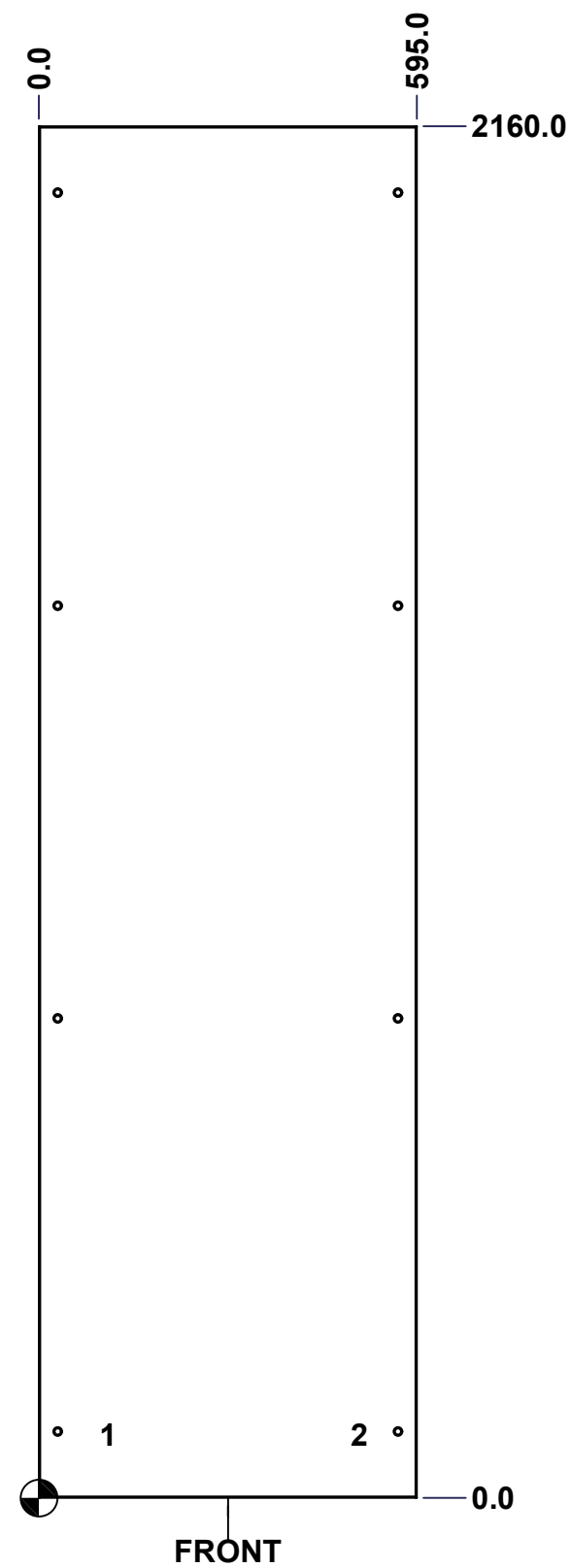
SEE BILL OF MATERIAL ON LAST PAGE

6500MXK220612B

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	495.0	100.0	GND STUD M6 x 16mm (Inside)



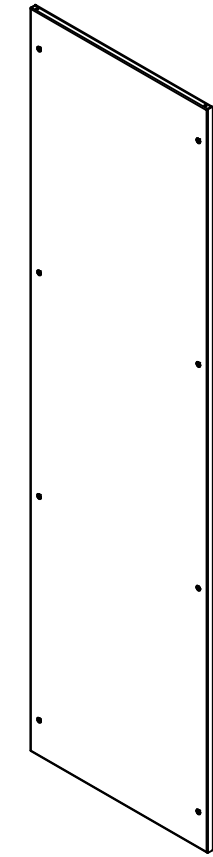
Use bending program path 6500 MX > 6500 MXR

	Description	Status
	6500 MXR 2200mm x 600mm Back	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK220612B	0
		12
		18

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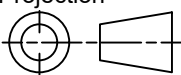
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No.	Revisions	Date	By/Par



Isometric View

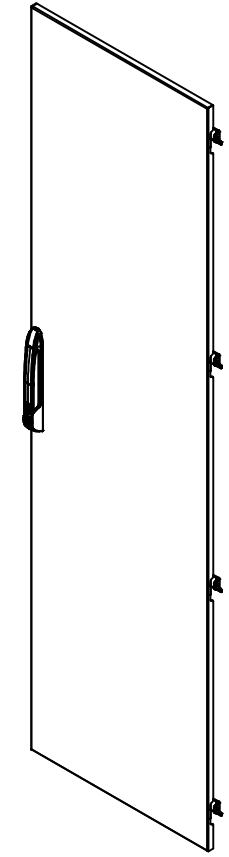
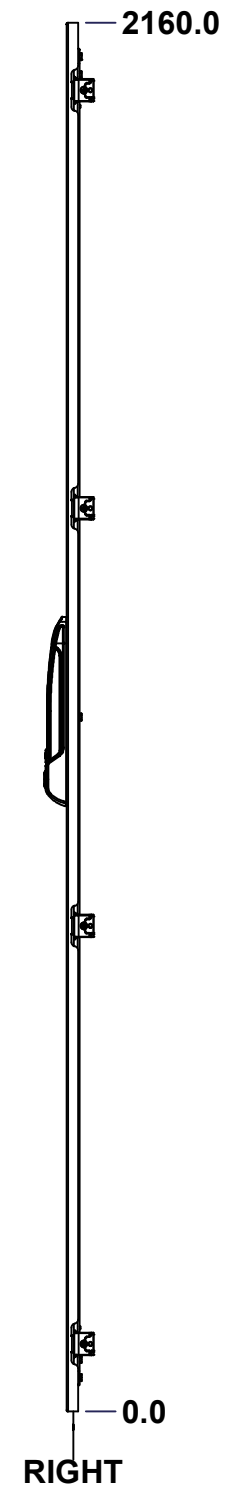
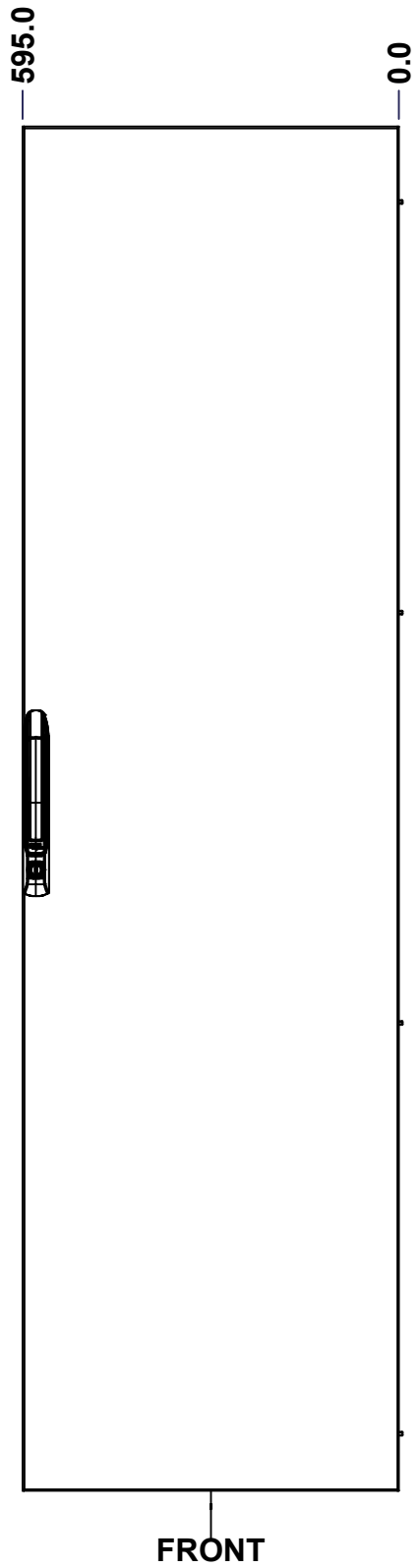
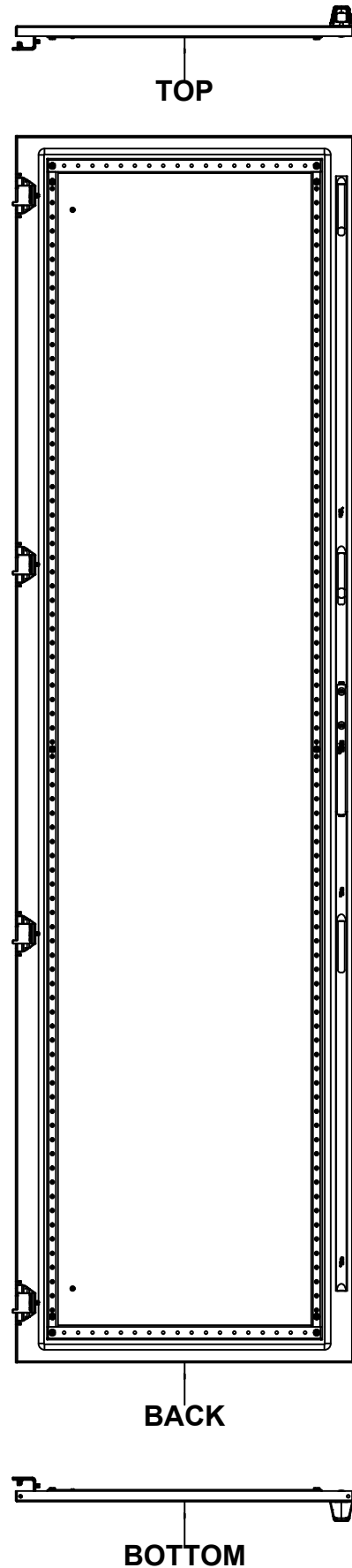


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Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 24-Jul-25
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Light Grey RAL7035	Finish / Fini: Textured	
Description: 6500 MXR 2200mm x 600mm Back		Detail Rev.
Part Number / Numéro Pièce: 6500MXK220612B		Rev. 0 / 13

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK220612BG	0	6500 MXR 2200mm x 600mm Back Gasket
8	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	6500MXK220612B-P	0	6500 MXR 2200mm x 600mm Back Part
Parts List			

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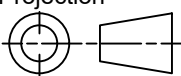
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Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Jul-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description		Detail Rev.
6500 MXD 2200mm x 600mm Front		
Part Number Numéro Pièce	Rev.	14
6500MXK220612F	0	18

Use gasket program path 6500 MX > 6500 MXD

SEE BILL OF MATERIAL ON LAST PAGE

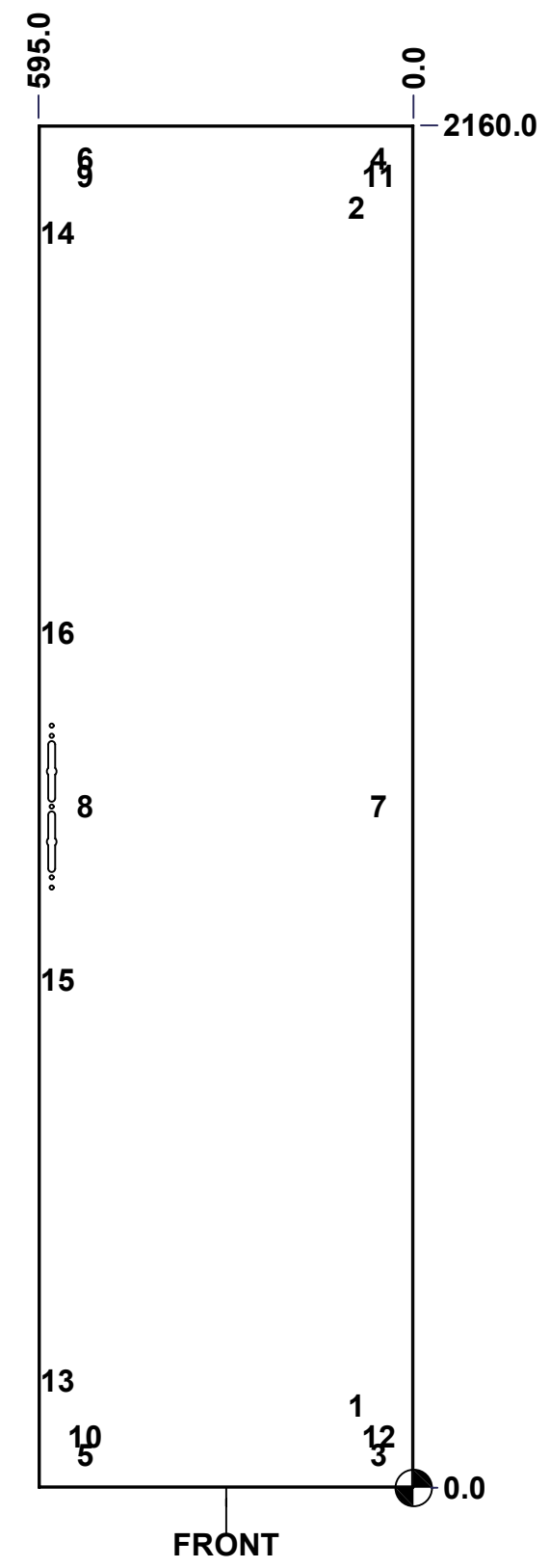
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	2030.0	GND STUD M6 x 16mm (Inside)
3	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
4	64.5	2107.2	STIFF. STUD M6 x 18mm (Inside)
5	530.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	530.5	2107.2	STIFF. STUD M6 x 18mm (Inside)
7	64.5	1080.0	STIFF. STUD M6 x 18mm (Inside)
8	530.5	1080.0	STIFF. STUD M6 x 18mm (Inside)
9	530.5	2079.0	STIFF. STUD M6 x 18mm (Inside)
10	530.5	81.0	STIFF. STUD M6 x 18mm (Inside)
11	64.5	2079.0	STIFF. STUD M6 x 18mm (Inside)
12	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
13	574.0	170.0	LARGE CBAR GUIDE (Inside)
14	574.0	1990.0	LARGE CBAR GUIDE (Inside)
15	574.0	805.0	LARGE CBAR GUIDE (Inside)
16	574.0	1355.0	LARGE CBAR GUIDE (Inside)



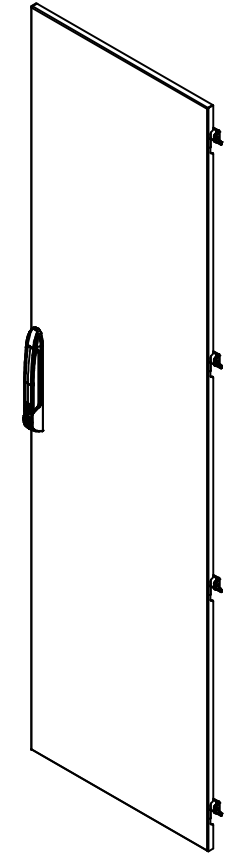
Use bending program path 6500 MX > 6500 MXD

	Description 6500 MXD 2200mm x 600mm Front	Status (NULL)
	Part Number Numéro Pièce 6500MXK220612F	Rev. 0

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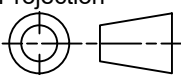
No.	Revisions	Date	By/Par



Isometric View



Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-A-45758	4	886 PH2 Pull Handle Bridge - Assembly
1	STK-A-51160	0	886PH2-SL - Pull Handle Lock - Assembly
1	STK-Q-45662-22	1	6500 MX - Lower Closing Bar 2200mm
1	STK-Q-45661-22	1	6500 MX - Upper Closing Bar 2200mm
4	STK-Q-16410	0	Guide Stud - Large (No Paint Cap Required)
4	STK-K-06810	7	6500 MX Hinge Assy
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK220612DS1	5	6500 MX 2200mm x 600mm Door Stiffener
1	6500MXK220612FG	0	6500 MXD 2200mm x 600mm Front Gasket
1	6500MXK220612F-P	0	6500 MXD 2200mm x 600mm Front Part

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Customer Client	Date	Date 24-Jul-25
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6500 MXD 2200mm x 600mm Front		
Part Number Numéro Pièce	Rev.	16
6500MXK220612F	0	18

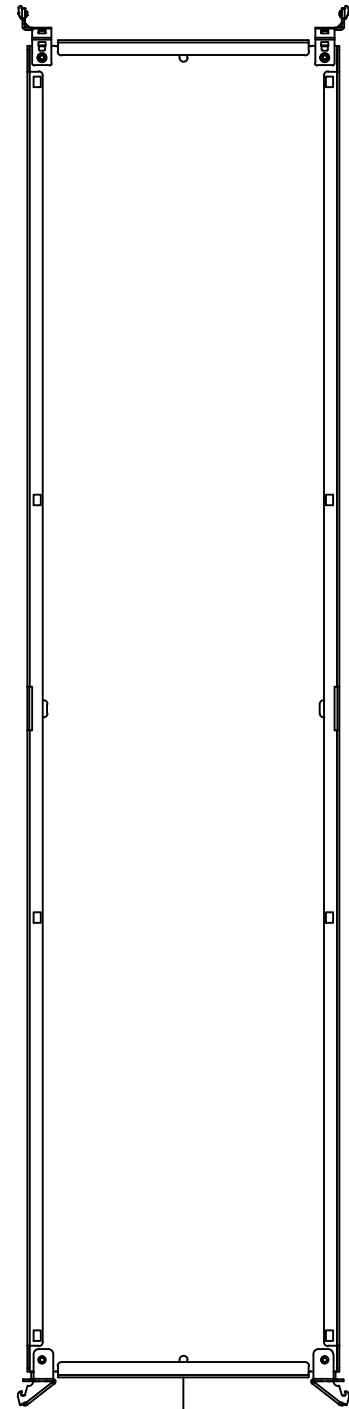
Parts List

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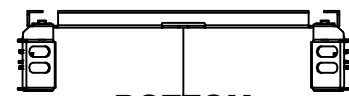
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TOP

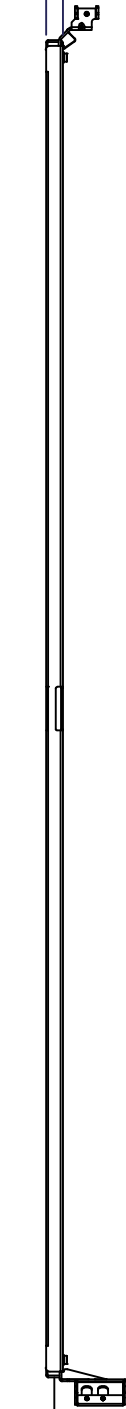


BACK



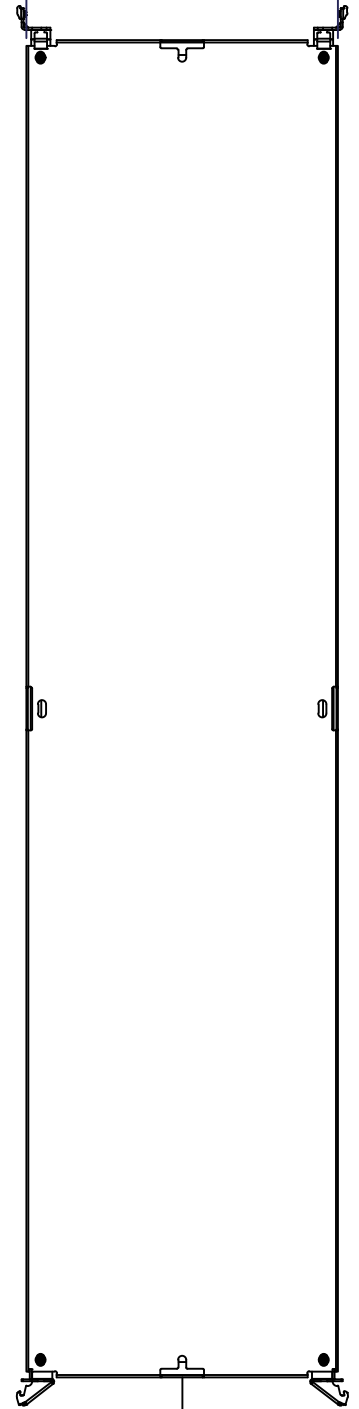
BOTTOM

0.0
26.0



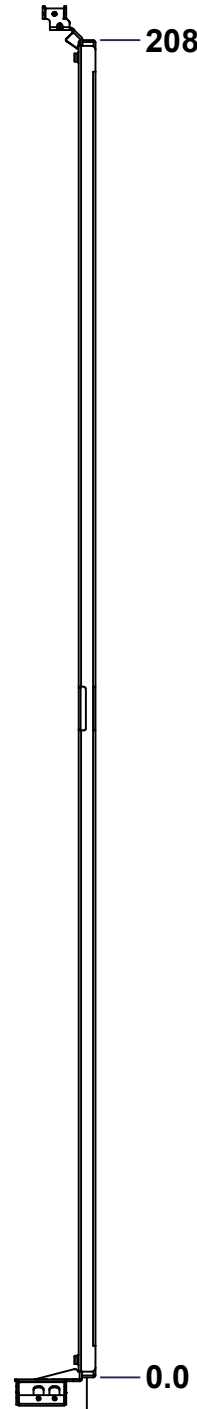
LEFT

0.0
485.0



FRONT

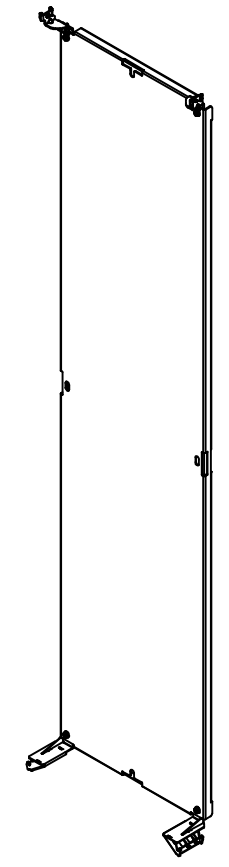
2080.0



RIGHT

0.0

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client
Date
Drawn By / Dessiné Par: BoxCad: BoxCad
Date: 24-Jul-25

Material / Matière: 12 Ga Galvanized (2.5mm)

Color / Couleur: Unpainted
Finish / Fini: Unpainted

Description: 6500 MXM 2200mm x 600mm Back Inner Panel
Detail Rev.

Part Number / Numéro Pièce: **6500MXK220612BIP**
Rev. 0

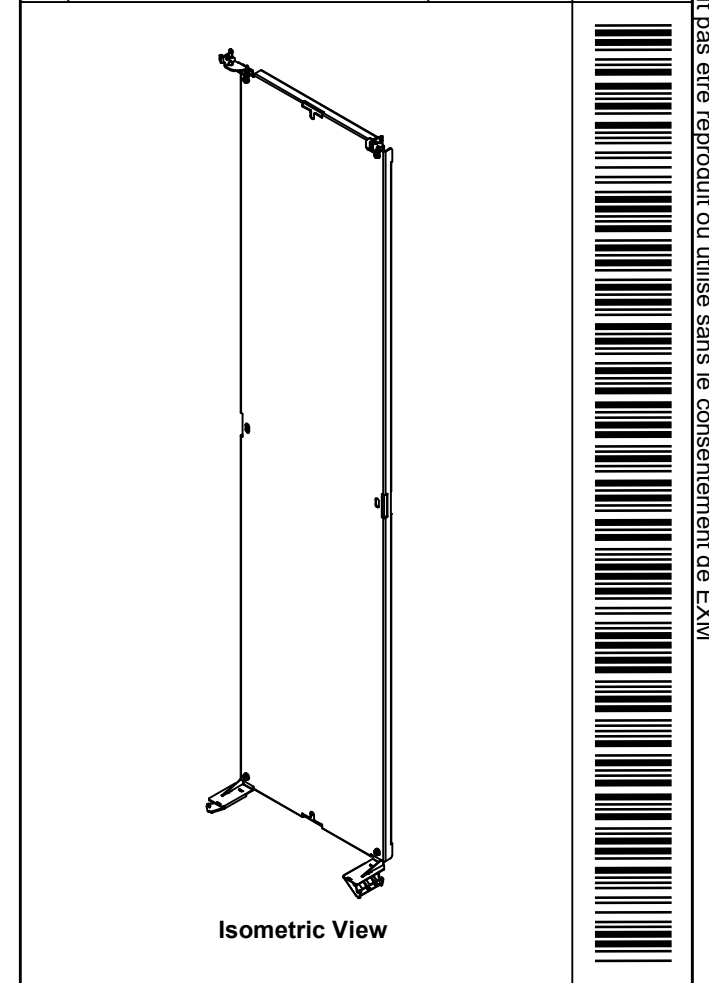
SEE BILL OF MATERIAL ON LAST PAGE


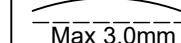
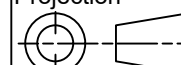
17
18

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No.	Revisions	Date	By/Par



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Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 24-Jul-25
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 6500 MXM 2200mm x 600mm Back Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 6500MXK220612BIP		Rev. 0 / 18

Qty	Part Number	Rev	Description
1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK220612BIP-P	0	6500 MXM 2200mm x 600mm Back Inner Panel Part
Parts List			