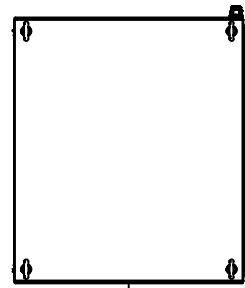
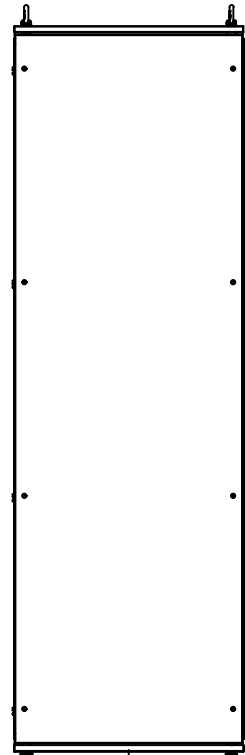


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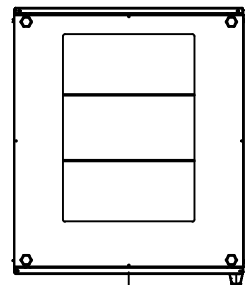
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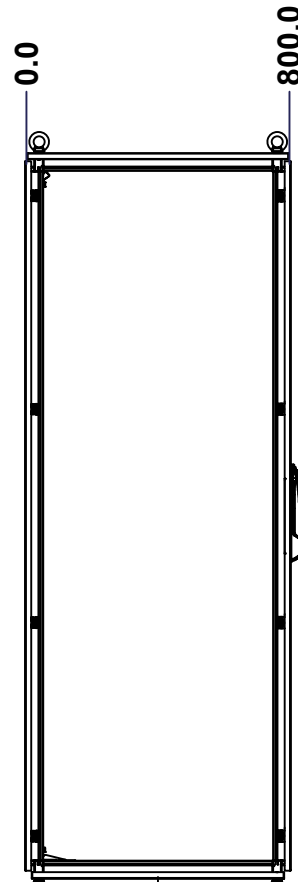
TOP



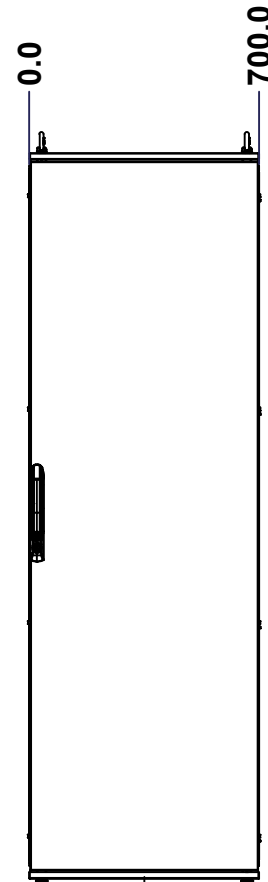
BACK



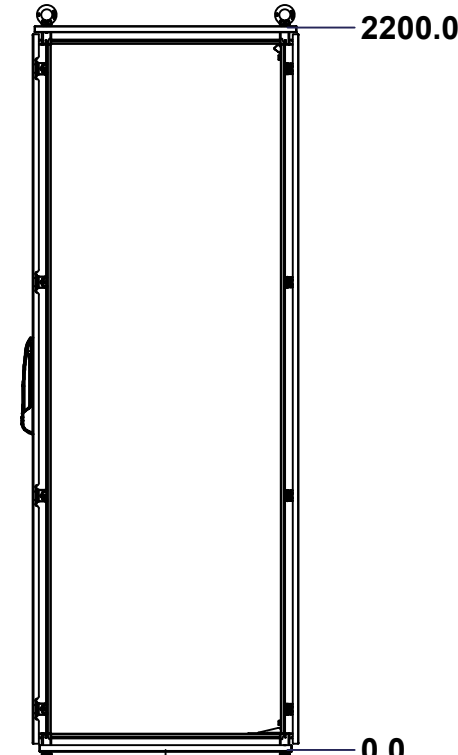
BOTTOM



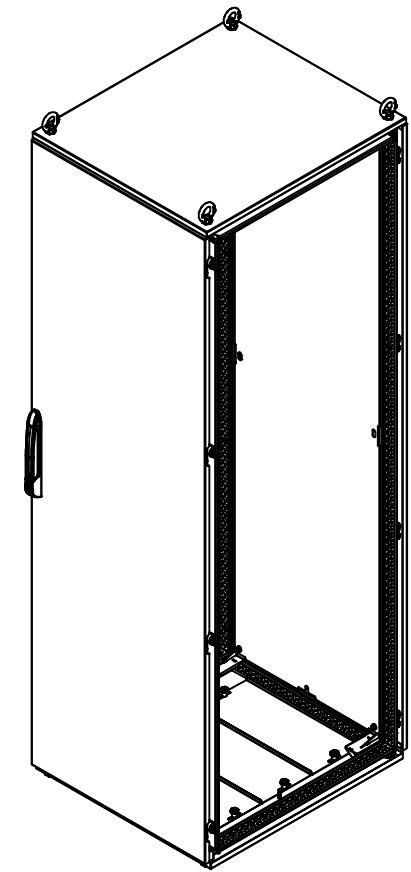
LEFT



FRONT




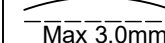
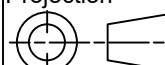
RIGHT



Isometric View



No.	Revisions	Date	By/Par

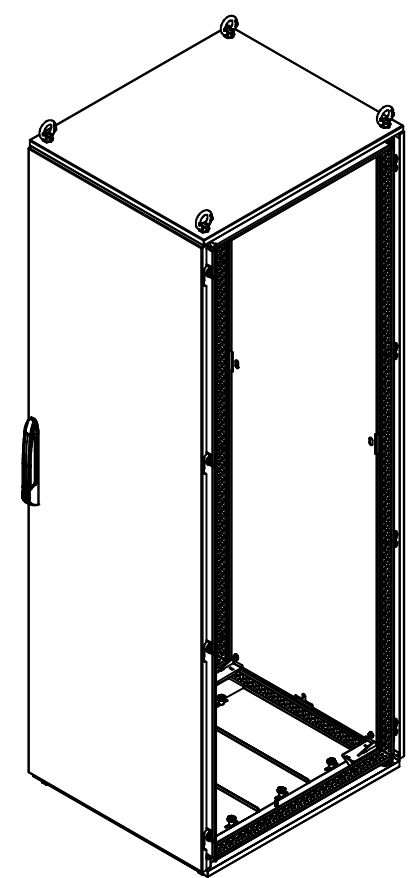
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Feb-15
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 6500MX 2200mm x 700mm x 800mm Assembly		Detail Rev.
Part Number Numéro Pièce	6500MXK220708	Rev. 1 0

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No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 24-Feb-15
Material / Matière	See Part List

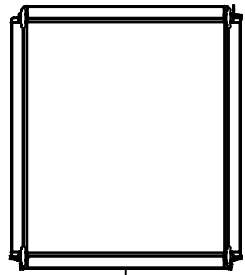
Color / Couleur	See Part List	Finish / Fini	See Part List
Description		Detail Rev.	
6500MX 2200mm x 700mm x 800mm Assembly			

Part Number / Numéro Pièce	Rev.	2
6500MXK220708	0	18

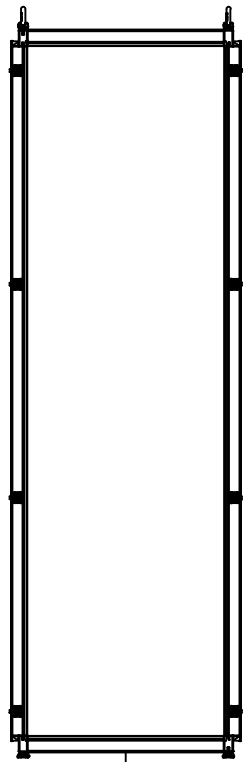
Qty	Part Number	Rev	Description
1	6500MXK220708BIP	0	6500 MXM 2200mm x 700mm Back Inner Panel
1	6500MXK220708F	0	6500 MXD 2200mm x 700mm Front
1	6500MXK220708B	0	6500 MXR 2200mm x 700mm Back
1	6500MXK220708BT	0	6500 MXB 700mm x 800mm Bottom
1	6500MXK220708T	0	6500 MXT 700mm x 800mm Top
1	6500MXK220708FR	0	6500 MX 2200mm x 700mm x 800mm Frame
Parts List			

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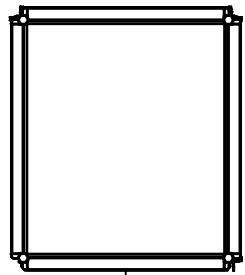
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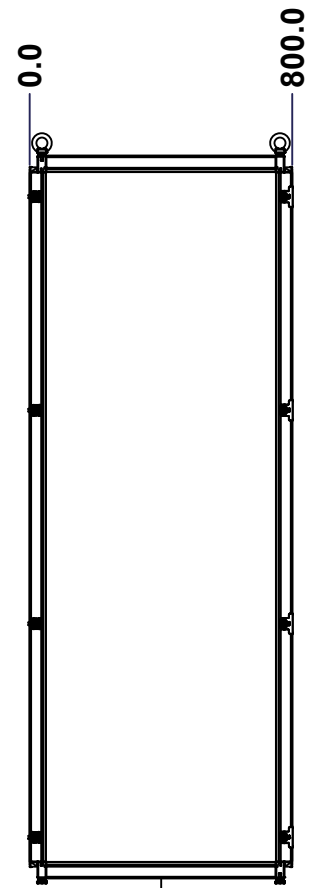
TOP



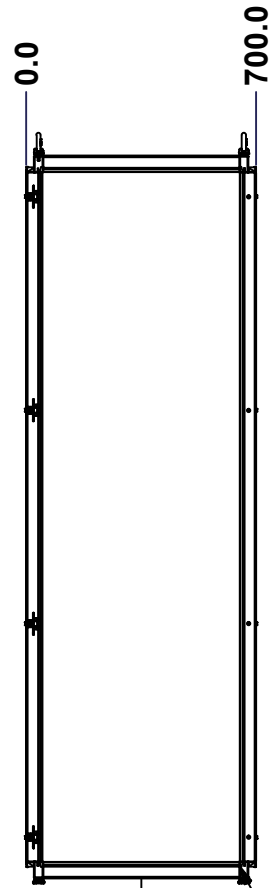
BACK



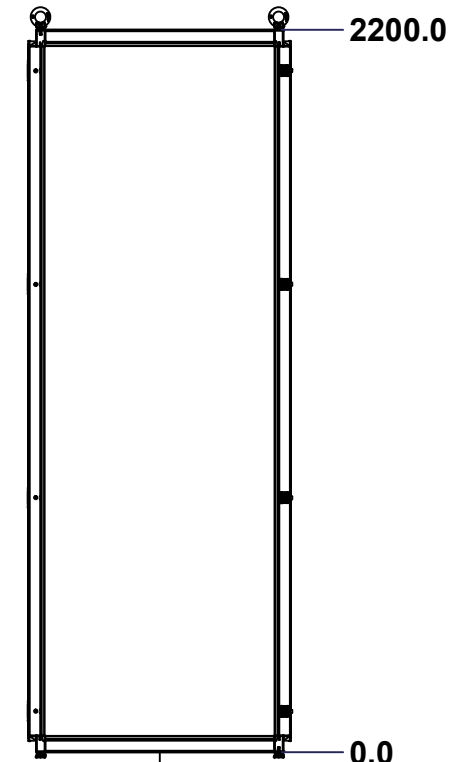
BOTTOM



LEFT



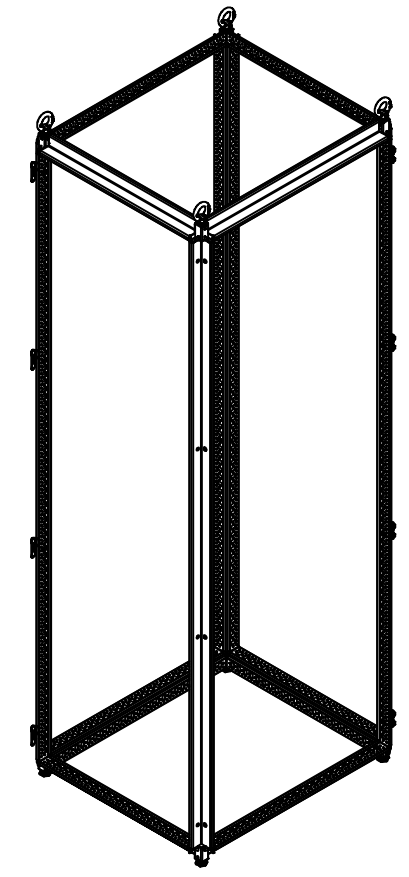
FRONT



RIGHT

Grind excess weld off corner(s)

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 24-Feb-15
Material / Matière: 16 Ga Electro-Galvanized (1.4mm)	
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Textured
Description: 6500 MX 2200mm x 700mm x 800mm Frame	Detail Rev.

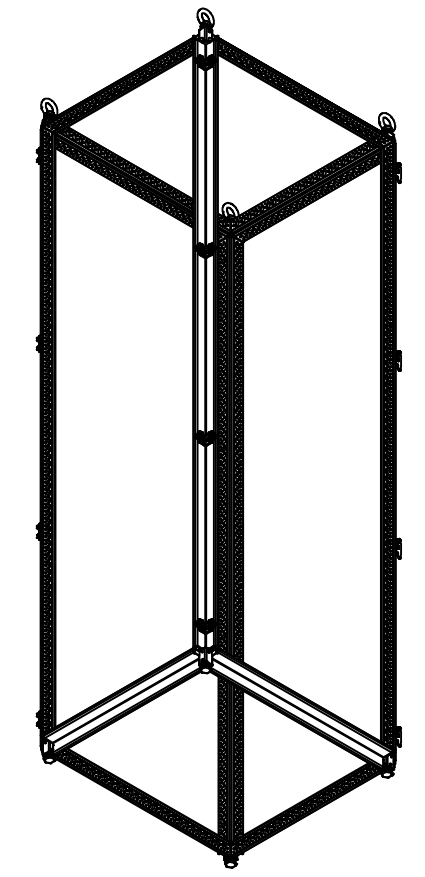
Part Number / Numéro Pièce: 6500MXK220708FR	Rev. 3
	0

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No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
4	STK-Q-47250-07	6	6500 MX 700mm Horizontal Frame Post Part
4	STK-Q-47250-08	6	6500 MX 800mm Horizontal Frame Post Part
4	STK-A-70589	9	6500 MX Fixed Side Panel Bracket Assembly
16	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	9	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-22	6	6500 MX 2200mm Vertical Frame Post Part

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 24-Feb-15

Material
Matière 16 Ga Electro-Galvanized (1.4mm)

Color
Couleur Iron Grey RAL7011

Finish
Fini Textured

Description
6500 MX 2200mm x 700mm x 800mm
Frame

Detail Rev.

Part Number
Numéro Pièce
6500MXK220708FR

Rev. 4
0

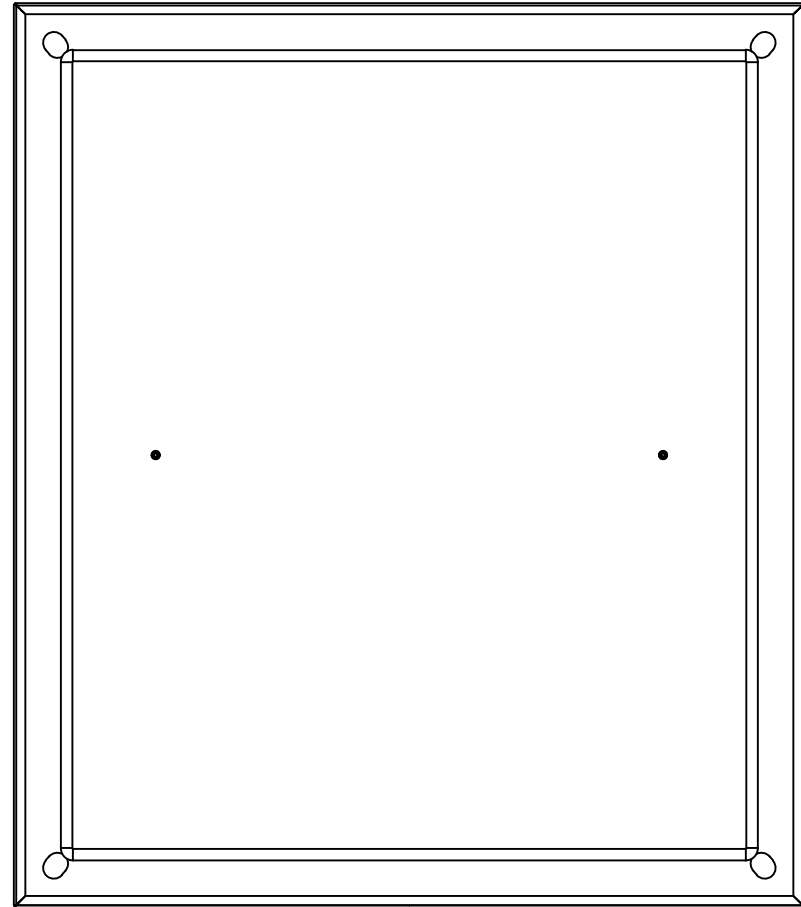
Qty	Part Number	Rev	Description
Parts List			

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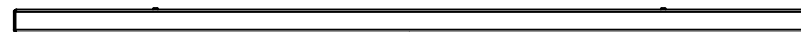
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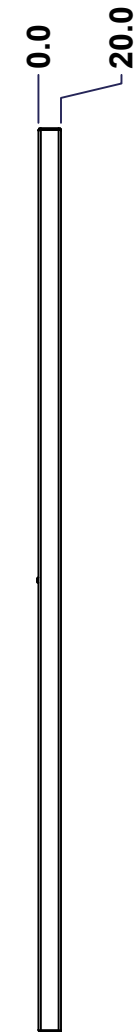
TOP



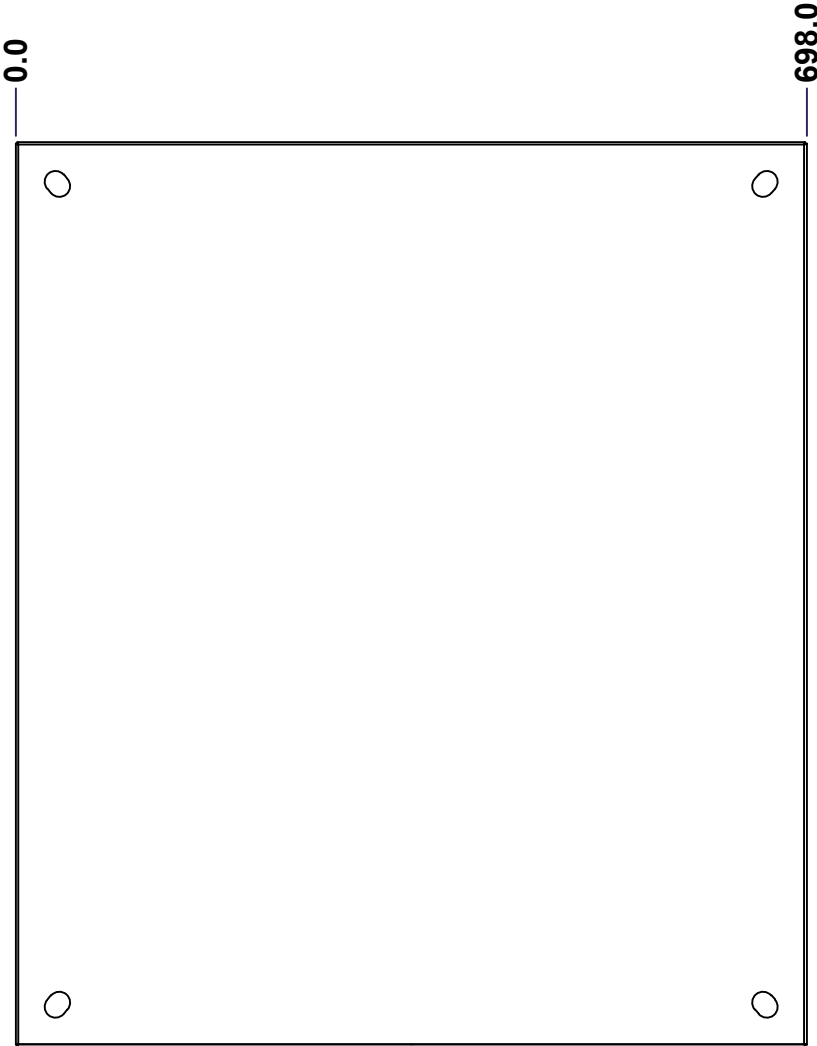
BACK



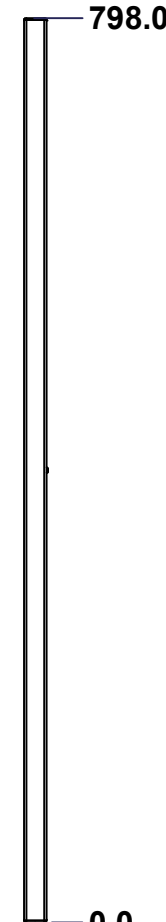
BOTTOM



LEFT

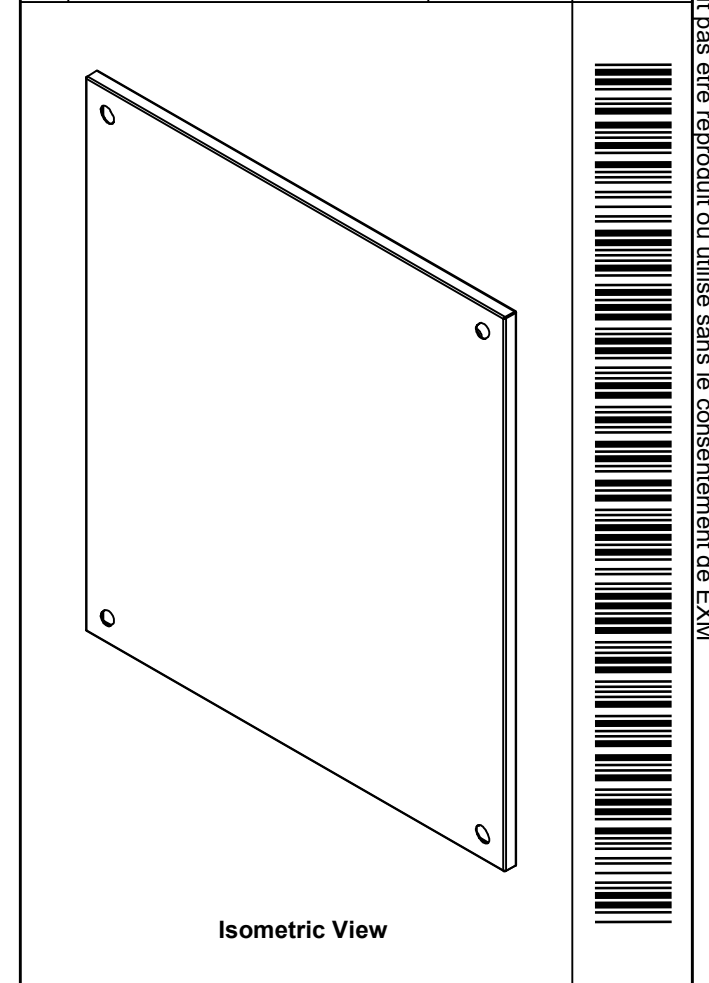



FRONT



RIGHT

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Date	
Color Couleur		Detail Rev.	
Description		Rev.	
Part Number Numéro Pièce		5	
		18	

Use gasket program path 6500 MX > 6500 MXT

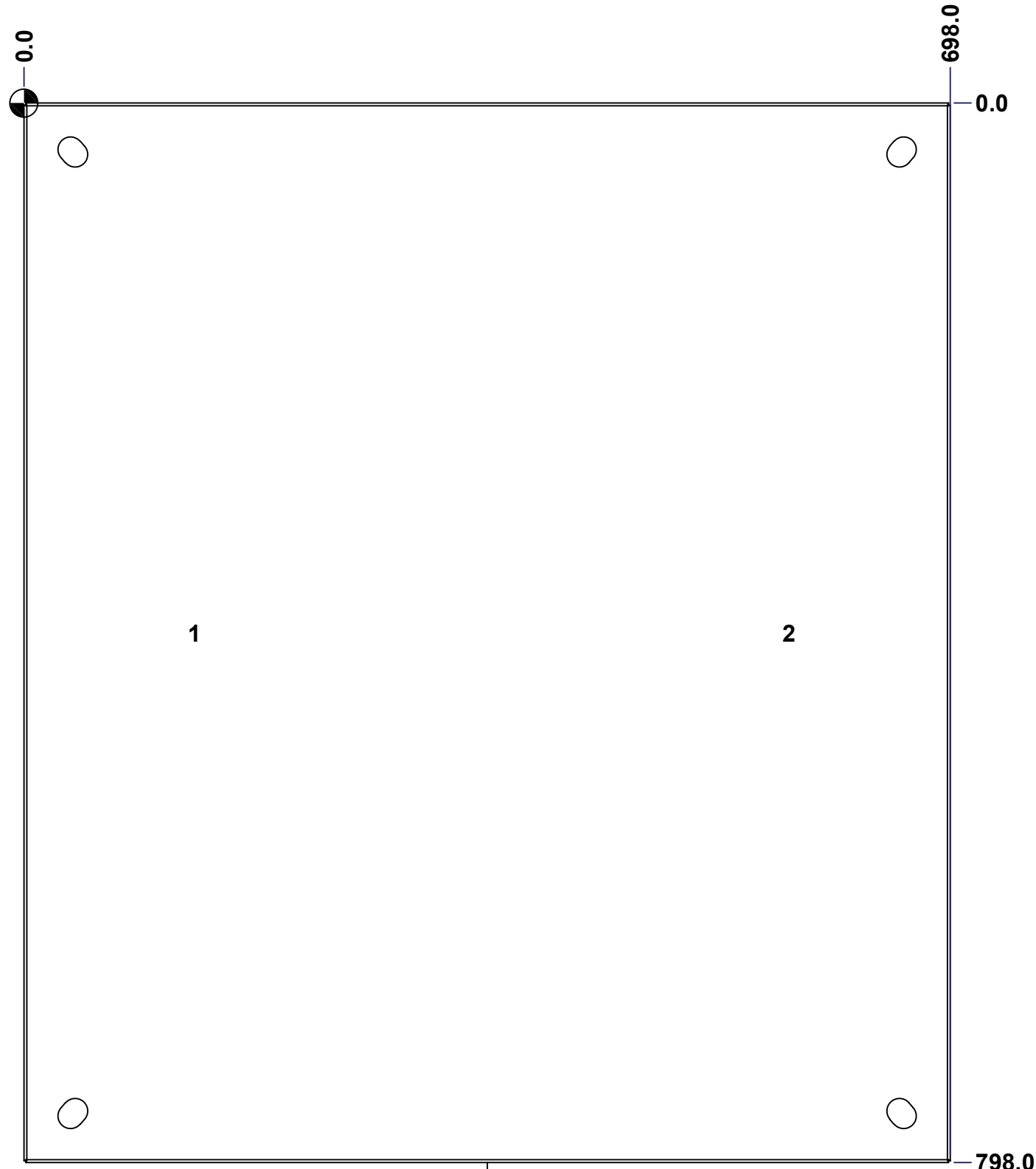
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6500MXK220708T

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	399.0	GND STUD M6 x 18mm (Inside)
2	573.0	399.0	GND STUD M6 x 18mm (Inside)



FRONT

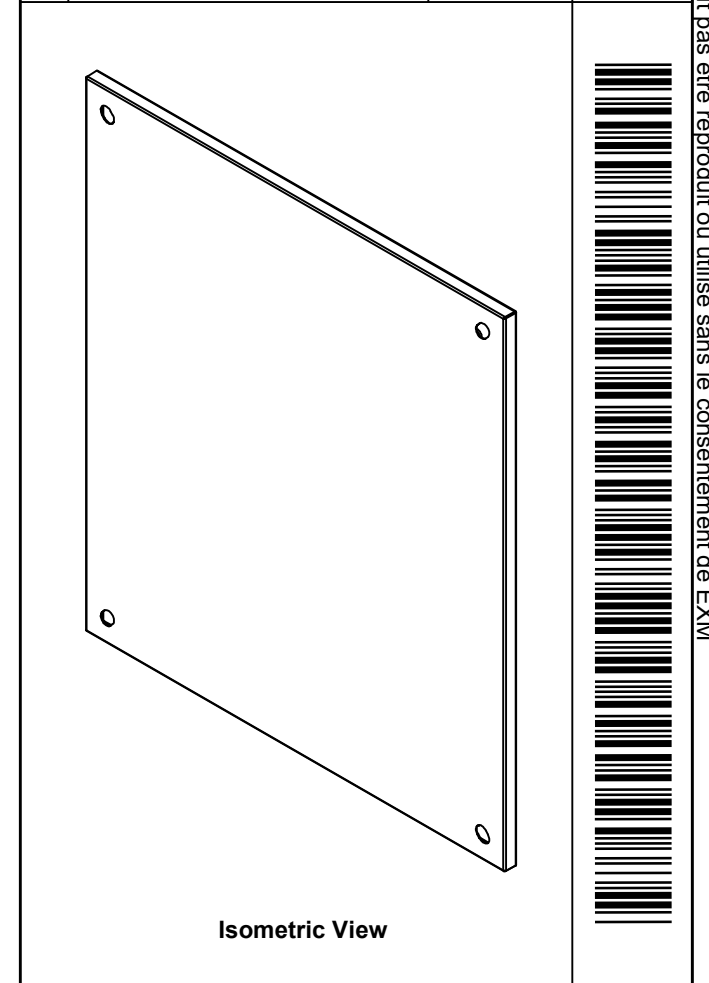
Use bending program path 6500 MX > 6500 MXT


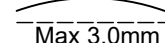
	Description	Status
	6500 MXT 700mm x 800mm Top	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK220708T	0 / 6
		18

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No.	Revisions	Date	By/Par

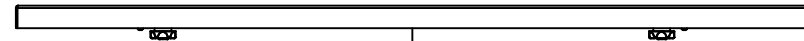


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 24-Feb-15
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Textured	
Description: 6500 MXT 700mm x 800mm Top		Detail Rev.
Part Number / Numéro Pièce: 6500MXK220708T		Rev. 7 0

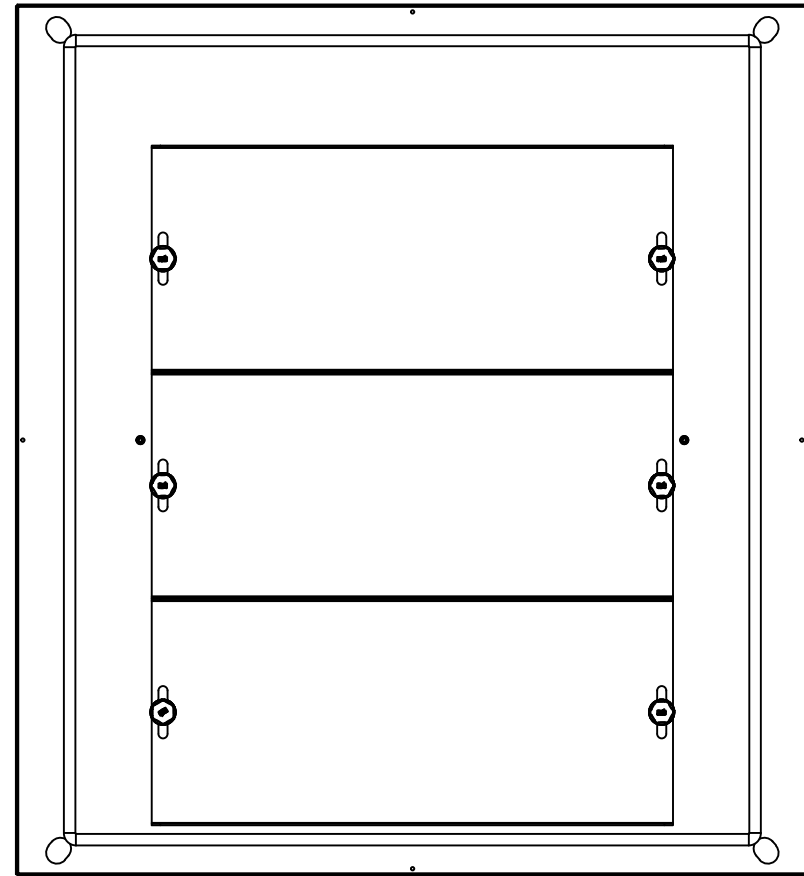
Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK220708TG	0	6500 MXT 700mm x 800mm Top Gasket
1	6500MXK220708T-P	0	6500 MXT 700mm x 800mm Top Part
Parts List			

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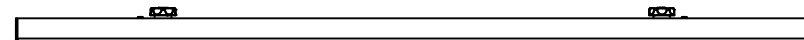
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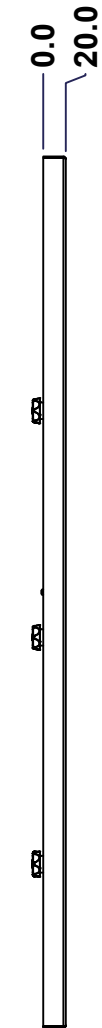
TOP



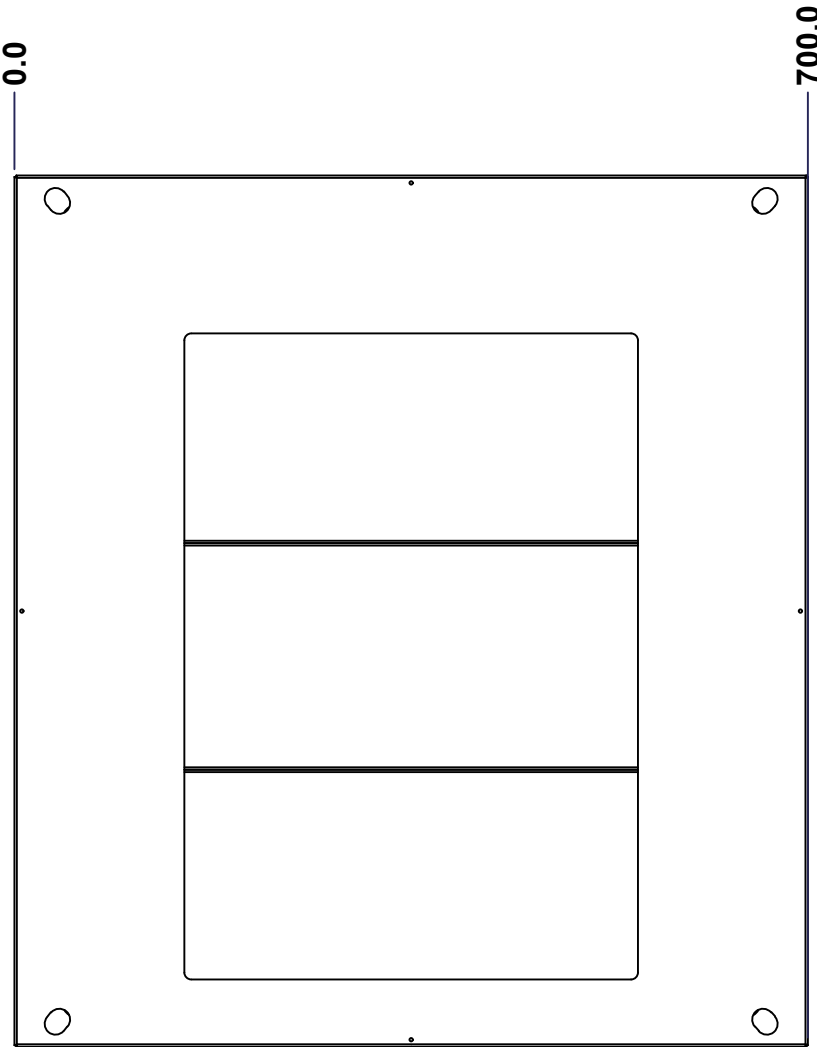
BACK



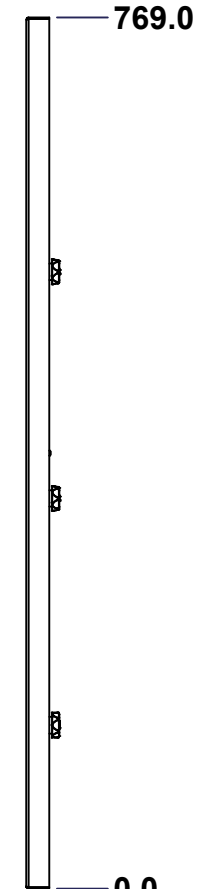
BOTTOM



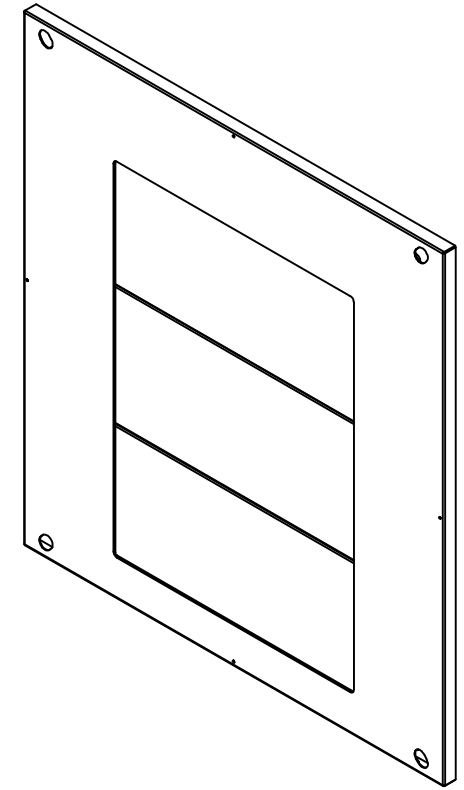
LEFT



FRONT




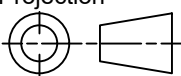
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Feb-15
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MXB 700mm x 800mm Bottom		
Part Number Numéro Pièce	Rev.	8
6500MXK220708BT	0	18

Use gasket program path 6500 MX > 6500MXB

SEE BILL OF MATERIAL ON LAST PAGE

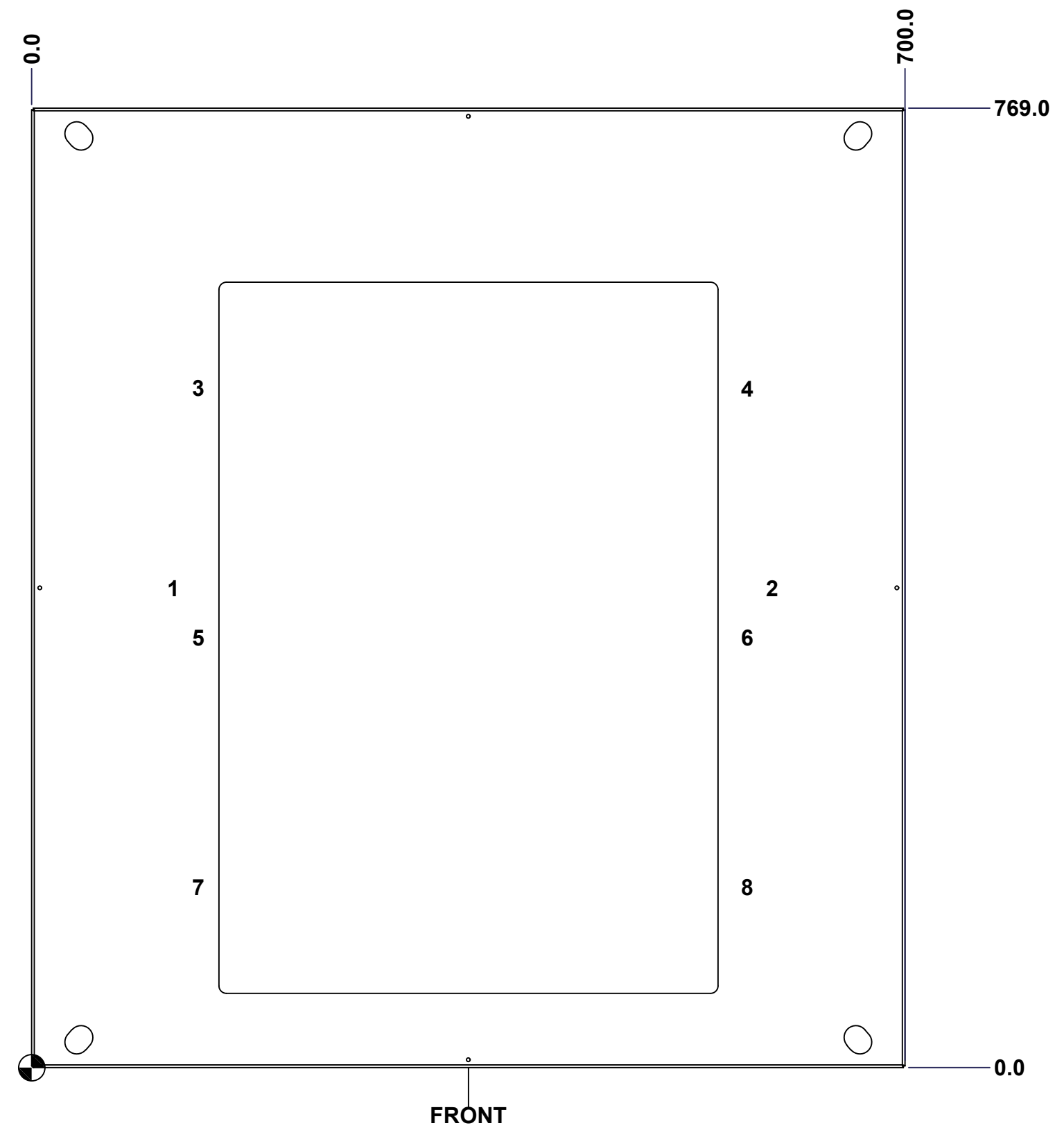
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	384.5	GND STUD M6 x 18mm (Inside)
2	590.0	384.5	GND STUD M6 x 18mm (Inside)
3	130.0	544.5	GP STUD M6 x 18mm (Inside)
4	570.0	544.5	GP STUD M6 x 18mm (Inside)
5	130.0	344.5	GP STUD M6 x 18mm (Inside)
6	570.0	344.5	GP STUD M6 x 18mm (Inside)
7	130.0	144.5	GP STUD M6 x 18mm (Inside)
8	570.0	144.5	GP STUD M6 x 18mm (Inside)



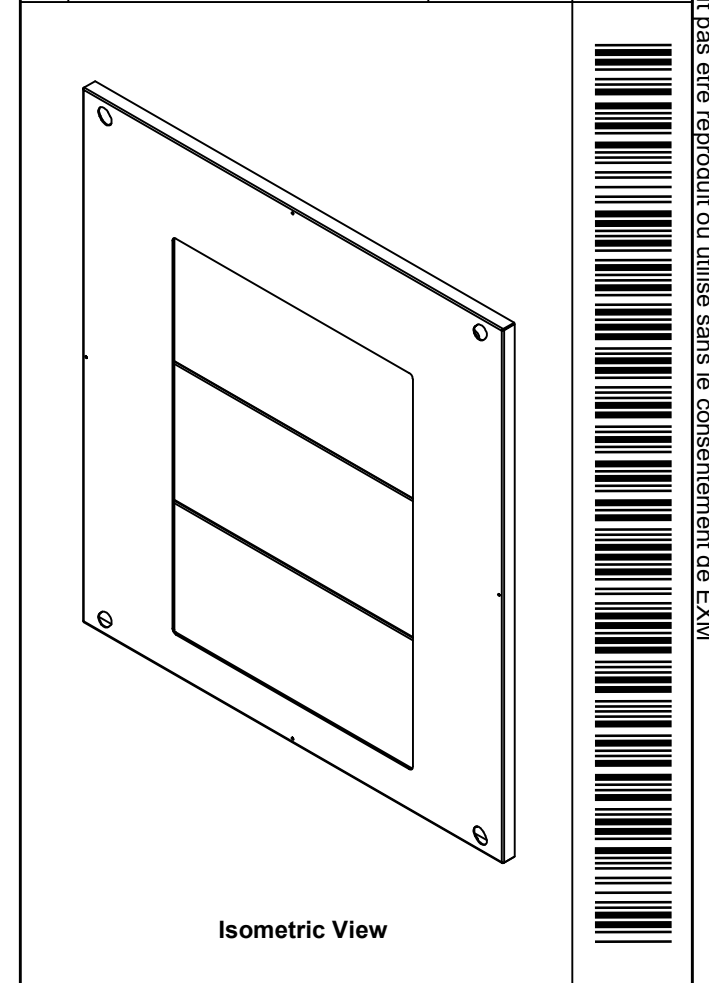
Use bending program path 6500 MX > 6500MXB


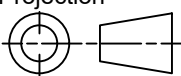
	Description 6500 MXB 700mm x 800mm Bottom	Status (NULL)
	Part Number Numéro Pièce 6500MXK220708BT	Rev. 9 0

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No.	Revisions	Date	By/Par

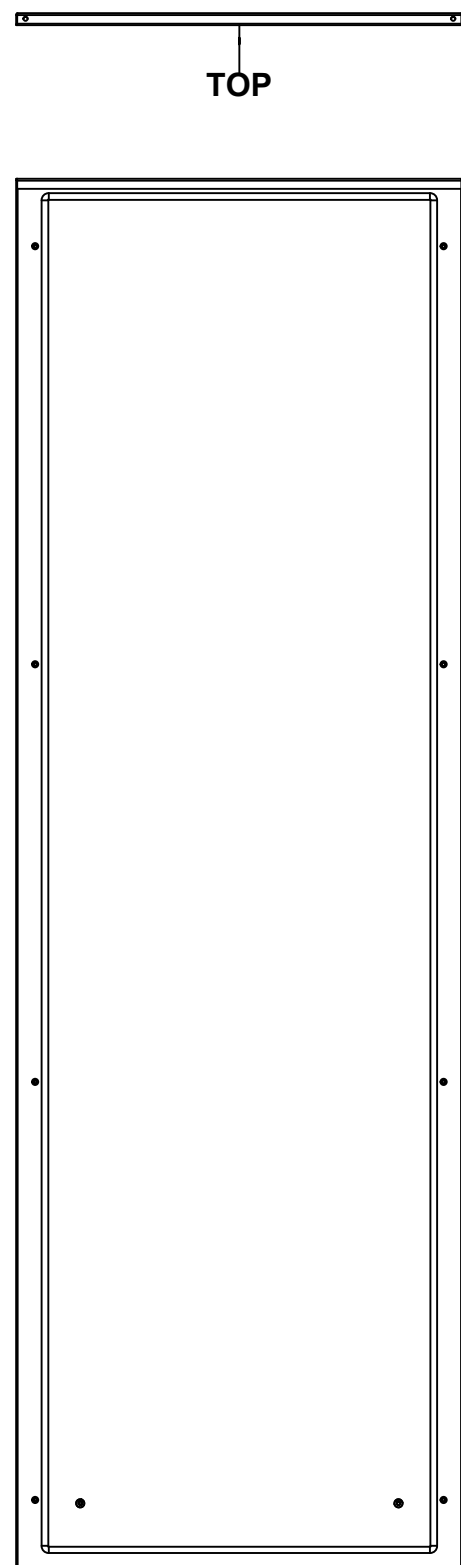


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Feb-15
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MXB 700mm x 800mm Bottom		
Part Number Numéro Pièce	Rev.	10
6500MXK220708BT	0	18

Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
6	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	6500MXK220708GP200-P	0	6500 MXB 700mm Gland Plate Part (200mm)
1	6500MXK220708BTGPG	0	6500 MXB 700mm x 800mm Bottom Gland Plate Gasket
1	6500MXK220708BTG	0	6500 MXB 700mm x 800mm Bottom Gasket
1	6500MXK220708BT-P	0	6500 MXB 700mm x 800mm Bottom Part
Parts List			

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TOP

BACK

LEFT

FRONT

RIGHT

BOTTOM

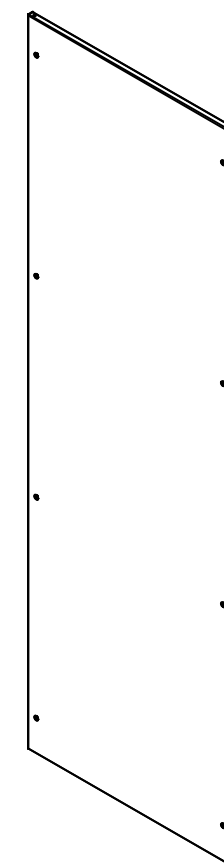
0.0
18.5

0.0
695.0

2160.0

0.0

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 24-Feb-15
Material Matière 14 Ga Cold Rolled A1008 CS Type B	

Color Couleur Light Grey RAL7035	Finish Fini Textured
-------------------------------------	-------------------------

Description 6500 MXR 2200mm x 700mm Back	Detail Rev.
---	-------------

Part Number Numéro Pièce 6500MXK220708B	Rev. 0	11 18
--	------------------	----------

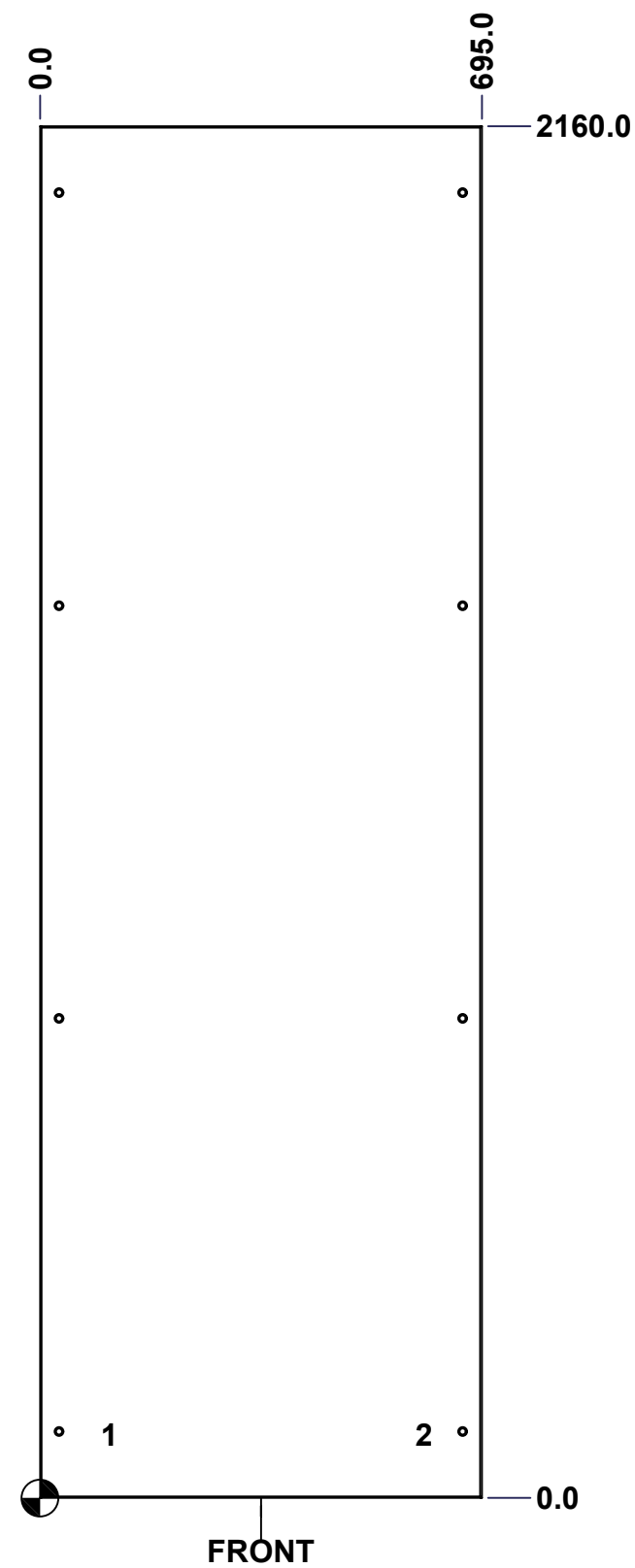
Use gasket program path 6500 MX > 6500 MXR

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	595.0	100.0	GND STUD M6 x 16mm (Inside)



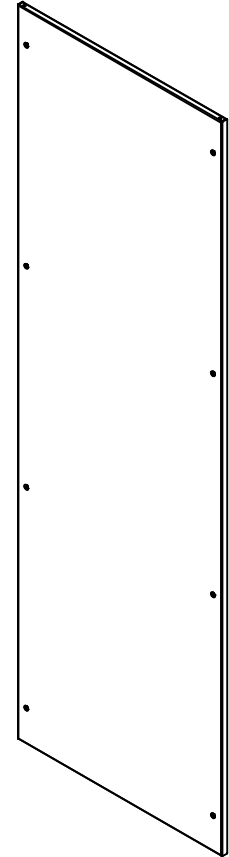
Use bending program path 6500 MX > 6500 MXR

	Description	Status
	6500 MXR 2200mm x 700mm Back	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK220708B	0
		12
		18

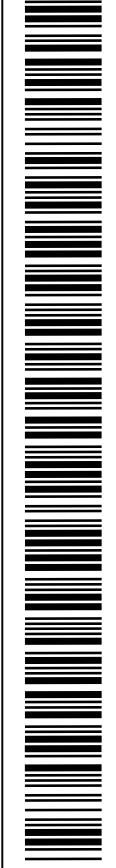
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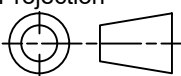
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No.	Revisions	Date	By/Par



Isometric View

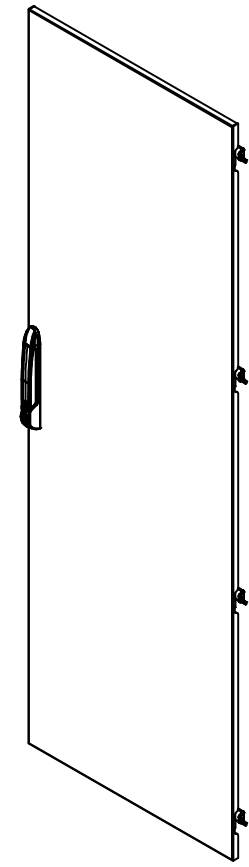
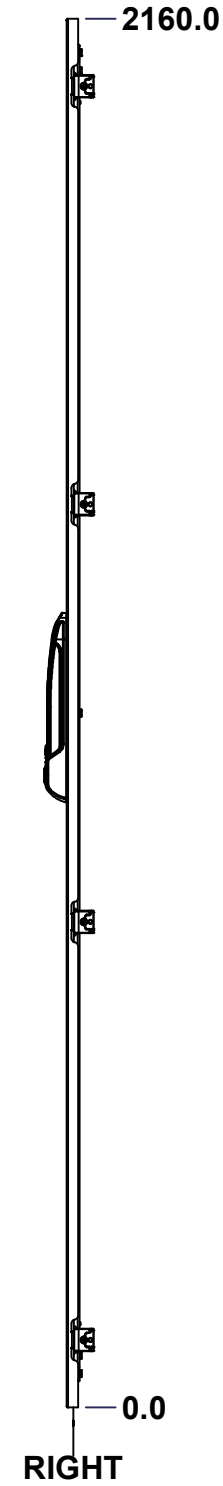
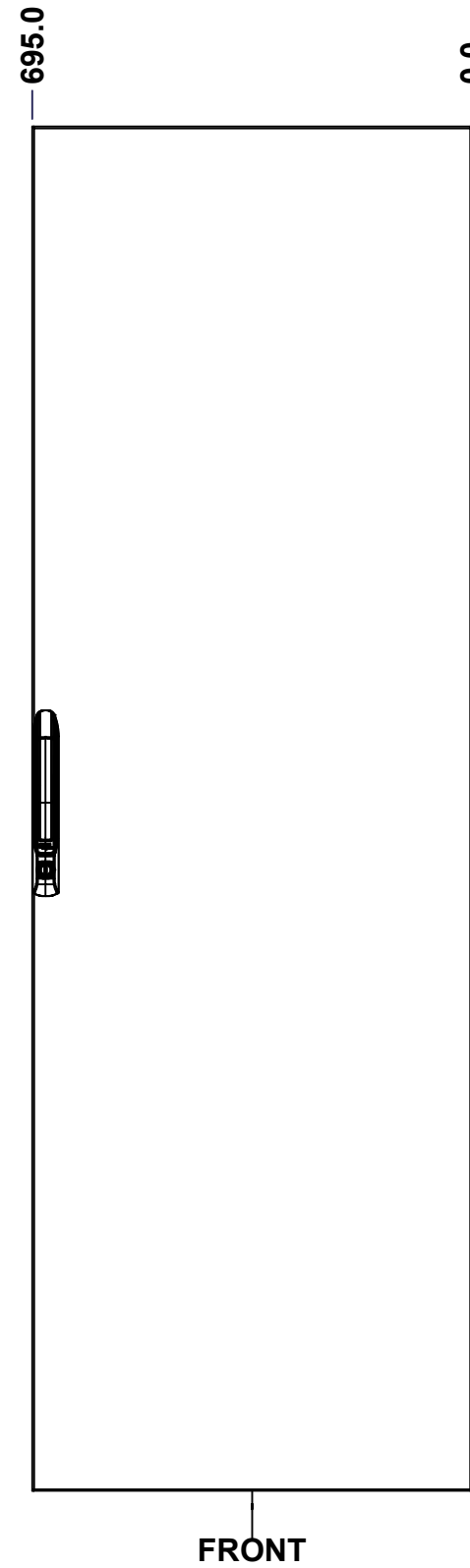
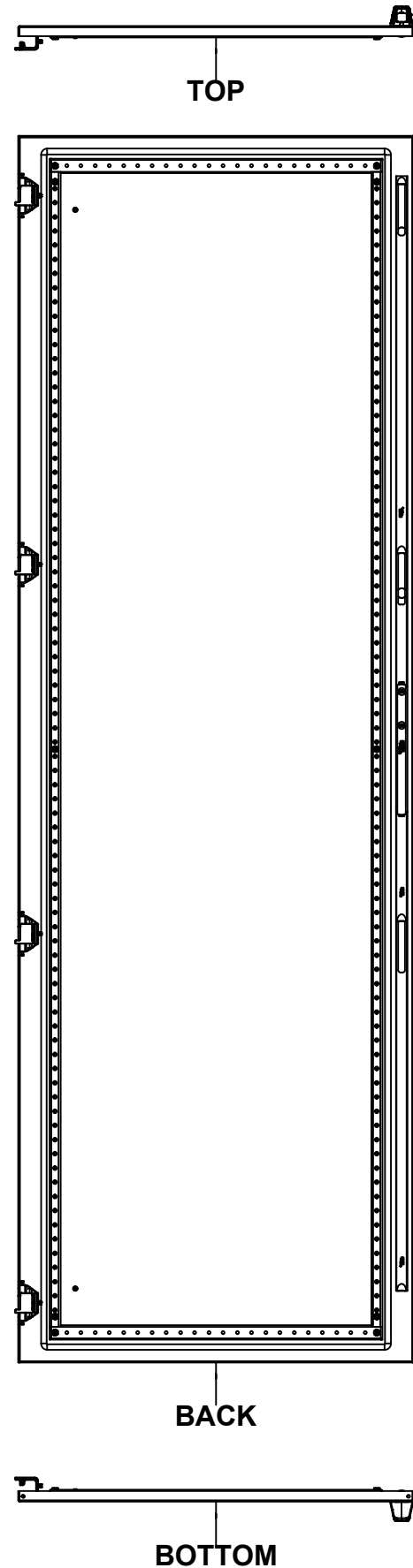


		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Projection 		Customer Client _____ Date _____			
Drawn By Dessiné Par		BoxCad: BoxCad		Date 24-Feb-15	
Material Matière 14 Ga Cold Rolled A1008 CS Type B					
Color Couleur		Light Grey RAL7035		Finish Fini Textured	
Description 6500 MXR 2200mm x 700mm Back				Detail Rev.	
Part Number Numéro Pièce				Rev. 13	
6500MXK220708B				0	

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK220708BG	0	6500 MXR 2200mm x 700mm Back Gasket
8	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	6500MXK220708B-P	0	6500 MXR 2200mm x 700mm Back Part
Parts List			

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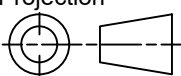
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Isometric View



No.	Revisions	Date	By/Par

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Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Feb-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	6500 MXD 2200mm x 700mm Front	
Part Number Numéro Pièce	6500MXK220708F	Detail Rev. Rev. 14 0

Use gasket program path 6500 MX > 6500 MXD

SEE BILL OF MATERIAL ON LAST PAGE

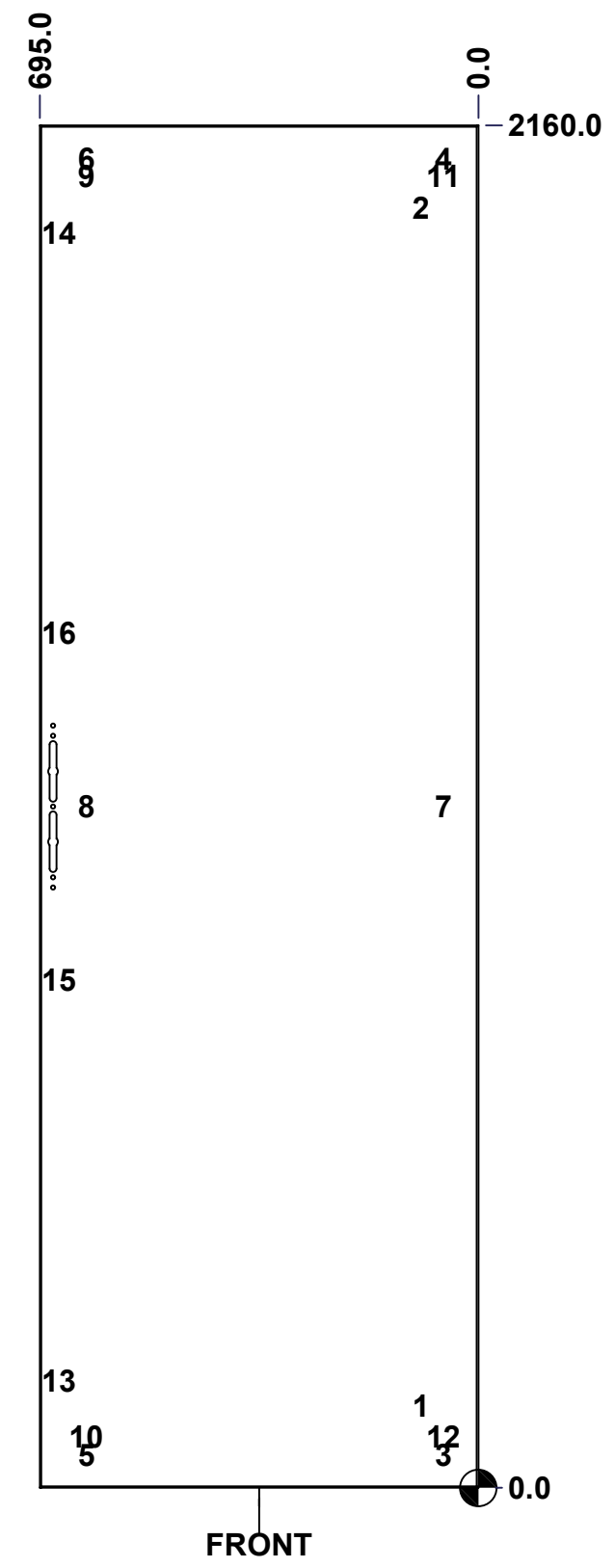
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	2030.0	GND STUD M6 x 16mm (Inside)
3	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
4	64.5	2107.2	STIFF. STUD M6 x 18mm (Inside)
5	630.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	630.5	2107.2	STIFF. STUD M6 x 18mm (Inside)
7	64.5	1080.0	STIFF. STUD M6 x 18mm (Inside)
8	630.5	1080.0	STIFF. STUD M6 x 18mm (Inside)
9	630.5	2079.0	STIFF. STUD M6 x 18mm (Inside)
10	630.5	81.0	STIFF. STUD M6 x 18mm (Inside)
11	64.5	2079.0	STIFF. STUD M6 x 18mm (Inside)
12	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
13	674.0	170.0	LARGE CBAR GUIDE (Inside)
14	674.0	1990.0	LARGE CBAR GUIDE (Inside)
15	674.0	805.0	LARGE CBAR GUIDE (Inside)
16	674.0	1355.0	LARGE CBAR GUIDE (Inside)



FRONT

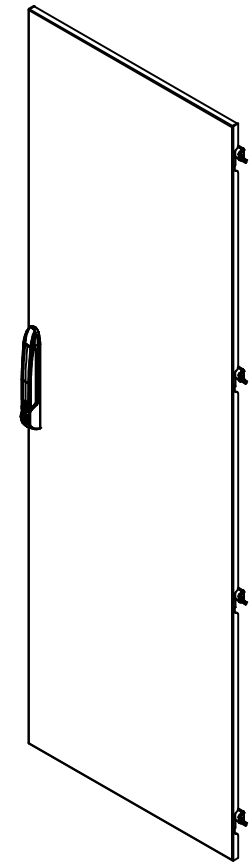
Use bending program path 6500 MX > 6500 MXD

	Description	Status	
	6500 MXD 2200mm x 700mm Front	(NULL)	
	Part Number Numéro Pièce	Rev.	15
	6500MXK220708F	0	18

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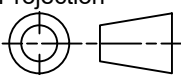
No.	Revisions	Date	By/Par



Isometric View



Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-A-45758	4	886 PH2 Pull Handle Bridge - Assembly
1	STK-A-51160	0	886PH2-SL - Pull Handle Lock - Assembly
1	STK-Q-45662-22	1	6500 MX - Lower Closing Bar 2200mm
1	STK-Q-45661-22	1	6500 MX - Upper Closing Bar 2200mm
4	STK-Q-16410	0	Guide Stud - Large (No Paint Cap Required)
4	STK-K-06810	7	6500 MX Hinge Assy
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK220708DS1	5	6500 MX 2200mm x 700mm Door Stiffener
1	6500MXK220708FG	0	6500 MXD 2200mm x 700mm Front Gasket
1	6500MXK220708F-P	0	6500 MXD 2200mm x 700mm Front Part

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Projection 		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Feb-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	6500 MXD 2200mm x 700mm Front	
Part Number Numéro Pièce	6500MXK220708F	Detail Rev. Rev. 16 0 18

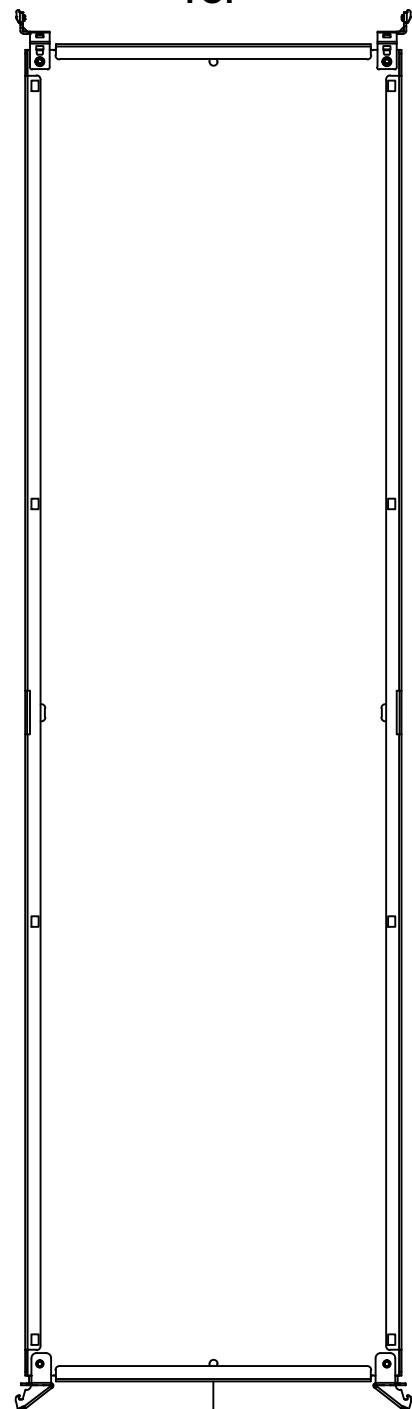
Parts List

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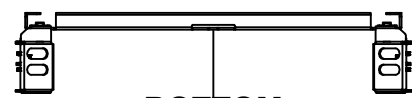
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TOP

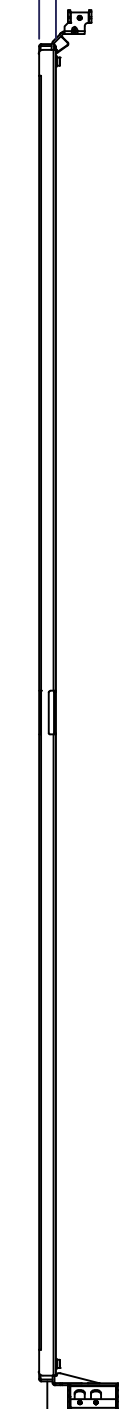


BACK



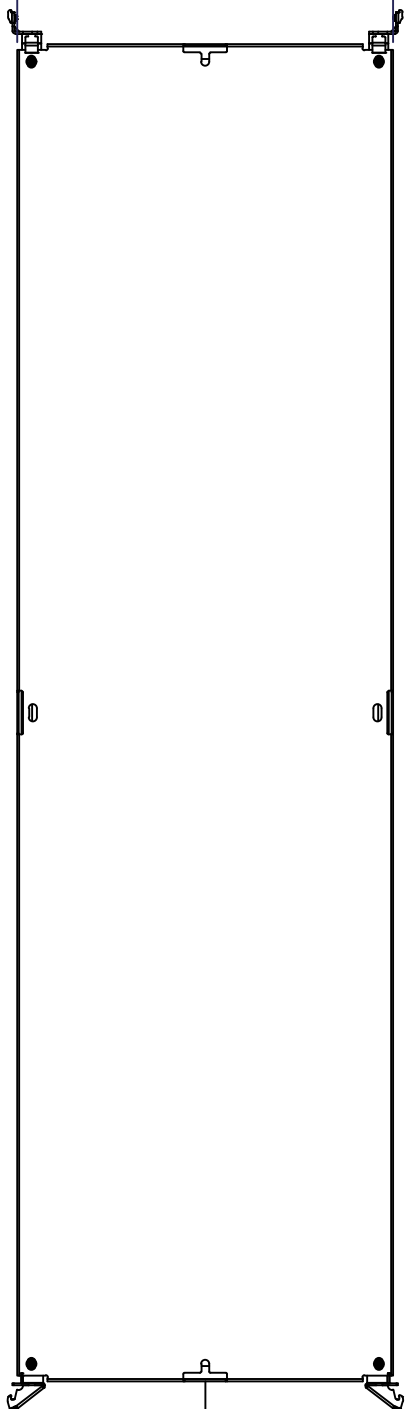
BOTTOM

0.0
26.0



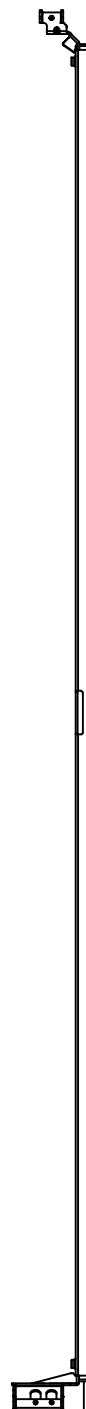
LEFT

0.0
585.0



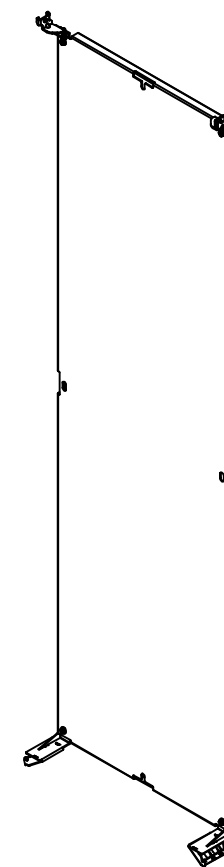
FRONT

2080.0



RIGHT


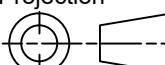
0.0



Isometric View



No.	Revisions	Date	By/Par

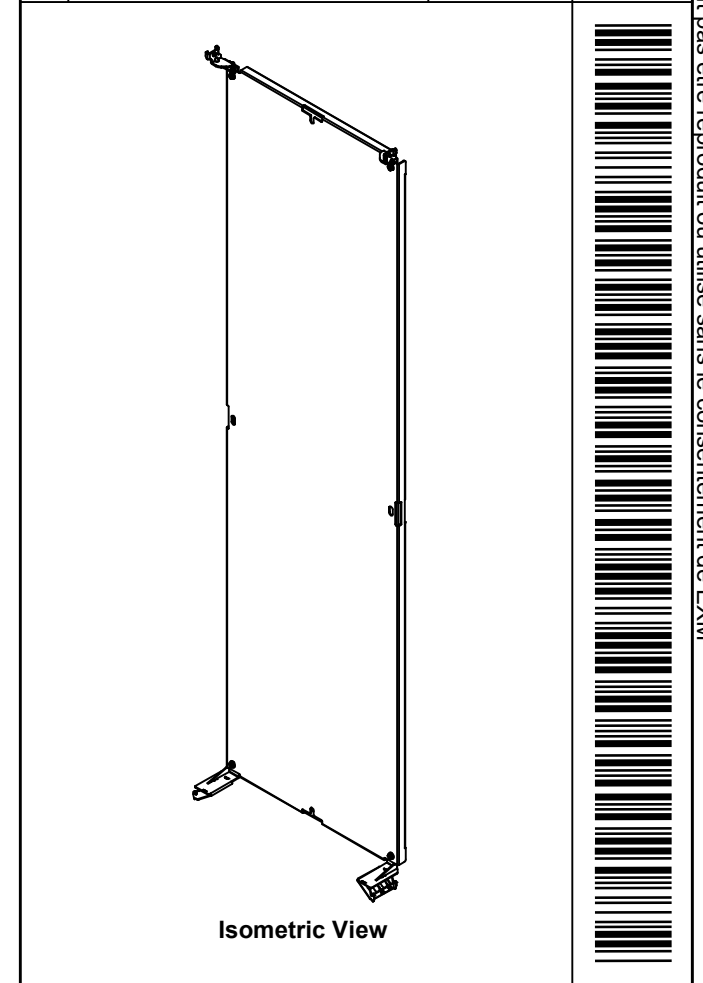
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Feb-15
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description	Detail Rev.	
6500 MXM 2200mm x 700mm Back Inner Panel		
Part Number Numéro Pièce	Rev.	17
6500MXK220708BIP	0	18


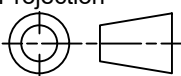
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No.	Revisions	Date	By/Par



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Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 24-Feb-15
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 6500 MXM 2200mm x 700mm Back Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 6500MXK220708BIP		Rev. 0 / 18

Qty	Part Number	Rev	Description
1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK220708BIP-P	0	6500 MXM 2200mm x 700mm Back Inner Panel Part
Parts List			