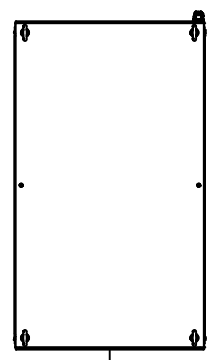
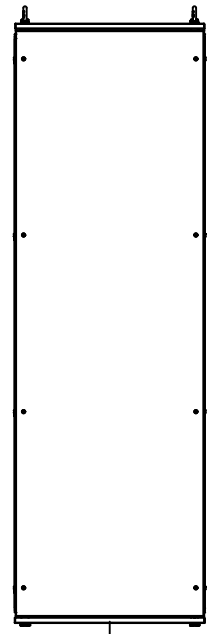


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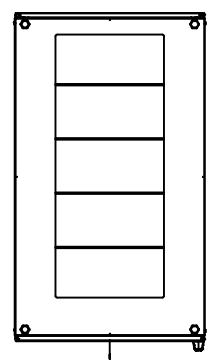
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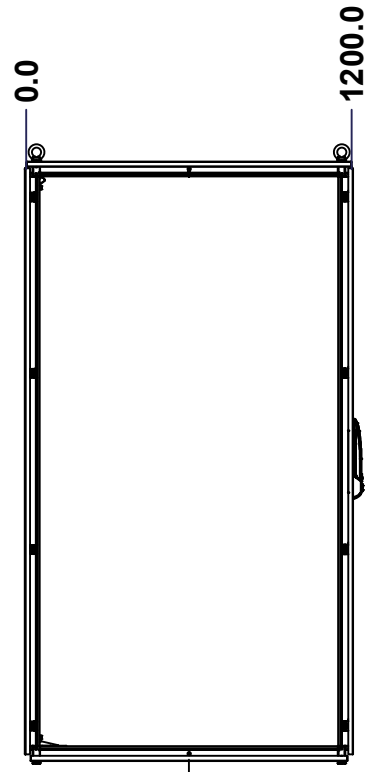
TOP



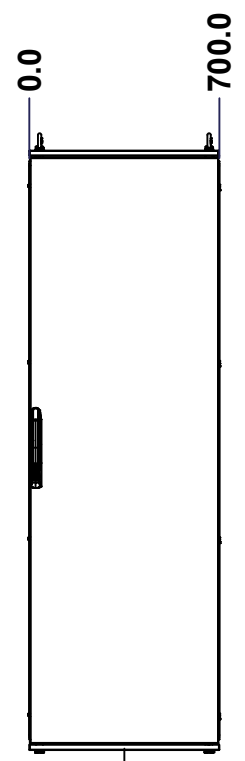
BACK



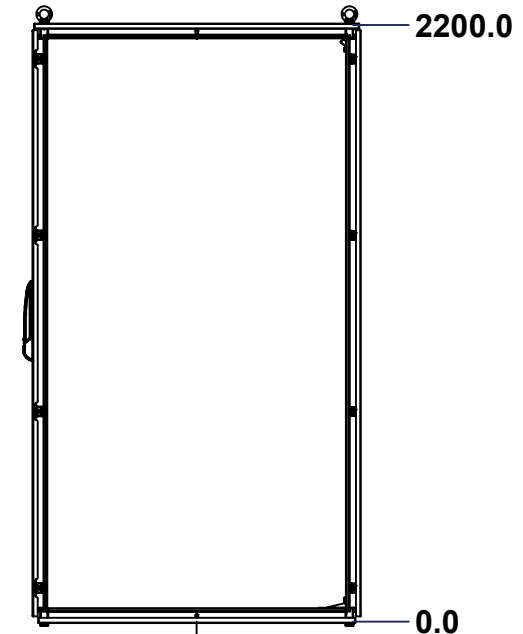
BOTTOM



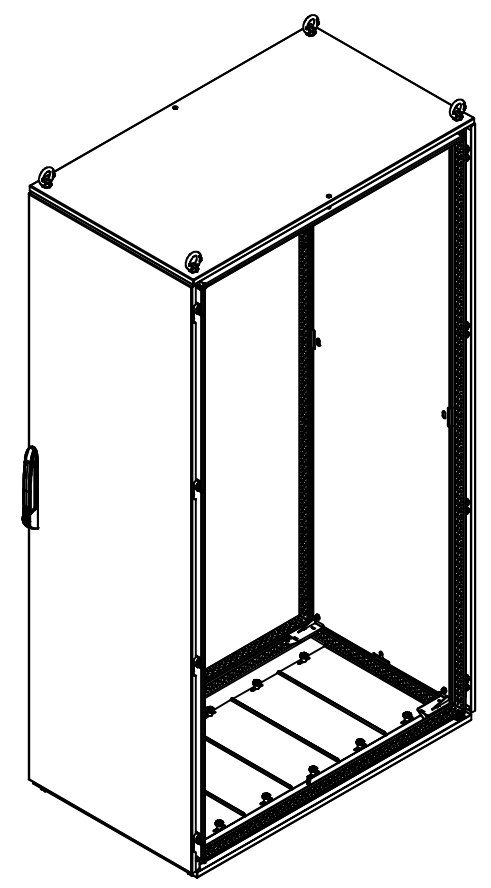
LEFT



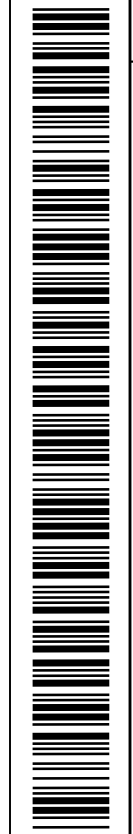
FRONT




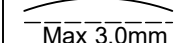
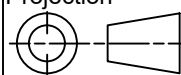
RIGHT



Isometric View



No.	Revisions	Date	By/Par

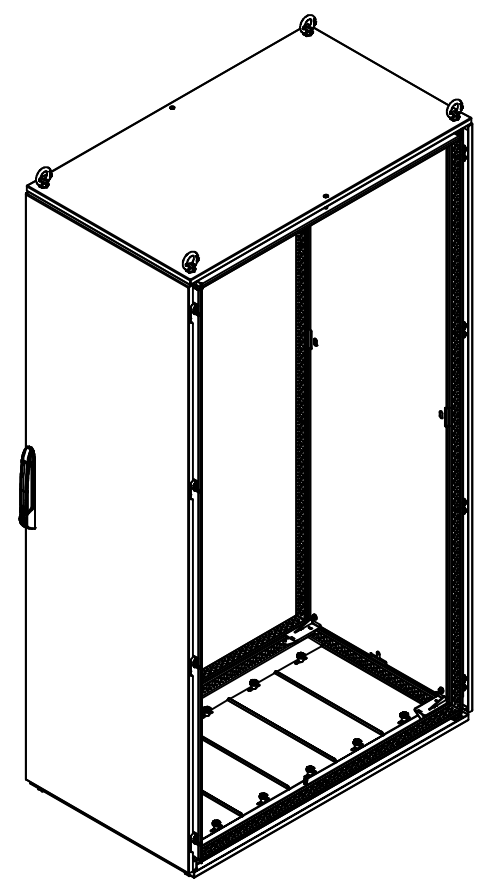
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Feb-15
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 6500MX 2200mm x 700mm x 1200mm Assembly		Detail Rev.
Part Number Numéro Pièce	6500MXK220712	Rev. 1 0

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Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 24-Feb-15
Material Matière	See Part List

Qty	Part Number	Rev	Description
1	6500MXK220712BIP	0	6500 MXM 2200mm x 700mm Back Inner Panel
1	6500MXK220712F	0	6500 MXD 2200mm x 700mm Front
1	6500MXK220712B	0	6500 MXR 2200mm x 700mm Back
1	6500MXK220712BT	0	6500 MXB 700mm x 1200mm Bottom
1	6500MXK220712T	0	6500 MXT 700mm x 1200mm Top
1	6500MXK220712FR	0	6500 MX 2200mm x 700mm x 1200mm Frame

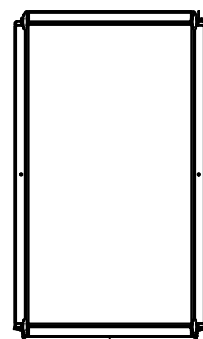
Color Couleur	See Part List	Finish Fini	See Part List
Description	6500MX 2200mm x 700mm x 1200mm Assembly		Detail Rev.

Part Number Numéro Pièce	Rev.	2
6500MXK220712	0	18

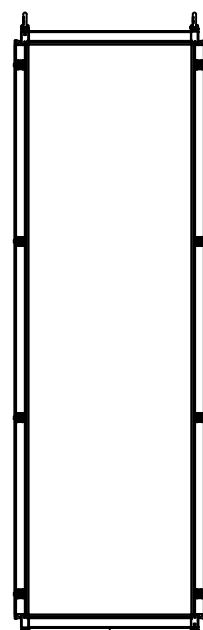
Parts List

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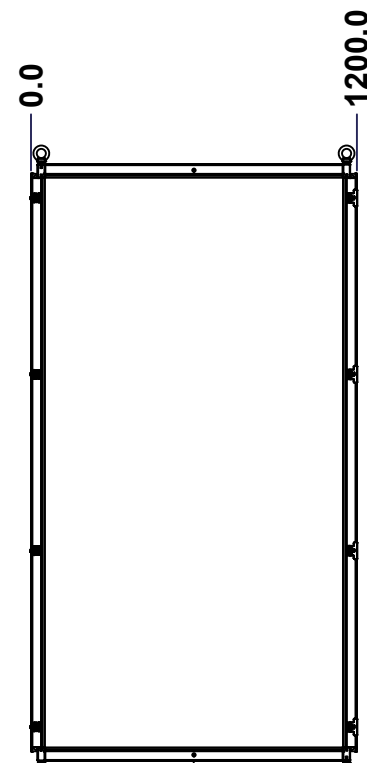
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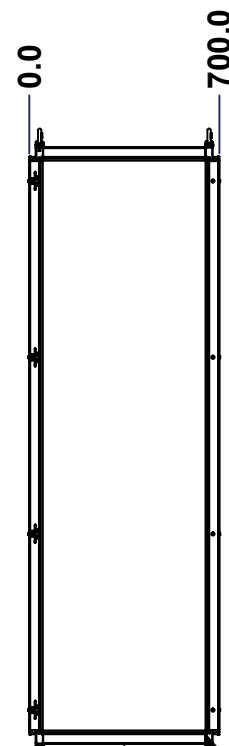
TOP



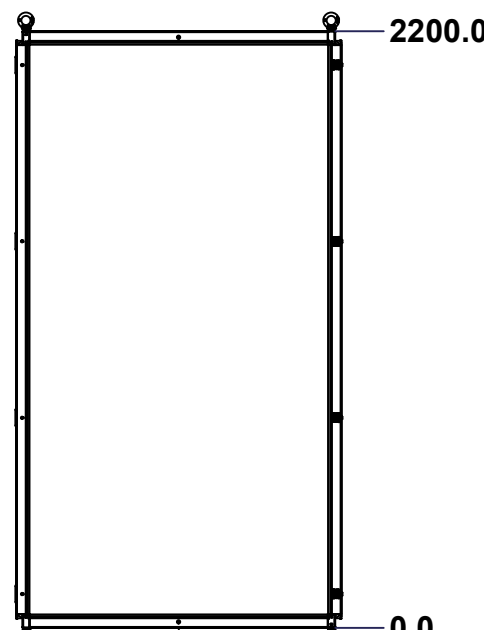
BACK



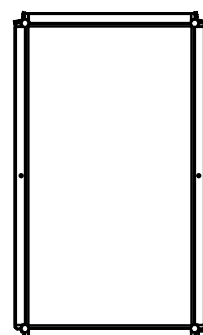
LEFT



FRONT



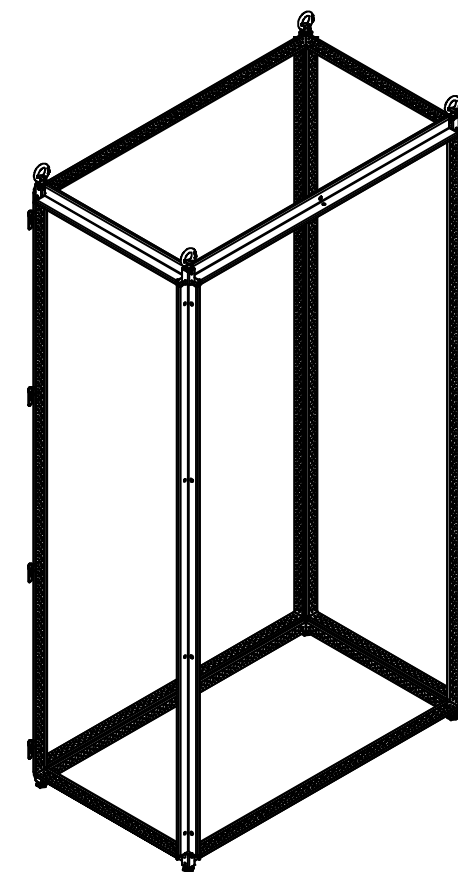
RIGHT



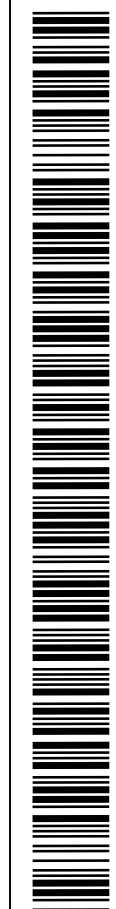
BOTTOM

Grind excess weld off corner(s)

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

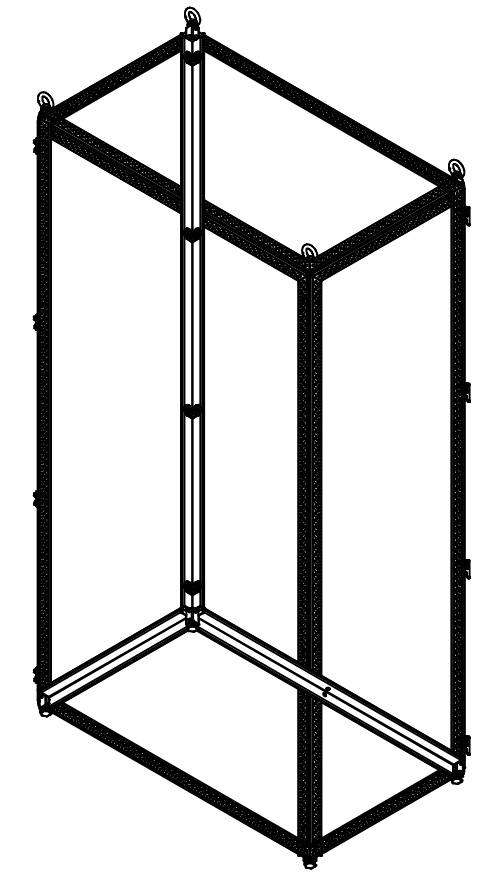
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 24-Feb-15
Material Matière 16 Ga Electro-Galvanized (1.4mm)	
Color Couleur Iron Grey RAL7011	Finish Fini Textured
Description 6500 MX 2200mm x 700mm x 1200mm Frame	Detail Rev.
Part Number Numéro Pièce 6500MXK220712FR	Rev. 3 0 18

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Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
4	STK-Q-47250-07	6	6500 MX 700mm Horizontal Frame Post Part
4	STK-Q-47250-12	6	6500 MX 1200mm Horizontal Frame Post Part
4	STK-A-70589	9	6500 MX Fixed Side Panel Bracket Assembly
22	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	9	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-22	6	6500 MX 2200mm Vertical Frame Post Part

Customer Client	Date
Drawn By Dessiné Par	Date 24-Feb-15

Material
Matière 16 Ga Electro-Galvanized (1.4mm)

Color Couleur	Iron Grey RAL7011	Finish Fini	Textured
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Description	Detail Rev.
6500 MX 2200mm x 700mm x 1200mm Frame	

Part Number Numéro Pièce	Rev.	4
6500MXK220712FR	0	18

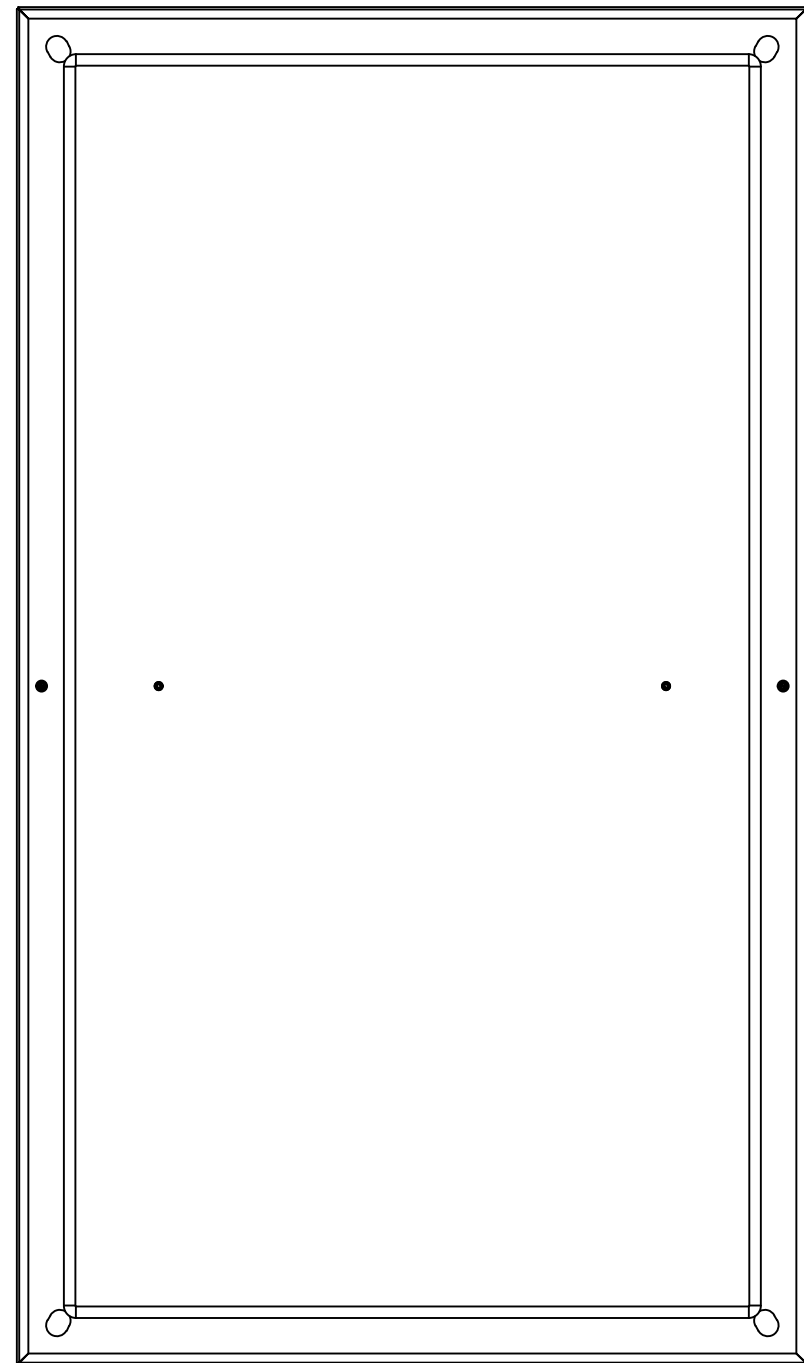
Qty	Part Number	Rev	Description
Parts List			

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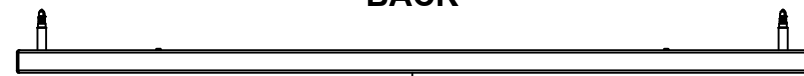
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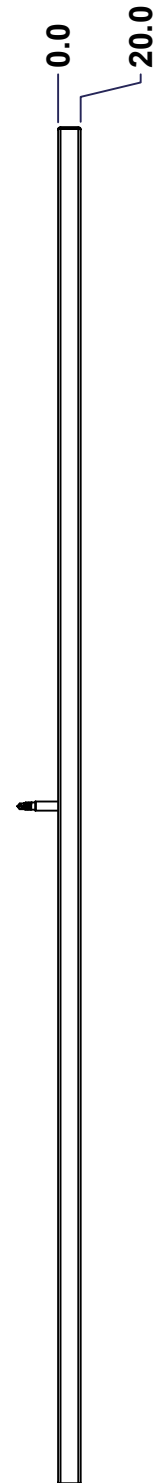
TOP



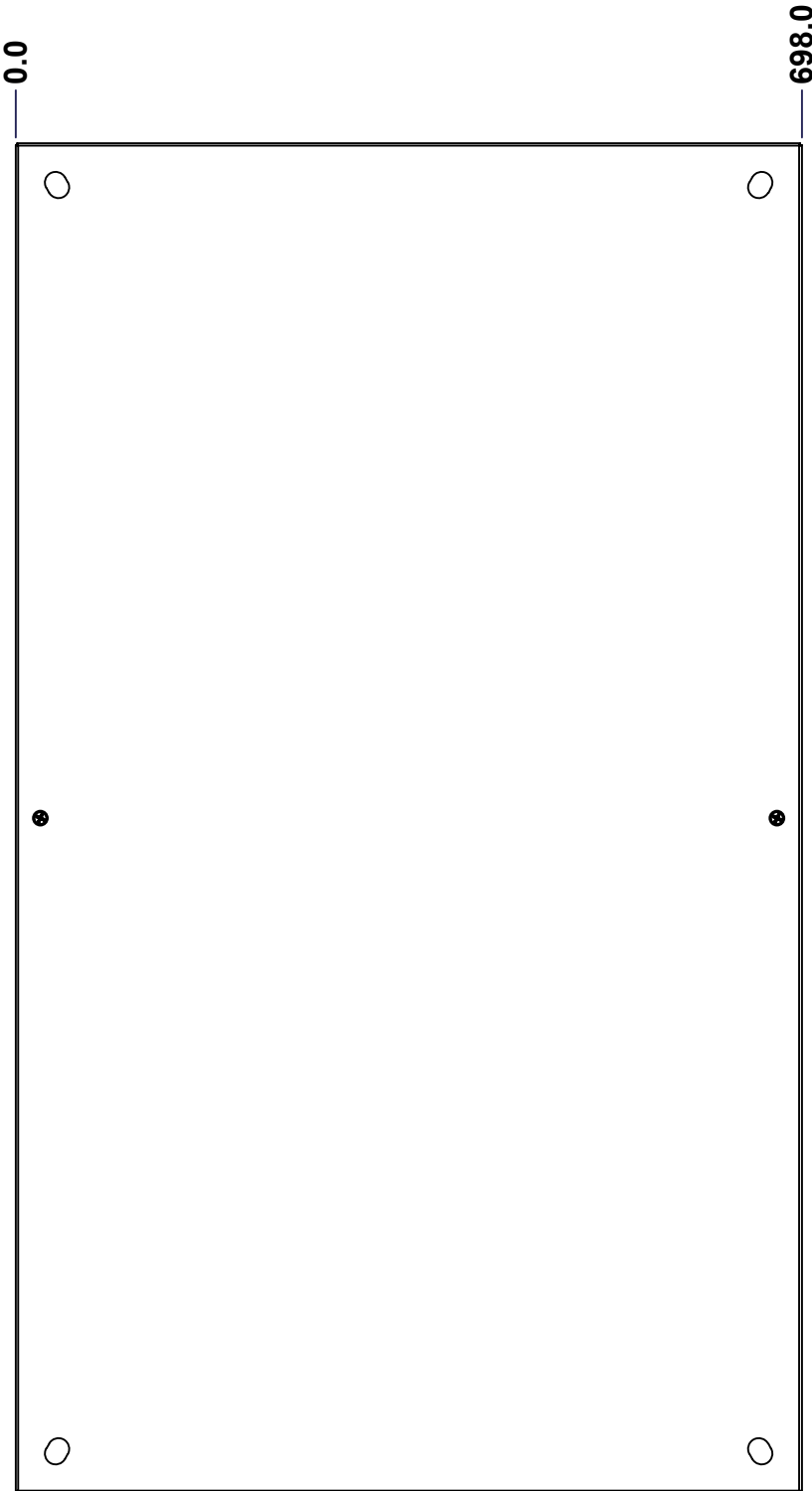
BACK



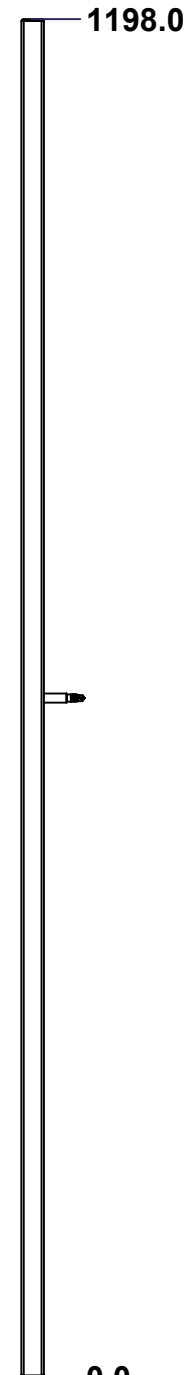
BOTTOM



LEFT



FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

		Flatness Aplatissement Max 3.0mm Projection	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 24-Feb-15	
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B			
Color / Couleur: Iron Grey RAL7011		Finish / Fini: Textured	
Description: 6500 MXT 700mm x 1200mm Top			Detail Rev.
Part Number / Numéro Pièce: 6500MXK220712T		Rev.:	5
		0	18

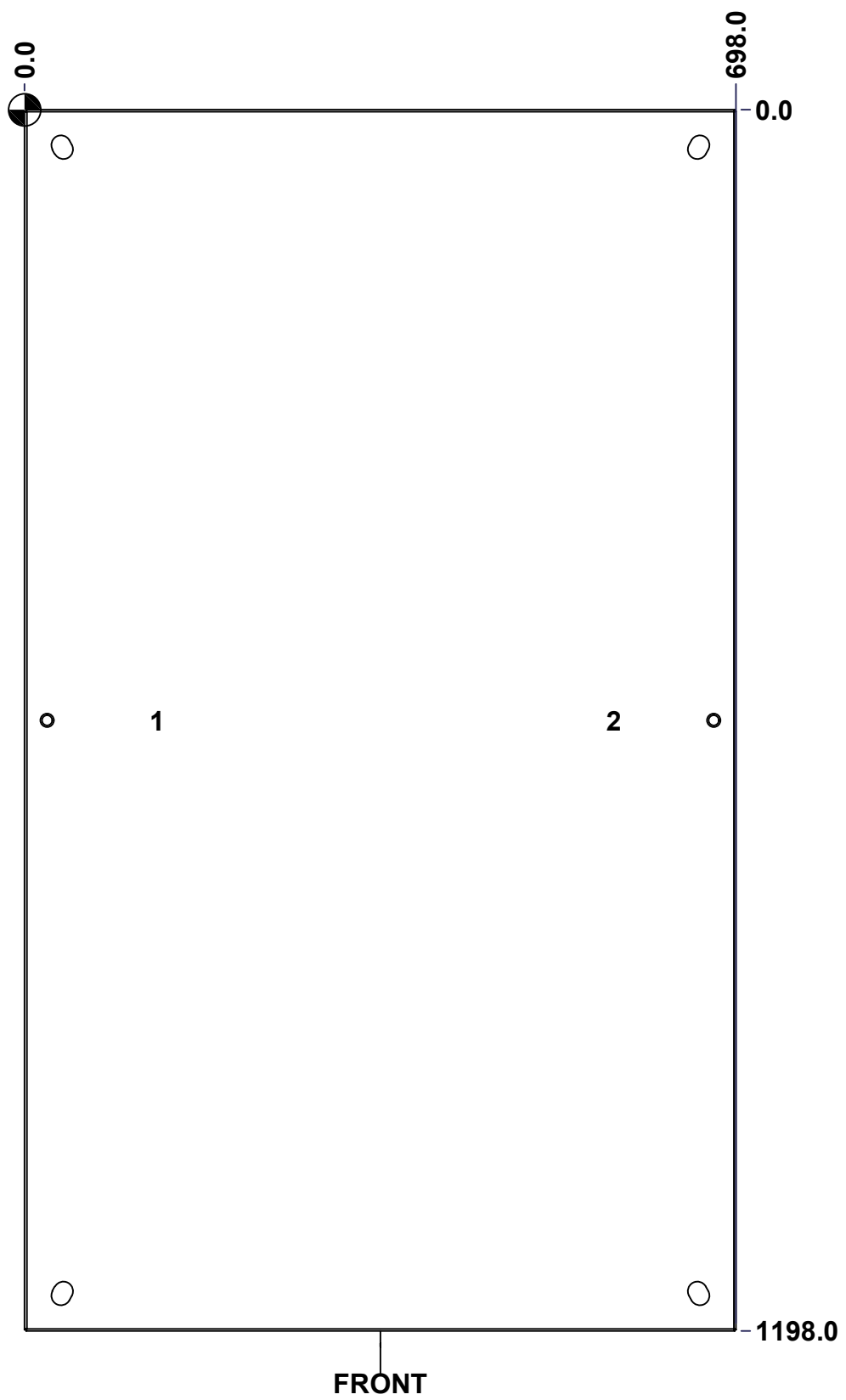
Use gasket program path 6500 MX > 6500 MXT

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	599.0	GND STUD M6 x 18mm (Inside)
2	573.0	599.0	GND STUD M6 x 18mm (Inside)



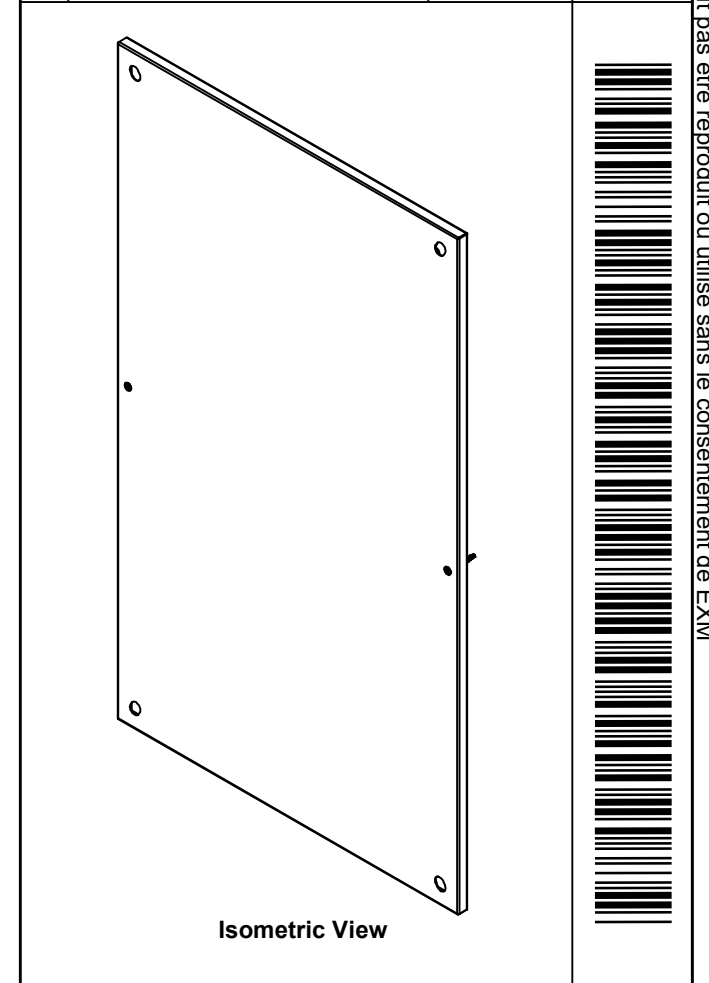
Use bending program path 6500 MX > 6500 MXT

	Description	Status
	6500 MXT 700mm x 1200mm Top	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK220712T	0 / 6
		18

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	Max 3.0mm
	Projection
	

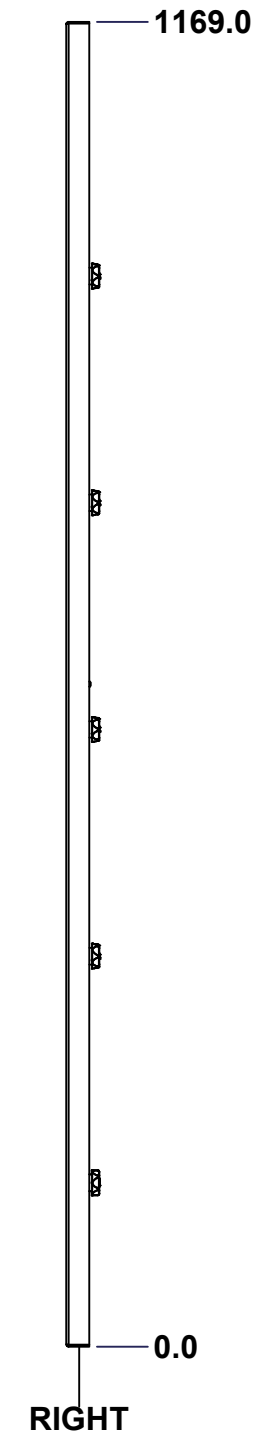
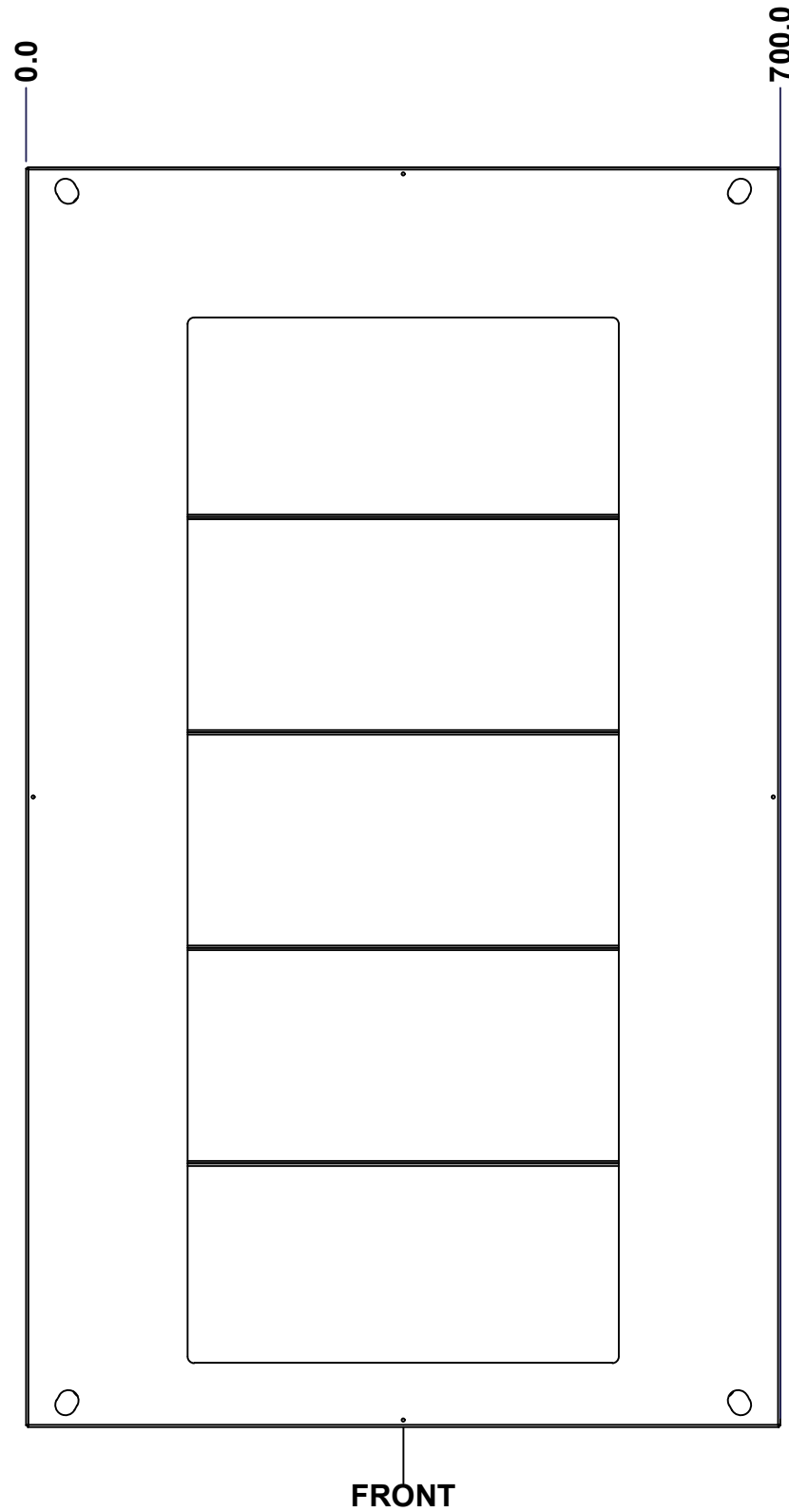
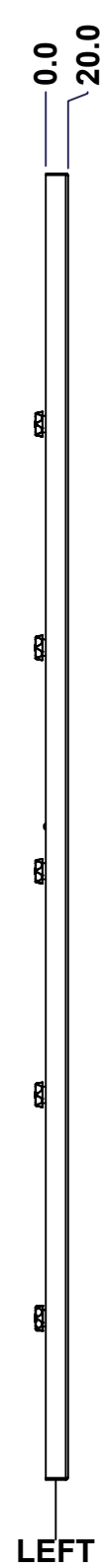
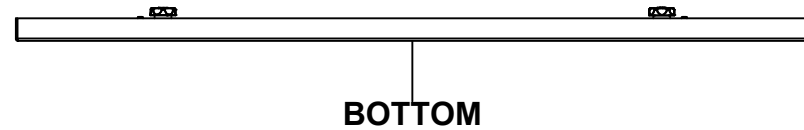
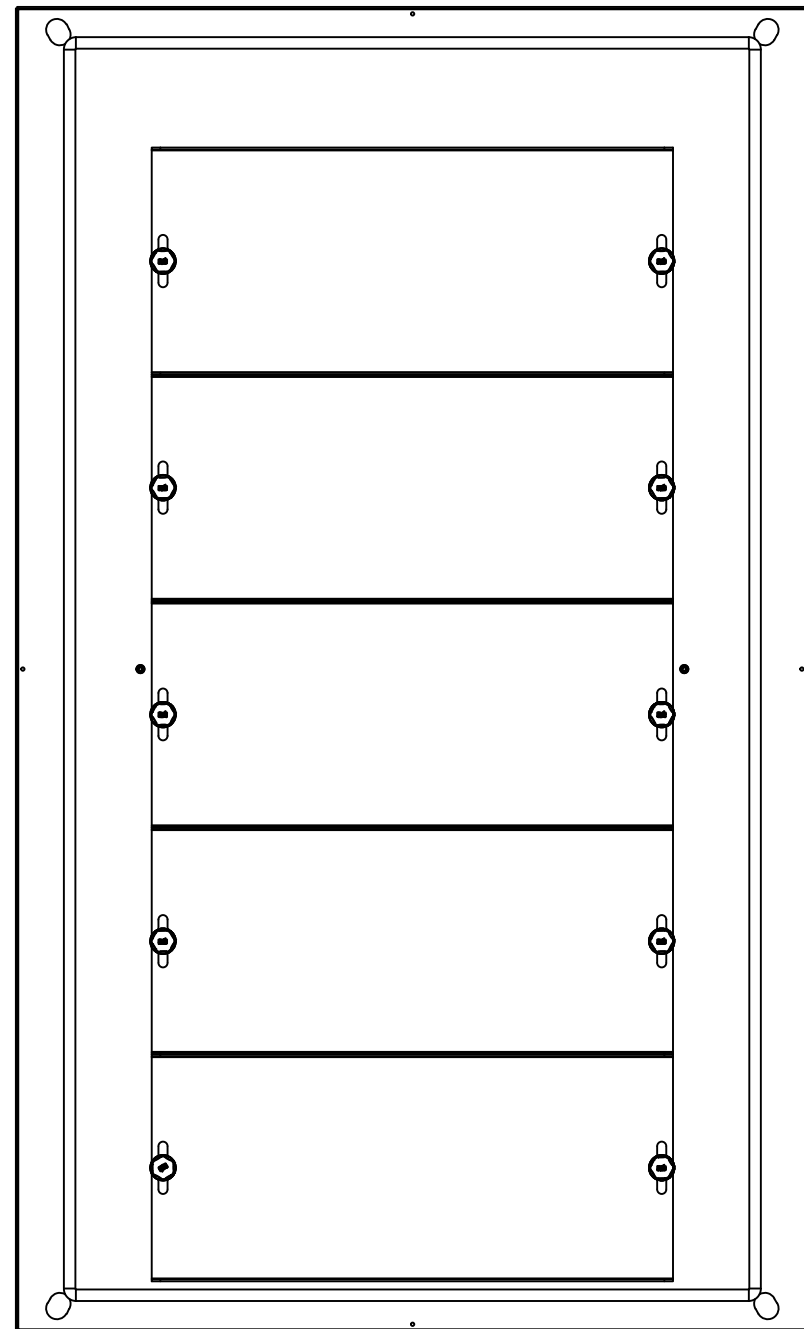
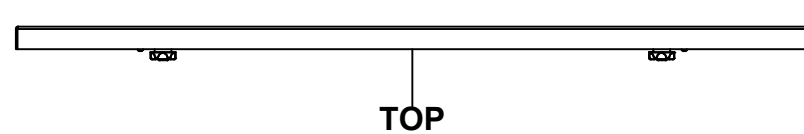
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 24-Feb-15
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B	

Color / Couleur: Iron Grey RAL7011	Finish / Fini: Textured
Description: 6500 MXT 700mm x 1200mm Top	Detail Rev.
Part Number / Numéro Pièce: 6500MXK220712T	Rev. 0

Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-90227	1	Flat Head Drilling Screw M6.3 x 56.0mm Long
1	6500MXK220712TG	0	6500 MXT 700mm x 1200mm Top Gasket
1	6500MXK220712T-P	0	6500 MXT 700mm x 1200mm Top Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm
Projection 		Date
Customer Client	BoxCad: BoxCad	Date 24-Feb-15
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description 6500 MXB 700mm x 1200mm Bottom		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 18

Use gasket program path 6500 MX > 6500MXB

SEE BILL OF MATERIAL ON LAST PAGE

6500MXK220712BT

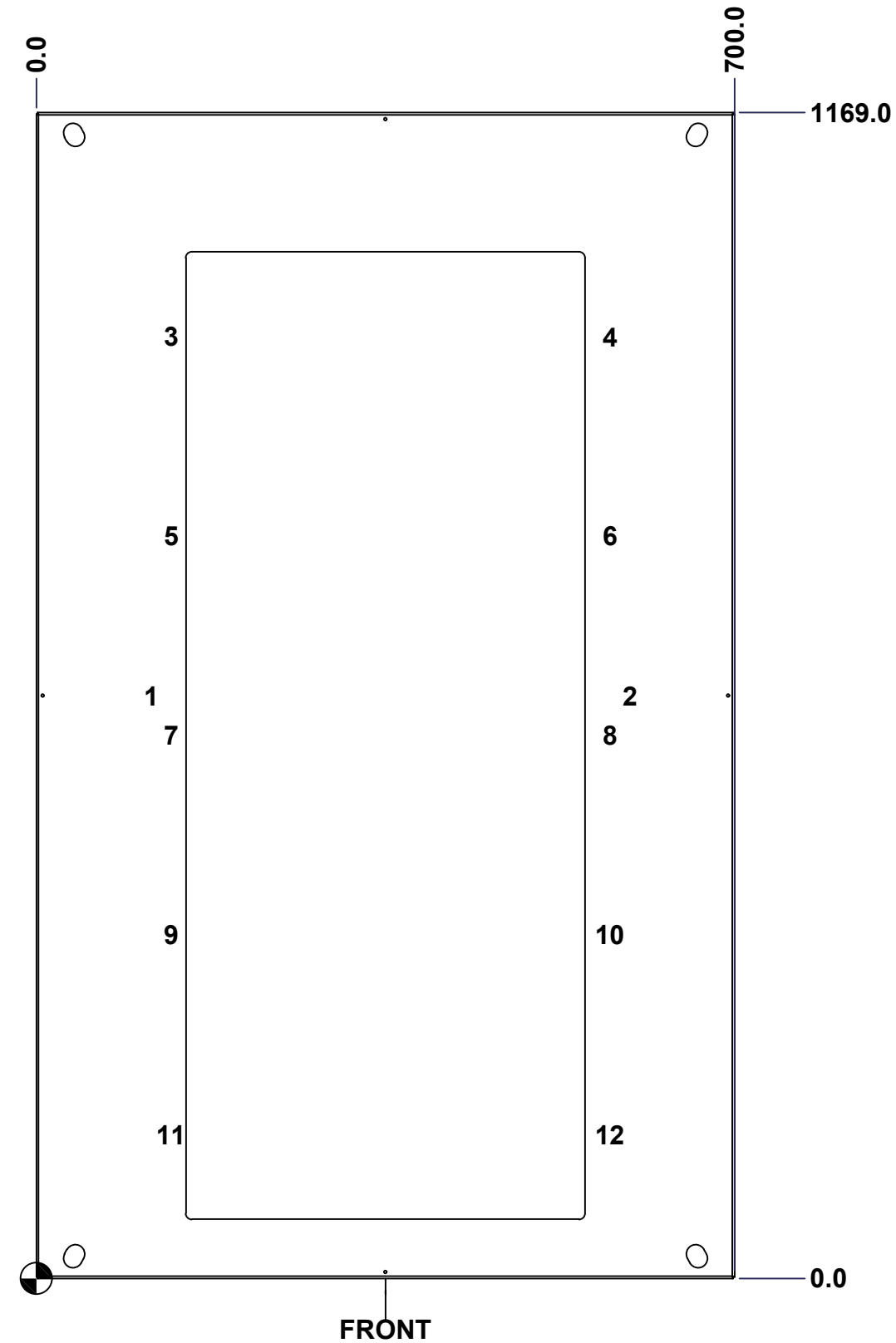
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	584.5	GND STUD M6 x 18mm (Inside)
2	590.0	584.5	GND STUD M6 x 18mm (Inside)
3	130.0	944.5	GP STUD M6 x 18mm (Inside)
4	570.0	944.5	GP STUD M6 x 18mm (Inside)
5	130.0	744.5	GP STUD M6 x 18mm (Inside)
6	570.0	744.5	GP STUD M6 x 18mm (Inside)
7	130.0	544.5	GP STUD M6 x 18mm (Inside)
8	570.0	544.5	GP STUD M6 x 18mm (Inside)
9	130.0	344.5	GP STUD M6 x 18mm (Inside)
10	570.0	344.5	GP STUD M6 x 18mm (Inside)
11	130.0	144.5	GP STUD M6 x 18mm (Inside)
12	570.0	144.5	GP STUD M6 x 18mm (Inside)



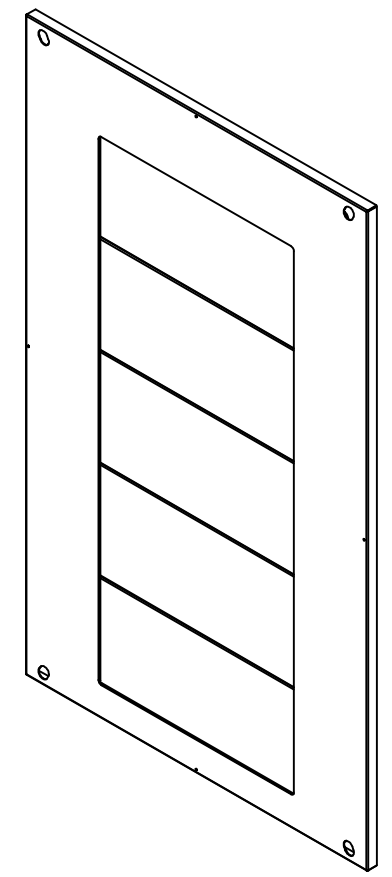
Use bending program path 6500 MX > 6500MXB

	Description	Status
	6500 MXB 700mm x 1200mm Bottom	(NULL)
Part Number Numéro Pièce 6500MXK220712BT	Rev.	9
	0	18

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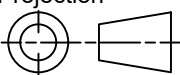
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No.	Revisions	Date	By/Par



Isometric View

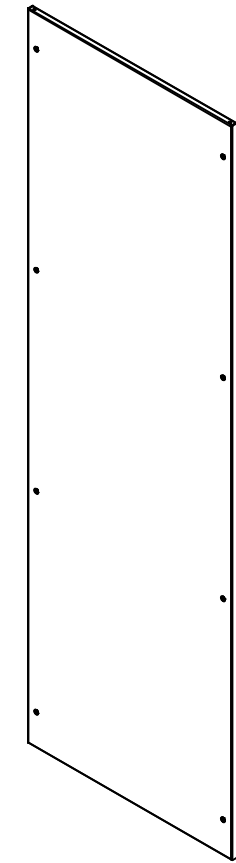
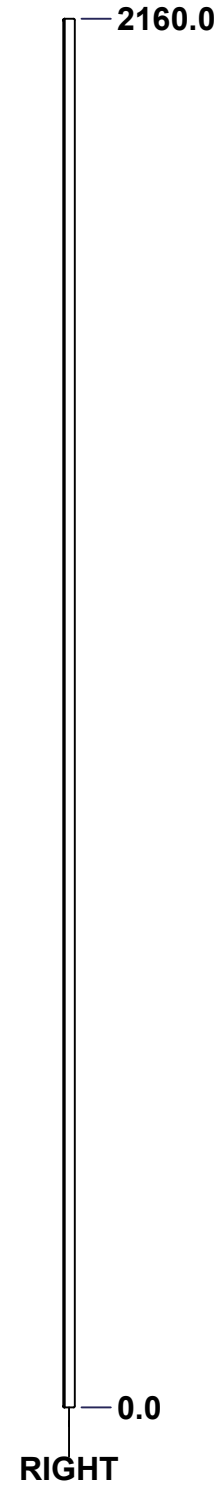
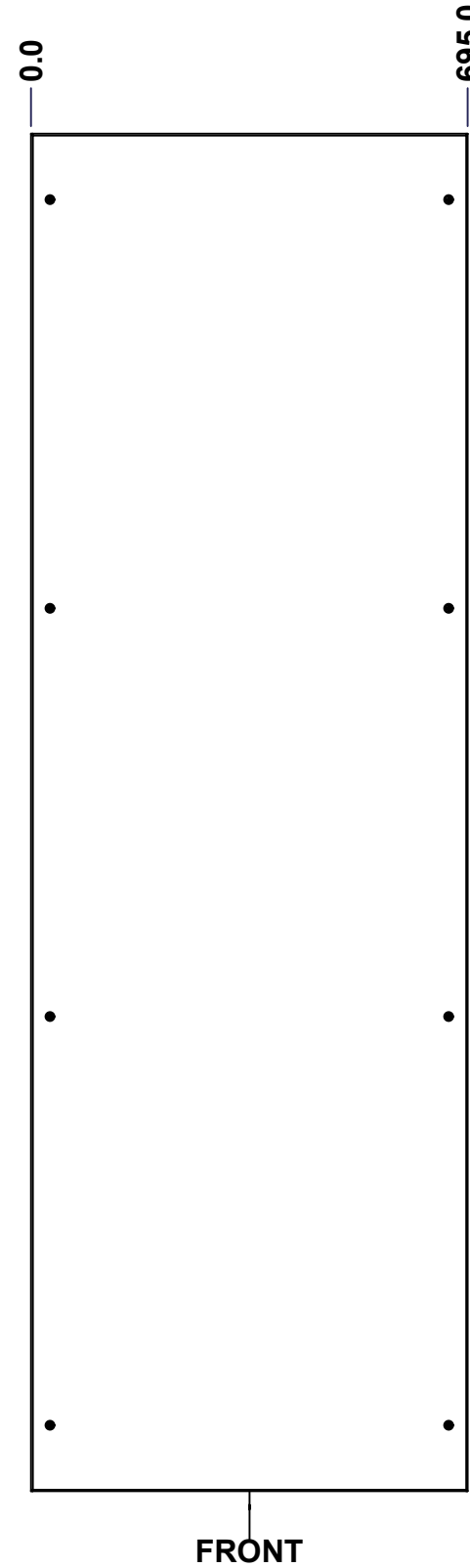
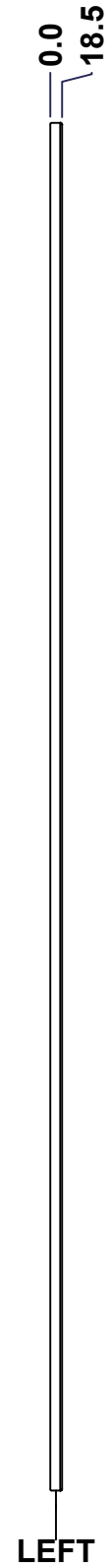
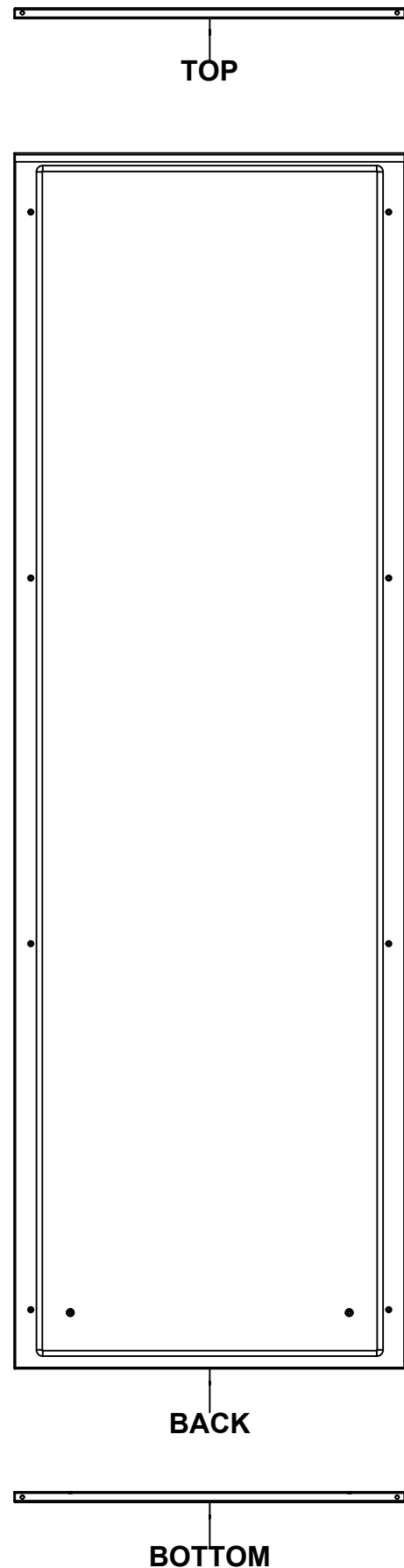


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Feb-15
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description		Detail Rev.
6500 MXB 700mm x 1200mm Bottom		
Part Number Numéro Pièce	Rev.	10
6500MXK220712BT	0	18

Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
10	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
5	6500MXK220712GP200-P	0	6500 MXB 700mm Gland Plate Part (200mm)
1	6500MXK220712BTGPG	0	6500 MXB 700mm x 1200mm Bottom Gland Plate Gasket
1	6500MXK220712BTG	0	6500 MXB 700mm x 1200mm Bottom Gasket
1	6500MXK220712BT-P	0	6500 MXB 700mm x 1200mm Bottom Part
Parts List			

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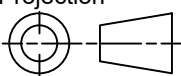
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No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Feb-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description 6500 MXR 2200mm x 700mm Back		Detail Rev.
Part Number Numéro Pièce	Rev. 0	11 / 18

Use gasket program path 6500 MX > 6500 MXR

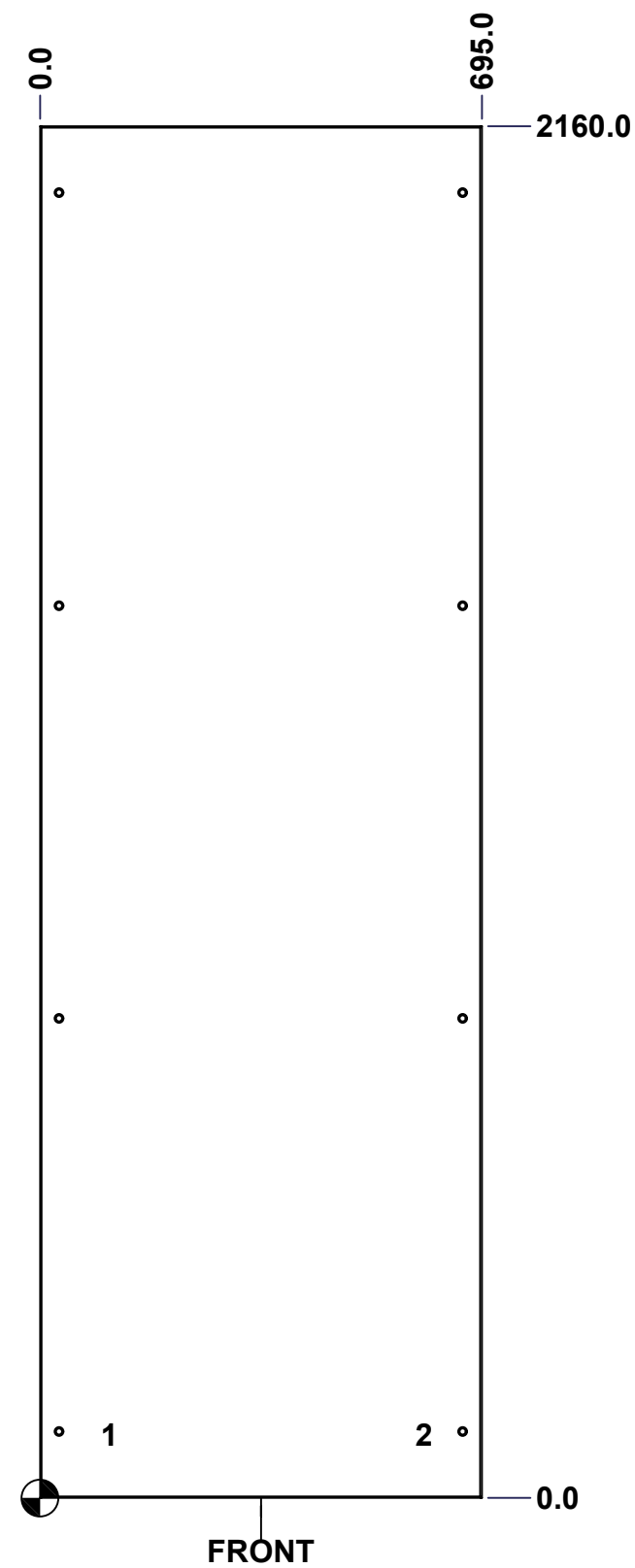
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6500MXK220712B

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	595.0	100.0	GND STUD M6 x 16mm (Inside)



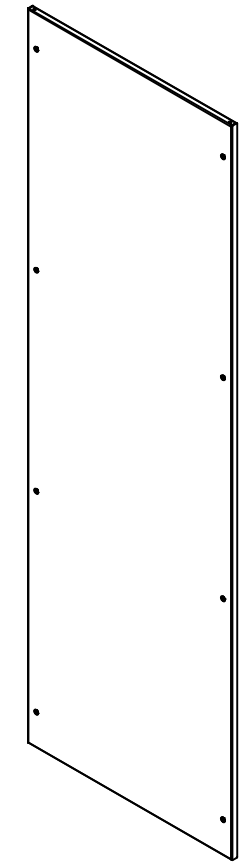
Use bending program path 6500 MX > 6500 MXR

	Description	Status
	6500 MXR 2200mm x 700mm Back	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK220712B	0 / 12
		18

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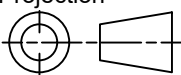
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No.	Revisions	Date	By/Par



Isometric View

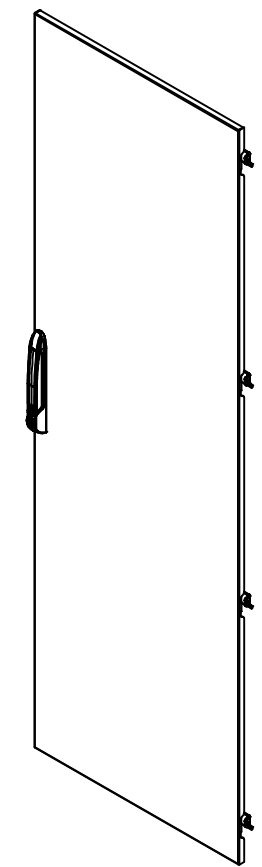
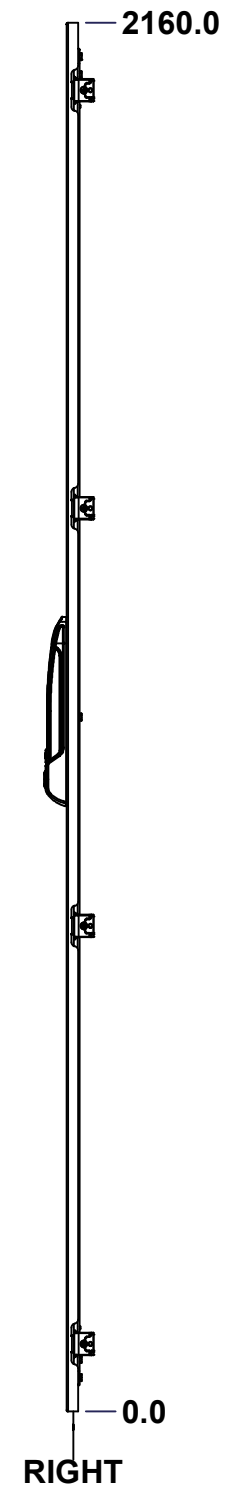
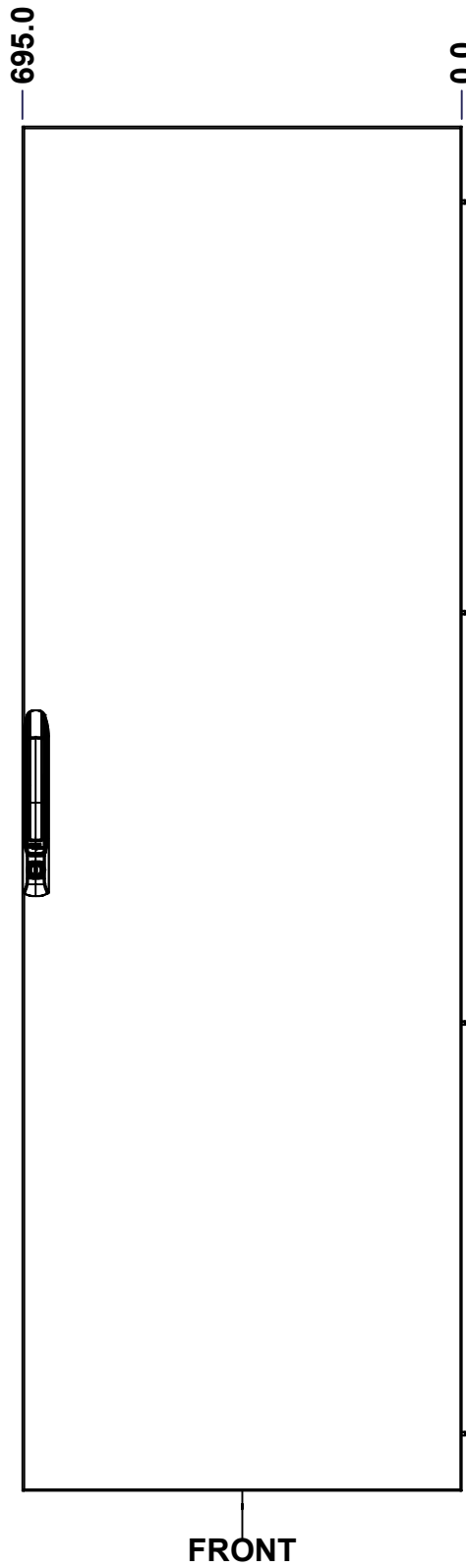
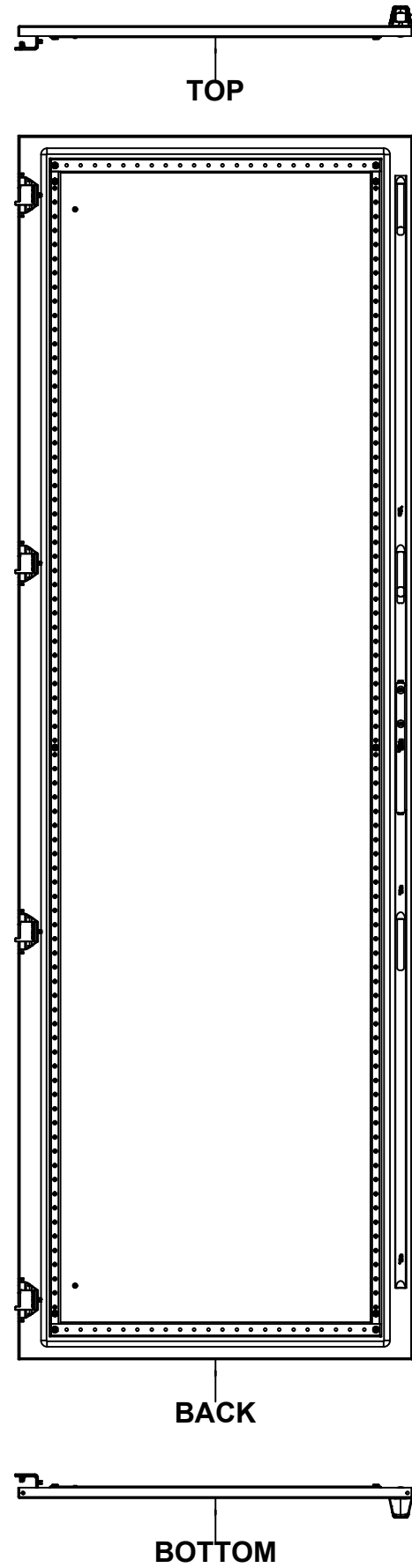


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Feb-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6500 MXR 2200mm x 700mm Back		
Part Number Numéro Pièce	Rev.	13
6500MXK220712B	0	18

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK220712BG	0	6500 MXR 2200mm x 700mm Back Gasket
8	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	6500MXK220712B-P	0	6500 MXR 2200mm x 700mm Back Part
Parts List			

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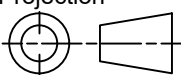
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Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Feb-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description		Detail Rev.
6500 MXD 2200mm x 700mm Front		
Part Number Numéro Pièce	Rev. 0	14 / 18
6500MXK220712F		

Use gasket program path 6500 MX > 6500 MXD

SEE BILL OF MATERIAL ON LAST PAGE

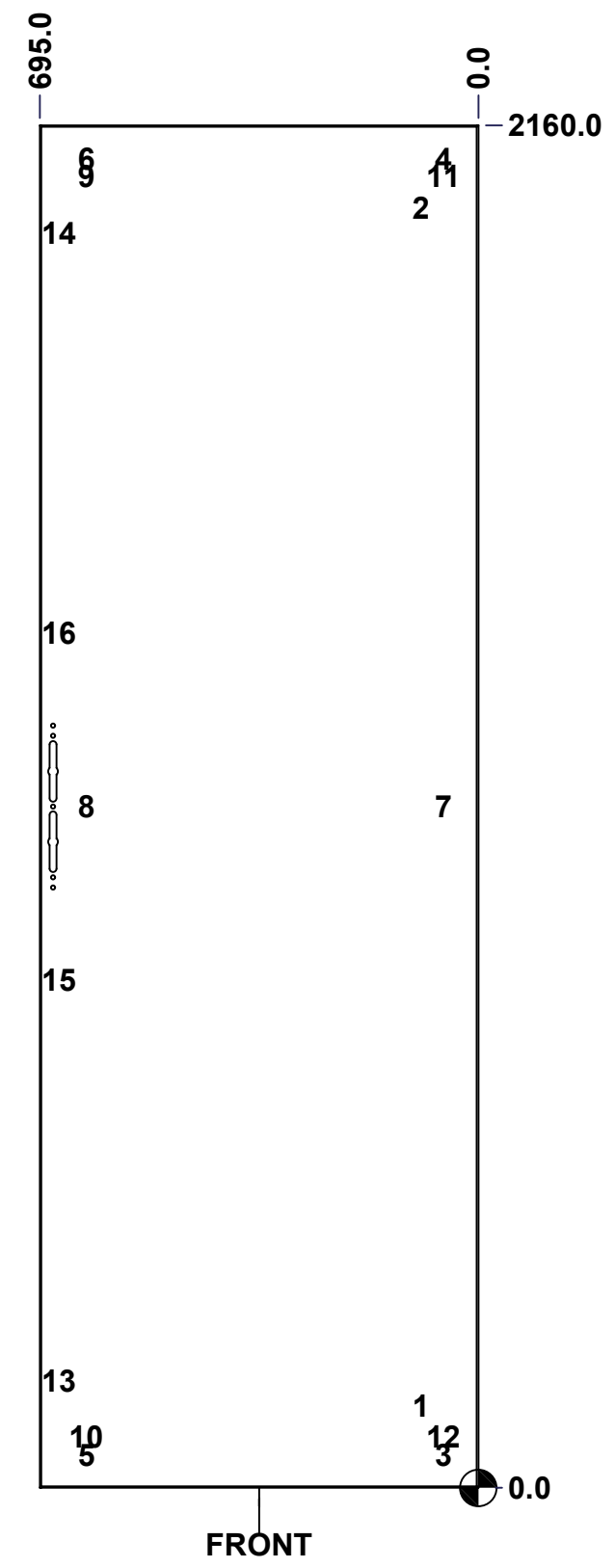
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	2030.0	GND STUD M6 x 16mm (Inside)
3	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
4	64.5	2107.2	STIFF. STUD M6 x 18mm (Inside)
5	630.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	630.5	2107.2	STIFF. STUD M6 x 18mm (Inside)
7	64.5	1080.0	STIFF. STUD M6 x 18mm (Inside)
8	630.5	1080.0	STIFF. STUD M6 x 18mm (Inside)
9	630.5	2079.0	STIFF. STUD M6 x 18mm (Inside)
10	630.5	81.0	STIFF. STUD M6 x 18mm (Inside)
11	64.5	2079.0	STIFF. STUD M6 x 18mm (Inside)
12	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
13	674.0	170.0	LARGE CBAR GUIDE (Inside)
14	674.0	1990.0	LARGE CBAR GUIDE (Inside)
15	674.0	805.0	LARGE CBAR GUIDE (Inside)
16	674.0	1355.0	LARGE CBAR GUIDE (Inside)



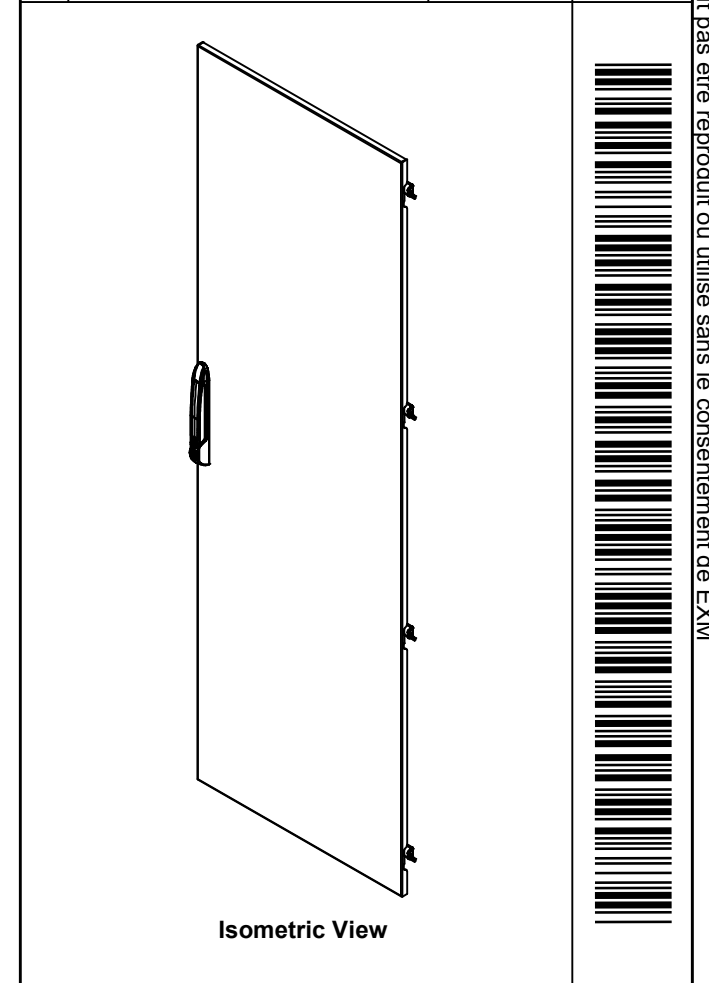
Use bending program path 6500 MX > 6500 MXD

	Description	Status
	6500 MXD 2200mm x 700mm Front	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK220712F	0 / 15

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No.	Revisions	Date	By/Par




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Flatness
 Aplatissement
 Max 3.0mm
Projection


Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-A-45758	4	886 PH2 Pull Handle Bridge - Assembly
1	STK-A-51160	0	886PH2-SL - Pull Handle Lock - Assembly
1	STK-Q-45662-22	1	6500 MX - Lower Closing Bar 2200mm
1	STK-Q-45661-22	1	6500 MX - Upper Closing Bar 2200mm
4	STK-Q-16410	0	Guide Stud - Large (No Paint Cap Required)
4	STK-K-06810	7	6500 MX Hinge Assy
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK220712DS1	5	6500 MX 2200mm x 700mm Door Stiffener
1	6500MXK220712FG	0	6500 MXD 2200mm x 700mm Front Gasket
1	6500MXK220712F-P	0	6500 MXD 2200mm x 700mm Front Part

Parts List

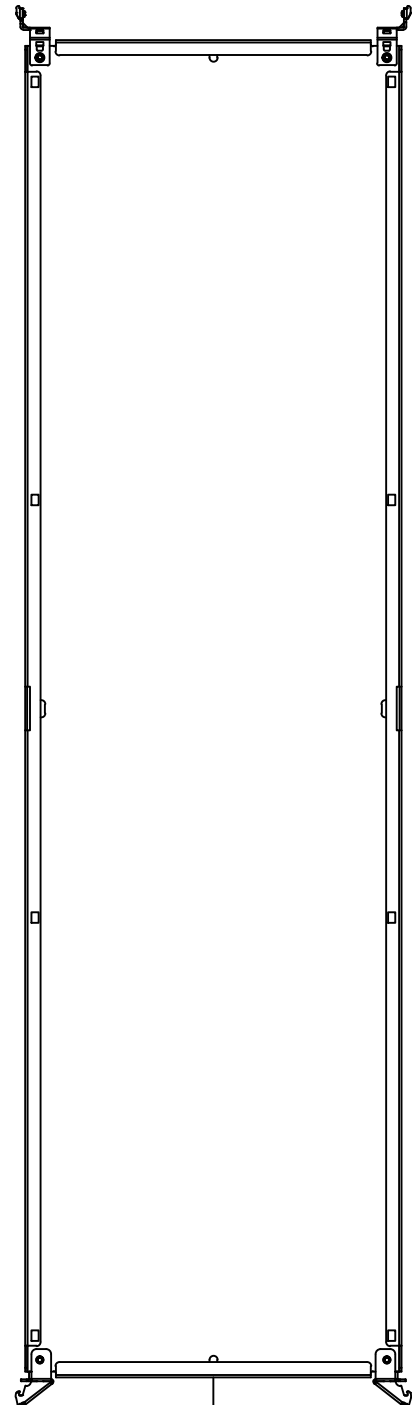
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 24-Feb-15
Material Matière 14 Ga Cold Rolled A1008 CS Type B	
Color Couleur Light Grey RAL7035	Finish Fini Textured
Description 6500 MXD 2200mm x 700mm Front	Detail Rev.
Part Number Numéro Pièce 6500MXK220712F	Rev. 16 0 18

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TOP

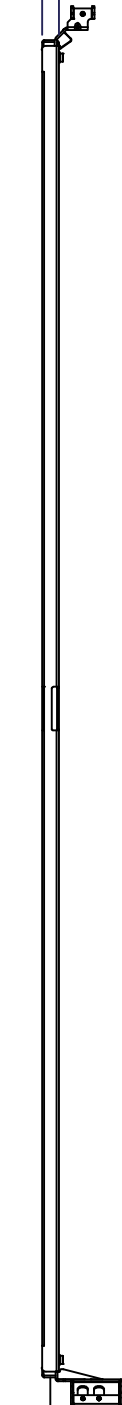


BACK



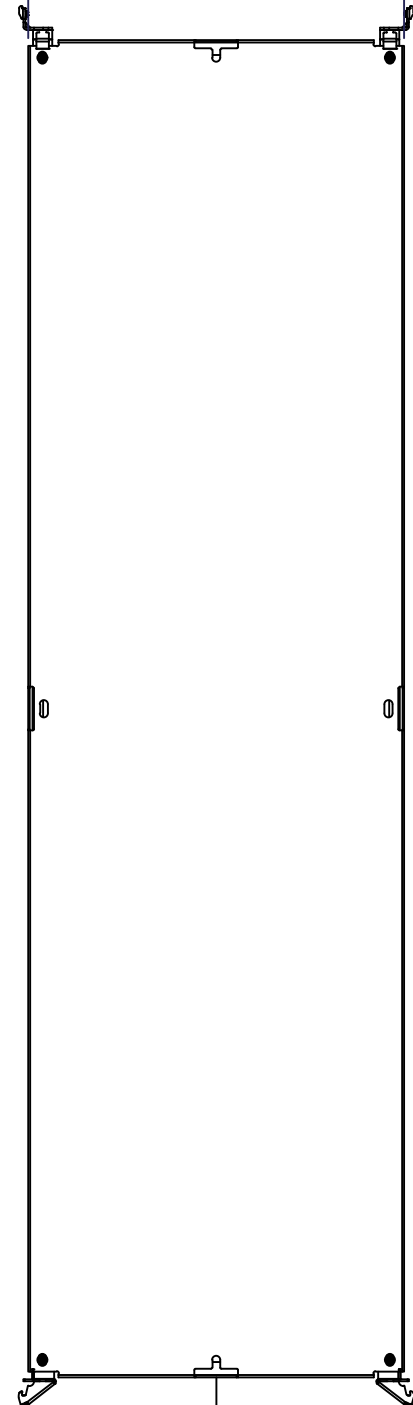
BOTTOM

0.0
26.0



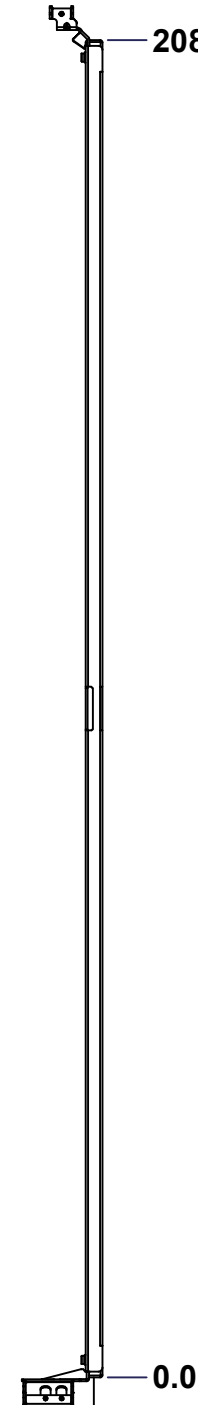
LEFT

0.0
585.0



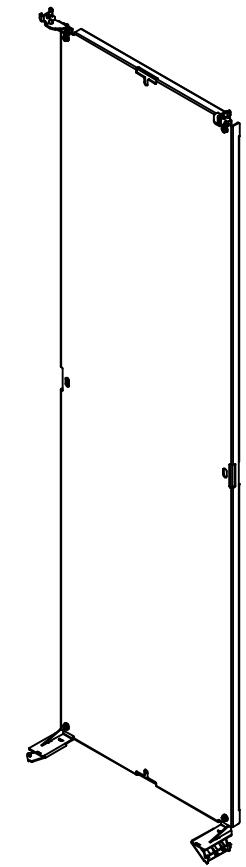
FRONT

2080.0



RIGHT


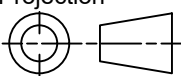
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Isometric View



No.	Revisions	Date	By/Par

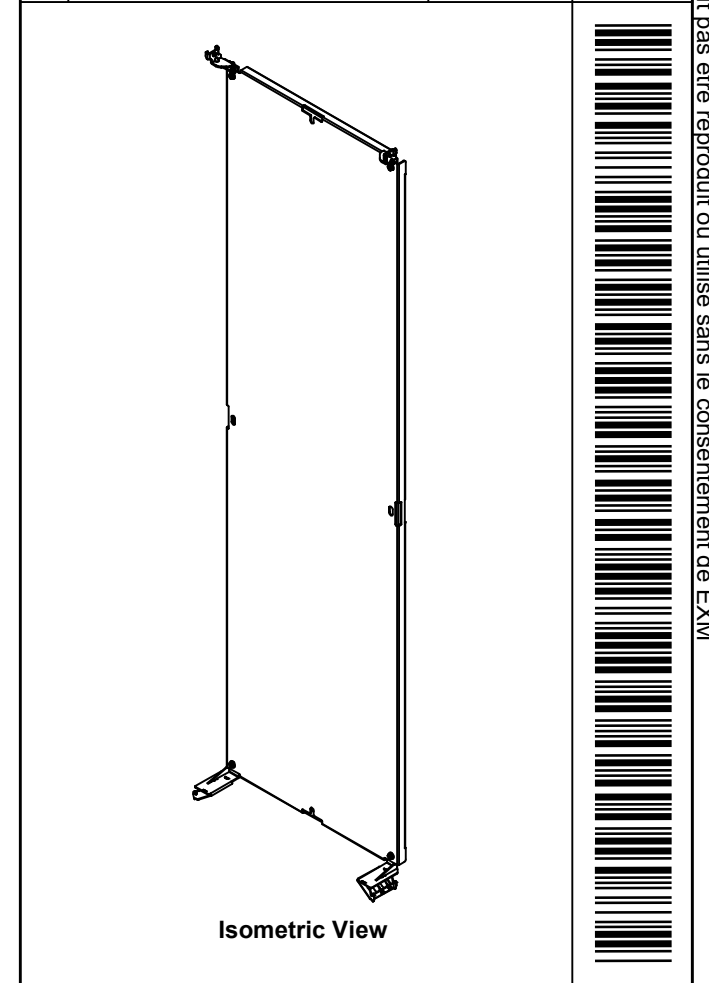
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Feb-15
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description	Detail Rev.	
6500 MXM 2200mm x 700mm Back Inner Panel		
Part Number Numéro Pièce	Rev.	17
6500MXK220712BIP	0	18


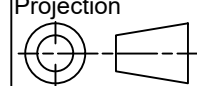
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Feb-15
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description 6500 MXM 2200mm x 700mm Back Inner Panel		Detail Rev.
Part Number Numéro Pièce	Rev. 0	18
6500MXK220712BIP		18

Qty	Part Number	Rev	Description
1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK220712BIP-P	0	6500 MXM 2200mm x 700mm Back Inner Panel Part
Parts List			