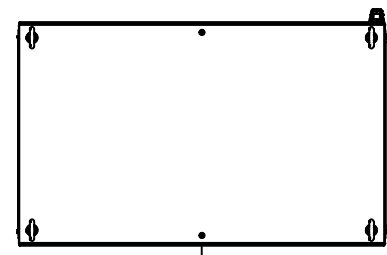
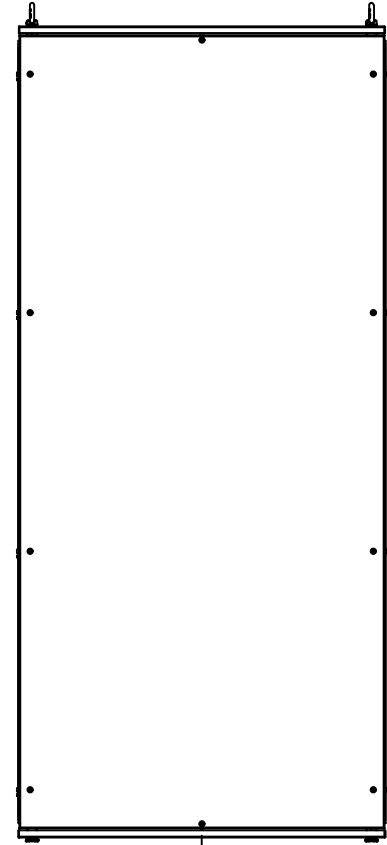


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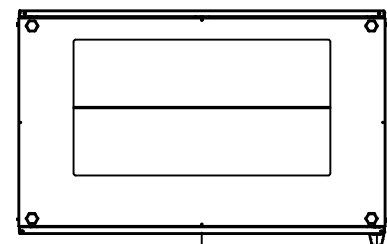
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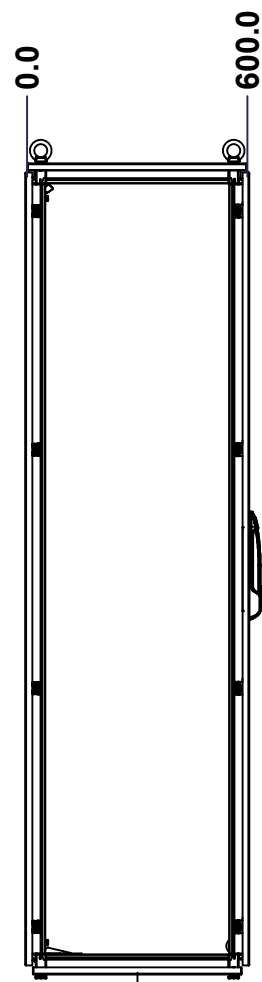
TOP



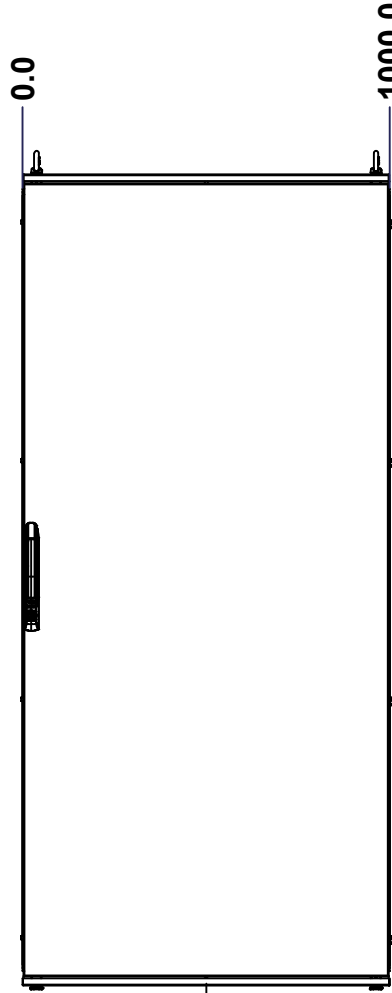
BACK



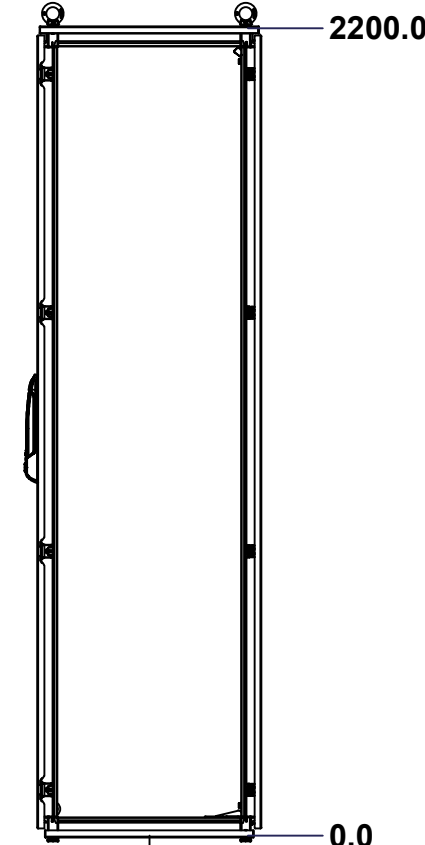
BOTTOM



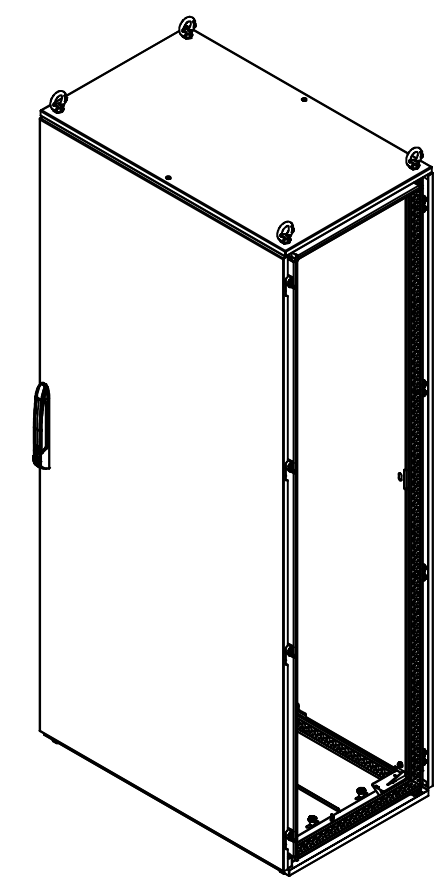
LEFT



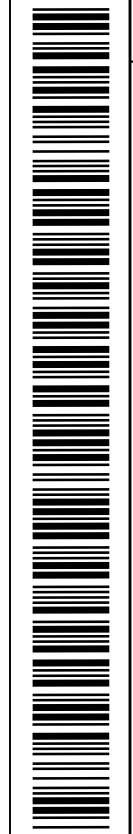
FRONT



RIGHT



Isometric View



No.	Revisions	Date	By/Par

EXM
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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client
Date
Drawn By / Dessiné Par: BoxCad: BoxCad
Date: 22-Jan-15

Material Matière: See Part List

Color Couleur: See Part List
Finish Fini: See Part List

Description: 6500MX 2200mm x 1000mm x 600mm Assembly
Detail Rev.

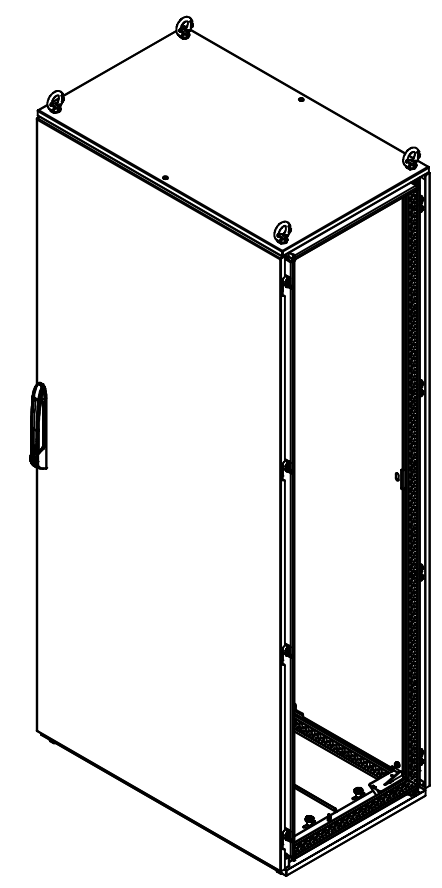
Part Number Numéro Pièce: **6500MXK221006**
Rev. 1
0

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No.	Revisions	Date	By/Par



Isometric View



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www.exmweb.com



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 22-Jan-15
Material / Matière	See Part List

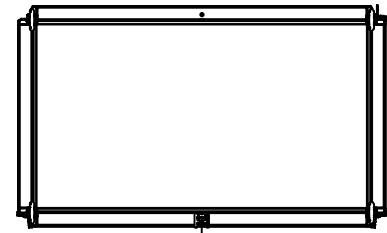
Color / Couleur	See Part List	Finish / Fini	See Part List
Description		Detail Rev.	
6500MX 2200mm x 1000mm x 600mm Assembly			

Qty	Part Number	Rev	Description
1	6500MXK221006BIP	0	6500 MXM 2200mm x 1000mm Back Inner Panel
1	6500MXK221006F	0	6500 MXD 2200mm x 1000mm Front
1	6500MXK221006B	0	6500 MXR 2200mm x 1000mm Back
1	6500MXK221006BT	0	6500 MXB 1000mm x 600mm Bottom
1	6500MXK221006T	0	6500 MXT 1000mm x 600mm Top
1	6500MXK221006FR	0	6500 MX 2200mm x 1000mm x 600mm Frame
Parts List			

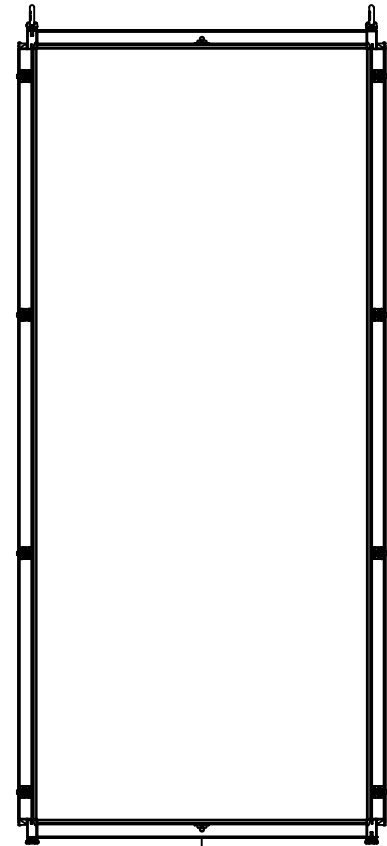
Part Number / Numéro Pièce	Rev.	2
6500MXK221006	0	18

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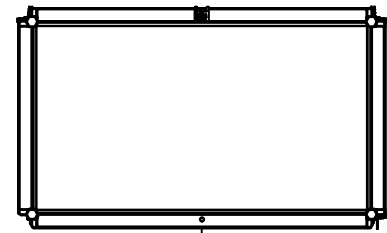
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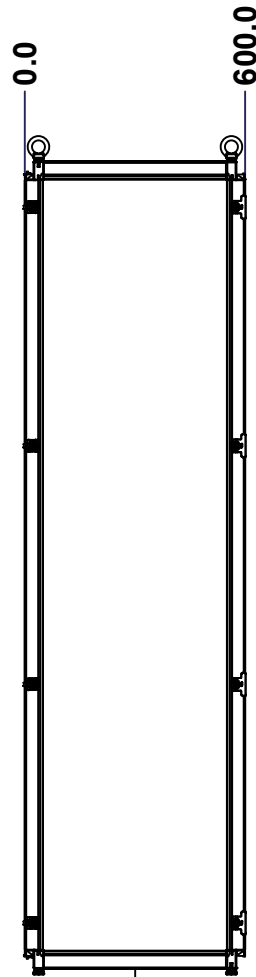
TOP



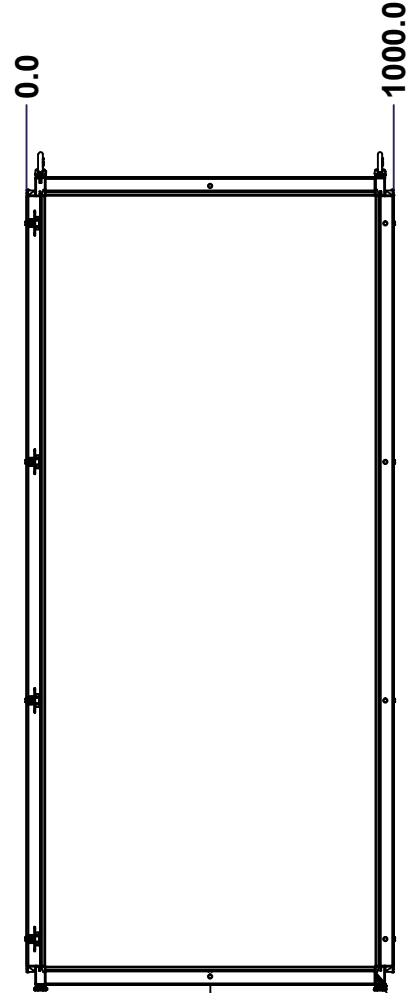
BACK



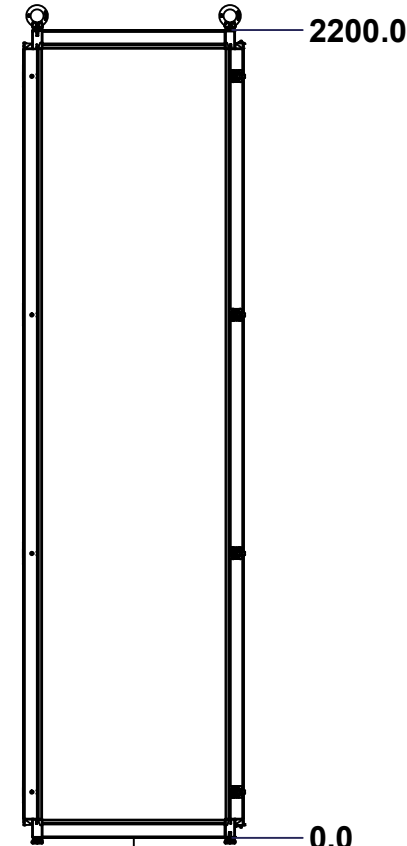
BOTTOM



LEFT

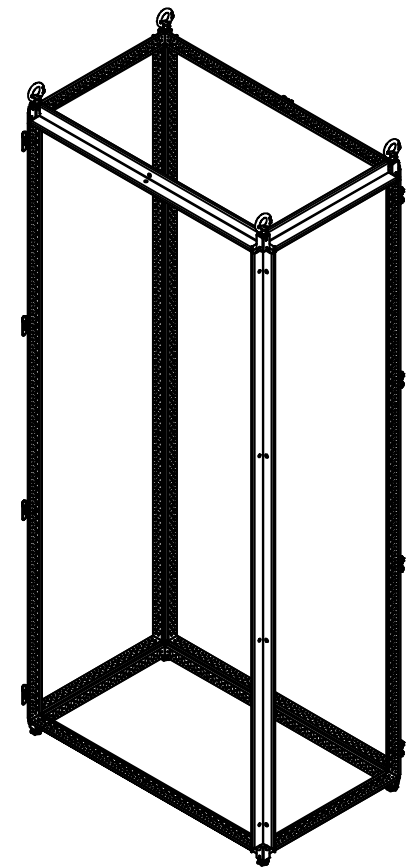


FRONT



RIGHT

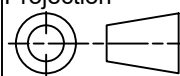
Grind excess weld off corner(s)



Isometric View



No.	Revisions	Date	By/Par

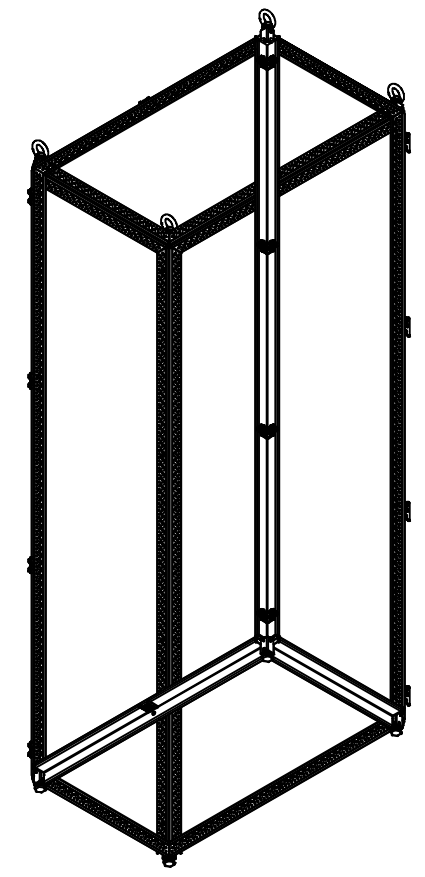
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jan-15
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MX 2200mm x 1000mm x 600mm Frame		
Part Number Numéro Pièce	Rev.	
6500MXK221006FR	0	3 18

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No.	Revisions	Date	By/Par



Isometric View

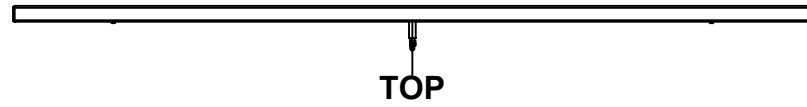


Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
1	STK-Q-04000	4	M6.0 x 9.5mm Truss Head Tapping Screw
2	STK-Q-70486	0	6500 MX Single Rear Panel Bracket
4	STK-Q-47250-10	6	6500 MX 1000mm Horizontal Frame Post Part
4	STK-Q-47250-06	6	6500 MX 600mm Horizontal Frame Post Part
4	STK-A-70589	9	6500 MX Fixed Side Panel Bracket Assembly
21	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	9	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-22	6	6500 MX 2200mm Vertical Frame Post Part

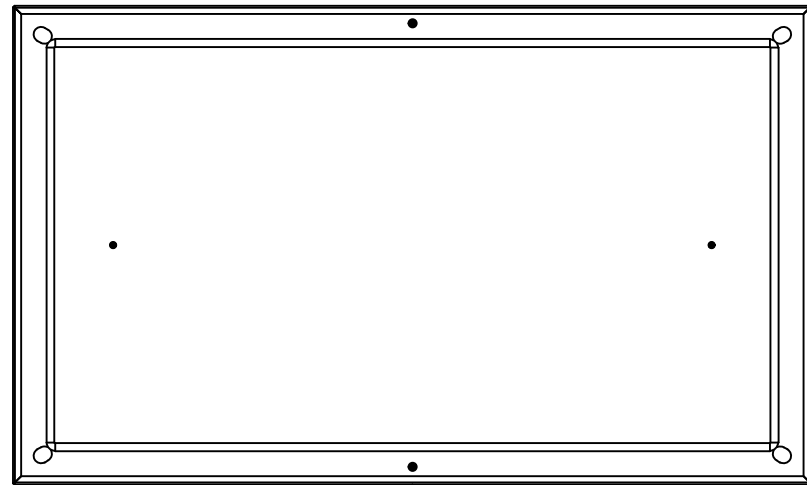
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm Projection
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 22-Jan-15	
Material / Matière: 16 Ga Electro-Galvanized (1.4mm)			
Color / Couleur: Iron Grey RAL7011		Finish / Fini: Textured	
Description: 6500 MX 2200mm x 1000mm x 600mm Frame			Detail Rev.
Part Number / Numéro Pièce: 6500MXK221006FR			Rev. 4 / 0

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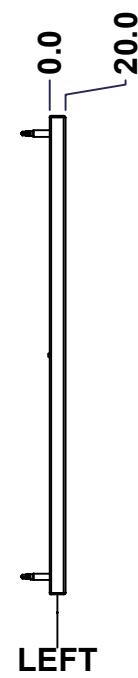
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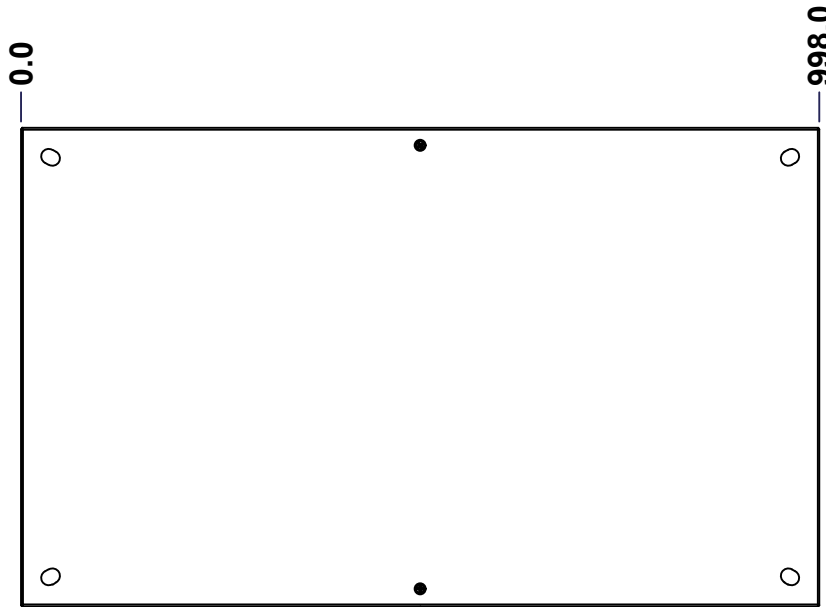
TOP



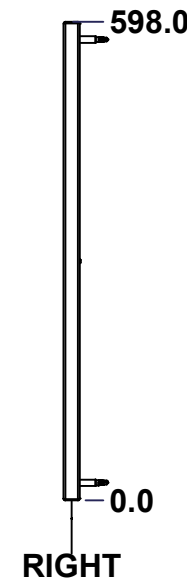
BACK



LEFT

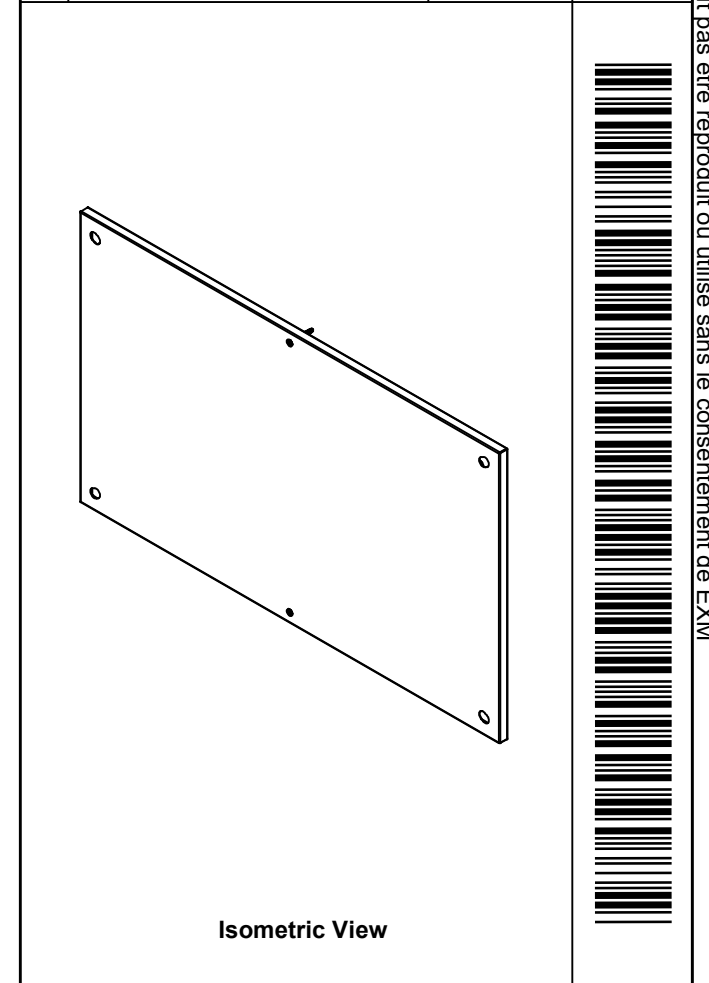


FRONT


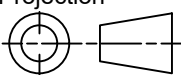


RIGHT

No.	Revisions	Date	By/Par



BOTTOM

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 22-Jan-15	
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Textured	
Description: 6500 MXT 1000mm x 600mm Top	Detail Rev.	
Part Number / Numéro Pièce: 6500MXK221006T	Rev. 0	5 / 18

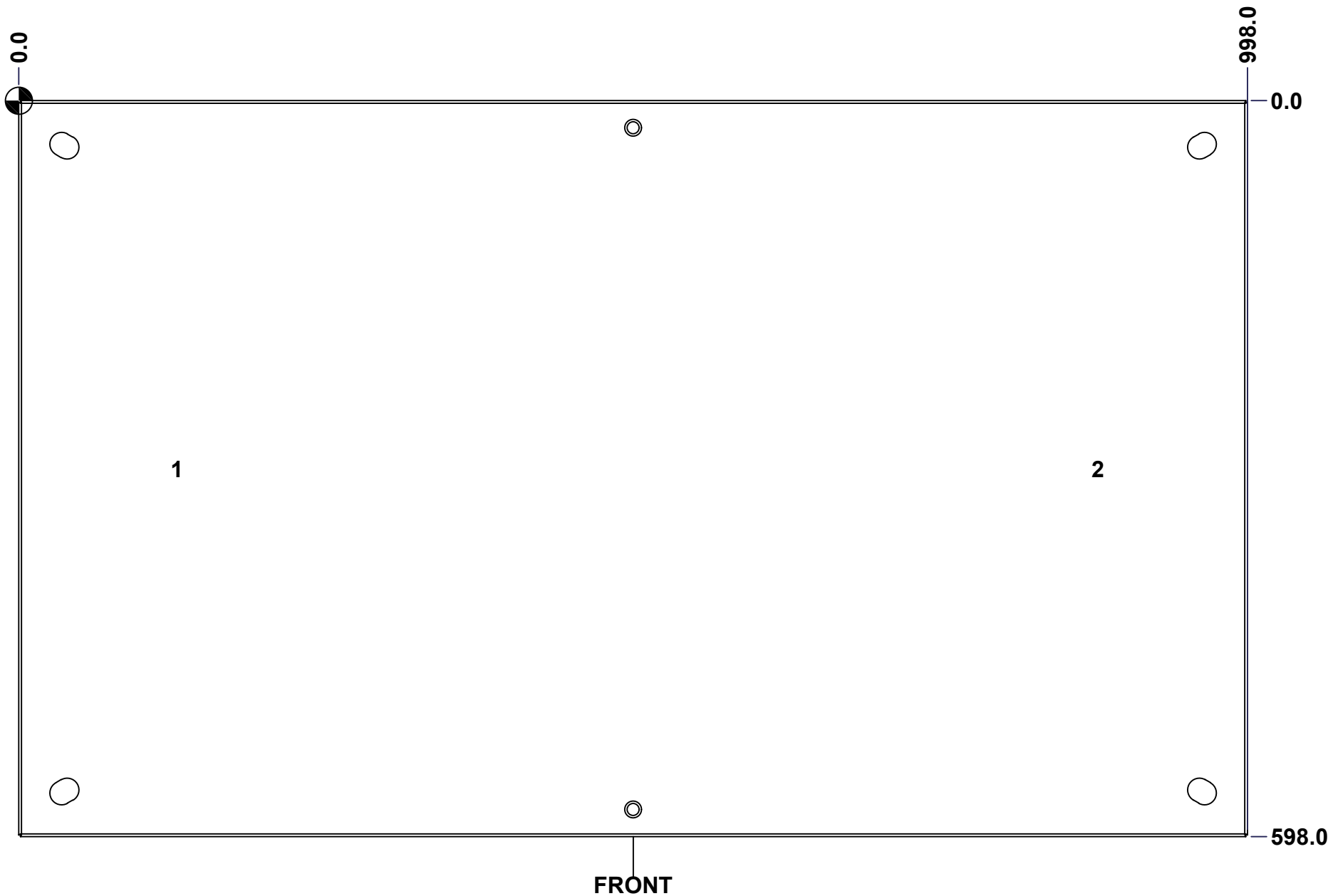
Use gasket program path 6500 MX > 6500 MXT

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	299.0	GND STUD M6 x 18mm (Inside)
2	873.0	299.0	GND STUD M6 x 18mm (Inside)



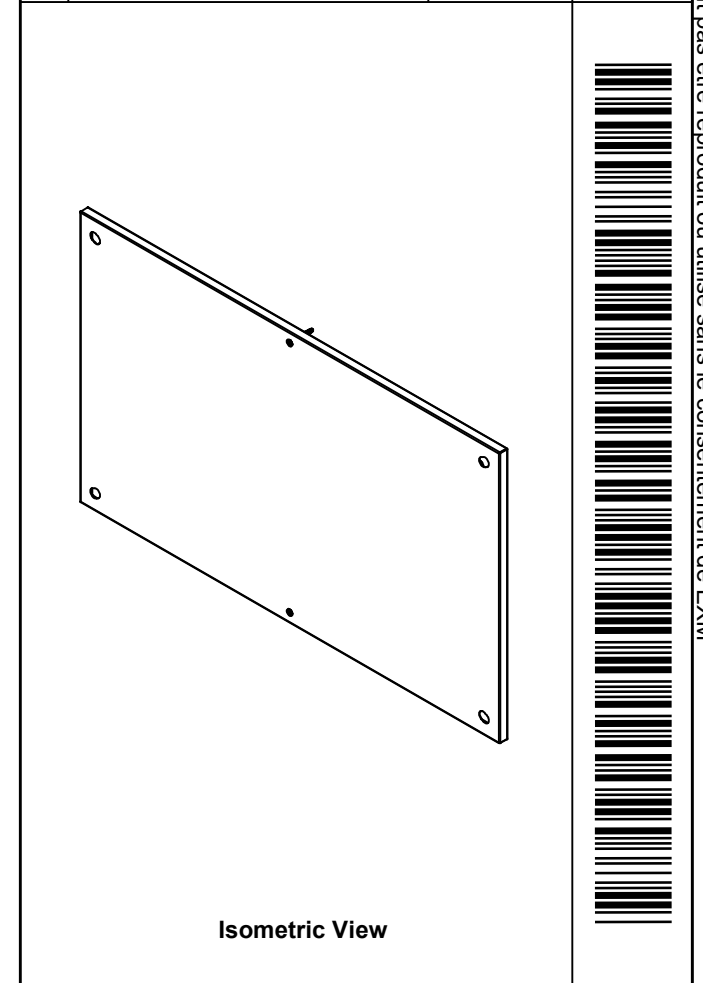
Use bending program path 6500 MX > 6500 MXT


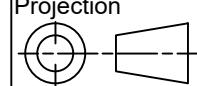
	Description 6500 MXT 1000mm x 600mm Top	Status (NULL)
	Part Number Numéro Pièce 6500MXK221006T	Rev. 6 0

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No.	Revisions	Date	By/Par

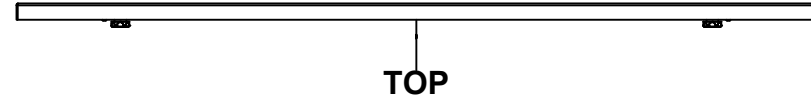


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jan-15
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	6500 MXT 1000mm x 600mm Top	Detail Rev.
Part Number Numéro Pièce	6500MXK221006T	Rev. 0

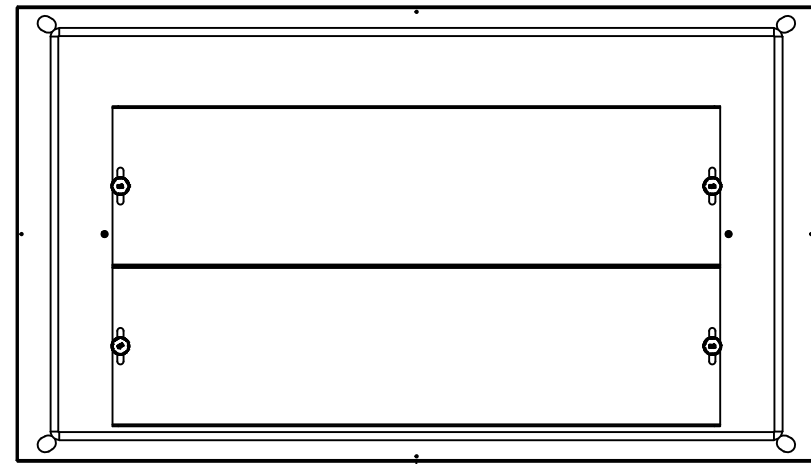
Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-90227	1	Flat Head Drilling Screw M6.3 x 56.0mm Long
1	6500MXK221006TG	0	6500 MXT 1000mm x 600mm Top Gasket
1	6500MXK221006T-P	0	6500 MXT 1000mm x 600mm Top Part
Parts List			

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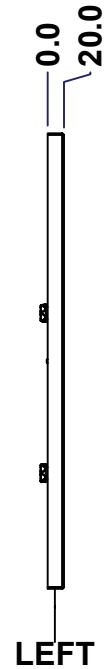
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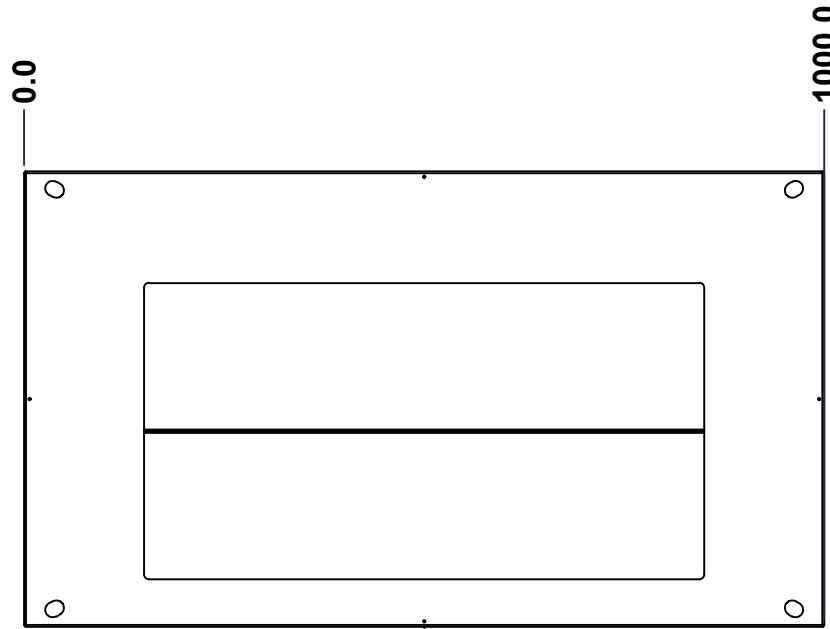
TOP



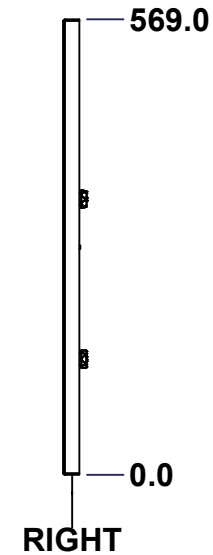
BACK



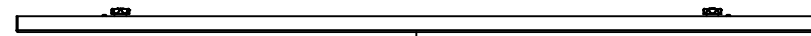
LEFT



FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jan-15
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	Detail Rev.	
6500 MXB 1000mm x 600mm Bottom		
Part Number Numéro Pièce	Rev.	8
6500MXK221006BT	0	18

Use gasket program path 6500 MX > 6500MXB

SEE BILL OF MATERIAL ON LAST PAGE

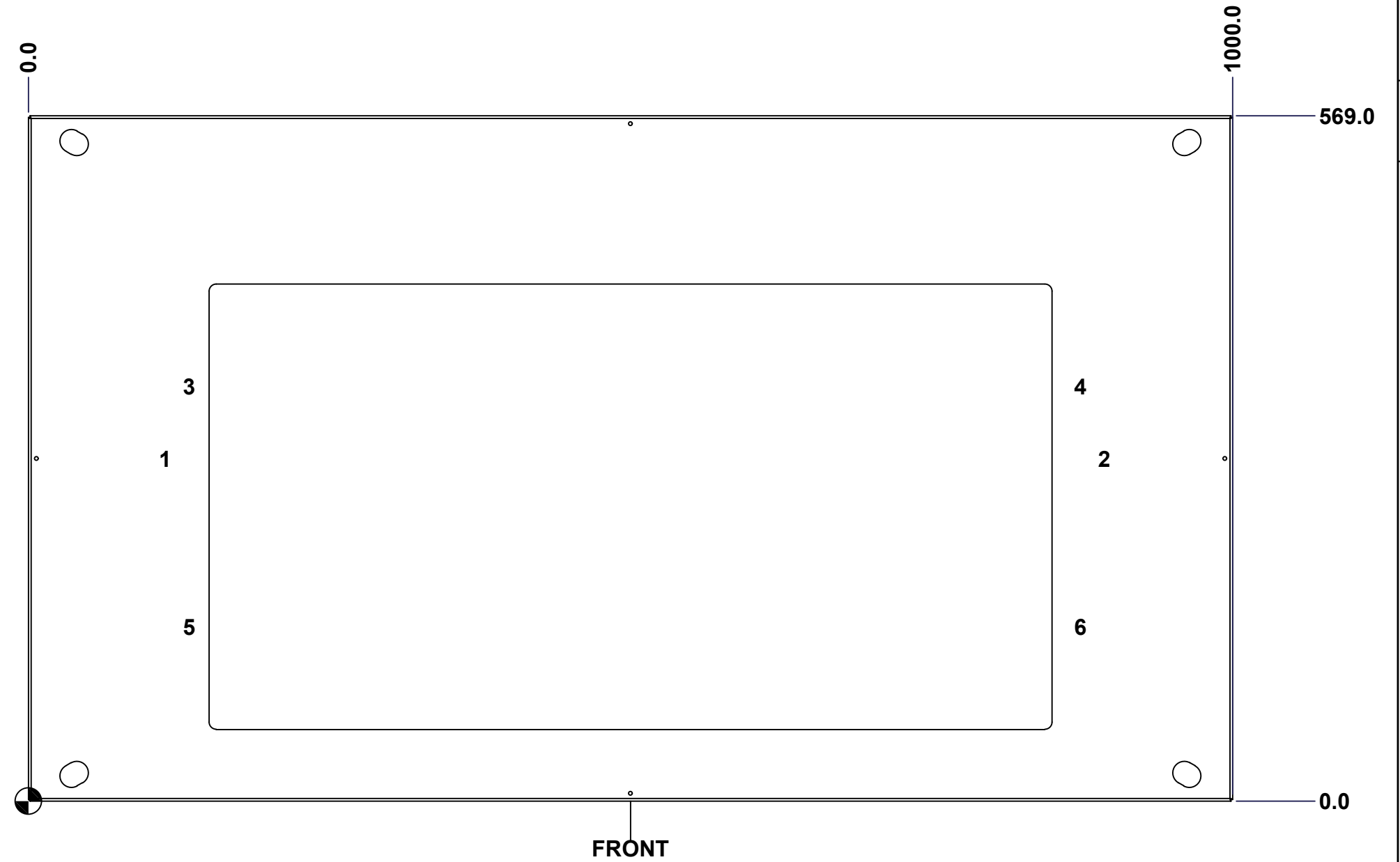
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	284.5	GND STUD M6 x 18mm (Inside)
2	890.0	284.5	GND STUD M6 x 18mm (Inside)
3	130.0	344.5	GP STUD M6 x 18mm (Inside)
4	870.0	344.5	GP STUD M6 x 18mm (Inside)
5	130.0	144.5	GP STUD M6 x 18mm (Inside)
6	870.0	144.5	GP STUD M6 x 18mm (Inside)



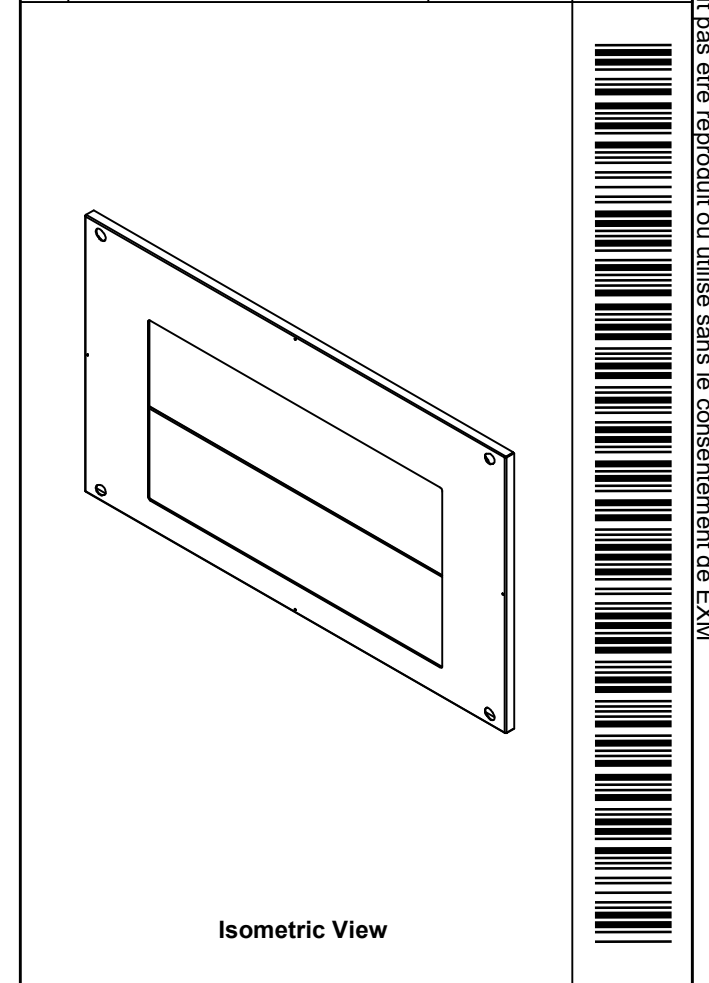
Use bending program path 6500 MX > 6500MXB

	Description	Status
	6500 MXB 1000mm x 600mm Bottom	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK221006BT	0 / 9
		18

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No.	Revisions	Date	By/Par




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Flatness
 Aplatissement
 Max 3.0mm
Projection


Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 22-Jan-15

Material Matière: 16 Ga Cold Rolled A1008 CS Type B

Color Couleur: Iron Grey RAL7011	Finish Fini: Textured
----------------------------------	-----------------------

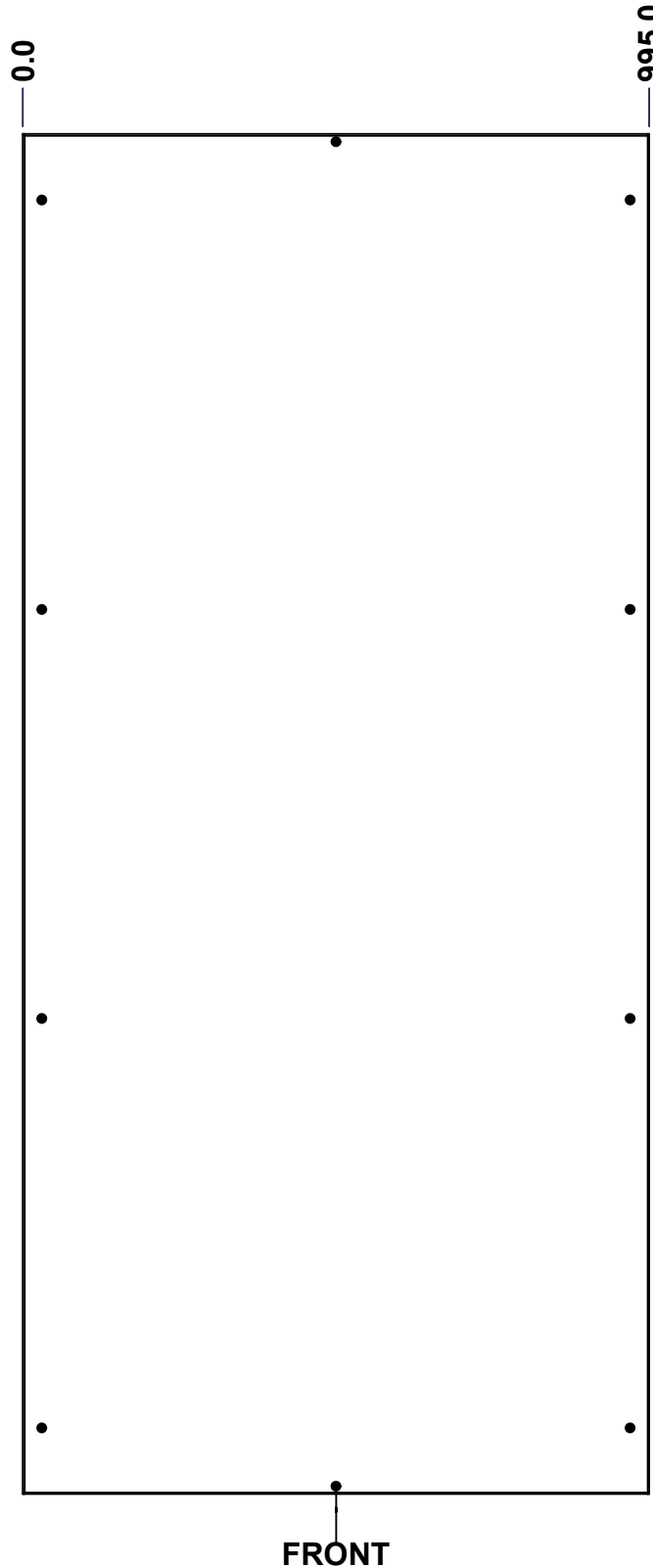
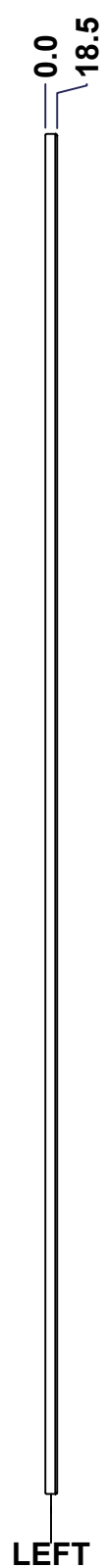
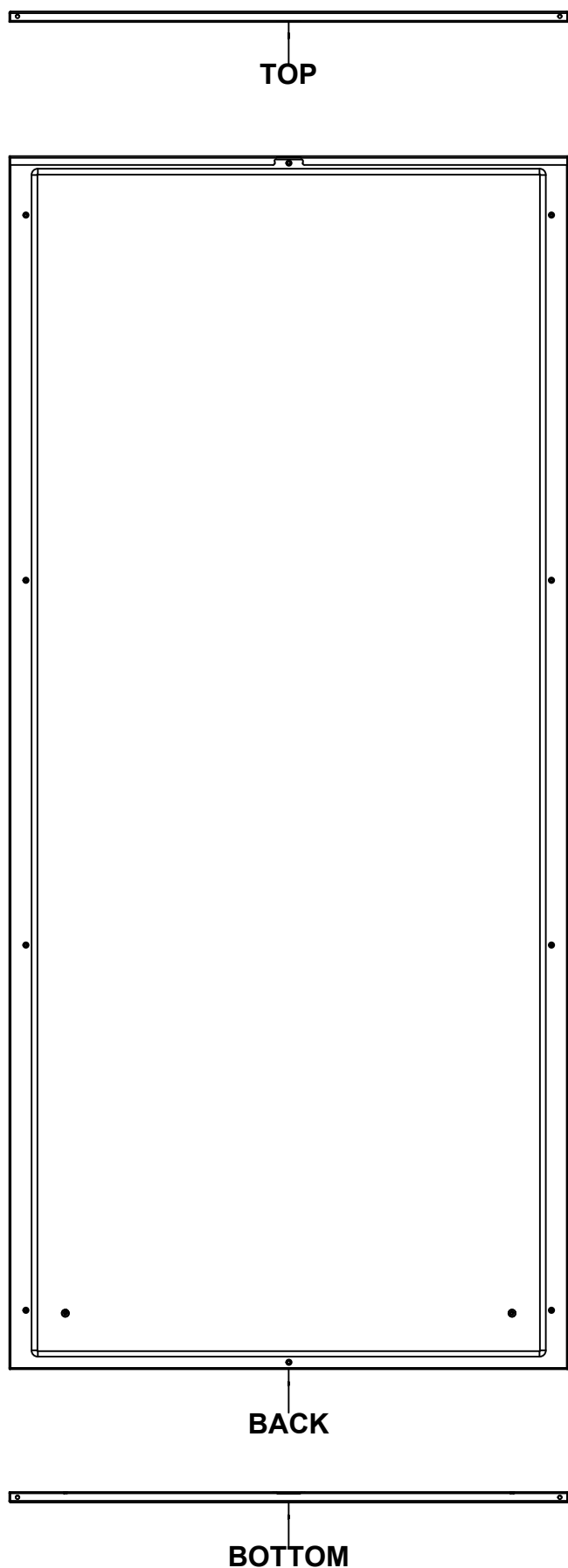
Description: 6500 MXB 1000mm x 600mm Bottom	Detail Rev.
---	-------------

Part Number / Numéro Pièce: 6500MXK221006BT	Rev. 0	10 / 18
--	--------	---------

Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
4	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	6500MXK221006GP200-P	0	6500 MXB 1000mm Gland Plate Part (200mm)
1	6500MXK221006BTGPG	0	6500 MXB 1000mm x 600mm Bottom Gland Plate Gasket
1	6500MXK221006BTG	0	6500 MXB 1000mm x 600mm Bottom Gasket
1	6500MXK221006BT-P	0	6500 MXB 1000mm x 600mm Bottom Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jan-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description		Detail Rev.
6500 MXR 2200mm x 1000mm Back		
Part Number Numéro Pièce	Rev.	11
6500MXK221006B	0	18

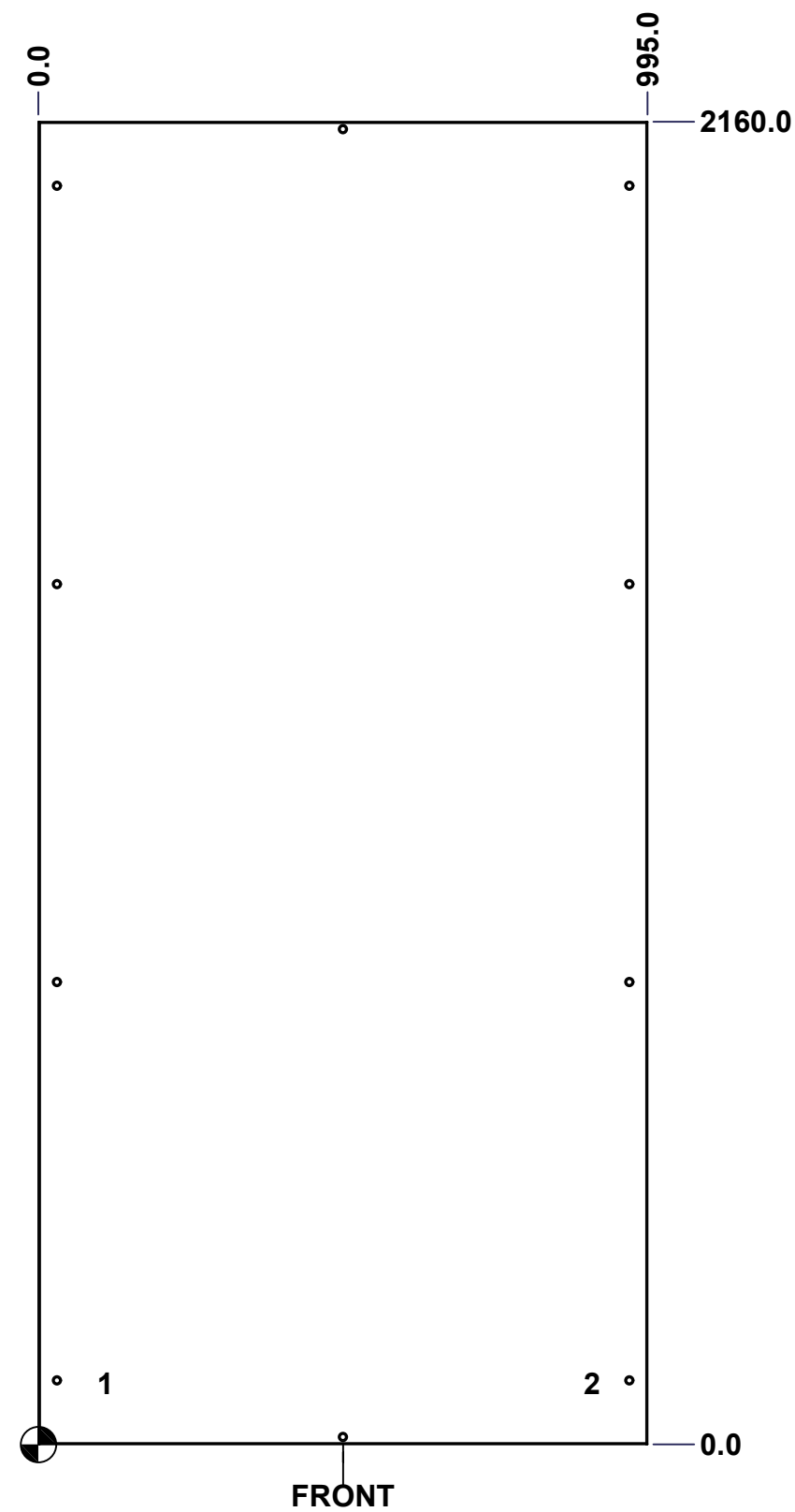
Use gasket program path 6500 MX > 6500 MXR

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	895.0	100.0	GND STUD M6 x 16mm (Inside)



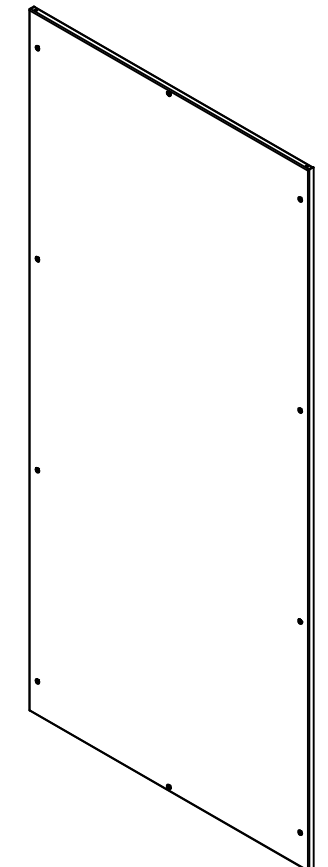
Use bending program path 6500 MX > 6500 MXR

	Description	Status
	6500 MXR 2200mm x 1000mm Back	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK221006B	0
		12
		18

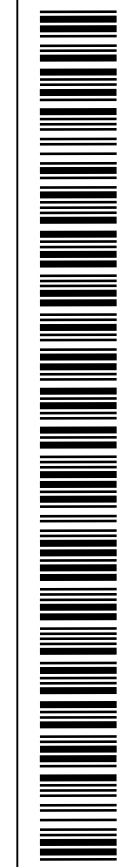
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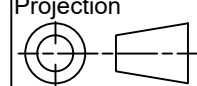
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No.	Revisions	Date	By/Par



Isometric View

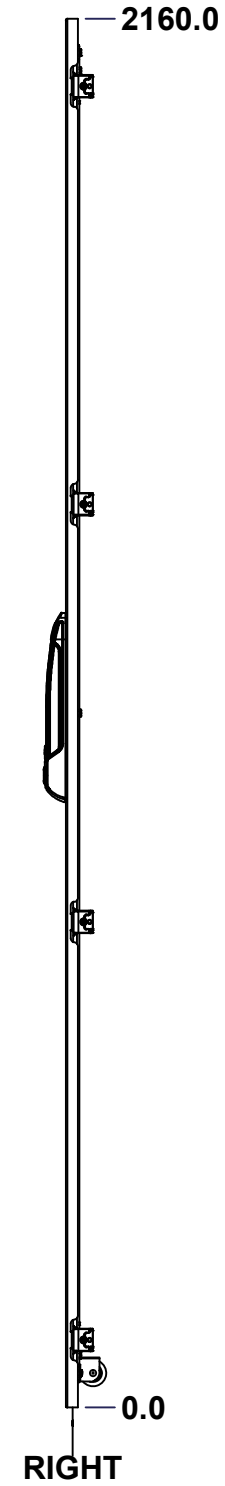
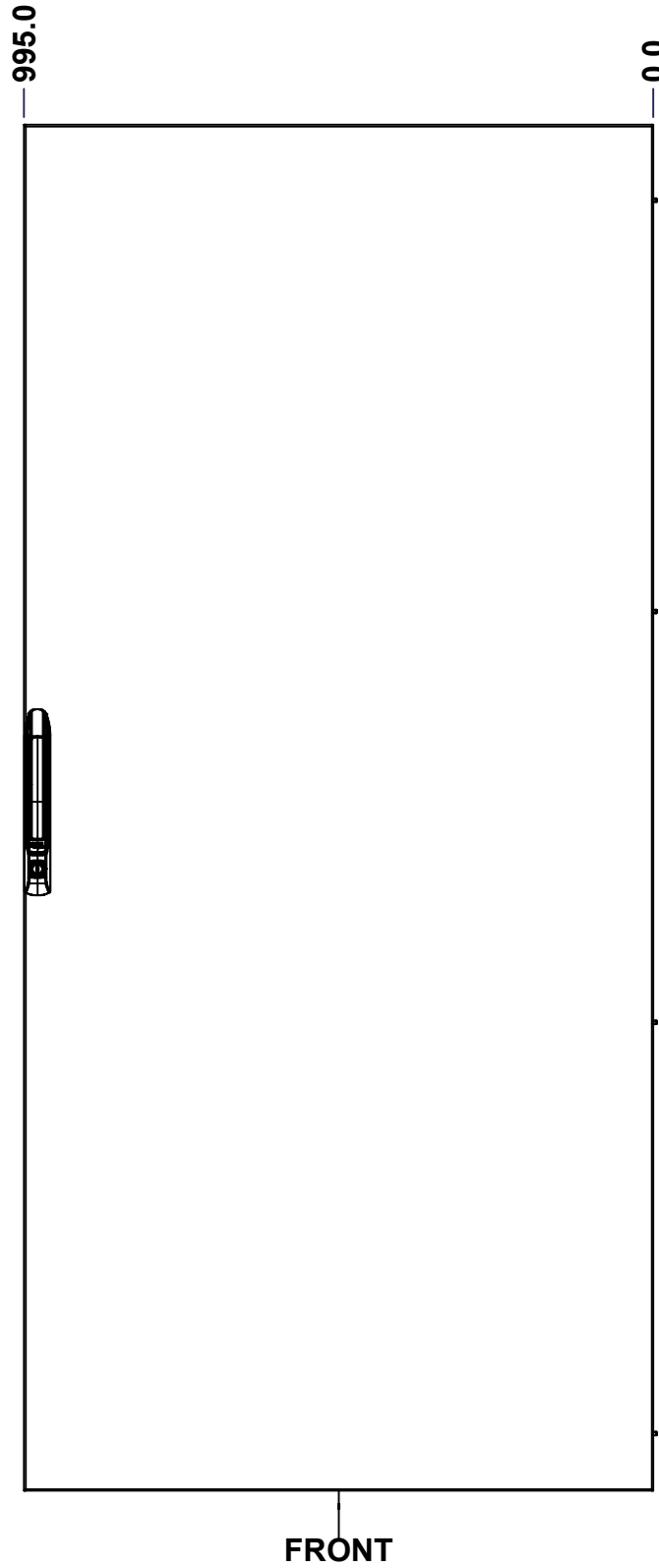
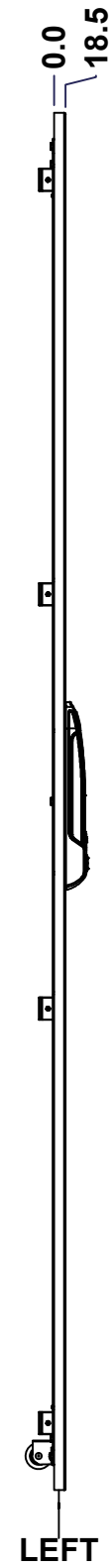
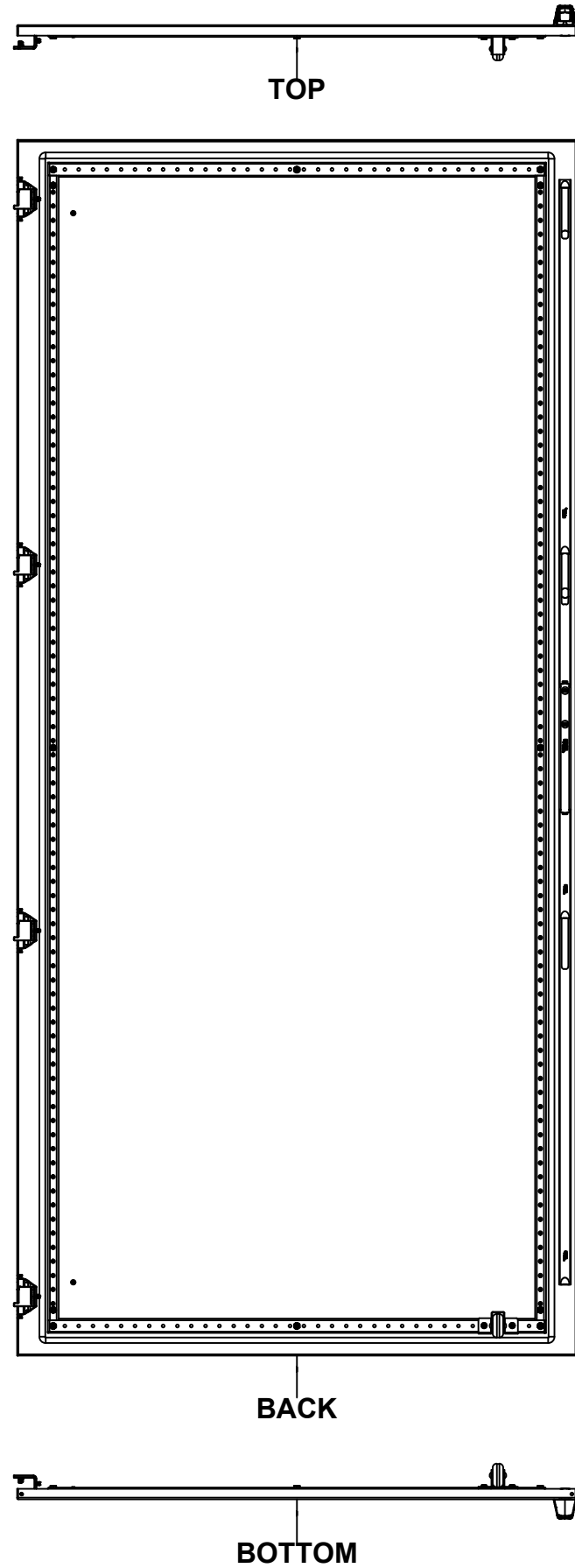


		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 22-Jan-15	
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B			
Color / Couleur: Light Grey RAL7035		Finish / Fini: Textured	
Description: 6500 MXR 2200mm x 1000mm Back			Detail Rev.
Part Number / Numéro Pièce: 6500MXK221006B			Rev. 13
			18

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK221006BG	0	6500 MXR 2200mm x 1000mm Back Gasket
10	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	6500MXK221006B-P	0	6500 MXR 2200mm x 1000mm Back Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 22-Jan-15
Material Matière 14 Ga Cold Rolled A1008 CS Type B		
Color Couleur Light Grey RAL7035	Finish Fini Textured	
Description 6500 MXD 2200mm x 1000mm Front		Detail Rev.
Part Number Numéro Pièce 6500MXK221006F		Rev. 14 0

Use gasket program path 6500 MX > 6500 MXD

SEE BILL OF MATERIAL ON LAST PAGE

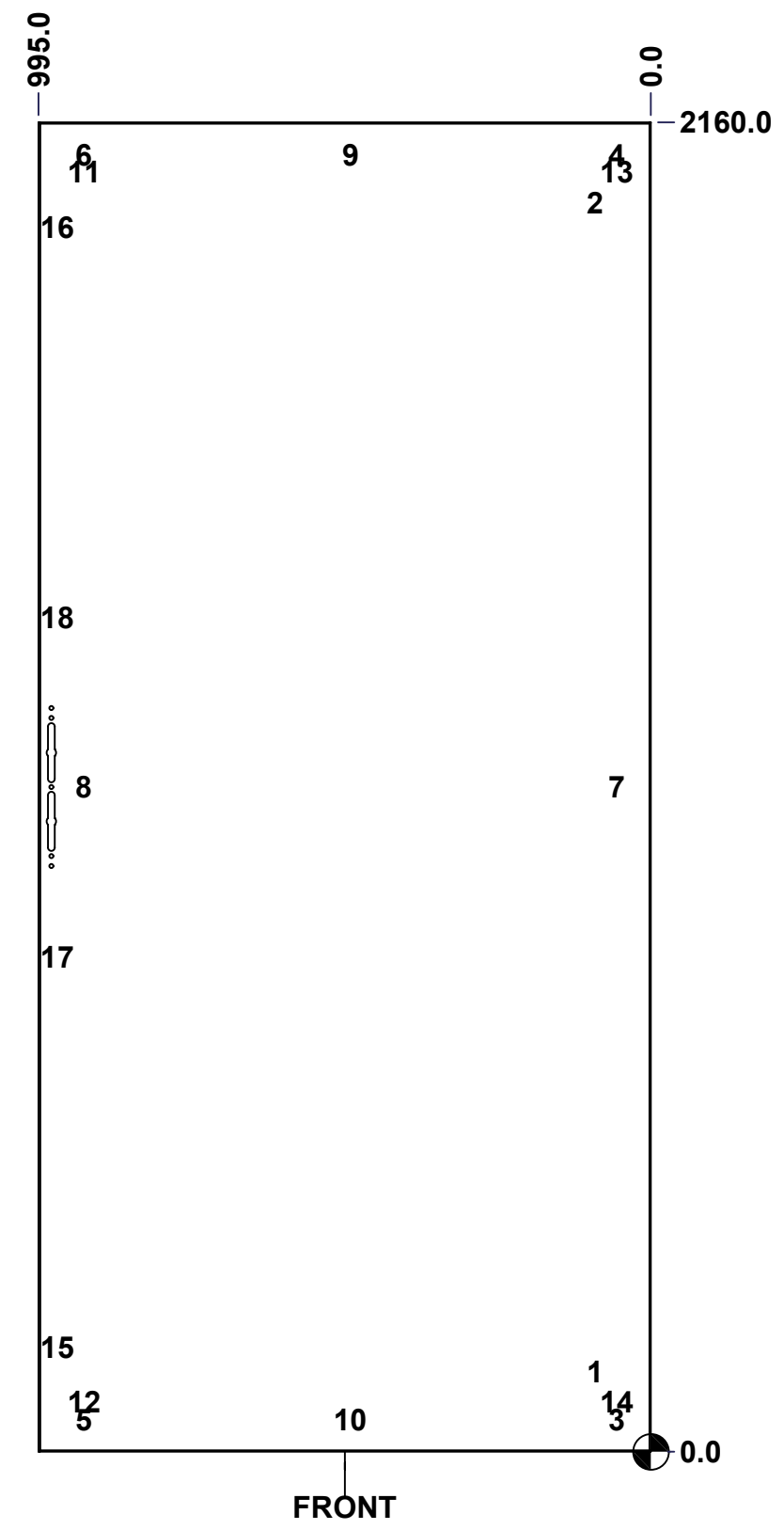
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	2030.0	GND STUD M6 x 16mm (Inside)
3	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
4	64.5	2107.2	STIFF. STUD M6 x 18mm (Inside)
5	930.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	930.5	2107.2	STIFF. STUD M6 x 18mm (Inside)
7	64.5	1080.0	STIFF. STUD M6 x 18mm (Inside)
8	930.5	1080.0	STIFF. STUD M6 x 18mm (Inside)
9	497.5	2107.2	STIFF. STUD M6 x 18mm (Inside)
10	497.5	52.8	STIFF. STUD M6 x 18mm (Inside)
11	930.5	2079.0	STIFF. STUD M6 x 18mm (Inside)
12	930.5	81.0	STIFF. STUD M6 x 18mm (Inside)
13	64.5	2079.0	STIFF. STUD M6 x 18mm (Inside)
14	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
15	974.0	170.0	LARGE CBAR GUIDE (Inside)
16	974.0	1990.0	LARGE CBAR GUIDE (Inside)
17	974.0	805.0	LARGE CBAR GUIDE (Inside)
18	974.0	1355.0	LARGE CBAR GUIDE (Inside)

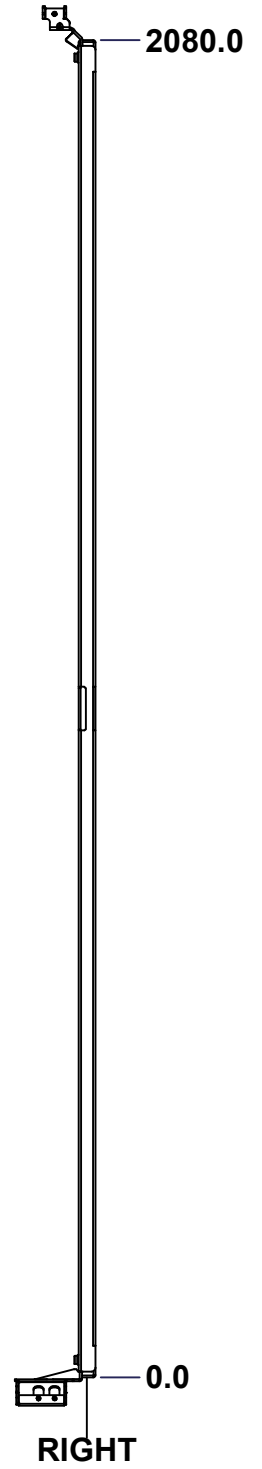
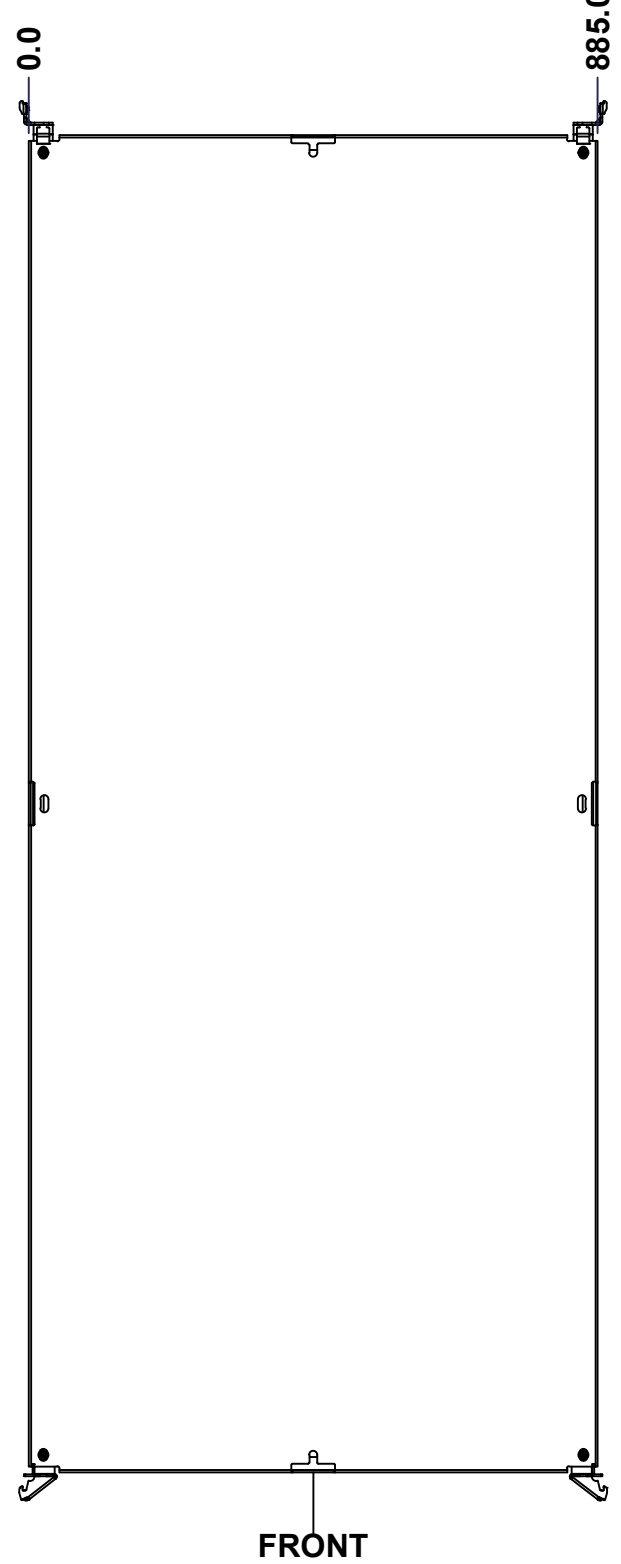
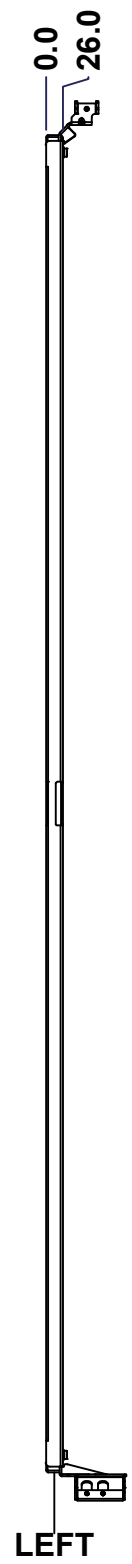
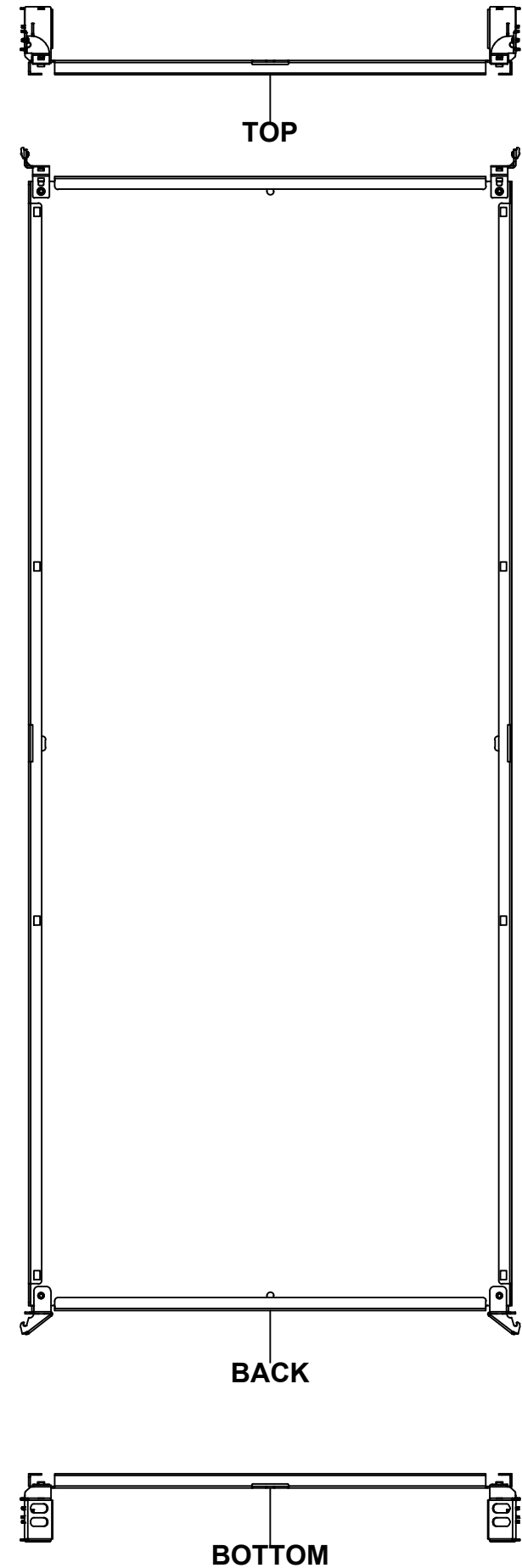


Use bending program path 6500 MX > 6500 MXD

	Description	Status
	6500 MXD 2200mm x 1000mm Front	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK221006F	0 / 15

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No.	Revisions	Date	By/Par

Isometric View

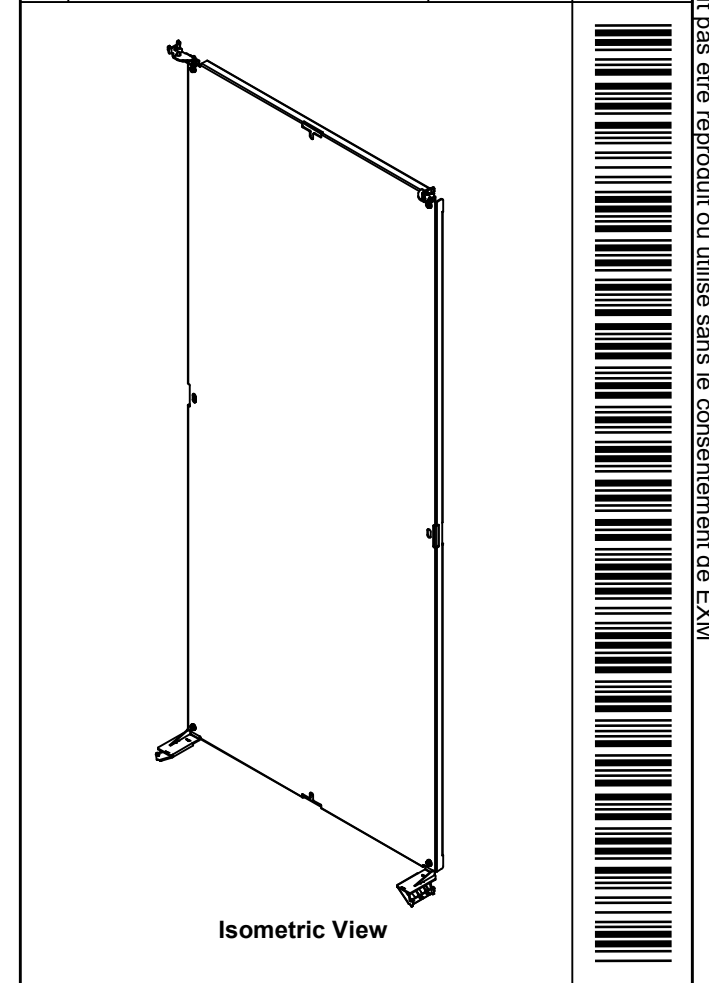
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 22-Jan-15
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 6500 MXM 2200mm x 1000mm Back Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 6500MXK221006BIP		Rev. 17 0 / 18


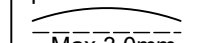
SEE BILL OF MATERIAL ON LAST PAGE

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 22-Jan-15
Material Matière 12 Ga Galvanized (2.5mm)		
Color Couleur Unpainted	Finish Fini Unpainted	
Description 6500 MXM 2200mm x 1000mm Back Inner Panel		Detail Rev.
Part Number Numéro Pièce 6500MXK221006BIP		Rev. 18 0

Qty	Part Number	Rev	Description
1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK221006BIP-P	0	6500 MXM 2200mm x 1000mm Back Inner Panel Part
Parts List			