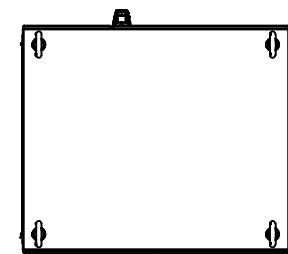
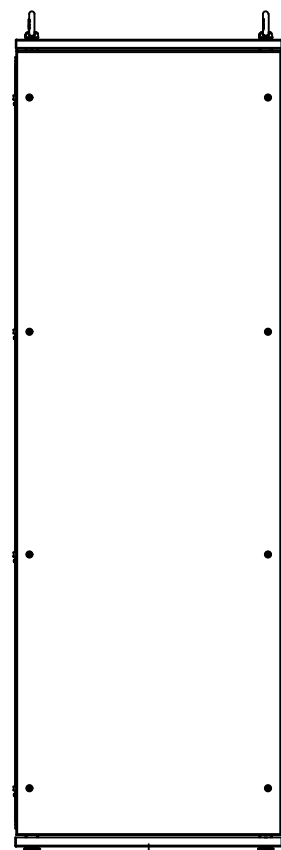


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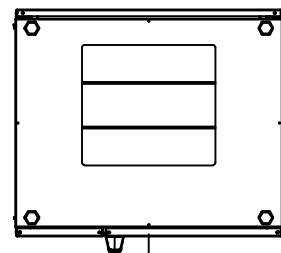
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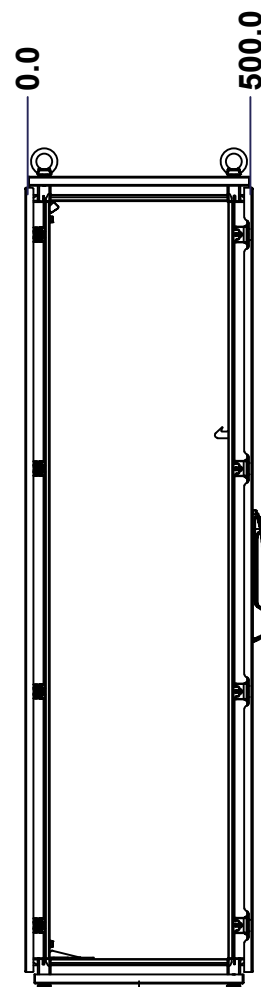
TOP



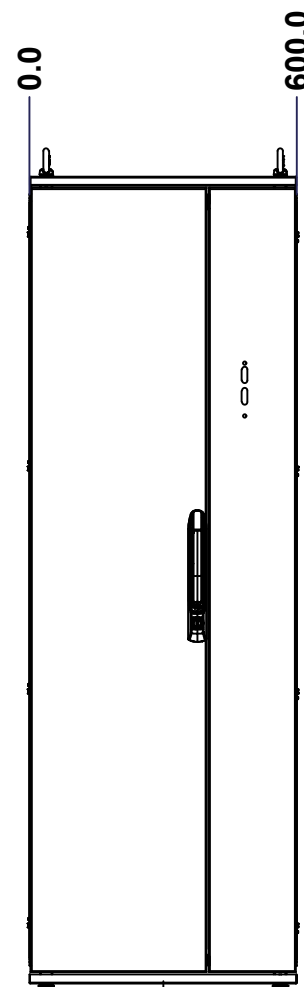
BACK



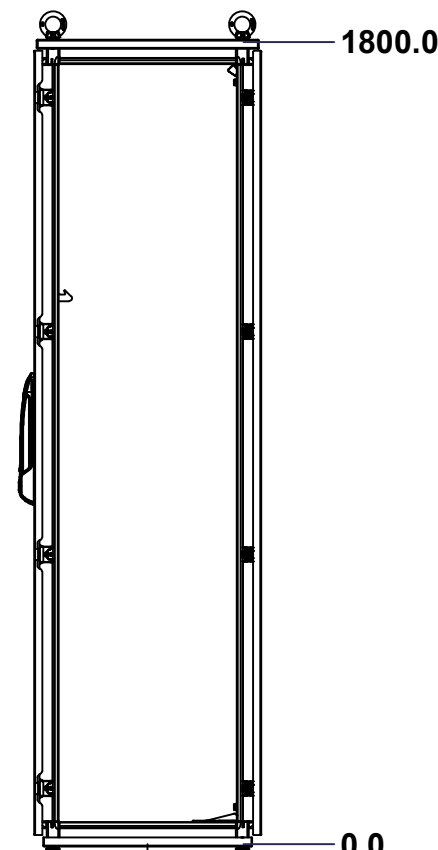
BOTTOM



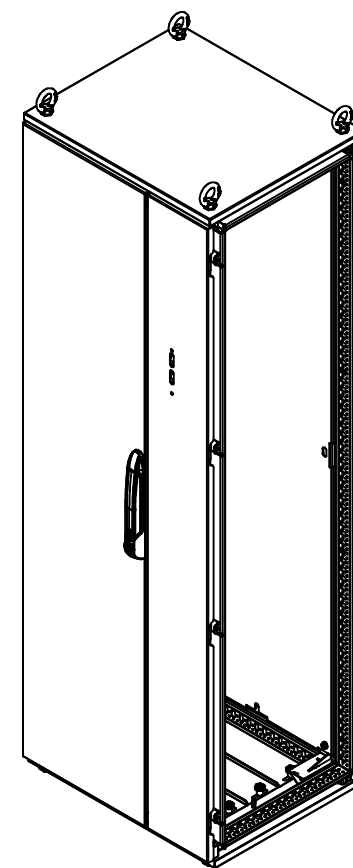
LEFT



FRONT





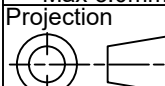
RIGHT



Isometric View



No.	Revisions	Date	By/Par

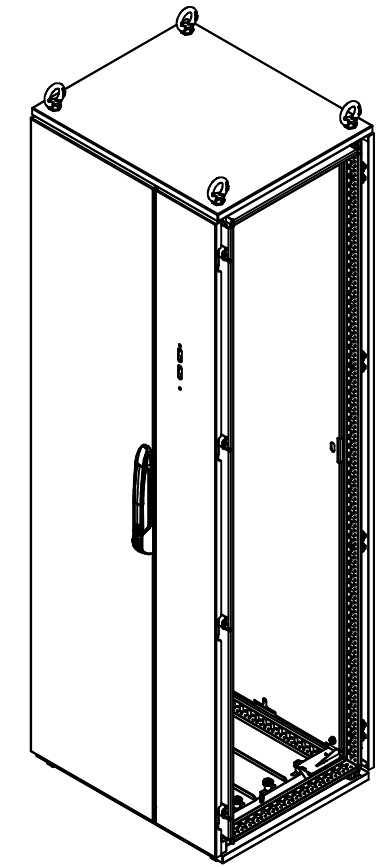
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Mar-15
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
6500MX 1800mm x 600mm x 500mm Assembly		
Part Number Numéro Pièce	Rev.	1
6500MXU180605	0	18

SEE BILL OF MATERIAL ON LAST PAGE

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No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 05-Mar-15
Material / Matière	See Part List

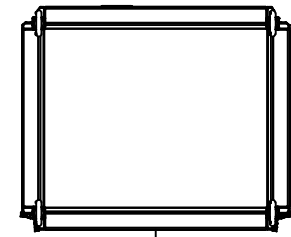
Color / Couleur	See Part List	Finish / Fini	See Part List
Description		Detail Rev.	
6500MX 1800mm x 600mm x 500mm Assembly			

Part Number / Numéro Pièce	Rev.	2
6500MXU180605	0	18

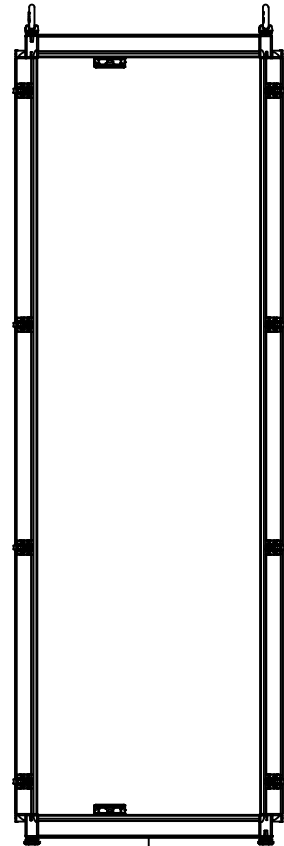
Qty	Part Number	Rev	Description
1	6500MXU180605BIP	0	6500 MXM 1800mm x 600mm Back Inner Panel
1	6500MXU180605F	0	6500 MXDU 1800mm x 600mm Front
1	6500MXU180605B	0	6500 MXR 1800mm x 600mm Back
1	6500MXU180605BT	0	6500 MXB 600mm x 500mm Bottom
1	6500MXU180605T	0	6500 MXT 600mm x 500mm Top
1	6500MXU180605FR	0	6500 MX 1800mm x 600mm x 500mm Frame
Parts List			

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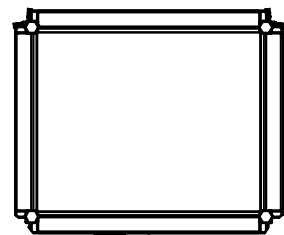
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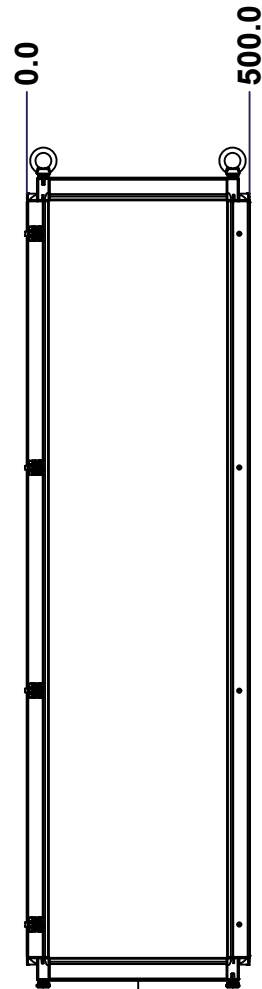
TOP



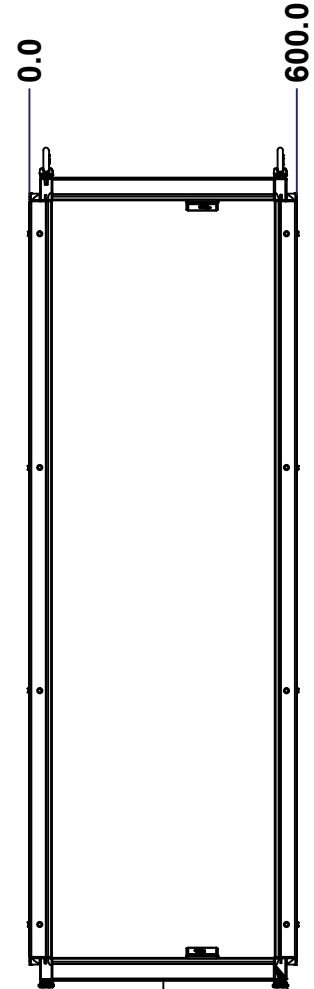
BACK



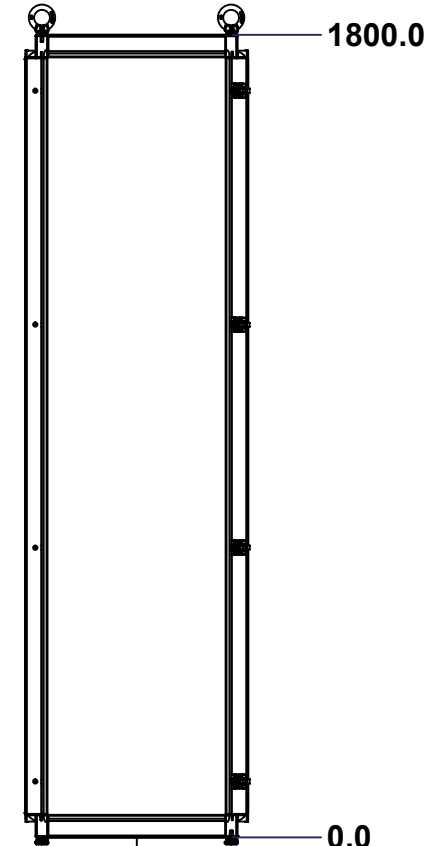
BOTTOM



LEFT

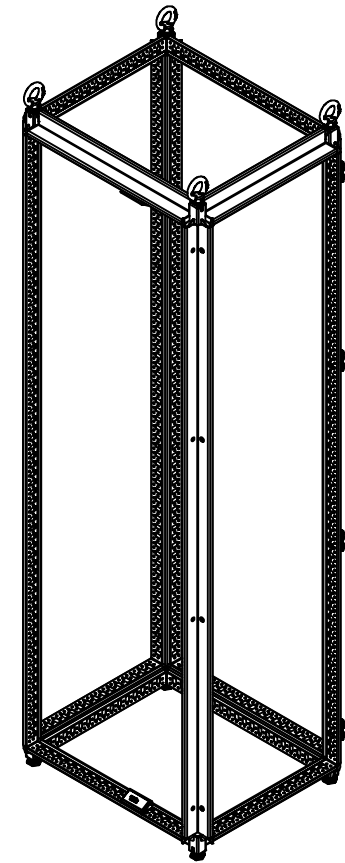


FRONT



RIGHT


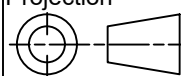
Grind excess weld off corner(s)



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Mar-15
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description 6500 MX 1800mm x 600mm x 500mm Frame		Detail Rev.
Part Number Numéro Pièce	Rev. 0	3 / 18

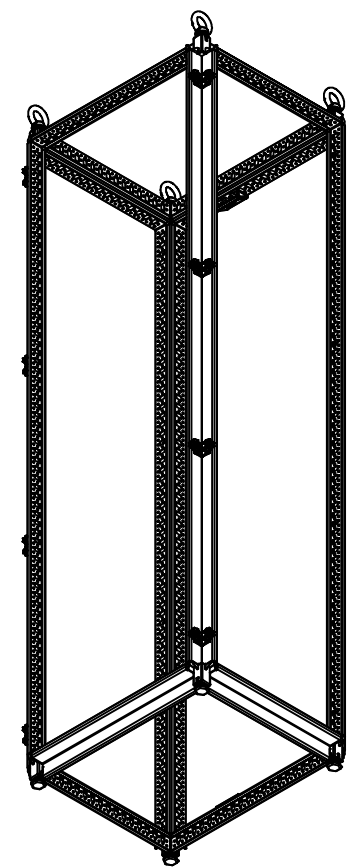
SEE BILL OF MATERIAL ON LAST PAGE

6500MXU180605FR

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No.	Revisions	Date	By/Par



Isometric View

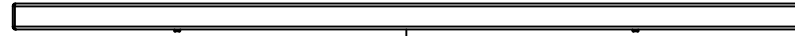


Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
4	STK-Q-47250-06	6	6500 MX 600mm Horizontal Frame Post Part
4	STK-Q-47250-05	6	6500 MX 500mm Horizontal Frame Post Part
2	STK-Q-05020	5	M5 x 8mm Thread Rolling Screw
2	STK-A-74730	2	6500 MX - Flange Door Sealing Block
16	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	9	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-18	6	6500 MX 1800mm Vertical Frame Post Part
Parts List			

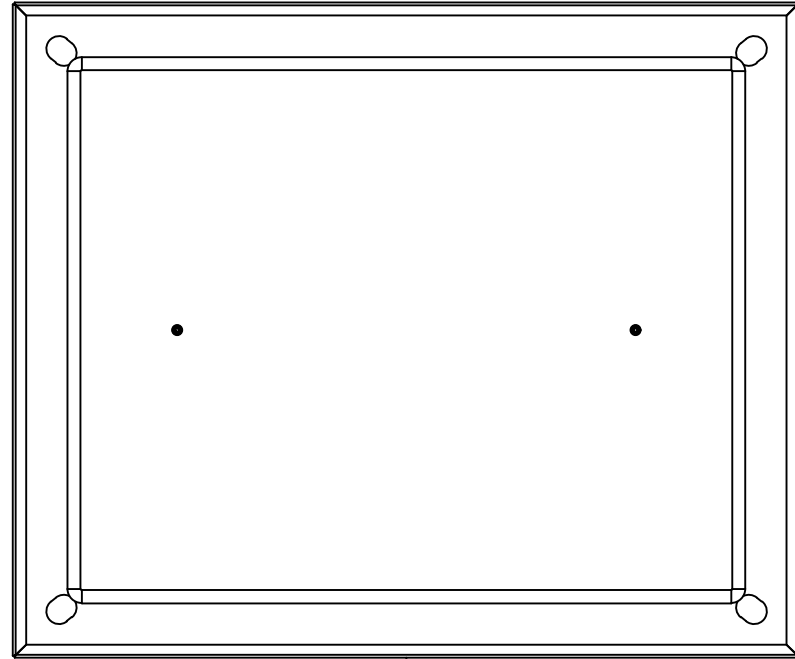
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Mar-15
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Textured
Description	6500 MX 1800mm x 600mm x 500mm Frame	
Part Number Numéro Pièce	6500MXU180605FR	Detail Rev. Rev. 4
		0
		18

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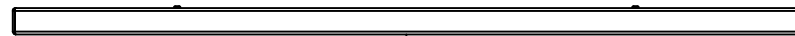
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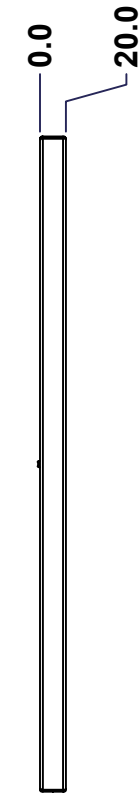
TOP



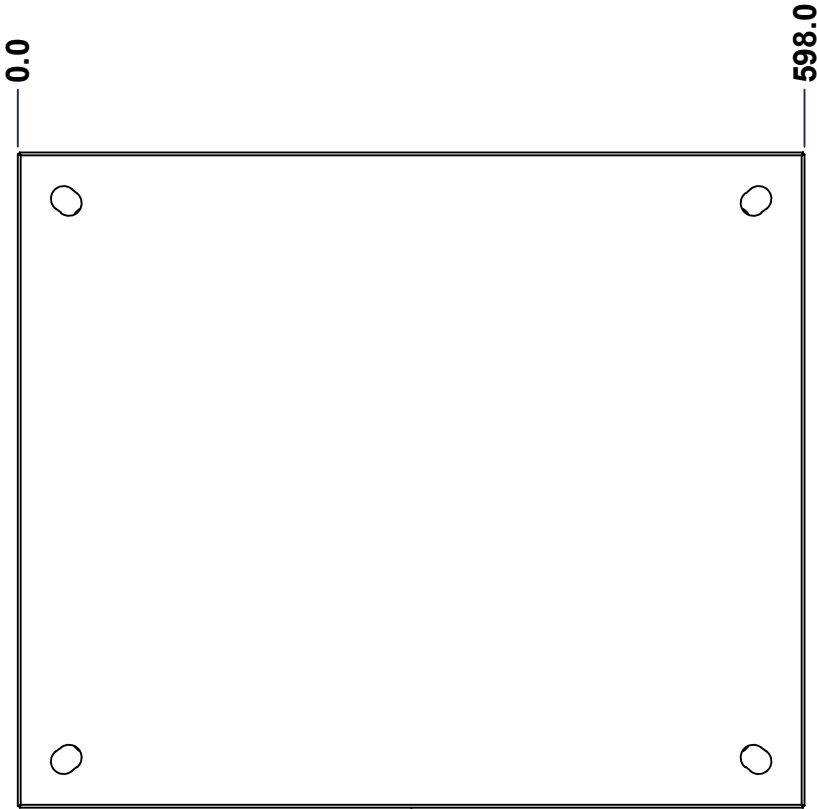
BACK



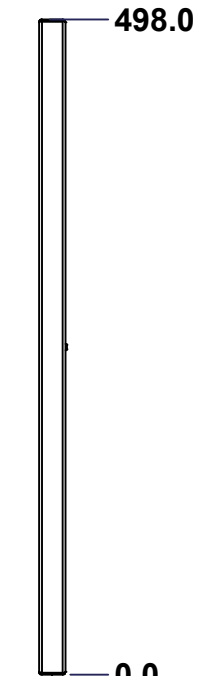
BOTTOM



LEFT



FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Projection	
Color Couleur		Finish Fini	
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	

Use gasket program path 6500 MX > 6500 MXT

SEE BILL OF MATERIAL ON LAST PAGE

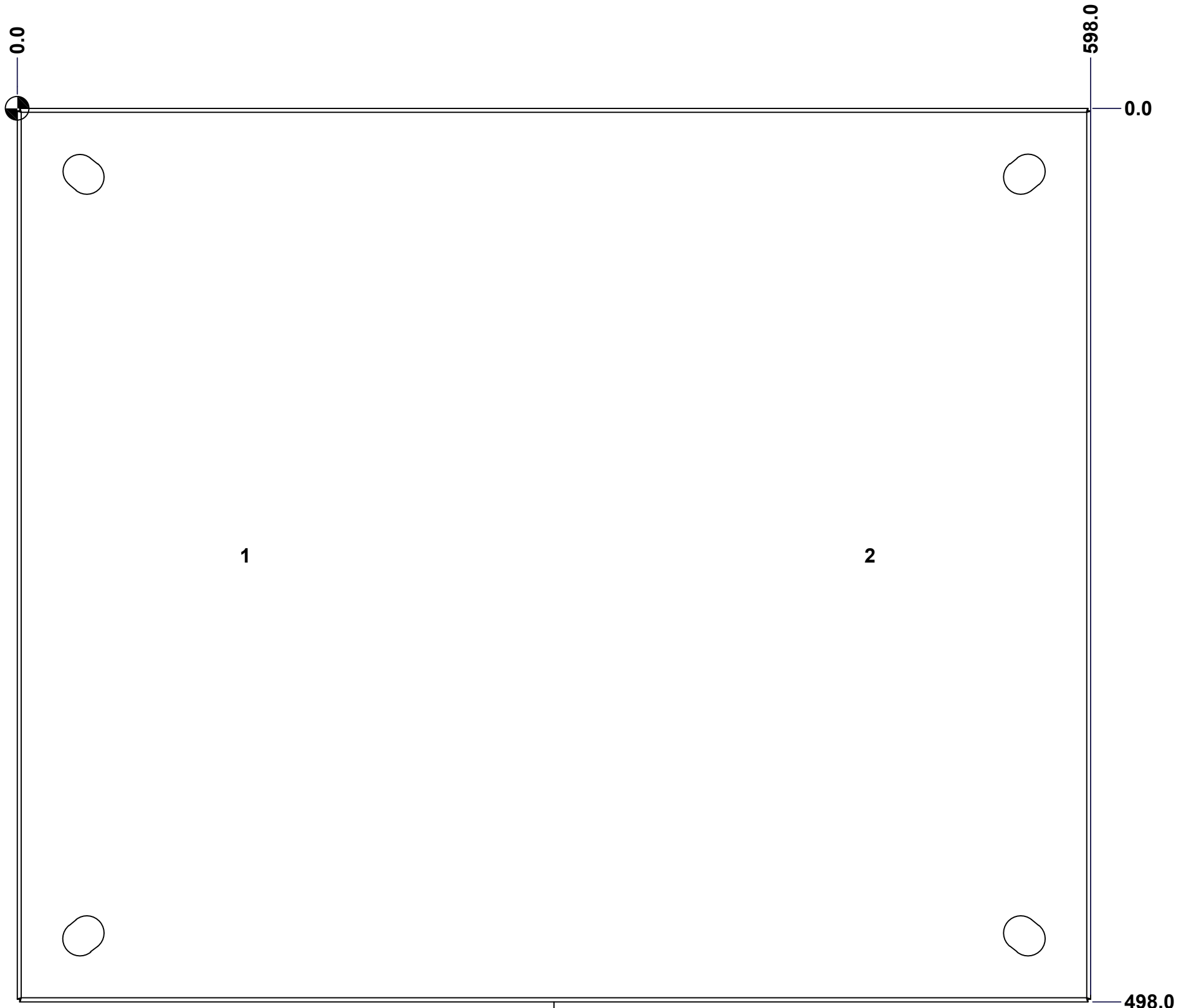
6500MXU180605T

Rev. 5
0 18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	249.0	GND STUD M6 x 18mm (Inside)
2	473.0	249.0	GND STUD M6 x 18mm (Inside)



FRONT

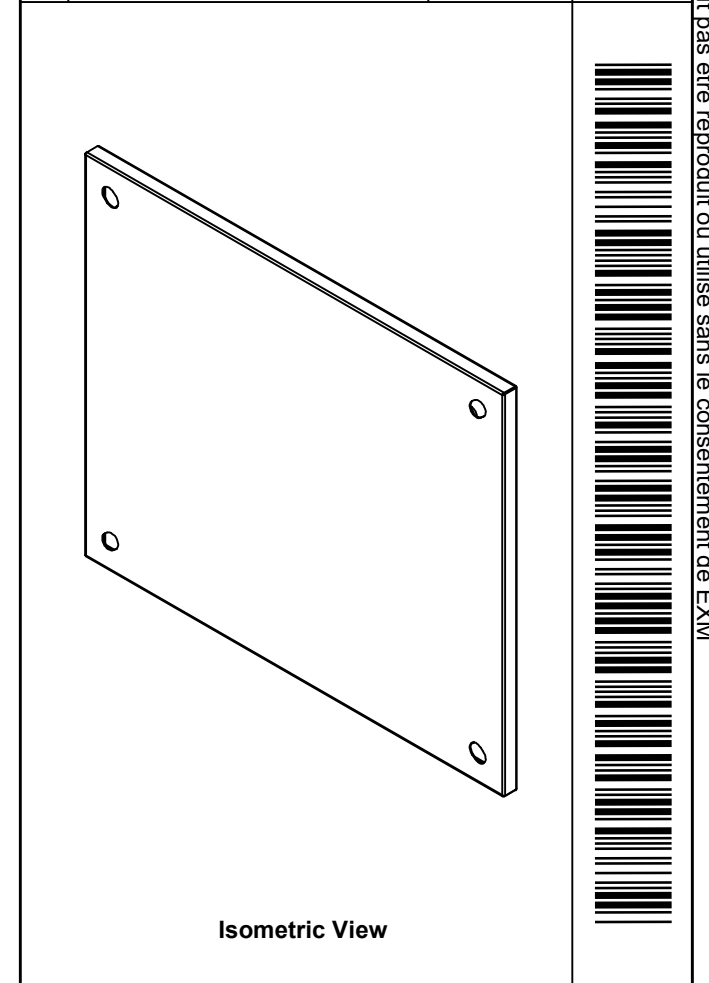
Use bending program path 6500 MX > 6500 MXT

	Description 6500 MXT 600mm x 500mm Top	Status (NULL)
	Part Number Numéro Pièce 6500MXU180605T	Rev. 6 0

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No.	Revisions	Date	By/Par



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	Max 3.0mm
Projection	

Customer Client	Date
Drawn By Dessiné Par	Date 05-Mar-15

Material
Matière: 16 Ga Cold Rolled A1008 CS Type B

Color Couleur	Iron Grey RAL7011	Finish Fini	Textured
------------------	-------------------	----------------	----------

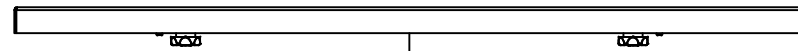
Description	Detail Rev.
6500 MXT 600mm x 500mm Top	

Part Number Numéro Pièce	Rev.	7
6500MXU180605T	0	18

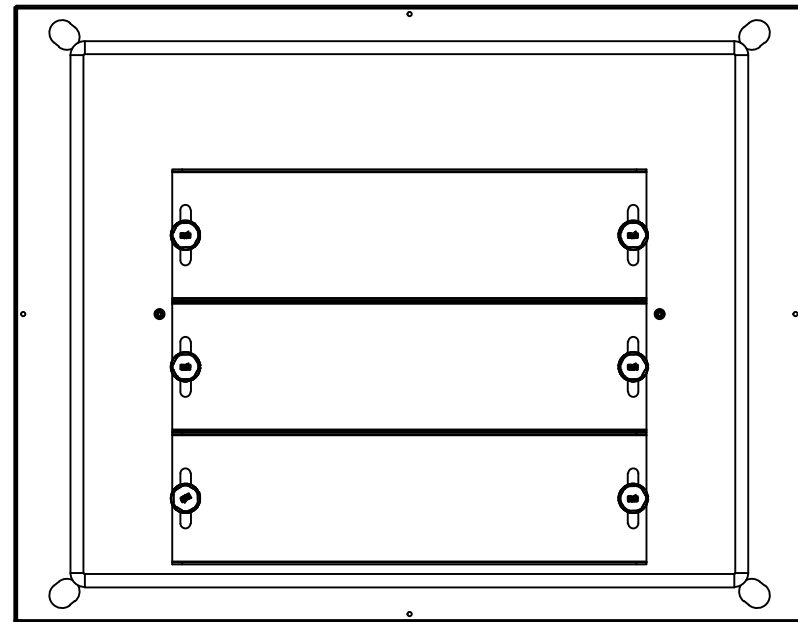
Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXU180605TG	0	6500 MXT 600mm x 500mm Top Gasket
1	6500MXU180605T-P	0	6500 MXT 600mm x 500mm Top Part
Parts List			

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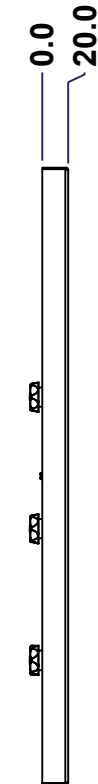
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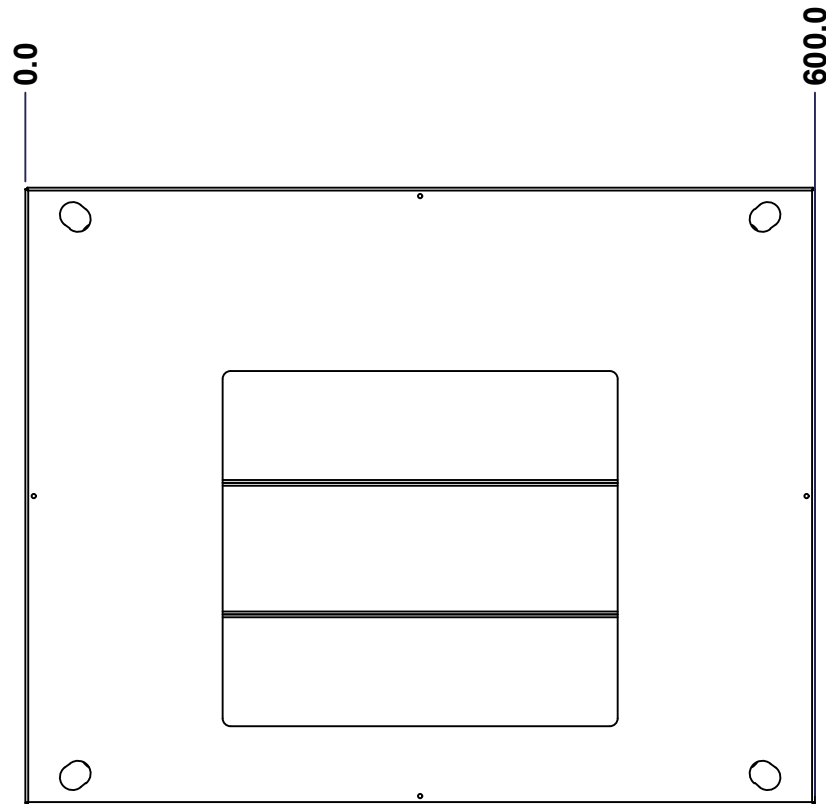
TOP



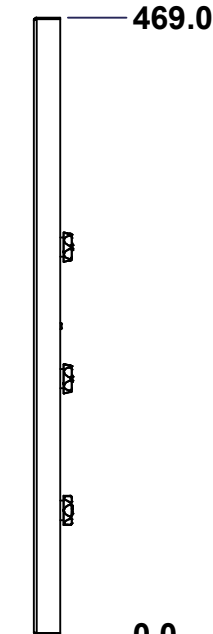
BACK



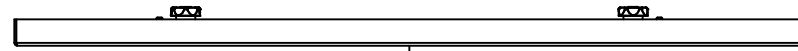
LEFT



FRONT

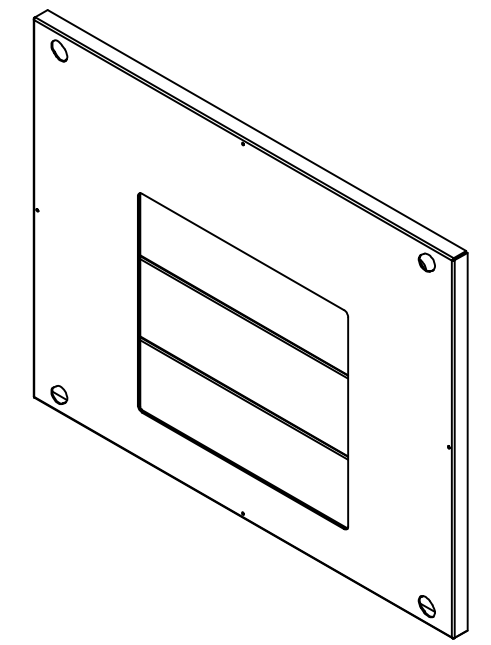


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
 Aplatissement
 Max 3.0mm
 Projection

Customer Client
 Drawn By Dessiné Par BoxCad: BoxCad
 Date 05-Mar-15

Material Matière 16 Ga Cold Rolled A1008 CS Type B

Color Couleur Iron Grey RAL7011
 Finish Fini Textured

Description 6500 MXB 600mm x 500mm Bottom
 Detail Rev.

Part Number Numéro Pièce 6500MXU180605BT
 Rev. 0

Use gasket program path 6500 MX > 6500MXB

SEE BILL OF MATERIAL ON LAST PAGE

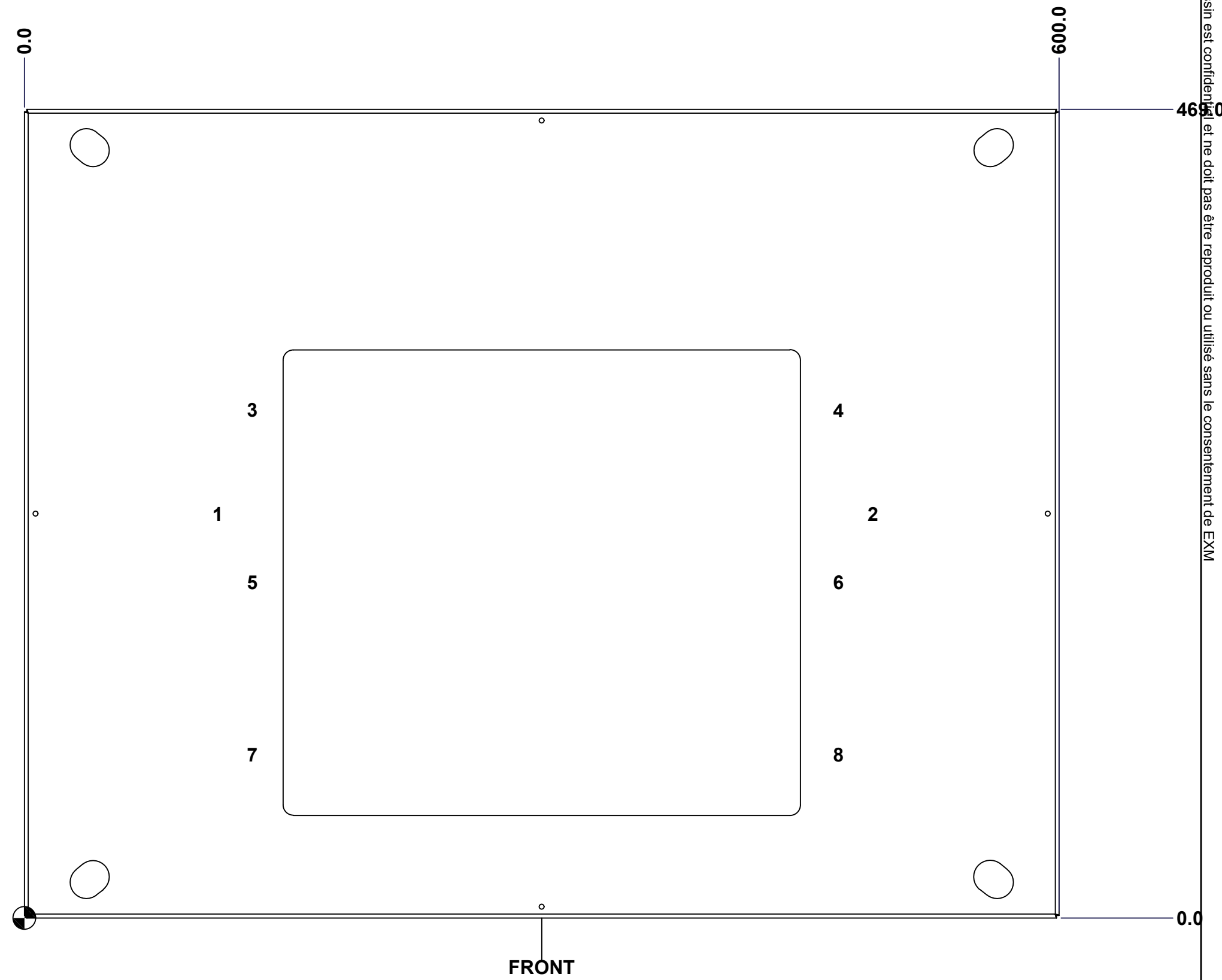
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	234.5	GND STUD M6 x 18mm (Inside)
2	490.0	234.5	GND STUD M6 x 18mm (Inside)
3	130.0	294.5	GP STUD M6 x 18mm (Inside)
4	470.0	294.5	GP STUD M6 x 18mm (Inside)
5	130.0	194.5	GP STUD M6 x 18mm (Inside)
6	470.0	194.5	GP STUD M6 x 18mm (Inside)
7	130.0	94.5	GP STUD M6 x 18mm (Inside)
8	470.0	94.5	GP STUD M6 x 18mm (Inside)



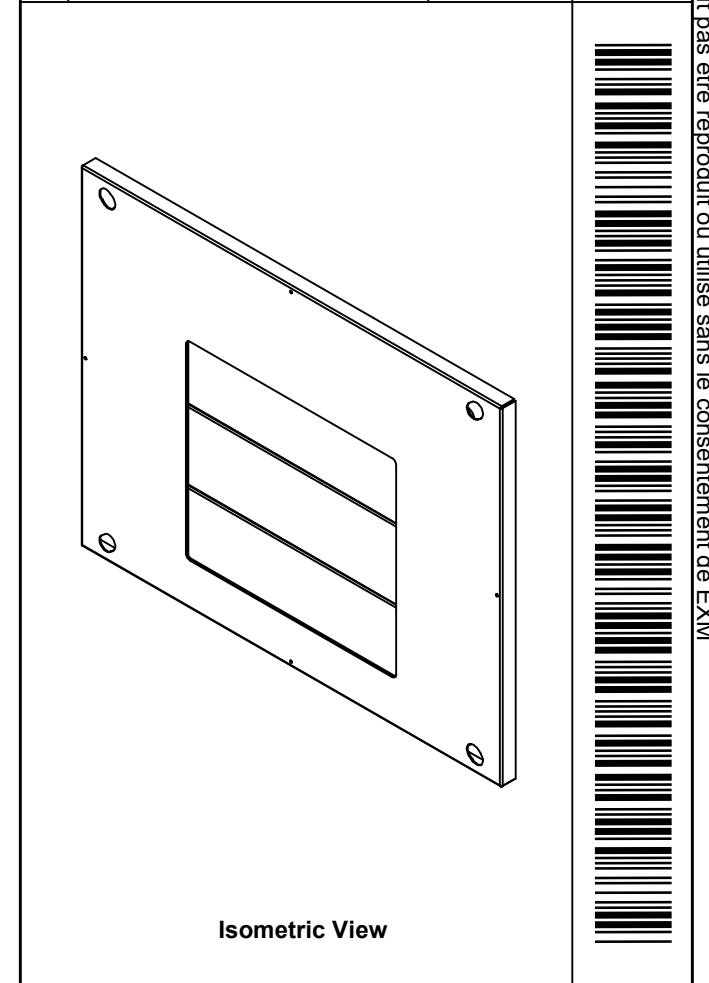
Use bending program path 6500 MX > 6500MXB

	Description	Status
	6500 MXB 600mm x 500mm Bottom	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXU180605BT	0 / 9
		18

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 05-Mar-15

Material / Matière: 16 Ga Cold Rolled A1008 CS Type B

Color / Couleur: Iron Grey RAL7011	Finish / Fini: Textured
------------------------------------	-------------------------

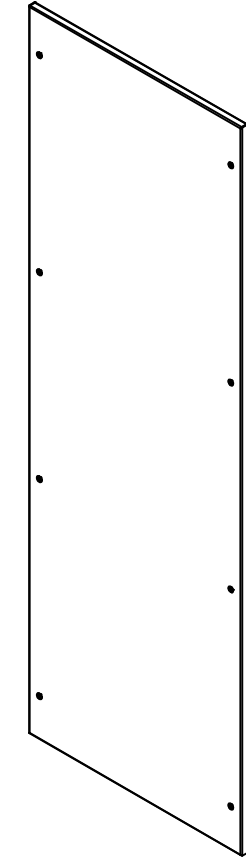
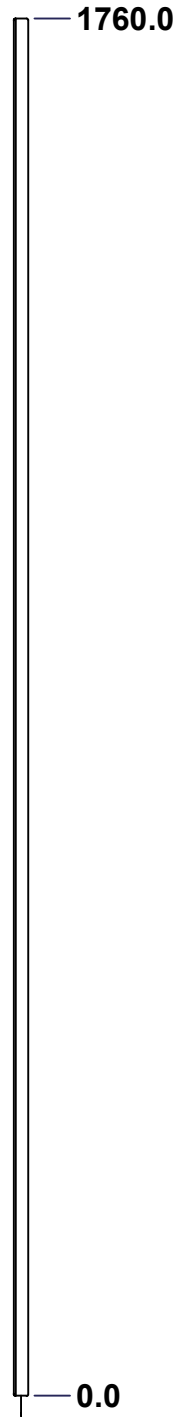
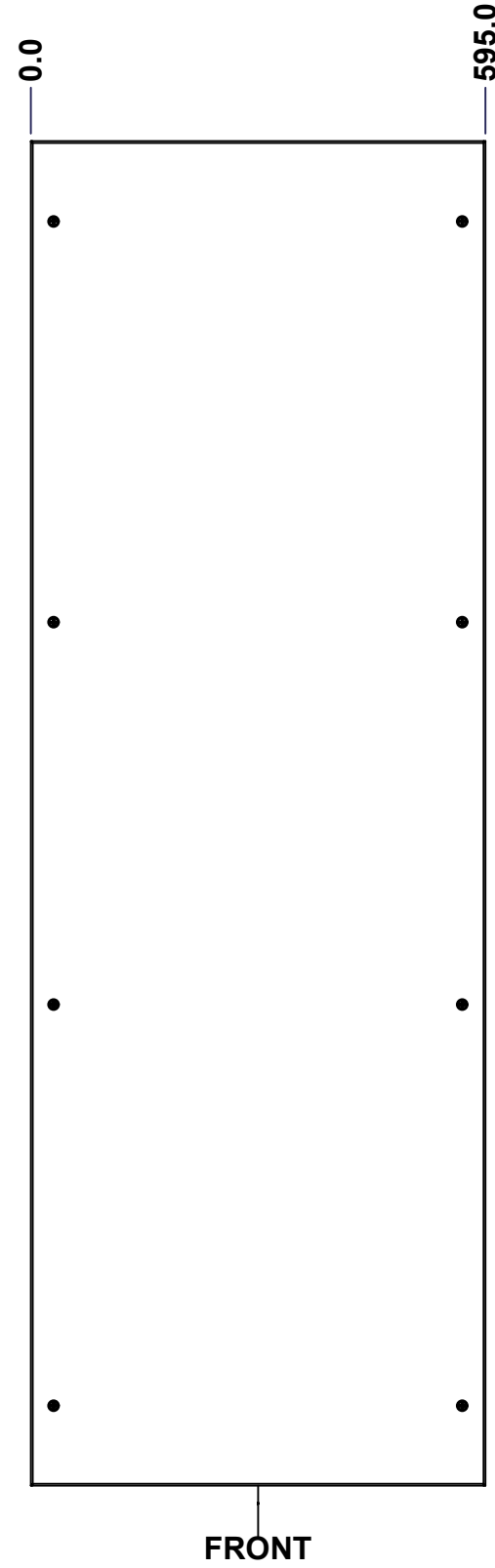
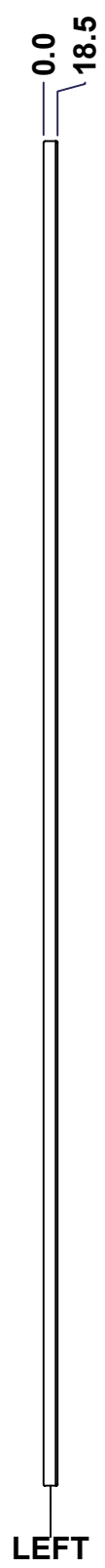
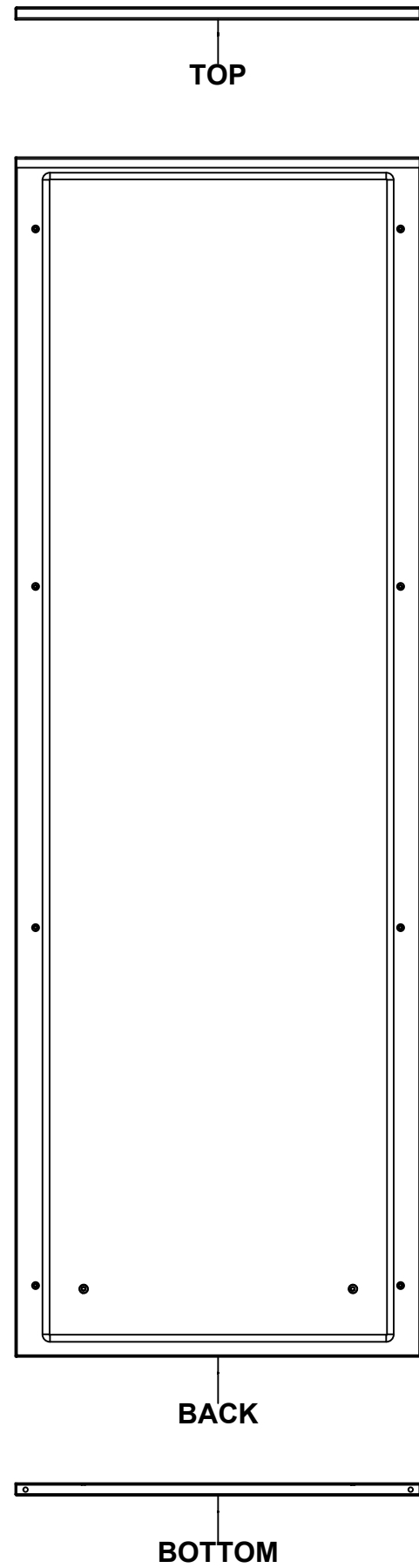
Description: 6500 MXB 600mm x 500mm Bottom	Detail Rev.
--	-------------

Part Number / Numéro Pièce: 6500MXU180605BT	Rev. 0	10 / 18
--	---------------	---------

Qty	Part Number	Rev	Description
1	STK-P-03810ST	0	Powder Paint (Iron Grey /Sand Textured)
6	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	6500MXU180605GP100-P	0	6500 MXB 600mm Gland Plate Part (100mm)
1	6500MXU180605BTGPG	0	6500 MXB 600mm x 500mm Bottom Gland Plate Gasket
1	6500MXU180605BTG	0	6500 MXB 600mm x 500mm Bottom Gasket
1	6500MXU180605BT-P	0	6500 MXB 600mm x 500mm Bottom Part
Parts List			

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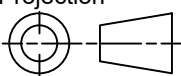
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Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Mar-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description		Detail Rev.
6500 MXR 1800mm x 600mm Back		
Part Number Numéro Pièce	Rev.	11
6500MXU180605B	0	18

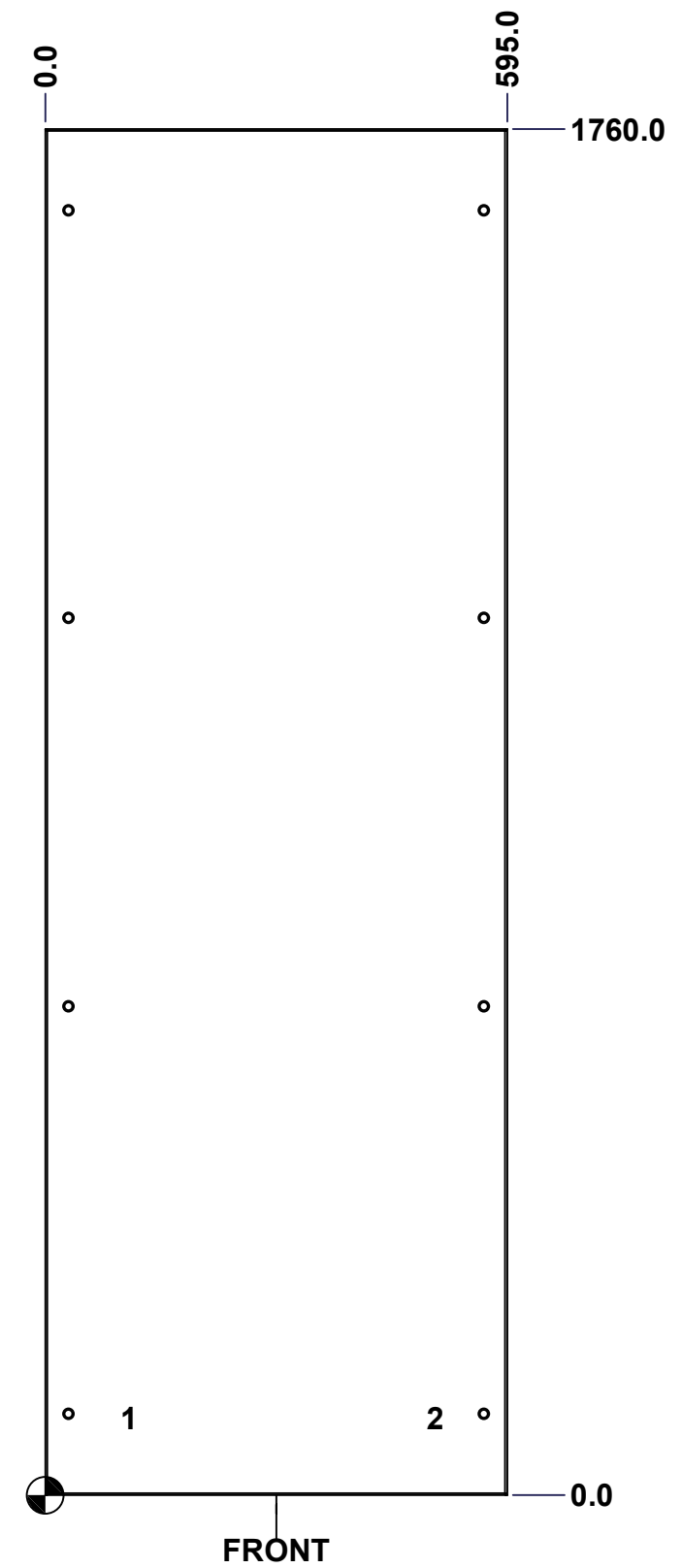
Use gasket program path 6500 MX > 6500 MXR

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	495.0	100.0	GND STUD M6 x 16mm (Inside)



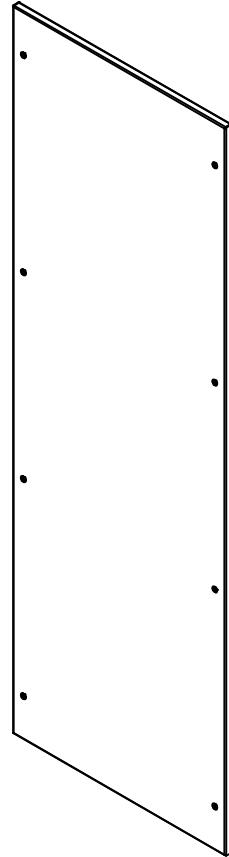
Use bending program path 6500 MX > 6500 MXR

	Description	Status
	6500 MXR 1800mm x 600mm Back	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXU180605B	0
		12
		18


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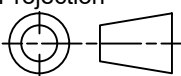
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No.	Revisions	Date	By/Par



Isometric View

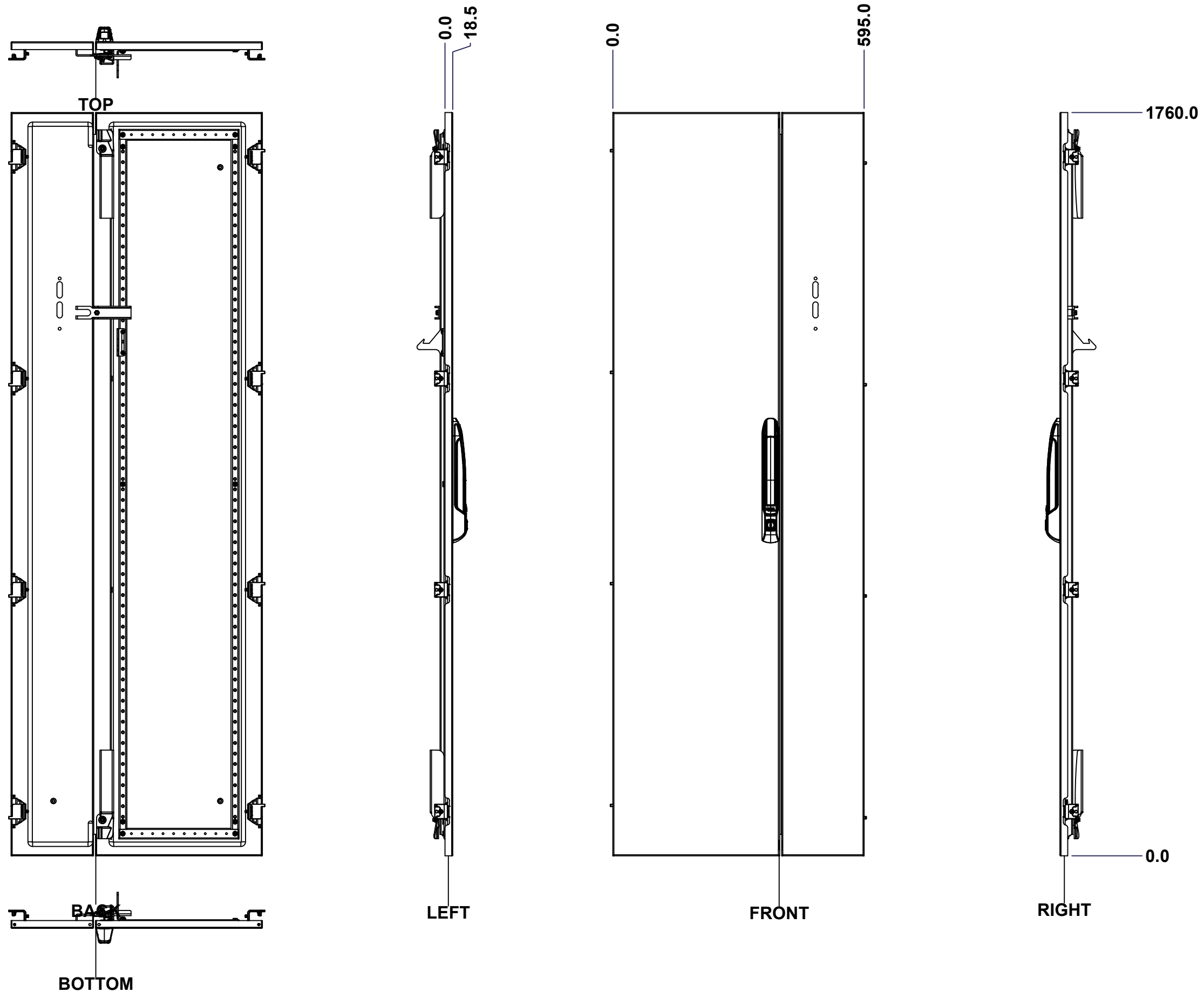


		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Projection 		Customer Client		Date	
Drawn By / Dessiné Par		BoxCad: BoxCad		Date 05-Mar-15	
Material / Matière		14 Ga Cold Rolled A1008 CS Type B			
Color / Couleur		Light Grey RAL7035		Finish / Fini Textured	
Description				Detail Rev.	
6500 MXR 1800mm x 600mm Back					
Part Number / Numéro Pièce		6500MXU180605B		Rev.	13
				0	18

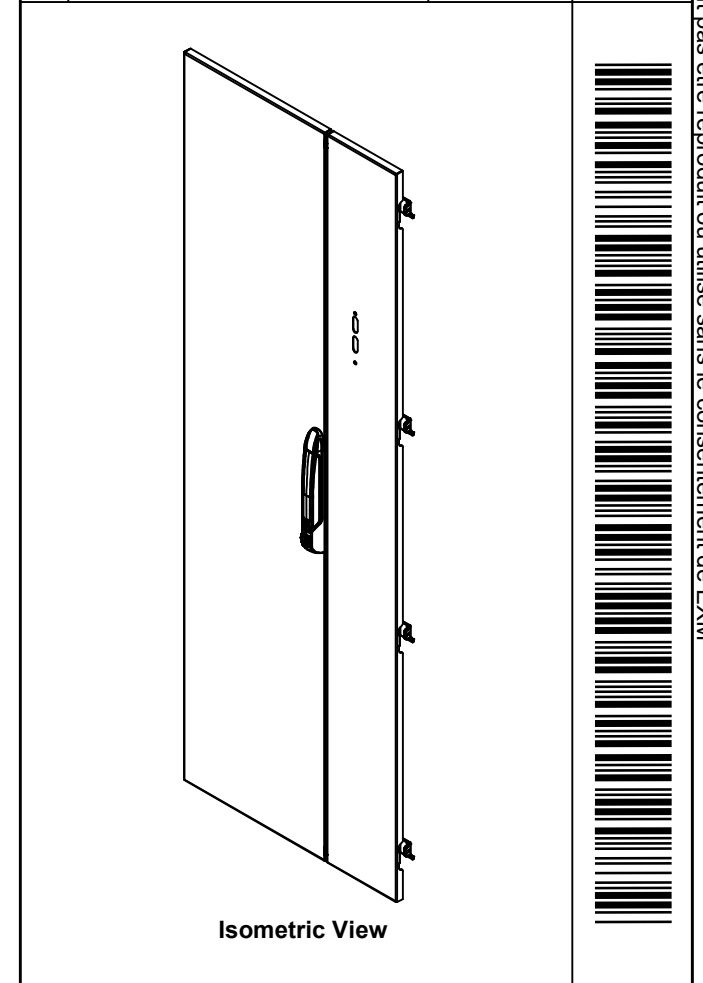
Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXU180605BG	0	6500 MXR 1800mm x 600mm Back Gasket
8	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	6500MXU180605B-P	0	6500 MXR 1800mm x 600mm Back Part
Parts List			


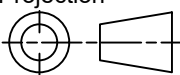
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Mar-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6500 MXDU 1800mm x 600mm Front		
Part Number Numéro Pièce	Rev.	14
6500MXU180605F	0	18

Use gasket program path 6500 MX > 6500 MXDU

SEE BILL OF MATERIAL ON LAST PAGE

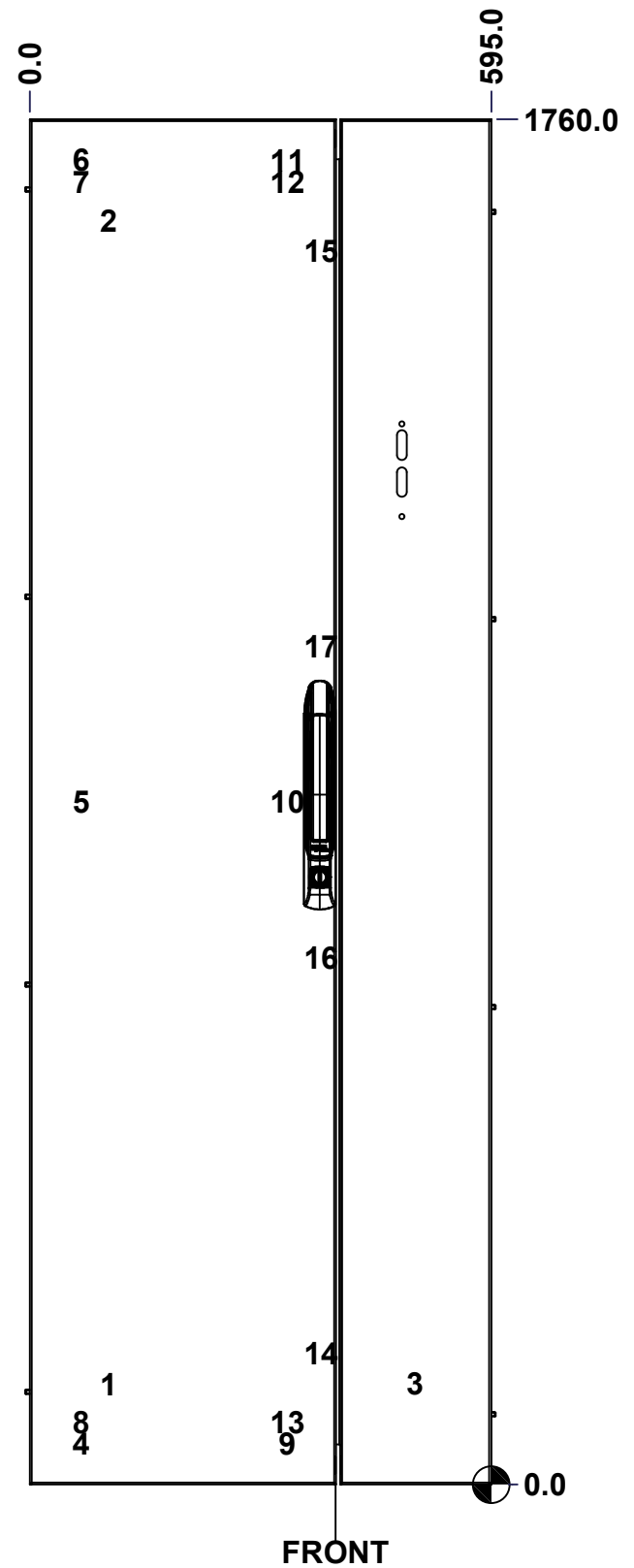
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	1630.0	GND STUD M6 x 16mm (Inside)
3	495.0	130.0	GND STUD M6 x 16mm (Inside)
4	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
5	64.5	880.0	STIFF. STUD M6 x 18mm (Inside)
6	64.5	1707.2	STIFF. STUD M6 x 18mm (Inside)
7	64.5	1679.0	STIFF. STUD M6 x 18mm (Inside)
8	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
9	330.5	52.8	STIFF. STUD M6 x 18mm (Inside)
10	330.5	880.0	STIFF. STUD M6 x 18mm (Inside)
11	330.5	1707.2	STIFF. STUD M6 x 18mm (Inside)
12	330.5	1679.0	STIFF. STUD M6 x 18mm (Inside)
13	330.5	81.0	STIFF. STUD M6 x 18mm (Inside)
14	374.0	170.0	LARGE CBAR GUIDE (Inside)
15	374.0	1590.0	LARGE CBAR GUIDE (Inside)
16	374.0	680.0	LARGE CBAR GUIDE (Inside)
17	374.0	1080.0	LARGE CBAR GUIDE (Inside)



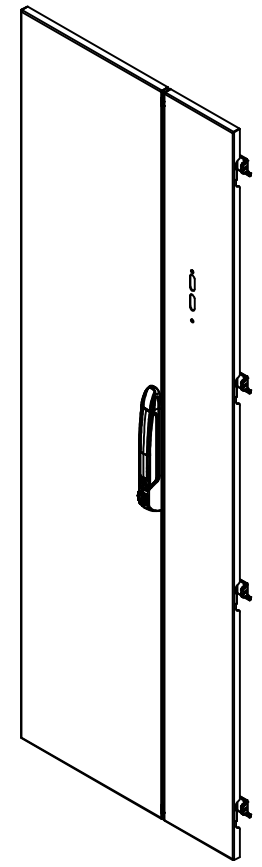
Use bending program path 6500 MX > 6500 MXDU

	Description 6500 MXDU 1800mm x 600mm Front	Status (NULL)
	Part Number Numéro Pièce 6500MXU180605F	Rev. 0

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Isometric View



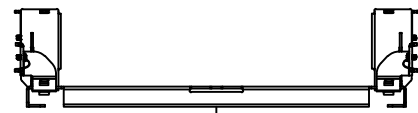
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-A-51160	0	886PH2-SL - Pull Handle Lock - Assembly
1	STK-Q-45758	1	886 PH2 Pull Handle Bridge Part
4	STK-Q-16410	0	Guide Stud - Large (No Paint Cap Required)
4	STK-A-70586	3	Fixed Double Door Bracket Assembly
1	STK-Q-45652-18	1	6500 MX - Lower Closing Bar 1800mm
1	STK-Q-45651-18	1	6500 MX - Upper Closing Bar 1800mm
1	STK-Q-46650	3	6500 MXDU Disconnect Hook
8	STK-K-06810	7	6500 MX Hinge Assy
2	STK-Q-05020	5	M5 x 8mm Thread Rolling Screw
1	STK-Q-07220	0	M6 Nylon Insert Lock Nut
1	STK-Q-46750	4	6500 MXDU Disconnect Defeater
1	STK-K-10102	3	6500MX - Lock Handle Kit for Flange Door - Right
1	STK-K-10101	3	6500MX - Lock Handle Kit for Flange Door - Left
1	STK-Q-16030	0	Stud M6 x 10mm
2	STK-Q-16050	0	Stud M6 x 18mm
1	6500MXU180605F1G	0	6500 MXDU 1800mm x 600mm Front Gasket
1	6500MXU180605F1-P	0	6500 MXDU 1800mm x 600mm Front Part
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	STK-Q-16080	0.1.1	Ground Stud M6 x 16mm Steel
1	6500MXU180605DS1	5	6500 MX 1800mm x 600mm Door Stiffener
1	6500MXU180605FG	0	6500 MXDU 1800mm x 600mm Front Gasket
1	6500MXU180605F-P	0	6500 MXDU 1800mm x 600mm Front Part

Qty	Part Number	Rev.	Description
Parts List			

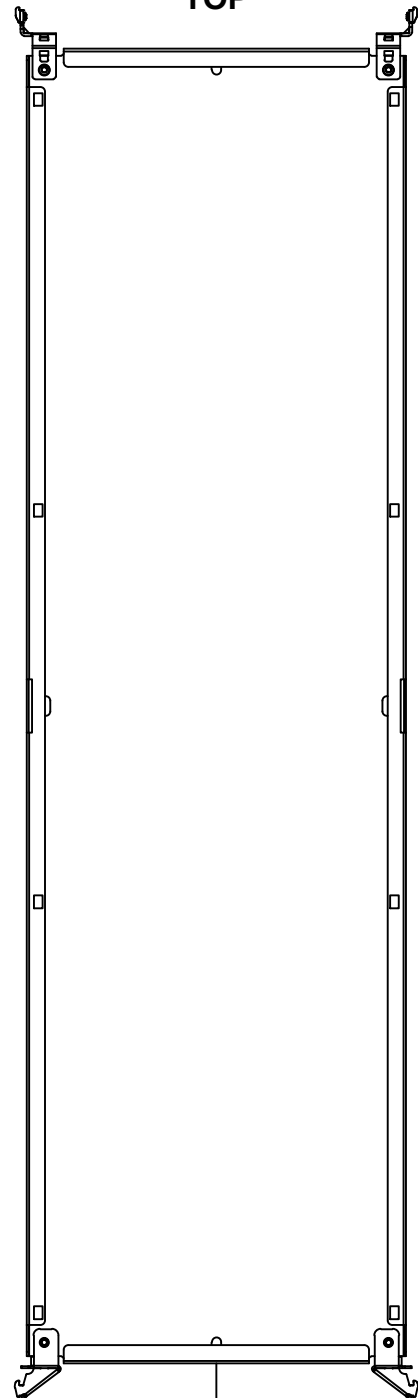
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date	05-Mar-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B		
Color Couleur	Light Grey RAL7035	Finish Fini	Textured
Description	6500 MXDU 1800mm x 600mm Front		Detail Rev.
Part Number Numéro Pièce	6500MXU180605F		Rev. 16 0 18

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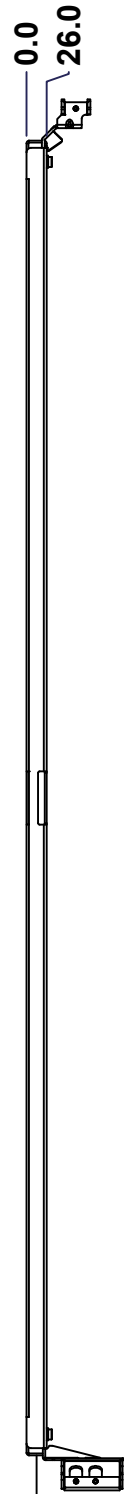
TOP



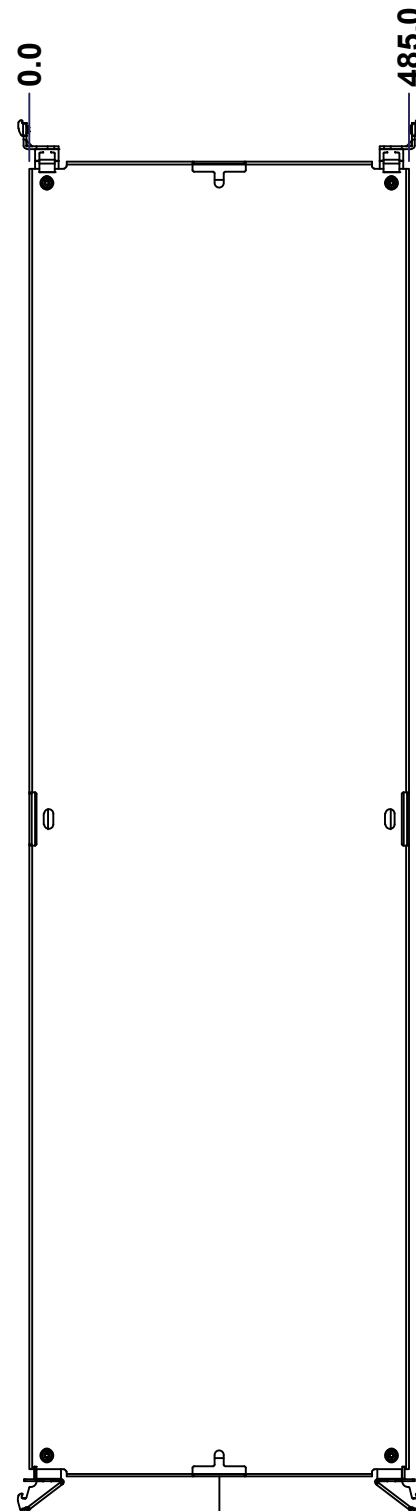
BACK



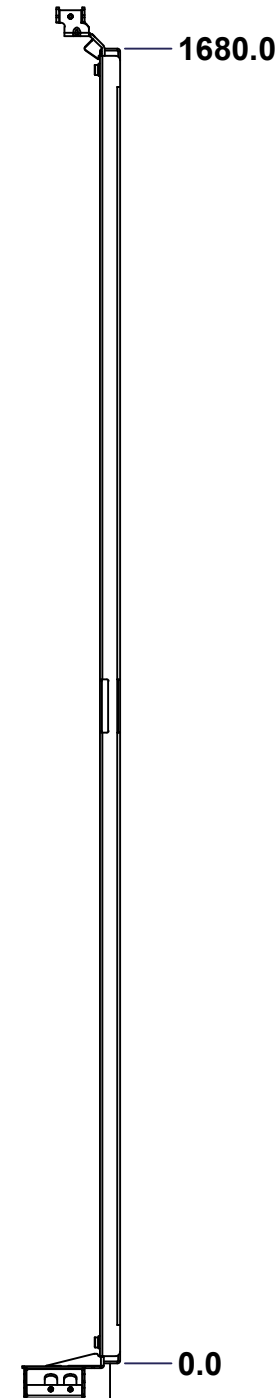
BOTTOM



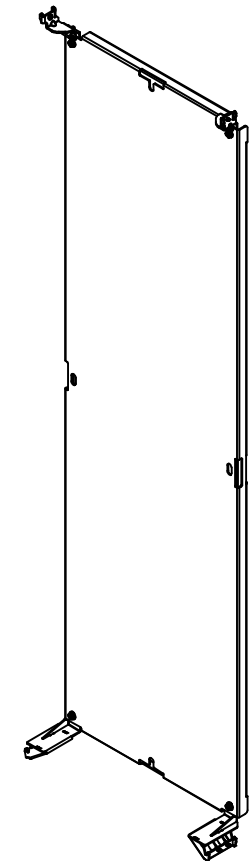
LEFT



FRONT




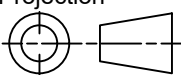
RIGHT



Isometric View



No.	Revisions	Date	By/Par

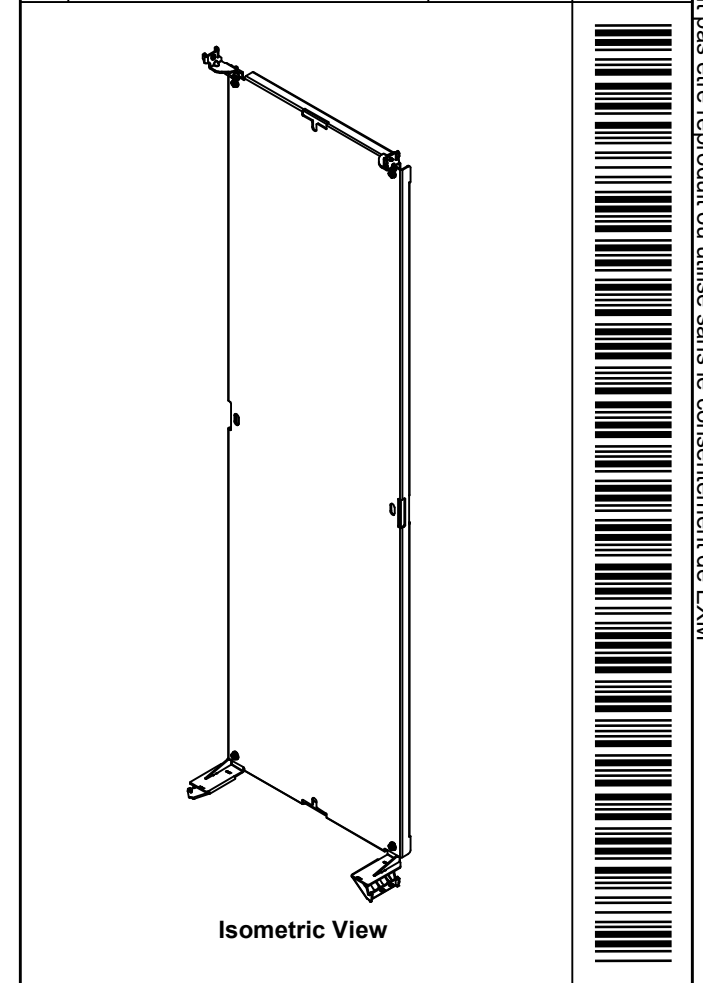
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 05-Mar-15	
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 6500 MXM 1800mm x 600mm Back Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 6500MXU180605BIP	Rev. 0	17 / 18


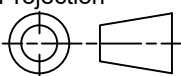
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Mar-15
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description 6500 MXM 1800mm x 600mm Back Inner Panel		Detail Rev.
Part Number Numéro Pièce	Rev. 0	18
6500MXU180605BIP		18

Qty	Part Number	Rev	Description
1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXU180605BIP-P	0	6500 MXM 1800mm x 600mm Back Inner Panel Part
Parts List			